HP1469 -UN-01JAN94

JOHN DEERE 6620 COMBINE WITH 653 ROW-CROP HEAD

(SPECIFICATIONS AND DESIGN SUBJECT TO CHANGE WITHOUT NOTICE)

NOTE

IN ADDITION TO TITAN COMBINES, PARTS INFORMATION FOR TITAN II COMBINES IS ALSO LOCATED IN THIS CATALOG. SERIAL NUMBER (610301-) INDICATES TITAN II PARTS.

FOR 200 SERIES PLATFORM PARTS INFORMATION, REFER TO JOHN DEERE 200 SERIES PLATFORM PARTS CATALOG - PC-1558.

FOR 900 SERIES PLATFORM PARTS INFORMATION, REFER TO JOHN DEERE 900 SERIES PLATFORM PARTS CATALOG - PC-2104

FOR 40 SERIES CORN HEAD PARTS INFORMATION, REFER TO JOHN DEERE 40 SERIES CORN HEAD PARTS CATALOG - PC-1223.

FOR 50 SERIES ROW-CROP HEAD PARTS INFORMATION, REFER TO JOHN DEERE 50 SERIES ROW-CROP HEAD PARTS CATALOG - PC-1549.

FOR 50A SERIES ROW-CROP HEAD PARTS INFORMATION, REFER TO JOHN DEERE 50A SERIES ROW-CROP HEAD PARTS CATALOG - PC-1747.

FOR THREE-ROLLER BELT PICKUP PARTS INFORMATION, REFER TO JOHN DEERE THREE-ROLLER BELT PICKUP PARTS CATALOG - PC-1189 (200 SERIES) OR PC-2210 (900 SERIES)

IMPORTANT

THIS PARTS CATALOG CONTAINS PARTS INFORMATION FOR THE 6620 COMBINE. MACHINE VINTAGE IS DETERMINED BY THE COMBINE SERIAL NUMBER OR THE PRODUCT IDENTIFICATION NUMBER (PIN). IT IS IMPORTANT THAT THE CORRECT NUMBERS BE USED WHEN ORDERING PARTS.

SERIAL NUMBER AND PRODUCT IDENTIFICATION NUMBER (PIN) PLATES

USE ALL NUMBERS, LETTERS AND SPACES SHOWN ON THE SERIAL NUMBER PLATE OR THE PRODUCT IDENTIFICATION NUMBER PLATE IN WARRANTY CORRESPONDENCE.

COMBINES (-551900)

ON THESE COMBINES, THE SERIAL NUMBER PLATE IS LOCATED ON THE REAR LEFT-HAND UPRIGHT.

AN EXAMPLE OF THE SERIAL NUMBER ON THIS PLATE IS:

E6620551900H

E - EQUIPMENT
6620 - COMBINE MODEL
551900 - COMBINE SEPARATOR SERIAL NUMBER
H - MANUFACTURING UNIT (HARVESTER WORKS)

COMBINES (551901-)

ON THESE COMBINES, THE PRODUCT IDENTIFICATION PLATE (PIN) IS LOCATED NEAR THE RIGHT-HAND SIDE OF THE TOOL BOX. AN EXAMPLE OF THE TWO-LINES ON THIS PIN PLATE IS:

H06620X551901
COMBINE

(FIRST LINE)
H0 - MANUFACTURING UNIT (HARVESTER WORKS)
6620 - MODEL IDENTIFIER
X - CONFIGURATION CODE/MODEL IDENTIFIER SUFFIX
551901 - SEQUENTIAL NUMBER USED IN SERIAL NO. COLUMN

(SECOND LINE)
COMBINE - TYPE OF PRODUCT

ENGINE SERIAL NUMBER

THE ENGINE SERIAL NUMBER PLATE IS LOCATED ON THE RIGHT-HAND SIDE OF THE ENGINE BLOCK.

ENGINES (-227599)

AN EXAMPLE OF THE ONE-LINE, SIXTEEN-DIGIT NUMBER ON THIS SERIAL NUMBER PLATE IS:

6466TH01227599RG

6 - NUMBER OF CYLINDERS
466 - CUBIC INCH DISPLACEMENT
T - FUEL TYPE (TURBOCHARGED DIESEL)
H - MANUFACTURING UNIT OF MACHINE (HARVESTER WORKS)
01 - ENGINE VERSION
227599 - ENGINE SERIAL NUMBER
RG - MANUFACTURING UNIT OF ENGINE (JOHN DEERE ENGINE WORKS)

ENGINES (227600-)

AN EXAMPLE OF THE TWO-LINE NUMBER ON THIS SERIAL NUMBER PLATE IS:

RG6466A227600
6466TH05

(FIRST LINE)
RG - MANUFACTURING UNIT (JOHN DEERE ENGINE WORKS)
6 - NUMBER OF CYLINDERS
466 - CUBIC INCH DISPLACEMENT
A - CONFIGURATION CODE/MODEL IDENTIFIER SUFFIX
227600 - SEQUENTIAL NUMBER USED IN SERIAL NO. COLUMN

(SECOND LINE)
6 - NUMBER OF CYLINDERS
466 - CUBIC INCH DISPLACEMENT
T - FUEL TYPE (TURBOCHARGED DIESEL)
H - MANUFACTURING UNIT OF MACHINE (HARVESTER WORKS)
05 - ENGINE VERSION

PARTS LISTING INFORMATION

SERIAL NUMBER OR PRODUCT IDENTIFICATION NUMBER (PIN) INFORMATION SHOWS ON WHICH MACHINES A PART MAY BE USED. FOR EXAMPLE:

- THE PART CAN BE USED ON ALL MACHINES.

-000000 THE PART CAN BE USED ON ALL MACHINES UP TO AND INCLUDING THE SERIAL NUMBER LISTED.

000000- THE PART CAN BE USED ON ALL MACHINES BEGINNING WITH THE SERIAL NUMBER LISTED.

000000-000000 THE PART CAN BE USED ON ALL MACHINES BETWEEN AND INCLUDING THE SERIAL NUMBERS LISTED.

WHEN XXXXXX'S ARE LISTED IN PLACE OF A SERIAL NUMBER, A SERIAL NUMBER WAS MADE, BUT THE EXACT SERIAL NUMBER WAS NOT AVAILABLE WHEN THE CATALOG WAS PRINTED.

DIRECTION ARROW

ARROWS ARE USED WITH ILLUSTRATIONS TO INDICATE THE FRONT OF THE UNIT. "RIGHT-HAND" AND "LEFT-HAND" SIDES ARE DETERMINED BY FACING IN THE DIRECTION OF MACHINE FORWARD TRAVEL.

BOX-ENCLOSED ILLUSTRATIONS

A KEY NUMBER, SHOWN IN THE PARTS LIST, IS ASSIGNED TO A BOX ENCLOSING ALL PARTS SOLD AS A SERVICE ASSEMBLY. A BOX NOT KEYED INCLUDES NON-CURRENT PARTS.

KITS

KIT INFORMATION WILL BE FOUND IMMEDIATELY FOLLOWING THE STORY IN WHICH IT IS USED. THE ILLUSTRATION IS REPEATED WITH ONLY THE KIT PARTS CALLED OUT AND WITH ALL OTHER PARTS SHOWN IN PHANTOM FOR RELATIONSHIP.

JDM REMANUFACTURED COMPONENTS

THE SERVICE PARTS LISTED IN THIS CATALOG ARE INTENDED FOR THE REPAIR OF ORIGINAL EQUIPMENT COMPONENTS. ALTHOUGH MOST SERVICE PARTS MAY BE USED TO REPAIR REMANUFACTURED COMPONENTS, THE REMANUFACTURED DESIGN MAY CHANGE PARTS SUFFICIENTLY SO THAT SERVICE PARTS ARE INADEQUATE OR NOT USABLE.

BOLT AND CAP SCREW STRENGTH IDENTIFICATION

BOLTS AND CAP SCREWS REQUIRED TO HAVE HIGH-STRENGTH QUALITIES EQUIVALENT TO SAE GRADE 8 ARE IDENTIFIED THROUGHOUT THIS CATALOG BY THE DESCRIPTION HS SAE 8. ALL STANDARD BOLTS AND CAP SCREWS ARE SAE GRADE 5 OR LOWER.

COMPLETE GOODS LISTINGS

COMPLETE GOODS ARE LISTED IN BOLD FACE TYPE. ORDER SEPARATELY. DO NOT INCLUDE ON REPLACEMENT PARTS ORDER.

SI UNITS OF MEASURE

METRIC DIMENSIONS ARE GIVEN, WHERE APPLICABLE, THROUGHOUT THIS PARTS CATALOG.

TRADEMARKS

THROUGHOUT THIS PARTS CATALOG, YOU WILL FIND THE FOLLOWING DEERE & COMPANY TRADEMARKS:

DIAL-A-MATIC™
HARVESTRAK™
POSI-TORQ™
TORQ-GARD SUPREME®
QUIK-TATCH™

CHANGE INDICATOR LINE

(MICROFICHE CATALOGS ONLY)

CHANGES AFFECTING THE ORDERING OF PARTS ARE IDENTIFIED BY VERTICAL LINES MARKED IN THE LEFT-HAND MARGIN OF REVISED PARTS LISTING IMAGES. A LINE IS ALSO AT THE LEFT-HAND EDGE OF THE SAME PART NUMBER IN THE NUMERICAL INDEX TO SHOW THE LOCATION OF REVISED INFORMATION.

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6C13	VAR.DR.,FDR.HSE. MIDDLE IDLER BRACES-SH	110 - 26
6C13	VAR.DR.,FDR.HSE.MID.BELT IDLER,L.H.-SH	110 - 26
6E21	VAR.DR.FDR.HSE.MIDDLE BELT TGHTNR-SH	110 - 88
6C24	VAR.DRIVE-FDR.HSE.UPPER CTRSHAFT.SUPTS.	110 - 37
4F15	VARIABLE CYLINDER CONTROL	70 - 51
6C12	VARIABLE DR.-FDR.HSE.MIDDLE IDLER BRACES	110 - 25
6C24	VARIABLE DR.-FDR.HSE.UPPER COUNTERSHAFT	110 - 37
6C3	VARIABLE DRIVE FDR.CONV.IDLER BRACKET	110 - 16
4H18	VARIABLE DRIVE FDR.HSE. HYDRAULIC HOSE	70 - 106
4H24	VARIABLE DRIVE FDR.HSE.HYDRAULIC CYL.-SH	70 - 112
6C3	VARIABLE DRIVE FEEDER CONV. DRIVE CHAIN	110 - 16
6C3	VARIABLE DRIVE FEEDER CONVEYOR IDLER	110 - 16
4H21	VARIABLE DRIVE FEEDER HOUSE HYD.HOSES-SH	70 - 109
6C7	VARIABLE DRIVE FEEDER HOUSE SHIELDS,L.H.	110 - 20
4H19	VARIABLE DRIVE HYDRAULIC HOSE, FEEDER HOUSE	70 - 107
6C20	VARIABLE DRIVE-FDR.HSE.LOWER SHAFT	110 - 33
6C20	VARIABLE DRIVE-FEEDER HOUSE LOWER SHEAVE	110 - 33
6C6	VARIABLE DRIVE-FEEDER HOUSE SHIELD,R.H.	110 - 19
1D13	VENTILATOR TUBE, CRANKCASE (DH)	20 - 52
8C15	VERTICAL AUGER AND HOUSING, GRAIN TANK	130 - 31
8C13	VERTICAL AUGER LOWER GEAR CASE	130 - 29
8G16	VERTICAL UNLOADING AUGER DRIVES	170 - 31
2E8	VOLTAGE REGULATOR, ALTERNATOR, 90 AMP	40 - 76
2E6	VOLTAGE REGULATOR,ALTERNATOR,72 AMP	40 - 74
2D5	VOLTMETER	40 - 47

W

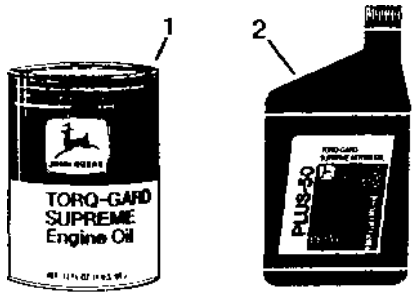
2B20	WALKER, STRAW, PLUGGING SENSING UNIT	40 - 11
5C6	WALKWAY, ENGINE COMPARTMENT	80 - 23
6D20	WALTERSHCIED HEADER DRIVE SHAFT, S.H	110 - 59
2D2	WARNING BUZZER	40 - 43
2B17	WARNING LIGHT	40 - 7
1E18	WATER MANIFOLD (DH)	20 - 82
1E17	WATER PUMP (DH)	20 - 81
1E17	WATER PUMP GASKET (DH)	20 - 81
2D5	WATER TEMPERATURE GAUGE	40 - 47
2C7	WATER TEMPERATURE SENDING UNITS	40 - 24
6E24	WEDGE,FDR.HSE.VAR.DRIVE SHEAVE CTL-SH	110 - 91
4D8	WEIGHTS, WHEEL	60 - 49
3B23	WHEEL AXLE, DRIVE	50 - 9
3G21	WHEEL HUB,MOTOR,AND HOUSING (FOUR-WHEEL DR.)	50 - 141
3G19	WHEEL MANIFOLD,STEERING (FOUR WHEEL DR.)	50 - 139
4D4	WHEEL MOTOR HOUSING (FOUR-WHEEL DR.)	60 - 45
3B22	WHEEL, DRIVE	50 - 8
7C20	WHEEL, DUAL-RANGE AND CYLINDER GEAR CASE	120 - 34
4B22	WHEEL, STEERING COLUMN	60 - 13
2C19	WHEEL, TONE-SH	40 - 36
4D8	WHEELS AND WHEEL WEIGHTS, REAR	60 - 49
4D9	WHEELS, REAR (FOUR-WHEEL DRIVE)	60 - 50
4D10	WHEELS, REAR (FOUR-WHEEL DRIVE)	60 - 51
8B20	WINDOW, GRAIN TANK EXTENSIONS	130 - 11
5D12	WINDOWS, CAB	90 - 29
2D10	WINDSHIELD WIPER AND MOTOR	40 - 53
2D10	WINDSHIELD WIPER BLADE	40 - 53
2C7	WIPER SWITCH	40 - 24
2D7	WIPER SWITCH	40 - 49
6E20	WIPER,FDR.HSE.LOWER BELT TIGHTENER-SH	110 - 87
2E21	WIRING AND TERMINAL KIT	40 - 90
2E21	WIRING CRIMPING TOOL	40 - 90
2D10	WIRING HARNESS	40 - 53
2C21	WIRING HARNESS - CONVERSION TO DIAL-A-MATIC HEADER HEIGHT CONTROL	40 - 38
2C7	WIRING HARNESS, COMPRESSOR	40 - 24
2C23	WIRING HARNESS, INSTRUMENT PANEL (DIAL-A-MATIC)	40 - 40
2C1	WIRING HARNESS, REAR (HARVESTRAK)	40 - 18
2C1	WIRING HARNESS,FRONT (HARVESTRAK)	40 - 18
2C1	WIRING HARNESS,INTERMEDIATE (HARVESTRAK)	40 - 18
2D12	WIRING HARNESS,RADIO AND TAPE PLAYER	40 - 55
2E21	WIRING STRIPPING TOOL	40 - 90
2F5	WIRING, SUPPLEMENTARY TERMINALS AND CONNECTORS	40 - 96

Y

3H19	YOKE PIVOTS AND CAPS, CAM LOBE MOTOR	50 - 168
7G12	YOKE, CLEAN GRAIN ELEVATOR HOUSING	120 - 130
8B22	YOKE, UNLOADING AUGER CONTROL LEVER	130 - 13
4F15	YOKE, VARIABLE CYLINDER CONTROL	70 - 51

TORQ-GARD SUPREME AND PLUS-50 ENGINE OIL

RGP3291 -UN-01JAN94



RGP3291

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	TY6359	OIL	1		(SAE 5W/30), 0.9L (1 QUART) CAN
	TY6360	OIL	1		(SAE 5W/30), 19L (5 GALLON) CAN
	TY6361	OIL	1		(SAE 5W/30), 208L (55 GALLON) DRUM
	TY6297	OIL	1		(SAE 15W/40, 0.9L (1 QUART) CAN
	TY6298	OIL	1		(SAE 15W/40), 19L (5 GALLON) CAN
	TY6300	OIL	1		(SAE 15W/40), 114L (30 GALLON) DRUM
	TY6301	OIL	1		(SAE 15W/40), 208L (55 GALLON) DRUM
	TY6311	OIL	1		(SAE 10W), 0.9L (1 QUART) CAN
	TY6312	OIL	1		(SAE 10W), 19L (5 GALLON) CAN
	TY6313	OIL	1		(SAE 10W), 208L (55 GALLON) DRUM
	AR63979	OIL	1		(SAE 30), 0.2L (1 HALF PINT) CAN
	AR63218	OIL	1		(SAE 30), 0.9L (1 QUART) CAN
	AR63219	OIL	1		(SAE 30), 19L (5 GALLON) CAN
	TY6280	OIL	1		(SAE 30), 114L (30 GALLON) DRUM
	AR63222	OIL	1		(SAE 30), 208L (55 GALLON) DRUM
2	TY6389	OIL	1		(SAE 15W/40), 0.9L (1 QUART)
	TY6390	OIL	1		(SAE 15W/40), 19L (5 GALLON)
	TY6391	OIL	1		(SAE 15W/40), 208L (55 GALLON)
	TY6392	OIL	1		(SAE 30), 0.9L (1 QUART)
	TY6393	OIL	1		(SAE 30), 19L (5 GALLON)
	TY6394	OIL	1		(SAE 30), 208L (55 GALLON)

KIT FOR OFF-SEASON STORAGE (NOT ILLUSTRATED)

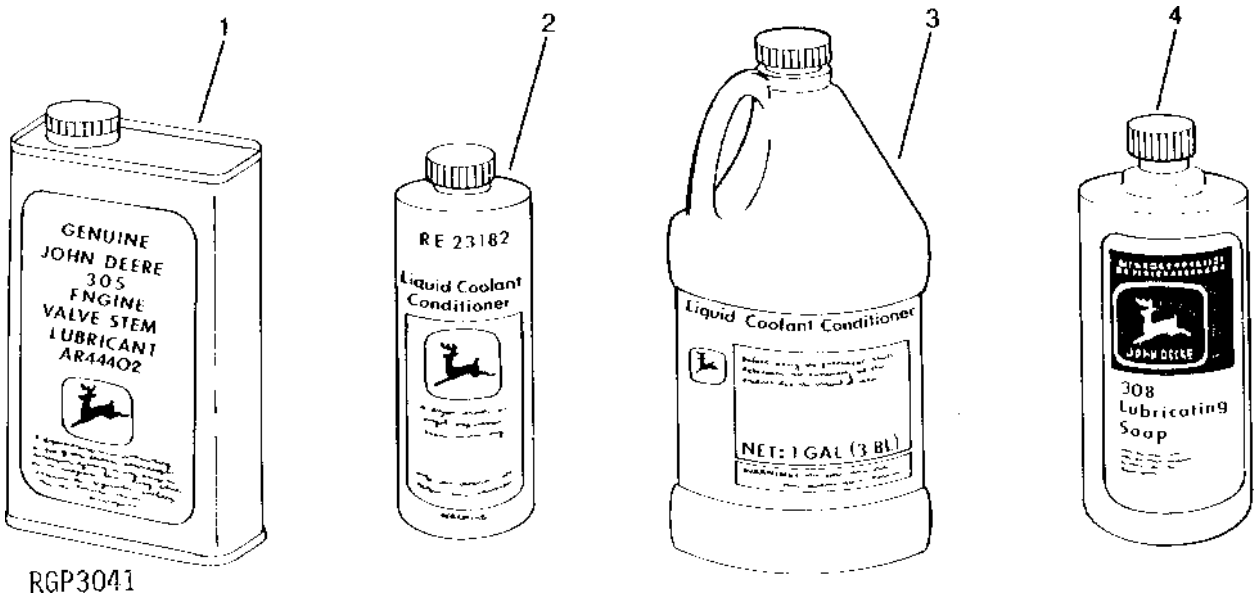
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
..	AR41785	KIT	1		CONTAINS 0.9 L (1 QT.) CAN OF INTERNAL CORROSION INHIBITOR, 1 ROLL OF TAPE, AND 6 PLASTIC BAGS
..	AR41870	RUST INHIBITOR	1		0.9 L (1 QT.) CAN, (SUB AR41785)

DUST CAP / COVER KIT (NOT ILLUSTRATED)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
..	AR21969	KIT	1		

COOLANT CONDITIONER AND ENGINE PART LUBRICANTS

RGP3041 -UN-01JAN94



VALVE STEM LUBRICANT

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR44402	OIL	1		0.9L (1 QT.)

COOLANT CONDITIONER

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
2	RE23182	ENGINE COOLANT CONDITIONER	1		.473L (16 OZ.) (SUB FOR T19566 OR RE12842)
3	RE35992	ENGINE COOLANT CONDITIONER	1		3.8L (1 GAL.)

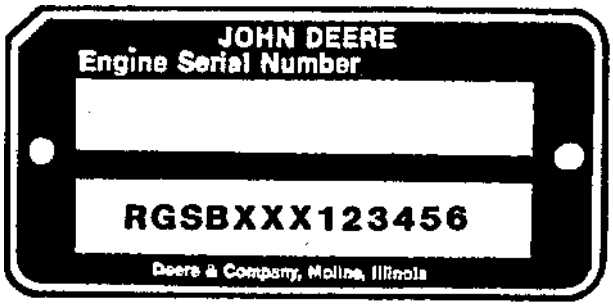
CYLINDER LINER PACKING LUBRICANT

ENGINE

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
4	AR54749	LUBRICANT	1		0.9L (1 QT.)

SHORT BLOCK SERIAL NUMBER PLATE

RGP2856 -UN-01JAN94



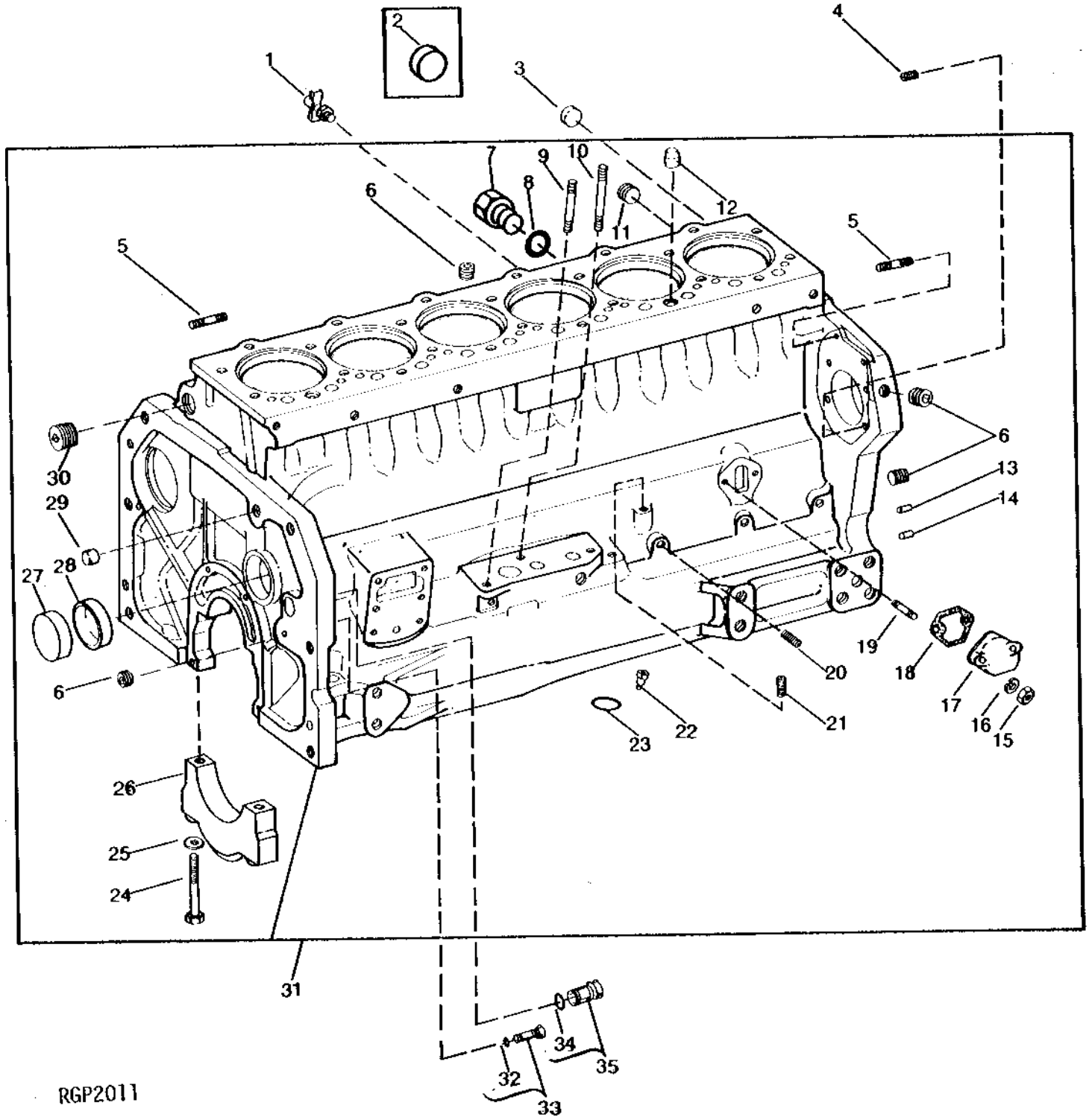
RGP2856

A SHORT BLOCK SERIAL NUMBER PLATE PLUS 2-37H44 DRIVE SCREWS ARE USED TO ATTACH TO REPLACEMENT SHORT BLOCK ASSEMBLIES. THIS NUMBER WILL BE REFERRED TO WHEN NEW PARTS AFFECT THE SHORT BLOCK ASSEMBLY. THE PREVIOUS ENGINE SERIAL NUMBER SHOULD BE STAMPED INTO THE BLANK SPACE PROVIDED, AS A REFERENCE FOR YOUR DEALER.

1. DESIGNATES ENGINE MANUFACTURER	RG - WATERLOO ENGINE WORKS
2. DESIGNATES REPLACEMENT SHORT BLOCK	SB
3. DESIGNATES CUBIC INCH	XXX- 466
4. DESIGNATES THE PRODUCTION DATE	1234
5. DESIGNATES COMPONENT SEQUENCE	56

CYLINDER BLOCK
(6466DH)
(ENGINE SERIAL NO. -197682)

RGP2011 -UN-01JAN94

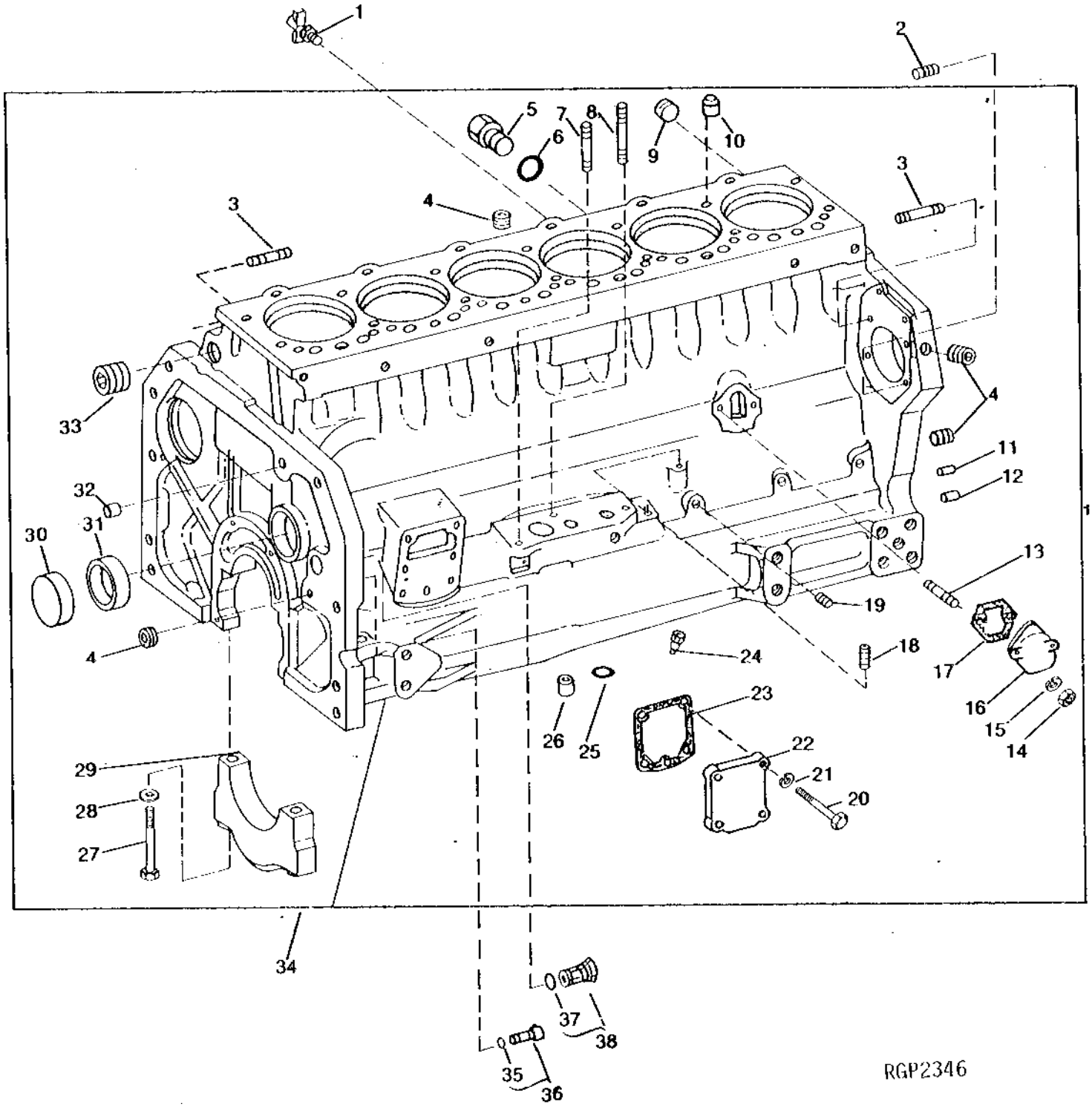


CYLINDER BLOCK - CONTINUED
(6466DH)
(ENGINE SERIAL NO. -197682)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	AT13740	DRAIN VALVE	1		
2	AR80294	PLUG	1		(LESS COOLANT HEATER) (USE WITH R65693)
3	R27036	CAP	1		(LESS HEATER)
4	22H843	SET SCREW	3		3/8" X 7/16", (SUB FOR R56544)
5	R55396	STUD	5		
6	15H624	PIPE PLUG	4		(SUB FOR AR72319)
7	R39741	DRAIN PLUG	1		(USE WITH R72132)
8	U13639	O-RING	1		(USE WITH R72132)
9	R26622	STUD	1		(SUB FOR F3646R)
10	R55395	STUD	1		
11	15H665	PIPE PLUG	1		3/4", (SUB FOR AR72318)
12	R42340	BUSHING	2		
13	R1612R	DOWEL PIN	2		
14	F1743R	DOWEL PIN	2		
15	14H785	NUT	2		5/16"
16	12H303	LOCK WASHER	2		5/16"
17	R27286	COVER	1		
18	R97350	GASKET	1		(SUB FOR R27285)
19	R48755	STUD	2		
20	15H638	PIPE PLUG	4		1/8", (SUB FOR R21630, THIS APPLICATION)
21	15H638	PIPE PLUG	1		1/8"
22	R43621	ORIFICE	6		
23	R71732	O-RING	1		(SUB FOR R50378)
24	R42365	BOLT	14		
25	R70268	WASHER	14		(SUB FOR R42363)
26	R57158	BEARING CAP	6		(MAIN)
	R57159	BEARING CAP	1		(MAIN THRUST)
27	R26115	CAP	1		
28	R46903	BUSHING	4		
29	R61288	DOWEL PIN	1		(USE WITH R65693)
	R43634	DOWEL PIN	1		(USE WITH R72132)
30	15H562	PIPE PLUG	1		1", (SUB FOR AR78522)
31	AR84749	CYLINDER BLOCK	1		(MARKED R65693) (SUB RE28307, AR62429, R54123, U13639, (2) 19H3552 AND (6) R88043)
	AR94845	CYLINDER BLOCK	1		(MARKED R72132) (ALSO ORDER AR62429, (2) 19H3552 AND (6) R88043) (SUB RE28307)
	RE28307	CYLINDER BLOCK	1		(MARKED R87554)
32	A4365R	O-RING	1		
33	AR61589	PLUG	1		
34	R27149	O-RING	1		
35	AR61533	PLUG	1		

CYLINDER BLOCK
(6466DH)
(ENGINE SERIAL NO. 197683-)

RGP2346 -UN-01JAN94

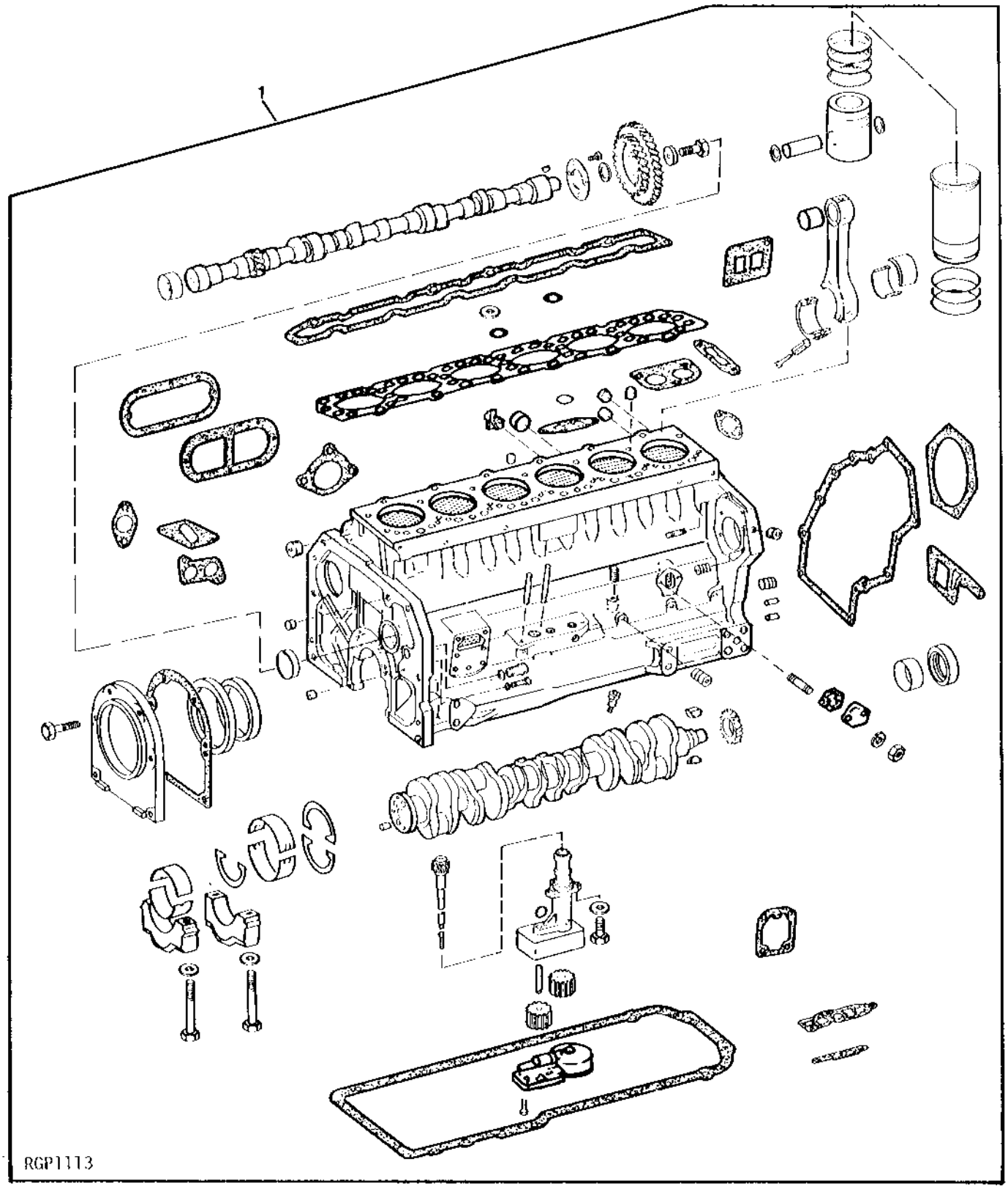


CYLINDER BLOCK - CONTINUED
(6466DH)
(ENGINE SERIAL NO. 197683-)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	AT13740	DRAIN VALVE	1		
2	22H843	SET SCREW	3		(SUB FOR R56544)
3	R55396	STUD	5		
4	15H624	PIPE PLUG	4		1/2", (SUB FOR AR72319)
5	R39741	DRAIN PLUG	1		
6	U13639	O-RING	1		
7	F3646R	STUD	1		
8	R55395	STUD	1		
9	15H665	PIPE PLUG	2		(SUB FOR AR72318)
10	R42340	BUSHING	2		
11	R1612R	DOWEL PIN	2		
12	F1743R	DOWEL PIN	2		
13	R48755	STUD	2		
14	14H785	NUT	2		5/16"
15	12H303	LOCK WASHER	2		5/16"
16	R27286	COVER	1		
17	R27285	GASKET	1		
18	15H638	PIPE PLUG	1		1/8"
19	15H638	PIPE PLUG	4		1/8", (SUB FOR R21630, THIS APPLICATION)
20	19H2284	CAP SCREW	4	294693-	3/8" X 7/8"
21	12H304	LOCK WASHER	4	294693-	3/8"
22	R69135	COVER	1	294693-	
23	R62410	GASKET	1	294693-	
24	R43621	ORIFICE	6		
25	R71732	O-RING	1	-229563	
26	R62930	BUSHING	2		
27	R42365	BOLT	14		
28	R70268	WASHER	14		(SUB FOR R42363)
29	R57158	BEARING CAP	6		(MAIN)
	R57159	BEARING CAP	1		(MAIN THRUST)
30	R26115	CAP	1		
31	R46903	BUSHING	1		
32	R61288	DOWEL PIN	1		
33	15H562	PIPE PLUG	1		1", (SUB FOR AR78522)
34	RE13296	CYLINDER BLOCK	1	-229563	(MARKED R64530) (SUB FOR AR96200) (ALSO ORDER AR62429) (SUB RE28306) (ALSO ORDER (6) R88043)
	RE28306	CYLINDER BLOCK	1	-229563	(MARKED R87557) (ALSO ORDER AR62429)
	AR100634	CYLINDER BLOCK	1	229564-318403	(MARKED R71688) (ALSO ORDER AR62429) (SUB RE28305 AND (6) R88043)
	RE28305	CYLINDER BLOCK	1	318404-	(MARKED R87556 OR R87555) (ALSO ORDER AR62429)
35	A4365R	O-RING	1		
36	AR61589	PLUG	1		
37	R27149	O-RING	1		
38	AR61533	PLUG	1		

ENGINE SHORT BLOCK
(6466DH)
(ENGINE SERIAL NO. -197682)

RGP1113 -UN-01JAN94

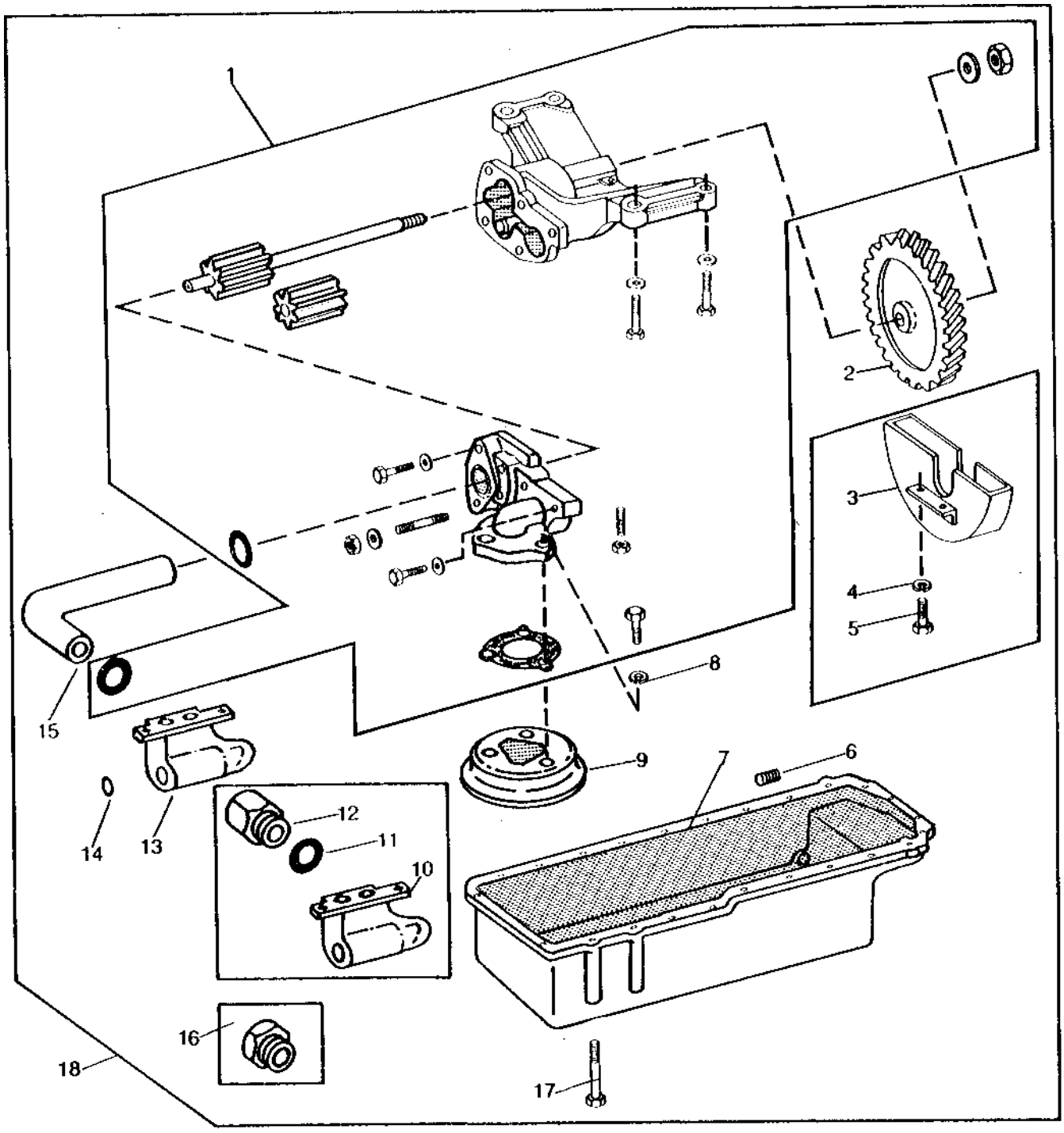


ENGINE SHORT BLOCK - CONTINUED
(6466DH)
(ENGINE SERIAL NO. -197682)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	AR84756	SHORT BLOCK ASSEMBLY	1		(MARKED R65693) (SUB RE28289, THIS APPLICATION) (ALSO ORDER AR103301, AR73681, AR62429, (2) 19H3552 AND (6) R88043)
	AR94831	SHORT BLOCK ASSEMBLY	1		(MARKED R64530 OR R78505) (SUB RE28289) (ALSO ORDER AR62429 AND (6) R88043)

SHORT BLOCK INSTALLATION KIT
(6466DH)
(ENGINE SERIAL NO. -197682)

RGP2437 -UN-01JAN94

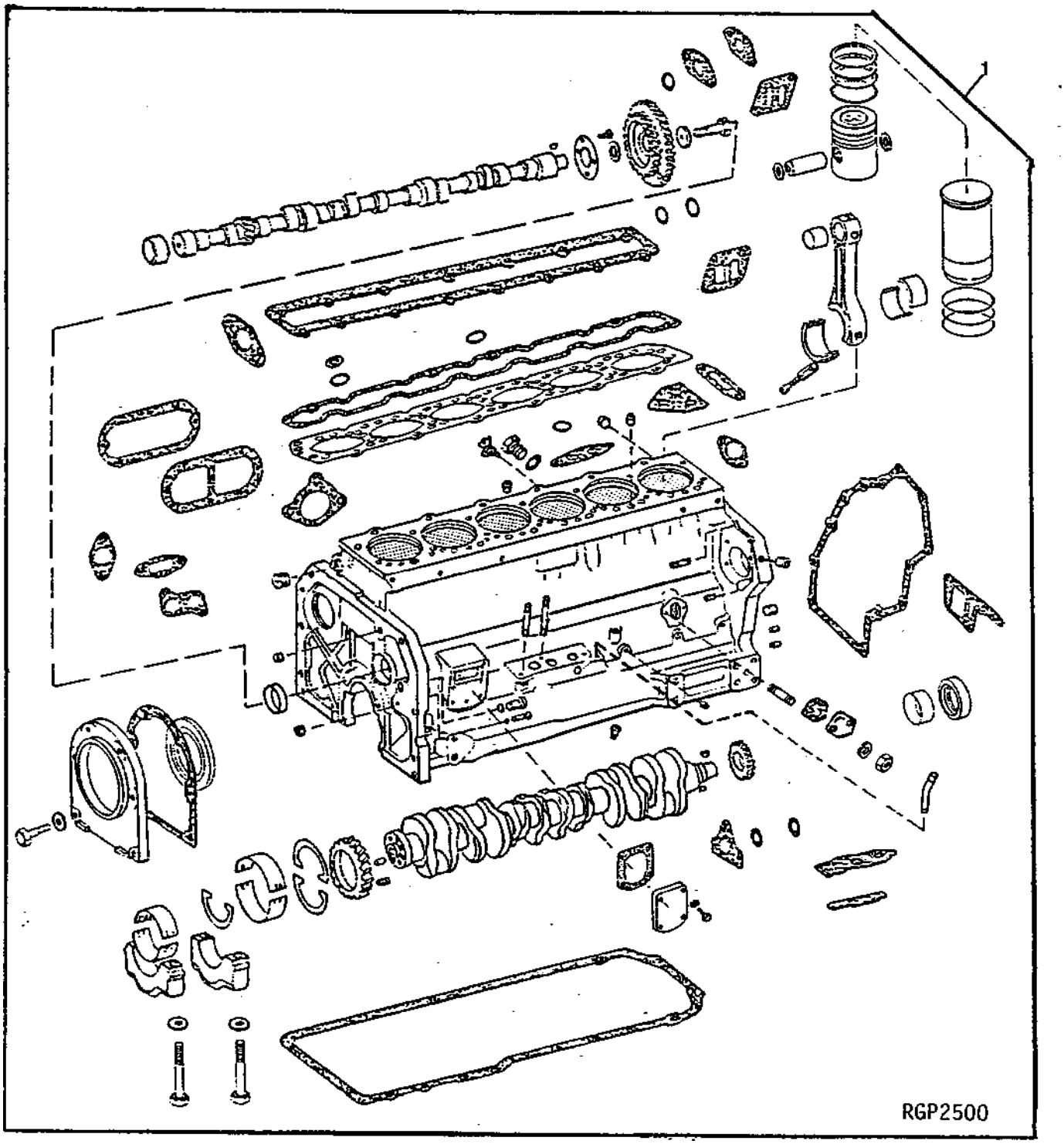


SHORT BLOCK INSTALLATION KIT - CONTINUED
(6466DH)
(ENGINE SERIAL NO. -197682)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	AR103695	OIL PUMP	1		(SUB AR103696, (2) R52049, (4) R57696, (2) R71732, (3) 19H1849, (2) 19H2545 AND (2) 19H2549)
2	R62938	GEAR	1		
3	.....	SHIELD	1		(AR77713 NO LONGER REQUIRED)
4	.....	LOCK WASHER	2		(NO LONGER REQUIRED)
5	.....	CAP SCREW	2		(NO LONGER REQUIRED)
6	15H624	PIPE PLUG	1		1/2"
7	R81942	OIL PAN	1		
8	12H303	LOCK WASHER	3		5/16"
9	AR56639	OIL PUMP INTAKE	1		
10	R62954	HOUSING	1		(SUB R78134)
11	U13639	O-RING	1		(USE WITH R62954)
12	R65683	FITTING	1		(USE WITH R62954)
13	R78134	HOUSING	1		
14	U17409	O-RING	1		
15	R62952	OIL TUBE	1		
16	R54123	ADAPTER	1		
17	19H3485	CAP SCREW	2		3/8" X 2", (USE WITH R81942)
18	AR103301	KIT	1		(ALSO ORDER RE21544)

ENGINE SHORT BLOCK
(6466DH)
(ENGINE SERIAL NO. 197683-)
(SHORT BLOCK SERIAL NO. 530501-)

RGP2500 -UN-01JAN94

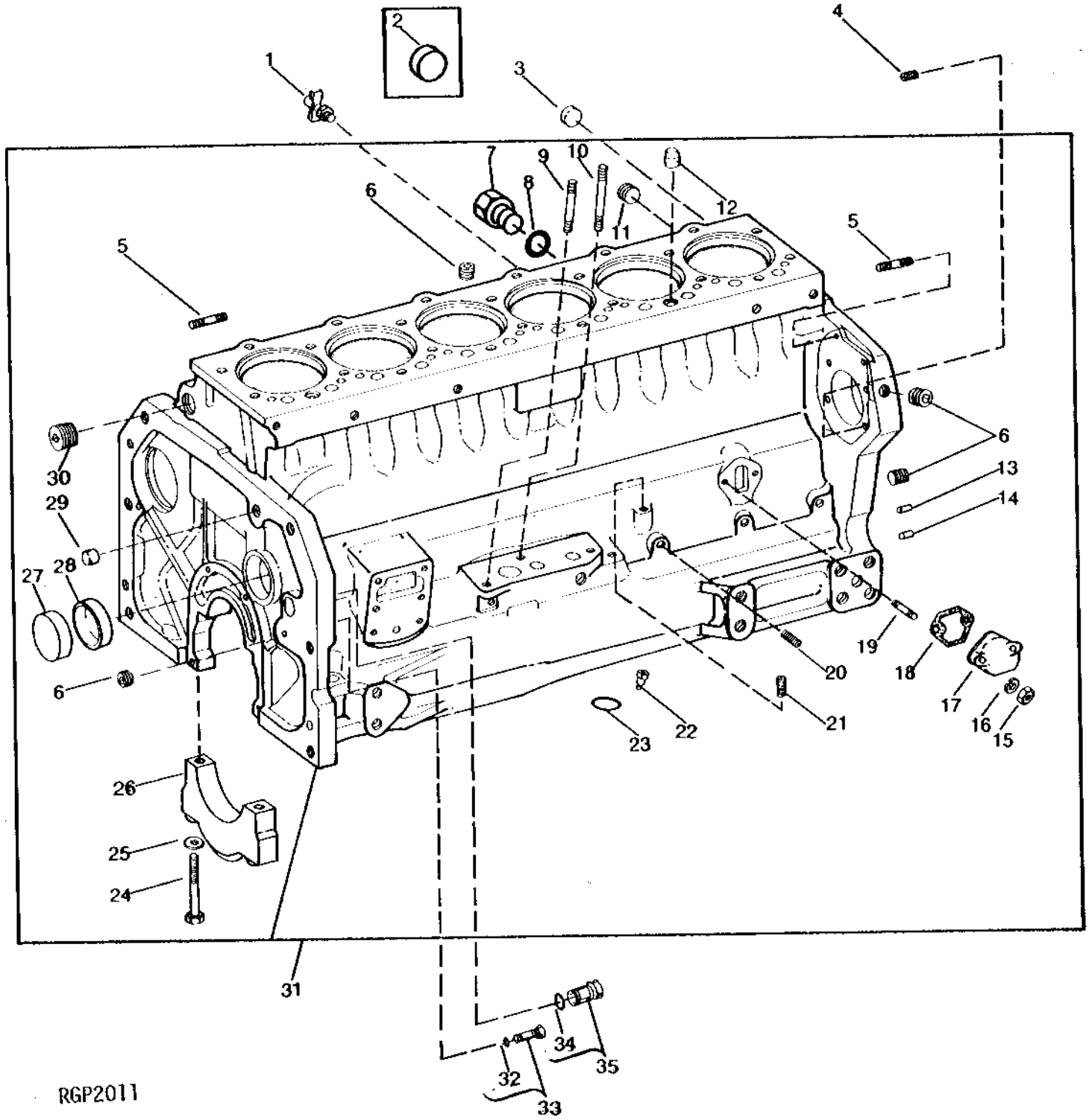


ENGINE SHORT BLOCK - CONTINUED
(6466DH)
(ENGINE SERIAL NO. 197683-)
(SHORT BLOCK SERIAL NO. 530501-)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	RE13299	SHORT BLOCK ASSEMBLY	1	-229563	(MARKED R64530 OR R78505) (SUB FOR AR94831) (SUB RE28289) (ALSO ORDER (6) R88043 AND AR62429)
	RE28289	SHORT BLOCK ASSEMBLY	1	-229563	(MARKED R87557) (ALSO ORDER AR62429)
	AR100635	SHORT BLOCK ASSEMBLY	1	229564-318403	(MARKED R71688) (ALSO ORDER AR62429) (SUB RE28287 AND (6) R88043)
	RE28287	SHORT BLOCK ASSEMBLY	1	318404-	(MARKED R87555) (ALSO ORDER AR62429)

CYLINDER BLOCK
(6466TH 01)
(ENGINE SERIAL NO. -161002)

RGP2011 -UN-01JAN94

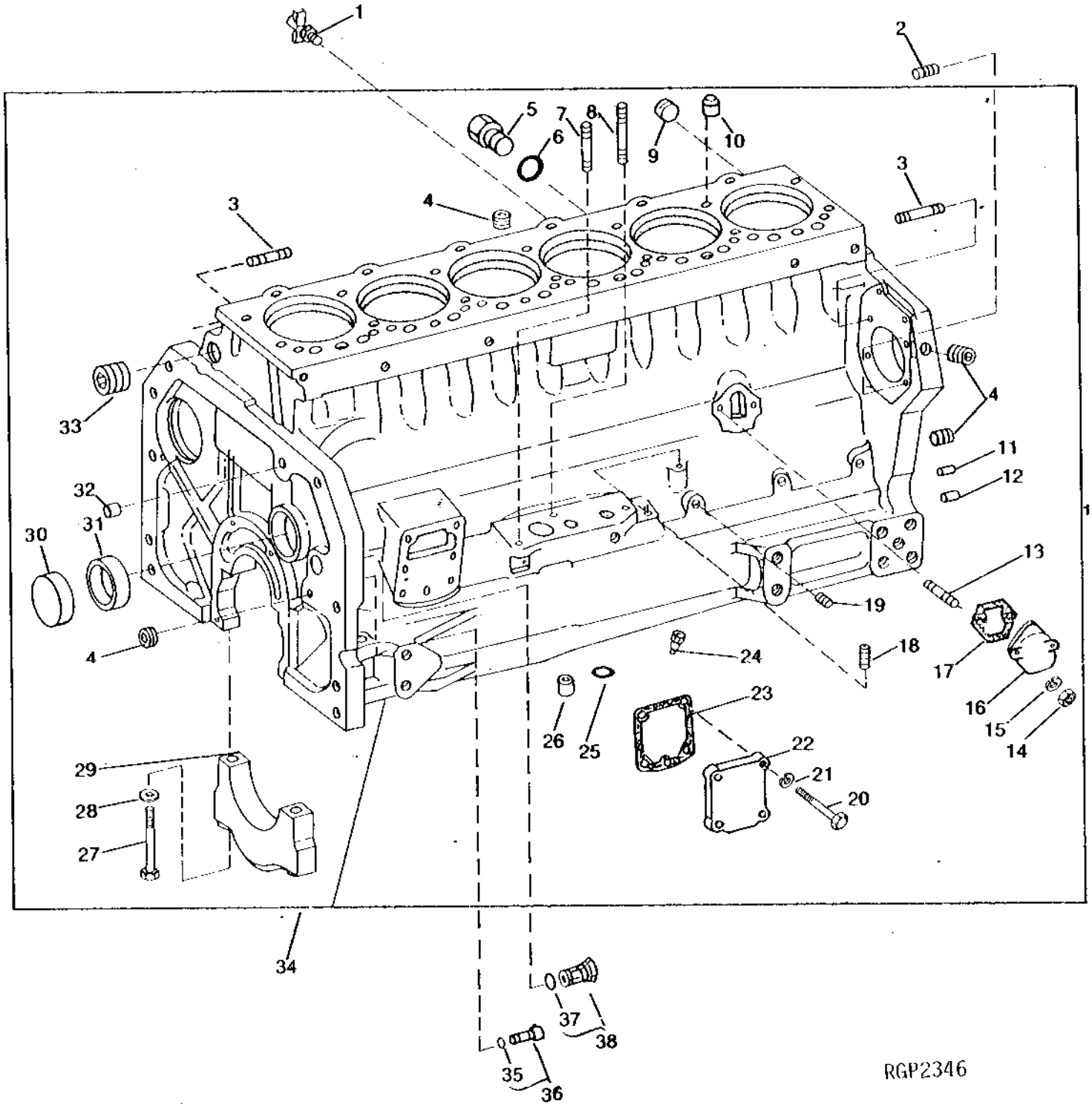


CYLINDER BLOCK - CONTINUED
(6466TH 01)
(ENGINE SERIAL NO. -161002)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	AT13740	DRAIN VALVE	1		
2	AR80294	PLUG	1		(LESS COOLANT HEATER) (USE WITH R65693)
3	R27036	CAP	1		(LESS HEATER)
4	.....	SET SCREW	3		(NO LONGER REQUIRED) (SUB FOR R56545)
5	R55396	STUD	5		
6	15H624	PIPE PLUG	4		1/2", (SUB FOR AR72319)
7	R39741	DRAIN PLUG	1		(USE WITH R72132)
8	U13639	O-RING	1		(USE WITH R72132)
9	R106859	STUD	1		(SUB FOR F3646R OR R26622, THIS APPLICATION)
10	R55395	STUD	1		
11	15H665	PIPE PLUG	1		3/4", (SUB FOR AR72318)
12	R42340	BUSHING	2		
13	R1612R	DOWEL PIN	2		
14	F1743R	DOWEL PIN	2		
15	14H785	NUT	2		5/16"
16	12H303	LOCK WASHER	2		5/16"
17	R27286	COVER	1		
18	R97350	GASKET	1		(SUB FOR R27285)
19	R48755	STUD	2		
20	15H638	PIPE PLUG	4		1/8", (SUB FOR R21630, THIS APPLICATION)
21	15H638	PIPE PLUG	1		1/8"
22	R43621	ORIFICE	6		
23	R71732	O-RING	1		(SUB FOR R50378)
24	R42365	BOLT	14		
25	R70268	WASHER	14		(SUB FOR R42363)
26	R57158	BEARING CAP	6		(MAIN)
	R57159	BEARING CAP	1		(MAIN THRUST)
27	R26115	CAP	1		
28	R46903	BUSHING	4		
29	R61288	DOWEL PIN	1		(USE WITH R65693)
	R43634	DOWEL PIN	1		(USE WITH R72132)
30	15H562	PIPE PLUG	1		1", (SUB FOR AR78522)
31	AR84749	CYLINDER BLOCK	1		(MARKED R65693) (SUB RE28307) (ALSO ORDER AR62429, R54123, U13639, (2) 19H3552 AND (6) R88043)
	AR94845	CYLINDER BLOCK	1		(MARKED R72132) (ALSO ORDER AR62429 AND (2) 19H3552) (SUB RE28307) (ALSO ORDER (6) R88043)
	RE28307	CYLINDER BLOCK	1		(MARKED R87554)
32	A4365R	O-RING	1		
33	AR61589	PLUG	1		
34	R27149	O-RING	1		
35	AR61533	PLUG	1		

CYLINDER BLOCK
(6466TH 01)
(ENGINE SERIAL NO. 161003-)

RGP2346 -UN-01JAN94

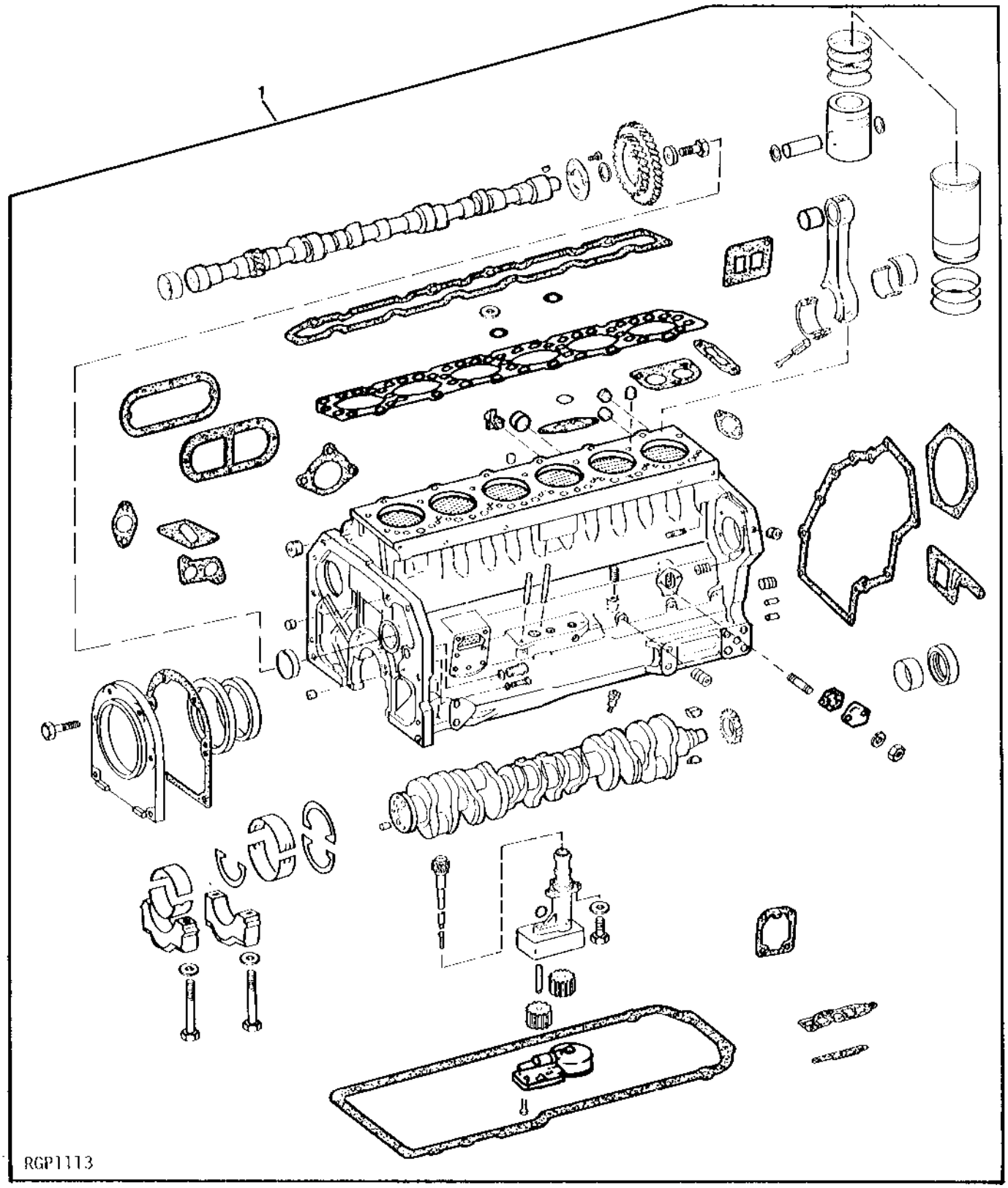


CYLINDER BLOCK - CONTINUED
(6466TH 01)
(ENGINE SERIAL NO. 161003-)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	AT13740	DRAIN VALVE	1		
2	.....	SET SCREW	3		NO LONGER REQUIRED, (SUB FOR R56545)
3	R55396	STUD	5		
4	15H624	PIPE PLUG	4		1/2", (SUB FOR AR72319)
5	R39741	DRAIN PLUG	1		
6	U13639	O-RING	1		
7	R106859	STUD	1		(SUB FOR F3646R OR R26622, THIS APPLICATION)
8	R55395	STUD	1		
9	15H665	PIPE PLUG	2		3/4", (SUB FOR AR72318)
10	R42340	BUSHING	2		
11	R1612R	DOWEL PIN	2		
12	F1743R	DOWEL PIN	2		
13	R48755	STUD	2		
14	14H785	NUT	2		5/16"
15	12H303	LOCK WASHER	2		5/16"
16	R27286	COVER	1		
17	R97350	GASKET	1		(SUB FOR R27285)
18	15H638	PIPE PLUG	1		1/8"
19	15H638	PIPE PLUG	4		1/8", (SUB FOR R21630, THIS APPLICATION)
20	19H2284	CAP SCREW	4	294693-	3/8" X 7/8"
21	12H304	LOCK WASHER	4	294693-	3/8"
22	R69135	COVER	1	294693-	
23	R62410	GASKET	1	294693-	
24	R43621	ORIFICE	6		
25	R71732	O-RING	1		
26	R62930	BUSHING	2		
27	R42365	BOLT	14		
28	R70268	WASHER	14		(SUB FOR R42363)
29	R57158	BEARING CAP	6		(MAIN)
	R57159	BEARING CAP	1		(MAIN THRUST)
30	R26115	CAP	1		
31	R46903	BUSHING	1		
32	R61288	DOWEL PIN	1		
33	15H562	PIPE PLUG	1		1", (SUB FOR AR78522)
34	AR96200	CYLINDER BLOCK	1	-228097	(MARKED R64530 OR R63198) (SUB RE28306) (ALSO ORDER R76368, AR62429 AND (6) R88043)
	AR100634	CYLINDER BLOCK	1	228098-	(MARKED R71688 OR R71685) (SUB RE28305, (6) R88043 AND AR62429)
	RE28305	CYLINDER BLOCK	1		(MARKED R87555) (ALSO ORDER AR62429)
	RE28306	CYLINDER BLOCK	1	-228097	(MARKED R87557) (SUB FOR AR96200 OR RE13296)
35	A4365R	O-RING	1		
36	AR61589	PLUG	1		
37	R27149	O-RING	1		
38	AR61533	PLUG	1		

ENGINE SHORT BLOCK
(6466TH 01)
(ENGINE SERIAL NO. -161002)

RGP1113 -UN-01JAN94



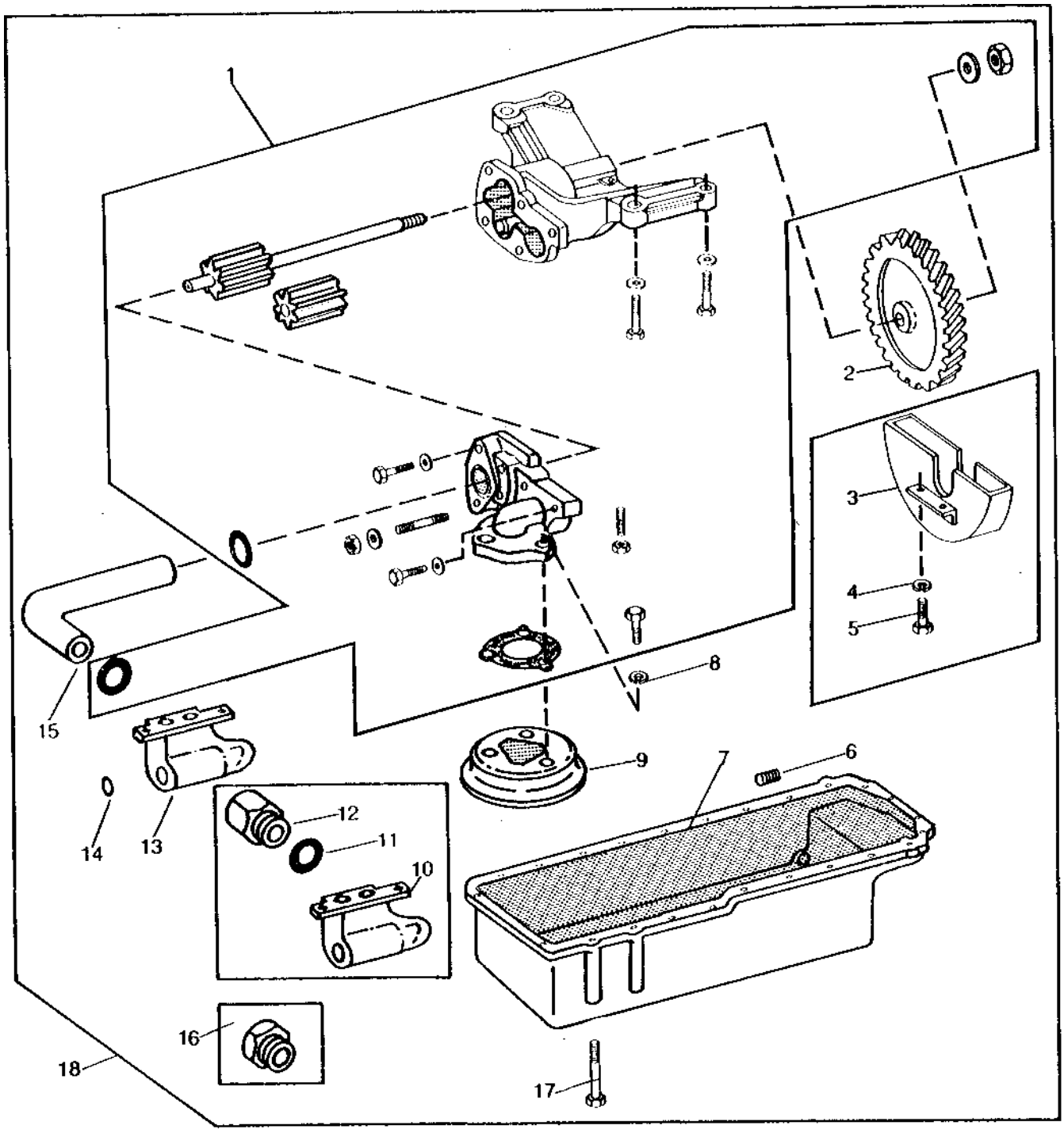
THIS PARTS LISTING IS CONTINUED

ENGINE SHORT BLOCK - CONTINUED
(6466TH 01)
(ENGINE SERIAL NO. -161002)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	AR89608	SHORT BLOCK ASSEMBLY	1		(MARKED R65693 OR R63198) (SUB RE28290) (ALSO ORDER AR103301, AR62429, AR104001, RE21544, R76368 AND (6) R62418)

SHORT BLOCK INSTALLATION KIT
(6466TH 01)
(ENGINE SERIAL NO. -161002)

RGP2437 -UN-01JAN94

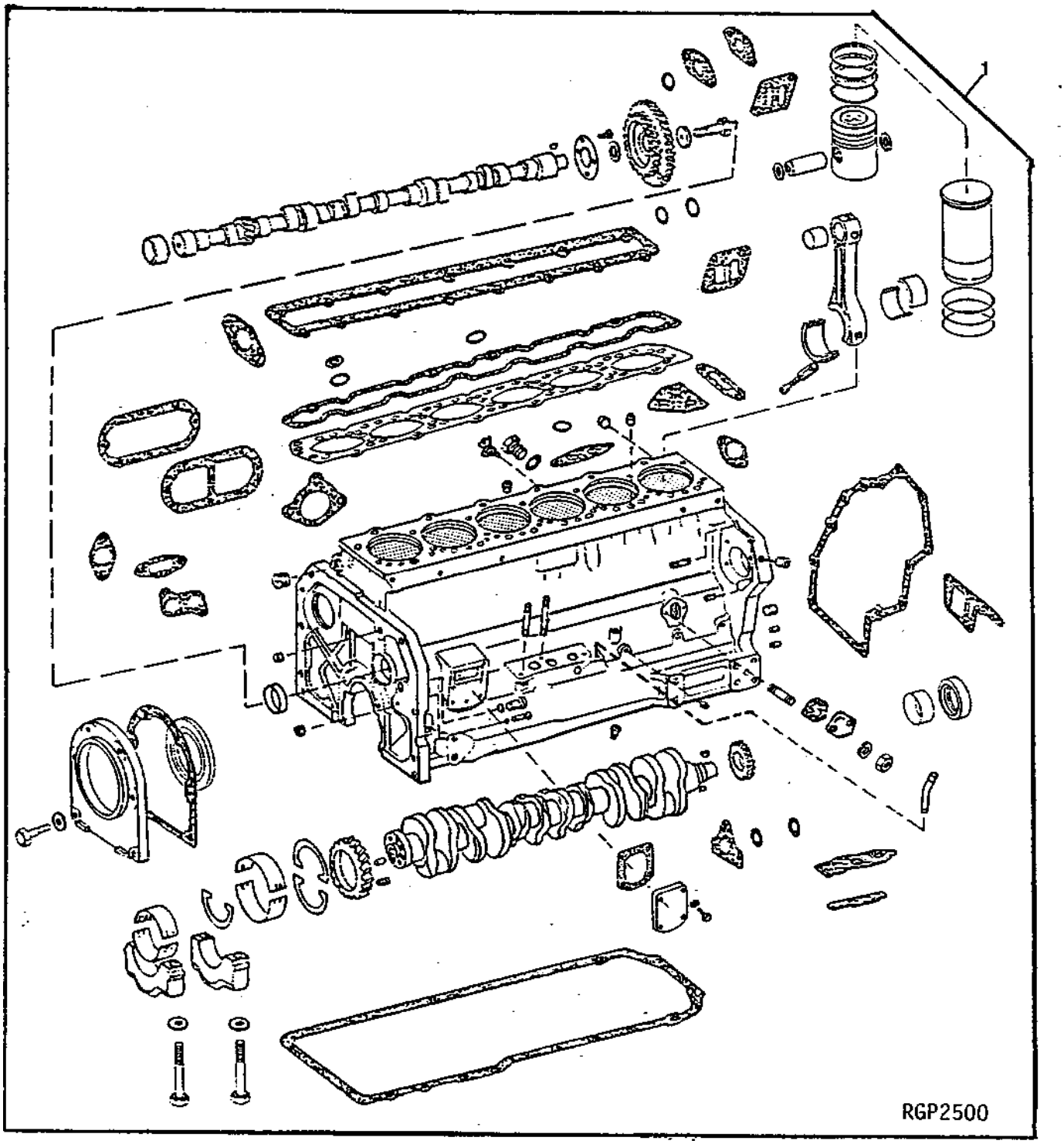


SHORT BLOCK INSTALLATION KIT - CONTINUED
(6466TH 01)
(ENGINE SERIAL NO. -161002)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	AR103695	OIL PUMP	1		(SUB AR103696, (2) R52049, (4) R57696, (2) R71732, (3) 19H1849, (2) 19H2545 AND (2) 19H2549)
2	R62938	GEAR	1		
3	.....	SHIELD	1		(AR77713 NO LONGER REQUIRED)
4	.....	LOCK WASHER	2		(NO LONGER REQUIRED)
5	.....	CAP SCREW	2		(NO LONGER REQUIRED)
6	15H624	PIPE PLUG	1		1/2"
7	R81942	OIL PAN	1		
8	12H303	LOCK WASHER	3		5/16"
9	AR56639	OIL PUMP INTAKE	1		
10	R62954	HOUSING	1		(SUB R78134)
11	U13639	O-RING	1		(USE WITH R62954)
12	R65683	FITTING	1		(USE WITH R62954)
13	R78134	HOUSING	1		
14	U17409	O-RING	1		
15	R62952	OIL TUBE	1		
16	R54123	ADAPTER	1		
17	19H3485	CAP SCREW	2		3/8" X 2", (USE WITH R81942)
18	AR103301	KIT	1		(ALSO ORDER RE21544)

ENGINE SHORT BLOCK
(6466TH 01)
(ENGINE SERIAL NO. 161003-)
(SHORT BLOCK SERIAL NO. 530501-)

RGP2500 -UN-01JAN94

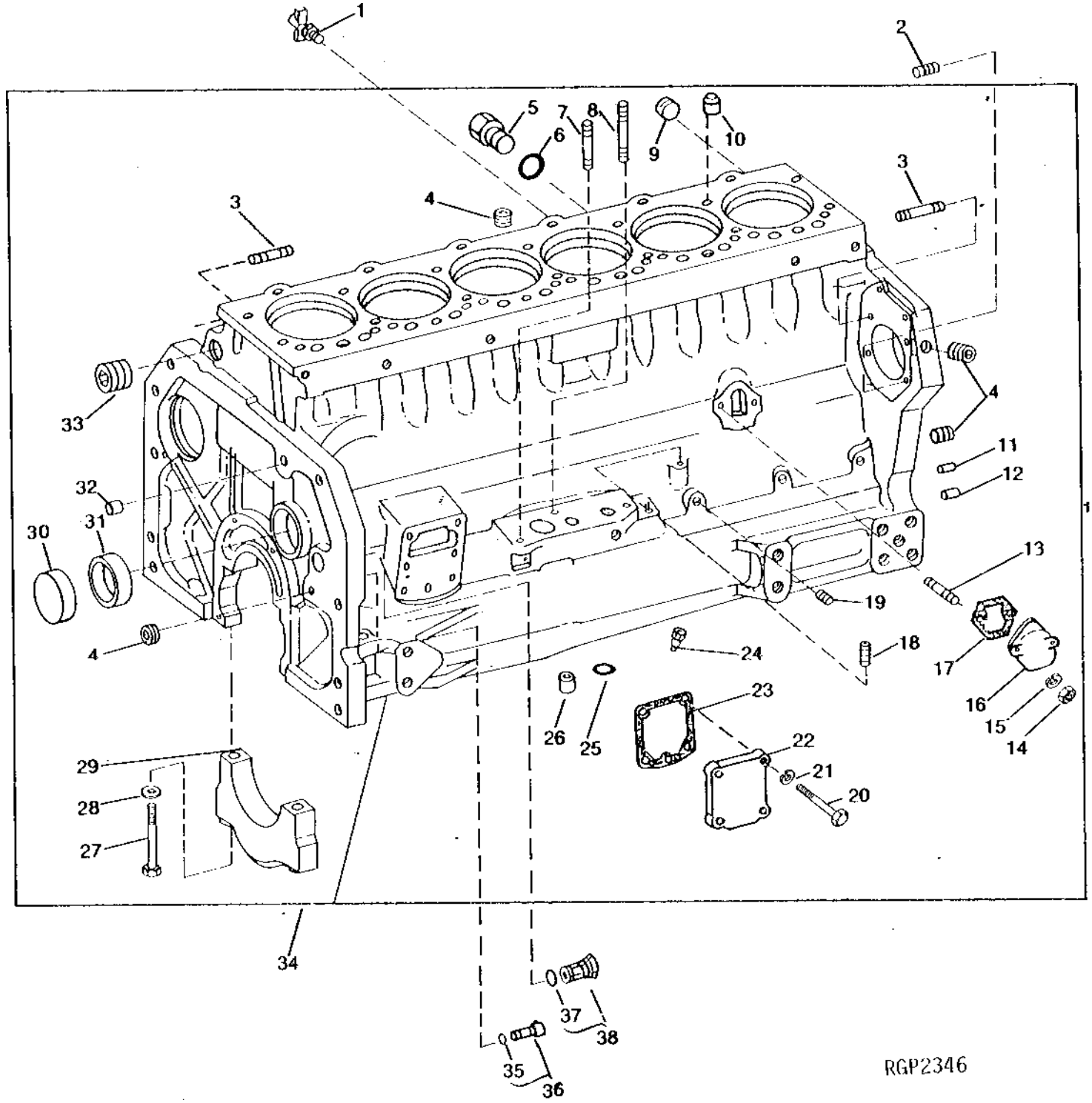


ENGINE SHORT BLOCK - CONTINUED
(6466TH 01)
(ENGINE SERIAL NO. 161003-)
(SHORT BLOCK SERIAL NO. 530501-)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	RE13301	SHORT BLOCK ASSEMBLY	1	-228097	(MARKED R63198 OR R78505) (SUB FOR AR94830) (ALSO ORDER AR62429 AND R76368) (SUB RE28290 AND (6) R88043)
	AR100374	SHORT BLOCK ASSEMBLY	1	228098-	(MARKED R71685 OR R71688) (SUB RE28288) (ALSO ORDER (6) R88043 AND AR62429)

CYLINDER BLOCK
(6466TH 05)

RGP2346 -UN-01JAN94

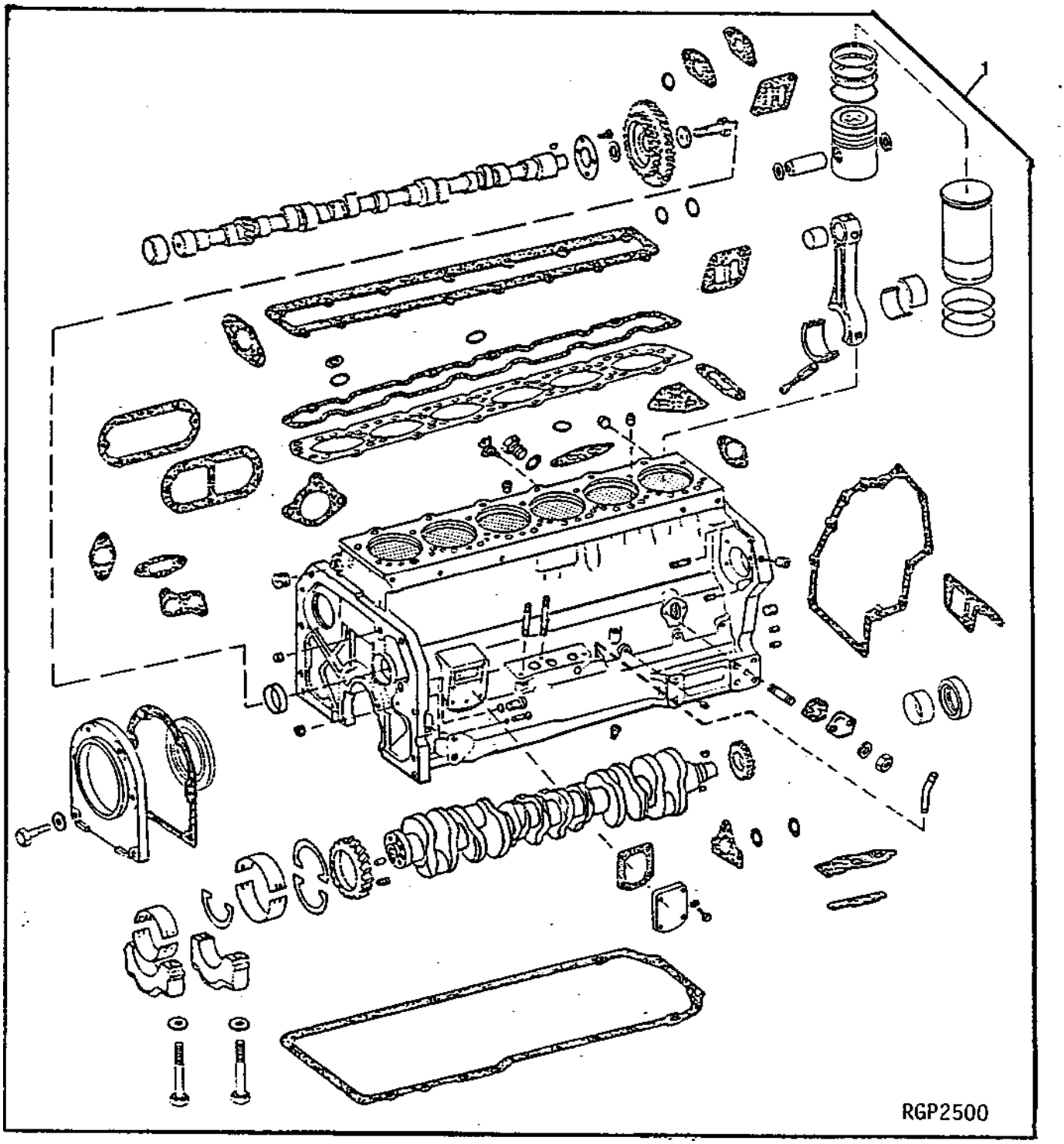


CYLINDER BLOCK - CONTINUED
(6466TH 05)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	AT13740	DRAIN VALVE	1		
2	.....	SET SCREW	3		NO LONGER REQUIRED, (SUB FOR R56545)
3	R55396	STUD	5		
4	15H624	PIPE PLUG	4		1/2", (SUB FOR AR72319)
5	R39741	DRAIN PLUG	1		
6	U13639	O-RING	1		
7	R106859	STUD	1		(SUB FOR F3646R OR R26622, THIS APPLICATION)
8	R55395	STUD	1		
9	15H665	PIPE PLUG	2		3/4", (SUB FOR AR72318)
10	R42340	BUSHING	2		
11	R1612R	DOWEL PIN	2		
12	F1743R	DOWEL PIN	2		
13	R48755	STUD	2		
14	14H785	NUT	2		5/16"
15	12H303	LOCK WASHER	2		5/16"
16	R27286	COVER	1		
17	R97350	GASKET	1		(SUB FOR R27285)
18	15H638	PIPE PLUG	1		1/8"
19	15H638	PIPE PLUG	4		1/8", (SUB FOR R21630, THIS APPLICATION)
20	19H2284	CAP SCREW	4	294693-	3/8" X 7/8"
21	12H304	LOCK WASHER	4	294693-	3/8"
22	R69135	COVER	1	294693-	
23	R62410	GASKET	1	294693-	
24	R43621	ORIFICE	6		
25	R71732	O-RING	1	-228054	
26	R62930	BUSHING	2		
27	R42365	BOLT	14		
28	R70268	WASHER	14		(SUB FOR R42363)
29	R57158	BEARING CAP	6		(MAIN)
	R57159	BEARING CAP	1		(MAIN THRUST)
30	R26115	CAP	1		
31	R46903	BUSHING	1		
32	R61288	DOWEL PIN	1		
33	15H562	PIPE PLUG	1		1", (SUB FOR AR78522)
34	AR96200	CYLINDER BLOCK	1	-228054	(MARKED R64530 OR R63198) (SUB RE28306) (ALSO ORDER R76368, AR62429 AND (6) R88043)
	RE28306	CYLINDER BLOCK	1		(MARKED R87557) (SUB FOR RE13296 OR AR96200) (ALSO ORDER AR62429)
	AR100634	CYLINDER BLOCK	1	228055-318403	(MARKED R71688 OR R71685) (SUB RE28305) (ALSO ORDER (6) R88043 AND AR62429)
	RE28305	CYLINDER BLOCK	1	318404-	(MARKED R87555 OR R87556) (ALSO ORDER AR62429)
35	A4365R	O-RING	1		
36	AR61589	PLUG	1		
37	R27149	O-RING	1		
38	AR61533	PLUG	1		

ENGINE SHORT BLOCK
(6466TH 05)

RGP2500 -UN-01JAN94

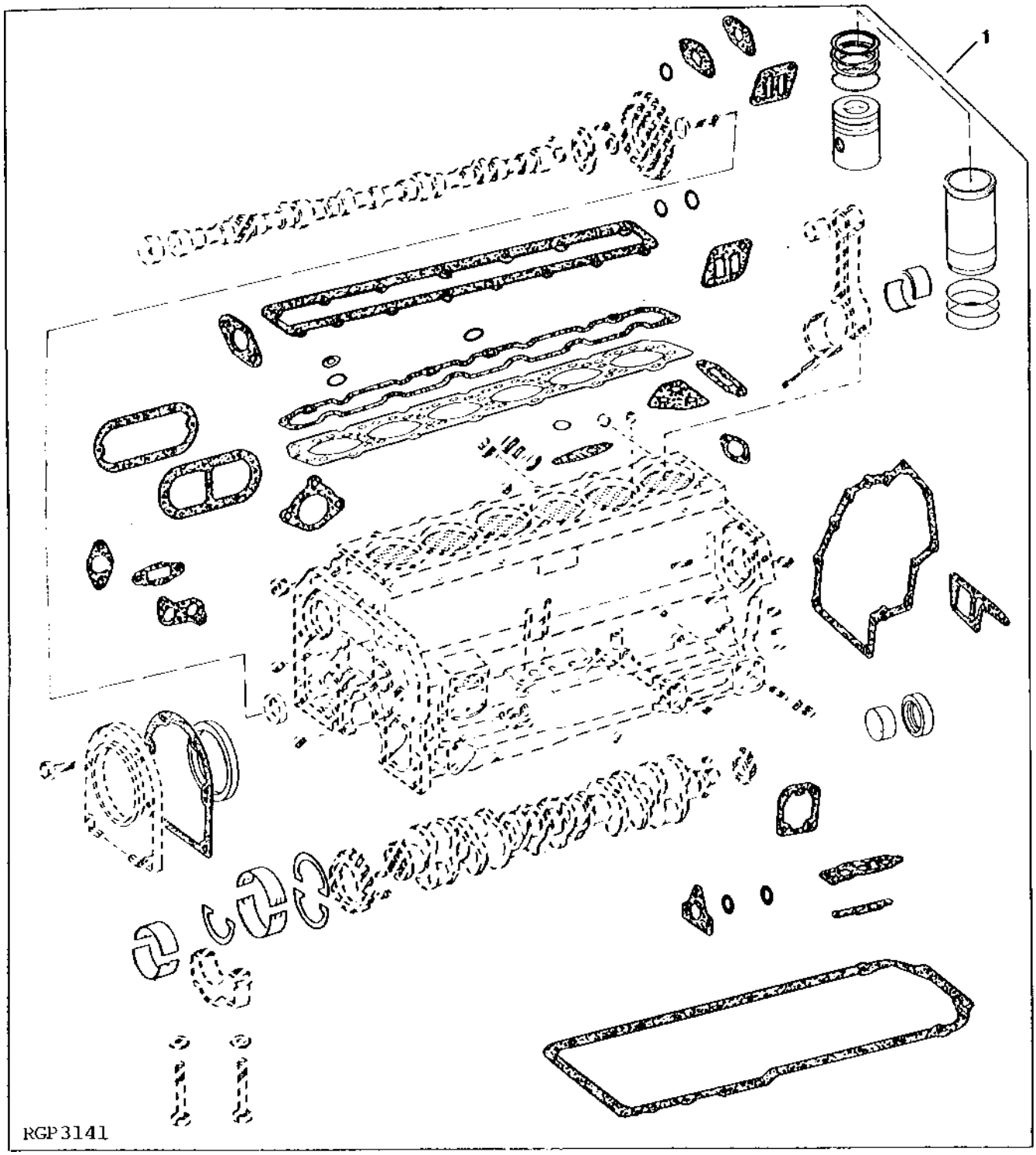


ENGINE SHORT BLOCK - CONTINUED
(6466TH 05)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	RE13301	SHORT BLOCK ASSEMBLY	1	-228054	(MARKED R63198 OR R78505) (SUB FOR AR94830) (SUB RE28290, (6) R88043, AR62429 AND R76368)
	RE28290	SHORT BLOCK ASSEMBLY	1		(MARKED R87577) (SUB FOR AR94830 OR RE13301) (ALSO ORDER AR62429)
	AR100374	SHORT BLOCK ASSEMBLY	1	228055-318403	(MARKED R71685 OR R71688) (SUB RE28288) (ALSO ORDER (6) R88043 AND AR62429)
	RE28288	SHORT BLOCK ASSEMBLY	1	318404-	(MARKED R87555 OR R87556) (ALSO ORDER AR62429)

ENGINE OVERHAUL KIT

RGP3141 -UN-01JAN94



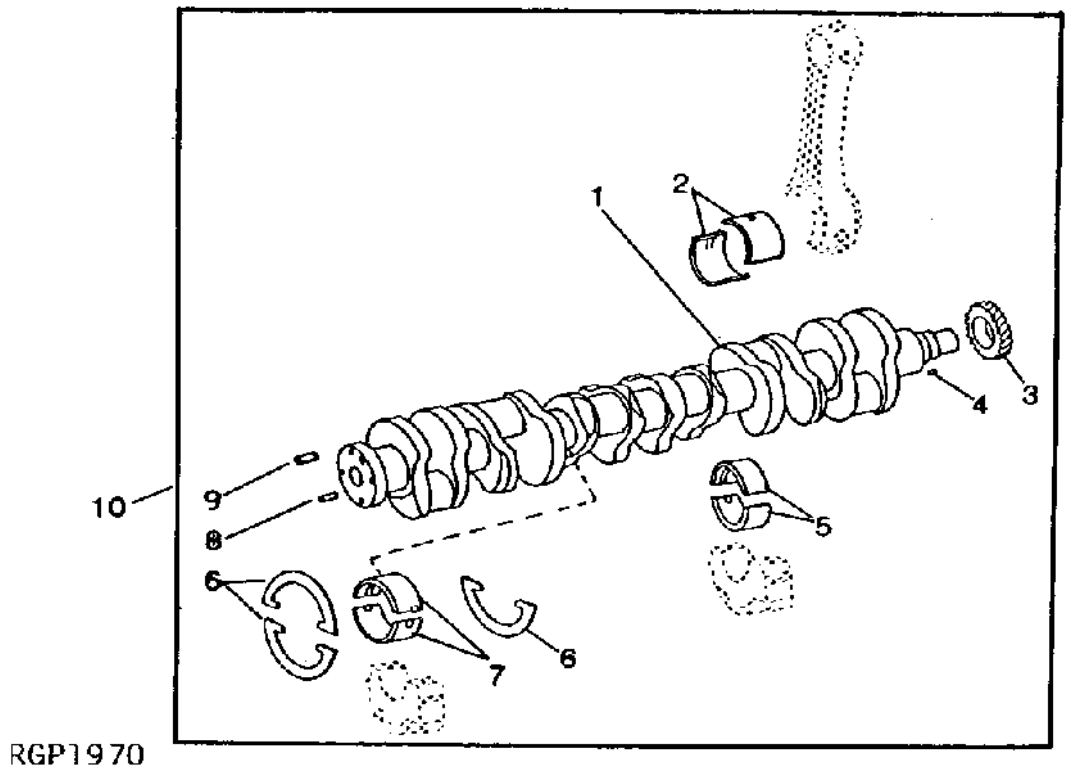
ENGINE OVERHAUL KIT - CONTINUED

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	RG18845	ENGINE OVERHAUL KIT	1	-252662	(CONTAINS (6) AR72079 PISTON LINER KITS, GASKET KIT, STANDARD BEARING, FRONT AND REAR SEALS)
	RG18847	ENGINE OVERHAUL KIT	1	252663-	(A) (CONTAINS (6) AR100646 PISTON LINER KITS, GASKET KIT, STANDARD BEARING, FRONT AND REAR SEALS)

(A) (ALSO SHORT BLOCK SERIAL NO. 570601-)

UNDERSIZE CONNECTING ROD JOURNAL CRANKSHAFT AND BEARING KIT
(6466DH)
(ENGINE SERIAL NO. -197682)

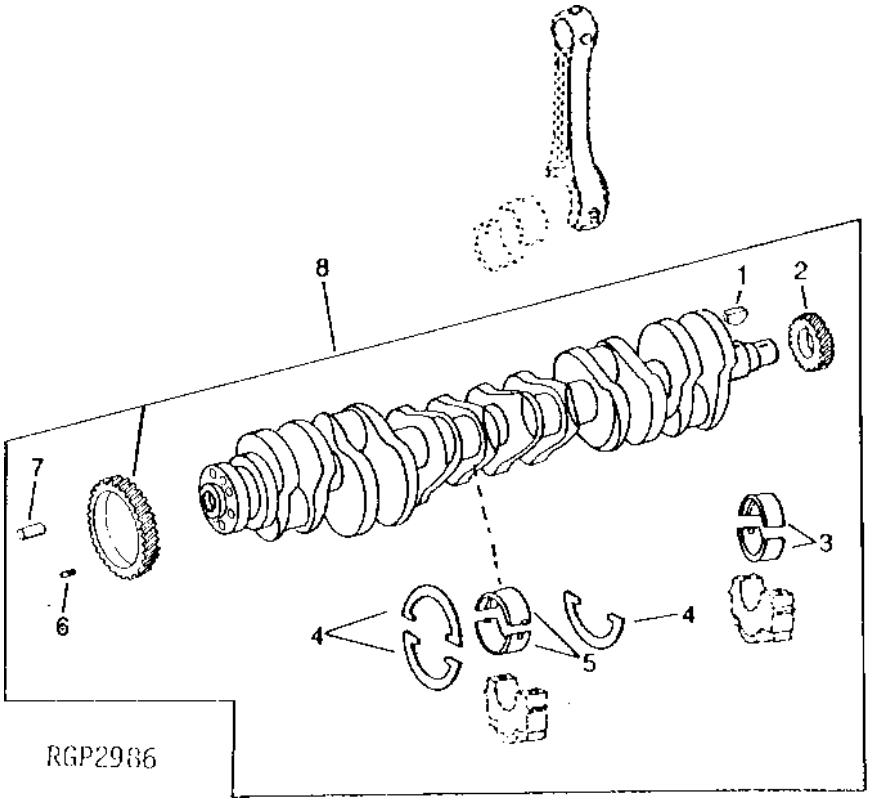
RGP1970 -UN-08JUL98



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	.....	CRANKSHAFT	1		0.25MM (.010") UNDERSIZE, (MARKED R78102) (SUB RE12434)
2	AR46396	BEARING	6		0.25MM (.010") UNDERSIZE, (PKG. OF (2) R44926)
3	R26049	GEAR	1		
4	26H9	SHAFT KEY	1		
5	AR74814	BEARING	6		STANDARD, (PKG. OF R57584 AND R61289)
6	AR77747	THRUST WASHER	1		STANDARD, (PKG. OF (3) R62986)
7	AR77748	THRUST BEARING	1		STANDARD, (PKG. OF R62987 AND R62988)
8	.....	SET SCREW	2		(NOT USED THIS APPLICATION)
9	R41934	DOWEL PIN	1		
10	RE12434	CRANKSHAFT	1		(MARKED R78102)

UNDERSIZE MAIN BEARING CRANKSHAFT AND BEARING KIT (6466DH)

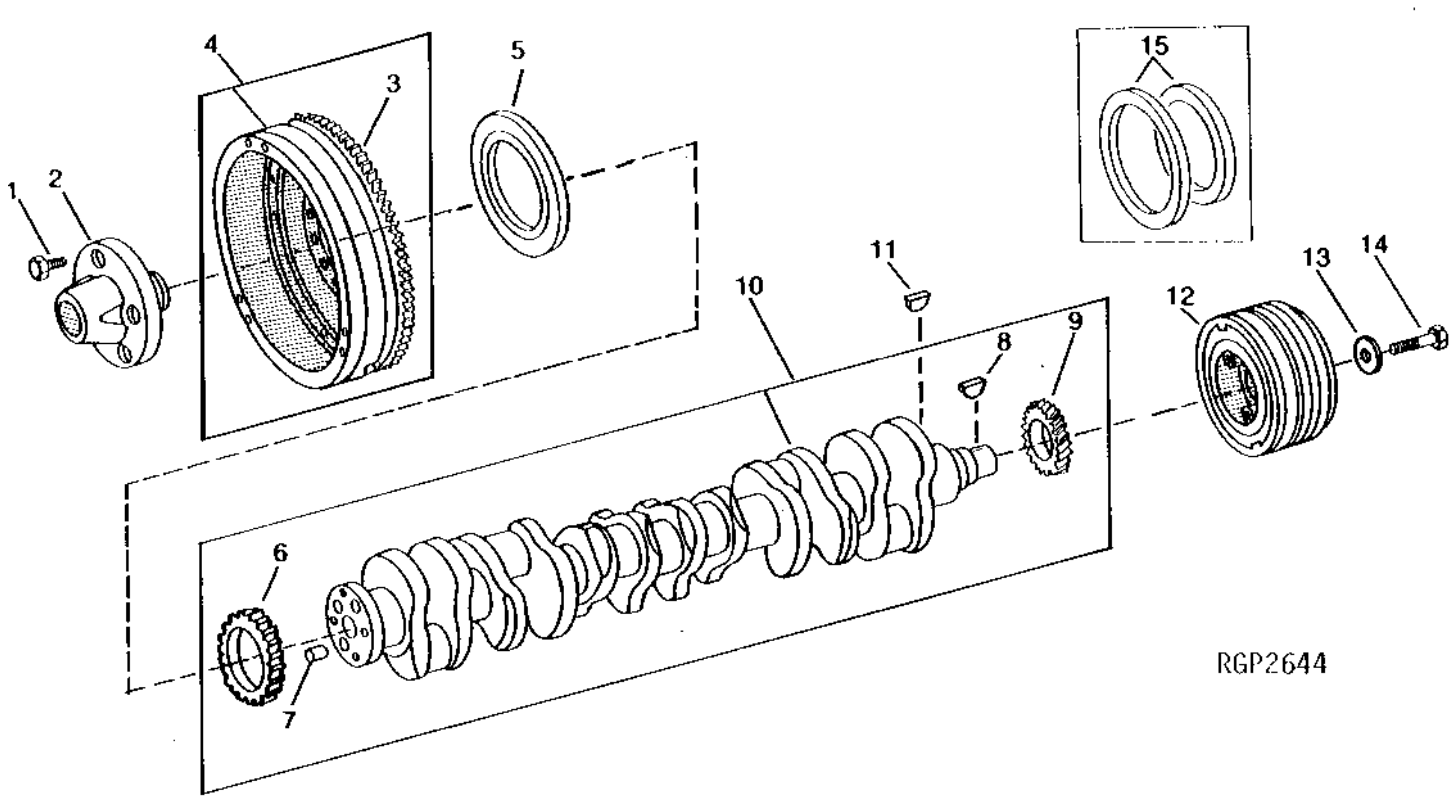
RGP2986 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	26H9	SHAFT KEY	1		1/8" X 5/8"
2	R26049	GEAR	1		
3	AR74816	BEARING	6		0.25MM (.010") UNDERSIZE, (PKG. OF R61909 AND R60473)
4	AR77753	THRUST WASHER	1		0.18MM (.007") OVERSIZE FLANGE (PKG. OF (2) R63010 AND R62986)
5	AR77750	THRUST BEARING	1		0.25MM (.010") UNDERSIZE, (PKG. OF R63003 AND R63007)
6	22H821	SET SCREW	2		1/2" X 1/2"
7	R41934	DOWEL PIN	1		
8	RE36416	CRANKSHAFT	1		0.25MM (.010") UNDERSIZE, (MARKED R96460) (SUB FOR RE33622)

CRANKSHAFT AND FLYWHEEL

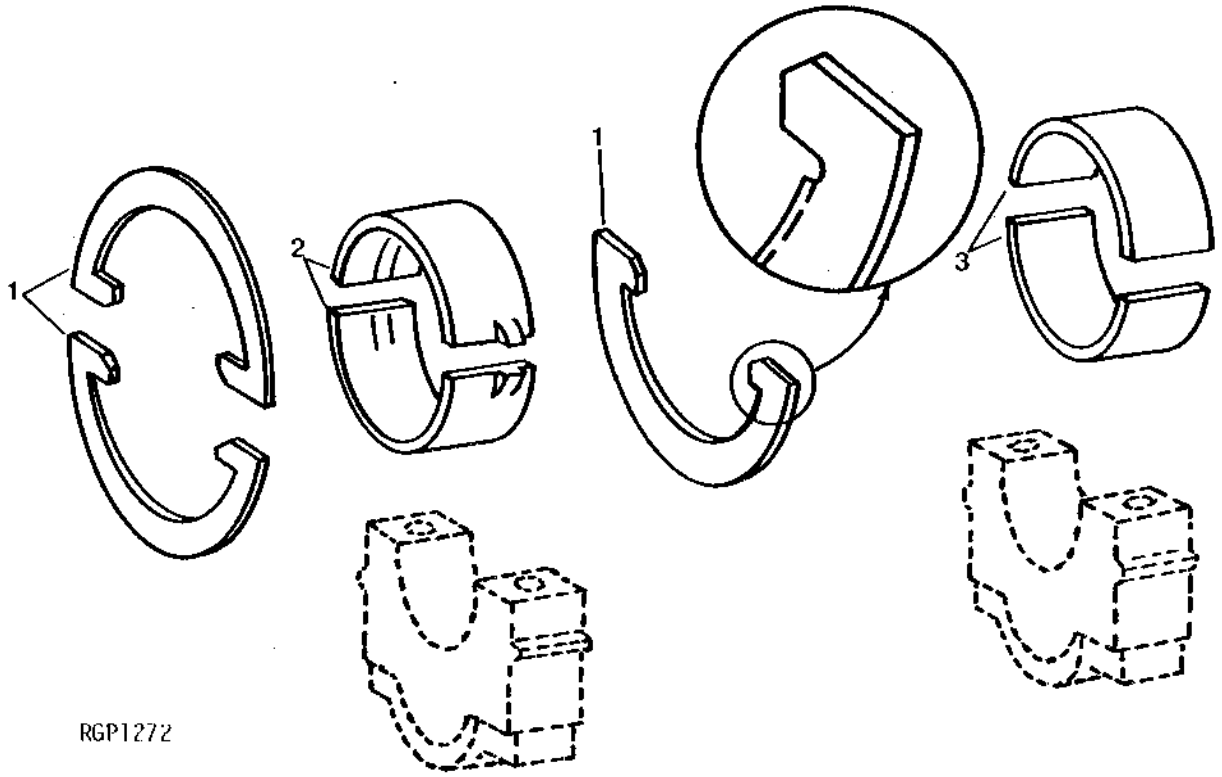
RGP2644 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	-ENGINE SERIAL NO.	REMARKS
1	R43406	CAP SCREW	6		
2	R62188	HUB	1		
3	R28811	RING GEAR	1		
4	AR63070	FLYWHEEL	1		(MARKED R54660)
5	RE22764	SEAL	1		(SUB FOR RE14953 OR RE17352)
6	R63326	GEAR	1		
7	R41934	DOWEL PIN	1		
8	26H9	SHAFT KEY	1		
9	R26049	GEAR	1		
10	AR96189	CRANKSHAFT	1		(MARKED R56979 OR R63451) (SUB FOR AR74624)
11	26H85	SHAFT KEY	1		
12	AR57241	PULLEY, WITH DAMPENER	1		
13	R26333	WASHER	1		
14	R79846	CAP SCREW	1		
15	AR63095	SEAL	1		(SUB RE22764)

MAIN AND MAIN THRUST BEARINGS

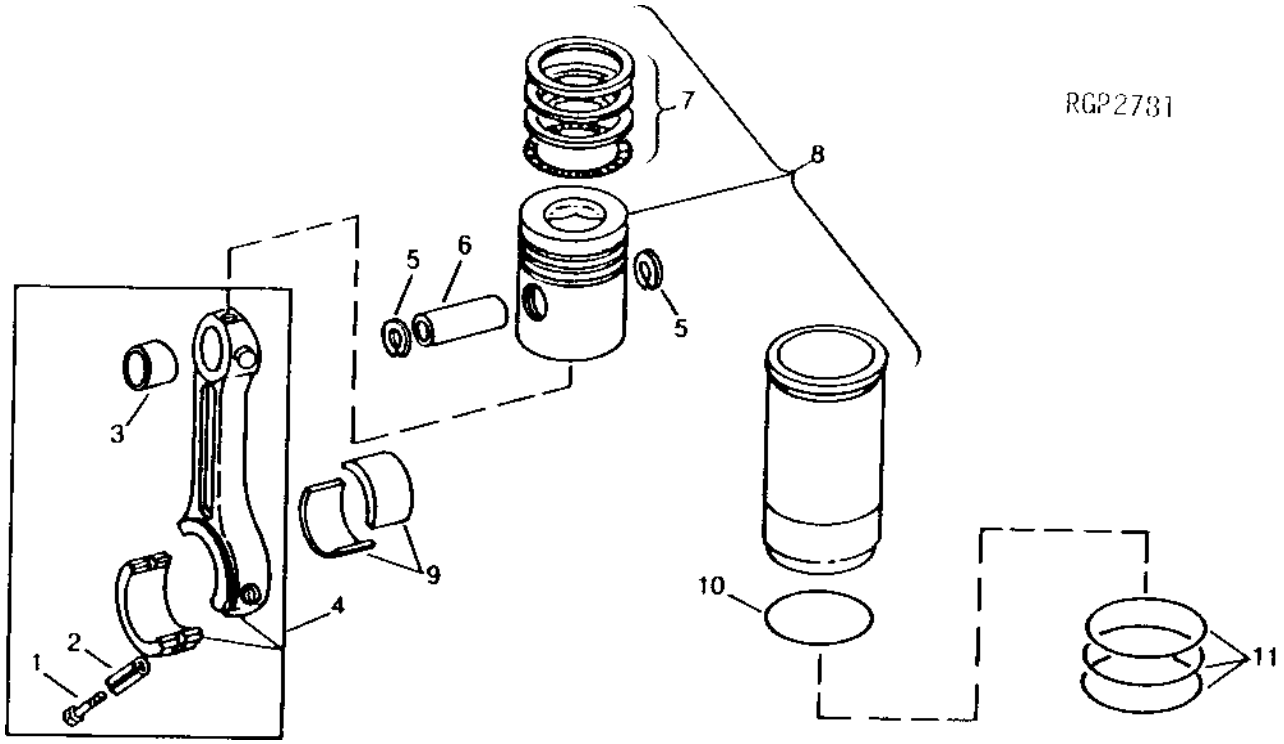
RGP1272 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	AR77747	THRUST WASHER	1		STANDARD (PKG. OF (3) R62986)
	AR77753	THRUST WASHER	1		0.18 MM (.007") OVERSIZE FLANGE (PKG. OF (2) R63010 AND R62986)
2	AR77748	THRUST BEARING	1		STANDARD (PKG. OF R62987 AND R62988)
	AR77749	THRUST BEARING	1		0.05 MM (.002") UNDERSIZE (PKG. OF R63002 AND R63006)
	AR77750	THRUST BEARING	1		0.25 MM (.010") UNDERSIZE (PKG. OF R63003 AND R63007)
	AR77751	THRUST BEARING	1		0.51 MM (.020") UNDERSIZE (PKG. OF R63004 AND R63008)
	AR77752	THRUST BEARING	1		0.76 MM (.030") UNDERSIZE (PKG. OF R63005 AND R63009)
3	AR74814	BEARING	AR		STANDARD (PKG. OF R61289 AND R57584)
	AR74815	BEARING	AR		0.05 MM (.002") UNDERSIZE (PKG. OF R61608 AND R60472)
	AR74816	BEARING	AR		0.25 MM (.010") UNDERSIZE (PKG. OF R61609 AND R60473)
	AR74817	BEARING	AR		0.51 MM (.020") UNDERSIZE (PKG. OF R61610 AND R60474)
	AR74818	BEARING	AR		0.76 MM (.030") UNDERSIZE (PKG. OF R61611 AND R60475)

PISTON, RINGS, LINERS AND CONNECTING RODS
(6466TH)
(ENGINE SERIAL NO. -252662)

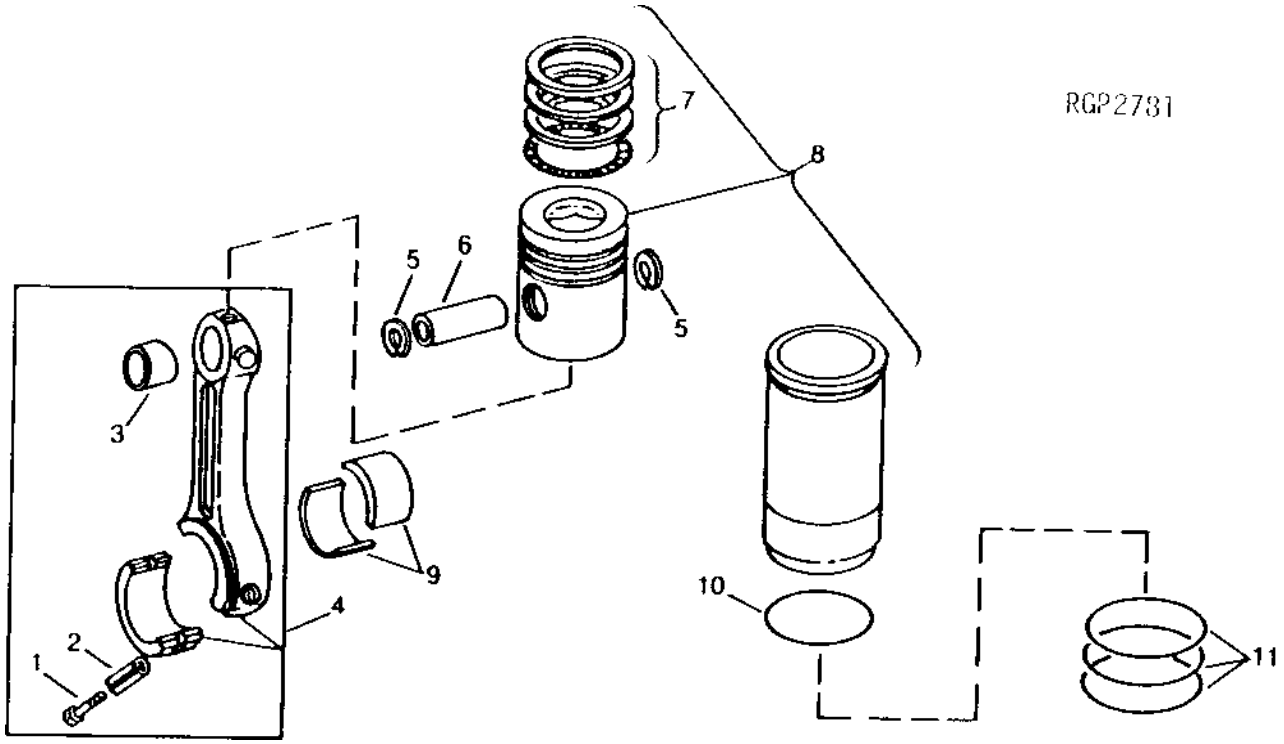
RGP2781 -UN-02JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R66452	CAP SCREW	12		
2	R53292	SLEEVE	12		
3	R60724	BUSHING	6		
4	AR87638	CONNECTING ROD	6		(MARKED R67320)
5	E1343FN	SNAP RING	12		
6	R57771	PISTON PIN	6		
7	AR73627	PISTON RING	6		
8	AR72079	PISTON-LINER KIT	6		(MARKED AR63062 OR AR93629 OR AR93627)
9	AR73277	BEARING	AR		STANDARD (PKG. OF (2) R57583)
	AR73278	BEARING	AR		0.05 MM (.002") (PKG. OF (2) R60485)
	AR73279	BEARING	AR		0.25 MM (.010") (PKG. OF (2) R60486)
	AR73280	BEARING	AR		0.51 MM (.020") (PKG. OF (2) R60487)
	AR73281	BEARING	AR		0.76 MM (.030") (PKG. OF (2) R60488)
10	R93948	SHIM	AR		
11	AR98850	KIT	6		(SUB FOR AR73628)

PISTONS, RINGS, CONNECTING RODS AND CYLINDER LINERS
(6466DH)
(SHORT BLOCK SERIAL NO. 571101-)

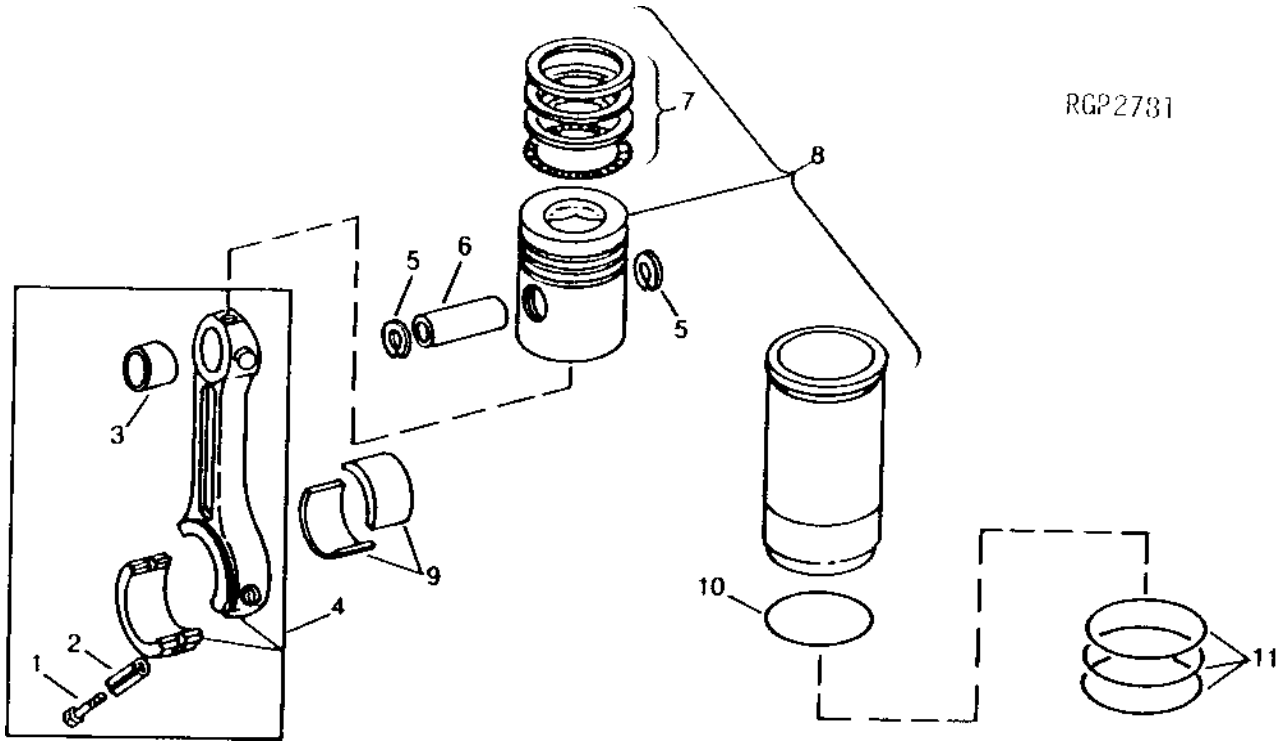
RGP2781 -UN-02JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R66452	CAP SCREW	12		
2	R53292	SLEEVE	12		
3	R42173	BUSHING	6		
4	AR86980	CONNECTING ROD	6		(MARKED R66922)
5	R54114	SNAP RING	12		
6	R41425	PISTON PIN	6		
	R54263	PISTON PIN	6		0.07MM (.003") OVERSIZE (MARKED WITH YELLOW)
	R54264	PISTON PIN	6		0.13MM (.005") OVERSIZE (MARKED WITH RED)
7	AR87753	PISTON RING	6		
8	AR98847	PISTON-LINER KIT	6		(MARKED AR100442)
9	AR45723	BEARING	AR		STANDARD (PKG. OF (2) R44378)
	AR46395	BEARING	AR		0.05 MM (.002") UNDERSIZE (PKG. OF (2) R44925)
	AR46396	BEARING	AR		0.25 MM (.010") UNDERSIZE (PKG. OF (2) R44926)
	AR46397	BEARING	AR		0.50 MM (.020") UNDERSIZE (PKG. OF (2) R44927)
	AR46398	BEARING	AR		0.76 MM (.030") UNDERSIZE (PKG. OF (2) R44928)
10	R93948	SHIM	AR		
11	AR98850	KIT	6		

PISTONS, RINGS, CONNECTING RODS AND CYLINDER LINERS
(6466DH)

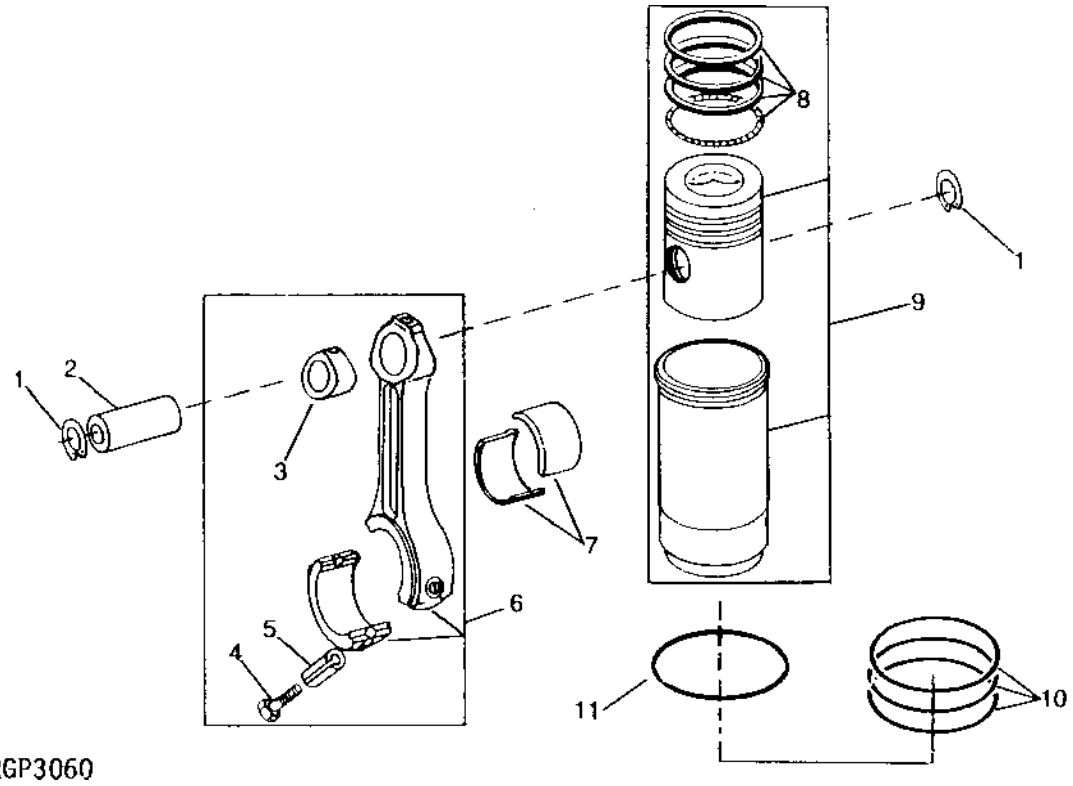
RGP2781 -UN-02JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R66452	CAP SCREW	12		
2	R53292	SLEEVE	12		
3	R42173	BUSHING	6		
4	AR86980	CONNECTING ROD	6		(MARKED R58882 OR R66922) (SUB FOR AR70912)
5	R54114	SNAP RING	12		
6	R41425	PISTON PIN	6		
	R54263	PISTON PIN	6		0.07MM (.003") OVERSIZE (MARKED WITH YELLOW)
	R54264	PISTON PIN	6		0.13MM (.005") OVERSIZE (MARKED WITH RED)
7	AR87753	PISTON RING	6		
8	AR83610	PISTON-LINER KIT	6		(MARKED AR64926)
9	AR45723	BEARING	AR		STANDARD (PKG. OF (2) R44378)
	AR46395	BEARING	AR		0.05 MM (.002") UNDERSIZE (PKG. OF (2) R44925)
	AR46396	BEARING	AR		0.25 MM (.010") UNDERSIZE (PKG. OF (2) R44926)
	AR46397	BEARING	AR		0.50 MM (.020") UNDERSIZE (PKG. OF (2) R44927)
	AR46398	BEARING	AR		0.76 MM (.030") UNDERSIZE (PKG. OF (2) R44928)
10	R93948	SHIM	AR		
11	AR98850	KIT	6		(SUB FOR AR73628)
..	RG18846	ENGINE OVERHAUL KIT	1		(CONTAINS (6) AR98850 CYLINDER LINER KITS AND MISC PARTS)

PISTON, RINGS, LINERS AND CONNECTING RODS
(6466TH)
(ENGINE SERIAL NO. 252663-)
(SHORT BLOCK SERIAL NO. 570601-)

RGP3060 -UN-18OCT94

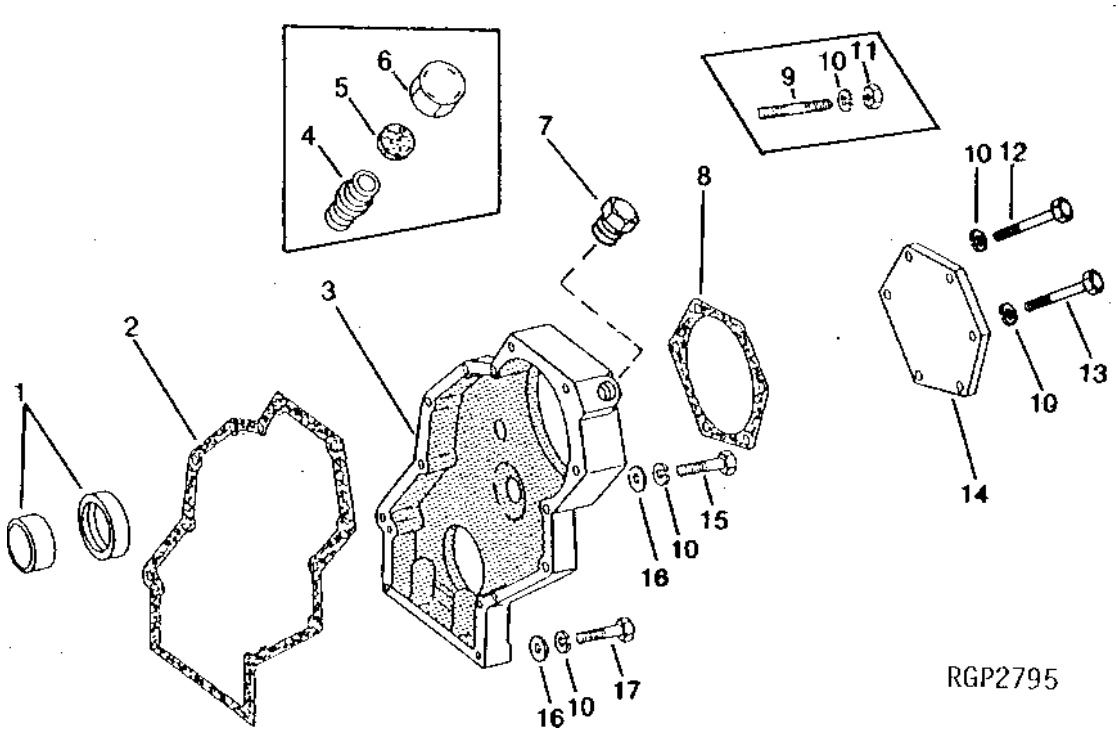


RGP3060

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	E1343FN	SNAP RING	12		
2	R57771	PISTON PIN	6		
3	R74008	BUSHING	6		
4	R66452	CAP SCREW	12		
5	R53292	SLEEVE	12		
6	AR93341	CONNECTING ROD	6		(MARKED R71074)
7	AR73277	BEARING	AR		STANDARD (PKG. OF (2) R57583)
	AR73278	BEARING	AR		0.05MM (.002") UNDERSIZE (PKG. OF (2) R60485)
	AR73279	BEARING	AR		0.25MM (.010") UNDERSIZE (PKG. 0F (2) R60486)
	AR73280	BEARING	AR		0.51MM (.020") UNDERSIZE (PKG. 0F (2) R60487)
	AR73281	BEARING	AR		0.76MM (.030") UNDERSIZE (PKG. OF (2) R60488)
8	AR73627	PISTON RING	6		
9	AR100646	PISTON-LINER KIT	6		(MARKED AR100616 OR AR98838)
10	AR98850	KIT	6		
11	R93948	SHIM	AR		

TIMING GEAR COVER AND FRONT OIL SEAL

RGP2795 -UN-01JAN94

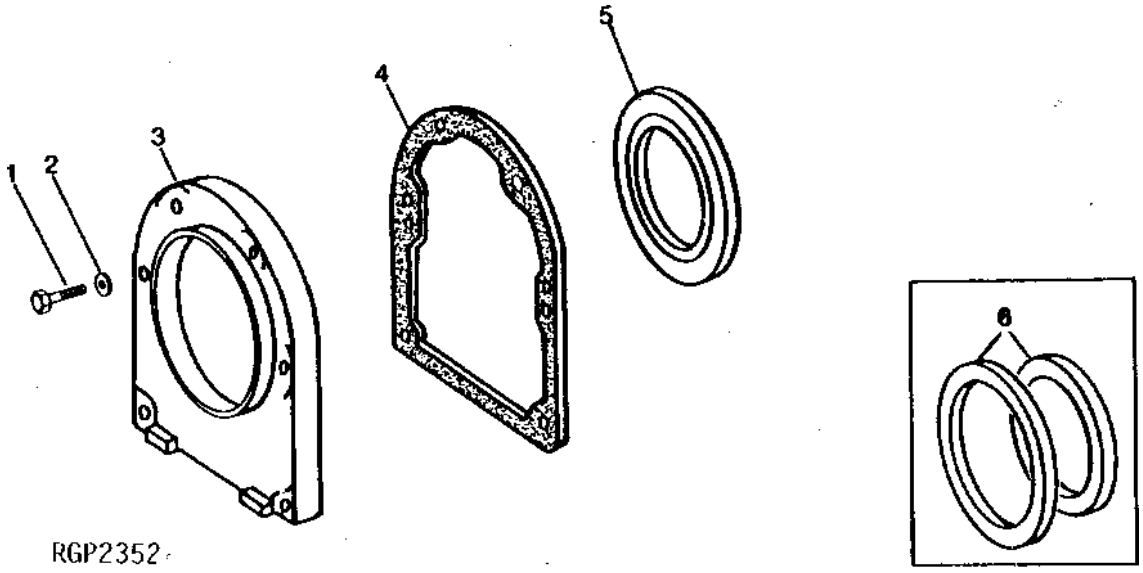


KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	AR49025	SEAL	1		
2	R50353	GASKET	1		
3	R67379	COVER	1		(A)
4	R50354	THREADED NIPPLE	1	-262497	
5	T20328	GASKET	1	-262497	
6	T20294	CAP	1	-262497	
7	T27887	FITTING	1	262498-	
8	R50390	GASKET	1		
9	R50355	STUD	1	-110329	(SUB 19H1905, THIS APPLICATION)
10	12H303	LOCK WASHER	14		5/16"
11	14H785	NUT	1	-110329	5/16"
12	19H1905	CAP SCREW	1	110330-	5/16" X 1"
13	19H1907	CAP SCREW	5		5/16" X 2-3/4"
14	R50393	COVER	1		
15	19H2713	CAP SCREW	6		5/16" X 1-7/8"
16	24H1136	WASHER	7		11/32" X 11/16" X 0.065"
17	19H3552	CAP SCREW	2		5/16" X 1-1/2"

(A) WHEN USED WITH AR87494, ALSO ORDER AR96480, AR89151, R79915 AND T22404 THIS APPLICATION

CRANKSHAFT OIL SEAL AND HOUSING

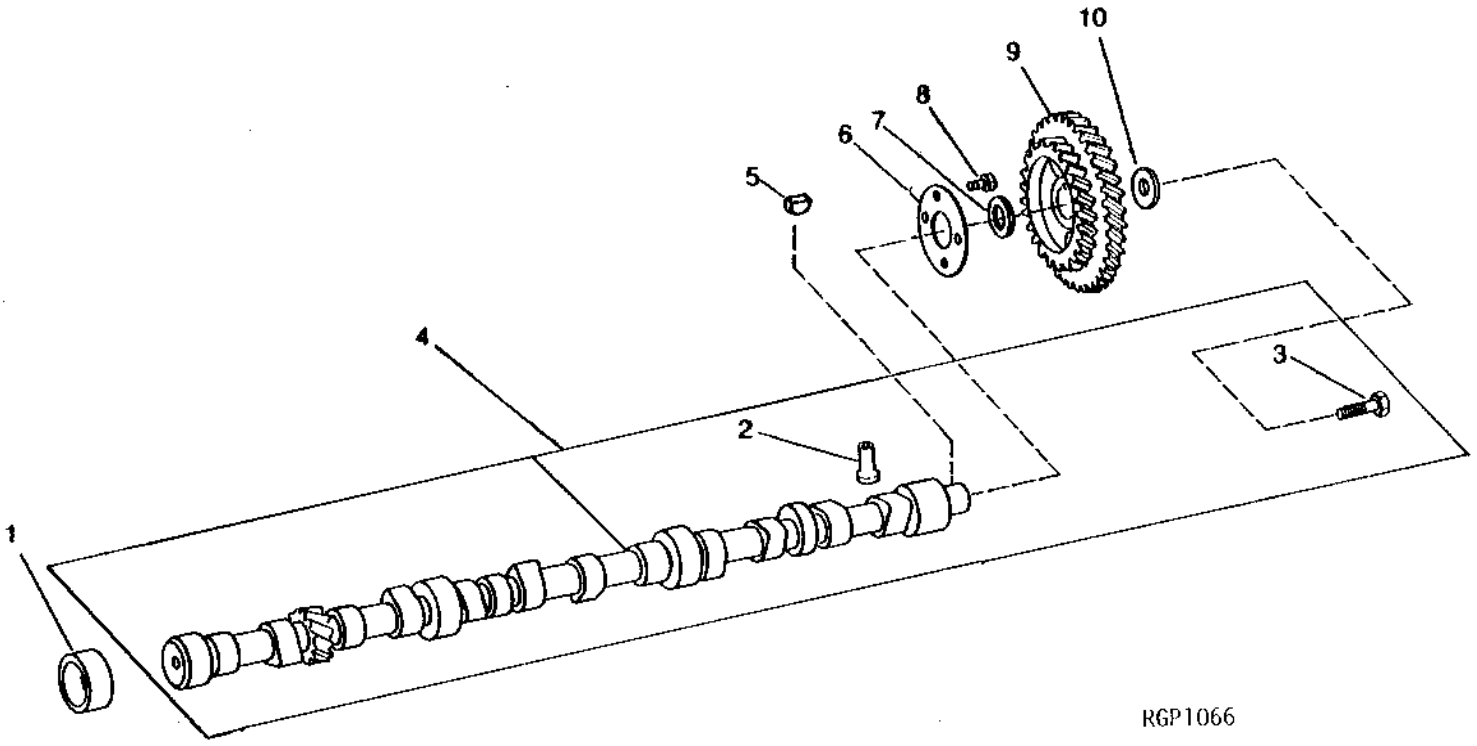
RGP2352 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R47074	CAP SCREW	6		
2	T27860	WASHER	6	243506-	11/32" X 11/16" X 0.065"
3	R78124	HOUSING	1		(SUB FOR R41406) (ALSO ORDER (6) T27860)
4	R26058	GASKET	1		
5	RE22764	SEAL	1		(SUB FOR AR63095, RE14953 OR RE17352)
6	AR63095	SEAL	1		(SUB RE22764)

CAMSHAFT AND GEAR
(6466DH)

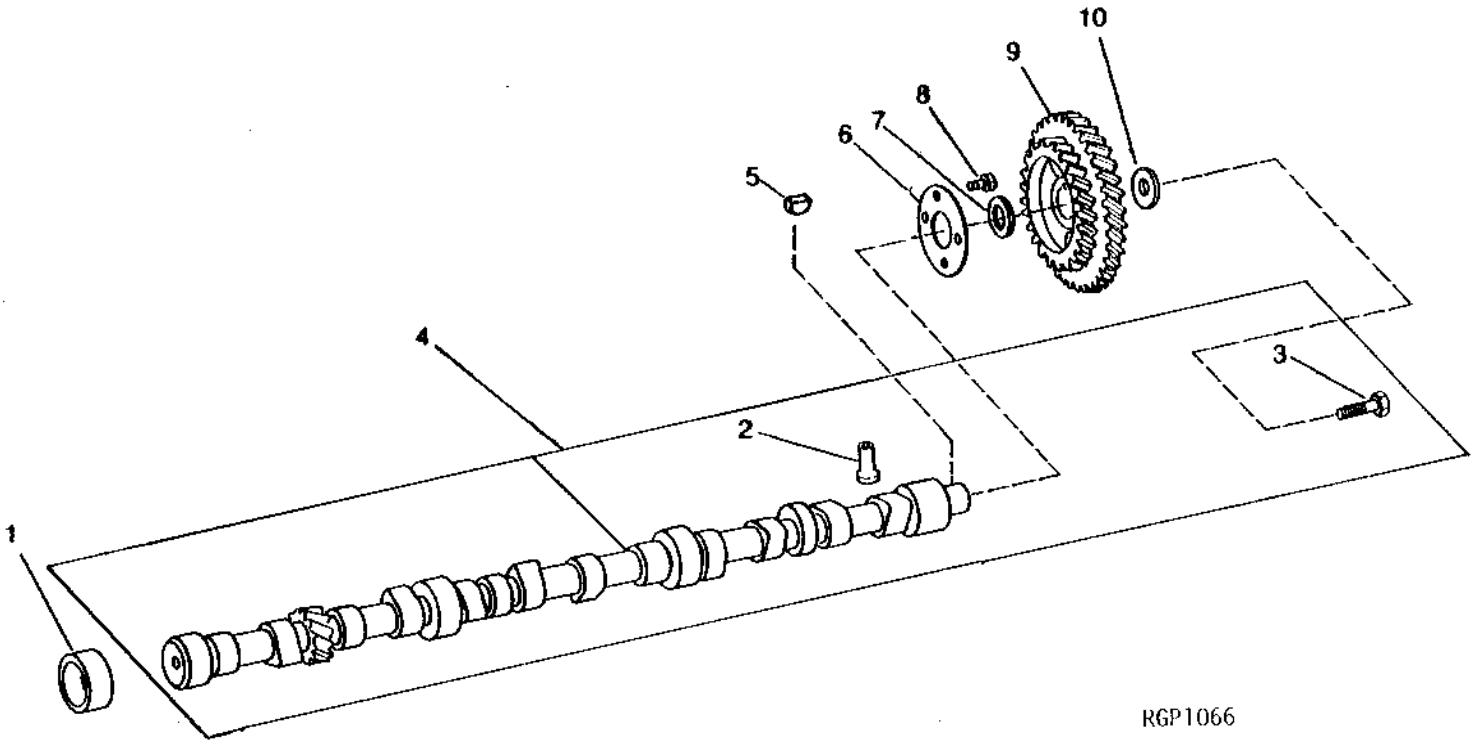
RGP1066 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R46903	BUSHING	4		
2	R52773	CAM FOLLOWER	12		
3	19H1777	CAP SCREW	1	-133387	1/2" X 1-3/4", (USE WITH R65565)
	R93238	CAP SCREW	1	133388-	(USE WITH R71530 OR R78349) (SUB FOR R79850, THIS APPLICATION)
4	AR84064	CAMSHAFT	1	-133387	(MARKED R65565) (SUB AR100386)
	AR100386	CAMSHAFT	1	133388-	(MARKED R71530 OR R78349)
5	26H72	SHAFT KEY	1		1/8" X 5/8"
6	R42355	THRUST WASHER	1		
7	R42356	WASHER	1		
8	19H1813	CAP SCREW	4		5/16" X 5/8"
9	AR87700	GEAR	1		(SUB FOR AR88905 OR AR88965, THIS APPLICATION)
10	R35256	WASHER	1		

CAMSHAFT AND GEAR
(6466TH)

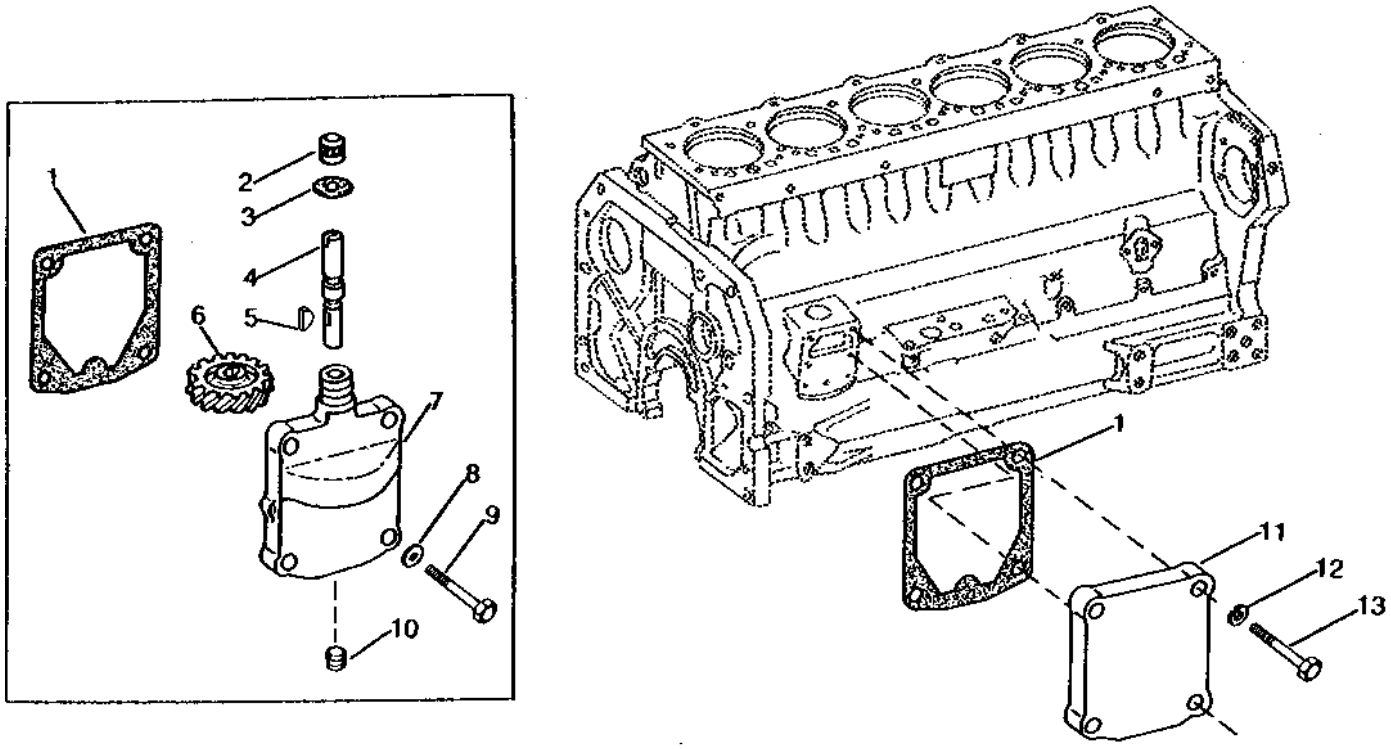
RGP1066 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R46903	BUSHING	4		
2	R52773	CAM FOLLOWER	12		
3	19H1777	CAP SCREW	1		1/2" X 1-3/4", (USE WITH R64086)
	R93238	CAP SCREW	1		(SUB FOR R79850, THIS APPLICATION) (USE WITH R71529 OR R78316)
4	AR100385	CAMSHAFT	1		(MARKED R64086, R71529, R77259 OR R78316) (SUB FOR AR79610)
5	26H72	SHAFT KEY	1		1/8" X 5/8"
6	R42355	THRUST WASHER	1		
7	R42356	WASHER	1		
8	19H1813	CAP SCREW	4		5/16" X 5/8"
9	AR87700	GEAR	1		(SUB FOR AR88905)
10	R35256	WASHER	1		

TACHOMETER DRIVE GEAR COVER

RGP354 -UN-01JAN94



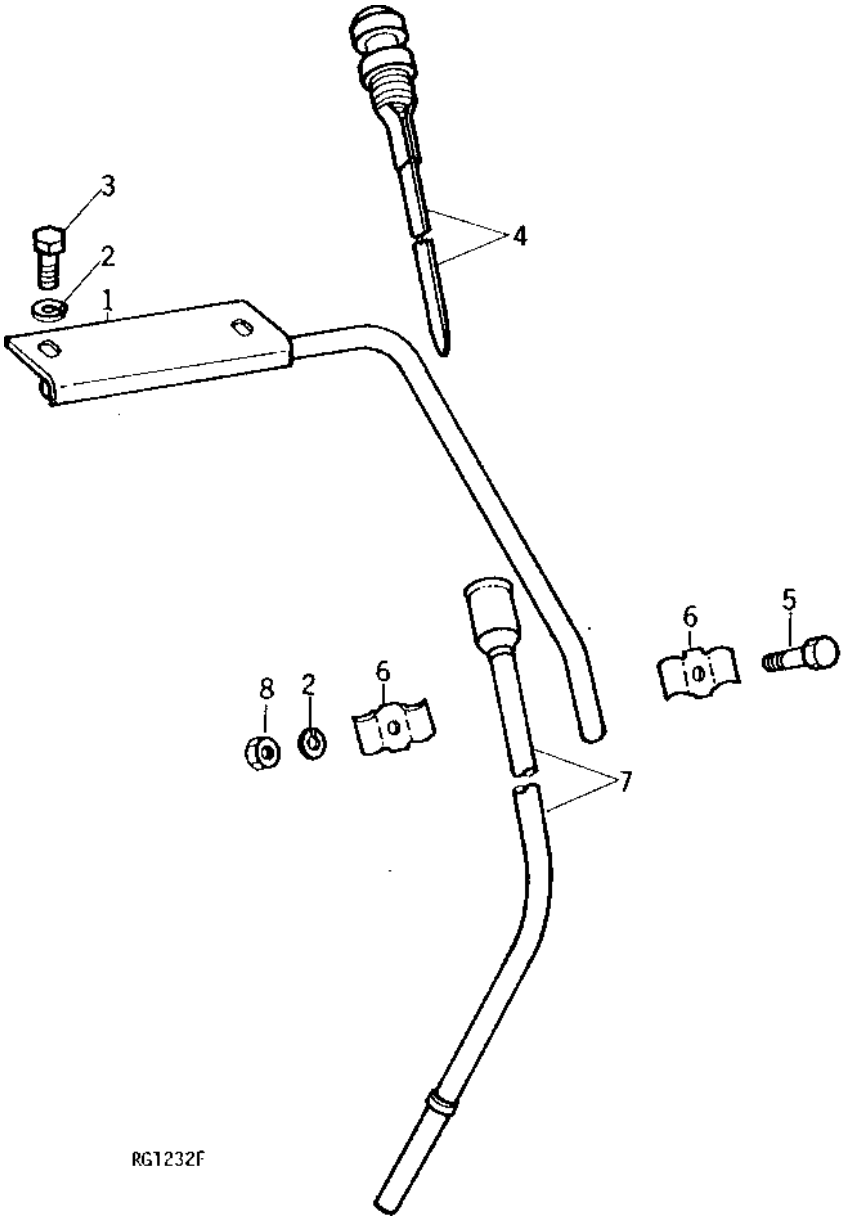
RGP354

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R62410	GASKET	1		
2	B3362R	CAP	1	-127366	
3	B3285R	WASHER	1	-127366	
4	R26172	SHAFT	1	-127366	
5	26H3	SHAFT KEY	1	-127366	3/32" X 3/8"
6	R32426	GEAR	1	-127366	
7	R43851	HOUSING	1	-127366	(SUB R69135, (4) 12H304 AND (4) 19H2284)
8	24H1303	WASHER	4	-127366	13/32" X 11/16" X 0.065"
9	19H1732	CAP SCREW	4	-127366	3/8" X 1-1/4"
10	15H559	PIPE PLUG	1		1/4"
11	R69135	COVER	1	127367-	
12	12H304	LOCK WASHER	4	127367-	3/8"
13	19H2284	CAP SCREW	4	127367-	3/8" X 7/8"

MEMORANDA

DIPSTICK AND SUPPORT
(6466DH)

RG1232 -UN-01JAN94

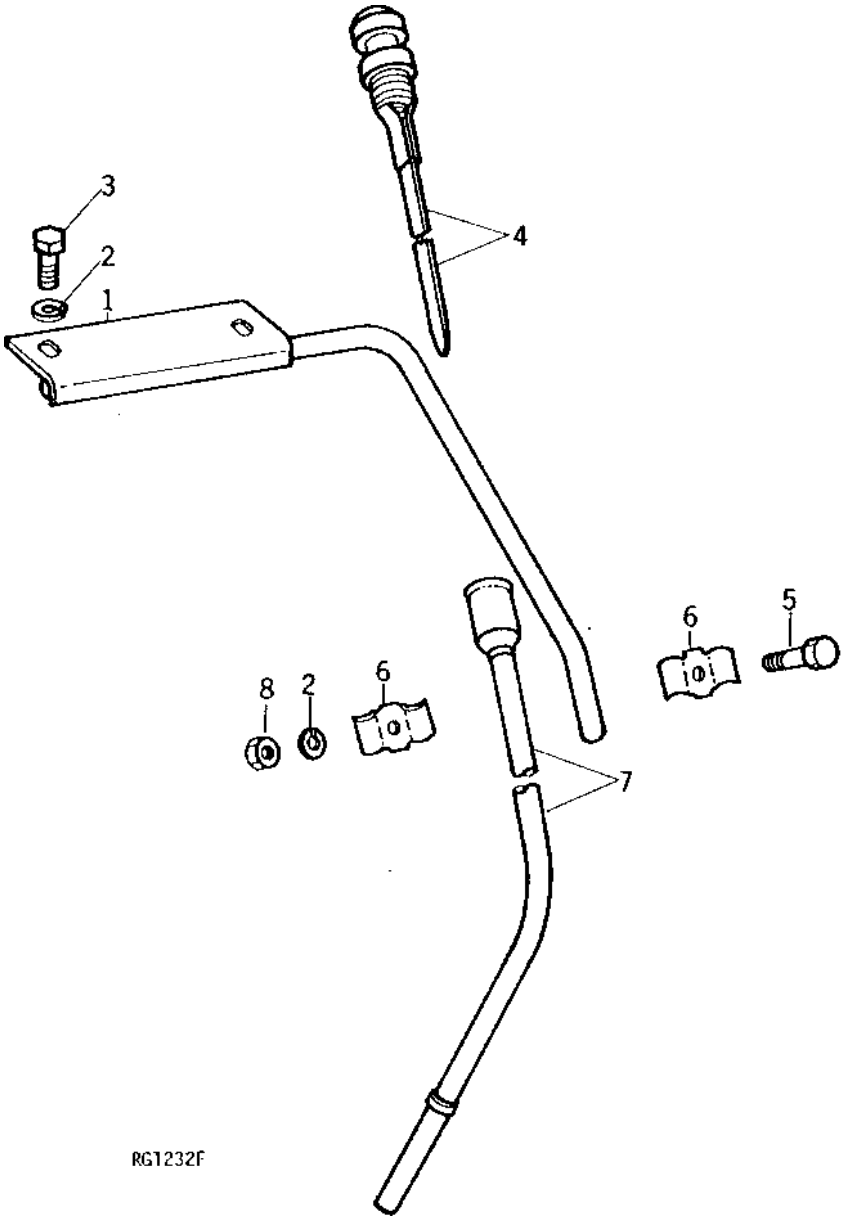


DIPSTICK AND SUPPORT - CONTINUED
(6466DH)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	AR62431	SUPPORT	1		
2	12H304	LOCK WASHER	3		3/8"
3	19H1936	CAP SCREW	2		3/8" X 3/4"
4	AR62430	DIPSTICK	1	-161002	
	AR104001	DIPSTICK	1	161003-	
5	19H1731	CAP SCREW	1		3/8" X 1"
6	R27491	CLAMP	2		
7	AR62429	TUBE	1		
8	14H1076	NUT	1		3/8"

DIPSTICK AND SUPPORT
(6466TH)

RG1232 -UN-01JAN94

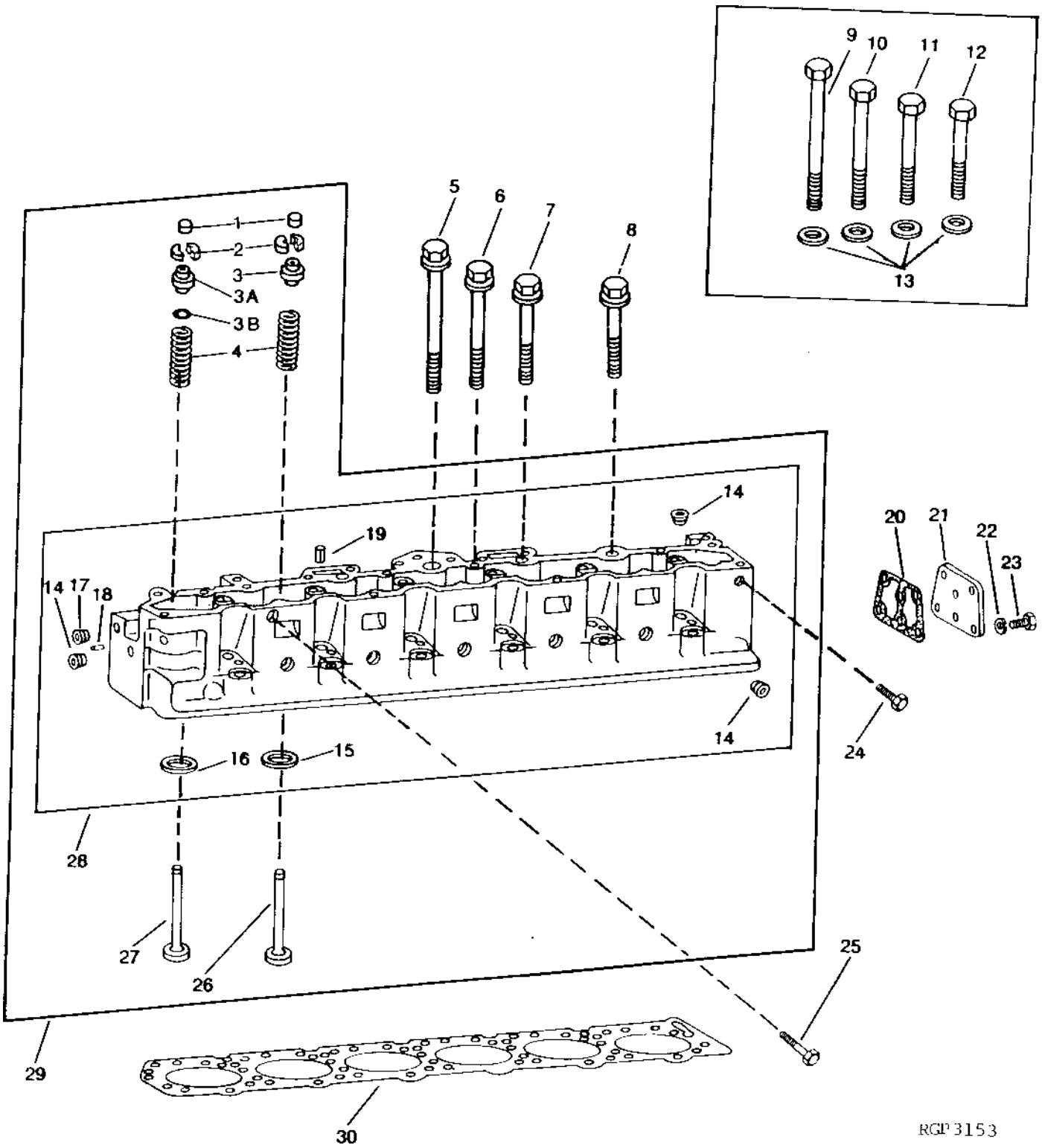


DIPSTICK AND SUPPORT - CONTINUED
(6466TH)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	AR62431	SUPPORT	1		
2	12H304	LOCK WASHER	3		3/8"
3	19H1936	CAP SCREW	2		3/8" X 3/4"
4	AR62430	DIPSTICK	1	-161002	
	AR104001	DIPSTICK	1	161003-	
5	19H1731	CAP SCREW	1		3/8" X 1"
6	R27491	CLAMP	2		
7	AR62429	TUBE	1		
8	14H1076	NUT	1		3/8", (HS SAE 8)

CYLINDER HEAD AND VALVES
(6466DH)

RGP3153 -UN-02JAN94



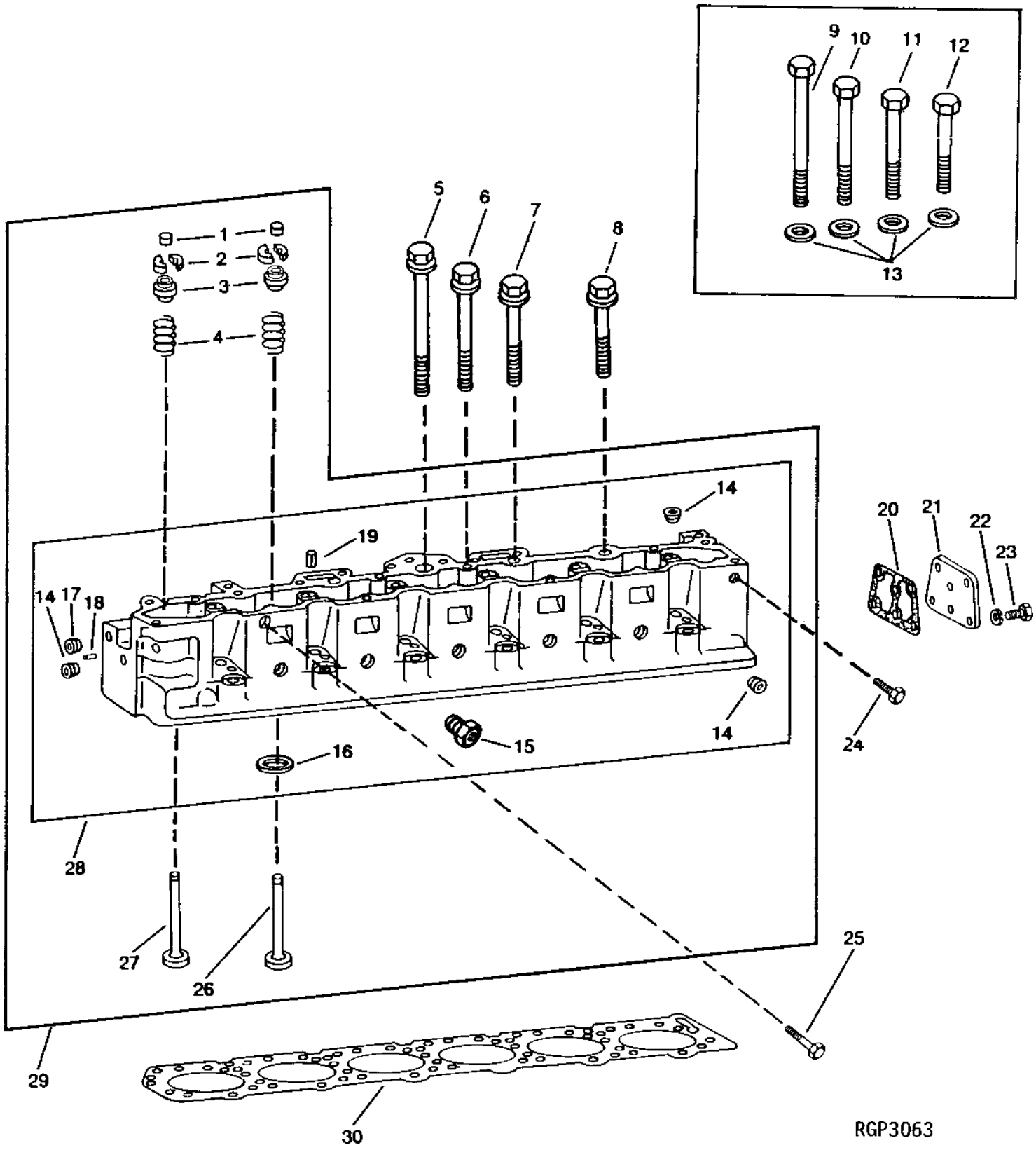
THIS PARTS LISTING IS CONTINUED

CYLINDER HEAD AND VALVES - CONTINUED
(6466DH)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	T20129	CAP	12		
2	T20077	RETAINER	24		
3	RE11410	ROTATOR	6		(EXHAUST)
3A	AR41006	ROTATOR	6	-090534	(INTAKE) (SUB RE11410)
	RE11410	ROTATOR	6	090535-	(INTAKE) (SUB FOR AR91950)
3B	R87627	O-RING	6		(SUB FOR R27976, THIS APPLICATION)
4	R26125	SPRING	12		
5	R88045	SCREW	7		
6	R88044	SCREW	8		
7	R88043	SCREW	5	-318403	(USE WITH R65693, R64530, R72132, R71688 OR R78505)
	R88043	SCREW	11	318404-	(USE WITH R87554, R87555, R87556 OR R87557)
8	R88042	SCREW	6	-318403	(USE WITH R65693, R64530, R72132, R71688 OR R78505)
9	R62420	SCREW	7		14.275 X 190.500 MM (9/16" X 7-1/2") (SUB R88045)
10	R62419	SCREW	8		14.275 X 162.052 MM (9/16" X 6.380") (SUB R88044)
11	R62418	SCREW	5	-318403	14.275 X 136.652 MM (9/16" X 5.380") (USE WITH R65693, R64530, R72132, R71688 OR R78505) (SUB R88043)
	R62418	SCREW	11	318404-	14.275 X 136.652 MM (9/16" X 5.380") (USE WITH R87554, R87555, R87556 OR R87557)
12	R62421	SCREW	6	-318403	14.275 X 85.852 MM (9/16" X 3.380") (USE WITH R65693, R64530, R72132, R71688 OR R78505) (SUB R88043)
13	R76126	WASHER	26		(SUB FOR R42364) (USE WITH R62418, R62419, R62420 OR R62421)
14	15H665	PIPE PLUG	12		3/4", (SUB FOR AR72318)
15	R43681	VALVE SEAT INSERT	6		STANDARD (EXHAUST)
	R43683	VALVE SEAT INSERT	6		0.25 MM (.010") OVERSIZE (EXHAUST)
16	R43680	VALVE SEAT INSERT	6		STANDARD (INTAKE)
	R43682	VALVE SEAT INSERT	6		0.25 MM (.010") OVERSIZE (INTAKE)
17	15H624	PIPE PLUG	1		1/2", (SUB FOR AR72319)
18	F1743R	DOWEL PIN	1		
19	34H387	SPRING PIN	1	-197682	3/16" X 3/4"
	34H243	SPRING PIN	1	197683-	1/8" X 1/2"
20	R43595	GASKET	1		
21	R51347	COVER	1		
22	12H331	LOCK WASHER	6		3/8"
23	19H2284	CAP SCREW	6		3/8" X 7/8"
24	19H1916	CAP SCREW	2		5/8" X 1", (SUB FOR R45693, THIS APPLICATION)
25	R45693	CAP SCREW	1		5/8" X 1-1/2"
26	R43679	EXHAUST VALVE	6		STANDARD
	R43787	EXHAUST VALVE	6		0.08 MM (.003") OVERSIZE
	R43788	EXHAUST VALVE	6		0.38 MM (.015") OVERSIZE
	R43789	EXHAUST VALVE	6		0.76 MM (.030") OVERSIZE
27	R43883	INTAKE VALVE	6		STANDARD
	R45003	INTAKE VALVE	6		0.08 MM (.003") OVERSIZE
	R45004	INTAKE VALVE	6		0.38 MM (.015") OVERSIZE
	R45005	INTAKE VALVE	6		0.76 MM (.030") OVERSIZE
28	AR85231	CYLINDER HEAD	1	-197682	(MARKED R58044)
	AR101937	CYLINDER HEAD	4	197683-	(MARKED R75641 OR R86701)
29	RE12975	CYLINDER HEAD	1	197683-	
30	R55182	GASKET	1		(BLACK) (THIN)
	R66065	ENGINE CYLINDER HEAD GASKET	1		(BLACK AND BLUE STRIPS) (THICK)
..	.....	DOWEL PIN	1		(NO LONGER REQUIRED)

CYLINDER HEAD AND VALVES
(6466TH)

RGP3063 -UN-01JAN94



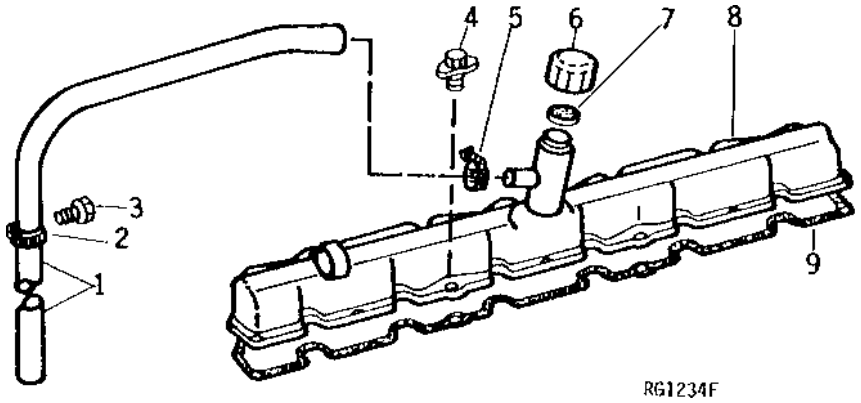
THIS PARTS LISTING IS CONTINUED

CYLINDER HEAD AND VALVES - CONTINUED
(6466TH)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	T20129	CAP	12		
2	T20077	RETAINER	24		
3	RE11410	ROTATOR	12		(SUB FOR AR41006)
4	R26125	SPRING	12		
5	R88045	SCREW	7	318233-	(SUB FOR R62420)
6	R88044	SCREW	8	318233-	(SUB FOR R62419)
7	R88043	SCREW	5	-318232	(SUB FOR R62418, THIS APPLICATION) (USE WITH R71685, R71688 OR R80481)
	R88043	SCREW	11	318233-	(USE WITH R87555 OR R87556)
8	R88042	SCREW	6	-318232	(SUB FOR R62421, THIS APPLICATION) (USE WITH R71685, R71688 OR R80481)
9	R62420	SCREW	7	-318232	14.275 X 190.500 MM (9/16" X 7-1/2") (SUB R88045)
10	R62419	SCREW	8	-318232	14.275 X 162.052 MM (9/16" X 6.380") (SUB R88044)
11	R62418	SCREW	5	-317676	14.275 X 136.652 MM (9/16" X 5.380") (SUB R88043)
	R62418	SCREW	11	317677-	(USE WITH R87555 OR R87556) (SUB R88043)
12	R62421	SCREW	6	-317676	14.275 X 85.852 MM (9/16" X 3.380") (USE WITH R71685, R71688 OR R80481) (SUB R88042)
13	R76126	WASHER	26	-318232	14.681 X 25.400 X 2.667 MM (37/64" X 1" X 0.105") (SUB FOR R42364) (USE WITH R62418, R62419, R62420 OR R62421 ONLY, THIS APPLICATION)
14	15H665	PIPE PLUG	11		3/4", (SUB FOR AR72318)
15	R76491	PIPE PLUG	1		(SUB FOR RE10132)
16	R78702	VALVE SEAT INSERT	12		STANDARD, (SUB FOR R50356, THIS APPLICATION)
	R82508	VALVE SEAT INSERT	12		0.25 MM (.010") OVERSIZE, (SUB FOR R55061, THIS APPLICATION)
17	15H624	PIPE PLUG	6		1/2", (SUB FOR AR72319)
18	F1743R	DOWEL PIN	1		
19	34H387	SPRING PIN	1		3/16" X 3/4"
20	R43595	GASKET	1		
21	R51347	COVER	1		
22	12H331	LOCK WASHER	6		3/8"
23	19H2284	CAP SCREW	6		3/8" X 7/8"
24	19H1756	CAP SCREW	2		5/8" X 1-1/2", (SUB FOR R45693, THIS APPLICATION)
25	19H2367	CAP SCREW	1		5/8" X 3/4", (SUB FOR R45692, THIS APPLICATION)
26	R50357	EXHAUST VALVE	6		STANDARD
	R55056	EXHAUST VALVE	6		0.08 MM (.003") OVERSIZE
	R55058	EXHAUST VALVE	6		0.38 MM (.015") OVERSIZE
	R55060	EXHAUST VALVE	6		0.76 MM (.030") OVERSIZE
27	R50358	INTAKE VALVE	6		STANDARD
	R55055	INTAKE VALVE	6		0.08 MM (.003") OVERSIZE
	R55057	INTAKE VALVE	6		0.38 MM (.015") OVERSIZE
	R55059	INTAKE VALVE	6		0.76 MM (.030") OVERSIZE
28	AR103505	CYLINDER HEAD	1		(MARKED R76384, R76315, R86696 OR R86699) (SUB FOR AR81615)
29	RE11470	CYLINDER HEAD	1		
30	RE34010	GASKET	1		(SUB FOR R55182)
..	.....	DOWEL PIN	1		(NO LONGER REQUIRED)

ROCKER ARM COVER

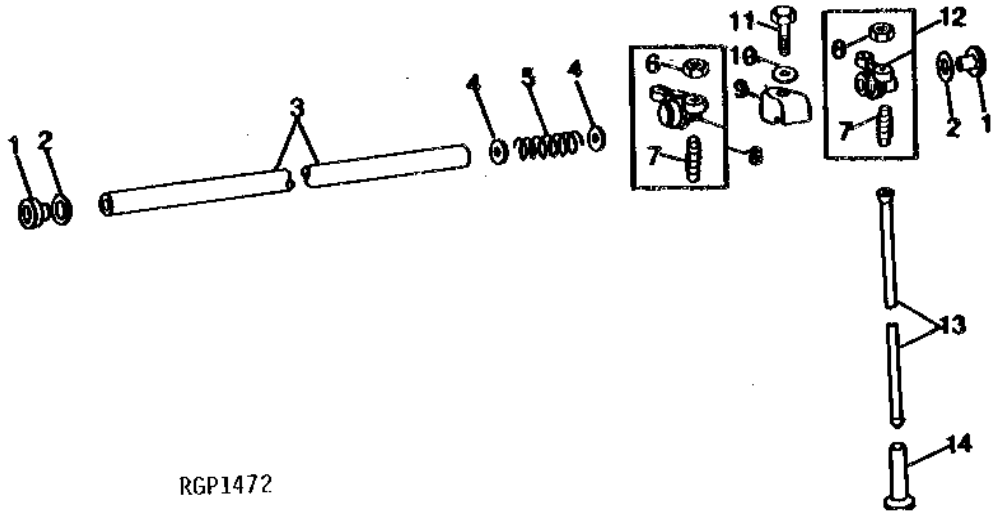
RG1234 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	H94255	TUBE	1		
2	R72659	CLAMP	1		(SUB FOR AH83545)
3	37H14	SCREW	1		
4	AR103811	SCREW, WITH WASHER	8	-329283	(SUB FOR AR45530)
	AR100124	SCREW, WITH WASHER	8	329284-	
5	AR21837	CLAMP	1		
6	T20294	CAP	1		
7	T20328	GASKET	1		
8	AR93173	COVER	1		(SUB FOR AR81017)
9	R49866	GASKET	1		(SUB FOR R32593)

ROCKER ARMS, SHAFT AND PUSH RODS

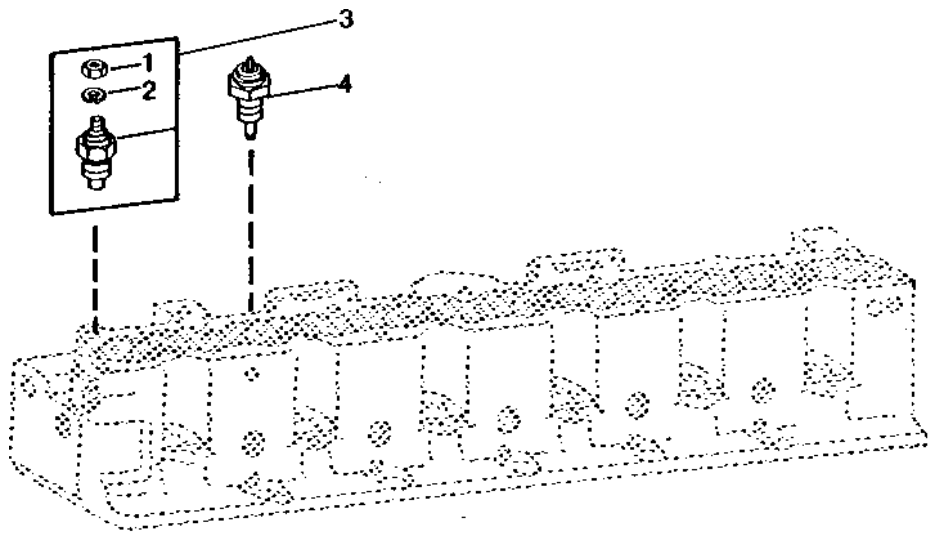
RGP1472 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R54565	PLUG	2		
2	R26081	WASHER	2		
3	R70826	ROCKER ARM SHAFT	1		(SUB FOR R60650) (ALSO ORDER (2) R54565)
4	R71208	WASHER	10		19.500 X 26 X 0.910 MM (0.768" X 1.024" X 0.036")
5	R26079	SPRING	5		
6	14H846	NUT	12		3/8"
7	R27443	SET SCREW	12		
8	AR54905	ROCKER ARM	6		(1I, 2E, 3I, 4E, 5I, 6E)
9	R26748	CLAMP	6		
10	R26559	WASHER	6		
11	19H1740	CAP SCREW	6		7/16" X 1-3/4"
12	AR54904	ROCKER ARM	6		(1E, 2I, 3E, 4I, 5E, 6I)
13	R85027	PUSH ROD	12		(SUB FOR AR40680)
14	R52773	CAM FOLLOWER	12		

ENGINE TEMPERATURE SENDER AND SWITCH

RGP1471 -UN-01JAN94

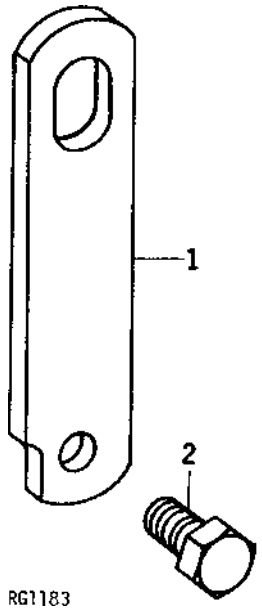


RGP1471

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	14H631	NUT	1		0.190"
2	12H295	LOCK WASHER	1		0.190"
3	AT37368	SENDER	1		(SUB FOR AR58233) (TEMPERATURE)
4	AH85833	SWITCH	1		(TEMPERATURE WARNING)

LIFT STRAPS

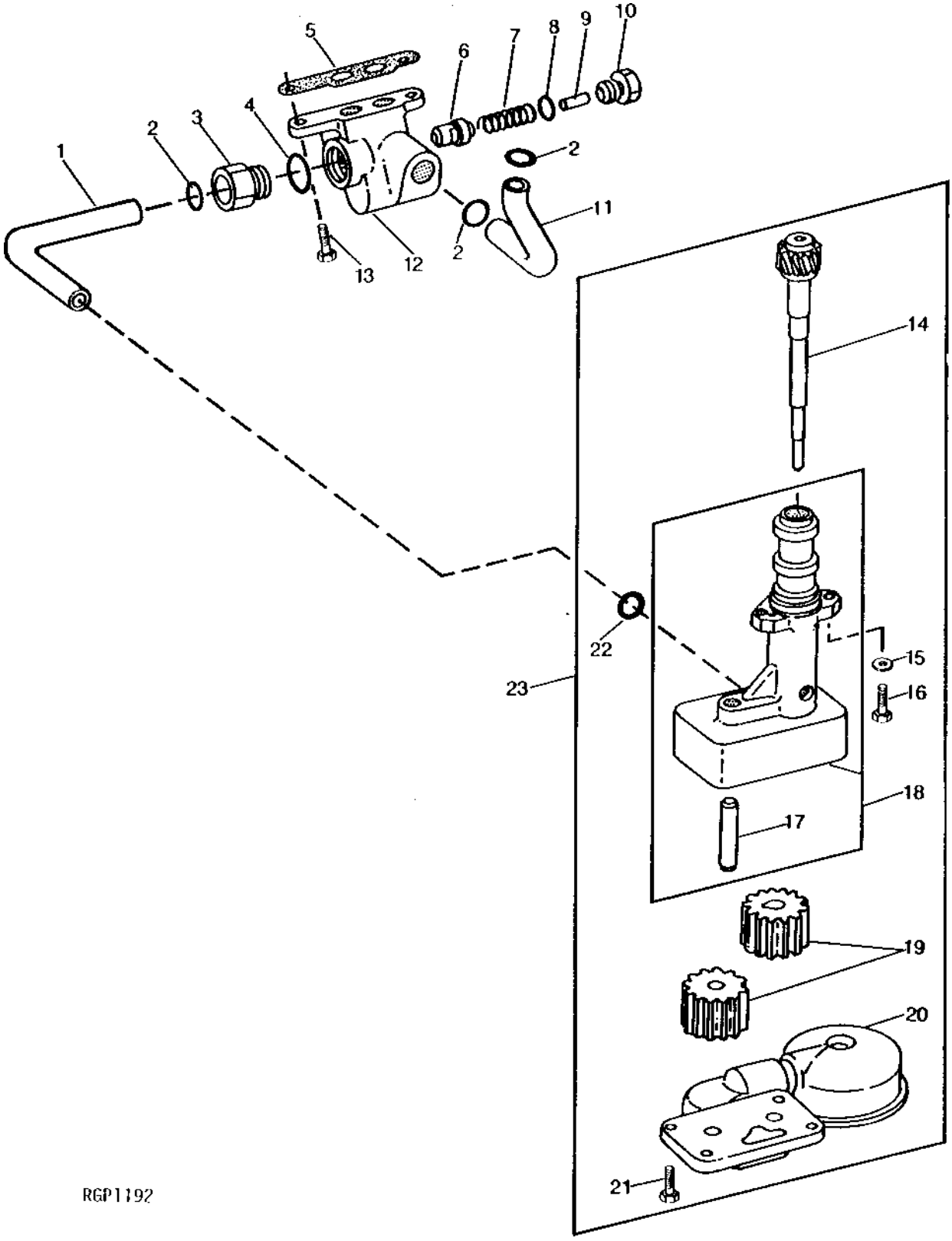
RG1183 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R61497	STRAP	2		
2	19H1756	CAP SCREW	2		5/8" X 1-1/2", (SUB FOR R45693, THIS APPLICATION)

ENGINE OIL PUMP AND OIL COOLER BYPASS VALVE
(6466DH)
(ENGINE SERIAL NO. -197682)

RGP1192 -UN-01JAN94

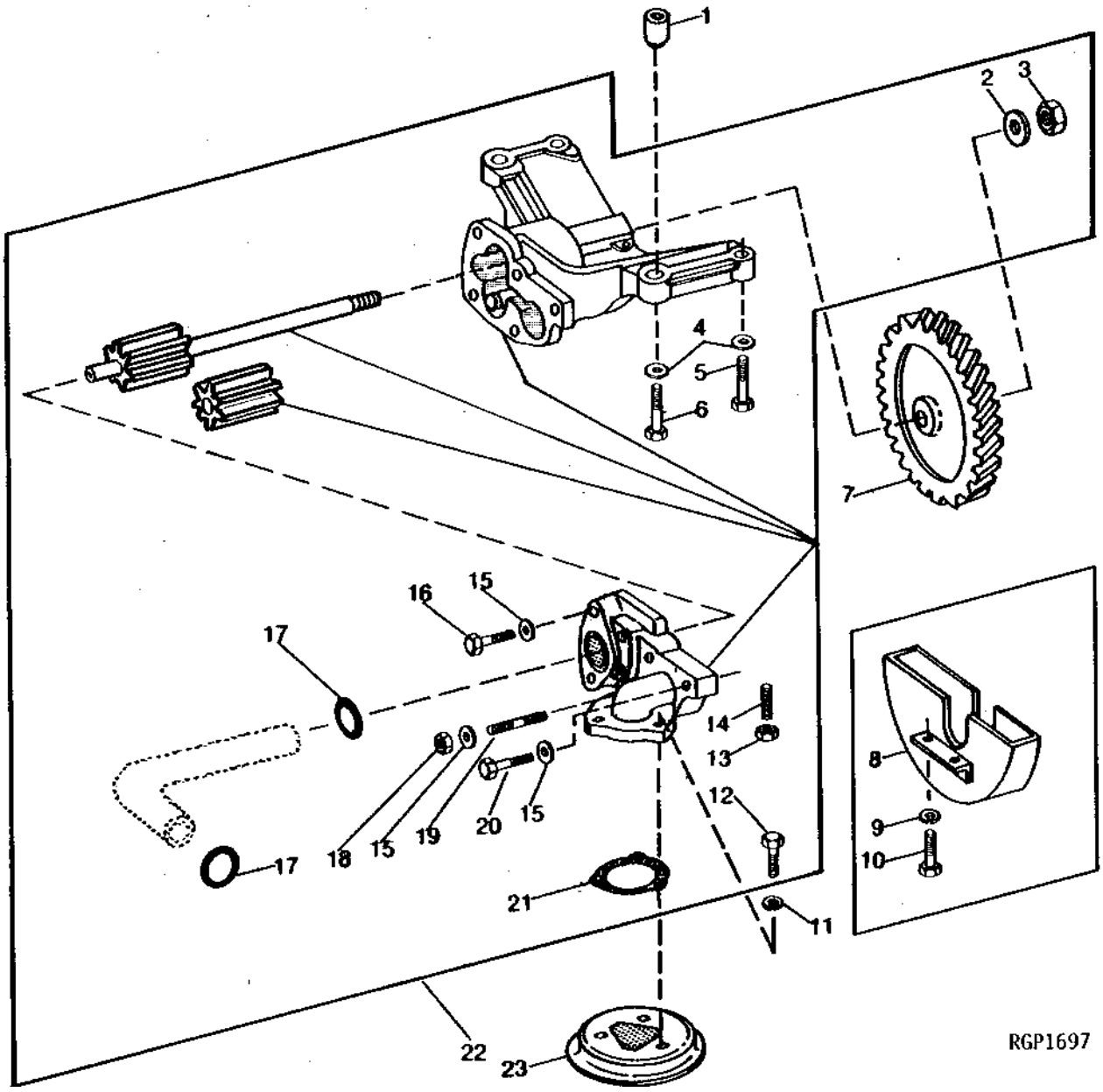


ENGINE OIL PUMP AND OIL COOLER BYPASS VALVE - CONTINUED
(6466DH)
(ENGINE SERIAL NO. -197682)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R50381	OIL TUBE	1		
2	R71732	O-RING	3		(SUB FOR R50378)
3	R65683	FITTING	1		(SUB FOR R50379)
4	U13639	O-RING	1		
5	R65055	GASKET	1		
6	R49464	VALVE	1		
7	R26151	SPRING	1		
8	U17409	O-RING	1		
9	34H313	SPRING PIN	1		1/4" X 1-1/8"
10	R49465	DRAIN PLUG	1		
11	R50386	OIL TUBE	1		
12	R50384	HOUSING	1		
13	R40236	CAP SCREW	2		
14	R64568	GEAR	1		
15	R42729	WASHER	2		
16	R38614	CAP SCREW	2		
17	R42390	SHAFT	1		
18	AR69108	HOUSING	1		(MARKED R57556)
19	AR71123	GEAR	1		
20	AR73681	OIL PUMP INTAKE	1		
21	R46567	CAP SCREW	4		
22	R71732	O-RING	1		(SUB FOR R50378)
23	AR77491	OIL PUMP	1		(SUB AR77495) (ALSO ORDER (2) R38614 AND (2) R42729)
..	AR77495	OIL PUMP	1		

ENGINE OIL PUMP
(6466DH)
(ENGINE SERIAL NO. 197683-)

RGP1697 -UN-01JAN94

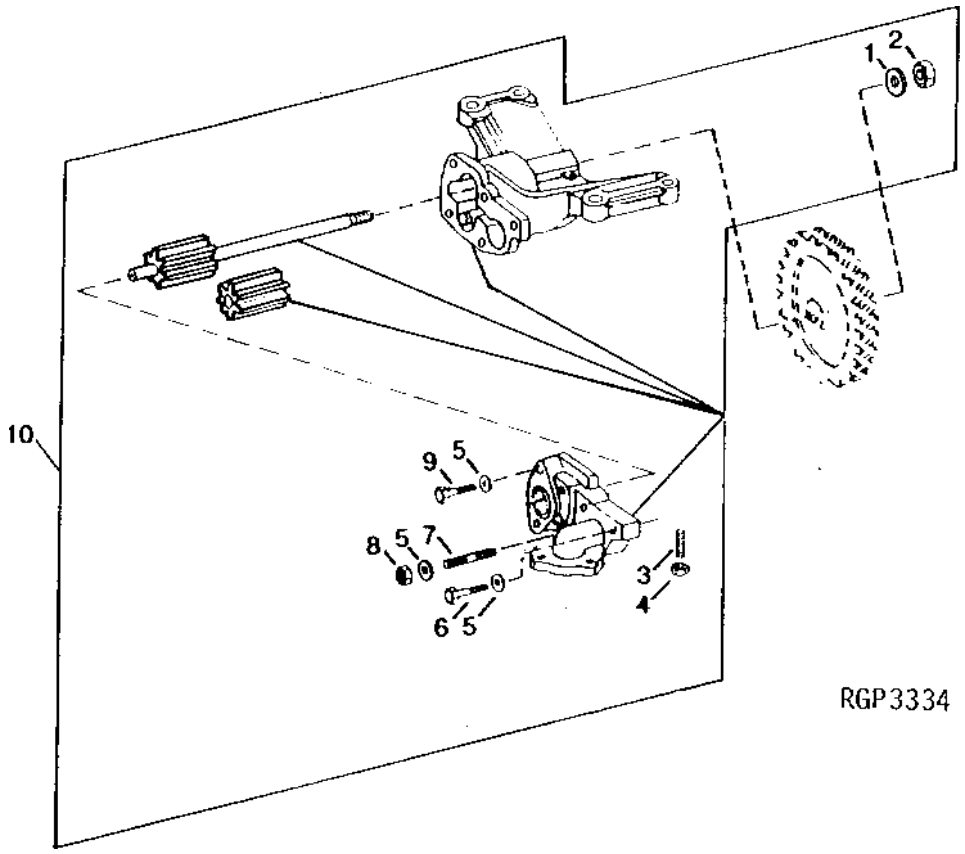


ENGINE OIL PUMP - CONTINUED
(6466DH)
(ENGINE SERIAL NO. 197683-)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R62930	BUSHING	2		
2	T21242	WASHER	1		
3	14H826	NUT	1		1/2"
4	R57696	WASHER	4		
5	19H2545	CAP SCREW	2		3/8" X 1-3/8", (SUB 19H3219)
	19H3219	CAP SCREW	2		
6	19H2549	CAP SCREW	2		3/8" X 1-7/8", (SUB 19H3759)
	19H3759	CAP SCREW	2		
7	R62938	GEAR	1		
8	.....	SHIELD	1		(AR77713 NO LONGER REQUIRED)
9	.....	LOCK WASHER	2		(NO LONGER REQUIRED THIS LOCATION)
10	.....	CAP SCREW	2		(NO LONGER REQUIRED THIS LOCATION)
11	12H303	LOCK WASHER	3		5/16"
12	19H1849	CAP SCREW	3		5/16" X 1-1/4"
13	14H785	NUT	1		5/16"
14	22H1040	SET SCREW	1		5/16" X 1-1/4"
15	R42729	WASHER	5		(SUB FOR R70234)
16	19H2733	CAP SCREW	2		3/8" X 2-3/8"
17	R71732	O-RING	2		
18	14H1076	NUT	1		3/8", (HS SAE 8)
19	D2420R	STUD	1		
20	19H1765	CAP SCREW	2		3/8" X 1-3/4"
21	R52049	GASKET	1		
22	AR103695	OIL PUMP	1		(SUB AR103696) (ALSO ORDER (2) R52049, (4) R57696, (2) R71732, (3) 19H1849, (2) 19H2545 AND (2) 19H2549)
23	AR56639	OIL PUMP INTAKE	1		

REPLACEMENT ENGINE OIL PUMP
(6466DH)

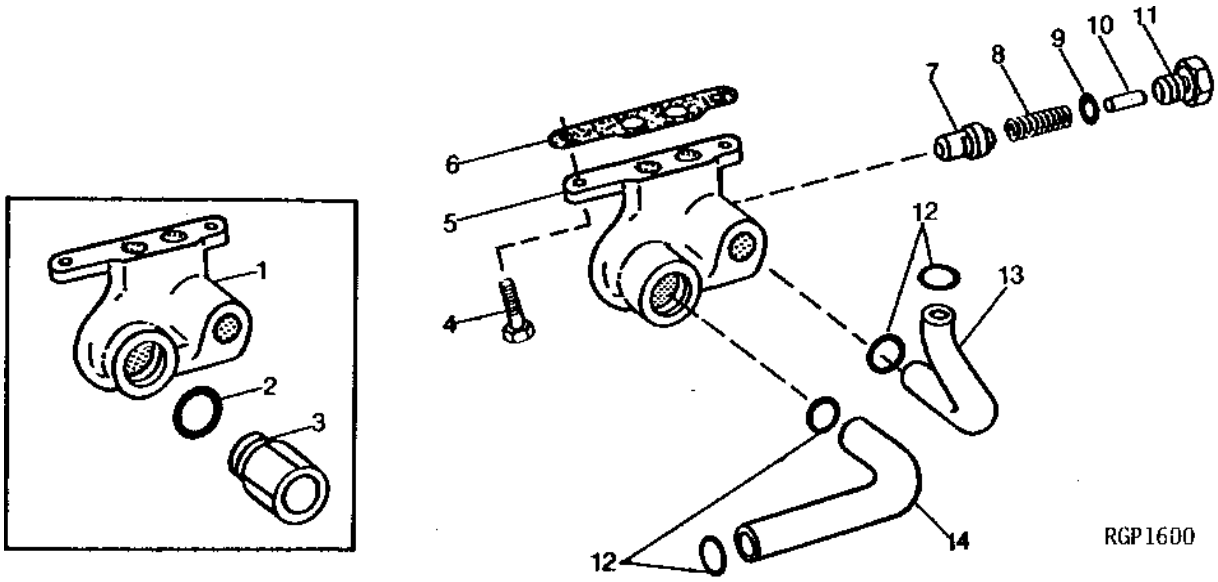
RGP3334 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	T21242	WASHER	1		
2	14H826	NUT	1		1/2"
3	22H1040	SET SCREW	1		5/16" X 1-1/4"
4	14H785	NUT	1		5/16"
5	R42729	WASHER	5		(SUB FOR R70234)
6	19H1765	CAP SCREW	2		3/8" X 1-3/4"
7	D2420R	STUD	1		
8	14H1076	NUT	1		3/8"
9	19H2733	CAP SCREW	2		3/8" X 2-3/8"
10	AR103696	OIL PUMP	1		(SUB FOR AR103695)

ENGINE OIL COOLER BYPASS VALVE
(6466DH)
(ENGINE SERIAL NO. 197683-)

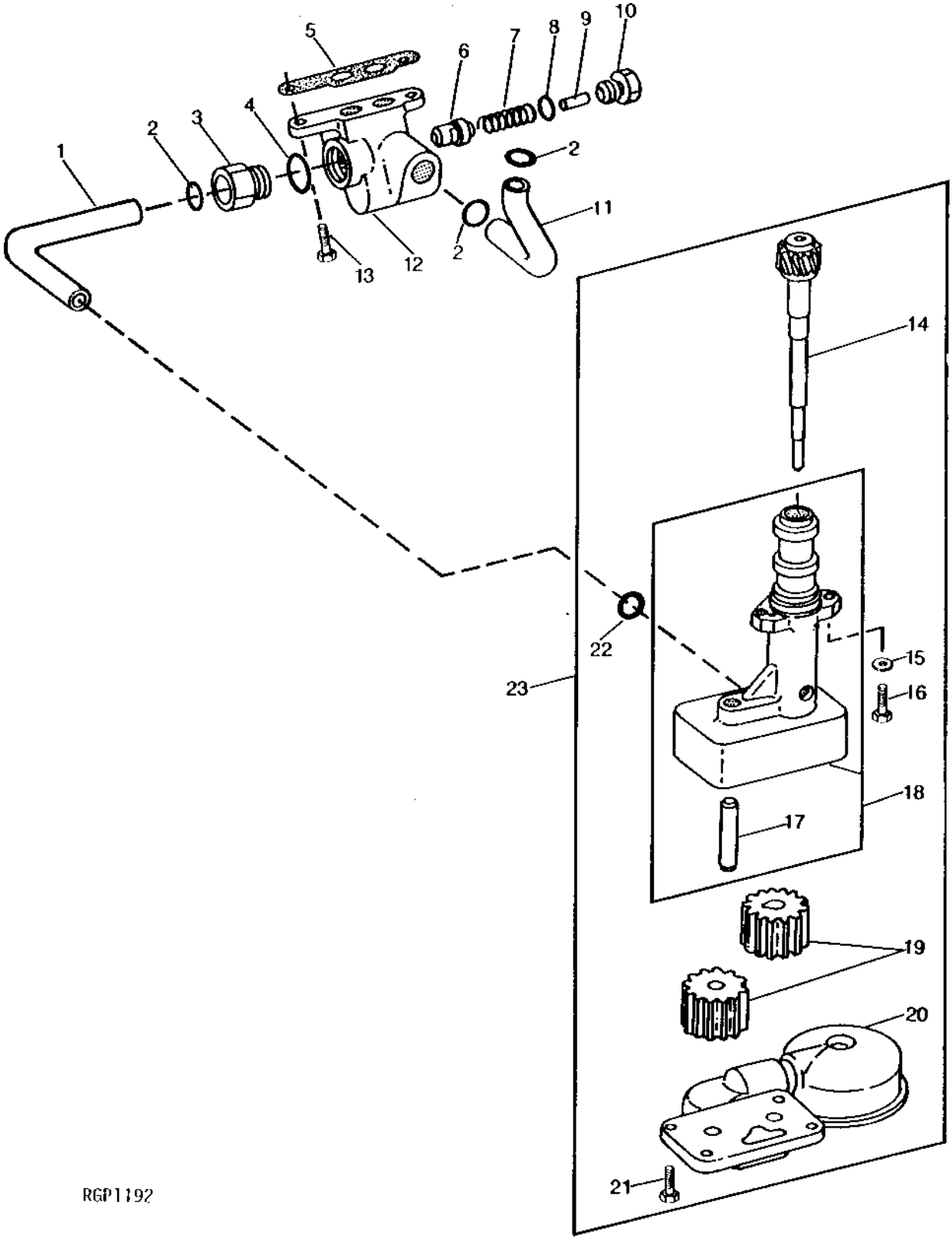
RGP1600 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R62954	HOUSING	1	-231771	(SUB R78134)
2	U13639	O-RING	1	-231771	
3	R65683	FITTING	1	-231771	
4	R40236	CAP SCREW	2		
5	R78134	HOUSING	1	231772-	
6	R65055	GASKET	1		
7	R49464	VALVE	1		
8	R26151	SPRING	1		
9	U17409	O-RING	1		
10	34H313	SPRING PIN	1		1/4" X 1-1/8"
11	R49465	DRAIN PLUG	1		
12	R71732	O-RING	4		
13	R50386	OIL TUBE	1		
14	R62952	OIL TUBE	1		

ENGINE OIL PUMP AND OIL COOLER BYPASS VALVE
(6466TH 01)
(ENGINE SERIAL NO. -161002)

RGP1192 -UN-01JAN94

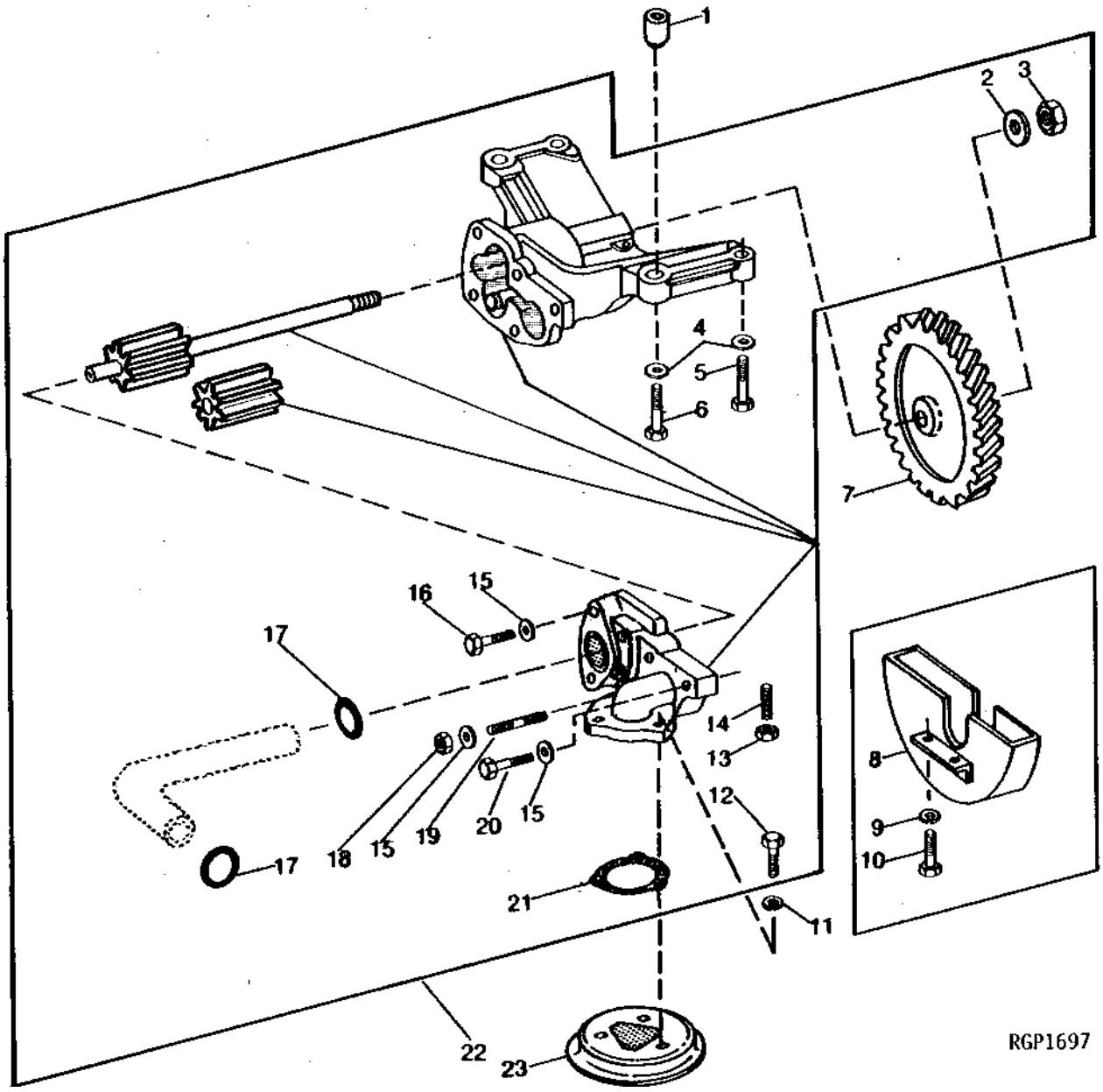


ENGINE OIL PUMP AND OIL COOLER BYPASS VALVE - CONTINUED
(6466TH 01)
(ENGINE SERIAL NO. -161002)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R50381	OIL TUBE	1		
2	R71732	O-RING	3		(SUB FOR R50378)
3	R65683	FITTING	1		(SUB FOR R50379)
4	U13639	O-RING	1		
5	R65055	GASKET	1		
6	R49464	VALVE	1		
7	R26151	SPRING	1		
8	U17409	O-RING	1		
9	34H313	SPRING PIN	1		1/4" X 1-1/8"
10	R49465	DRAIN PLUG	1		
11	R50386	OIL TUBE	1		
12	R50384	HOUSING	1		
13	R40236	CAP SCREW	2		
14	R64568	GEAR	1		
15	R42729	WASHER	2		
16	R38614	CAP SCREW	2		
17	R42390	SHAFT	1		
18	AR69108	HOUSING	1		(MARKED R57556)
19	AR71123	GEAR	1		
20	AR73681	OIL PUMP INTAKE	1		
21	R46567	CAP SCREW	4		
22	R71732	O-RING	1		(SUB FOR R50378)
23	AR77491	OIL PUMP	1		(SUB AR77495) (ALSO ORDER (2) R38614 AND (2) R42729)
..	AR77495	OIL PUMP	1		

ENGINE OIL PUMP
(6466TH 01)
(ENGINE SERIAL NO. 161003-)

RGP1697 -UN-01JAN94

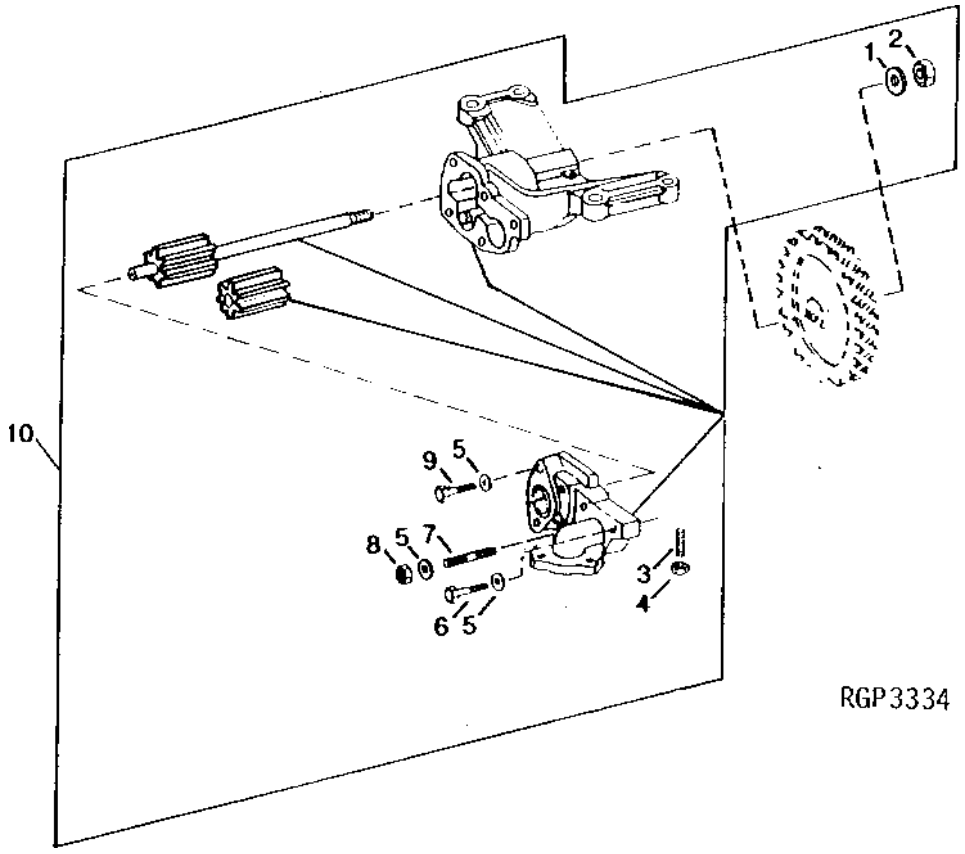


ENGINE OIL PUMP - CONTINUED
(6466TH 01)
(ENGINE SERIAL NO. 161003-)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R62930	BUSHING	2		
2	T21242	WASHER	1		
3	14H826	NUT	1		1/2"
4	R57696	WASHER	4		
5	19H2545	CAP SCREW	2		3/8" X 1-3/8", (SUB 19H3219)
	19H3219	CAP SCREW	2		
6	19H2549	CAP SCREW	2		3/8" X 1-7/8", (SUB 19H3759)
	19H3759	CAP SCREW	2		
7	R62938	GEAR	1		
8	.....	SHIELD	1		(AR77713 NO LONGER REQUIRED)
9	.....	LOCK WASHER	2		(NO LONGER USED THIS LOCATION)
10	.....	CAP SCREW	2		(NO LONGER USED THIS LOCATION)
11	12H303	LOCK WASHER	3		5/16"
12	19H1849	CAP SCREW	3		5/16" X 1-1/4"
13	14H785	NUT	1		5/16"
14	22H1040	SET SCREW	1		5/16" X 1-1/4"
15	R42729	WASHER	5		(SUB FOR R70234)
16	19H2733	CAP SCREW	2		3/8" X 2-3/8"
17	R71732	O-RING	2		
18	14H1076	NUT	1		3/8", (HS SAE 8)
19	D2420R	STUD	1		
20	19H1765	CAP SCREW	2		3/8" X 1-3/4"
21	R52049	GASKET	1		
22	AR103695	OIL PUMP	1		(SUB FOR AR96192) (SUB AR103696) (ALSO ORDER (2) R52049, (4) R57696, (2) R71732, (3) 19H1849, (2) 19H2545 AND (2) 19H2549)
23	AR56639	OIL PUMP INTAKE	1		

REPLACEMENT ENGINE OIL PUMP

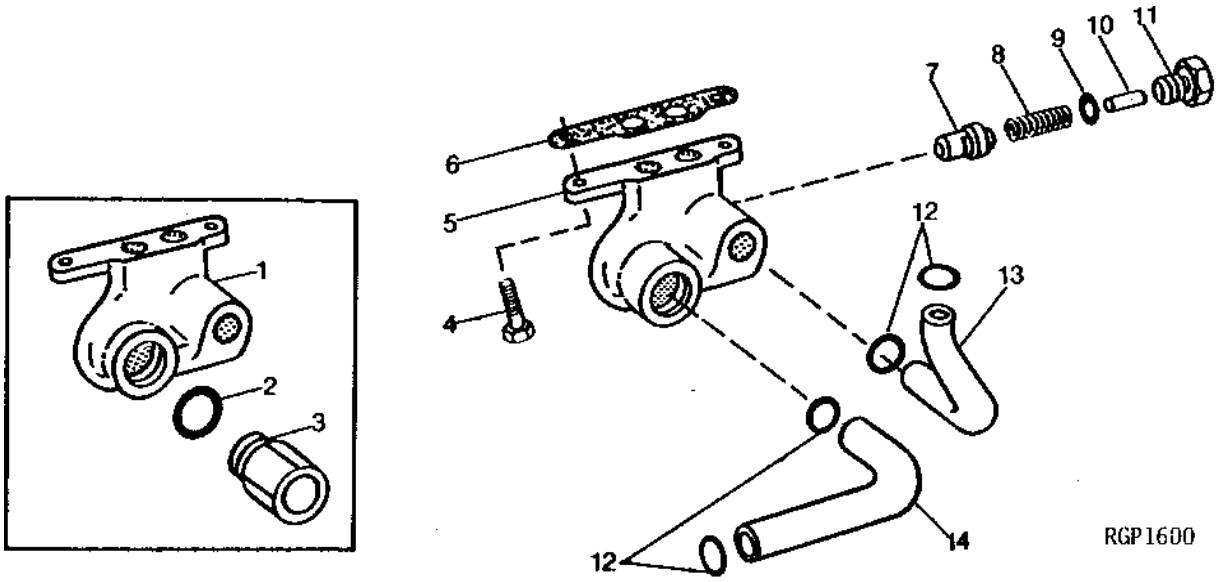
RGP3334 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	T21242	WASHER	1		
2	14H826	NUT	1		1/2"
3	22H1040	SET SCREW	1		5/16" X 1-1/4"
4	14H785	NUT	1		5/16"
5	R42729	WASHER	5		(SUB FOR R70234)
6	19H1765	CAP SCREW	2		3/8" X 1-3/4"
7	D2420R	STUD	1		
8	14H1076	NUT	1		3/8"
9	19H2733	CAP SCREW	2		3/8" X 2-3/8"
10	AR103696	OIL PUMP	1		(SUB FOR AR103695)

ENGINE OIL COOLER BYPASS VALVE
(6466TH 01)
(ENGINE SERIAL NO. 161003-)

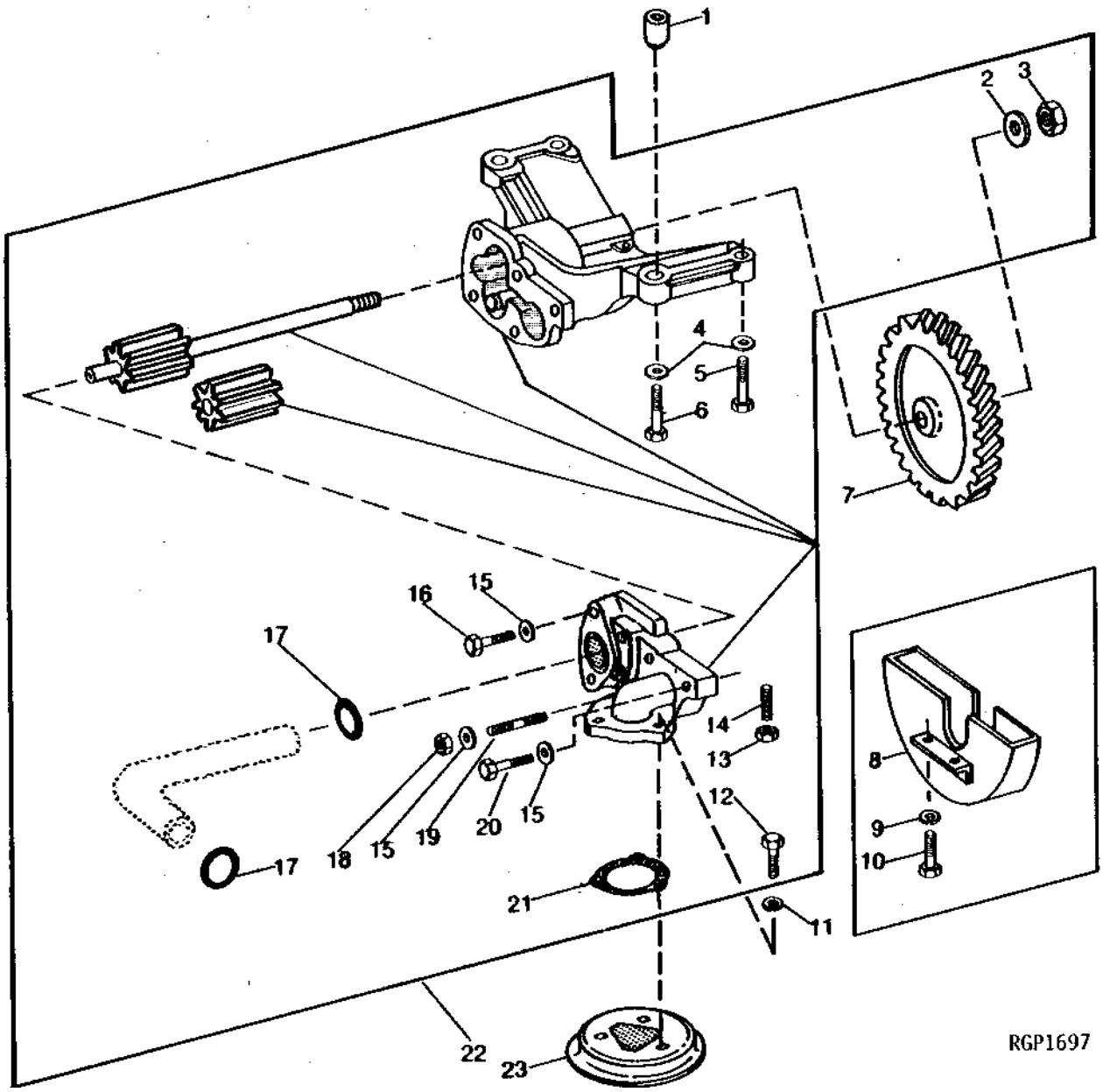
RGP1600 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R62954	HOUSING	1	-231771	(SUB R78134)
2	U13639	O-RING	1	-231771	
3	R65683	FITTING	1	-231771	
4	R40236	CAP SCREW	2		
5	R78134	HOUSING	1	231772-	
6	R65055	GASKET	1		
7	R49464	VALVE	1		
8	R26151	SPRING	1		
9	U17409	O-RING	1		
10	34H313	SPRING PIN	1		1/4" X 1-1/8"
11	R49465	DRAIN PLUG	1		
12	R71732	O-RING	4		
13	R50386	OIL TUBE	1		
14	R62952	OIL TUBE	1		

ENGINE OIL PUMP
(6466TH 05)

RGP1697 -UN-01JAN94



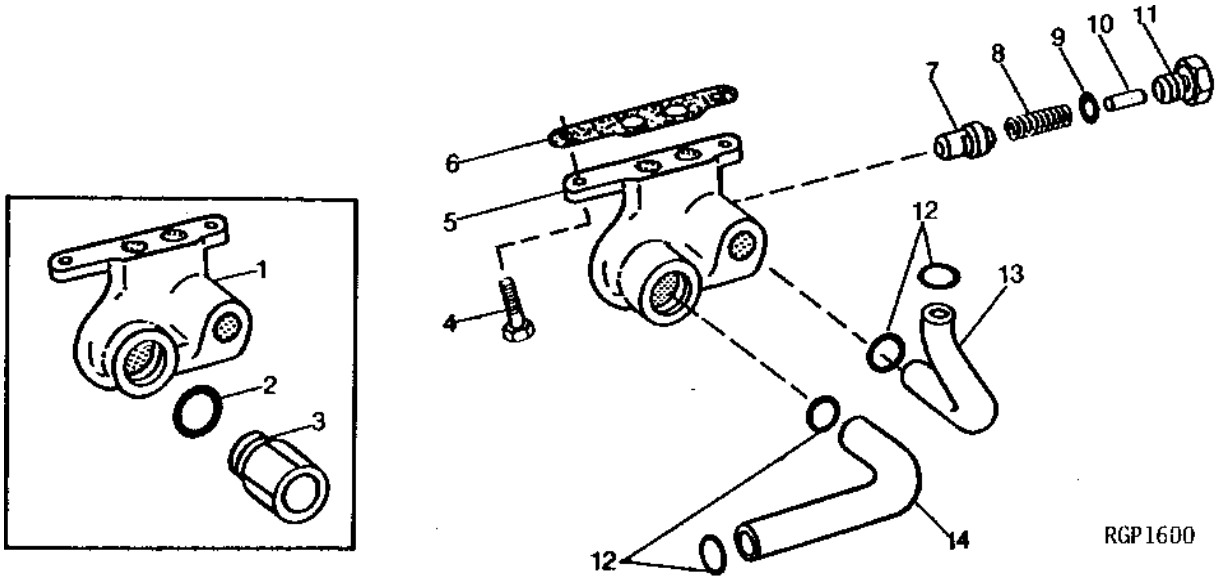
ENGINE OIL PUMP - CONTINUED
(6466TH 05)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R62930	BUSHING	2		
2	T21242	WASHER	1		
3	14H826	NUT	1		1/2"
4	R57696	WASHER	4		
5	19H2545	CAP SCREW	2		3/8" X 1-3/8", (SUB 19H3219)
	19H3219	CAP SCREW	2		
6	19H2549	CAP SCREW	2		3/8" X 1-7/8", (SUB 19H3759)
	19H3759	CAP SCREW	2		
7	R62938	GEAR	1		
8	.....	SHIELD	1		(NO LONGER REQUIRED)
9	.....	LOCK WASHER	2		(NO LONGER USED THIS LOCATION)
10	.....	CAP SCREW	2		(NO LONGER USED THIS LOCATION)
11	12H303	LOCK WASHER	3		5/16"
12	19H1849	CAP SCREW	3		5/16" X 1-1/4"
13	14H785	NUT	1		5/16"
14	22H1040	SET SCREW	1		5/16" X 1-1/4"
15	R42729	WASHER	5		(SUB FOR R70234)
16	19H2733	CAP SCREW	2		3/8" X 2-3/8"
17	R71732	O-RING	2		
18	14H1076	NUT	1		3/8"
19	D2420R	STUD	1		
20	19H1765	CAP SCREW	2		3/8" X 1-3/4"
21	R52049	GASKET	1		
22	AR103695	OIL PUMP	1		(SUB AR103696) (ALSO ORDER (2) R52049, (4) R57696, (2) R71732, (3) 19H1849, (2) 19H2545 AND (2) 19H2549)
23	AR56639	OIL PUMP INTAKE	1		

MEMORANDA

ENGINE OIL COOLER BYPASS VALVE
(6466TH 05)

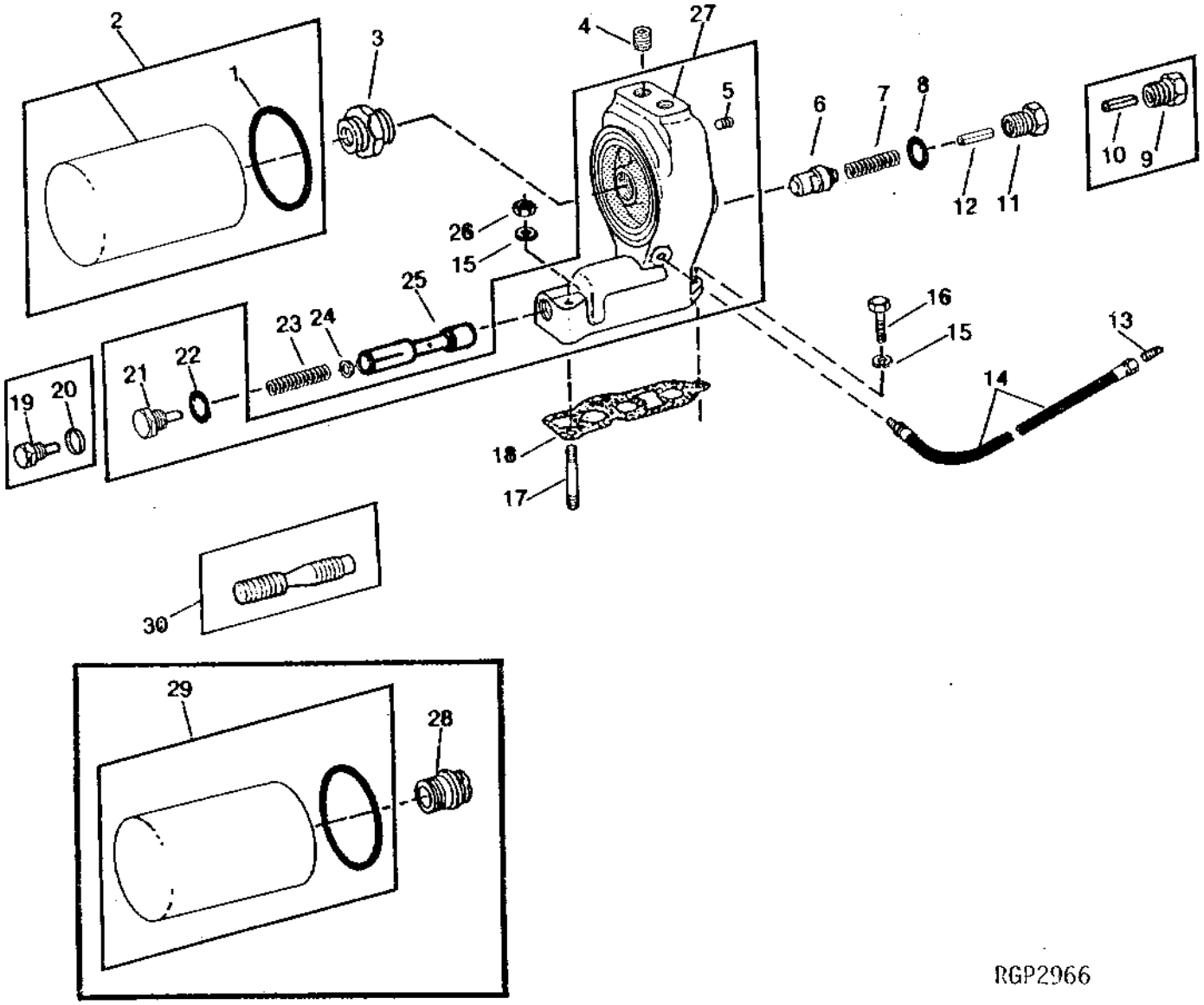
RGP1600 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R62954	HOUSING	1	-231771	(SUB R78134)
2	U13639	O-RING	1	-231771	
3	R65683	FITTING	1	-231771	
4	R40236	CAP SCREW	2		
5	R78134	HOUSING	1	231772-	
6	R65055	GASKET	1		
7	R49464	VALVE	1		
8	R26151	SPRING	1		
9	U17409	O-RING	1		
10	34H313	SPRING PIN	1		1/4" X 1-1/8"
11	R49465	DRAIN PLUG	1		
12	R71732	O-RING	4		
13	R50386	OIL TUBE	1		
14	R62952	OIL TUBE	1		

ENGINE OIL FILTER
(6466DH)

RGP2966 -UN-01JAN94

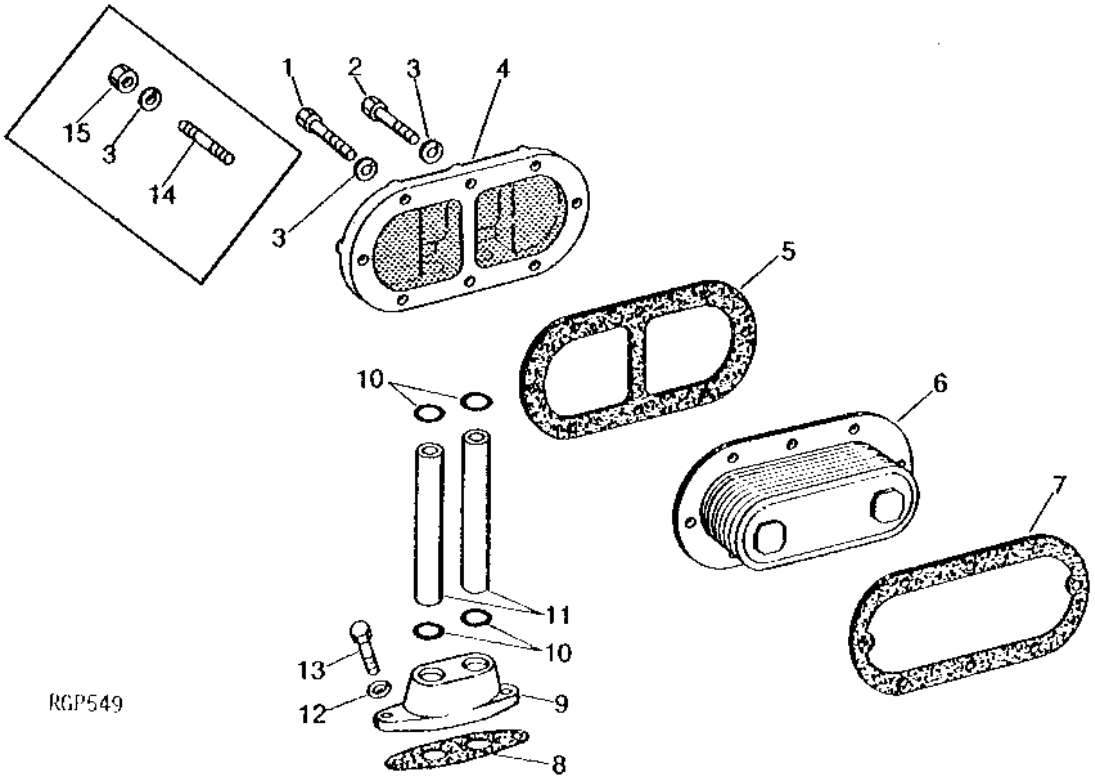


ENGINE OIL FILTER - CONTINUED
(6466DH)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R43660	PACKING	1		
2	AR101278	OIL FILTER	1	298393-	(MARKED AR98329)
3	R73913	ADAPTER	1	298393-	(USE WITH AR98329)
4	15H665	PIPE PLUG	2		3/4"
5	15H558	PIPE PLUG	1		1/8"
6	R49464	VALVE	1		
7	R26151	SPRING	1		
8	U17409	O-RING	1		
9	R71483	DRAIN PLUG	1		(SUB R49465) (ALSO ORDER 34H313)
10	34H393	PIN	1		7/16" X 1-1/8"
11	R49465	DRAIN PLUG	1		(USE WITH 34H313)
12	34H313	SPRING PIN	1		1/4" X 1-1/8"
13	15H623	PIPE PLUG	1		3/8"
14	RE21543	HOSE	1		(SUB FOR AR88874)
15	12H304	LOCK WASHER	3		3/8"
16	19H1732	CAP SCREW	1		3/8" X 1-1/4"
17	R55395	STUD	1		
	R106859	STUD	1		(SUB FOR F3646R OR R26622, THIS APPLICATION)
18	R43774	GASKET	1		
19	RE10834	DRAIN PLUG	1	-195872	(SUB FOR R43425)
20	R43424	WASHER	1	-195872	
21	AR105510	DRAIN PLUG	1	195873-	
22	U17409	O-RING	1	195873-	
23	R43548	SPRING	1		
24	U40750	WASHER	AR		
25	R84947	VALVE	1	319026-	(USE WITH R84946)
26	14H1076	NUT	2	-319025	3/8", (HS SAE 8)
27	AR89499	HOUSING	1	-195872	(MARKED R67409) (SUB RE24706) (ALSO ORDER R84947)
	AR94084	HOUSING	1	195873-319025	(MARKED R71484) (SUB RE24706) (ALSO ORDER R84947)
	RE24706	HOUSING	1	319026-	(MARKED R84946)
28	R43429	FITTING	1	-298392	(USE WITH AR43261)
29	AR43634	OIL FILTER	1	-298392	(MARKED AR43261)
30	R77003	VALVE	1		(SUB FOR R43428) (USE WITH R67409 OR R71484)

ENGINE OIL COOLER

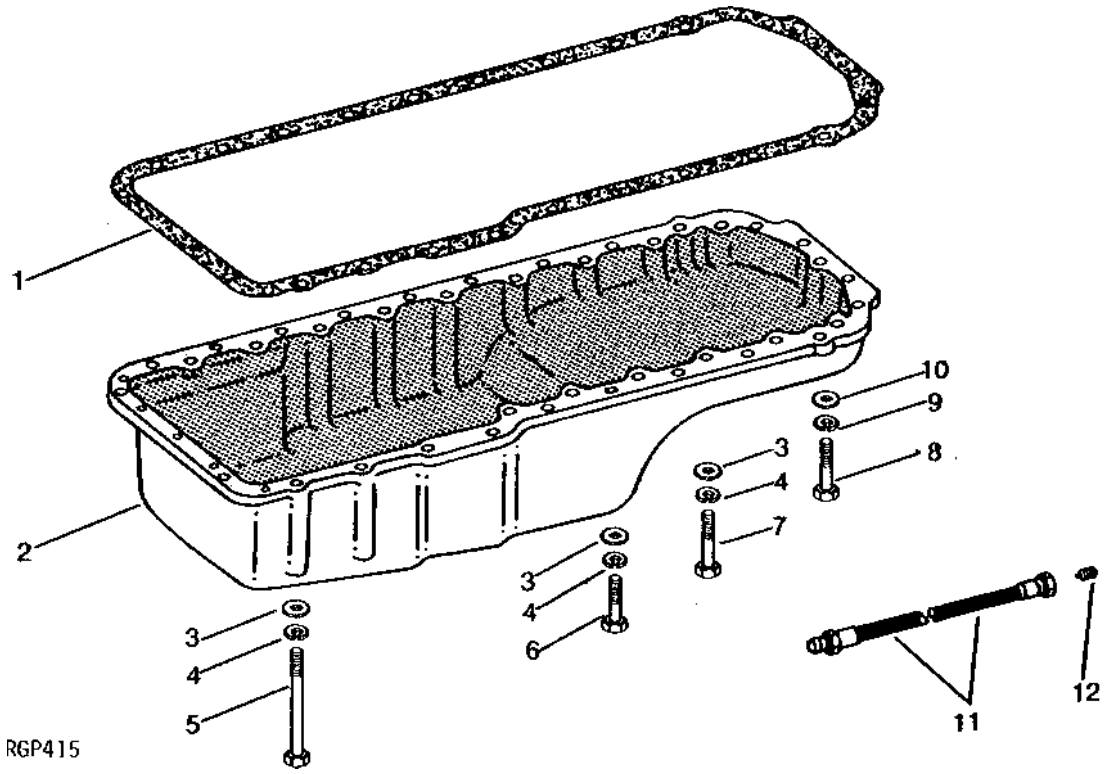
RGP549 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	19H1913	CAP SCREW	1		5/16" X 2-1/4"
2	19H3552	CAP SCREW	5	-127033	5/16" X 1-1/2"
	19H3552	CAP SCREW	7	127034-	5/16" X 1-1/2"
3	12H303	LOCK WASHER	8		5/16"
4	R51283	COVER	1		
5	R50419	GASKET	1		
6	AR55394	OIL COOLER	1		
7	AR58952	GASKET	1		
8	R50424	GASKET	1		
9	R50423	ADAPTER	1		
10	R47153	O-RING	4		(SUB FOR R50420, THIS APPLICATION)
11	R51053	OIL TUBE	2		
12	12H304	LOCK WASHER	2		3/8"
13	19H1732	CAP SCREW	2		3/8" X 1-1/4"
14	R51284	STUD	2	-127033	
15	14H785	NUT	2	-127033	5/16"

OIL PAN
(6466DH)
(ENGINE SERIAL NO. -197682)

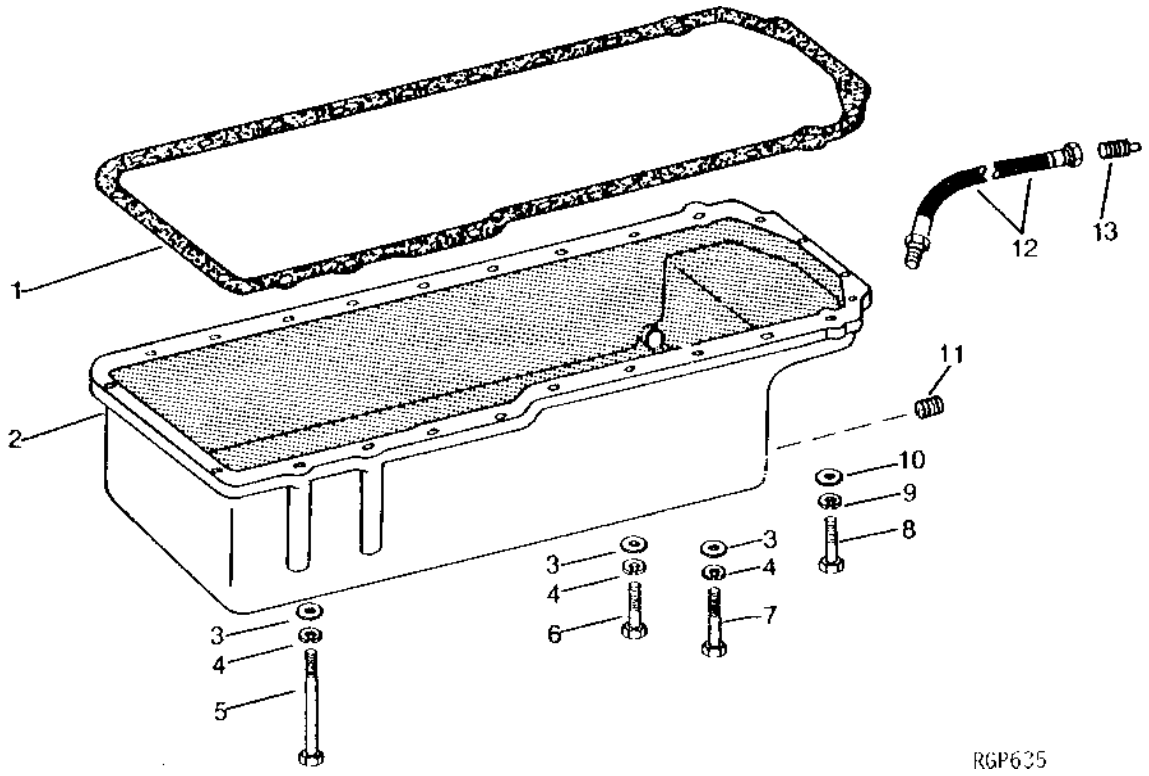
RGP415 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R49377	GASKET	1		
2	R54556	OIL PAN	1	-122347	(SUB AR94564)
	R71912	OIL PAN	1	122348-1990	(SUB AR94564) (NO LONGER AVAILABLE)
	AR94564	KIT	1		
3	24H1305	WASHER	22	122348-	13/32" X 13/16" X 0.065"
4	12H331	LOCK WASHER	22	-122347	3/8"
	12H304	LOCK WASHER	22	122348-	3/8"
5	19H2104	CAP SCREW	2	-122347	3/8" X 5"
	19H3504	CAP SCREW	2	122348-	3/8" X 5-3/8"
6	19H2552	CAP SCREW	18	-122347	3/8" X 1-1/8"
	19H3267	CAP SCREW	18	122348-	3/8" X 1-5/8"
7	19H1765	CAP SCREW	2	-122347	3/8" X 1-3/4"
	19H3485	CAP SCREW	2	122348-	3/8" X 2"
8	19H2508	CAP SCREW	2	-122347	1/2" X 1-3/8"
	19H2473	CAP SCREW	2	122348-	1/2" X 1-3/4"
9	12H292	LOCK WASHER	2	-122347	1/2"
	12H301	LOCK WASHER	2	122348-	1/2"
10	24H1338	WASHER	2	122348-	33/64" X 7/8" X 0.048"
11	RE21544	HOSE	1		(SUB FOR AR80532 OR AR96724)
12	15H584	PIPE PLUG	1		1/2"

OIL PAN
(6466DH)
(ENGINE SERIAL NO. 197683-)

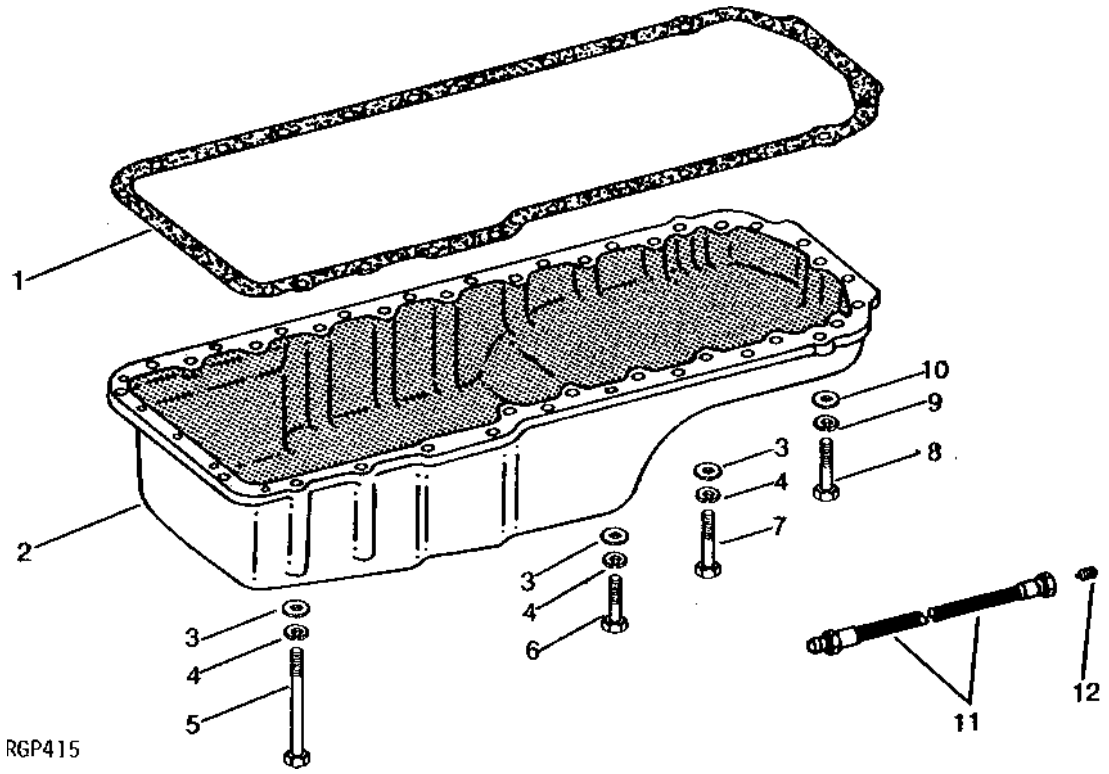
RGP635 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R49377	GASKET	1		
2	R72991	OIL PAN	1	-299798	
	R81942	OIL PAN	1	299799-	
3	24H1305	WASHER	22		13/32" X 13/16" X 0.065"
4	12H304	LOCK WASHER	22		3/8"
5	19H3504	CAP SCREW	2	-299798	3/8" X 5-3/8", (USE WITH R72991)
	19H3485	CAP SCREW	2	299799-	3/8" X 2", (USE WITH R81942)
6	19H3267	CAP SCREW	18		3/8" X 1-5/8"
7	19H3485	CAP SCREW	2		3/8" X 2"
8	19H2473	CAP SCREW	2		1/2" X 1-3/4"
9	12H301	LOCK WASHER	2		1/2"
10	24H1338	WASHER	2		33/64" X 7/8" X 0.048"
11	15H624	PIPE PLUG	1		1/2"
12	RE21544	HOSE	1		(SUB FOR AR96724)
13	15H584	PIPE PLUG	1		1/2"

OIL PAN
(6466TH 01)
(ENGINE SERIAL NO. -161002)

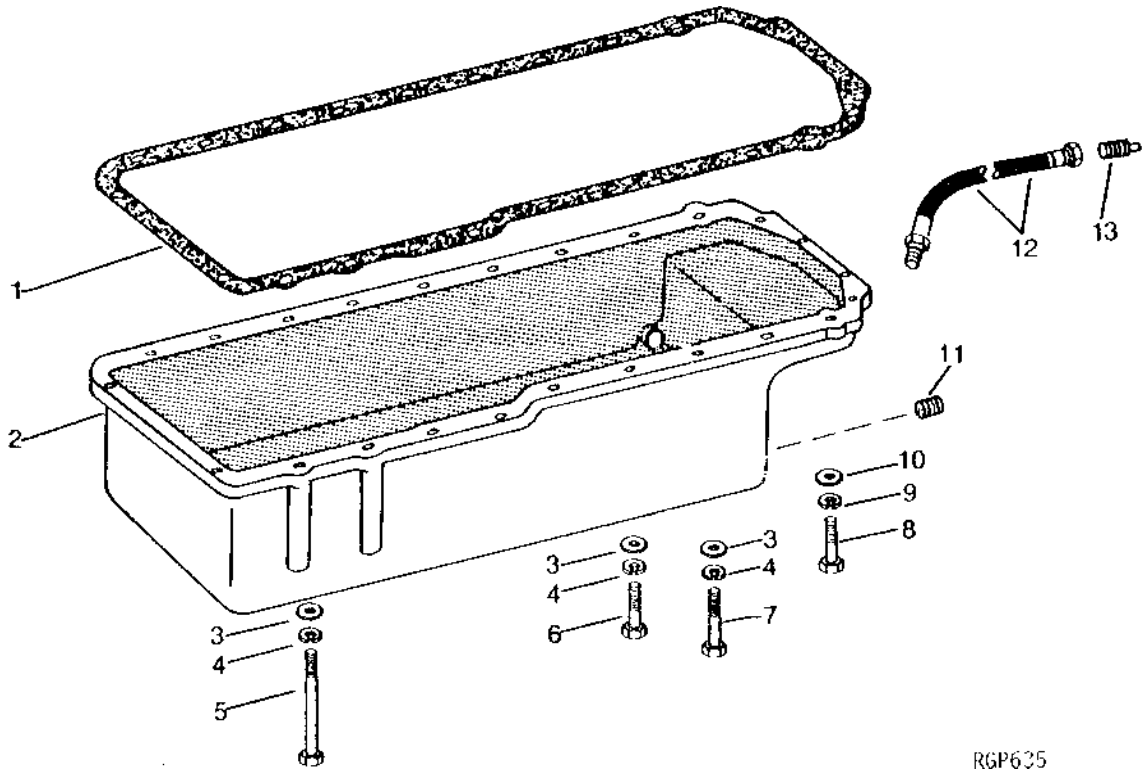
RGP415 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R49377	GASKET	1		
2	R54556	OIL PAN	1	-122347	(SUB AR94564)
	R71912	OIL PAN	1	122348-1990	(SUB AR94564) (NO LONGER AVAILABLE)
	AR94564	KIT	1		(SEE GRID E15)
3	24H1305	WASHER	22	122348-	13/32" X 13/16" X 0.065"
4	12H331	LOCK WASHER	22	-122347	3/8"
	12H304	LOCK WASHER	22	122348-	3/8"
5	19H2104	CAP SCREW	2	-122347	3/8" X 5"
	19H3504	CAP SCREW	2	122348-	3/8" X 5-3/8"
6	19H2552	CAP SCREW	18	-122347	3/8" X 1-1/8"
	19H3267	CAP SCREW	18	122348-	3/8" X 1-5/8"
7	19H1765	CAP SCREW	2	-122347	3/8" X 1-3/4"
	19H3485	CAP SCREW	2	122348-	3/8" X 2"
8	19H2508	CAP SCREW	2	-122347	1/2" X 1-3/8"
	19H2473	CAP SCREW	2	122348-	1/2" X 1-3/4"
9	12H292	LOCK WASHER	2	-122347	1/2"
	12H301	LOCK WASHER	2	122348-	1/2"
10	24H1338	WASHER	2	122348-	33/64" X 7/8" X 0.048"
11	RE21544	HOSE	1		(SUB FOR AR80532 OR AR96724)
12	15H584	PIPE PLUG	1		1/2"

OIL PAN
(6466TH 01)
(ENGINE SERIAL NO. 161003-)

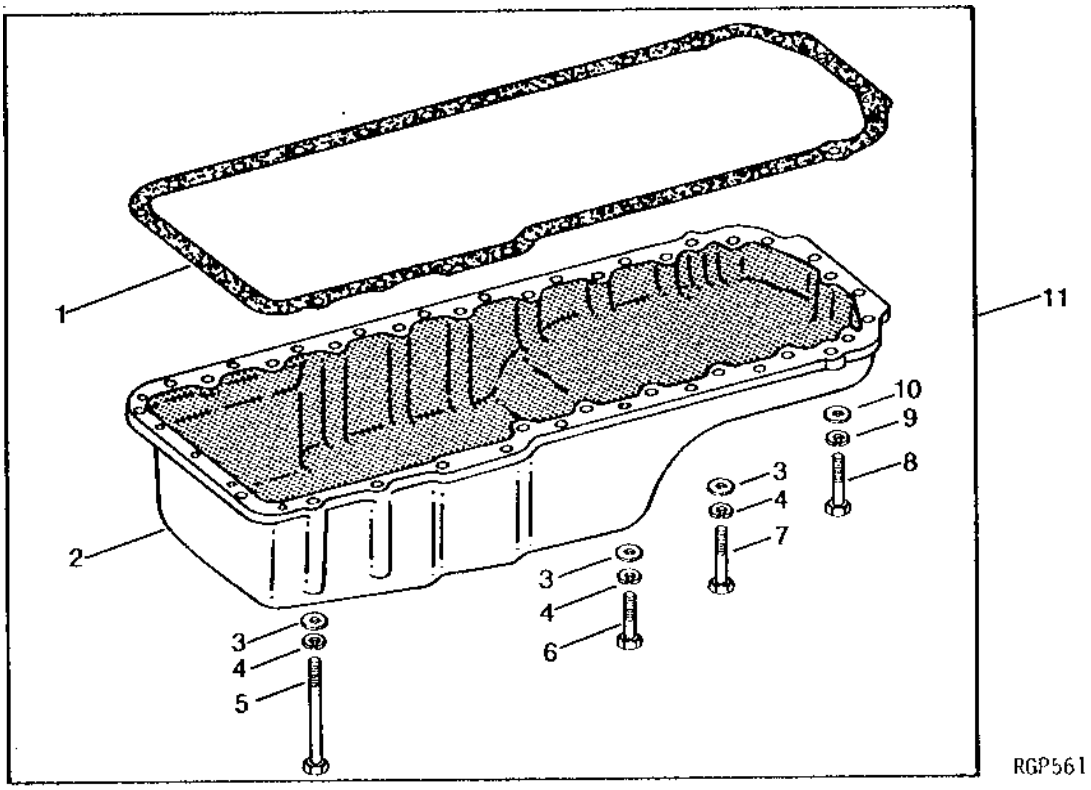
RGP635 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R49377	GASKET	1		
2	R72991	OIL PAN	1	-299798	
	R81942	OIL PAN	1	299799-XXXXXX	(SUB R72991)
	R72991	OIL PAN	1	XXXXXX-	(REINSTATED THIS APPLICATION)
3	24H1305	WASHER	22		13/32" X 13/16" X 0.065"
4	12H304	LOCK WASHER	22		3/8"
5	19H3504	CAP SCREW	2	-299798	3/8" X 5-3/8", (USE WITH R72991)
	19H3485	CAP SCREW	2	299799-XXXXXX	3/8" X 2", (USE WITH R81942)
6	19H3267	CAP SCREW	18		3/8" X 1-5/8"
7	19H3485	CAP SCREW	2		3/8" X 2"
8	19H2473	CAP SCREW	2		1/2" X 1-3/4"
9	12H301	LOCK WASHER	2		1/2"
10	24H1338	WASHER	2		33/64" X 7/8" X 0.048"
11	15H624	PIPE PLUG	1		1/2"
12	RE21544	HOSE	1		(SUB FOR AR96724)
13	15H584	PIPE PLUG	1		1/2"

OIL PAN REPLACEMENT KIT
(6466DH)
(ENGINE SERIAL NO. -122347)

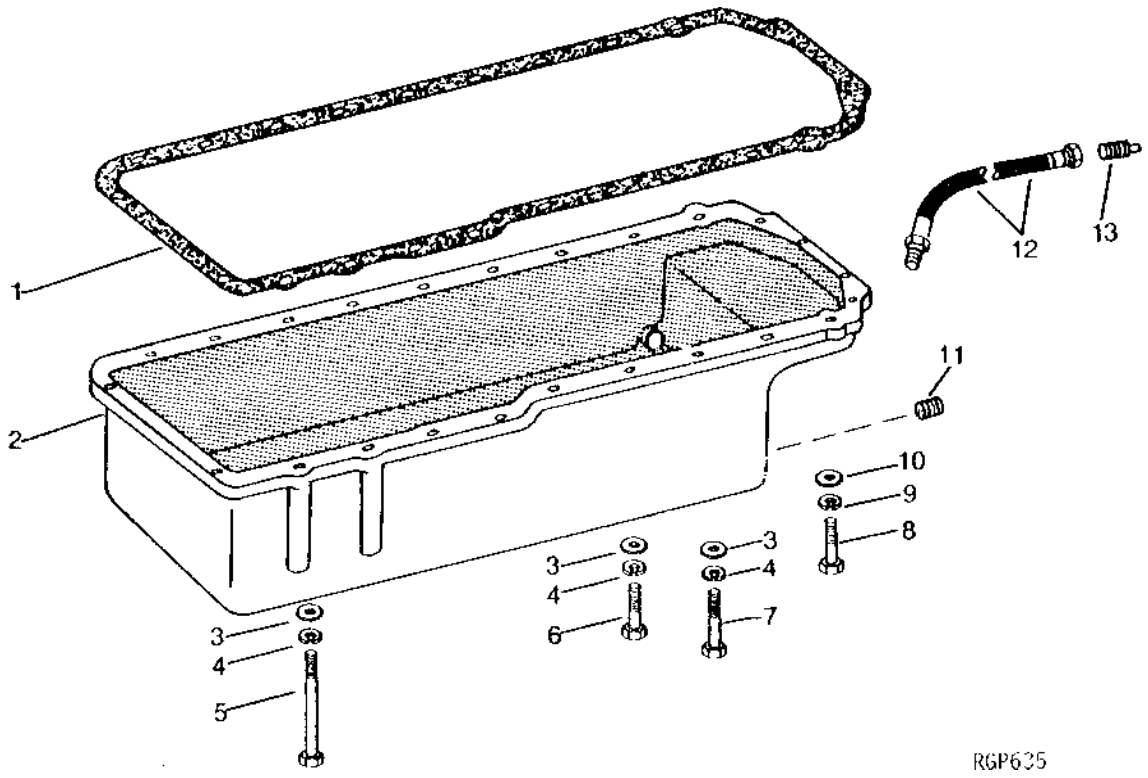
RGP561 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R49377	GASKET	1		
2	R71912	OIL PAN	1	-1990	(SUB AR94564) (NO LONGER AVAILABLE)
	AR94564	KIT	1		
3	24H1305	WASHER	22		13/32" X 13/16" X 0.065"
4	12H304	LOCK WASHER	22		3/8"
5	19H3504	CAP SCREW	2		3/8" X 5-3/8"
6	19H3267	CAP SCREW	18		3/8" X 1-5/8"
7	19H3485	CAP SCREW	2		3/8" X 2"
8	19H2473	CAP SCREW	2		1/2" X 1-3/4"
9	12H301	LOCK WASHER	2		1/2"
10	24H1338	WASHER	2		33/64" X 7/8" X 0.048"
11	AR94564	KIT	1		

OIL PAN
(6466TH 05)

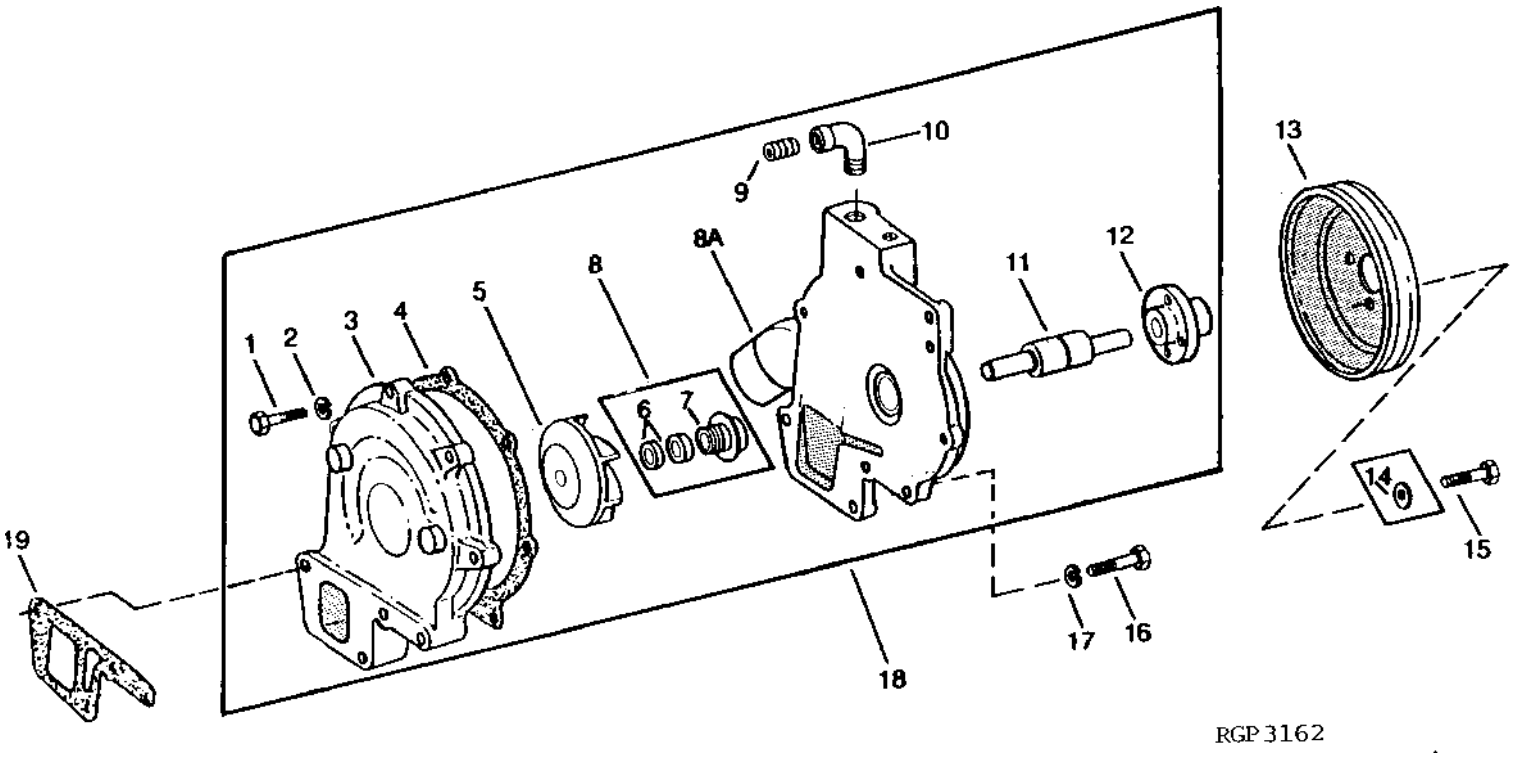
RGP635 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R49377	GASKET	1		
2	R72991	OIL PAN	1	-299798	
	R81942	OIL PAN	1	299799-XXXXXX	(SUB R72991)
	R72991	OIL PAN	1	XXXXXX-	(REINSTATED THIS APPLICATION)
3	24H1305	WASHER	22		13/32" X 13/16" X 0.065"
4	12H304	LOCK WASHER	22		3/8"
5	19H3504	CAP SCREW	2	-299798	3/8" X 5-3/8", (USE WITH R72991)
	19H3485	CAP SCREW	2	299799-XXXXXX	3/8" X 2", (USE WITH R81942)
6	19H3267	CAP SCREW	18		3/8" X 1-5/8"
7	19H3485	CAP SCREW	2		3/8" X 2"
8	19H2473	CAP SCREW	2		1/2" X 1-3/4"
9	12H301	LOCK WASHER	2		1/2"
10	24H1338	WASHER	2		33/64" X 7/8" X 0.048"
11	15H624	PIPE PLUG	1		1/2"
12	RE21544	HOSE	1		(SUB FOR AR96724)
13	15H584	PIPE PLUG	1		1/2"

WATER PUMP

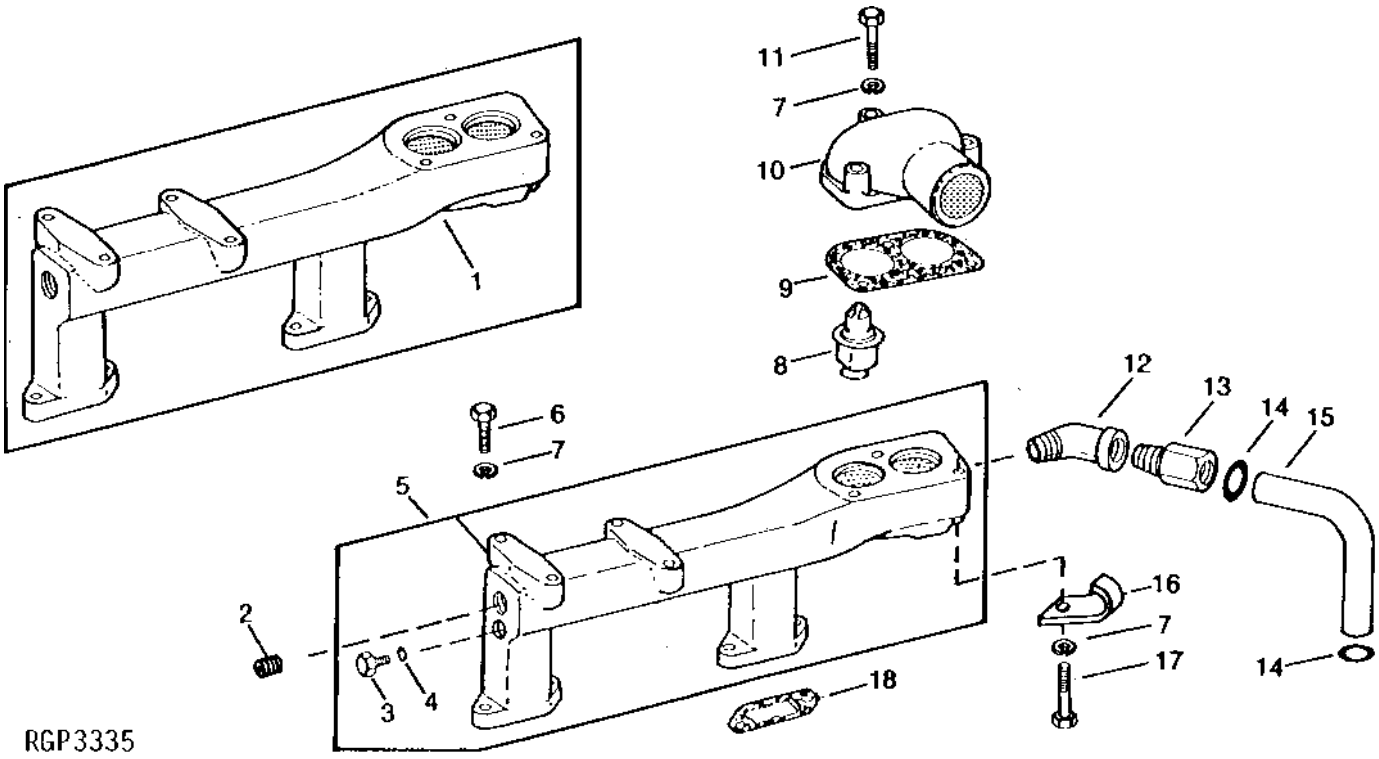
RGP3162 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	19H1875	CAP SCREW	4		5/16" X 1-3/4"
2	12H303	LOCK WASHER	4		5/16"
3	R50409	HOUSING	1		
4	R50410	GASKET	1		
5	R50411	IMPELLER	1		
6	AR41691	INSERT	1		(SUB AR62933)
7	AR62935	SEAL	1		
8	AR62933	SEAL KIT	1		
8A	R54955	HOUSING	1		
9	15H584	PIPE PLUG	1		1/2"
10	15H200	ELBOW FITTING	1		
11	JD9355	BEARING	1		
12	R40662	HUB	1		
13	R54957	PULLEY	1		
14	.....	WASHER	4		(NO LONGER REQUIRED)
15	19H2038	CAP SCREW	4		3/8" X 1/2"
16	19H1944	CAP SCREW	4		3/8" X 2-3/4"
17	12H304	LOCK WASHER	4		3/8"
18	AR63573	WATER PUMP	1		(MARKED R54955)
	TY6741	WATER PUMP	1		REMANUFACTURED
19	R42406	GASKET	1		

WATER MANIFOLD AND THERMOSTATS

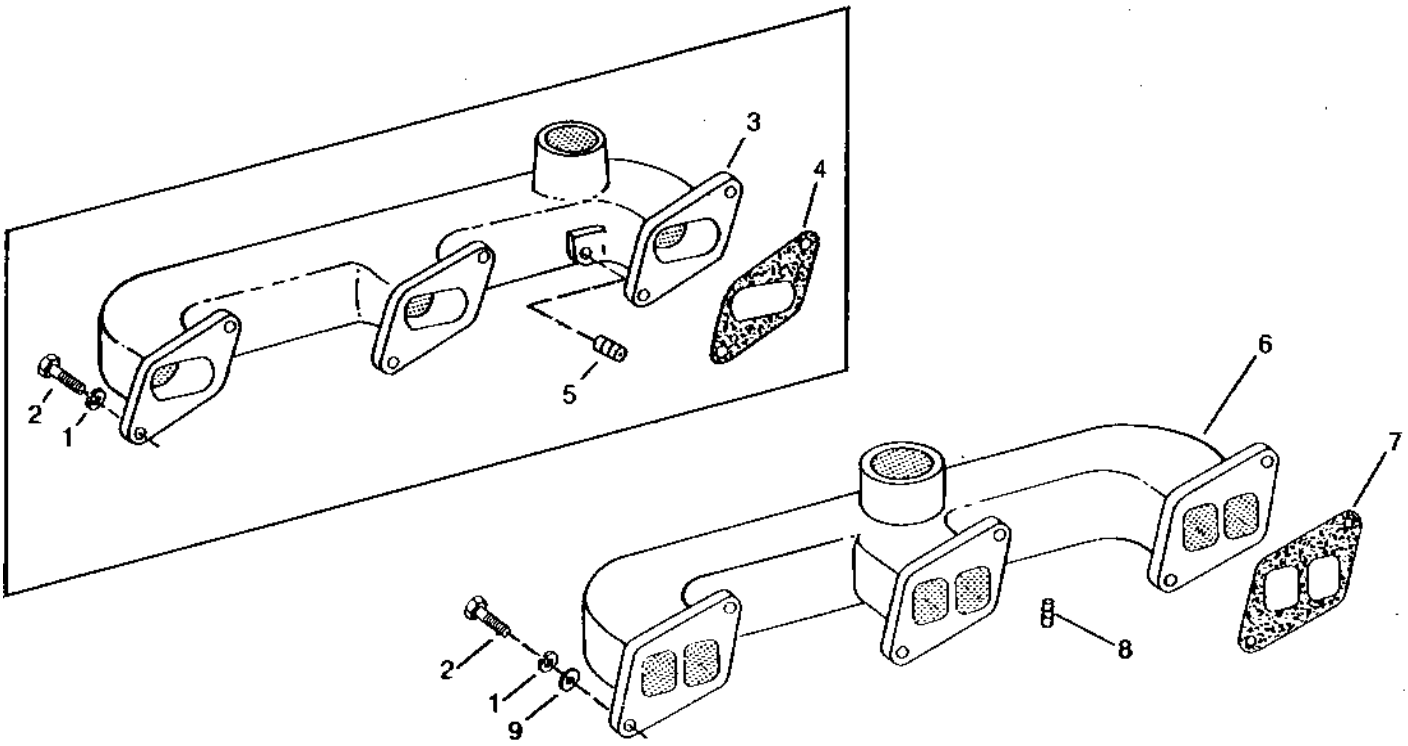
RGP3335 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R50415	MANIFOLD	1	-227289	(SUB RE12848)
2	15H665	PIPE PLUG	1		3/4"
3	R82719	FITTING PLUG	1	227290-	(SUB FOR R27094, THIS APPLICATION)
4	R77673	O-RING	1	227290-	
5	RE12848	MANIFOLD	1	227290-	(MARKED R78123)
6	19H2545	CAP SCREW	4		3/8" X 1-3/8"
7	12H304	LOCK WASHER	7		3/8"
8	AR48675	THERMOSTAT	2		82° (180°F)
9	R46479	GASKET	1		
10	R54611	COVER	1		
11	19H1733	CAP SCREW	1		3/8" X 2-1/2"
12	15H233	ELBOW FITTING	1		
13	R43491	FITTING	1		
14	R47153	O-RING	2		(SUB FOR R50420, THIS APPLICATION)
15	R51960	LINE	1		
16	R72853	CLAMP	1		(SUB FOR R45211)
17	19H2128	CAP SCREW	2		3/8" X 3"
18	R88397	GASKET	2		(SUB FOR R42693)

INTAKE MANIFOLD
(6466DH)

RGP3341 -UN-01JAN94

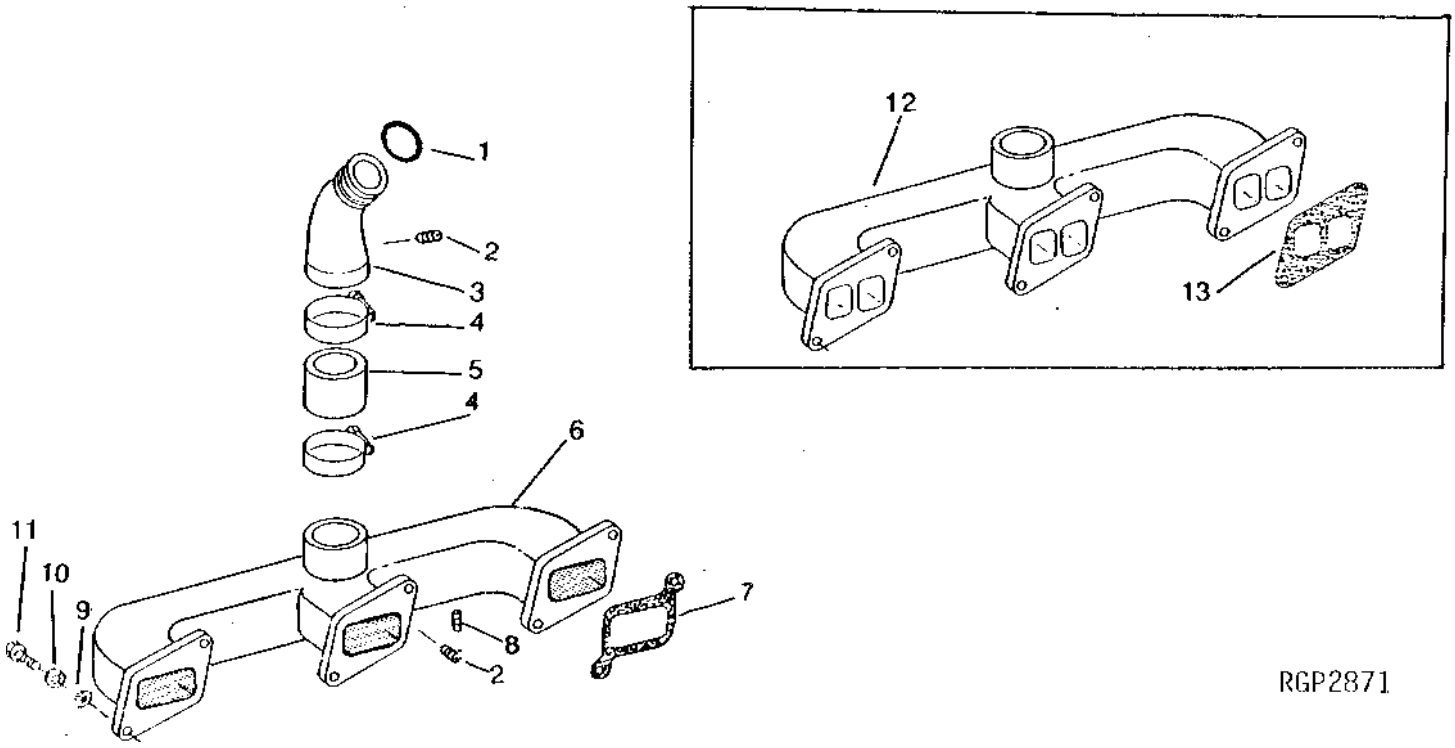


RGP3341

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	12H304	LOCK WASHER	6		3/8"
2	19H1732	CAP SCREW	6		3/8" X 1-1/4"
3	R46411	INTAKE MANIFOLD	1	-197682	
4	R26297	GASKET	3	-197682	
5	15H623	PIPE PLUG	1	-197682	3/8"
6	R52288	INTAKE MANIFOLD	1	197683-299711	(SUB R81927)
	R81927	INTAKE MANIFOLD	1	299712-	(SUB FOR R52288 OR R89790, THIS APPLICATION)
7	R50397	GASKET	3	197683-	
8	15H558	PIPE PLUG	1	197683-	1/8"
9	24H1303	WASHER	6		13/32" X 11/16" X 0.065"

INTAKE MANIFOLD
(6466TH)

RGP2871 -UN-01JAN94

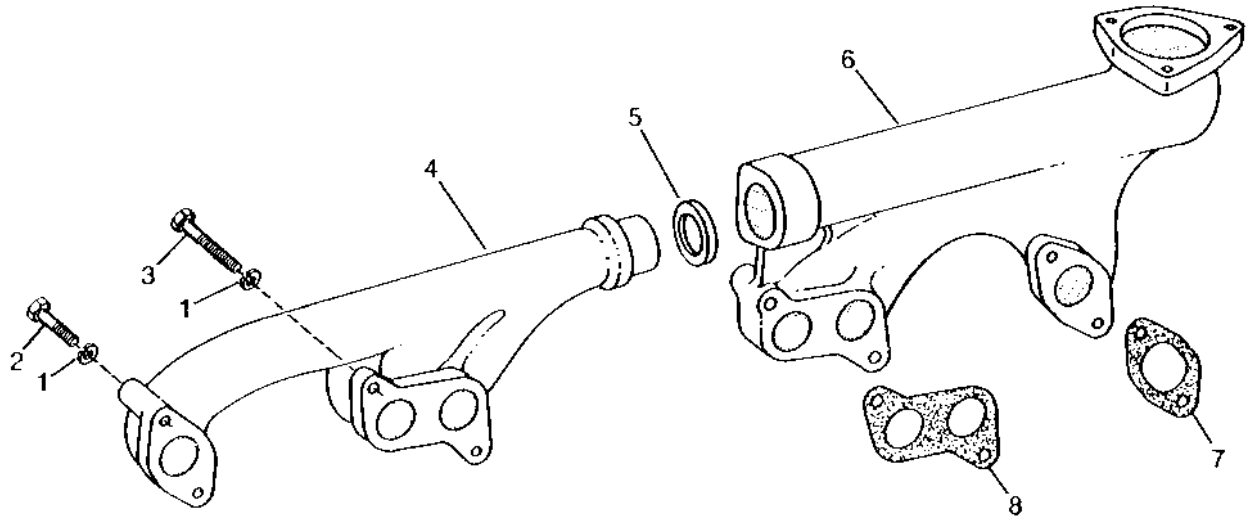


KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R50406	O-RING	1		
2	15H571	PIPE PLUG	2		3/8"
3	R81928	COUPLING	1		(SUB FOR R63129) (ALSO ORDER 15H571)
4	AT37478	HOSE CLAMP	2		(SUB FOR AR62936, THIS APPLICATION)
5	R43605	HOSE	1		76 MM X 51 MM (3" X 2")
6	R89790	INTAKE MANIFOLD	1	324349-	(SUB FOR R52288 OR R81927) (MARKED R89790 OR R104706)
7	R102838	GASKET	3	324349-	(SUB FOR R87316)
8	15H558	PIPE PLUG	1		1/8"
9	24H1303	WASHER	6	324349-	
10	12H304	LOCK WASHER	6		3/8"
11	19H1732	CAP SCREW	6	-324348	3/8" X 1-1/4"
	19H1800	CAP SCREW	6	324349-	
12	R52288	INTAKE MANIFOLD	1		(SUB R89790) (ALSO ORDER (3) R102838, (6) 19H1800, (6) 24H1303, (6) 12H304 AND 15H571)
	R81927	INTAKE MANIFOLD	1	-324348	(SUB R89790) (ALSO ORDER (3) R102838, (6) 19H1800, (6) 24H1303 AND (6) 12H304)
13	R50397	GASKET	3	-324348	

MEMORANDA

EXHAUST MANIFOLDS
(6466DH)

RGP1172 -UN-01JAN94

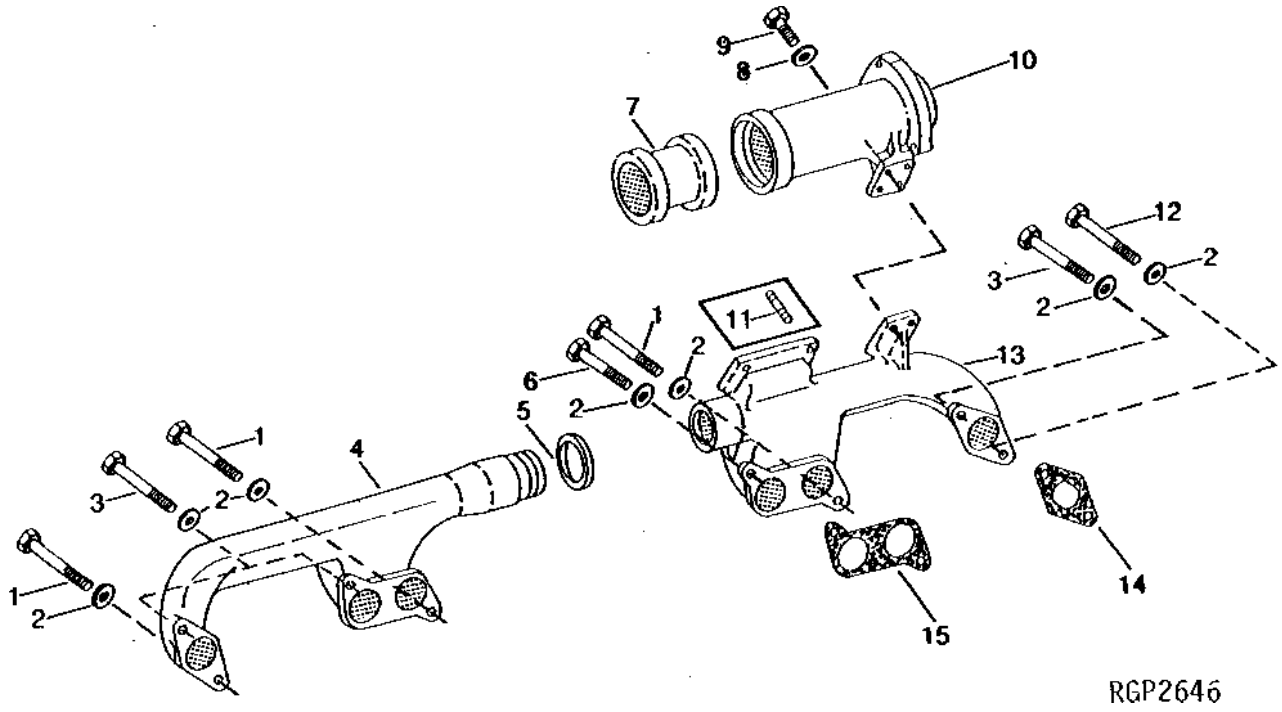


RGP1172

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R63845	WASHER	8		
2	19H1765	CAP SCREW	4		3/8" X 1-3/4"
3	19H2128	CAP SCREW	4		3/8" X 3"
4	R43167	EXHAUST MANIFOLD	1		
5	R58109	RING	1		
6	R47528	EXHAUST MANIFOLD	1		
7	R83021	GASKET	2		(SUB FOR R44374)
8	R83020	GASKET	2		(SUB FOR R44373)

EXHAUST MANIFOLD
(6466TH)

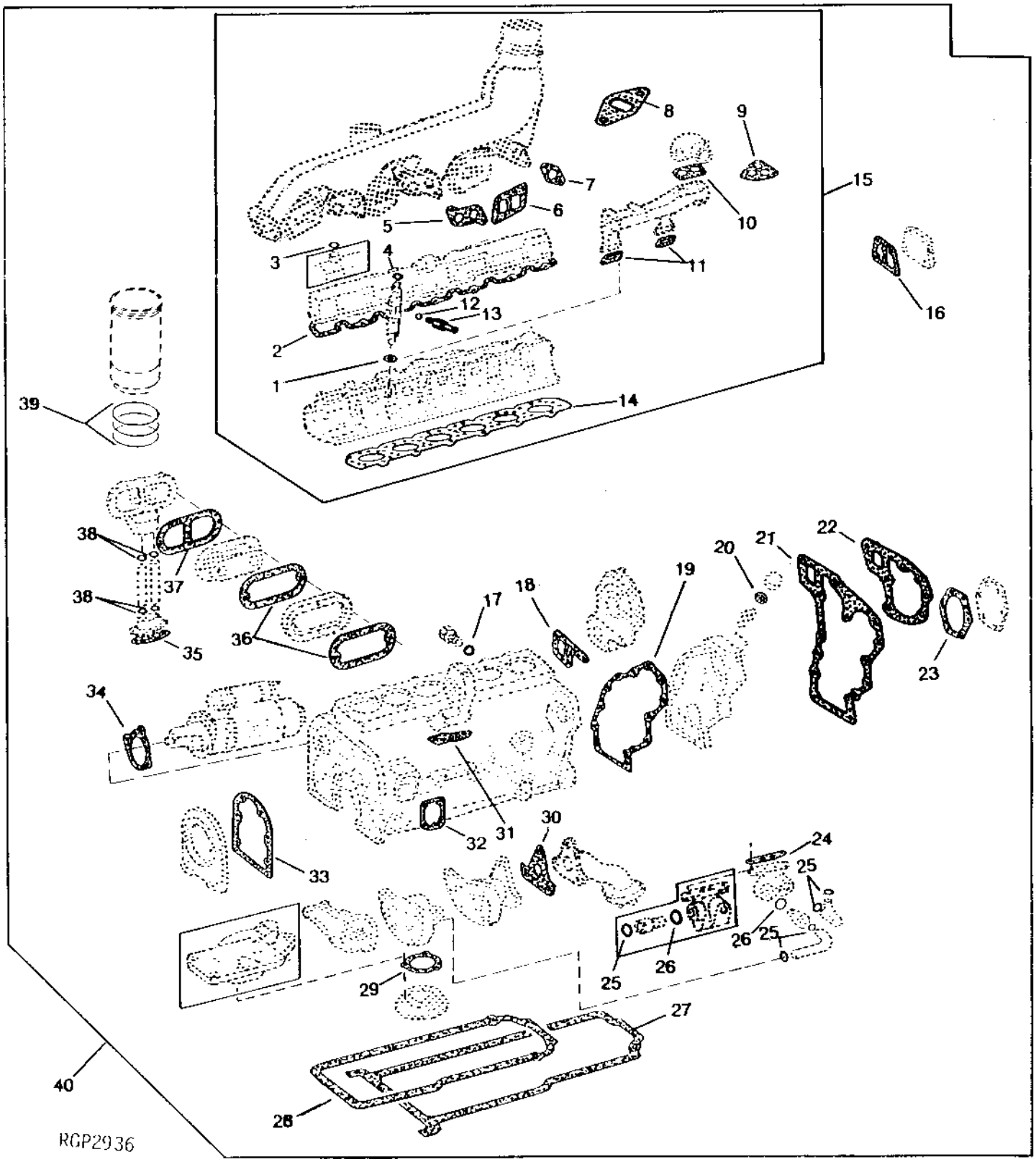
RGP2646 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	19H1765	CAP SCREW	3		3/8" X 1-3/4"
2	R63845	WASHER	8		
3	19H2128	CAP SCREW	3		3/8" X 3"
4	R46472	EXHAUST MANIFOLD	1		
5	R58109	RING	1		
6	19H2639	CAP SCREW	1		3/8" X 3-3/8"
7	R43724	ADAPTER	1		(SUB FOR R83034, THIS APPLICATION)
8	24H1303	WASHER	4		13/32" X 11/16" X 0.065"
9	R54500	SCREW	4		
10	R54599	EXTENSION	1		
11	R55078	STUD	4		(SUB R54500 AND 24H1305, THIS APPLICATION)
12	19H2549	CAP SCREW	1		3/8" X 1-7/8"
13	R56995	EXHAUST MANIFOLD	1		(SUB FOR AR54563)
14	R83021	GASKET	2		(SUB FOR R44374)
15	R83020	GASKET	2		(SUB FOR R44373)

ENGINE GASKET SET
(6466DH)

RGP2936 -UN-02JAN94



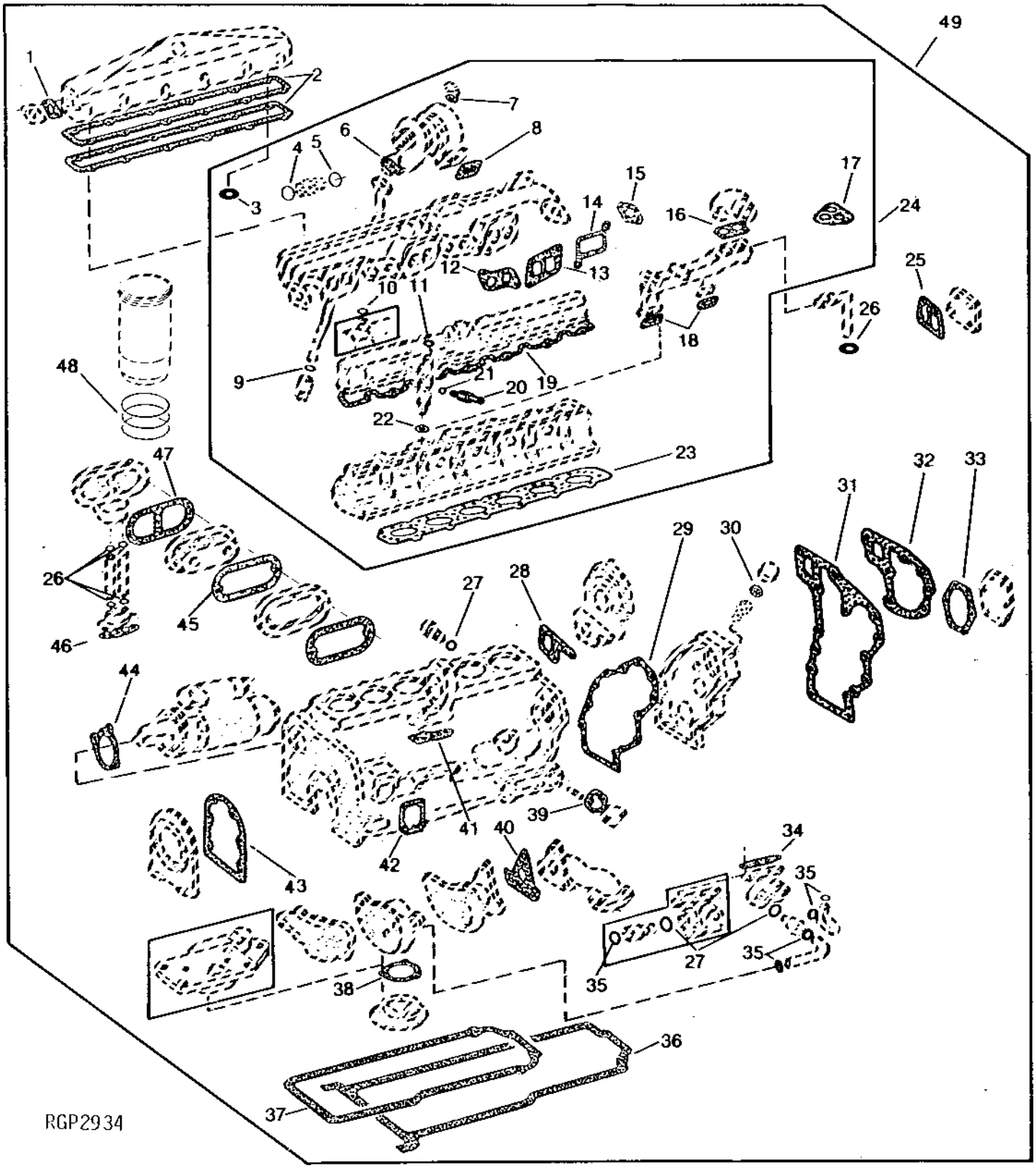
ENGINE GASKET SET - CONTINUED
(6466DH)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R64840	WASHER	6		(SUB FOR R59104)
2	R49866	GASKET	1		(SUB FOR R32593)
3	R495R	O-RING	1		
4	R51603	O-RING	6		
5	R83020	GASKET	2		(SUB FOR R44373)
6	R50397	GASKET	3	197683-	
7	R83021	GASKET	2		(SUB FOR R44374)
8	R26297	GASKET	3	-197682	
9	.....	GASKET	1		(A)
10	R46479	GASKET	1		
11	R88397	GASKET	2		(SUB FOR R42693)
12	R77551	O-RING	6		
13	R87082	FITTING	6		
14	R66065	ENGINE CYLINDER HEAD GASKET	1		
15	AR100632	GASKET KIT	1		CYLINDER HEAD, (SUB FOR AR87751)
16	R43595	GASKET	1		
17	U13639	O-RING	1		
18	R42406	GASKET	1		
19	R50353	GASKET	1		
20	T20328	GASKET	1		
21	.....	GASKET	1		(A)
22	.....	GASKET	1		(A)
23	R50390	GASKET	1		
24	R65055	GASKET	1		
25	R71732	O-RING	4		(SUB FOR R50378)
26	U13639	O-RING	1		
27	.....	GASKET	1		(A)
28	R49377	GASKET	1		
29	R52049	GASKET	1		
30	.....	GASKET	1		(A)
31	R43774	GASKET	1		
32	R62410	GASKET	1		
33	R26058	GASKET	1		
34	R53108	GASKET	1		
35	R50424	GASKET	1		
36	AR58952	GASKET	1		(CONSISTS OF (2) R50417)
37	R50419	GASKET	1		
38	R47153	O-RING	4		(SUB FOR R50420, THIS APPLICATION)
39	AR98850	KIT	6		(CYLINDER LINER PACKINGS)
40	AR100638	GASKET KIT	1		ENGINE REBUILD, (SUB FOR AR87750 OR AR96202)

(A) NOT USED THIS APPLICATION

ENGINE GASKET SET
(6466TH)

RGP2934 -UN-23SEP94



THIS PARTS LISTING IS CONTINUED

ENGINE GASKET SET - CONTINUED
(6466TH)

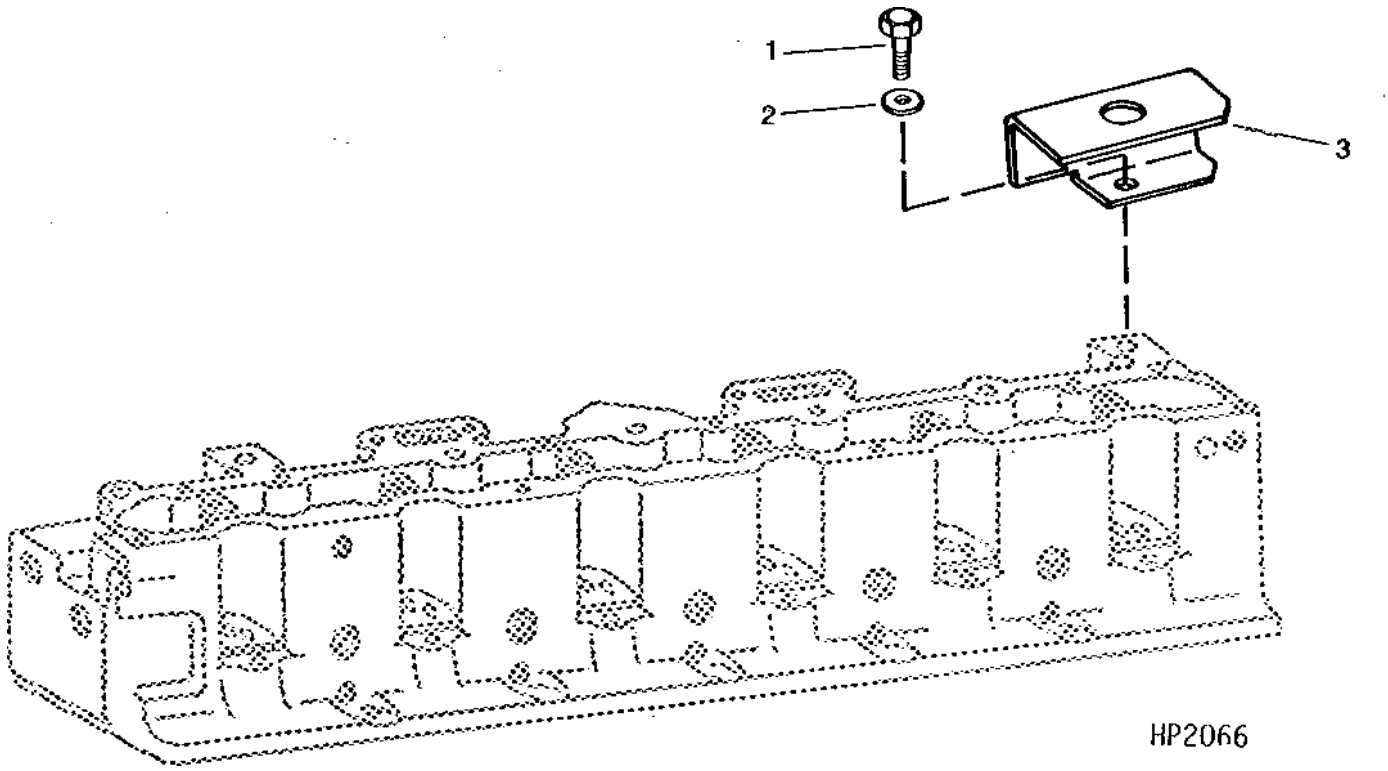
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	.....	GASKET	1		(A)
2	.....	GASKET	2		(A)
3	.....	GASKET	2		(A)
4	R50405	O-RING	1		
5	R50406	O-RING	1		
6	R105346	GASKET	1		(SUB FOR R43416 OR R97349)
7	R97348	GASKET	1		(SUB FOR R43413)
8	R43751	GASKET	1		
9	R72328	O-RING	1	-228054	(SUB FOR R43780)
	R72328	O-RING	1	228055-	
10	R495R	O-RING	1		
11	R51603	O-RING	6		
12	R83020	GASKET	2		(SUB FOR R44373)
13	R50397	GASKET	3		
14	R102838	GASKET	3		(SUB FOR R87316)
15	R83021	GASKET	2		(SUB FOR R44374)
16	R46479	GASKET	1		
17	.....	GASKET	1		(A)
18	R88397	GASKET	2		(SUB FOR R42693)
19	R49866	GASKET	1		(SUB FOR R32593)
20	R87082	FITTING	6		
21	R77551	O-RING	6		(USE WITH R87082)
22	R64840	WASHER	6		
23	RE34010	GASKET	1		(SUB FOR R55182)
24	AR98851	GASKET KIT	1		CYLINDER HEAD, (SUB FOR AR72078)
25	R43595	GASKET	1		
26	R47153	O-RING	4	-228054	(SUB FOR R50420, THIS APPLICATION)
	R47153	O-RING	6	228055-	(SUB FOR R50420, THIS APPLICATION)
27	U13639	O-RING	2		
28	R42406	GASKET	1		
29	R50353	GASKET	1		
30	T20328	GASKET	1		
31	.....	GASKET	1		(A)
32	.....	GASKET	1		(A)
33	R50390	GASKET	1		
34	R65055	GASKET	1		
35	R71732	O-RING	4		(SUB FOR R50378)
36	.....	GASKET	1		(A)
37	R49377	GASKET	1		
38	R52049	GASKET	1		
39	R97350	GASKET	1		(SUB FOR R27285)
40	.....	GASKET	1		(A)
41	R43774	GASKET	1		
42	R62410	GASKET	1		
43	R26058	GASKET	1		
44	R53108	GASKET	1		
45	AR58952	GASKET	2		(CONSISTS OF (2) R50417)
46	R50424	GASKET	1		
47	R50419	GASKET	1		
48	AR98850	KIT	6		(CYLINDER LINER PACKINGS)
49	AR98845	GASKET KIT	1		ENGINE REBUILD, (SUB FOR AR72077 AND AR96201)

(A) NOT USED THIS APPLICATION

MEMORANDA

MANIFOLD SHIELD
(SERIAL NO. 600001-)

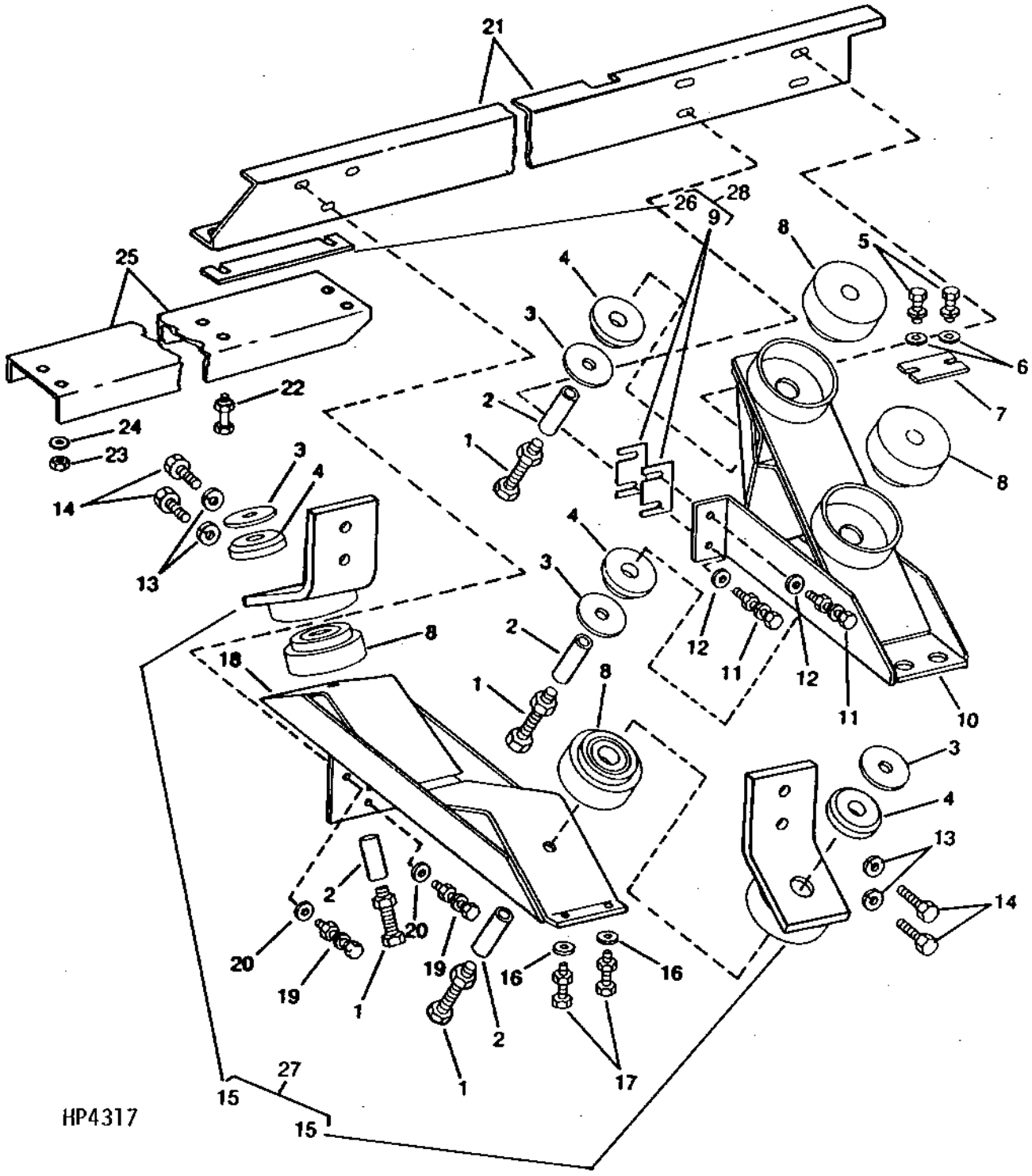
HP2066 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1833	CAP SCREW	1		5/8" X 1-1/4"
2	24H1716	WASHER	1		21/32" X 1-1/4" X 0.120"
3	H114612	DEFLECTOR	1	-610727	(SUB AH121559)
	AH121559	DEFLECTOR	1		

ENGINE SUPPORTS

HP4317 -UN-01JAN94

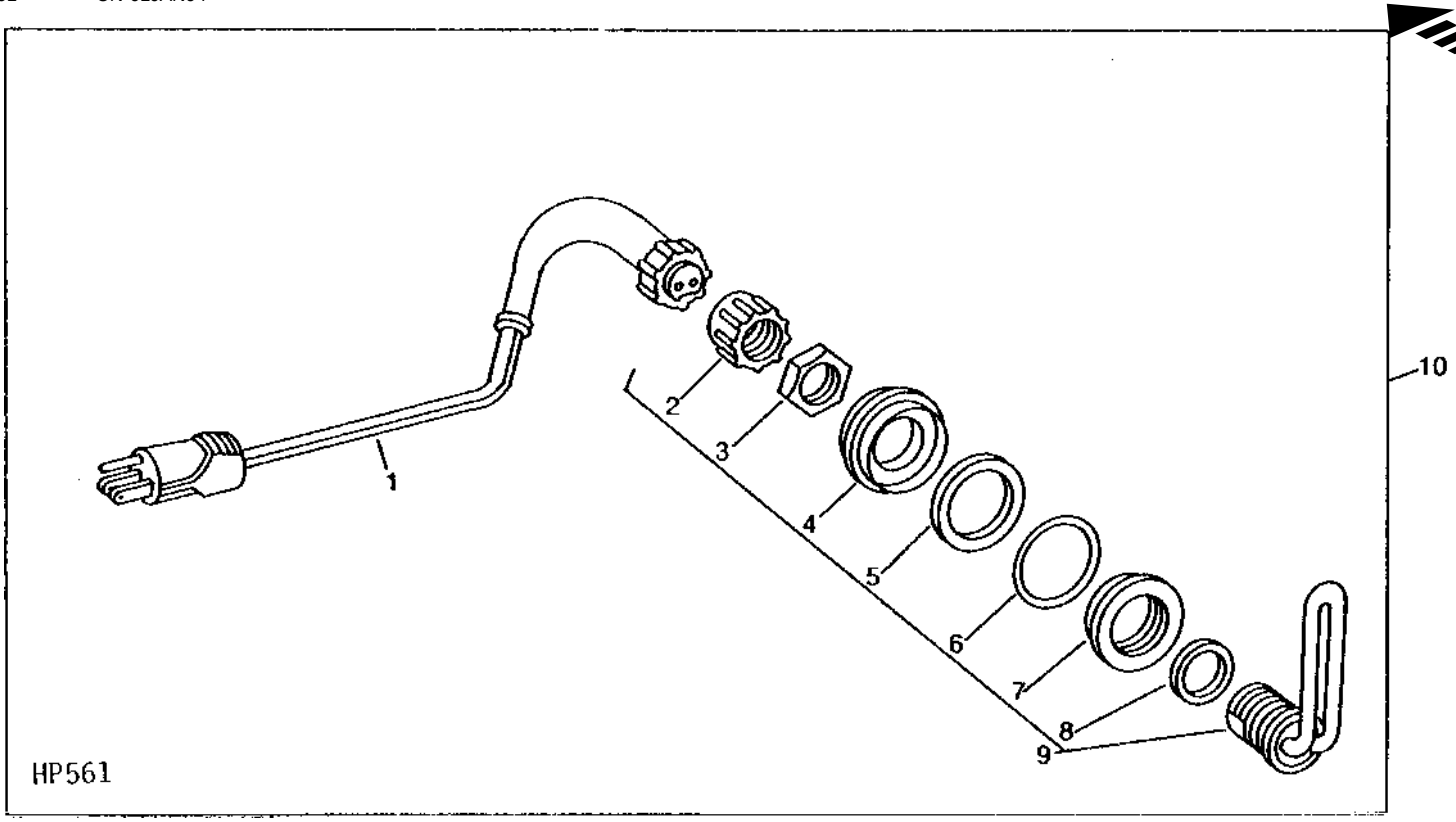


ENGINE SUPPORTS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1950	CAP SCREW	4		5/8" X 3-3/4"
	14H1039	NUT	4		5/8"
2	H95417	SPACER	1		
3	R20136	WASHER	4		
4	T55761	SUPPORT	4		
5	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	12H304	LOCK WASHER	2		3/8"
6	24H1309	WASHER	2		13/32" X 1-1/16" X 0.120"
7	H100182	STRAP	1		
8	R62502	SUPPORT	4		
9	H83900	STRAP	1	-1990	(6 OR LESS USED, 2 PLACES) (NO LONGER AVAILABLE)
10	AH92581	SUPPORT	1		REAR
11	19H1800	CAP SCREW	2		3/8" X 1-1/2"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
12	24H1309	WASHER	2		13/32" X 1-1/16" X 0.120"
13	12H294	LOCK WASHER	4	-505101	5/8"
	12H236	LOCK WASHER	4	505102-	3/4"
14	19H1708	CAP SCREW	4	-505101	5/8" X 1-3/4"
	19H1798	CAP SCREW	4	505102-	3/4" X 1-3/4"
15	AH92583	STRAP	2	-505101	
	AH106630	SUPPORT	1	505102-1990	(SUB AH138217) R.H.
	AH106631	SUPPORT	1	505102-1990	(SUB AH138217) L.H.
16	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
17	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
18	AH92580	SUPPORT	1		FRONT
19	19H1732	CAP SCREW	3		3/8" X 1-1/4"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
20	24H1309	WASHER	3		13/32" X 1-1/16" X 0.120"
21	AH95983	RAIL	1		
22	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	N10215	LOCK NUT	2		
23	N10215	LOCK NUT	2		
24	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
25	H111069	CHANNEL	1		
26	H85345	STRAP	AR	-1990	(SUB AH138218)
27	AH138217	KIT	1		
28	AH138218	KIT	1		

ENGINE COOLANT HEATER
(SERIAL NO. -453379)

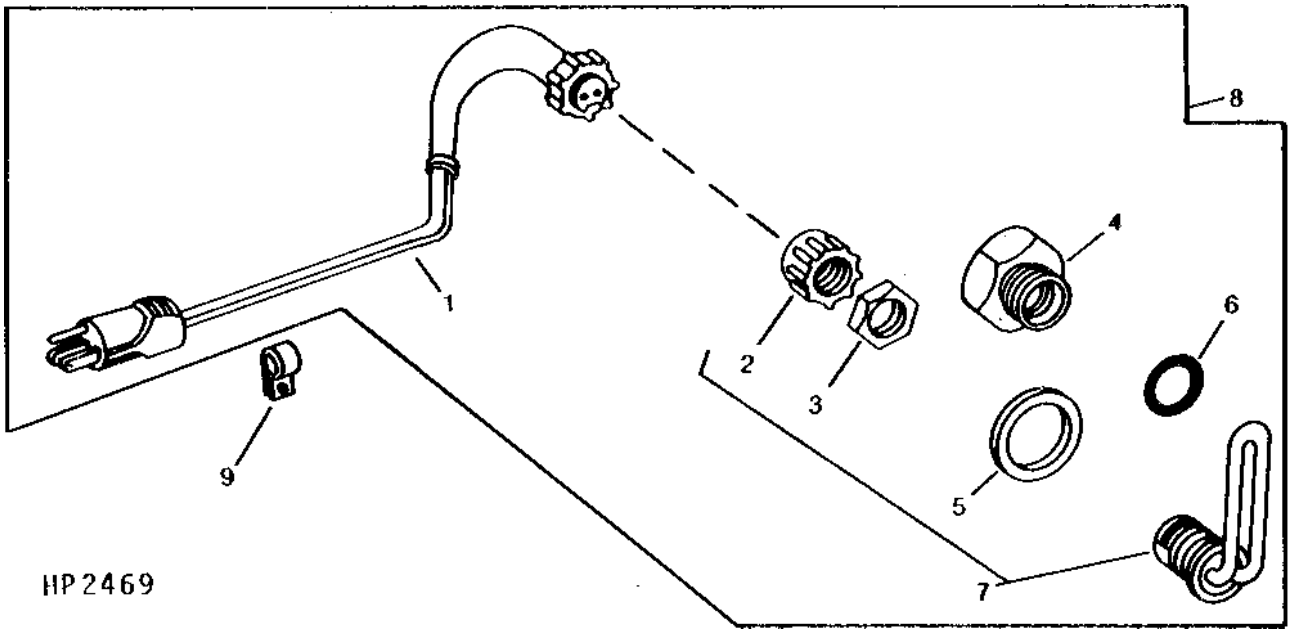
HP561 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR50411	WIRING LEAD	1		
2	R54510	CAP	1		PLASTIC
3	.....	NUT	1		
4	.....	FLANGE	1		OUTER
5	R47692	RING	1		(CARTER)
6	R31378	O-RING	1		(CARTER)
7	.....	FLANGE	1		INNER
8	R47693	GASKET	1		
9	AR50399	HEATER	1		
10	AR50518	COOLANT HEATER	1		

ENGINE COOLANT HEATER
(SERIAL NO. 453380-)

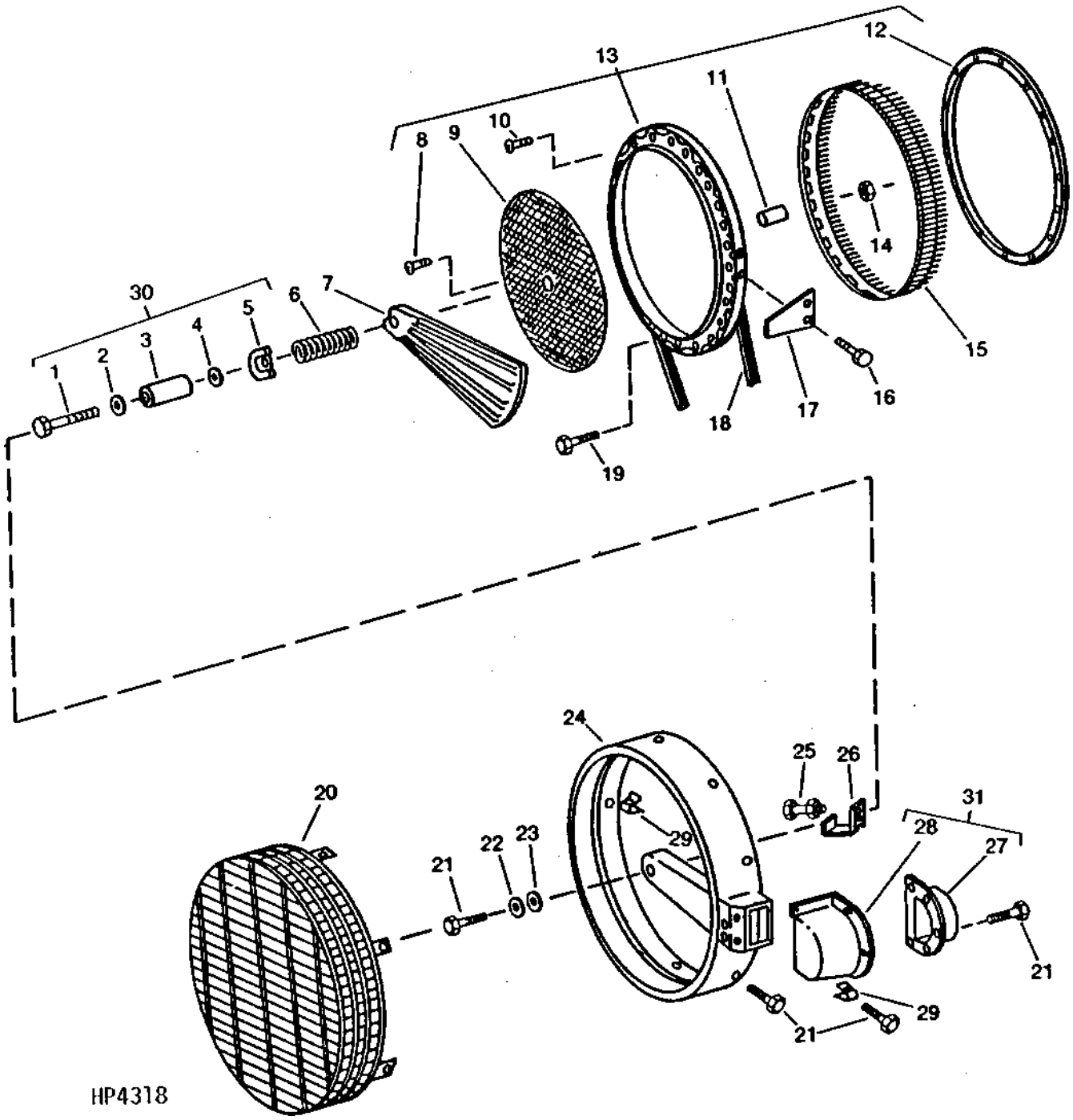
HP2469 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR50411	WIRING LEAD	1		
2	R54510	CAP	1		
3	R54511	NUT	1		
4	R54123	ADAPTER	1		
5	R47693	GASKET	1		
6	U13639	O-RING	1		
7	AR62399	COOLANT HEATER	1		
8	AR62492	COOLANT HEATER	1		
9	AH77279	CLIP	1		

FLAT ROTARY SCREEN

HP4318 -UN-01JAN94

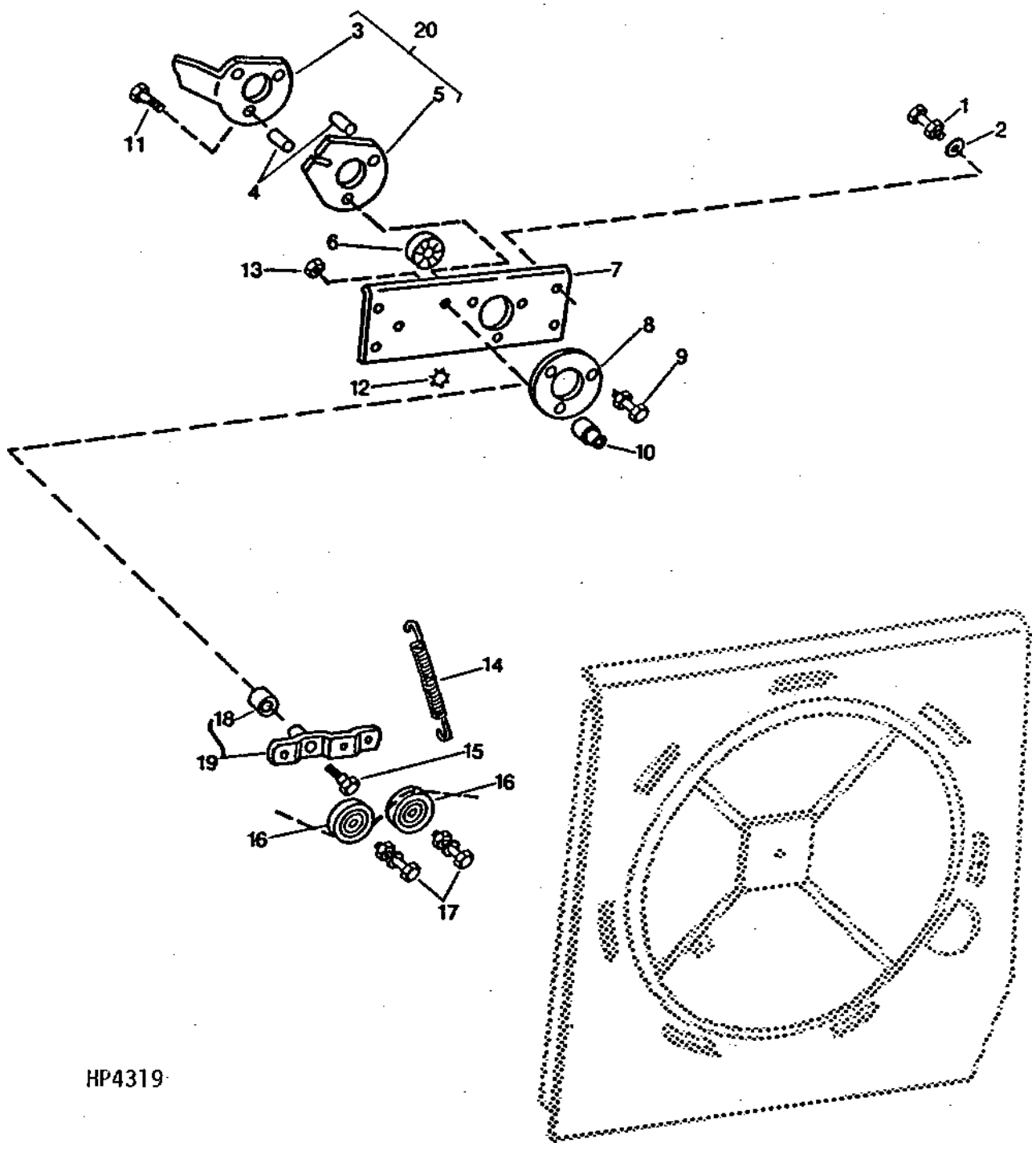


FLAT ROTARY SCREEN - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H96344	BOLT	1	-1990	(SUB AH138219)
2	24H1346	WASHER	1	-1990	17/32" X 1-3/4" X 0.120"
3	E46219	SPACER	1	-1990	
4	H100596	WASHER	1	-1990	(SUB AH138219)
5	H97355	THRUST WASHER	1	-1990	(SUB AH138219)
6	H574B	SPRING	1		
7	AH96050	ISOLATOR	1		
8	37H10	SCREW	6		SELF-TAPPING
9	H131801	SCREEN	1		(FINE)
10	37H43	SCREW	32		SELF-TAPPING
11	AH81161	BALL BEARING	1	-600831	(SUB AH115444)
	AH115444	BALL BEARING	1		
12	H118698	RETAINER	1		(USE WITH EXISTING NO. 8-12, 3/8" HEX HEAD SELF-TAPPING SCREWS)
13	AH95373	SCREEN	1	-615485	(SUB AH125581)
	AH125581	SCREEN	1		
14	E54809	LOCK NUT	1		
15	AH92662	SEAL	1		
16	H86918	SCREW	2		
17	H95507	BLADE	1		ROTARY
18	H86259	BELT	1		
19	37H149	SCREW	11	-615380	1/4" X 3/8"
	37H194	SCREW	11		1/4" X 3/8"
20	AH108368	SHIELD	1		
21	37H148	SCREW	11		1/4" X 5/8"
	R54057	SCREW	1		USE WITH 24H1436
22	24H1917	WASHER	1	-615380	21/64" X 1-15/32" X 7/64", (SUB 24H1291)
	24H1291	WASHER	1		21/64" X 1-15/32" X 7/64"
23	24H1436	WASHER	AR		15/16" X 1-3/4" X 0.134"
24	H97175	SHROUD	1		
25	37H148	SCREW	2		1/4" X 5/8"
	N10217	LOCK NUT	2		
26	H95324	BLADE	1		STATIONARY
27	H92012	AIR DUCT	1	-1990	(SUB AH138220)
28	H97103	COVER	1	-1990	(SUB AH138220)
29	R53677	LOCK NUT	9		
30	AH138219	KIT	1		
31	AH138220	KIT	1		

ROTARY SCREEN DRIVE BELT TIGHTENERS AND DISPLACER

HP4319 -UN-01JAN94

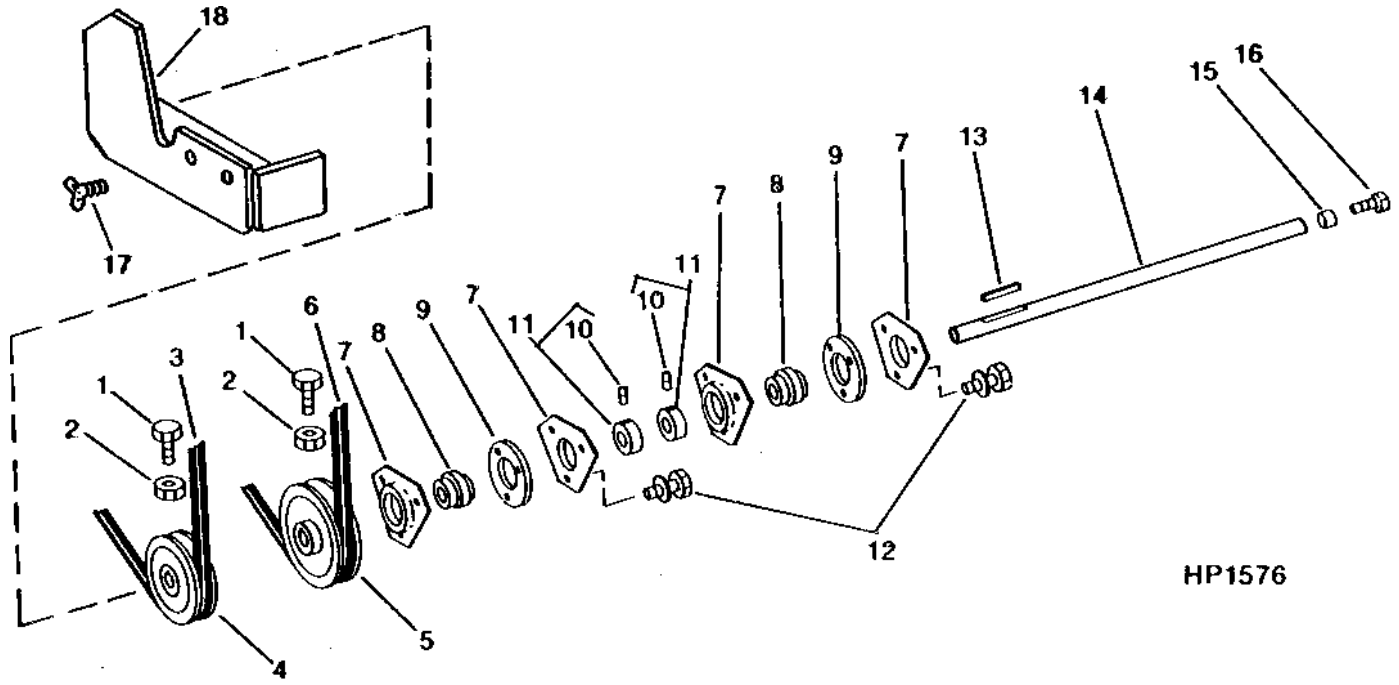


ROTARY SCREEN DRIVE BELT TIGHTENERS AND DISPLACER - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1936	CAP SCREW	4		3/8" X 3/4"
	12H304	LOCK WASHER	4		3/8"
2	24H1312	WASHER	4		13/32" X 1-3/8" X 0.105"
3	AH89678	HANDLE	1	-1990	(SUB AH138221)
4	H78537	BUSHING	3		
5	H88458	PLATE	1	-1990	(SUB AH138221)
6	AH92661	SEAL	1		
7	H94284	PLATE	1		
8	H88457	WASHER	1		
9	19H1906	CAP SCREW	2		5/16" X 1-1/2"
	T16464	LOCK NUT	1		5/16"
10	H91351	BUSHING	1	-403300	(SUB H100197)
	H100197	PIN	1		
11	19H2657	CAP SCREW	1	-403300	5/16" X 3-1/8"
	19H1913	CAP SCREW	1	403301-	5/16" X 2-1/4"
	T16464	LOCK NUT	1	-403300	5/16"
12	R28473	PLUG	1		
13	N10215	LOCK NUT	1		
14	H86280	SPRING	1		
15	H94562	BOLT	1		
16	AH87929	SHEAVE	2		78 MM (3-1/16") DIA.
17	19H1732	CAP SCREW	2		3/8" X 1-1/4"
18	H91788	BUSHING	1		(USE WITH AH95282)
19	AH95282	ARM	1		
20	AH138221	KIT	1		

ROTARY SCREEN DRIVE SHAFT

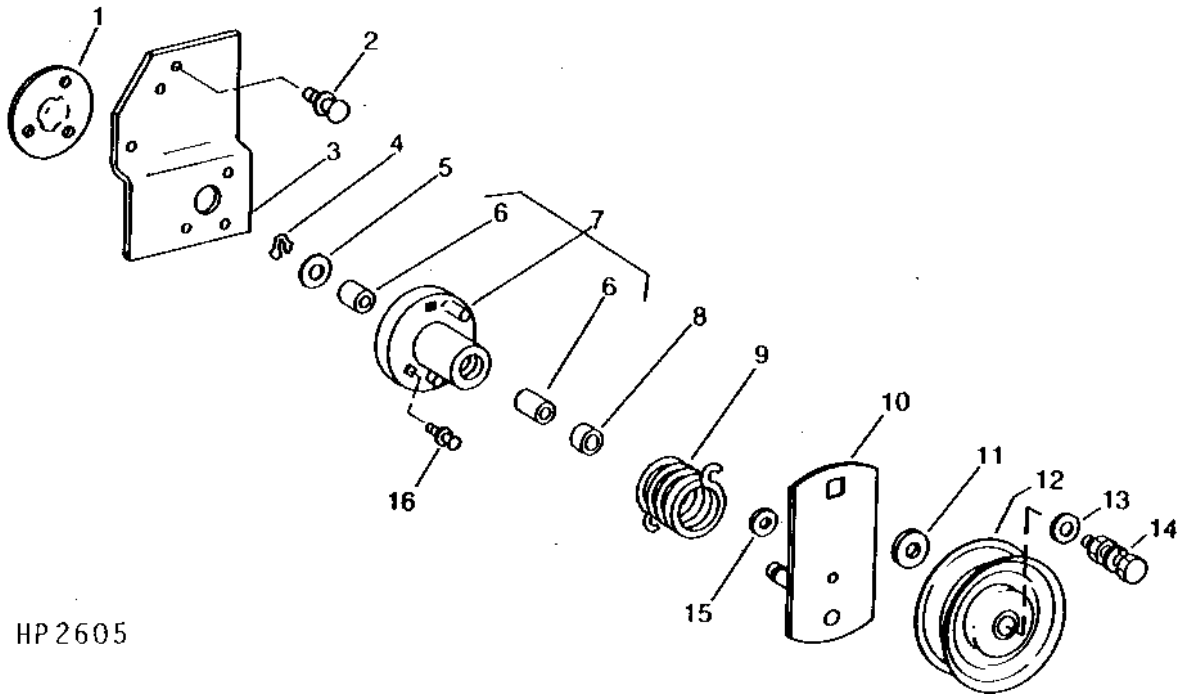
HP1576 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	22H817	SET SCREW	4		3/8" X 3/4"
2	14H732	NUT	4		3/8"
3	H86272	BELT	1		
4	H89969	SHEAVE	1		181 MM (7-1/8") DIA. (FAN DRIVE)
5	H89218	SHEAVE	1		168 MM (6-5/8") DIA. (ROTARY DRIVE)
6	H86273	BELT	1		
7	E10018	PRESSED FLANGED HOUSING	4		
8	JD9246	BALL BEARING	2		
9	H87784	SHIM	2		
10	22H897	SET SCREW	2		1/4" X 1/4"
11	JD8551	ECCENTRIC LOCKING COLLAR	2		
12	19H1936	CAP SCREW	6		3/8" X 3/4"
	12H304	LOCK WASHER	6		3/8"
13	.....	KEY	1		(1/4" X 1/4" X 4") (CUT FROM H64374 IN AH64587 KEY STOCK KIT)
14	H94705	COUNTERSHAFT	1		
15	H96509	SHEAVE	1		POLY-V "H"
16	19H3427	SCREW	1		5/16" X 2"
17	H89616	WING SCREW	2		
18	AH110795	SHIELD	1		

ROTARY SCREEN DRIVE BELT TIGHTENER

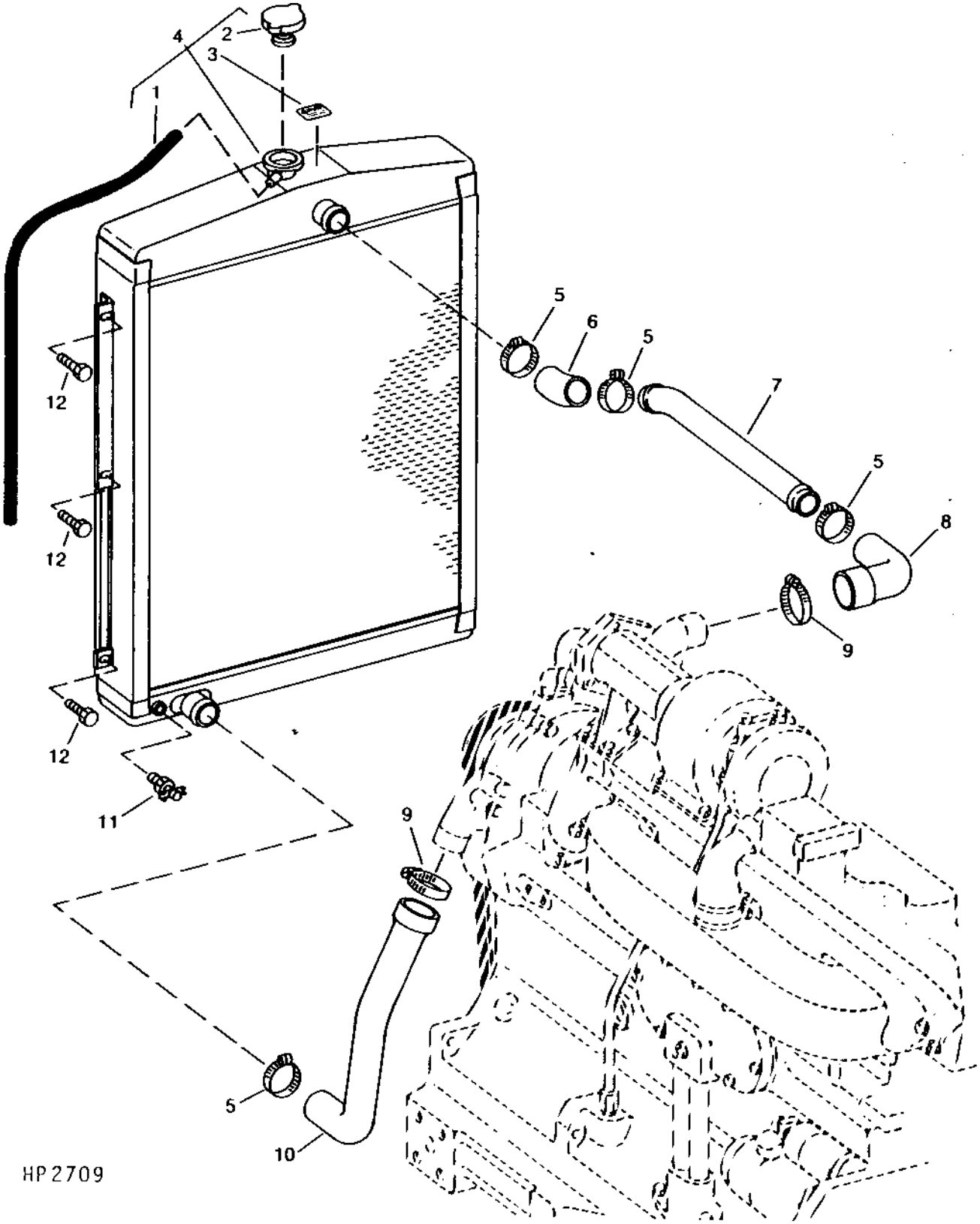
HP2605 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H96424	CAP	1		
2	19H1792	CAP SCREW	2		1/2" X 1"
	12H301	LOCK WASHER	2		1/2"
3	H88559	SUPPORT	1	-601253	(SUB H121785)
	H121785	SUPPORT	1		
4	H86839	SNAP RING	1		
5	24H1362	WASHER	1		41/64" X 1" X 0.075"
6	H91788	BUSHING	2		
7	AH95011	HUB	1		
8	H96251	WASHER	1		
9	H86265	TORSION SPRING	1		R.H.
10	AH96492	ARM	1		
11	B31498	WASHER	1	-601253	(SUB H88355)
	H88355	WASHER	1		
12	AH77172	IDLER	1		102 MM (4") DIA.
13	24H1346	WASHER	1		17/32" X 1-3/4" X 0.120"
14	19H1831	CAP SCREW	1		1/2" X 2"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
15	H86886	NUT	1		
16	03H1937	BOLT	3		5/16" X 1-1/4"
	N10213	LOCK NUT	3		

RADIATOR AND HOSES

HP2709 -UN-01JAN94

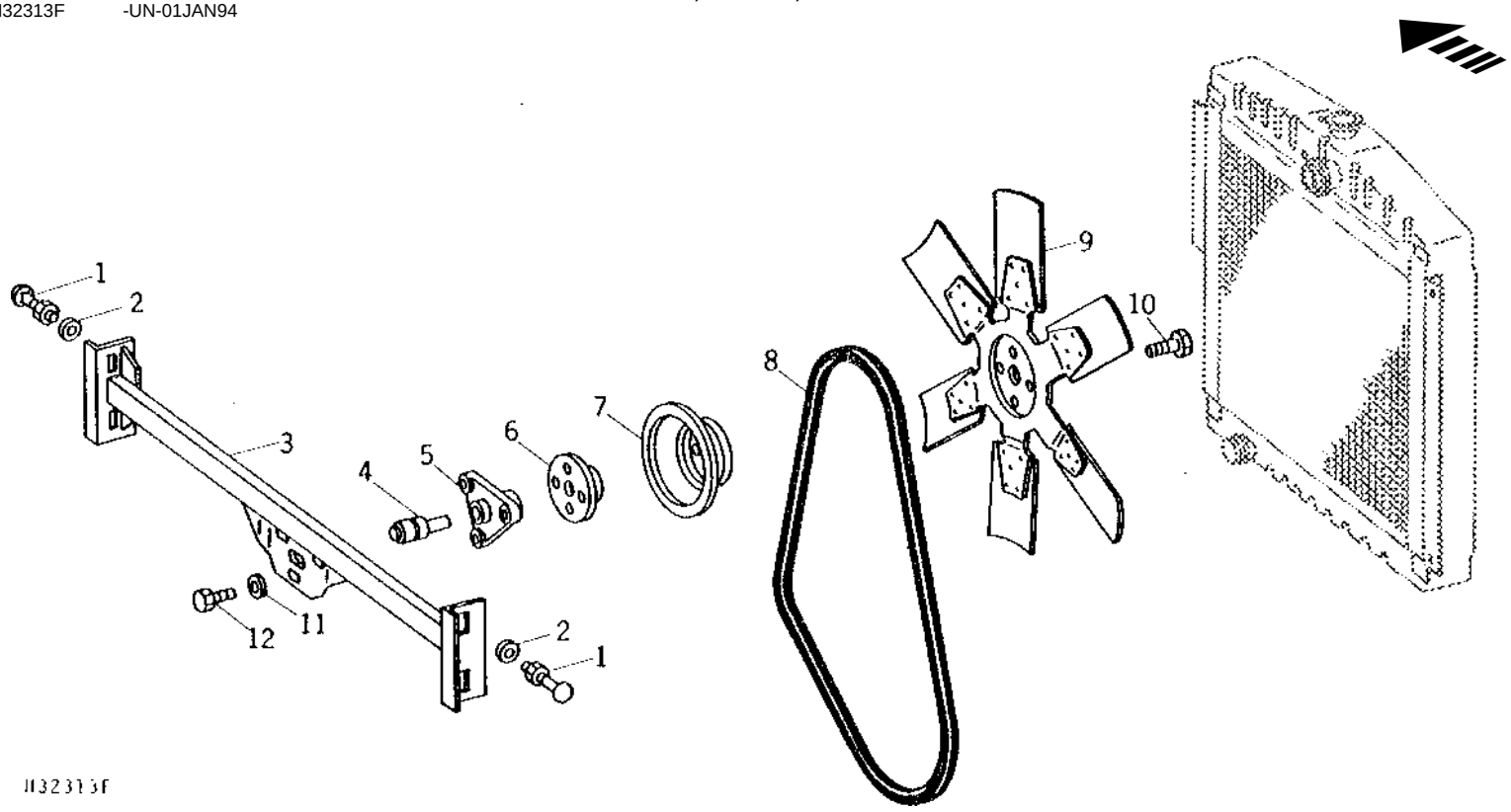


RADIATOR AND HOSES - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H86772	HOSE	1		(SUB H134124) OVERFLOW
	H134124	HOSE	1		(CUT TO 54")
2	AN110020	CAP	1		
3	A2913R	LABEL	1		(NO LONGER AVAILABLE)
4	AH87990	RADIATOR	1	-552975	(SUB AH112173)
	AH112173	RADIATOR	1	-610727	(SUB AH124726)
	AH119911	RADIATOR	1	-620345	(SUB AH124726)
	AH124726	RADIATOR	1		
5	AR21840	CLAMP	3		
6	H84565	HOSE	1		
7	H87418	TUBE	1		
8	H84564	HOSE	1		
9	AR21999	HOSE CLAMP	2		
10	H87411	HOSE	1	-553313	(SUB H113855)
	H113855	RADIATOR HOSE	1		
11	AT13740	DRAIN VALVE	1		
12	N10214	SELF-LOCKING SCREW	6		

RADIATOR FAN, SHEAVE, AND SUPPORT

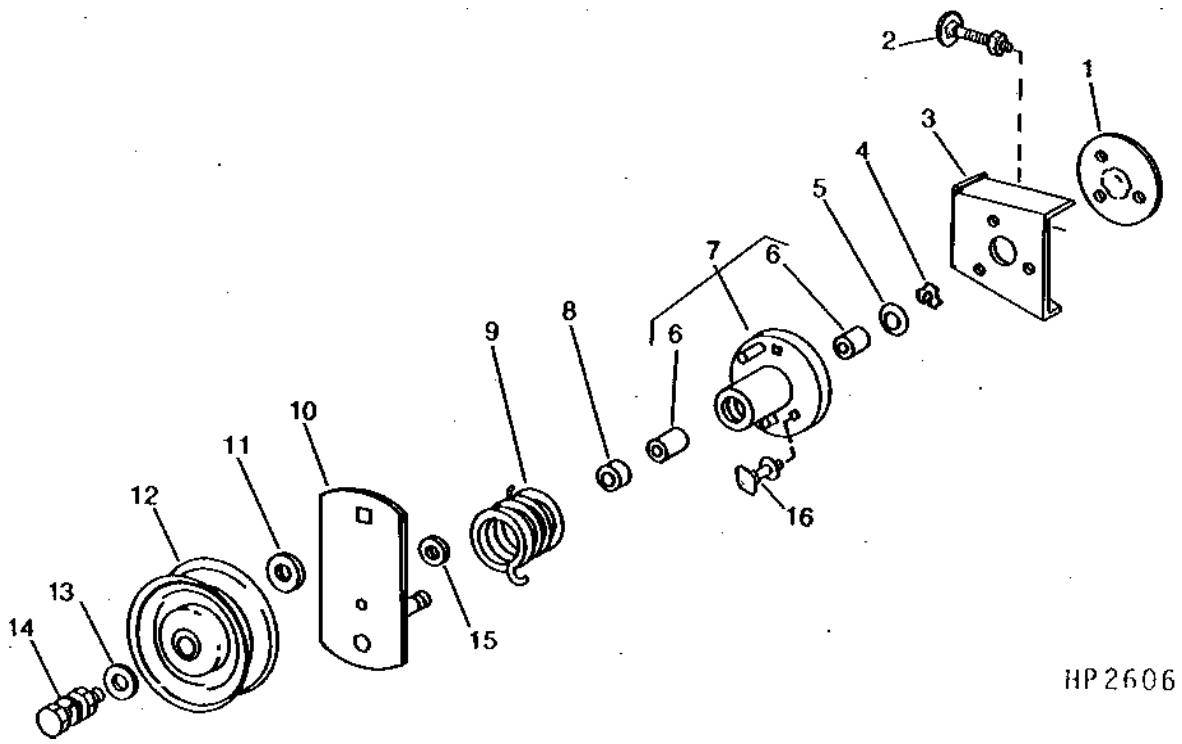
H32313F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H1500	BOLT	4		3/8" X 1"
	N10215	LOCK NUT	1		
2	24H1308	WASHER	4		13/32" X 1" X 0.134"
3	AH96584	SUPPORT	1		
4	JD9489	BALL BEARING	1		
5	H98007	HOUSING	1		
6	H98105	HUB	1		
7	AH85041	SHEAVE	1		
8	H86272	BELT	1		(6466D)
9	AH87532	FAN	1		
10	19H1732	CAP SCREW	4		3/8" X 1-1/4"
11	24H1305	WASHER	3		13/32" X 13/16" X 0.065"
12	N14822	SELF-LOCKING SCREW	3		

RADIATOR FAN DRIVE BELT TIGHTENER

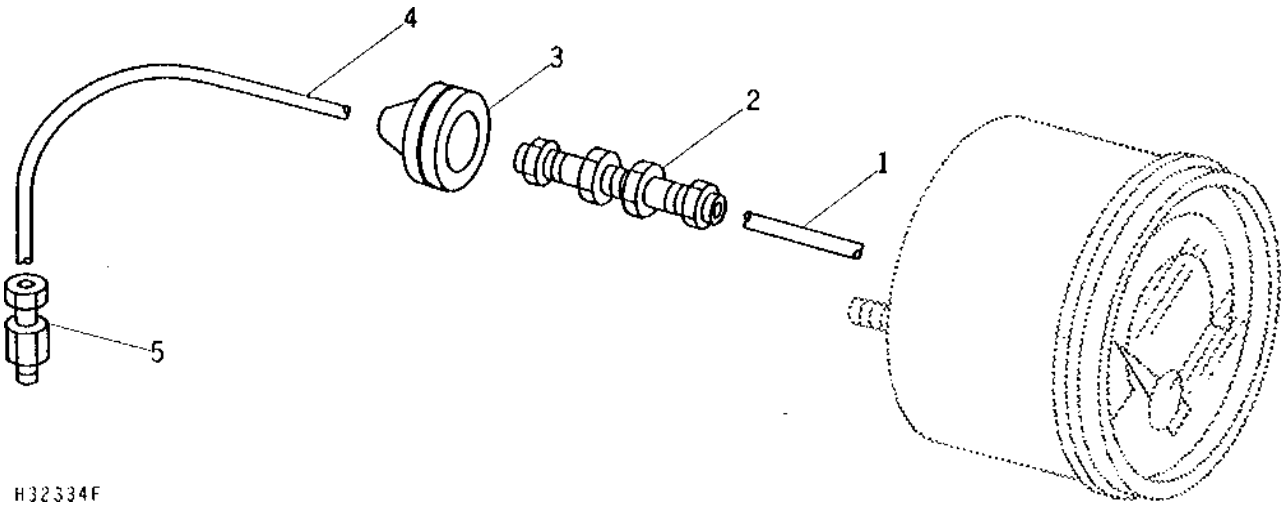
HP2606 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H96424	CAP	1		
2	N10212	SELF-LOCKING SCREW	2		
	N10213	LOCK NUT	2		
3	H95664	BRACKET	1	-453596	(SUB H110195)
	H110195	BRACKET	1	-601253	(SUB H121786)
	H121786	BRACKET	1		
4	H86839	SNAP RING	1		
5	24H1362	WASHER	1		41/64" X 1" X 0.075"
6	H91788	BUSHING	2		
7	AH95011	HUB	1		
8	H96251	WASHER	1		FELT
9	H86264	TORSION SPRING	1		L.H.
10	AH96492	ARM	1		
11	B31498	WASHER	1	-601253	(SUB H88355)
	H88355	WASHER	1		
12	AH77172	IDLER	1		102 MM (4") DIA.
13	24H1346	WASHER	1		
14	19H1831	CAP SCREW	1		1/2" X 2"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		
15	H86886	NUT	1		
16	03H1524	BOLT	3		5/16" X 1"
	N10213	LOCK NUT	3		

ENGINE OIL PRESSURE GAUGE LINE

H32334F -UN-01JAN94

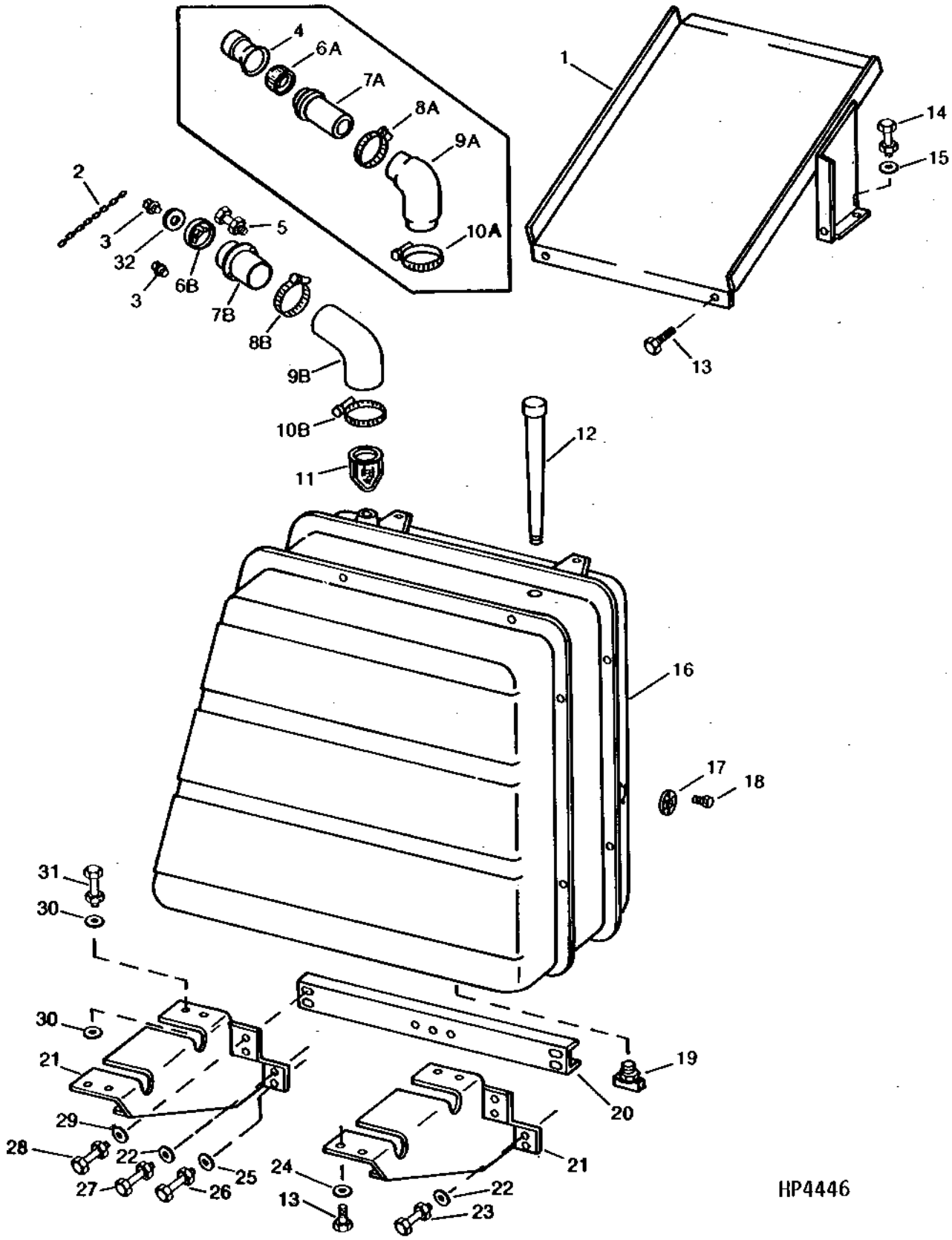


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H95580	HOSE	1	-504198	(SUB H112963)
	H112963	TUBE	1		
2	AH94518	FITTING	1		
3	H94433	GROMMET	1		
4	.....	LINE	1		1219 MM (48") (CUT FROM H86108)
5	AT25264	FITTING	1		

MEMORANDA

FUEL TANK AND SUPPORTS

HP4446 -UN-01JAN94

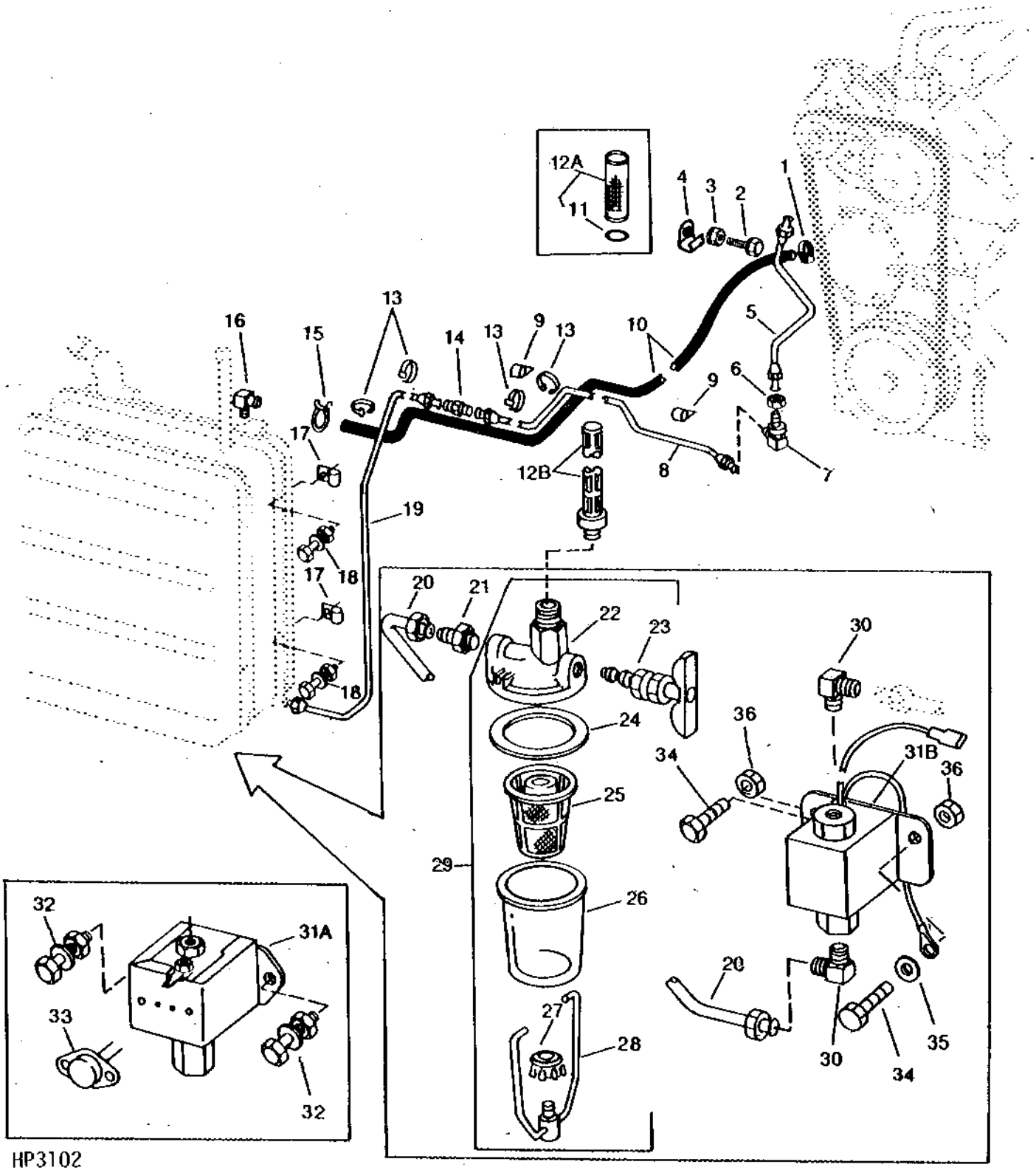


FUEL TANK AND SUPPORTS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH94752	SUPPORT	1		UPPER
2	AH97869	LINK CHAIN	1		
3	H99897	RETAINER	1		
4	H99234	COVER	1	-600000	
5	21H1016	SCREW	2		1/4" X 1/2"
	12H302	LOCK WASHER	2		1/4"
	14H786	NUT	2		1/4"
6A	AH97868	CAP	1	-454270	NON-VENTED, (SUB AH110230)
	AH110230	CAP	1	-600000	VENTED
6B	AH112263	FILLER CAP	1	600001-	
7A	AH96143	FILLER NECK	1	-600000	
7B	AH112262	FILLER NECK	1	600001-	
8A	C16054	CLAMP	1	-502835	
8B	AU12450	HOSE CLAMP	1	502836-	
9A	H99339	HOSE	1	-600000	
9B	H114609	HOSE	1	600001-	
10A	AR21999	HOSE CLAMP	1	-600000	
10B	AU12450	HOSE CLAMP	1	600001-	
11	AH108565	STRAINER	1	600001-	
12	AH96547	BREATHER	1		
13	H76139	SCREW	6		SELF-TAPPING
14	19H1900	CAP SCREW	4	-453379	5/16" X 3/4"
	12H303	LOCK WASHER	4	-453379	5/16"
	14H785	NUT	4	-453379	5/16"
	N10212	SELF-LOCKING SCREW	4	453380-	
	N10213	LOCK NUT	4	453380-	
15	24H1136	WASHER	4	-453379	11/32" X 11/16" X 0.065"
16	AH93623	FUEL TANK	1		
17	R27181	GASKET	1	-403300	FUEL SENDING UNIT
	H105967	GASKET	1	403301-	FUEL SENDING UNIT
18	H85092	SCREW	5		SELF-TAPPING
19	AH20936	VALVE	1		
20	H94068	BRACKET	1		
21	AH93119	SUPPORT	2	-610300	(SUB AH118254)
	AH118254	SUPPORT	2		
22	24H1625	WASHER	2	-610300	17/32" X 1" X 0.120"
	24H1625	WASHER	3	610301-	
23	19H1820	CAP SCREW	2		1/2" X 3"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
24	24H1136	WASHER	4		11/32" X 11/16" X 0.065"
25	24H1783	WASHER	2	-610300	13/32" X 1" X 7/64"
	24H1783	WASHER	1	610301-	
26	19H1944	CAP SCREW	1	-356836	3/8" X 2-3/4"
	19H2128	CAP SCREW	1	356837-	3/8" X 3"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
27	19H2128	CAP SCREW	1		3/8" X 3"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
28	19H1948	CAP SCREW	4	-453379	1/4" X 3/4"
	12H302	LOCK WASHER	4	-453379	1/4"
	14H786	NUT	4	-453379	1/4"
	N10216	SELF-LOCKING SCREW	4	453380-	
	N10217	LOCK NUT	4	453380-	
29	24H1287	WASHER	4	-453379	9/32" X 5/8" X 0.065"
30	24H1136	WASHER	8	-453379	11/32" X 11/16" X 0.065"
31	19H1905	CAP SCREW	4	-453379	5/16" X 1"
	12H303	LOCK WASHER	4	-453379	5/16"
	14H785	NUT	4	-453379	5/16"
	N10212	SELF-LOCKING SCREW	4	453380-	
	N10213	LOCK NUT	4	453380-	
32	H127696	SEAL	1		

FUEL LINES, FILTER, AND PUMP

HP3102 -UN-01JAN94

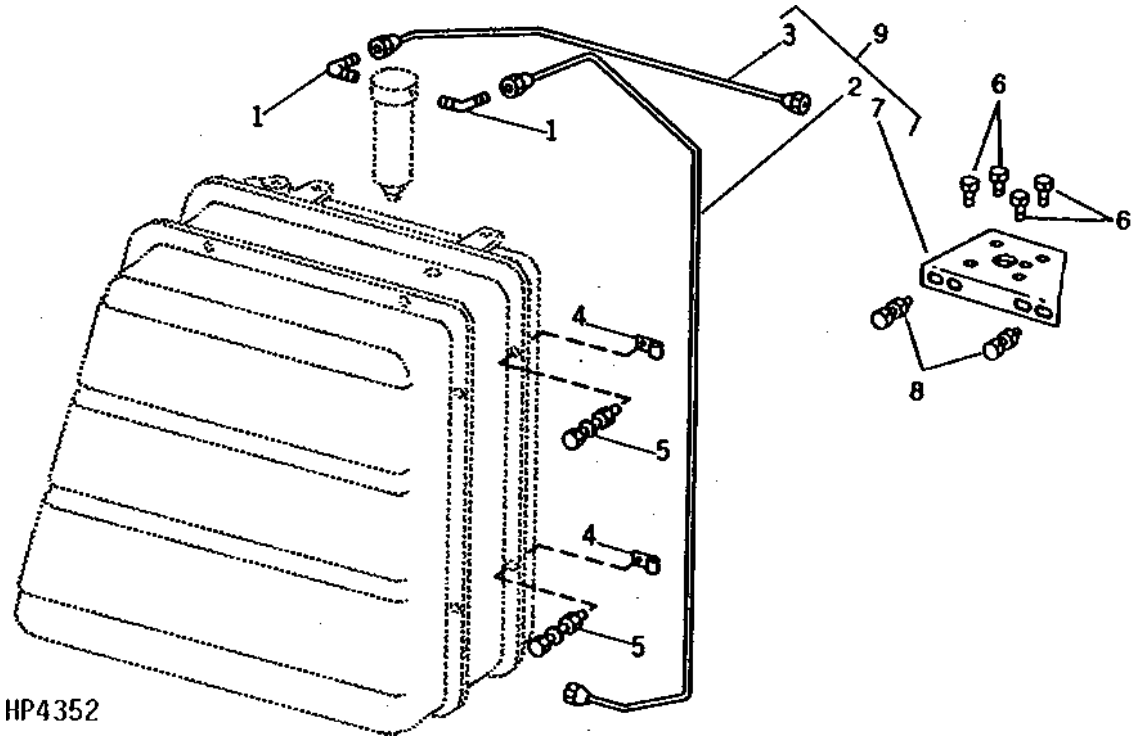


FUEL LINES, FILTER, AND PUMP - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR48236	CLAMP	1		
2	N71292	SELF-LOCKING SCREW	1	505019-	
3	N10213	LOCK NUT	1	505019-	
4	AH89557	CLIP	1	505019-	
5	AH88851	FUEL LINE	1	-504198	(6466DH-01) (SUB AH108347)
	AH89082	FUEL LINE	1	-504198	(6466TH-01) (SUB AH108347)
	AH108347	HOSE	1		(6466DH-01 AND 6466TH-01)
6	R27296	NUT	1		BULKHEAD
7	AR35981	ELBOW FITTING	1		
8	AH92508	LINE	1		
9	AH77279	CLIP	2		
10	.....	HOSE	1		6 MM X 2591 MM (1/4" X 112") LONG (CUT FROM H83966) RETURN
11	R10093	O-RING	1	403301-453596	
12A	AH105136	SCREEN	1	403301-453596	FILTER
12B	AH106982	SCREEN	1	453597-	STANDPIPE
13	M66044	TIE BAND	4		
14	U42417	COUPLING	1	-356836	
	R50201	FITTING	1	356837-	
15	T13254	CLAMP	1		
16	H83287	HOSE FITTING	1	-615380	(SUB M84497)
	M84497	ELBOW FITTING	1		
17	T13914	CLAMP	2		
18	19H1900	CAP SCREW	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
19	AH93226	TUBE	1		
20	AH75547	FUEL LINE	1		
21	R27346	FITTING	1		
22	.....	CAP	1		
23	AA4298R	SHUT-OFF VALVE	1		("L" HANDLE)
	AH98799	VALVE	1		("T" HANDLE)
24	C1778R	GASKET	1		
25	AH96221	SCREEN	1		FUEL FILTER
26	AA4507R	SEDIMENT BOWL	1		(WITH C1778R)
27	R21752	NUT	1		
28	AA517R	BAIL	1		
29	AH97859	FUEL FILTER	1	-453596	("L" OR "T" HANDLE) (SUB AH106484 AND AH106982)
	AH106484	FUEL FILTER	1		("T" HANDLE) (USE WITH AH106982)
30	AR26674	ELBOW FITTING	2		
31A	AH80665	PUMP	1	-404255	(SUB AH107362)
	AH107362	PUMP	1	-620580	FUEL, ELECTRIC, (SUB AH130127)
31B	AH130127	PUMP	1	620581-	
32	19H1227	CAP SCREW	2	-453379	1/4" X 1/2"
	12H302	LOCK WASHER	2	-453379	1/4"
	14H786	NUT	2	-453379	1/4"
	N10216	SELF-LOCKING SCREW	2	453380-620580	6.350 X 19.050 MM (1/4" X 3/4")
	N10217	LOCK NUT	2	453380-620580	6.350 MM (1/4")
33	H101158	TRANSISTOR	1	-620580	
34	N10216	SELF-LOCKING SCREW	2	620581-	6.350 X 19.050 MM (1/4" X 3/4")
35	24H1287	WASHER	1	620581-	9/32" X 5/8" X 0.065"
36	N10217	LOCK NUT	2	620581-	6.350 MM (1/4")

FUEL LINES (EXPORT)

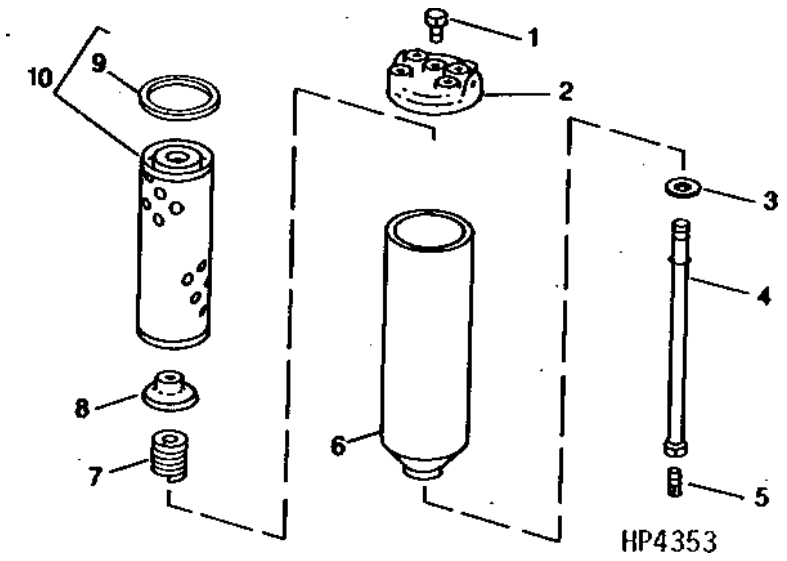
HP4352 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H81734	ELBOW FITTING	2	-610727	(SUB U45538)
	U45538	ELBOW FITTING	2		90°
2	AH97718	LINE	1	-1990	(SUB AH138222)
3	AH99672	LINE	1	-1990	(SUB AH138222)
4	T13914	CLAMP	2		
5	19H1900	CAP SCREW	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
6	19H1936	CAP SCREW	4		3/8" X 3/4"
	12H304	LOCK WASHER	4		3/8"
7	H100711	BRACKET	1	-1990	(SUB AH138222)
8	N10212	SELF-LOCKING SCREW	2		
	N10213	LOCK NUT	1		
9	AH138222	KIT	1		

FUEL FILTER (EXPORT)

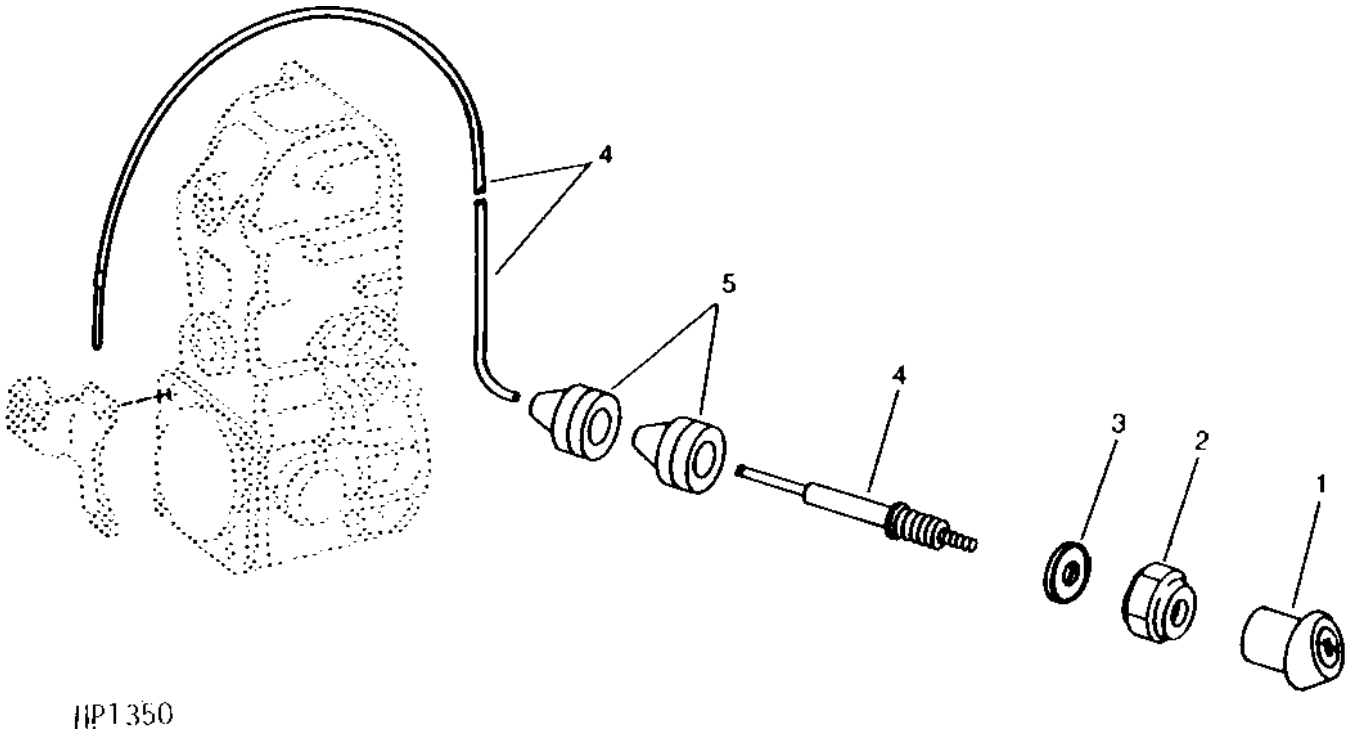
HP4353 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	P53007	BLEED SCREW	2		
2	P53005	COVER	1		
3	P53022	WASHER	1		
4	P54602	SCREW	1		(USE WITH 15H638 PLUG)
5	15H638	PIPE PLUG	1		1/8"
6	AP27684	BOWL	1		
7	AP27685	EXTENSION SPRING	1		
8	AP27686	ADAPTER	1		
9	P53006	GASKET	1		
10	AP27010	FILTER ELEMENT	1	-405315	(SUB AP27688)
	AP27688	FILTER ELEMENT	1		

FUEL SHUT-OFF CONTROL
(SERIAL NO. -452500)

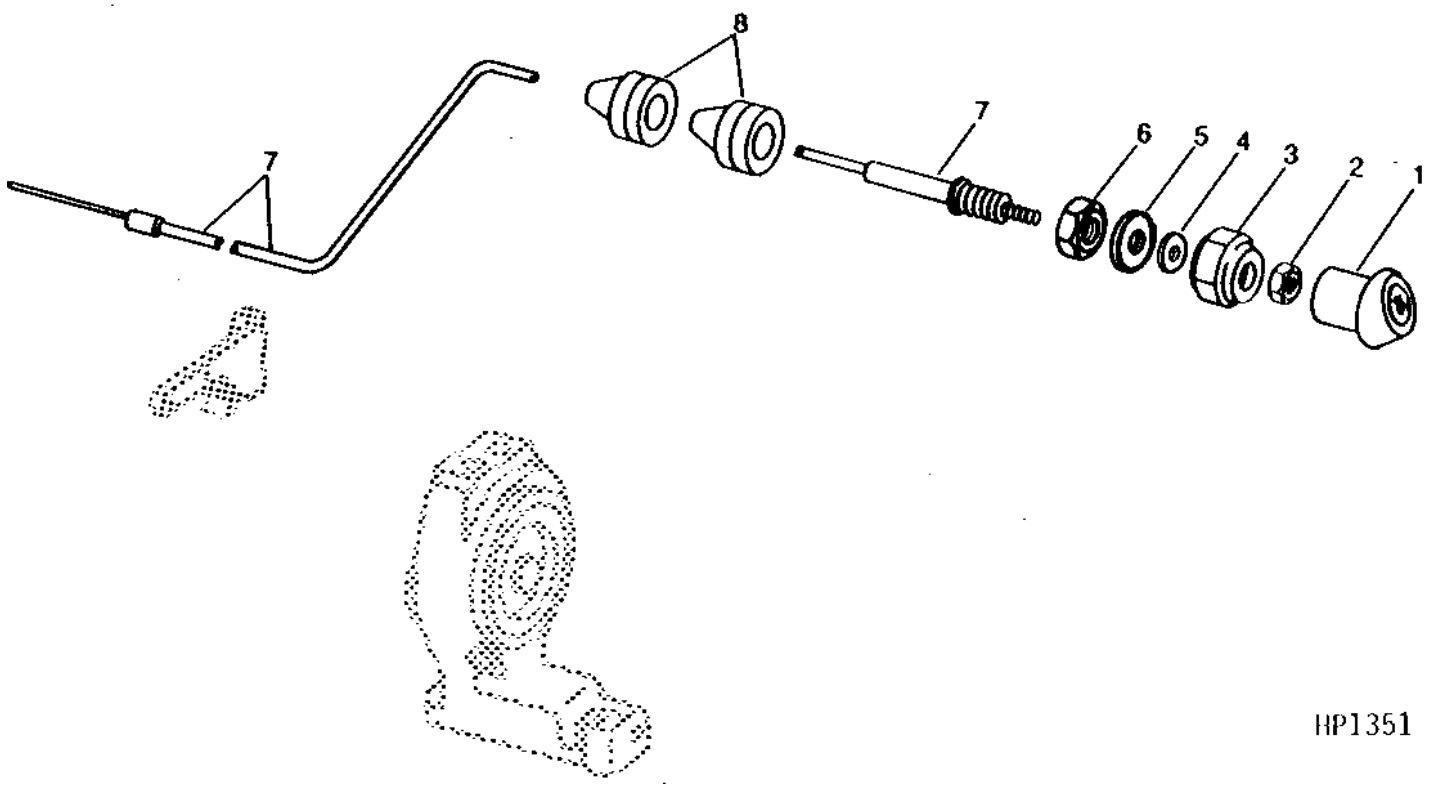
HP1350 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H95559	KNOB	1		
2	14H1049	NUT	1		3/8"
3	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
4	AH96417	PUSH PULL CABLE	1		(6466TH-01)
	AH96418	PUSH PULL CABLE	1		(6466DH-01)
5	H94433	GROMMET	2		

FUEL SHUT-OFF CONTROL
(SERIAL NO. 452501-)

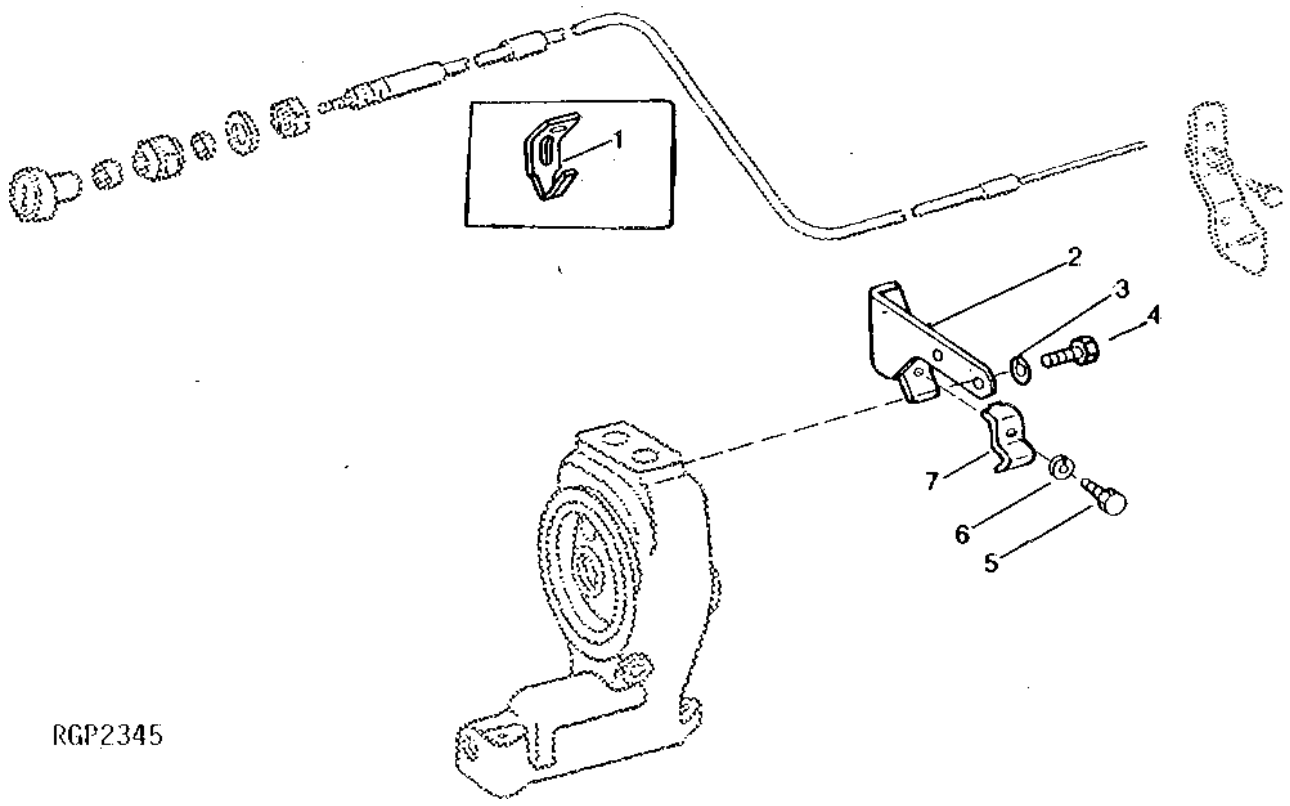
HP1351 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R55202	KNOB	1		
2	14H649	NUT	1		1/4"
3	R62899	NUT	1		
4	R62900	WASHER	1		
5	24H1303	WASHER	1		13/32" X 11/16" X 0.065"
6	14H774	NUT	1		3/8"
7	AH107340	CABLE	1		(6466TH-01)
	AH107361	CABLE	1		(6466DH-01)
8	H94433	GROMMET	2		

FUEL SHUT-OFF BRACKET
(6466TH)
(ENGINE SERIAL NO. 154758-)

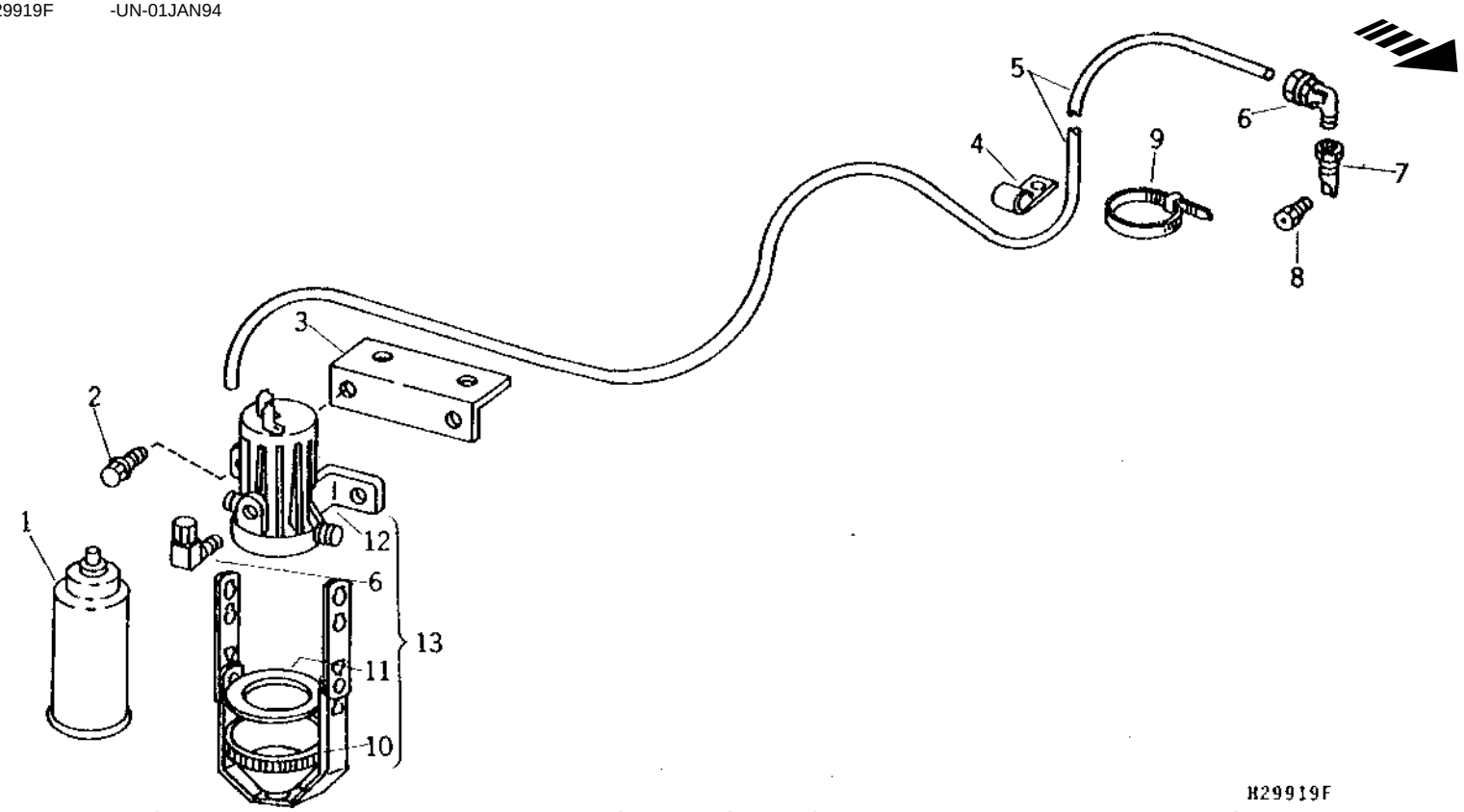
RGP2345 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R53620	BRACKET	1		(NO LONGER REQUIRED)
2	R67144	BRACKET	1	-228054	(USE WITH R64530 OR R63198)
	R76368	BRACKET	1	228055-	(USE WITH R71688, R71685 OR R78505)
3	12H302	LOCK WASHER	2		1/4"
4	19H1948	CAP SCREW	2		1/4" X 3/4"
5	21H1319	SCREW	1		0.164" X 7/8"
6	12H315	LOCK WASHER	1		0.164"
7	R53300	CLIP	1		

COLD WEATHER STARTING AID

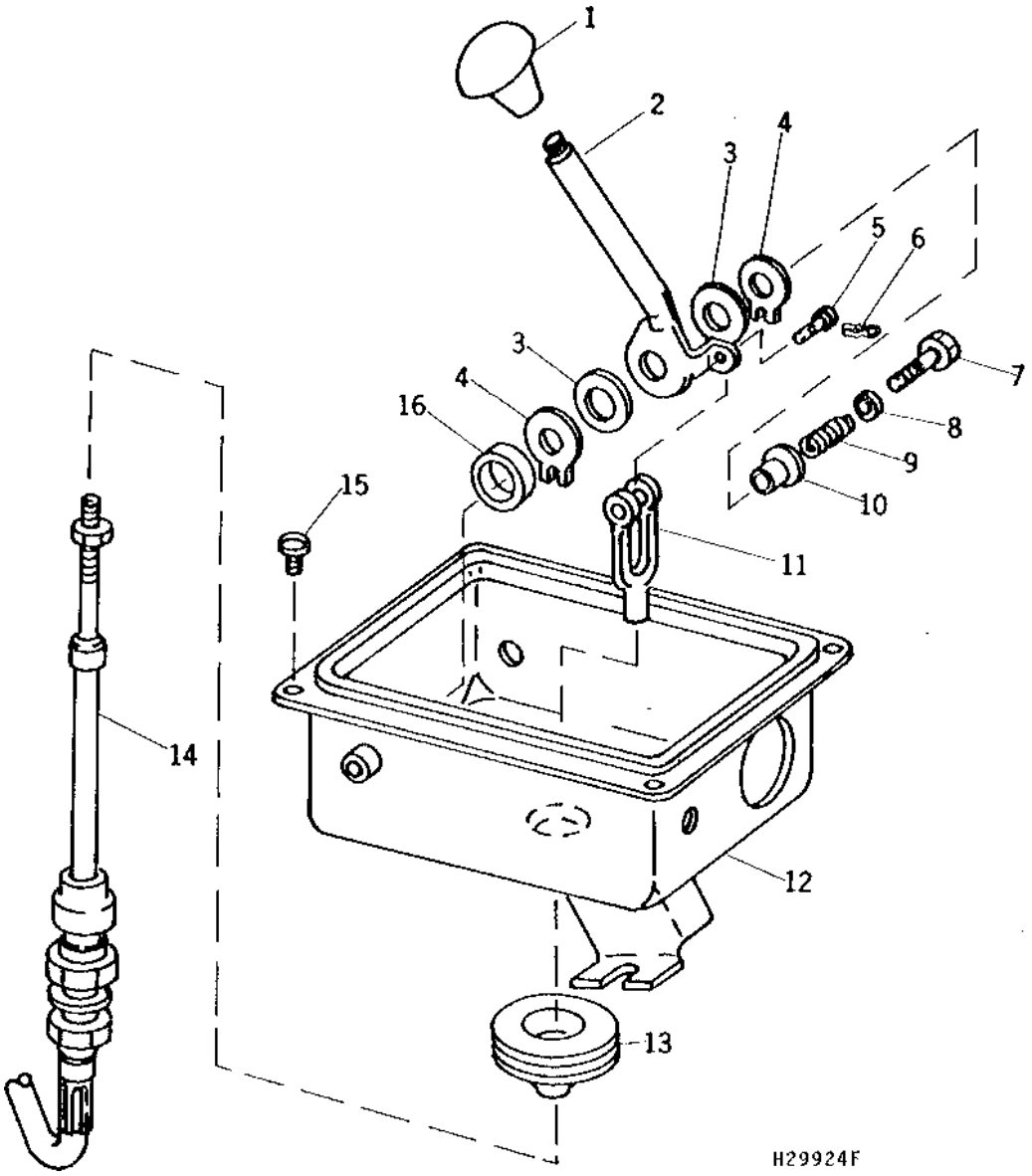
H29919F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR27814	STARTING FLUID	1	-625363	(SUB RE24561)
	RE24561	STARTING FLUID	1		
2	H76139	SCREW	2		SELF-TAPPING
3	H86107	BRACKET	1		
4	T32231	CLAMP	1		
5	.....	LINE	1		(CUT FROM H86108) 1219 MM (48") LONG
6	AT25266	ELBOW FITTING	1		
7	R47160	NOZZLE HOLDER	1		
8	R28583	NOZZLE	1		
9	M66044	TIE BAND	3		(REPLACED BY R44302)
10	AT57288	BAIL	1		
11	T46726	GASKET	1		
12	.....	SOLENOID	1		
13	AT39623	SOLENOID	1		

THROTTLE LINKAGE CONTROL LEVER AND HOUSING

H29924F -UN-01JAN94

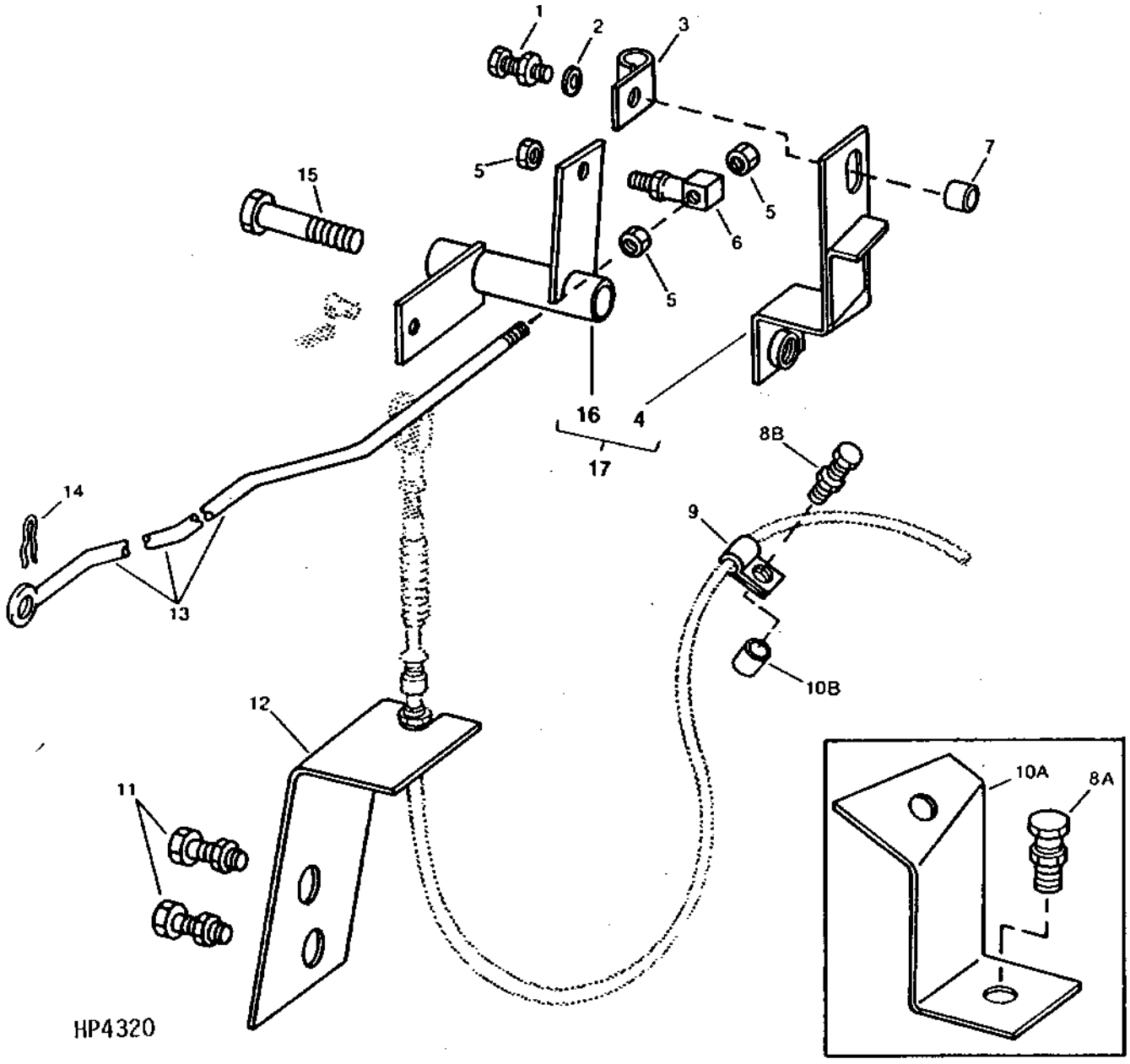


THROTTLE LINKAGE CONTROL LEVER AND HOUSING - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H96748	KNOB	1		
2	AH92570	LEVER	1		
3	R50226	WASHER	2	-1990	(SUB R105814)
	R105814	WASHER	2		
4	R52117	WASHER	2		
5	H96745	PIN	2		
6	11H266	COTTER PIN	2		1/16" X 1/2"
7	R41920	CAP SCREW	1		
8	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
9	R31271	SPRING	1		
10	R50227	RETAINER	1		
11	L987T	YOKE	2		
12	AH90488	HOUSING	1		
13	H94433	GROMMET	1	-453643	(SUB H109779, THIS APPLICATION)
	H109779	GROMMET	1		
14	AH92695	PUSH PULL CABLE	1		
15	21H1310	SCREW	3		1/4" X 1/2"
16	H96749	BUSHING	1		

THROTTLE LINKAGE, BELL CRANK, AND CABLE SUPPORTS

HP4320 -UN-01JAN94

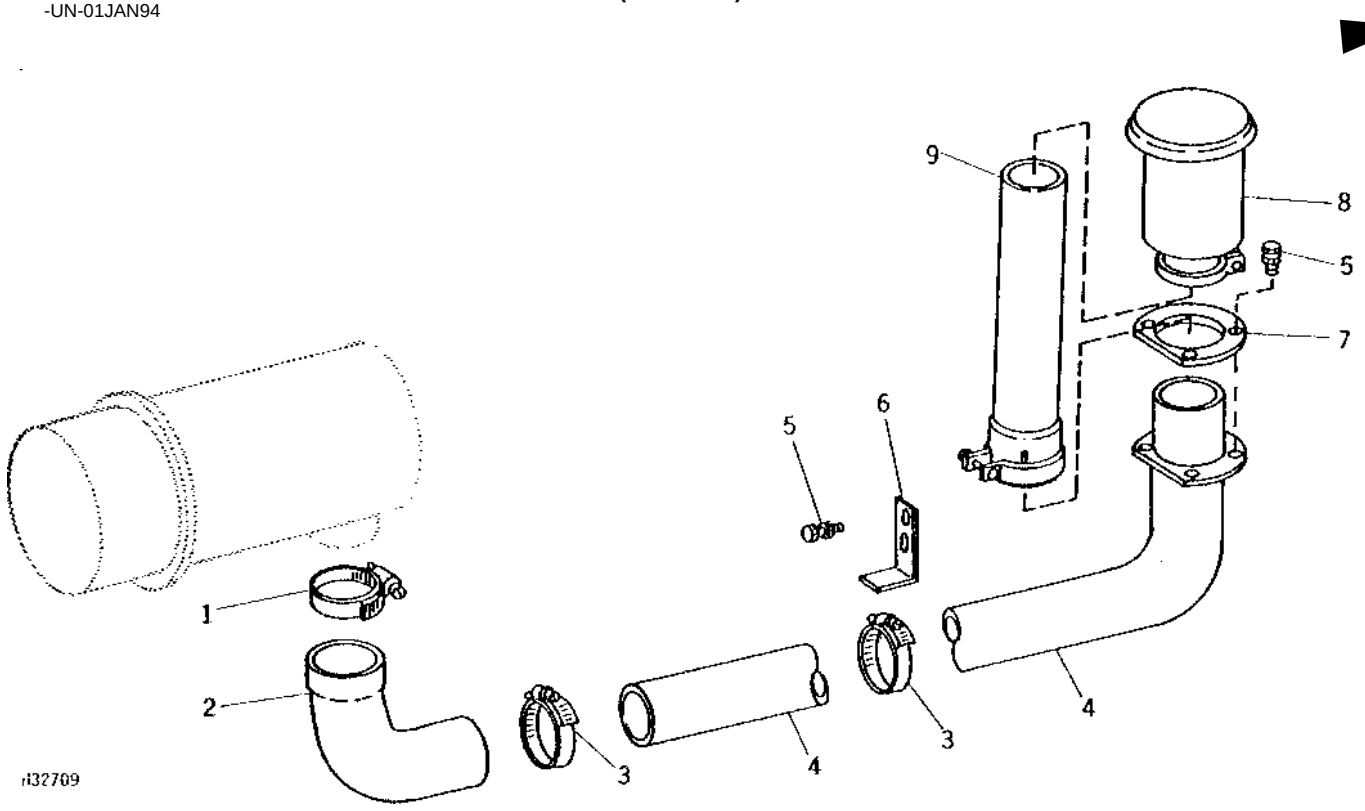


THROTTLE LINKAGE, BELL CRANK, AND CABLE SUPPORTS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1978	CAP SCREW	1		7/16" X 1-1/2", (USE WITH 466D)
	12H293	LOCK WASHER	1		7/16", (USE WITH 466D)
2	24H1325	WASHER	1		15/32" X 59/64" X 0.065", (USE WITH 466D)
3	T32231	CLAMP	1		
4	AH90495	SUPPORT	1	-1990	(SUB AH138223)
5	14H860	NUT	3		1/4"
6	AH77100	BALL JOINT	1		
7	28H2499	BUSHING	1		3/4" X 5/8", (USE WITH 466D)
8A	19H1936	CAP SCREW	2	-610727	3/8" X 3/4"
	12H304	LOCK WASHER	2	-610727	3/8"
	14H812	NUT	2	-610727	3/8"
8B	19H1765	CAP SCREW	1	610728-	3/8" X 1-3/4"
	12H304	LOCK WASHER	1	610728-	3/8"
	14H812	NUT	1	610728-	3/8"
9	AH11015	CLIP	1		
10A	H101220	SUPPORT	1	-610727	(SUB 28H2547)
10B	28H2547	SPACER	1		0.423" X 0.675" X 1"
11	19H2367	CAP SCREW	2	-505101	5/8" X 3/4"
	12H294	LOCK WASHER	2	-505101	5/8"
	19H2369	CAP SCREW	2	505102-	3/4" X 1"
	12H236	LOCK WASHER	2	505102-	3/4"
12	H92624	SUPPORT	1	-505101	
	H114694	SUPPORT	1	505102-	
13	H95855	ROD	1	-505101	(SUB H114273)
	H114273	ROD	1		
	H89206	ROD	1		(USE WITH 466D)
14	R47646	SPRING LOCKING PIN	1		
15	T22156	BOLT	1		
16	AH90494	LEVER	1	-1990	(SUB AH138223)
17	AH138223	KIT	1		

PRECLEANER AND AIR INTAKE TUBES
(6466DH-01)

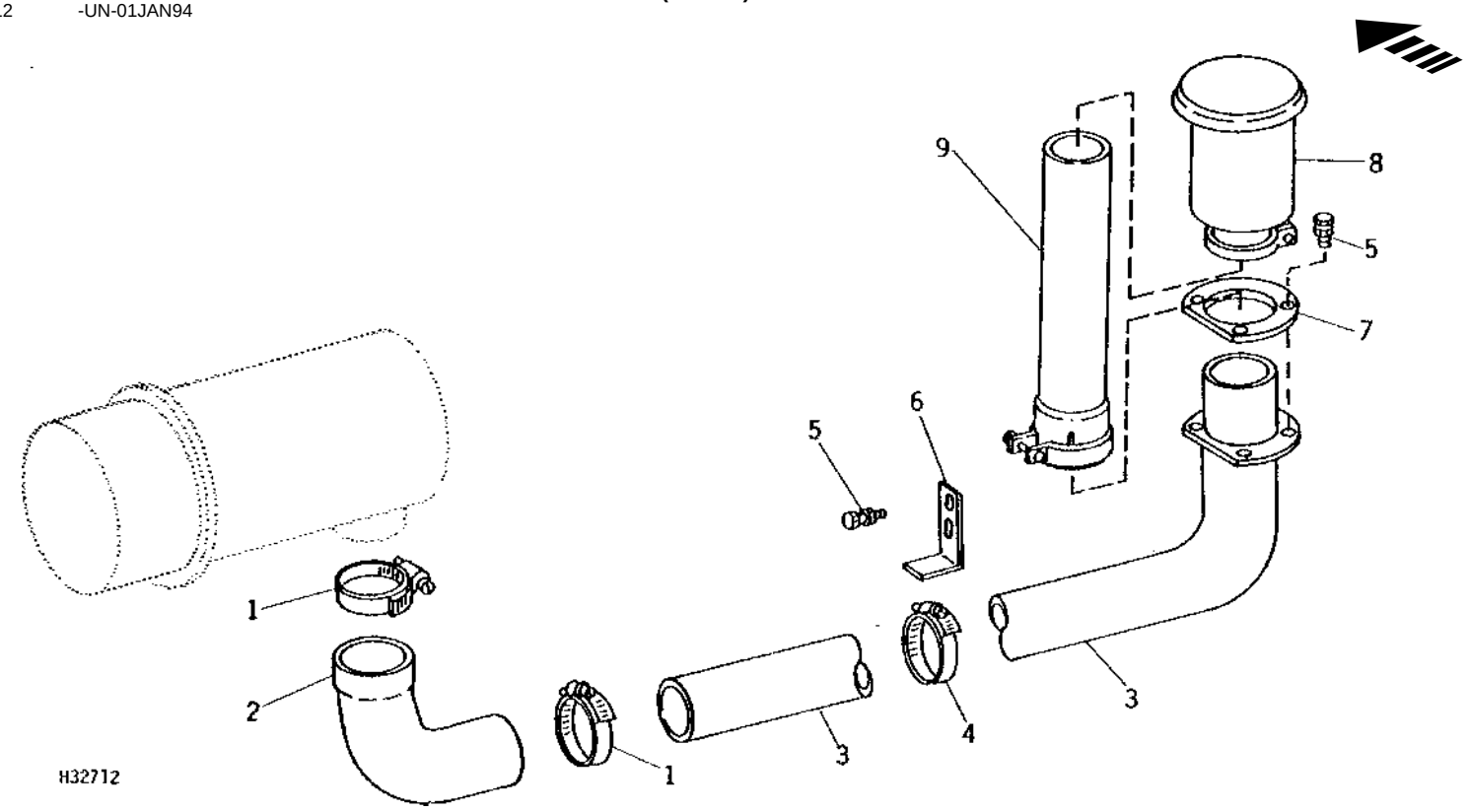
H32709 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	C16054	CLAMP	1	-355613	
	AU12450	HOSE CLAMP	1	355614-	
2	H76357	HOSE	1		
3	AR21841	CLAMP	2		
4	AH96399	TUBE	1		
5	N10212	SELF-LOCKING SCREW	5		
	N10213	LOCK NUT	1		
	N10212	SELF-LOCKING SCREW	7		(USE WITH DIP AND POUR ELEVATOR)
	N10213	LOCK NUT	7		(USE WITH DIP AND POUR ELEVATOR)
6	H97248	ANGLE	1		
7	H99603	WASHER	1		
	H100590	FLANGE	1		(USE WITH DIP AND POUR ELEVATOR)
8	AH99003	AIR CLEANER	1		
9	AH84162	TUBE	1		(DIP AND POUR ELEVATOR)

PRECLEANER AND AIR INTAKE TUBES (6466TH)

H32712 -UN-01JAN94

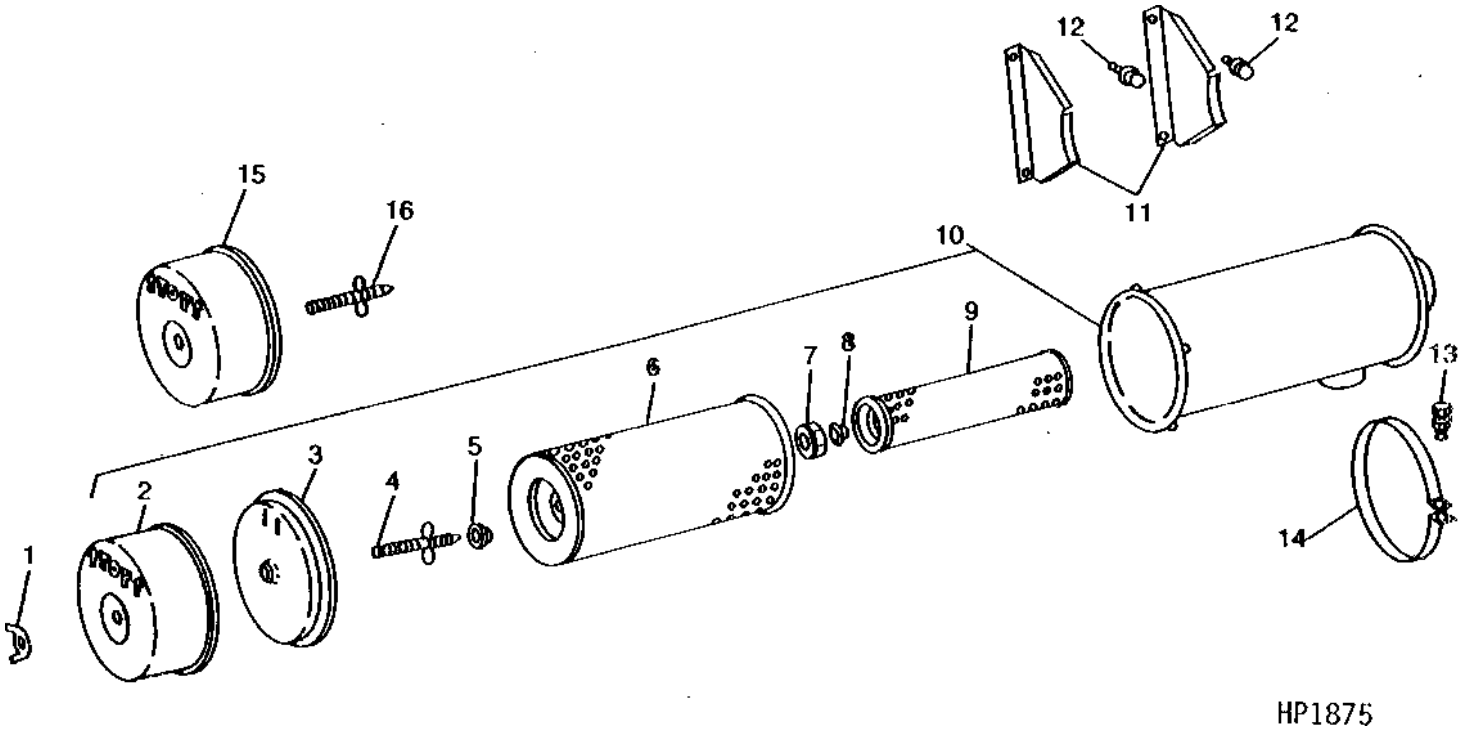


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	C16054	CLAMP	2	-355613	
	AU12450	HOSE CLAMP	2	355614-	
2	H88782	HOSE	1		
3	AH95977	TUBE	1		
4	AR21842	CLAMP	1		
5	N10212	SELF-LOCKING SCREW	5		
	N10213	LOCK NUT	1		
	N10212	SELF-LOCKING SCREW	7		(USE WITH DIP AND POUR ELEVATOR)
	N10213	LOCK NUT	7		(USE WITH DIP AND POUR ELEVATOR)
6	H97248	ANGLE	1		
7	H99604	WASHER	1		
	H100590	FLANGE	1		(USE WITH DIP AND POUR ELEVATOR)
8	AH99004	FILTER	1		PRECLEANER
9	AH79122	PIPE	1		(DIP AND POUR ELEVATOR)

MEMORANDA

AIR CLEANER
(6466DH-01 AND 6466TH)

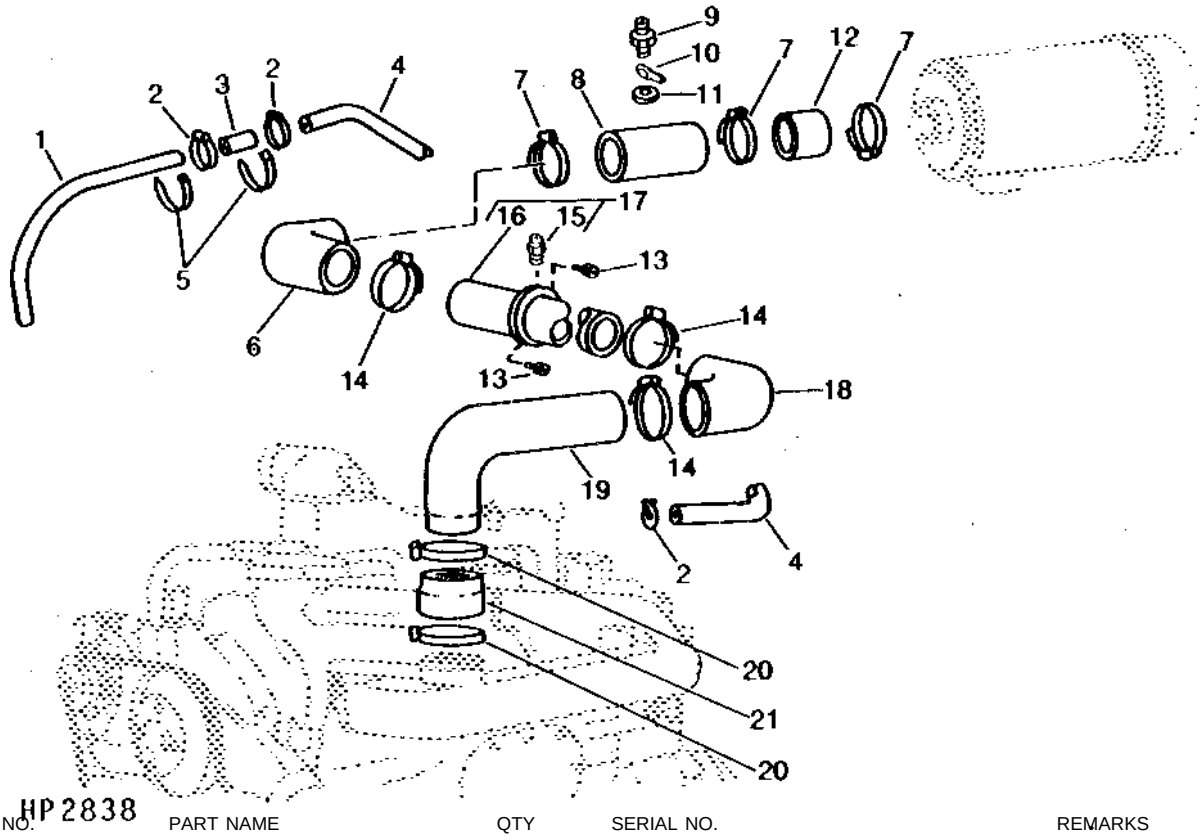
HP1875 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R48723	WING NUT	1		
2	H101348	CAP	1		DUST (USE IF LENGTH OF HOUSING AND CAP IS 24-1/4" (616MM)) (USE WITH AH86553)
3	AH86553	PLATE	1		
4	H101349	BOLT	1		(USE WITH AH86553)
5	AR52065	PACKING	1		
6	AR79679	AIR FILTER	1		PRIMARY
7	E17421	LOCK NUT	1		
8	AR52066	PACKING	1		
9	AR79680	FILTER ELEMENT	1		SAFETY ELEMENT
10	AH85349	AIR CLEANER	1		(ALSO ORDER (2) H84705)
11	H84701	SUPPORT	2		
12	H76139	SCREW	4		SELF-TAPPING
13	21H1331	SCREW	1		5/16" X 1"
	14H785	NUT	1		5/16"
14	H84705	BAND	2		
15	AH112814	CAP	1		(USE IF LENGTH OF HOUSING AND CAP IS 23-7/16" (596MM))
16	AH112815	BOLT	1		

AIR INTAKE TUBES (AIR CLEANER TO MANIFOLD)
(6466DH-01)

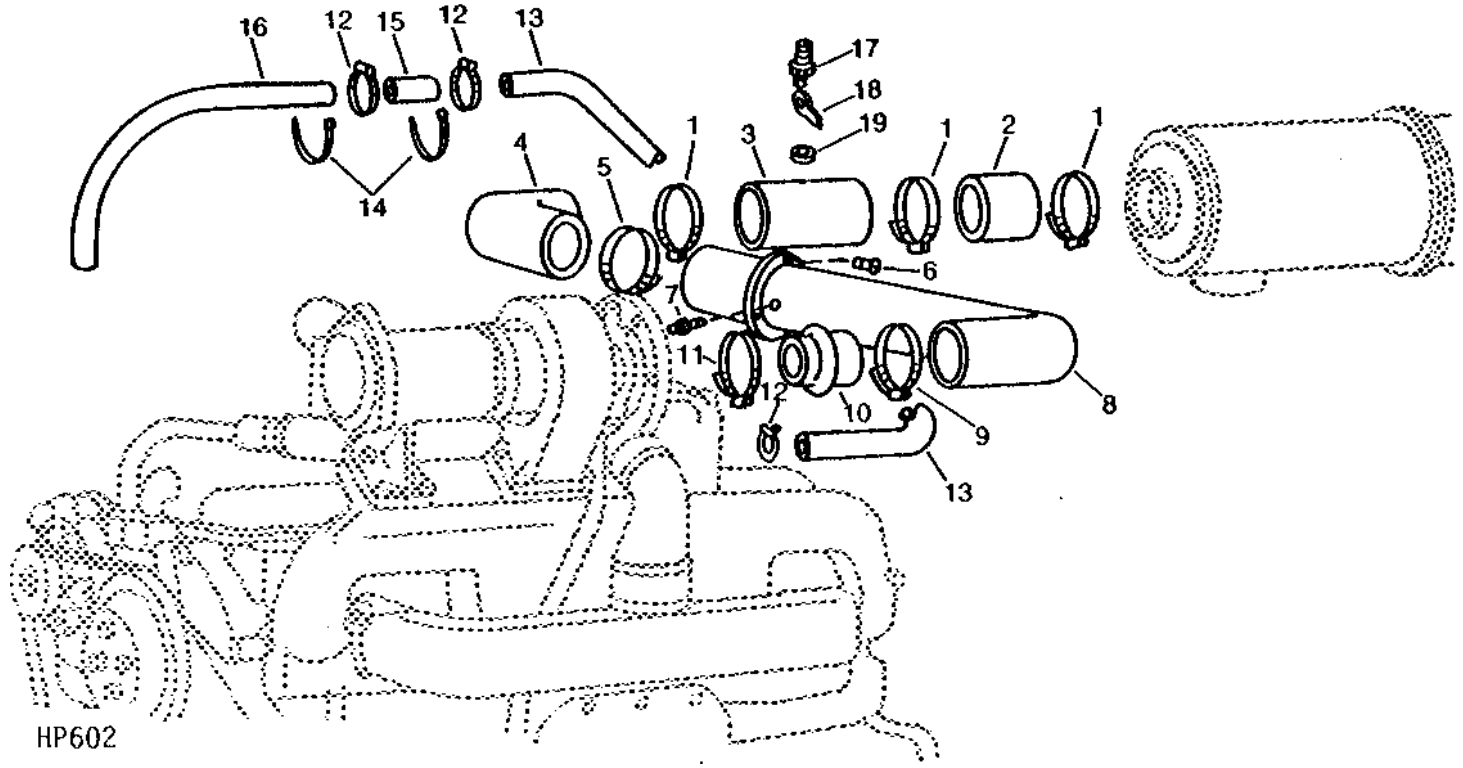
HP2838 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	.....	TUBE	1	-504822	1372 MM (54") LONG, (CUT FROM H94255)
	.....	TUBE	1	504823-	1295 MM (51") LONG, (CUT FROM H94255)
2	M19356	HOSE CLAMP	1	-403915	
	AR21839	CLAMP	3		
3	H101870	SLEEVE	1	-503518	
	H112347	SLEEVE	1	503519-504822	(SUB H113758)
	H113758	TUBE	1		
4	H101869	HOSE	1		CRANKCASE VENT
5	H77698	TIE BAND	2		
6	H76357	HOSE	1		
7	C16054	CLAMP	3	-355613	
	AU12450	HOSE CLAMP	3	355614-404255	
	AH103182	HOSE CLAMP	3	404256-	
8	AH99723	TUBE	1		
9	AL24194	SWITCH	1	-403500	VACUUM
	AL32975	TOUCH SWITCH	1	403501-	VACUUM
10	H100842	CONNECTOR	1		GROUND
11	24H1219	WASHER	1		7/16" X 1" X 0.083"
12	R45000	HOSE	1		
13	H76139	SCREW	3		SELF-TAPPING
14	AR21841	CLAMP	3	-404255	
	AH104837	HOSE CLAMP	3		
15	15H638	PIPE PLUG	1		1/8"
16	AH85902	TUBE	1		(NO LONGER AVAILABLE)
17	AH99708	TUBE	1		
18	H63845	HOSE	1		
19	H87399	TUBE	1	-502721	
	H113669	TUBE	1	502722-	
20	AR62936	CLAMP	2	-403915	
	AR85328	CLAMP	2		
21	R50078	HOSE	1		

AIR INTAKE TUBES (AIR CLEANER TO MANIFOLD) (6466TH)

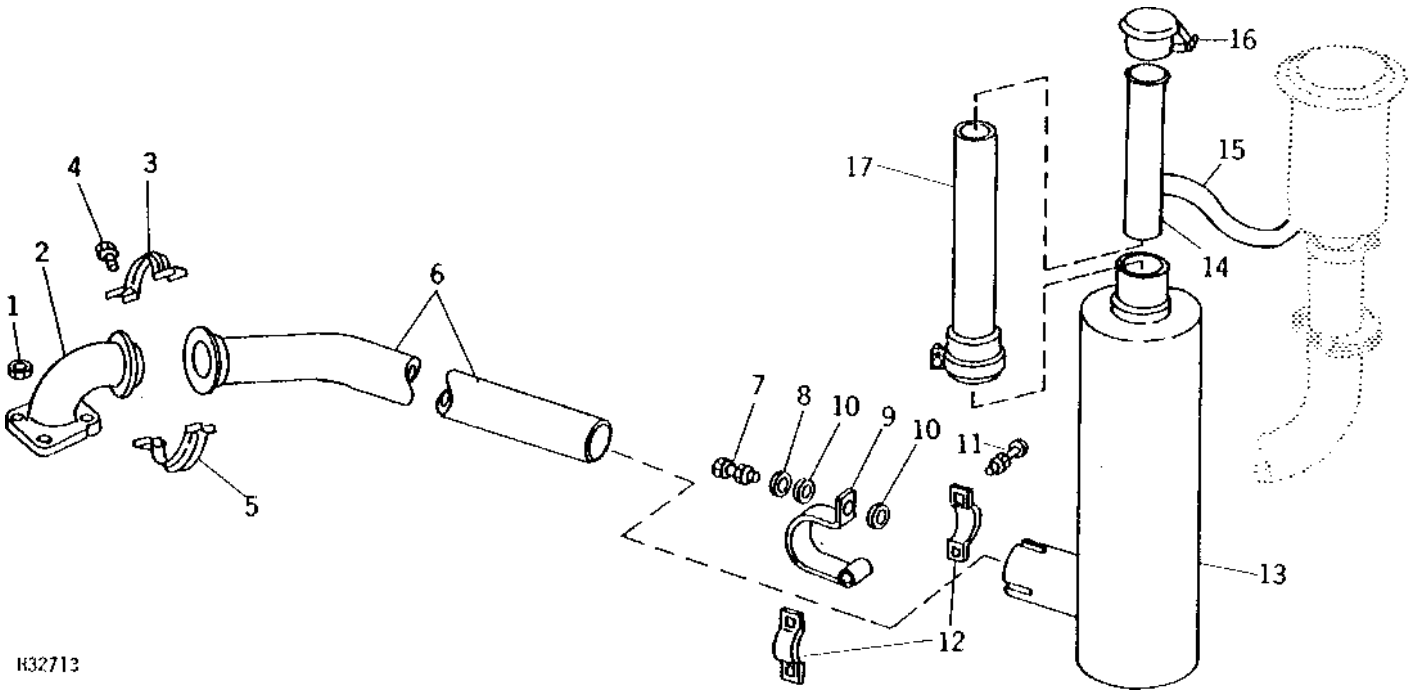
HP602 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	C16054	CLAMP	3	-355613	
	AU12450	HOSE CLAMP	3	355614-404255	
	AH103182	HOSE CLAMP	3	404256-	
2	R45000	HOSE	1		
3	AH99723	TUBE	1		
4	H88782	HOSE	1		
5	C16054	CLAMP	1	-355613	
	AU12450	HOSE CLAMP	1	355614-404255	
	AH103182	HOSE CLAMP	1	404256-	
6	H76139	SCREW	3		SELF-TAPPING
7	15H638	PIPE PLUG	1		1/8"
8	AH99707	TUBE	1		
9	AR21842	CLAMP	1	-404255	
	AH103182	HOSE CLAMP	1	404256-	
10	H84706	HOSE	1		
11	AR21999	HOSE CLAMP	1	-404255	(SUB AR85328, THIS APPLICATION)
	AR85328	CLAMP	1		
12	M19356	HOSE CLAMP	1	-403915	
	AR21839	CLAMP	3	403916-	
13	H101869	HOSE	1		CRANKCASE VENT
14	H77698	TIE BAND	2		
15	H101870	SLEEVE	1	-503518	
	H112347	SLEEVE	1	503519-504822	(SUB H113758)
	H113758	TUBE	1		
16	.....	TUBE	1	-504822	1372 MM (54") LONG, (CUT FROM H94255)
	.....	TUBE	1	504823-	1295 MM (51") LONG, (CUT FROM H94255)
17	AL24194	SWITCH	1	-403500	(SUB AL32975)
	AL32975	TOUCH SWITCH	1		VACUUM
18	H100842	CONNECTOR	1		GROUND
19	24H1219	WASHER	1		7/16" X 1" X 0.083"

MUFFLER, ASPIRATOR, AND EXHAUST PIPE
(6466DH-01)

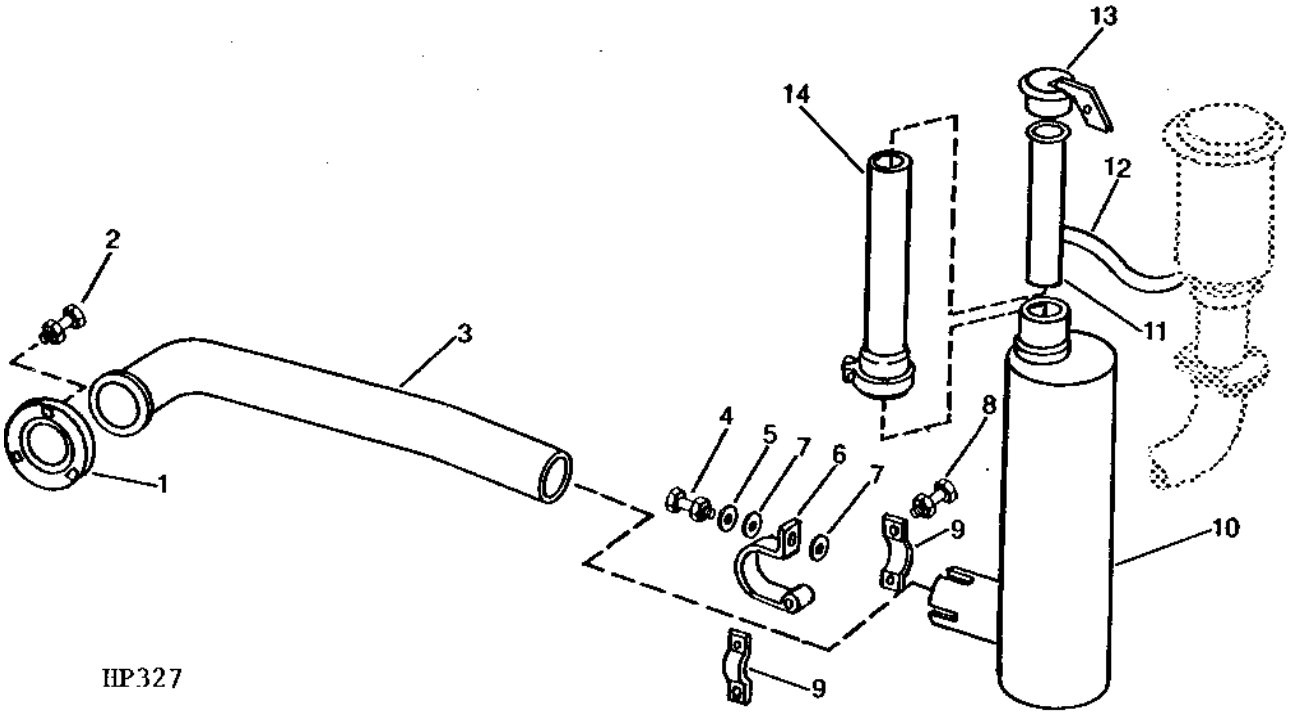
H32713 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14H812	NUT	3		3/8"
2	H81337	EXHAUST PIPE	1		
3	R32235	CLAMP	1		
4	19H1906	CAP SCREW	2		5/16" X 1-1/2"
5	AR46323	CLAMP	1		
6	H87401	TUBE	1		EXHAUST
7	19H1906	CAP SCREW	1		5/16" X 1-1/2"
	BP12232	LOCK NUT	1	-552257	(SUB T16464)
	T16464	LOCK NUT	1		5/16"
8	24H1136	WASHER	2		11/32" X 11/16" X 0.060"
9	H92750	HANGER	1		
10	H32239	WASHER	2		
11	19H1801	CAP SCREW	2		3/8" X 2"
	14H812	NUT	2		3/8"
12	H91391	CLAMP	2		
13	AH87289	MUFFLER	1		
14	AH96051	ASPIRATOR	1		
15	H97251	HOSE	1		
16	AR86598	CAP	1		
17	AH97018	EXHAUST PIPE	1		(DIP AND POUR ELEVATOR)

MUFFLER, ASPIRATOR, AND EXHAUST PIPE (6466TH)

HP327 -UN-01JAN94

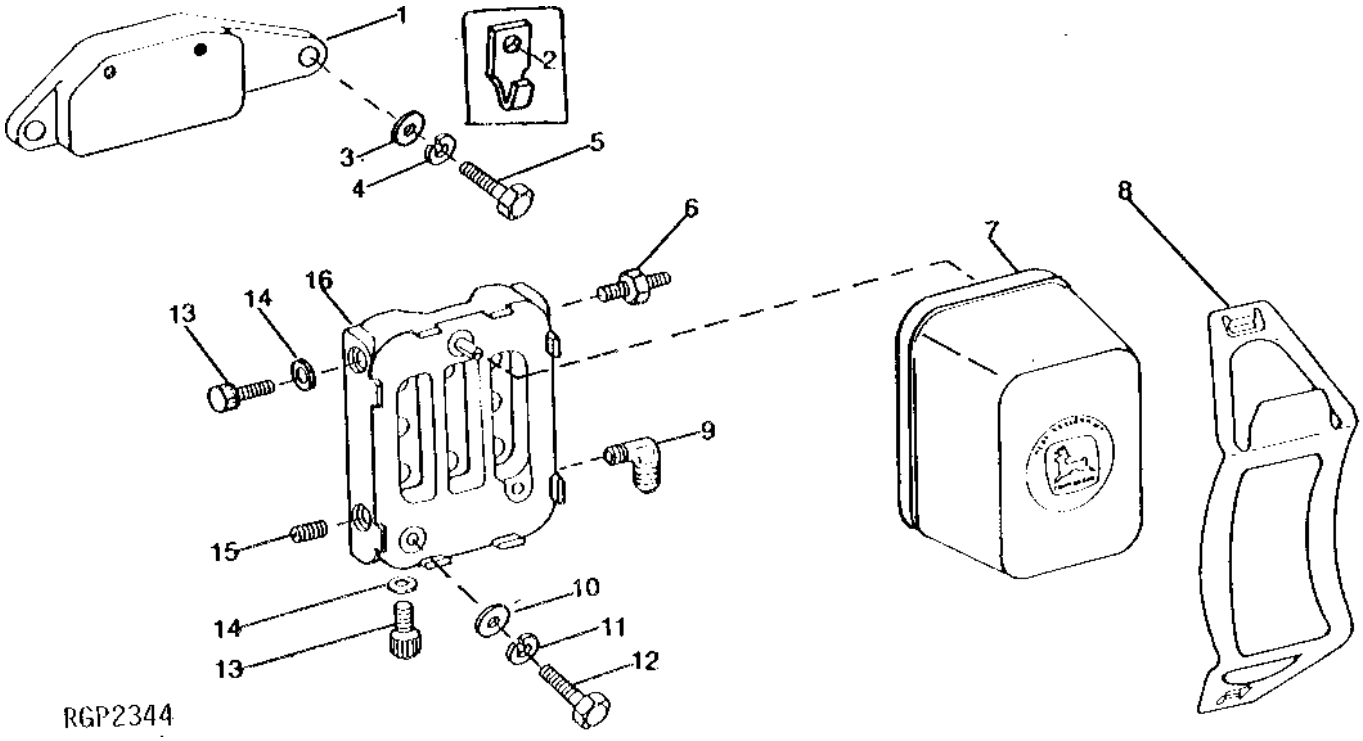


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H84562	FLANGE	1		
2	19H1801	CAP SCREW	3		3/8" X 2"
	12H304	LOCK WASHER	3		3/8"
3	H87895	TUBE	1		EXHAUST
4	19H1906	CAP SCREW	1		5/16" X 1-1/2"
	BP12232	LOCK NUT	1	-552257	(SUB T16464)
	T16464	LOCK NUT	1		5/16"
5	24H1136	WASHER	2		11/32" X 11/16" X 0.060"
6	H92750	HANGER	1		
7	H32239	WASHER	2		
8	19H1801	CAP SCREW	2		3/8" X 2"
	14H812	NUT	2		3/8"
9	H89537	CLAMP	2		
10	AH87288	MUFFLER	1		
11	AH96052	ASPIRATOR	1		
12	H97251	HOSE	1		
13	AT41127	EXHAUST CAP	1	-356996	
	AR21283	EXHAUST CAP	1	356997-	
14	AH84162	TUBE	1		(DIP AND POUR ELEVATOR)

MEMORANDA

FUEL FILTER
(6466DH)

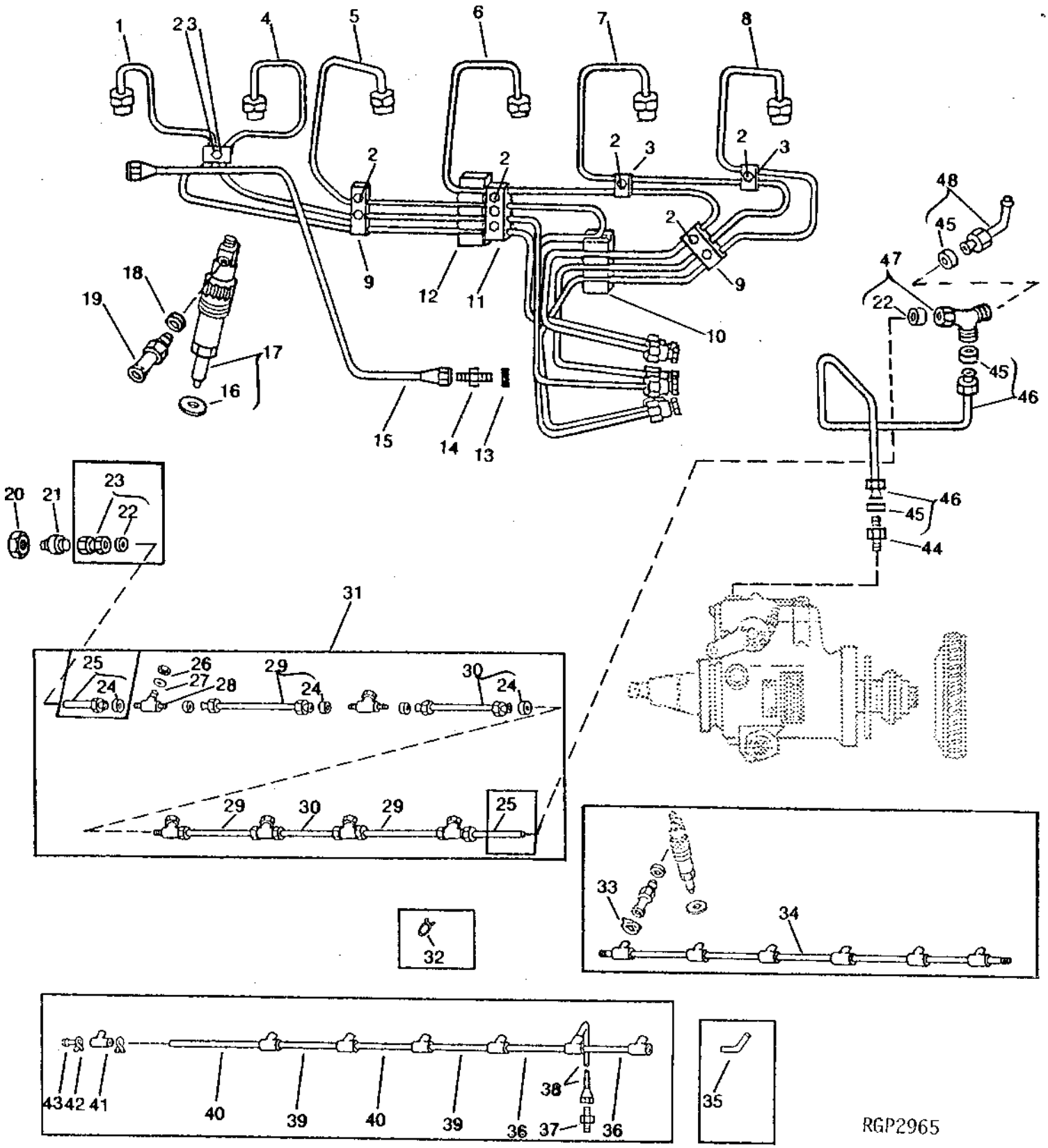
RGP2344 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R47433	SUPPORT	1		
2	R53302	BRACKET	1		NO LONGER REQUIRED
3	24H1323	WASHER	2		15/32" X 13/16" X 0.090"
4	12H293	LOCK WASHER	2		7/16"
5	19H1773	CAP SCREW	2		7/16" X 1-1/8"
6	R27346	FITTING	1		
7	AR86745	FILTER ELEMENT	1		(SUB FOR AR50041, THIS APPLICATION) (MARKED AR86745 OR RE10104)
8	R66821	CLAMP	1		(SUB FOR R57258)
9	T30738	ELBOW FITTING	2		
10	24H1289	WASHER	1		21/64" X 5/8" X 0.049"
11	12H303	LOCK WASHER	2		5/16"
12	19H1905	CAP SCREW	2		5/16" X 1"
13	R48071	DRAIN PLUG	2		
14	R34447	WASHER	2		
15	15H638	PIPE PLUG	1		1/8"
16	AR50040	HOUSING	1		

FUEL INJECTION NOZZLES AND FUEL PIPES
(6466DH)

RGP2965 -UN-01JAN94

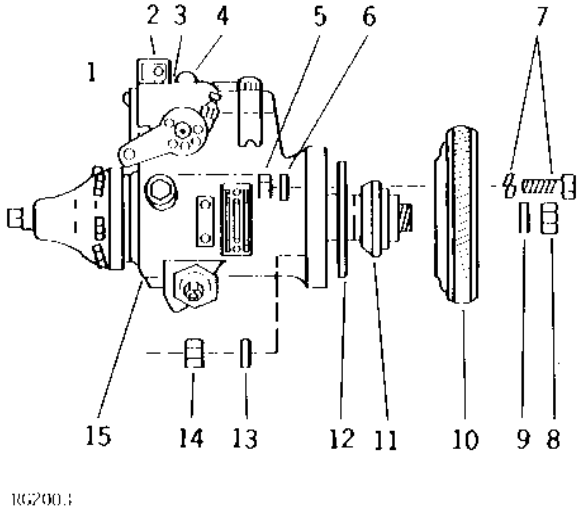


FUEL INJECTION NOZZLES AND FUEL PIPES - CONTINUED
(6466DH)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	AR81323	FUEL LINE	1		NO. 6
2	21H1463	CAP SCREW	10		0.190" X 7/8"
3	R58186	CLAMP	6		
	R59305	STRAP	3		
	R61144	STRAP	3		
4	AR81322	FUEL LINE	1		NO. 5
5	AR81321	FUEL LINE	1		NO. 4
6	AR81319	FUEL LINE	1		NO. 3
7	AR81318	FUEL LINE	1		NO. 2
8	AR81317	FUEL LINE	1		NO. 1
9	R59297	HALF CLAMP	4		
	R59298	STRAP	2		
	R61145	STRAP	2		
10	R77381	ABSORBER	1		
11	R59299	CLAMP	2		
	R59300	STRAP	1		
	R61146	STRAP	1		
12	R77382	ABSORBER	1		
13	R26286	O-RING	1		
14	R27272	FITTING	1		
15	AR74344	FUEL LINE	1		
16	R64840	WASHER	1		
17	.....	INJECTION NOZZLE	6		(SUB AR85541)
18	R59294	WASHER	6	-312216	(USE WITH R59293 OR R83558)
	R77551	O-RING	6	312217-	(VITON)
19	R59293	FITTING	6	-305777	(SUB (6) R87082 AND (6) R77551)
	R83558	FITTING	6	305778-312216	(SUB R87082 AND R77551)
	R87082	FITTING	6	312217-	(ALSO ORDER R77551)
20	R51937	TUBE NUT	1		
21	AR85519	PLUG	1		
22	R79138	SLEEVE	2		(NO LONGER REQUIRED)
	R79138	SLEEVE	1		
23	AR87443	UNION FITTING	1	067351-	(NO LONGER REQUIRED)
24	R51936	PACKING	12	286642-313313	
	R51936	PACKING	11	313314-	
25	RE15806	FUEL LINE	2	286642-313313	(SUB RE23319)
	RE23319	FUEL LINE	1	313314-	
26	R79604	TUBE NUT	6	286642-	
27	R79605	WASHER	6	286642-	
28	R79606	TEE FITTING	6	286642-	
29	RE15807	FUEL LINE	2	286642-	
30	RE15808	FUEL LINE	2	286642-	
31	RE27786	FUEL LINE	1	286642-	LEAK-OFF, (SUB FOR RE15805 OR RE21103) (ALSO ORDER RE23319 AND R79138)
32	R69319	CLAMP	6		(SUB R76170, THIS APPLICATION) (SUB FOR AR48236)
33	R76170	CLAMP	6	-286641	
34	AR88495	FUEL LINE	1	067351-286641	(SUB RE27786) (ALSO ORDER RE23319 AND R79138)
35	R54088	FUEL LINE	1	-067350	(SUB AR104650)
36	R62245	FUEL LINE	2	-067350	
37	R35352	FITTING	1	-067350	
38	AR76885	FUEL LINE	1	-067350	
39	R60876	FUEL LINE	2	-067350	
40	R60877	LINE	2	-067350	
41	R69319	CLAMP	21	-067350	(SUB FOR R34766)
42	T23425	BOOT	7	-067350	
43	16H644	RIVET	1	-067350	1/4" X 1/2"
44	R63604	FITTING	1	067351-	(SUB FOR R67988)
45	R51936	PACKING	3	067351-	(SUB FOR R63603)
46	AR88498	FUEL LINE	1	067351-	
47	AR88120	TEE FITTING	1	067351-	
48	AR104650	FUEL LINE	1	067351-	(SUB FOR AR93093)

FUEL INJECTION PUMP
(6466DH)

RG2003 -UN-01JAN94



RG200.I

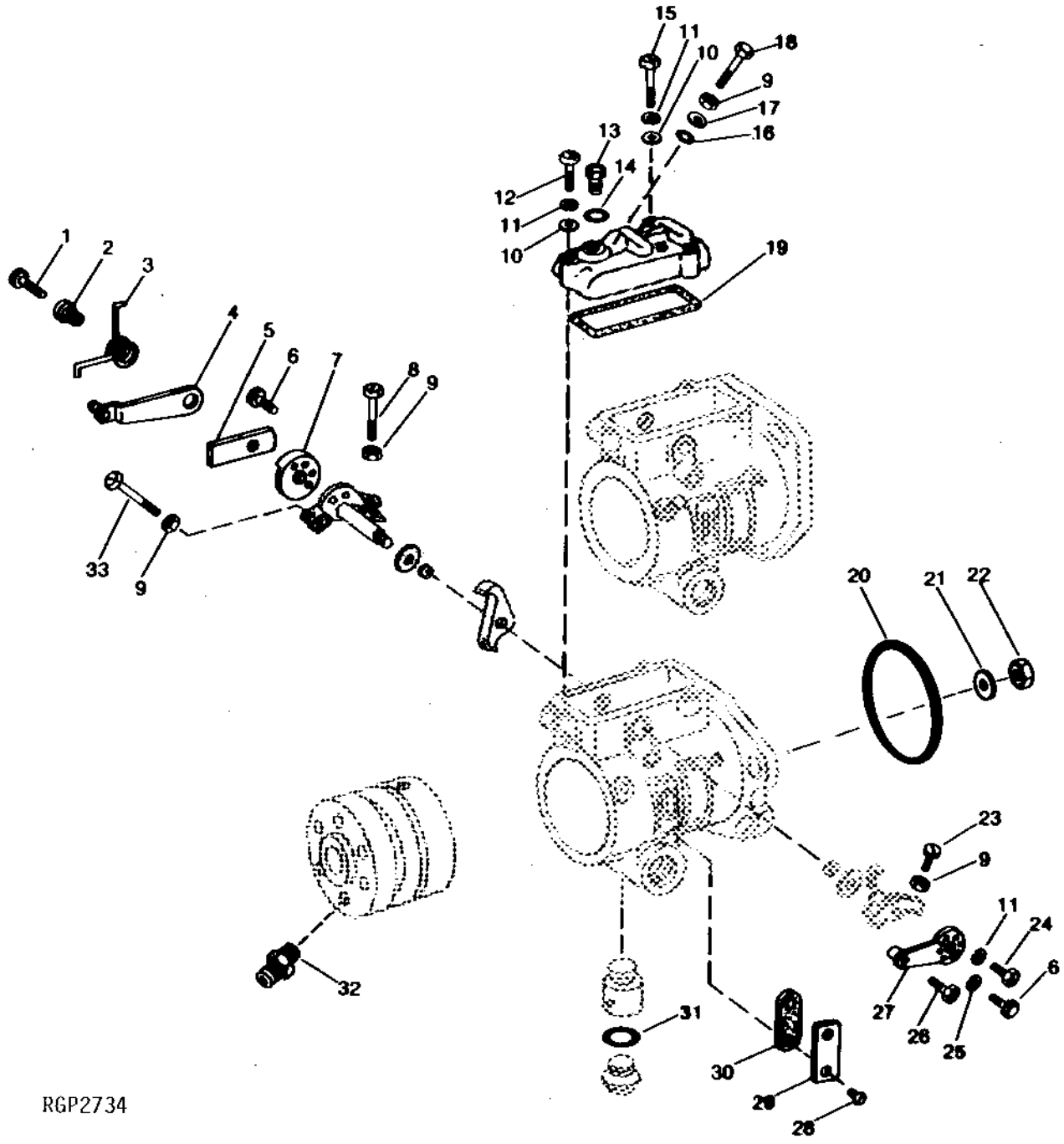
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R53300	CLIP	1		
2	21H1319	SCREW	1		0.164" X 7/8"
3	R53299	BRACKET	1		
4	19H3204	SCREW	2		0.190" X 5/8"
	12H246	LOCK WASHER	2		0.190"
5	14H1076	NUT	4		3/8", (HS SAE 8)
6	R42729	WASHER	4		
7	AR59115	SELF-LOCKING SCREW	3		
8	14H866	NUT	1		
9	R54228	WASHER	1		
10	R68274	GEAR	1		(SUB FOR AR88965 OR AR88905, THIS APPLICATION)
11	R54250	HUB	NA		
12	R54229	SEAL	1		
13	24H1292	WASHER	3		11/32" X 3/4" X 0.120"
14	14H785	NUT	3		5/16"
15	AR89170	FUEL INJECTION PUMP	1		(A) (ROOSA-MASTER NO. DM4629NT3643) (SUB RE10315)
	RE10315	FUEL INJECTION PUMP	1		(A) (ROOSA-MASTER NO. DM4629AAV4042)

(A) SEE YOUR AUTHORIZED PUMP REPAIR STATION FOR PARTS NOT AVAILABLE (NA)

MEMORANDA

FUEL INJECTION PUMP FITTINGS AND LINKAGE
(6466DH)

RGP2734 -UN-18OCT94

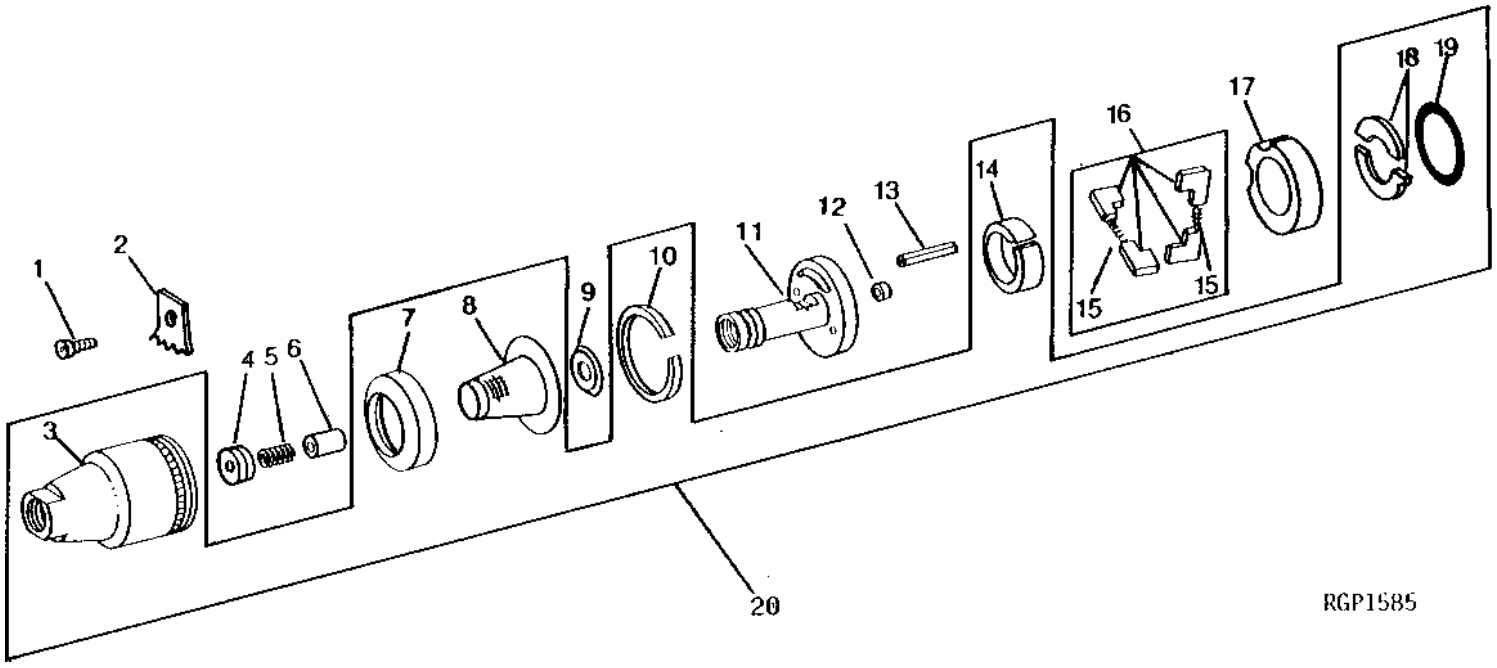


FUEL INJECTION PUMP FITTINGS AND LINKAGE - CONTINUED
(6466DH)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R70513	SCREW	1		
2	T17950	RETAINER	1		
3	T17949	SPRING	1		
4	AR51718	LEVER	1		
	.....	LEVER	NA		
	.....	LEVER	NA		
5	T19860	STRAP	1		
6	T11917	SCREW	2		
7	T19861	SPACER	1		
8	T11941	SCREW	1		SLOW IDLE
9	T11921	NUT	1		
10	T15715	WASHER	3		
11	12H295	LOCK WASHER	4		
12	T15721	SCREW	1		
13	R36535	CHECK VALVE	1	-XXXXXX	
	AR104664	FITTING	1	XXXXXX-	
14	R76729	O-RING	1	XXXXXX-	
15	R71851	SCREW	2		
16	.....	SNAP RING	NA		
17	.....	WASHER	NA		
18	.....	CAP SCREW	NA		SLOW IDLE
19	T11918	GASKET	1		
20	R54229	SEAL	1		
	.....	WASHER	NA		
21	R54228	WASHER	1		
22	14H866	NUT	1		5/8"
23	T15702	SCREW	1		
24	T11940	SCREW	1		
25	.....	LOCK WASHER	NA		
	R47077	LOCK WASHER	1		
26	T11939	CAP SCREW	1		
27	AR28604	LEVER	1		
28	R54260	SCREW	2		
29	T11882	COVER	1		
30	T11883	GASKET	1		
31	T15712	O-RING	1		
32	.....	FITTING	NA		
	R63345	UNION FITTING	6		
33	T11920	SCREW	1		FAST IDLE

FUEL TRANSFER PUMP
(6466DH)

RGP1585 -UN-01JAN94

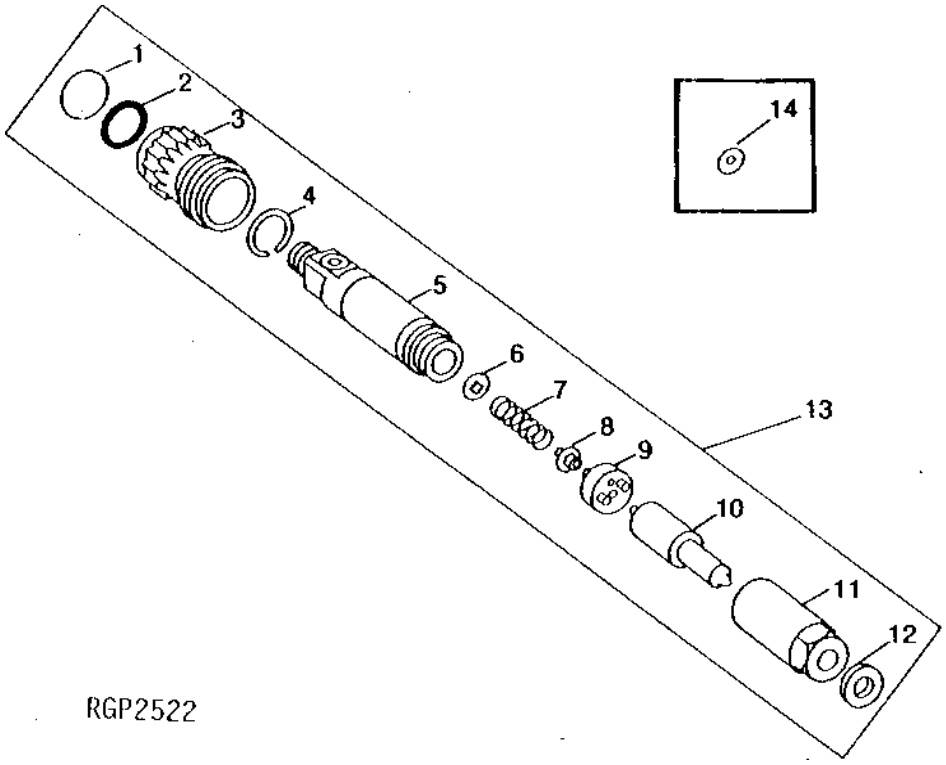


KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R54261	SCREW	1		
2	R67446	WASHER	1		
3	R61123	CAP	1		
4	R34623	PLUG	1		
5	R54237	SPRING	1		
6	R54253	PISTON	1		
7	R61120	WASHER	1		
8	R61118	FUEL FILTER	1		
9	R54222	WASHER	1		
10	R61119	SNAP RING	1		
11	AR61995	REGULATOR	1		
12	R54231	WASHER	1		
13	R54226	SPRING PIN	1		
14	R61122	BACK-UP RING	1		
15	R34630	SPRING	2		
16	AR88493	BLADE	1		(PKG. OF 4)
	AR88494	BLADE	1		OVERSIZE (PKG. OF 4)
17	R66598	LINING	1		
18	R61121	RETAINER	1		
19	R61124	O-RING	1		
20	AR91023	KIT	1		

MEMORANDA

FUEL INJECTION NOZZLE
(6466DH)

RGP2522 -UN-01JAN94

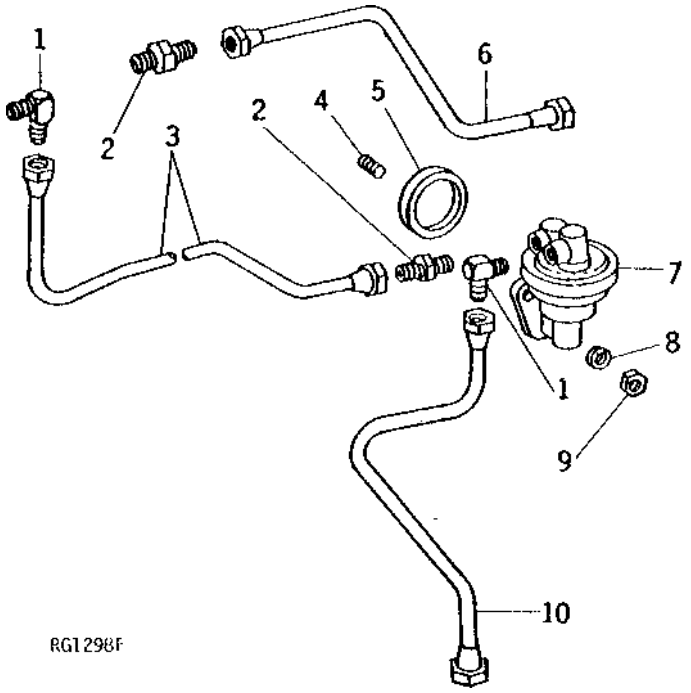


FUEL INJECTION NOZZLE - CONTINUED
(6466DH)

KEY	PART NO.	PART NAME	QTY	ENG. SER. NO. OR PUMP DATE	REMARKS
1	R60277	SNAP RING	1		
2	R51603	O-RING	1		
3	R60279	NUT	1		
4	R60278	SNAP RING	1		
5	R60272	NOZZLE HOLDER	1		(SUB AR74664)
6	R83720	WASHER	1		1.02 MM
	R83721	WASHER	1		1.08 MM
	R83722	WASHER	1		1.12 MM
	R83723	WASHER	1		1.18 MM
	R83724	WASHER	1		1.22 MM
	R83725	WASHER	1		1.28 MM
	R83726	WASHER	1		1.30 MM
	R83727	WASHER	1		1.38 MM
	R83728	WASHER	1		1.42 MM
	R83729	WASHER	1		1.48 MM
	R83730	WASHER	1		1.50 MM
	R83731	WASHER	1		1.58 MM
	R83732	WASHER	1		1.60 MM
	R83733	WASHER	1		1.68 MM
	R83734	WASHER	1		1.70 MM
	R83735	WASHER	1		1.78 MM
	R83736	WASHER	1		1.82 MM
	R83737	WASHER	1		1.88 MM
	R83738	WASHER	1		1.90 MM
	R83739	WASHER	1		1.98 MM
7	R60273	SPRING	1		
8	R60274	SEAT	1		
9	R60275	PLATE	1		
10	AR74667	NOZZLE	1		(KDEL 4 X 0.345)
	AR85541	INJECTION NOZZLE	1		(KDEL 4 X 0.275)
11	R60276	NUT	1		
12	R64840	WASHER	1		
13	AR74664	INJECTION NOZZLE	6		
14	R60280	WASHER	1		0.99 MM (.039") (SUB R83720)
	R60281	WASHER	1		1.04 MM (.041") (SUB R83721)
	R60282	WASHER	1		1.09 MM (.043") (SUB R83722)
	R60283	WASHER	1		1.14 MM (.045") (SUB R83723)
	R60284	WASHER	1		1.19 MM (.047") (SUB R83724)
	R60285	WASHER	1		1.24 MM (.049") (SUB R83725)
	R60286	WASHER	1		1.29 MM (.051") (SUB R83726)
	R60287	WASHER	1		1.34 MM (.053") (SUB R83727)
	R60288	WASHER	1		1.39 MM (.055") (SUB R83728)
	R60289	WASHER	1		1.44 MM (.057") (SUB R83729)
	R60290	WASHER	1		1.49 MM (.059") (SUB R83730)
	R60291	WASHER	1		1.54 MM (.061") (SUB R83731)
	R60292	WASHER	1		1.60 MM (.063") (SUB R83732)
	R60293	WASHER	1		1.65 MM (.065") (SUB R83733)
	R60294	WASHER	1		1.70 MM (.067") (SUB R83734)
	R60295	WASHER	1		1.75 MM (.069") (SUB R83735)
	R60296	WASHER	1		1.80 MM (.071") (SUB R83736)
	R60297	WASHER	1		1.85 MM (.073") (SUB R83737)
	R60298	WASHER	1		1.90 MM (.075") (SUB R83738)
	R60299	WASHER	1		1.95 MM (.077") (SUB R83739)

FUEL PUMP AND PIPES
(6466DH)

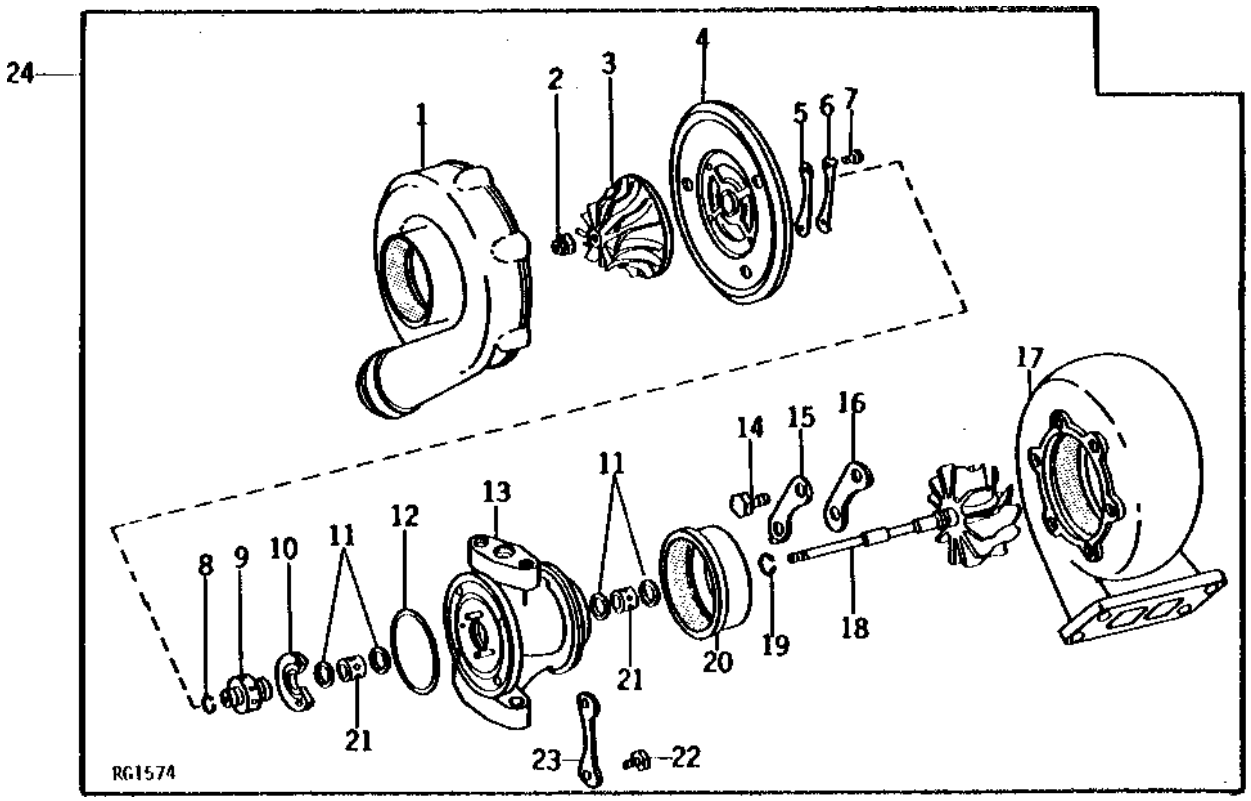
RG1298 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	T30738	ELBOW FITTING	2		
2	R27346	FITTING	2		
3	AR57265	FUEL LINE	1		
4	R48755	STUD	2		
5	R48399	WASHER	1		
6	AR74344	FUEL LINE	1		
7	AR57264	FUEL PUMP	1		
	AR52556	LEVER	1		
	A4365R	O-RING	1		
8	12H303	LOCK WASHER	2		5/16"
9	14H785	NUT	2		5/16"
10	AH108347	HOSE	1		(SUB FOR AH88851, THIS APPLICATION)

TURBOCHARGER
(6466TH)
(AIRESEARCH)
(ENGINE SERIAL NO. -216119)
(ENGINE SERIAL NO. 252444-)

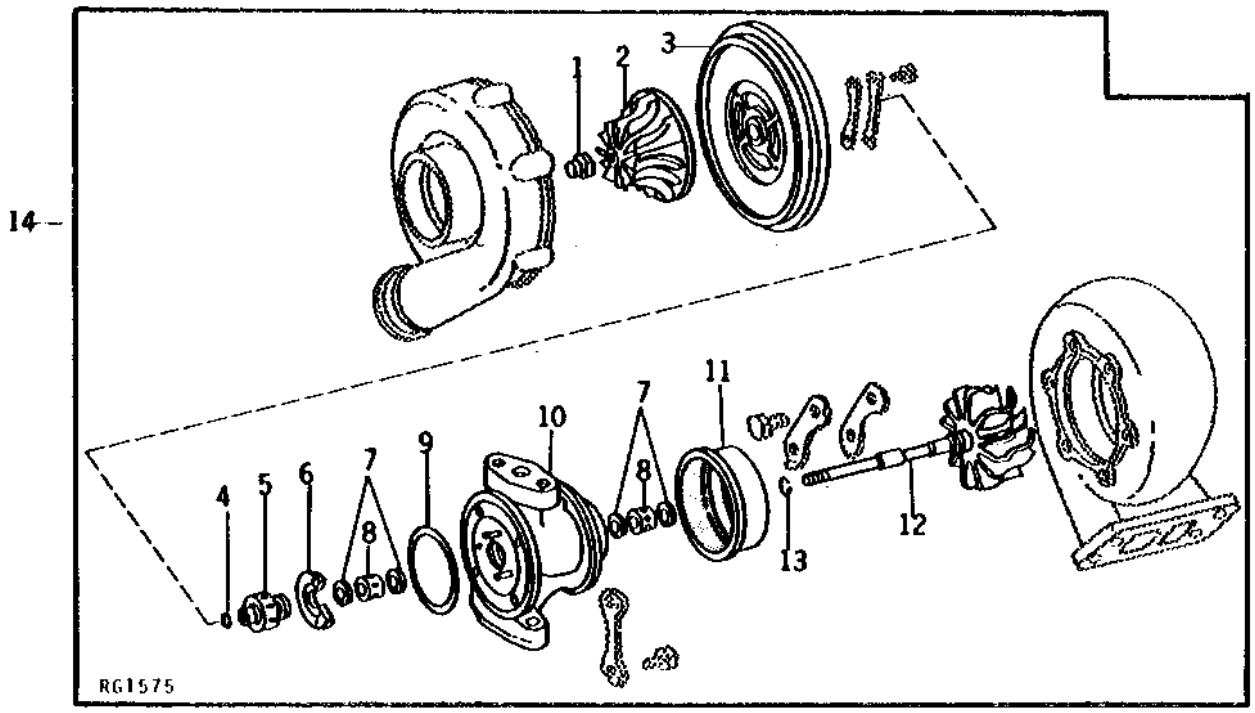
RG1574 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R60725	HOUSING	1		
2	R43817	LOCK NUT	1		
3	R57715	IMPELLER	1		
4	AR54934	COVER	1		
5	R48709	CLAMP	3		
6	R48710	LOCK PLATE	3		
7	19H2020	CAP SCREW	6		5/16" X 1/2"
8	R43806	PISTON RING	1		
9	R43801	THRUST BEARING	1		
10	R43808	BEARING	1		
11	R43816	SNAP RING	4		
12	R43805	O-RING	1		
13	AR63781	HOUSING	1		
14	R60728	SELF-LOCKING SCREW	6		
15	R43815	LOCK PLATE	3		
16	R60729	CLAMP	3		
17	R60726	HOUSING	1		
18	AR51988	TURBINE	1		
19	R55024	PISTON RING	1		
20	R43804	SHROUD	1		
21	R43803	BEARING	2		
	R50784	BEARING	2		0.13 MM (.005") UNDERSIZE (NO LONGER AVAILABLE)
	R50785	BEARING	2		0.25 MM (.010") UNDERSIZE
22	19H1919	CAP SCREW	4		1/4" X 5/8"
23	R43986	LOCK PLATE	2		
24	RE19778	TURBOCHARGER	1		(SUB FOR AR73626) REMANUFACTURED

TURBOCHARGER CENTER HOUSING WITH ROTATING PARTS
(6466TH)
(AIRESEARCH)
(ENGINE SERIAL NO. -216119)
(ENGINE SERIAL NO. 252444-)

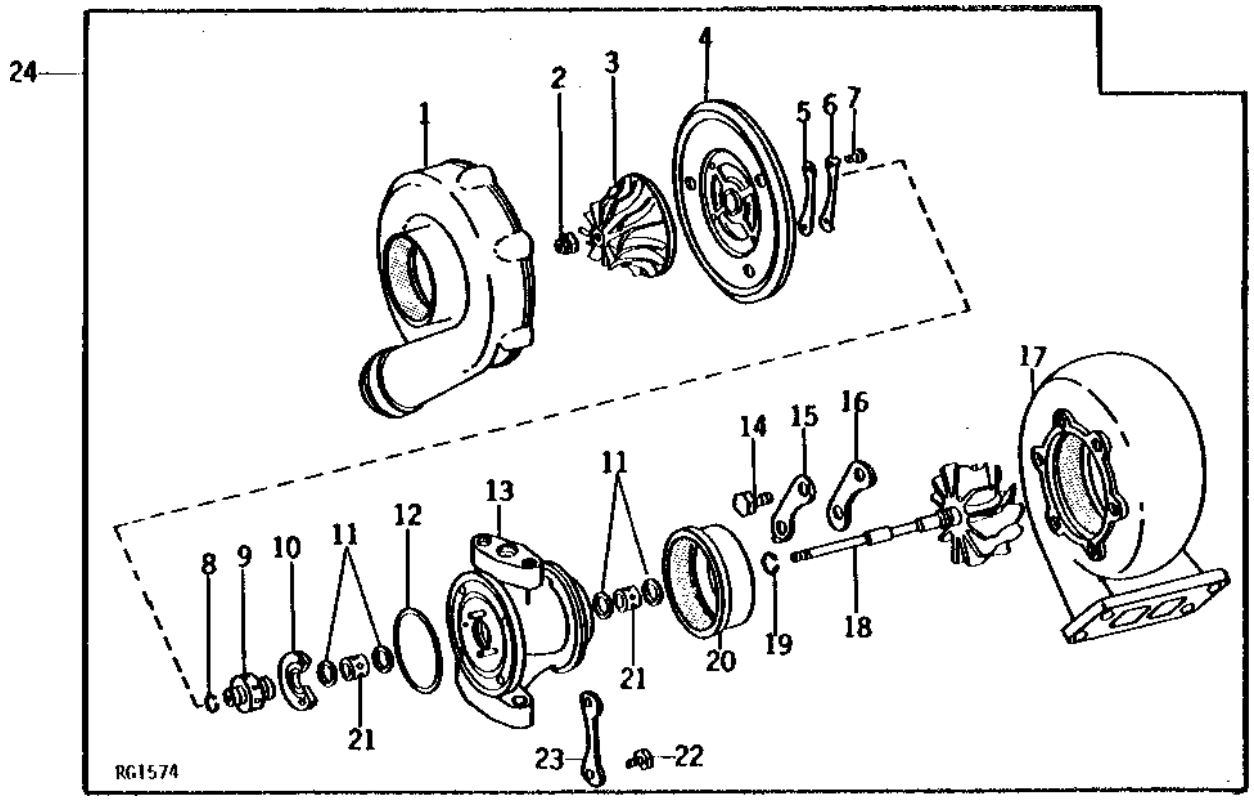
RG1575 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R43817	LOCK NUT	1		
2	R57715	IMPELLER	1		
3	AR54934	COVER	1		
4	R43806	PISTON RING	1		
5	R43801	THRUST BEARING	1		
6	R43808	BEARING	1		
7	R43816	SNAP RING	4		
8	R43803	BEARING	2		
9	R43805	O-RING	1		
10	AR63781	HOUSING	1		
11	R43804	SHROUD	1		
12	AR51988	TURBINE	1		
13	R55024	PISTON RING	1		
14	AR69308	HOUSING	1		

TURBOCHARGER
(6466TH)
(AIRESEARCH)
(ENGINE SERIAL NO. 216120-252443)

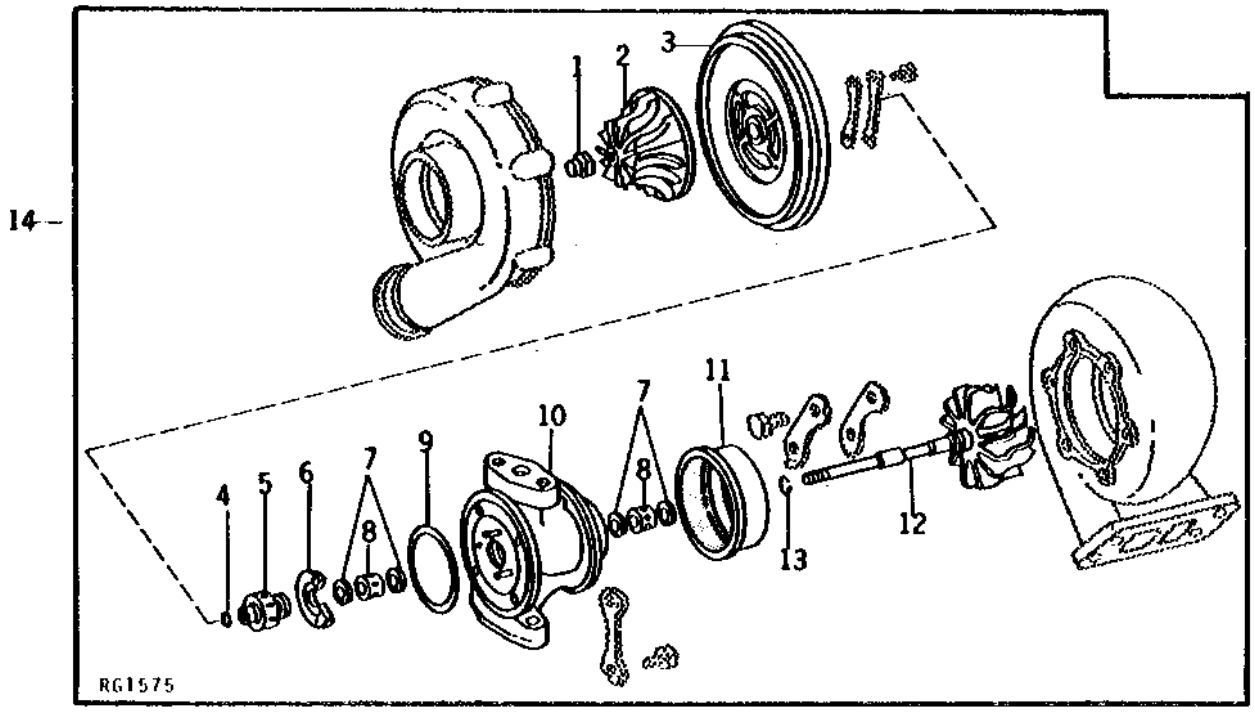
RG1574 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R75494	HOUSING	1		
2	R43817	LOCK NUT	1		
3	R75496	IMPELLER	1		
4	AR101787	PLATE	1		
5	R48709	CLAMP	3		
6	R48710	LOCK PLATE	3		
7	19H2020	CAP SCREW	6		5/16" X 1/2"
8	R43806	PISTON RING	1		
9	R43801	THRUST BEARING	1		
10	R75493	BEARING	1		
11	R43816	SNAP RING	4		
12	R43805	O-RING	1		
13	AR63781	HOUSING	1		
14	R60728	SELF-LOCKING SCREW	6		
15	R43815	LOCK PLATE	3		
16	R60729	CLAMP	3		
17	R75495	HOUSING	1		
18	AR101786	WHEEL	1		
19	R55024	PISTON RING	1		
20	R43804	SHROUD	1		
21	R75492	BEARING	2		
	R50784	BEARING	2		0.13 MM (.005") UNDERSIZE (NO LONGER AVAILABLE)
	R50785	BEARING	2		0.25 MM (.010") UNDERSIZE
22	19H1919	CAP SCREW	4		1/4" X 5/8"
23	R43986	LOCK PLATE	2		
24	AR101784	TURBOCHARGER	1		REMANUFACTURED, (SUB AR73626, THIS APPLICATION)

TURBOCHARGER CENTER HOUSING WITH ROTATING PARTS
(6466TH)
(AIRESEARCH)
(ENGINE SERIAL NO. 216120-252443)

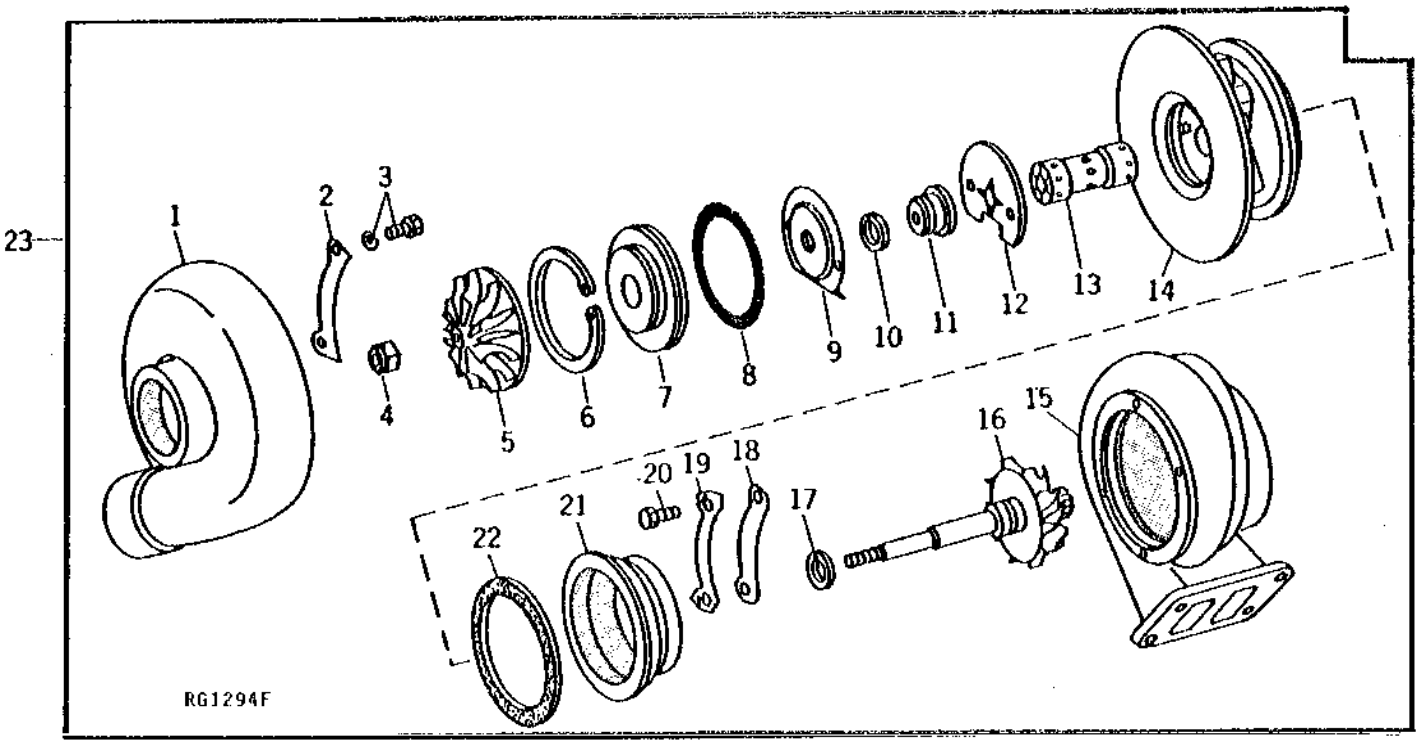
RG1575 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R43817	LOCK NUT	1		
2	R75496	IMPELLER	1		
3	AR101787	PLATE	1		
4	R43806	PISTON RING	1		
5	R43801	THRUST BEARING	1		
6	R75493	BEARING	1		
7	R43816	SNAP RING	4		
8	R75492	BEARING	2		
9	R43805	O-RING	1		
10	AR63781	HOUSING	1		
11	R43804	SHROUD	1		
12	AR101786	WHEEL	1		
13	R55024	PISTON RING	1		
14	AR101788	HOUSING	1		

TURBOCHARGER
(6466TH)
(SCHWITZER)

RG1294 -UN-01JAN94

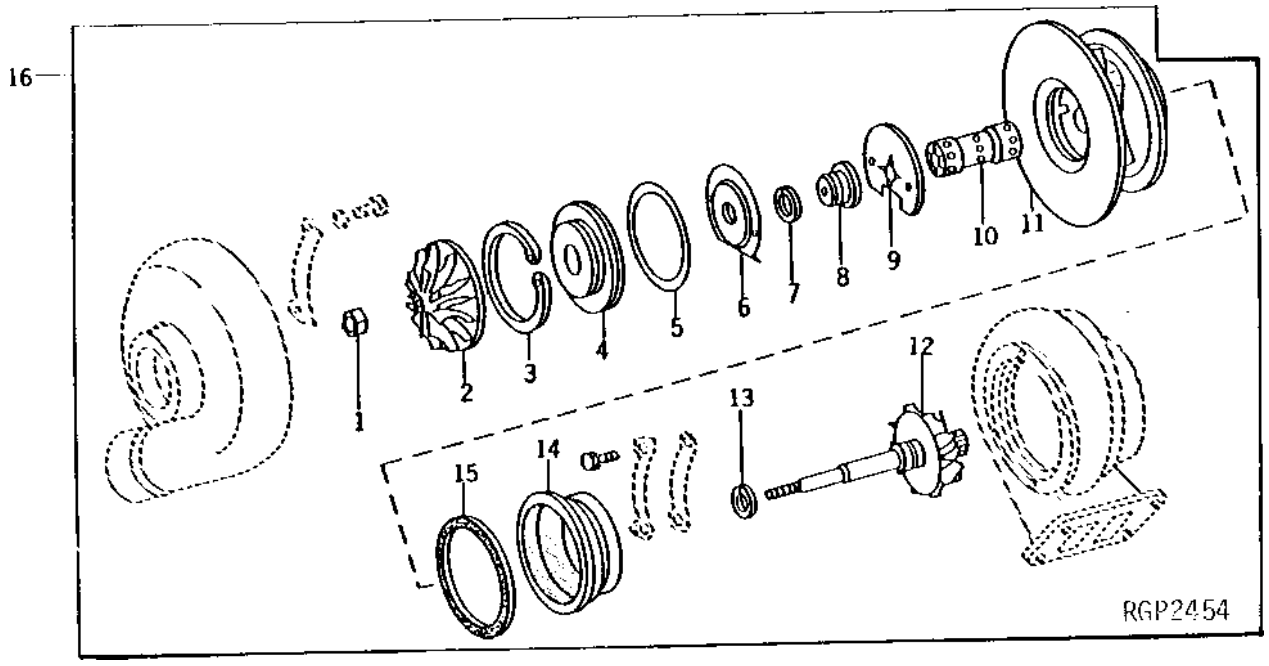


KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R63136	COVER	1		
2	R46693	CLAMP	3		
3	AR78019	SCREW	6		
4	R76686	LOCK NUT	1		(SUB FOR R46691)
5	R63135	IMPELLER	1		
6	R46686	SNAP RING	1		
7	R56626	INSERT	1		
8	R46685	O-RING	1		
9	R46682	DEFLECTOR	1		
10	R56628	PISTON RING	1		
11	R56627	SLEEVE	1		
12	R63127	THRUST BEARING	1		
13	R63126	BEARING	1		
	R64780	BEARING	1		0.25MM (.010") UNDERSIZE
	R64781	BEARING	1		0.51MM (.020") UNDERSIZE
14	AR78023	HOUSING	1		
15	R63137	HOUSING	1		
16	AR78021	TURBINE	1		
17	R63123	PISTON RING	1		
18	R63120	PLATE	2		
19	R63121	LOCK PLATE	2		
20	R63122	SELF-LOCKING SCREW	4		
21	R63124	PLATE	1		
22	R63125	GASKET	1		
23	AR87421	TURBOCHARGER	1	-296464	REMANUFACTURED
	RE19784	TURBOCHARGER	1	296465-	REMANUFACTURED

MEMORANDA

TURBOCHARGER CENTER HOUSING WITH ROTATING PARTS
(6466TH)
(SCHWITZER)

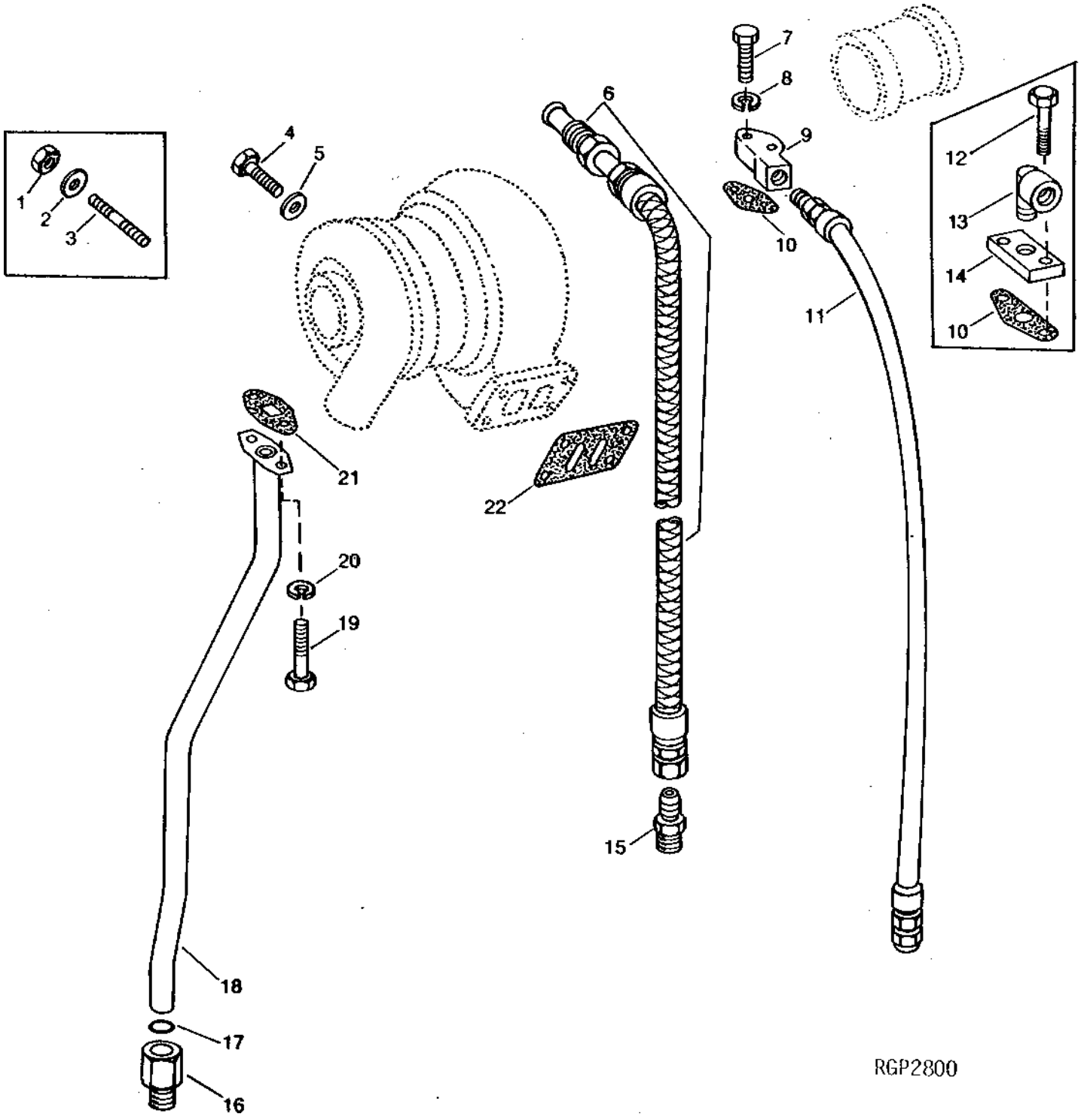
RGP2454 -UN-23SEP94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R76686	LOCK NUT	1		(SUB FOR R46691, THIS APPLICATION)
2	R63135	IMPELLER	1		
3	R46686	SNAP RING	1		
4	R56626	INSERT	1		
5	R46685	O-RING	1		
6	R46682	DEFLECTOR	1		
7	R56628	PISTON RING	1		
8	R56627	SLEEVE	1		
9	R63127	THRUST BEARING	1		
10	R63126	BEARING	1		
11	AR78023	HOUSING	1		
12	AR78021	TURBINE	1		
13	R63123	PISTON RING	1		
14	R63124	PLATE	1		
15	R63125	GASKET	1		
16	AR78035	HOUSING	1		

TURBOCHARGER OIL PIPES
(6466TH)

RGP2800 -UN-01JAN94

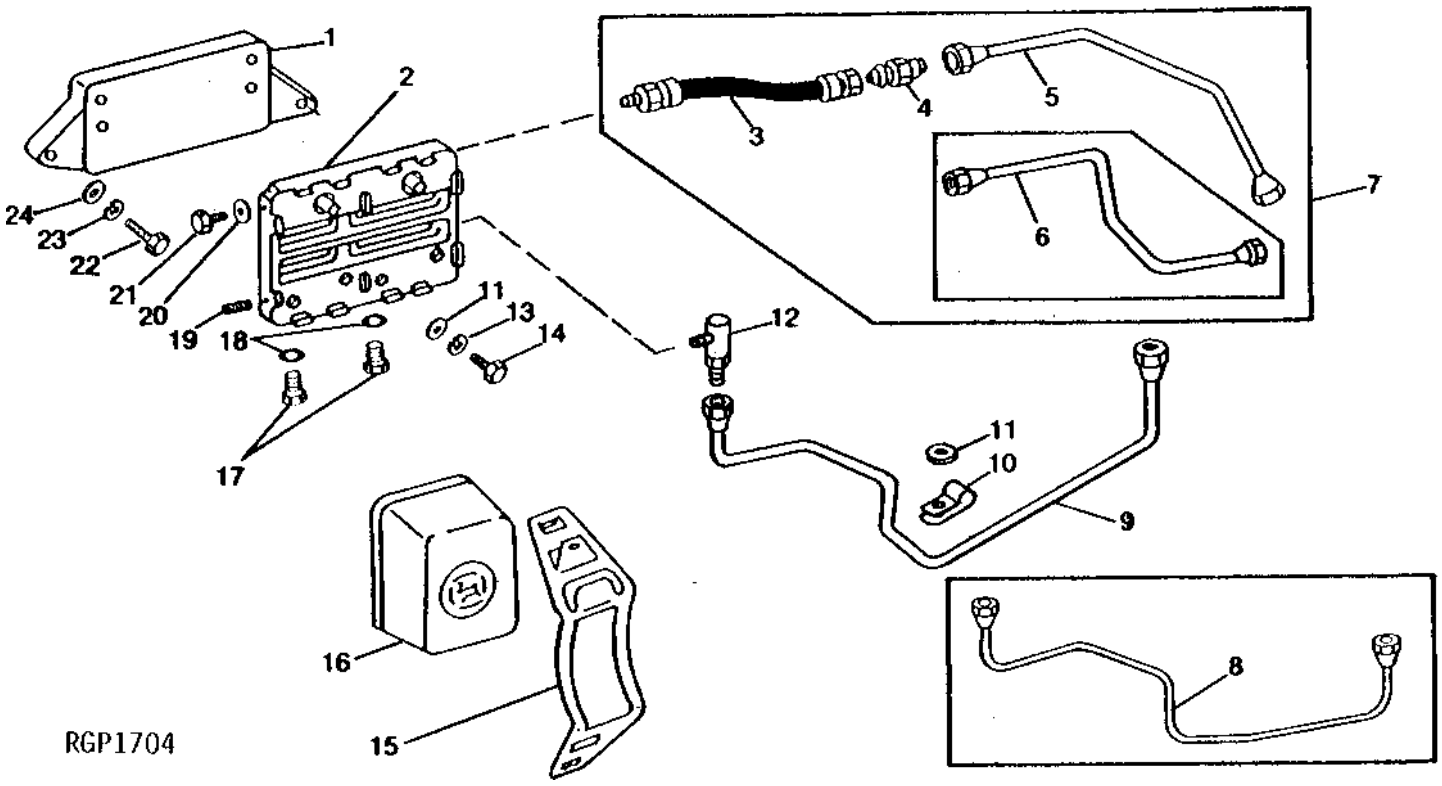


TURBOCHARGER OIL PIPES - CONTINUED
(6466TH)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	14H1076	NUT	4		3/8"
2	24H1303	WASHER	4		
3	R55078	STUD	4		(SUB R54500 AND 24H1305, THIS APPLICATION)
4	R54500	SCREW	4		
5	24H1305	WASHER	4		13/32" X 13/16" X 0.065"
6	RE20231	OIL LINE	1	296465-	
7	19H3552	CAP SCREW	2	-296464	5/16" X 1-1/2"
8	12H303	LOCK WASHER	2	-296464	5/16"
9	R43928	ADAPTER	1	-296464	
10	R97348	GASKET	1	-296464	(SUB FOR R43780)
11	AR78810	HOSE	1	-296464	
12	19H1905	CAP SCREW	2		5/16" X 1", (NO LONGER REQUIRED)
13	T11180	ELBOW FITTING	1		(NO LONGER REQUIRED)
14	R79723	STRAP	1		(NO LONGER REQUIRED)
15	R62239	FITTING	1		
16	R41285	ADAPTER	1		1/2"
17	R72328	O-RING	1		(SUB FOR R43780)
18	AR73815	OIL LINE	1		RETURN
19	19H2284	CAP SCREW	2		3/8" X 7/8"
20	12H304	LOCK WASHER	2		3/8"
21	R105346	GASKET	1		(SUB FOR R43416 OR R97349)
22	R43751	GASKET	1		

FUEL FILTER
(6466TH 01)

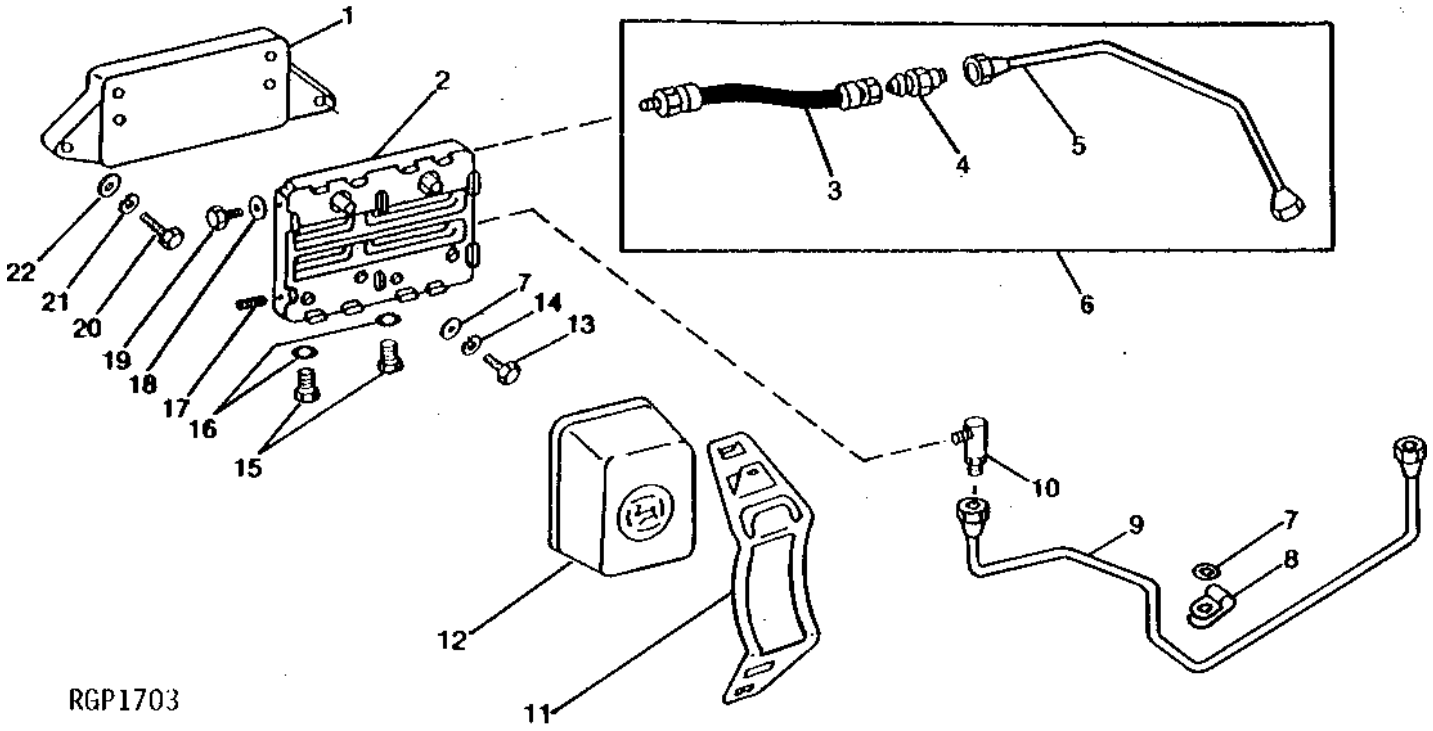
RGP1704 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R50427	SUPPORT	1		(SUB RE24359) (ALSO ORDER (2) 12H293)
	RE24359	BASE	1		
2	AR54590	HOUSING	1		
3	AR85332	HOSE	1		(SUB RE41171, R51133, R53901 AND R83489, THIS APPLICATION)
4	R50201	FITTING	1		
5	AR94234	FUEL LINE	1	139201-	(SUB RE41171, R51133, R53901 AND R83489, THIS APPLICATION)
6	AR85334	FUEL LINE	1	-139200	(SUB RE41171, R51133, R53901 AND R83489, THIS APPLICATION)
	AR94234	FUEL LINE	1		(SUB FOR AR85334)
7	AR85331	KIT	1		(SUB RE41171, R51133, R53901 AND R83489, THIS APPLICATION)
8	AR73822	FUEL LINE	1		(SUB AR88901)
9	AR88901	LINE	1		
10	T13814	CLAMP	1		(SUB FOR T30367, THIS APPLICATION)
11	24H1305	WASHER	5		13/32" X 13/16" X 0.065"
12	.....	CHECK VALVE	1		(SUB AR73888)
13	12H303	LOCK WASHER	4		5/16"
14	19H1905	CAP SCREW	4		5/16" X 1"
15	R66821	CLAMP	2		(SUB FOR R57258)
16	AR86745	FILTER ELEMENT	2		(SUB FOR AR50041, THIS APPLICATION) (MARKED AR86745 OR RE10104)
17	R48071	DRAIN PLUG	2		
18	R34447	WASHER	2		
19	15H559	PIPE PLUG	1		1/4"
20	R50426	WASHER	1		
21	R50425	BLEED SCREW	1		
22	19H2500	CAP SCREW	2		7/16" X 1-3/8"
23	12H293	LOCK WASHER	2		7/16"
24	24H1323	WASHER	2		15/32" X 13/16" X 0.090"

FUEL FILTER
(6466TH 05)
(ENGINE SERIAL NO. -299563)

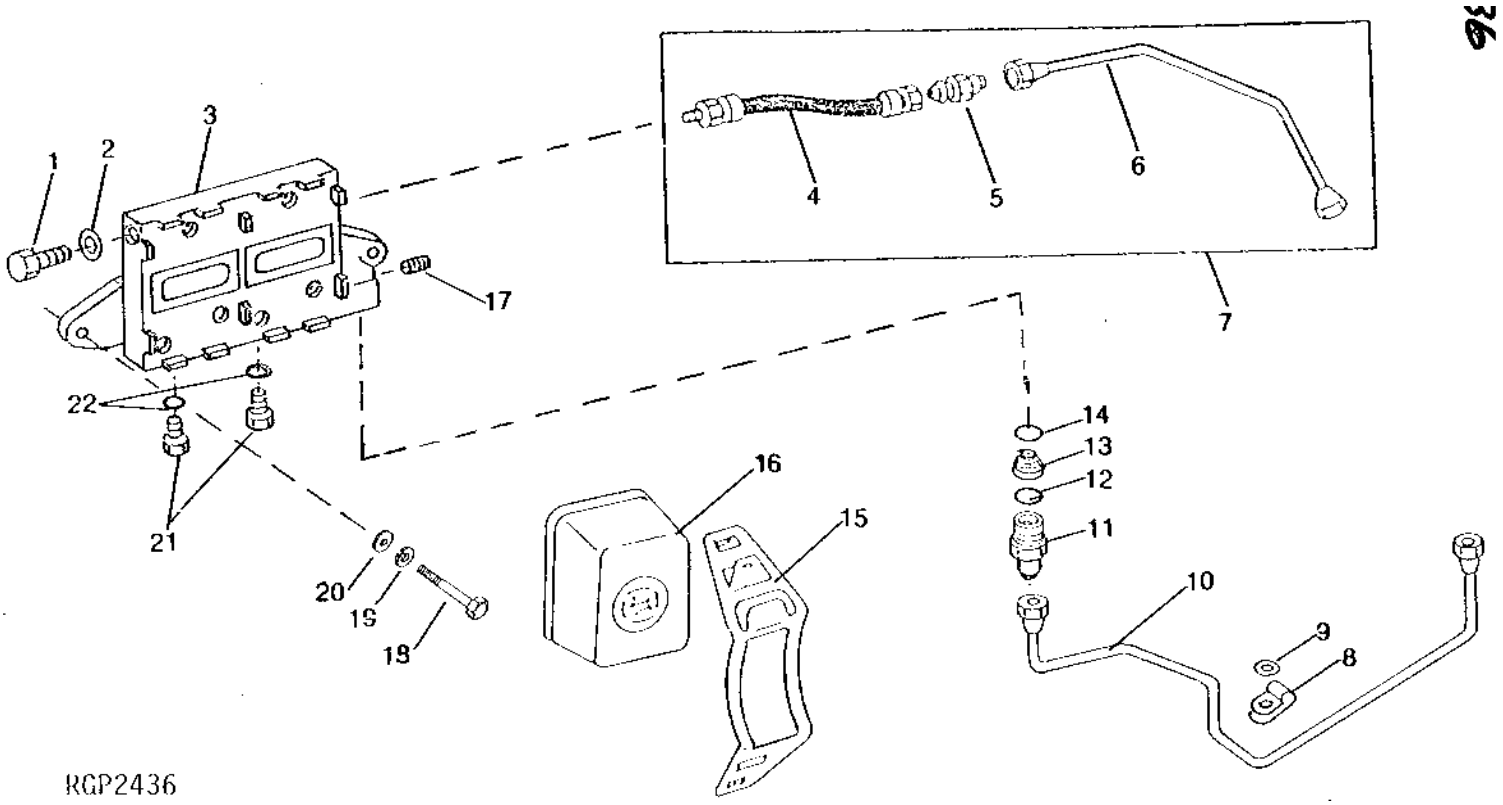
RGP1703 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R50427	SUPPORT	1		(SUB RE24359) (ALSO ORDER (2) 12H293)
	RE24359	BASE	1		
2	AR54590	HOUSING	1	-240474	
	R76191	HOUSING	1	240475-	
3	AR85332	HOSE	1		(SUB RE41171, R51133, R53901 AND R83489, THIS APPLICATION)
4	R50201	FITTING	1		
5	AR94234	FUEL LINE	1		(SUB RE41171, R51133, R53901 AND R83489, THIS APPLICATION)
6	AR85331	KIT	1		(SUB RE41171, R51133, R53901 AND R83489, THIS APPLICATION)
7	24H1305	WASHER	5		13/32" X 13/16" X 0.065"
8	T13814	CLAMP	1		(SUB FOR T30367)
9	AR88901	LINE	1		
10	.....	CHECK VALVE	1		(SUB AR73888)
11	R66821	CLAMP	2		
12	AR86745	FILTER ELEMENT	2		(MARKED AR86745 OR RE10104) (SUB FOR AR50041, THIS APPLICATION)
13	19H1905	CAP SCREW	4		5/16" X 1"
14	12H303	LOCK WASHER	4		5/16"
15	R48071	DRAIN PLUG	2		
16	R34447	WASHER	2		
17	15H559	PIPE PLUG	1		1/4"
18	R50426	WASHER	1		
19	R50425	BLEED SCREW	1		
20	19H2500	CAP SCREW	2		7/16" X 1-3/8"
21	12H293	LOCK WASHER	2		7/16"
22	24H1323	WASHER	2		15/32" X 13/16" X 0.090"

FUEL FILTER
(SERIAL NO. 299564-)

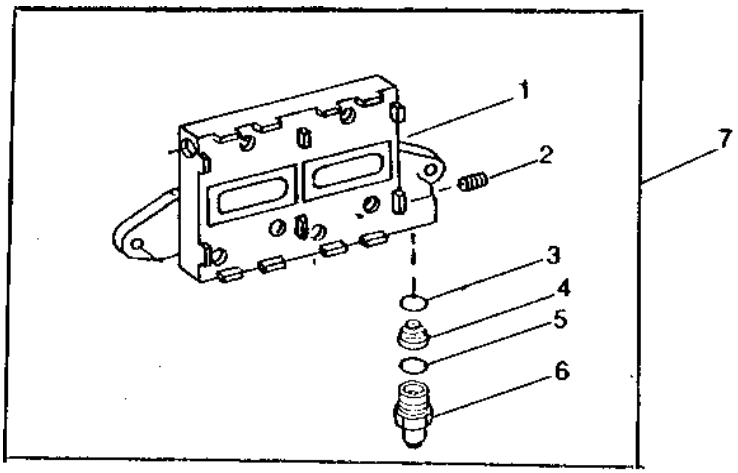
RGP2436 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R50425	BLEED SCREW	1		
2	R50426	WASHER	1		
3	R81459	BASE	1		
4	AR85332	HOSE	1		
5	R50201	FITTING	1		
6	AR94234	FUEL LINE	1		
7	AR85331	KIT	1		
8	T30367	CLAMP	1		
9	24H1305	WASHER	5		13/32" X 13/16" X 0.065"
10	AR88901	LINE	1		
11	R81460	FITTING	1		
12	P46051	O-RING	1		
13	AR73824	CHECK VALVE	1		
14	R375R	O-RING	1		
15	R66821	CLAMP	2		
16	AR86745	FILTER ELEMENT	2		
17	15H558	PIPE PLUG	1		1/8"
18	19H2500	CAP SCREW	2		7/16" X 1-3/8"
19	12H293	LOCK WASHER	2		7/16"
20	24H1325	WASHER	2		15/32" X 59/64" X 0.065"
21	R48071	DRAIN PLUG	2		
22	R34447	WASHER	2		

FUEL FILTER BASE KIT
(6466TH 01, 05)

RGP2682 -UN-01JAN94

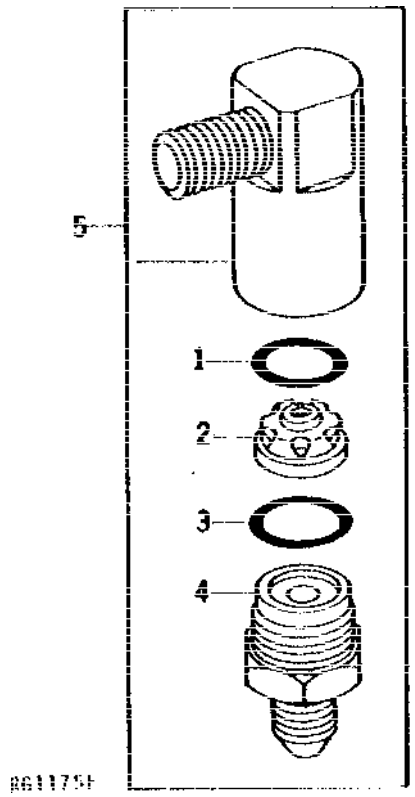


RGP2682

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R81459	BASE	1		(SUB FOR R50427)
2	15H558	PIPE PLUG	1		1/8"
3	R375R	O-RING	1		
4	AR73824	CHECK VALVE	1		
5	P46051	O-RING	1		
6	R81460	FITTING	1		
	R81461	FITTING	NA		
7	RE24359	BASE	1		

FUEL CHECK VALVE
(6466TH)
(SERIAL NO. -299563)

RG1175 -UN-01JAN94

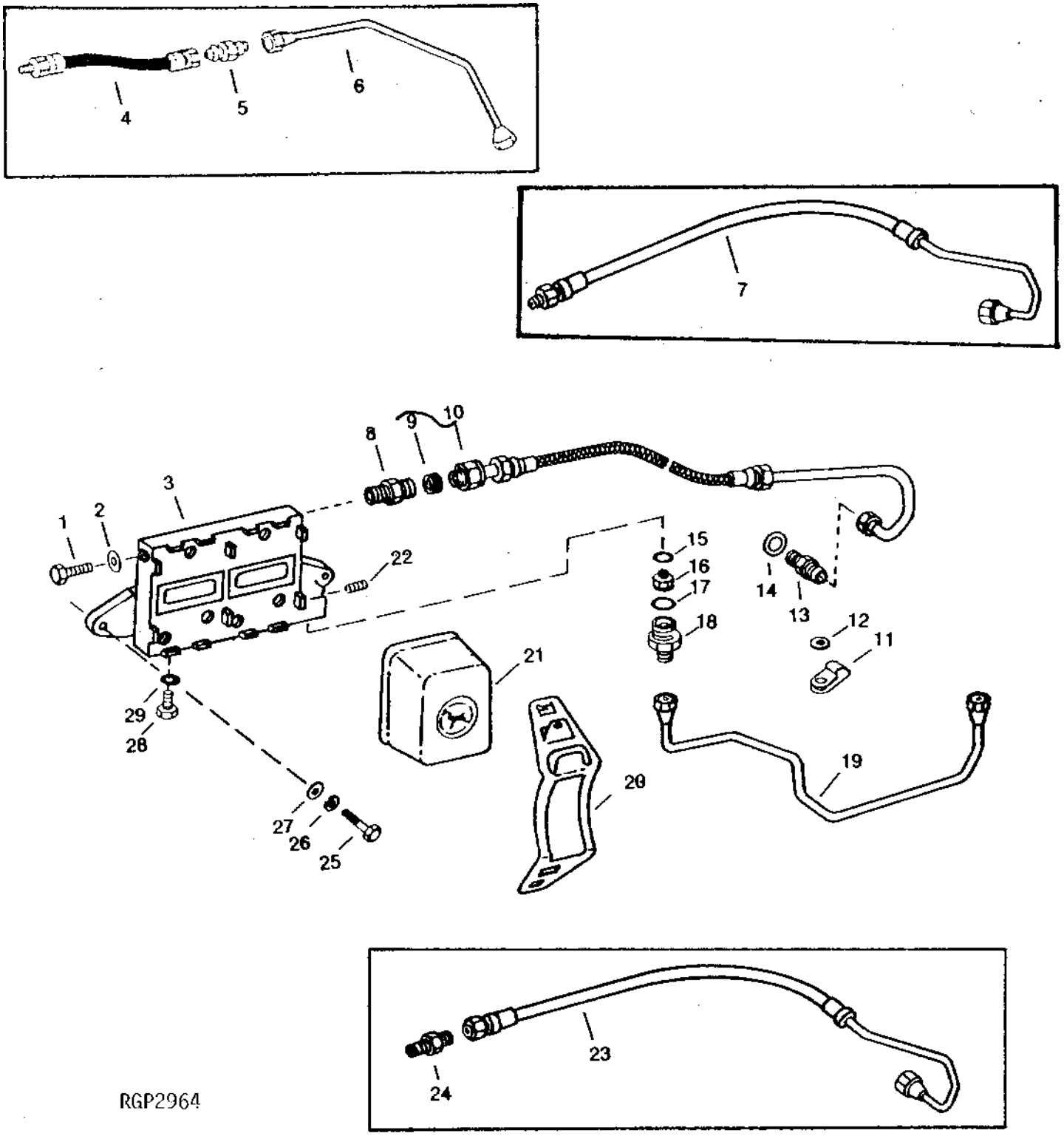


KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R27166	O-RING	1		
2	AR73824	CHECK VALVE	1		
3	R375R	O-RING	1		
4	R60863	FITTING	1		
5	AR73888	CHECK VALVE	1		

MEMORANDA

FUEL FILTER AND FUEL PIPES
(SERIAL NO. 299564-)
(6466TH 05)

RGP2964 -UN-01JAN94

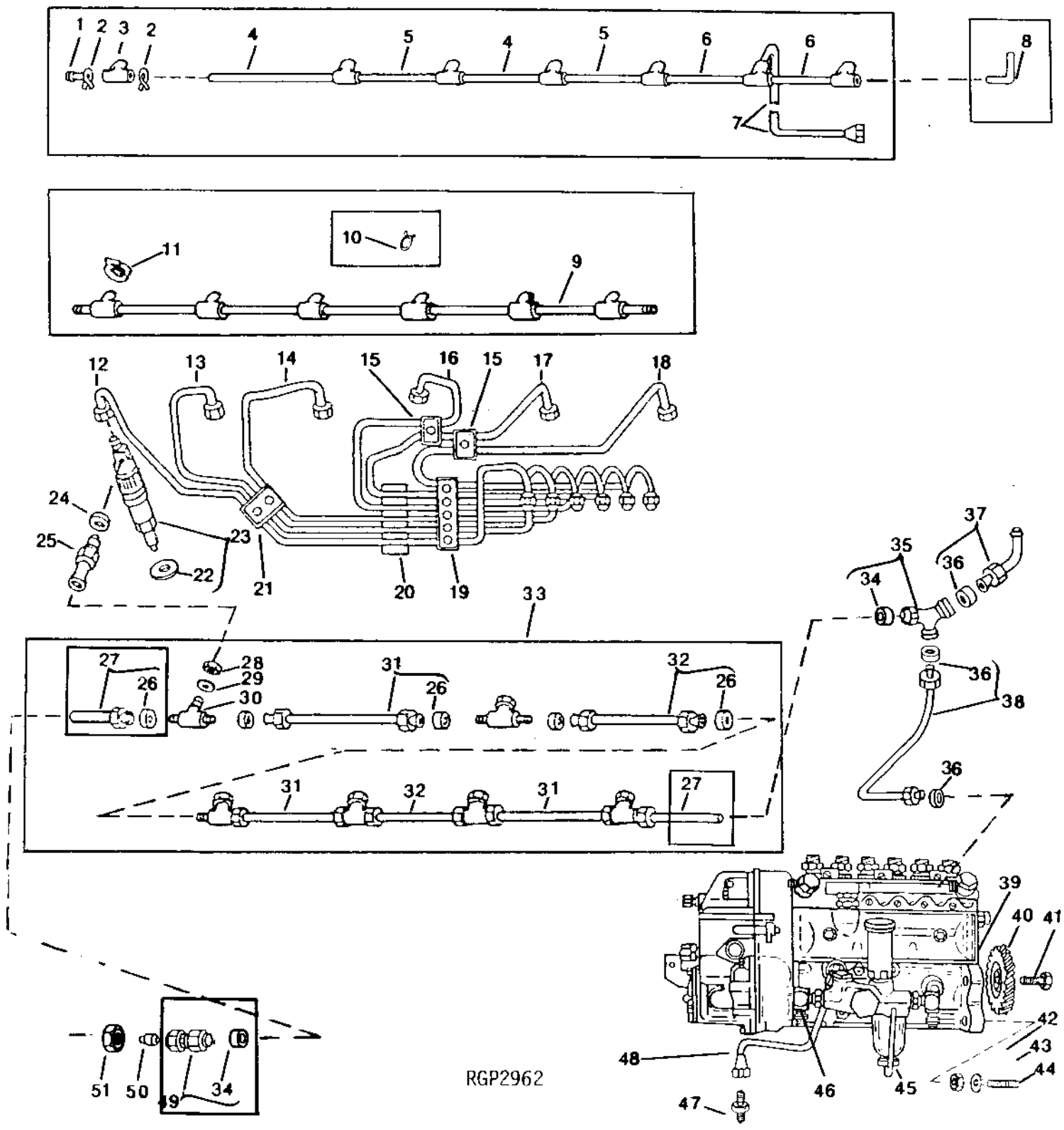


FUEL FILTER AND FUEL PIPES - CONTINUED
(SERIAL NO. 299564-)
(6466TH 05)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R50425	BLEED SCREW	1		
2	R50426	WASHER	1		
3	R81459	BASE	1		
4	AR85332	HOSE	1	-313039	(SUB RE41171, R51133, R83489 AND R53901, THIS APPLICATION)
5	R50201	FITTING	1	-313039	
6	AR94234	FUEL LINE	1	-313039	(SUB RE41171, R51133, R83489 AND R53901, THIS APPLICATION)
7	RE23155	FUEL LINE	1	313040-328429	(SUB RE41171, R51133, R83489 AND R53901, THIS APPLICATION)
8	R51133	FITTING	1	333636-	(USE WITH RE28950, RE37340 OR RE41171)
9	R67092	SEAL	1		
10	RE28950	FUEL LINE	1	333636-335352	(SUB FOR AR85332, RE23155 OR RE35246) (SUB RE41171, THIS APPLICATION)
	RE37340	FUEL LINE	1	335353-	(SUB RE41171)
	RE41171	FUEL LINE	1		(SUB FOR AR85332, AR94234, RE23155, RE28950 AND RE37340)
	RE38326	FUEL LINE	1		(SUB FOR RE28950)
11	T13814	CLAMP	1		(SUB FOR T30367)
12	24H1305	WASHER	5		13/32" X 13/16" X 0.065"
13	R83489	FITTING	1	313040-	
14	R53901	WASHER	1		
15	R375R	O-RING	1		
16	AR73824	CHECK VALVE	1		
17	P46051	O-RING	1		
18	R81460	FITTING	1		
19	AR88901	LINE	1		
20	R66821	CLAMP	2		
21	AR86745	FILTER ELEMENT	2		(MARKED AR86745 OR RE10104)
22	15H558	PIPE PLUG	1		1/8"
23	RE35246	FUEL LINE	1	328430-333635	(SUB RE41171 AND R51133, THIS APPLICATION)
24	R26892	FITTING	1	328430-333635	
25	19H2500	CAP SCREW	2		7/16" X 1-3/8"
26	12H293	LOCK WASHER	2		7/16"
27	24H1325	WASHER	2		15/32" X 59/64" X 0.065"
28	R48071	DRAIN PLUG	2		
29	R34447	WASHER	2		

FUEL INJECTION PUMP, NOZZLES AND FUEL PIPES
(6466TH 01)

RGP2962 -UN-01JAN94

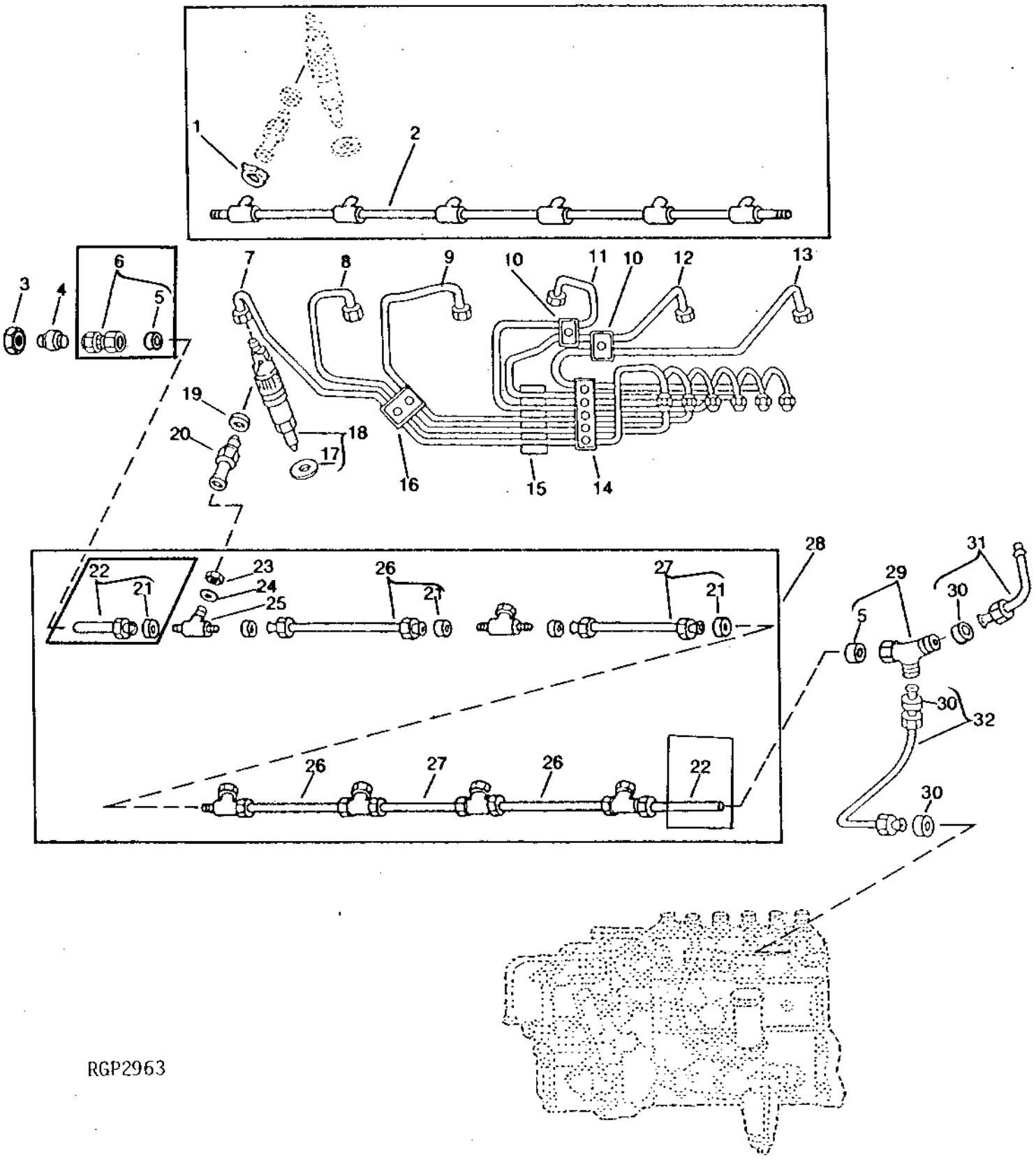


FUEL INJECTION PUMP, NOZZLES AND FUEL PIPES - CONTINUED
(6466TH 01)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	16H644	RIVET	1	-067248	1/4" X 1/2"
2	R69319	CLAMP	21	-067248	(SUB FOR R34766 OR AR48236)
3	T23425	BOOT	7	-067248	
4	R60877	LINE	2	-067248	
5	R60876	FUEL LINE	2	-067248	
6	R62245	FUEL LINE	2	-067248	
7	AR76502	FUEL LINE	1	-067248	
8	R54088	FUEL LINE	1	-067248	(SUB AR104650)
9	AR88495	FUEL LINE	1	067249-	(SUB RE27786) (ALSO ORDER R79138 AND RE23319)
10	R69319	CLAMP	6		(SUB R76170, THIS APPLICATION)
11	R76170	CLAMP	6		(USE WITH AR88495)
12	AR96862	FUEL LINE	1		NO. 6, (SUB FOR AR69451)
13	AR96861	FUEL LINE	1		NO. 5, (SUB FOR AR69450)
14	AR96860	FUEL LINE	1		NO. 4, (SUB FOR AR69449)
15	R58186	CLAMP	4		(ALSO INCLUDES (2) R61144, (2) R59305, (2) 21H1463 OR (2) 12H246
16	AR96859	FUEL LINE	1		NO. 3, (SUB FOR AR69448)
17	AR96858	FUEL LINE	1		NO. 2, (SUB FOR AR69447)
18	AR96857	FUEL LINE	1		NO. 1, (SUB FOR AR69446)
19	R59302	CLAMP	2		
	R61147	RETAINER	1		
	R59304	REINFORCEMENT	1		
	21H1463	CAP SCREW	5		0.190" X 7/8"
	12H246	LOCK WASHER	5		0.190"
20	R76568	ABSORBER	1		
21	R59297	HALF CLAMP	2		
	R61145	STRAP	1		
	R59298	STRAP	1		
	21H1463	CAP SCREW	2		0.190" X 7/8"
	12H246	LOCK WASHER	2		0.190"
22	R64840	WASHER	1		
23	.....	INJECTION NOZZLE	6		(SUB AR74665)
24	R59294	WASHER	6		(USE WITH R59293 OR R83558)
	R77551	O-RING	6		(VITON) (USE WITH R87082)
25	R59293	FITTING	6		(SUB (6) R87082 AND (6) R77551)
	R83558	FITTING	6		(SUB R87082 AND R77551)
	R87082	FITTING	6		(ALSO ORDER R77551)
26	R51936	PACKING	12	-315131	
	R51936	PACKING	11	315132-	
27	RE15806	FUEL LINE	2	-XXXXXX	(SUB RE23319)
	RE23319	FUEL LINE	1	XXXXXX-	
28	R79604	TUBE NUT	6		
29	R79605	WASHER	6		
30	R79606	TEE FITTING	6		
31	RE15807	FUEL LINE	3		
32	RE15808	FUEL LINE	2		
33	RE27786	FUEL LINE	1		LEAK-OFF, (SUB FOR RE15805 AND RE21103) (ALSO ORDER RE23319 AND R79138)
34	R79138	SLEEVE	2		(NO LONGER REQUIRED)
35	AR88120	TEE FITTING	1	067249-	
36	R51936	PACKING	3	067249-	(SUB FOR R63603)
37	AR104650	FUEL LINE	1	067249-	(SUB FOR AR93093)
38	AR88496	FUEL LINE	1	067249-	
39	RE28880	FUEL INJECTION PUMP	1		(SUB FOR AR88908, AR99939, RE28886 OR RE10470) (ALSO ORDER R53899, R53901, AR81002 AND (2) 19M7692)
40	R68274	GEAR	1		(SUB FOR AR88905, THIS APPLICATION)
41	AR59115	SELF-LOCKING SCREW	3		
42	R32511	NUT	4		3/8"
43	R42729	WASHER	4		
44	R55396	STUD	4		
45	.....	FUEL PUMP	1		(SUB RE20042 AND (2) AR104674)
46	AR26746	ELBOW FITTING	2		(ALSO ORDER R26287)
	R79060	O-RING	2		(SUB FOR R26287, THIS APPLICATION)
47	R39832	ADAPTER	1		(USE WITH AR91012)
48	AR61514	LINE	1	-085221	(TO R39832 IN BLOCK)
	AR91012	LINE	1	085222-	(SUB RE38732) (ALSO ORDER R76822)
49	AR87443	UNION FITTING	1	067249-XXXXXX	(NO LONGER REQUIRED)
50	AR85519	PLUG	1	067249-	
51	R51937	TUBE NUT	1		

FUEL INJECTION NOZZLES AND FUEL PIPES
(6466TH 05)

RGP2963 -UN-01JAN94



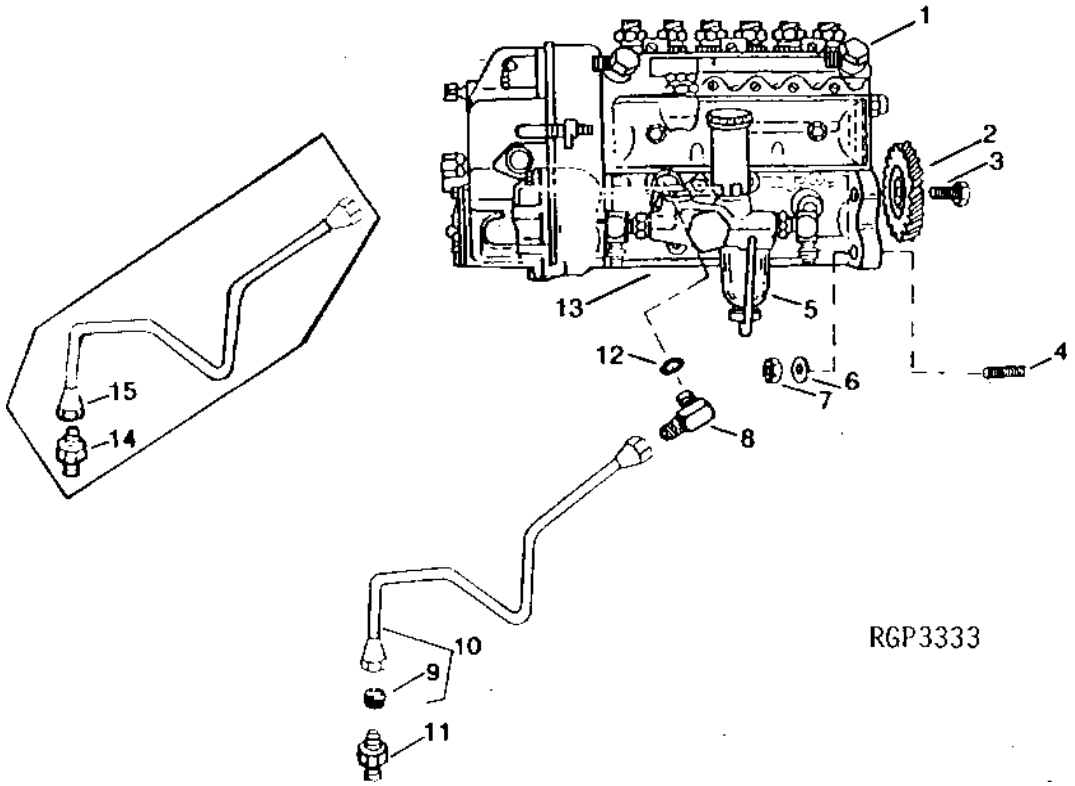
FUEL INJECTION NOZZLES AND FUEL PIPES - CONTINUED
(6466TH 05)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R76170	CLAMP	6	-256207	(USE WITH AR88495)
2	AR88495	FUEL LINE	1	-256207	(SUB RE27786) (ALSO ORDER R79138 AND RE23319)
3	R51937	TUBE NUT	1		
4	AR85519	PLUG	1		
5	R79138	SLEEVE	2		(NO LONGER REQUIRED)
	R79138	SLEEVE	1		
6	AR87443	UNION FITTING	1		(NO LONGER REQUIRED)
7	AR96862	FUEL LINE	1		NO. 6, (SUB FOR AR69451)
8	AR96861	FUEL LINE	1		NO. 5, (SUB FOR AR69450)
9	AR96860	FUEL LINE	1		NO. 4, (SUB FOR AR69449)
10	R58186	CLAMP	4		
	R59305	STRAP	2		
	R61144	STRAP	2		
	21H1463	CAP SCREW	2		0.190" X 7/8"
	12H246	LOCK WASHER	2		0.190"
11	AR96859	FUEL LINE	1		NO. 3, (SUB FOR AR69448)
12	AR96858	FUEL LINE	1		NO. 2, (SUB FOR AR69447)
13	AR96857	FUEL LINE	1		NO. 1, (SUB FOR AR69446)
14	R59302	CLAMP	2		
	R59304	REINFORCEMENT	1		
	R61147	RETAINER	1		
	21H1463	CAP SCREW	5		0.190" X 7/8"
	12H246	LOCK WASHER	5		0.190"
15	R76568	ABSORBER	1		
16	R59297	HALF CLAMP	2		
	R59298	STRAP	1		
	R61145	STRAP	1		
	21H1463	CAP SCREW	2		0.190" X 7/8"
	12H246	LOCK WASHER	2		0.190"
17	R64840	WASHER	1		
18	.....	INJECTION NOZZLE	6		(SUB AR74665)
19	R59294	WASHER	6	-312216	(USE WITH R59293 OR R83558)
	R77551	O-RING	6	312217-	(VITON) (USE WITH R87082)
20	R59293	FITTING	6	-305777	(SUB (6) R87082 AND (6) R77551)
	R87082	FITTING	6	305778-312216	(SUB R87082 AND R77551)
	R87082	FITTING	6	312217-	(ALSO ORDER R77551)
21	R51936	PACKING	12	256208-XXXXXX	
	R51936	PACKING	11	XXXXXX-	
22	RE23319	FUEL LINE	2	256208-XXXXXX	(SUB FOR RE15806)
	RE23319	FUEL LINE	1	XXXXXX-	
23	R79604	TUBE NUT	6	256208-	
24	R79605	WASHER	6	256208-	
25	R79606	TEE FITTING	6	256208-	
26	RE15807	FUEL LINE	3	256208-	
27	RE15808	FUEL LINE	2	256208-	
28	RE27786	FUEL LINE	1	256208-	(SUB FOR RE15805 OR RE21103) (ALSO ORDER R79138 AND RE23319)
29	AR88120	TEE FITTING	1		
30	R51936	PACKING	3		(SUB FOR R63603)
31	AR104650	FUEL LINE	1		(SUB FOR AR93093)
32	AR88496	FUEL LINE	1		

MEMORANDA

FUEL INJECTION PUMP AND LUBE PIPES
(6466TH 05)

RGP3333 -UN-01JAN94

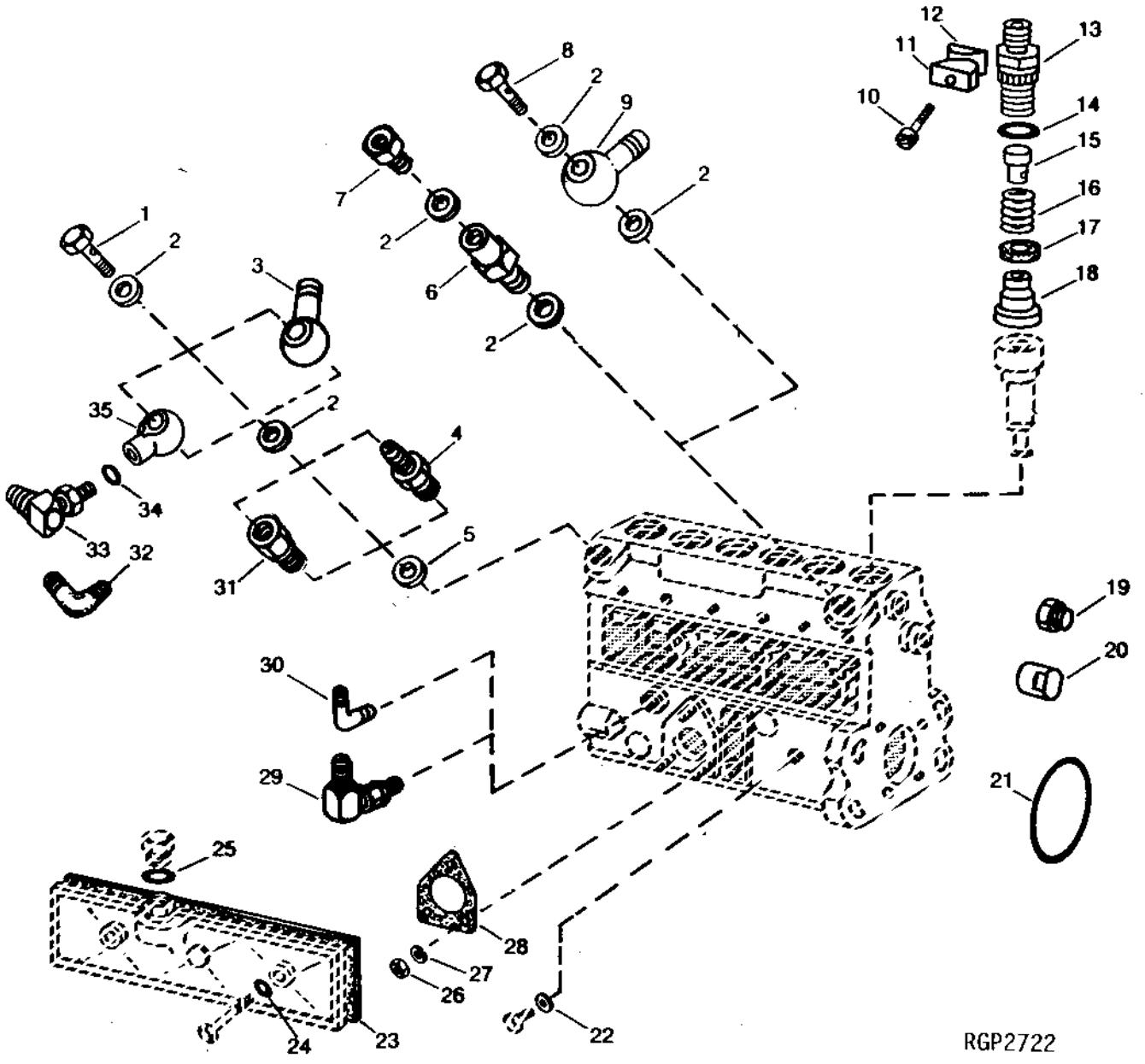


KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R67364	ELBOW FITTING	1		(SUB FOR RE28886, RE10470 OR AR99939)
2	R68274	GEAR	1		(SUB FOR AR88905)
3	AR59115	SELF-LOCKING SCREW	3		3/8" X 0.870"
4	R55396	STUD	4		
5	.....	FUEL PUMP	1		(SUB RE20042 AND (2) AR104674)
6	R42729	WASHER	4		
7	R32511	NUT	4		3/8"
8	AR26746	ELBOW FITTING	1		
9	R67264	PACKING	1		
10	RE38732	OIL LINE	1		(SUB FOR AR91012 OR RE33486)
11	R76822	FITTING	1		(USE WITH RE33486 OR RE38732)
12	R26287	O-RING	1		
13	AR99939	FUEL INJECTION PUMP	1	-207597	(BOSCH NO. PES6A95D410RS2561) (SUB RE28880) (ALSO ORDER AR81002, (2) 19M7692, R53899 AND (2) R53901)
	RE10470	FUEL INJECTION PUMP	1	207597-	(BOSCH NO. PES6A95D410RS2561) (SUB RE28880)
	RE28880	FUEL INJECTION PUMP	1		(BOSCH NO. PES6A95D410RS2561) (ALSO ORDER AR81002, (2) 19M7692, R53899 AND (2) R53901)
14	R39832	ADAPTER	1		(USE WITH AR91012)
15	AR91012	LINE	1		(SUB RE38732 AND R76822)

(A) "SEE YOUR AUTHORIZED PUMP REPAIR STATION FOR PARTS NOT LISTED."

FUEL INJECTION PUMP HOUSING CONNECTORS
(6466TH)

RGP2722 -UN-01JAN94

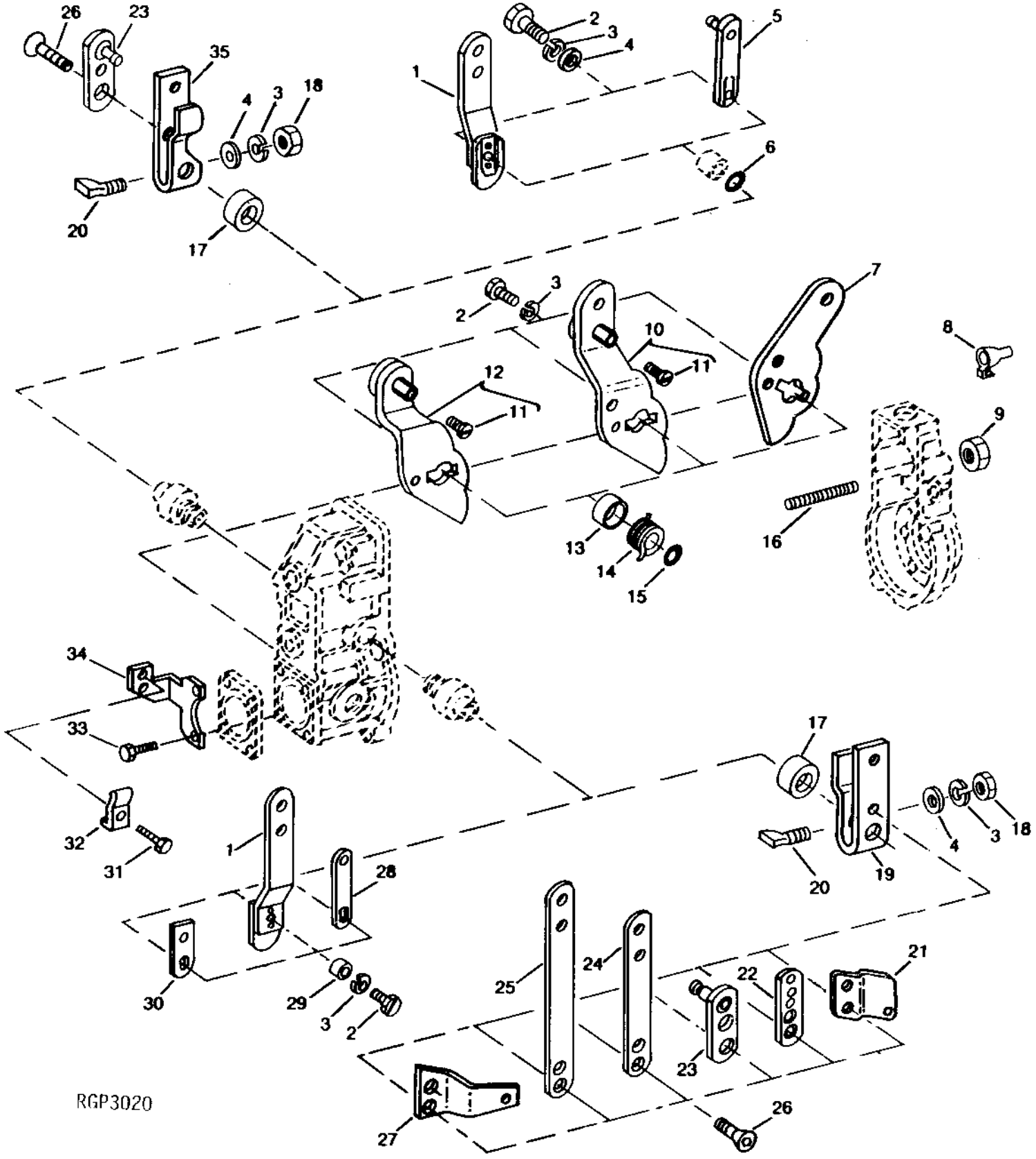


FUEL INJECTION PUMP HOUSING CONNECTORS - CONTINUED
(6466TH)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R53903	FITTING	1		
2	R53901	WASHER	4		
	.....	WASHER	NA		
3	R53902	FITTING	1		
4	R83489	FITTING	1		(USE WITH RE23155, RE28950, RE35246, RE37340 OR RE41170)
5	R53899	WASHER	1		
6	.....	VALVE	NA		
7	.....	ADAPTER	NA		
8	.....	VALVE	NA		
	R53903	FITTING	1		
9	.....	FITTING	NA		
	R58608	FITTING	1		
10	R54859	SCREW	3		
11	R54857	JAW	3		
12	R54858	JAW	3		
13	R63065	HOLDER	6		
	.....	NOZZLE HOLDER	NA		
14	R54856	O-RING	6		
15	R54881	INSERT	6		
16	R54854	SPRING	6		
17	R54853	SHIM	6		
18	.....	VALVE	NA		
	AR63554	VALVE	6		
	.....	VALVE	NA		
19	AR69158	CAP	1		
20	.....	CAP	NA		
21	R54873	O-RING	1		
22	R62107	WASHER	1		
23	R68435	GASKET	1		
24	.....	O-RING	NA		
	R67877	O-RING	2		
25	R54004	WASHER	1		
26	T31556	NUT	3		
27	T24229	LOCK WASHER	3		
28	R67879	GASKET	1		
29	.....	FITTING	NA		
30	.....	FITTING	NA		
31	R53900	ADAPTER	1		
	.....	ADAPTER	NA		
32	.....	FITTING	NA		
33	.....	FITTING	NA		
34	.....	O-RING	NA		
35	.....	FITTING	NA		

FUEL INJECTION PUMP LEVERS AND CONTROLS
(6466TH)

RGP3020 -UN-19SEP94

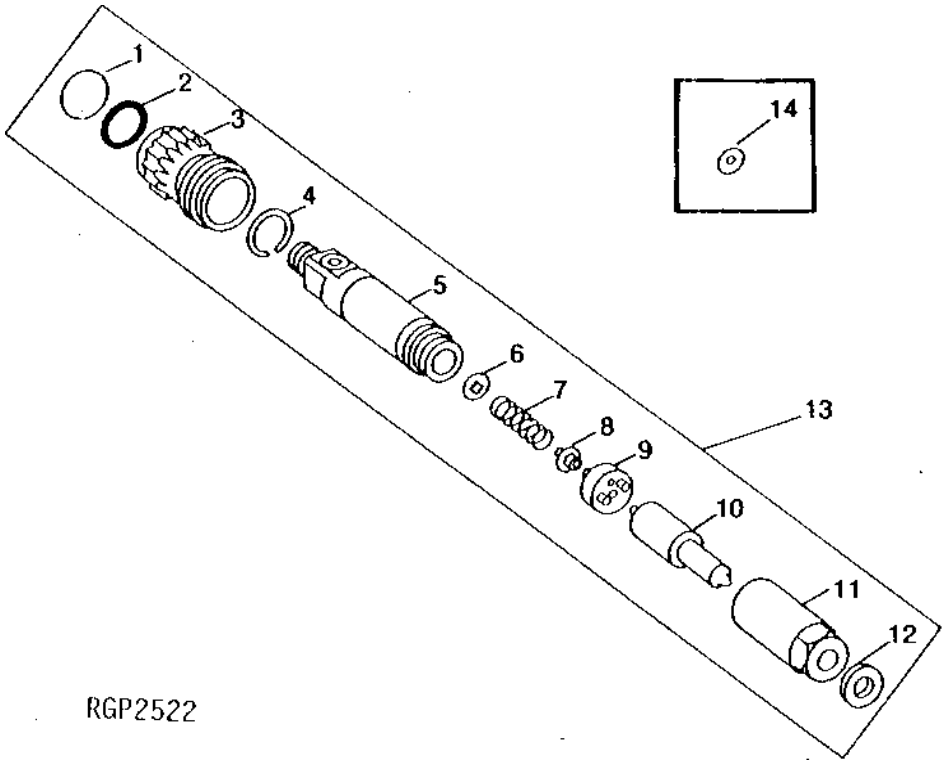


FUEL INJECTION PUMP LEVERS AND CONTROLS - CONTINUED
(6466TH)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	.....	LEVER	NA		
2	R53976	SCREW	1		
	.....	CAP SCREW	NA		
3	T24229	LOCK WASHER	2		
4	24M7054	WASHER	1		6.400 X 12 X 1.600 MM
5	.....	LEVER	NA		
6	.....	O-RING	NA		
7	.....	LEVER	NA		
8	R53918	PACKING	1		
9	T31556	NUT	1		
10	AR63565	LEVER	1	-207596	(USE WITH AR99939)
11	R60921	SCREW	1		
12	AR89792	LEVER	1	207597-	(USE WITH RE10470, RE28880 OR RE28886)
13	R68438	RETAINER	1		
14	R54922	SPRING	1		
	.....	SPRING	NA		
15	R53955	O-RING	1		
16	R60914	SET SCREW	1		
17	AR89339	SEAL	1		
18	R68716	NUT	1		
19	AR89578	LEVER	1		
20	R68715	PIN	1		
21	.....	LEVER	NA		
22	.....	LEVER	NA		
23	AR81002	LEVER	1		
24	.....	LEVER	NA		
25	.....	LEVER	NA		
26	19M7692	SCREW	2		M6 X 16
27	.....	LEVER	NA		
28	.....	LEVER	NA		
	.....	LEVER	NA		
29	.....	LEVER	NA		
30	.....	LEVER	NA		
31	21H1319	SCREW	1	-154757	0.164" X 7/8"
32	R53300	CLIP	1	-154757	
33	R54926	CAP SCREW	2	-154757	
34	R55066	BRACKET	1	-154757	
35	.....	LEVER	NA		

FUEL INJECTION NOZZLE
(6466TH)

RGP2522 -UN-01JAN94

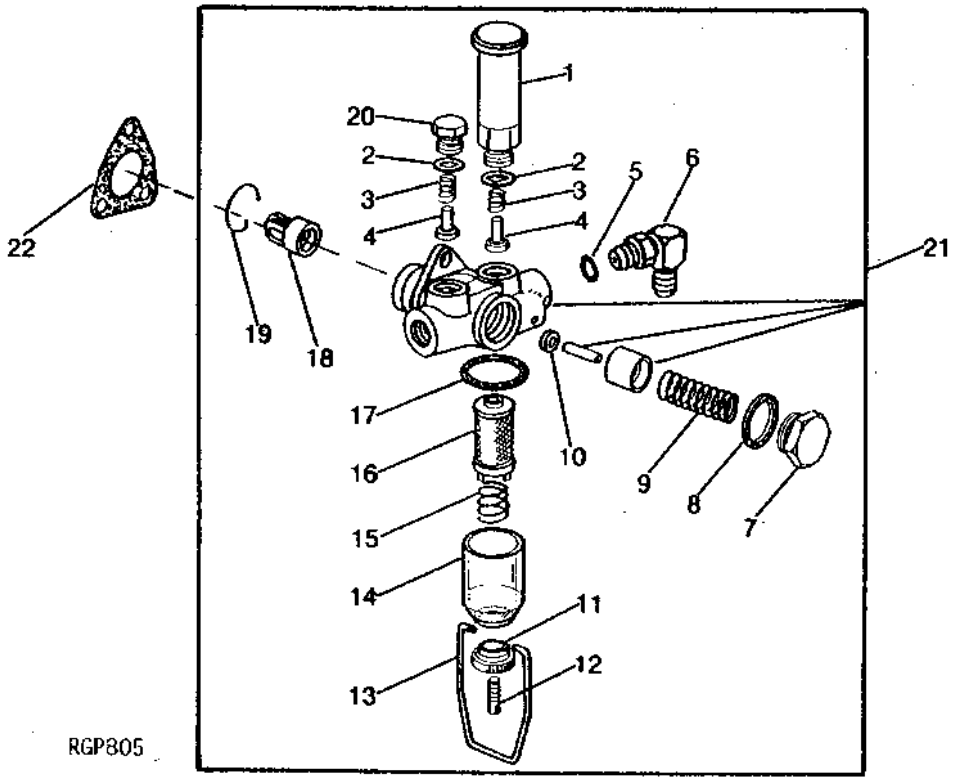


FUEL INJECTION NOZZLE - CONTINUED
(6466TH)

KEY	PART NO.	PART NAME	QTY	ENG. SER. NO. OR PUMP DATE	REMARKS
1	R60277	SNAP RING	1		
2	R51603	O-RING	1		
3	R60279	NUT	1		
4	R60278	SNAP RING	1		
5	R60272	NOZZLE HOLDER	1		(SUB AR74665)
6	R83720	WASHER	1		1.02 MM
	R83721	WASHER	1		1.08 MM
	R83722	WASHER	1		1.12 MM
	R83723	WASHER	1		1.18 MM
	R83724	WASHER	1		1.22 MM
	R83725	WASHER	1		1.28 MM
	R83726	WASHER	1		1.30 MM
	R83727	WASHER	1		1.38 MM
	R83728	WASHER	1		1.42 MM
	R83729	WASHER	1		1.48 MM
	R83730	WASHER	1		1.50 MM
	R83731	WASHER	1		1.58 MM
	R83732	WASHER	1		1.60 MM
	R83733	WASHER	1		1.68 MM
	R83734	WASHER	1		1.70 MM
	R83735	WASHER	1		1.78 MM
	R83736	WASHER	1		1.82 MM
	R83737	WASHER	1		1.88 MM
	R83738	WASHER	1		1.90 MM
	R83739	WASHER	1		1.98 MM
7	R60273	SPRING	1		
8	R60274	SEAT	1		
9	R60275	PLATE	1		
10	AR74668	NOZZLE	1		(KDEL 4 X 0.33)
11	R60276	NUT	1		
12	R64840	WASHER	1		
13	AR74665	INJECTION NOZZLE	6		
14	R60280	WASHER	1		0.99 MM (.039") (SUB R83720)
	R60281	WASHER	1		1.04 MM (.041") (SUB R83721)
	R60282	WASHER	1		1.09 MM (.043") (SUB R83722)
	R60283	WASHER	1		1.14 MM (.045") (SUB R83723)
	R60284	WASHER	1		1.19 MM (.047") (SUB R83724)
	R60285	WASHER	1		1.24 MM (.049") (SUB R83725)
	R60286	WASHER	1		1.29 MM (.051") (SUB R83726)
	R60287	WASHER	1		1.34 MM (.053") (SUB R83727)
	R60288	WASHER	1		1.39 MM (.055") (SUB R83728)
	R60289	WASHER	1		1.44 MM (.057") (SUB R83729)
	R60290	WASHER	1		1.49 MM (.059") (SUB R83730)
	R60291	WASHER	1		1.54 MM (.061") (SUB R83731)
	R60292	WASHER	1		1.60 MM (.063") (SUB R83732)
	R60293	WASHER	1		1.65 MM (.065") (SUB R83733)
	R60294	WASHER	1		1.70 MM (.067") (SUB R83734)
	R60295	WASHER	1		1.75 MM (.069") (SUB R83735)
	R60296	WASHER	1		1.80 MM (.071") (SUB R83736)
	R60297	WASHER	1		1.85 MM (.073") (SUB R83737)
	R60298	WASHER	1		1.90 MM (.075") (SUB R83738)
	R60299	WASHER	1		1.95 MM (.077") (SUB R83739)

FUEL TRANSFER PUMP
(6466TH)

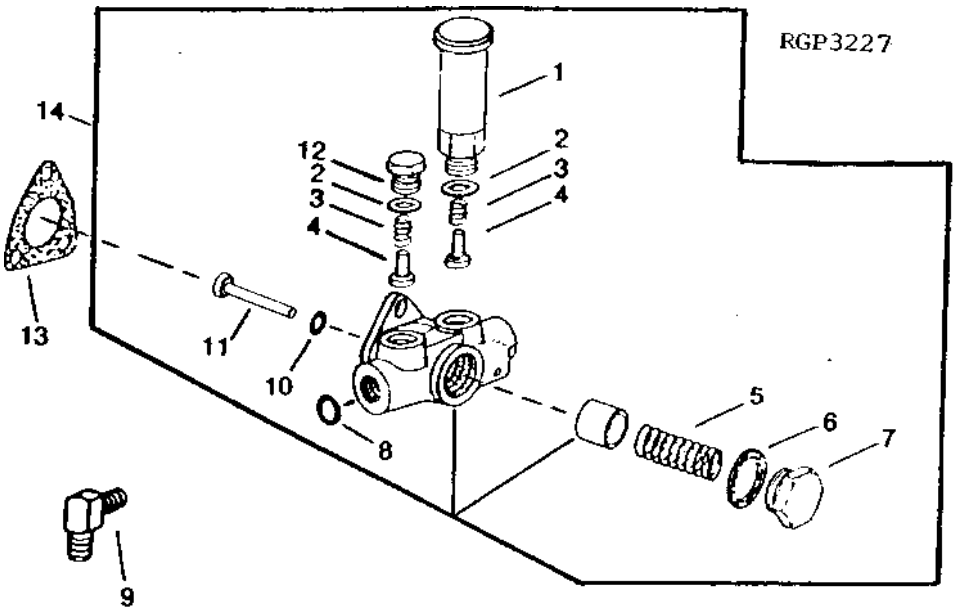
RGP805 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R70135	HAND PRIMER	1		(SUB FOR R54033)
2	R54025	WASHER	2		
3	R54023	SPRING	2		
4	R54022	VALVE	2		
5	R26286	O-RING	2		
6	AT32333	ELBOW FITTING	2		
7	R54015	DRAIN PLUG	1		(SUB FOR R55069)
8	R54016	WASHER	1		
9	R54011	SPRING	1		
10	R54013	O-RING	1		
11	R54032	STUD	1		
12	R54031	NUT	1		
13	R54030	CLIP	1		
14	R54027	HOUSING	1		
15	R54029	SPRING	1		
16	R54026	FILTER	1		
17	R67074	GASKET	1		
18	AR73857	TAPPET	1		
19	R54021	SNAP RING	1		
20	R54024	PLUG	1		
21	AR89956	FUEL PUMP	1		(SUB RE20042 AND (2) AR104674)
22	R67879	GASKET	1		

REPLACEMENT FUEL TRANSFER PUMP (ROBERT BOSCH)

RGP3227 -UN-01JAN94



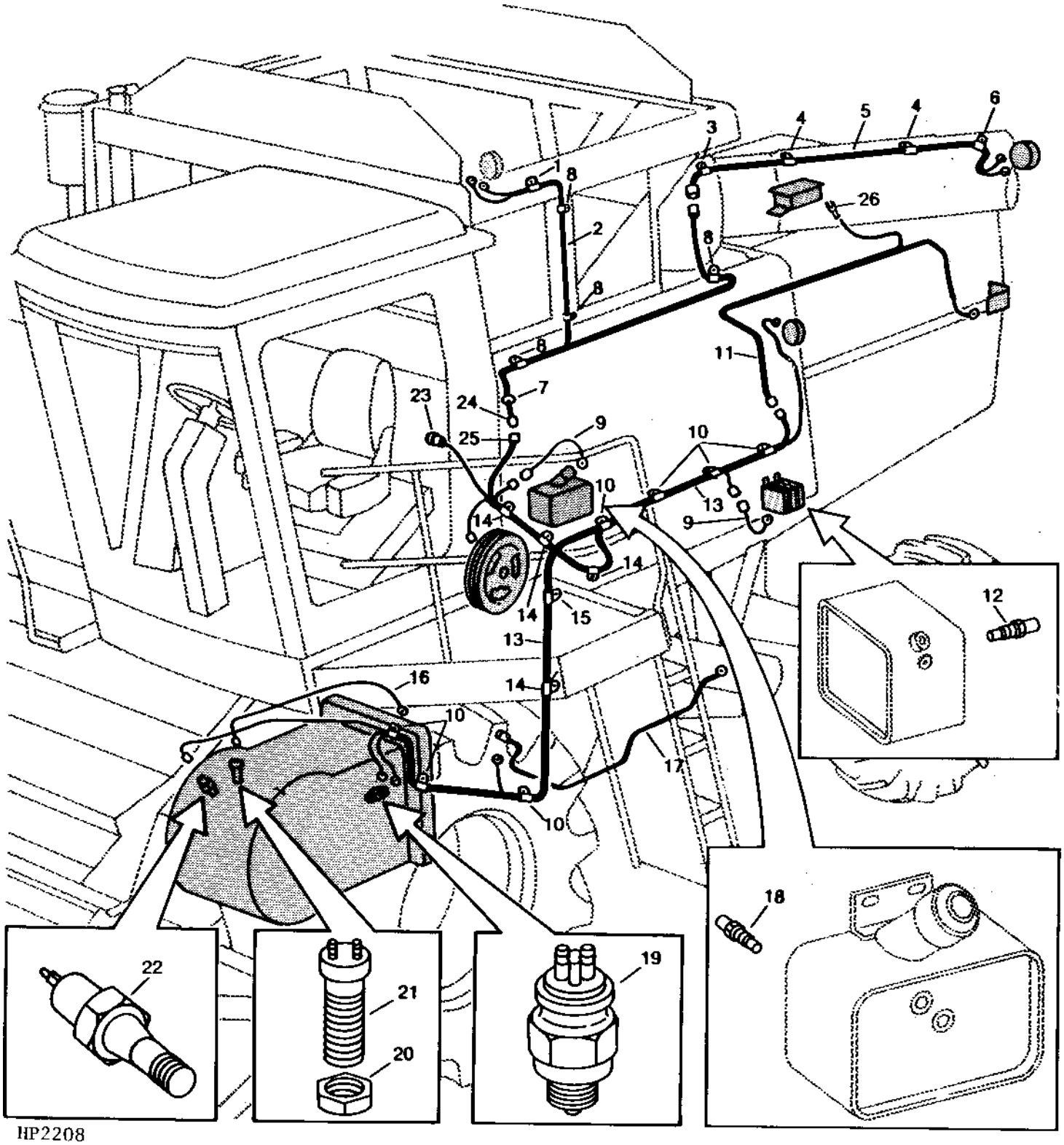
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R70135	HAND PRIMER	1		
2	R54025	WASHER	2		
3	R54023	SPRING	2		
4	R54022	VALVE	2		
5	R75272	SPRING	1		(SUB FOR R93744)
6	R64861	WASHER	1		
7	R93745	DRAIN PLUG	1		
8	R26448	O-RING	2		(SUB FOR R78079, THIS APPLICATION)
9	AR104674	ELBOW FITTING	2		
10	R93741	O-RING	1		
11	R93742	TAPPET	1		
12	R54024	PLUG	1		
13	R67879	GASKET	1		
14	RE20042	FUEL PUMP	1		(SUB FOR AR89956 OR RE27848)

MEMORANDA

MEMORANDA

REAR HOOD, GRAIN TANK, UNLOADING AUGER AND SEPARATOR (LEFT-HAND) HARNESSES

HP2208 -UN-01JAN94



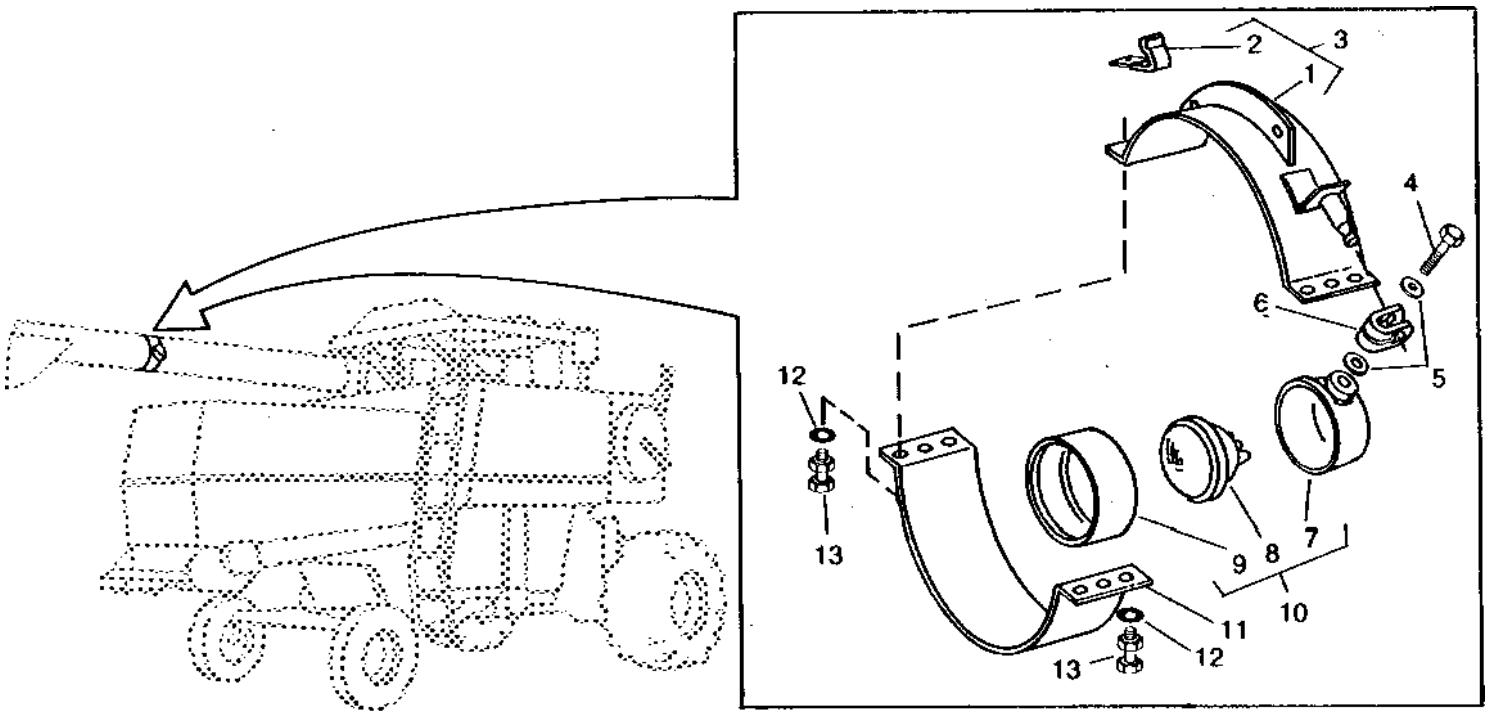
REAR HOOD, GRAIN TANK, UNLOADING AUGER AND SEPARATOR (LEFT-HAND) HARNESSES - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H64612	CLIP	1		
2	AH99996	WIRING HARNESS	1		GRAIN TANK
3	AH89557	CLIP	1		
	N10212	SELF-LOCKING SCREW	1		
	N10213	LOCK NUT	1		
	24H1136	WASHER	1		11/32" X 11/16" X 0.065"
4	AH89557	CLIP	2		
	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
	N10213	LOCK NUT	1		
5	AH99997	WIRING HARNESS	1		UNLOADING AUGER
6	AH89557	CLIP	1		
	24H1287	WASHER	1		9/32" X 5/8" X 0.065"
	N10217	LOCK NUT	1		
7	H95560	GROMMET	1		
8	T32231	CLAMP	2	-455460	
	T32231	CLAMP	4	455461-	
9	AH99705	WIRE	2		LEAD
10	AH89557	CLIP	5		
11	AH96516	WIRING HARNESS	1	-600000	REAR HOOD, (SUB AH118015 AND H121814)
	AH118015	WIRING HARNESS	1	600001-	(USE WITH (1) UNIT 40 MM (1-37/64") LONG OF R77502 FROM RE11154 KIT AND (1) H121814)
12	AH97063	SWITCH	1	-404615	(SUB AH106144)
	AH106144	SWITCH	1		HYDROSTATIC
13	AH99334	WIRING HARNESS	1		L.H., SEPARATOR
14	AH89486	CLIP	5		
	14H611	NUT	5		5/16"
15	AH96317	CLIP	1		
16	AH99311	WIRING LEAD	1		
17	.....	WIRING LEAD	1		(4-WHEEL DRIVE) (MAKE FROM 86" OF R66139, ONE R32018, ONE U46662, AND ONE T28583 IN AR84006 WIRING KIT)
18	AH106144	SWITCH	1	-552327	(SUB AH113727, THIS APPLICATION)
	AH113727	SWITCH	1		HYDRAULIC
19	AT18988	SWITCH	1		NEUTRAL SAFETY
20	T12892	NUT	1	-405255	(SUB H104418)
	H104418	NUT	1		
21	AH99637	SENSOR	1		MAGNETIC PICKUP
22	AH76862	SENDER	1		TRANSMISSION OIL PRESSURE
23	H118427	CONNECTOR	1		
	R77458	CONNECTOR	1		
	R77465	SOCKET CONTACT	1		(PKG. OF 50)
24	H118417	QUICK LOCK PIN	1	-610727	(SUB Z40862)
	Z40862	PIN CONTACT CONNECTOR BODY	1		
25	H118423	PLUG	1		(SUB Z40696)
	Z40696	SOCKET	1		
26	H121814	PIN CONTACT CONNECTOR BODY	1	600001-	(NOT INCLUDED IN RE11154 KIT)
..	AR84006	KIT	1		KIT, WIRING

MEMORANDA

UNLOADING AUGER LIGHT

HP3480 -UN-01JAN94

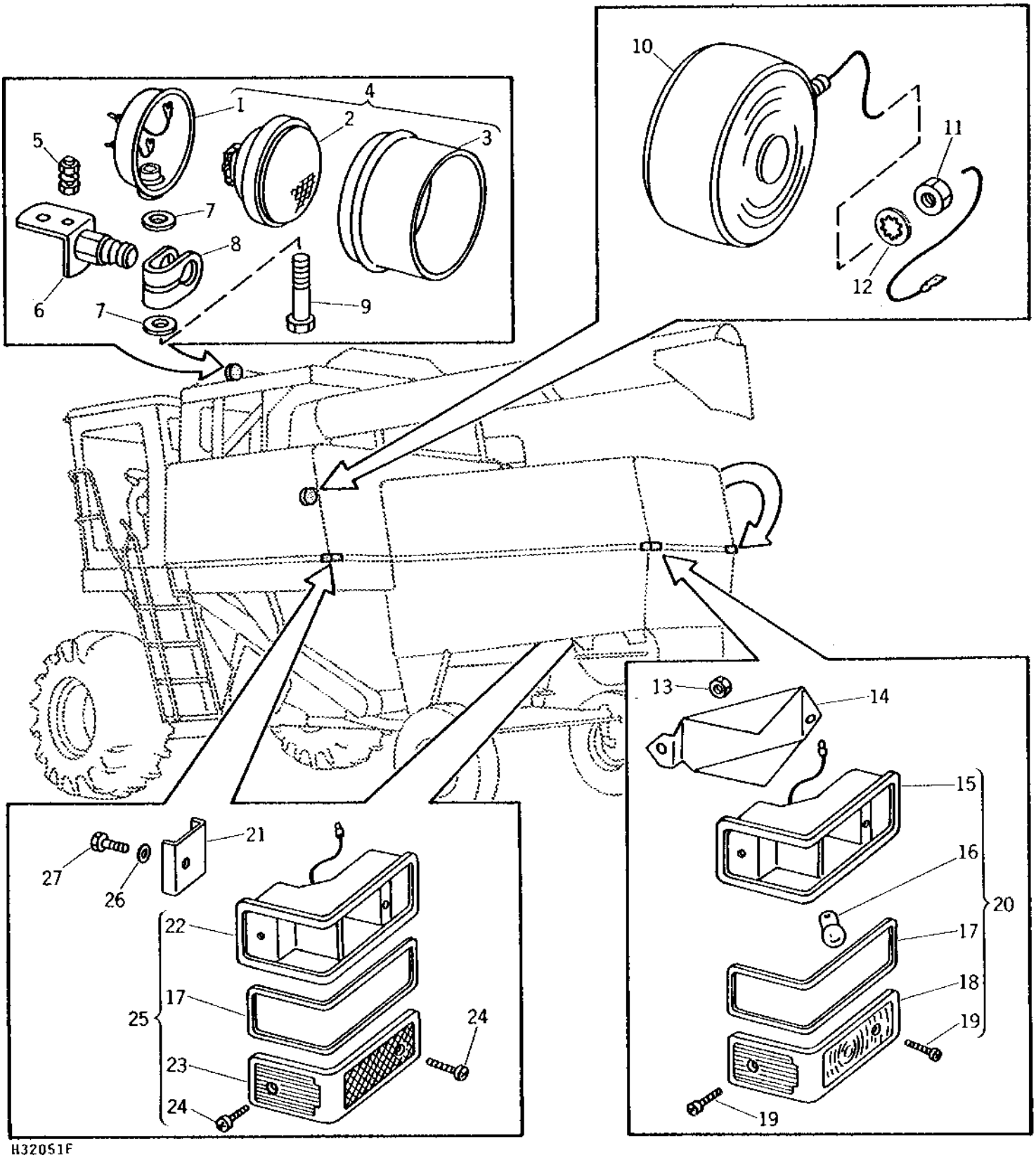


HP3480

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H109931	CLAMP	1	453644-	
2	AH89557	CLIP	1	453644-	
3	AH100021	BAIL	1	-453643	(UPPER) (SUB AH108467)
	AH108467	CLAMP	1	-600000	(SUB AH114466)
	AH114466	CLAMP	1		(UPPER)
4	19H1974	CAP SCREW	1		1/2" X 2-3/4"
5	24H1111	WASHER	2		17/32" X 1-1/16" X 0.090"
6	R67377	CLAMP	1		
7	.....	HOUSING	1		(SERVICED IN AH98901)
8	AR42591	HEADLIGHT	1		35-WATT
9	R30182	BEZEL	1		
	R31250	BEZEL	1		
10	AH98901	HEADLIGHT	1		(SUB AH162581 KIT AND AF3892R LAMP)
11	H100019	CLAMP	1	-453643	(LOWER) (SUB H109931)
	H109931	CLAMP	1		(LOWER)
12	24H1305	WASHER	6	453644-	13/32" X 13/16" X 0.065"
13	N112200	SELF-LOCKING SCREW	2	-453643	
	N10213	LOCK NUT	2	-453643	
	E60315	SELF-LOCKING SCREW	6	453644-	
	H95174	LOCK NUT	6	453644-	

REFLECTORS, TAIL, WARNING, AND GRAIN TANK LIGHTS

H32051F -UN-01JAN94

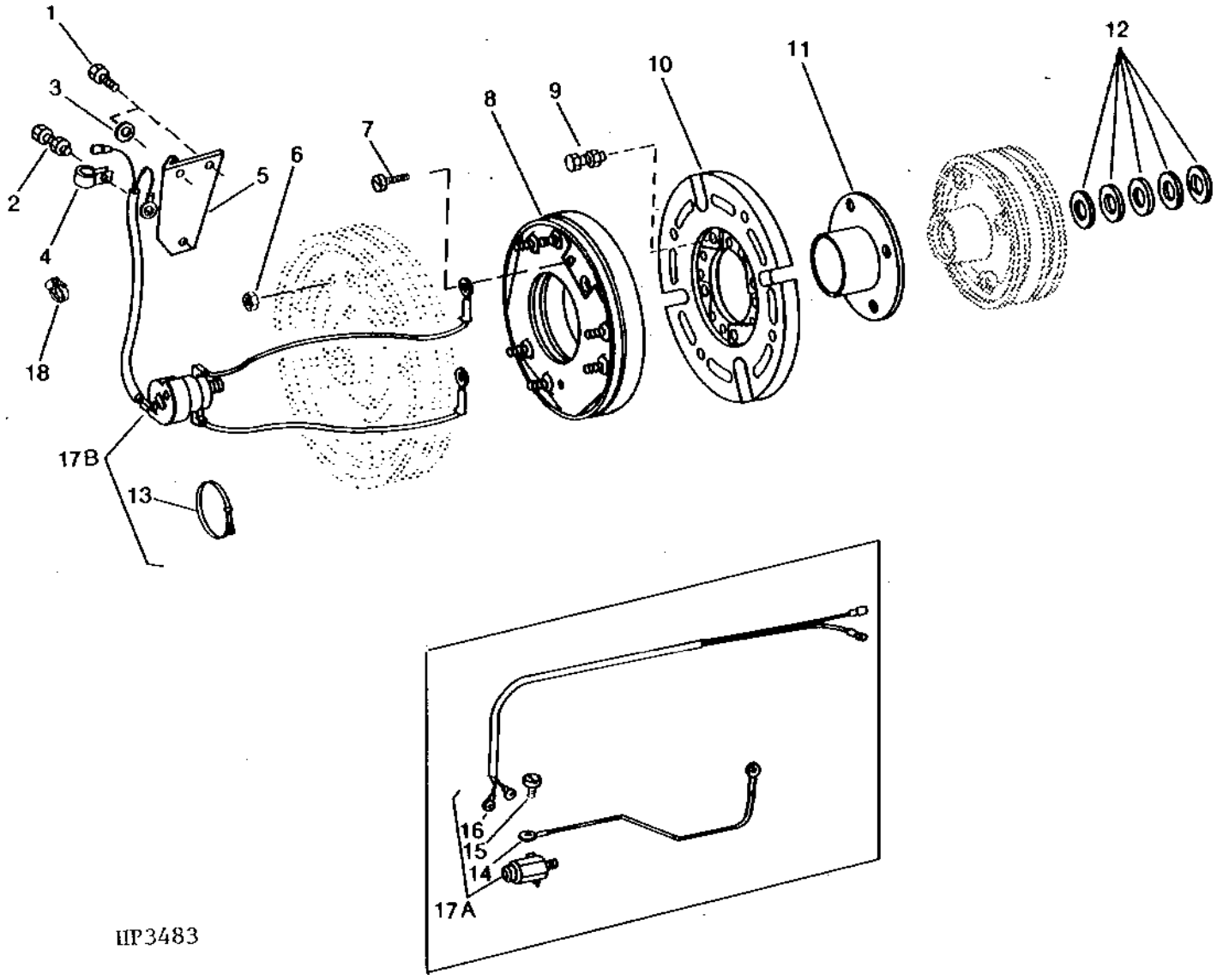


REFLECTORS, TAIL, WARNING, AND GRAIN TANK LIGHTS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	.....	HOUSING	1		(SERVICED IN AH98902)
2	AM31282	LAMP	1		18-WATTS
3	R48293	BEZEL	1		
	R42689	BEZEL	1		
4	AH98902	HEADLIGHT	1		
5	19H1792	CAP SCREW	1		1/2" X 1"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
6	AH100022	BRACKET	1		
7	24H1111	WASHER	1		17/32" X 1-1/16" X 0.090"
8	R67377	CLAMP	1		
9	19H1974	CAP SCREW	1		1/2" X 2-3/4"
	12H301	LOCK WASHER	1		1/2"
10	AT23467	LAMP	2		WARNING
	AD2062R	BULB	1		12-VOLT
11	14H865	NUT	1		1/2"
12	12H292	LOCK WASHER	1		1/2"
13	N10213	LOCK NUT	1		
14	H83387	SHIELD	1		
15	.....	HOUSING	1		TAILLAMP, (SERVICED IN AH80597)
16	AB2599R	BULB	1		12-VOLT, (SERVICED IN PKG. OF 10)
17	H81071	GASKET	4		
18	H81069	LENS	1		RED
19	19H2036	CAP SCREW	AR		1/4" X 7/8"
	12H297	LOCK WASHER	AR		1/4"
20	AH80597	TAIL LAMP	1		
21	H83789	CHANNEL	3		REFLECTOR
22	.....	HOUSING	1		REFLECTOR, (SERVICED IN AH80595)
23	H81067	LENS	1		
24	19H2036	CAP SCREW	4		1/4" X 7/8"
25	AH80595	REFLECTOR	3		RED
26	24H1287	WASHER	2		9/32" X 5/8" X 0.065"
27	19H1914	CAP SCREW	2		1/4" X 1"

HEADER ELECTROMAGNETIC CLUTCH

HP3483 -UN-01JAN94



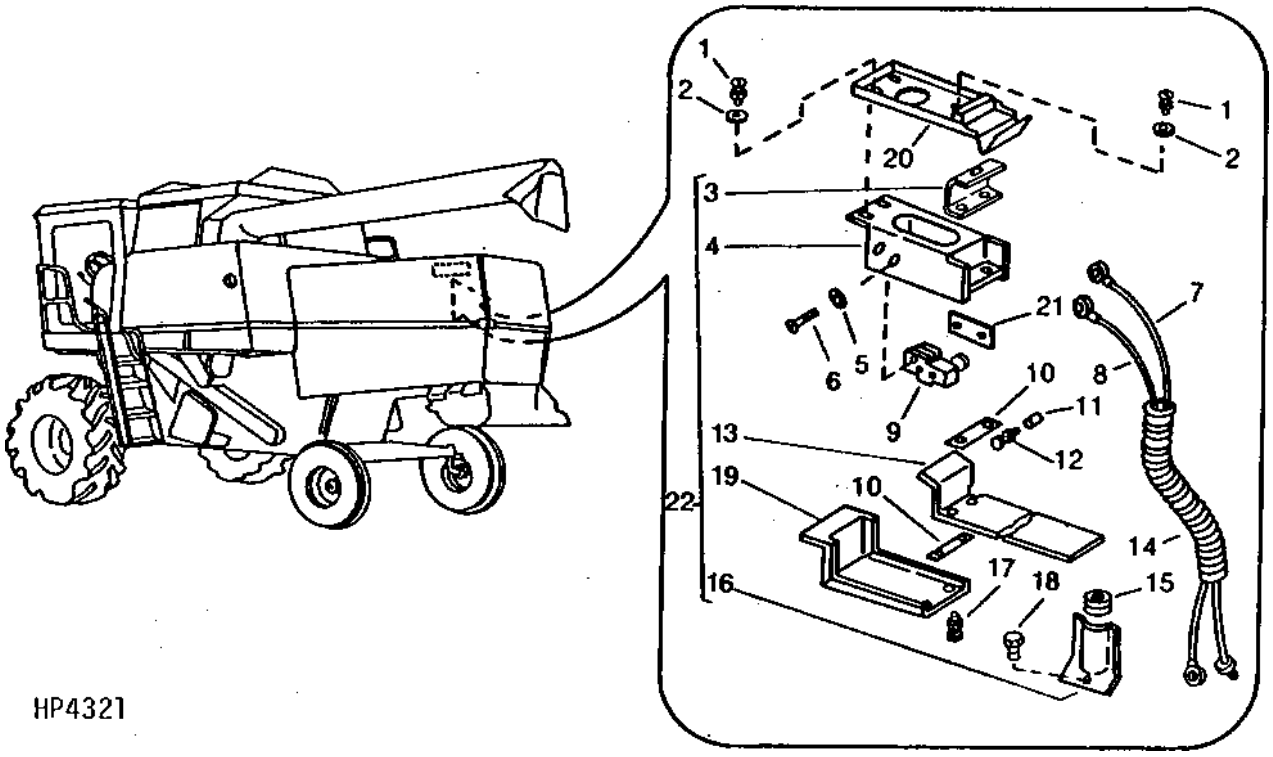
HEADER ELECTROMAGNETIC CLUTCH - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H65108	SCREW	2		SELF-TAPPING
2	19H1813	CAP SCREW	1		5/16" X 5/8"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
3	24H1136	WASHER	1	-625363	11/32" X 11/16" X 0.065", (BETWEEN SHEET METAL AND TERMINAL)
4	AH78125	CLIP	1	-615380	(SUB M47566, THIS APPLICATION)
	M47566	CLIP	1		
5	H86042	BRACKET	1		
6	14H812	NUT	6		3/8"
	12H304	LOCK WASHER	6		3/8"
7	21H1335	SCREW	1		0.190" X 5/16"
8	AH90781	FIELD WINDING COIL	1		
9	19H1974	CAP SCREW	4		1/2" X 2-3/4", (USE WITH FIXED DRIVE FEEDER HOUSE)
	19H1805	CAP SCREW	4		1/2" X 2-1/4", (USE WITH VARIABLE DRIVE FEEDER HOUSE)
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
10	AH96244	ARMATURE	1		
11	AH76195	SHIELD	1		
12	H95481	WASHER	5	-404160	PLASTIC, (SUB 24H1577)
	24H1577	WASHER	AR		1-25/32" X 2-7/8" X 0.036"
13	H77698	TIE BAND	1		
14	.....	WIRE	1	-503357	318 MM (12-1/2") LONG (MAKE FROM 12-1/2" OF R66319 AND TWO R32018 IN AR84006 WIRING KIT)
15	.....	SCREW	1	-503357	NO. 6 X 3/16"
	12H321	WASHER	1	-503357	0.138"
16	AH87927	CABLE	1	-503357	
17A	AH87926	CARBON BRUSH HOLDER	1	-503357	(SUB AH109495)
17B	AH109495	CARBON BRUSH HOLDER	1	-625100	(SUB AH107036 AND H77698)
	AH107036	BRUSH	1		
18	AR21837	CLAMP	1		

MEMORANDA

STRAW WALKER PLUGGING SENSING UNIT

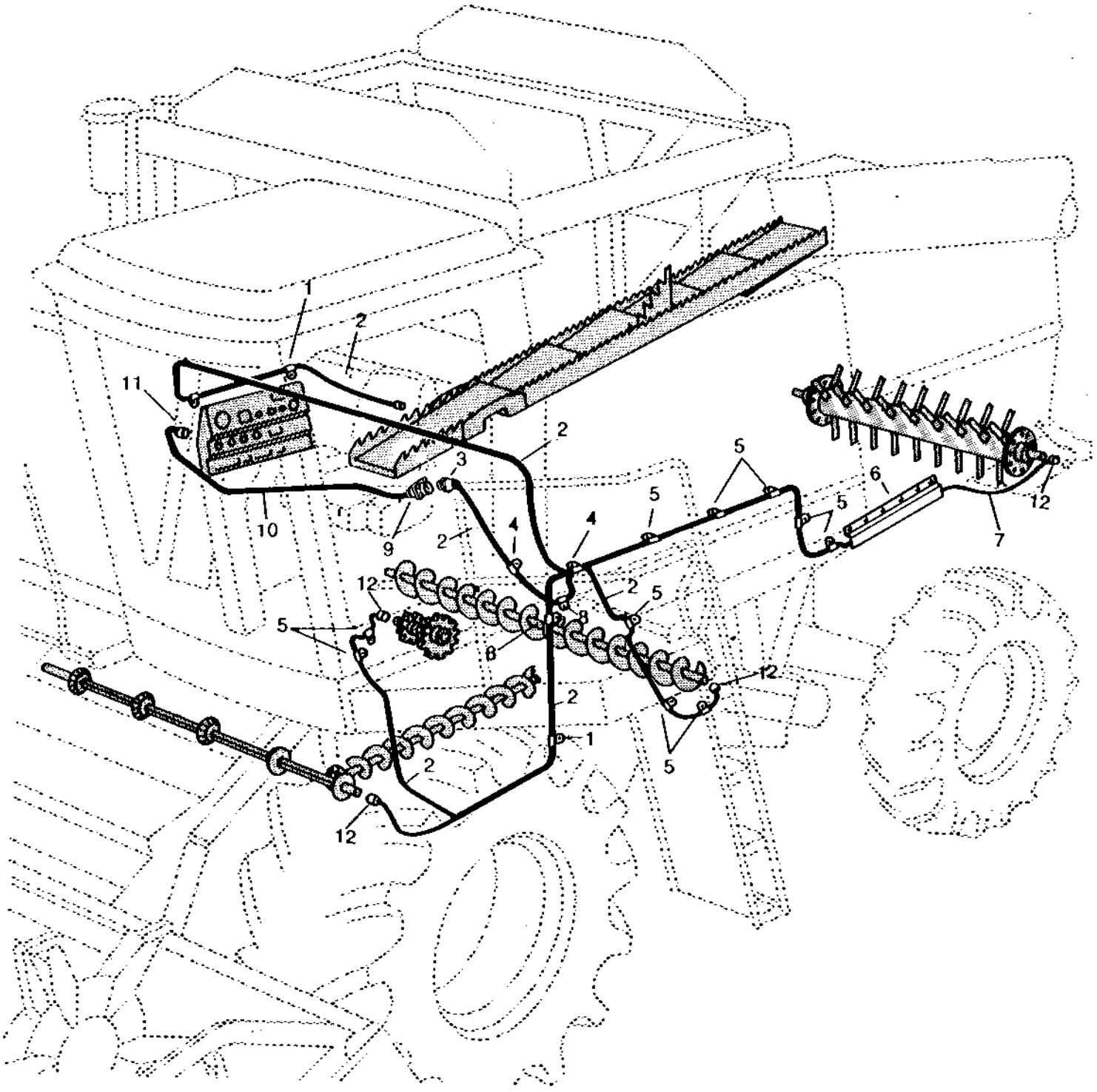
HP4321 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	21H1024	SCREW	3	-600000	1/4" X 5/8"
	21H1044	SCREW	3	600001-625100	1/4" X 1-1/4"
	N10542	SCREW	3		1/4" X 1-1/4"
	14H786	NUT	3	-625100	1/4"
	N10217	LOCK NUT	3		1/4"
2	12H314	LOCK WASHER	2		0.138"
3	H62447	BRACKET	1	-1990	
4	H94856	BRACKET	1	-1990	
5	24H1281	WASHER	2	-600000	5/32" X 3/8" X 0.049"
	24H1281	WASHER	1		5/32" X 3/8" X 0.049"
6	21H1184	SCREW	2		0.138" X 1-1/8"
	14H1026	NUT	2	-600000	0.138"
	12H314	LOCK WASHER	2		0.138"
7	AH93978	CABLE	1	-600000	(YELLOW AND BLACK) (SUB AH112549)
	AH112549	WIRING LEAD	1		
8	.....	WIRING LEAD	1		(MAKE FROM 8" OF R65593 AND TWO R32018 IN AR84006 WIRING KIT)
9	AH62345	SWITCH	1		MICRO
10	H62443	STRAP	2		RUBBER
11	28H1611	WASHER	1		0.269" X 0.405" X 5/16"
12	12H302	LOCK WASHER	1	-600000	1/4"
	14H786	NUT	1	-600000	1/4"
	19H1948	CAP SCREW	1		1/4" X 3/4"
	N10217	LOCK NUT	1		1/4"
13	H62444	LEVER	1	-1990	
14	.....	CONDUIT	1	-600000	9" (CUT FROM H88857)
15	P45476	GROMMET	1		
16	H79897	PLATE	1	-1990	
17	21H1197	SCREW	2	-600000	0.190" X 1-1/4"
	14H778	NUT	4	-600000	0.190"
	19H3358	CAP SCREW	2	600001-	0.190" X 1"
	U45916	LOCK NUT	2	600001-	
18	H24710	SCREW	1		
19	H62445	COVER	1	-1990	
20	AH112548	SHIELD	1	600001-	
21	E71183	STRAP	1	600001-	SPECIAL
22	AH138511	KIT	1		

LOW SHAFT SPEED MONITOR'S HARNESS

HP2558 -UN-01JAN94

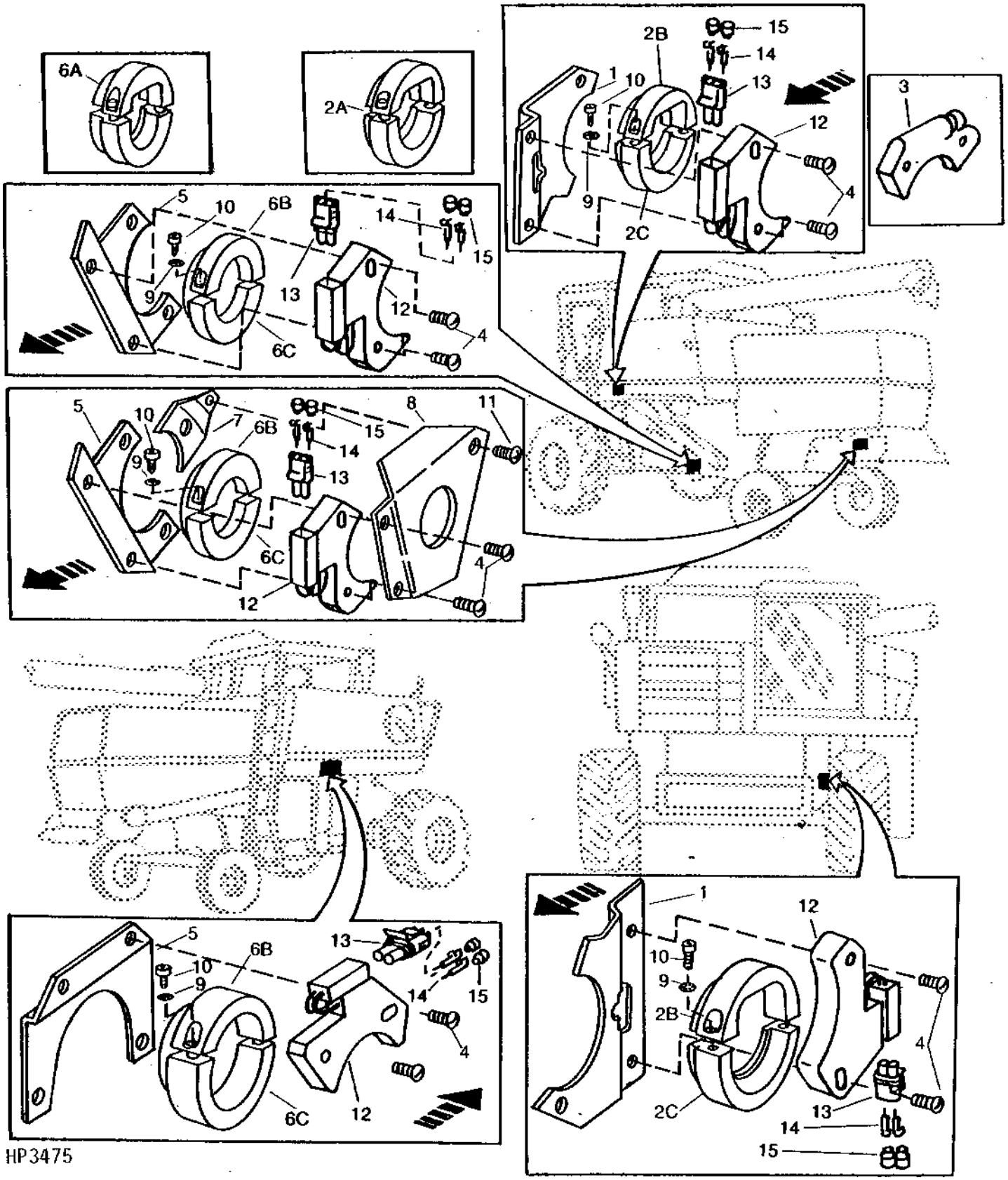


LOW SHAFT SPEED MONITOR'S HARNESS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH89486	CLIP	3		
2	AH99656	WIRING HARNESS	1		LOW SHAFT SPEED MONITOR
3	H118431	CONNECTOR	1	-601253	(SUB H107003)
	H107003	CONNECTOR	1		
	R77459	CONNECTOR	1		
	R77465	SOCKET CONTACT	1		(PKG. OF 50)
4	AH90990	CLIP	3		
	14H611	NUT	3		5/16"
5	AH89557	CLIP	9	-357836	
	AH89557	CLIP	7	357837-	
6	H95431	SHIELD	1		
7	AH99762	WIRING HARNESS	1		LEAD, GROUND, (USE ON MACHINES WITHOUT STRAW CHOPPER)
8	AH96317	CLIP	1		
9	H118432	CONNECTOR	1	-601253	(SUB H107004)
	H107004	CONNECTOR	1		
	R77464	PIN CONTACT	1		(PKG. OF 50)
10	AH99647	WIRING HARNESS	1		INTERMEDIATE (LOW SHAFT SPEED MONITOR)
11	H118431	CONNECTOR	1	-601253	(SUB H107003)
	H107003	CONNECTOR	1		
	R77459	CONNECTOR	1		
	R77465	SOCKET CONTACT	1		(PKG. OF 50)
12	R70210	RECEPTACLE	5		2 HOLES
	R70222	PIN CONTACT	1		(PKG. OF 20)
	AR91793	SOCKET CONTACT	1		(PKG. OF 20)

LOW SHAFT SPEED MONITORS AND MOUNTING BRACKETS

HP3475 -UN-01JAN94



HP3475

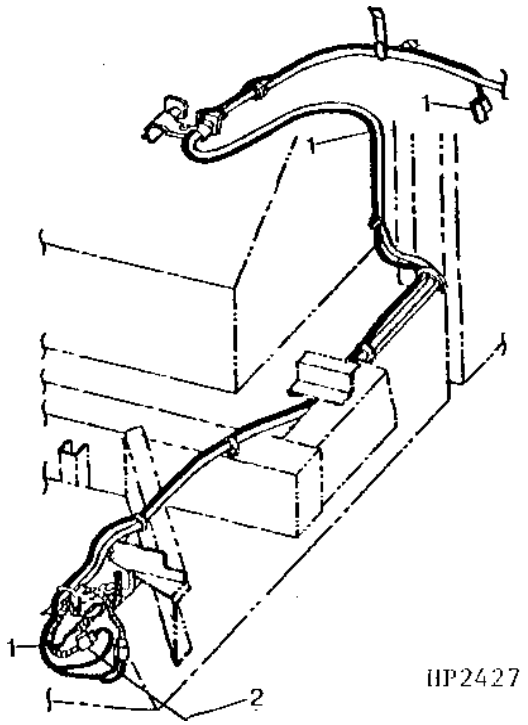
LOW SHAFT SPEED MONITORS AND MOUNTING BRACKETS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH100013	BRACKET	2		(TAILINGS ELEVATOR AND CONVEYOR AUGER)
2A	AH100015	ACTUATOR	2	-403300	(CONVEYOR AUGER AND TAILINGS ELEVATOR) (SUB H104795, H104796, 12H295 AND 21H1406)
2B	H104796	ACTUATOR	2		HALF, TOP
2C	H104795	ACTUATOR	2		HALF, BOTTOM
3	AH100011	REED SWITCH	AR	-626300	(SUB AH131320 AND RE12331) (4 USED, REGULAR; 5 USED, WITH STRAW CHOPPER)
4	21H985	SCREW	10	-502835	0.190" X 1"
	21H1419	SCREW	10	502836-	0.190" X 1"
5	AH100012	BRACKET	3		(STRAW WALKER, CLEAN GRAIN ELEVATOR, AND STRAW CHOPPER)
6A	AH100014	ACTUATOR	3	-404255	(STRAW WALKER, CLEAN GRAIN ELEVATOR, AND STRAW CHOPPER) (SUB H104793, H104794, 12H295 AND 21H1406)
6B	H104794	ACTUATOR	3		HALF, TOP
6C	H104793	ACTUATOR	3		HALF, BOTTOM
7	H100914	BRACKET	1		(USE WITH STRAW CHOPPER)
8	H100913	SHIELD	1	-403300	(USE WITH STRAW CHOPPER) (SUB H107706)
	H107706	SHIELD	1		(USE WITH STRAW CHOPPER)
9	12H295	LOCK WASHER	10		0.190"
10	21H1406	SCREW	10	-502835	0.190" X 3/4"
	21H1419	SCREW	10	502836-	0.190" X 1"
11	37H105	SCREW	1	-502835	NO. 10 X 3/8"
	37H153	SCREW	1	502836-	0.190" X 3/8"
12	AH131320	SWITCH	AR		(4 USED REGULAR; 5 USED STRAW CHOPPER)
13	RE12363	CONNECTOR	AR		(4 USED REGULAR; 5 USED STRAW CHOPPER)
	RE12331	CONNECTOR	AR		
14	R78060	SOCKET CONTACT	AR		(8 USED REGULAR; 10 USED STRAW CHOPPER)
15	R78063	TERMINAL NIPPLE	AR		(8 USED REGULAR; 10 USED STRAW CHOPPER)

MEMORANDA

HARVESTRAK ADAPTER HARNESS
(SERIAL NO. 404256-551900)

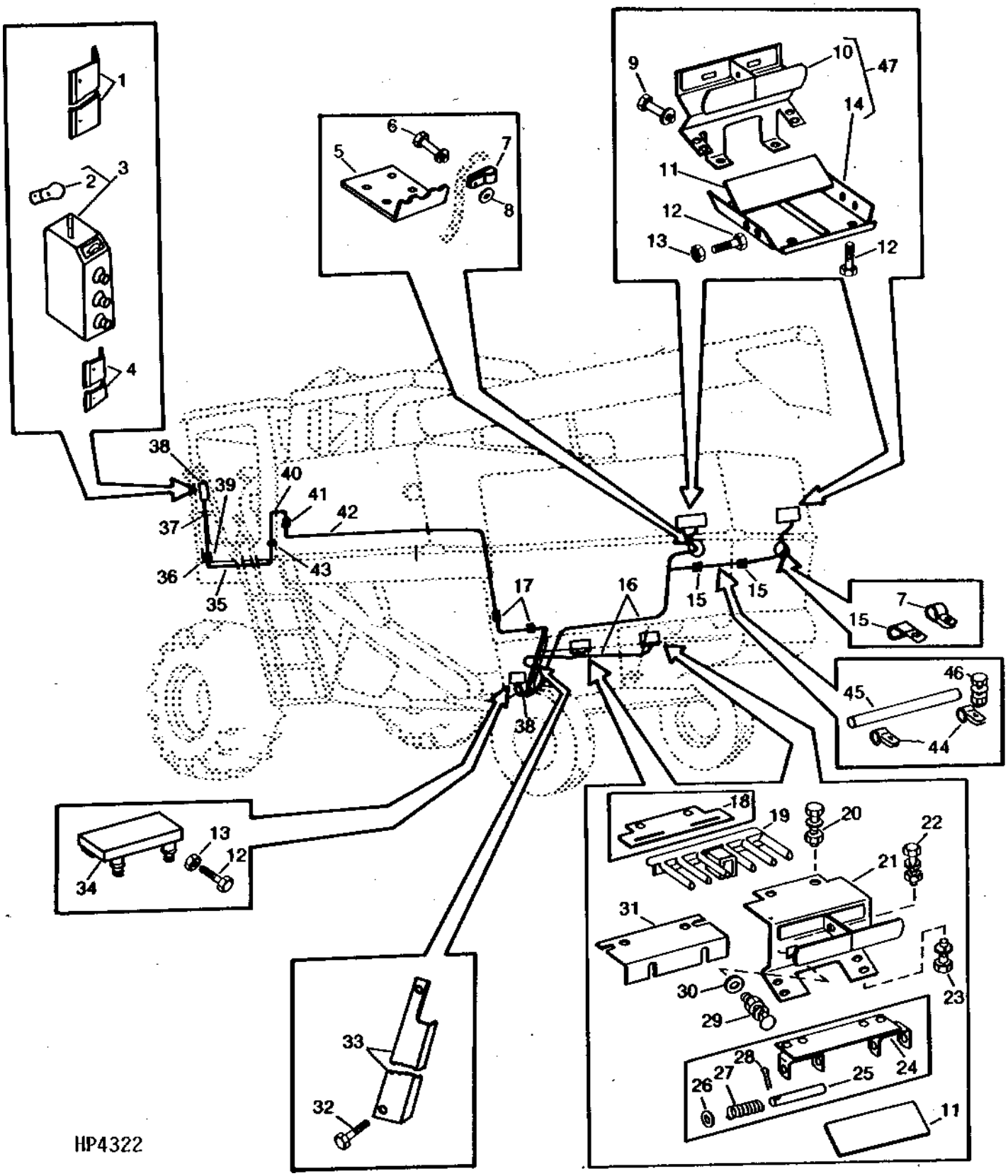
HP2427 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH114933	WIRING HARNESS	1		
2	R70222	PIN CONTACT	1		(PKG. OF 20)
	AR91793	SOCKET CONTACT	1		(PKG. OF 20)
	R70214	RECEPTACLE	1		4 HOLES
	R70221	ELECTRICAL PLUG	1		CAVITY

HARVESTRAK COMBINE MONITOR
(SERIAL NO. 551901 -)

HP4322 -UN-01JAN94

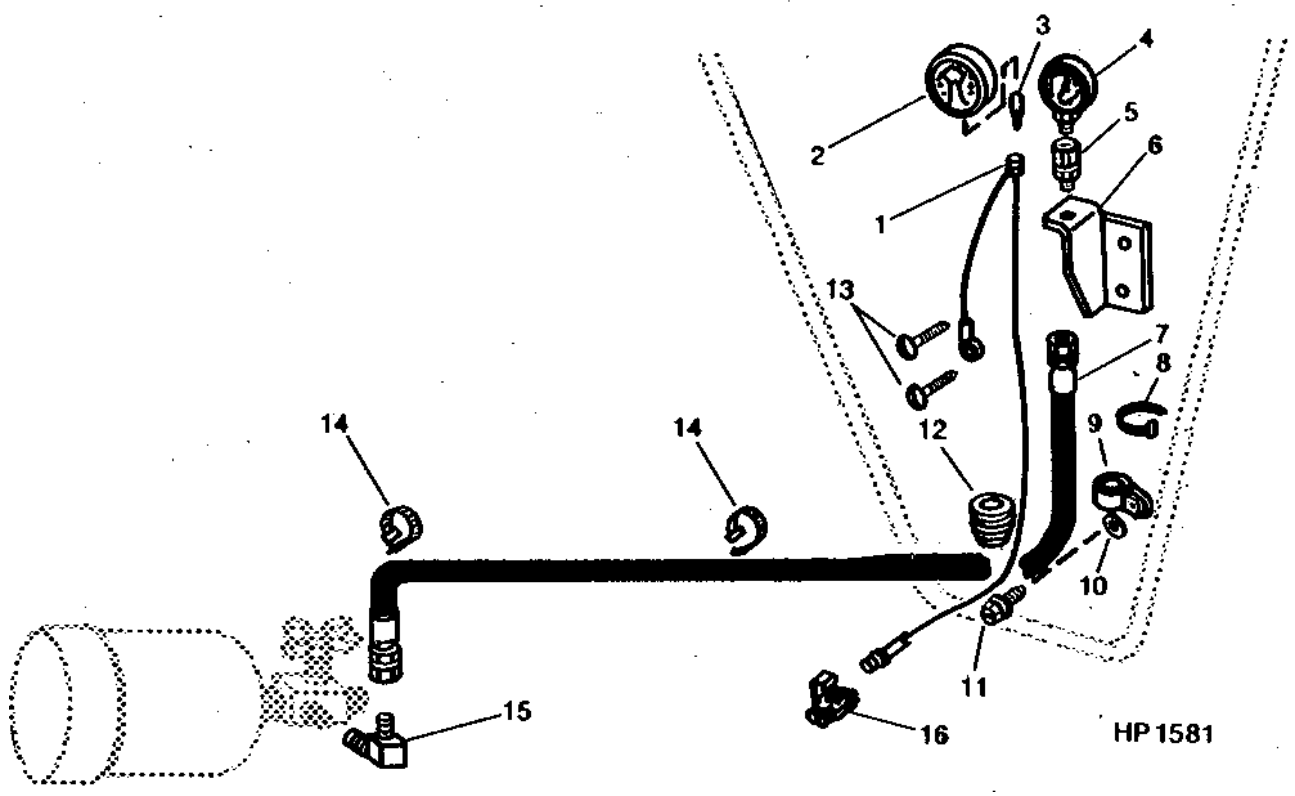


HARVESTRAK COMBINE MONITOR - CONTINUED
(SERIAL NO. 551901 -)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H100791	COVER	1		
2	AM31284	BULB	1		
3	AH109791	CONSOLE	1		CONTROL PANEL
4	H100790	COVER	1		
5	H101216	PLATE	2		(STRAW WALKER BEARING)
6	03H1540	BOLT	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
7	AH87142	CLIP	2		
8	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
9	21H1403	SCREW	8	-553313	0.190" X 1/2", (SUB 21H1427, THIS APPLICATION)
	21H1427	SCREW	8		0.190" X 1/2"
	12H295	LOCK WASHER	8		0.190"
10	AH98892	BRACKET	2	-1990	(STRAW WALKER SENSOR)
11	AH109794	SENSOR	4		
12	N10212	SELF-LOCKING SCREW	13		
13	N10213	LOCK NUT	9		
14	H100438	SHIELD	2	-1990	(STRAW WALKER SENSOR)
15	AH89557	CLIP	AR		
16	AH109797	WIRING HARNESS	1	-610300	(SUB AH120091)
	AH120091	WIRING HARNESS	1	-620364	(REAR)
	AH129252	WIRING HARNESS	1		
17	AH89486	CLIP	2		
18	H100432	PLATE	2	-610300	(CLEANING SHOE SENSOR)
19	H114411	FINGER	2		(CLEANING SHOE SENSOR)
20	19H1875	CAP SCREW	4	-610300	5/16" X 1-3/4"
	19H1913	CAP SCREW	4	610301-	5/16" X 2-1/4"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
21	AH119132	BRACKET	2		(SUB FOR AH99313) (CLEANING SHOE SENSOR)
22	19H1948	CAP SCREW	2		1/4" X 3/4"
	24H1287	WASHER	2		9/32" X 5/8" X 0.065"
	14H786	NUT	2		1/4"
23	21H1403	SCREW	8	-553313	0.190" X 1/2", (SUB 21H1427, THIS APPLICATION)
	21H1427	SCREW	8		0.190" X 1/2"
	12H295	LOCK WASHER	8		0.190"
24	AH99312	BRACKET	2	-610300	
25	H100431	PIN	4	-610300	
26	24H1286	WASHER	4	-610300	
27	A3182R	SPRING	4	-610300	
28	34H210	SPRING PIN	4	-610300	
29	03H1540	BOLT	4	610684-	5/16" X 3/4", (USE WITH AH119132)
	12H303	LOCK WASHER	4	610684-	5/16", (USE WITH AH119132)
	14H785	NUT	4	610684-	5/16", (USE WITH AH119132)
30	24H1136	WASHER	4	610684-	11/32" X 11/16" X 0.065", (USE WITH AH119132)
31	H122672	BRACKET	2	610684-615587	(SUB H130177)
	H130177	BRACKET	2		(CLEANING SHOE SENSOR) (USE WITH AH119132)
32	H76139	SCREW	1		
33	H100949	SHIELD	1		WIRING HARNESS
34	AH109793	PRINTED CIRCUIT	1		PREAMPLIFIER
35	AH109795	WIRING HARNESS	1		FRONT
36	H80627	GROMMET	1		
37	H118420	SOCKET	1		
38	R77469	TERMINAL	2		(PKG. OF 5)
39	R70215	PLUG	1		(4 HOLES)
	R70222	PIN CONTACT	1		(PKG. OF 20)
	AR91793	SOCKET CONTACT	1		(PKG. OF 20)
	R70221	ELECTRICAL PLUG	1		
40	R77461	CONNECTOR	1		
	R77464	PIN CONTACT	1		(PKG. OF 50)
	R77465	SOCKET CONTACT	1		(PKG. OF 50)
41	AH97742	CLAMP	1		
42	AH109796	WIRING HARNESS	1		INTERMEDIATE
43	M66044	TIE BAND	AR		
44	P42987	CLAMP	2		(INSULATED)
45	H136057	HOSE	1	-610300	
46	19H2036	CAP SCREW	2		1/4" X 7/8"
	N10217	LOCK NUT	2		1/4"
	24H1287	WASHER	2		9/32" X 5/8" X 0.065"
47	AH138512	KIT	1		

ACCUMULATOR PRESSURE GAUGE

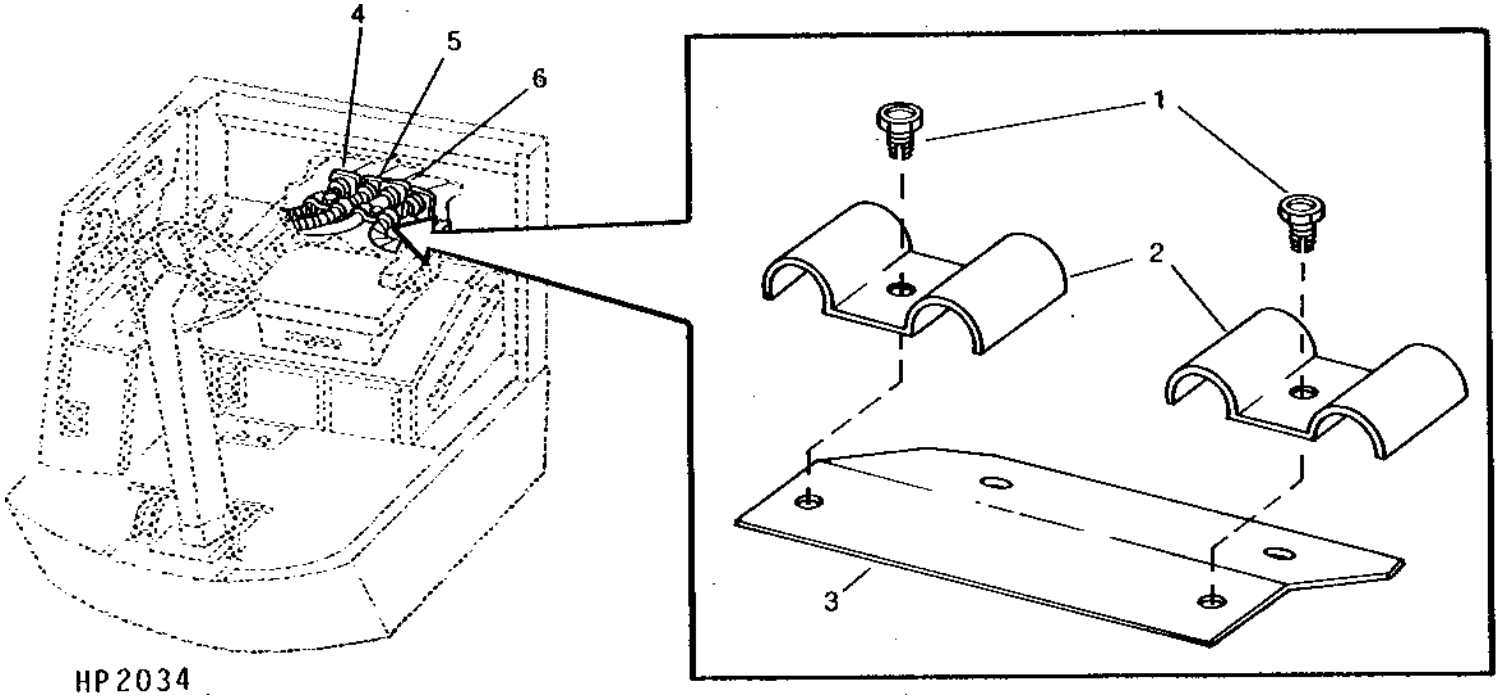
HP1581 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH109610	SOCKET	1		
2	H111378	COVER	1		
3	AH108380	BULB	1		
4	AH108080	PRESSURE GAUGE	1		
5	AB18206	ADAPTER	1		(WITH JAM NUT)
6	H109300	BRACKET	1		
7	AH108025	HOSE	1		
8	M60871	TIE BAND	1	-601253	(BLACK) (SUB R44302)
	R44302	TIE BAND	1		
9	H77358	CLIP	1		
10	24H1287	WASHER	1		9/32" X 5/8" X 0.065"
11	R52708	SCREW	1	-504198	
	37H161	SCREW	1	504199-	
12	N119177	GROMMET	1		
13	H78354	SCREW	2	-455460	
	H89266	SCREW	2	455461-	
14	H77698	TIE BAND	6		
15	AR26635	ELBOW FITTING	1	-615380	
	M42830	ELBOW FITTING	1	615381-	
16	AR67855	CONNECTOR	1		

REAR CAB HARNESS BRACKET AND CLAMPS

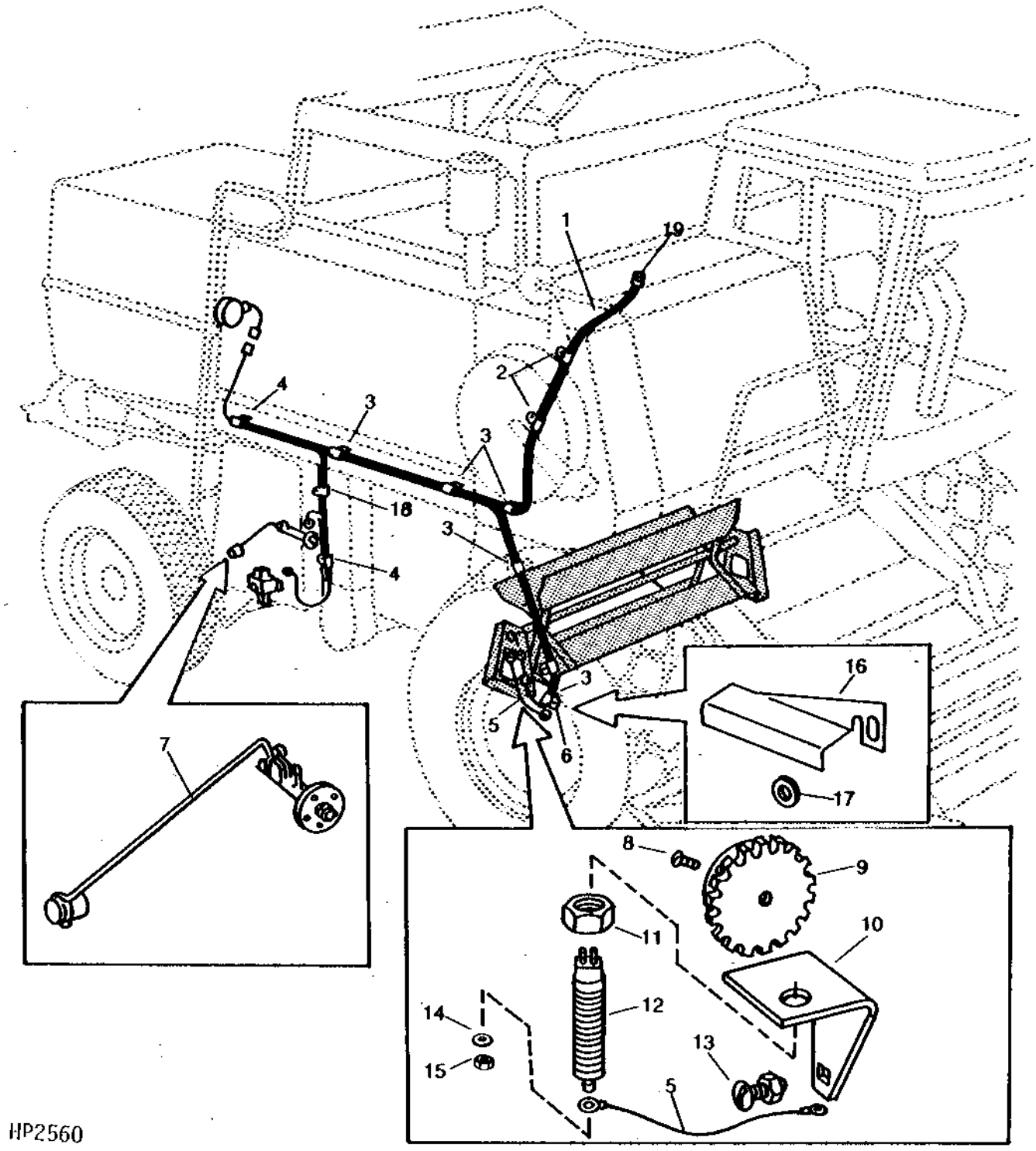
HP2034 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H29322	SCREW	AR		SELF-TAPPING
2	AH97742	CLAMP	AR		
3	H100926	BRACKET	1		
4	H118425	CONNECTOR	1		L.H. SEPARATOR (22 HOLES)
	R77464	PIN CONTACT	1		(PKG. OF 50)
5	R76873	RECEPTACLE	1		SIDEHILL LEVELING
	R77460	CONNECTOR	1		
6	H118432	CONNECTOR	1	-601253	LOW SHAFT SPEED MONITOR, (SUB H107004)
	H107004	CONNECTOR	1		
	R77459	CONNECTOR	1		(SUB H107004)
	R77464	PIN CONTACT	1		(PKG. OF 50)

RIGHT-HAND SEPARATOR HARNESS

HP2560 -UN-01JAN94

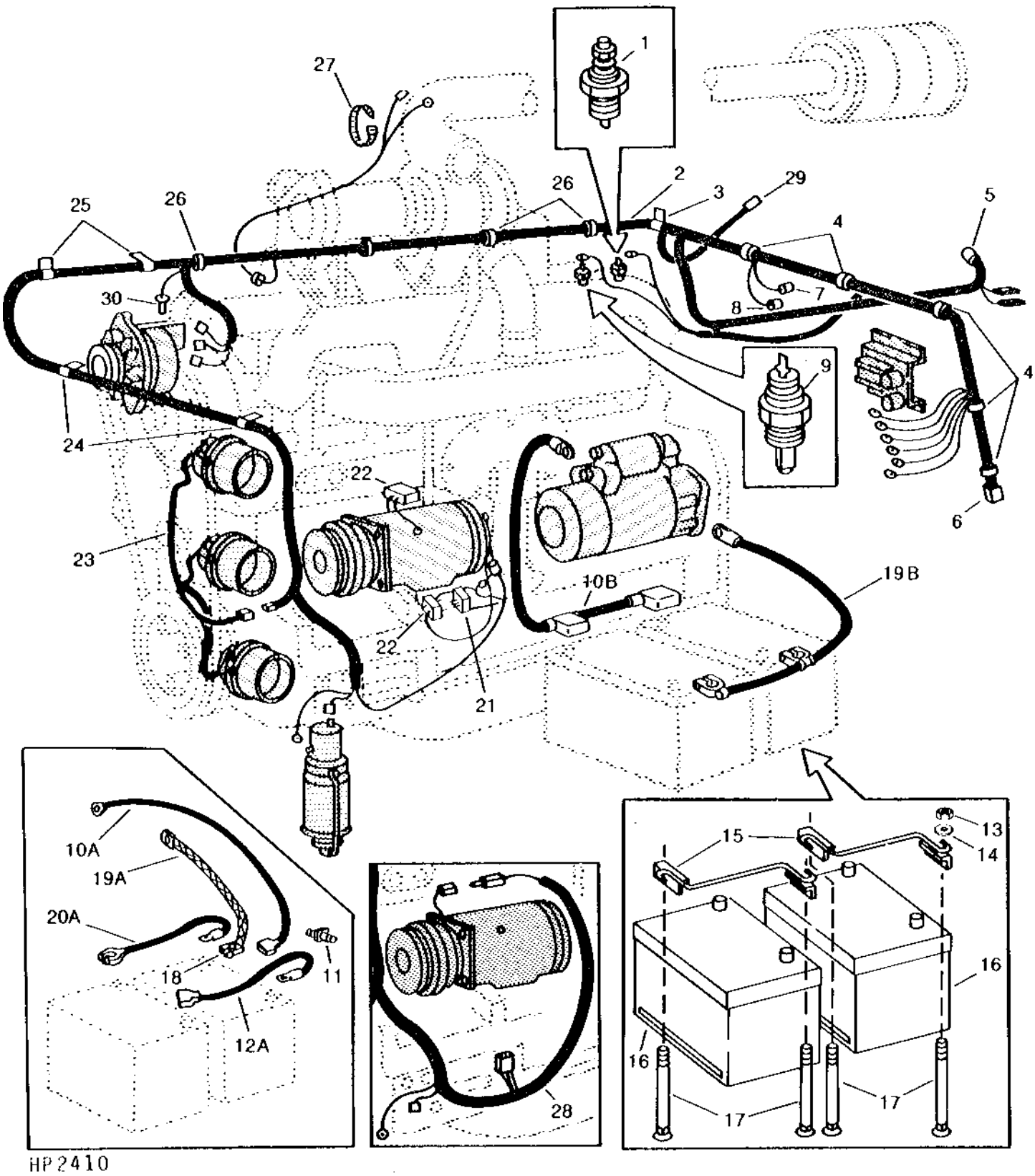


RIGHT-HAND SEPARATOR HARNESS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH99335	WIRING HARNESS	1		R.H., SEPARATOR
2	AH89557	CLIP	2		
	N10212	SELF-LOCKING SCREW	1		
	N10213	LOCK NUT	1		
	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
3	AH89557	CLIP	5		
4	T32231	CLAMP	2		
5	AH99311	WIRING LEAD	1		
6	H64612	CLIP	3		
7	AH85268	LEVEL GAUGE	1	-601190	(SUB AH115345)
	AH115345	SENSOR	1		
8	22H906	SET SCREW	1		1/4" X 1/2"
9	H100682	WHEEL	1		
10	H100907	BRACKET	1		
11	T12892	NUT	1	-405255	(SUB H104418)
	H104418	NUT	1		
12	AH99637	SENSOR	1		MAGNETIC, (CLEANING FAN)
13	03H1540	BOLT	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
14	12H295	LOCK WASHER	1		0.190"
15	14H631	NUT	1		0.190"
16	H102537	SHIELD	1	403501-	
17	24H1287	WASHER	1	403501-	9/32" X 5/8" X 0.065"
18	T32231	CLAMP	1	-551900	
	AH96317	CLIP	1	551901-	
19	R70216	RECEPTACLE	1		7 HOLES
	R70222	PIN CONTACT	1		(PKG. OF 20)
	AR91793	SOCKET CONTACT	1		(PKG. OF 20)

ENGINE COMPARTMENT WIRING HARNESSES, BATTERY CABLES, AND MOUNTINGS
(WATER TEMPERATURE SENDING UNITS AND VACUUM SWITCH)

HP2410 -UN-01JAN94

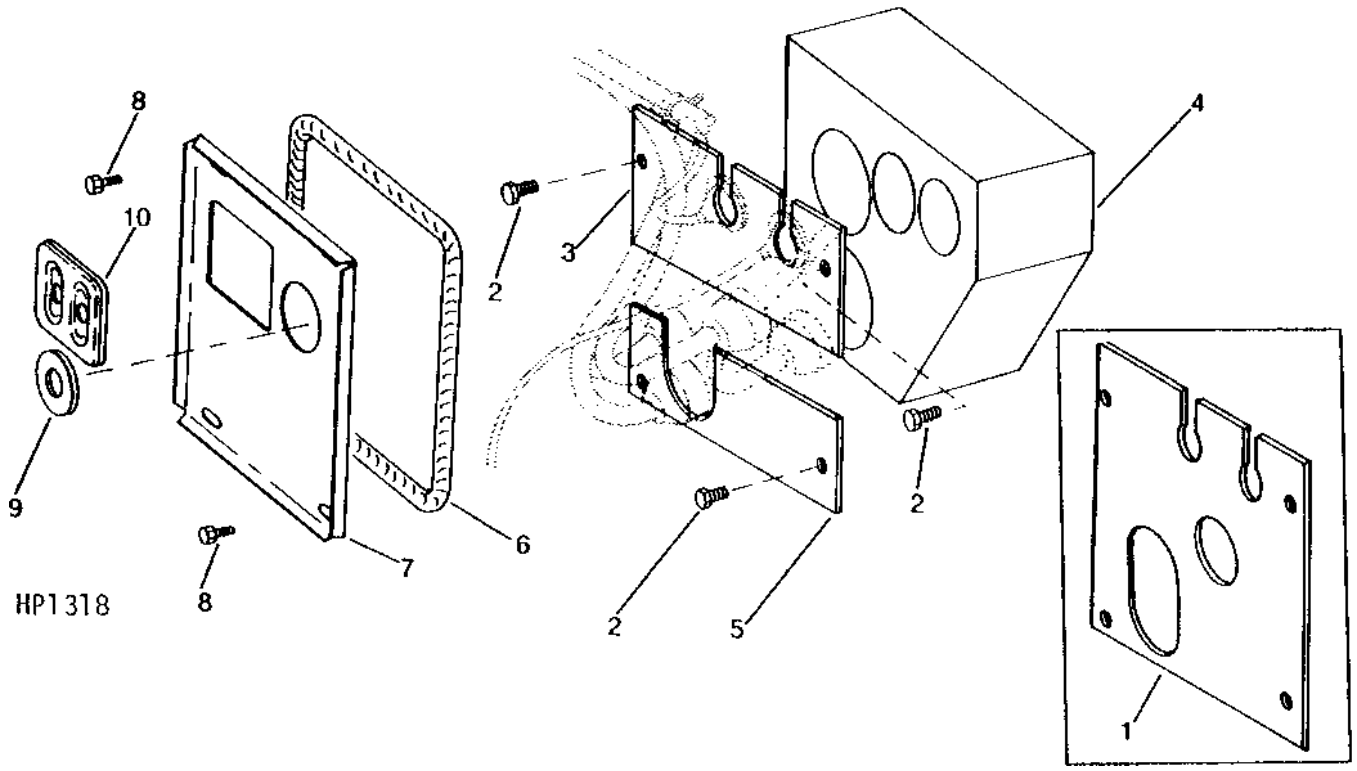


ENGINE COMPARTMENT WIRING HARNESSES, BATTERY CABLES, AND MOUNTINGS (WATER TEMPERATURE SENDING UNITS AND VACUUM SWITCH) - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AT37368	SENDER	1		GAUGE, WATER TEMPERATURE
2	AH99330	WIRING HARNESS	1	-404255	
	AH106039	WIRING HARNESS	1	404256-452500	(REQUIRES (1) H107003 AND (10) H107002) (SUB AH108260)
	AH108260	WIRING HARNESS	1	-551900	(SUB AH109917)
	AH109917	WIRING HARNESS	1		(FRIGIDAIRE)
3	AH90990	CLIP	1		
4	H100880	CLAMP	5		
5	R77457	ELECTRICAL PLUG	1		(37 HOLES)
	R77465	SOCKET CONTACT	1		(PKG. OF 50)
	R77458	CONNECTOR	1		
6	H118432	CONNECTOR	1	-601253	(SUB H107004)
	H107004	CONNECTOR	1		(16 HOLES)
	R77459	CONNECTOR	1		
	R77464	PIN CONTACT	1		(PKG. OF 50)
7	H118421	ELECTRICAL PLUG	1		
	R77458	CONNECTOR	1		
	RE11157	TERMINAL	3		(PKG. OF 3)
8	H118416	PIN CONTACT	1		(6 HOLES)
	R77468	TERMINAL	2		(PKG. OF 5)
9	AH85833	SWITCH	1		BUZZER, WATER TEMPERATURE
10A	AH78636	CABLE	1	-600000	(SUB AH112384)
10B	AH112384	CABLE	1		
11	T31161	STUD	2		
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
12A	T22107	CABLE	1	-600000	
12B	AH112384	CABLE	1	600001-	
13	14H611	NUT	4		5/16"
14	24H1136	WASHER	4		11/32" X 11/16" X 0.065"
15	AH96069	BRACKET	2	-404255	(SUB AH105519)
	AH105519	BRACKET	2		
16	AN115220	TUBE	2	-553644	(SUB AH114771) (NO LONGER AVAILABLE)
	AH114771	BATTERY	2		
17	03H2298	BOLT	4		5/16" X 9-1/2"
18	H82711	BOOT	2	-600000	
19A	AH78649	GROUND CABLE	1	-600000	(SUB AH112385, THIS APPLICATION)
19B	AH112385	CABLE	1		
20A	AH100117	CABLE	1	-600000	
20B	AH112385	CABLE	1	600001-	
21	AR77344	FUSE	1		COMPRESSOR
22	AR77345	WIRING HARNESS	1		COMPRESSOR
23	AH98905	WIRING HARNESS	1		R.H.
24	R62978	CLIP	2		
	19H1900	CAP SCREW	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
25	AH89486	CLIP	2		
26	H100879	CLAMP	3		
27	H77698	TIE BAND	1		
28	AH112296	ASSEMBLY LINE PARTS	1	600001-610300	(SUB AH117232)
	AH117232	WIRING HARNESS	1	-610727	(SUB AH122859)
	AH122859	WIRING HARNESS	1		(NIPPENDENSO)
29	H118425	CONNECTOR	1		(22 HOLES)
	R77464	PIN CONTACT	1		(PKG. OF 50)
30	R70217	PLUG	1		(7 HOLES)
	R70222	PIN CONTACT	1		(PKG. OF 20)
	AR91793	SOCKET CONTACT	1		(PKG. OF 20)
..	H107003	CONNECTOR	1	404256-	
..	H107002	TERMINAL	10	404256-	

ENGINE COMPARTMENT FIREWALL ELECTRICAL COVER PLATES

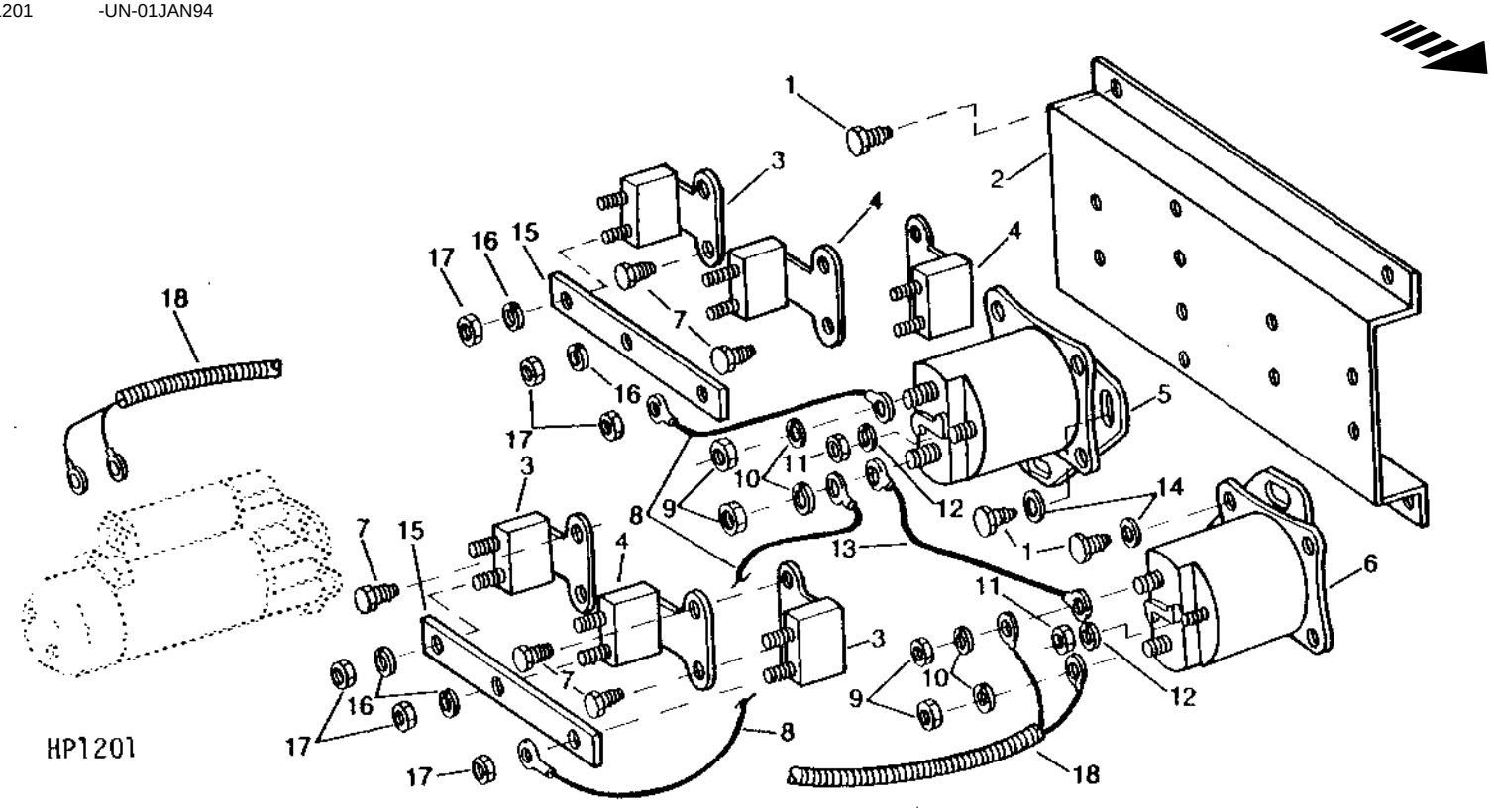
HP1318 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H100852	PLATE	1	-404255	(SUB H107155)
	H107155	PLATE	1	-502550	
2	37H49	SCREW	4		NO. 10 X 1/2"
3	H109967	PLATE	1	502551-610300	(SUB H123609)
	H123609	PLATE	1		(UPPER)
4	H100853	SEAL	1	-404255	(SUB H107156)
	H107156	ISOLATOR	1	-502550	(SUB H109972)
	H109972	SEAL	1		
5	H109968	PLATE	1	502551-	(LOWER)
6	.....	CONDUIT	1		24" (CUT FROM H88857)
7	H93511	RETAINER	1		(USE WITH HEATER)
	H93705	RETAINER	1		(USE WITH HEATER AND AIR CONDITIONING)
8	T23876	CAP SCREW	4		
9	H80627	GROMMET	1		
10	H93700	GROMMET	1		(USE WITH HEATER)
	H93699	GROMMET	1		(USE WITH HEATER AND AIR CONDITIONING)

CIRCUIT BREAKER AND RELAY PANEL

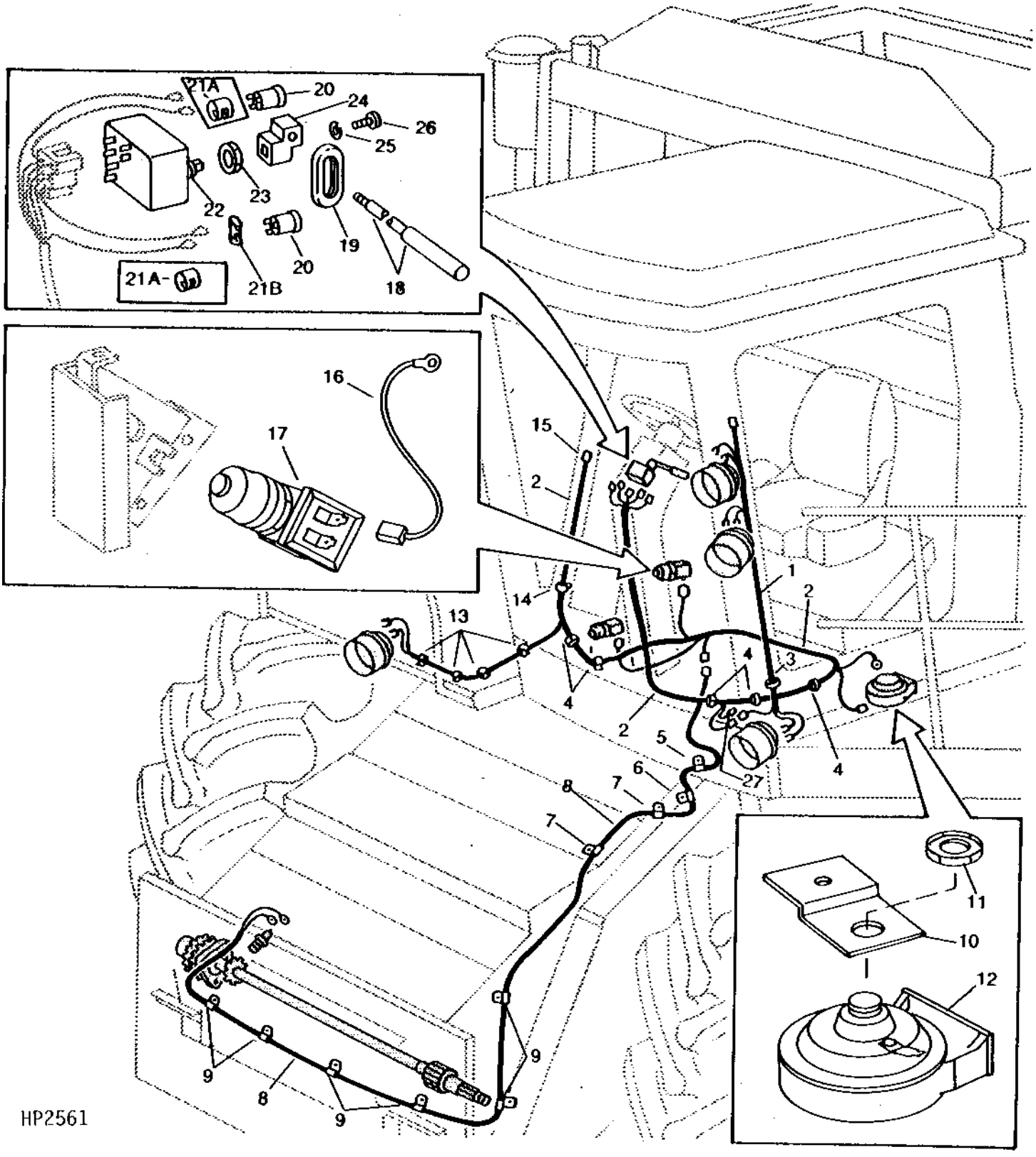
HP1201 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	37H5	SCREW	8		1/4" X 3/8"
2	H93823	BRACKET	1		
3	AR49352	CIRCUIT BREAKER	3		30 AMP
4	AR28403	CIRCUIT BREAKER	3		20 AMP
5	AR73144	RELAY	1		RELAY, ACCESSORY
6	AM53945	SOLENOID	1		RELAY, STARTER
7	37H42	SCREW	6		NO. 10 X 3/8"
8	AH95264	WIRING LEAD	2	-615380	POWER, (SUB AR50929)
	AR50929	WIRING LEAD	2	-620100	POWER, (SUB AH95264)
	AH95264	WIRING LEAD	2		POWER
9	14H785	NUT	4		5/16"
10	12H303	LOCK WASHER	4		5/16"
11	14H631	NUT	1		0.190"
12	12H295	LOCK WASHER	1		0.190"
13	AH95265	WIRING LEAD	1	-452500	(SUB AH108223)
	AH108223	WIRING HARNESS	1		POWER AND STARTER
14	24H1286	WASHER	4		9/32" X 1/2" X 1/16"
15	H96514	STRAP	1		
16	12H295	LOCK WASHER	12		0.190"
17	14H631	NUT	12		0.190"
18	AH95266	WIRING HARNESS	1	-452500	(SUB AH108223)
	AH108223	WIRING HARNESS	1		POWER AND STARTER

OPERATOR'S PLATFORM, L.H. LIGHTS, AND FEEDER HOUSE SPEED MONITORING HARNESSES, HORN, SIGNAL FLASHER, AND PARKING BRAKE SWITCH

HP2561 -UN-01JAN94

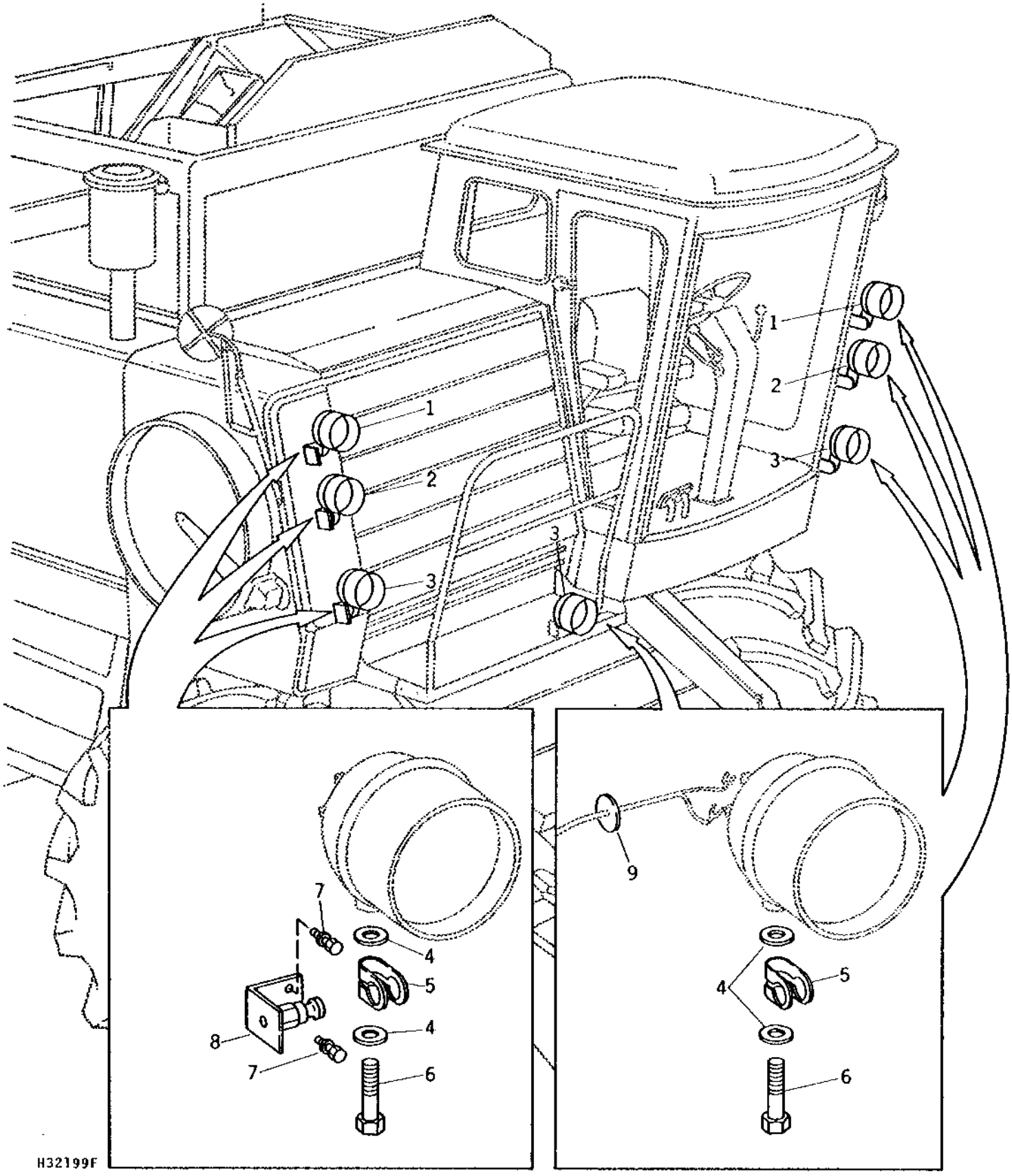


OPERATOR'S PLATFORM, L.H. LIGHTS, AND FEEDER HOUSE SPEED MONITORING HARNESSES, HORN, SIGNAL FLASHER, AND PARKING BRAKE SWITCH - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH98906	WIRING HARNESS	1		L.H. LIGHTS
2	AH99333	WIRING HARNESS	1	-404255	OPERATOR'S PLATFORM, (SUB AH106041)
	AH106041	WIRING HARNESS	1	-502550	(REQUIRES (1) H107004 AND (10) H107001) (SUB AH109780)
	AH109780	WIRING HARNESS	1	-551900	
	AH109915	WIRING HARNESS	1	551901-	
3	R26936	GROMMET	1		
4	M66044	TIE BAND	AR		
5	P43555	CLAMP	1		
6	AH89557	CLIP	1	-551900	(SUB AH96317, THIS APPLICATION)
	AH96317	CLIP	1		
7	AH89557	CLIP	2		
8	AH100264	WIRING HARNESS	1		FEEDER HOUSE SPEED MONITORING
9	T32231	CLAMP	6		
10	H97994	BRACKET	1		
11	R11278	NUT	1		
12	AT39043	HIGH NOTE HORN	1		
13	H64612	CLIP	4		
14	H100879	CLAMP	1		
15	H118431	CONNECTOR	1	-601253	(SUB H107003)
	H107003	CONNECTOR	1		16 HOLES
	R77459	CONNECTOR	1		
	R77465	SOCKET CONTACT	1		(PKG. OF 50)
16	AH93150	WIRING LEAD	1		GROUND
17	AH78765	BRAKE SWITCH	1		
18	H100387	LEVER	1		
19	H100104	GROMMET	1		
20	AH94578	LAMP	1		SIGNAL
21A	R56101	CLIP	2	354914-452500	(SUB H113132, THIS APPLICATION)
21B	H113132	CLIP	2		
22	AR67398	FLASHER	1	-354913	(CALIFORNIA) (SUB AR64422)
	AR64422	TURN SIGNAL CONTROLLER	1		SIGNAL FLASHER
23	R56410	NUT	1		
24	H100023	HANDLE	1		SIGNAL HANDLE
25	12H338	LOCK WASHER	1		1/8"
26	21H1372	SCREW	1		1/8" X 3/8"
27	R70214	RECEPTACLE	1		4 HOLES
	R70221	ELECTRICAL PLUG	1		
	R70222	PIN CONTACT	1		(PKG. OF 20)
	AR91793	SOCKET CONTACT	1		(PKG. OF 20)
..	H107004	CONNECTOR	1	404256-	RECEPTACLE (16 HOLES)
..	H107001	TERMINAL	10	404256-	
..	R77464	PIN CONTACT	1		(PKG. OF 50)

FIELD LIGHTS

H32199F -UN-01JAN94

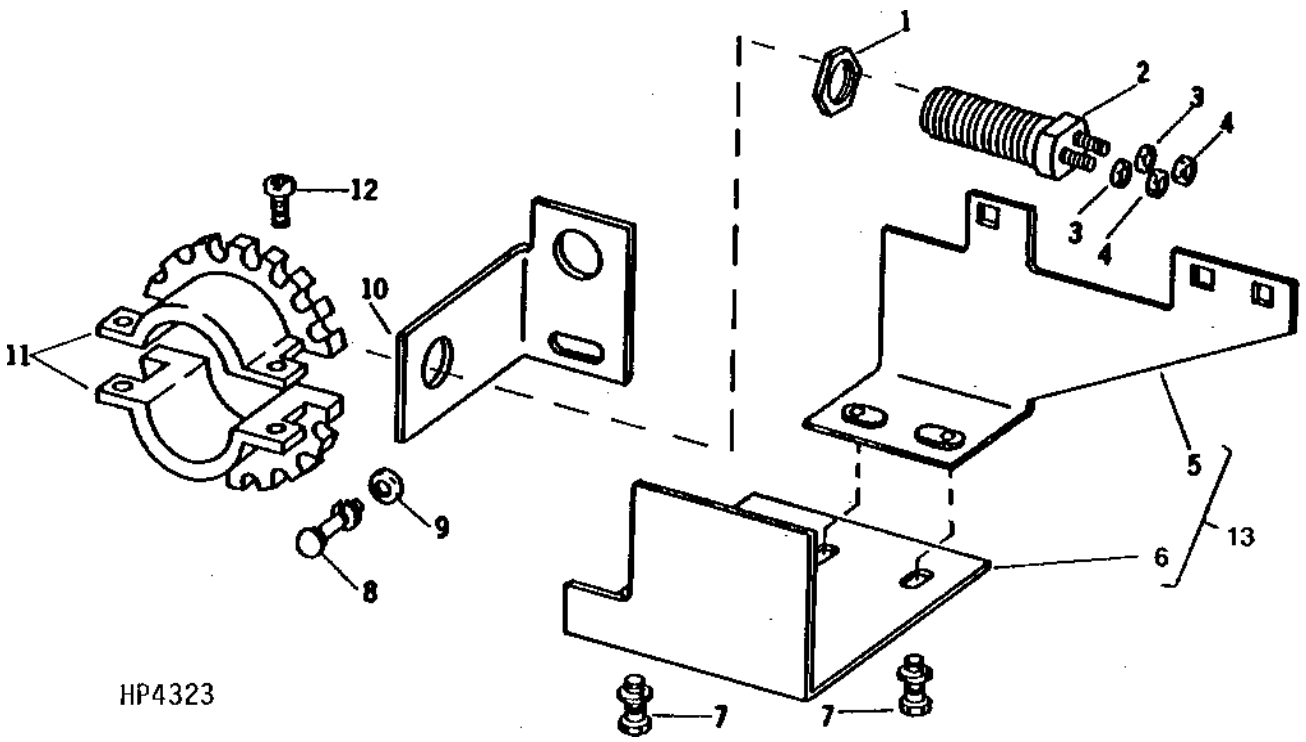


FIELD LIGHTS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH98900	HEADLIGHT	2		(DUAL BEAM)(INCLUDES SEAL BEAM AND BEZEL)
	AR48723	LAMP	1	-620388	(12-VOLT)
	RE25125	DUAL BEAM HEADLAMP	1	620389-	(12 VOLT)
	R42689	BEZEL	1		(HOBBS LAMP)
	R48293	BEZEL	1		(GUIDE LAMP)
2	AR85858	HEADLIGHT	2		(60 WATT)(INCLUDES SEAL BEAM AND BEZEL)
	AE31263	LAMP	1	-404160	(12-VOLT) (SUB AT25451)
	AT25451	HEADLIGHT	1	-620388	(12-VOLT)
	AR104119	HEADLIGHT	1	620389-	(12 VOLT)
	R42689	BEZEL	1		(HOBBS LAMP)
	R48293	BEZEL	1		(GUIDE LAMP)
3	AH98902	HEADLIGHT	3		(18 WATT)(INCLUDES SEAL BEAM AND BEZEL)
	AM31282	LAMP	1		BEAM
	R42689	BEZEL	1		(HOBBS LAMP)
	R48293	BEZEL	1		(GUIDE LAMP)
4	24H1111	WASHER	1		17/32" X 1-1/16" X 0.090"
5	R67377	CLAMP	7		
6	19H1974	CAP SCREW	7		1/2" X 2-3/4"
7	19H2020	CAP SCREW	2		5/16" X 1/2"
	12H303	LOCK WASHER	2		5/16"
8	AH97279	SUPPORT	3		
9	H83060	GROMMET	3		

FEEDER HOUSE LOWER SHAFT SPEED SENSOR-REGULAR

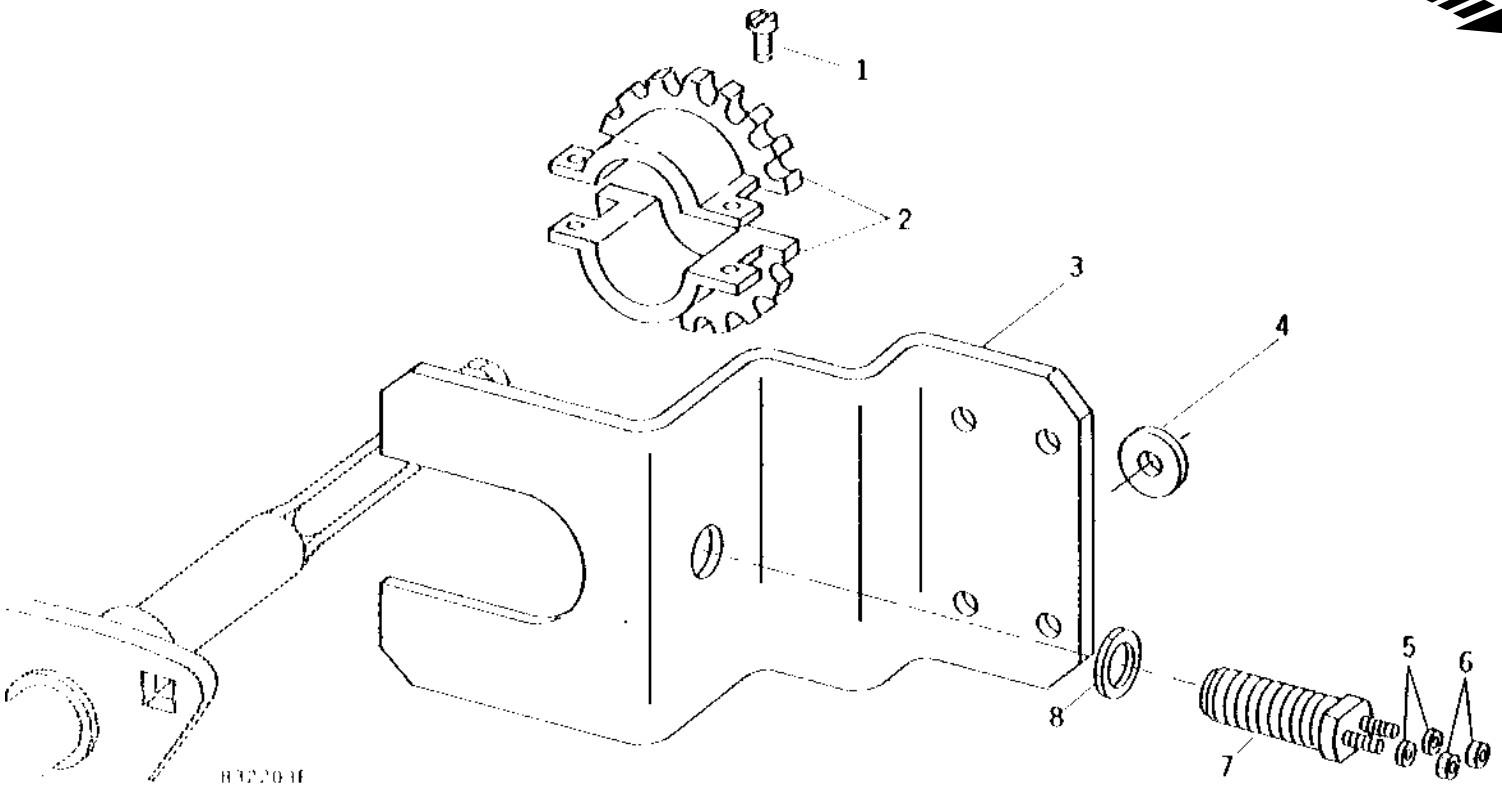
HP4323 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	T12892	NUT	1	-405255	(SUB H104418)
	H104418	NUT	1		
2	AH99637	SENSOR	1		
3	12H295	LOCK WASHER	2		0.190"
4	14H631	NUT	2		0.190"
5	AH99689	PLATE	1	-1990	
6	H100754	SHIELD	1	-1990	
7	19H2029	CAP SCREW	2		1/2" X 2-1/4"
	12H303	LOCK WASHER	2		5/16"
8	03H2092	BOLT	1		1/4" X 3/4"
	12H302	LOCK WASHER	1		1/4"
	14H786	NUT	1		1/4"
9	24H1287	WASHER	1		9/32" X 5/8" X 0.065"
10	H100755	BRACKET	1		
11	H100723	WHEEL	2		TONE, HALF
12	19H2925	SCREW	2		1/4" X 1/2"
13	AH138514	KIT	1		

FEEDER HOUSE LOWER SHAFT SPEED SENSOR-LONG
(SERIAL NO. -403300)

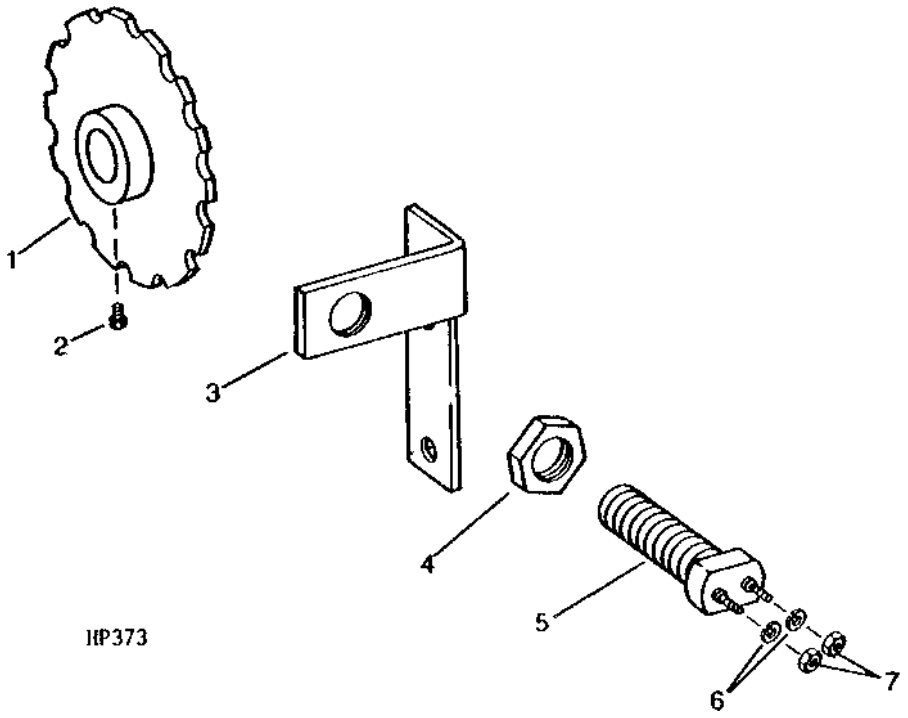
H32203F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H2925	SCREW	2		1/4" X 1/2"
2	H100723	WHEEL	2		TONE, HALF
3	H102186	BRACKET	1		(NO LONGER AVAILABLE)
4	H27350	WASHER	1		
5	12H295	LOCK WASHER	2		0.190"
6	14H631	NUT	2		0.190"
7	AH99637	SENSOR	1		
8	T12892	NUT	1		

FEEDER HOUSE LOWER SHAFT SPEED SENSOR-LONG
(SERIAL NO. 403301-)

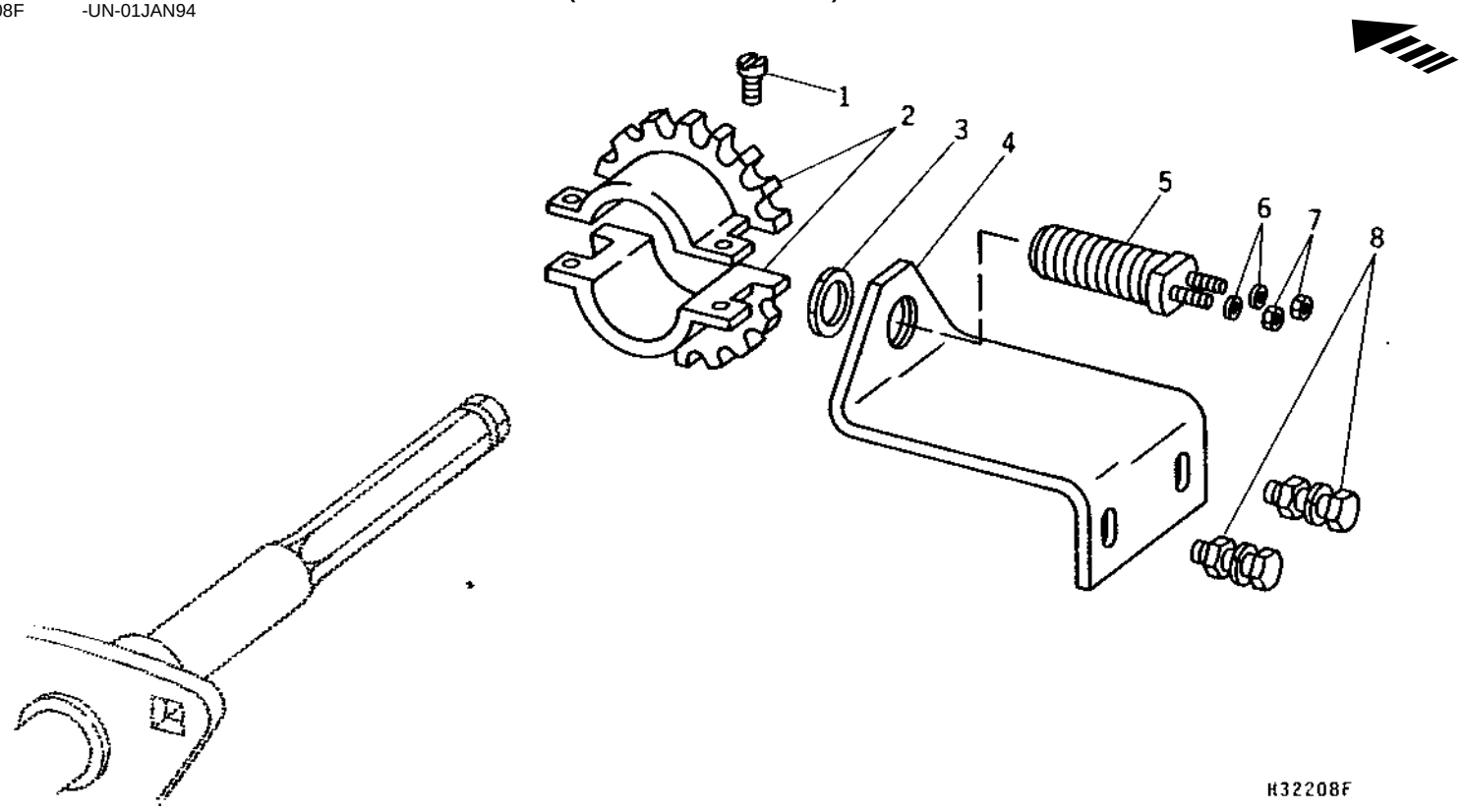
HP373 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH101570	WHEEL	1		TONE
2	22H906	SET SCREW	1		1/4" X 1/2"
3	H102153	BRACKET	1		
4	T12892	NUT	1		
5	AH99637	SENSOR	1		
6	12H295	LOCK WASHER	2		0.190"
7	14H631	NUT	2		0.190"

FEEDER HOUSE LOWER SHAFT SPEED SENSOR (SIDEHILL)
(SERIAL NO. -403300)

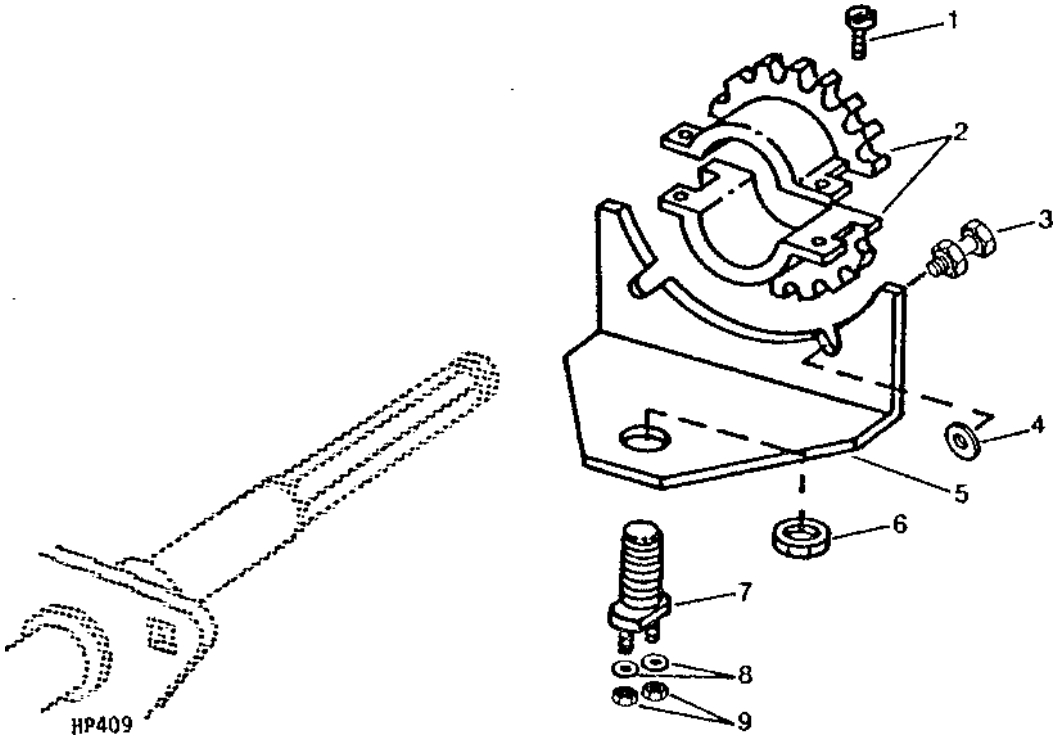
H32208F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H2925	SCREW	2		1/4" X 1/2"
2	H100723	WHEEL	2		TONE, HALF
3	T12892	NUT	1		
4	H100756	BRACKET	1		
5	AH99637	SENSOR	1		
6	12H295	LOCK WASHER	2		0.190"
7	14H631	NUT	2		0.190"
8	19H1905	CAP SCREW	2		5/16" X 1"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"

FEEDER HOUSE LOWER SHAFT SPEED SENSOR (SIDEHILL)
(SERIAL NO. 403301-)

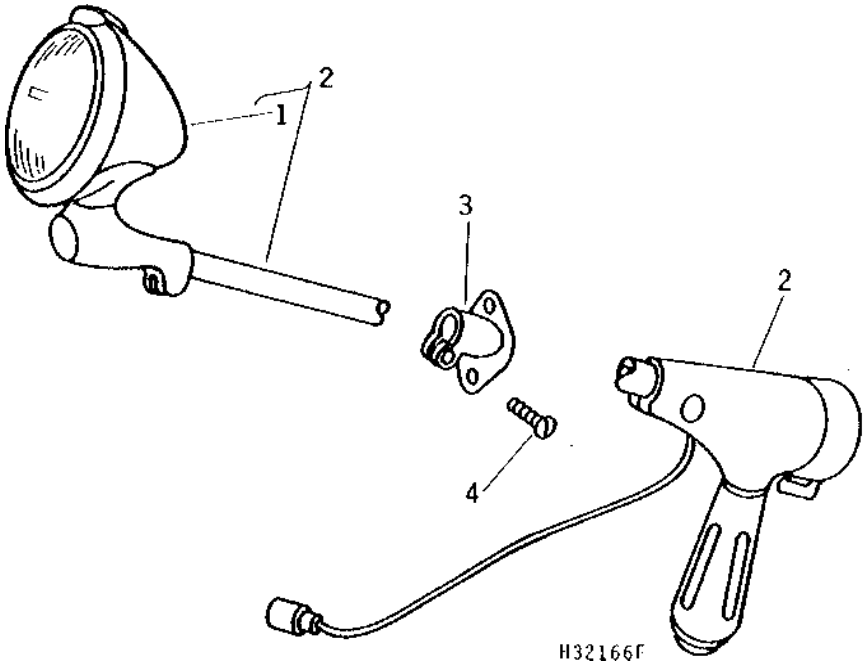
HP409 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H2925	SCREW	2		1/4" X 1/2"
2	H100723	WHEEL	2		TONE, HALF
3	19H1905	CAP SCREW	2		5/16" X 1"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
4	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
5	H103647	BRACKET	1		
6	T12892	NUT	1		
7	AH99637	SENSOR	1		
8	12H295	LOCK WASHER	2		0.190"
9	14H631	NUT	2		0.190"

SPOTLIGHT

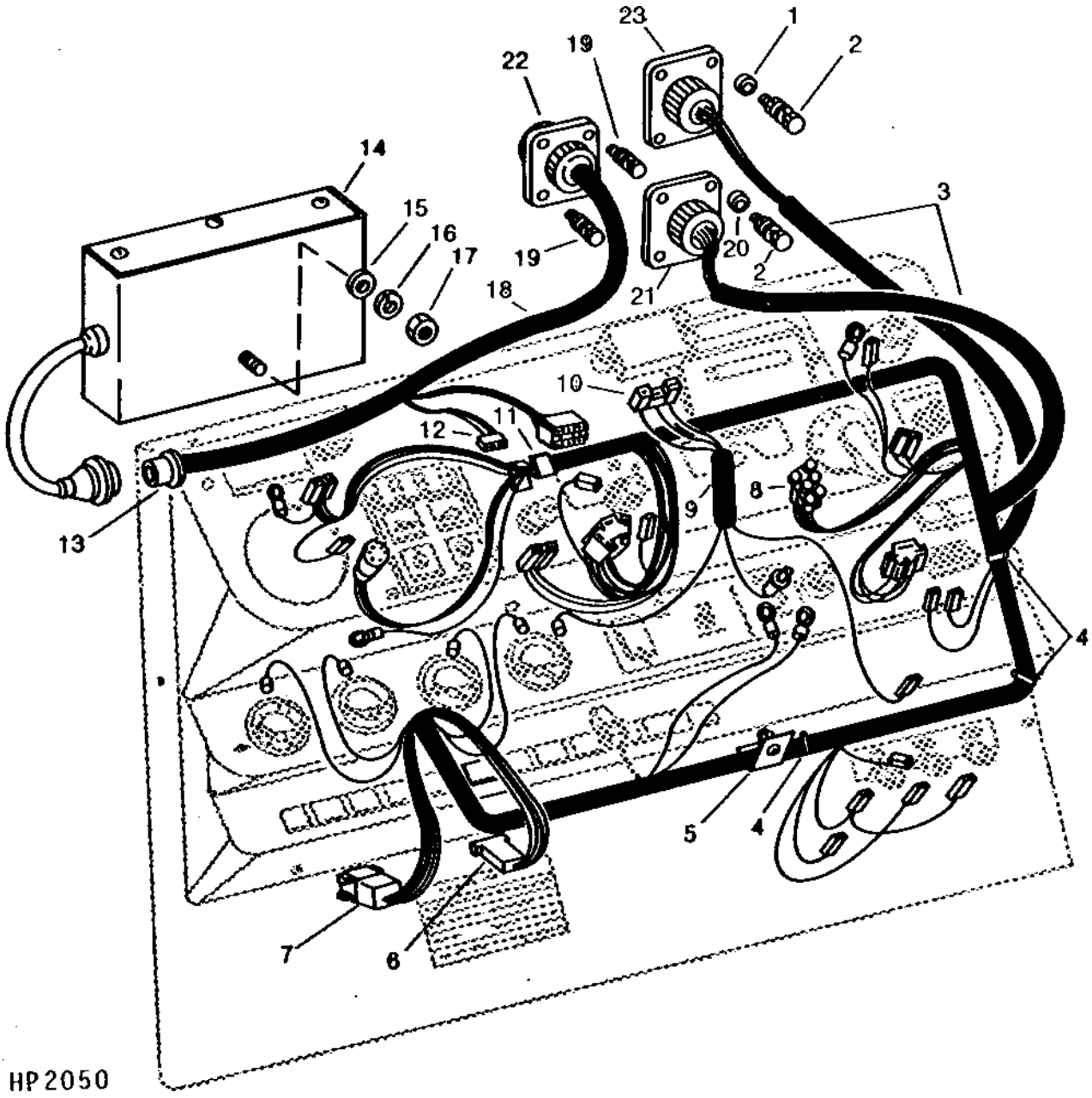
H32166F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH91124	LAMP	1		BEAM
	H91273	CLIP	1		
2	AH99638	LAMP	1		SPOTLIGHT
3	H100614	BRACKET	1		
4	H100882	SCREW	1		

INSTRUMENT PANEL WIRING HARNESS AND LOW SHAFT SPEED MONITORING CONTROL BOX
(AUTOMATIC HEADER HEIGHT CONTROL)
(SERIAL NO. -502550)

HP2050 -UN-01JAN94

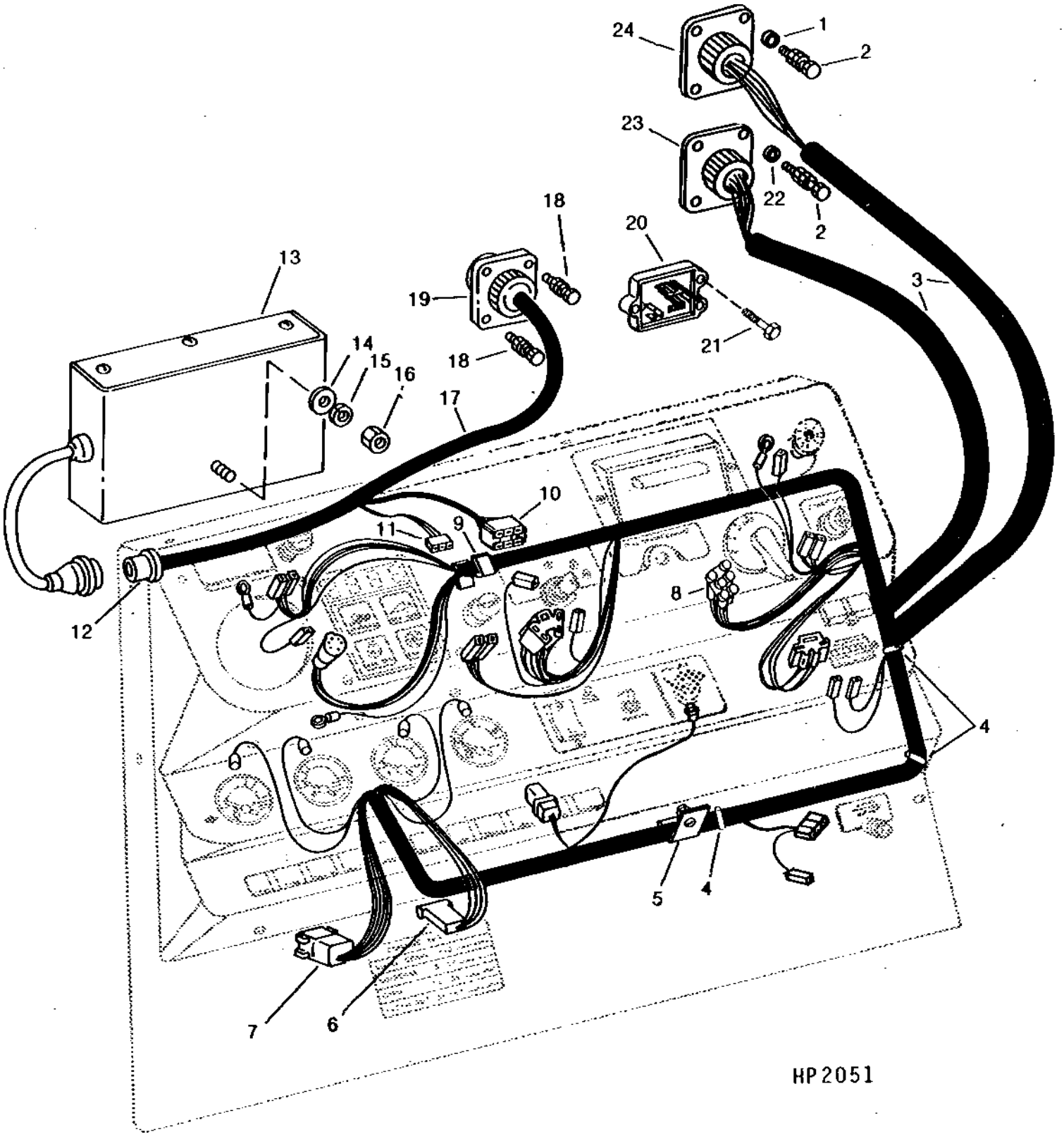


INSTRUMENT PANEL WIRING HARNESS AND LOW SHAFT SPEED MONITORING CONTROL BOX - CONTINUED
(AUTOMATIC HEADER HEIGHT CONTROL)
(SERIAL NO. -502550)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1281	WASHER	4		5/32" X 3/8" X 0.049"
2	21H1407	SCREW	4		0.138" X 1/2"
	12H314	LOCK WASHER	4		0.138"
	14H1026	NUT	4		0.138"
3	AH99329	WIRING HARNESS	1	-404255	(SUB AH106249)
	AH106249	WIRING HARNESS	1		INSTRUMENT PANEL
4	M66044	TIE BAND	3		(REPLACED BY R44302)
5	H100942	BRACKET	1	-403500	(SUB AH89557 AND 24H1287)
	AH89557	CLIP	1		
	21H1403	SCREW	1	-502550	0.190" X 1/2", (SUB 21H1427, THIS APPLICATION)
	21H1427	SCREW	1		0.190" X 1/2"
	12H295	LOCK WASHER	1		0.190"
	14H631	NUT	1		0.190"
6	H118415	ELECTRICAL PLUG	1		4 HOLES
	R77469	TERMINAL	1		(PKG. OF 5)
7	H118420	SOCKET	1		8 HOLES
	R77468	TERMINAL	2		(PKG. OF 5)
8	AR83425	RECEPTACLE CONNECTOR BODY	1		LIGHT SWITCH
9	AH111380	WIRING HARNESS	1		(CONVERSION TO DIAL-A-MATIC HEADER HEIGHT CONTROL)
10	H118419	SOCKET	1		6 HOLES
	R77468	TERMINAL	2		(PKG. OF 5)
11	H100941	BRACKET	1	-403500	(SUB H102415)
	H102415	RETAINER	1		
12	H118418	ELECTRICAL PLUG	1		3 HOLES
	R77469	TERMINAL	1		
13	H118426	CONNECTOR	1		24 HOLES
	R77458	CONNECTOR	1		
	R77465	SOCKET CONTACT	1		(PKG. OF 50)
14	AH99671	CIRCUIT BOX	1		LOW SHAFT SPEED MONITORING (REMANUFACTURED)
15	24H1287	WASHER	1		9/32" X 5/8" X 0.065"
16	12H302	LOCK WASHER	1		1/4"
17	14H786	NUT	1		1/4"
18	AH99648	WIRING HARNESS	1		LOW SHAFT SPEED MONITORING
19	21H1407	SCREW	2		0.138" X 1/2"
	12H314	LOCK WASHER	2		0.138"
	14H1026	NUT	2		0.138"
20	24H1281	WASHER	1		5/32" X 3/8" X 0.049"
21	R77456	RECEPTACLE	1		37 HOLES
	R77464	PIN CONTACT	1		(PKG. OF 50)
22	H118432	CONNECTOR	1	-601253	(SUB H107004)
	H107004	CONNECTOR	1		
	R77459	CONNECTOR	1		
	R77464	PIN CONTACT	1		(PKG. OF 50)
23	H118428	CONNECTOR	1		7 HOLES
	RE11156	TERMINAL	3		(PKG. OF 3)

INSTRUMENT PANEL WIRING HARNESS AND LOW SHAFT SPEED MONITORING CONTROL BOX
(DIAL-A-MATIC HEADER HEIGHT CONTROL)
(SERIAL NO. 502551-)

HP2051 -UN-01JAN94

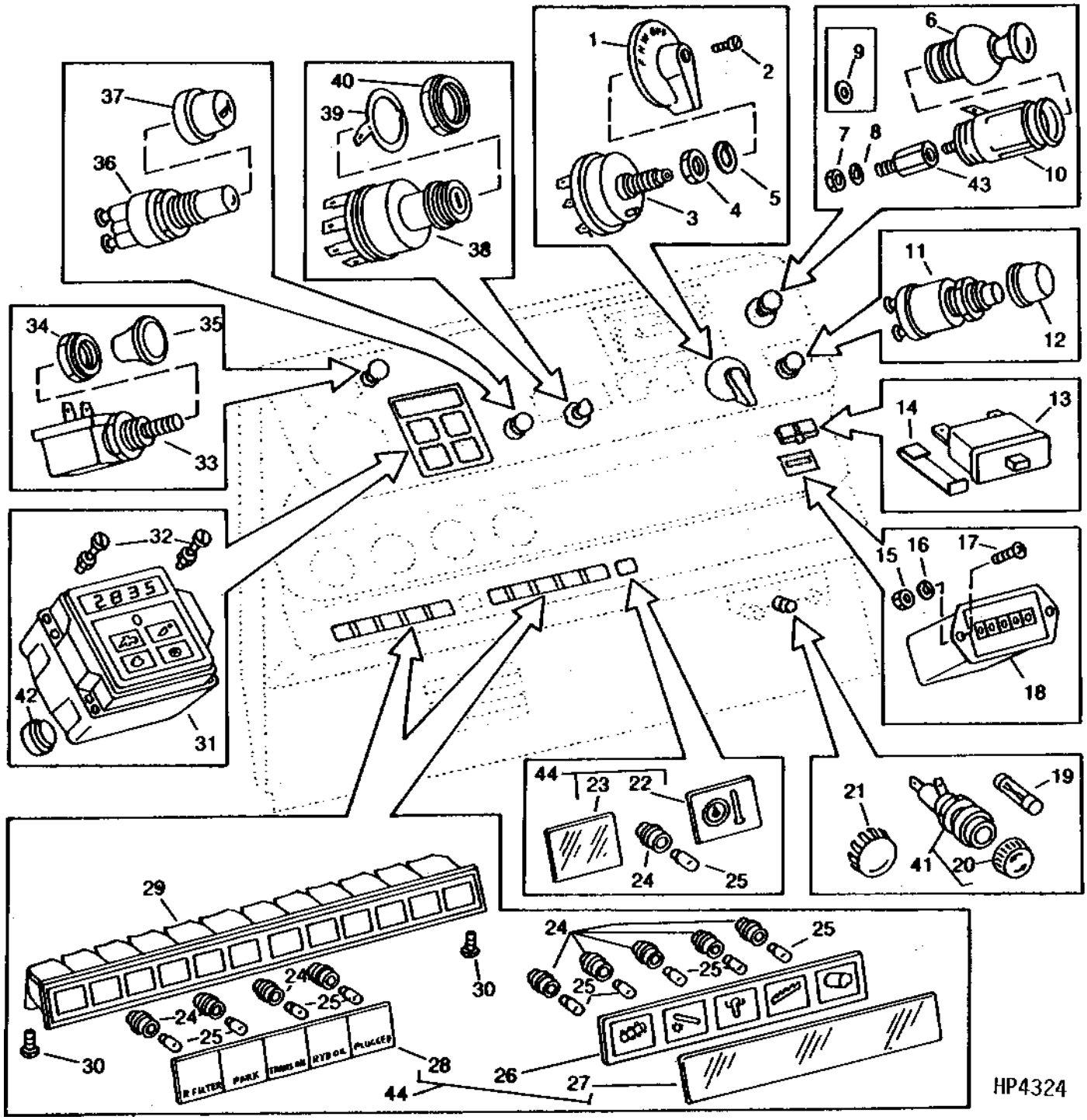


INSTRUMENT PANEL WIRING HARNESS AND LOW SHAFT SPEED MONITORING CONTROL BOX - CONTINUED
(DIAL-A-MATIC HEADER HEIGHT CONTROL)
(SERIAL NO. 502551-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1281	WASHER	4		5/32" X 3/8" X 0.049"
2	21H1407	SCREW	4		0.138" X 1/2"
	12H314	LOCK WASHER	4		0.138"
	14H1026	NUT	4		0.138"
3	AH108481	WIRING HARNESS	1	-610300	(SUB AH118432)
	AH118432	WIRING HARNESS	1	-610727	(SUB AH122858)
	AH122858	WIRING HARNESS	1		
4	M66044	TIE BAND	3		(REPLACED BY R44302)
5	AH89557	CLIP	1		
	21H1403	SCREW	1	-553313	0.190" X 1/2", (SUB 21H1427, THIS APPLICATION)
	21H1427	SCREW	1		0.190" X 1/2"
	12H295	LOCK WASHER	1		0.190"
	14H631	NUT	1		0.190"
6	H118415	ELECTRICAL PLUG	1		4 HOLES
	R77469	TERMINAL	1		(PKG. OF 5)
7	H118420	SOCKET	1		8 HOLES
	R77468	TERMINAL	2		(PKG. OF 5)
8	AR83425	RECEPTACLE CONNECTOR BODY	1		
9	H102415	RETAINER	1		
10	H118419	SOCKET	1		6 HOLES
	R77468	TERMINAL	1		(PKG. OF 5)
11	H118418	ELECTRICAL PLUG	1		3 HOLES
	R77469	TERMINAL	1		(PKG. OF 5)
12	H118426	CONNECTOR	1		24 HOLES
	R77458	CONNECTOR	1		
	R77465	SOCKET CONTACT	1		(PKG. OF 50)
13	AH99671	CIRCUIT BOX	1	-610300	(REMANUFACTURED)
	TY6662	SENSOR	1	610301-625100	LOW SHAFT SPEED MONITOR (REMANUFACTURED)
	AH125886	SHAFT	1	625101-	LOW SHAFT SPEED MONITOR
14	24H1287	WASHER	1		9/32" X 5/8" X 0.065"
15	12H302	LOCK WASHER	1		1/4"
16	14H786	NUT	1		1/4"
17	AH99648	WIRING HARNESS	1		LOW SHAFT SPEED MONITORING
18	21H1407	SCREW	2		0.138" X 1/2"
	12H314	LOCK WASHER	2		0.138"
	14H1026	NUT	2		0.138"
19	H118432	CONNECTOR	1	-601253	(SUB H107004)
	H107004	CONNECTOR	1		16 HOLES
	R77459	CONNECTOR	1		
	R77464	PIN CONTACT	1		(PKG. OF 50)
20	AH108414	PRINTED CIRCUIT	1		
21	37H117	SCREW	2		NO. 10 X 1-1/4"
22	24H1281	WASHER	1		5/32" X 3/8" X 0.049"
23	R77456	RECEPTACLE	1		37 HOLES
	R77464	PIN CONTACT	1		(PKG. OF 50)
24	H118428	CONNECTOR	1		7 HOLES
	RE11156	TERMINAL	3		(PKG. OF 3)

INSTRUMENT PANEL ACCESSORIES

HP4324 -UN-01JAN94



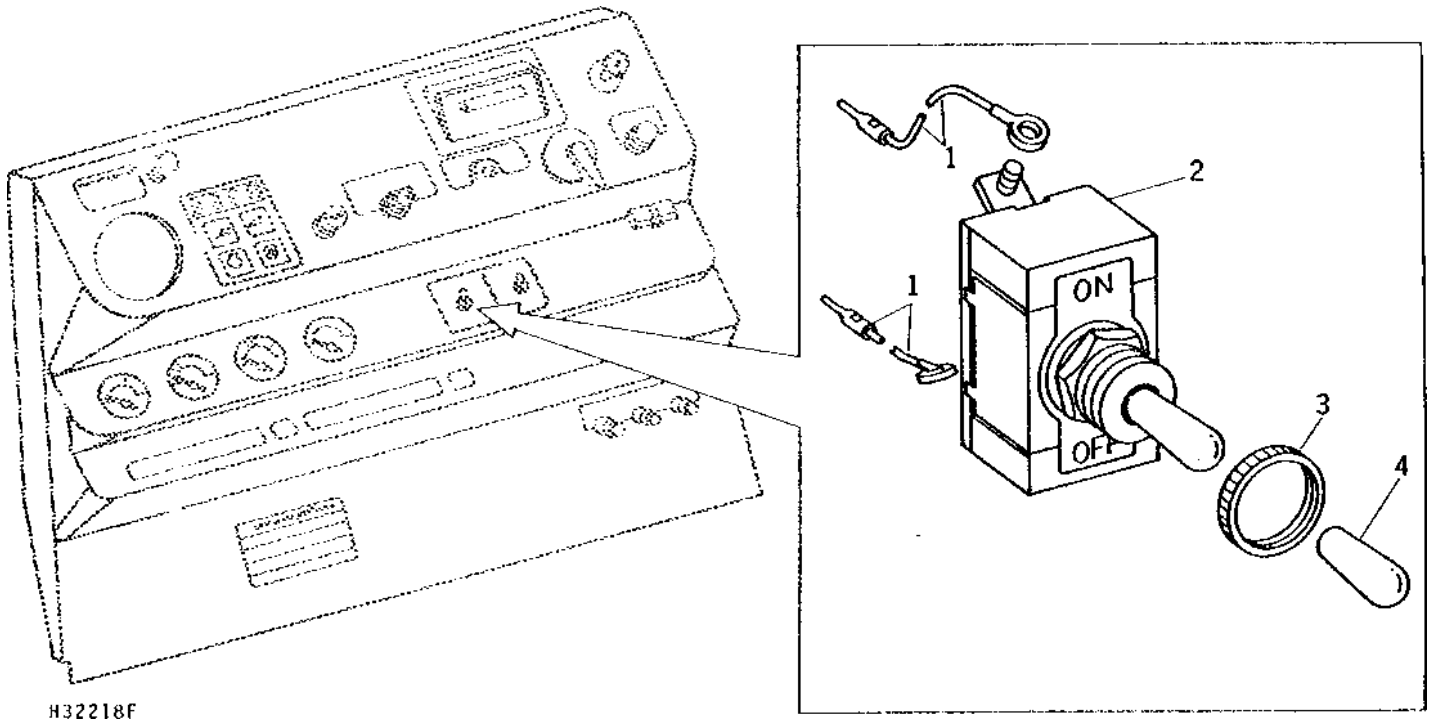
INSTRUMENT PANEL ACCESSORIES - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR54445	KNOB	1		LIGHT
2	21H996	SCREW	1		0.164" X 3/8"
3	AR48724	LIGHT SWITCH	1		LIGHT
4	A4655R	NUT	1		
5	12H292	LOCK WASHER	1		1/2"
6	AR60937	LIGHTER	1		
7	14H605	NUT	1		0.164"
8	12H340	LOCK WASHER	1		0.190"
9	H94045	WASHER	1	-610727	
10	AR56766	HOUSING	1		
11	R39554	SWITCH	1		ETHER STARTING
12	T55585	CAP	1		
13	AH93153	DEVICE	1		BUZZER, WARNING
14	H100943	RETAINER	1		
15	14H1026	NUT	1		0.138"
16	12H314	LOCK WASHER	1		0.138"
17	21H1407	SCREW	1		0.138" X 1/2"
18	AE30846	HOUR METER	1	-620100	(SUB AM101795, THIS APPLICATION)
	AM101795	HOUR METER	1		
19	AH65594	FUSE	1	-502550	
20	AM3208T	FUSE HOLDER	1	-502550	
21	H99452	PLUG	1	-502550	(WITHOUT LOW SHAFT SPEED MONITOR)
22	AH100052	LENS	1	-1990	(HYDROSTATIC)
23	AH100062	LENS	1	-1990	(BLANK, POSI-TORQ)
24	AH91314	SOCKET	1		
25	AA27536	BULB	1		
26	AH96791	LENS	1	-1990	(LOW SHAFT SPEED MONITOR)
27	AH98057	LENS	1	-1990	(WITHOUT LOW SHAFT SPEED MONITOR)
28	AH96790	LENS	1	-1990	(WARNING SYSTEM)
29	H98939	PARTITION	1		
30	21H1412	SCREW	3		0.190" X 3/8"
31	AH99763	TACHOMETER	1	-600961	DIGITAL (REMANUFACTURED)
	RE13916	TACHOMETER	1	600962-	DIGITAL
32	21H1401	SCREW	4		0.190" X 1-3/4"
	12H295	LOCK WASHER	4		0.190"
	14H778	NUT	4		0.190"
33	AH85260	SWITCH	1		ELECTRIC CLUTCH
34	M42561	NUT	1		
35	AH85259	KNOB	1		
36	R39554	SWITCH	1		HORN
37	T55501	CAP	1		
38	AH83679	SWITCH	1		IGNITION (WITH KEYS)
	AR51481	KEY	1		IGNITION (SET OF TWO)
39	R52725	CONNECTOR	1		
40	R44342	NUT	1		
41	AE21116	FUSE HOLDER	1	-502550	(LOW SHAFT SPEED MONITOR)
42	H101682	PLUG	1	-600852	
	H101682	PLUG	1	610683-	
43	H129367	SPACER	1	610728-	
44	AH138515	KIT	1		

MEMORANDA

4-WHEEL DRIVE SWITCH

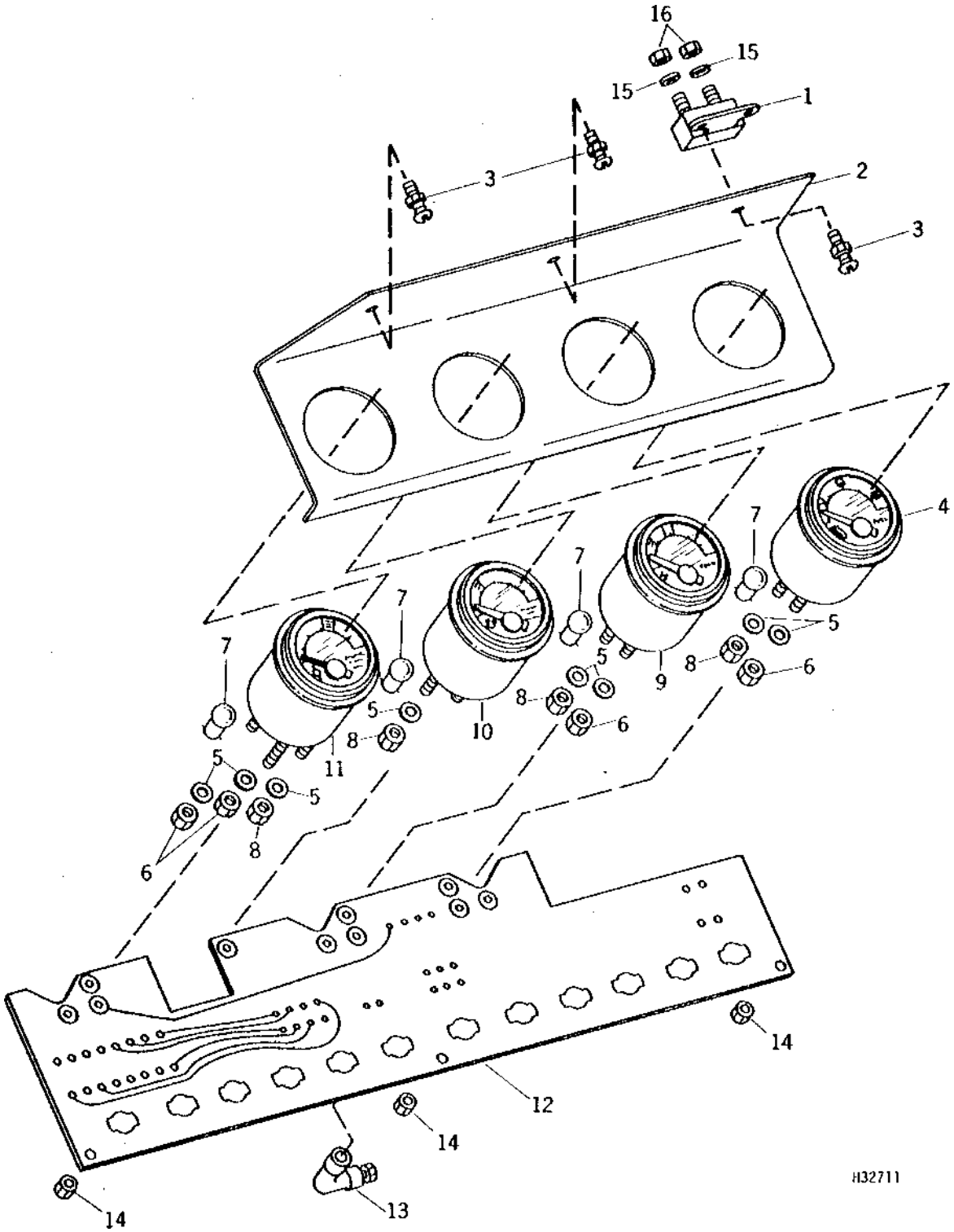
H32218F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH96804	WIRE	2		
2	AH87806	SWITCH	1		
3	H94505	NUT	1	-1990	(SUB H140248)
	H140248	NUT	1		
4	H91673	GRIP	1		

INSTRUMENT PANEL GAUGES

H32711 -UN-01JAN94

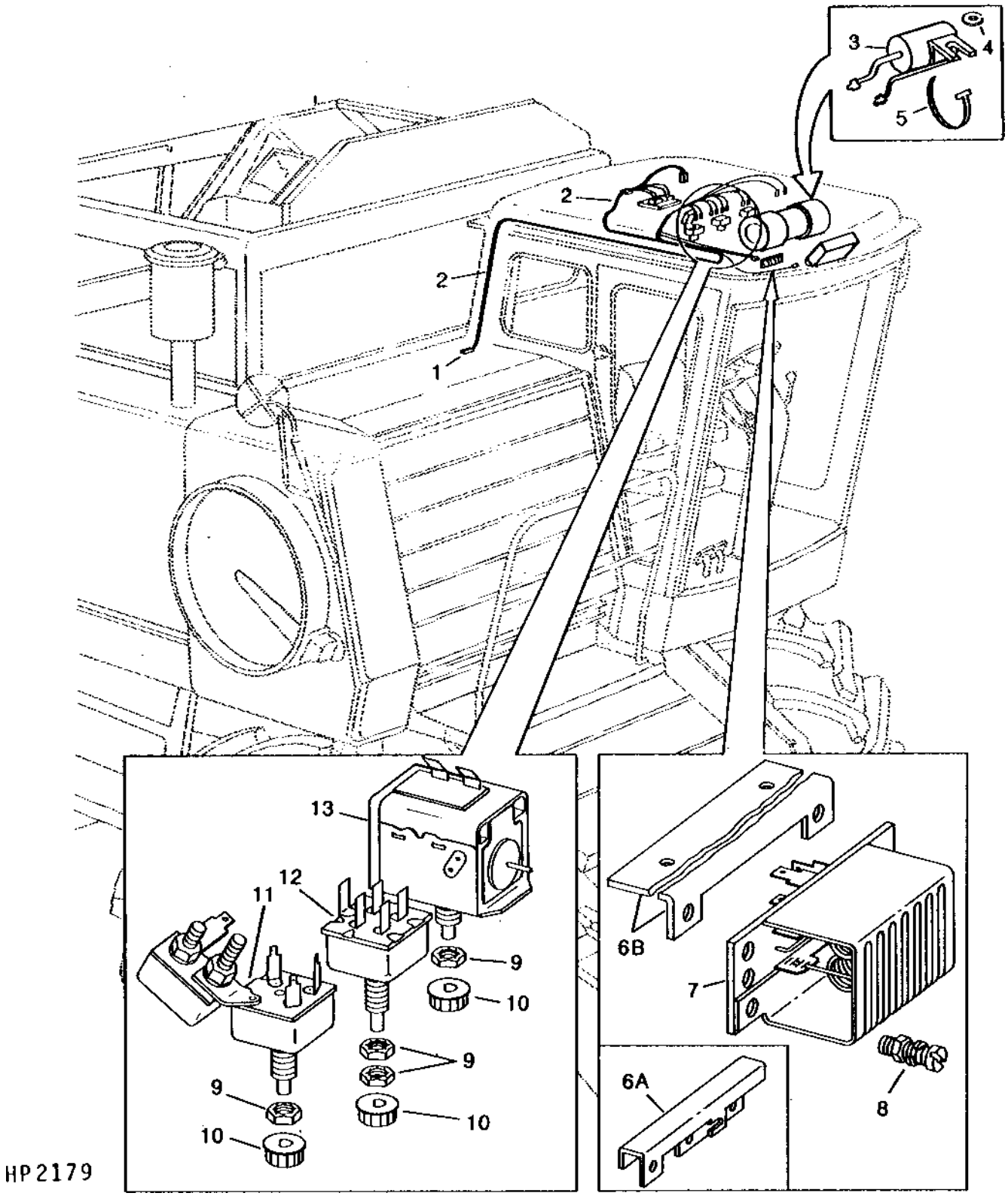


INSTRUMENT PANEL GAUGES - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR55649	CIRCUIT BREAKER	1		10 AMP
2	H99935	RETAINER	1		
3	21H1403	SCREW	3	-553313	0.190" X 1/2", (SUB 21H1427, THIS APPLICATION)
	21H1427	SCREW	3		0.190" X 1/2"
	12H295	LOCK WASHER	3		0.190"
	14H631	NUT	3		0.190"
4	AT39733	GAUGE	1		FUEL
5	12H340	LOCK WASHER	1		0.190"
6	14H631	NUT	1		0.190"
7	AH75662	BULB	1	-454270	
	AM31284	BULB	1	454271-	
8	14H605	NUT	1		0.164"
9	AT39727	VOLTMETER	1		
10	AT37411	PRESSURE GAUGE	1		OIL
11	AH94082	TEMPERATURE GAUGE	1		WATER TEMPERATURE
12	AH98835	CIRCUIT BOARD	1		
13	AU44001	FITTING	1		
14	H99930	NUT	3		
15	12H295	LOCK WASHER	2		0.190"
16	14H631	NUT	2		0.190"

CAB ROOF WIRING HARNESS AND BLOWER, THERMOSTAT, AND WIPER SWITCHES

HP2179 -UN-01JAN94



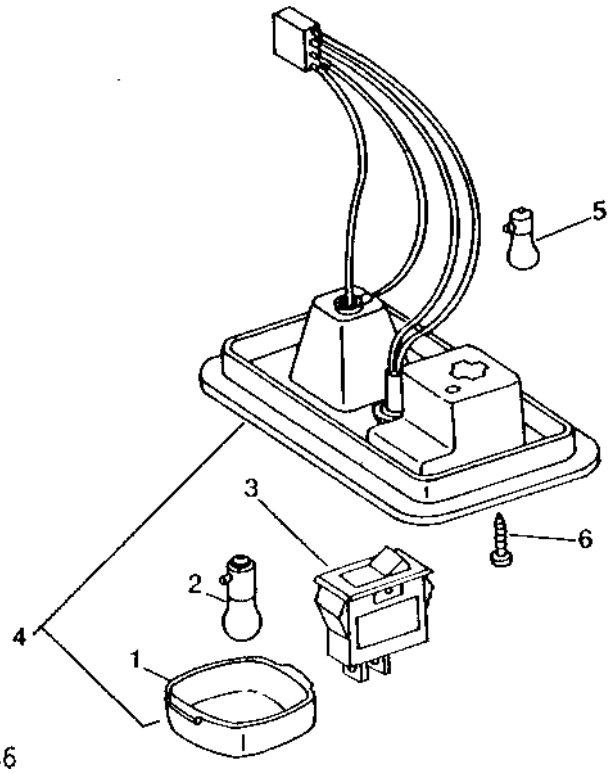
CAB ROOF WIRING HARNESS AND BLOWER, THERMOSTAT, AND WIPER SWITCHES - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H118419	SOCKET	1		6 HOLES
	R77469	TERMINAL	2		(PKG. OF 5)
2	AH96042	WIRING HARNESS	1	-600000	
	AH112267	WIRING HARNESS	1	600001-1990	
	AH137731	WIRING HARNESS	1		
3	AH104829	CAPACITOR	1	-504538	
4	24H1283	WASHER	1	-504538	7/32" X 1/2" X 0.049"
5	M66044	TIE BAND	1	-504538	
6A	H102761	BRACKET	1	-353900	
6B	H103761	BRACKET	1	353901-	
7	AH103359	RESISTOR	1		
8	21H1194	SCREW	2		0.190" X 3/4"
	12H340	LOCK WASHER	2		0.190"
	14H778	NUT	2		0.190"
9	R44165	LOCK NUT	4		
10	AR69370	KNOB	3		
11	AR64992	WIPER SWITCH	1		WIPER
12	AH84588	SWITCH	1		BLOWER
13	AR59779	AC/HEAT TEMPERATURE SWITCH	1		THERMOSTAT

MEMORANDA

DOME LIGHT

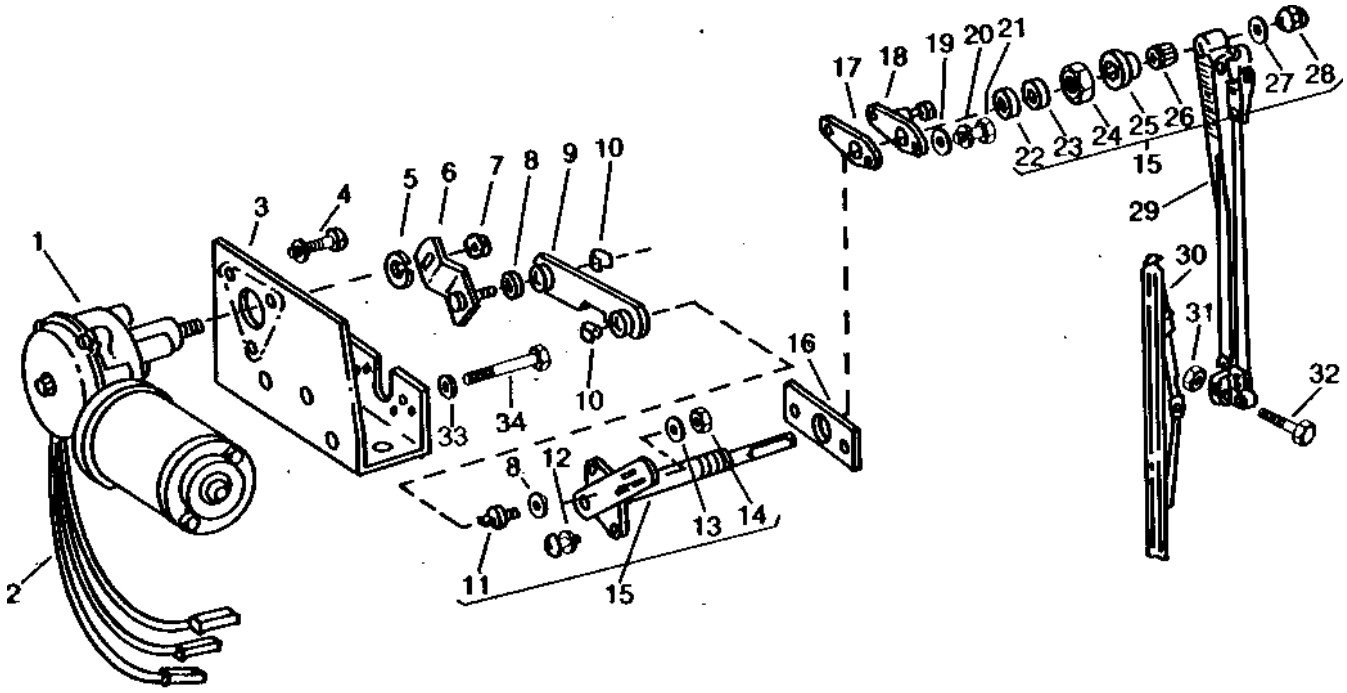
HP1286 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R63496	LENS	1		
2	AR86969	BULB	1		TYPE 105
3	AH109555	ROCKER SWITCH	1	502551-	
4	AR78418	HOUSING	1	-502550	
	AH109556	LAMP	1	502551-	
5	AR48015	BULB	1		TYPE 168
6	H98313	SCREW	2		

WINDSHIELD WIPER AND MOTOR

HP2067 -UN-01JAN94



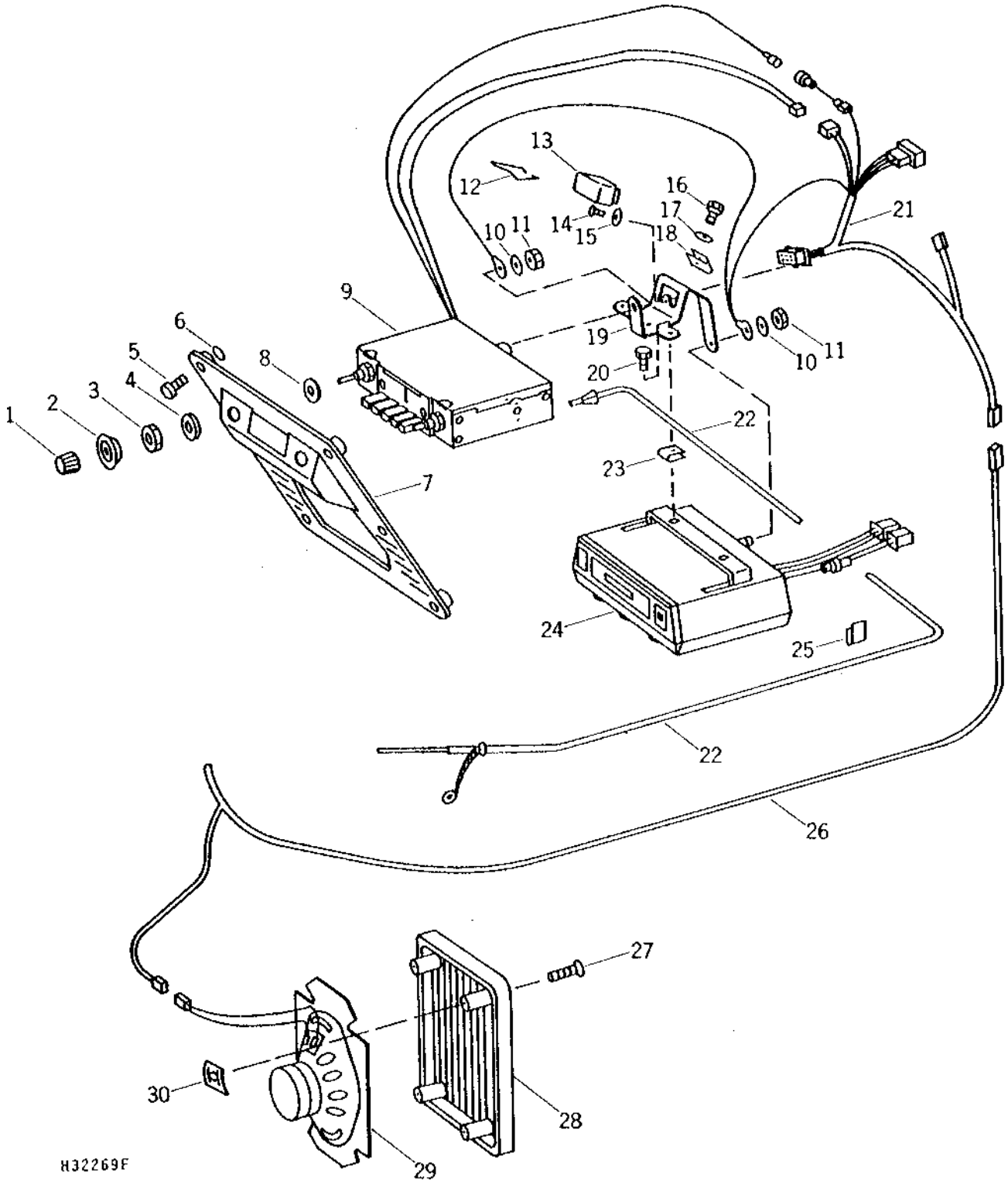
HP2067

WINDSHIELD WIPER AND MOTOR - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR59444	MOTOR	1	-454270	(SUB AH108739 AND AH108712)
	AH108739	MOTOR	1		
2	AH108712	WIRING HARNESS	1		
3	H96264	BRACKET	1		
4	AU43854	SCREW, WITH WASHER	3		
5	U46508	WASHER	1		BOWED
6	AU43954	ARM	1		
7	AU43857	LOCK NUT	1		
8	T32255	SHIM	2		
9	AH96222	LINK	1		
10	U46506	CLIP	2		
11	U46507	PIN	1		
12	AU43855	SCREW, WITH WASHER	2	-453643	(SUB 21H1298 AND 12H295)
	21H1298	SCREW	2		0.190" X 3/8"
	12H295	LOCK WASHER	2		0.190"
13	12H297	LOCK WASHER	1		1/4"
14	14H649	NUT	1		1/4"
15	AR78595	SHAFT	1		
16	H96263	BRACKET	1		
17	R63672	ADAPTER	1		
18	AR78596	KIT	1	-1990	(SUB RE36215)
	RE36215	PLATE	1		BLACK
19	24H1286	WASHER	1		9/32" X 1/2" X 1/16"
	12H356	LOCK WASHER	1		1/4"
20	12H302	LOCK WASHER	2		1/4"
21	19H2334	CAP SCREW	2		1/4" X 2-1/2"
22	R63666	WASHER	1		FIBRE
23	R63667	WASHER	1		STEEL
24	R63668	NUT	1		
25	R63669	CAP	1		RUBBER
26	R63670	WELD NUT	1		
27	12H303	LOCK WASHER	1		5/16"
28	R63671	NUT	1		
29	AU42025	WIPER ARM	1		
30	AH96223	BLADE	1		WIPER
31	T35440	LOCK NUT	1		
32	T35441	SCREW	1		
33	24H1287	WASHER	2		9/32" X 5/8" X 0.065"
34	19H1996	CAP SCREW	2		1/4" X 2"

PUSH BUTTON RADIO AND TAPE PLAYER
(MOTOROLA)
(SERIAL NO. -502550)

H32269F -UN-01JAN94



PUSH BUTTON RADIO AND TAPE PLAYER - CONTINUED
(MOTOROLA)
(SERIAL NO. -502550)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR70590	KNOB	2		(A) VOLUME AND TUNING, (D-SHAFT)
2	R53385	KNOB	2		(A) TONE CONTROL
3	R53386	NUT	2		(A)
4	24H1227	WASHER	2		17/32" X 13/16" X 0.060"
5	R50499	SCREW	6		(A)
6	R34812	O-RING	6		(A)
7	R53398	GRILLE	1		(B)
	R52272	GRILLE	1		(KITS AR69585 AND AR73922)
8	D2491R	SHIM	2		(A)
9	AR73146	RADIO	1		(KITS AR65050 AND AR73922)
	AR69588	RADIO	1		(KITS AR69586 AND AR69585)
10	24H1287	WASHER	2		9/32" X 5/8" X 0.065"
11	14H786	NUT	2		1/4"
12	R53586	RETAINER	1		(B)
13	.....	RELAY	1		(B)
14	21H1176	SCREW	1		0.112" X 1/2"
15	14H1000	NUT	1		0.112"
16	19H1948	CAP SCREW	2		1/4" X 3/4"
	19H1227	CAP SCREW	2		1/4" X 1/2"
17	24H1288	WASHER	2		9/32" X 1" X 1/16"
18	R53677	LOCK NUT	2		(C)
19	R53479	BRACKET	1		(KITS AR65050 AND AR66026)
	R57892	BRACKET	1		(KIT AR69586)
	R65690	BRACKET	1		(KIT AR73922)
	R65689	BRACKET	1		(KIT AR69585)
20	37H42	SCREW	2		NO. 10 X 3/8"
21	AR60557	WIRING HARNESS	1		(KITS AR65050 AND AR66026)
	AR69589	WIRING HARNESS	1		(KIT AR69586)
	AR73923	WIRING HARNESS	1		(KIT AR73922)
22	AR61608	ANTENNA	1		(KIT AR65636)
23	R52130	LOCK NUT	2		(B)
24	AR60053	TAPE PLAYER	1		(B)
25	R47474	CLIP	3		(KITS AR65636 AND AR74832)
26	AR67951	WIRING HARNESS	1		(KIT AR74832)
27	R53678	SCREW	8		(KIT AR74832)
28	R61267	GRILLE	2		(KIT AR74832)
29	AR74265	SPEAKER	2	-601087	(KIT AR74832) (SUB RE13839)
	RE13839	SPEAKER	2		
30	R61268	LOCK NUT	4		(KIT AR74832)
..	**AR85833**	**KIT**	**1**	**-1990**	**(SUB FOR AR65050) KIT, AM RADIO, PUSH BUTTON, AND TAPE PLAYER (NO LONGER AVAILABLE)**
..	AR65636	KIT	1	-357836	KIT, ANTENNA WITH CLIPS
..	AH105035	KIT	1	357837-	KIT, EXTERNAL ANTENNA
..	**AR66026**	**KIT**	**1**	**-1990**	**KIT, TAPE PLAYER (NO LONGER AVAILABLE)**
..	AR69586	KIT	1	-404255	(SUB AR85834) KIT, AM-FM RADIO, PUSH BUTTON, AND TAPE PLAYER
..	AR85834	KIT	1		
..	AR73922	KIT	1		KIT, AM RADIO, PUSH BUTTON
..	AR74832	KIT	1		KIT, SPEAKERS RADIO, TAPE PLAYER AND HARNESS

(A) KITS AR65050, AR69586 AND AR73922
(B) KITS AR65050, AR66026 AND AR69586
(C) KITS AR65050, AR66026, AR69586 AND AR73922

KIT, AM RADIO, PUSH BUTTON, AND TAPE PLAYER-STEREOPHONIC SOUND SYSTEM (USE WITH AR65636 AND AR74832) (SERIAL NO. -502550)

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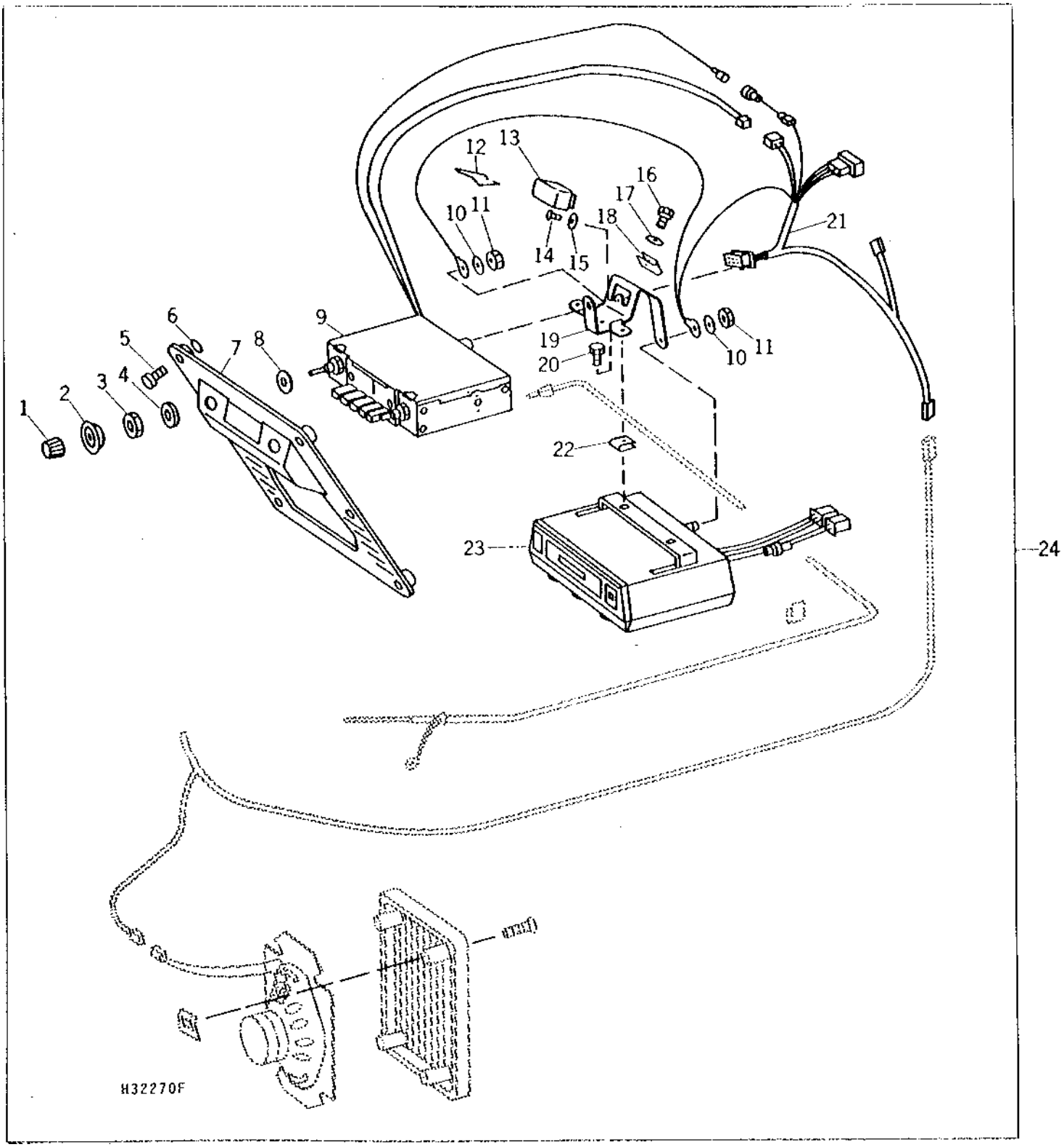

THIS PARTS LISTING IS CONTINUED

KIT, AM RADIO, PUSH BUTTON, AND TAPE PLAYER - CONTINUED
STEREOPHONIC SOUND SYSTEM
(USE WITH AR65636 AND AR74832)
(SERIAL NO. -502550)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR70590	KNOB	2		VOLUME AND TUNING, (D-SHAFT)
2	R53385	KNOB	2		TONE CONTROL
3	R53386	NUT	2		
4	24H1227	WASHER	2		17/32" X 13/16" X 0.060"
5	R50499	SCREW	6		
6	R34812	O-RING	6		
7	R53398	GRILLE	1		
8	D2491R	SHIM	2		
9	AR73146	RADIO	1		AM RADIO
10	24H1287	WASHER	2		9/32" X 5/8" X 0.065"
11	14H786	NUT	2		1/4"
12	R53586	RETAINER	1		
13	.....	RELAY	1		TAPE PLAYER CONTROL
14	21H1176	SCREW	1		0.112" X 1/2"
15	14H1000	NUT	1		0.112"
16	19H1948	CAP SCREW	2		1/4" X 3/4"
17	24H1288	WASHER	2		9/32" X 1" X 1/16"
18	R53677	LOCK NUT	2		
19	R53479	BRACKET	1		
20	37H42	SCREW	1		NO. 10 X 3/8"
21	AR60557	WIRING HARNESS	1		RADIO AND TAPE PLAYER
22	R52130	LOCK NUT	2		
23	AR60053	TAPE PLAYER	1		
24	**AR85833**	**KIT**	**1**	**-1990**	**(SUB FOR AR65050) (NO LONGER AVAILABLE)**

KIT, ANTENNA WITH CLIPS
(SERIAL NO. -502550)

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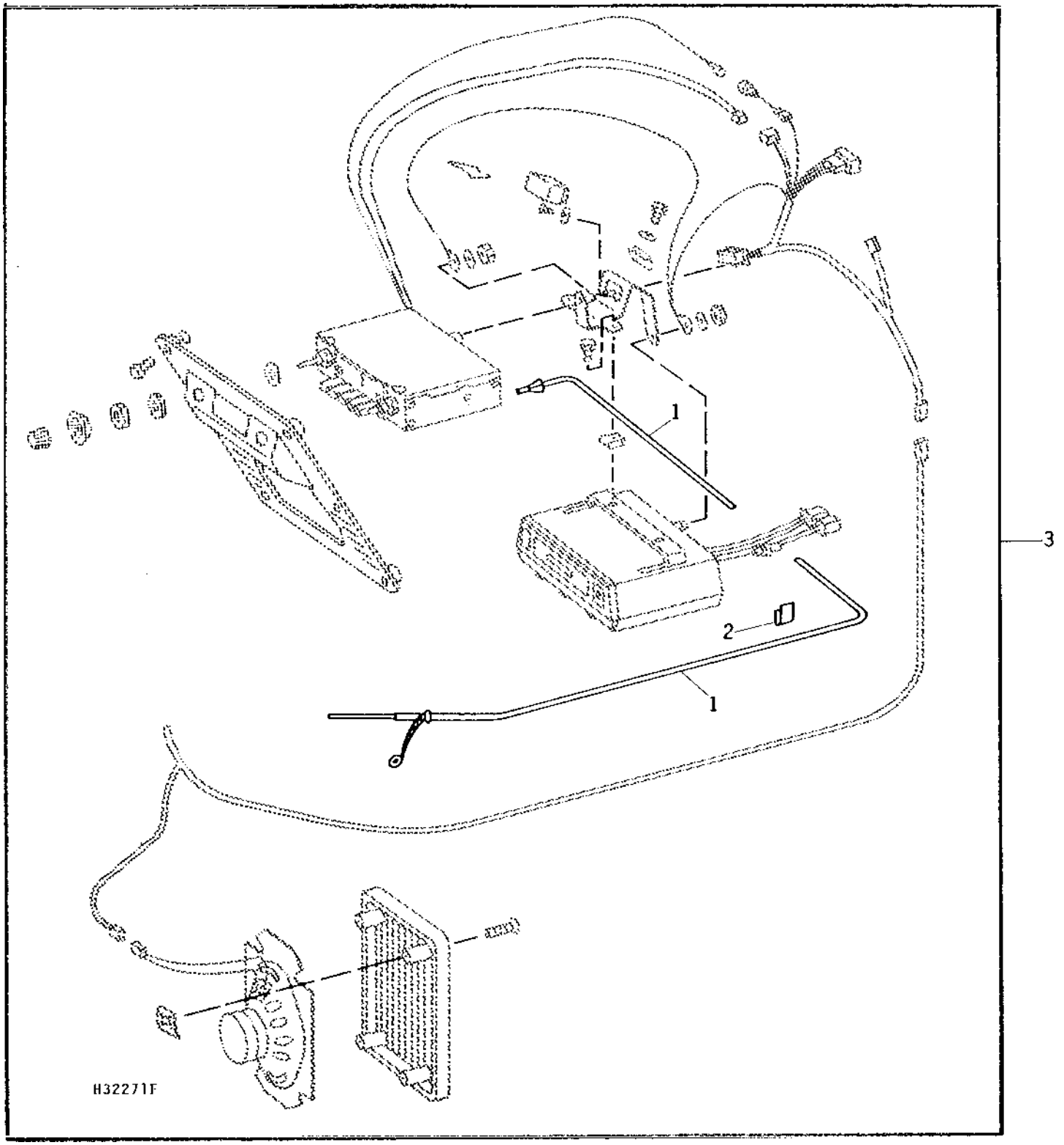
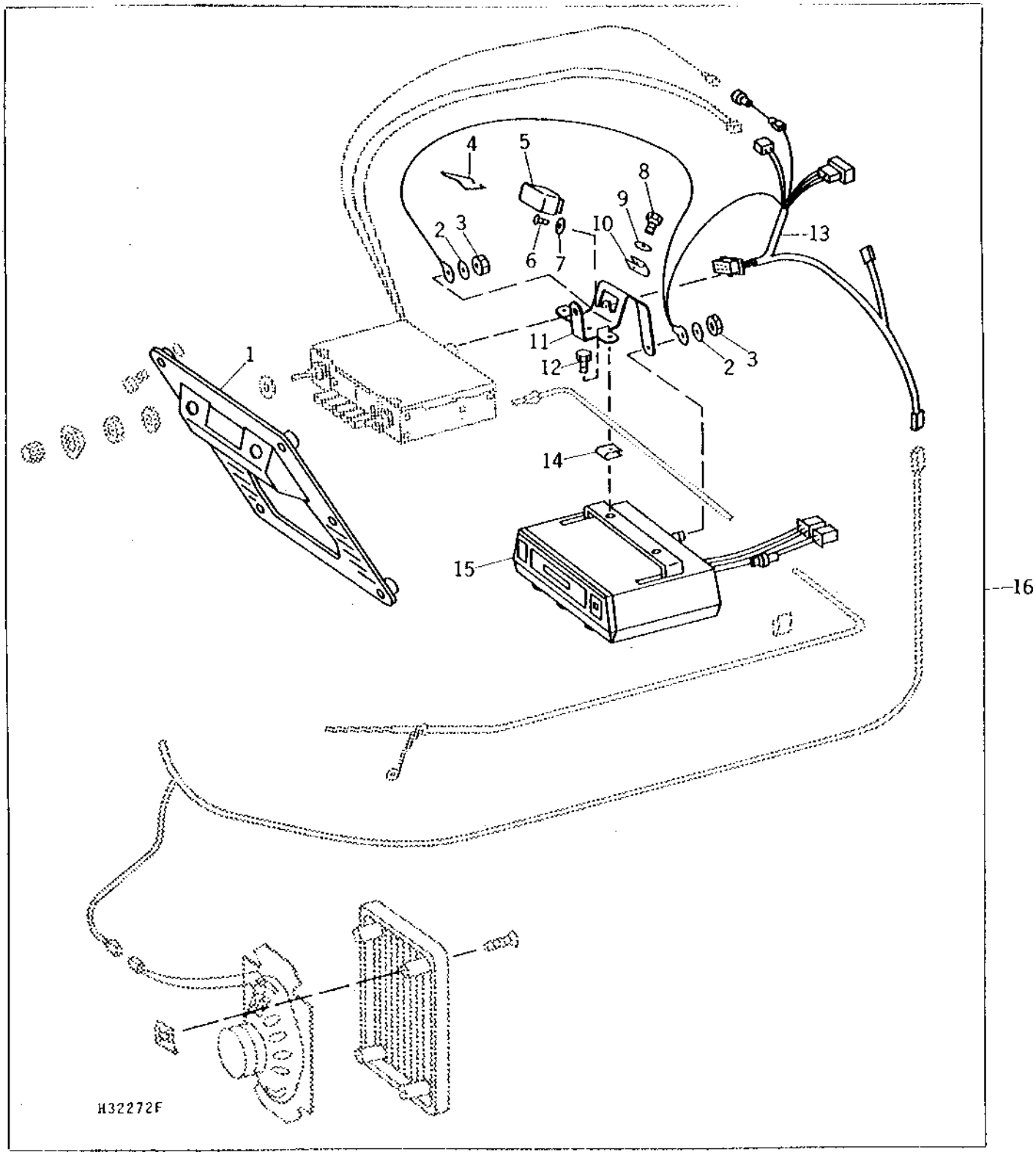


KIT, ANTENNA WITH CLIPS - CONTINUED
(SERIAL NO. -502550)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR61608	ANTENNA	1		
2	R47474	CLIP	3		
3	AR65636	KIT	1		

KIT, TAPE PLAYER
(USE WITH AR74832)
(SERIAL NO. -502550)

H32272F -UN-01JAN94

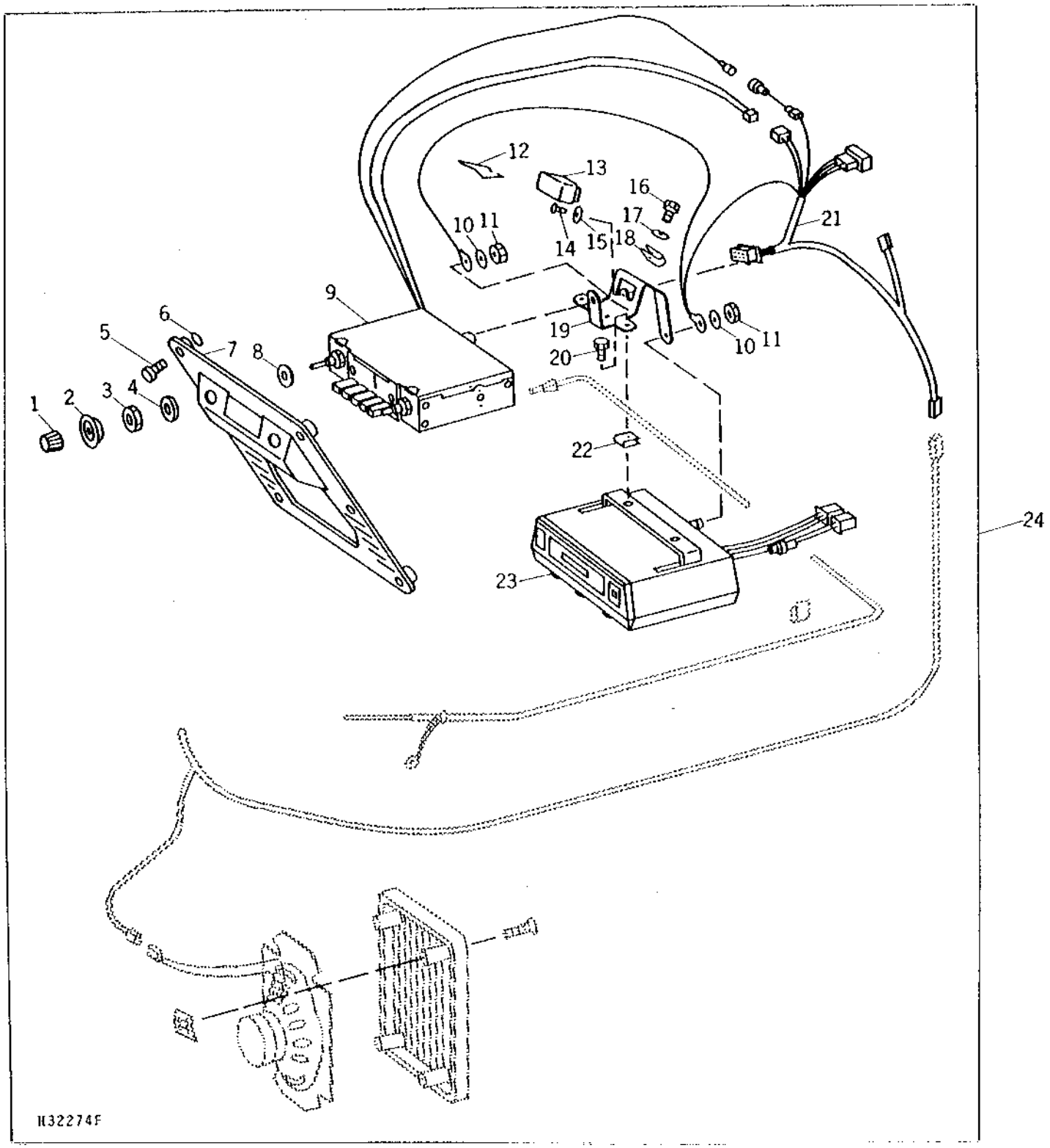


KIT, TAPE PLAYER - CONTINUED
(USE WITH AR74832)
(SERIAL NO. -502550)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R53398	GRILLE	1		
2	24H1287	WASHER	2		9/32" X 5/8" X 0.065"
3	14H786	NUT	2		1/4"
4	R53586	RETAINER	1		
5	.....	RELAY	1		
6	21H1176	SCREW	1		0.112" X 1/2"
7	14H1000	NUT	1		0.112"
8	19H1948	CAP SCREW	2		1/4" X 3/4"
9	24H1288	WASHER	2		9/32" X 1" X 1/16"
10	R53677	LOCK NUT	2		
11	R53479	BRACKET	1		
12	37H42	SCREW	1		NO. 10 X 3/8"
13	AR60557	WIRING HARNESS	1		
14	R52130	LOCK NUT	2		
15	AR60053	TAPE PLAYER	1		
16	**AR66026**	**KIT**	**1**	**-1990**	**(NO LONGER AVAILABLE)**

**KIT, AM-FM RADIO, PUSH BUTTON, AND TAPE PLAYER-
STEREOPHONIC SOUND SYSTEM
(USE WITH AR65636 AND AR74832)
(SERIAL NO. -502550)**

H32274F -UN-01JAN94

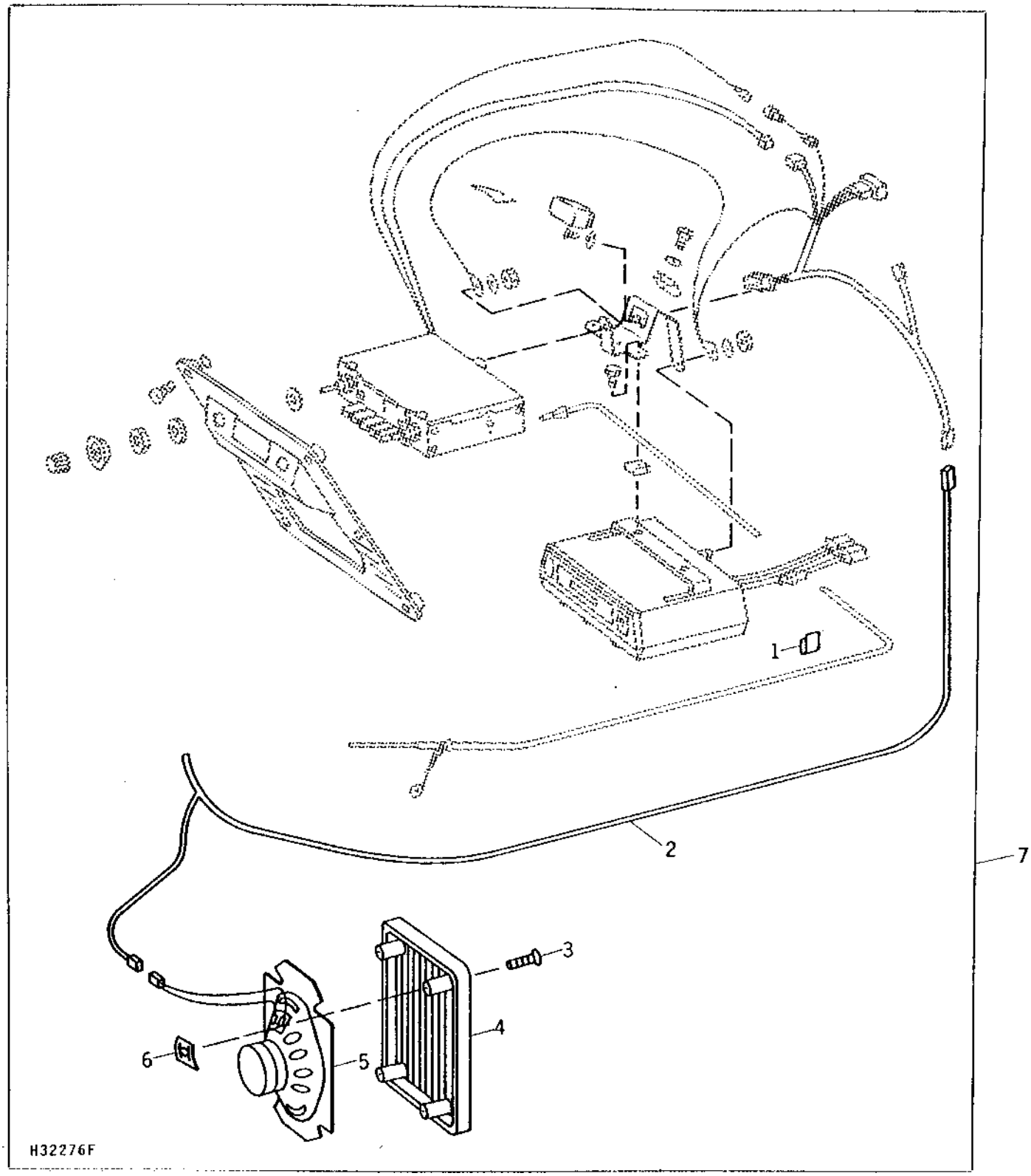


KIT, AM-FM RADIO, PUSH BUTTON, AND TAPE PLAYER - CONTINUED
STEREOPHONIC SOUND SYSTEM
(USE WITH AR65636 AND AR74832)
(SERIAL NO. -502550)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR70590	KNOB	2		VOLUME AND TUNING, (D-SHAFT)
2	R53385	KNOB	2		TONE CONTROL
3	R53386	NUT	2		
4	24H1227	WASHER	2		17/32" X 13/16" X 0.060"
5	R50499	SCREW	6		
6	R34812	O-RING	6		
7	R53398	GRILLE	1		
8	D2491R	SHIM	2		
9	AR69588	RADIO	1		
10	24H1287	WASHER	2		9/32" X 5/8" X 0.065"
11	14H786	NUT	2		1/4"
12	R53586	RETAINER	1		
13	.....	RELAY	1		TAPE PLAYER CONTROL
14	21H1176	SCREW	1		0.112" X 1/2"
15	14H1000	NUT	1		0.112"
16	19H1948	CAP SCREW	2		1/4" X 3/4"
17	24H1288	WASHER	2		9/32" X 1" X 1/16"
18	R53677	LOCK NUT	2		
19	R57892	BRACKET	1		
20	37H42	SCREW	1		NO. 10 X 3/8"
21	AR69589	WIRING HARNESS	1		
22	R52130	LOCK NUT	2		
23	AR60053	TAPE PLAYER	1		
24	AR85834	KIT	1		(SUB FOR AR69586)

KIT, SPEAKERS, RADIO, TAPE PLAYER, AND HARNESS
(SERIAL NO. -502550)

H32276F -UN-01JAN94

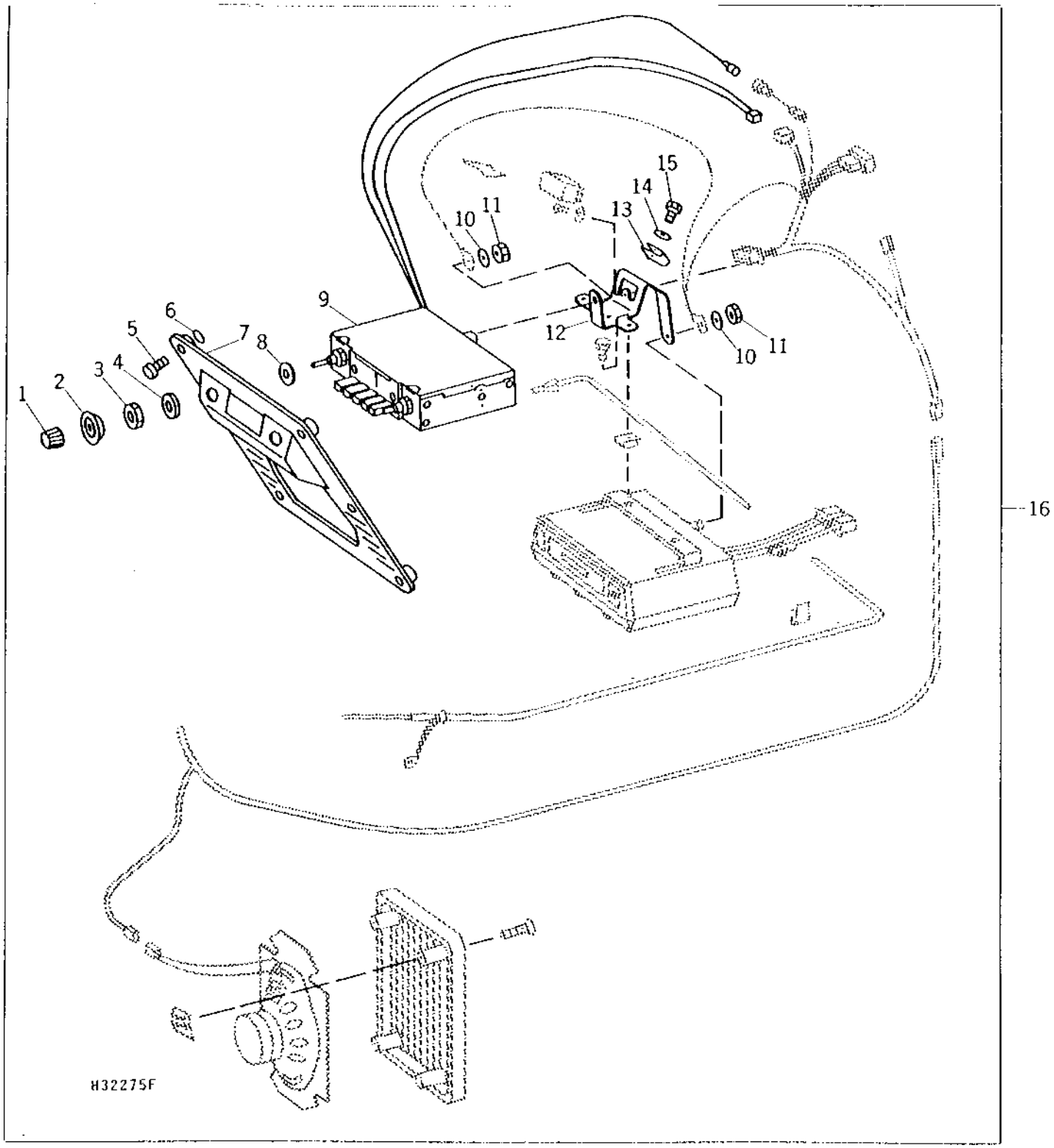


KIT, SPEAKERS, RADIO, TAPE PLAYER, AND HARNESS - CONTINUED
(SERIAL NO. -502550)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R47474	CLIP	3		
2	AR67951	WIRING HARNESS	1		SPEAKERS
3	R53678	SCREW	8		
4	R61267	GRILLE	2		SPEAKER
5	AR74265	SPEAKER	2		RADIO
6	R61268	LOCK NUT	8		
7	AR74832	KIT	1		

KIT, AM RADIO, PUSH BUTTON
(USE WITH AR65636 OR AR74832)
(SERIAL NO. -502550)

H32275F -UN-01JAN94

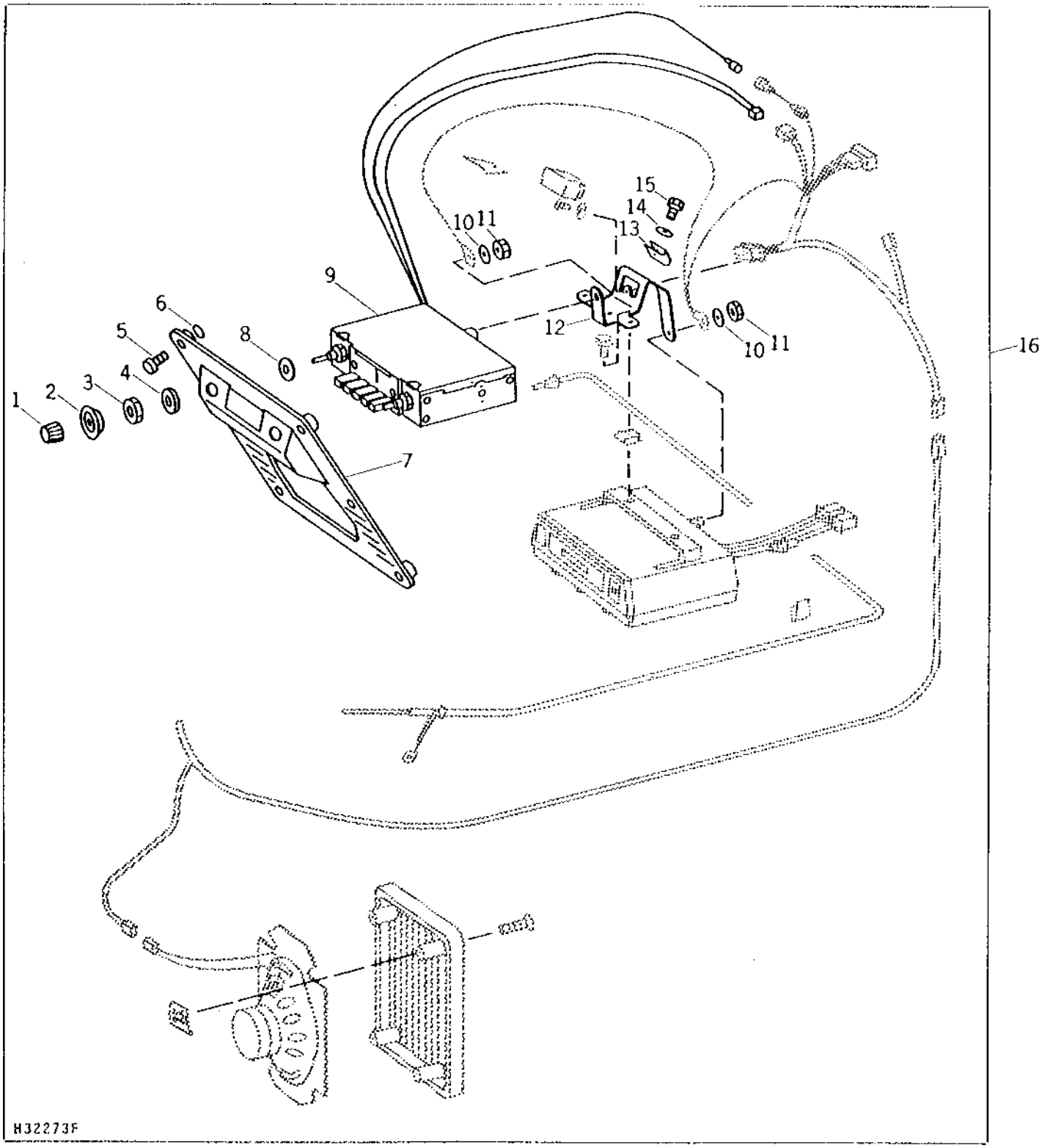


KIT, AM RADIO, PUSH BUTTON - CONTINUED
(USE WITH AR65636 OR AR74832)
(SERIAL NO. -502550)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR70590	KNOB	2		VOLUME AND TUNING, (D-SHAFT)
2	R53385	KNOB	2		TONE CONTROL
3	R53386	NUT	2		
4	24H1227	WASHER	2		17/32" X 13/16" X 0.060"
5	R50499	SCREW	6		
6	R34812	O-RING	6		
7	R52272	GRILLE	1		RADIO
8	D2491R	SHIM	2		
9	AR73146	RADIO	1		
10	24H1287	WASHER	2		9/32" X 5/8" X 0.065"
11	14H786	NUT	2		1/4"
12	R65690	BRACKET	1		
13	R53677	LOCK NUT	2		
14	24H1288	WASHER	2		9/32" X 1" X 1/16"
15	19H1227	CAP SCREW	2		1/4" X 1/2"
16	AR73922	KIT	1		
..	AR73923	WIRING HARNESS	1		

KIT, AM-FM RADIO, PUSH BUTTON
(USE WITH AR65636 OR AR74832)
(SERIAL NO. -502550)

H32273F -UN-01JAN94

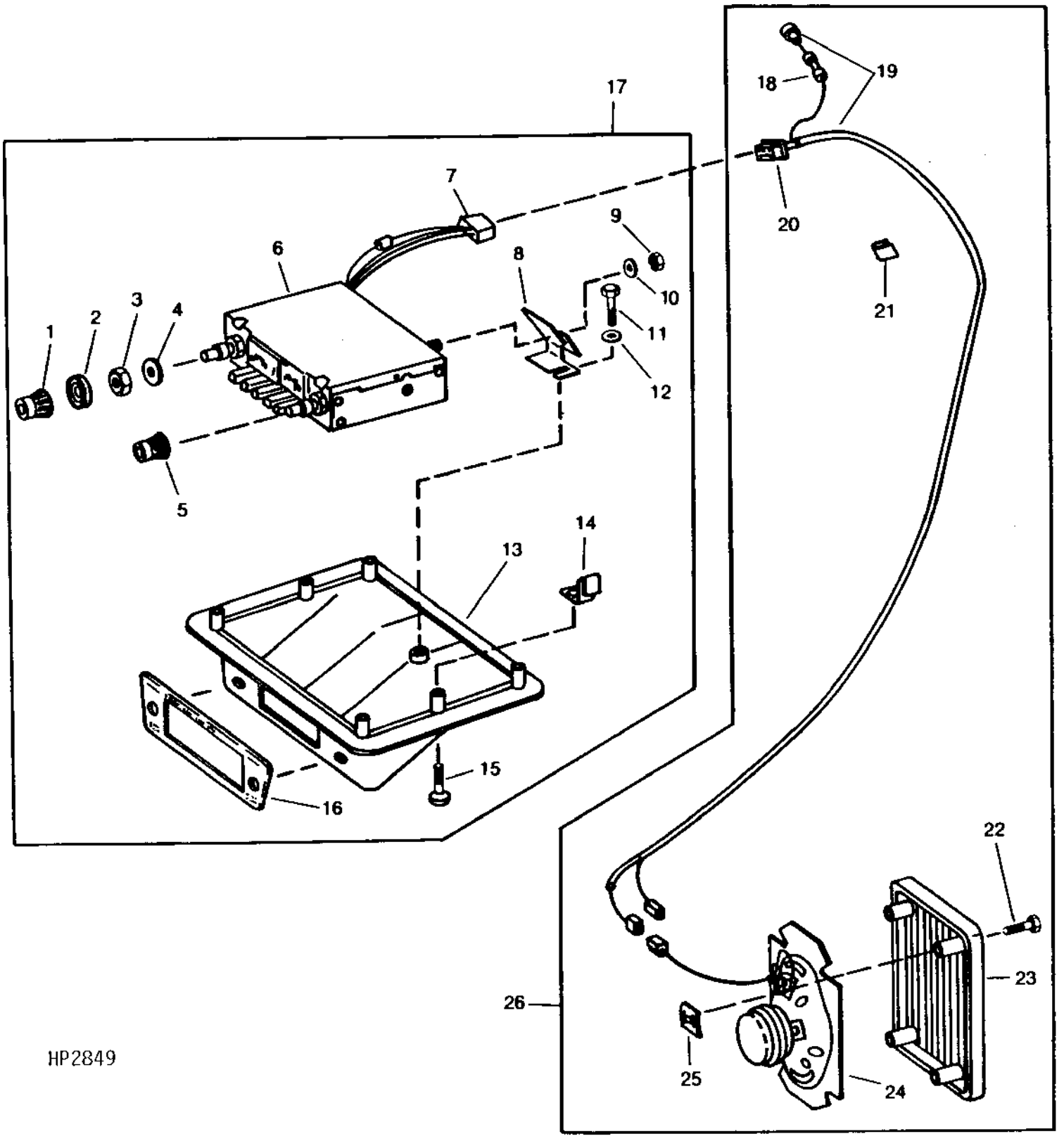


KIT, AM-FM RADIO, PUSH BUTTON - CONTINUED
(USE WITH AR65636 OR AR74832)
(SERIAL NO. -502550)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR70590	KNOB	2		VOLUME AND TUNING, (D-SHAFT)
2	R53385	KNOB	2		TONE CONTROL
3	R53386	NUT	2		
4	24H1227	WASHER	2		17/32" X 13/16" X 0.060"
5	R50499	SCREW	6		
6	R34812	O-RING	6		
7	R52272	GRILLE	1		RADIO
8	D2491R	SHIM	2		
9	AR69588	RADIO	1		
10	24H1287	WASHER	2		9/32" X 5/8" X 0.065"
11	14H786	NUT	2		1/4"
12	R65689	BRACKET	1		
13	R53677	LOCK NUT	2		
14	24H1288	WASHER	2		9/32" X 1" X 1/16"
15	19H1227	CAP SCREW	2		1/4" X 1/2"
16	AR69585	KIT	1		(NO LONGER AVAILABLE)

AM AND AM-FM PUSH-BUTTON RADIO
(MOTOROLA)
(SERIAL NO. 502551-)

HP2849 -UN-01JAN94



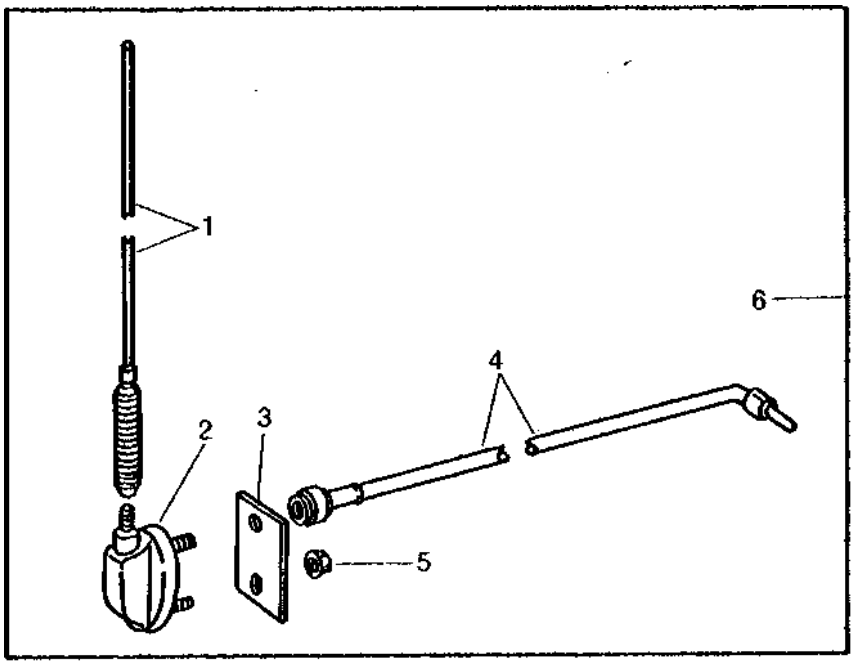
AM AND AM-FM PUSH-BUTTON RADIO - CONTINUED
(MOTOROLA)
(SERIAL NO. 502551-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR104573	KNOB	1		VOLUME
2	R53385	KNOB	2		
3	R53386	NUT	2		
4	24H1227	WASHER	2		17/32" X 13/16" X 0.060"
5	AR104574	KNOB	1		TUNING
6	.....	RADIO	1		AM
	.....	RADIO	1		AM-FM
7	H118419	SOCKET	1		
8	R76497	BRACKET	1	-620100	(MOTOROLA)
	R85786	BRACKET	1	620101-	(AUDIOVOX)
9	14H786	NUT	1		1/4"
10	24H1287	WASHER	1		9/32" X 5/8" X 0.065"
11	21H1299	SCREW	1	-620100	0.164" X 3/8"
	21H1465	SCREW	1	620101-	NO. 8
12	12H290	WASHER	1		0.164", INTERNAL TOOTH
13	R76332	GRILLE	1		
14	.....	NUT	6		
15	R76333	SCREW	6		
16	R85787	PLATE	1	620101-	(AUDIOVOX)
17	TY15163	RADIO	1	-620100	AM RADIO (MOTOROLA) (SUB TY15278)
	TY15278	RADIO	1		AM RADIO (AUDIOVOX)
	TY15154	RADIO	1	-620100	AM-FM RADIO (MOTOROLA) (SUB TY15279)
	TY15279	KIT	1		AM-FM RADIO (AUDIOVOX)
18	AH65594	FUSE	1		
19	AH111320	WIRING HARNESS	1		
20	H118416	PIN CONTACT	1		
21	R47474	CLIP	4		
22	R53678	SCREW	8		
23	R61267	GRILLE	2		
24	AH110953	SPEAKER	2		
25	R61268	LOCK NUT	4		
26	TY15164	KIT	1		SPEAKERS AND HARNESS
..	AH105035	KIT	1		RADIO EXTERNAL ANTENNA

MEMORANDA

RADIO EXTERNAL ANTENNA KIT

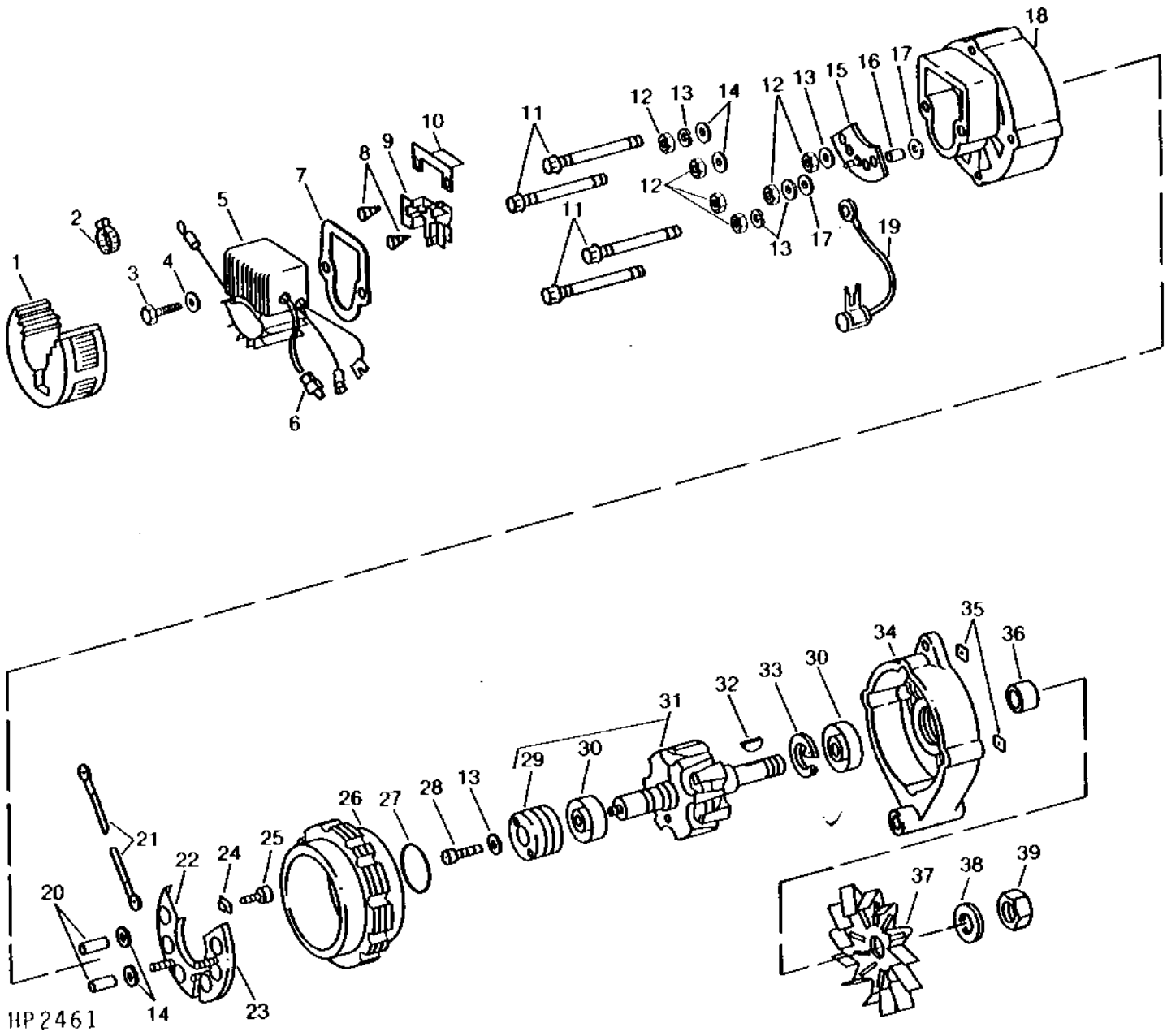
NP149 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR46986	ANTENNA	1	403301-	
2	AR46984	BASE	1	403301-	
3	H104803	PLATE	1	403301-	
4	AR46985	WIRING LEAD	1	403301-	
5	N10217	LOCK NUT	1	403301-	
6	AH105035	KIT	1	357837-	

ALTERNATOR AND VOLTAGE REGULATOR (72 AMP)
(SERIAL NO. -600000)

HP2461 -UN-01JAN94

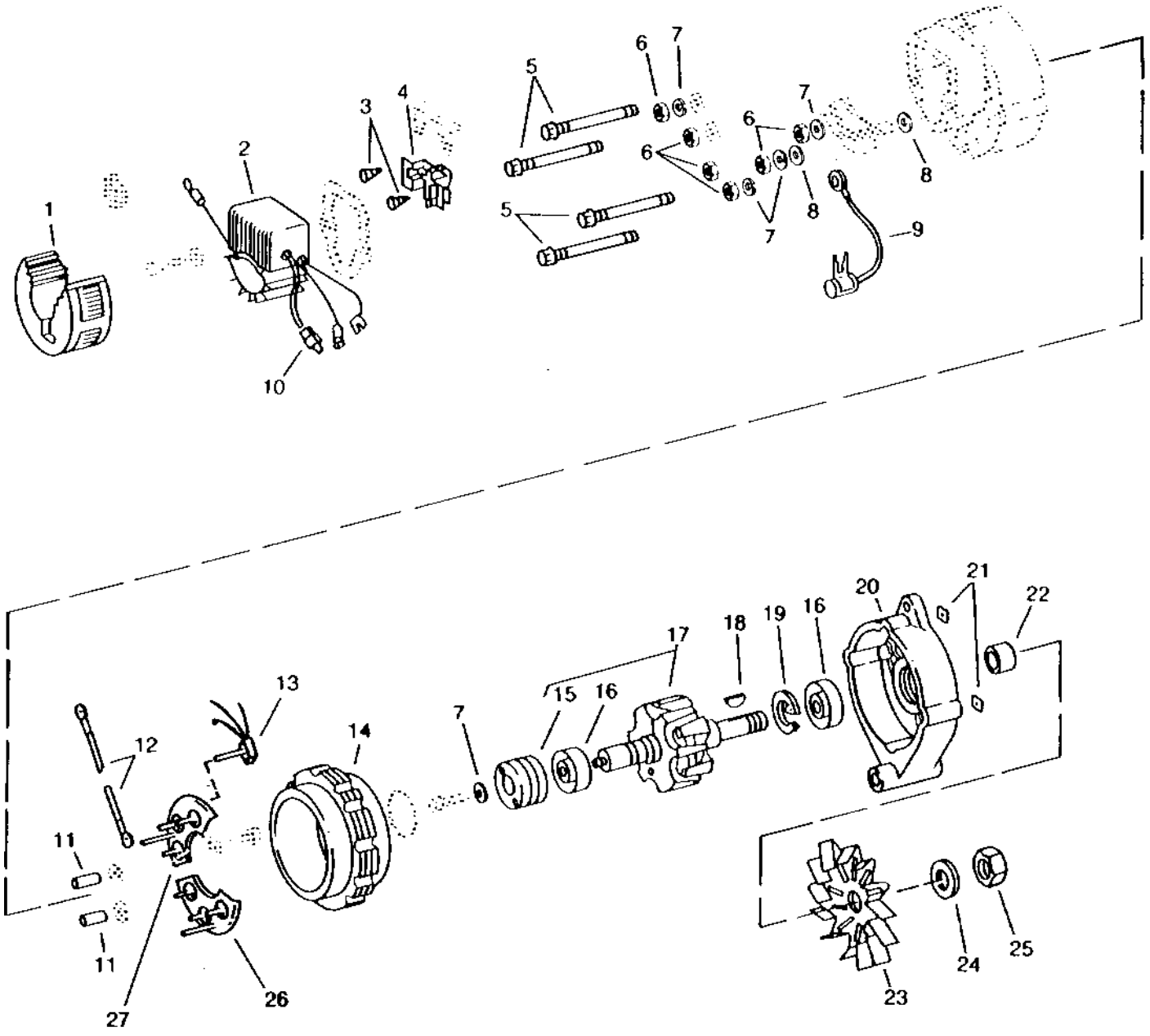


ALTERNATOR AND VOLTAGE REGULATOR (72 AMP) - CONTINUED
(SERIAL NO. -600000)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH93170	COVER	1		
2	H77698	TIE BAND	1		
3	T29103	SCREW	2		
4	12H315	LOCK WASHER	2		0.164"
5	AT56592	REGULATOR	1		
6	R48887	TAB CONNECTOR BODY	1		
7	T29100	GASKET	1		
8	37H47	SCREW	2		NO. 8 X 1/2"
9	AT27128	HOLDER	1		
10	T25357	INSULATOR	1	-403500	(SUB T46862)
	T46862	ISOLATOR	1		
11	R47460	BOLT	4		
12	14H778	NUT	6		0.190"
13	12H246	LOCK WASHER	5		0.190"
14	R39804	WASHER	4		
15	AR50229	DIODE	1		
16	R39803	WASHER	1		
17	R15036	WASHER	2		
18	R63977	HOUSING	1		
19	AH105521	CAPACITOR	1	403301-	NOISE SUPPRESSION
20	T25353	BUSHING	2		
21	AT27126	WIRING LEAD	1	353901-	
22	AH103067	PLATE	1		(RECTIFYING, POSITIVE)
23	AH103068	PLATE	1		(RECTIFYING, NEGATIVE)
24	T25350	INSULATOR	1		
25	T29099	BOLT	1		
26	AR50226	STATOR	1		
27	T50860	RING	1		
28	T29102	SCREW	1	-1990	(SUB T17948)
	T17948	SCREW	1		
29	AT27127	RING	1		
30	AT23188	BEARING	2		
31	AR50227	ROTOR	1		
32	26H9	SHAFT KEY	1		1/8" X 5/8"
33	R15029	RETAINER	1		
34	R15033	HOUSING	1		
35	14H631	NUT	4		0.190"
36	T25343	BUSHING	1		
37	R15027	FAN	1		
38	12H294	LOCK WASHER	1		5/8"
39	14H866	NUT	1		5/8"
..	AR52077	ALTERNATOR	1	-600000	(SUB TY6653)
..	TY6603	ALTERNATOR	1	-600000	(SUB TY6653)

ALTERNATOR AND VOLTAGE REGULATOR (90 AMP)
(SERIAL NO. 600001-)

HP3534 -UN-01JAN94

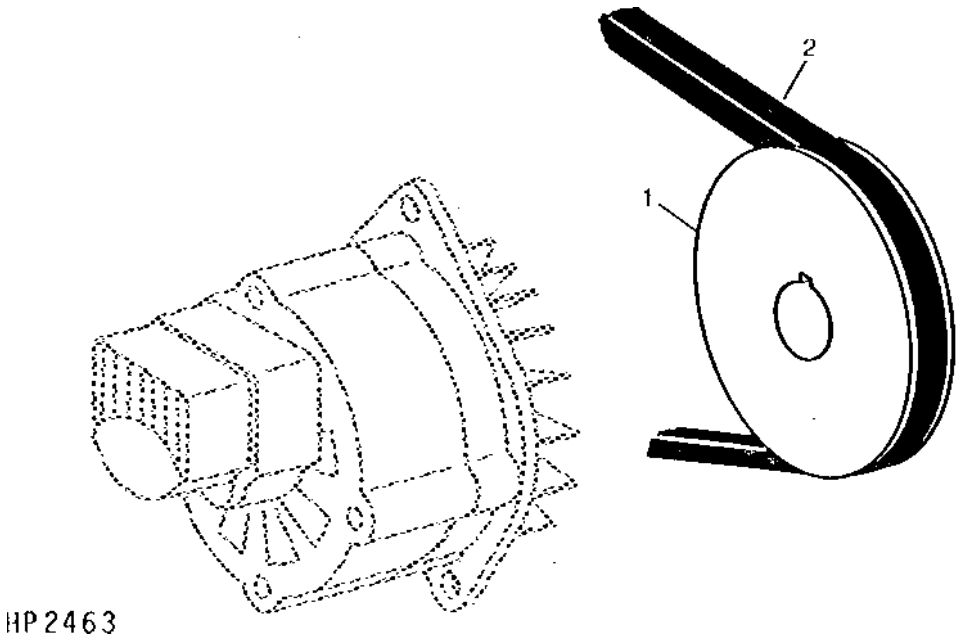


ALTERNATOR AND VOLTAGE REGULATOR (90 AMP) - CONTINUED
(SERIAL NO. 600001-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H121705	COVER	1		
2	AH117788	VOLTAGE REGULATOR	1		
3	37H47	SCREW	2		
4	AH122311	BRUSH	1		
5	R47460	BOLT	4		
6	14H778	NUT	6		0.190"
7	12H246	LOCK WASHER	5		0.190"
8	R15036	WASHER	2		
9	AH105521	CAPACITOR	1		
10	R48887	TAB CONNECTOR BODY	1		
11	T25353	BUSHING	2		
12	AT27126	WIRING LEAD	1		
13	AH117790	DIODE	2		
14	AH117791	STATOR	1		
15	AT27127	RING	1		
16	JD9449	BALL BEARING	2		
17	AH117789	ROTOR	1		(WITH SLIP RINGS AND BEARINGS)
18	26H9	SHAFT KEY	1		1/8" X 5/8"
19	R15029	RETAINER	1		
20	R15033	HOUSING	1		
21	14H631	NUT	4		0.190"
22	T25343	BUSHING	1		
23	R15027	FAN	1		
24	12H294	LOCK WASHER	1		5/8"
25	14H866	NUT	1		5/8"
26	AH134530	RECTIFIER	1		(NEGATIVE)
27	AH134529	RECTIFIER	1		(POSITIVE)
..	TY6653	ALTERNATOR	1		(REMANUFACTURED)

ALTERNATOR SHEAVE AND BELT (72 AMP AND 90 AMP)

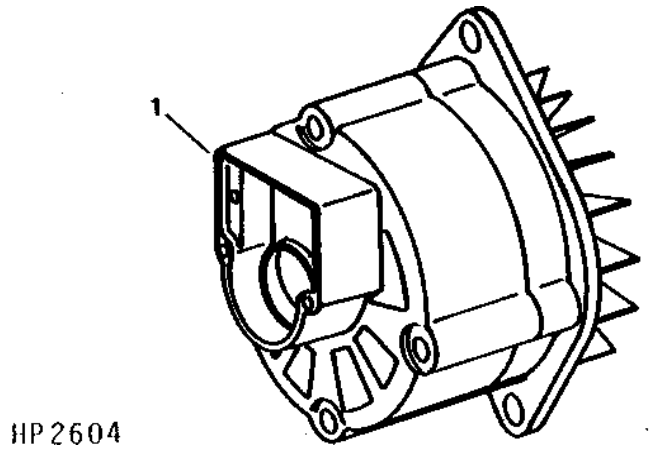
HP2463 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H93619	PULLEY	1		
2	H79236	BELT	1		

ALTERNATOR (90 AMP)
(SERIAL NO. 600001-)

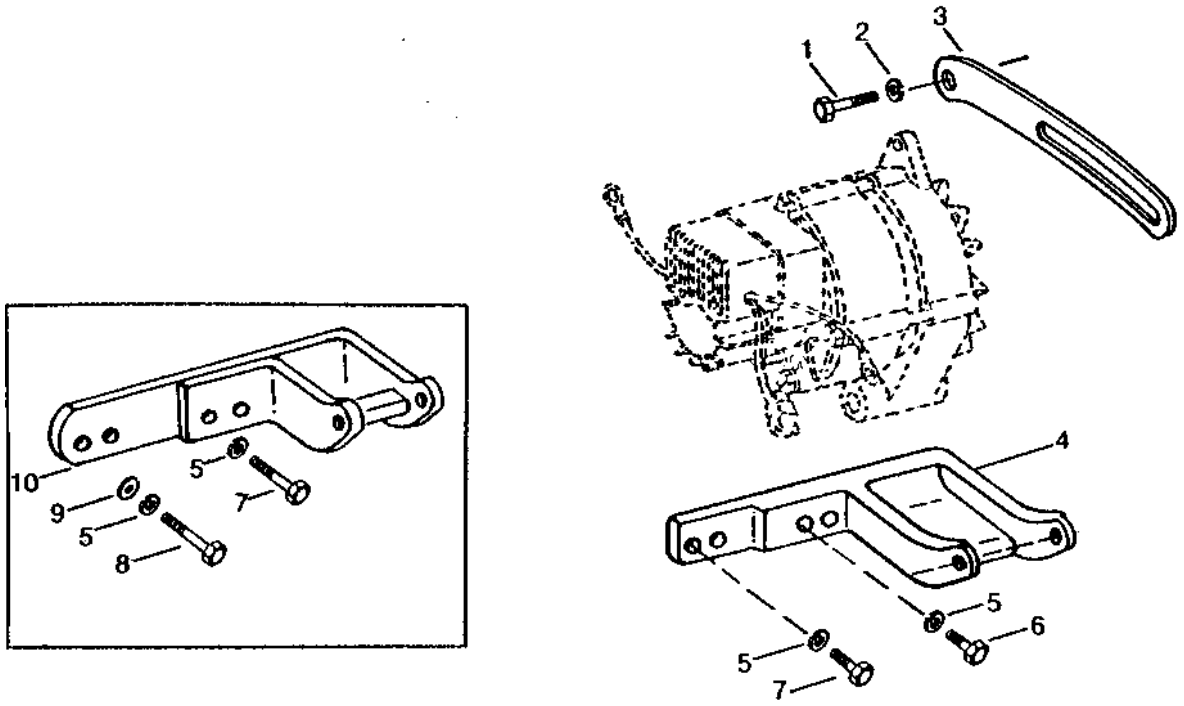
HP2604 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	TY6653	ALTERNATOR	1		(REMANUFACTURED)

ALTERNATOR BRACKETS

RGP458 -UN-01JAN94

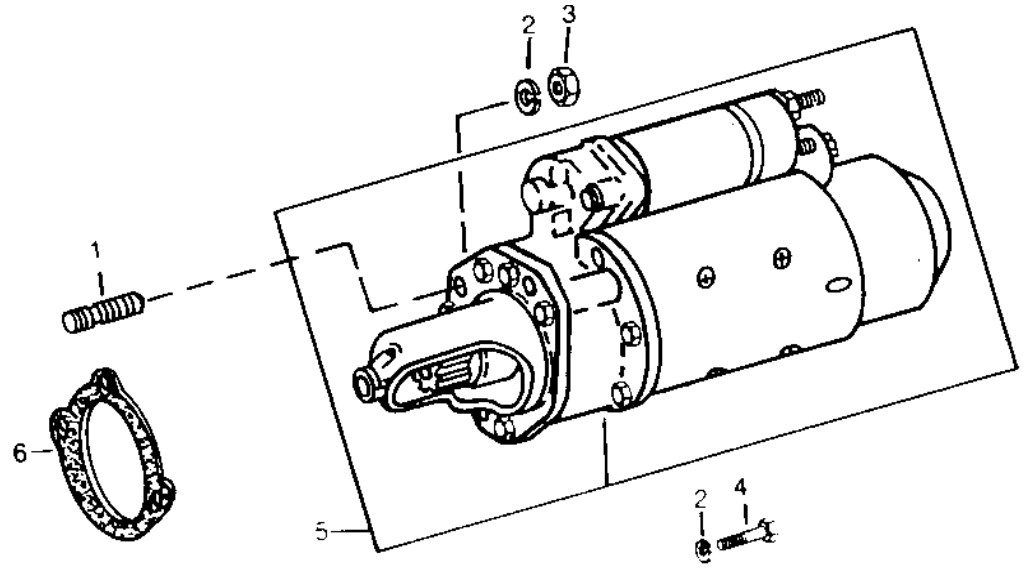


RGP458

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	19H2284	CAP SCREW	1		3/8" X 7/8"
2	12H304	LOCK WASHER	1		3/8"
3	T32853	STRAP	1		
4	R70870	BRACKET	1	143479-	
5	12H293	LOCK WASHER	2		7/16"
6	19H1978	CAP SCREW	1	143479-	7/16" X 1-1/2"
7	19H2500	CAP SCREW	1		7/16" X 1-3/8"
8	19H1773	CAP SCREW	1	-143478	7/16" X 1-1/8"
9	24H1323	WASHER	1	-143478	15/32" X 13/16" X 0.090"
10	AR56010	BRACKET	1	-143478	(SUB R70870 AND 19H1978)

STARTING MOTOR
(12 VOLT) (JOHN DEERE)

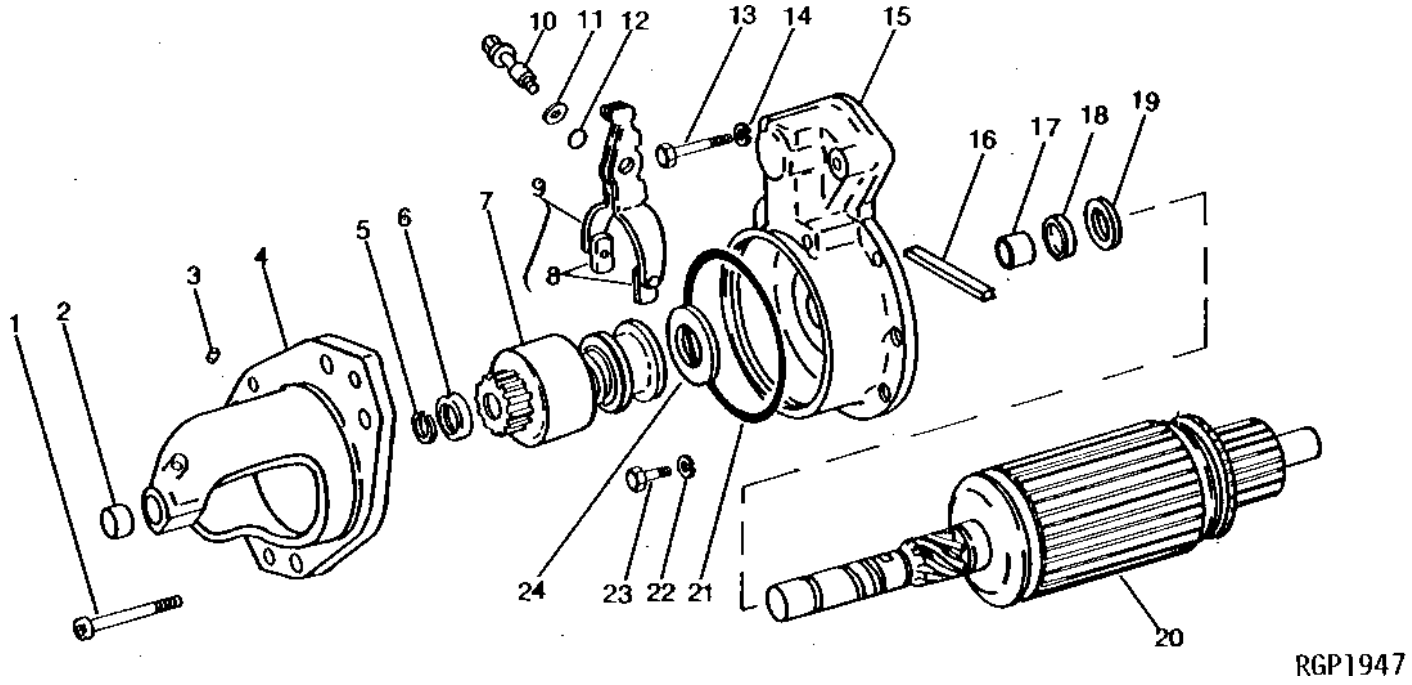
RGP3083 -UN-23SEP94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R55396	STUD	1		3/8" X 1-11/16"
2	12H304	LOCK WASHER	3		3/8"
3	14H1076	NUT	1		3/8"
4	19H2545	CAP SCREW	2		3/8" X 1-3/8"
5	AR77254	STARTER MOTOR	1		(NIPPONDENSO NO. 028000-3291) (SUB RE41875 OR TY6713, THIS APPLICATION)
	RE13722	STARTER MOTOR	1		(NIPPONDENSO NO. 028000-3292) (SUB TY6713 OR RE41875)
	TY6617	STARTER MOTOR	1		REMANUFACTURED (NIPPONDENSO NO. 9702800-3290) (SUB TY6713)
	TY6618	STARTER MOTOR	1		REMANUFACTURED (CHAMPION NO. 8369) (SUB TY6701)
6	R53108	GASKET	1		
..	RE41875	KIT	1		(NIPPONDENSO NO. 028000-3292) (CONTAINS RE39064)
..	TY6713	KIT	1		REMANUFACTURED (NIPPONDENSO NO. 970800-3290 WITH RE39064)
..	TY6701	KIT	1		REMANUFACTURED (CHAMPION NO. 8369 WITH RE39064)

STARTER DRIVE HOUSING AND ARMATURE
(12 VOLT) (JOHN DEERE)
(6466DH)

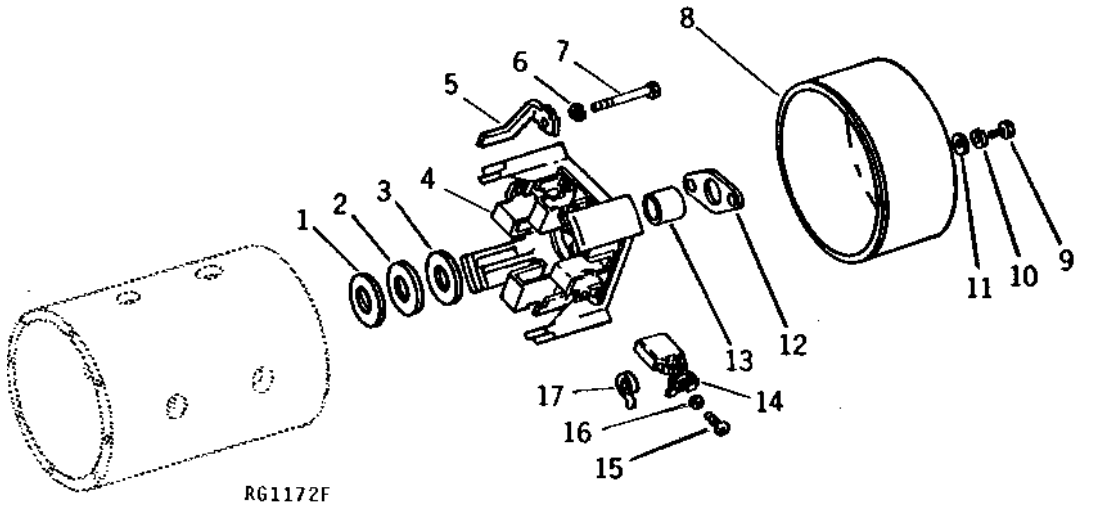
RGP1947 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R50900	SCREW	6		
2	R50891	BUSHING	1		
3	R50892	PLUG	1		
4	AR54990	HOUSING	1		
5	R50902	SNAP RING	1		
6	R50903	STOP	1		
7	AR54992	DRIVE	1		
8	R51667	WEAR PLATE	2		
9	AR67827	ARM	1		
10	R50897	SHAFT	1		
11	24H1289	WASHER	1		(USE WITH RE13722 OR RE41875)
12	R52387	O-RING	1		
13	R50893	SCREW	2		
14	12H302	LOCK WASHER	2		1/4"
15	AR68430	HOUSING	1		MARKED -J-
16	R51666	WICK	1		
17	R51665	BUSHING	1		
18	AR55947	SEAL	1		
19	R50906	THRUST WASHER	1		
20	AR66778	ARMATURE	1		
21	R50901	WASHER	1		
22	12H317	LOCK WASHER	2		9/16"
23	R51661	SCREW	2		
24	R50905	WEAR RING	1		

STARTER COMMUTATOR END FRAME

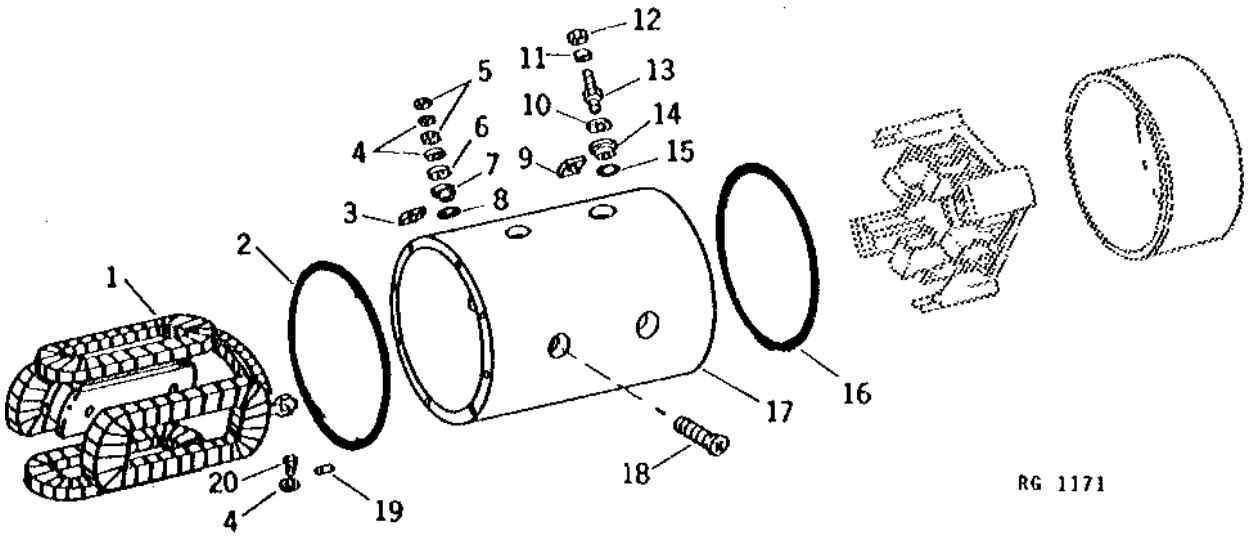
RG1172 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R50923	SHIM	AR		0.18 MM (.007")
2	R50924	SHIM	AR		0.48 MM (.019")
3	R50925	THRUST WASHER	1		
4	AR54997	FRAME	1		
5	R51660	BRACKET	2		
6	12H317	LOCK WASHER	2		9/16"
7	R51659	SCREW	2		
8	R50912	COVER	1		
9	R50931	SCREW	2		
10	12H246	LOCK WASHER	6		0.190"
11	24H1283	WASHER	2		7/32" X 1/2" X 0.049"
12	R50930	GASKET	1		
13	R50891	BUSHING	1		
14	R50927	CARBON BRUSH CONDUCTOR	4		
15	R50929	SCREW	4		
16	12H246	LOCK WASHER	4		0.190"
17	R50928	SPRING	4		

STARTER MAIN FRAME AND COIL
(12 VOLT) (JOHN DEERE)
(6466DH)

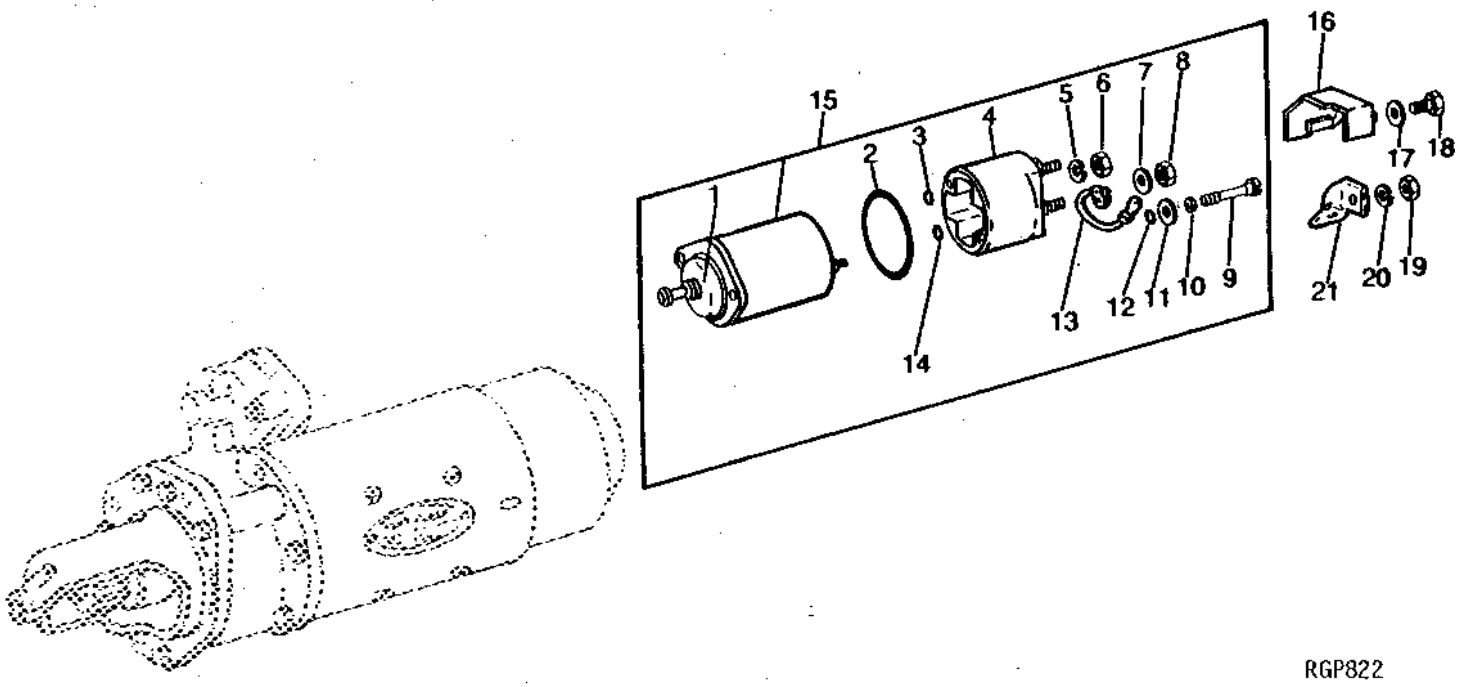
RG1171 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	AR54996	FIELD WINDING COIL	1	-8U0001	
	RE13731	FIELD WINDING COIL	1	9U0001-	
2	R50913	O-RING	1		
3	R50916	WASHER	1		
4	12H246	LOCK WASHER	3		0.190"
5	R50907	NUT	2		
6	24H1283	WASHER	1		7/32" X 1/2" X 0.049"
7	R50914	WASHER	1		
8	R50915	O-RING	1		
9	R50920	BUSHING	1		
10	R50917	WASHER	1		
11	R50899	LOCK WASHER	1		
12	R50909	NUT	1		
13	R56802	STUD	1		
14	R50918	WASHER	1		
15	R50919	O-RING	1		
16	R50922	O-RING	1		
17	.....	FRAME	1		(SUB TY6713)
18	R50921	SCREW	8		
19	R51664	DOWEL PIN	1		
20	R50931	SCREW	1		

STARTER SOLENOID SWITCH
(12 VOLT) (JOHN DEERE)
(STARTING MOTOR DATE CODE -8S2760)

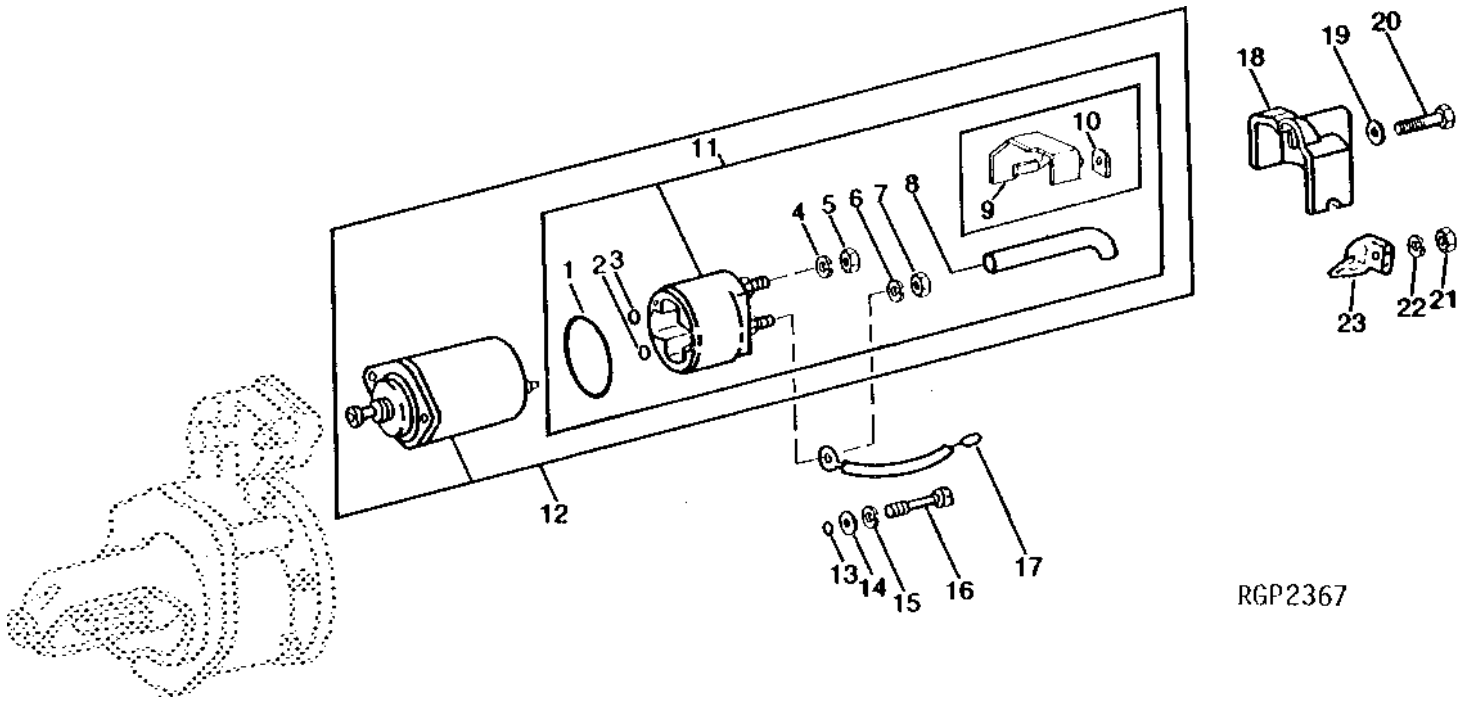
RGP822 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R52385	BOOT	1		
2	R51668	WASHER	1		
3	R56793	SHIM	1		
4	AR71256	COVER	1		(SUB RE13733)
5	12H303	LOCK WASHER	1		5/16"
6	R51671	NUT	1		
7	12H246	LOCK WASHER	2		0.190"
8	14H631	NUT	2		0.190"
9	R51669	SCREW	2		
10	12H302	LOCK WASHER	2		1/4"
11	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
12	R50894	O-RING	1		
13	AR55949	WIRING LEAD	1		(SUB RE15058)
14	R56792	WASHER	1		
15	RE13732	SOLENOID	1		(SUB FOR AR54991 OR AR90070)
16	R68225	COVER	1		(SUB FOR R50908, RE39064 OR R68225)
17	R51662	WASHER	1		
18	AR55946	SCREW	1		
19	14H732	NUT	3		3/8"
20	R50899	LOCK WASHER	3		
21	R50910	CONNECTOR	1		

STARTER SOLENOID SWITCH
(12 VOLT) (JOHN DEERE)
(STARTING MOTOR DATE CODE 8S2761-)

RGP2367 -UN-01JAN94



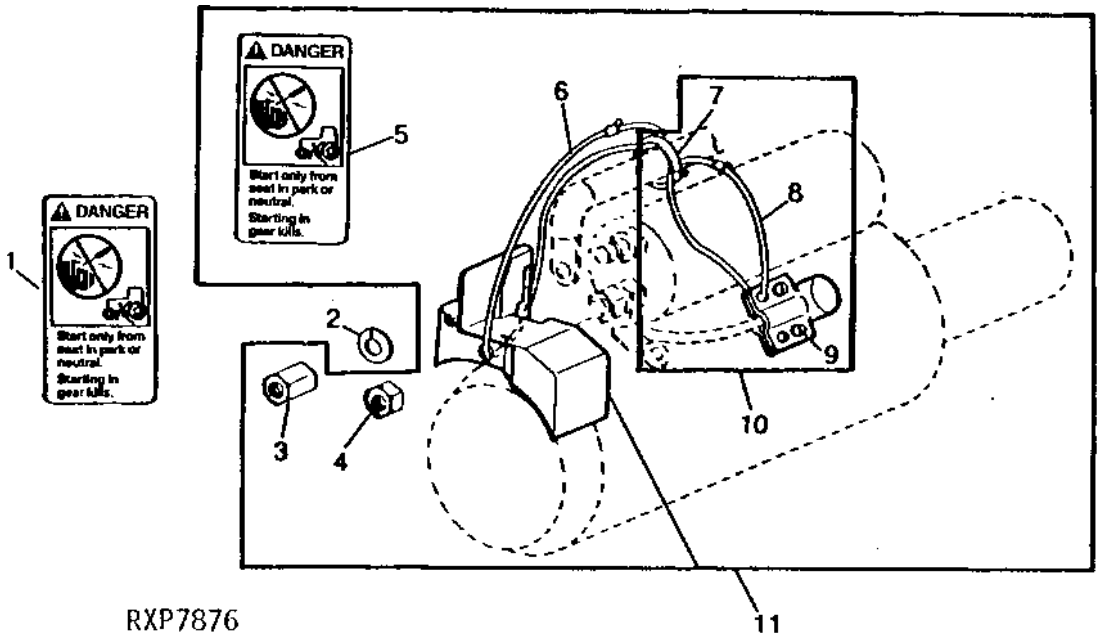
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R68224	GASKET	1		
2	R56792	WASHER	1		
3	R56793	SHIM	1		
4	12H303	LOCK WASHER	1		5/16"
5	R51671	NUT	1		
6	12H246	LOCK WASHER	1		0.190"
7	14H631	NUT	2		0.190"
8	R68222	HOSE	1		
9	R68225	COVER	1		(A) (SUB RE39064)
10	R68223	PLATE	1		(A) (NO LONGER AVAILABLE)
11	AR90071	KIT	1		(A) (SUB RE13733)
	RE13733	SWITCH	1		(B) (NIPPONDENSO NO. 028099-3600)
12	AR90070	SWITCH	1		(A) (SUB RE13732)
	RE13732	SOLENOID	1		(B) (NIPPONDENSO NO. 028099-3610)
13	R50894	O-RING	2		
14	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
15	24H1283	WASHER	2		7/32" X 1/2" X 0.049"
16	R51669	SCREW	2		
17	RE15058	WIRE	1		(B) (SUB FOR AR55949)
18	R76139	COVER	1		(B) (SUB RE39064)
19	R51662	WASHER	1		
20	AR55946	SCREW	1		
21	14H732	NUT	2		3/8"
22	R50899	LOCK WASHER	2		
23	R50910	CONNECTOR	1		

(A) USE WITH AR77254

(B) USE WITH RE13722 OR RE41875

STARTER SOLENOID COVER KIT
(12 VOLT) (JOHN DEERE)
(6466DH)

RXP7876 -UN-01JAN94

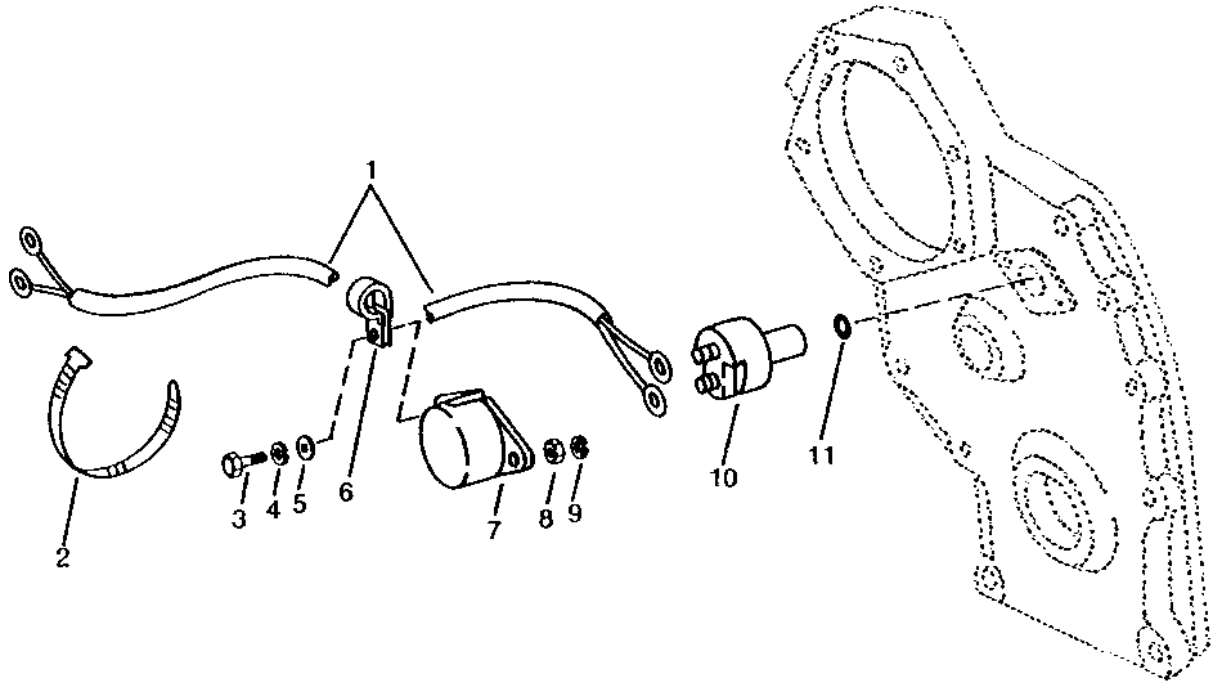


KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	T84410	LABEL	1		(SPANISH)
	T84411	LABEL	1		(FRENCH)
	T84412	LABEL	1		(GERMAN)
	T84413	LABEL	1		(ITALIAN)
2	12H246	LOCK WASHER	1		0.190"
3	R100380	NUT	1		
4	14H732	NUT	1		3/8"
5	T84409	SAFETY SIGN	1		(ENGLISH)
6	R76477	TIE BAND	1		
7	R44302	TIE BAND	1		
8	R76477	TIE BAND	1		
9	R66117	SCREW	2		
10	RE39063	SHIELD	1		
11	RE39064	SHIELD	1		(SUB FOR R76139 OR R68225)

MEMORANDA

TACHOMETER SENSOR, MAGNETIC PICK-UP (ENGINE)

RGP374 -UN-01JAN94

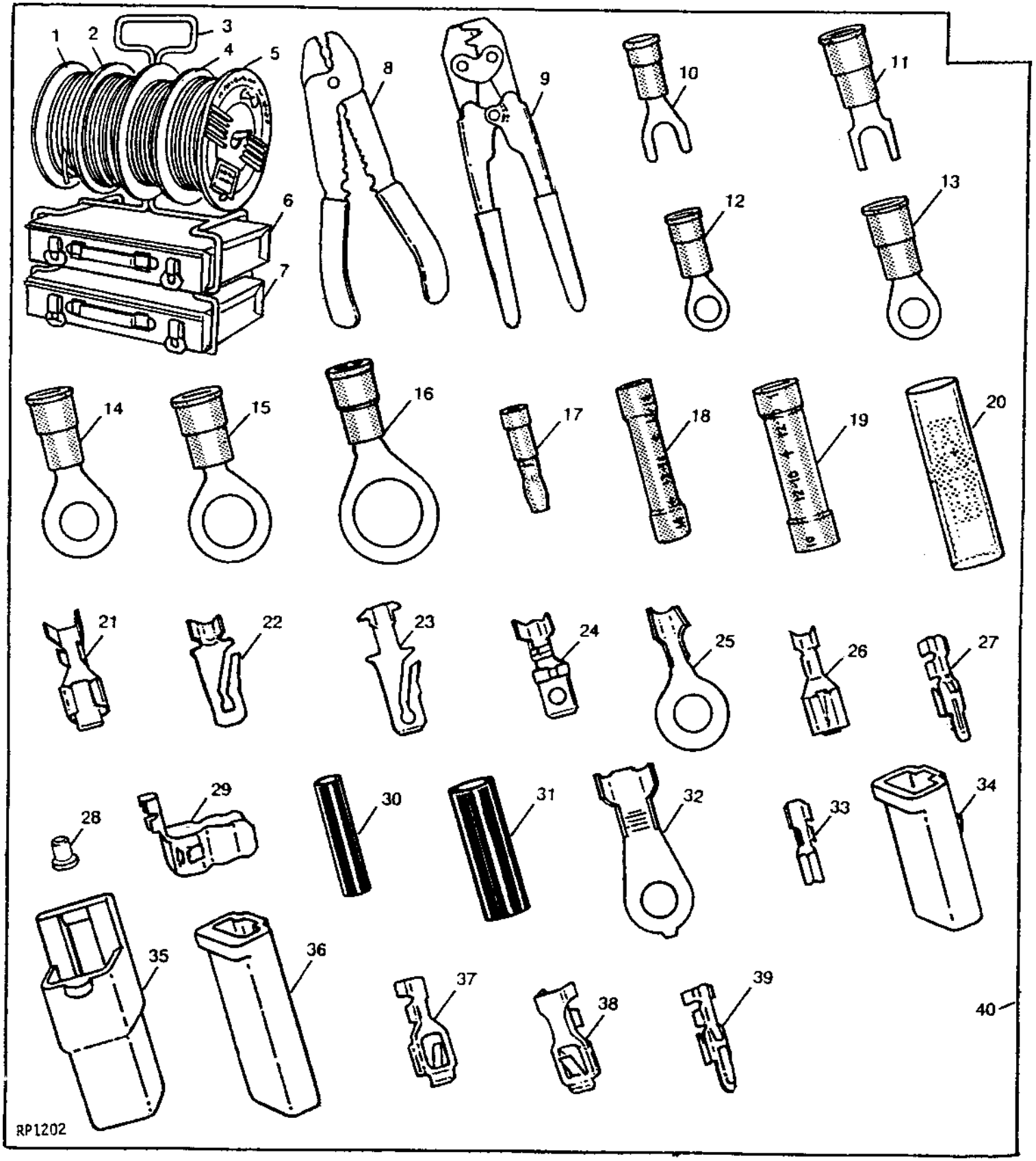


RGP374

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	AR89151	WIRING HARNESS	1		
2	R44302	TIE BAND	AR		
3	19H1948	CAP SCREW	2		1/4" X 3/4"
4	12H302	LOCK WASHER	2		1/4"
5	24H1287	WASHER	1		9/32" X 5/8" X 0.065"
6	T13814	CLAMP	1	-XXXXXX	(SUB T22404 AND 24H1287)
	T22404	CLAMP	1	XXXXXX-	
7	R67230	COVER	1		
8	14H631	NUT	2		0.190"
9	12H295	LOCK WASHER	1		0.190"
10	AR96480	SENSOR	1		(SUB FOR AR87494)
11	R79915	O-RING	1		(SUB FOR R43780 OR R72328, THIS APPLICATION)

TERMINAL AND WIRING KIT

RP1202 -UN-12SEP95

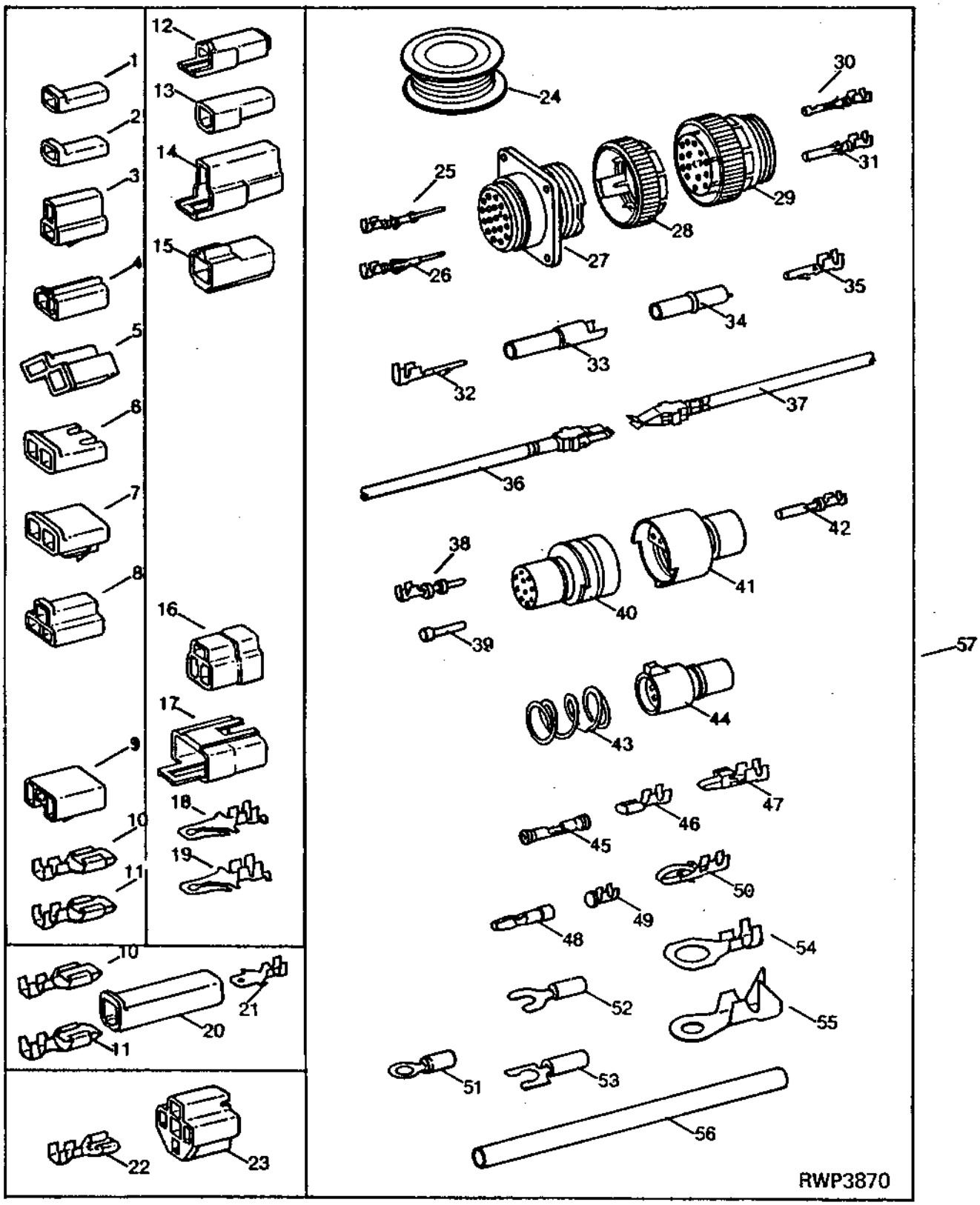


TERMINAL AND WIRING KIT - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R66319	WIRING LEAD	1		14 GA., 30,480MM (100') (1 SPOOL)
2	R65593	WIRING LEAD	1		16 GA., 30,480MM (100') (1 SPOOL)
3	R65608	RACK	1		
4	R66321	WIRING LEAD	1		10 GA., 15,240MM (50') (1 SPOOL)
5	R66320	WIRING LEAD	1		12 GA., 30,480MM (100') (1 SPOOL)
6	R65609	CONTAINER	1		
7	R65610	CONTAINER	1		
8	R32011	TOOL	1		
9	R65594	TOOL	1		
10	R32016	TERMINAL	1		14-16 GA., NO. 10 SPADE
11	R32017	TERMINAL	1		10-12 GA., NO. 10 SPADE
12	R32018	TERMINAL	1		14-16 GA., NO. 10 EYELET
13	R32019	TERMINAL	1		10-12 GA., NO. 10 EYELET
14	R32021	TERMINAL	1		10-12 GA., 1/4" EYELET
15	R32022	TERMINAL	1		10-12 GA., 3/8" EYELET
16	R32023	TERMINAL	1		10-12 GA., 1/2" EYELET
17	R32026	TERMINAL	1		MALE BULLET
18	R32027	CONNECTOR	1		SPLICE, 14-16 GA.
19	R32028	TERMINAL	1		SPLICE, 10-12 GA.
20	R32029	TERMINAL	1	-610683	(SUB AL2976T)
	AL2976T	CONNECTOR	1		2-WIRE BULLET CONNECTOR
21	R65595	TERMINAL	1		FEMALE, 10 GA.
22	R65596	TERMINAL	1		MALE, 10 GA. OR TWO 14 GA. CABLES
23	R65597	TERMINAL	1		MALE, 14-16 GA.
24	R65598	TERMINAL	1		MALE, SHORT, 14-16 GA.
25	R65599	TERMINAL	1		14-16 GA., 1/4" EYELET
26	R65600	TERMINAL	1		FEMALE, 14-16 GA.
27	R65601	TERMINAL	1		TWIN-LOCK, TWO 16 GA. CABLES
28	R65602	SOCKET CONTACT	1		BULB SOCKET, 16-18 GA.
29	R65603	TERMINAL NIPPLE	1		FUSE
30	R65604	INSULATING SLEEVE	1		14-18 GA.
31	R65605	INSULATING SLEEVE	1		8-12 GA.
32	R65606	TERMINAL	1		6-8 GA., 1/4" EYELET
33	R65607	TERMINAL	1		18-20 GA.
34	T28583	RECEPTACLE CONNECTOR BODY	1		ONE CONTACT LOCK-TYPE, MALE
35	T28585	TAB CONNECTOR BODY	1		ONE CONTACT LOCK-TYPE, FEMALE
36	U46370	CONNECTOR	1		CONNECTOR, ONE CONTACT SINGLE BODY, MALE
37	U46662	TERMINAL	1		MALE
38	U46663	TERMINAL	1		MALE
39	U46664	TERMINAL	1		MALE
40	AR84006	KIT	1	-XXXXXX	KIT, TERMINAL AND WIRING, (SUB RE11154)

ELECTRICAL CONNECTOR SERVICE KIT

RWP3870 -UN-01JAN94



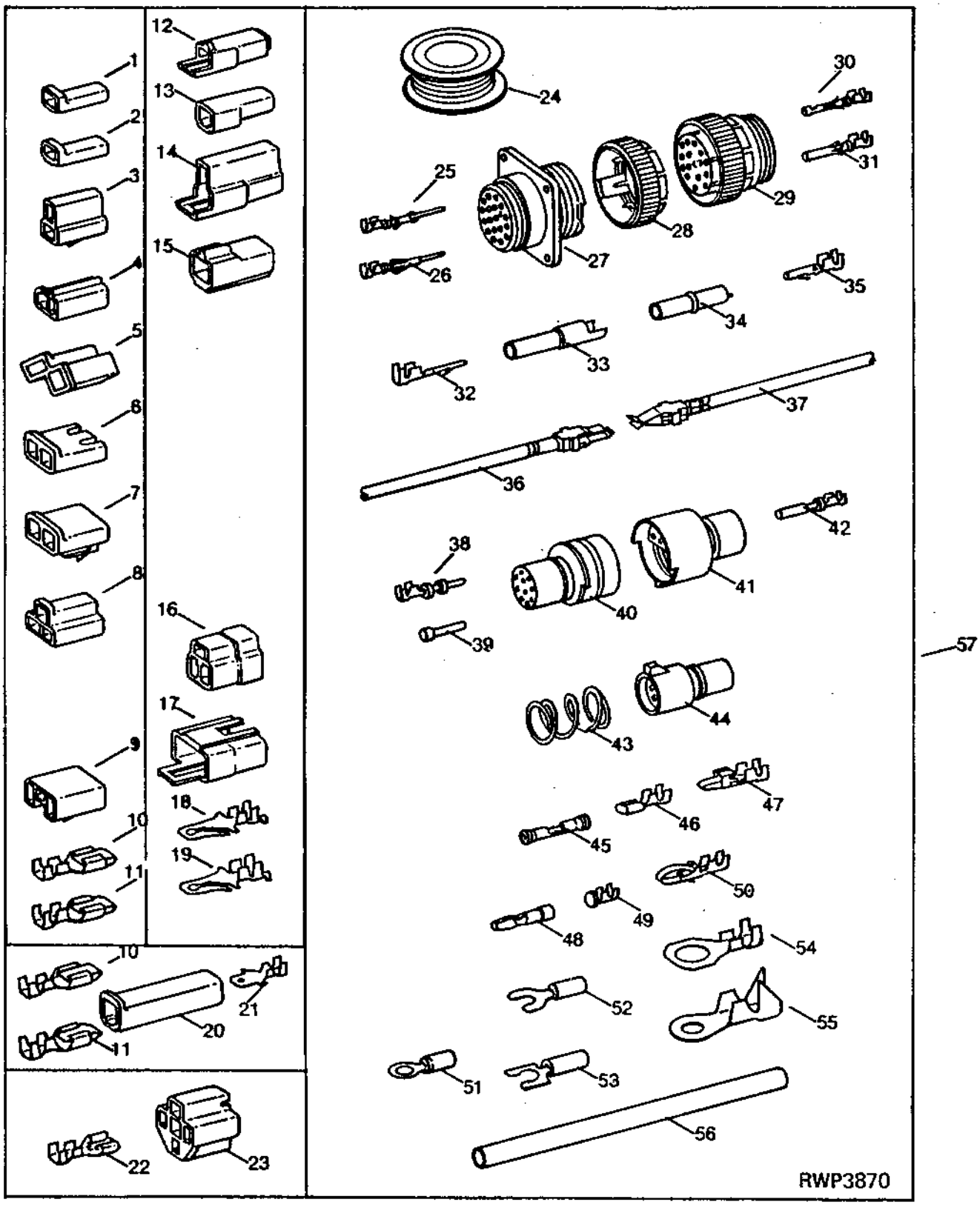
ELECTRICAL CONNECTOR SERVICE KIT - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	T28583	RECEPTACLE CONNECTOR BODY	1		PKG. OF 3
2	M43835	FLAT CONNECTOR	1		PKG. OF 3
3	R77476	CONNECTOR	1		PKG. OF 2
4	R77477	RECEPTACLE CONNECTOR BODY	1		PKG. OF 2
5	R77479	CONNECTOR	1		PKG. OF 2
6	R77480	RECEPTACLE CONNECTOR BODY	1		PKG. OF 2
7	R77481	CONNECTOR	1		PKG. OF 2
8	R77482	CONNECTOR	1		
9	H104855	RECEPTACLE CONNECTOR BODY	1		
10	U46662	TERMINAL	1		PKG. OF 25 (14 OR 16 GA. WIRE)
11	N115096	TERMINAL	1		PKG. OF 15 (10 OR 12 GA. WIRE)
12	T28585	TAB CONNECTOR BODY	1		PKG. OF 3
13	R77475	CONNECTOR	1		PKG. OF 3
14	T28586	CONNECTOR	1		PKG. OF 2
15	R77478	CONNECTOR	1		PKG. OF 2
16	R77483	CONNECTOR	1		
17	R48887	TAB CONNECTOR BODY	1		
18	T34067	TERMINAL	1		PKG. OF 25 (14 OR 16 GA. WIRE)
19	R77484	TERMINAL	1		PKG. OF 15 (10 OR 12 GA. WIRE)
20	U46370	CONNECTOR	1		PKG. OF 3
21	R77485	TAB	1		PKG. OF 10 (14 OR 16 GA. WIRE)
22	R77486	TERMINAL	1		PKG. OF 25
23	R77487	CONNECTOR	1		PKG. OF 3
24	R66321	WIRING LEAD	1		15M (50 FT.) 10 GA.
	R66320	WIRING LEAD	1		30.5M (100 FT.) 12 GA.
	R77501	WIRE	1		30.5M (100 FT.) 14 GA.
	R77500	WIRE	1		30.5M (100 FT.) 16 GA.
	R77499	WIRE	1		30.5M (100 FT.) 18 GA.
	R77498	WIRE	1		30.5M (100 FT.) 20 GA.
25	R77462	PIN CONTACT	1		PKG. OF 40 (20-22 OR 24 GA. WIRE) (MALE)
26	R77464	PIN CONTACT	1		PKG. OF 50 (14-16 OR 18 GA. WIRE) (MALE)
27	R77456	RECEPTACLE	1		37 WAY (MALE)
28	R77458	CONNECTOR	1		PKG. OF 2 (SIZE 23)
	R77459	CONNECTOR	1		PKG. OF 2 (SIZE 17)
	R77460	CONNECTOR	1		PKG. OF 2 (SIZE 13)
	R77461	CONNECTOR	1		PKG. OF 2 (SIZE 11)
29	R77457	ELECTRICAL PLUG	1		37 WAY (FEMALE)
30	R77463	SOCKET CONTACT	1		PKG. OF 40 (20-22 OR 24 GA. WIRE) (FEMALE)
31	R77465	SOCKET CONTACT	1		PKG. OF 50 (14-16 OR 18 GA. WIRE) (FEMALE)
32	R77468	TERMINAL	1		PKG. OF 5
33	R77466	CONNECTOR	1		PKG. OF 2
34	R77467	CONNECTOR	1		PKG. OF 2
35	R77469	TERMINAL	1		PKG. OF 5
36	RE11156	TERMINAL	1		PKG. OF 3 (MALE W/LEAD)
37	RE11157	TERMINAL	1		PKG. OF 3 (FEMALE W/LEAD)
38	R70222	PIN CONTACT	1		PKG. OF 20 (14-16 OR 18 GA. WIRE)
39	R70221	ELECTRICAL PLUG	1		PKG. OF 25
40	R70219	PLUG	1		PKG. OF (2) R70218 AND (2) R70219 (10 WAY)
	R70217	PLUG	1		PKG. OF (2) R70216 AND (2) R70217 (7 WAY)
	R70215	PLUG	1		PKG. OF (2) R70214 AND (2) R70215 (4 WAY)
	R70213	PIN CONTACT CONNECTOR BODY	1		PKG. OF (2) R70212 AND (2) R70213 (3 WAY)
	R70211	CONNECTOR	1		PKG. OF (2) R70210 AND (2) R70211 (2 WAY)
41	R70218	RECEPTACLE	1		(ORDER R70219)
	R70216	RECEPTACLE	1		(ORDER R70217)
	R70214	RECEPTACLE	1		(ORDER R70215)
	R70212	RECEPTACLE	1		(ORDER R70213)
	R70210	RECEPTACLE	1		(ORDER R70211)

NOTE: THIS PARTS LISTING IS CONTINUED ON NEXT PAGE.

ELECTRICAL CONNECTOR SERVICE KIT - CONTINUED

RWP3870 -UN-01JAN94

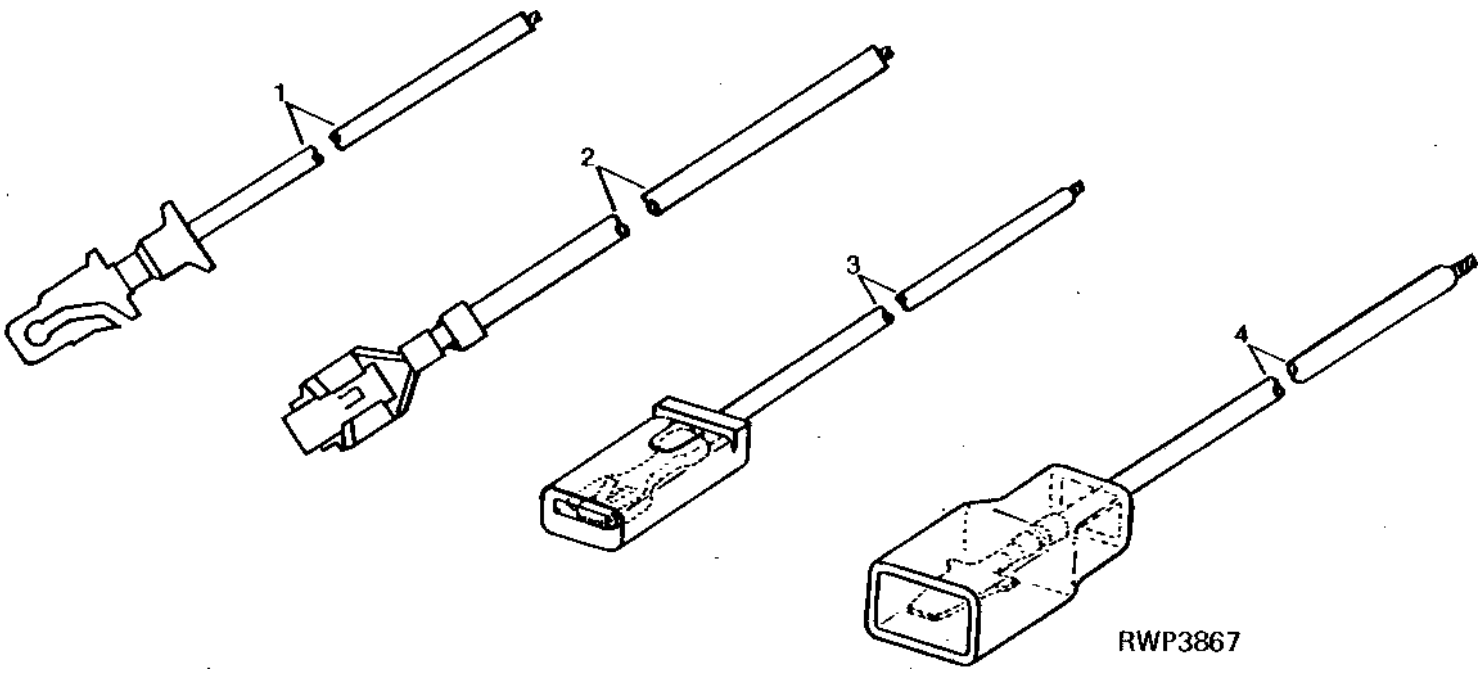


ELECTRICAL CONNECTOR SERVICE KIT - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
42	AR91793	SOCKET CONTACT	1		PKG. OF 20
43	R30378	SPRING	1		PKG. OF 10
44	R77474	CONNECTOR	1		PKG. OF 2 (6 WAY)
45	R77470	TERMINAL	1		SPLICE (PKG. OF 15)(16-18-20 OR 22 GA. WIRE)
	R77471	TERMINAL	1		PKG. OF 10 (10 OR 12 GA. WIRE) SPLICE
	R77472	TERMINAL	1		PKG. OF 2 (8 GA. WIRE) SPLICE
	R77473	TERMINAL	1		PKG. OF 2 (6 GA. WIRE) SPLICE
46	R65607	TERMINAL	1		PKG. OF 10 (18 OR 20 GA. WIRE)
47	U46664	TERMINAL	1		PKG. OF 10 (14 0R 16 GA. WIRE)
48	R32026	TERMINAL	1		PKG. OF 20 (14 OR 16 GA. WIRE)
49	R65602	SOCKET CONTACT	1		PKG. OF 10 (16 OR 18 GA. WIRE)
50	R70220	TERMINAL	1		PKG. OF 10 (18 OR 20 GA. WIRE)
51	R77489	TERMINAL	1		PKG. OF 20 (14-16-18 OR 20 GA. WIRE) (NO. 10 EYELET)
	R77493	TERMINAL	1		PKG. OF 20 (10 OR 12 GA. WIRE)(NO. 10 EYELET)
	R77488	TERMINAL	1		PKG. OF 20 (14-16-18 OR 20 GA. WIRE) (3/8" EYELET)
	R77490	TERMINAL	1		PKG. OF 20 (10 OR 12 GA. WIRE)(1/2" EYELET)
52	R77496	TERMINAL	1		PKG. OF 20 (14 OR 16 GA. WIRE)(NO. 8 SPADE)
	R77495	TERMINAL	1		PKG. OF 20 (18 GA. WIRE)(NO. 10 SPADE)
53	R77497	TERMINAL	1		PKG. OF 20 (14 OR 16 GA. WIRE)(NO. 6 SPADE)
54	R77491	TERMINAL	1		PKG. OF 20 (10 OR 12 GA. WIRE)(3/8" EYELET)
	R77492	TERMINAL	1		PKG. OF 20 (10 OR 12 GA. WIRE)(1/4" EYELET)
55	R77494	TERMINAL	1		PKG. OF 20 (6 OR 8 GA. WIRE)(1/4" EYELET)
56	R77502	TUBE	1		PKG. OF 8 (3/8")(HEAT SHRINK)
	R77503	TUBE	1		PKG. OF 8 (3/16")(HEAT SHRINK)
57	RE11154	KIT	1		

SUPPLEMENTARY TERMINALS AND CONNECTORS

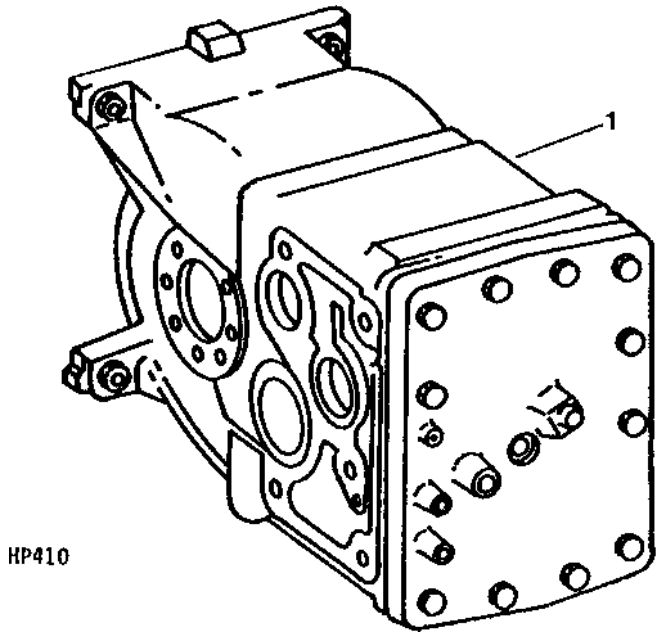
RWP3867 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR65005	TERMINAL	1		
2	AR65006	TERMINAL	1		
3	R32024	WIRING LEAD	1		
4	R32025	WIRING LEAD	1		

TRANSMISSION
(DEALER RECONDITIONED)

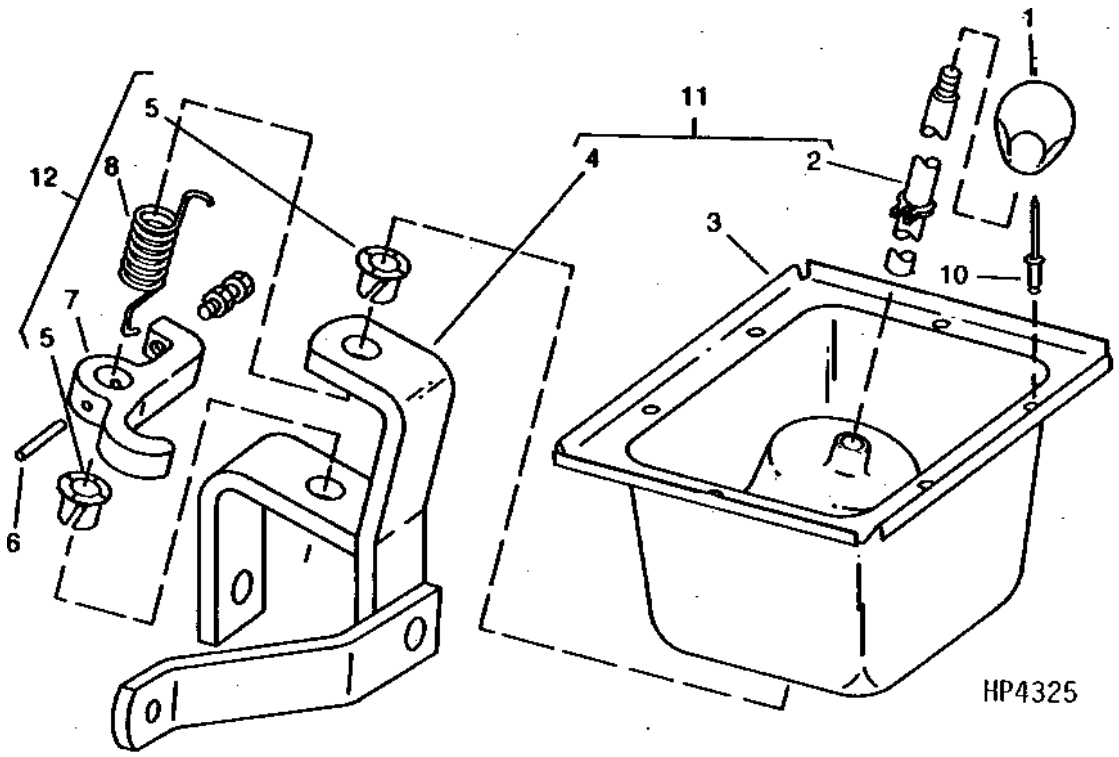
HP410 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH101364	TRANSMISSION	1	-456060	(SUB AH107594)
	AH107594	TRANSMISSION	1	-551900	LESS BRAKES (POSI-TORQ) (SUB AH113602)
	AH113602	TRANSMISSION	1	-1990	LESS BRAKES (POSI-TORQ) (NO LONGER AVAILABLE)
	AH104545	TRANSMISSION	1	-502550	(SUB AH107570)
	AH107570	TRANSMISSION	1	-551900	(HYDROSTATIC)
	AH113570	TRANSMISSION	1	551901-1990	(HYDROSTATIC) (NO LONGER AVAILABLE)

GEARSHIFT LEVER AND CAM ASSEMBLY
(POSI-TORQ)

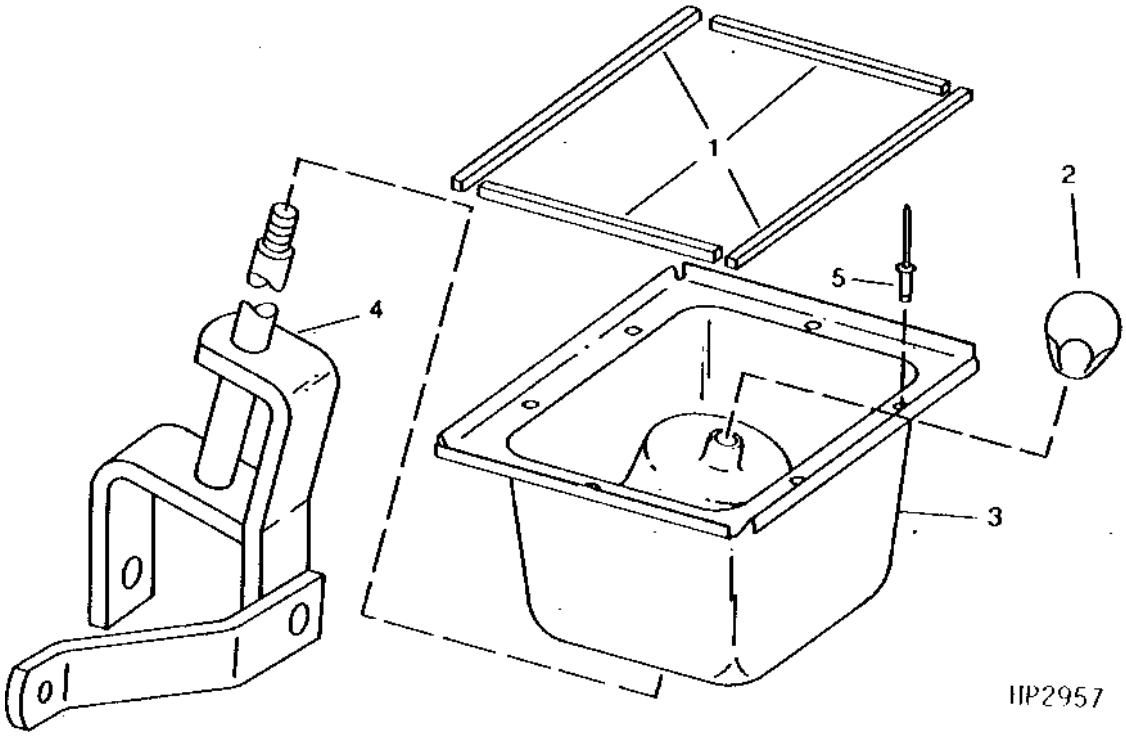
HP4325 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H93809	KNOB	1		
2	AH94732	STUD	1	-1990	(NO LONGER AVAILABLE)
3	AH95938	BOOT	1		
4	AH95940	LEVER	1	-1990	SHIFTER, (NO LONGER AVAILALBE)
5	H97050	BUSHING	2	-1990	(NO LONGER AVAILABLE)
6	34H79	SPRING PIN	1		3/16" X 1-1/4"
7	H80350	STOP	1	-1990	(NO LONGER AVAILALBE)
8	H99133	SPRING	1	-1990	(NO LONGER AVAILABLE)
9	19H2831	CAP SCREW	1		5/16" X 1-1/2"
	14H611	NUT	1		5/16"
10	H64584	RIVET	6		
11	AH138516	KIT	1		
12	AH138517	KIT	1		

GEARSHIFT LEVER ASSEMBLY
(HYDROSTATIC DRIVE)

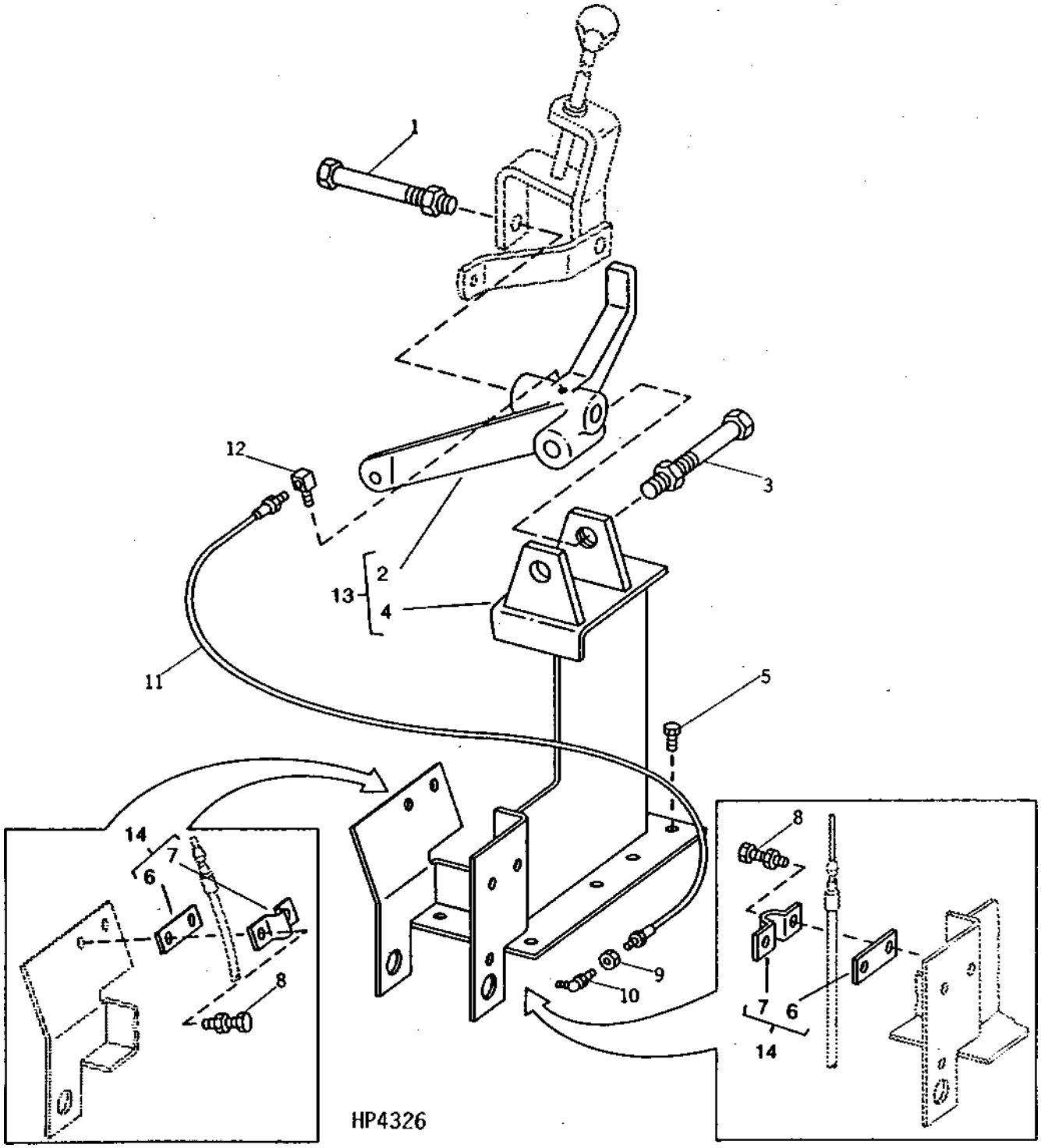
HP2957 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	.....	SEAL	1		(CUT FROM AH99397)
2	H93809	KNOB	1		
3	AH95938	BOOT	1		
4	AH95405	LEVER	1		
5	H64584	RIVET	6		

GEARSHIFT RANGE SHIFTER AND SUPPORT

HP4326 -UN-01JAN94

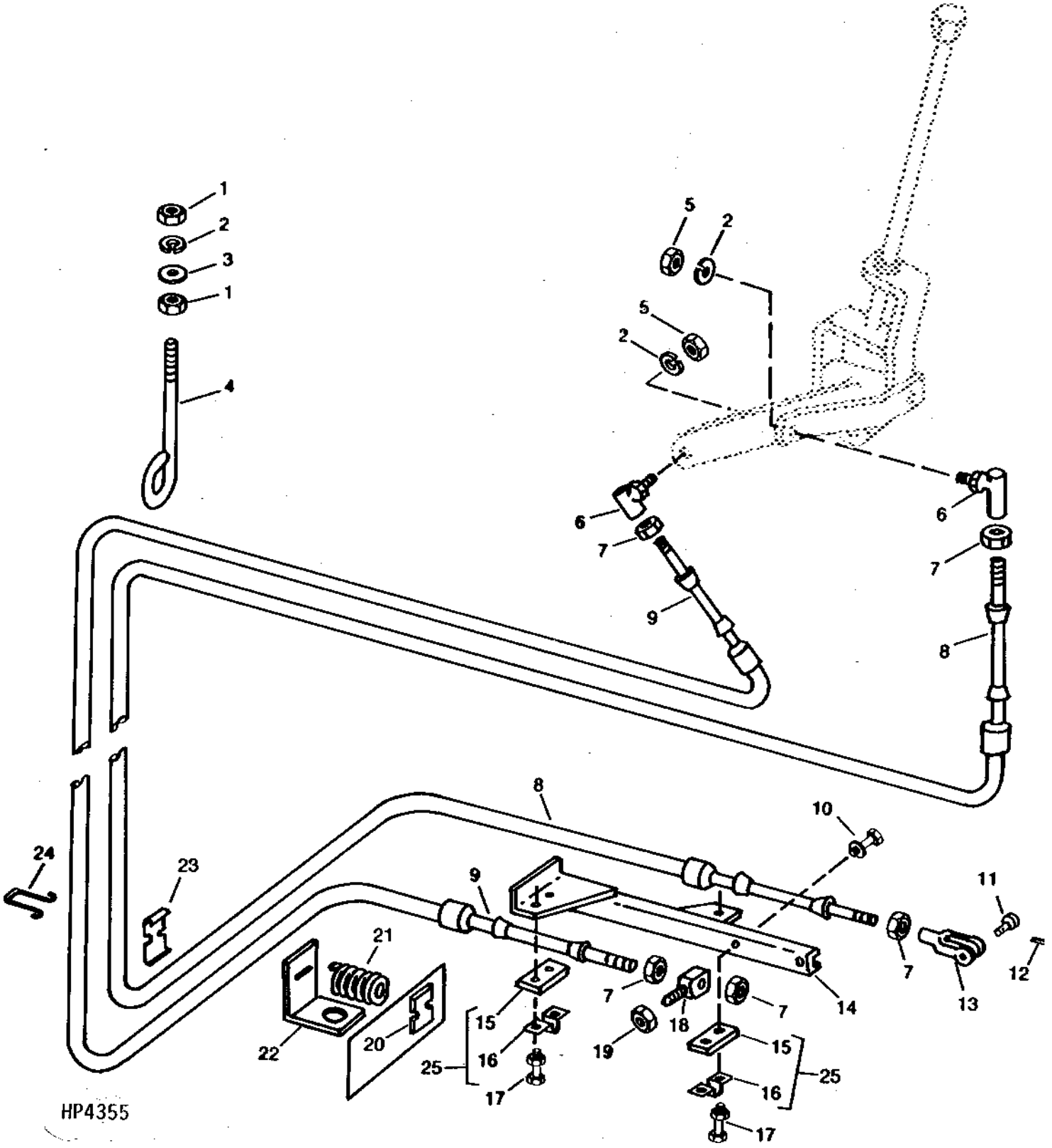


GEARSHIFT RANGE SHIFTER AND SUPPORT - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H2945	CAP SCREW	1		5/8" X 4-1/4"
	12H294	LOCK WASHER	1		5/8"
2	H97051	SHIFTER	1	-1990	RANGE, (NO LONGER AVAILABLE)
3	19H3401	CAP SCREW	1		5/8" X 3-1/4"
	12H294	LOCK WASHER	1		5/8"
4	AH95996	SHIFTER	1	-1990	GEARSHIFT, (NO LONGER AVAILABLE)
5	H76139	SCREW	4		SELF-TAPPING
6	H97045	STRAP	2	-1990	(SUB AH138519)
7	H97044	CLAMP	2	-1990	(SUB AH138519)
8	19H1900	CAP SCREW	4		5/16" X 3/4"
	N10213	LOCK NUT	4		
9	E12379	NUT	1		
10	JD7788	LUBRICATION FITTING	1		
11	AN33278N	HOSE	1		432 MM (17")
12	JD7845	ELBOW FITTING	1		90°
13	AH138518	KIT	1		
14	AH138519	KIT	1		

GEARSHIFT CABLES AND MOUNTINGS

HP4355 -UN-01JAN94

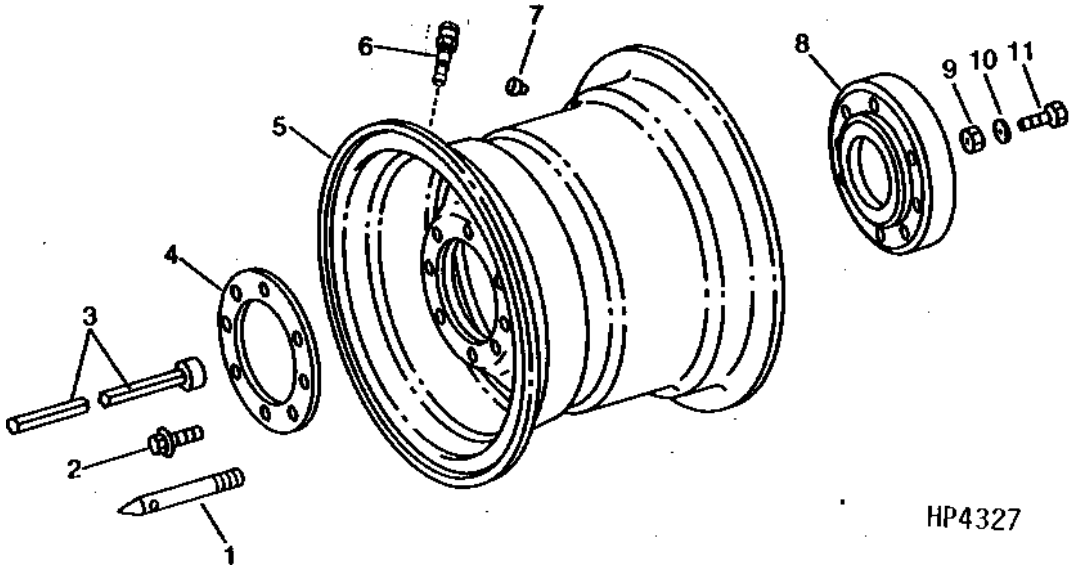


GEARSHIFT CABLES AND MOUNTINGS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14H812	NUT	2		3/8"
2	12H304	LOCK WASHER	4		3/8"
3	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
4	H85397	EYEBOLT	1		
5	14H846	NUT	2		3/8"
6	AH76556	BALL JOINT	2		
7	14H882	NUT	5		5/16"
8	AH94490	CABLE	1		GEARSHIFT (POSI-TORQ DRIVE)
	AH94492	CABLE	1		GEARSHIFT (HYDROSTATIC DRIVE)
9	AH94489	CABLE	1		RANGE SHIFT (POSI-TORQ DRIVE)
	AH94491	CABLE	1		RANGE SHIFT (HYDROSTATIC DRIVE)
10	19H1936	CAP SCREW	1		3/8" X 3/4"
	H75516	LOCK WASHER	1		
11	M4436T	PIN	1		
12	11H216	COTTER PIN	1		3/16" X 1"
13	P40578	YOKE	1		
14	AH95937	SUPPORT	1		
15	H97045	STRAP	2	-1990	(SUB AH138519)
16	H97044	CLAMP	2	-1990	(SUB AH138519)
17	19H1900	CAP SCREW	4		5/16" X 3/4"
	N10213	LOCK NUT	1		
18	H76873	PIVOT	1		
19	N10213	LOCK NUT	1		
20	H80153	RETAINER	1	-615100	(SUB H122290)
21	R26151	SPRING	1		
22	H95410	BRACKET	1		
	H97823	BRACKET	1		(SIDEHILL)
23	AH76765	CLAMP	1		
24	H78437	HOOK	1	-615100	(SUB H122290)
	H122290	HOOK	1		
25	AH138519	KIT	1		

DRIVE WHEEL AND SPACERS

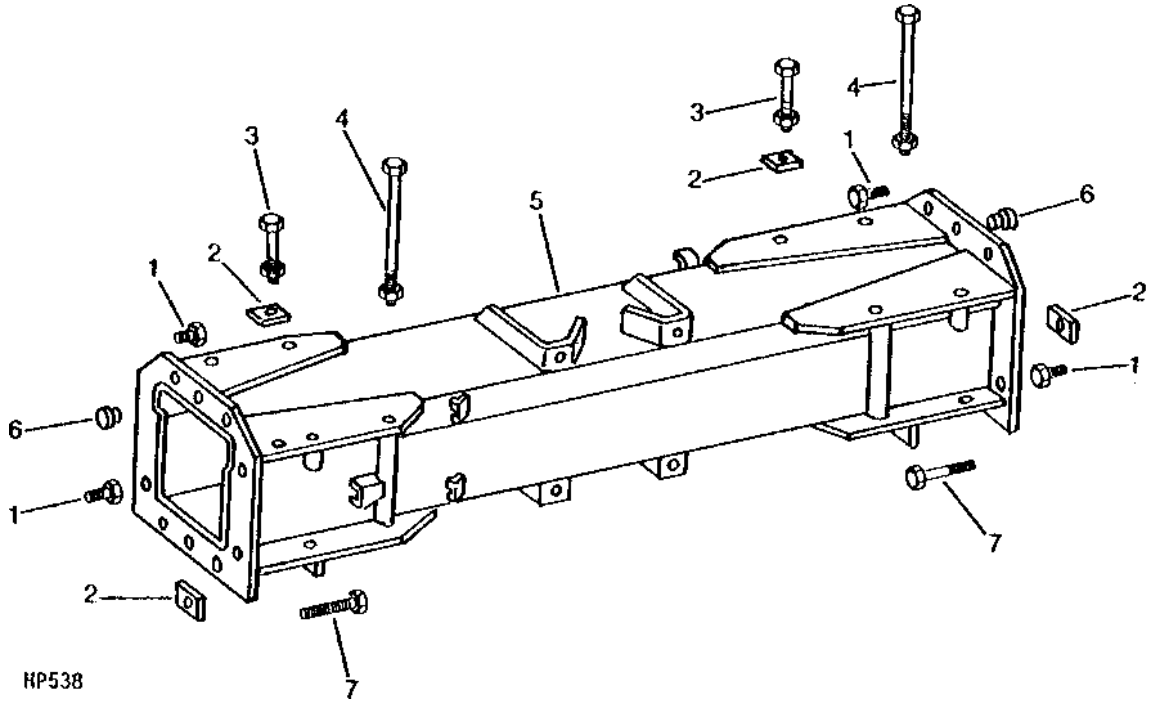
HP4327 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	T44325	STUD	1	502551-	(WHEEL MOUNTING)
2	H86160	SCREW	16	-552546	3/4" X 1-7/8", (23.1-26 TIRE) (SUB H86161, THIS APPLICATION)
	H86161	BOLT	16		3/4" X 2-1/4" (23.1-26 TIRE)
	H86162	BOLT	16		3/4" X 3-7/8", (23.1-26 TIRES WITH 51 MM (2") WHEEL SPACERS)
	H86164	SCREW	16		3/4" X 5-7/8", (23.1-26 TIRES WITH 102 MM (4") WHEEL SPACERS)
	H86161	BOLT	16		3/4" X 2-1/4", (23.1-26 (S.H.), 24.5-32, 28L-26, AND 30.5L-32 TIRES)
	H86161	BOLT	16		3/4" X 2-1/4", (30.5L-32 TIRE)
	H86163	BOLT	16		3/4" X 4-1/4", (24.5-32, 28L-26, AND 30.5L-32 TIRES WITH 51 MM (2") WHEEL SPACERS)
3	AH79765	SOCKET	1		
4	H86165	RING	2		(23.1-26 (S.H.), 28L-26, 24.5-32, AND 30.5L-32 TIRES)
5	AH87873	WHEEL	2	-454280	(23.1-26 TIRES) (REGULAR) (SUB AH108503)
	AH108503	WHEEL	2		(23.1-26 TIRES) (REGULAR)
	AH103735	WHEEL	2		(23.1-26 TIRES) (SIDEHILL)
	AH83837	WHEEL	2	-615380	(28L-26 TIRES) (SUB AH115052)
	AH115052	WHEEL	2		(28L-26 TIRES)
	AH76714	WHEEL	2	-615380	(24.5-32 TIRES) (SUB AH115053)
	AH115053	WHEEL	2		(24.5-32 TIRES)
	AH83842	WHEEL	2	-615380	(30.5L-32 TIRES) (SUB AH115054)
	AH115054	WHEEL	2		(30.5L-32 TIRES)
6	AT25226	TIRE VALVE STEM	2		
7	AH86866	PLUG	2		(WITH 23.1-26, 24.5-32, 28L-26, AND 30.5L-32 TUBELESS TIRES)
8	H77644	SPACER	2		51 MM (2")
	H77645	SPACER	2		102 MM (4")
	AH138520	KIT	1		(CONSISTS OF H77644 AND H77645) (NO LONGER AVAILABLE)
9	P50273	BUSHING	4		(WHEEL SPACERS)
10	24H1367	WASHER	4		21/32" X 1-1/4" X 1/4", (WHEEL SPACERS)
11	19H1824	CAP SCREW	4		5/8" X 2-1/4", (WHEEL SPACERS)

DRIVE WHEEL AXLE

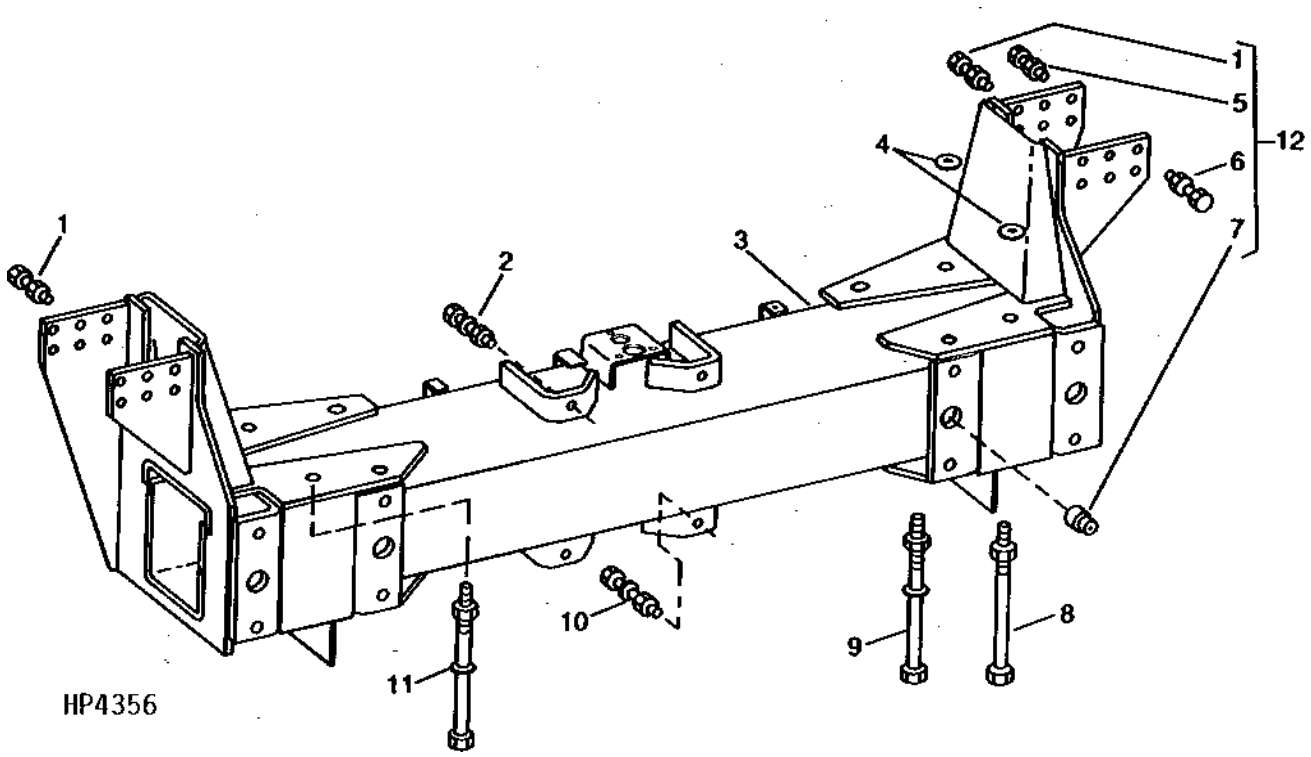
HP538 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1798	CAP SCREW	8		3/4" X 1-3/4"
	12H236	LOCK WASHER	8		3/4"
2	H80107	STRAP	8		
3	19H2000	CAP SCREW	4		3/4" X 5"
	12H236	LOCK WASHER	4		3/4"
	14H794	NUT	4		3/4"
4	08H4616	CAP SCREW	4		3/4" X 11"
	12H236	LOCK WASHER	4		3/4"
	14H794	NUT	4		3/4"
5	AH75011	FRONT AXLE	1	-405525	(POSI-TORQ DRIVE) (SUB AH106025)
	AH106025	AXLE	1		(POSI-TORQ DRIVE)
	AH75015	FRONT AXLE	1	-405525	(HYDROSTATIC DRIVE) (SUB AH106027)
	AH106027	AXLE	1		(HYDROSTATIC DRIVE)
6	H75423	PIN	4		
7	19H2026	CAP SCREW	4		3/4" X 4"

DRIVE WHEEL AXLE (SIDEHILL)

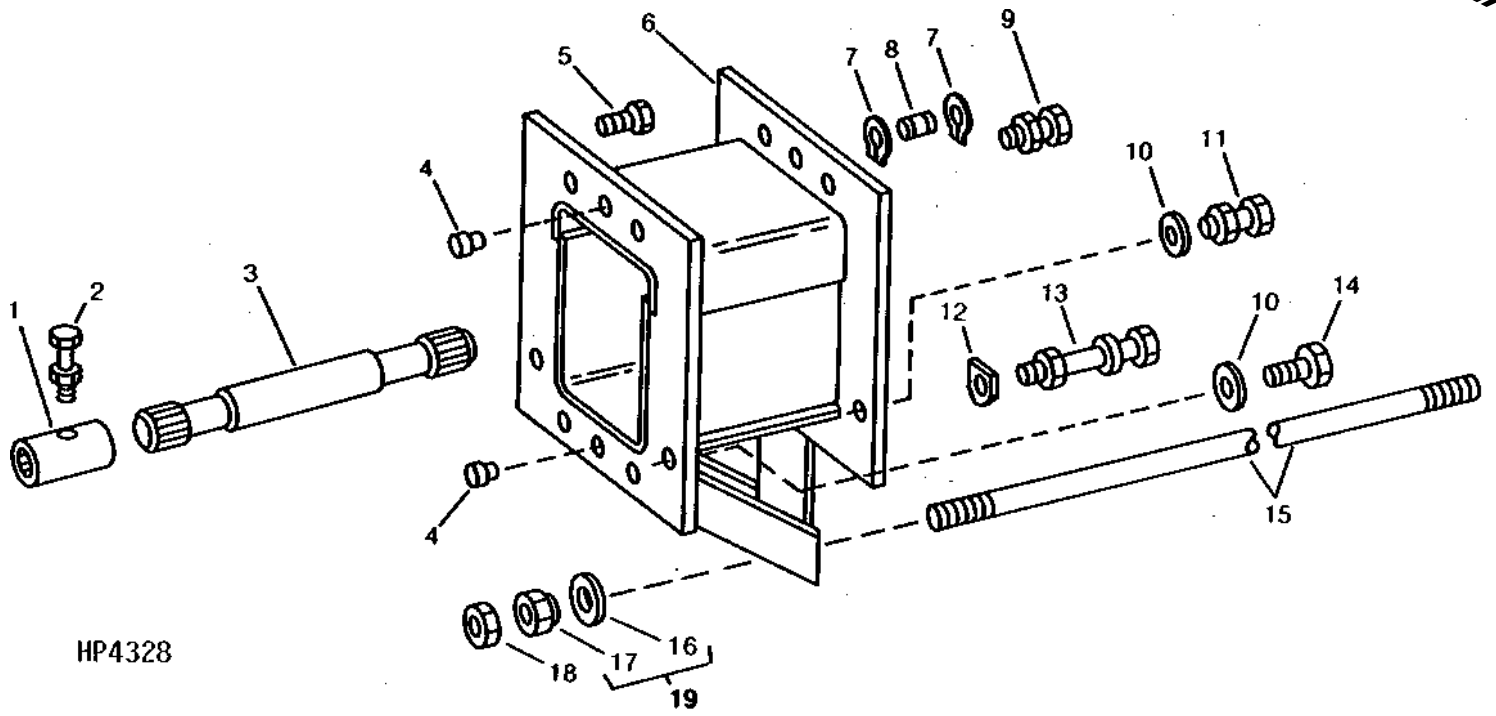
HP4356 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H87686	CAP SCREW	10	-1990	1/2" X 1-1/4", (NO LONGER AVAILABLE)
	H87688	FLANGE NUT	1	-1990	1/2", (NO LONGER AVAILABLE)
2	H100311	BOLT	2		5/8" X 2-3/4", DOWEL
	12H294	LOCK WASHER	2		5/8"
	14H760	NUT	2		5/8"
3	AH101259	FRONT AXLE	1	-405525	(SUB AH105997)
	AH105997	AXLE	1		
4	24H1393	WASHER	4		25/32" X 1-3/8" X 0.180"
5	H88775	BOLT	2	-1990	1/2" X 1-3/4", (SUB AH138383)
6	H87696	SCREW	4	-1990	1/2" X 1-1/2", (SUB AH138383)
7	H87691	BUSHING	4	-1990	(SUB AH138383)
8	08H4528	CAP SCREW	1		3/4" X 10-1/2"
	14H794	NUT	1		3/4"
9	08H4616	CAP SCREW	7	-610300	3/4" X 11"
	12H236	LOCK WASHER	7	-610300	3/4"
	14H794	NUT	7	-610300	3/4"
	08H4616	CAP SCREW	5	610301-	3/4" X 11"
	T21397	WASHER	5	610301-630400	HARDENED, (SUB R78019)
	R78019	WASHER	5		25/32" X 1-5/16" X 0.164"
	12H236	LOCK WASHER	5	610301-	3/4"
	14H794	NUT	5	610301-	3/4"
10	19H1890	CAP SCREW	2		5/8" X 2-3/4"
	12H294	LOCK WASHER	2		5/8"
	14H1039	NUT	2		5/8"
11	08H4787	CAP SCREW	2	610301-	3/4" X 14"
	12H236	LOCK WASHER	2	610301-	3/4"
	14H794	NUT	2	610301-	3/4"
12	AH138383	KIT	1		

AXLE SPACERS

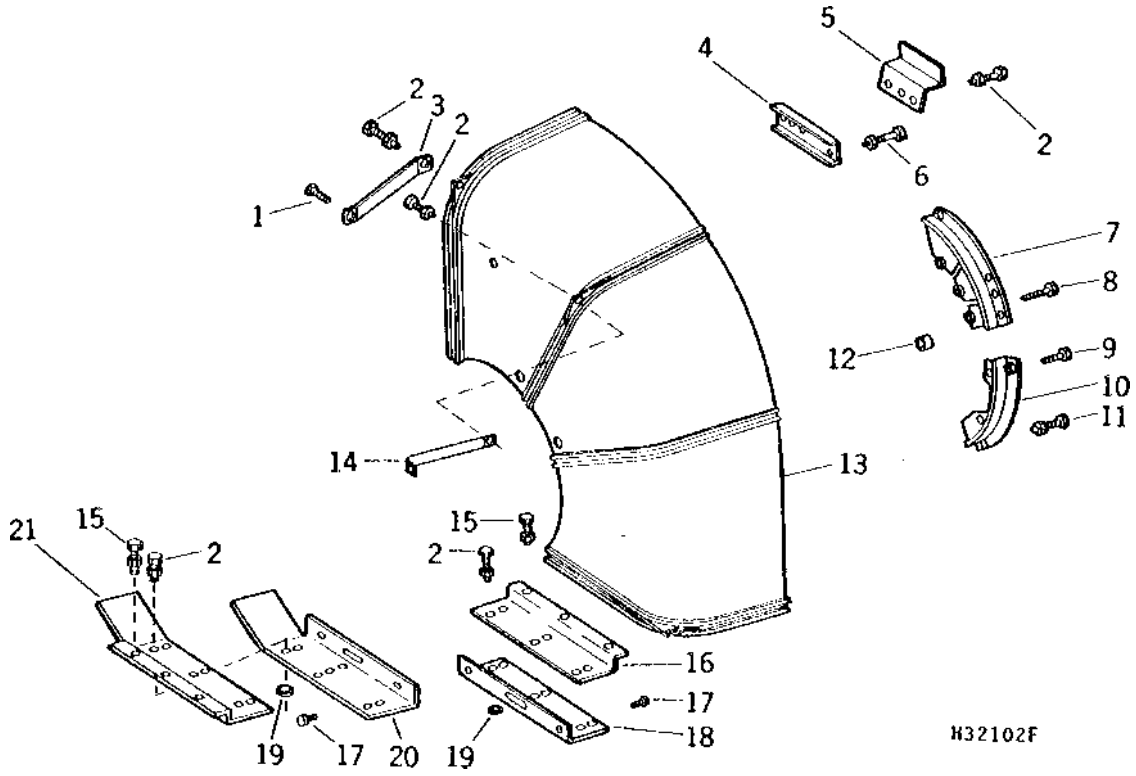
HP4328 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H85872	SPLINED COUPLING	2	-404255	(SUB H106340 AND 34H386)
	H106340	COUPLING	2	-610727	(SUB H106283, H99923 AND 19H1944)
	H106283	SPLINED COUPLING	2		
2	34H318	SPRING PIN	2	-404255	1/4" X 1-7/8"
	34H386	SPRING PIN	2	404256-610727	1/4" X 2"
	19H1944	CAP SCREW	2		3/8" X 2-3/4", (USE WITH H106283)
	H99923	LOCK NUT	2		(USE WITH H106283)
3	H95196	SHAFT	2	-610727	(SUB H123629)
	H123629	DRIVE SHAFT	2		(8" SPACER)
	H95197	SHAFT	2	-610727	(SUB H123630)
	H123630	DRIVE SHAFT	2		(16" SPACER)
4	H75423	PIN	4		
5	19H1798	CAP SCREW	4		3/4" X 1-3/4"
	12H236	LOCK WASHER	4		3/4"
6	AH93826	SPACER	1		L.H., 8"
	AH93828	SPACER	1		L.H., 16"
	AH93825	SPACER	1		R.H., 8"
	AH93827	SPACER	1		R.H., 16"
7	M1871T	SNAP RING	8		
8	H85200	PIN	4		
9	19H1768	CAP SCREW	8		3/4" X 2"
	12H236	LOCK WASHER	8		3/4"
	14H794	NUT	8		3/4"
10	H78426	BUSHING	16		
11	19H1862	CAP SCREW	4		3/4" X 2-1/2"
	14H794	NUT	4		3/4"
12	H80107	STRAP	1		
13	19H2084	CAP SCREW	4		3/4" X 4-1/2"
	12H236	LOCK WASHER	8		3/4"
	14H794	NUT	4		3/4"
14	19H1768	CAP SCREW	4		3/4" X 2"
15	H85199	STUD	1		
16	H94344	BUSHING	2	-403300	(SUB H105579)
	H105579	SPACER	2	-1990	(SUB AH138541)
17	H61941	NUT	2	-1990	(SUB AH138541)
18	14H876	NUT	2		1"
19	AH138541	KIT	1		

FENDERS
(REGULAR AND HEAVY-DUTY FINAL DRIVE)
(SERIAL NO. -551900)

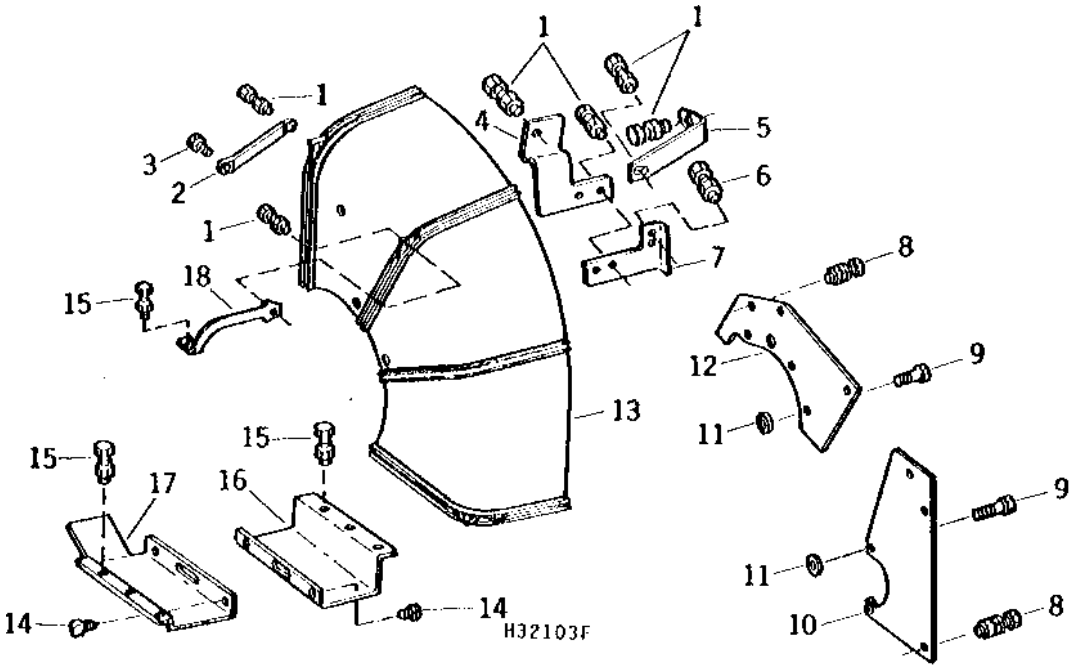
H32102F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1815	CAP SCREW	1		1/2" X 1-1/4", L.H.
	19H1721	CAP SCREW	1		1/2" X 1-1/2", R.H.
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
2	19H1731	CAP SCREW	AR		3/8" X 1"
	12H304	LOCK WASHER	AR		3/8"
	14H812	NUT	AR		3/8"
3	H81763	BRACE	2		
4	H81750	CHANNEL	1		L.H.
5	H81768	BRACE	1		
6	19H2128	CAP SCREW	2		3/8" X 3"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
7	AH80317	SUPPORT	1	-1990	L.H.
	AH80319	SUPPORT	1		L.H.
8	19H1945	CAP SCREW	6		1/2" X 3-1/4"
9	19H1974	CAP SCREW	4		1/2" X 2-3/4"
10	AH91712	ANGLE	2		LOWER
11	19H1792	CAP SCREW	8		1/2" X 1"
	12H301	LOCK WASHER	8		1/2"
	14H1040	NUT	2		1/2"
12	Y1582C	BUSHING	4	-620100	(SUB N114607)
	N114607	BUSHING	4		
13	AH80320	FENDER	2	-1990	
14	H81769	BRACE	1		
15	19H1905	CAP SCREW	7		5/16" X 1"
	12H303	LOCK WASHER	7		5/16"
	14H785	NUT	7		5/16"
16	H81754	SHIELD	1		OUTER, R.H.
17	H76139	SCREW	6		
18	H81753	SHIELD	1		INNER, R.H.
19	24H1305	WASHER	AR		13/32" X 13/16" X 0.065"
20	H96976	SHIELD	1		INNER, L.H.
21	H96977	SHIELD	1		OUTER, L.H.

FENDERS
(EXTRA HEAVY-DUTY FINAL DRIVE)
(SERIAL NO. -551900)

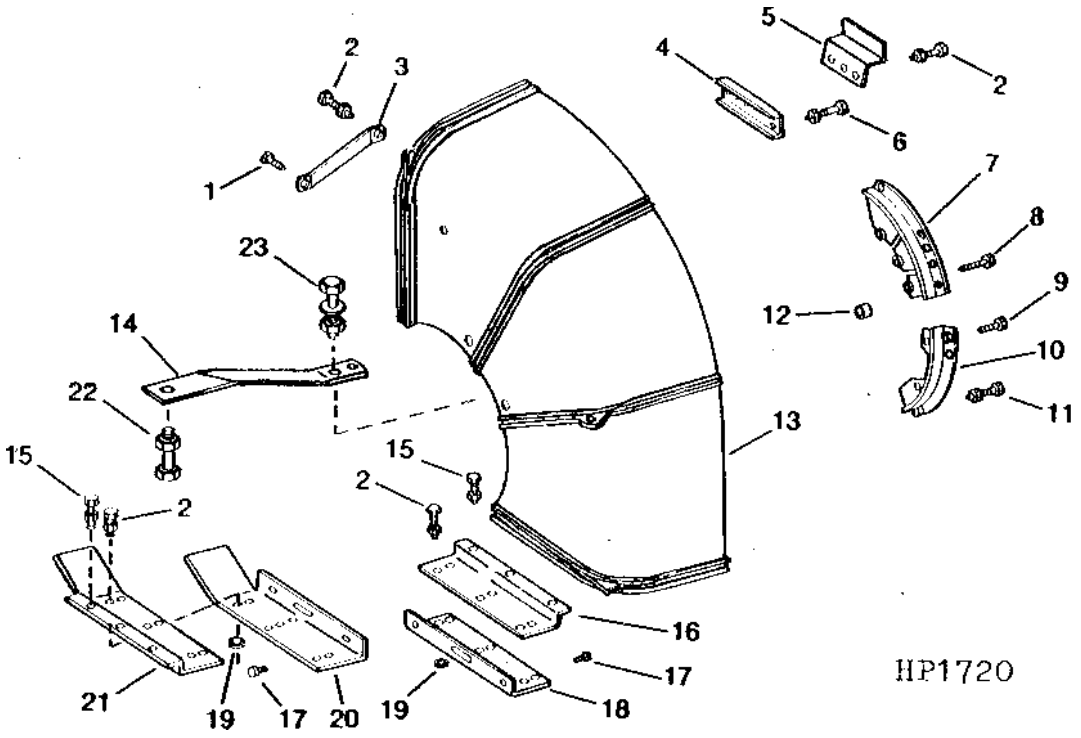
H32103F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1731	CAP SCREW	8		3/8" X 1"
	12H304	LOCK WASHER	8		3/8"
	14H812	NUT	8		3/8"
2	H93222	BRACE	2		
3	19H1815	CAP SCREW	1		1/2" X 1-1/4"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
4	H93221	BRACE	1		L.H.
5	H93223	BRACKET	1		COUNTERSHAFT SHIELD, (USE WITH 26" TIRES)
	H131869	BRACKET	1		COUNTERSHAFT SHIELD (USE WITH 32" TIRES) (SUB FOR H94091)
6	19H2128	CAP SCREW	2		3/8" X 3"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
7	H94621	BRACKET	1		
8	19H1815	CAP SCREW	8		1/2" X 1-1/4"
	12H301	LOCK WASHER	8		1/2"
	14H1040	NUT	8		1/2"
9	19H1930	CAP SCREW	10		1/2" X 2-1/2"
10	H93225	SUPPORT	2	-551900	(SUB H111066)
	H111066	SUPPORT	2		LOWER
11	24H1788	WASHER	10		17/32" X 1-1/8" X 0.060"
12	H93224	SUPPORT	2	-551900	(SUB H111067)
	H111067	SUPPORT	2		UPPER
13	AH92577	FENDER	2	-354740	R.H.
	AH92577	FENDER	1	354741-	R.H.
	AH127368	FENDER	1		L.H. (SUB FOR AH101630)
14	H76139	SCREW	6		SELF-TAPPING
15	19H1905	CAP SCREW	7		5/16" X 1"
	12H303	LOCK WASHER	7		5/16"
	14H785	NUT	7		5/16"
16	H93220	SHIELD	1		R.H.
17	H93226	SHIELD	1		L.H.
18	H93228	BRACE	1		R.H.

FENDERS (DUAL-RANGE CYLINDER DRIVE)
(REGULAR AND HEAVY-DUTY FINAL DRIVE)
(SERIAL NO. 551901-)

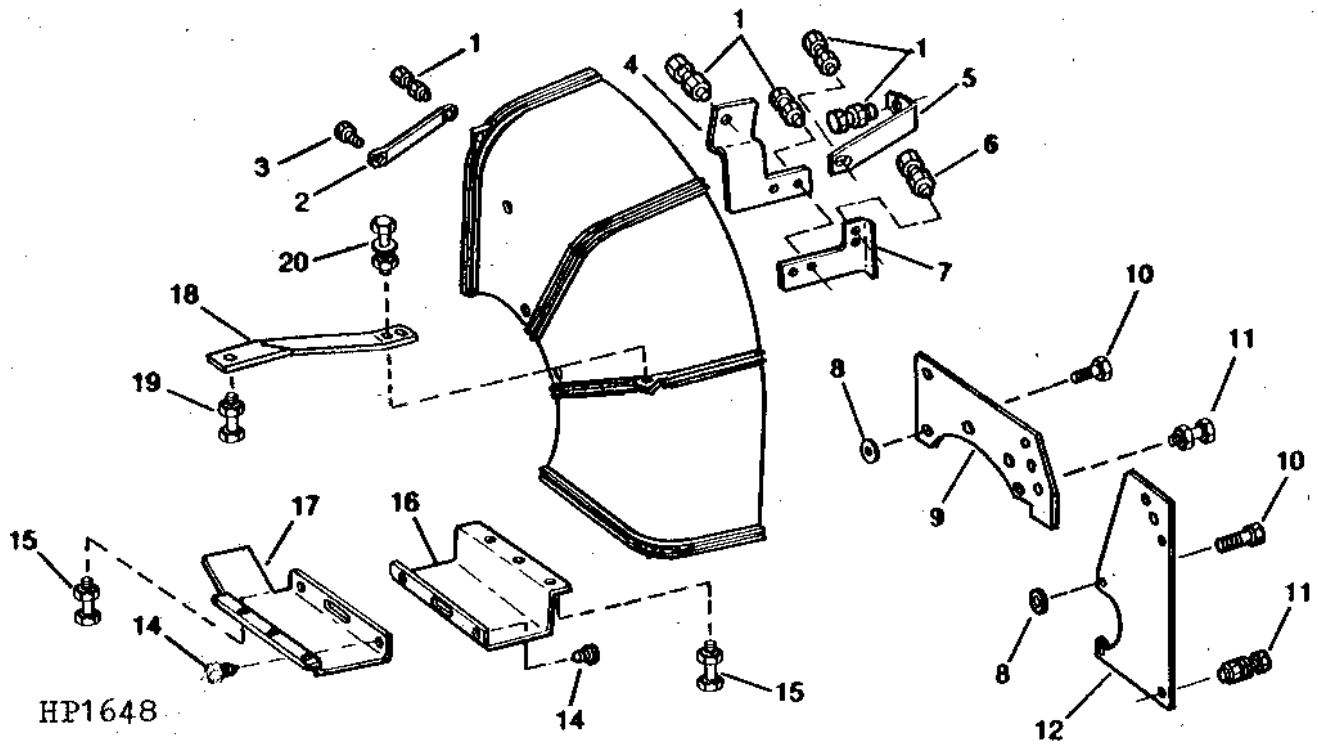
HP1720 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1815	CAP SCREW	1		1/2" X 1-1/4"
	19H1721	CAP SCREW	1		1/2" X 1-1/2"
	14H1040	NUT	1		1/2"
2	19H1731	CAP SCREW	AR		3/8" X 1"
	14H812	NUT	AR		3/8"
3	H81763	BRACE	2		
4	H81750	CHANNEL	1		
5	H81768	BRACE	1		
6	19H2128	CAP SCREW	2		3/8" X 3"
	14H812	NUT	2		3/8"
7	AH109214	SUPPORT	1		R.H.
	AH80317	SUPPORT	1		L.H.
8	19H1945	CAP SCREW	6		1/2" X 3-1/4"
9	19H1974	CAP SCREW	4		1/2" X 2-3/4"
10	AH109213	SUPPORT	2		
11	19H1792	CAP SCREW	8		1/2" X 1"
	14H1040	NUT	2		1/2"
12	Y1582C	BUSHING	4	-620100	(SUB N114607)
	N114607	BUSHING	4		
13	AH109210	FENDER	1		R.H.
	AH80320	FENDER	1		L.H.
14	H111075	STRAP	1		
15	19H1905	CAP SCREW	7		5/16" X 1"
	12H303	LOCK WASHER	7		5/16"
	14H785	NUT	7		5/16"
16	H81754	SHIELD	1		
17	H76139	SCREW	6		
18	H81753	SHIELD	1		
19	24H1305	WASHER	AR		13/32" X 13/16" X 0.065"
20	H96976	SHIELD	1		
21	H96977	SHIELD	1		
22	19H1925	CAP SCREW	1		3/8" X 4-1/4"
	N10215	LOCK NUT	1		
23	19H1732	CAP SCREW	1		3/8" X 1-1/4"
	N10215	LOCK NUT	1		

FENDERS (DUAL-RANGE CYLINDER DRIVE)
(EXTRA HEAVY-DUTY FINAL DRIVE)
(SERIAL NO. 551901-)

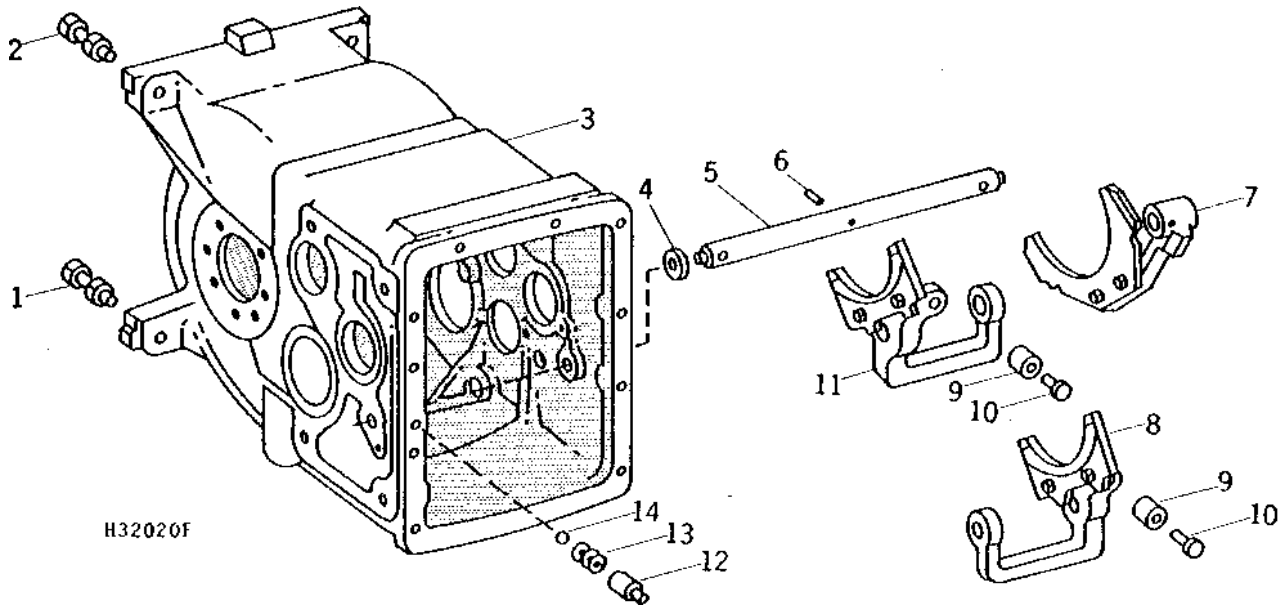
HP1648 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1731	CAP SCREW	8		3/8" X 1"
	12H304	LOCK WASHER	8		3/8"
	14H812	NUT	8		3/8"
2	H93222	BRACE	2		
3	19H1815	CAP SCREW	1		1/2" X 1-1/4"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
4	H93221	BRACE	1		
5	H93223	BRACKET	1		(USE WITH 26" TIRES)
	H94091	BRACKET	1	-615655	(USE WITH 32" TIRES) (SUB H131869)
	H131869	BRACKET	1		(USE WITH 32" TIRES)
6	19H2128	CAP SCREW	2		3/8" X 3"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
7	H94621	BRACKET	1		
8	24H1788	WASHER	10		17/32" X 1-1/8" X 0.060"
9	H111067	SUPPORT	2		
10	19H1930	CAP SCREW	10		1/2" X 2-1/2"
11	19H1815	CAP SCREW	8		1/2" X 1-1/4"
	12H301	LOCK WASHER	8		1/2"
	14H1040	NUT	8		1/2"
12	H111066	SUPPORT	2		
13	AH109210	FENDER	1		R.H.
	AH101630	FENDER	1	-615655	L.H. (SUB AH127368)
	AH127368	FENDER	1		L.H
14	H76139	SCREW	6		
15	19H1905	CAP SCREW	6		5/16" X 1"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
16	H93220	SHIELD	1		
17	H93226	SHIELD	1		
18	H111074	STRAP	1		
19	19H1925	CAP SCREW	1		3/8" X 4-1/4"
	N10215	LOCK NUT	1		
20	19H1732	CAP SCREW	1		3/8" X 1-1/4"
	N10215	LOCK NUT	1		

TRANSMISSION AND DIFFERENTIAL HOUSING AND SHIFTER FORKS

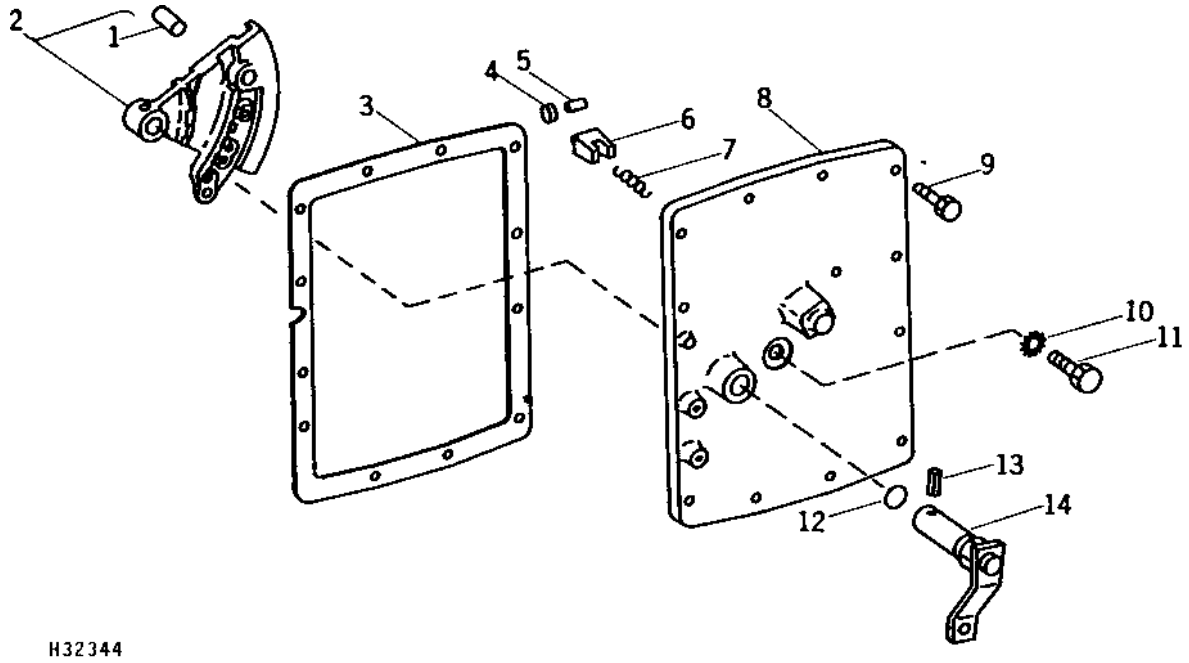
H32020F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1890	CAP SCREW	2		5/8" X 2-3/4"
	12H294	LOCK WASHER	2		5/8"
	14H1039	NUT	2		5/8"
2	H100311	BOLT	2		
	12H294	LOCK WASHER	2		5/8"
	14H1039	NUT	2		5/8"
3	H100840	HOUSING	1	-456060	(SUB H111795)
	H111795	HOUSING	1		
4	T22260	SEAL	1		
5	H76153	RAIL	1		SHIFTER
6	34H316	SPRING PIN	1		1/4" X 1-1/2"
7	AH75534	SHIFT COLLAR	1		RANGE, (MARKED H75418)
8	AH75536	SHIFTER	1		LOW, HIGH AND REVERSE (POSI-TORQ DRIVE) (MARKED H75420)
9	R26207	ROLLER	AR		(1 USED, HYDROSTATIC DRIVE; 2 USED, POSI-TORQ DRIVE)
10	H76152	PIN	AR		(1 USED, HYDROSTATIC DRIVE; 2 USED, POSI-TORQ DRIVE)
11	AH87599	SHIFTER	1		LOW AND HIGH, (MARKED H86402)
12	H76496	PIN	1		
13	T12615	SPRING	1		
14	405R	BALL	1		

TRANSMISSION AND DIFFERENTIAL HOUSING COVER, GASKET, AND SHIFTER CAM

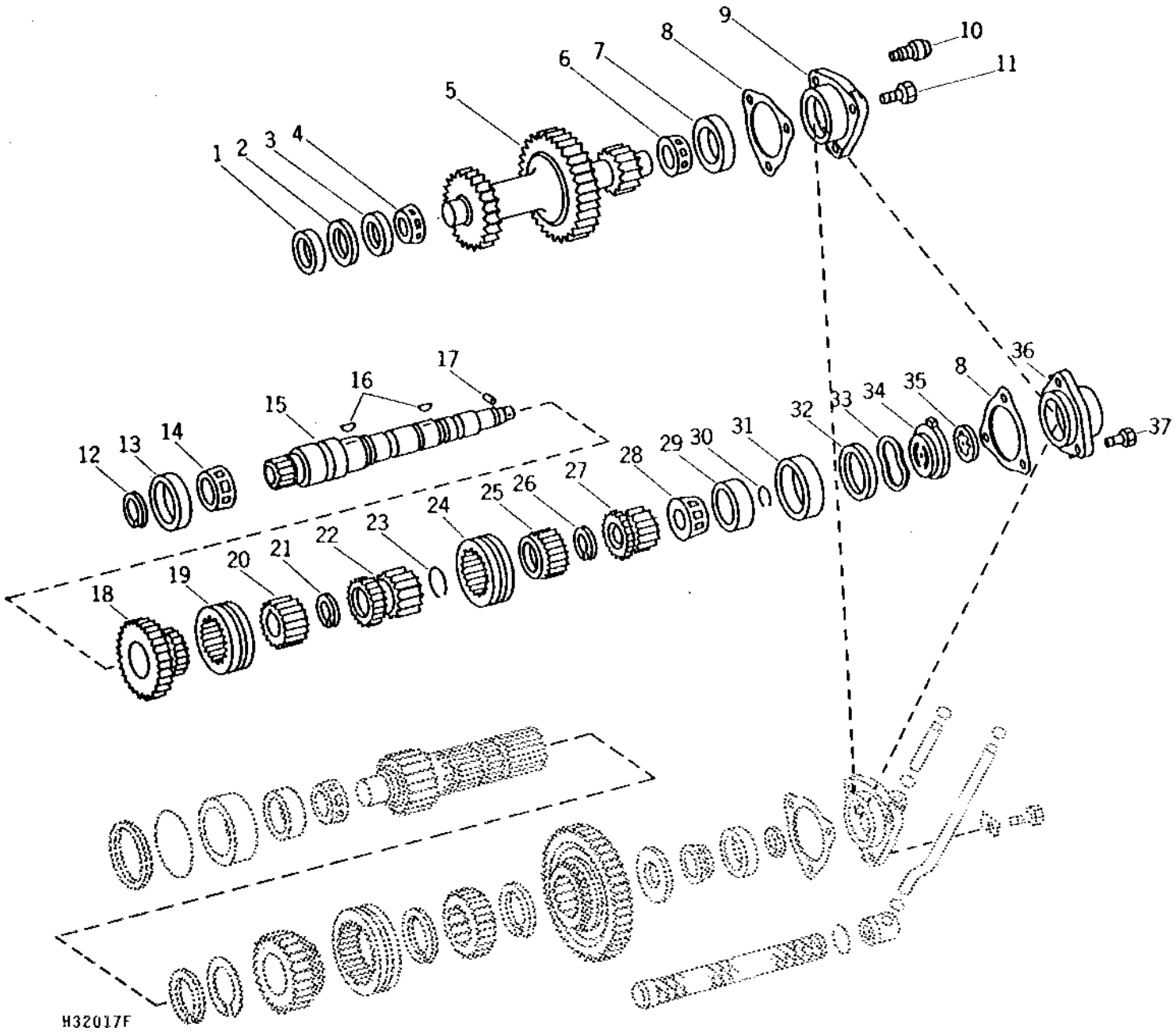
H32344F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	34H327	SPRING PIN	AR		5/16" X 1"
2	AH86578	CAM	1		SHIFTER (POSI-TORQ DRIVE) (NO LONGER AVAILABLE, USE H75421 WITH 34H327)
	AH75538	CAM	1		SHIFTER (HYDROSTATIC DRIVE) (MARKED H75422)
3	PT94	SEALANT	1	-504198	(SUB TY15130) (NO LONGER AVAILABLE)
	TY15130	SEALANT	1		
4	H83064	WASHER	1		
5	H80379	DOWEL PIN	1		
6	H80377	GUIDE	1		
7	T27992	SPRING	1		
8	H80376	COVER	1		
9	19H3411	CAP SCREW	9		3/8" X 1-1/8"
	19H1732	CAP SCREW	9		3/8" X 1-1/4"
10	H75516	LOCK WASHER	1		
11	19H1936	CAP SCREW	1		3/8" X 3/4"
12	P48347	O-RING	1		
13	34H351	SPRING PIN	1		3/8" X 1-1/2"
14	AH94519	ARM	1		

TRANSMISSION COUNTERSHAFT, INPUT SHAFT, GEARS, AND BEARINGS

H32017F -UN-01JAN94

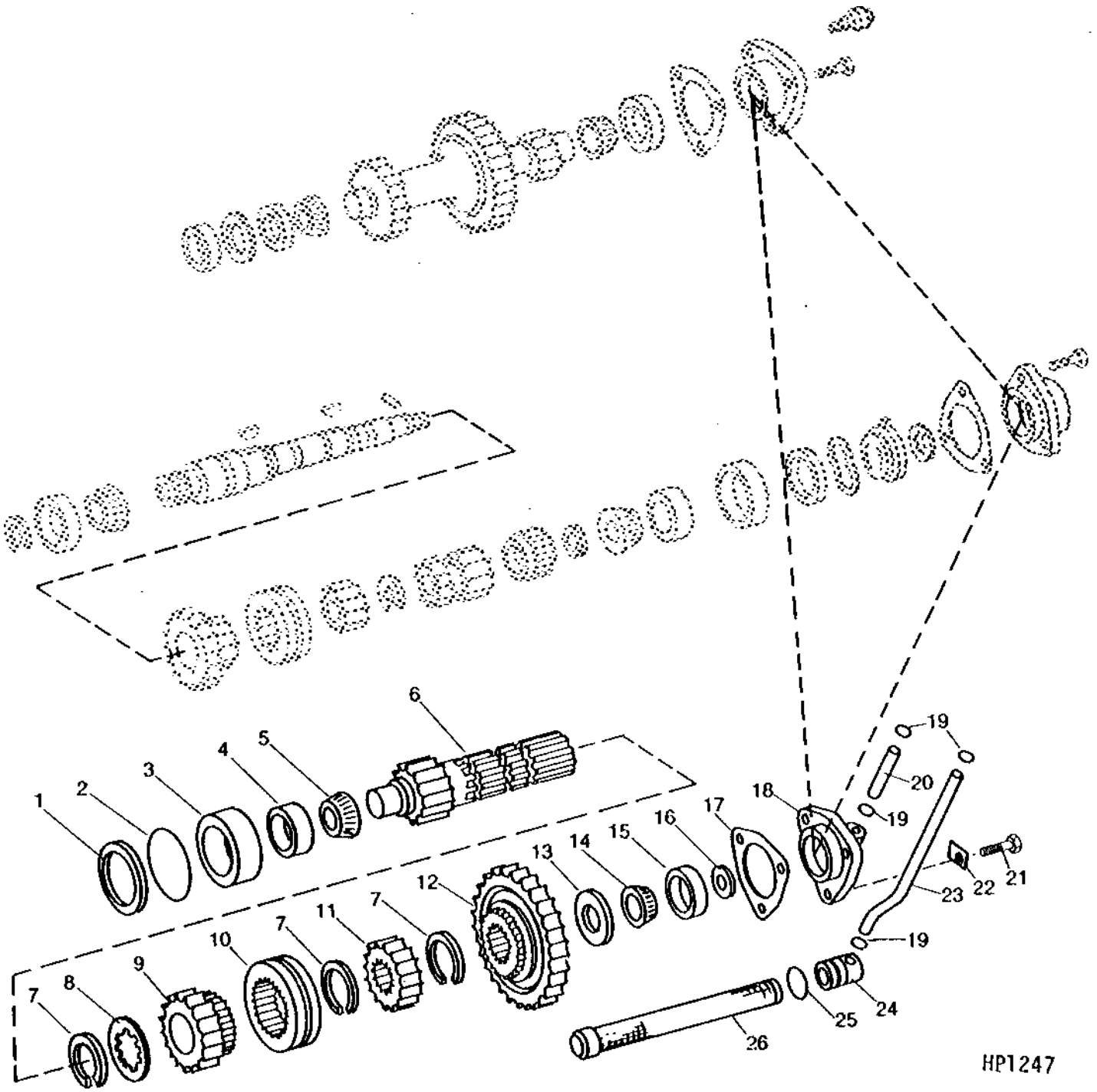


TRANSMISSION COUNTERSHAFT, INPUT SHAFT, GEARS, AND BEARINGS --CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H100839	CAP	1		
2	E12201	SNAP RING	1		
3	JD7449	BEARING CUP	1		
4	JD8134	BEARING CONE	1		
5	H101003	COUNTERSHAFT	1	-456060	(SUB H105205)
	H105205	SHAFT	1		
6	JD8979	BEARING	1		
7	JD8267	BEARING CUP	1		
8	H77814	SHIM	AR		.05 MM ((0.002")
	H77815	SHIM	AR		.076 MM (0.003")
	H77816	SHIM	AR		.127 MM (0.005")
	H77817	SHIM	AR		.254 MM (0.010")
	H77818	SHIM	AR		.508 MM (0.020")
9	H77812	CRADLE	1		
10	U14273	BREATHER	1		
11	19H1731	CAP SCREW	3		3/8" X 1"
12	R26214	SNAP RING	AR		1.93 MM (0.076")
	R26215	SNAP RING	AR		2 MM (0.079")
	R26216	SNAP RING	AR		2.08 MM (0.082")
	R26217	SNAP RING	AR		2.16 MM (0.085")
13	JD8237	BEARING CUP	1		
14	JD8902	BEARING CONE	1	-453550	
	JD10182	BEARING CONE	1	453551-	
15	H100148	SHAFT	1		INPUT, (POSI-TORQ DRIVE)
	H93759	SHAFT	1	-456060	(SUB AH109692)
	AH109692	SHAFT	1		INPUT, (HYDROSTATIC DRIVE) (USE WITH R33476 AND H111170 ON MACHINES THRU SN 502550)
16	26H77	SHAFT KEY	2		3/16" X 3/4"
17	H75358	DOWEL PIN	1		DRIVE
18	H75185	PINION	1	-456060	23 TEETH, (SUB H105209)
	H105209	PINION	1		
19	H75183	SHIFT COLLAR	1		
20	R33712	SHIFT COLLAR	1		DRIVE
21	R26218	SNAP RING	1		
22	H75195	PINION	1	-456060	15 TEETH, (SUB H105206)
	H105206	PINION	1		
23	R33476	SNAP RING	1		DRIVE (POSI-TORQ DRIVE) (USE WITH AH109692 AND H111170 ON MACHINES THRU SN 502550)
24	H75183	SHIFT COLLAR	1		(POSI-TORQ DRIVE)
25	R33484	GEAR	1		DRIVE (POSI-TORQ DRIVE)
	H87698	SPACER	1	-355613	(SUB H100192)
	H100192	SPACER	1	-454270	(SUB H110733)
	H110733	SPACER	1	-456060	(SUB H111170)
	H111170	SPACER	1		(HYDROSTATIC DRIVE) (USE WITH AH109692 AND R33476 ON MACHINES THRU SN 502550)
26	R33475	SNAP RING	1		
27	H100147	PINION	1		REVERSE (POSI-TORQ DRIVE)
28	JD8294	BEARING CONE	1		
29	H77811	SLEEVE	1		
30	R26220	SNAP RING	AR		1.93 MM (0.076") (POSI-TORQ DRIVE)
	R26221	SNAP RING	AR		2 MM (0.079") (POSI-TORQ DRIVE)
	R26222	SNAP RING	AR		2.08 MM (0.082") (POSI-TORQ DRIVE)
	R26223	SNAP RING	AR		2.16 MM (0.085") (POSI-TORQ DRIVE)
31	JD8257	BEARING CUP	1		
32	H82233	BUSHING	1		
33	H82232	WASHER	1		
34	H82234	PLATE	1		
35	AH76501	ROTOR	1	-630528	
	AH128528	ROTOR	1		
36	H82231	HOUSING	1		
37	19H1731	CAP SCREW	3		3/8" X 1"

TRANSMISSION PINION SHAFT, GEARS, AND BEARINGS

HP1247 -UN-01JAN94

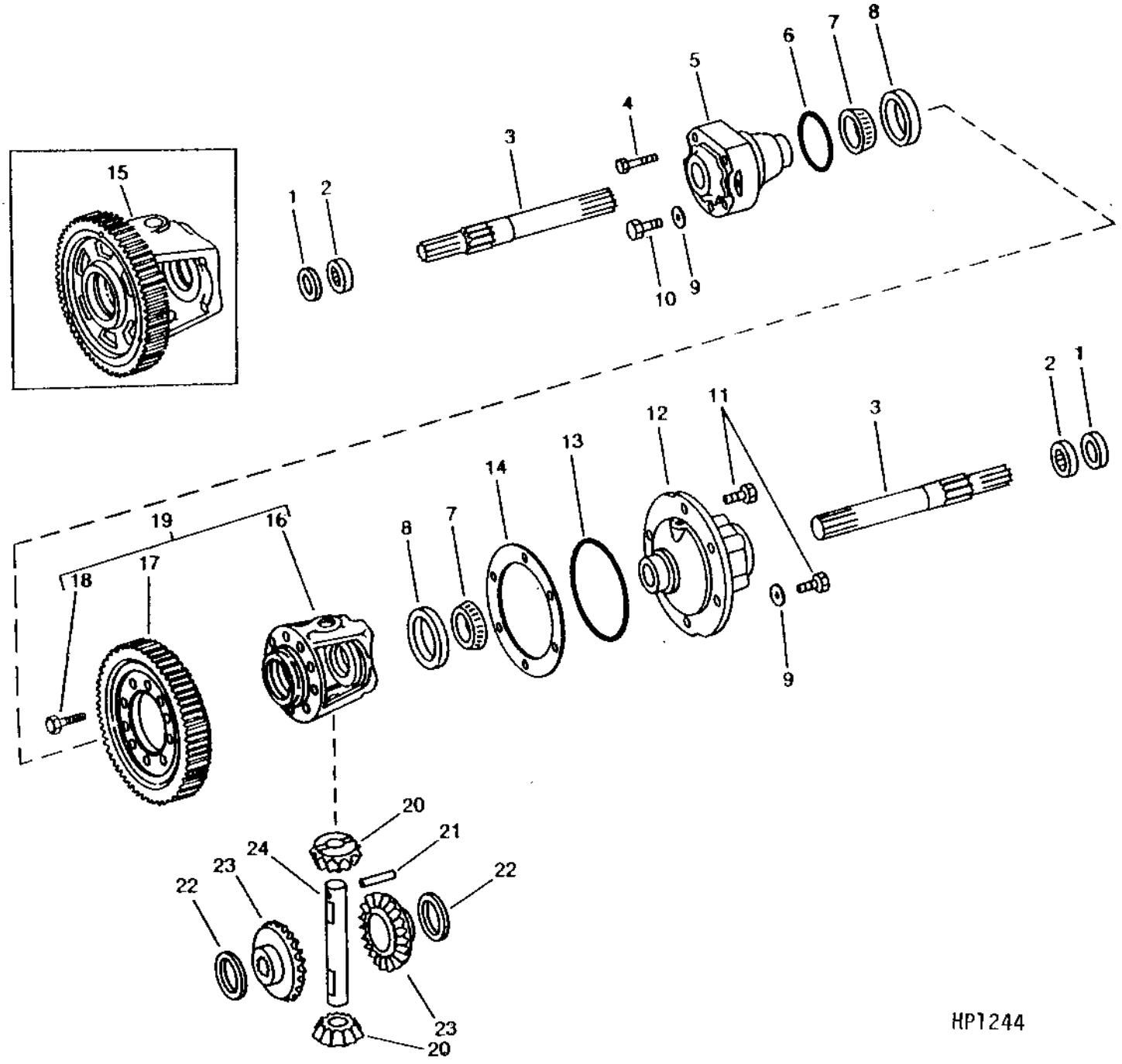


TRANSMISSION PINION SHAFT, GEARS, AND BEARINGS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H93764	SNAP RING	1		
2	R11120	O-RING	1		
3	H93763	EXHAUST CAP	1		L.H.
4	JD8257	BEARING CUP	1		
5	JD8947	BEARING CONE	1		
6	H99823	SHAFT	1		
7	R26265	SNAP RING	3		
8	R26253	THRUST WASHER	1	-456060	(SUB H103167, THIS APPLICATION)
	H103167	WASHER	1		
9	H75194	GEAR	1	-456060	THIRD AND FOURTH, (SUB H105207 AND H103167)
	H105207	GEAR	1		THIRD AND FOURTH
10	H80998	SHIFT COLLAR	1		
11	R33510	GEAR	1		DRIVE
12	AR87813	GEAR	1		(MARKED R67423)
13	H75359	WASHER	1		
14	JD8295	BEARING CONE	1		
15	JD8267	BEARING CUP	1		
16	R35164	SNAP RING	AR		1.93 MM (0.076")
	R35165	SNAP RING	AR		2.01 MM (0.079")
	R35166	SNAP RING	AR		2.08 MM (0.082")
	R35167	SNAP RING	AR		2.16 MM (0.085")
	R40713	SNAP RING	AR		2.24 MM (0.088")
	R40714	SNAP RING	AR		2.31 MM (0.092")
	R40715	SNAP RING	AR		2.39 MM (0.094")
17	H77814	SHIM	AR		.05 MM (0.002") PLASTIC
	H77815	SHIM	AR		.076 MM (0.003") PLASTIC
	H77816	SHIM	AR		.127 MM (0.005") ALUMINUM
	H77817	SHIM	AR		.254 MM (0.010") ALUMINUM
	H77818	SHIM	AR		.508 MM (0.020") ALUMINUM
18	H77813	CRADLE	1		
19	R394R	O-RING	4		
20	H77805	BUSHING	1		
21	H78580	CAP SCREW	1		
	19H1731	CAP SCREW	2		3/8" X 1"
22	H77822	CLAMP	1		
23	H77819	LINE	1		
24	H89310	FITTING	1	-403500	(SUB H77820)
	H77820	FITTING	1		OIL LINE
25	A3606R	O-RING	1		
26	AH76502	STRAINER	1		

DIFFERENTIAL GEARS AND SHAFTS
(SERIAL NO. -600000)

HP1244 -UN-01JAN94

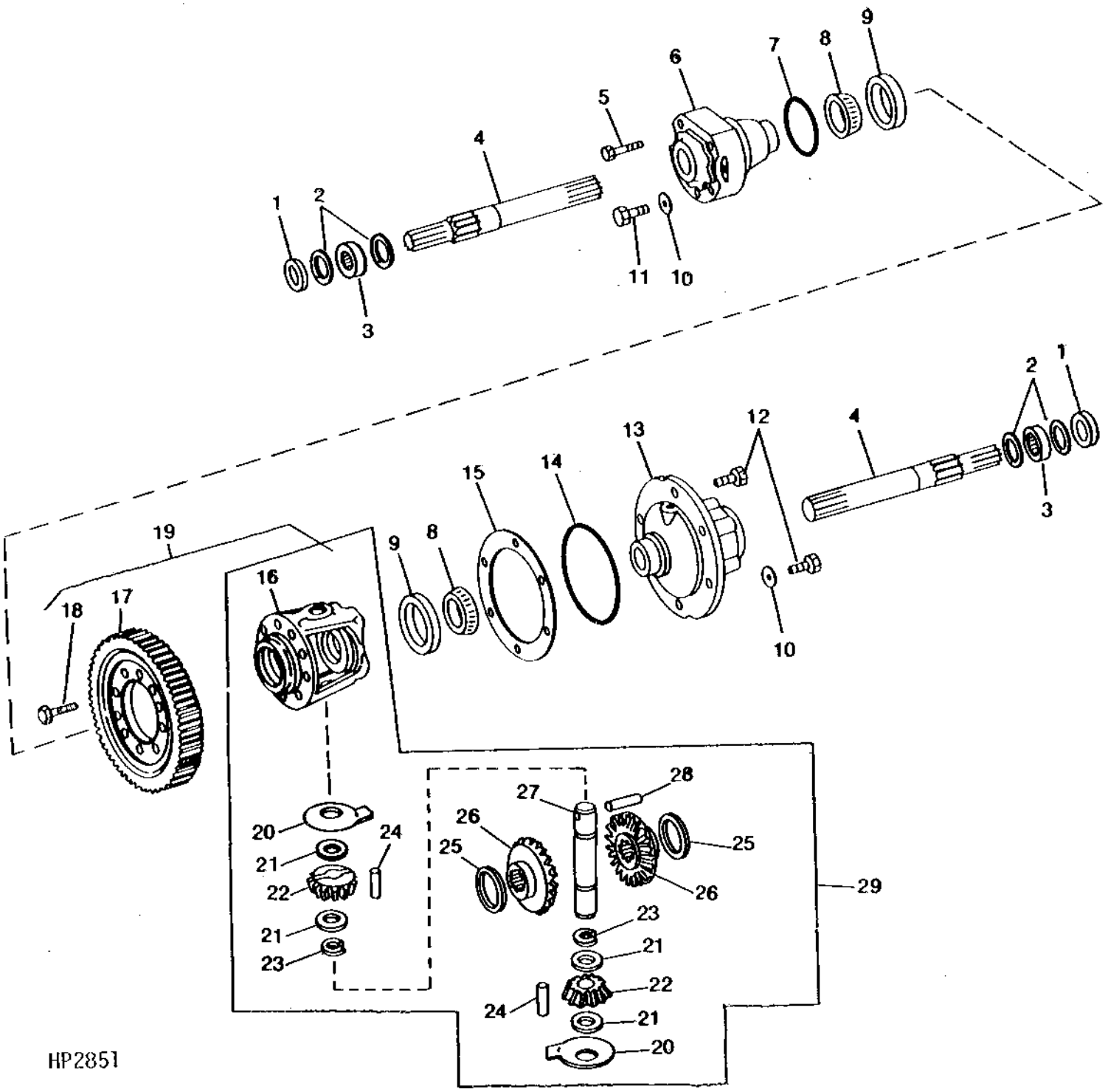


DIFFERENTIAL GEARS AND SHAFTS - CONTINUED
(SERIAL NO. -600000)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH86848	SEAL	2	-630700	
	AH128391	SEAL	1		
2	JD9936	NEEDLE BEARING	2		
3	H85871	SHAFT	2		
4	19H2699	CAP SCREW	2		7/16" X 2-1/4"
	12H293	LOCK WASHER	2		7/16"
5	H85886	CRADLE	1		L.H. (SUB H132116 AND (2) H132117)
6	P48403	O-RING	1		
7	JD8147	BEARING CONE	2		
8	JD7425	BEARING CUP	2		
9	T21242	WASHER	10		
10	19H3109	CAP SCREW	5		1/2" X 2-7/8"
11	19H2510	CAP SCREW	11		1/2" X 1-5/8"
12	H85885	CRADLE	1		R.H. (SUB H132115 AND (2) H132117)
13	R27796	O-RING	1		
14	H84652	SHIM	AR		.076 MM (0.003")
	H84653	SHIM	AR		.127 MM (0.005")
	H84654	SHIM	AR		.254 MM (0.010")
	H84655	SHIM	AR		.508 MM (0.020")
15	AH75303	RING GEAR	1	-456060	DIFFERENTIAL, (SUB AH103482)
16	H97750	HOUSING	1	456061-600000	(SUB H114341)
	H114341	HOUSING	1		
17	H97751	RING GEAR	1	456061-	
18	19H3299	CAP SCREW	10	456061-	
19	AH103482	RING GEAR	1	-600000	(SUB AH112069)
	AH112069	GEAR	1	-600000	(SUB H114341, H97751 AND/OR 19H3299)
20	R42443	PINION	2		
21	34H356	SPRING PIN	1		3/8" X 2-1/4"
22	H92184	WASHER	2		
23	H92308	GEAR	2		
24	R41902	PINION SHAFT	1	-354740	(SUB R68347)
	R68347	SHAFT	1		

DIFFERENTIAL GEARS AND SHAFTS
(SERIAL NO. 600001-)

HP2851 -UN-01JAN94



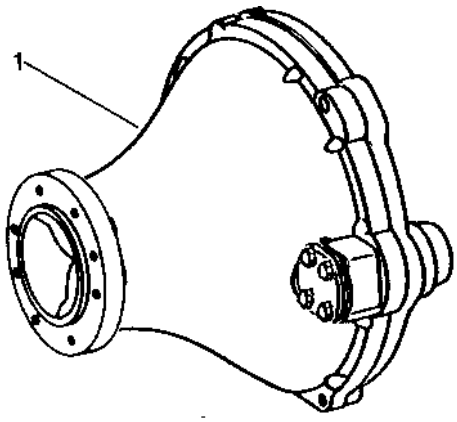
DIFFERENTIAL GEARS AND SHAFTS - CONTINUED
(SERIAL NO. 600001-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH86848	SEAL	2	-630700	
	AH128391	SEAL	2		
2	H132117	WEAR RING	4	620101-	(USE WITH H132115 AND H132116)
3	JD9936	NEEDLE BEARING	2		
4	H85871	SHAFT	2		
5	19H2699	CAP SCREW	2		7/16" X 2-1/4"
	12H293	LOCK WASHER	2		7/16"
6	H85886	CRADLE	1	-620100	L.H. (SUB H132116 AND (2) H132117)
	H132116	CRADLE	1		L.H. (USE WITH (2) H132117)
7	P48403	O-RING	1		
8	JD8147	BEARING CONE	2		
9	JD7425	BEARING CUP	2		
10	T21242	WASHER	10		
11	19H3109	CAP SCREW	5		1/2" X 2-7/8"
12	19H2510	CAP SCREW	11		1/2" X 1-5/8"
13	H85885	CRADLE	1	-620100	R.H. (SUB H132115 AND (2) H132117)
	H132115	CRADLE	1		R.H. (USE WITH (2) H132117)
14	R27796	O-RING	1		
15	H84652	SHIM	AR		.076 MM (0.003")
	H84653	SHIM	AR		.127 MM (0.005")
	H84654	SHIM	AR		.254 MM (0.010")
	H84655	SHIM	AR		.508 MM (0.020")
16	H114341	HOUSING	1		
17	H97751	RING GEAR	1		
18	19H3299	CAP SCREW	10		1/2" X 1-1/4"
19	AH112069	GEAR	1	-626110	(SUB H114341, H97751 AND/OR 19H3299)
20	H114342	THRUST WASHER	2		
21	R74895	THRUST WASHER	4		
22	R71813	PINION	2	-615100	
	R80880	PINION	2	615101-	
23	R70114	SNAP RING	2		
24	R70115	NEEDLE ROLLER	52		
25	H92184	WASHER	2		
26	H92308	GEAR	2		
27	H113134	PIN	1		
28	34H356	SPRING PIN	1		3/8" X 2-1/4"
29	AH115259	DIFFERENTIAL	1		

MEMORANDA

FINAL DRIVE
(DEALER RECONDITIONED)
(NOT SIDEHILL)

HP1948 -UN-01JAN94



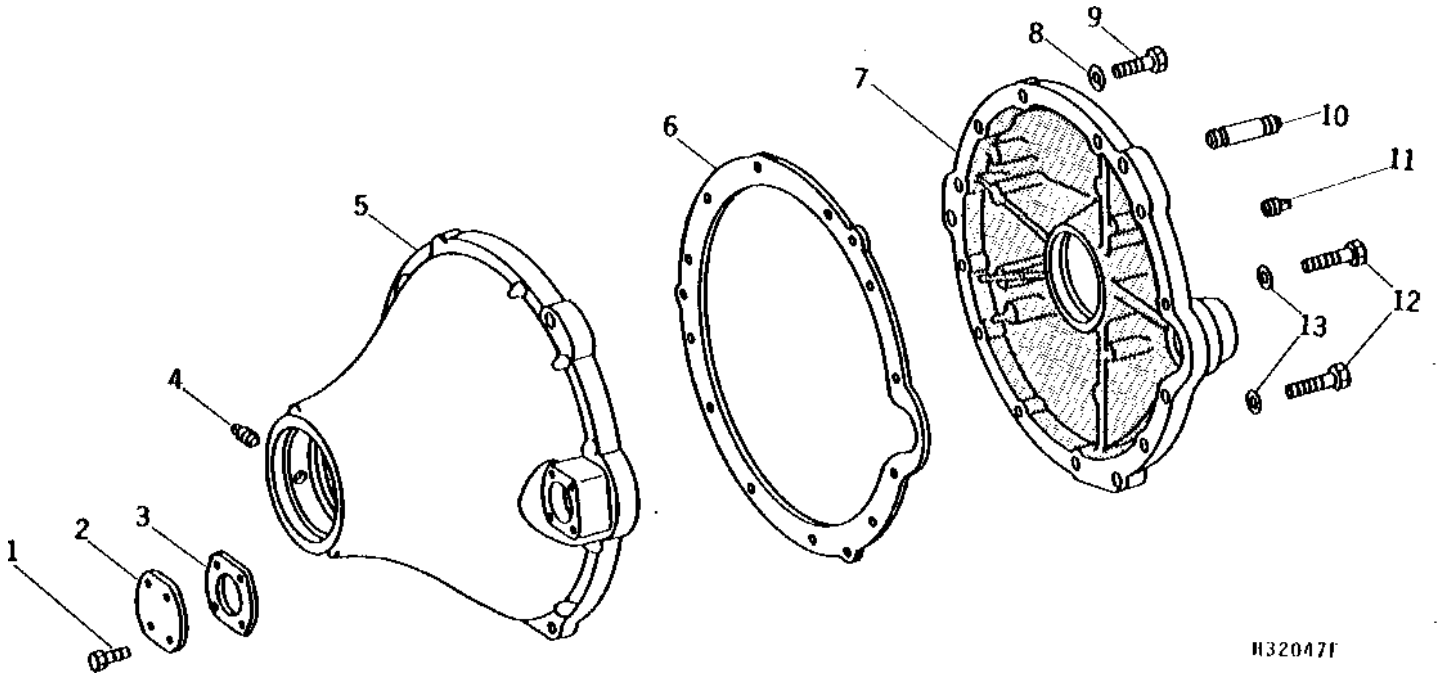
HP1948

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH93470	DRIVE	1	-403474	(FOR 26" TIRES) (SUB AH104905)
	AH104905	DRIVE	1	-453700	(FOR 26" TIRES) (SUB AH107197)
	AH107197	DRIVE	1	-551900	(FOR 26" TIRES) (SUB AH112972)
	AH112972	DRIVE	1		(10 TO 82 RATIO) (FOR 26" R2 TIRES)
	AH93467	DRIVE	1	-403474	(FOR 32" TIRES) (SUB AH104903)
	AH104903	DRIVE	1	-453700	(FOR 32" TIRES) (SUB AH107176)
	AH107176	DRIVE	1	-551900	(FOR 32" TIRES) (SUB AH112970)
	AH112970	DRIVE	1		(10 TO 95 RATIO) (FOR 32" TIRES)
	AH112971	DRIVE	1		(10 TO 82 RATIO) (FOR 26" R1 AND R3 TIRES)

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

FINAL DRIVE HOUSING AND BEARING CAP

H32047F -UN-01JAN94

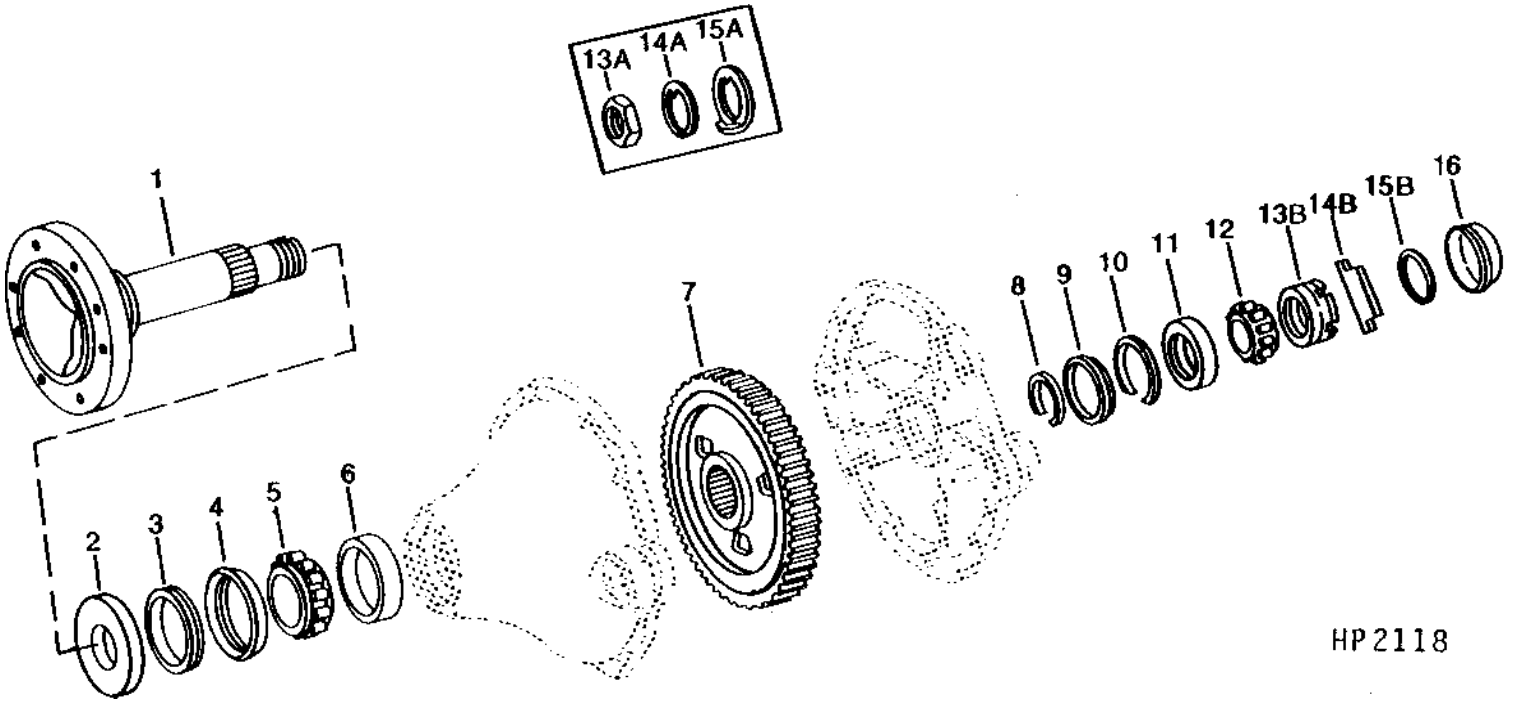


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1732	CAP SCREW	4		3/8" X 1-1/4"
2	H85354	CAP	1		
3	H75711	SHIM	AR		.05 MM (0.002") RED, (SUB H75713)
	H75712	SHIM	AR	-504198	.076 MM (0.003") GREEN, (SUB H75713)
	H75713	SHIM	AR		.127 MM (0.005") BLUE
	H75714	SHIM	AR		.254 MM (0.010") STEEL
	H75715	SHIM	AR		.508 MM (0.020") STEEL
4	15H558	PIPE PLUG	1	-354740	1/8"
	JD7759	LUBRICATION FITTING	1	354741-	
5	H94883	HOUSING	1		OUTER, (FOR 26" TIRES)
	H94882	HOUSING	1		OUTER, (FOR 32" TIRES)
6	H75244	GASKET	1		(FOR 26" TIRES)
	H76447	GASKET	1		(FOR 32" TIRES)
7	H85843	HOUSING	1	-454272	(FOR 26" TIRES) (SUB H105934)
	H105934	HOUSING	1		INNER, (FOR 26" TIRES)
	H85842	HOUSING	1	-453922	(FOR 32" TIRES) (SUB H105933)
	H105933	HOUSING	1		INNER, (FOR 32" TIRES)
8	H75716	LOCK WASHER	2		
9	19H1831	CAP SCREW	2		1/2" X 2"
10	H95027	PIN	3		
11	P46369	FITTING	1		VENT
	15H584	PIPE PLUG	1		1/2"
12	19H1805	CAP SCREW	10		1/2" X 2-1/4"
13	12H301	LOCK WASHER	10		1/2"

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

FINAL DRIVE AXLE, GEAR, AND BEARINGS

HP2118 -UN-01JAN94

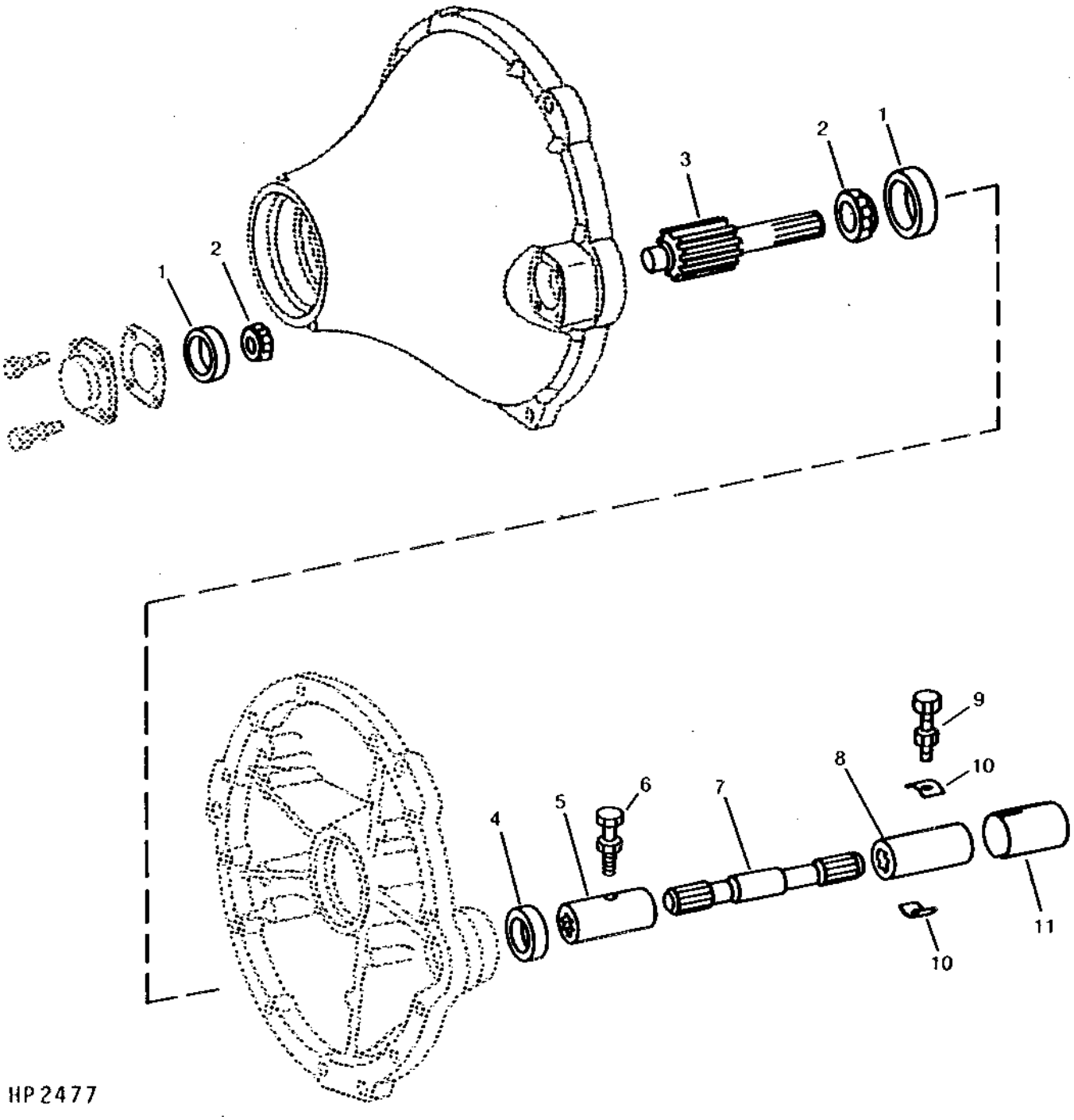


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H94800	SPINDLE	1	-358158	(SUB H103537, H103538, H93681 AND P48703)
	H103537	SPINDLE	1		AXLE DRIVE
2	H94885	SEAL	1		(USE WITH R-2 TIRES AND CRAWLER TRACKS)
3	AH93852	SEAL	1	-630400	(SUB RE31702)
	RE31702	SEAL	1		
4	R59074	OIL CUP	1		
5	JD9018	BEARING CONE	1		
6	JD8248	BEARING CUP	1		
7	AH75467	RING GEAR	1	-553000	90 TEETH (FOR 26" TIRES) (MARKED H76026) (SUB AH112028 AND H114203)
	AH112028	GEAR	1		82 TEETH (FOR 26" TIRES) (MARKED H76026)
	AH75468	RING GEAR	1		104 TEETH (FOR 32" TIRES) (MARKED H76027) (SUB AH112027 AND H114203)
	AH112027	GEAR	1		95 TEETH (FOR 32" TIRES) (MARKED H76027)
8	B3611R	SNAP RING	1		
9	H76155	BUSHING	1		
10	C565R	SNAP RING	1		
11	JD8296	BEARING CUP	1		
12	JD7378	BEARING CONE	1		
13A	H76446	NUT	1	-358158	
13B	H103538	NUT	1		
14A	H83262	LOCK WASHER	1	-358158	
14B	H93681	KEY	1		
15A	H83263	LOCK WASHER	1	-358158	
15B	P48703	SNAP RING	1		
16	H76441	CAP	1		

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

FINAL DRIVE PINION, DRIVE SHAFT, AND BEARINGS

HP2477 -UN-01JAN94



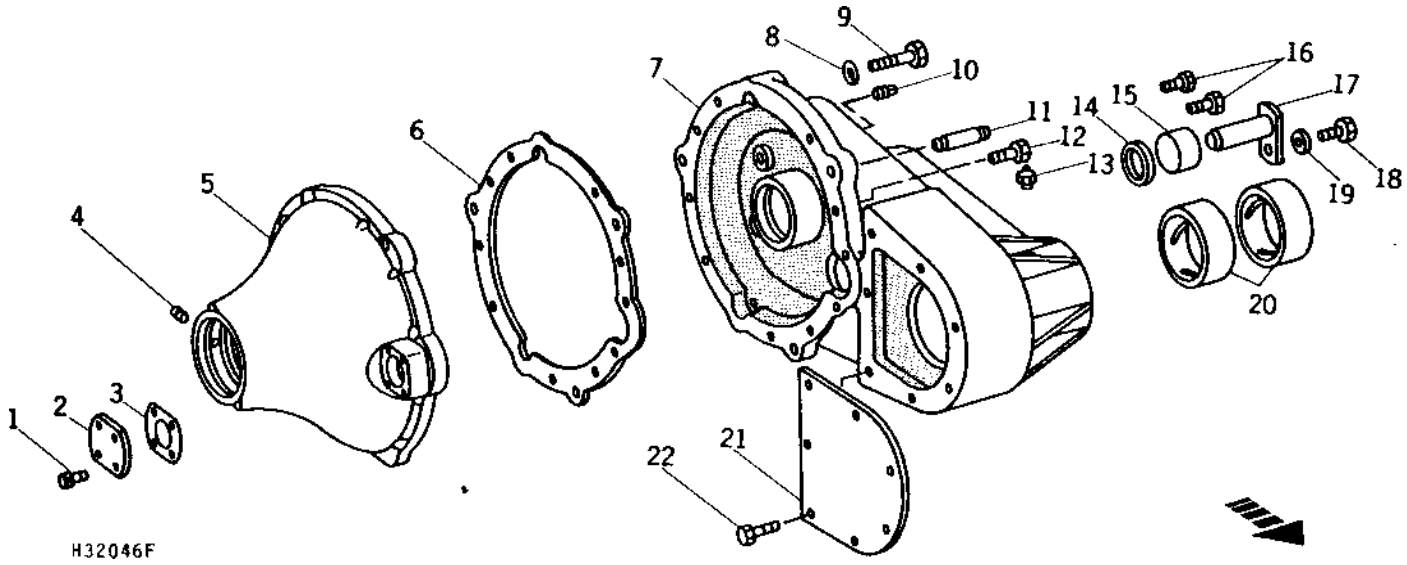
FINAL DRIVE PINION, DRIVE SHAFT, AND BEARINGS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	JD8285	BEARING CUP	2		
2	JD7222	BEARING CONE	2		
3	H85817	PINION	1	-553000	11 TEETH, (FOR 26" AND 32" TIRES)
	H114203	PINION	1	553001-	10 TEETH, (FOR 26" AND 32" TIRES)
4	AH81622	SEAL	1		
5	H85872	SPLINED COUPLING	1	-404255	(SUB H106340 AND 34H386)
	H106340	COUPLING	1	-610727	(SUB H106283, H99923 AND 19H1944)
	H106283	SPLINED COUPLING	1		
6	34H318	SPRING PIN	1	-404255	1/4" X 1-7/8"
	34H386	SPRING PIN	1	404256-610727	1/4" X 2"
	19H1944	CAP SCREW	1		3/8" X 2-3/4", (USE WITH H106283)
	H99923	LOCK NUT	1		(USE WITH H106283)
7	H85876	DRIVE SHAFT	1	-356836	(SUB H104543)
	H104543	SHAFT	1	-610727	(SUB H123613)
	H123613	DRIVE SHAFT	2		R.H. AND L.H. (POSI-TORQ) (TIRES)
	H85883	DRIVE SHAFT	1	-356836	(SUB H104548)
	H104548	SHAFT	1	-610727	(SUB H123618)
	H123618	DRIVE SHAFT	2		R.H. AND L.H. (POSI-TORQ) (TRACKS)
	H85884	DRIVE SHAFT	1	-356836	(SUB H104549)
	H104549	SHAFT	1	-610727	(SUB H123619)
	H123619	DRIVE SHAFT	1		R.H. (HYDROSTATIC DRIVE) (TIRES)
	H85875	DRIVE SHAFT	1	-356836	(SUB H104542)
	H104542	SHAFT	1	-610727	(SUB H123612)
	H123612	DRIVE SHAFT	1		L.H. (HYDROSTATIC DRIVE) (TIRES)
	H85888	DRIVE SHAFT	1	-356836	(SUB H104550)
	H104550	SHAFT	1	-610727	(SUB H123620)
	H123620	DRIVE SHAFT	1		R.H. (HYDROSTATIC DRIVE) (TRACKS)
	H85882	DRIVE SHAFT	1	-356836	(SUB H104547)
	H104547	SHAFT	1	-610727	(SUB H123617)
	H123617	DRIVE SHAFT	1		L.H. (HYDROSTATIC DRIVE) (TRACKS)
8	H85872	SPLINED COUPLING	1	-358158	(SUB H106283, H106284 AND 19H2023)
	H106283	SPLINED COUPLING	1		
9	19H2335	CAP SCREW	1	-358158	1/4" X 2-3/4"
	19H2128	CAP SCREW	1	358159-404255	3/8" X 3"
	19H2023	CAP SCREW	1	404256-	3/8" X 3-1/4"
	P43893	LOCK NUT	1	-358158	
	H99923	LOCK NUT	1	358159-	
10	H75723	WASHER	2	-358158	
	H102695	WASHER	2	358159-	
11	H85873	SPACER	1	-358158	
	H102696	SPACER	1	358159-404255	
	H106284	SPACER	1	404256-	

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

FINAL DRIVE HOUSING AND BEARING CAP (SIDEHILL)

H32046F -UN-01JAN94

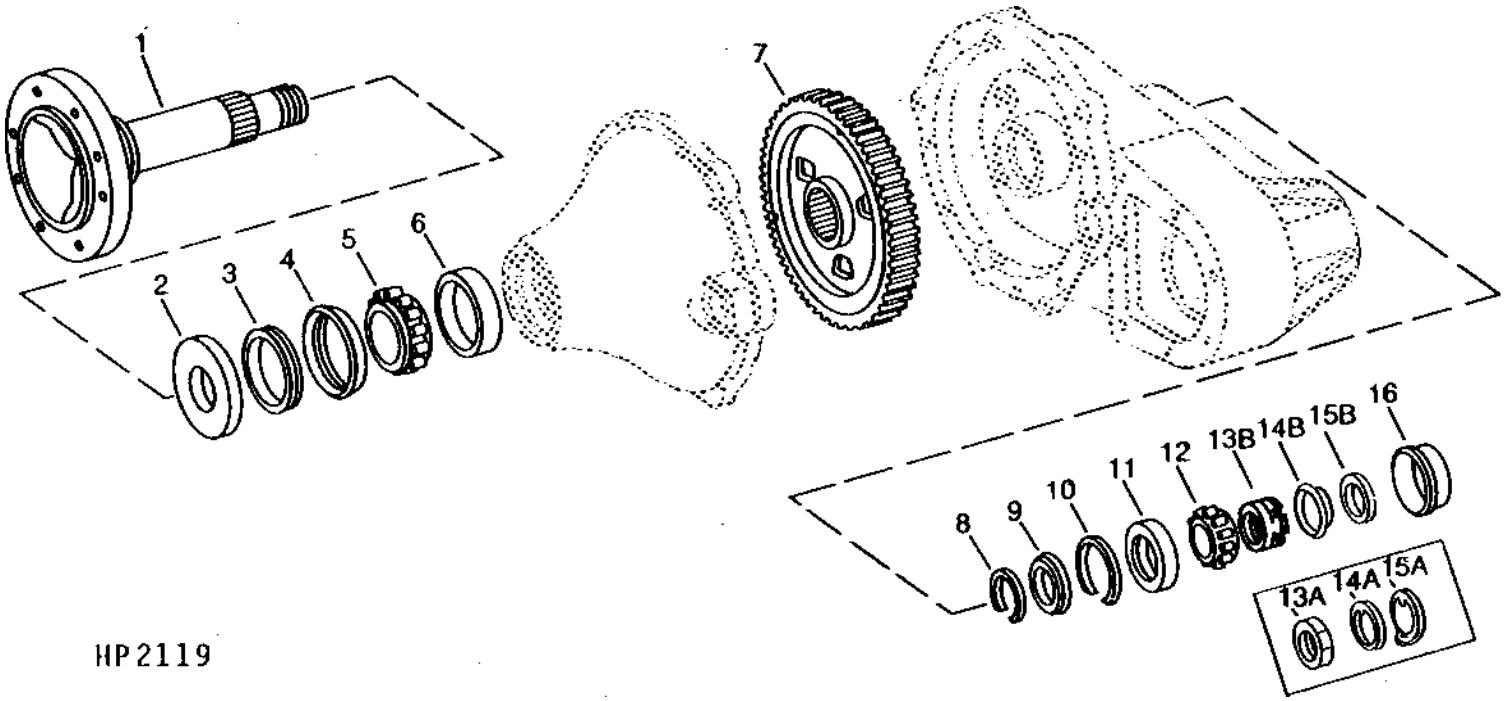


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1732	CAP SCREW	4		3/8" X 1-1/4"
2	H85354	CAP	1		
3	H75711	SHIM	AR		RED PLASTIC, (SUB H75713) .05 MM (0.002")
	H75712	SHIM	AR		GREEN PLASTIC, (SUB H75713) .076 MM (0.003")
	H75713	SHIM	AR		BLUE PLASTIC, .127 MM (0..005")
	H75714	SHIM	AR		STEEL, .254 MM (0.010")
	H75715	SHIM	AR		STEEL, .508 MM (0.020")
4	15H558	PIPE PLUG	1		1/8"
5	H94883	HOUSING	1		OUTER
6	H75244	GASKET	1		
7	AH96242	HOUSING	1		INNER
8	12H301	LOCK WASHER	8	-615380	1/2"
	T21242	WASHER	8	615381-	
	H75716	LOCK WASHER	2		
9	19H1820	CAP SCREW	10	-615380	1/2" X 3"
	19H3614	CAP SCREW	10	615381-	1/2" X 3"
10	P46369	FITTING	1		VENT
	15H584	PIPE PLUG	1		1/2"
11	H95027	PIN	3		
12	19H1831	CAP SCREW	2	-615380	1/2" X 2"
	19H3635	CAP SCREW	2	615381-	1/2" X 2-3/4"
	12H301	LOCK WASHER	2	-615380	1/2"
	T21242	WASHER	2	615381-	
13	JD7759	LUBRICATION FITTING	1		STRAIGHT
14	H87645	SNAP RING	1		
15	H87644	PLUG	1		
16	19H1895	CAP SCREW	2		1/2" X 3/4", FOR PLUGGING HOLES
17	AH93026	HOLDER	1		
18	19H1815	CAP SCREW	1		1/2" X 1-1/4"
19	T21242	WASHER	1		
20	H97520	BUSHING	2	-601253	
	H120101	BUSHING	2	601254-	
21	H89538	COVER	1		
22	19H1936	CAP SCREW	7		3/8" X 3/4"
	12H304	LOCK WASHER	7		3/8"

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

FINAL DRIVE AXLE, GEAR, AND BEARINGS (SIDEHILL)

HP2119 -UN-01JAN94

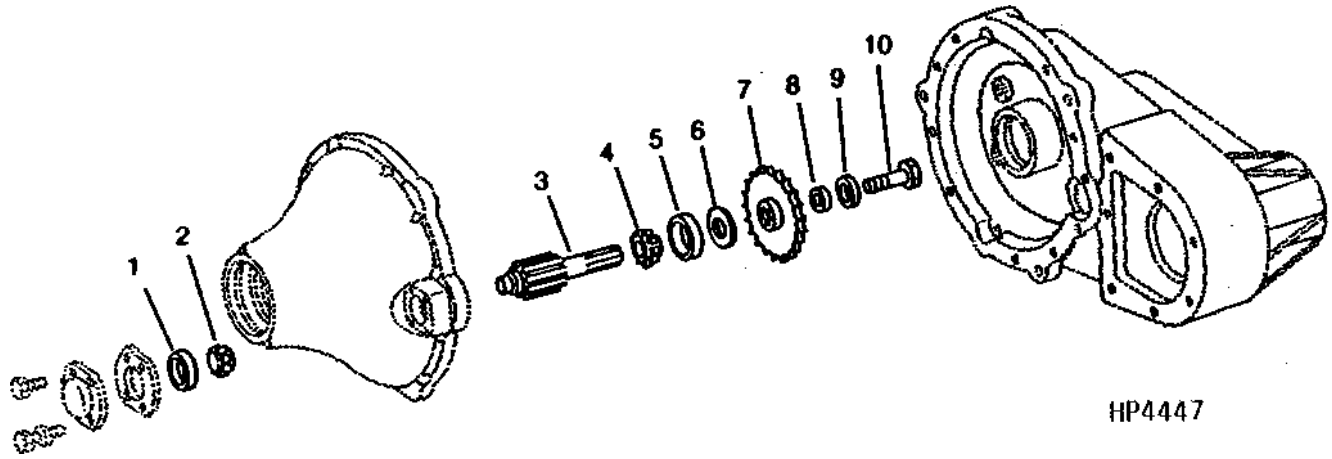


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H94800	SPINDLE	1	-358158	(SUB H103537, H103538, H93681 AND P48703)
	H103537	SPINDLE	1		DRIVE AXLE
2	H94885	SEAL	1		(USE WITH R-2 TIRES AND CRAWLER TRACKS)
3	AH93852	SEAL	1	-630400	(SUB RE31702)
	RE31702	SEAL	1		
4	R59074	OIL CUP	1		
5	JD9018	BEARING CONE	1		
6	JD8248	BEARING CUP	1		
7	AH75467	RING GEAR	1	-553000	90 TEETH, (MARKED H76026) (SUB AH112028 AND H114210)
	AH112028	GEAR	1		82 TEETH, (MARKED H76026)
8	B3611R	SNAP RING	1		
9	H76155	BUSHING	1		
10	C565R	SNAP RING	1		
11	JD8296	BEARING CUP	1		
12	JD7378	BEARING CONE	1		
13A	H76446	NUT	1	-358158	
13B	H103538	NUT	1		
14A	H83262	LOCK WASHER	1	-358158	
14B	H93681	KEY	1		
15A	H83263	LOCK WASHER	1	-358158	
15B	P48703	SNAP RING	1		
16	H76441	CAP	1		

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

FINAL DRIVE PINION, DRIVE SHAFT, AND BEARINGS (SIDEHILL)

HP4447 -UN-01JAN94

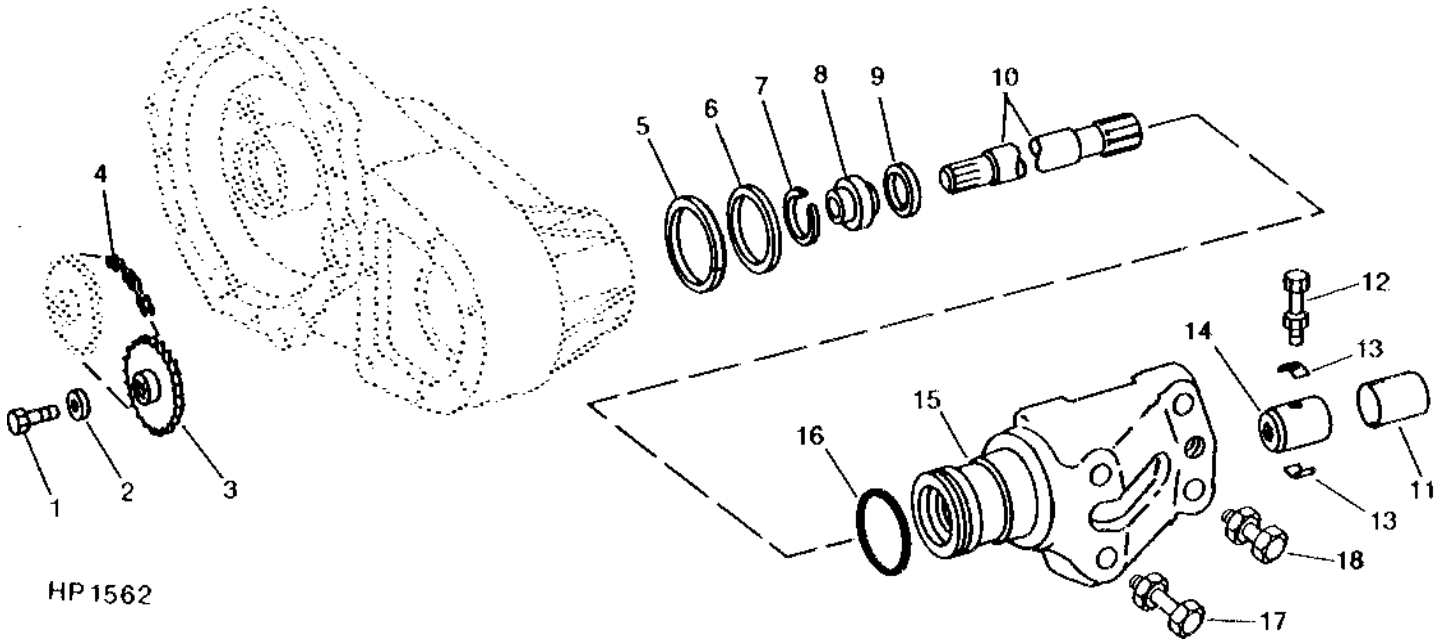


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	JD8285	BEARING CUP	1		
2	JD7222	BEARING CONE	1		
3	H93884	PINION	1	-553000	11 TEETH
	H114210	PINION	1	553001-	10 TEETH
4	JD9027	BEARING CONE	1		
5	JD8223	BEARING CUP	1		
6	24H1070	WASHER	1	615381-	
7	AH89063	CHAIN SPROCKET	1	-600588	20 TEETH, (SUB AH115021)
	AH115021	CHAIN SPROCKET	1	-615627	20 TEETH, (SUB AH127408)
	AH127408	CHAIN SPROCKET	1	615628-	
8	24H1308	WASHER	1		13/32" X 1" X 0.134"
9	24H1300	WASHER	1		25/64" X 2" X 0.220"
10	19H2552	CAP SCREW	1		3/8" X 1-1/8"

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

FINAL DRIVE PIVOT, DRIVE SHAFT, AND BEARINGS (SIDEHILL)

HP1562 -UN-01JAN94

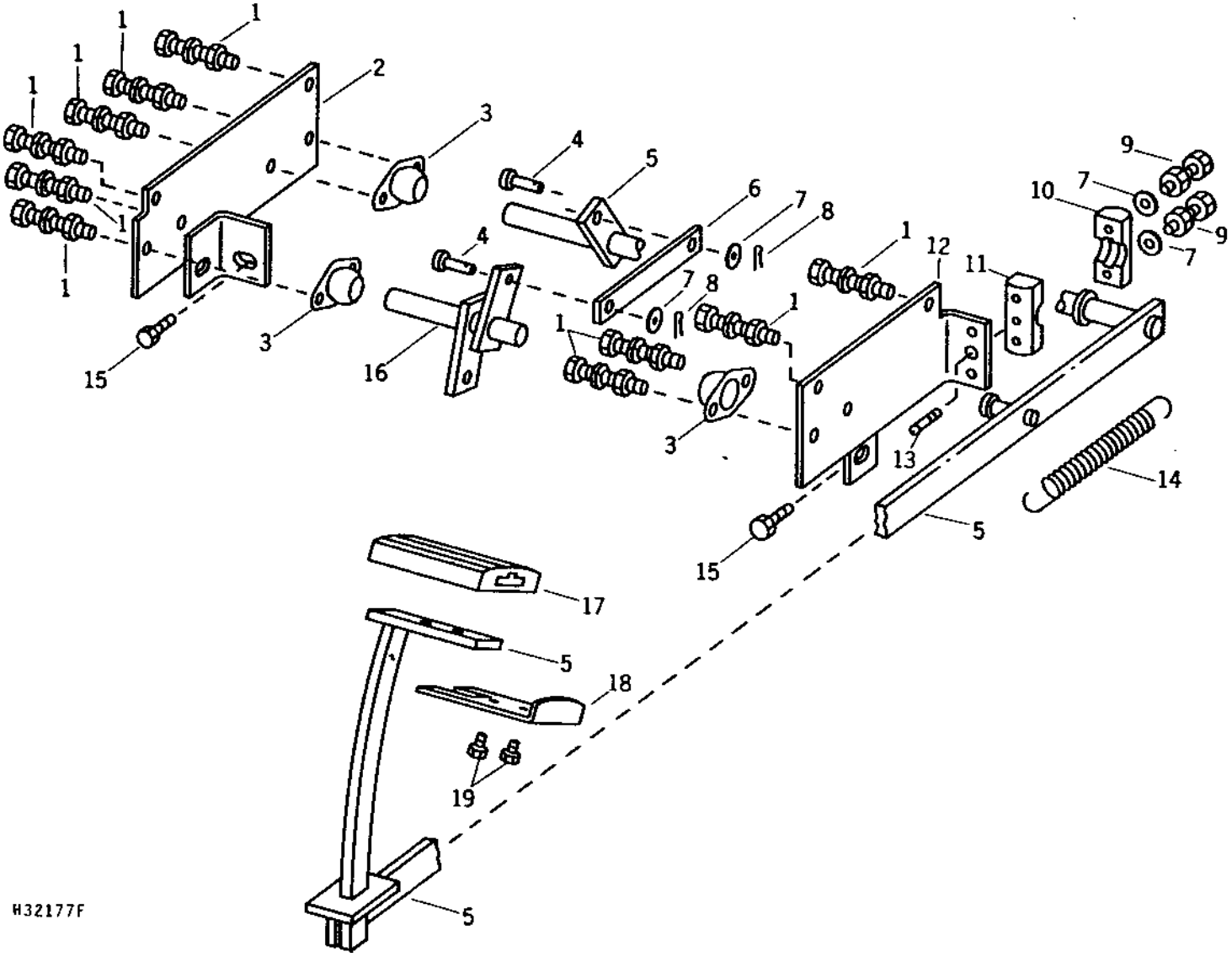


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1900	CAP SCREW	1		5/16" X 3/4"
2	24H1300	WASHER	1		25/64" X 2" X 0.220"
3	AH89063	CHAIN SPROCKET	1	-600588	(SUB AH115021)
	AH115021	CHAIN SPROCKET	1	-615627	20 TEETH, (SUB AH127408)
	AH127408	CHAIN SPROCKET	1	615628-	
4	AH89062	LINK CHAIN	1		
	AH89064	CHAIN LINK	1		
5	H88371	SNAP RING	1		
6	H87693	WASHER	1		
7	Q30370K	RING	1		
8	JD9466	BALL BEARING	1		
9	AH89023	SEAL	1		
10	H87772	DRIVE SHAFT	1	-356836	L.H. (1 USED PER MACHINE) (HYDROSTATIC) (SUB H104552)
	H104552	SHAFT	1		L.H. (1 USED PER MACHINE) (HYDROSTATIC)
	H87773	DRIVE SHAFT	1	-356836	R.H. (1 USED PER MACHINE) (HYDROSTATIC) (SUB H104553)
	H104553	SHAFT	1		R.H. (1 USED PER MACHINE) (HYDROSTATIC)
	H104551	SHAFT	1		(BELT DRIVE) (SUB FOR AH87641)
11	H85873	SPACER	1	-358158	
	H102696	SPACER	1	358159-404255	
	H106284	SPACER	1	404256-	
12	19H2335	CAP SCREW	1	-358158	1/4" X 2-3/4"
	19H2128	CAP SCREW	1	358159-404255	3/8" X 3"
	19H2023	CAP SCREW	1	404256-	3/8" X 3-1/4"
	P43893	LOCK NUT	1	-358158	
	H99923	LOCK NUT	1	358159-	
13	H75723	WASHER	2	-358158	
	H102695	WASHER	2	358159-	
14	H85872	SPLINED COUPLING	1	-358158	DRIVE SHAFT
	H102697		1	358159-404255	DRIVE SHAFT, (SUB H106283, H106284 AND 19H2023)
	H106283	SPLINED COUPLING	1		
15	H87640	PIVOT	1		
16	H88900	O-RING	1		
17	H86164	SCREW	2		
	H100642	FLANGE NUT	1		
18	H87687	CAP SCREW	2		
	H100642	FLANGE NUT	1		

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

CLUTCH PEDAL AND LINKAGE

H32177F -UN-01JAN94



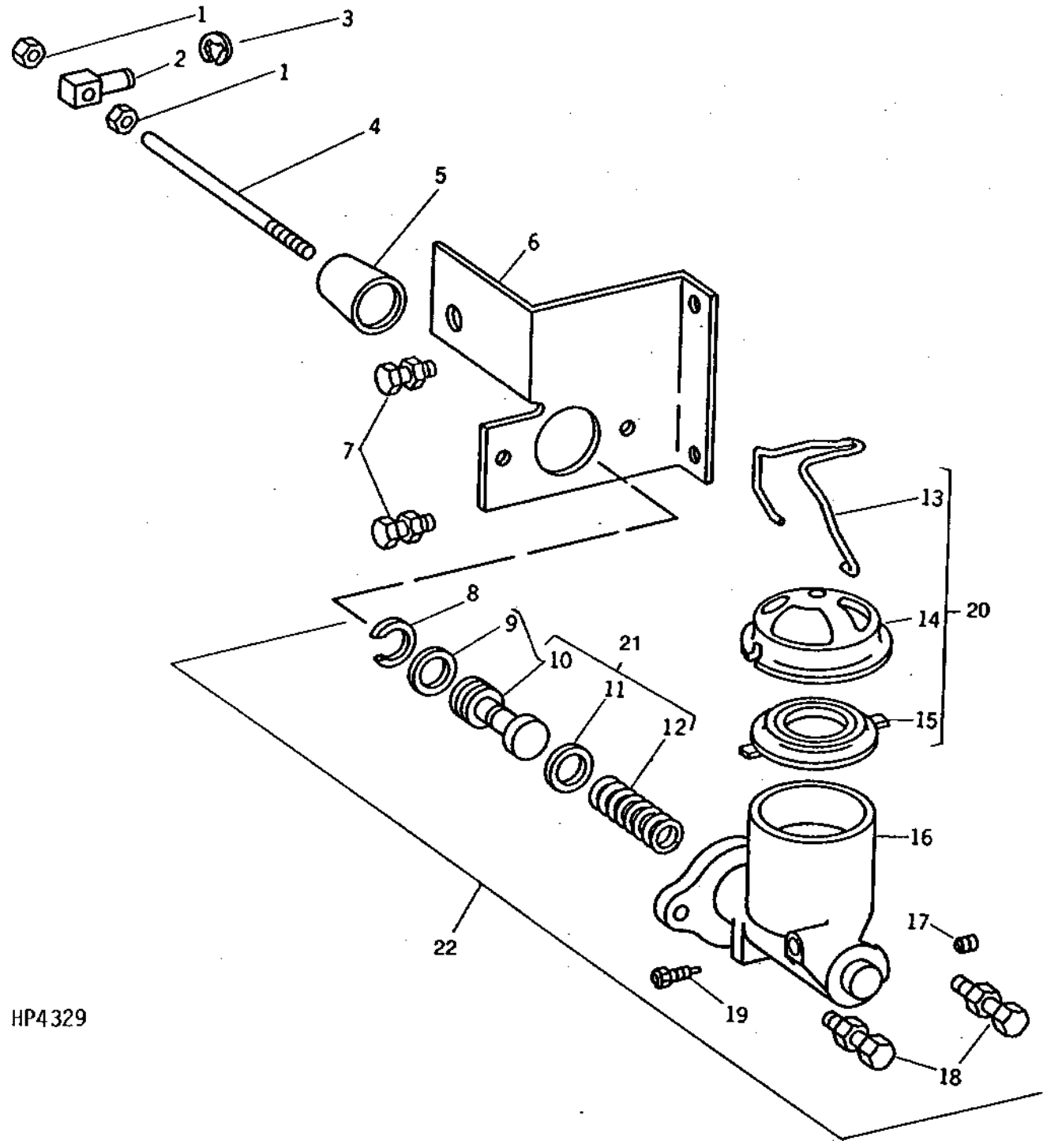
THIS PARTS LISTING IS CONTINUED

CLUTCH PEDAL AND LINKAGE - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1936	CAP SCREW	10		3/8" X 3/4"
	12H304	LOCK WASHER	10		3/8"
	14H812	NUT	10		3/8"
2	AH98026	BRACKET	1	-453495	R.H.
	AH108900	BRACKET	1	453496-	R.H.
3	AH98334	BEARING	3		
4	P48769	PIN	2		
5	AH96493	PEDAL	1		
6	H97953	STRAP	1		
7	24H1305	WASHER	4		13/32" X 13/16" X 0.065"
8	11H206	COTTER PIN	2		3/32" X 3/4"
9	19H1726	CAP SCREW	2		3/8" X 2-1/4"
	N10215	LOCK NUT	1		
10	H97062	BEARING	1		
11	H100125	BEARING	1		
12	AH96497	BRACKET	1	-453495	(SUB AH108901, THIS APPLICATION)
	AH108901	BRACKET	1		
13	JD7813	LUBRICATION FITTING	1		
14	H93390	SPRING	1		
15	N10214	SELF-LOCKING SCREW	2		
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
16	AH96495	CRANK	1		
17	H96845	PAD	1		
18	H95899	PLATE	1		
19	37H148	SCREW	2		1/4" X 5/8"

CLUTCH MASTER CYLINDER

HP4329 -UN-01JAN94

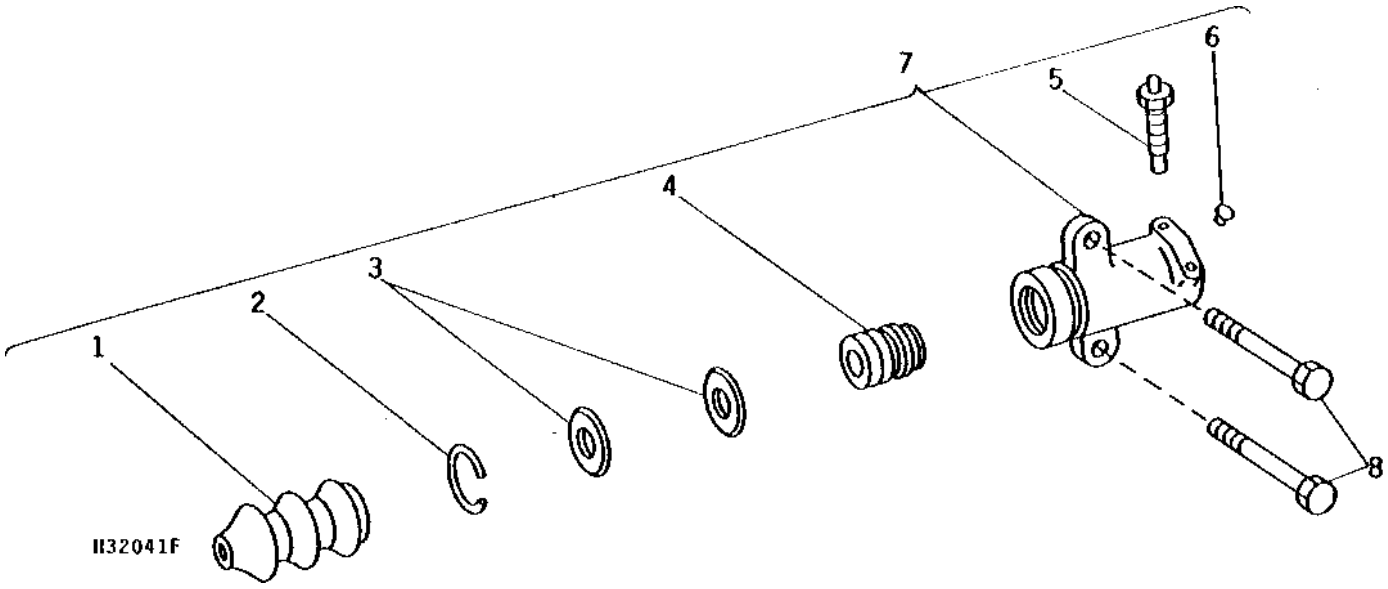


CLUTCH MASTER CYLINDER - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14H774	NUT	2		3/8"
2	H97063	SWIVEL	1		
3	T40187	SNAP RING	1		
4	H80721	STUD	1		
5	H78402	BOOT	1		
6	H80722	BRACKET	1		
7	19H1731	CAP SCREW	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
8	H81313	SNAP RING	1		
9	.....	SEAL	1		
10	AH79748	PISTON	1	-1990	(NO LONGER AVAILABLE)
11	AH79749	SEAL	1	-1990	(NO LONGER AVAILABLE)
12	AH79750	SPRING	1	-1990	(NO LONGER AVAILABLE)
13	H81316	WIRE	1	-1990	(NO LONGER AVAILABLE)
14	H81314	COVER	1	-1990	(NO LONGER AVAILABLE)
15	H81315	SEAL	1	-1990	(NO LONGER AVAILABLE)
16	.....	HOUSING	1		
17	H81312	INSERT	1		
18	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
19	H81317	BLEED SCREW	1		
20	AH138613	KIT	1		
21	AH138617	KIT	1		
22	AH76727	CYLINDER	1		

CLUTCH SLAVE CYLINDER

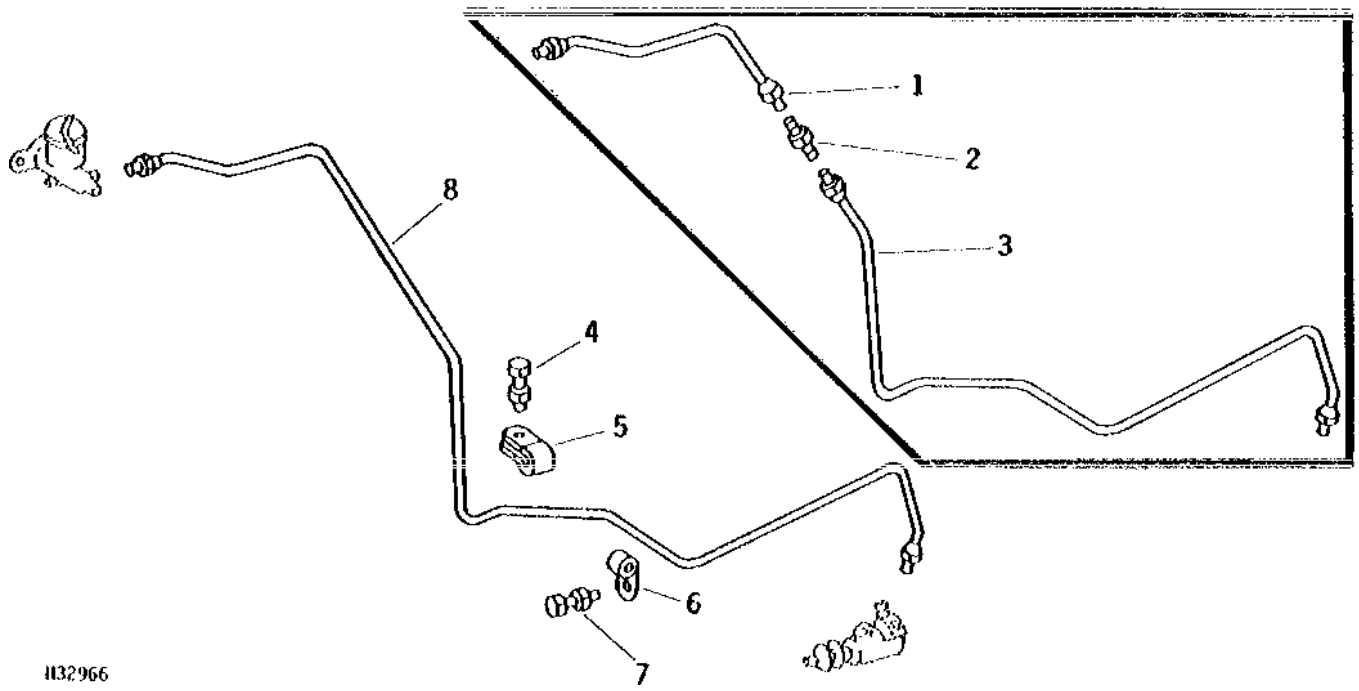
H32041F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H81269	BOOT	1	-454270	(SUB H81272)
	H81272	BOOT	1	-625363	
	.....	BOOT	1		(KIT AH128915)
2	H81267	RING	1	-625363	
	.....	RING	1		(KIT AH128915)
3	H81266	SEAL	2	-625363	
	.....	SEAL	2		(KIT AH128915)
4	AH79674	PISTON	1	-625363	
	.....	PISTON	1		(KIT AH128915)
5	H81268	BLEED VALVE	1	-625363	
	H133797	DRAIN VALVE	1		
6	H81312	INSERT	1	-625363	
	.....	INSERT	1		
7	AH75697	CYLINDER	1	-625363	(DELCO-MORRAINE CO.)
	AH128916	HYDRAULIC CYLINDER	1		(BRAKE PARTS CO.)
8	19H1733	CAP SCREW	2		3/8" X 2-1/2"
..	AH128915	KIT	1		

CLUTCH OIL LINE

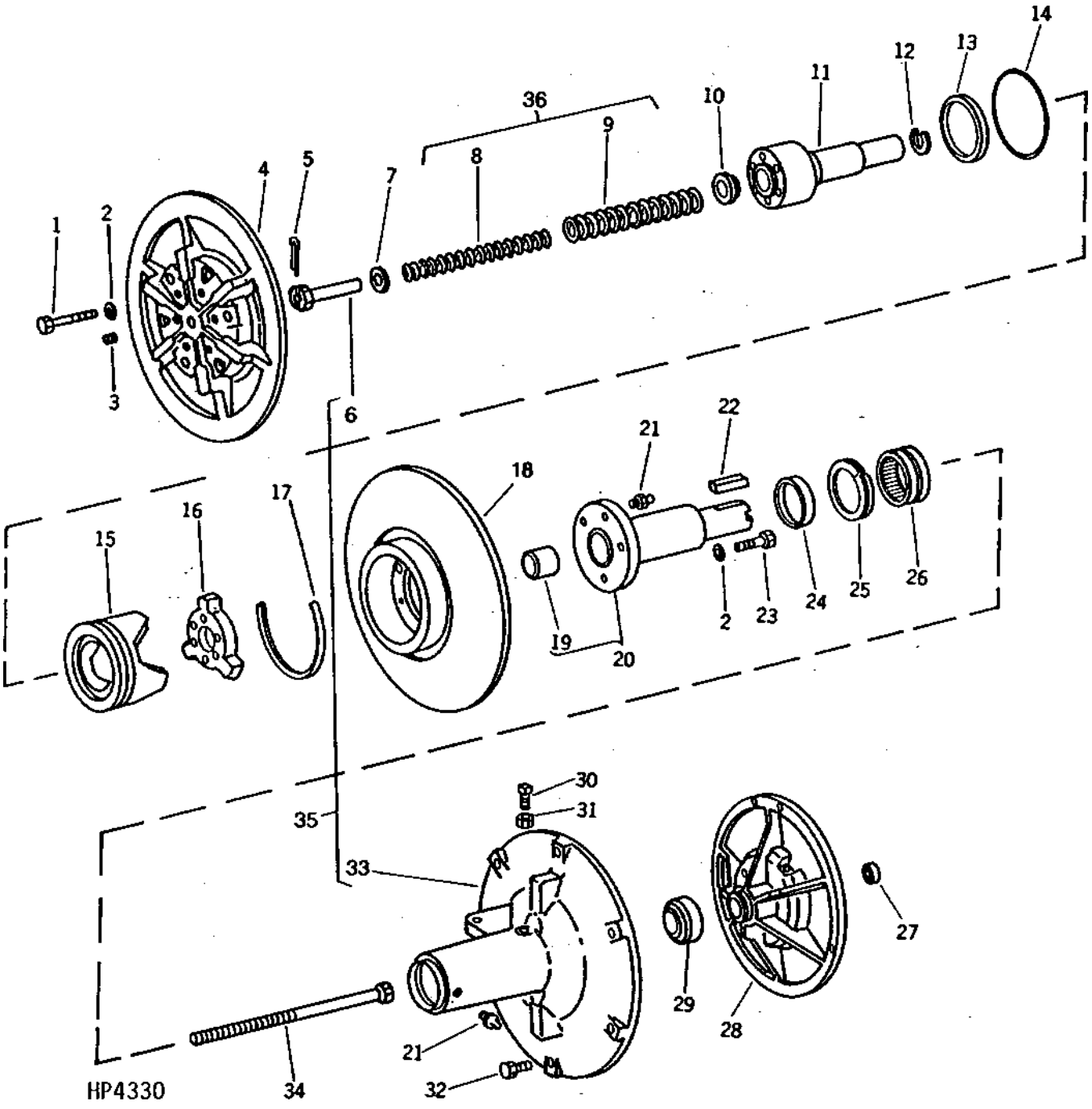
H32966 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH96768	TUBE	1	-357836	UPPER, (SUB AH101672)
2	H33795	UNION FITTING	1	-356996	
3	AH93038	LINE	1	-356996	(SUB AH101672)
4	19H2021	CAP SCREW	1		3/8" X 5/8"
	14H812	NUT	1		3/8"
5	AH76997	CLIP	3		CUSHIONED
6	AH76671	CLIP	1		CUSHIONED
7	21H1024	SCREW	1		1/4" X 5/8"
	12H302	LOCK WASHER	1		1/4"
	14H786	NUT	1		1/4"
8	AH101672	LINE	1		UPPER

DRIVE WHEEL CLUTCH SHEAVE AND INPUT HOUSING

HP4330 -UN-01JAN94

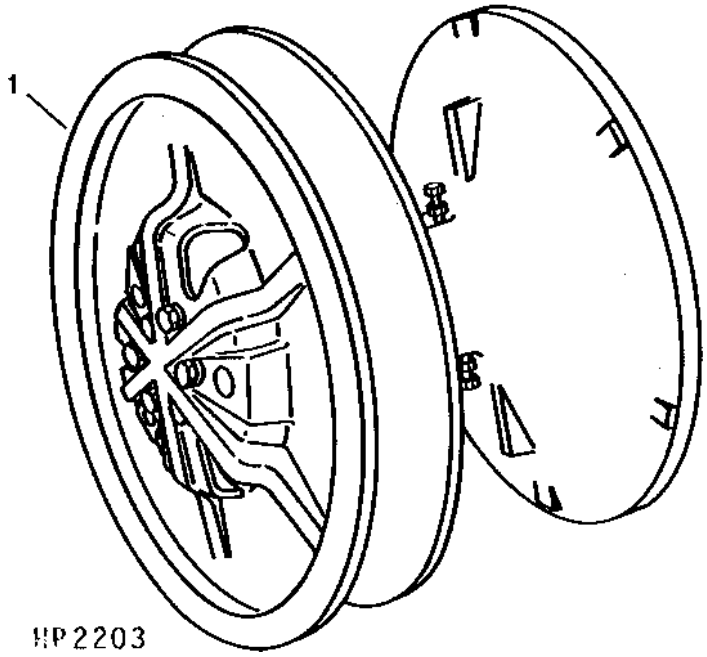


DRIVE WHEEL CLUTCH SHEAVE AND INPUT HOUSING - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1781	CAP SCREW	6		1/2" X 3-1/2"
2	12H301	LOCK WASHER	9		1/2"
3	JD7760	LUBRICATION FITTING	1		
4	H84672	SHEAVE	1		425 MM (16-23/32") DIA., HALF
5	11H236	COTTER PIN	1		1/8" X 1"
6	H86010	NUT	1	-1990	(NO LONGER AVAILABLE)
7	24H1378	WASHER	1		11/16" X 1-15/32" X 0.134"
8	H86784	SPRING	1	-1990	SMALL, (NO LONGER AVAILABLE)
9	H86783	SPRING	1	-1990	LARGE, (NO LONGER AVAILABLE)
10	H86008	WASHER	1		
11	AH89827	TUBE	1		
12	H85994	SNAP RING	1		
13	AH96135	SEAL	1		
14	H85996	O-RING	1		
15	H86659	CAM	1		
16	H86660	CAM	1		
17	H75846	BELT	1		
18	H84666	SHEAVE	1		425 MM (16-23/32") DIA., HALF
19	H86005	BUSHING	1		
20	AH91657	TUBE	1		
21	JD7797	LUBRICATION FITTING	2		
22	.....	KEY	1		(5/16" X 5/16" X 1-3/4") (CUT FROM H64375 IN AH64587 KEY STOCK KIT)
23	19H1777	CAP SCREW	3		1/2" X 1-3/4"
	12H301	LOCK WASHER	3		1/2"
24	AH87139	SEAL	1		
25	H77821	RING	1		
26	JD9913	BEARING	1		
27	JD9459	BALL BEARING	1		
28	H84673	HALF SHEAVE	1		
29	JD8524	BEARING	1		
30	22H1049	SET SCREW	2		1/4" X 1-1/2"
31	14H850	NUT	2		1/4"
32	19H1732	CAP SCREW	6		3/8" X 1-1/4"
33	H86001	HOUSING	1	-1990	
34	H86009	BOLT	1		DRILLED
35	AH138614	KIT	1		
36	AH138615	KIT	1		

POSI-TORQ GROUND DRIVE LOWER UNIT

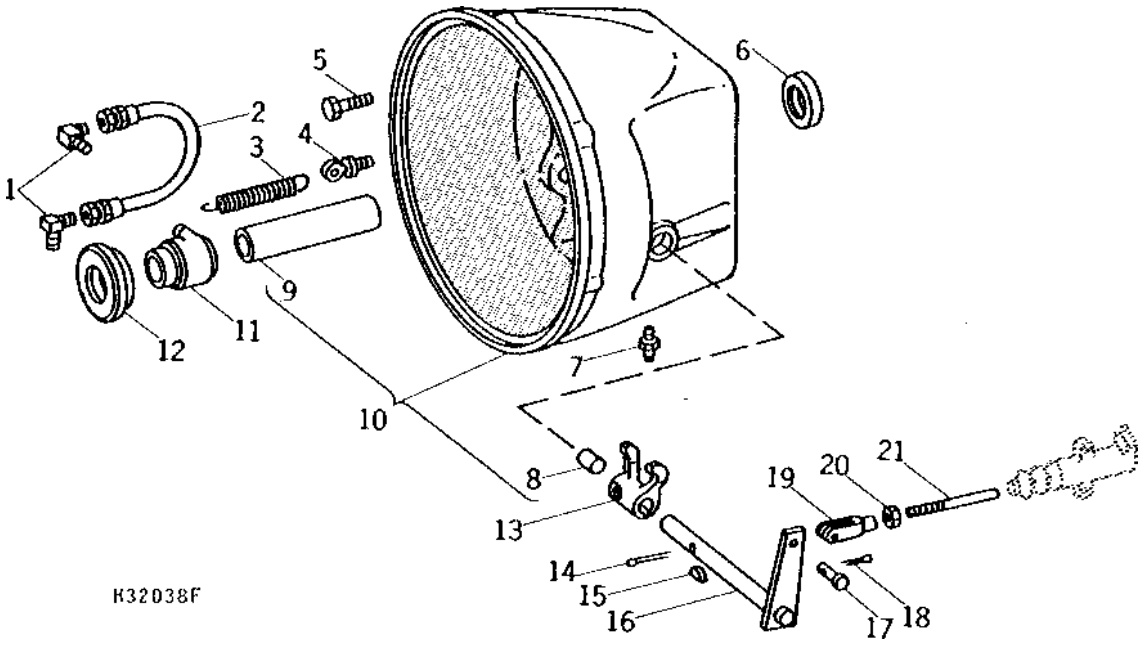
HP2203 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH86394	SHEAVE	1		

DRIVE WHEEL CLUTCH HOUSING AND THROW-OUT CONTROLS

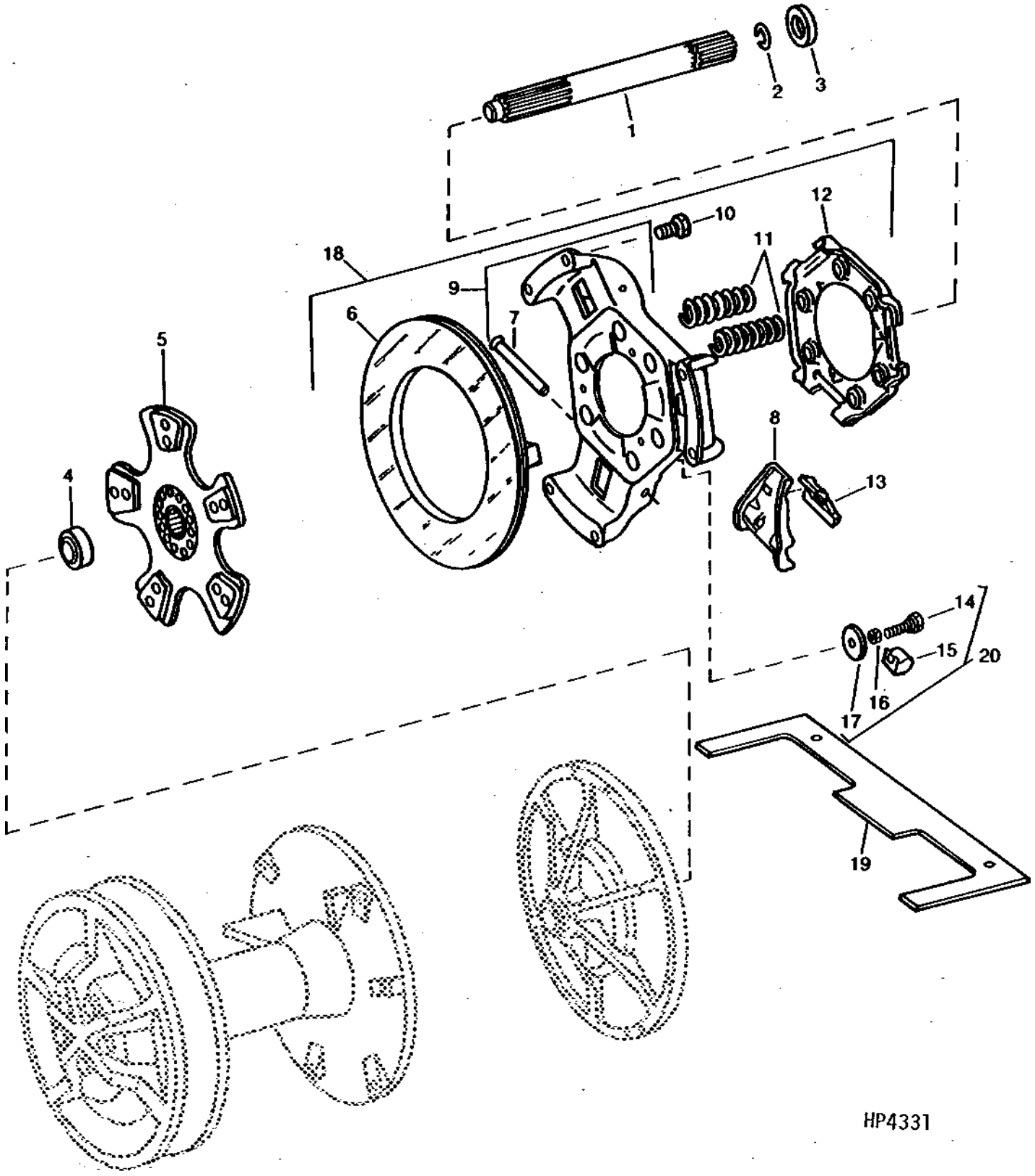
H32038F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H80936	ELBOW FITTING	2		90°
2	AH81169	HYDRAULIC HOSE	1		3 MM (1/8") I.D. X 279 MM (11") LONG
3	T21955	EXTENSION SPRING	1	-403300	
	H105055	SPRING	1	403301-	
4	T21147	EYEBOLT	1		
5	19H1721	CAP SCREW	4		1/2" X 1-1/2"
6	AH76859	SEAL	1		
7	JD7759	LUBRICATION FITTING	1		
8	H80934	BUSHING	1		
9	H75832	SLEEVE	1		
10	AH87789	HOUSING	1		(MARKED H86769)
11	H80937	SLEEVE	1		
12	AR41942	THRUST BEARING	1		
13	H75814	FORK	1		
14	11H222	COTTER PIN	1		3/16" X 2"
15	26H77	SHAFT KEY	1		3/16" X 3/4"
16	AH75465	SHAFT	1		THROW-OUT, CLUTCH
17	P10456	PIN	1		(8 MM X 25 MM)
18	11H206	COTTER PIN	1		3/32" X 3/4"
19	P40578	YOKE	1		
20	14H650	NUT	1		5/16"
21	H87327	STUD	1		

DRIVE WHEEL CLUTCH AND SHAFT

HP4331 -UN-01JAN94



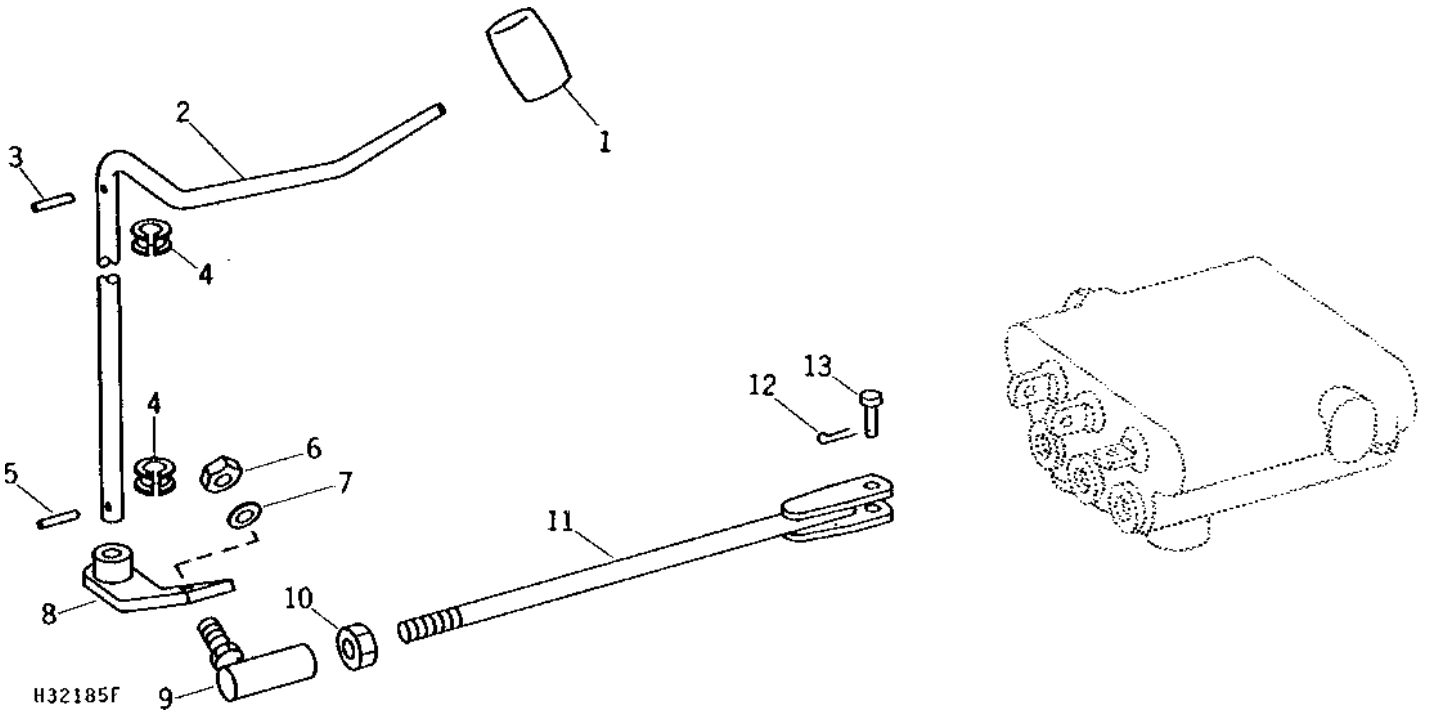
DRIVE WHEEL CLUTCH AND SHAFT - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H97350	SHAFT	1		
2	P50419	SNAP RING	1		
3	24H1649	WASHER	1		1-9/32" X 1-11/16" X 0.060"
4	JD9459	BALL BEARING	1		
5	AH84955	CLUTCH DISK	1		DRIVE
6	H85361	CLUTCH PLATE	1		PRESSURE
7	.....	PIN	1		
8	.....	LEVER	1		
9	AH86586	PLATE	1		
10	19H1936	CAP SCREW	6		3/8" X 3/4"
11	H85363	SPRING	6		PRESSURE
12	T35300	RING	1		
13	T35298	LINK	3		
14	H81534	CAP SCREW	3	-1990	(NO LONGER AVAILABLE)
15	H81536	CLIP	3	-1990	(NO LONGER AVAILABLE)
16	H81537	NUT	3	-1990	(NO LONGER AVAILABLE)
17	H81535	SHIM	3	-1990	(NO LONGER AVAILABLE)
18	AH84956	CLUTCH	1		
19	H84505	GAUGE	1		(USED WITH AH84956)
20	AH138616	KIT	1		
..	AH86394	SHEAVE	1		(COMPLETE COMPONENT)

MEMORANDA

POSI-TORQ GROUND SPEED CONTROLS

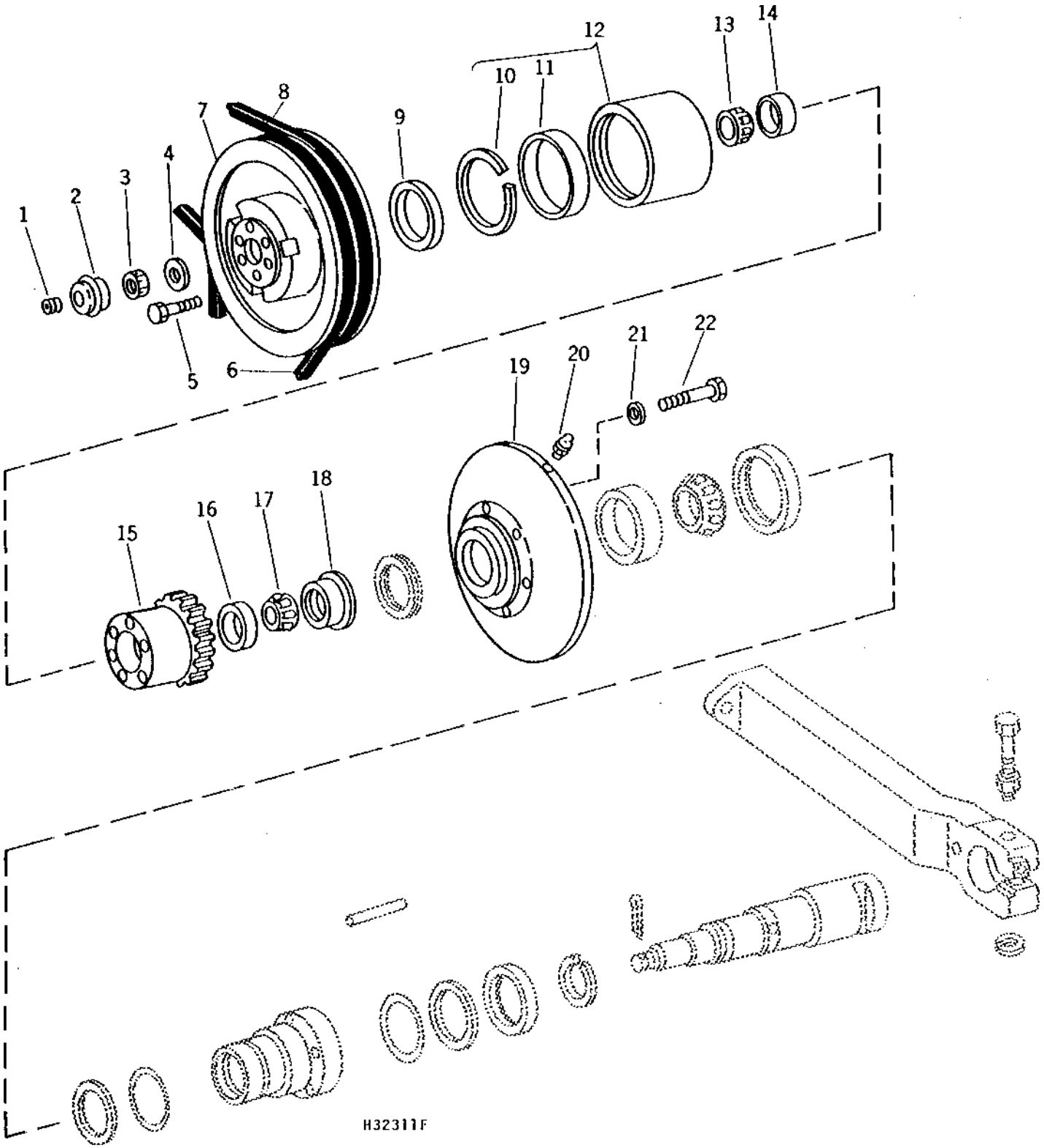
H32185F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H87468	KNOB	1		
2	H97611	LEVER	1		
3	34H266	SPRING PIN	1		5/32" X 1"
4	H86876	WASHER	2		
5	34H280	SPRING PIN	1		3/16" X 7/8"
6	14H846	NUT	1		3/8"
7	12H304	LOCK WASHER	1		3/8"
8	AH92607	ARM	1		
9	AH83521	BALL JOINT	1		
10	14H774	NUT	1		3/8"
11	AH76371	YOKE	1	-404655	CONTROL
	AH93162	ROD	1	404656-	CONTROL
12	11H266	COTTER PIN	1		1/16" X 1/2"
13	H35481	PIN	1		

PROPULSION-DRIVE COUNTERSHAFT SHEAVE
(POSI-TORQ DRIVE)

H32311F -UN-01JAN94



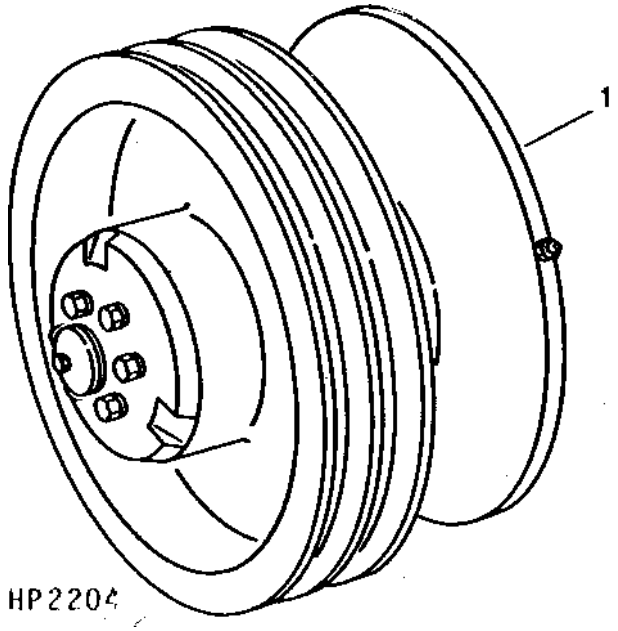
PROPULSION-DRIVE COUNTERSHAFT SHEAVE - CONTINUED
(POSI-TORQ DRIVE)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	JD7797	LUBRICATION FITTING	1		(USE WITH H89171)
2	H89171	CAP	1		
3	14H902	NUT	1		3/4"
4	T25922	WASHER	1		
5	19H2552	CAP SCREW	1		3/8" X 1-1/8"
	12H304	LOCK WASHER	1		3/8"
6	H75846	BELT	1		LOWER
7	H84668	SHEAVE	1		16-5/8" DIA. (HALF)
8	AH87127	BELT SET	1		UPPER, (MATCHED SET OF TWO)
9	AH87141	SEAL	1		
10	P48691	SNAP RING	1		
11	H86011	SPACER	1		
12	AH87132	SLEEVE	1		
13	JD8930	BEARING CONE	1		
14	JD8252	BEARING CUP	1		
15	H85991	HUB	1		
16	JD7424	BEARING CUP	1		
17	JD8968	BEARING CONE	1		
18	H86012	BUSHING	1		
19	H84667	HALF SHEAVE	1		16-5/8" DIA.
20	JD7759	LUBRICATION FITTING	1		
21	12H304	LOCK WASHER	6		3/8"
22	19H2023	CAP SCREW	6		3/8" X 3-1/4"

MEMORANDA

POSI-TORQ GROUND DRIVE UPPER UNIT

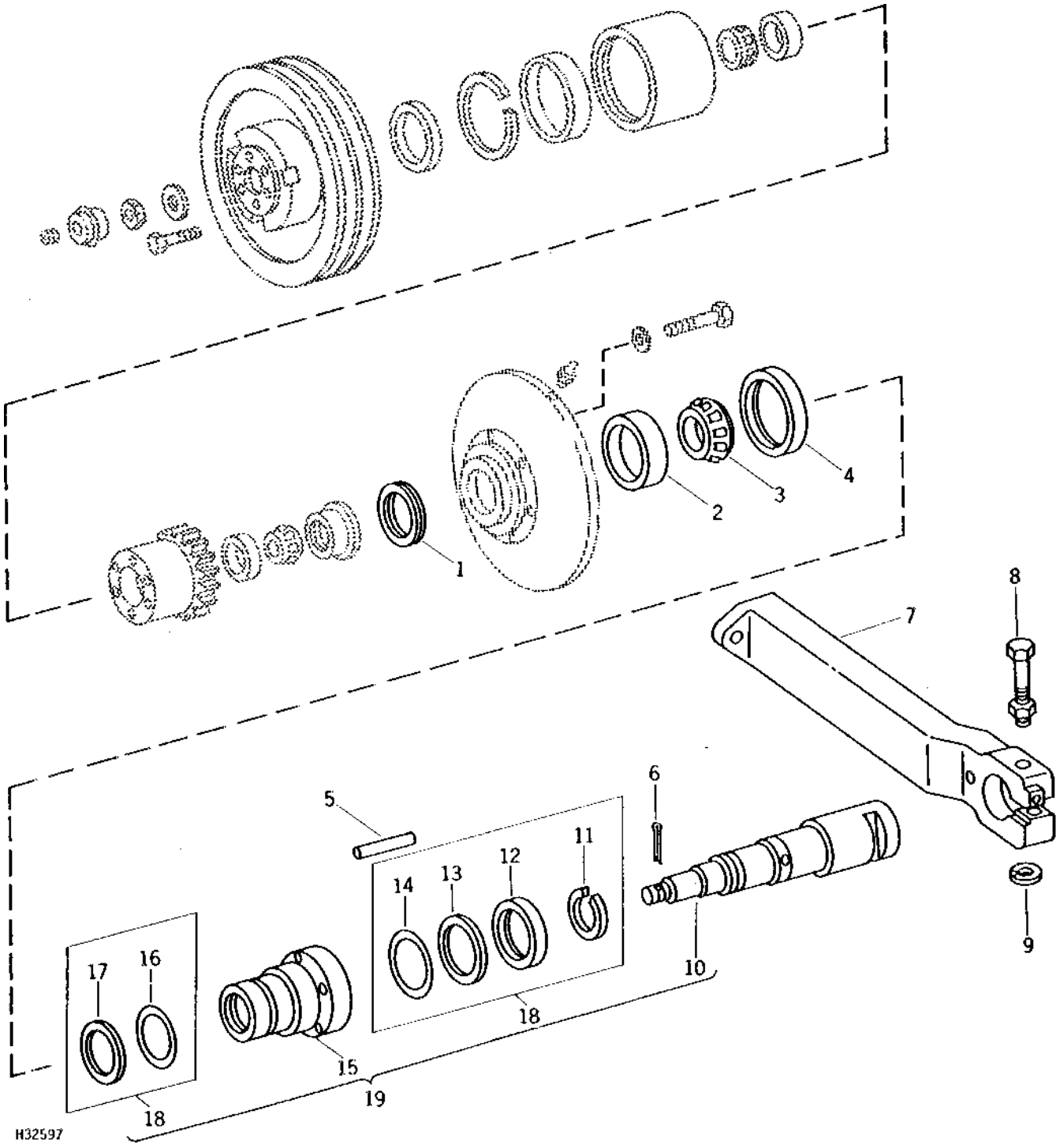
HP2204 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH86983	SHEAVE	1	-625100	

PROPULSION-DRIVE COUNTERSHAFT AND ARM
(POSI-TORQ DRIVE)

H32597 -UN-01JAN94

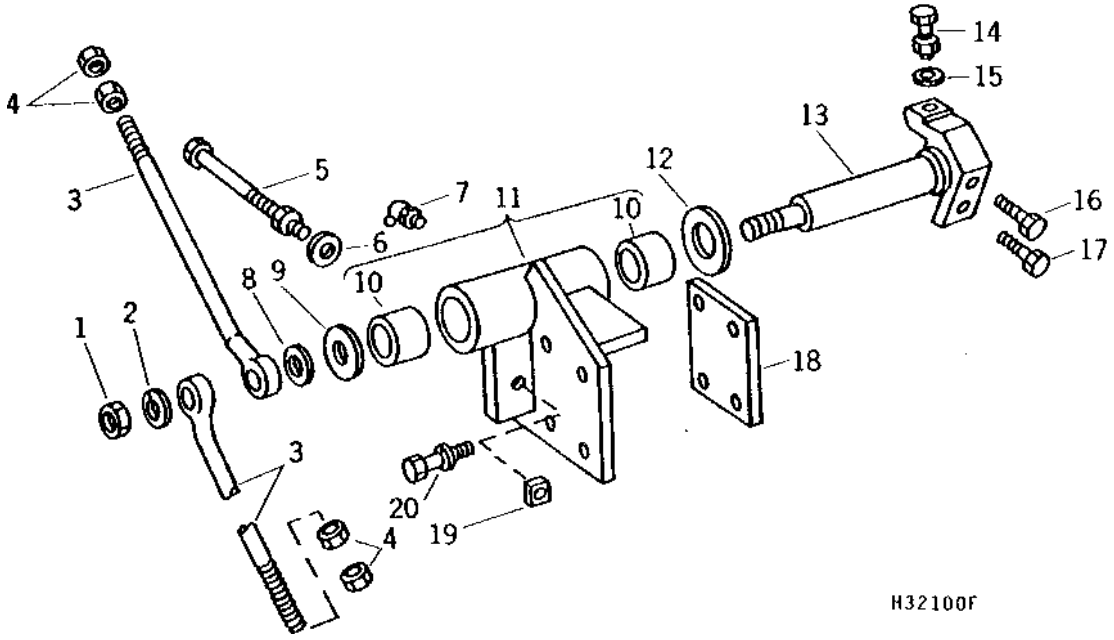


PROPULSION-DRIVE COUNTERSHAFT AND ARM - CONTINUED
(POSI-TORQ DRIVE)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H85987	SNAP RING	1		
2	JD9137	BEARING CUP	1		
3	JD9079	BEARING CONE	1		
4	AH87140	SEAL	1		
5	34H323	SPRING PIN	1		1/4" X 3"
6	11H218	COTTER PIN	1		3/16" X 1-1/2"
7	H84669	ARM	1		
8	19H2133	CAP SCREW	1		5/8" X 4-1/2"
	14H1039	NUT	1		5/8"
9	12H294	LOCK WASHER	1		5/8"
10	H85989	ROD	1		
11	M3827T	SNAP RING	1		
12	AH89663	SEAL	1		
13	H30463	BACK-UP RING	1	-610727	(SUB R79103)
	R79103	BACK-UP RING	1		(KIT AA15296)
14	R26863	O-RING	1		
15	H85993	HUB	1		
16	U11017	O-RING	1		
17	H85988	BACK-UP RING	1		
18	AH89664	SEAL KIT	1		KIT, SEAL REPAIR
19	AH87130	CYLINDER	1		

PROPULSION DRIVE COUNTERSHAFT
(POSI-TORQ DRIVE)

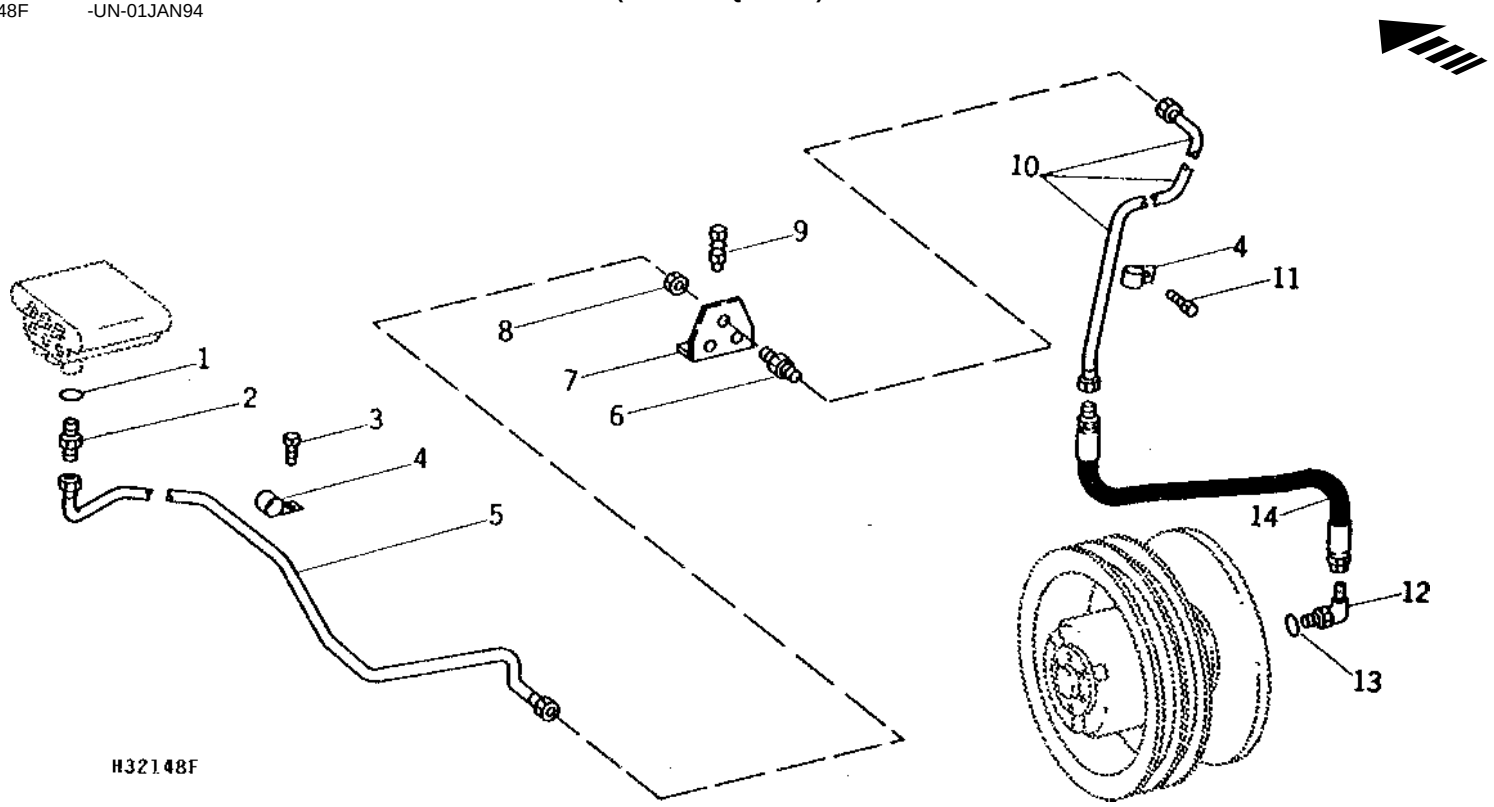
H32100F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14H794	NUT	1		3/4"
2	12H236	LOCK WASHER	1		3/4"
3	H85565	EYEBOLT	2		
4	14H1039	NUT	4		5/8"
5	08H4654	CAP SCREW	1		1/2" X 7-1/2"
	14H826	NUT	1		1/2"
6	24H1625	WASHER	1		17/32" X 1" X 0.120"
7	JD7806	LUBRICATION FITTING	1		
8	24H1161	WASHER	1		13/16" X 1-15/32" X 0.134"
9	24H1408	WASHER	1		13/16" X 2-5/16" X 0.060"
10	C3069E	BUSHING	2		
11	AH87125	PIVOT	1		
12	24H1572	WASHER	1		1-13/16" X 2-3/8" X 0.060"
13	AH87144	SUPPORT	1		
14	19H1732	CAP SCREW	1		3/8" X 1-1/4"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
15	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
16	19H1733	CAP SCREW	1		3/8" X 2-1/2"
	12H304	LOCK WASHER	1		3/8"
17	19H1944	CAP SCREW	1		3/8" X 2-3/4"
	12H304	LOCK WASHER	1		3/8"
18	H85986	PLATE	1		
19	14H823	NUT	1		1/2"
20	19H3109	CAP SCREW	4		1/2" X 2-7/8"
	12H301	LOCK WASHER	4		1/2"

SELECTIVE GROUND SPEED OIL LINES
(POSI-TORQ DRIVE)

H32148F -UN-01JAN94

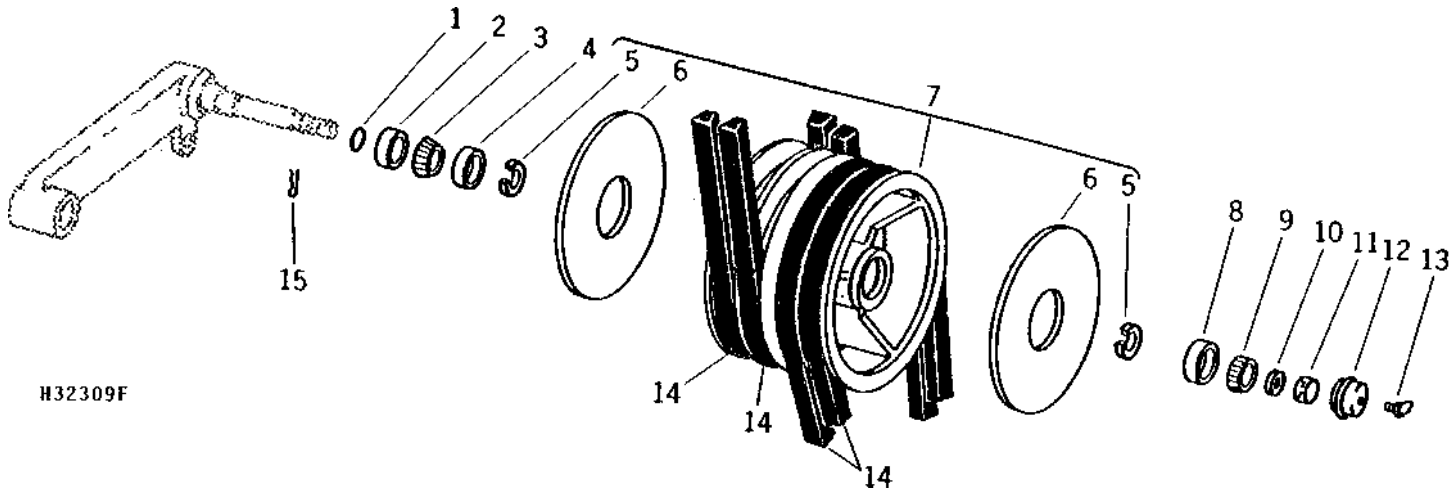


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R26448	O-RING	1		
2	AH87721	FITTING	1		
3	H65108	SCREW	2		SELF-TAPPING
4	AH87142	CLIP	2		
5	AH91332	LINE	1		
6	H75416	UNION FITTING	1		
7	H91357	BRACKET	1	-502835	(SUB H111620)
	H111620	BRACKET	1		
8	14H934	NUT	1		7/16"
9	19H1936	CAP SCREW	1		3/8" X 3/4"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
10	AH91328	LINE	1		
11	H79578	SCREW	1		SELF-TAPPING
12	AH63565	ELBOW FITTING	1		90°
13	R28782	O-RING	1		
14	AH87133	HYDRAULIC HOSE	1		457 MM (18") LONG

MEMORANDA

PROPULSION DRIVE COUNTERSHAFT SHEAVE
(HYDROSTATIC DRIVE)

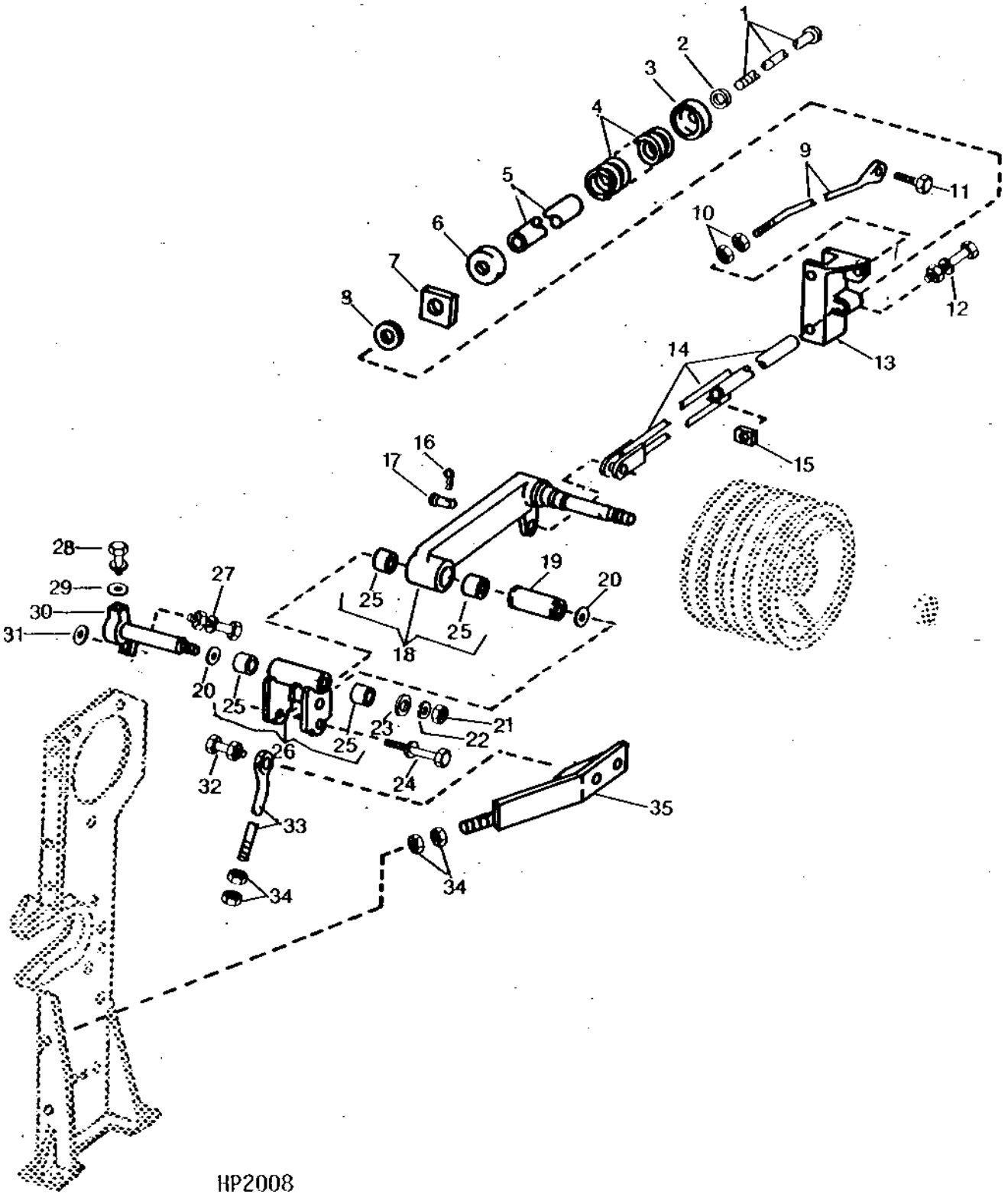
H32309F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	A4730R	O-RING	1		
2	AH86596	SEAL	1		
3	JD8988	BEARING CONE	1		
4	JD8271	BEARING CUP	1		
5	T14323	SNAP RING	2		
6	H89304	SHIELD	2		
7	AH90678	SHEAVE	1		305 MM (12") DIA.
8	JD7449	BEARING CUP	1		
9	JD8134	BEARING CONE	1		
10	T19572T	WASHER	1		
11	14H875	NUT	1		7/8"
12	H89303	CAP	1		
13	JD7788	LUBRICATION FITTING	1		
14	AH84633	BELT SET	2		(MATCHED SET OF TWO)
15	11H218	COTTER PIN	1		3/16" X 1-1/2"

HYDROSTATIC DRIVE BELT TENSIONING MECHANISM

HP2008 -UN-01JAN94



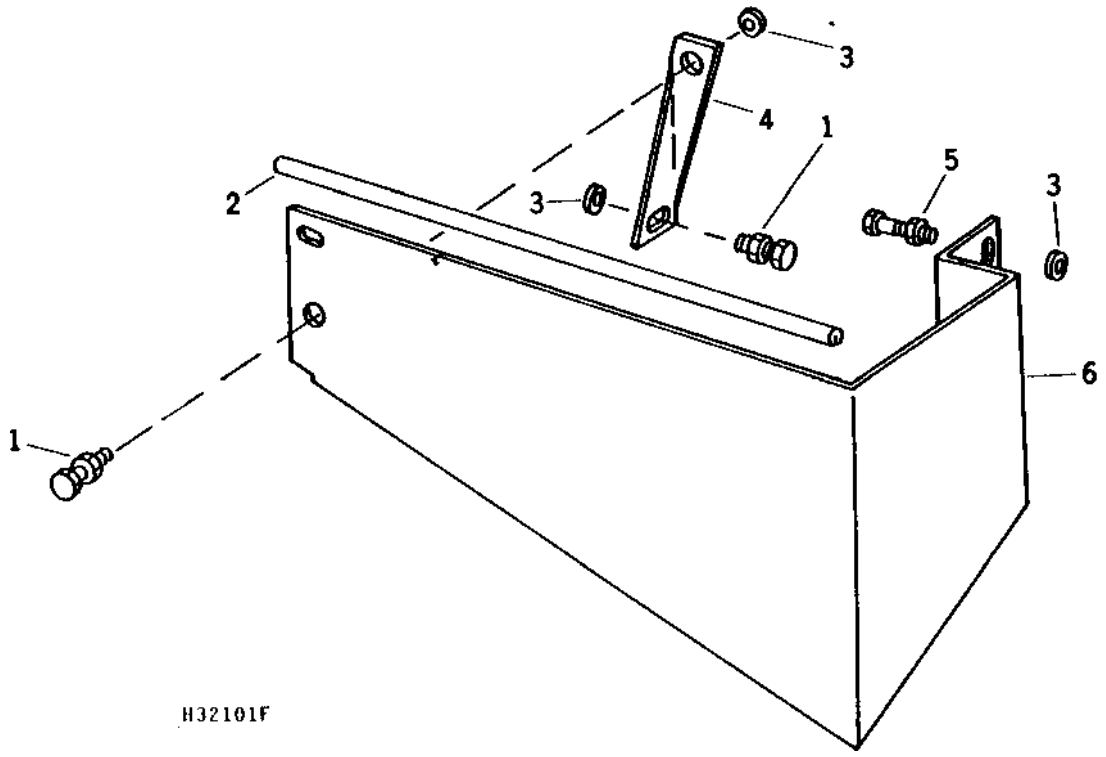
HYDROSTATIC DRIVE BELT TENSIONING MECHANISM - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H97535	BOLT	1		
2	24H1368	WASHER	1		21/32" X 1-5/16" X 0.090"
3	H94247	CAP	1		
4	E36344	SPRING	1		
5	H94248	BUSHING	1		
6	H97542	CAP	1		
7	H103225	CUSHION	1	404256-	
8	R39844	WASHER	1	404256-	
9	H99245	EYEBOLT	1		
10	14H1040	NUT	2		1/2"
11	19H1731	CAP SCREW	1		3/8" X 1"
	12H304	LOCK WASHER	1		3/8"
12	19H1820	CAP SCREW	2		1/2" X 3"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
13	AH93239	BRACKET	1		
14	AH93238	ROD	1		
15	H97536	STRAP	1		
16	11H236	COTTER PIN	1		1/8" X 1"
17	N51590	PIN	1		
18	AH100298	ARM	1		
19	H97525	BUSHING	1		
20	24H1513	WASHER	2		1-13/32" X 2" X 0.060"
21	14H794	NUT	1		3/4"
22	12H236	LOCK WASHER	1		3/4"
23	24H1408	WASHER	1		13/16" X 2-5/16" X 0.060"
24	19H1892	CAP SCREW	1		3/4" X 5-1/4"
	12H236	LOCK WASHER	1		3/4"
25	H101207	BUSHING	4		
26	AH101128	PIVOT	1	-453643	(SUB AH108379)
	AH108379	PIVOT	1		
27	19H2023	CAP SCREW	1		3/8" X 3-1/4"
	12H304	LOCK WASHER	1		3/8"
	14H1047	NUT	1		7/16"
28	19H1731	CAP SCREW	1		3/8" X 1"
	12H304	LOCK WASHER	1		3/8"
29	24H1682	WASHER	1		13/32" X 7/8" X 0.120"
30	AH96236	ARM	1		
	12H236	LOCK WASHER	1		3/4"
	14H794	NUT	1		3/4"
31	24H1682	WASHER	2		13/32" X 7/8" X 0.120"
32	19H1734	CAP SCREW	1		5/8" X 2"
	12H294	LOCK WASHER	1		5/8"
	14H1039	NUT	1		5/8"
33	H97541	EYEBOLT	1		
34	14H1039	NUT	4		5/8"
35	AH96237	BRACE	1		

MEMORANDA

PROPULSION DRIVE COUNTERSHAFT SHIELD (USE WITH FENDERS)
(POSI-TORQ AND HYDROSTATIC GROUND DRIVE)

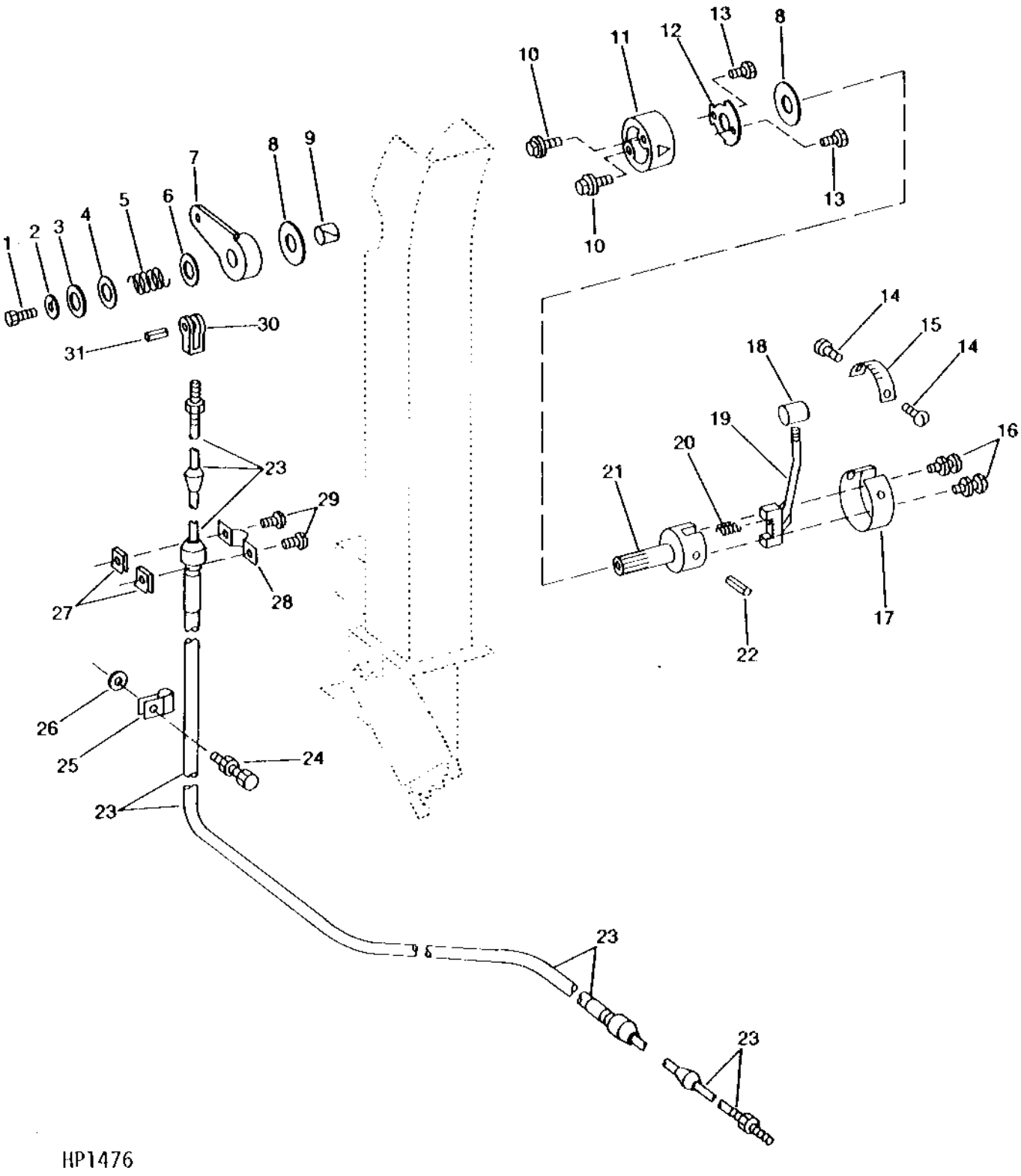
H32101F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1731	CAP SCREW	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
2	H86245	MOLDING	1		
3	24H1305	WASHER	4		13/32" X 13/16" X 0.065"
4	H93223	BRACKET	1		(USE WITH 26" TIRES)
	H94091	BRACKET	1	-615655	(USE WITH 32" TIRES) (SUB H131869)
	H131869	BRACKET	1		(USE WITH 32" TIRES)
5	19H1944	CAP SCREW	2		3/8" X 2-3/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
6	H93227	SHIELD	1		

HYDROSTATIC DRIVE CONTROL CABLE AND LEVER

HP1476 -UN-01JAN94

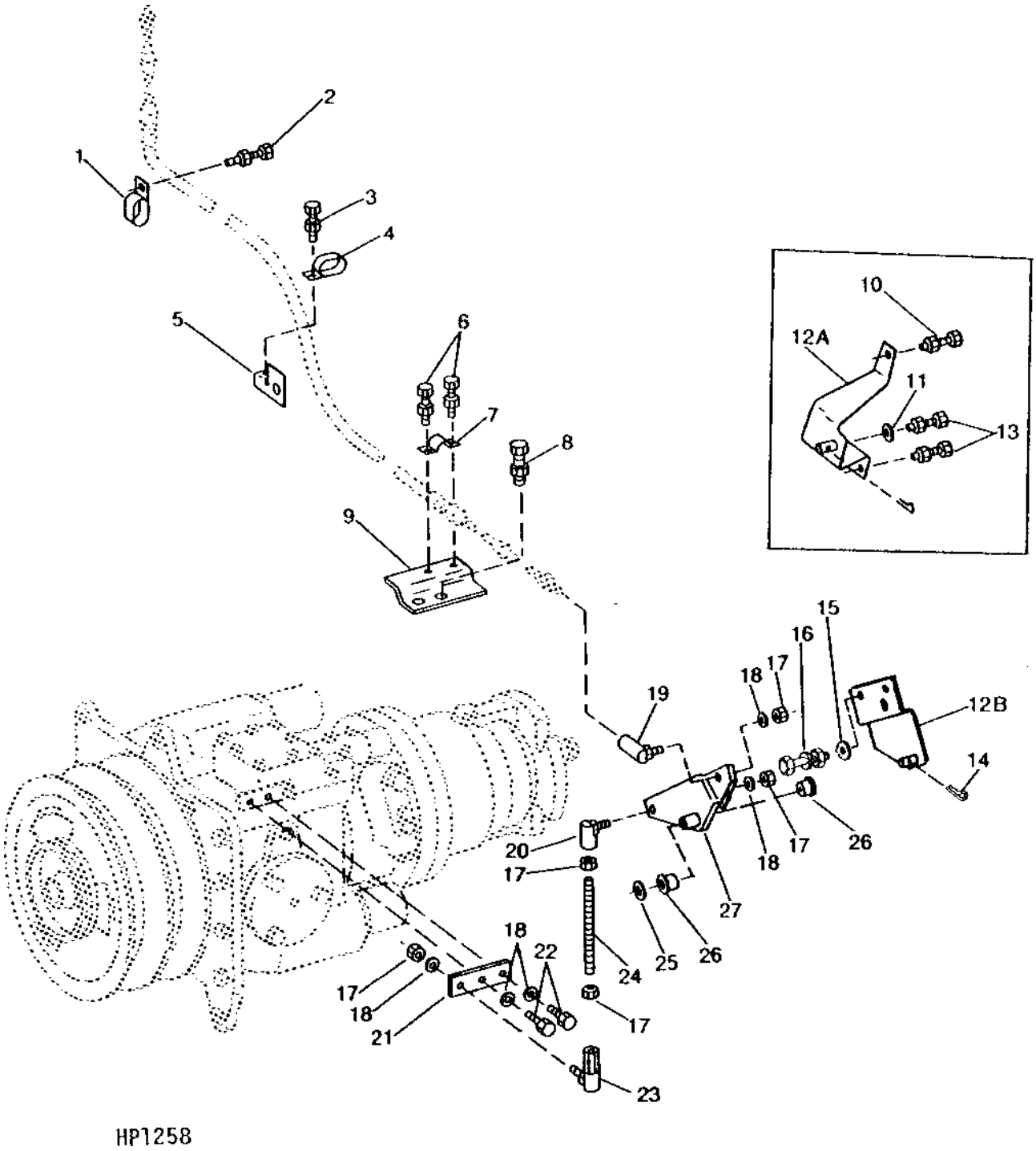


HYDROSTATIC DRIVE CONTROL CABLE AND LEVER - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1948	CAP SCREW	1		1/4" X 3/4"
2	12H302	LOCK WASHER	1		1/4"
3	24H1288	WASHER	1		9/32" X 1" X 1/16"
4	24H1362	WASHER	AR		41/64" X 1" X 0.075"
5	H95368	SPRING	1		
6	24H1287	WASHER	AR		9/32" X 5/8" X 0.065"
7	H95364	ARM	1		
8	H77739	WASHER	2		
9	H98772	BUSHING	1		
10	H100314	SCREW	2		SELF-TAPPING
11	H100103	HUB	1		
12	H93153	PLATE	1		
13	19H2925	SCREW	2		1/4" X 1/2"
14	H98769	SCREW	2		
15	H100171	PLATE	1		
16	H98770	SCREW	2		
	H98771	LOCK WASHER	1		
17	H95709	CAP	1		
18	H87468	KNOB	1		
19	AH98843	LEVER	1	-354740	(SUB AH103442)
	AH103442	LEVER	1	-610727	(SUB H115698)
	H115698	LEVER	1		
20	L468T	SPRING	1		
21	H95363	YOKE	1		
22	34H316	SPRING PIN	1		1/4" X 1-1/2"
23	AH96717	CABLE	1		
24	19H1900	CAP SCREW	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
25	AH80916	CLIP	1		
26	24H1136	WASHER	1		11/32" X 11/16" X 0.065"
27	H93309	NUT	2	-610727	(SUB R50279)
	R50279	NUT	2		
28	H100165	CLAMP	2		
29	37H14	SCREW	2		NO. 10 X 1/2"
30	P42921	YOKE	1	-552975	(SUB M3742T)
	M3742T	YOKE	1		
31	34H310	SPRING PIN	1		1/4" X 3/4"

HYDROSTATIC DRIVE CONTROL CABLE MOUNTING (SUNDSTRAND)
(SERIAL NO. -610300)

HP1258 -UN-01JAN94



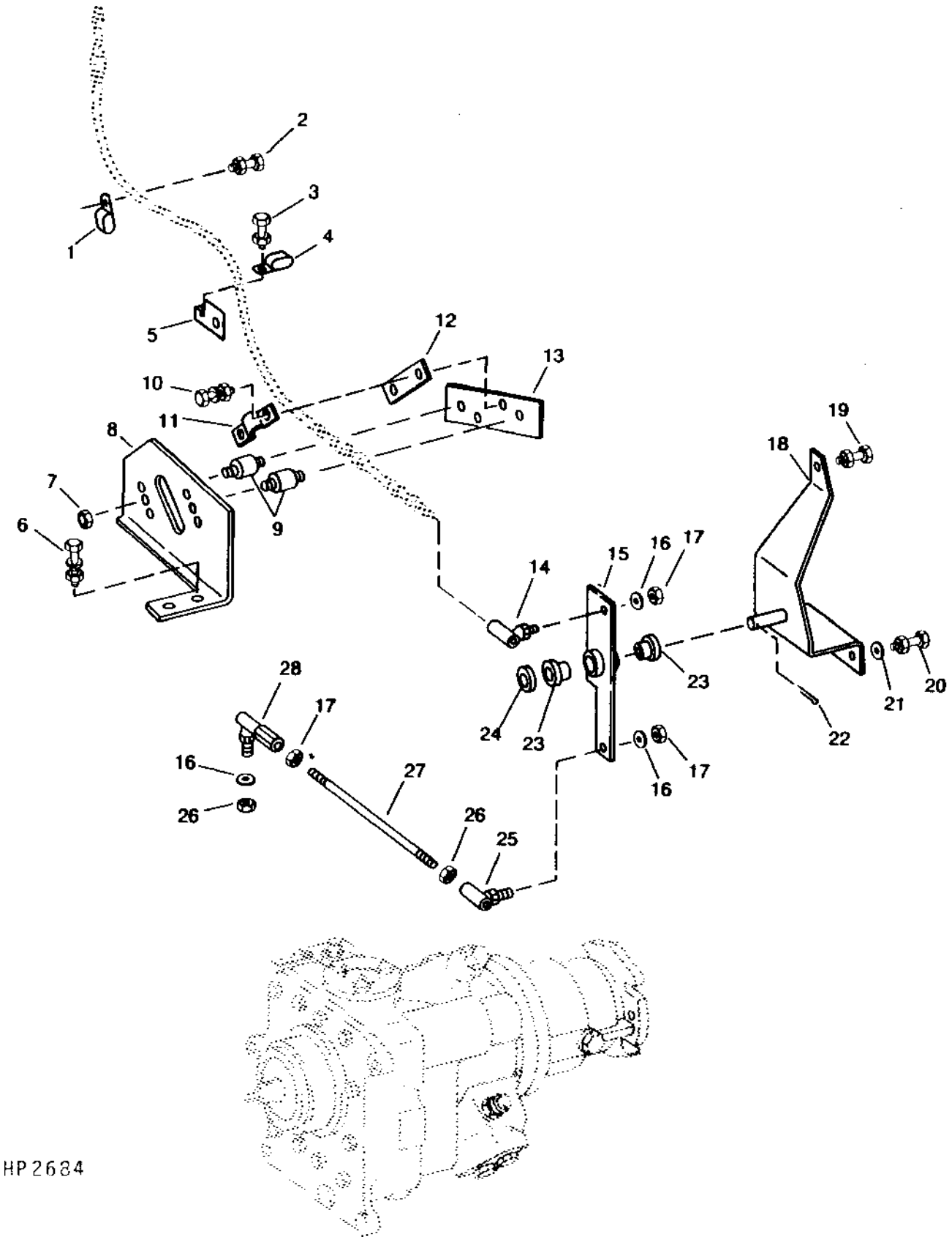
THIS PARTS LISTING IS CONTINUED

HYDROSTATIC DRIVE CONTROL CABLE MOUNTING (SUNDSTRAND) - CONTINUED
(SERIAL NO. -610300)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH77869	CLIP	1		
2	N10216	SELF-LOCKING SCREW	1		
	12H302	LOCK WASHER	1		1/4"
	14H786	NUT	1		1/4"
3	19H1900	CAP SCREW	1		5/16" X 3/4"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
4	AH78237	CLAMP	1		
5	H99524	BRACKET	1		
6	19H2961	SCREW	2		0.190" X 3/4"
	12H246	LOCK WASHER	2		0.190"
	14H778	NUT	2		0.190"
7	H100165	CLAMP	1		
8	19H1731	CAP SCREW	1		3/8" X 1"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
9	H99862	BRACKET	1		
10	N11220	BUSHING	1	-502550	
	N10213	LOCK NUT	1	-502550	
11	24H1304	WASHER	1	-502550	13/32" X 23/32" X 0.120"
12A	AH101685	SUPPORT	1	-502550	
12B	AH108367	BRACKET	1	502551-	
13	19H1731	CAP SCREW	2	-502550	3/8" X 1"
	12H304	LOCK WASHER	2	-502550	3/8"
	14H812	NUT	2	-502550	
14	11H234	COTTER PIN	1		3/32" X 1"
15	24H1305	WASHER	1	502551-	13/32" X 13/16" X 0.065"
16	19H1732	CAP SCREW	2	502551-	3/8" X 1-1/4"
	12H304	LOCK WASHER	2	502551-	3/8"
	14H812	NUT	2	502551-	3/8"
17	14H650	NUT	5		5/16"
18	12H303	LOCK WASHER	5		5/16"
19	AH98290	BALL JOINT	1		
20	AM35116	BALL JOINT	1	-474740	(SUB AM38386)
	AM38386	BALL JOINT	1	-503879	(SUB AM38782)
	AM38782	BALL JOINT	1		
21	H98352	STRAP	1	-630700	(SUB H123032)
	H123032	ARM	1		
22	19H1900	CAP SCREW	2		5/16" X 3/4"
23	AH98289	BALL JOINT	1		
24	H99860	STUD	1		
25	24H1338	WASHER	1		33/64" X 7/8" X 0.048"
26	H93442	WASHER	2		
27	AH101684	CRANK	1	-502550	(NO LONGER AVAILABLE)
	AH108366	CRANK	1	502551-	

HYDROSTATIC DRIVE CONTROL CABLE MOUNTING (SUNDSTRAND AND EATON)
(SERIAL NO. 610301-)

HP2684 -UN-01JAN94



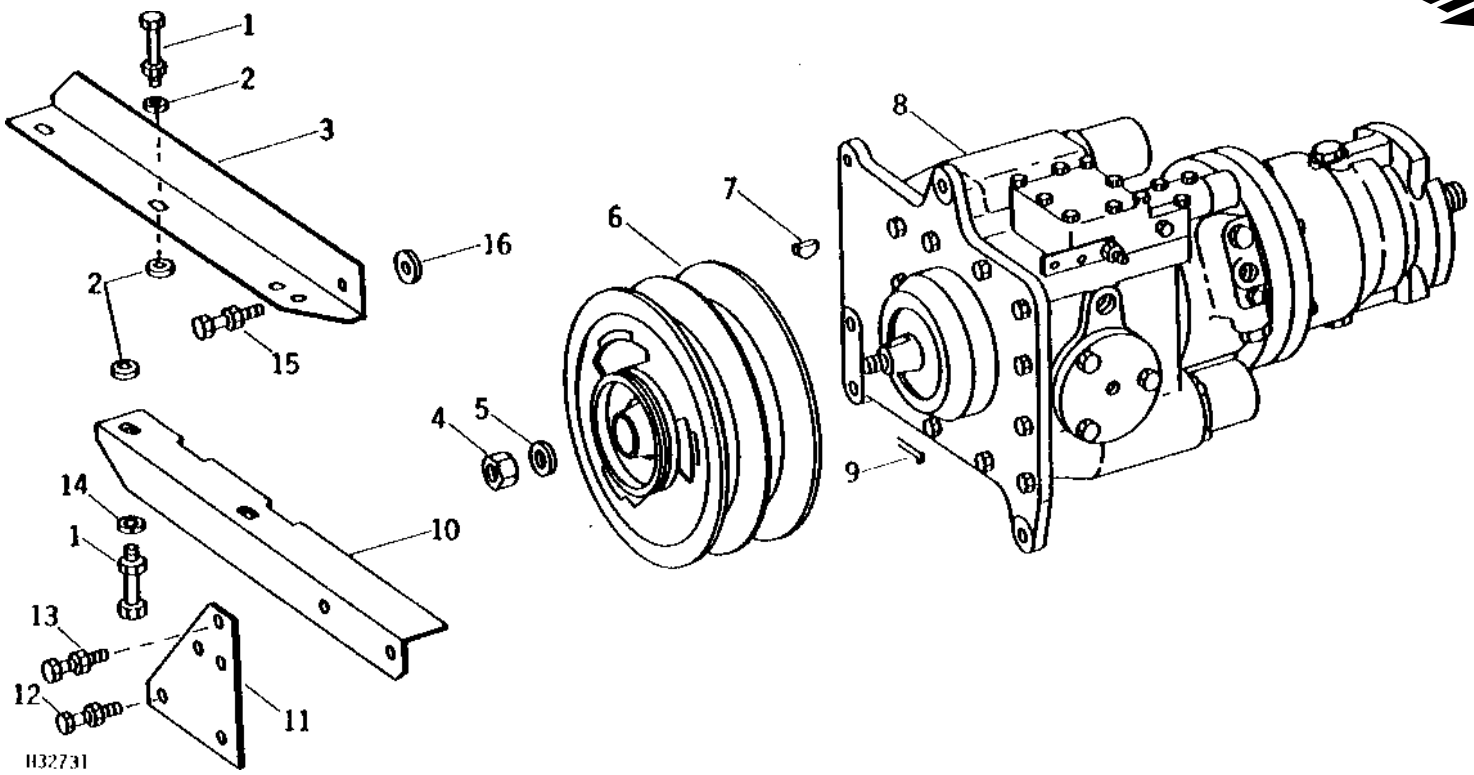
HYDROSTATIC DRIVE CONTROL CABLE MOUNTING (SUNDSTRAND AND EATON) - CONTINUED
(SERIAL NO. 610301-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH77869	CLIP	1		
2	N10216	SELF-LOCKING SCREW	1		
	12H302	LOCK WASHER	1		1/4"
	14H786	NUT	1		1/4"
3	19H1900	CAP SCREW	1		5/16" X 3/4"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
4	AH78237	CLAMP	1		
5	H99524	BRACKET	1		
6	19H1731	CAP SCREW	1		3/8" X 1"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
7	M40333	LOCK NUT	4	615382-	
8	H105280	ANGLE	1	-615381	
	H131418	BRACKET	1	615382-	
9	AH126657	ISOLATOR	2	615382-	
10	19H2961	SCREW	2		0.190" X 3/4"
	12H246	LOCK WASHER	2		0.190"
	14H778	NUT	2		0.190"
11	H100165	CLAMP	1		
12	E52149	STRAP	1		
13	H131419	PLATE	1	615382-	
14	AH98290	BALL JOINT	1		
15	AH96775	SUPPORT	1		
16	12H303	LOCK WASHER	5		5/16"
17	14H650	NUT	3		5/16"
18	AH96774	SUPPORT	1		
19	N112200	SELF-LOCKING SCREW	1		
	N10213	LOCK NUT	1		
20	19H1731	CAP SCREW	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
21	24H1304	WASHER	1		13/32" X 23/32" X 0.120"
22	11H234	COTTER PIN	1		3/32" X 1"
23	H93442	WASHER	2		
24	24H1338	WASHER	1		33/64" X 7/8" X 0.048"
25	AM38782	BALL JOINT	1		
26	14H882	NUT	2		5/16", JAM
27	H99861	STUD	1		
28	AH98289	BALL JOINT	1		

MEMORANDA

HYDROSTATIC DRIVE UNIT, SUPPORTS AND SHEAVES (SUNDSTRAND)
(SERIAL NO. -610300)

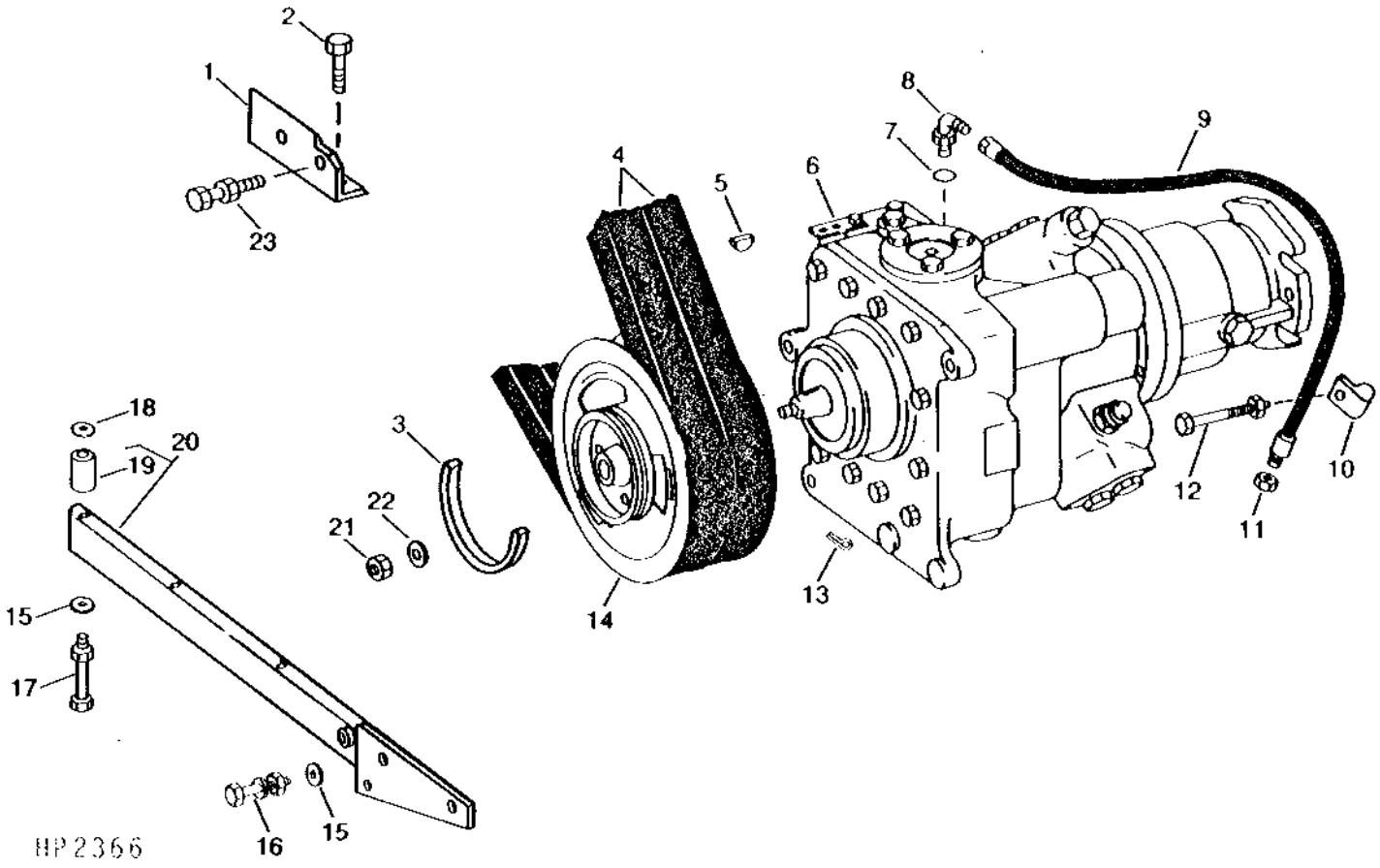
H32731 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1820	CAP SCREW	4		1/2" X 3"
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
	08H4435	CAP SCREW	2		1/2" X 10-1/4", (SIDEHILL)
	12H301	LOCK WASHER	4		1/2", (SIDEHILL)
	14H1040	NUT	4		1/2", (SIDEHILL)
2	24H1111	WASHER	AR		17/32" X 1-1/16" X 0.090"
	24H1254	WASHER	2		17/32" X 1-1/8" X 0.105", (SIDEHILL)
3	H100606	ANGLE	1		
4	H77201	NUT	1		
5	24H1465	WASHER	1		1-3/32" X 1-3/4" X 0.060"
6	H91621	SHEAVE	1		299 MM AND 154 MM (11-3/4" AND 6-1/16") DIAS.
7	26H41	SHAFT KEY	1		5/16" X 2-1/8"
8	AH98889	TRANSMISSION	1	-452500	(INCLUDES H77201) (REMANUFACTURED)
	AH107887	TRANSMISSION	1	452501-	(REMANUFACTURED)
9	11H237	COTTER PIN	1		1/8" X 2"
10	H94412	ANGLE	1		
11	H89608	GUSSET	1		
12	19H1815	CAP SCREW	2		1/2" X 1-1/4"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
13	19H1777	CAP SCREW	2		1/2" X 1-3/4"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
14	24H1254	WASHER	2		17/32" X 1-1/8" X 0.105", (LEVEL LAND)
15	19H1831	CAP SCREW	1		1/2" X 2"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
16	24H1625	WASHER	1	354914-	17/32" X 1" X 0.120"

HYDROSTATIC DRIVE UNIT, SUPPORTS AND SHEAVES (SUNDSTRAND AND EATON) (SERIAL NO. 610301-)

HP2366 -UN-01JAN94

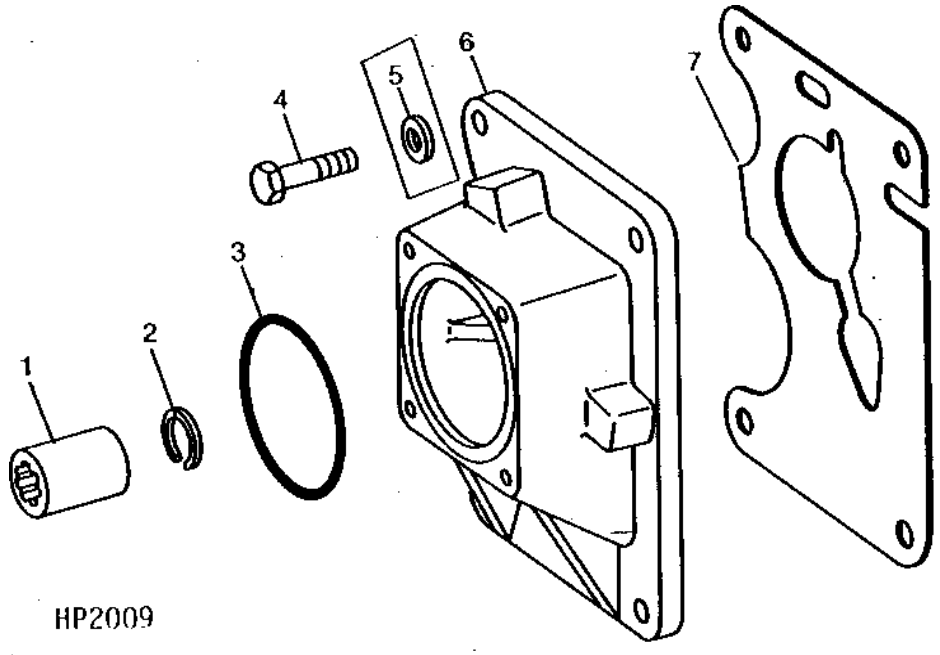


HYDROSTATIC DRIVE UNIT, SUPPORTS AND SHEAVES - CONTINUED
(SUNDSTRAND AND EATON) (SERIAL NO. 610301-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H123033	ANGLE	1		UPPER
2	19H1821	CAP SCREW	2		7/16" X 1-1/4"
3	T32517	BELT	1		"V"
4	AH84633	BELT SET	1		
5	26H41	SHAFT KEY	1		5/16" X 2-1/8"
6	AH119038	TRANSMISSION	1		(REMANUFACTURED) (SUNDSTRAND)
	AH112682	TRANSMISSION	1		(REMANUFACTURED) (EATON)
7	R28782	O-RING	1		
8	AH63565	ELBOW FITTING	1		90°
9	AH87133	HYDRAULIC HOSE	1		
10	AH77724	CLIP	1		
11	H102543	FITTING	1		
12	19H1900	CAP SCREW	1		5/16" X 3/4"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
13	11H237	COTTER PIN	1		1/8" X 2"
14	H91621	SHEAVE	1		299 MM AND 154 MM (11-3/4" AND 6-1/16" DIAS.)
15	24H1111	WASHER	2		17/32" X 1-1/16" X 0.090"
16	19H1831	CAP SCREW	2		1/2" X 2"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
17	08H4226	CAP SCREW	2		1/2" X 6-1/2"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
18	T35025	WASHER	2		
19	.....	BUSHING	2		
20	AH118067	SUPPORT	1		
21	H77201	NUT	1		
22	24H1465	WASHER	1		1-3/32" X 1-3/4" X 0.060"
23	19H1732	CAP SCREW	2		3/8" X 1-1/4"

HYDROSTATIC DRIVE MOTOR MOUNTING AND COUPLER

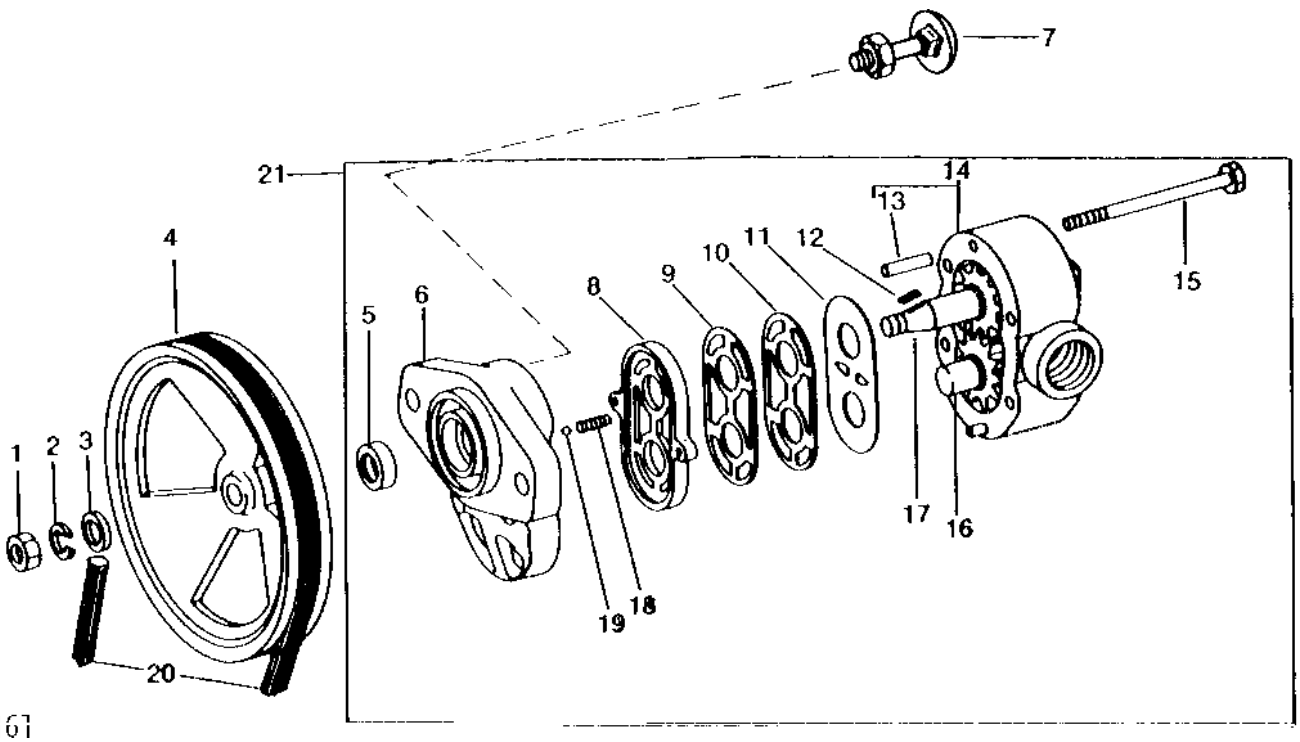
HP2009 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H98238	SPLINED COUPLING	1		
2	U16538	SNAP RING	1	-552975	(SUB M41029)
	M41029	SNAP RING	1		
3	C11884	O-RING	1	-564314	
	T43514	GASKET	1	564315-	
4	19H2550	CAP SCREW	4	-553313	1/2" X 1-5/8"
	12H301	LOCK WASHER	4	-553313	1/2"
	19H3560	CAP SCREW	4	553314-	1/2" X 1-1/2"
5	24H1254	WASHER	4	-553313	17/32" X 1-1/8" X 0.105"
6	H76141	BRACKET	1		
7	PT94	SEALANT	1	-504198	(SUB TY15130) (NO LONGER AVAILABLE)
	TY15130	SEALANT	1		

HYDROSTATIC DRIVE CHARGE PUMP (SUNDSTRAND AND EATON)

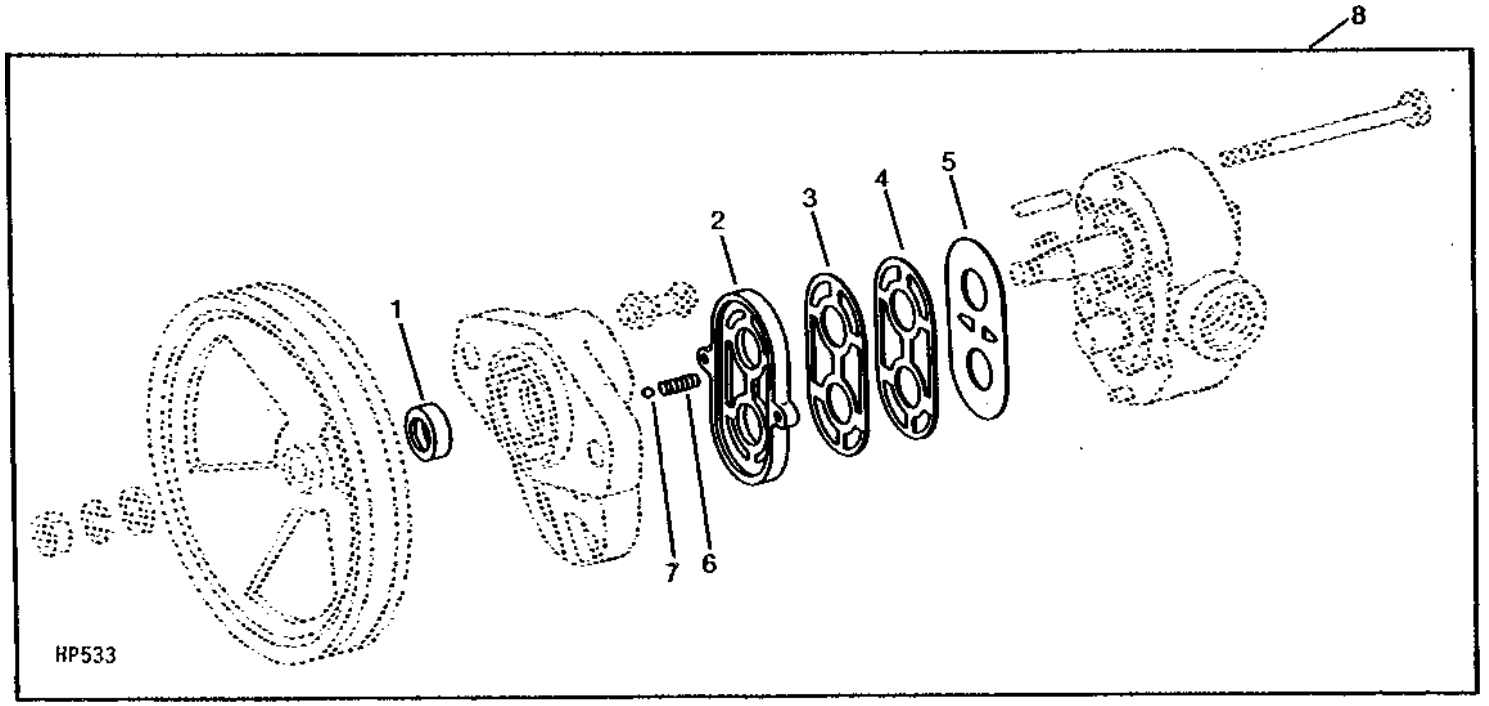
HP1461 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14H846	NUT	1		3/8"
2	12H304	LOCK WASHER	1		3/8"
3	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
4	H83359	SHEAVE	1		135 MM (5-21/64") DIA.
5	AT14620	SEAL	1		(KIT AH63109)
6	AH64829	PLATE	1	-452762	(SUB AH108840 AND (2) 24H1305)
	AH108840	PLATE	1		(TWO 24H1305 REQUIRED)
7	03H1480	BOLT	2		3/8" X 1-1/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
8	T16527	SEAL	1		(KIT AH63109)
9	E51208	GASKET	1		
10	T16526	GASKET	1		(KIT AH63109)
11	T16523	DIAPHRAGM	1		(KIT AH63109)
12	H30756	SHAFT KEY	1		
13	E18044	DOWEL PIN	2	-630700	(SUB R42882)
	R42882	DOWEL PIN	2		
14	AH78798	HOUSING	1		
15	H28156	SCREW	4	-453595	
	H30972	BOLT	4	453596-	
16	AT14628	STEERING GEAR	1		
17	AH63106	GEAR	1		
18	H22695	SPRING	2		(KIT AH63109)
19	H22694	BALL	2		(KIT AH63109)
20	T199T	BELT	1	-610300	"V"
	T32517	BELT	1	610301-	"V"
21	AH76156	HYDRAULIC PUMP	1	-452762	(SUB AH108841)
	AH108841	PUMP	1		
..	AH63109	SEAL KIT	1		KIT, SEAL REPAIR

KIT, HYDROSTATIC DRIVE CHARGE PUMP

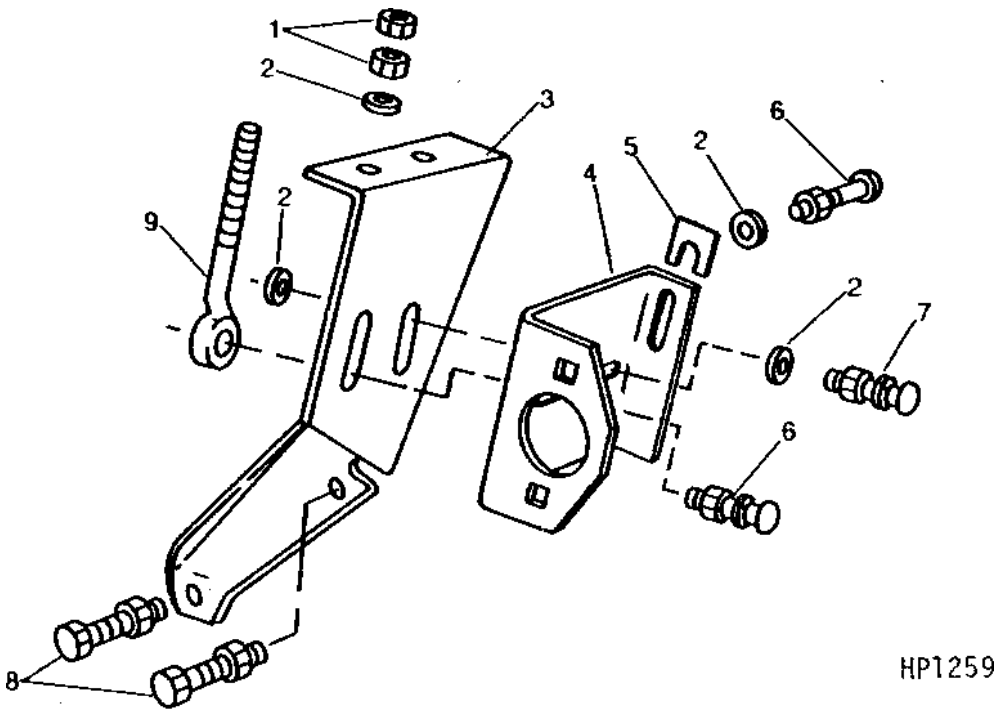
HP533 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AT14620	SEAL	1		
2	T16527	SEAL	1		
3	E51208	GASKET	1		
4	T16526	GASKET	1		
5	T16523	DIAPHRAGM	1		
6	H22695	SPRING	2		
7	H22694	BALL	2		
8	AH63109	SEAL KIT	1		
..	H30844	O-RING	1		(NOT USED THIS APPLICATION)
..	H30973	WASHER	1		(NOT USED THIS APPLICATION)
..	R394R	O-RING	1		(NOT USED THIS APPLICATION)
..	.....	O-RING	3		(NOT USED THIS APPLICATION)

HYDROSTATIC DRIVE CHARGE PUMP MOUNTING (SUNDSTRAND)
(SERIAL NO. -610300)

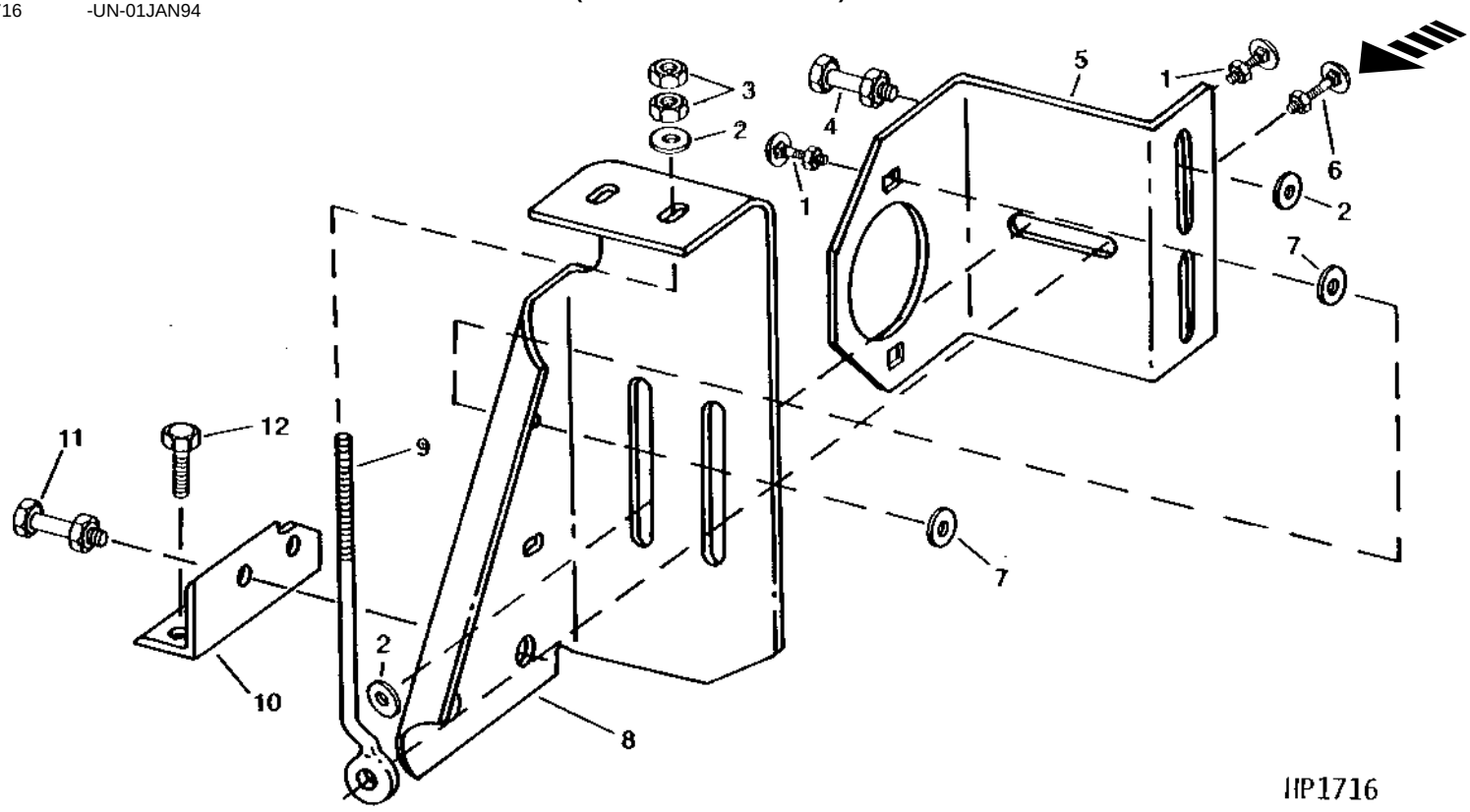
HP1259 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14H812	NUT	2		3/8"
2	24H1305	WASHER	4		13/32" X 13/16" X 0.065"
3	H94519	ARM	1		
4	H99525	BRACKET	1	-406800	
	H108228	BRACKET	1	406801-502550	
	H109734	BRACKET	1	502551-	
5	H99298	STRAP	1		(4 OR LESS USED)
6	03H1468	BOLT	2		3/8" X 1-3/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
7	03H1480	BOLT	1		3/8" X 1-1/4"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
8	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
9	H77192	EYEBOLT	1		

HYDROSTATIC DRIVE CHARGE PUMP MOUNTING (SUNDSTRAND AND EATON)
(SERIAL NO. 610301-)

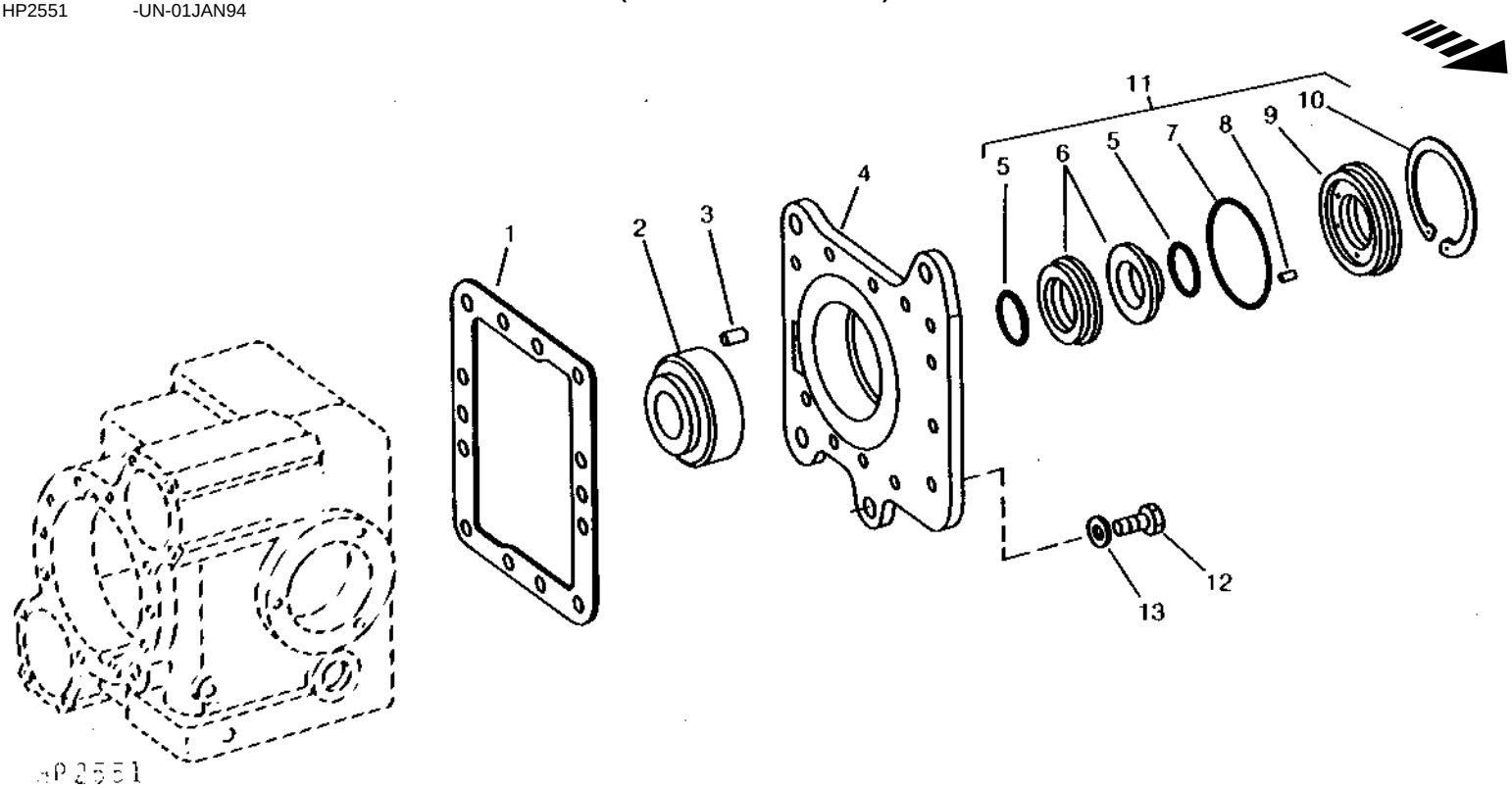
HP1716 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H1557	BOLT	3		3/8" X 1-1/4"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
2	24H1305	WASHER	4		13/32" X 13/16" X 0.065"
3	14H812	NUT	2		3/8"
4	19H3411	CAP SCREW	2		3/8" X 1-1/8"
	N10215	LOCK NUT	2		
5	H108228	BRACKET	1		
6	03H1495	BOLT	1		3/8" X 1-1/2"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
7	24H1305	WASHER	AR		13/32" X 13/16" X 0.065", (4 OR LESS USED)
8	H98478	ARM	1		
9	H77192	EYEBOLT	1		
10	H123033	ANGLE	1		
11	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
12	19H1821	CAP SCREW	2		7/16" X 1-1/4"

HYDROSTATIC DRIVE PUMP FRONT COVER, BEARING, AND SEAL ASSEMBLIES (SUNDSTRAND)
(SERIAL NO. -610300)

HP2551 -UN-01JAN94

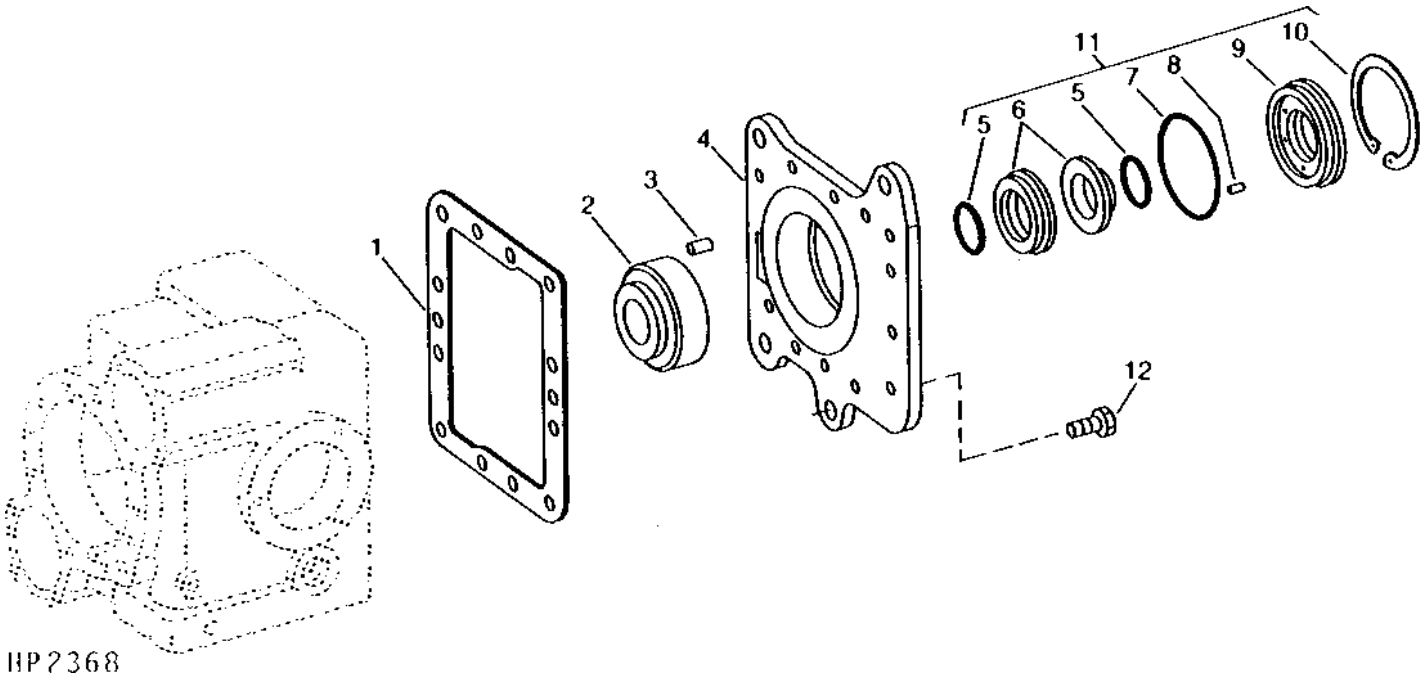


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H81616	GASKET	1		(KIT AH96662)
2	AH65355	BEARING KIT	1		
3	H63245	PIN	2		
4	H81615	COVER	1		
5	H64811	O-RING	2		
6	.....	SEAL	1		
7	H64810	O-RING	1		
8	H63243	SPRING	8		
9	AH65353	RETAINER	1		
10	H64809	SNAP RING	1		
11	AH65354	SEAL KIT	1	-610300	SHAFT SEAL REPAIR, (CONSISTS OF (8) H63243, H64810 AND (2) H64811) (SUB AH118956)
12	19H1821	CAP SCREW	12		7/16" X 1-1/4"
13	24H1323	WASHER	12		15/32" X 13/16" X 0.090"
..	AH96662	KIT	1		SEAL AND O-RING REPAIR

NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH98889 HYDROSTATIC DRIVE UNIT.

HYDROSTATIC DRIVE PUMP FRONT COVER, BEARING, AND SEAL ASSEMBLIES (SUNDSTRAND)
(SERIAL NO. 610301-)

HP2368 -UN-01JAN94

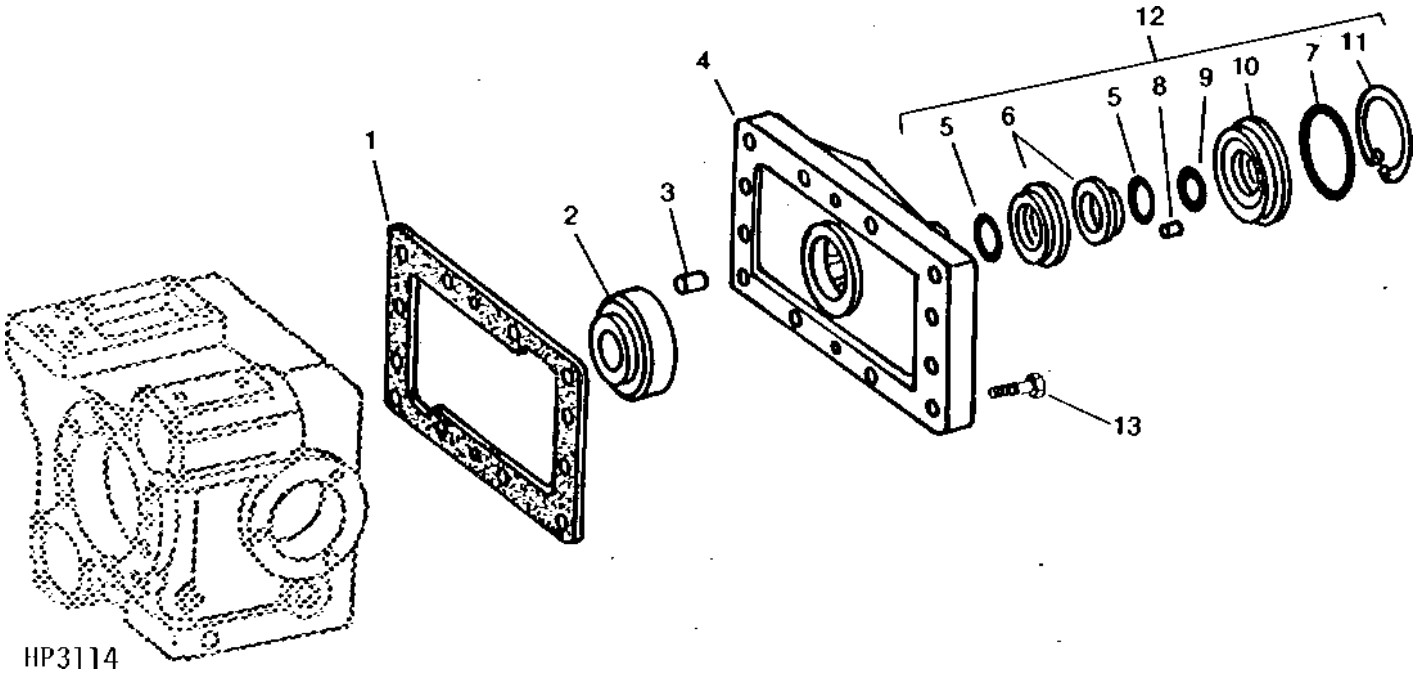


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H81616	GASKET	1		(KIT AH96662)
2	AH65355	BEARING KIT	1		
3	H63245	PIN	2		
4	H122389	COVER	1		
5	H64811	O-RING	2		
6	.....	SEAL	1		
7	H64810	O-RING	1		
8	H63243	SPRING	8		
9	.....	RETAINER	1		
10	H64809	SNAP RING	1		
11	AH118956	SEAL	1	-625363	SHAFT SEAL REPAIR (CONSISTS OF (8) H63243, H64810, (2) H64811, H64809, AND RETAINER)
					(SUB AT60280)
	AT60280	KIT	1		(SHAFT SEAL REPAIR)
12	19H1821	CAP SCREW	12		7/16" X 1-1/4"
..	AH96662	KIT	1		SEAL AND O-RING REPAIR

NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH107887 HYDROSTATIC DRIVE UNIT.

HYDROSTATIC DRIVE PUMP FRONT COVER, BEARING AND SEAL ASSEMBLIES (EATON)
(SERIAL NO. 610301-)

HP3114 -UN-01JAN94

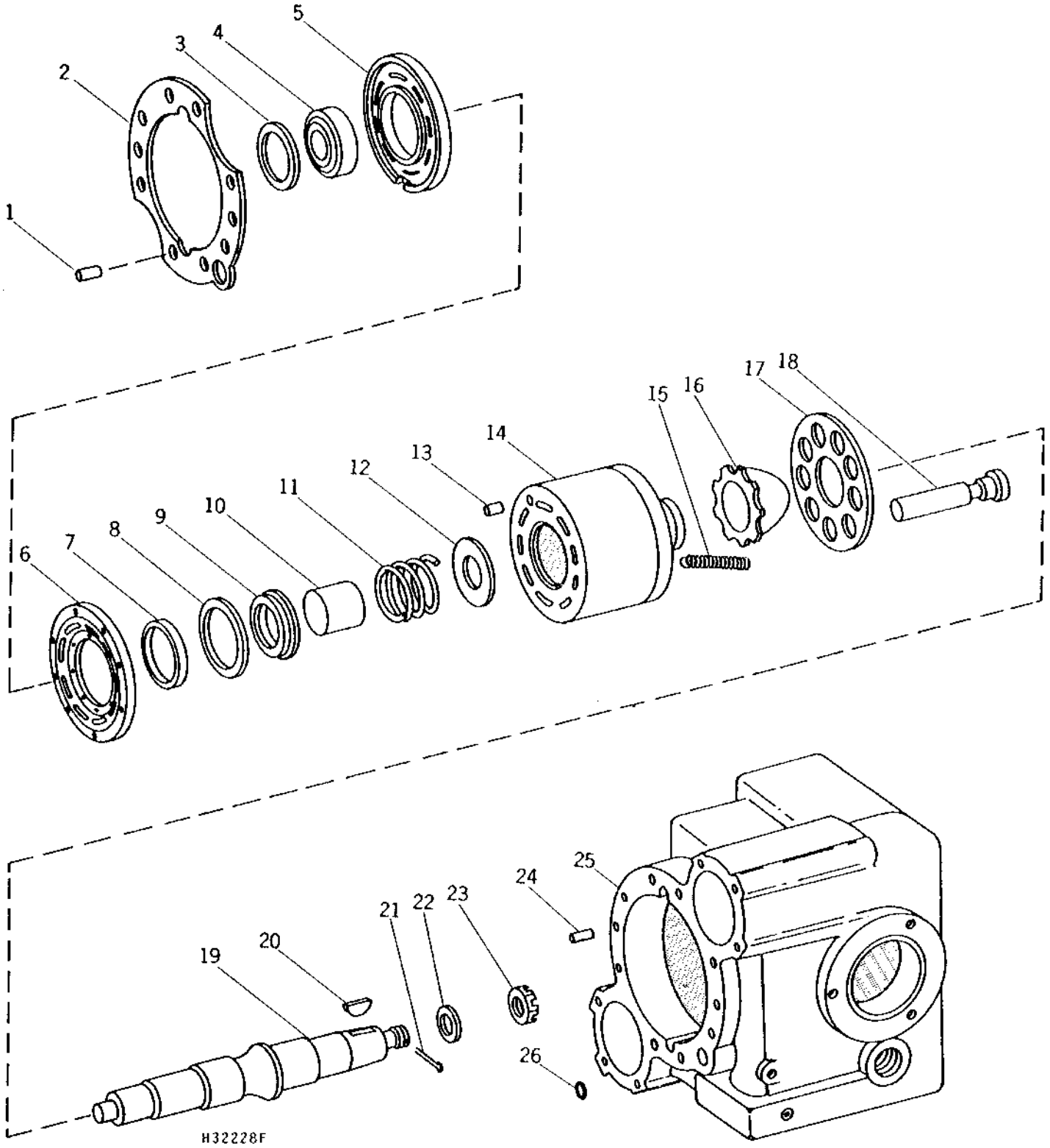


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H115060	GASKET	1		
2	AH65355	BEARING KIT	1		
3	H63271	PIN	2		
4	H115499	FLANGE	1		
5	P50635	O-RING	2	-630700	
	N196034	O-RING	2		
6	.....	SEAL	1		
7	T19832	O-RING	1		
8	N191174	SPRING	6		
9	U15415	O-RING	1		
10	.....	RETAINER	1		
11	N126612	SNAP RING	1		
12	AN190759	SEAL KIT	1	-610727	(SUB AN192380)
	AN192380	SEAL KIT	1	-630700	(SUB AN193085)
	AN193085	SEAL KIT	1		
13	19H1821	CAP SCREW	12		7/16" X 1-1/4"

NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH112682 HYDROSTATIC DRIVE UNIT.

HYDROSTATIC DRIVE PUMP HOUSING, SHAFT AND CYLINDER BLOCK ASSEMBLY (SUNDSTRAND)
(SERIAL NO. -610300)

H32228F -UN-01JAN94



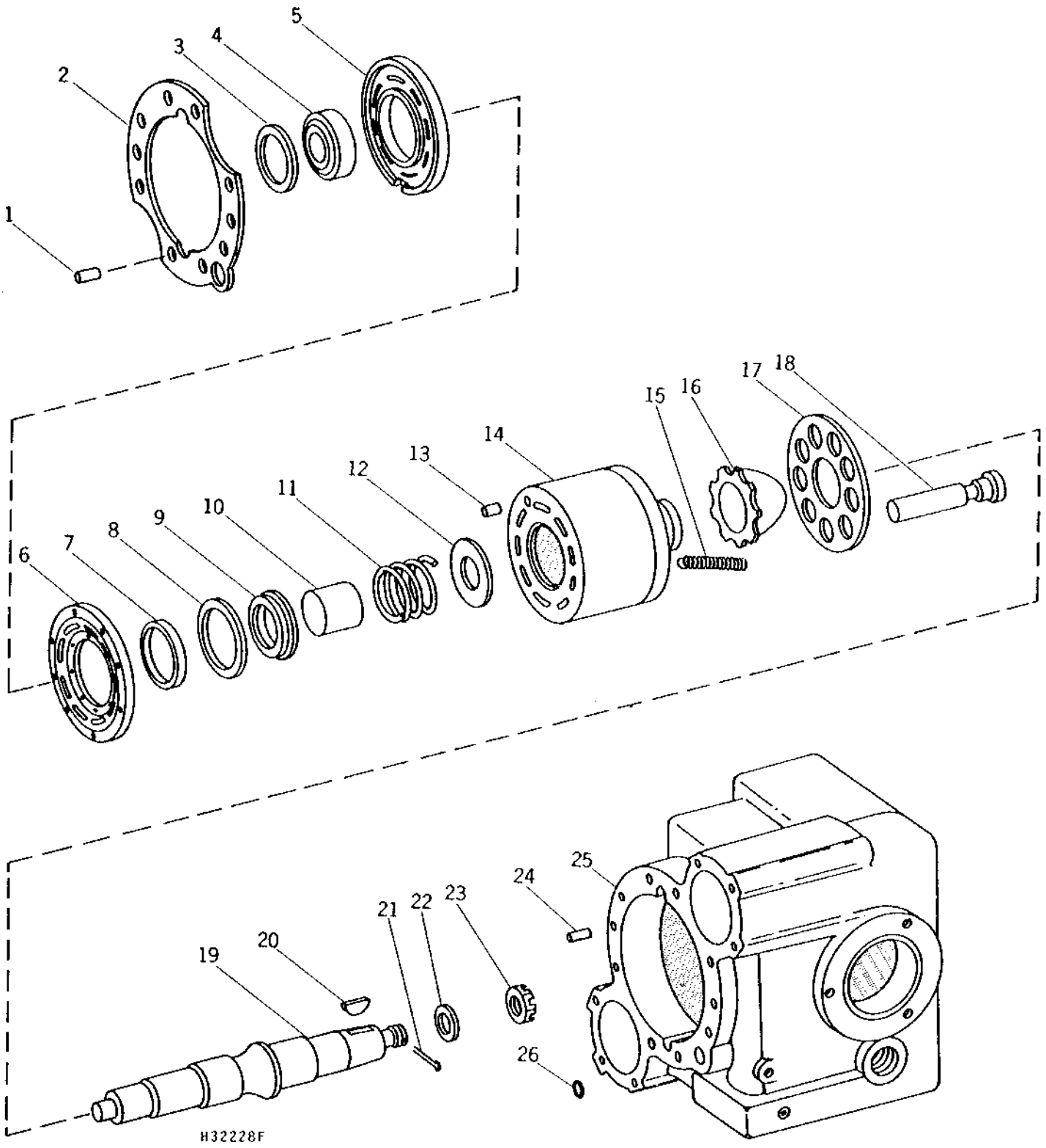
HYDROSTATIC DRIVE PUMP HOUSING, SHAFT AND CYLINDER BLOCK ASSEMBLY (SUNDSTRAND) - CONTINUED
(SERIAL NO. -610300)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H63271	PIN	1		
2	H64829	GASKET	1		(KIT AH96662)
3	H81607	SHIM	AR		.254 MM (.010")
4	AH65358	BEARING	1		
5	H81618	PLATE	1		
6	H64827	PLATE	1	-452500	(KIT AH96669) (SUB H109350)
	H109350	PLATE	1	-610300	HIGH PRESSURE, (KIT AH96669 OR AH110890) (SUB H122392)
	H122392	PLATE	1		
7	H64826	GUIDE	1		(KIT AH96669 OR AH110890)
8	H64825	SNAP RING	1		(KIT AH96669 OR AH110890)
9	H64824	RETAINER	1		(KIT AH96669 OR AH110890)
10	H64823	BUSHING	1		(KIT AH96669 OR AH110890)
11	H98068	SPRING	1		(KIT AH96669 OR AH110890)
12	H64821	WASHER	1		(KIT AH96669 OR AH110890)
13	H63270	PIN	1		(KIT AH96669 OR AH110890)
14	AH90557	CYLINDER BLOCK	1		(KIT AH96669 OR AH110890)
15	H89093	SPRING	6		(KIT AH96669 OR AH110890)
16	H64819	GUIDE	1		(KIT AH96669 OR AH110890)
17	H64818	RETAINER	1		(KIT AH96669 OR AH110890)
18	AH96666	PISTON	9		(KIT AH96669 OR AH110890)
19	H81614	DRIVE SHAFT	1		
20	26H41	SHAFT KEY	1		5/16" X 2-1/8"
21	11H237	COTTER PIN	1		1/8" X 2"
22	24H1465	WASHER	1		1-3/32" X 1-3/4" X 0.060"
23	H77201	NUT	1		SLOTTED
24	H63245	PIN	4		
25	H97282	HOUSING	1		
26	H81608	O-RING	1		(KIT AH96662)
..	AH96662	KIT	1		SEAL AND O-RING REPAIR
..	AH96669	KIT	1	-456060	CYLINDER BLOCK, (SUB AH110890)
..	AH110890	KIT	1		CYLINDER BLOCK
..	AH118959	KIT	1		CYLINDER BLOCK, (USE WITH H122390)

NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH98889 HYDROSTATIC DRIVE UNIT.

HYDROSTATIC DRIVE PUMP HOUSING, SHAFT AND CYLINDER BLOCK ASSEMBLY (SUNDSTRAND)
(SERIAL NO. 610301-)

H32228F -UN-01JAN94



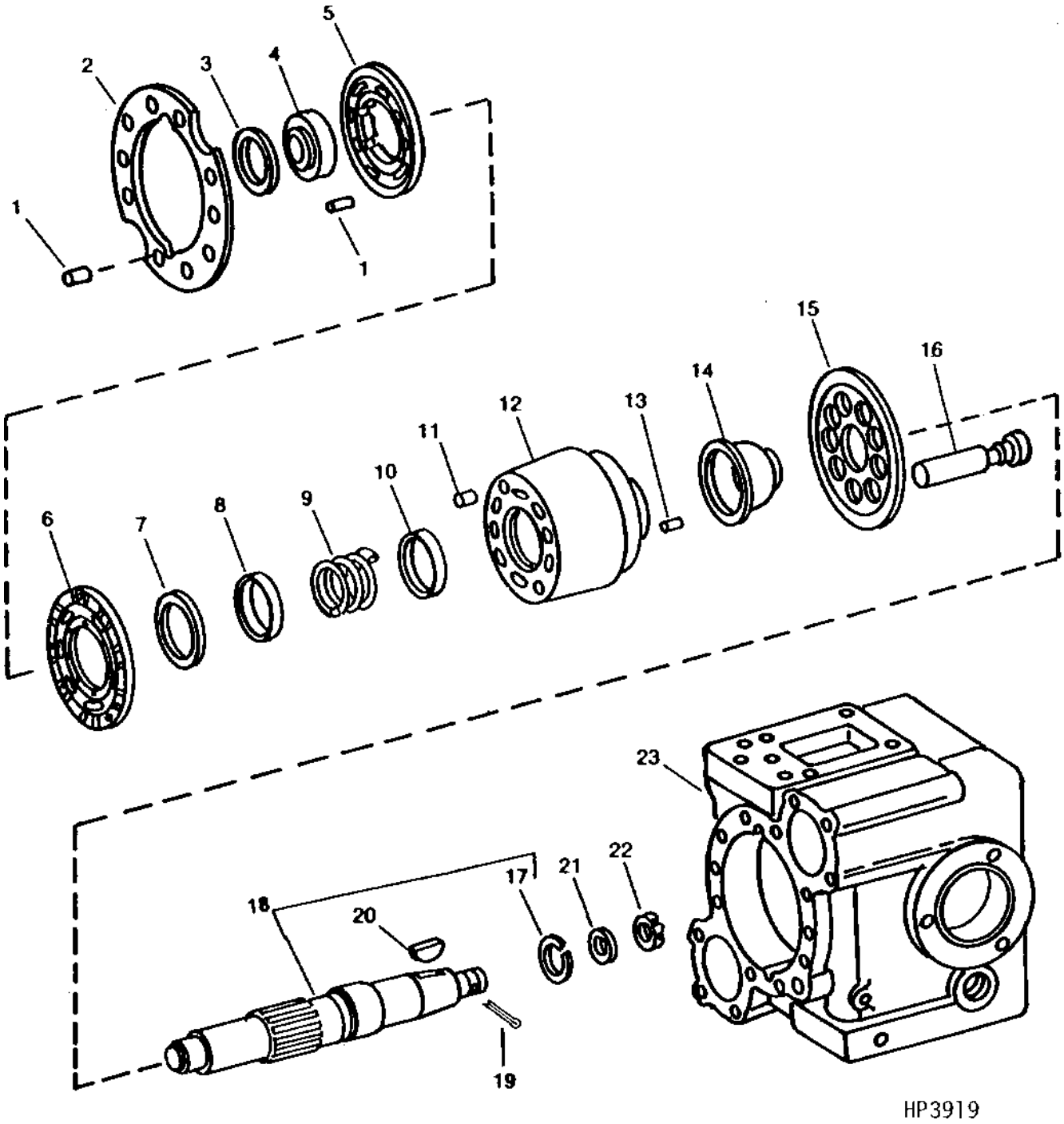
HYDROSTATIC DRIVE PUMP HOUSING, SHAFT, AND CYLINDER BLOCK ASSEMBLY - CONTINUED (SUNDSTRAND) (SERIAL NO. 610301-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H63271	PIN	1		
2	H64829	GASKET	1		(KIT AH96662)
3	H81607	SHIM	AR		.254 MM (.010")
4	AH65358	BEARING	1		
5	H122390	PLATE	1		
6	H122392	PLATE	1	-452500	HIGH PRESSURE, (KIT AH118959)
7	.....	GUIDE	1		(KIT AH118959 WITH H122390)
8	.....	SNAP RING	1		(KIT AH118959 WITH H122390)
9	.....	RETAINER	1		(KIT AH118959 WITH H122390)
10	.....	BUSHING	1		(KIT AH118959 WITH H122390)
11	.....	SPRING	1		(KIT AH118959 WITH H122390)
12	.....	WASHER	1		(KIT AH118959 WITH H122390)
13	H63270	PIN	1		(KIT AH118959 WITH H122390)
14	.....	CYLINDER BLOCK	1		(KIT AH118959 WITH H122390)
15	.....	SPRING	6		(KIT AH118959 WITH H122390)
16	.....	GUIDE	1		(KIT AH118959 WITH H122390)
17	.....	RETAINER	1		(KIT AH118959 WITH H122390)
18	AH118958	PISTON	9		(KIT AH118959 WITH H122390)
19	H81614	DRIVE SHAFT	1		
20	26H41	SHAFT KEY	1		5/16" X 2-1/8"
21	11H237	COTTER PIN	1		1/8" X 2"
22	24H1465	WASHER	1		1-3/32" X 1-3/4" X 0.060"
23	H77201	NUT	1		SLOTTED
24	H63245	PIN	4		
25	H97282	HOUSING	1		
26	H81608	O-RING	1		(KIT AH96662)
..	AH96662	KIT	1		SEAL AND O-RING REPAIR
..	AH118959	KIT	1		CYLINDER BLOCK, (USE WITH H122390)

NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH119038 HYDROSTATIC DRIVE UNIT.

HYDROSTATIC DRIVE PUMP HOUSING, SHAFT AND CYLINDER BLOCK ASSEMBLY (EATON)
(SERIAL NO 610301-)

HP3919 -UN-01JAN94



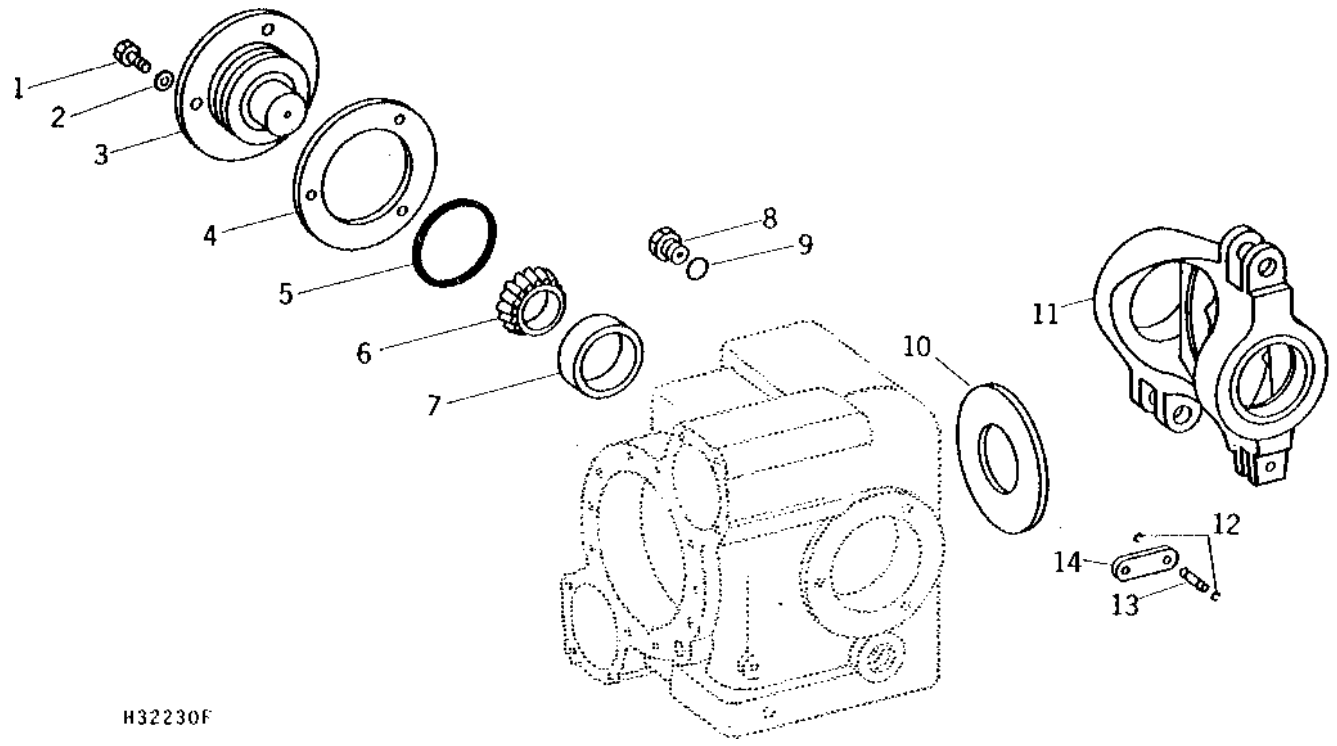
HYDROSTATIC DRIVE PUMP HOUSING SHAFT AND CYLINDER BLOCK ASSEMBLY (EATON) - CONTINUED
(SERIAL NO. 610301-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H63271	PIN	3		
2	H115049	GASKET	1		
3	AH112678	SHIM	AR		(SET OF 6)
4	AH65358	BEARING	1		
5	H115057	PLATE	1		
6	H115047	PLATE	1		(KIT AH112667)
7	.....	SNAP RING	1		(KIT AH112667)
8	.....	SPACER	1		(KIT AH112667)
9	.....	SPRING	1		(KIT AH112667)
10	.....	SPACER	1		(KIT AH112667)
11	H63271	PIN	2		(KIT AH112667)
12	.....	CYLINDER BLOCK	1		(KIT AH112667)
13	.....	DOWEL PIN	6		(KIT AH112667)
14	.....	GUIDE	1		(KIT AH112667)
15	.....	PLATE	1		(KIT AH112667)
16	AH112677	PISTON	1		(SET OF 9) (KIT AH112667)
17	H117461	RING	1		
18	H115061	SHAFT	1	-610727	(SUB AH123429)
	AH123429	DRIVE SHAFT	1	-630700	(SUB AH134699)
	AH134699	DRIVE SHAFT	1		(INCLUDES AH65355 AND H117461)
19	11H237	COTTER PIN	1		1/8" X 2"
20	26H41	SHAFT KEY	1		5/16" X 2-1/8"
21	24H1465	WASHER	1		1-3/32" X 1-3/4" X 0.060"
22	H77201	NUT	1		
23	H115056	HOUSING	1		
..	AH112667	KIT	1		

NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH112682 HYDROSTATIC DRIVE UNIT.

HYDROSTATIC DRIVE PUMP SWASHPLATE, BEARINGS, AND TRUNNIONS (SUNDSTRAND)
(SERIAL NO. -610300)

H32230F -UN-01JAN94

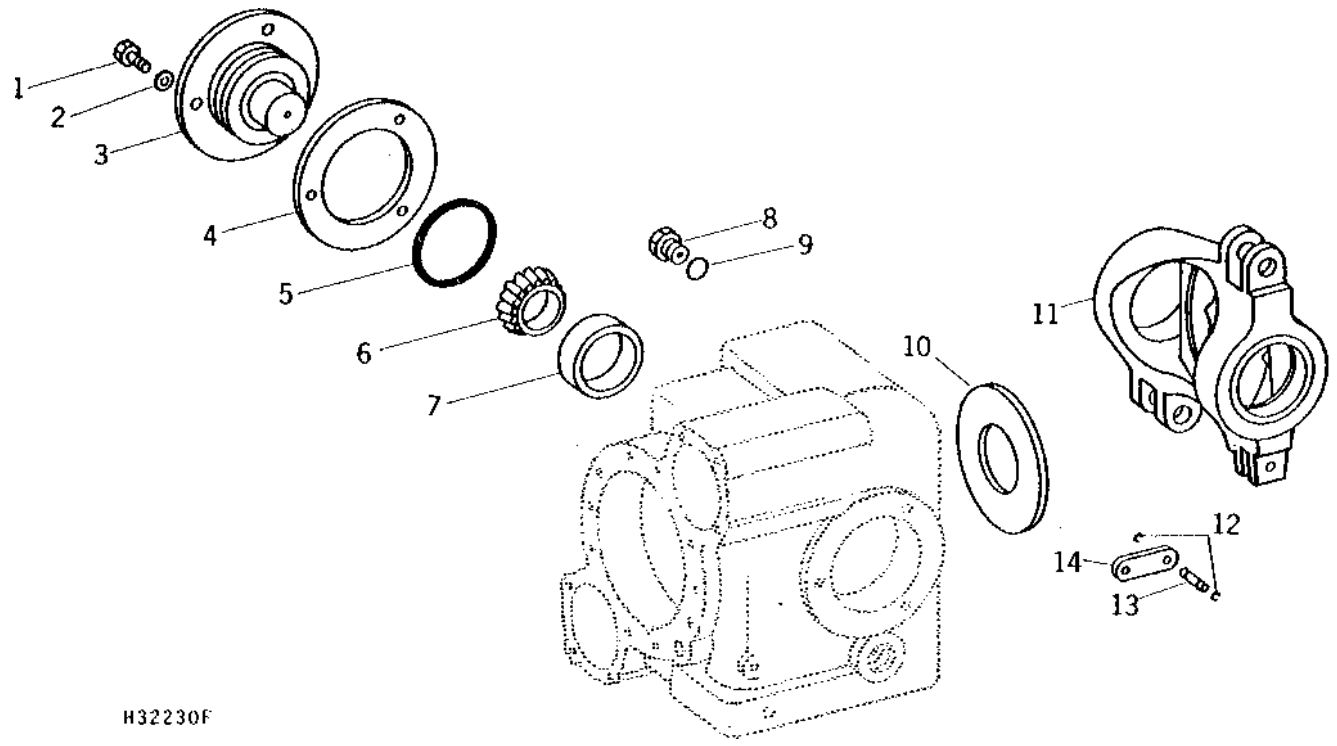


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1822	CAP SCREW	6		7/16" X 1"
2	24H1323	WASHER	6		15/32" X 13/16" X 0.090"
3	H81617	TRUNNION	2		(SUB AH107887)
	AH107887	TRANSMISSION	1		(REMANUFACTURED)
4	AH80065	SHIM	1		
5	U12331	O-RING	2		(KIT AH96662)
6	JD7395	BEARING CONE	2		
7	JD7445	BEARING CUP	2		
8	R27474	DRAIN PLUG	1		
9	R26906	O-RING	1		
10	H81612	WASHER	1		
11	H81613	PLATE	1		
12	R27507	SNAP RING	2	-620795	(SUB R72654)
	R72654	SNAP RING	2		
13	H63249	SPRING PIN	1		
14	H97281	LINK	1		
..	AH96662	KIT	1		KIT, SEAL AND O-RING REPAIR

NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH98889 HYDROSTATIC DRIVE UNIT.

HYDROSTATIC DRIVE PUMP SWASHPLATE, BEARINGS, AND TRUNNIONS (SUNDSTRAND)
(SERIAL NO. 610301-)

H32230F -UN-01JAN94

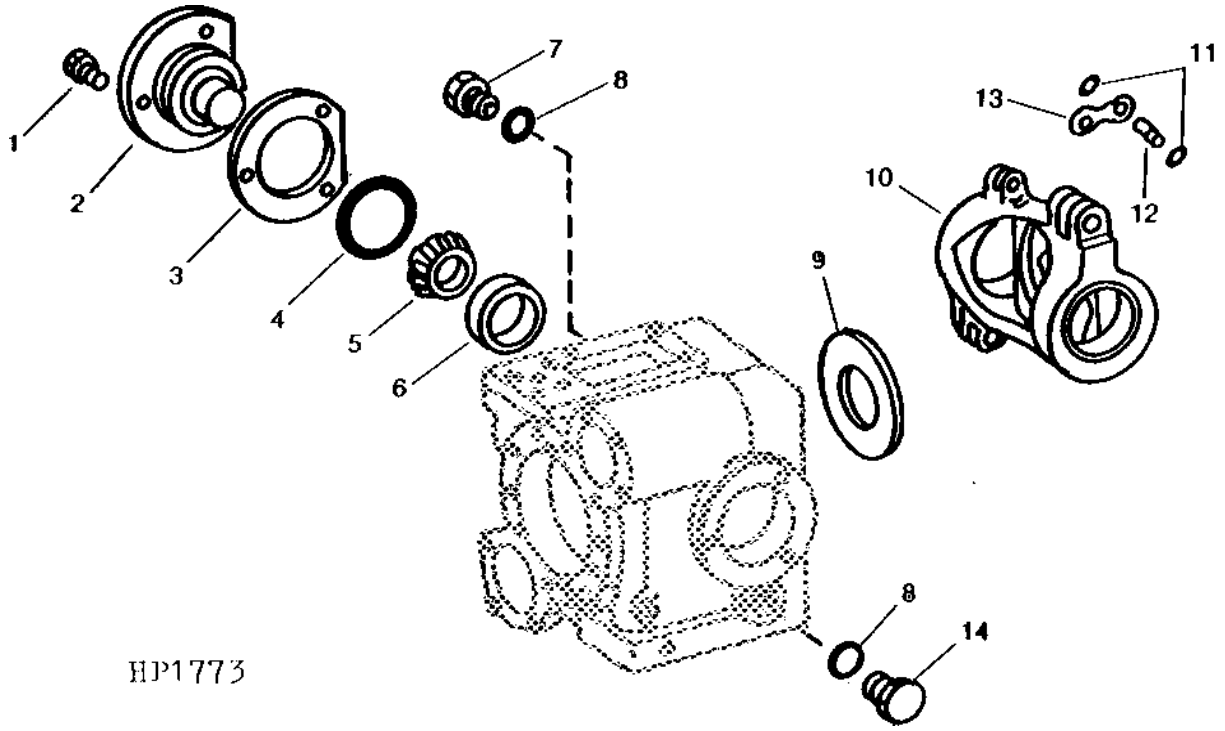


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1822	CAP SCREW	6		7/16" X 1"
2	24H1323	WASHER	6		15/32" X 13/16" X 0.090"
3	.....	TRUNNION	2		(SUB AH119038)
4	AH80065	SHIM	1		
5	U12331	O-RING	2		(KIT AH96662)
6	JD9076	BEARING CONE	2		
7	JD9133	BEARING CUP	2		
8	R27474	DRAIN PLUG	1		
9	R26906	O-RING	1		
10	H81612	WASHER	1		
11	H122388	SWASH PLATE	1		
12	R27507	SNAP RING	2	-620795	(SUB R72654)
	R72654	SNAP RING	2		
13	H63249	SPRING PIN	1		
14	.....	LINK	1		
..	AH96662	KIT	1		KIT, SEAL AND O-RING REPAIR

NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH119038 HYDROSTATIC DRIVE UNIT.

HYDROSTATIC DRIVE PUMP SWASHPLATE, BEARINGS AND TRUNNIONS (EATON)
(SERIAL NO. 610301-)

HP1773 -UN-01JAN94

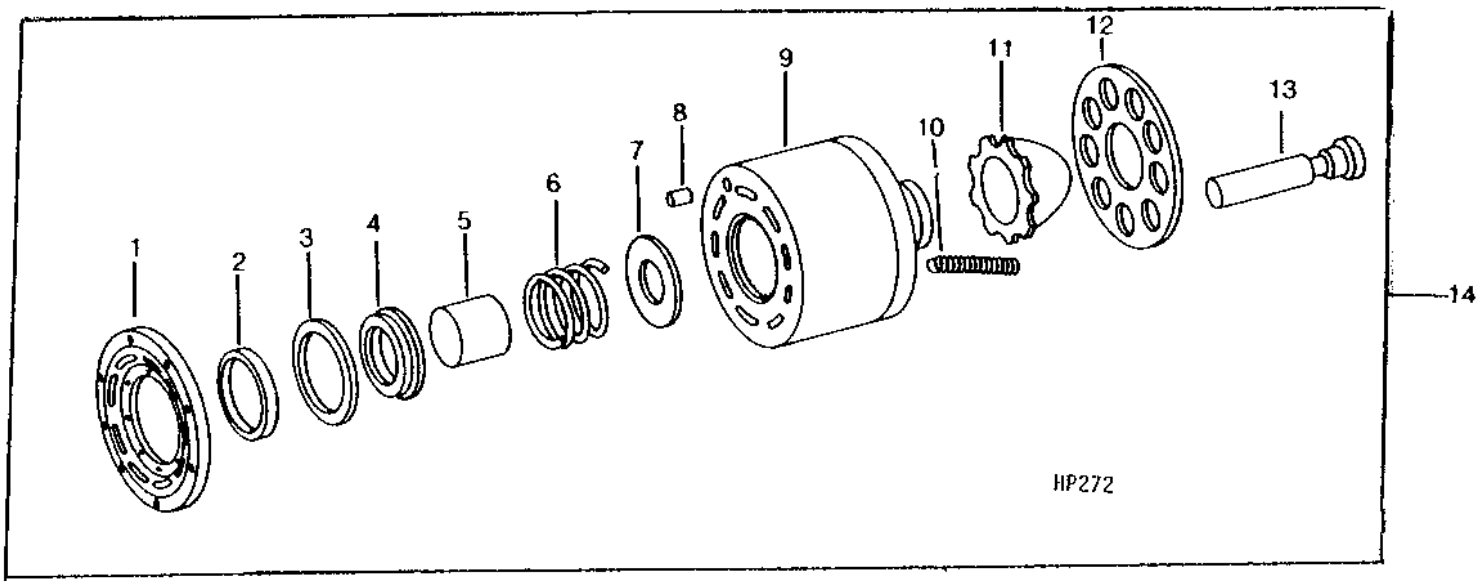


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H2666	CAP SCREW	6		7/16" X 7/8"
2	.....	TRUNNION	2		
3	AH112680	SHIM	2		
4	M4237T	O-RING	2		
5	JD9076	BEARING CONE	2		
6	JD9133	BEARING CUP	2		
7	R27175	DRAIN PLUG	1		
8	U12547	O-RING	2		
9	H115058	PLATE	1		
10	H115059	SWASH PLATE	1		
11	M48000	SNAP RING	2		
12	N126603	PIN	1		
13	.....	LINK	1		
14	T64769	DRAIN PLUG	1		

NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH112682 HYDROSTATIC DRIVE UNIT.

KIT, HYDROSTATIC DRIVE PUMP HOUSING, SHAFT, AND CYLINDER BLOCK ASSEMBLY (SUNDSTRAND)

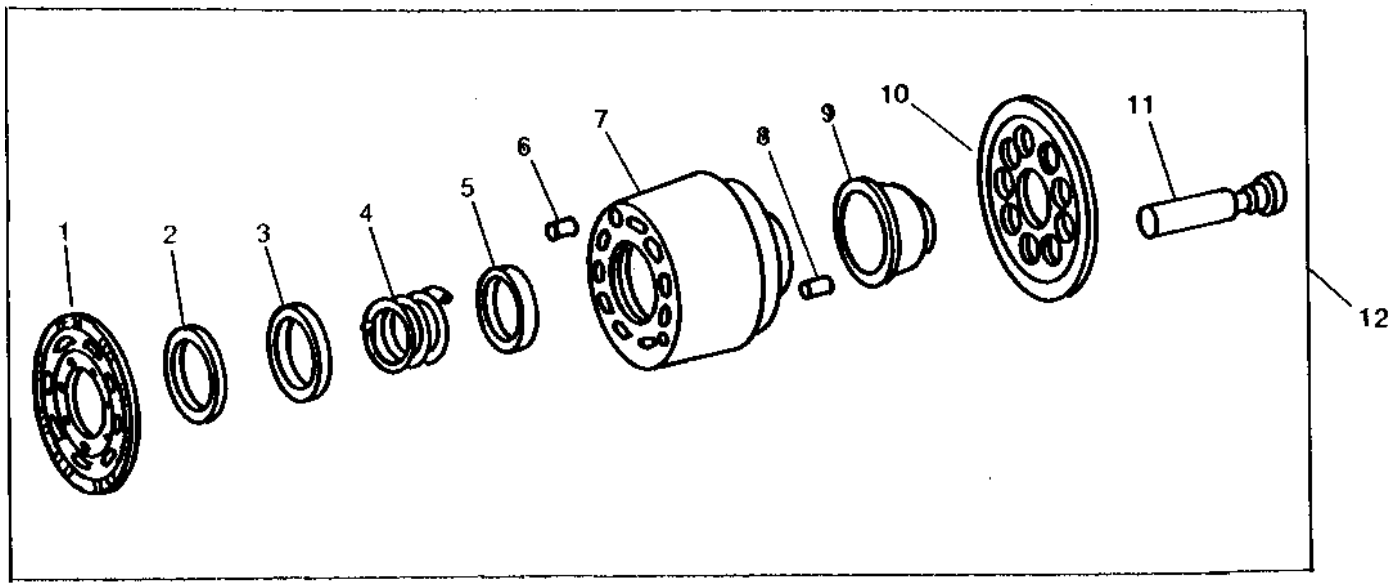
HP272 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H64827	PLATE	1	-458100	(SUB H109350)
	H109350	PLATE	1	-610300	(SUB H122392)
	H122392	PLATE	1		
2	H64826	GUIDE	1		
3	H64825	SNAP RING	1		
4	H64824	RETAINER	1		
5	H64823	BUSHING	1		
6	H98068	SPRING	1		
7	H64821	WASHER	1		
8	H63270	PIN	1		
9	AH90557	CYLINDER BLOCK	1		
10	H89093	SPRING	6		
11	H64819	GUIDE	1		
12	H64818	RETAINER	1		
13	AH96666	PISTON	9	-610300	
	AH118958	PISTON	9	610301-	
14	AH96669	KIT	1	-456060	CYLINDER BLOCK, (SUB AH110890)
	AH110890	KIT	1	-610300	CYLINDER BLOCK
	AH118959	KIT	1	-610300	(CYLINDER BLOCK) (USE WITH H122390 PUMP ONLY)
	AH118959	KIT	1	610301-	(CYLINDER BLOCK)

KIT, HYDROSTATIC DRIVE PUMP HOUSING, SHAFT AND CYLINDER BLOCK ASSEMBLY (EATON)
(SERIAL NO. 610301-)

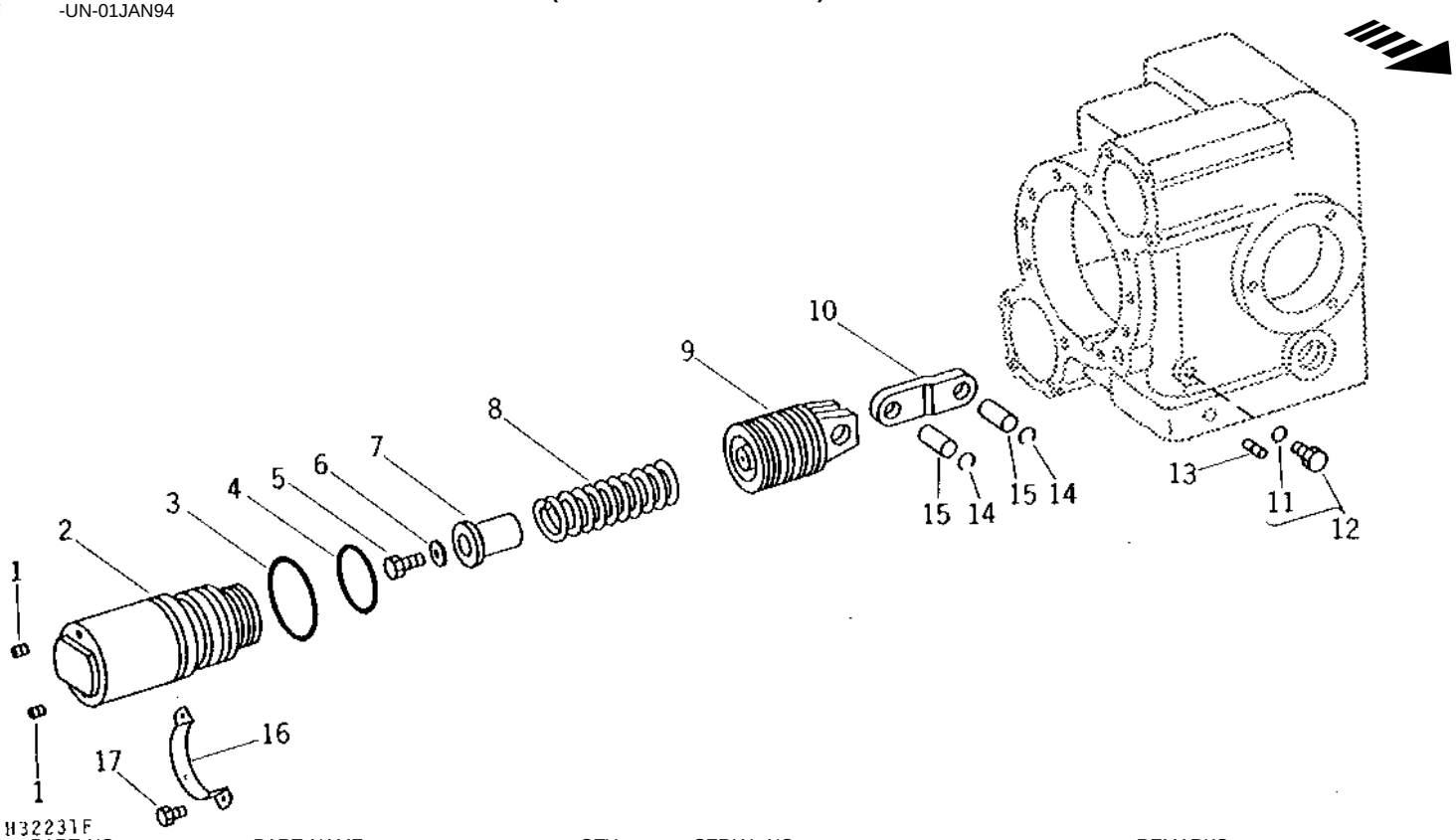
HP1772 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H115047	PLATE	1		
2	T162144	SNAP RING	1		
3	.....	SPACER	1		
4	.....	SPRING	1		
5	.....	SPACER	1		
6	T162215	DOWEL PIN	2		
7	.....	CYLINDER BLOCK	1		
8	.....	DOWEL PIN	6		
9	.....	GUIDE	1		
10	.....	PLATE	1		
11	AH112677	PISTON	9		
12	AH112667	KIT	1		

HYDROSTATIC DRIVE PUMP SERVO PISTON ASSEMBLIES (SUNDSTRAND)
(SERIAL NO. -610300)

H32231F -UN-01JAN94

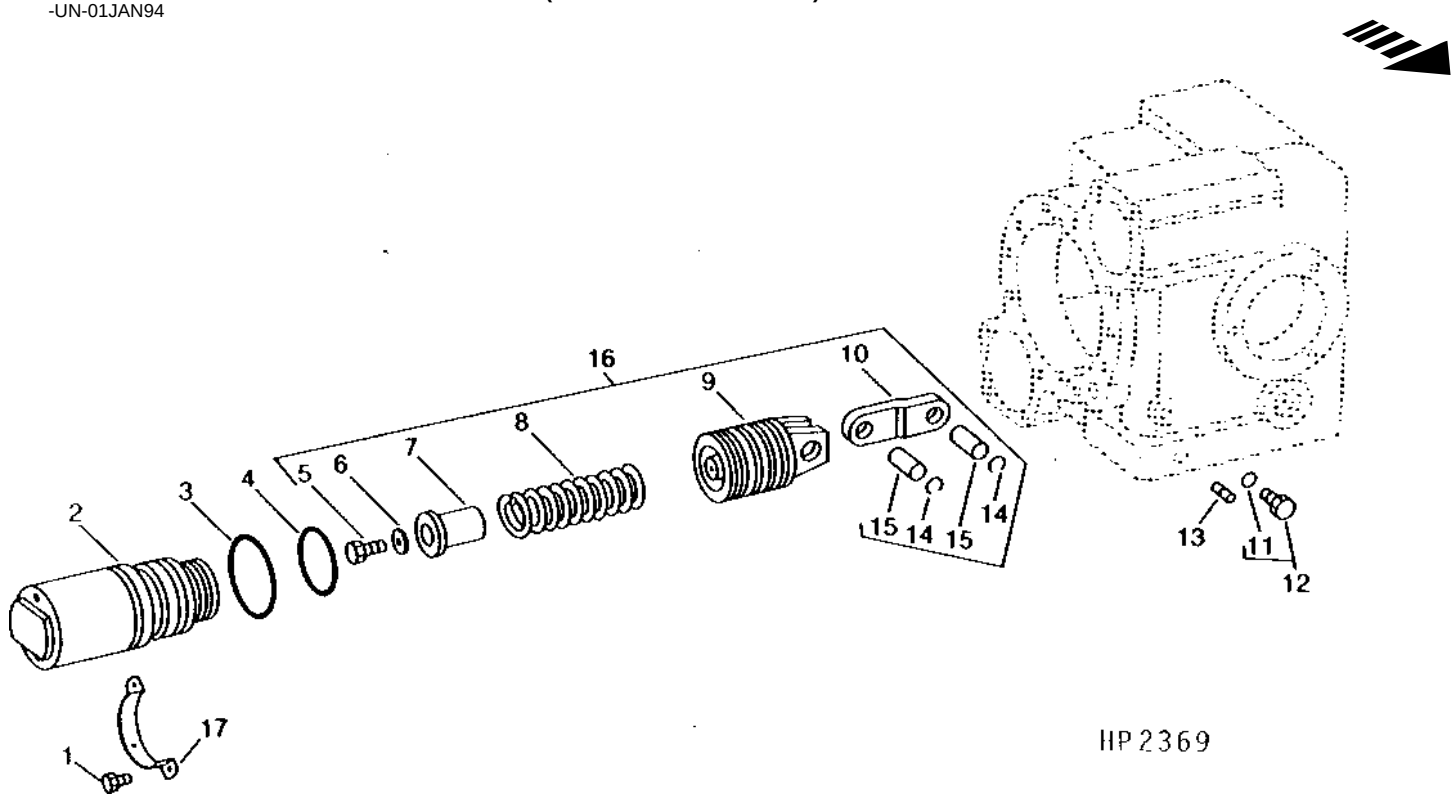


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H89096	PIPE PLUG	4		
2	AH80068	SLEEVE	2		(SUB AH118957)
	AH118957	SLEEVE	2		
3	H63262	O-RING	2		
4	H63261	O-RING	2		(KIT AH96662)
5	H89095	BOLT	2		SPECIAL HEX HEAD, (SUB AH118960)
6	H89427	WASHER	2		(SUB AH118960)
7	H63259	GUIDE	2		(SUB AH118960)
8	H83936	SPRING	2		(SUB AH118960)
9	H89219	PISTON	2		(SUB AH118960)
10	H89094	LINK	2		(SUB AH118960)
11	R28782	O-RING	1		
12	AH63282	FITTING PLUG	1		
13	15H558	PIPE PLUG	1		1/8"
14	A11318	SNAP RING	8		(SUB AH118960)
15	H63255	SPRING PIN	4		(SUB AH118960)
16	H63264	RETAINER	2		
17	21H1017	SCREW	4		0.190" X 3/8"
..	AH96662	KIT	1		SEAL AND O-RING REPAIR
..	AH118960	PISTON	1		KIT

NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH107887 HYDROSTATICDRIVE UNIT.

HYDROSTATIC DRIVE PUMP SERVO PISTON ASSEMBLIES (SUNDSTRAND)
(SERIAL NO. 610301-)

HP2369 -UN-01JAN94

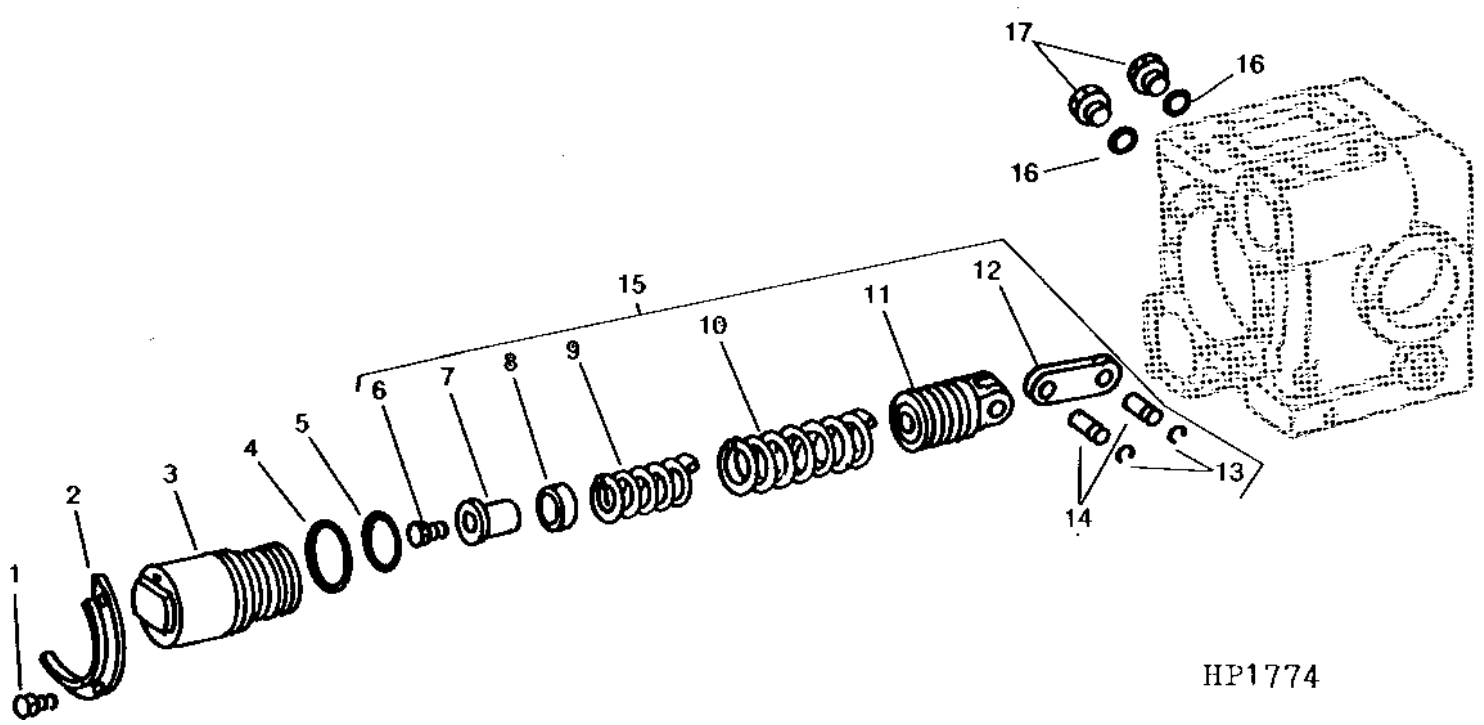


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	21H1017	SCREW	4		0.190" X 3/8"
2	AH118957	SLEEVE	2		
3	H63262	O-RING	2		
4	H63261	O-RING	2		(KIT AH96662)
5	T66480	SCREW	2		SPECIAL HEX HEAD, (SUB AH118960)
6	.....	WASHER	2		(SUB AH118960)
7	.....	GUIDE	2		(SUB AH118960)
8	.....	SPRING	2		(SUB AH118960)
9	.....	PISTON	2		(SUB AH118960)
10	.....	LINK	2		(SUB AH118960)
11	R28782	O-RING	1		
12	AH63282	FITTING PLUG	1		
13	15H558	PIPE PLUG	1		1/8"
14	A11318	SNAP RING	8		(SUB AH118960)
15	H63255	SPRING PIN	4		(SUB AH118960)
16	AH118960	PISTON	1		KIT
17	H63264	RETAINER	2		
..	AH96662	KIT	1		SEAL AND O-RING REPAIR

NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH119037 HYDROSTATIC DRIVE UNIT.

HYDROSTATIC DRIVE PUMP SERVO PISTON ASSEMBLIES (EATON)
(SERIAL NO. 610301-)

HP1774 -UN-01JAN94

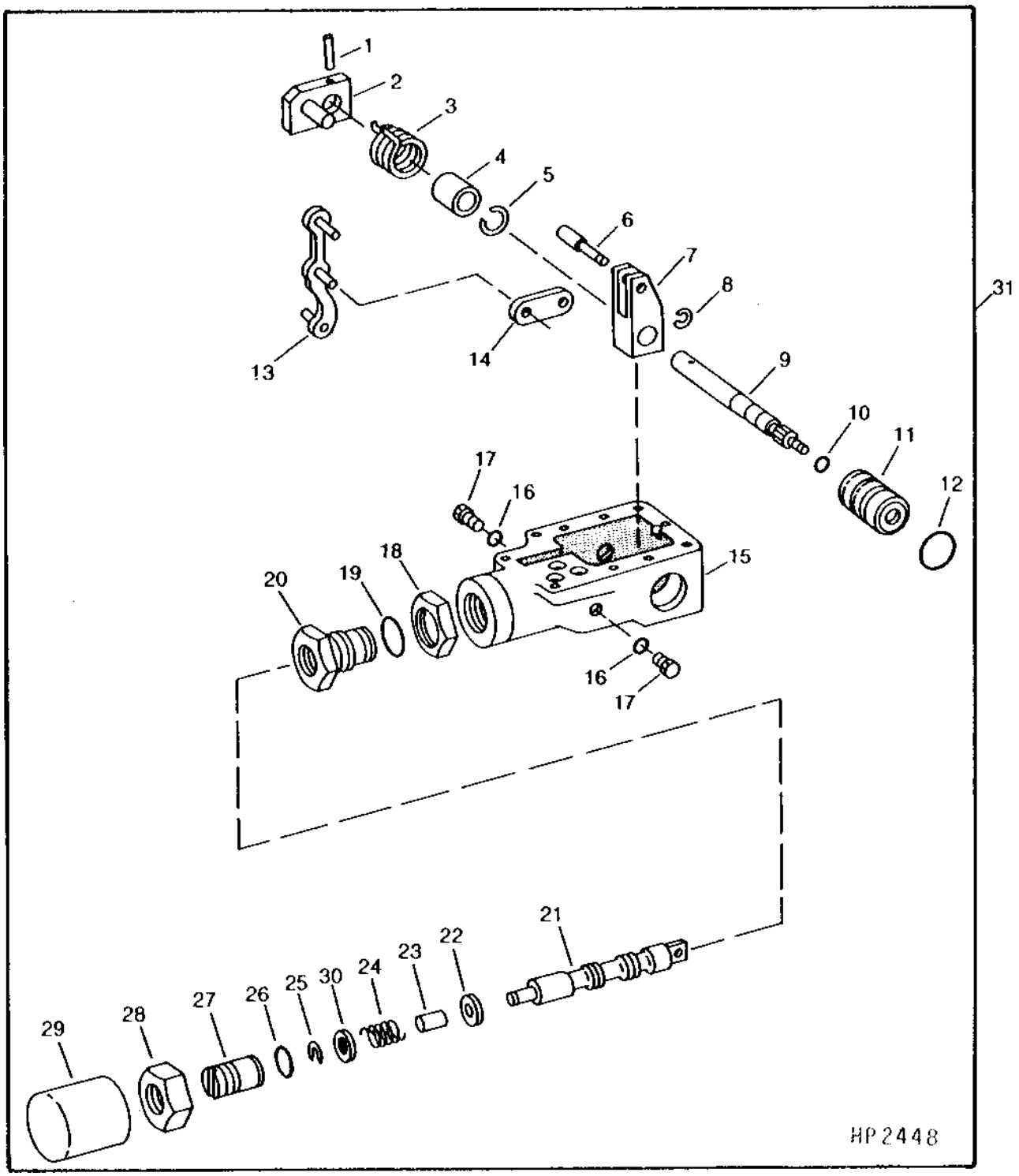


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H3176	SCREW	6		0.164" X 0.380"
2	H115052	RETAINER	2		
3	AH112668	KIT	2		
4	P48403	O-RING	2		
5	M4237T	O-RING	2		
6	.....	BOLT	2		
7	.....	GUIDE	2		
8	.....	SPACER	2		
9	.....	SPRING	2		
10	.....	SPRING	2		
11	.....	PISTON	2		
12	.....	LINK	2		
13	N126609	SNAP RING	8		
14	N126599	PIN	4		
15	AH112675	PISTON	2		
16	R28782	O-RING	2		
17	R51031	FITTING	2		

NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH112682 HYDROSTATIC DRIVE UNIT.

HYDROSTATIC DRIVE DISPLACEMENT CONTROL VALVE (SUNDSTRAND)
(SERIAL NO. -610300)

HP2448 -UN-01JAN94



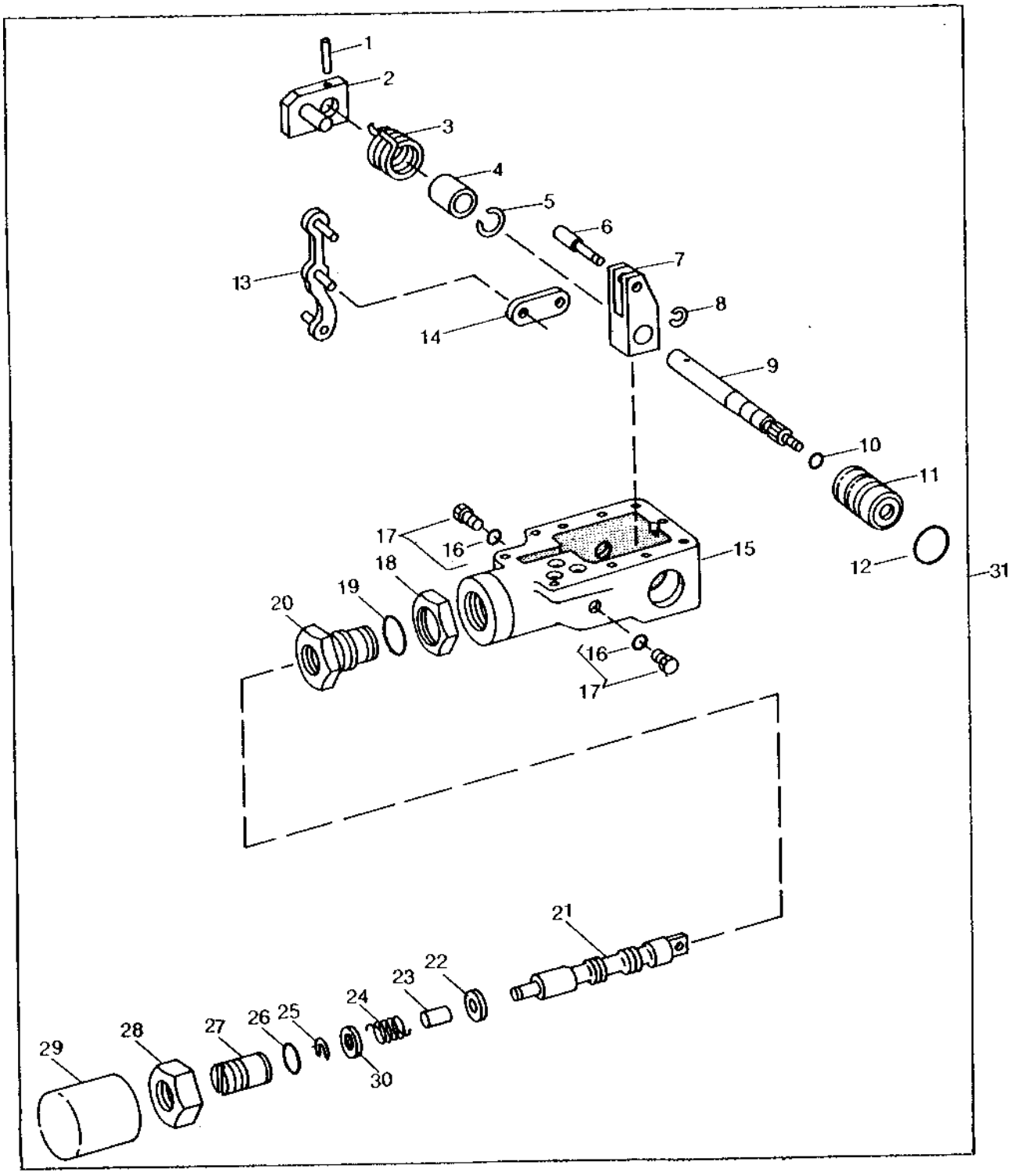
HYDROSTATIC DRIVE DISPLACEMENT CONTROL VALVE (SUNDSTRAND) - CONTINUED
(SERIAL NO. -610300)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	34H251	SPRING PIN	1		1/8" X 1"
2	H63240	ACTUATOR	1		(SUB AH120825)
3	H97032	SPRING	1		(SUB AH120825)
4	H97033	SLEEVE	1		(SUB AH120825)
5	H63237	SNAP RING	1		(SUB AH120825)
6	H81632	STOP	1		(SUB AH120825)
7	H81633	LINK	1		(SUB AH120825)
8	R27507	SNAP RING	3	-620795	(SUB R72654)
	R72654	SNAP RING	3		
9	H63231	SHAFT	1		
10	A3917R	O-RING	1		
11	H81628	BUSHING	1		
12	U15242	O-RING	1		
13	AH97059	LINK	1		(SUB AH120825)
14	H97227	LINK	1		(SUB AH120825)
15	.....	HOUSING	1		
16	R28782	O-RING	2		
17	AH63282	FITTING PLUG	2	-610300	(WITH O-RING)
	R51031	FITTING	2		(STARTING SUNDSTRAND SERIAL NO. 11-83-48-XXXXX)
18	H63228	LOCK NUT	1		
19	U15980	O-RING	1		
20	H63227	HOUSING	1		
21	.....	SPOOL	1		
22	H63225	WASHER	2	-600831	
	H63225	WASHER	1	-610300	
	H121234	RETAINER	1	610301-	
23	H63229	WASHER	1		
24	H63226	SPRING	1		
25	R30828	SNAP RING	6		
	T61554	SNAP RING	1		(STARTING SUNDSTRAND SERIAL NO. 11-83-48-XXXXX)
26	R28776	O-RING	1		
27	H63223	SCREW	1		
28	14H904	NUT	1		3/4"
29	H81629	CAP	1		
30	H121234	RETAINER	1	600832-	
31	AH96639	CONTROL VALVE	1		(SUB AH120825)
	AH120825	CONTROL	1		(COMPLETE) (STARTING SUNDSTRAND SERIAL NO. 11-83-48-XXXXX)

NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH107887 HYDROSTATIC DRIVE UNIT.

HYDROSTATIC DRIVE DISPLACEMENT CONTROL VALVE (SUNDSTRAND)
(SERIAL NO. 610301-620100)

HP2241 -UN-01JAN94



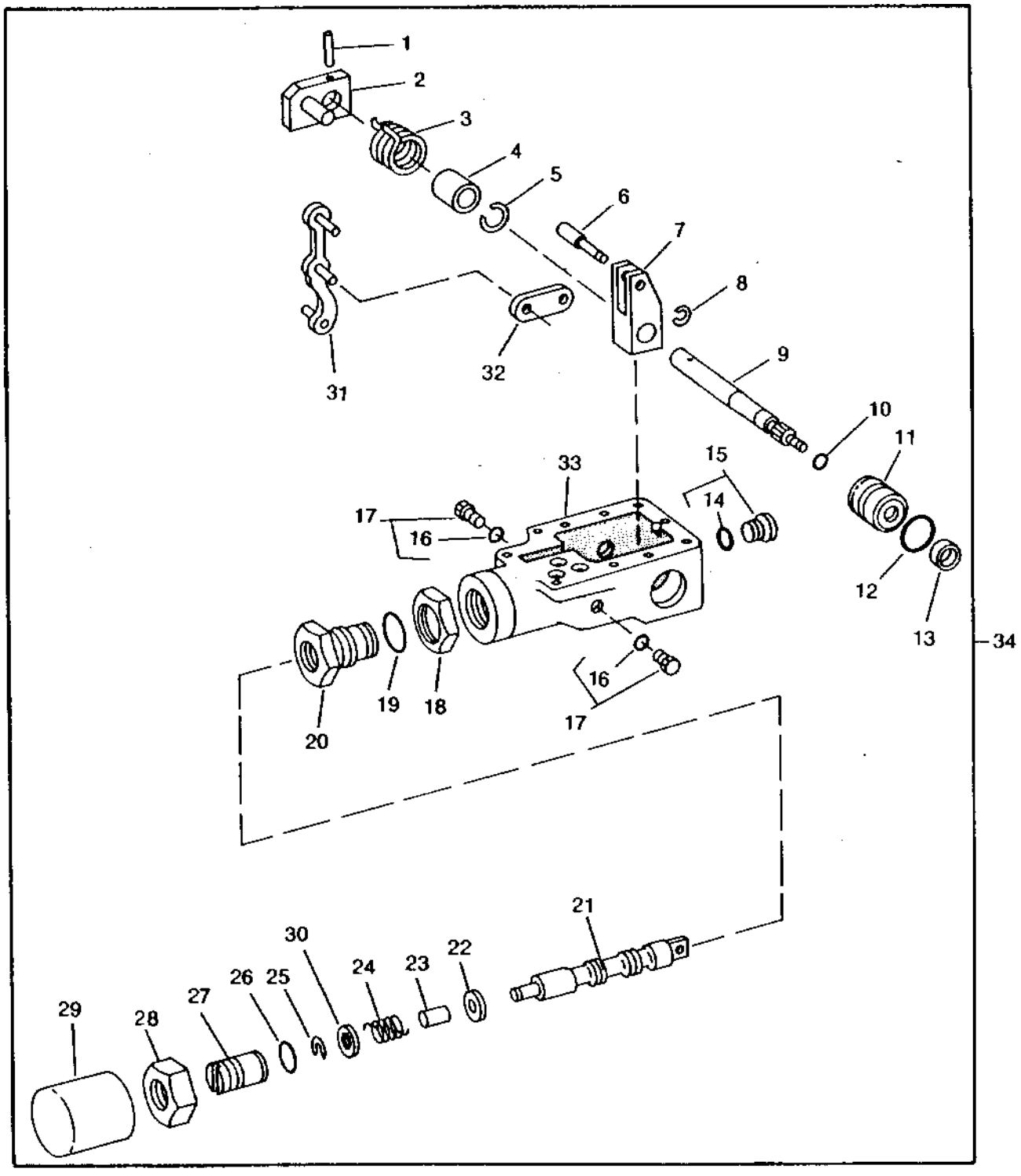
HYDROSTATIC DRIVE DISPLACEMENT CONTROL VALVE (SUNDSTRAND) - CONTINUED
(SERIAL NO. 610301-620100)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	34H251	SPRING PIN	1		1/8" X 1"
2	.....	ACTUATOR	1		
3	.....	SPRING	1		
4	.....	SLEEVE	1		
5	.....	SNAP RING	1		
6	.....	STOP	1		
7	.....	LINK	1		
8	.....	SNAP RING	1		
9	H63231	SHAFT	1		
10	A3917R	O-RING	1	-620100	
	T77613	O-RING	1		
11	H81628	BUSHING	1		
12	U15242	O-RING	1		
13	.....	LINK	1		
14	.....	LINK	1		
15	.....	HOUSING	1		
16	R28782	O-RING	2		
17	AH63282	FITTING PLUG	2		
18	H63228	LOCK NUT	1		
19	U15980	O-RING	1		
20	H63227	HOUSING	1		
21	.....	SPOOL	1		
22	H63225	WASHER	1		
23	H63229	WASHER	1		
24	H63226	SPRING	1		
25	R30828	SNAP RING	6		
26	R28776	O-RING	1		
27	H63223	SCREW	1		
28	14H904	NUT	1		3/4"
29	H81629	CAP	1		
30	H121234	RETAINER	1		
31	AH120825	CONTROL	1	-620100	
	AH132127	CONTROL	1		

NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH119038 HYDROSTATIC DRIVE UNIT.

HYDROSTATIC DRIVE DISPLACEMENT CONTROL VALVE (SUNDSTRAND)
(SERIAL NO. 620101-)

HP3454 -UN-01JAN94



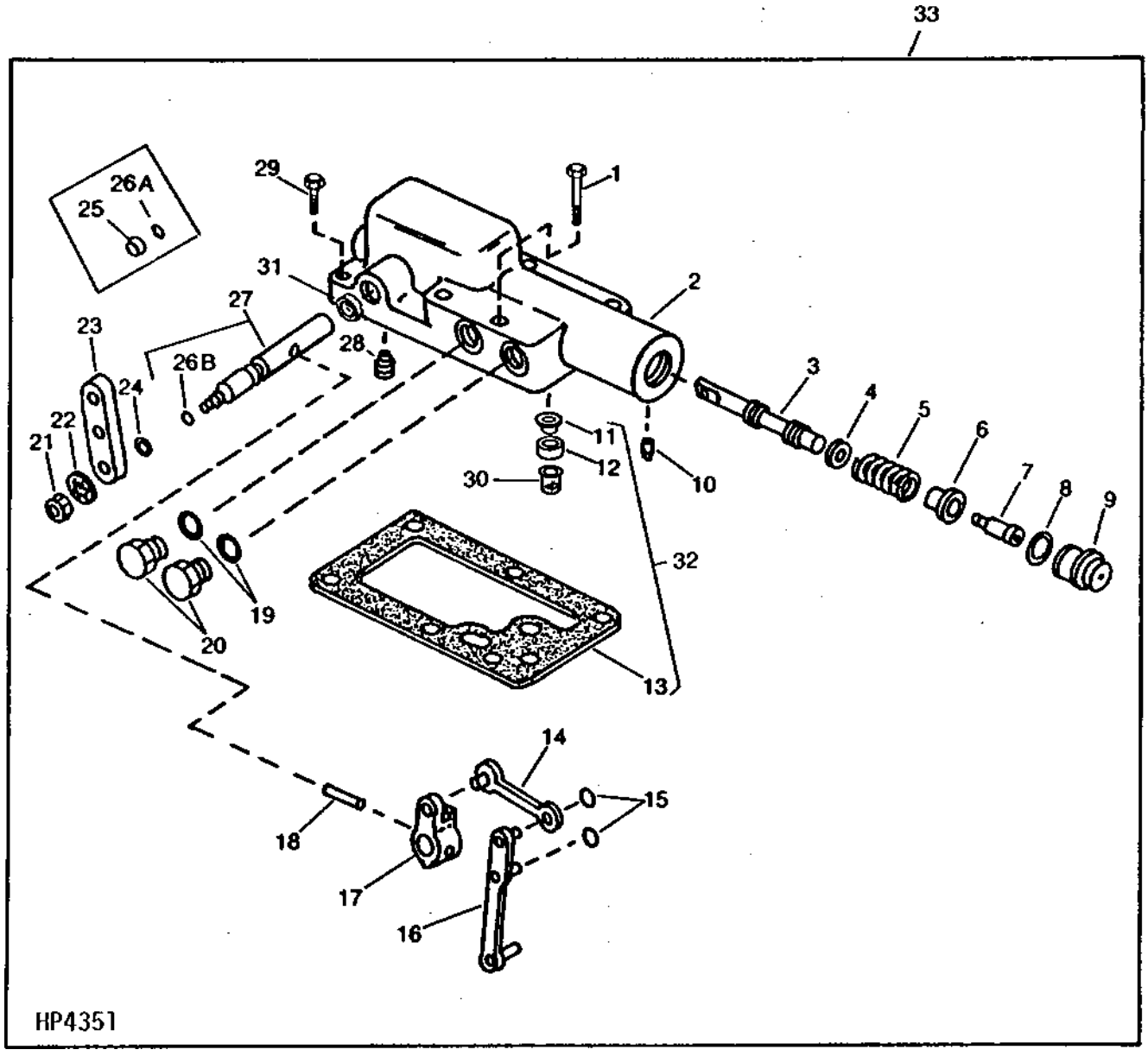
HYDROSTATIC DRIVE DISPLACEMENT CONTROL VALVE (SUNDSTRAND) - CONTINUED
(SERIAL NO. 620101-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	34H251	SPRING PIN	1		1/8" X 1"
2	.....	ACTUATOR	1		
3	.....	SPRING	1		
4	.....	SLEEVE	1		
5	.....	SNAP RING	1		
6	.....	STOP	1		
7	.....	LINK	1		
8	.....	SNAP RING	1		
9	H137455	SHAFT	1		
10	T77613	O-RING	1		
11	H137456	SPACER	1		
12	R31674	O-RING	1		
13	H137457	SEAL	1		
14	M45379	O-RING	1		
15	AT63271	FITTING	1		
16	R28782	O-RING	2		
17	AH63282	FITTING PLUG	2		
18	H63228	LOCK NUT	1		
19	U15980	O-RING	1		
20	H63227	HOUSING	1		
21	.....	SPOOL	1		
22	H63225	WASHER	1		
23	H63229	WASHER	1		
24	H63226	SPRING	1		
25	R30828	SNAP RING	6		
26	R28776	O-RING	1		
27	H63223	SCREW	1		
28	14H904	NUT	1		3/4"
29	H81629	CAP	1		
30	H121234	RETAINER	1		
31	.....	LINK	1		
32	.....	LINK	1		
33	.....	HOUSING	1		
34	AH132127	CONTROL	1		

NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH119038 HYDROSTATIC DRIVE UNIT.

HYDROSTATIC DRIVE DISPLACEMENT CONTROL VALVE (EATON)
(SERIAL NO. 610301-)

HP4351 -UN-01JAN94



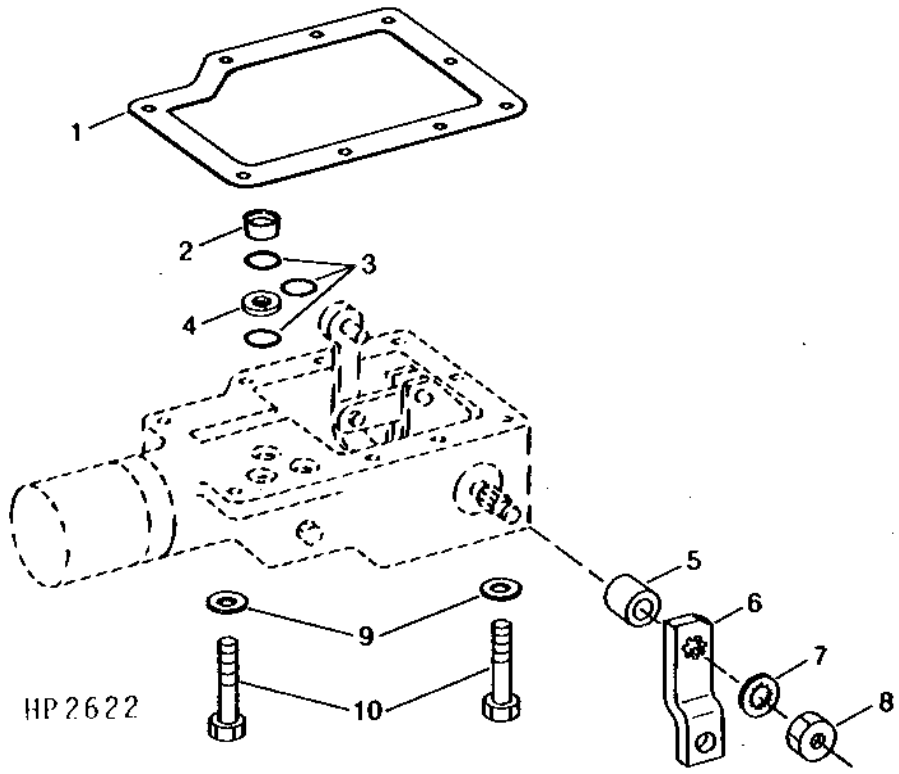
HYDROSTATIC DRIVE DISPLACEMENT CONTROL VALVE (EATON) - CONTINUED
(SERIAL NO. 610301-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1875	CAP SCREW	2		5/16" X 1-3/4"
2	.....	HOUSING	1		
3	.....	SPOOL	1		
4	N126615	WASHER	1		
5	N126596	SPRING	1		
6	N126614	RETAINER	1		
7	N126613	CAP SCREW	1		
8	R27166	O-RING	1		
9	N126641	SCREW	1		
10	AN122494	BOLT	1		
11	N126644	ORIFICE	1	-615380	
	H130619	ORIFICE	1	615381-1990	(KIT AH125818)
12	H128606	O-RING	1	610728-615380	
	H130618	PACKING	1	615381-1990	(KIT AH125818)
13	N126586	GASKET	1	-1990	
14	.....	LINK	1		
15	M48000	SNAP RING	2		
16	.....	LINK	1		
17	.....	CONNECTOR	1		
18	34H311	SPRING PIN	1		1/4" X 7/8"
19	R26448	O-RING	2		
20	R27218	FITTING PLUG	2		
21	14H785	NUT	1		5/16"
22	12H291	LOCK WASHER	1		5/16"
23	H115054	LEVER	1		
24	R63845	WASHER	1		
25	N126610	RING	1	-625100	
26A	R10093	O-RING	1	-625100	
26B	R65286	O-RING	1		
27	AN122524	SHAFT	1	-625100	(SUB AN193084 AND R65286)
	AN193084	SHAFT	1		
28	AN122499	BOLT	1		
29	19H1905	CAP SCREW	4		5/16" X 1"
30	AH124927	SCREEN	1	615381-	(USE WITH EATON SERIAL NO. 0486XXXXXX AND ABOVE) (KIT AH125818)
31	H136163	SEAL	1		
32	AH138858	ORIFICE	1		
33	AH112669	KIT	1	-615380	(SUB AH125818)
	AH125818	KIT	1		CONTROL VALVE (USE WITH EATON SERIAL NO. 0486XXXXXX AND ABOVE)

NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH112682 HYDROSTATIC DRIVE UNIT.

HYDROSTATIC DRIVE DISPLACEMENT CONTROL VALVE GASKET, ORIFICE, AND CONTROL HANDLE (SUNDSTRAND)

HP2622 -UN-01JAN94

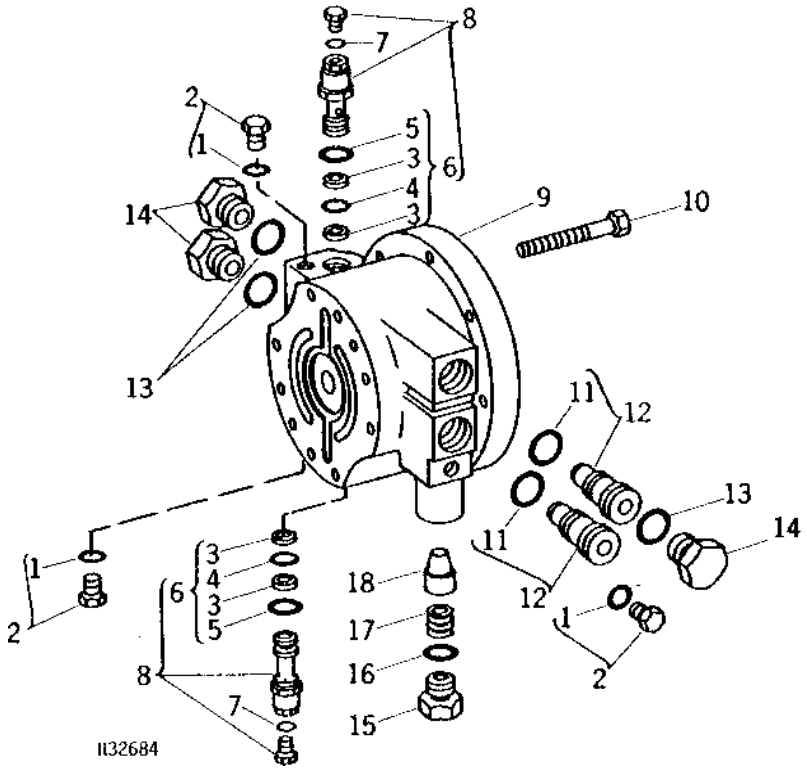


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H63222	GASKET	1		
2	AH123403	SCREEN	1	615240-	(PRESSED INTO PUMP CASTING) (SUNDSTRAND SERIAL NO. 85-44-52041 AND UP)
3	H81608	O-RING	3		(KIT AH96662)
4	H81609	ORIFICE	1		
5	H81621	WASHER	1		
6	H97704	STRAP	1	-610700	(SUB H123032)
	H123032	ARM	1	-620100	(SUB H132781)
	H132781	ARM	1	620101-	
7	12H297	LOCK WASHER	1		1/4"
8	14H850	NUT	1		1/4"
9	24H1286	WASHER	9		9/32" X 1/2" X 1/16"
10	19H2333	CAP SCREW	9		1/4" X 2-1/4"
..	AH96662	KIT	1		KIT, SEAL AND O-RING REPAIR

NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH98889 HYDROSTATIC DRIVE UNIT.

HYDROSTATIC DRIVE CENTER SECTION (SUNDSTRAND)

H32684 -UN-01JAN94

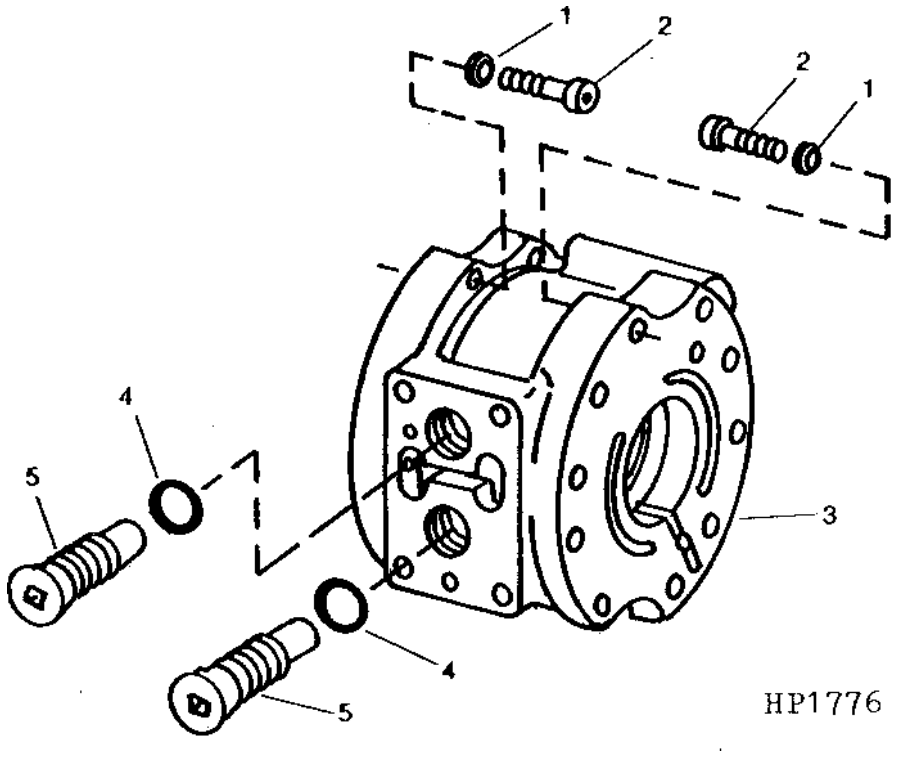


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R28782	O-RING	3		(KIT AH129423)
2	AH63282	FITTING PLUG	3		
3	H63288	RING	4	-601253	(SUB AH118397) (KIT AH129423)
4	H63289	O-RING	2	-601253	(SUB AH118397)
5	U17409	O-RING	2	-601253	(SUB AH118397)
6	AH63292	KIT	2	-601253	SEAL RELIEF VALVE, (KIT AH96662)
7	R26375	O-RING	2	-601253	(SUB AH118397)
8	AH80066	VALVE	2	-452500	
	AH107889	VALVE	2	452501-601253	(SUB AH118397)
	AH118397	RELIEF VALVE	2		
9	H98080	HOUSING	1	-610300	(USE WITH (2) AH63282) (SUB AH107887)
10	H81620	CAP SCREW	8		
11	H63283	O-RING	2		(KIT AH96662 OR AH129423)
12	AH63288	CHECK VALVE	2		
13	U12547	O-RING	3		
14	R27175	DRAIN PLUG	3		
15	H63221	FITTING	1		
16	R26906	O-RING	1		(KIT AH129423)
17	H89241	SPRING	1		
18	H89242	PISTON	1		
..	AH96662	KIT	1		SEAL AND O-RING REPAIR
..	AH129423	O-RING KIT	1		O-RING REPAIR

NOTE: PARTS LISTED ON THIS PAGE ARE ALSO FURNISHED AS A PART OF AH107887 HYDROSTATIC DRIVE UNIT.

HYDROSTATIC DRIVE CENTER SECTION (EATON)
(SERIAL NO. 610301-)

HP1776 -UN-01JAN94

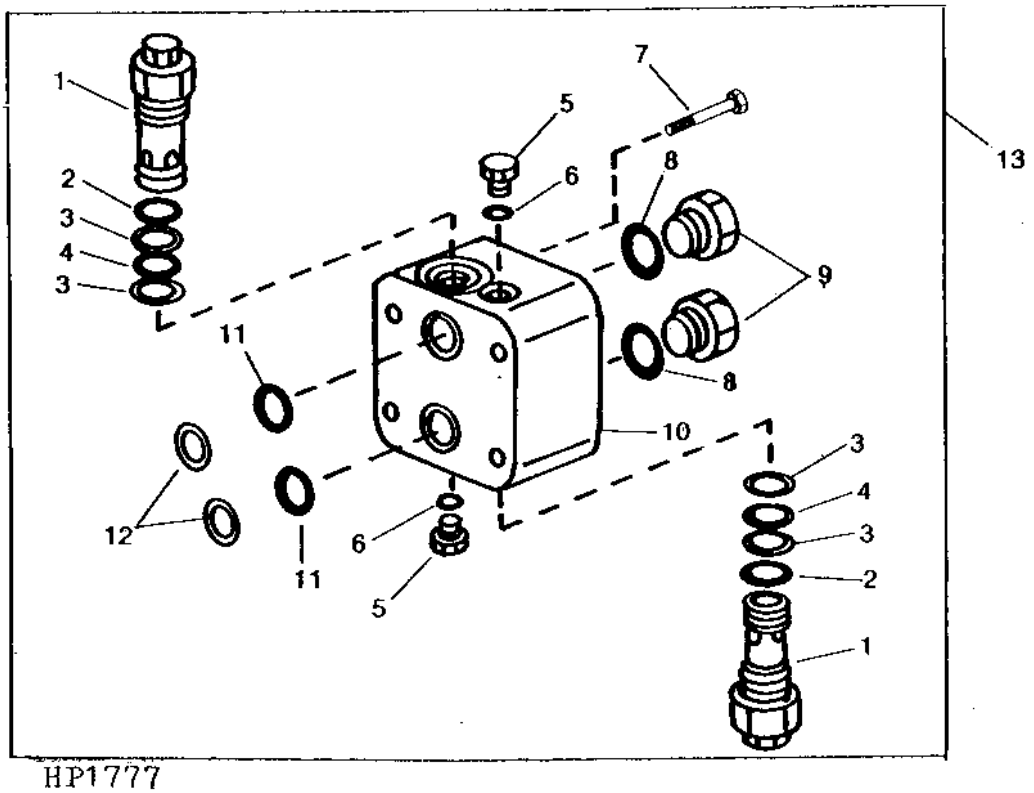


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	12H293	LOCK WASHER	16		7/16"
2	19H2921	SCREW	16		7/16" X 1-1/2"
3	.....	HOUSING	1		
4	R26906	O-RING	2		
5	AH112679	CHECK VALVE	1		

NOTE: PARTS LISTED ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH112682 HYDROSTATIC DRIVE UNIT.

HIGH PRESSURE RELIEF VALVE (EATON)
(SERIAL NO. 610301-)

HP1777 -UN-01JAN94



HP1777

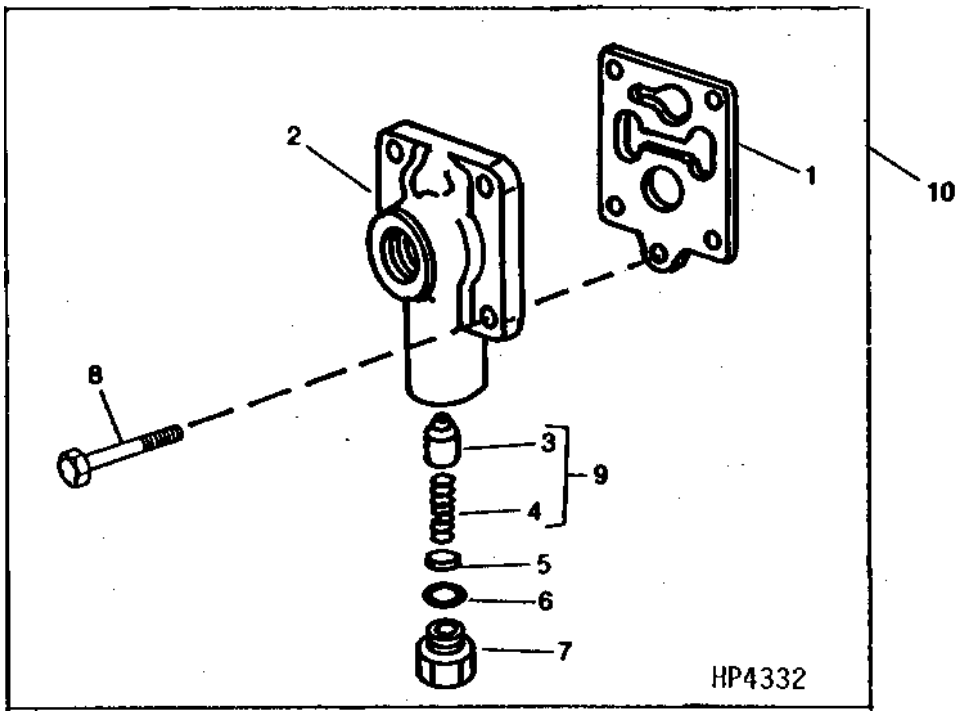
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH112673	RELIEF VALVE	2		
2	U17409	O-RING	2		
3	H63288	RING	4		
4	H63289	O-RING	2		
5	R51031	FITTING	2		
6	R28782	O-RING	2		
7	19H2023	CAP SCREW	4		3/8" X 3-1/4"
8	U12547	O-RING	2		
9	R27175	DRAIN PLUG	2		
10	.....	HOUSING	1		
11	N130510	O-RING	2		
12	U40729	BACK-UP RING	2		
13	AH112671	KIT	1		

NOTE: PARTS LISTED ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH112682 HYDROSTATIC DRIVE UNIT.

MEMORANDA

CHARGE PRESSURE RELIEF VALVE BLOCK (EATON)
(SERIAL NO. 610301-)

HP4332 -UN-01JAN94

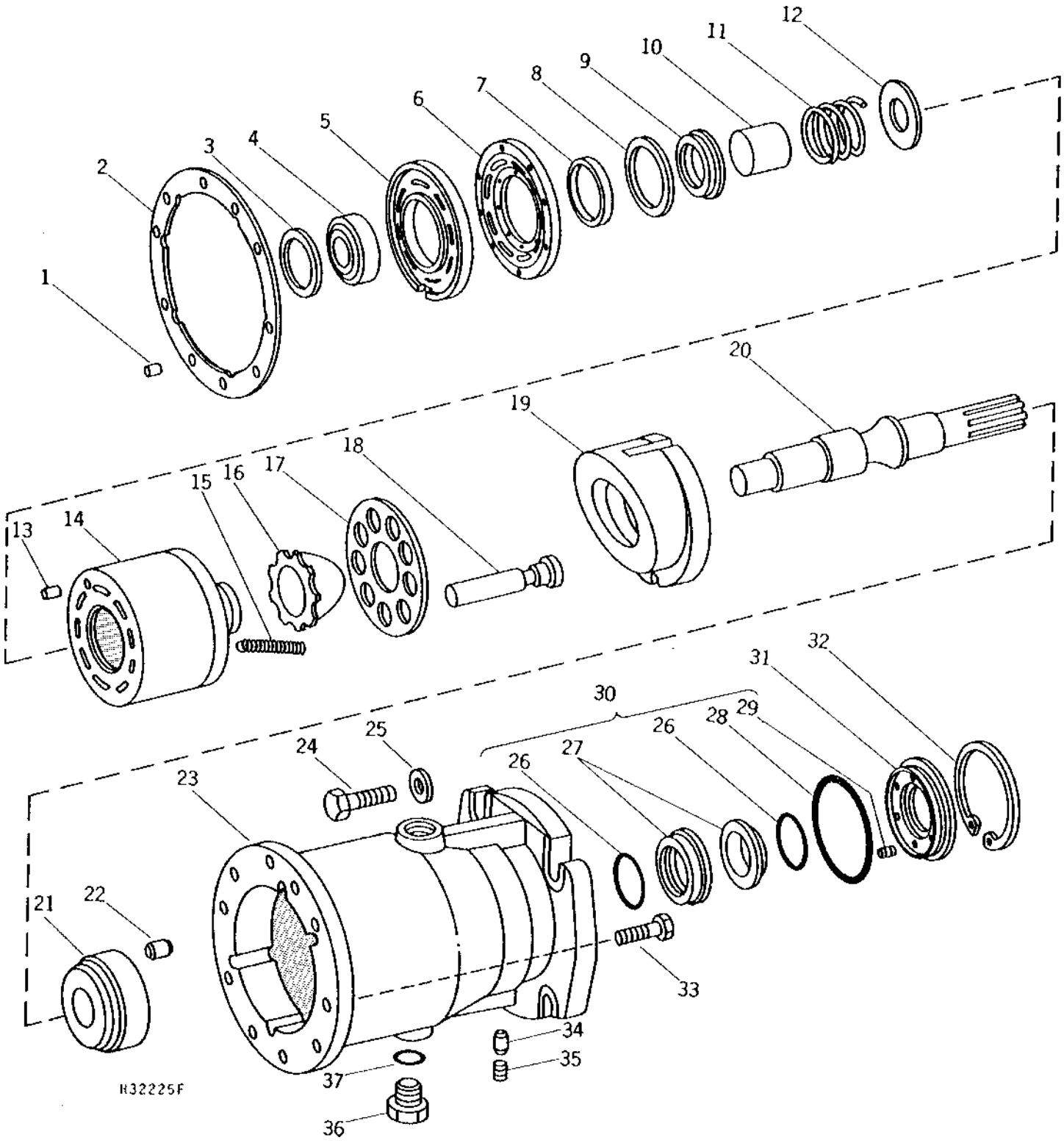


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H115046	GASKET	1		
2	.....	HOUSING	1		
3	H115050	POPPET	1	-1990	
4	H115051	SPRING	1	-1990	
5	AH112674	SHIM	AR		
6	R26906	O-RING	1		
7	H115053	FITTING PLUG	1		
8	19H1905	CAP SCREW	4		5/16" X 1"
9	AH138692	KIT	1		
10	AH112672	KIT	1		

NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH112682 HYDROSTATIC DRIVE UNIT.

HYDROSTATIC DRIVE MOTOR (SUNDSTRAND)
(SERIAL NO. -610300)

H32225F -UN-01JAN94



THIS PARTS LISTING IS CONTINUED

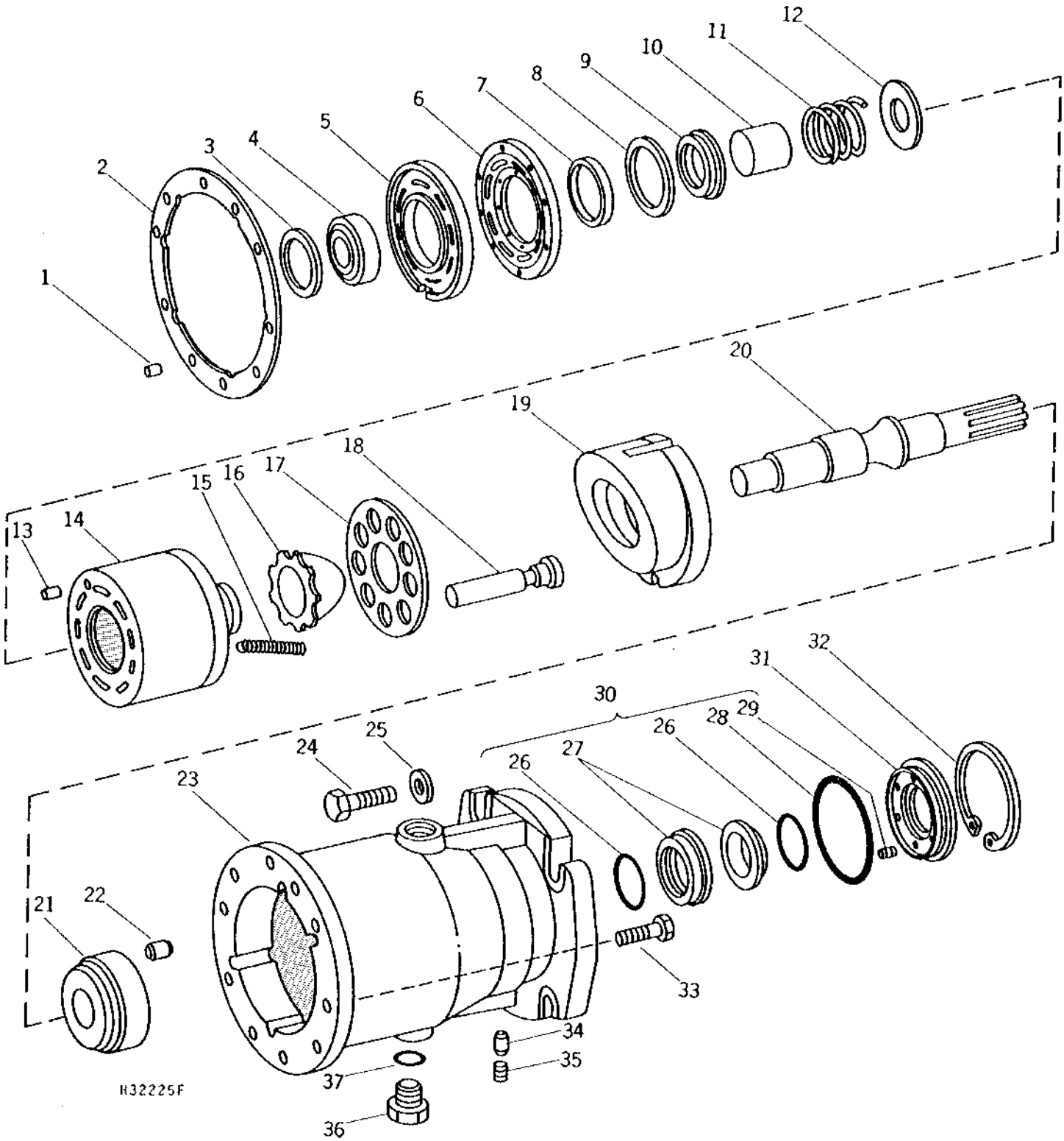
HYDROSTATIC DRIVE MOTOR (SUNDSTRAND) - CONTINUED
(SERIAL NO. -610300)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H63271	PIN	1		
2	H81606	GASKET	1		(KIT AH96662)
3	H81607	SHIM	AR		.254 MM (.010")
4	AH65358	BEARING	1		
5	H64828	PLATE	1		
6	H64827	PLATE	1	-452500	(KIT AH96669) (SUB H109350)
	H109350	PLATE	1		HIGH PRESSURE, (KIT AH96669 OR AH110890)
7	H64826	GUIDE	1		(KIT AH96669 OR AH110890)
8	H64825	SNAP RING	1		(KIT AH96669 OR AH110890)
9	H64824	RETAINER	1		(KIT AH96669 OR AH110890)
10	H64823	BUSHING	1		(KIT AH96669 OR AH110890)
11	H98068	SPRING	1		(KIT AH96669 OR AH110890)
12	H64821	WASHER	1		(KIT AH96669 OR AH110890)
13	H63270	PIN	1		(KIT AH96669 OR AH110890)
14	AH90557	CYLINDER BLOCK	1		(KIT AH96669 OR AH110890)
15	H89093	SPRING	6		(KIT AH96669 OR AH110890)
16	H64819	GUIDE	1		(KIT AH96669 OR AH110890)
17	H64818	RETAINER	1		(KIT AH96669 OR AH110890)
18	AH96666	PISTON	9		(KIT AH96669 OR AH110890)
19	H64817	SWASH PLATE	1		
20	H98071	SHAFT	1		
21	AH65355	BEARING KIT	1		
22	H63245	PIN	2		
23	H98079	HOUSING	1	-610300	(SUB H122391, (2) R27175 AND (2) U12547)
24	19H2550	CAP SCREW	4		1/2" X 1-5/8"
	12H301	LOCK WASHER	4		1/2"
25	24H1254	WASHER	4		17/32" X 1-1/8" X 0.105"
26	H64811	O-RING	2		
27	.....	SEAL	1		
28	H64810	O-RING	1		
29	H63243	SPRING	8		
30	AH65354	SEAL KIT	AR	-610300	SHAFT SEAL REPAIR, (CONSISTS OF (8) H63243, H64810 AND (2) H64811) (SUB AH118956)
31	AH65353	RETAINER	1		
32	H64809	SNAP RING	1		
33	19H2921	SCREW	8		7/16" X 1-1/2"
34	H64813	DOWEL PIN	1		
35	15H558	PIPE PLUG	1		1/8"
36	R27474	DRAIN PLUG	2	-610300	(SUB R27175) (USE WITH H122391 AND U12547)
	R27175	DRAIN PLUG	2		
37	R26906	O-RING	2	-610300	(SUB U12547) (USE WITH H122391 AND R27175)
	U12547	O-RING	2		
..	AH96662	KIT	1		SEAL AND O-RING REPAIR
..	AH96669	KIT	1	-456060	(SUB AH110890)
..	AH110890	KIT	1	-610300	(SUB AH118959)
..	AH118959	KIT	1		KIT

NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH98889 HYDROSTATIC DRIVE UNIT.

HYDROSTATIC DRIVE MOTOR (SUNDSTRAND)
(SERIAL NO. 610301-)

H32225F -UN-01JAN94



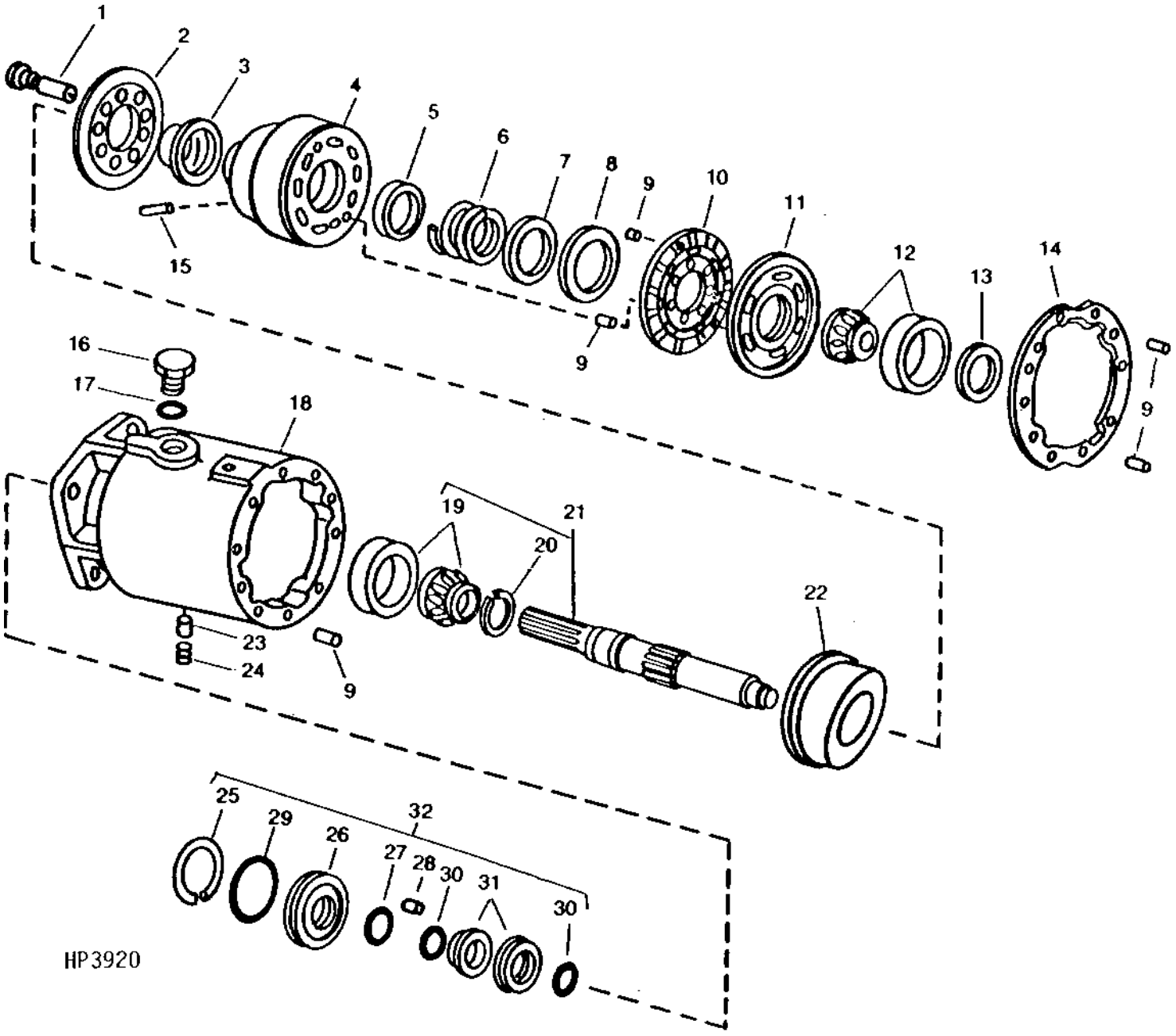
HYDROSTATIC DRIVE MOTOR (SUNDSTRAND) - CONTINUED
(SERIAL NO. 610301-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H63271	PIN	1		
2	H81606	GASKET	1		(KIT AH96662)
3	H81607	SHIM	AR		.254 MM (0.10")
4	AH65358	BEARING	1		
5	H64828	PLATE	1		
6	H122392	PLATE	1		HIGH PRESSURE, (KIT AH118959)
7	.....	GUIDE	1		(KIT AH118959)
8	.....	SNAP RING	1		(KIT AH118959)
9	.....	RETAINER	1		(KIT AH118959)
10	.....	BUSHING	1		(KIT AH118959)
11	.....	SPRING	1		(KIT AH118959)
12	.....	WASHER	1		(KIT AH118959)
13	H63270	PIN	1		(KIT AH118959)
14	.....	CYLINDER BLOCK	1		(KIT AH118959)
15	.....	SPRING	6		(KIT AH118959)
16	.....	GUIDE	1		(KIT AH118959)
17	.....	RETAINER	1		(KIT AH118959)
18	AH118958	PISTON	9		(KIT AH118959)
19	H64817	SWASH PLATE	1		
20	H98071	SHAFT	1		
21	AH65355	BEARING KIT	1		
22	H63245	PIN	2		
23	H122391	HOUSING	1		
24	19H2550	CAP SCREW	4		1/2" X 1-5/8"
	12H301	LOCK WASHER	4		1/2"
25	24H1254	WASHER	4		17/32" X 1-1/8" X 0.105"
26	H64811	O-RING	2		
27	.....	SEAL	1		
28	H64810	O-RING	1		
29	H63243	SPRING	8		
30	AH118956	SEAL	AR	-625363	SHAFT SEAL REPAIR, (CONSISTS OF (8) H63243, H64810, (2) H64811) (SUB (AR) AR60280)
	AT60280	KIT	AR		SHAFT SEAL REPAIR
31	.....	RETAINER	1		(SUB AH118956)
32	H64809	SNAP RING	1		
33	19H2921	SCREW	8		7/16" X 1-1/2"
34	H64813	DOWEL PIN	1		
35	15H558	PIPE PLUG	1		1/8"
36	R27175	DRAIN PLUG	2		
37	U12547	O-RING	2		
..	AH96662	KIT	1		SEAL AND 0-RING REPAIR
..	AH118959	KIT	1		CYLINDER BLOCK

NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH119038 HYDROSTATIC DRIVE UNIT.

HYDROSTATIC DRIVE MOTOR (EATON)
(SERIAL NO. 610301-)

HP3920 -UN-01JAN94



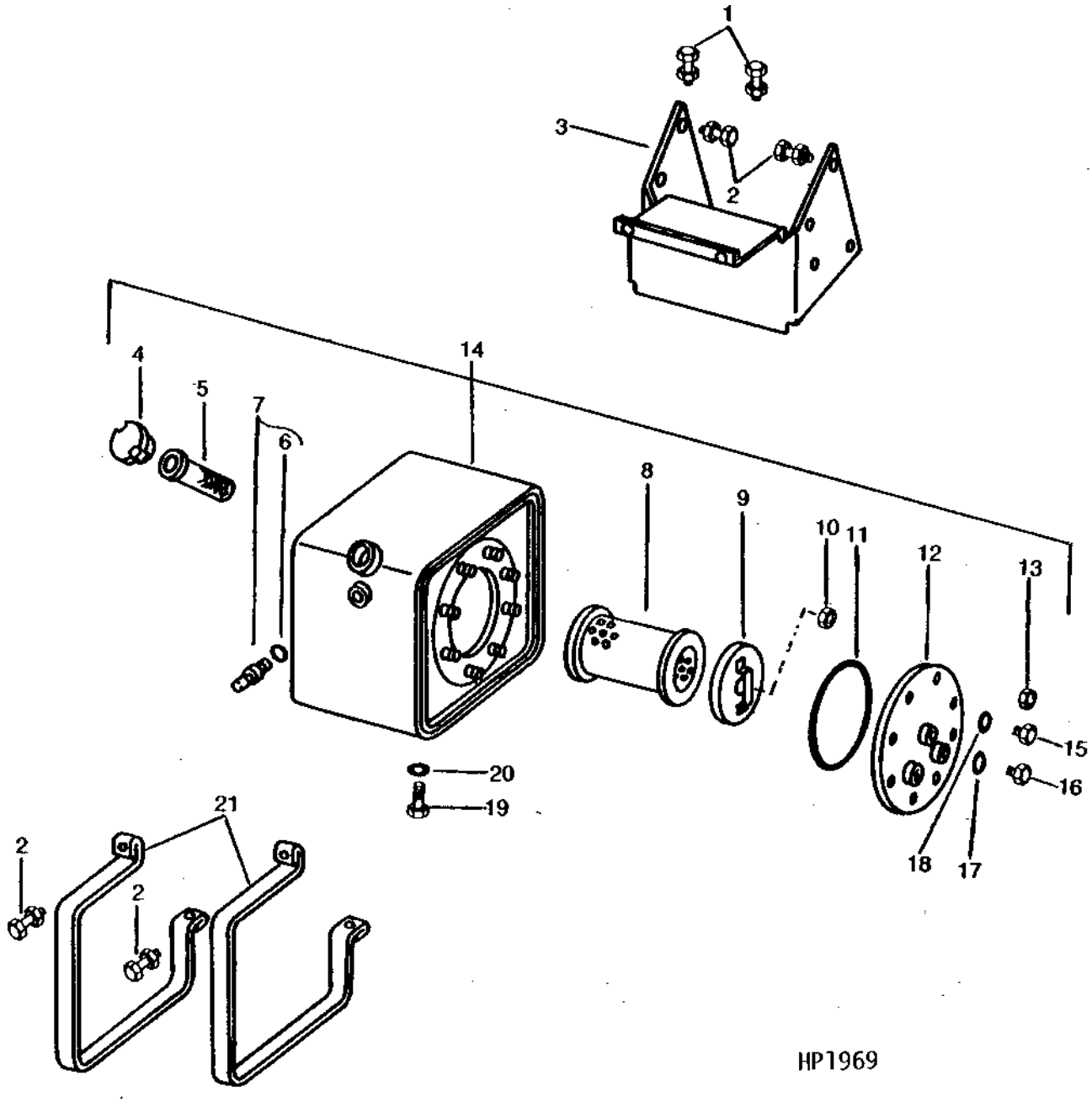
THIS PARTS LISTING IS CONTINUED

HYDROSTATIC DRIVE MOTOR (EATON) - CONTINUED
(SERIAL NO. 610301-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH112677	PISTON	1		(SET OF 9) (KIT AH112667)
2	.....	PLATE	1		(KIT AH112667)
3	.....	GUIDE	1		(KIT AH112667)
4	.....	HOUSING	1		(KIT AH112667)
5	.....	SPACER	1		(KIT AH112667)
6	.....	SPRING	1		(KIT AH112667)
7	.....	SPACER	1		(KIT AH112667)
8	.....	SNAP RING	1		(KIT AH112667)
9	H63271	PIN	5		(KIT AH112667)
10	H115047	PLATE	1		(KIT AH112667)
11	H115048	PLATE	1		
12	AH65358	BEARING	1		
13	AH112678	SHIM	1		(SET OF 6)
14	H115049	GASKET	1		
15	.....	DOWEL PIN	6		
16	R27175	DRAIN PLUG	1		
17	U12547	O-RING	1		
18	H115419	HOUSING	1		
19	AH112670	BEARING KIT	1		
20	T15559	SNAP RING	1		
21	H115044	DRIVE SHAFT	1	-610727	(SUB AH123427)
	AH123427	DRIVE SHAFT	1	-630700	(SUB AH134698)
	AH134698	DRIVE SHAFT	1		(INCLUDES AH112670 AND T15559)
22	H115045	SWASH PLATE	1		
23	H64813	DOWEL PIN	1		
24	15H558	PIPE PLUG	1		1/8"
25	N126612	SNAP RING	1		
26	.....	SEAL	1		
27	U15415	O-RING	1		
28	N191174	SPRING	6		
29	T19832	O-RING	1		
30	P50635	O-RING	2	-630700	
	N196034	O-RING	2		
31	.....	RETAINER	1		(SEAL KIT)
32	AN190759	SEAL KIT	1	-610727	(SUB AN192380)
	AN192380	SEAL KIT	1	-630700	(SUB AN193085)
	AN193085	SEAL KIT	1		(DRIVE SHAFT)
..	AH112667	KIT	1		

HYDROSTATIC DRIVE OIL RESERVOIR AND MOUNTING (SUNDSTRAND AND EATON)

HP1969 -UN-01JAN94

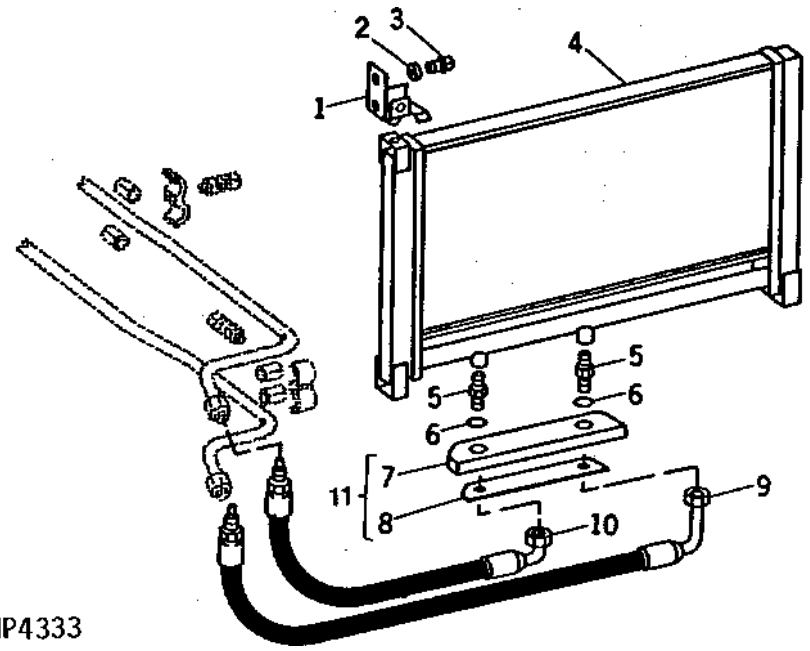


HYDROSTATIC DRIVE OIL RESERVOIR AND MOUNTING (SUNDSTRAND AND EATON) - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H2831	CAP SCREW	2		5/16" X 1-1/2"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
2	19H1905	CAP SCREW	6		5/16" X 1"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
3	H98661	BRACKET	1		
4	AP23771	CAP	1		
5	AH76992	STRAINER	1		
6	R375R	O-RING	1		
7	AH87790	LENS	1		
8	AH76991	FILTER	1	-553643	(SUB AE43494)
	AE43494	FILTER ELEMENT	1		
9	AH76989	COVER	1	-455460	(SUB AE41229)
	AE41229	COVER	1		
10	14H786	NUT	1		
11	H78750	O-RING	1		
12	AH97126	COVER	1	-455460	(4-WHEEL DRIVE) (USE WITH R27474 AND R26906) (SUB AH97301, R27474, R26906, R27175 AND U12547)
	AH97301	COVER	1	-552551	(4-WHEEL DRIVE) (SUB AH114605, R27474, R26906, R27175, U12547 AND 15H561)
	AH114605	COVER	1		(4-WHEEL DRIVE) (USE WITH R26906, R27474, R27175, U12547 AND 15H561)
	AH97126	COVER	1	-455460	(USE WITH (2) R27474, (2) R26906, R27175 AND U12547) (SUB AH97301, R27474, R26906, R27175 AND U12547)
	AH97301	COVER	1	-552551	(SUB AH114605, R27474, R26906, R27175, U12547 AND 15H561)
	AH114605	COVER	1		(USE WITH R26906, R27474, R27175, U12547 AND 15H561)
13	14H786	NUT	8	-552551	1/4"
	12H302	LOCK WASHER	8	-552551	1/4"
	14H785	NUT	8	552552-	5/16"
	12H303	LOCK WASHER	8	552552-	5/16"
14	AH97300	RESERVOIR	1	-552551	(SUB AH114603)
	AH114603	RESERVOIR	1		(USE WITH R26906, R27474, R27175, U12547 AND 15H561)
15	R27474	DRAIN PLUG	AR		
16	R27175	DRAIN PLUG	AR		
17	U12547	O-RING	AR		
18	R26906	O-RING	AR		
19	R27218	FITTING PLUG	1		
20	R26448	O-RING	1		
21	H78747	STRAP	2		

HYDROSTATIC DRIVE OIL COOLER, HOSES, AND FITTINGS (SUNDSTRAND AND EATON)

HP4333 -UN-01JAN94

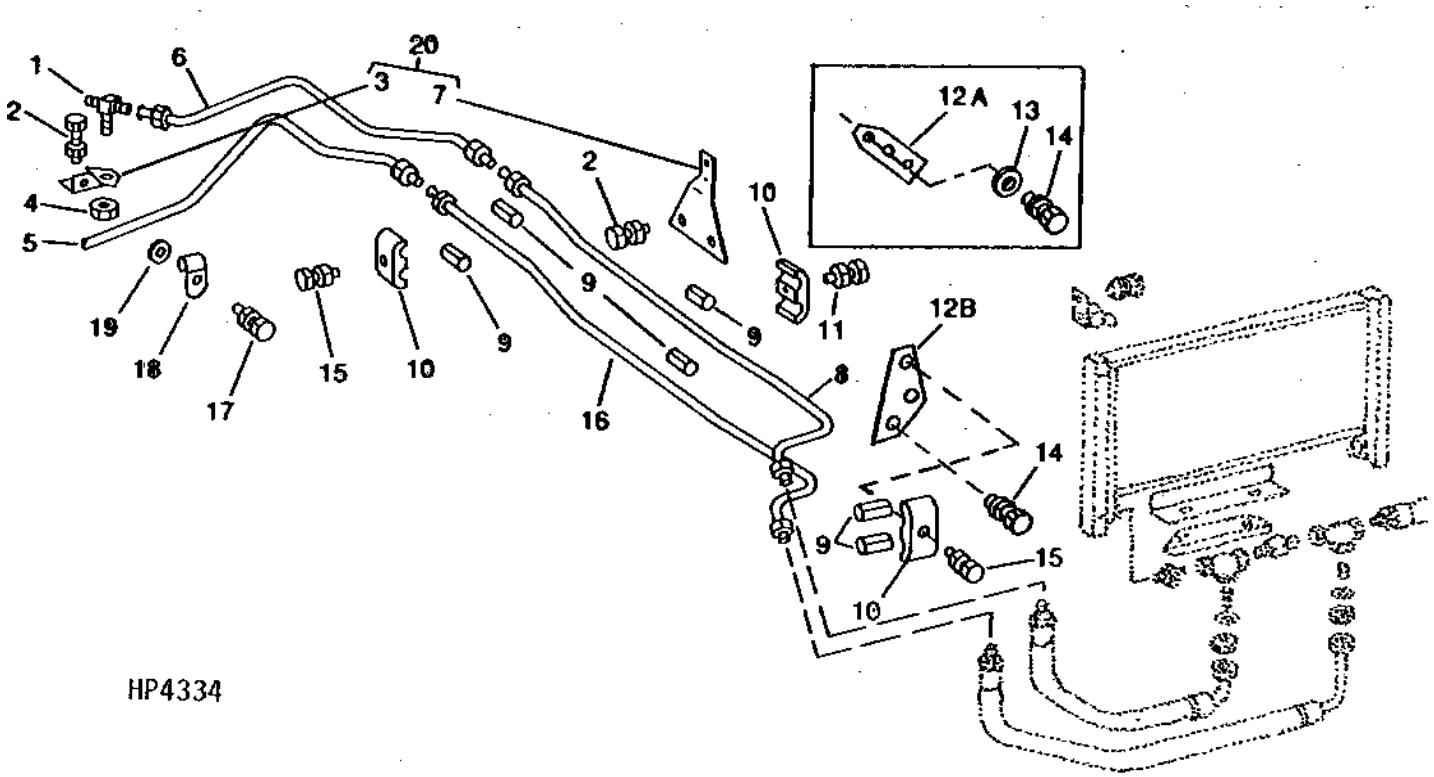


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH87961	PIVOT	1		
2	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
3	H65108	SCREW	2		SELF-TAPPING
4	AH98812	OIL COOLER	1		
5	R27267	FITTING	2		
6	U12547	O-RING	2		
7	H100652	BRACKET	1	-1990	
8	H100653	PLATE	1	-1990	
9	AH87284	HYDRAULIC HOSE	1		19 MM I.D. X 508 MM LONG (3/4" X 20")
10	AH87285	HYDRAULIC HOSE	1		19 MM I.D. X 368 MM LONG (3/4" X 14-1/2")
11	AH138693	KIT	1		

MEMORANDA

HYDROSTATIC DRIVE UPPER OIL LINES (SUNDSTRAND AND EATON)

HP4334 -UN-01JAN94

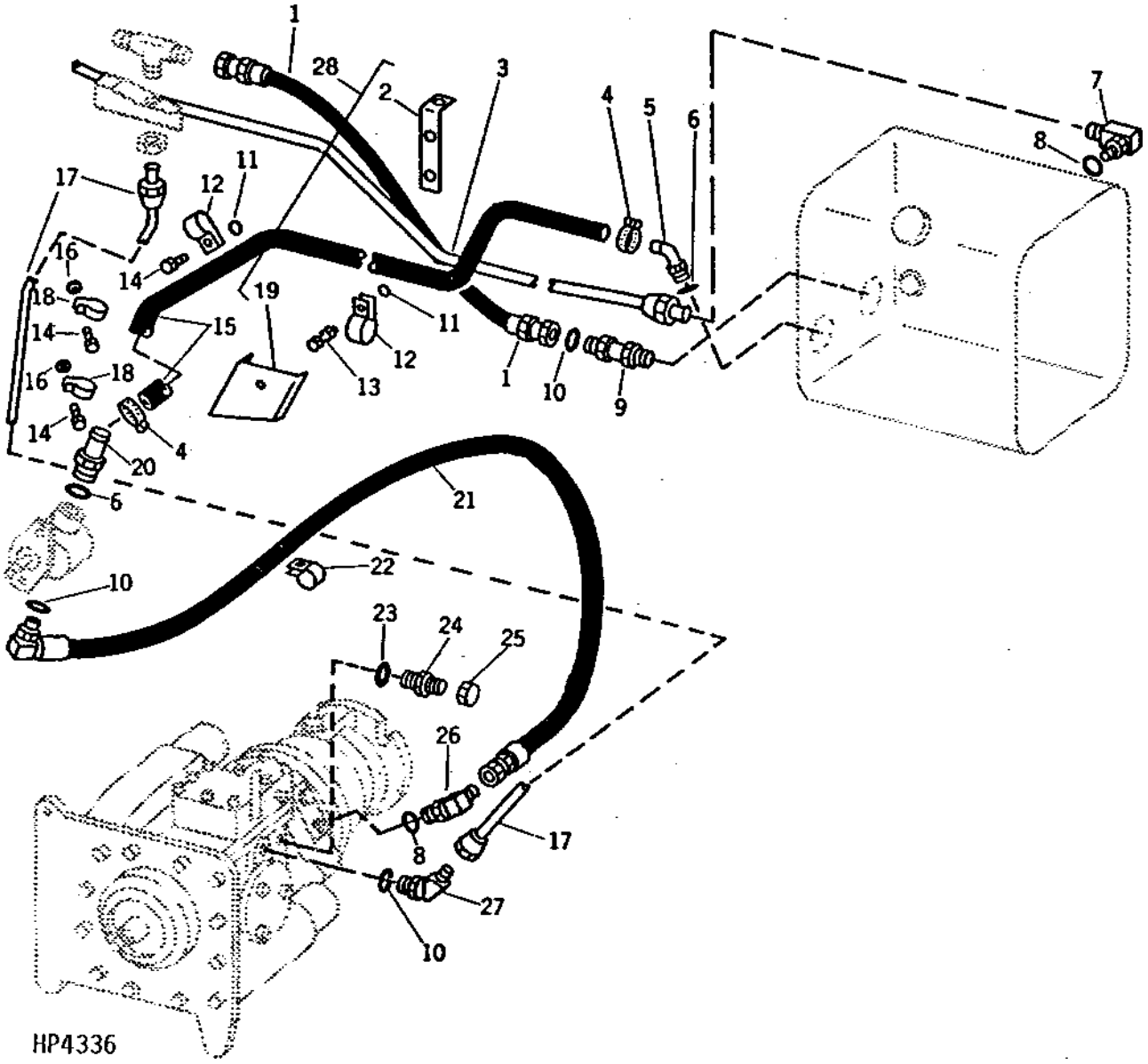


HYDROSTATIC DRIVE UPPER OIL LINES (SUNDSTRAND AND EATON) - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H98542	TEE FITTING	1	-610300	
	H98914	TEE FITTING	1	610301-	
2	19H1905	CAP SCREW	3		5/16" X 1"
	12H303	LOCK WASHER	3		5/16"
	14H785	NUT	3		5/16"
3	H98913	BRACKET	1	-1990	
4	R26627	NUT	1	-405942	
	14H810	NUT	1	405943-	7/8"
5	AH96952	LINE	1		RETURN, MIDDLE, COOLER
6	AH96951	LINE	1		RETURN, MIDDLE, PUMP
7	H86167	BRACKET	1	-452500	(SUB H108123)
	H108123	BRACKET	1	-1990	
8	AH97687	LINE	1	-610616	(SUB AH115283, AH115284 AND H118655)
	AH115283	OIL LINE	1		RETURN, FRONT, PUMP, (USE WITH AH115284 AND H118655)
9	H22963	INSULATOR	6	-452500	
10	H80233	CLAMP	3	-452500	(SUB H105483)
	H105483	CLAMP	3		
	H105482	CLAMP	6	452501-	
11	H85089	SCREW	1		SELF-TAPPING
12A	H99834	STRAP	1	-551900	
12B	H110432	PLATE	1	551901-601344	(SUB H118655)
	H118655	PLATE	1		
13	24H1682	WASHER	2	-551900	13/32" X 7/8" X 0.120"
	24H1136	WASHER	1	551901-	11/32" X 11/16" X 0.065"
14	19H1731	CAP SCREW	2	-551900	3/8" X 1"
	12H304	LOCK WASHER	2	-551900	3/8"
	14H812	NUT	2	-551900	3/8"
	19H1900	CAP SCREW	2	551901-	5/16" X 3/4"
	N10213	LOCK NUT	2	551901-	
15	19H1901	CAP SCREW	2		5/16" X 2"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
16	AH97688	LINE	1	-610616	(SUB AH115283, AH115284 AND H118655)
	AH115284	OIL LINE	1		RETURN, FRONT, CO0LER, (USE WITH AH115283 AND H118655)
17	19H2127	CAP SCREW	1		5/16" X 7/8"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
18	AH78237	CLAMP	1		
19	24H1293	WASHER	1		11/32" X 1-1/16" X 0.120"
20	AH138694	KIT	1		

HYDROSTATIC DRIVE LOWER OIL LINES AND HOSES (SUNDSTRAND)
(SERIAL NO. -610300)

HP4336 -UN-01JAN94



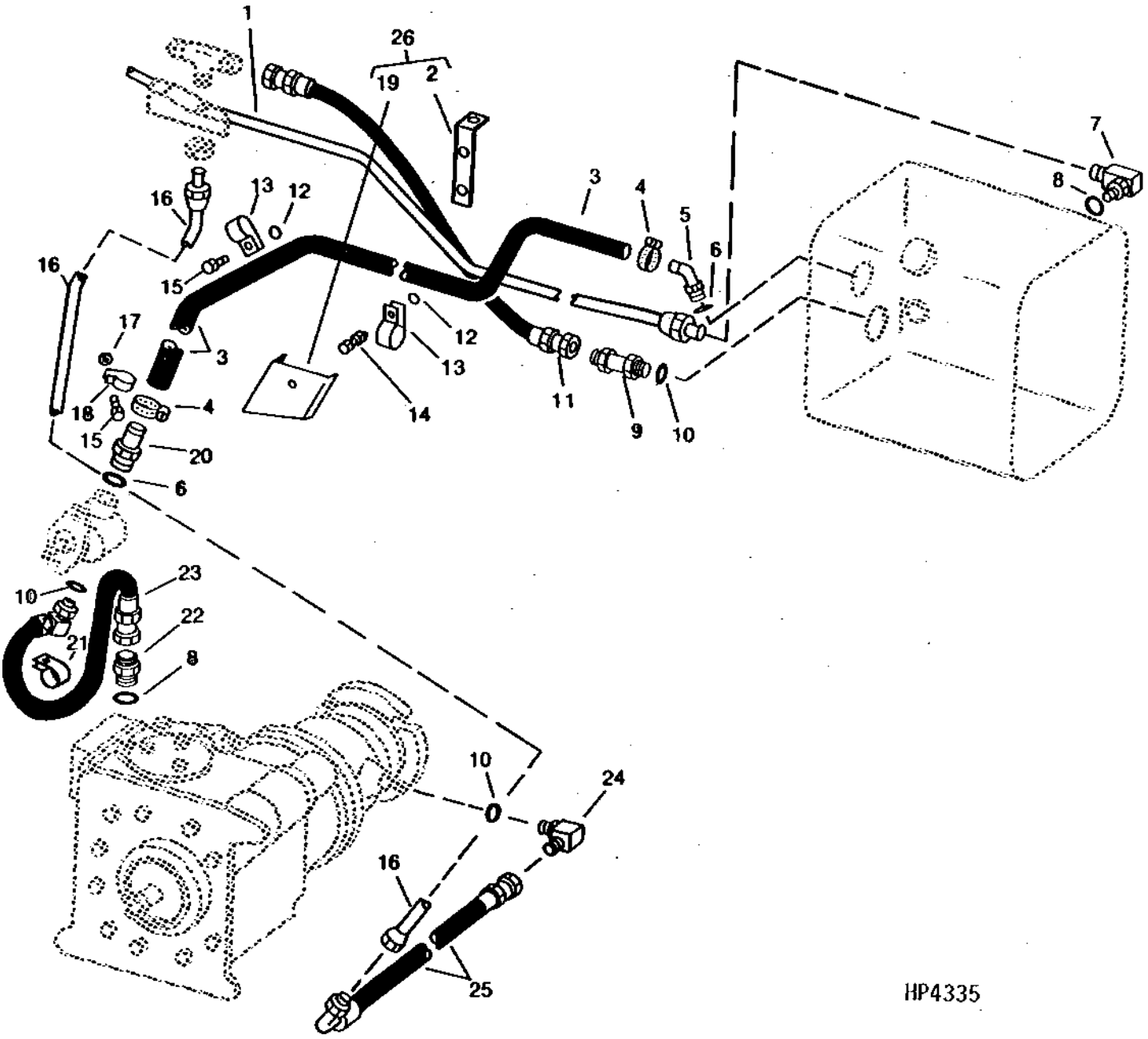
THIS PARTS LISTING IS CONTINUED

HYDROSTATIC DRIVE LOWER OIL LINES AND HOSES (SUNDSTRAND) - CONTINUED
(SERIAL NO. -610300)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH96966	HYDRAULIC HOSE	1		16 MM I.D. X 711 MM LONG (5/8" X 28")
2	H84515	BRACKET	1	-1990	
3	AH96952	LINE	1		RETURN, COOLER
4	AR21839	CLAMP	1	-354913	(SUB AH103497, THIS APPLICATION)
	AH103497	CLAMP	2	-404255	(SUB AH105968)
	AH105968	HOSE CLAMP	2		
5	AH95488	FITTING	1		45°
6	R29936	O-RING	2		
7	AR26723	ELBOW FITTING	1	-615655	90°, (SUB AT32331)
	AT32331	ELBOW FITTING	1		90°
8	U12547	O-RING	2		
9	AH96997	CHECK VALVE	1		
10	R26906	O-RING	3		
11	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
12	AH77714	CLIP	1		
13	19H1900	CAP SCREW	1		5/16" X 3/4"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
14	H76139	SCREW	2		SELF-TAPPING
15	H99881	HYDRAULIC HOSE	1		25 MM I.D. X 1829 MM LONG (1" X 72") SUCTION
16	24H1293	WASHER	2		11/32" X 1-1/16" X 0.120"
17	AH97654	LINE	1		RETURN, PUMP
18	AH77724	CLIP	2		
19	H96794	BRACKET	1	-1990	
20	H80240	HOSE FITTING	1		
21	AH78236	HYDRAULIC HOSE	1		13 MM I.D. X 1321 MM LONG (1/2" X 52") PRESSURE
22	AH77924	CLIP	1		
23	R28782	O-RING	1		
24	AM30686	FITTING	1	-610300	(SUB T39220 AND R28782)
	T39220	FITTING	1	-615380	(SUB H63599)
	H63599	UNION FITTING	1		
25	R31147	FITTING	1	-354910	(SUB H102543, THIS APPLICATION)
	H102543	FITTING	1		
26	AH76990	ELBOW FITTING	1		90°
27	AR26828	ELBOW FITTING	1		45°
28	AH138689	KIT	1		

HYDROSTATIC DRIVE LOWER OIL LINES AND HOSES (SUNDSTRAND AND EATON)
(SERIAL NO. 610301-)

HP4335 -UN-01JAN94

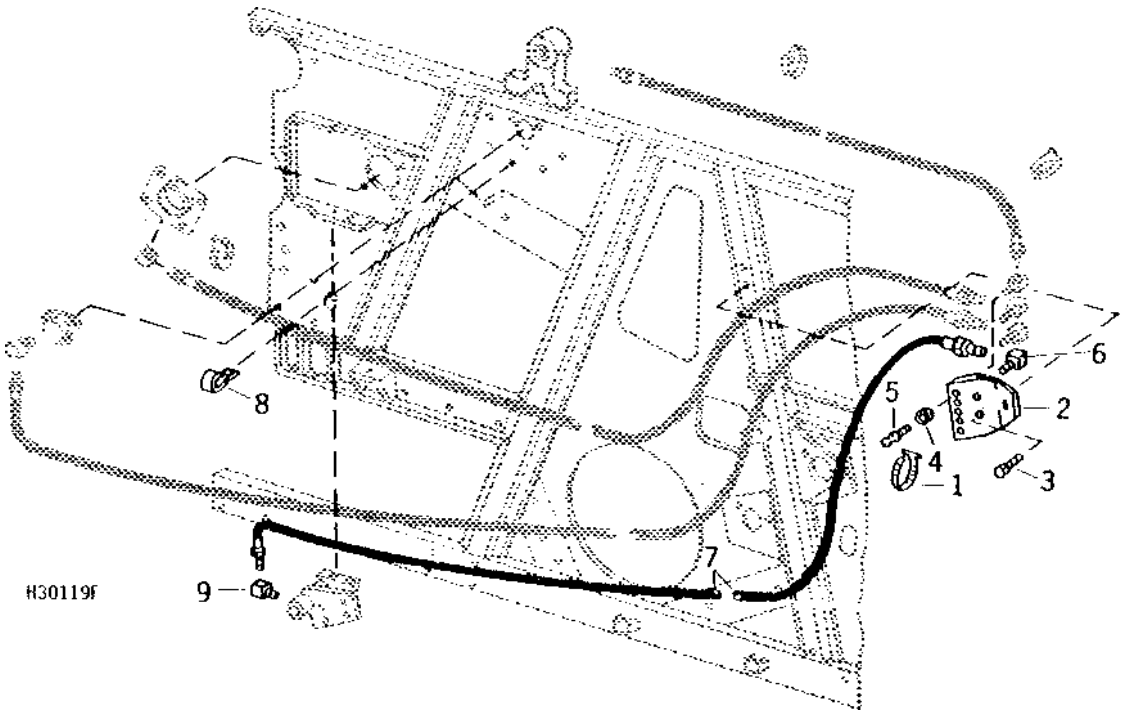


HYDROSTATIC DRIVE LOWER OIL LINES AND HOSES (SUNDSTRAND AND EATON) - CONTINUED
(SERIAL NO. 610301-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH96952	LINE	1		RETURN, COOLER
2	H84515	BRACKET	1	-1990	
3	H99881	HYDRAULIC HOSE	1		25 MM X 1829 MM (1" I.D. X 72") LONG, SUCTION
4	AH105968	HOSE CLAMP	2		
5	AH95488	FITTING	1		45°
6	R29936	O-RING	2		
7	AR26723	ELBOW FITTING	1		90°
8	U12547	O-RING	2		
9	AH96997	CHECK VALVE	1		
10	U12547	O-RING	3		
11	AH96966	HYDRAULIC HOSE	1		16 MM X 711 MM (5/8" I.D. X 28") LONG
12	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
13	AH77714	CLIP	1		
14	19H1900	CAP SCREW	1		5/16" X 3/4"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
15	H76139	SCREW	2		
16	AH111458	LINE	1		
17	24H1136	WASHER	1		11/32" X 11/16" X 0.065"
18	AH78237	CLAMP	1		CUSHIONED
19	H96794	BRACKET	1	-1990	
20	H80240	HOSE FITTING	2		STRAIGHT
21	AH77924	CLIP	1		CUSHIONED
22	R27267	FITTING	1		
23	AH97255	HYDRAULIC HOSE	1		13 MM X 965 MM (1/2" I.D. X 38") LONG
24	AR26723	ELBOW FITTING	1	-615655	90°, (SUB AT32331)
	AT32331	ELBOW FITTING	1		90°
25	AH111268	HYDRAULIC HOSE	1		16 MM X 337 MM (3/4" I.D. X 13-1/4") LONG
26	AH138689	KIT	1		

POSI-TORQ DRIVE LUBE BANK SYSTEM

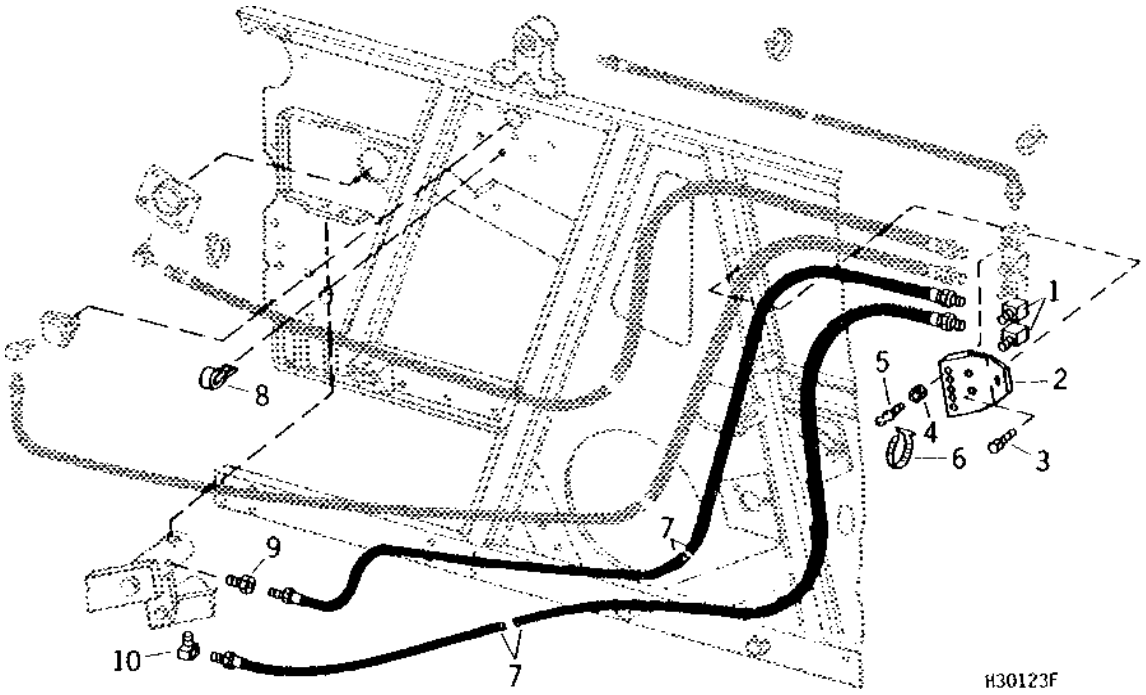
H30119F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M66044	TIE BAND	1		
2	H101262	SUPPORT	1		
3	H76139	SCREW	2		SELF-TAPPING
4	E12379	NUT	1		
5	JD7797	LUBRICATION FITTING	1		
6	E12378	ELBOW FITTING	1		90°
7	H98306	HOSE	1	-610727	(SUB H111472)
	H111472	HOSE	1		
8	AH89557	CLIP	1		
9	JD7845	ELBOW FITTING	1		

HYDROSTATIC DRIVE LUBE BANK SYSTEM

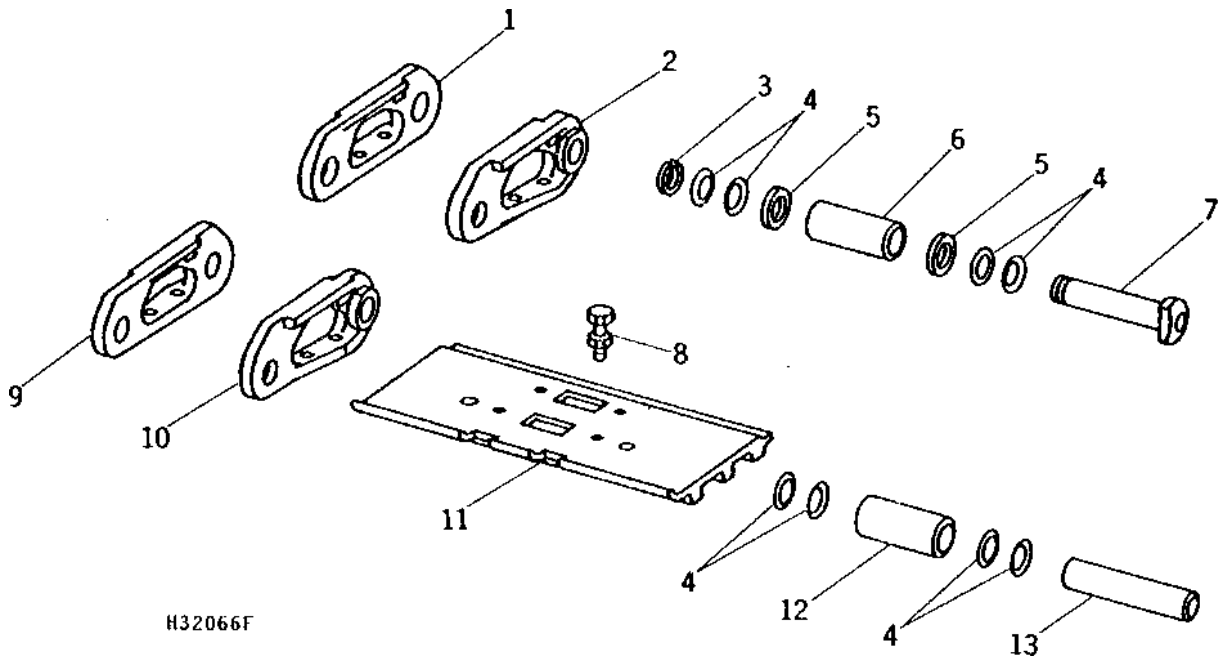
H30123F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	E12378	ELBOW FITTING	2		
2	H101262	SUPPORT	1		
3	H76139	SCREW	2		SELF-TAPPING
4	E12379	NUT	1		
5	JD7797	LUBRICATION FITTING	1		
6	M66044	TIE BAND	1		
7	H98306	HOSE	1	-610727	(SUB H111472)
	H111472	HOSE	1		
8	AH89486	CLIP	1		
9	E12859	LUBRICATION FITTING	1		
10	JD7845	ELBOW FITTING	1		

CRAWLER TRACKS AND SHOES

H32066F -UN-01JAN94

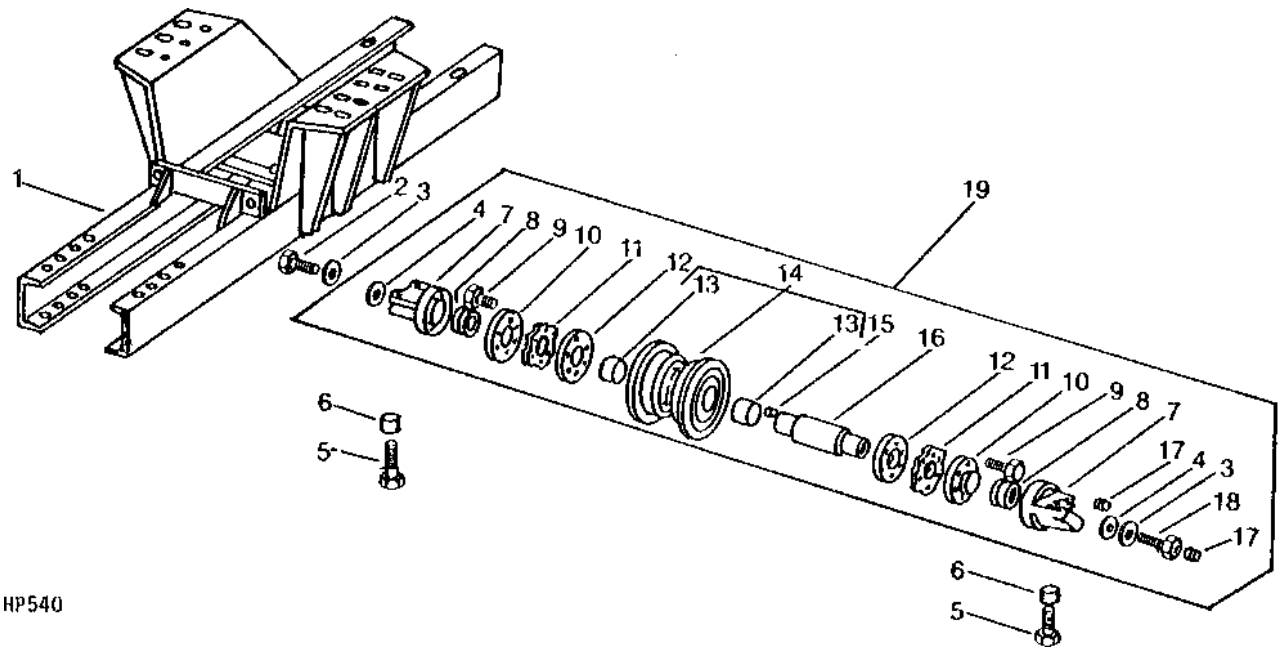


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	T42831	MASTER TRACK LINK-RH	1		R.H.
2	T42829	NON-STRUTTED LINK-LH	1		L.H.
3	F215R	RING	1		
4	T42828	SPRING WASHER	128		
5	T60841	WASHER	2		
6	T42837	MASTER TRACK BUSHING	1		
7	T55237	MASTER TRACK PIN	1		
8	T14612	SCREW	128	-403300	(SUB T40535)
	T40535	BOLT	128		
	T14913	NUT	1		
9	T42832	NON-STRUTTED LINK-RH	31		R.H.
10	T42827	NON-STRUTTED LINK-LH	31		L.H.
11	H78596	SHOE	32	-501253	610 MM (24") (LOW LUG) (4 ROLLER)
	T76929	TRIPLE BAR SHOE	32		610 MM (24") (LOW LUG) (4 ROLLER)
	H78597	SHOE	32		610 MM (24") (HIGH LUG) (4 ROLLER)
12	T52362	BUSHING	31		(31 USED PER MACHINE)
13	T42838	TRACK PIN	AR		

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

CRAWLER FRAME AND ROLLERS
(RIGHT-HAND ILLUSTRATED)

HP540 -UN-01JAN94



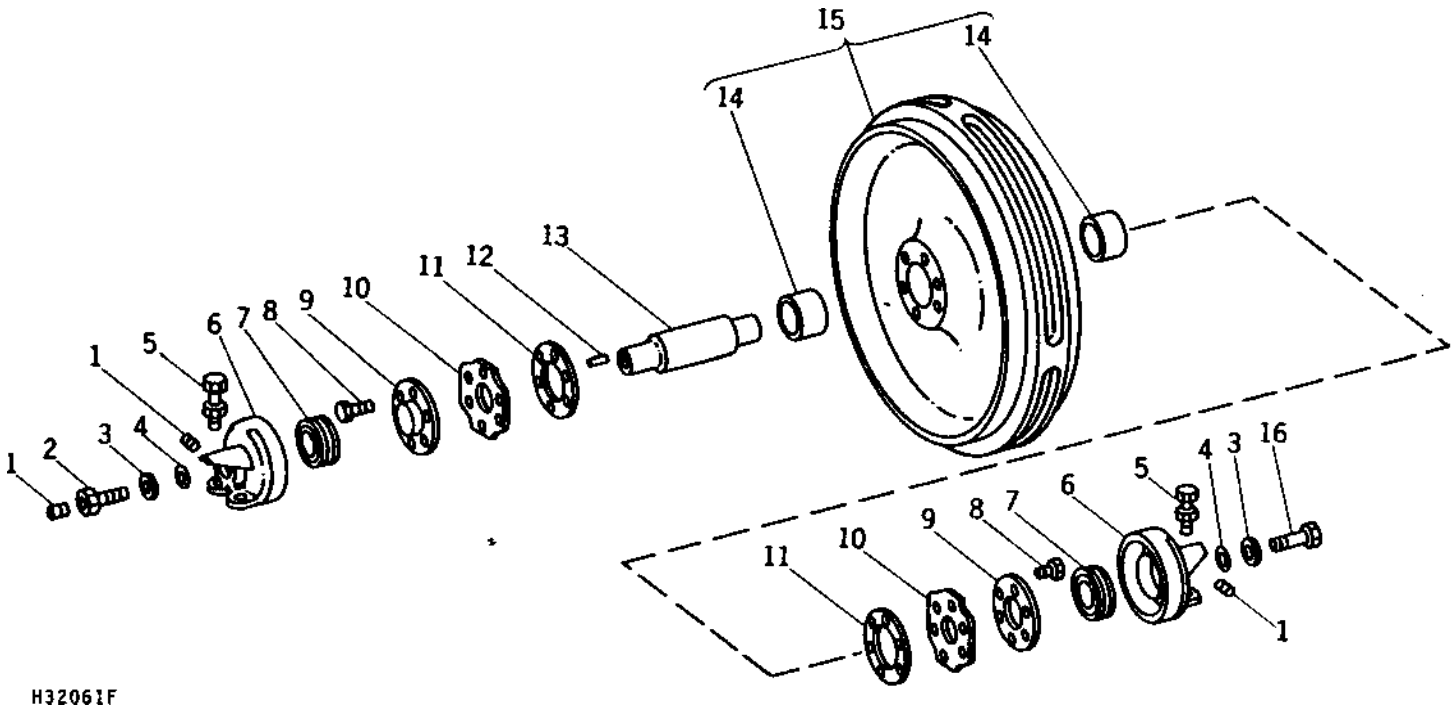
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH80628	FRAME	1		R.H.
	AH80629	FRAME	1		L.H.
2	19H2677	CAP SCREW	4		3/4" X 1-3/4"
	12H236	LOCK WASHER	4		3/4"
3	M3301T	WASHER	4	-600000	(SUB T21397)
	T21397	WASHER	4	-630400	(SUB R78019)
	R78019	WASHER	4		19.837 X 33.325 X 4.166 MM (25/32" X 1-5/16" X 0.164")
4	T16752	O-RING	12		
5	19H2360	CAP SCREW	16		9/16" X 2-3/4"
	12H317	LOCK WASHER	16		9/16"
6	P47436	BUSHING	16		
7	T38808	BRACKET	8	-600000	(SUB T74176)
	T74176	BRACKET	8		
8	AT31122	SEAL	12	-600000	(SUB AT42553)
	AT42553	SEAL KIT	12	-615588	(SUB AT71674)
	AT78941	SEAL	12	-1989	(SUB AT71677)
	AT71677	SEAL	12	-1990	(SUB AT135802)
	AT135802	SEAL	12		
9	19H2923	SCREW	48		3/8" X 1"
10	T33367	RING	8		
11	T33369	PLATE	8	-452785	(SUB T33366)
	T33366	PLATE	8		
12	T38969	GASKET	8		
13	T16881	BUSHING	8		
14	AT32573	ROLLER	4	-600000	
	AT71675	ROLLER	4	600001-	
15	T13381	DOWEL PIN	6		
16	T40827	SHAFT	4	-1990	
17	P45808	PIPE PLUG	8		
18	T16845	BOLT	6	-600000	(SUB T77122)
	T77122	CAP SCREW	6		
19	AT32572	ROLLER	1	-600000	(SUB AT71674, THIS APPLICATION)
	AT71674	ROLLER	1		(WITH BRACKETS)

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

MEMORANDA

CRAWLER IDLER, SHAFT, AND BEARINGS (LEFT-HAND ILLUSTRATED)

H32061F -UN-01JAN94

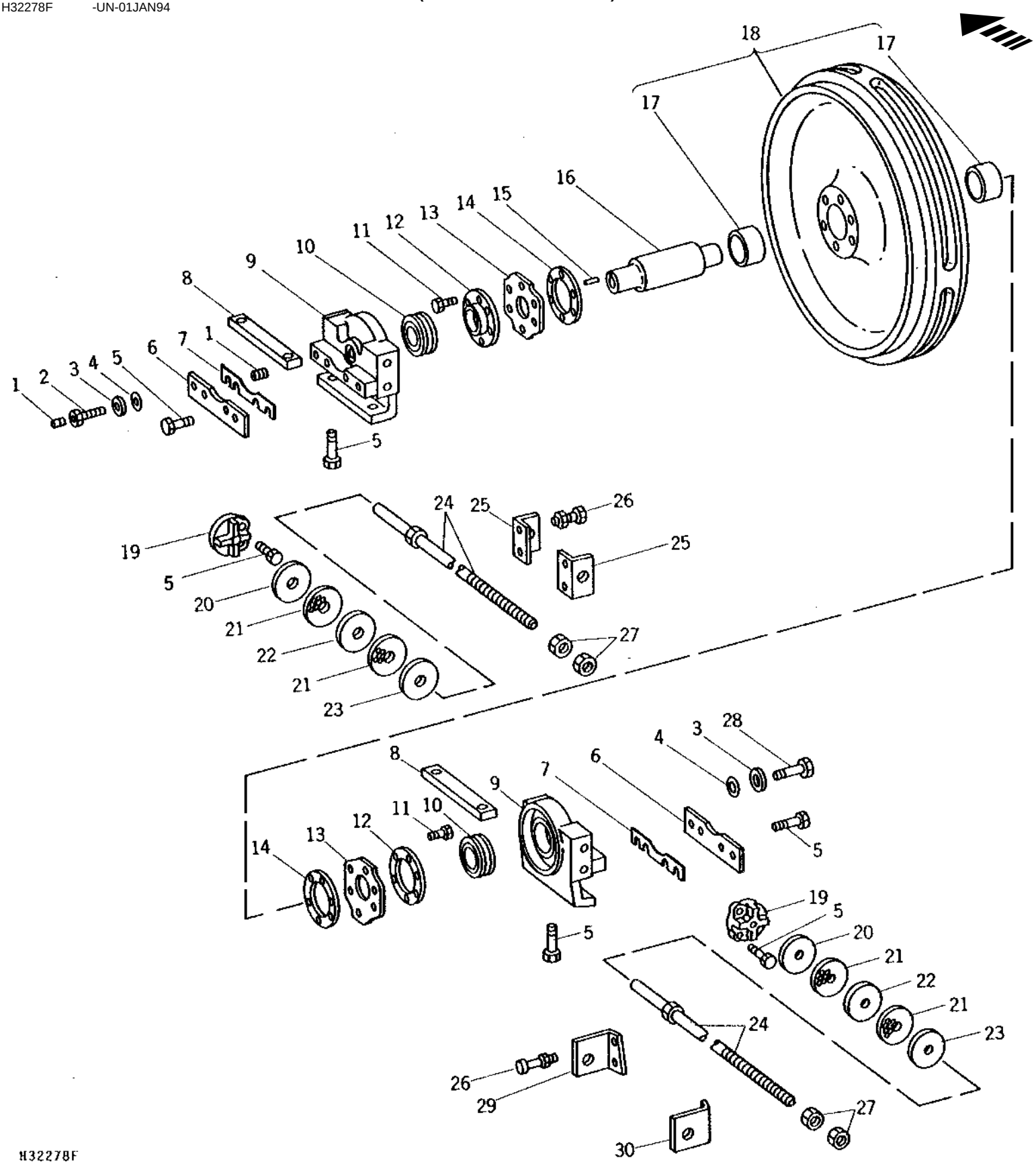


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	15H558	PIPE PLUG	3		1/8"
2	T16845	BOLT	1		LUBRICATING
3	M3301T	WASHER	2		
4	T16752	O-RING	2		
5	08H4686	CAP SCREW	4		9/16" X 6-1/2"
	12H317	LOCK WASHER	4		9/16"
	14H886	NUT	4		9/16"
6	H86846	BRACKET	2		
7	AT31122	SEAL	2		
8	19H2923	SCREW	12		3/8" X 1"
9	T33367	RING	2		
10	T33366	PLATE	2		
11	T38969	GASKET	2		
12	T13381	DOWEL PIN	1		
13	T40826	SHAFT	1		
14	T23880	BUSHING	2		
15	AT32571	IDLER	1	-630400	(SUB AT125348)
	AT125348	ROLLER	1		(WITH BUSHING)
16	19H2677	CAP SCREW	1		3/4" X 1-3/4"

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

CRAWLER TIGHTENER, SHAFTS, AND BEARINGS
(LEFT-HAND ILLUSTRATED)

H32278F -UN-01JAN94



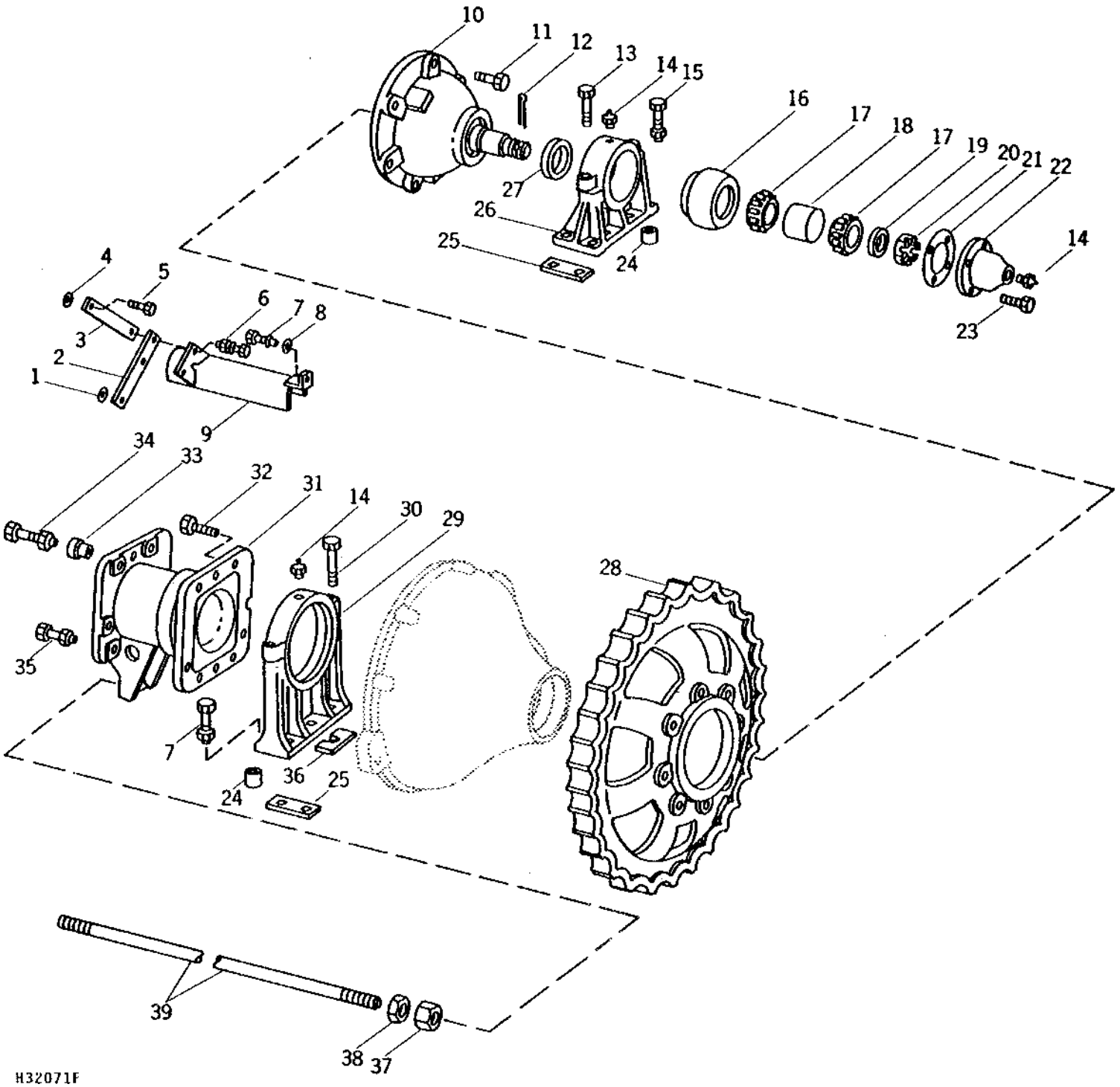
CRAWLER TIGHTENER, SHAFTS, AND BEARINGS - CONTINUED
(LEFT-HAND ILLUSTRATED)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	15H558	PIPE PLUG	2		1/8"
2	T16845	BOLT	1		
3	M3301T	WASHER	2		
4	T16752	O-RING	2		
5	19H1815	CAP SCREW	16		1/2" X 1-1/4"
	12H301	LOCK WASHER	16		1/2"
6	T20695	GUIDE	2		
7	T20697	SHIM	AR		762 MM (.030")
8	T20696	STRAP	2		
9	T38807	BRACKET	2	-620580	(SUB T112807)
	T112807	BRACKET	2	-626300	
	T122636	BRACKET	2		
10	AT31122	SEAL	2		
11	19H2923	SCREW	12		3/8" X 1"
12	T33367	RING	2		
13	T33366	PLATE	2		
14	T38969	GASKET	2		
15	T13381	DOWEL PIN	1		
16	T40826	SHAFT	1		
17	T23880	BUSHING	4		
18	AT32571	IDLER	1	-630400	(SUB AT125348)
	AT125348	ROLLER	1		(WITH BUSHINGS)
19	H78602	BRACKET	2		
20	H95003	WASHER	4		
21	H95005	WASHER	32		
22	H95002	BUSHING	16		
23	H98018	WASHER	14		
24	AH80630	ROD	2		
25	H78619	BRACKET	2		
26	19H1731	CAP SCREW	8		3/8" X 1"
	14H812	NUT	8		3/8"
27	14H794	NUT	4		3/4"
28	19H2677	CAP SCREW	1		3/4" X 1-3/4"
29	H82081	BRACKET	1		L.H.
30	H82080	BRACKET	1		R.H.

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

CRAWLER DRIVE SHIELD, SPROCKET, AND BEARINGS
(LEFT-HAND ILLUSTRATED)

H32071F -UN-01JAN94



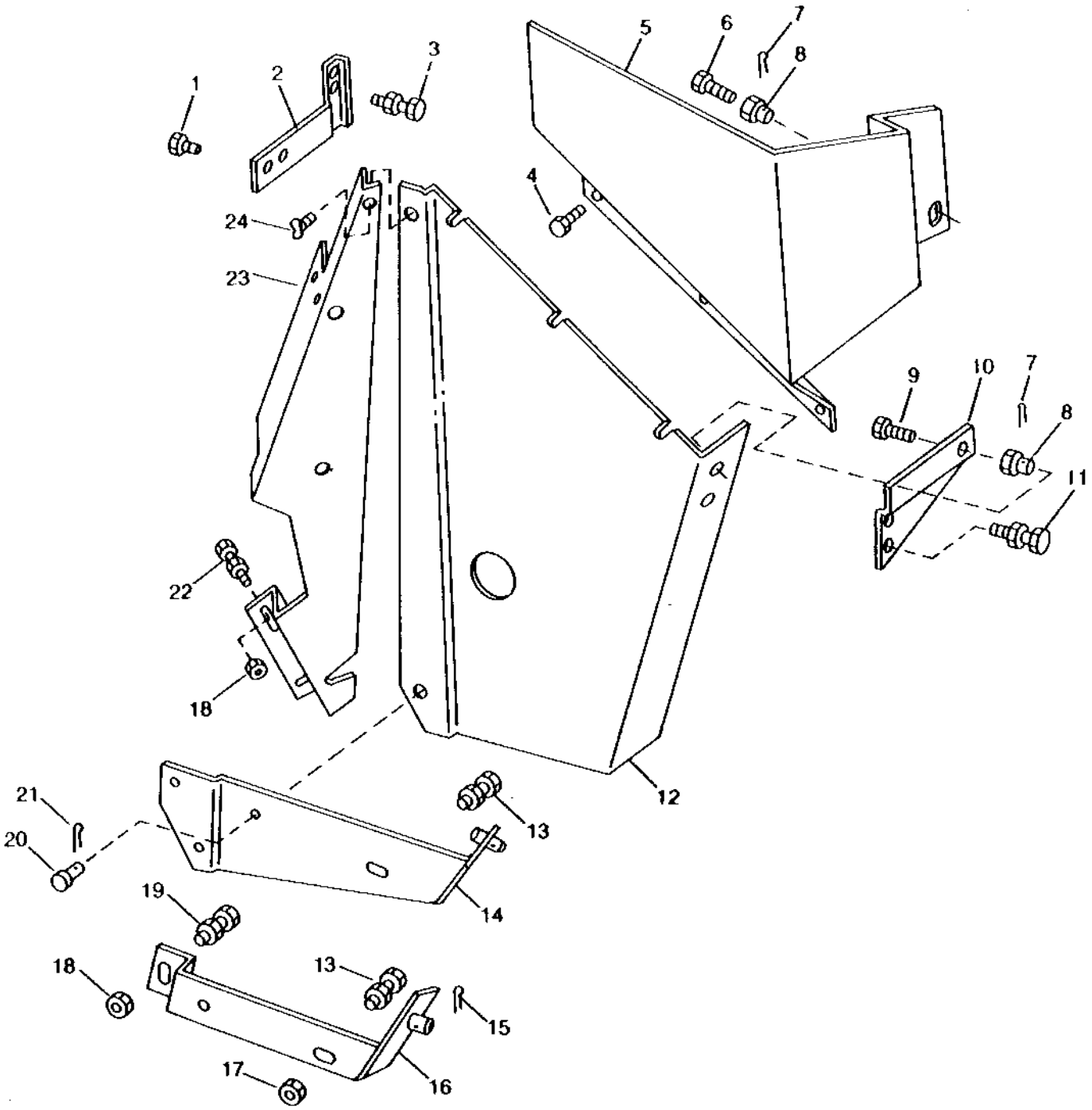
CRAWLER DRIVE SHIELD, SPROCKET, AND BEARINGS - CONTINUED
(LEFT-HAND ILLUSTRATED)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1392	WASHER	1		25/32" X 1-3/8" X 0.120"
2	H82389	STRAP	1		LOWER
3	H82390	STRAP	1		UPPER
4	H78426	BUSHING	1		
5	19H1707	CAP SCREW	2		3/4" X 2-3/4"
6	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	14H812	NUT	2		3/8"
7	19H1930	CAP SCREW	7		1/2" X 2-1/2"
	12H301	LOCK WASHER	7		1/2"
	14H1040	NUT	6		1/2"
8	24H1111	WASHER	1		17/32" X 1-1/16" X 0.090"
9	AH80854	SHIELD	1		L.H.
	AH80855	SHIELD	1		R.H.
10	H83258	HUB	1	-403300	(SUB AH103709)
	AH103709	HUB	1		
11	19H2617	CAP SCREW	8		3/4" X 3-3/4"
	12H236	LOCK WASHER	8		3/4"
12	11H244	COTTER PIN	1		3/16" X 2-1/2"
13	19H1974	CAP SCREW	2		1/2" X 2-3/4"
14	JD7759	LUBRICATION FITTING	3		
15	19H1930	CAP SCREW	8		1/2" X 2-1/2"
	12H301	LOCK WASHER	8		1/2"
	14H1040	NUT	8		1/2"
16	H11630	HOUSING	1		
17	JD8984	BEARING CONE	2		
18	JD8274	BEARING CUP	1		
19	24H1228	WASHER	1		1-17/32" X 2-1/2" X 0.120"
20	H21871	NUT	1		
21	H36564	GASKET	AR		
22	H11631	BEARING HOUSING W/O BEARING	1		
23	19H1905	CAP SCREW	4		5/16" X 1"
24	P41311	BUSHING	14		
25	H36565	STRAP	7		
26	H98438	SUPPORT	1		OUTER
27	AH21870	SEAL	1		
28	H87325	DRIVE SPROCKET	1		29 TEETH
29	H98060	SUPPORT	1		INNER, (SUB AH125236)
	AH125236	SUPPORT	1		
30	19H1781	CAP SCREW	2		1/2" X 3-1/2"
	12H301	LOCK WASHER	2		1/2"
31	H78610	SPACER	1		L.H. (EXTRA HEAVY-DUTY FINAL DRIVE; 11 TO 104 RATIO)
	H78609	SPACER	1		R.H. (EXTRA HEAVY-DUTY FINAL DRIVE; 11 TO 104 RATIO)
32	19H1782	CAP SCREW	6		3/4" X 2-1/4"
	12H236	LOCK WASHER	6		3/4"
33	H75423	PIN	2		
34	19H1782	CAP SCREW	4		3/4" X 2-1/4"
	14H794	NUT	4		3/4"
	12H236	LOCK WASHER	4		3/4"
35	19H2682	CAP SCREW	2		3/4" X 4-3/4"
	12H236	LOCK WASHER	2		3/4"
	14H794	NUT	2		3/4"
36	H94636	SHIM	AR		
37	14H876	NUT	1		1"
38	H61941	NUT	1	-1990	
39	H78612	STUD	1		(1 USED PER MACHINE)

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

TRANSMISSION DRIVE MUD SHIELD
(POSI-TORQ AND HYDROSTATIC GROUND DRIVE)

HP709 -UN-01JAN94



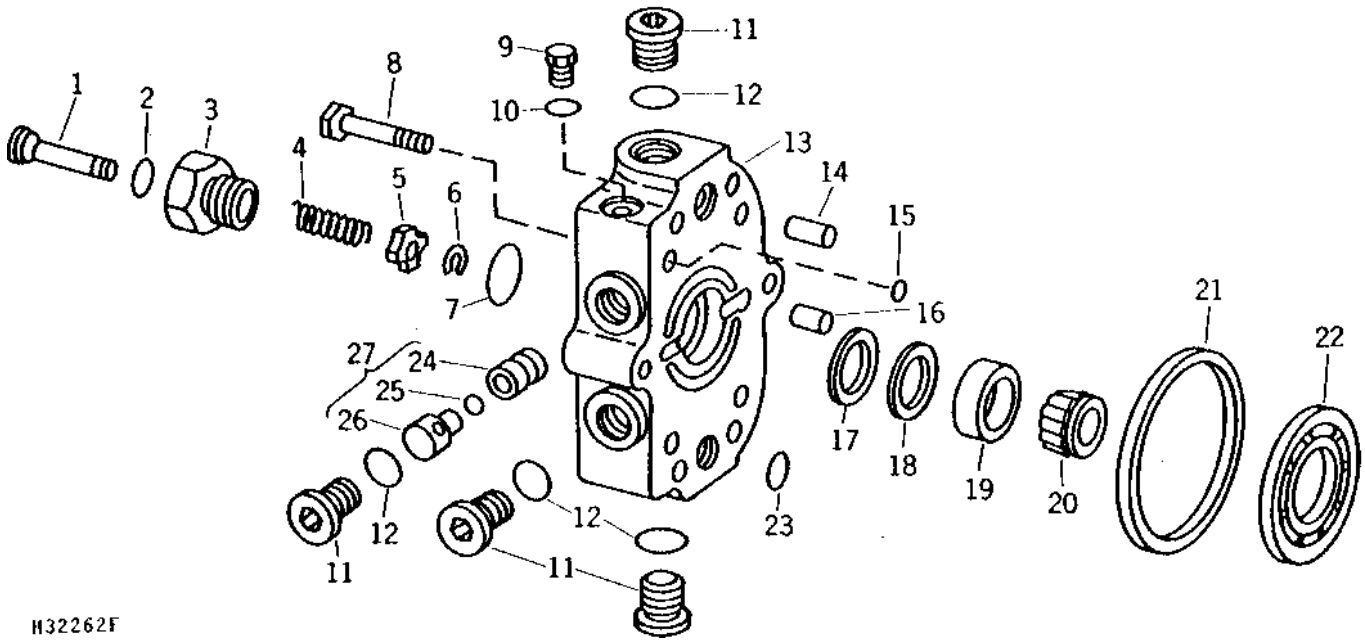
TRANSMISSION DRIVE MUD SHIELD - CONTINUED
(POSI-TORQ AND HYDROSTATIC GROUND DRIVE)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H77932	SCREW	2		
2	H94621	BRACKET	1		
3	19H1944	CAP SCREW	2		3/8" X 2-3/4"
	19H2128	CAP SCREW	2		3/8" X 3"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
4	H77932	SCREW	3		SELF-LOCKING
5	AH100120	SHIELD	1		UPPER
6	19H1949	CAP SCREW	1		5/16" X 2-1/2"
	12H303	LOCK WASHER	1		5/16"
7	A3581R	SPRING LOCKING PIN	2		
8	H76989	PIN	2		
9	19H1813	CAP SCREW	1		5/16" X 5/8"
	12H303	LOCK WASHER	1		5/16"
10	H89981	BRACKET	1		
11	19H1944	CAP SCREW	2		3/8" X 2-3/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
12	AH100119	SHIELD	1		LOWER
13	19H2335	CAP SCREW	2		1/4" X 2-3/4"
	12H302	LOCK WASHER	2		1/4"
	14H786	NUT	2		1/4"
14	AH93547	BRACKET	1		(POSI-TORQ)
15	A3581R	SPRING LOCKING PIN	1		(HYDROSTATIC DRIVE)
16	AH96150	BRACKET	1	-610300	(HYDROSTATIC DRIVE)
	AH111371	BRACKET	1	610301-	(HYDROSTATIC DRIVE)
17	24H1287	WASHER	1		9/32" X 5/8" X 0.065"
18	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
19	03H1707	BOLT	1		3/8" X 1"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
20	H624DA	PIN	1		DRILLED
21	11H236	COTTER PIN	1		1/8" X 1"
22	03H1707	BOLT	1		3/8" X 1", (POSI-TORQ)
	19H1936	CAP SCREW	1		3/8" X 3/4", (HYDROSTATIC)
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8", (POSI-TORQ)
23	AH100118	SHIELD	1		FRONT
24	H89616	WING SCREW	1		

MEMORANDA

STEERING WHEEL MANIFOLD
(4-WHEEL DRIVE-PLANETARY GEARING)

H32262F -UN-01JAN94

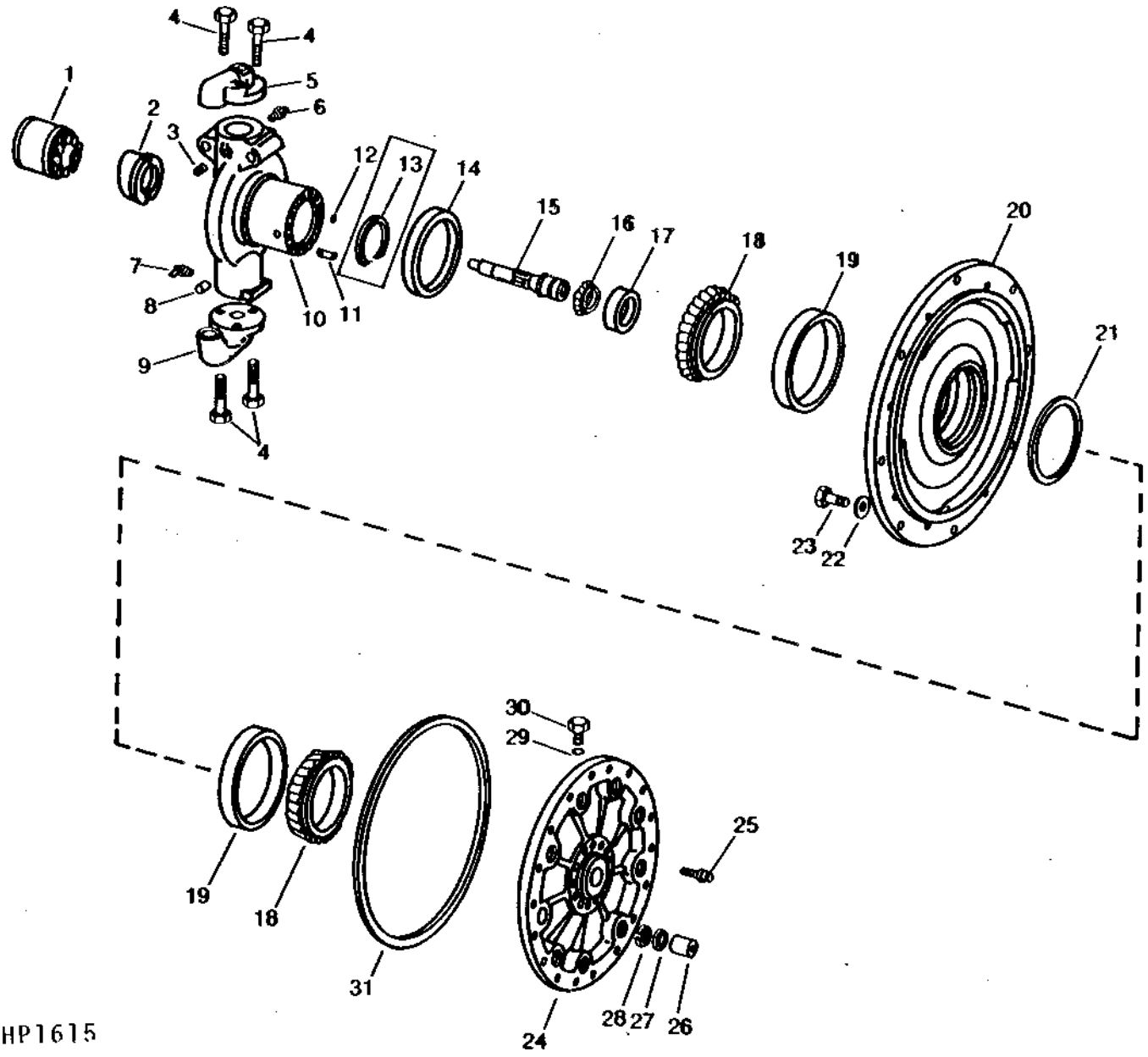


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R62512	RELIEF VALVE	1		
2	R62513	O-RING	1		
3	R45356	PRESSURE RELIEF FITTING	1		PRESSURE RELIEF
4	R45358	SPRING	1		
5	R45359	RETAINER	1		
6	R40638	SNAP RING	1		
7	F3171R	O-RING	1	-452500	(KIT AR63929)
	U12547	O-RING	1	452501-	
8	19H3181	CAP SCREW	6		3/8" X 2"
9	R31631	DRAIN PLUG	1		
10	R26287	O-RING	1		(KIT AR63929 AND AR63930)
11	R33138	FITTING	4		
12	R26375	O-RING	4		(KIT AR63929 AND AR63930)
13	R64492	MANIFOLD	1		
14	R28671	DOWEL PIN	2		
15	R42878	WASHER	1		(KIT AR63929)
16	R42882	DOWEL PIN	1		
17	R42819	SHIM	AR		.003"
18	R42820	SHIM	AR		.010"
19	JD8293	BEARING CUP	1		
20	JD9030	BEARING CONE	1		
21	R42880	PACKING	1		(KIT AR63929)
22	R42818	PLATE	1		
23	R42879	WASHER	2		(KIT AR63929)
24	.....	HOUSING	1		CHECK VALVE
25	.....	BALL	1		
26	.....	SEAT	1		CHECK VALVE
27	AR81967	CHECK VALVE	1		CHECK
..	AR63929	KIT	1		KIT, SEAL REPAIR, PIVOT PIN
..	AR63930	KIT	1		KIT, SEAL REPAIR, BRAKE PISTON

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

WHEEL HUB, MOTOR, AND HOUSING
(4-WHEEL DRIVE-PLANETARY GEARING)

HP1615 -UN-01JAN94



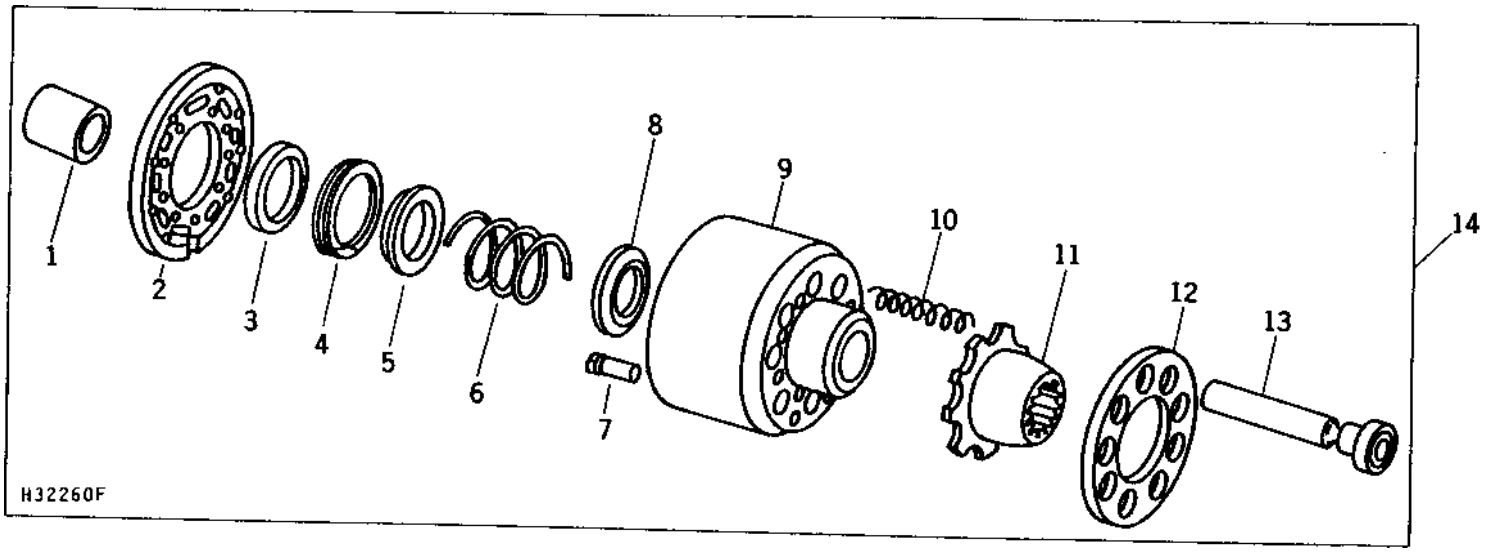
WHEEL HUB, MOTOR, AND HOUSING - CONTINUED
(4-WHEEL DRIVE-PLANETARY GEARING)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR73212	CYLINDER BLOCK	1		
2	R42817	SWASH PLATE	1	-452500	
	R68180	SWASH PLATE	1	452501-	
3	15H558	PIPE PLUG	1		1/8"
4	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	19H1726	CAP SCREW	4		3/8" X 2-1/4"
5	R42885	COVER	2		LOWER R.H. AND UPPER L.H.
6	JD7759	LUBRICATION FITTING	1		
7	JD7781	LUBRICATION FITTING	1		
8	R42881	DOWEL PIN	1	-452500	
	R68177	DOWEL PIN	1	452501-	
9	R42886	COVER	2		LOWER L.H. AND UPPER R.H.
10	AR86538	HOUSING	1	-452500	(INCLUDES (2) R66650, (2) AR86539, (2) R36666 AND R42881) (MARKED R66649)
	AR88452	HOUSING	1	-452500	(SUB AR97599)
	AR97599	HOUSING	1		
11	R36666	DOWEL PIN	2	-452500	
	R65500	DOWEL PIN	2	452501-	
12	R27490	O-RING	1		(KIT AR63930)
13	R45569	SNAP RING	1	-504198	
14	AR77224	SEAL	1		
15	R42735	SHAFT	1		
16	JD9029	BEARING CONE	1		
17	JD7403	BEARING CUP	1		
18	JD9028	BEARING CONE	2		
19	JD8292	BEARING CUP	2		
20	R41958	HUB	1		
21	R42765	SHIM	AR		.08 MM (0.003")
	R48811	SHIM	AR		.13 MM (0.005")
	R42766	SHIM	AR		.25 MM (0.010")
22	R42729	WASHER	8		
23	19H1800	CAP SCREW	8		3/8" X 1-1/2"
24	AR44376	HOUSING	1	-452500	PLANET BRAKE PISTON
	AR88453	HOUSING	1	452501-	PLANET BRAKE PISTON
25	R42969	BOLT	12	-452500	
	R67904	BOLT	13	452501-	
26	R42927	PISTON	9		PLANET BRAKE
27	R73101	WASHER	9	-452500	(KIT AR63930)
	R29354	O-RING	9	452501-	
28	R42763	O-RING	9		(KIT AR63930)
29	R26287	O-RING	1		(KIT AR63929 AND AR63930)
30	R31631	DRAIN PLUG	1		
31	R42877	PACKING	1		(KIT AR63930)
..	AR63929	KIT	1		SEAL REPAIR, PIVOT PIN
..	AR63930	KIT	1		SEAL REPAIR, BRAKE PISTON

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

MOTOR CYLINDER BLOCK
(4-WHEEL DRIVE-PLANETARY GEARING)

H32260F -UN-01JAN94

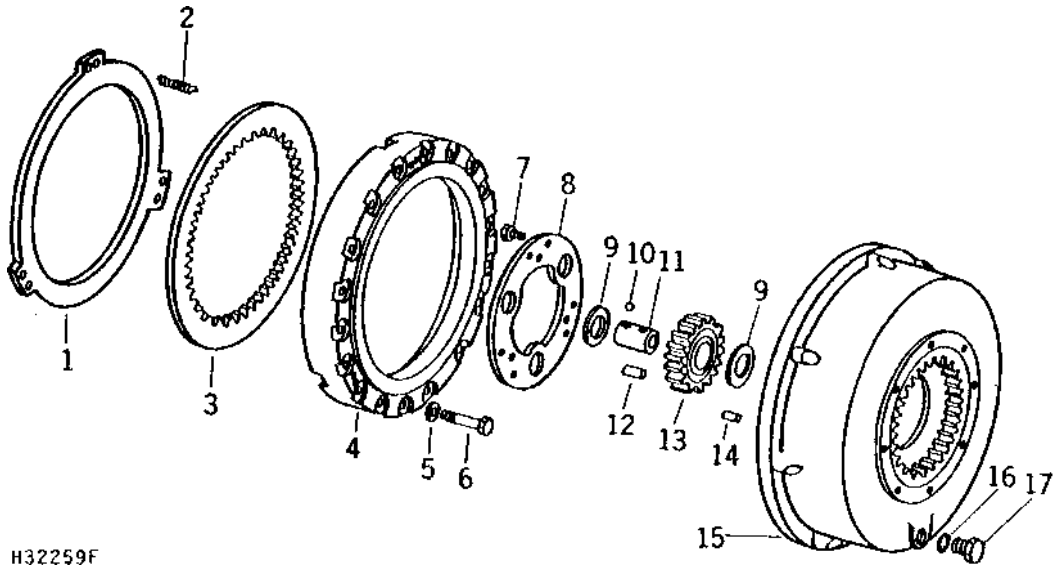


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R44415	BUSHING	1		
2	R44406	PLATE	1		
3	R44417	WASHER	1		
4	N107859	SNAP RING	1		
5	R44414	RETAINER	1		
6	R44409	SPRING	1		
7	R44416	DOWEL PIN	1		
8	R44412	SEAT	1		
9	AR73213	HOUSING	1		
10	AR73214	SPRING	6	-620745	(SUB R60428)
	R60428	SPRING	6		
11	R44408	GUIDE	1		
12	R44407	RETAINER	1		
13	AR45782	PISTON	9		
14	AR73212	CYLINDER BLOCK	1		

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

SECOND PLANET PINION, PLANETARY HOUSING, AND BRAKE PLATES
(4-WHEEL DRIVE-PLANETARY GEARING)

H32259F -UN-01JAN94

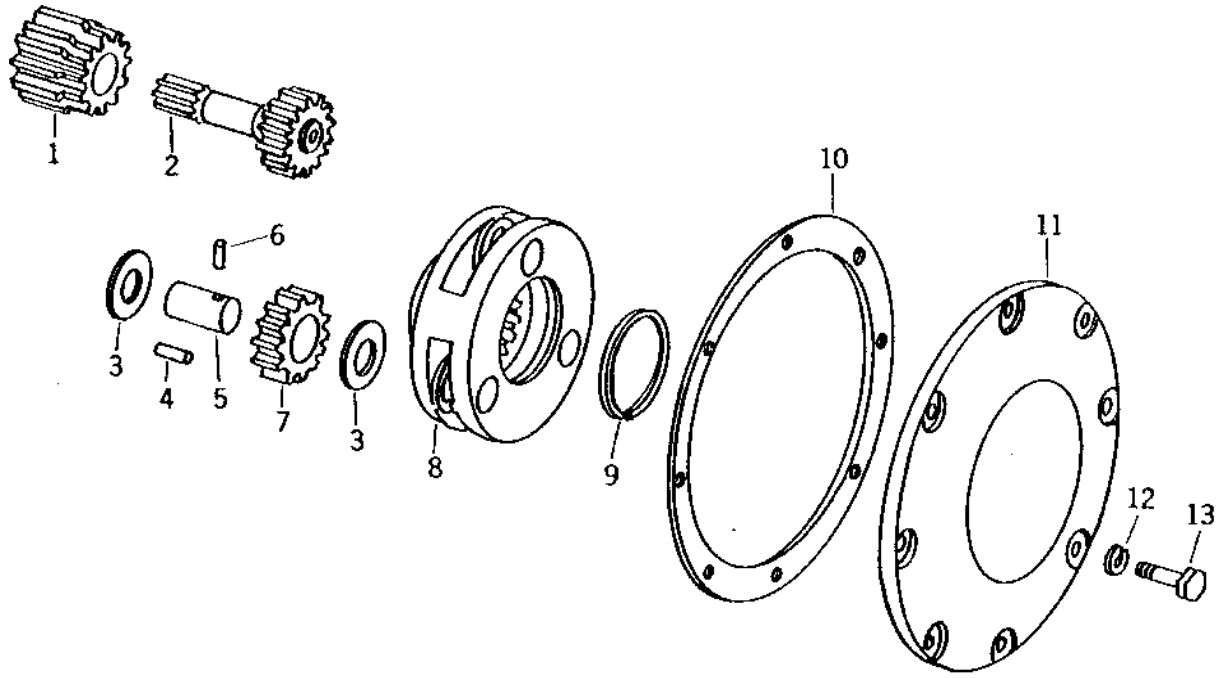


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R47142	PLATE	1		
2	R42762	SPRING	6		
3	R42516	GEAR	1		
4	R47141	PLATE	1		
5	R42729	WASHER	18		
6	19H268	CAP SCREW	18		3/8" X 2-1/2"
7	19H2284	CAP SCREW	6		3/8" X 7/8"
8	R42333	RETAINER	1	-452500	
	R67905	RETAINER	1	452501-	
9	R42931	THRUST WASHER	6		
10	H871R	BALL	6		
11	R42932	PIN	3		
12	R42883	NEEDLE ROLLER	66		
13	R42518	PINION	3		
14	R28671	DOWEL PIN	3		
15	AR44377	HOUSING	1		WITH GEAR (25.1 TO 1) (TIRES)
	AR48527	HOUSING	1		WITH GEAR (40.6 TO 1) (TRACKS)
16	R26375	O-RING	1		(KIT AR63929 AND AR63930)
17	R39112	FITTING	1		
..	AR63929	KIT	1		SEAL REPAIR, PIVOT PIN
..	AR63930	KIT	1		SEAL REPAIR, BRAKE PISTON

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

FIRST PLANET PINION, CARRIER, AND COVER
(4-WHEEL DRIVE-PLANETARY GEARING)

H32261F -UN-01JAN94



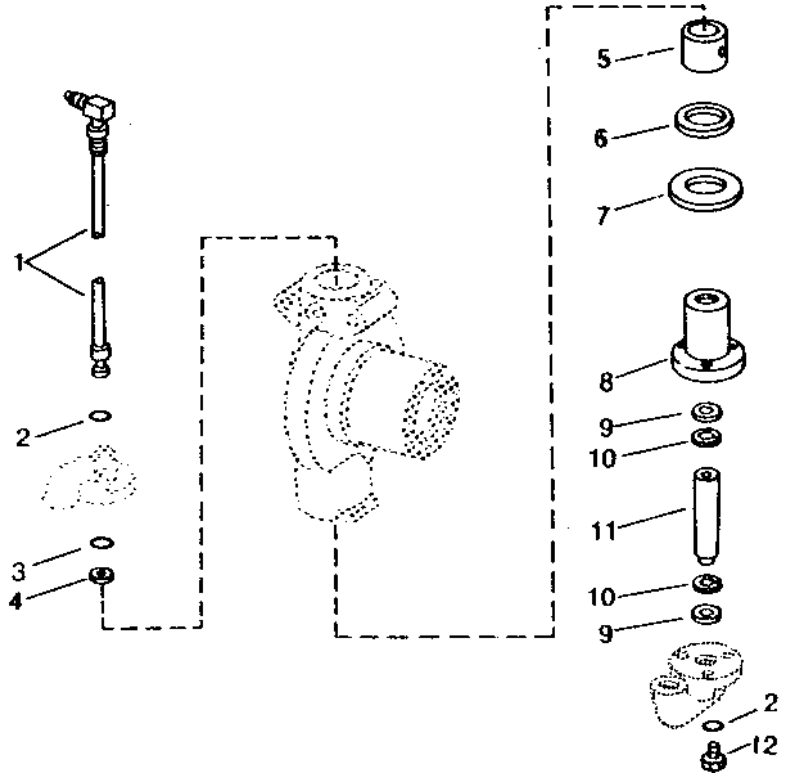
H32261F

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R42734	PINION	1		
2	R42733	PINION	1		(25.1 TO 1) (TIRES)
	R46708	PINION	1		(40.6 TO 1) (TRACKS)
3	R42929	THRUST WASHER	6		
4	R42884	NEEDLE ROLLER	51		
5	R42930	PIN	3		
6	B2641R	DOWEL PIN	3		
7	R42928	PINION	3		(25.1 TO 1) (TIRES)
	R46709	PINION	3		(40.6 TO 1) (TRACKS)
8	R42519	PLANET PINION CARRIER	1		
9	R44013	SNAP RING	1		
10	R42764	GASKET	1		(KIT AR63929 AND AR63930)
11	R42968	COVER	1		
12	12H304	LOCK WASHER	1		3/8"
13	19H2552	CAP SCREW	8		3/8" X 1-1/8"
..	AR63929	KIT	1		KIT, SEAL REPAIR, PIVOT PIN
..	AR63930	KIT	1		KIT, SEAL REPAIR, BRAKE PISTON

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

KNEE AND MOTOR HOUSING
(4-WHEEL DRIVE-PLANETARY GEARING)

HP1214 -UN-01JAN94



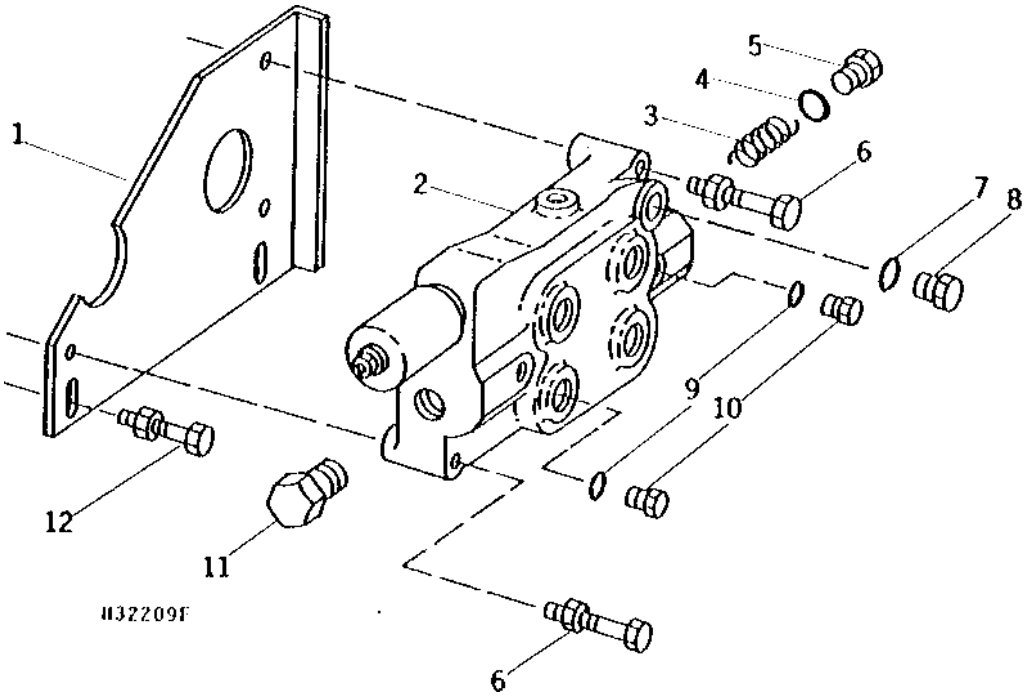
HP1214

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR53447	ELBOW FITTING	1		SPECIAL 90°
2	R26448	O-RING	2		(KIT AR63929)
3	R61462	RING	1		(KIT AR63929)
4	R61463	BACK-UP RING	1		(KIT AR63929)
5	R66651	BUSHING	2		
6	AR86539	SEAL	2		
7	R66650	THRUST WASHER	1		
8	R42887	PIN	2		
9	R42975	O-RING	2	-452500	(KIT AR63929) (SUB U11647, THIS APPLICATION)
	U11647	O-RING	4		QUAD
10	R73102	WASHER	4		(KIT AR63929)
11	R42974	BUSHING	2		
12	R27218	FITTING PLUG	1		
..	AR63929	KIT	1		SEAL REPAIR, PIVOT PIN

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

CONTROL VALVE
(4-WHEEL DRIVE-PLANETARY GEARING)

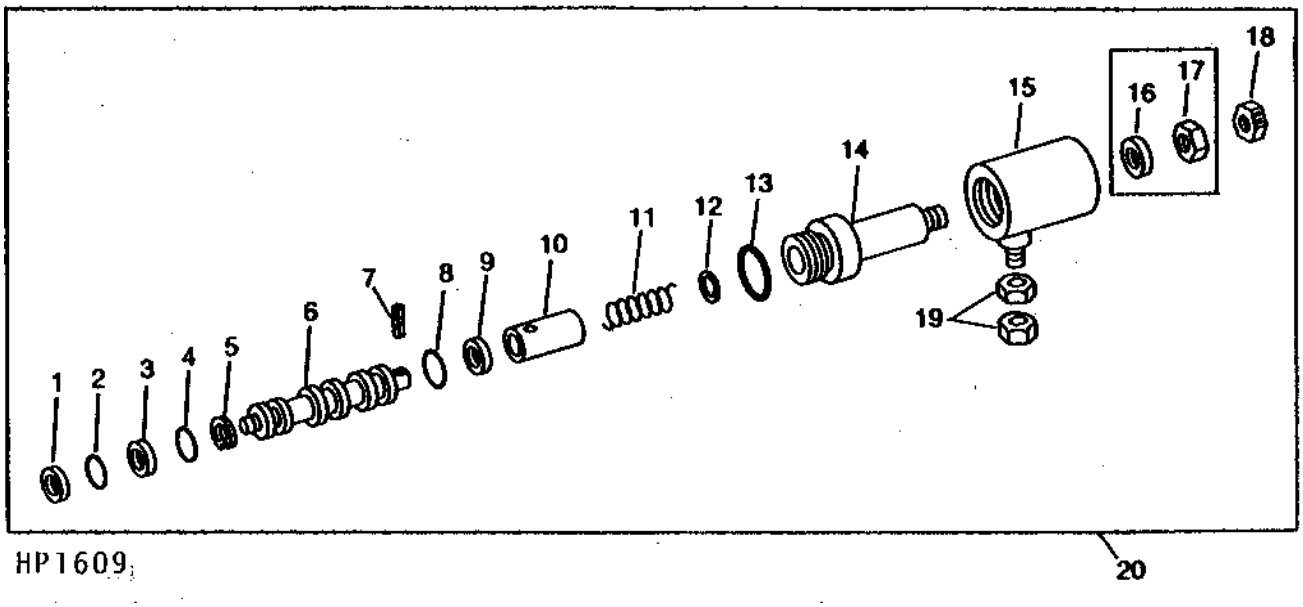
H32209F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H100201	PLATE	1		
2	AH103631	VALVE	1		CONTROL WITH SOLENOID
3	R45182	SPRING	1		
4	R31674	O-RING	1		
5	AH84695	FITTING	1		
6	19H1944	CAP SCREW	3		3/8" X 2-3/4"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
7	R26448	O-RING	1		(KIT AR63929)
8	R27218	FITTING PLUG	1		
9	R28782	O-RING	2		
10	R51031	FITTING	2		
11	AU40993	FITTING	1		
12	19H1731	CAP SCREW	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"

CONTROL VALVE SOLENOID
(4-WHEEL DRIVE-PLANETARY GEARING)

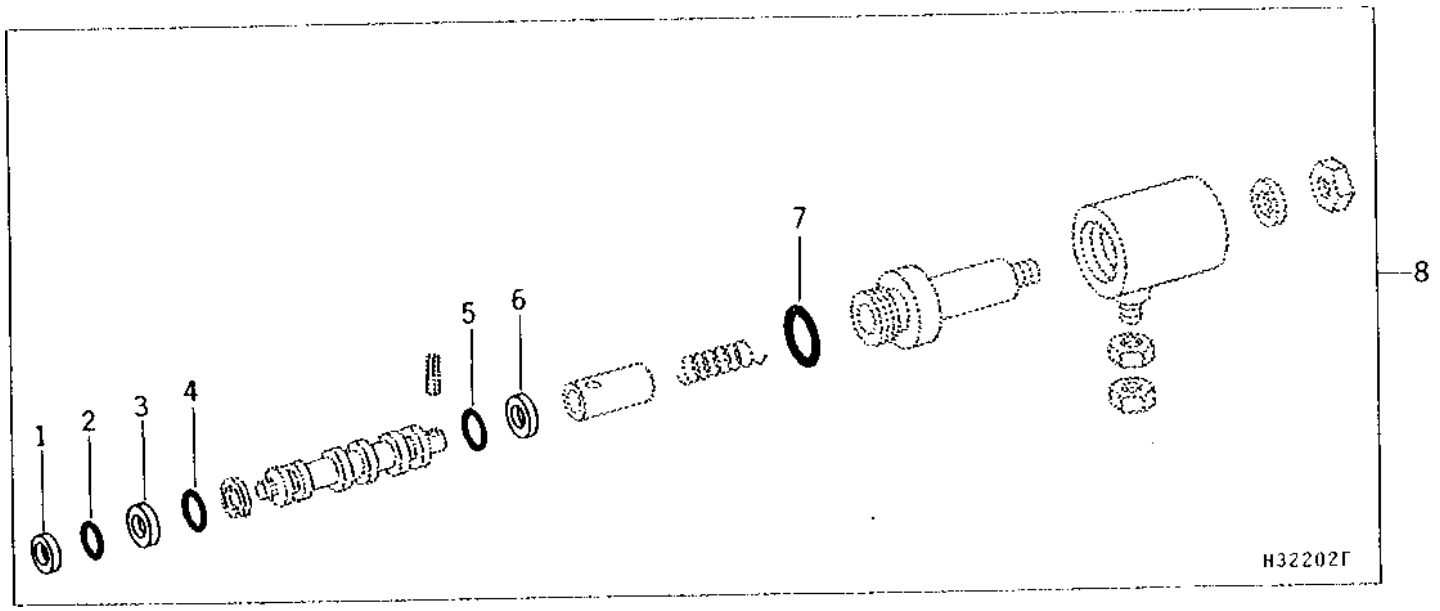
HP1609 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R42926	BACK-UP RING	1		(KIT AR48904)
2	R45186	O-RING	1		(KIT AR48904)
3	R45187	BACK-UP RING	1		(KIT AR48904)
4	R45638	O-RING	1		(KIT AR48904)
5	R46701	SNAP RING	1		
6	AR81176	VALVE SPOOL	1		
7	34H227	SPRING PIN	1		3/32" X 1/2"
8	N31772	O-RING	1		(KIT AR48904)
9	R46702	BACK-UP RING	1		(KIT AR48904)
10	R58884	PLUNGER	1		
11	R64698	SPRING	1		
12	R64697	SHIM	1		(USE WITH TUBE MARKED WITH A "V")
13	U12547	O-RING	1		(KIT AR48904)
14	AR48903	GUIDE	1		
15	AR70922	ELECTRICAL COIL	1		
16	12H297	LOCK WASHER	1	-505018	1/4"
17	14H786	NUT	1	-505018	1/4"
18	M63707	LOCK NUT	1	505019-	1/4"
19	14H605	NUT	2		NO. 8
20	AR81175	SOLENOID VALVE	1		
..	AR48904	KIT	1		CONTROL VALVE SOLENOID

KIT, CONTROL VALVE SOLENOID
(4-WHEEL DRIVE-PLANETARY GEARING)

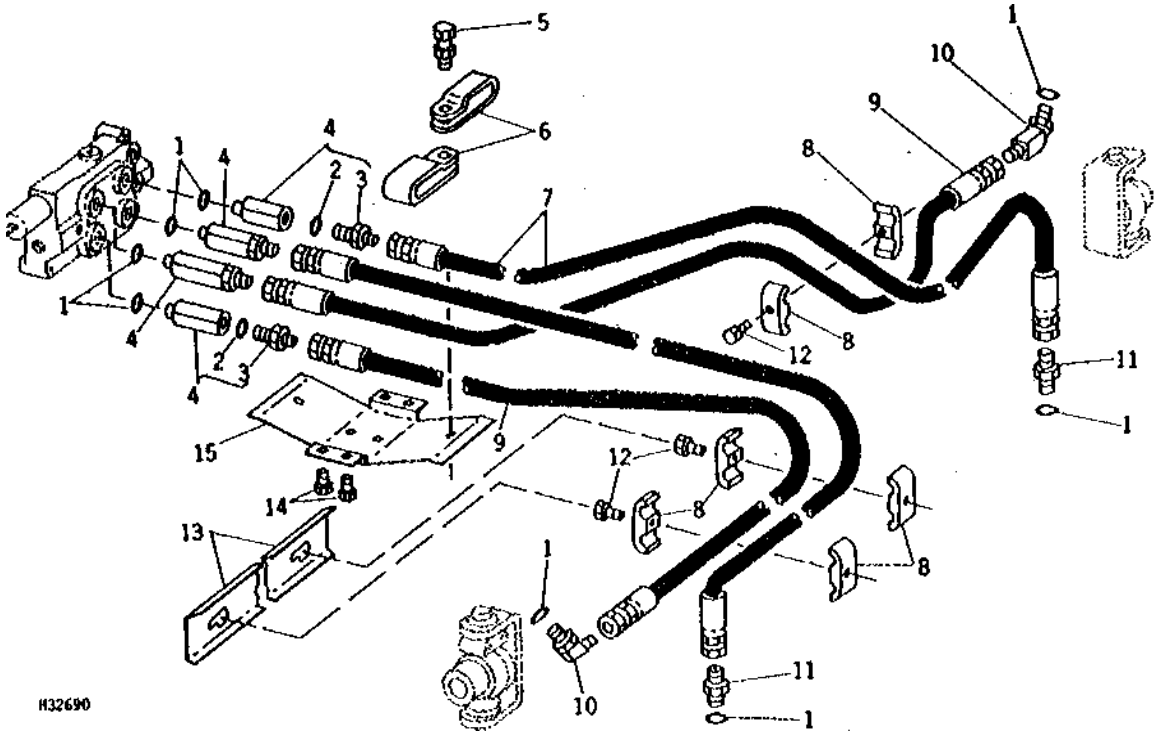
H32202F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R42926	BACK-UP RING	1		
2	R45186	O-RING	1		
3	R45187	BACK-UP RING	1		
4	R45638	O-RING	1		
5	N31772	O-RING	1		
6	R46702	BACK-UP RING	1		
7	U12547	O-RING	1		
8	AR48904	KIT	1		

FLOW CONTROL VALVES AND HYDRAULIC HOSES
(FROM SOLENOID CONTROL VALVE TO WHEEL MOTORS)
(4-WHEEL DRIVE-PLANETARY GEARING)

H32690 -UN-01JAN94

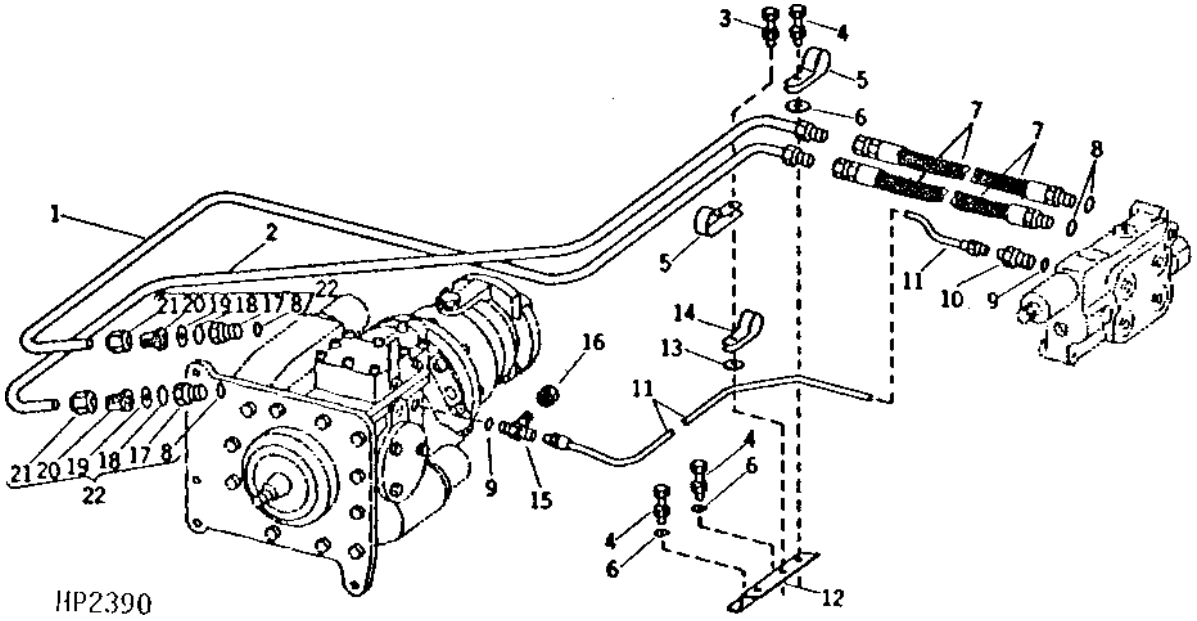


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	U12547	O-RING	8		
2	H84318	O-RING	4		
3	AH84694	FITTING	4		
4	AH83510	CONTROL VALVE	4		(21 GPM-1.33 L/S)
5	19H1905	CAP SCREW	1		5/16" X 1"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
6	AH77869	CLIP	2	-502550	
7	AH83483	HYDRAULIC HOSE	2		13 MM I.D. X 2413 MM LONG (1/2" X 95")
8	H80233	CLAMP	12	-452500	(SUB H105483)
	H105483	CLAMP	12	-502550	
9	AH99309	HYDRAULIC HOSE	2	-502550	13 MM I.D. X 2540 MM LONG (1/2" X 100")
10	AR47803	ELBOW FITTING	2		60°
11	R27267	FITTING	2		
12	H98836	SCREW	6	-502550	SELF-TAPPING
13	H99262	COVER	2		
14	H65108	SCREW	4		SELF-TAPPING
15	H101356	PLATE	1	-502550	

MEMORANDA

HYDRAULIC LINES AND HOSES (SUNDSTRAND)
(FROM HYDROSTATIC UNIT TO SOLENOID CONTROL VALVE)
(4-WHEEL DRIVE-PLANETARY GEARING)
(SERIAL NO. -610300)

HP2390 -UN-01JAN94

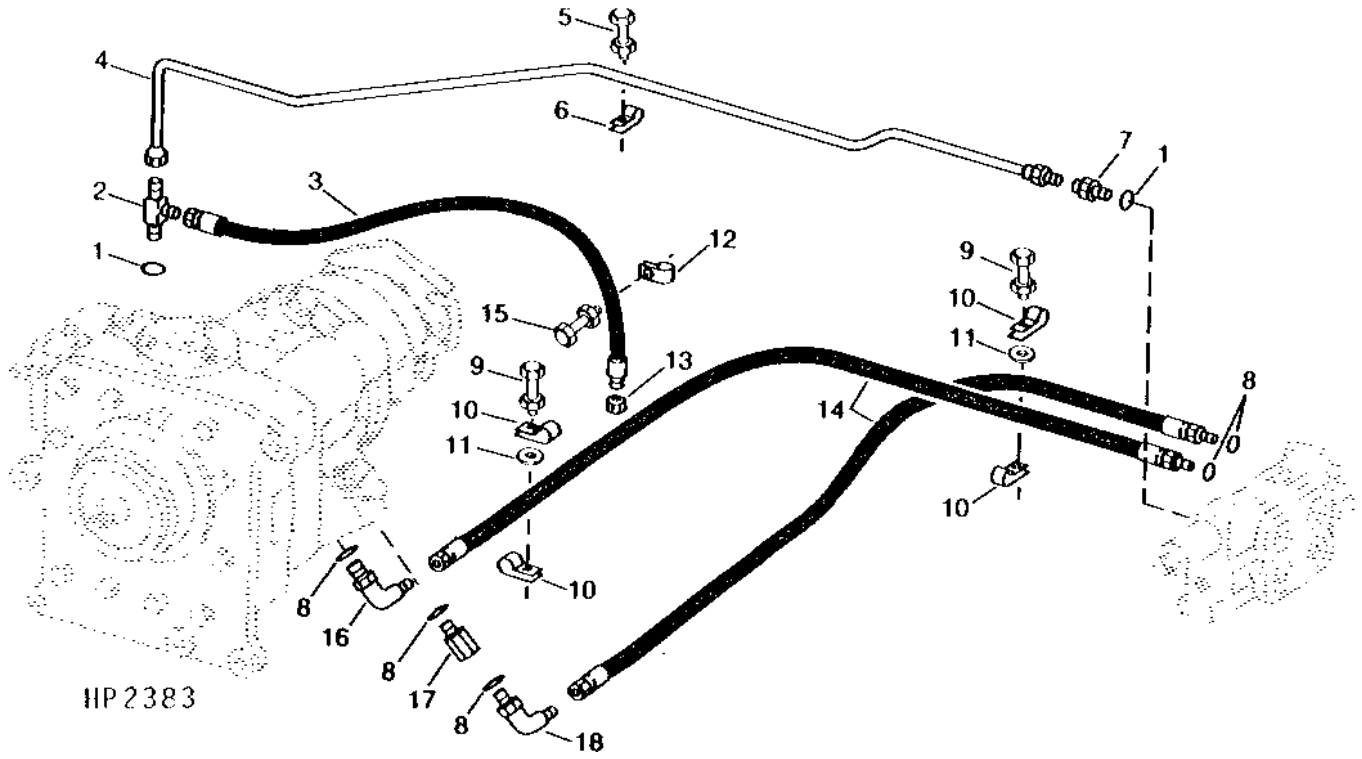


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH83488	LINE	1		PRESSURE
2	AH83487	LINE	1		RETURN
3	19H1948	CAP SCREW	1		1/4" X 3/4"
	12H302	LOCK WASHER	1		1/4"
	14H786	NUT	1		1/4"
4	19H1900	CAP SCREW	3		5/16" X 3/4"
	12H303	LOCK WASHER	3		5/16"
	14H785	NUT	3		5/16"
5	AH77924	CLIP	2		
6	24H1136	WASHER	3		11/32" X 11/16" X 0.065"
7	AH97993	HYDRAULIC HOSE	2		19 MM I.D. X 914 MM LONG (3/4" X 36")
8	U12547	O-RING	4		
9	R28782	O-RING	2		
10	AM30686	FITTING	1	-610300	(SUB T39220 AND R28782)
	T39220	FITTING	1	-615380	(SUB H63599)
	H63599	UNION FITTING	1		
11	AH97962	LINE	1		PRESSURE, CHARGE
12	H83370	CLIP	1		
13	24H1287	WASHER	1		9/32" X 5/8" X 0.065"
14	AH76671	CLIP	1		
15	AT55222	FITTING	1		
16	R31147	FITTING	1	-354910	(SUB H102543, THIS APPLICATION)
	H102543	FITTING	1		
17	.....	CONNECTOR	1		
18	R50420	O-RING	2	-452785	
	T59014	O-RING	2	452786-	
19	T31191	BACK-UP RING	2		
20	T31188	SLEEVE FITTING	2	-356836	(SUB H103887) (NO LONGER AVAILABLE)
	H103887	SLEEVE	2		
21	T31189	FITTING	2	-356836	(SUB H103888) (NO LONGER AVAILABLE)
	H103888	NUT	2		
22	AH83492	ADAPTER	2		

MEMORANDA

HYDRAULIC LINES AND HOSES
(FROM HYDROSTATIC UNIT TO SOLENOID CONTROL VALVE)
(4-WHEEL DRIVE-CAM LOBE MOTOR)
(SERIAL NO. 610301-)

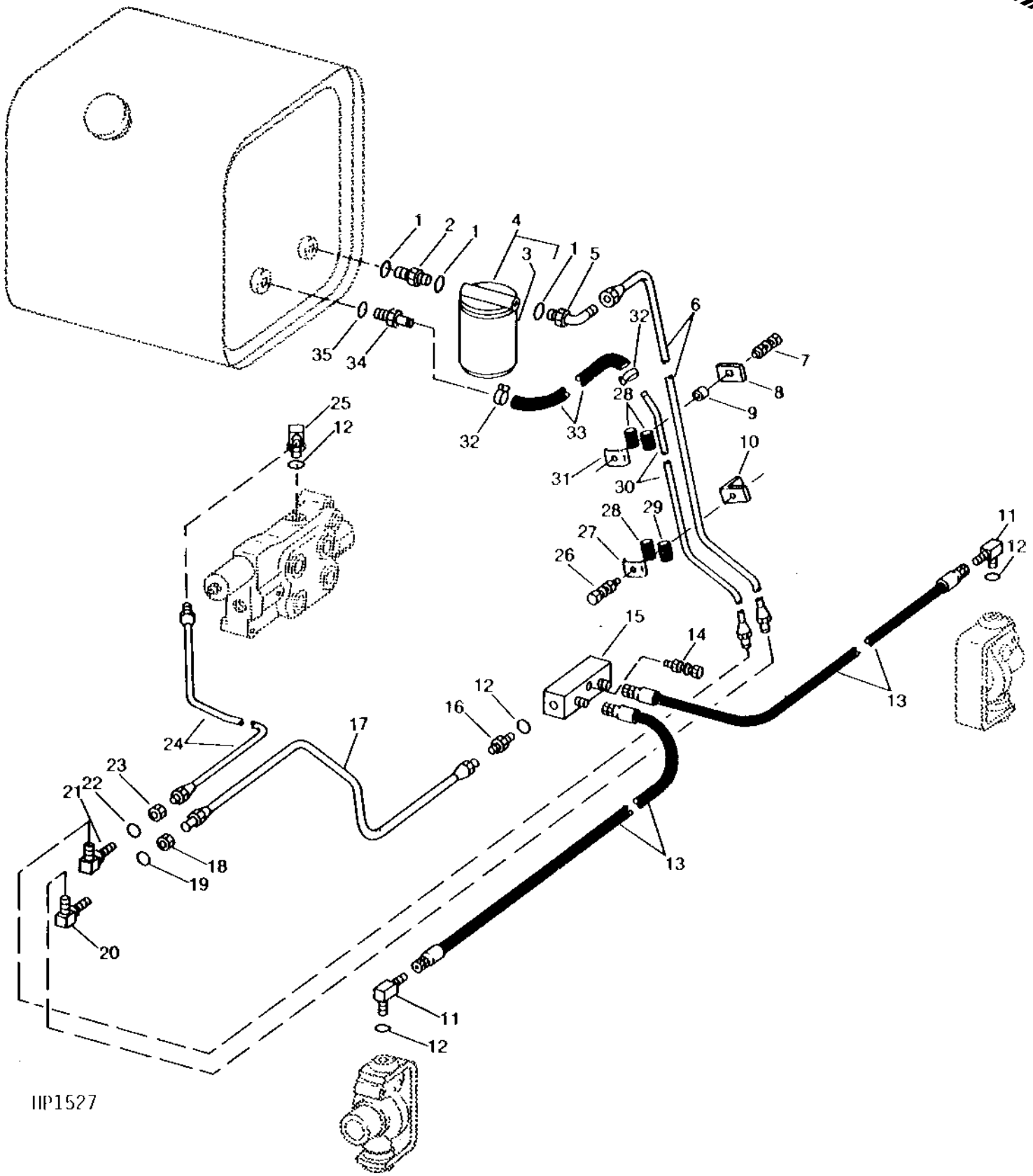
HP2383 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R28782	O-RING	2		
2	AT55222	FITTING	1		
3	AH87133	HYDRAULIC HOSE	1		457 MM (18") LONG
4	AH117354	LINE	1		
5	19H1919	CAP SCREW	1		1/4" X 5/8"
	12H302	LOCK WASHER	1		1/4"
	14H786	NUT	1		1/4"
6	AH76671	CLIP	1		
7	T39220	FITTING	1	-615380	(SUB H63599)
	H63599	UNION FITTING	1		
8	U12547	O-RING	4		
9	19H1849	CAP SCREW	2		5/16" X 1-1/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
10	AH77714	CLIP	4		
11	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
12	AH77724	CLIP	1		
13	H102543	FITTING	1		
14	AH97010	HYDRAULIC HOSE	2		19 MM X 2057 MM (3/4" I.D. X 81") LONG
15	19H1900	CAP SCREW	1		5/16" X 3/4"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
16	AT32331	ELBOW FITTING	1		90°
17	T55540	FITTING	1	-601595	(SUB AH115459)
18	AH115459	FITTING	1		90°

HYDRAULIC OIL RETURN LINES AND HOSES
(FROM RESERVOIR TO WHEEL MOTORS)
(4-WHEEL DRIVE-PLANETARY GEARING)

HP1527 -UN-01JAN94



THIS PARTS LISTING IS CONTINUED

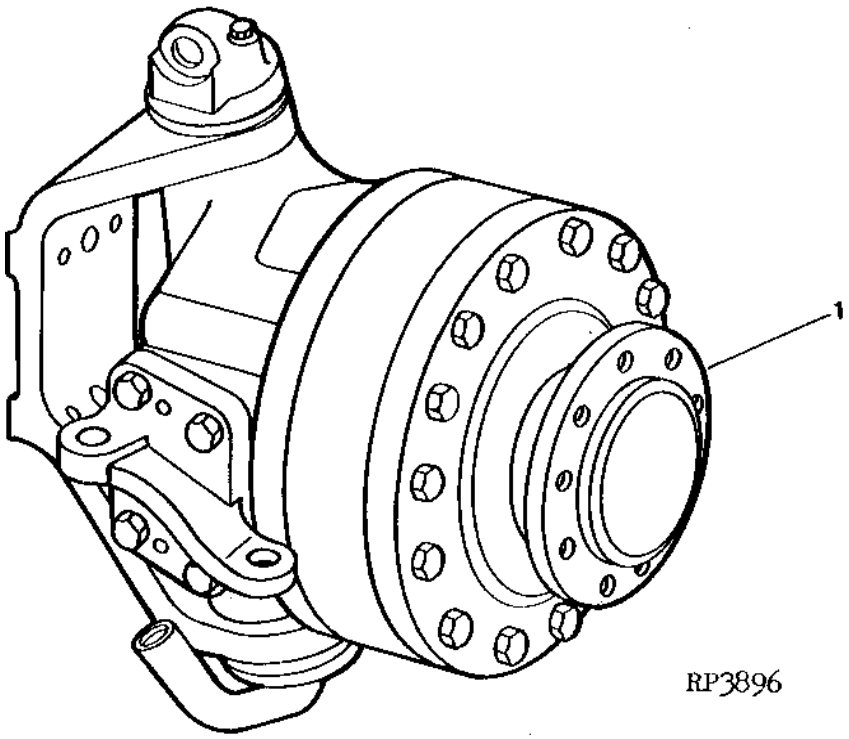
HYDRAULIC OIL RETURN LINES AND HOSES - CONTINUED
(FROM RESERVOIR TO WHEEL MOTORS)
(4-WHEEL DRIVE-PLANETARY GEARING)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R26906	O-RING	3		
2	AT30374	FITTING	1		
3	AH80061	OIL FILTER	1		
4	AH80062	HYDRAULIC FILTER	1		
5	AH20193	ELBOW FITTING	1		90°
6	AH97629	LINE	1		REAR RETURN
7	03H1617	BOLT	1		3/8" X 1-1/4"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
8	H83371	STRAP	1		
9	28H90	BUSHING	1		1/4" X 7/16"
10	H81346	BRACKET	1		
11	AR53447	ELBOW FITTING	2		90°
12	R26448	O-RING	4		
13	AH99310	HYDRAULIC HOSE	2		10 MM I.D. X 1829 MM LONG (3/8" X 72")
14	19H1765	CAP SCREW	1		3/8" X 1-3/4"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
15	AR45234	FITTING	1		
16	R39249	ADAPTER	1		
17	AH97923	LINE	1		RETURN
18	14H904	NUT	1		3/4"
19	24H1662	WASHER	1		49/64" X 1-1/2" X 0.075"
20	N111995	ELBOW FITTING	1		90°
21	H75413	ELBOW FITTING	1		90°
22	24H1357	WASHER	1		19/32" X 1-5/32" X 0.090"
23	14H832	NUT	1		9/16"
24	AH98016	LINE	1		RETURN
25	AR26725	ELBOW FITTING	1	-615380	90°, (SUB AT35121)
	AT35121	ELBOW FITTING	1		90°
26	19H1875	CAP SCREW	1		5/16" X 1-3/4"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
27	H11245	CLAMP	1		
28	H23932	ISOLATOR	3		
29	H22979	BUSHING	1		
30	AH97630	LINE	1		FRONT RETURN
31	H83208	CLAMP	1		
32	AR21836	CLAMP	2		
33	H98969	HOSE	1		10 MM (3/8") I.D. X 432 MM (17") LONG, RETURN
34	H83369	HOSE FITTING	1		
35	U12547	O-RING	1		

MEMORANDA

CAM LOBE MOTOR

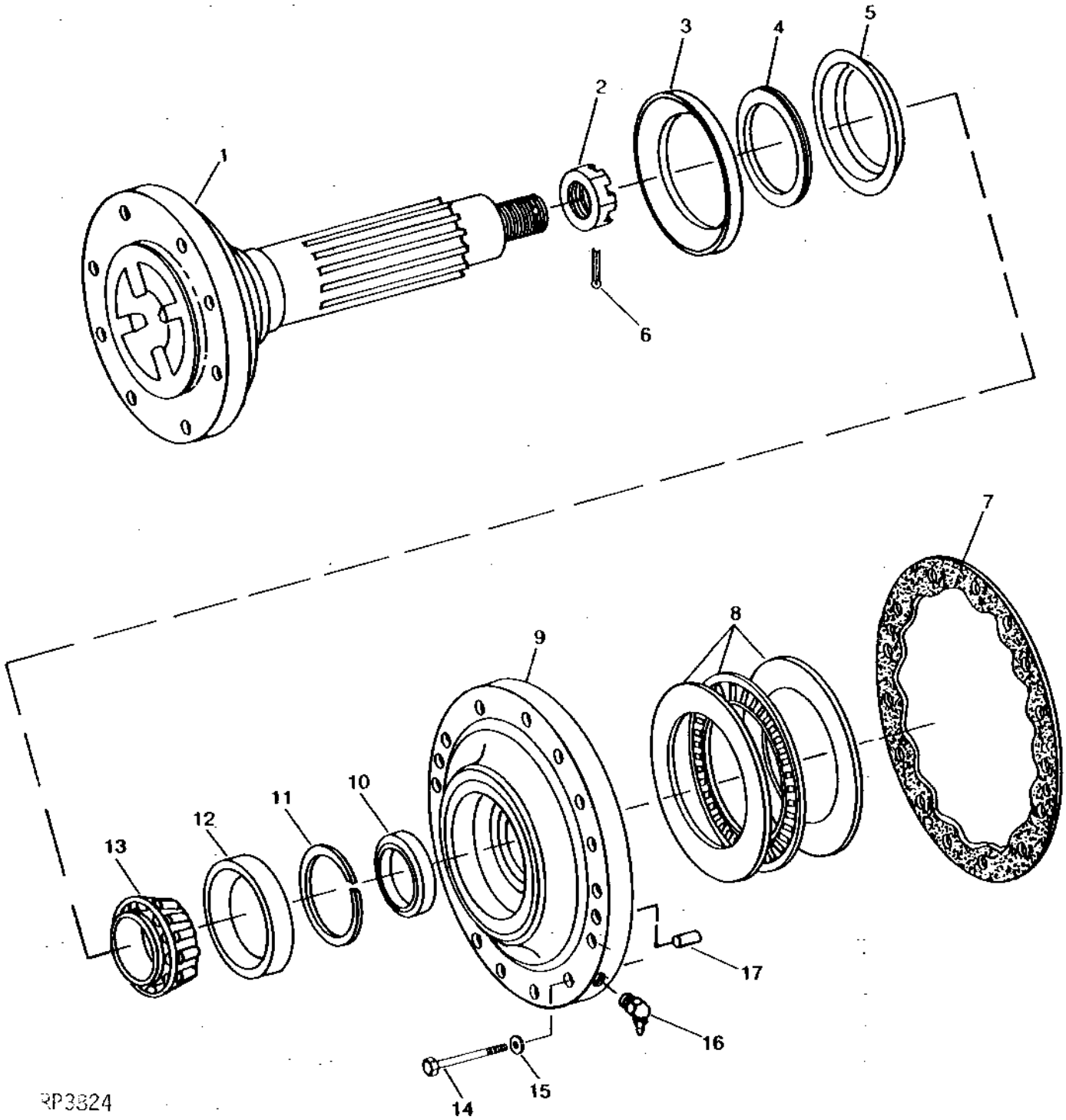
RP3896 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	RE18718	MOTOR	1		R.H. COMPLETE COMPONENT (800 CC TIRES SIDE HILL) (DEALER RECONDITIONED) (SUB FOR AR91826)
	RE18719	MOTOR	1		L.H. COMPLETE COMPONENT (800 CC TIRES SIDE HILL) (DEALER RECONDITIONED) (SUB FOR AR91827)
	RE18724	MOTOR	1		R.H. COMPLETE COMPONENT (1600 CC TRACKS) (DEALER RECONDITIONED) (SUB FOR AR91832)
	RE18725	MOTOR	1		L.H. COMPLETE COMPONENT (1600 CC TRACKS) (DEALER RECONDITIONED) (SUB FOR AR91833)

SHAFT, OUTER COVER, BEARINGS, AND SEALS
(4-WHEEL DRIVE-CAM LOBE MOTOR) (800 CM3 AND 1600 CM3)

RP3824 -UN-01JAN94



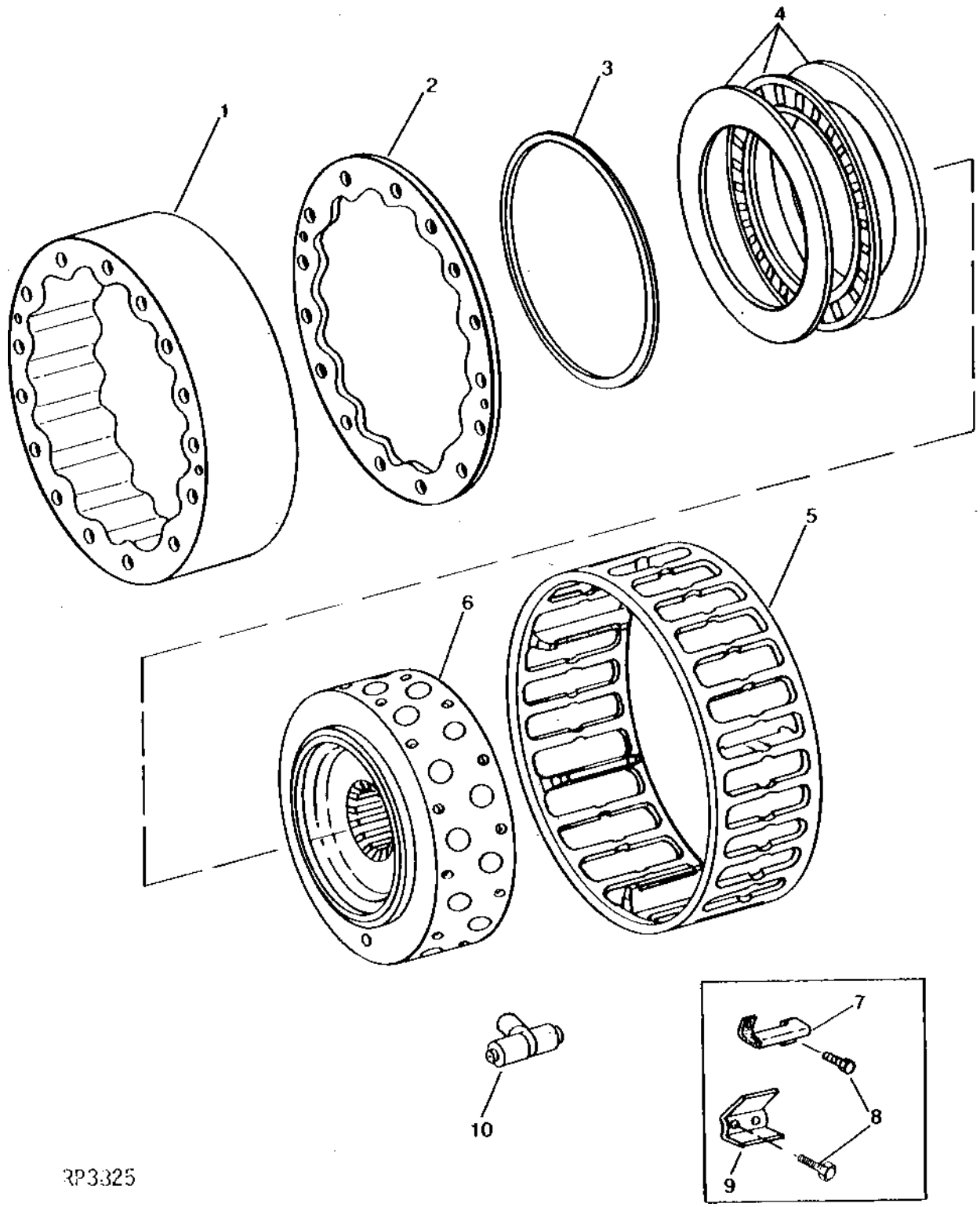
SHAFT, OUTER COVER, BEARINGS, AND SEALS - CONTINUED
(4-WHEEL DRIVE-CAM LOBE MOTOR) (800 CM3 AND 1600 CM3)

KEY	PART NO.	PART NAME	QTY	MOTOR SERIAL NO.	REMARKS
1	R80063	SPINDLE	1		(A) (SUB FOR R77996)
	R80068	SPINDLE	1		(B) (SUB FOR R77997)
2	C1104R	NUT	1		
3	R75056	SEAL	1		
4	AT20703	SEAL	1		
5	T21429	BEARING CUP	1		
6	11H237	COTTER PIN	1		1/8" X 2"
7	R69928	GASKET	1		
8	RE22642	THRUST BEARING	1		(SUB FOR JD10082 AND JD10083)
9	R80287	COVER	1	-XXXXXX	(SUB FOR R69982) (SUB R83476)
	R83476	COVER	1	XXXXXX-	(SUB FOR R69982 OR R80287)
10	AR91569	SEAL	1		
11	R50158	SNAP RING	1	-XXXXXX	
12	JD7425	BEARING CUP	1		
13	JD8147	BEARING CONE	1		
14	T27644	SCREW	15		
	19H3136	CAP SCREW	15		1/2" X 5-3/4"
15	R32214	WASHER	15		
16	JD7847	LUBRICATION FITTING	1		45° X 1" LONG
17	R26650	DOWEL PIN	2		

(A) 800CC
(B) 1600CC

CARRIER PISTONS AND CAM
(4-WHEEL DRIVE-CAM LOBE MOTOR) (800 CM3 AND 1600 CM3)

RP3825 -UN-01JAN94



CARRIER PISTONS AND CAM - CONTINUED
(4-WHEEL DRIVE-CAM LOBE MOTOR) (800 CM3 AND 1600 CM3)

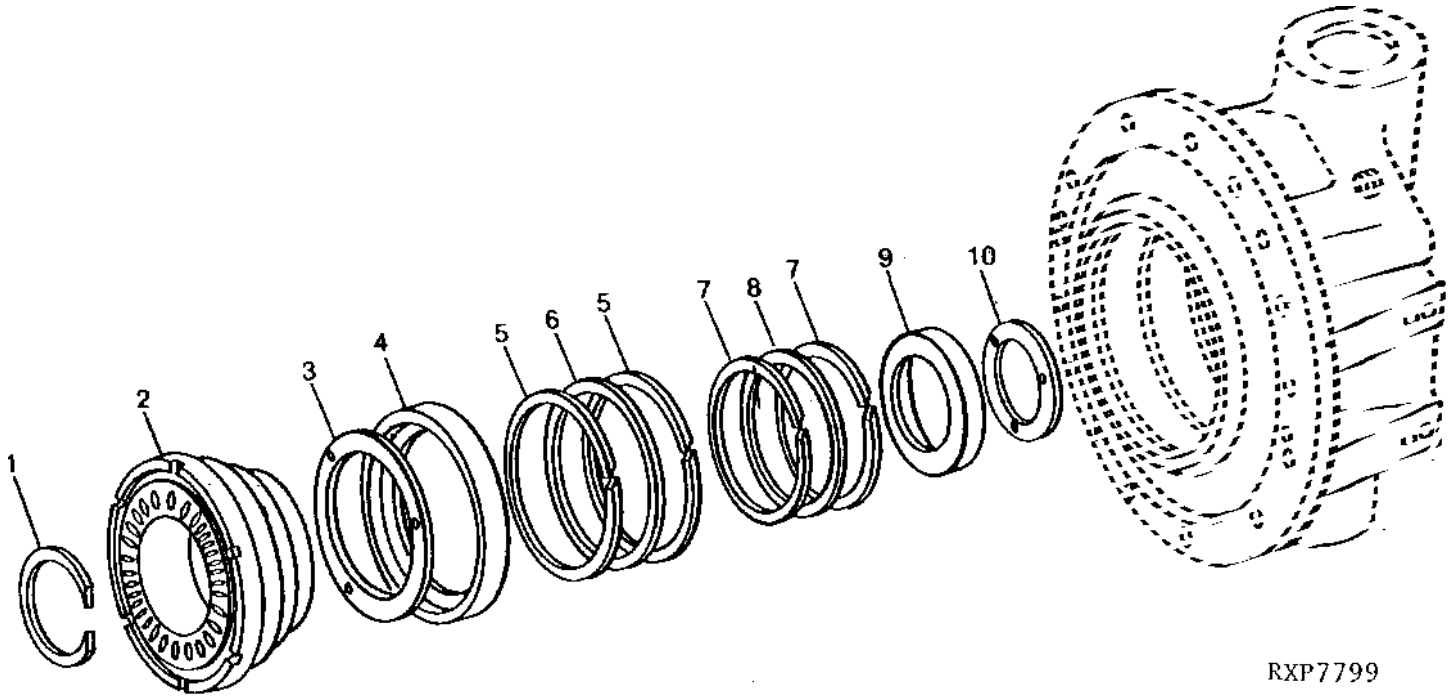
KEY	PART NO.	PART NAME	QTY	MOTOR SERIAL NO.	REMARKS
1	R69929	CAM	1		(A)
	R92148	CAM	1		(B) (SUB FOR R69927)
2	R69928	GASKET	1		
3	R73196	SEAL	1		
4	RE22642	THRUST BEARING	1		(SUB FOR JD10082 AND JD10083)
5	R69608	HYD. MOTOR PISTON CARRIER	1		(A)
	R69984	HYD. MOTOR PISTON CARRIER	1		(B)
6	R80289	GUIDE	1	XXXXXX-	(A) (D)
	R89012	GUIDE	1	XXXXXX-	(B) (D) (SUB FOR R80297 OR R87274)
7	R70243	GUIDE	12	-XXXXXX	(B) (C)
8	R71931	CAP SCREW	12	-XXXXXX	(A) (C)
	R71931	CAP SCREW	24	-XXXXXX	(B) (C)
9	R69648	GUIDE	6	-XXXXXX	(A) (C)
10	RE20203	PISTON	12		(A) (SUB FOR AR103553)
	RE20203	PISTON	24		(B) (SUB FOR AR103553)

(A) 800CC
(B) 1600CC
(C) (-XXXXXX) SERIAL NO. 800 R.H. - 005159; 800 L.H. - 005171;
1600 R.H. - 002275; 1600 L.H. - 002276
(D) (XXXXXX-) SERIAL NO. 800 R.H., 005160; 800 L.H., 005172;
1600 R.H., 002276-; 1600 L.H., 002277-.

MEMORANDA

MANIFOLD AND PACKINGS
(4-WHEEL DRIVE-CAM LOBE MOTOR) (800 CM3 AND 1600 CM3)

RXP7799 -UN-01JAN94

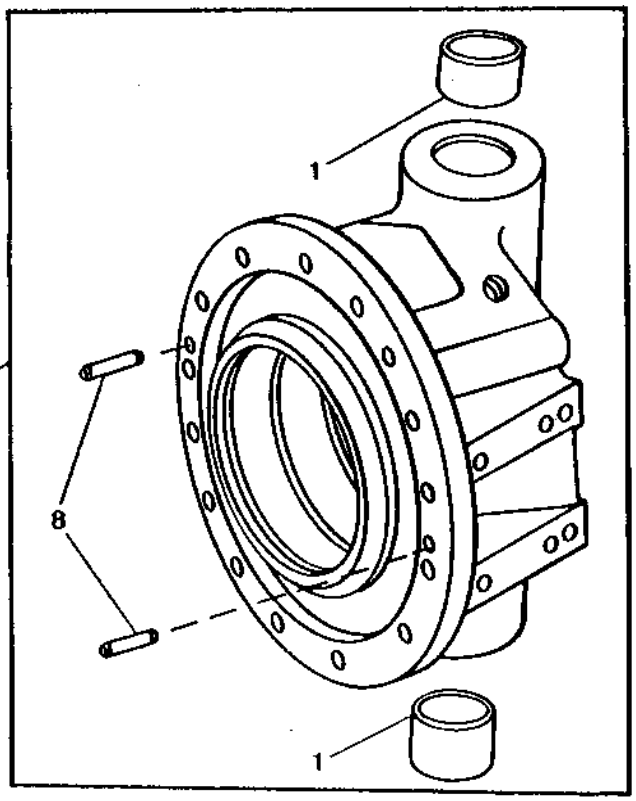


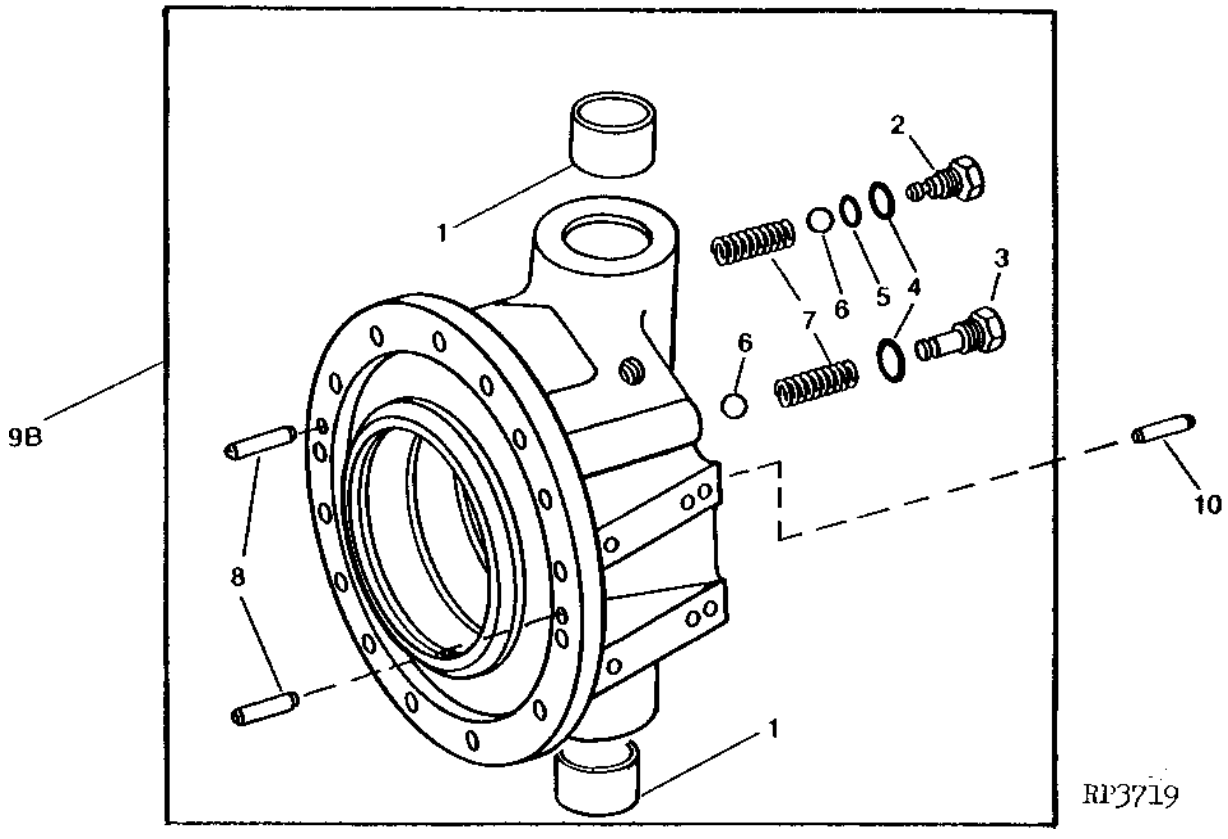
KEY	PART NO.	PART NAME	QTY	MOTOR SERIAL NO.	REMARKS
1	F2512R	SNAP RING	1	-XXXXXX	
2	R70140	MANIFOLD	1	-XXXXXX	(SUB R82462)
	R82462	MANIFOLD	1	-XXXXXX	(SUB FOR R70140)
	R99377	MANIFOLD	1	XXXXXX-	
3	R74691	PACKING	1	-XXXXXX	(SUB FOR AR100467)
4	R74692	BACK-UP RING	1	-XXXXXX	(SUB FOR AR100467)
5	R74690	BACK-UP RING	2		
6	R74696	WASHER	1		
7	R74689	BACK-UP RING	2		
8	R74697	WASHER	1		
9	R74693	PACKING	1		(SUB FOR AR100468)
10	R74694	BACK-UP RING	1		(SUB FOR AR100468)

THIS PARTS LISTING IS CONTINUED

INNER COVER AND CHECK VALVES (L.H. MOTOR SHOWN)
(4-WHEEL DRIVE-CAM LOBE MOTOR) (800 CM3 AND 1600 CM3)

RP3719 -UN-01JAN94





INNER COVER AND CHECK VALVES (L.H. MOTOR SHOWN) - CONTINUED
(4-WHEEL DRIVE-CAM LOBE MOTOR) (800 CM3 AND 1600 CM3)

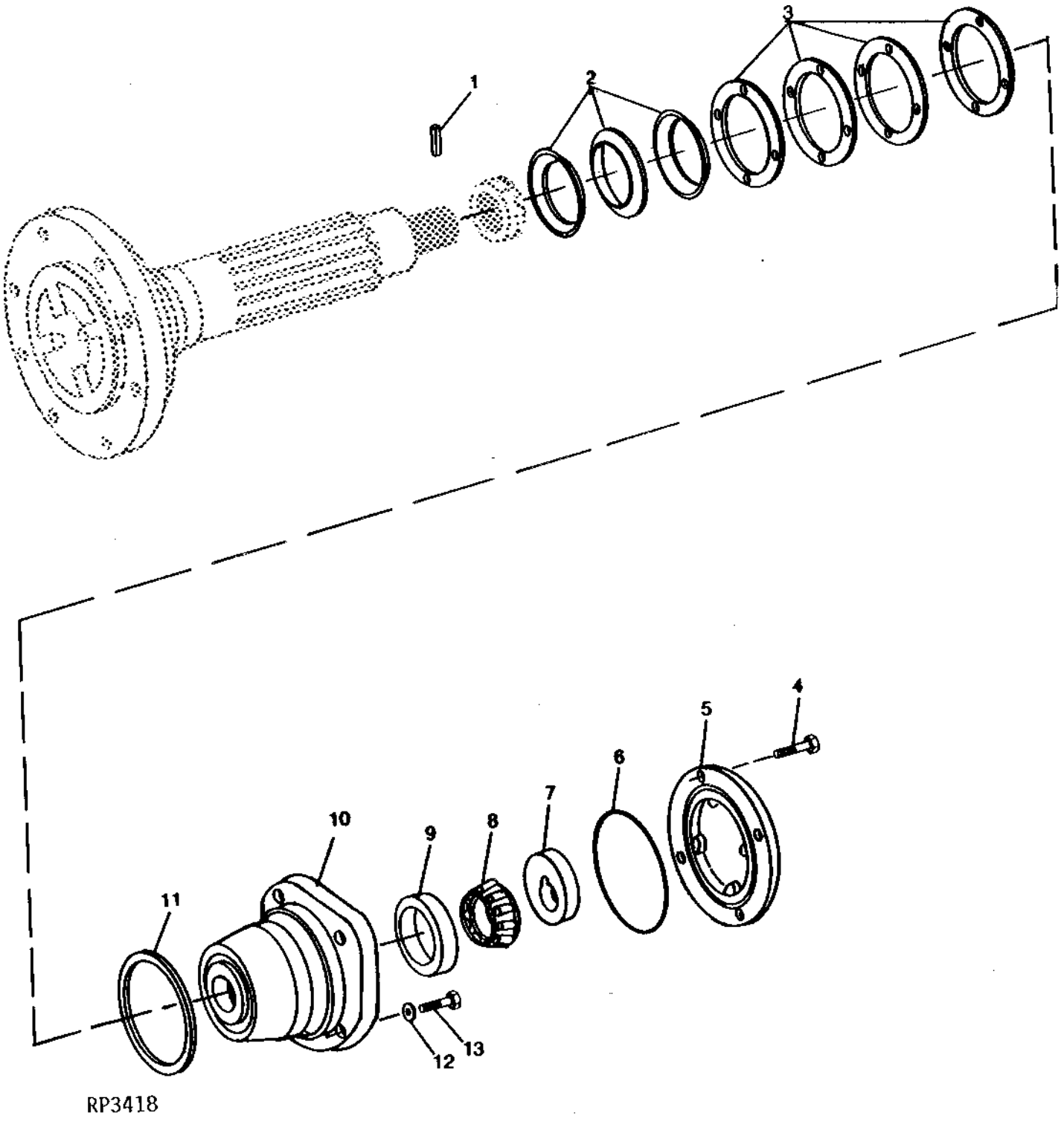
KEY	PART NO.	PART NAME	QTY	MOTOR SERIAL NO.	REMARKS
1	R68102	BUSHING	2		
2	R36943	FITTING	1		
3	R69652	PLUG	1		
4	R26375	O-RING	2		
5	R28782	O-RING	1		
6	R42849	BALL	2		
7	R21723	SPRING	2		
8	R26650	DOWEL PIN	2		
9A	RE16849	COVER	1	-XXXXXX	(A) (MARKED R69981 OR R80294) (SUB RE22869 OR RE22868)
9B	RE22869	COVER	1	XXXXXX-	(B) L.H. (MARKED R83313)
	RE22868	COVER	1	XXXXXX-	(B) R.H. (MARKED R83312)
10	R71711	DOWEL PIN	1		

(A) (-XXXXXX) SERIAL NO. 800 R.H.-005524; 800 L.H.-005551;
1600 R.H.-XXXXXX; 1600 L.H.-XXXXXX
(B) (XXXXXX-) SERIAL NO. 800 R.H.-005525; 800 L.H.-005552;
1600 R.H.-XXXXXX; 1600 L.H.-XXXXXX

THIS PARTS LISTING IS CONTINUED

QUILL, BEARING, AND CAP
(4-WHEEL DRIVE-CAM LOBE MOTOR) (800 CM3 AND 1600 CM3)

RP3418 -UN-01JAN94

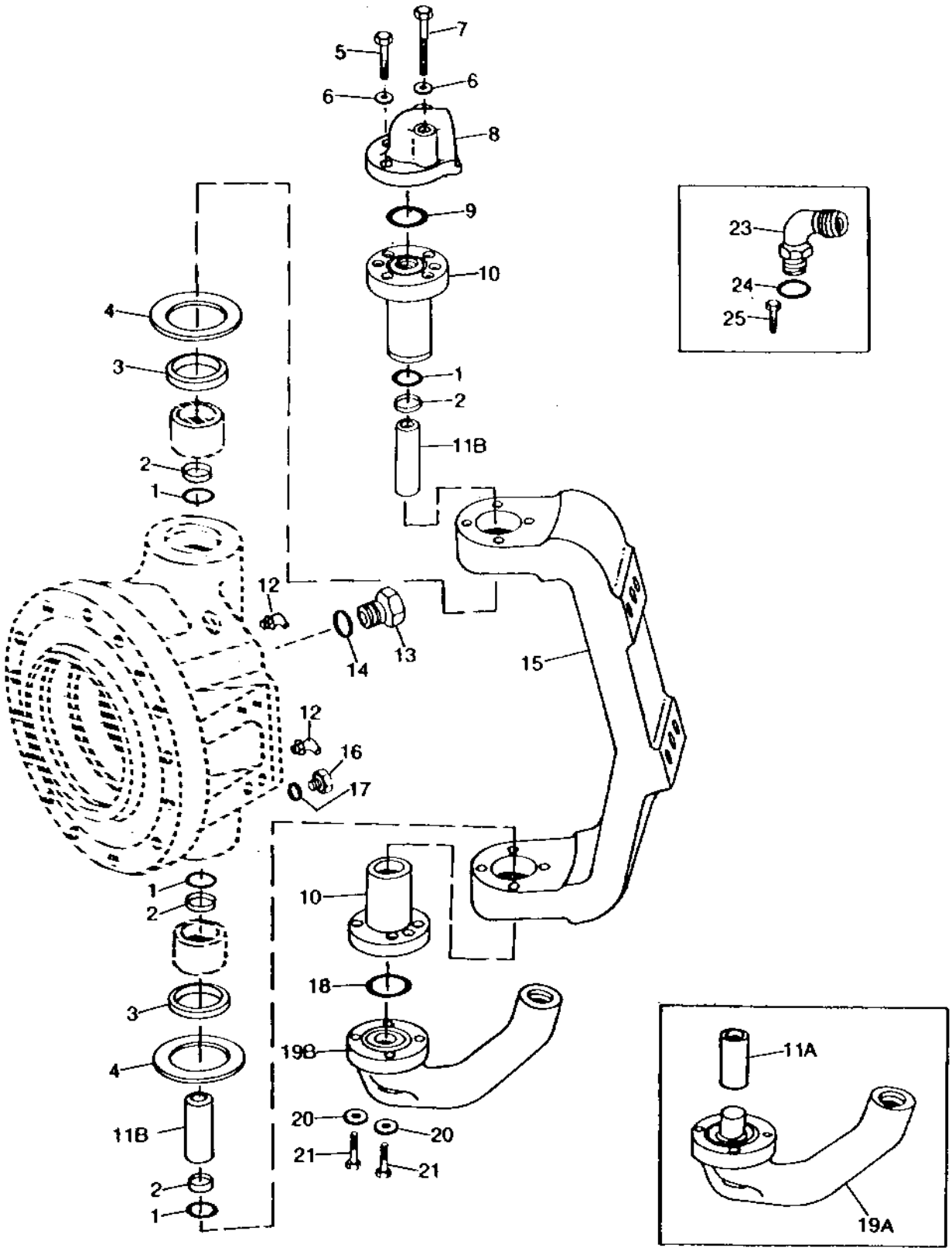


QUILL, BEARING, AND CAP - CONTINUED
(4-WHEEL DRIVE-CAM LOBE MOTOR) (800 CM3 AND 1600 CM3)

KEY	PART NO.	PART NAME	QTY	MOTOR SERIAL NO.	REMARKS
1	34H266	SPRING PIN	1		5/32" X 1"
2	R71565	WASHER	3		
3	T54615	SHIM	AR		
4	19H1900	CAP SCREW	4		5/16" X 3/4"
5	R69611	COVER	1		
6	E55758	O-RING	1		
7	R69651	SPACER	1		
8	JD9043	BEARING CONE	1		
9	JD9109	BEARING CUP	1		
10	R80066	BEARING HOUSING W/O BEARING	1		(SUB FOR R69962)
11	R39876	PACKING	1		
12	R69536	WASHER	4		
13	19H3221	CAP SCREW	4		3/8" X 1-1/4", (SUB FOR 19H3219)

YOKE, PIVOTS, AND CAPS
(4-WHEEL DRIVE-CAM LOBE MOTOR) (800 CM3 AND 1600 CM3)

RXP7642 -UN-01JAN94



RXP7642

YOKE, PIVOTS, AND CAPS - CONTINUED
(4-WHEEL DRIVE-CAM LOBE MOTOR) (800 CM3 AND 1600 CM3)

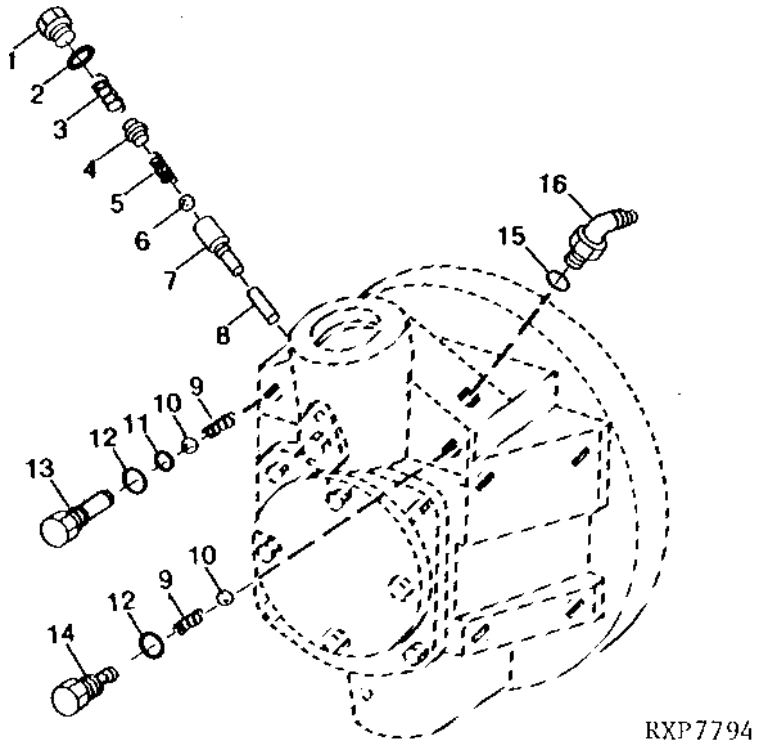
KEY	PART NO.	PART NAME	QTY	MOTOR SERIAL NO.	REMARKS
1	U11647	O-RING	4		
2	R73102	WASHER	4		
3	AR86539	SEAL	2		
4	R60239	THRUST WASHER	2		
5	19H3267	CAP SCREW	2	XXXXXX-	(B) 3/8" X 1-5/8"
6	R69536	WASHER	4	XXXXXX-	(B)
7	19H2855	CAP SCREW	2	XXXXXX-	(B) 3/8" X 3-1/4"
8	R80972	CAP	1	XXXXXX-	(B) (SUB R85374)
9	U46335	O-RING	1	XXXXXX-	(B)
10	R71966	SLEEVE	2	-XXXXXX	(A)
	R80974	PIN	2	XXXXXX-	(B) (SUB R85376)
11A	R60424	BUSHING	2	-XXXXXX	(A)
11B	R80973	BUSHING	2	XXXXXX-	(B) (SUB R85378)
12	JD7760	LUBRICATION FITTING	2		65° X 0.840" LONG
13	R39112	FITTING	1		
14	R26375	O-RING	1		
15	R69610	YOKE	1		(SUB R89015)
16	R27218	FITTING PLUG	1		
17	R26448	O-RING	1		
18	U46335	O-RING	1	-XXXXXX	
19A	AR101841	CAP	1	-XXXXXX	(A) R.H. (SUB R80971 AND R80973)
	AR101842	CAP	1	-XXXXXX	(A) L.H. (SUB R80975 AND R80973)
19B	R80971	CAP	1	XXXXXX-	(B) R.H. (SUB R85373)
	R80975	CAP	1	XXXXXX-	(B) L.H. (SUB R85373)
20	R69536	WASHER	4		
21	19H3267	CAP SCREW	2		3/8" X 1-5/8"
22	19H3031	CAP SCREW	2		3/8" X 2-1/2"
23	AT32331	ELBOW FITTING	1	-XXXXXX	(A) 90°
24	U12547	O-RING	1	-XXXXXX	(A)
25	19H3219	CAP SCREW	4	-XXXXXX	(A) 3/8" X 1-3/8"

(A) (-XXXXXX) SERIAL NO. 800 R.H.-005159; 800 L.H.-005171; 1600 R.H. 002275; L.H.-002276
(B) (XXXXXX-) SERIAL NO. 800 R.H.-005160; 800 L.H.-005172; 1600 R.H. 002276; L.H.-002277

MEMORANDA

DESTROKE PUMP (L.H. MOTOR SHOWN)
(4-WHEEL DRIVE-CAM LOBE MOTOR) (800 CM3 AND 1600 CM3)

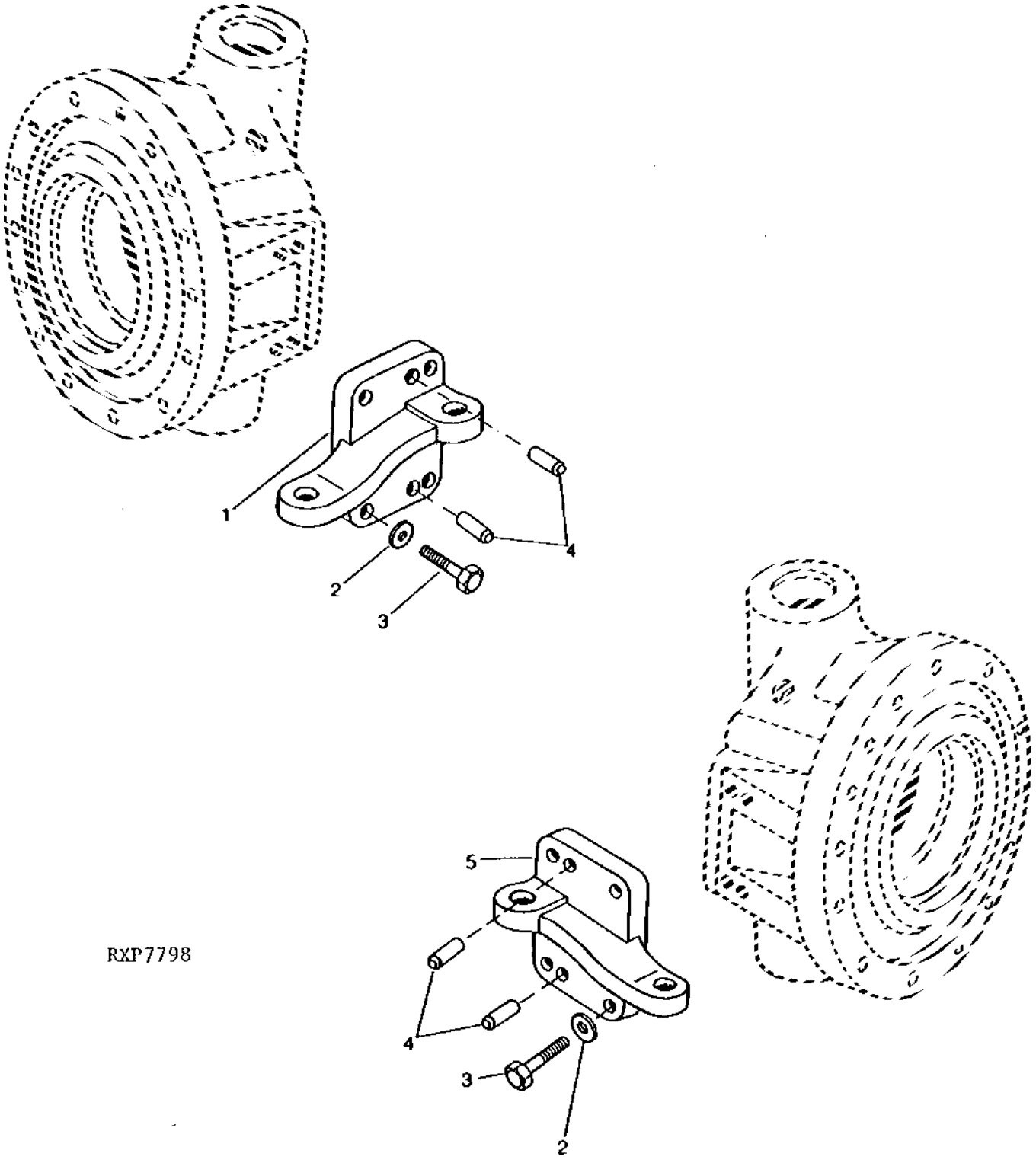
RXP7794 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	MOTOR SERIAL NO.	REMARKS
1	R39112	FITTING	1		
2	R26375	O-RING	1		
3	R26908	SPRING	1		
4	R69989	RETAINER	1		
5	R55789	SPRING	1		
6	R84979	BALL	1		(SUB FOR R42849)
7	R69961	PISTON	1		
8	R44394	NEEDLE ROLLER	1		
9	R21723	SPRING	2		
10	R84979	BALL	2		
11	R28782	O-RING	1		
12	R26375	O-RING	2		
13	R69652	PLUG	1		
14	R36943	FITTING	1		
15	R26375	O-RING	1		
16	AT32332	ELBOW FITTING	1		(SUB FOR AR26763)

STEERING ARMS
(4-WHEEL DRIVE-CAM LOBE MOTOR) (800 CM3 AND 1600 CM3)

RXP7798 -UN-01JAN94

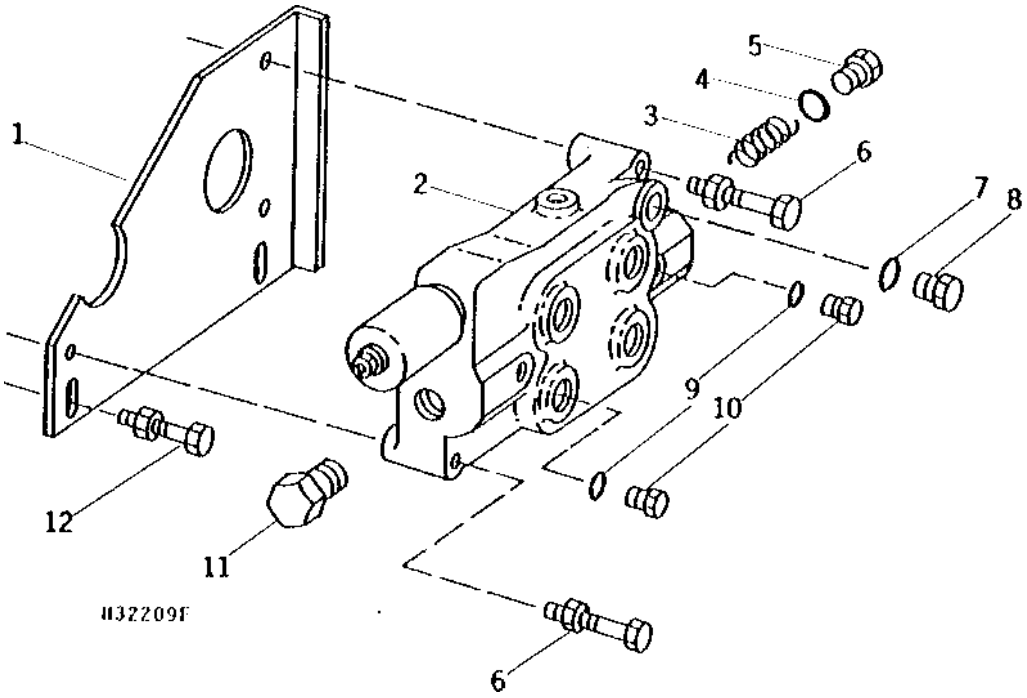


STEERING ARMS - CONTINUED
(4-WHEEL DRIVE-CAM LOBE MOTOR) (800 CM3 AND 1600 CM3)

KEY	PART NO.	PART NAME	QTY	MOTOR SERIAL NO.	REMARKS
1	R70159	STEERING ARM	1		L.H.
2	R32214	WASHER	8		
3	19H2993	CAP SCREW	8		1/2" X 1-1/2"
4	R36224	DOWEL PIN	4		
5	R70158	STEERING ARM	1		R.H.

CONTROL VALVE
(4-WHEEL DRIVE-CAM LOBE MOTOR)

H32209F -UN-01JAN94

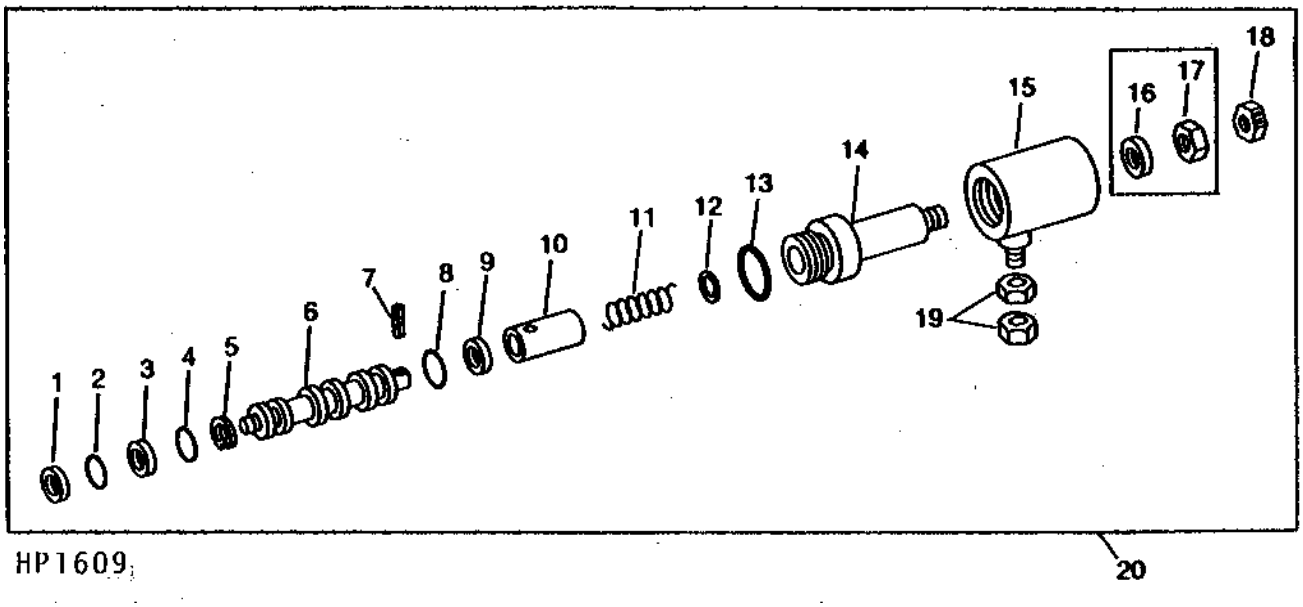


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H100201	PLATE	1		
2	AH103631	VALVE	1		CONTROL, WITH SOLENOID
3	R45182	SPRING	1		
4	R31674	O-RING	1		
5	AH84695	FITTING	3		
6	19H1944	CAP SCREW	3		3/8" X 2-3/4"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
7	R26448	O-RING	1		(KIT AR63929)
8	R27218	FITTING PLUG	1		
9	R28782	O-RING	2		
10	R51031	FITTING	2		
11	AU40993	FITTING	1		
12	19H1731	CAP SCREW	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"

MEMORANDA

CONTROL VALVE SOLENOID
(4-WHEEL DRIVE-CAM LOBE MOTOR)

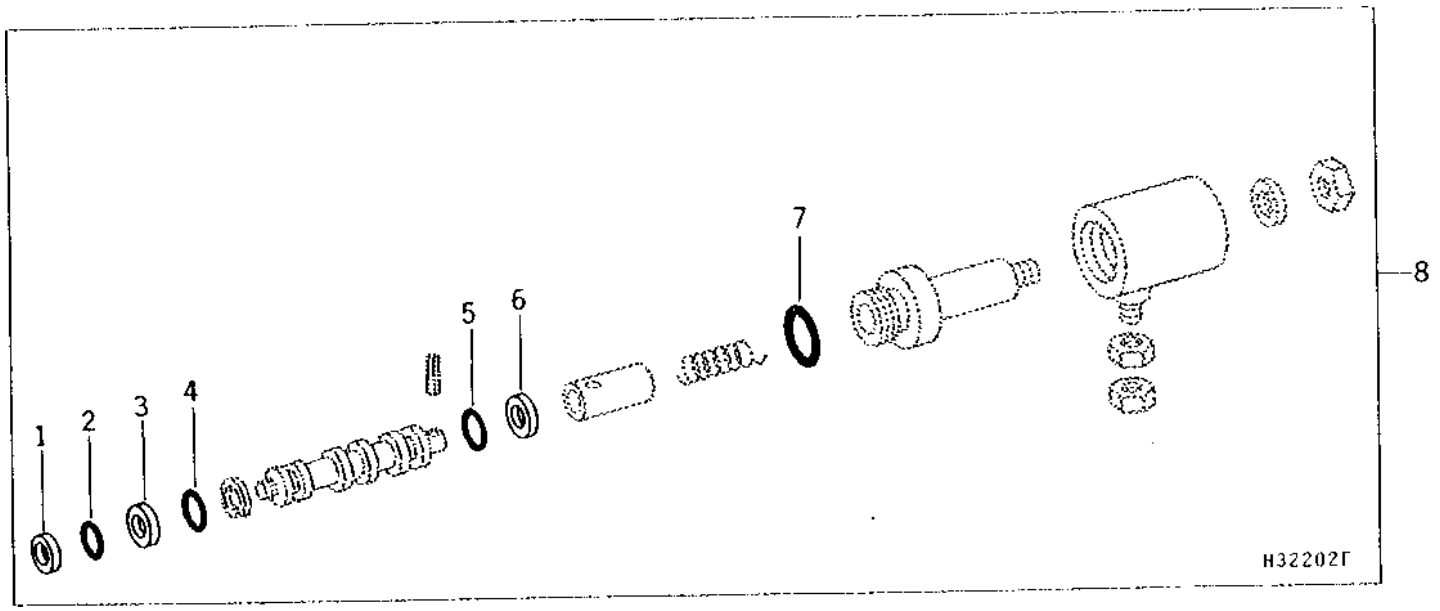
HP1609 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R42926	BACK-UP RING	1		(KIT AR48904)
2	R45186	O-RING	1		(KIT AR48904)
3	R45187	BACK-UP RING	1		(KIT AR48904)
4	R45638	O-RING	1		(KIT AR48904)
5	R46701	SNAP RING	1		
6	AR81176	VALVE SPOOL	1		
7	34H227	SPRING PIN	1		3/32" X 1/2"
8	N31772	O-RING	1		(KIT AR48904)
9	R46702	BACK-UP RING	1		(KIT AR48904)
10	R58884	PLUNGER	1		
11	R64698	SPRING	1		
12	R64697	SHIM	1		(USE WITH TUBE MARKED WITH A "V")
13	U12547	O-RING	1		(KIT AR48904)
14	AR48903	GUIDE	1		
15	AR70922	ELECTRICAL COIL	1		
16	12H297	LOCK WASHER	1	-505018	1/4"
17	14H786	NUT	1	-505018	1/4"
18	M63707	LOCK NUT	1	505019-	1/4"
19	14H605	NUT	2		NO. 8
20	AR81175	SOLENOID VALVE	1		
..	AR48904	KIT	1		CONTROL VALVE SOLENOID

KIT, CONTROL VALVE SOLENOID
(4-WHEEL DRIVE-CAM LOBE MOTOR)

H32202F -UN-01JAN94

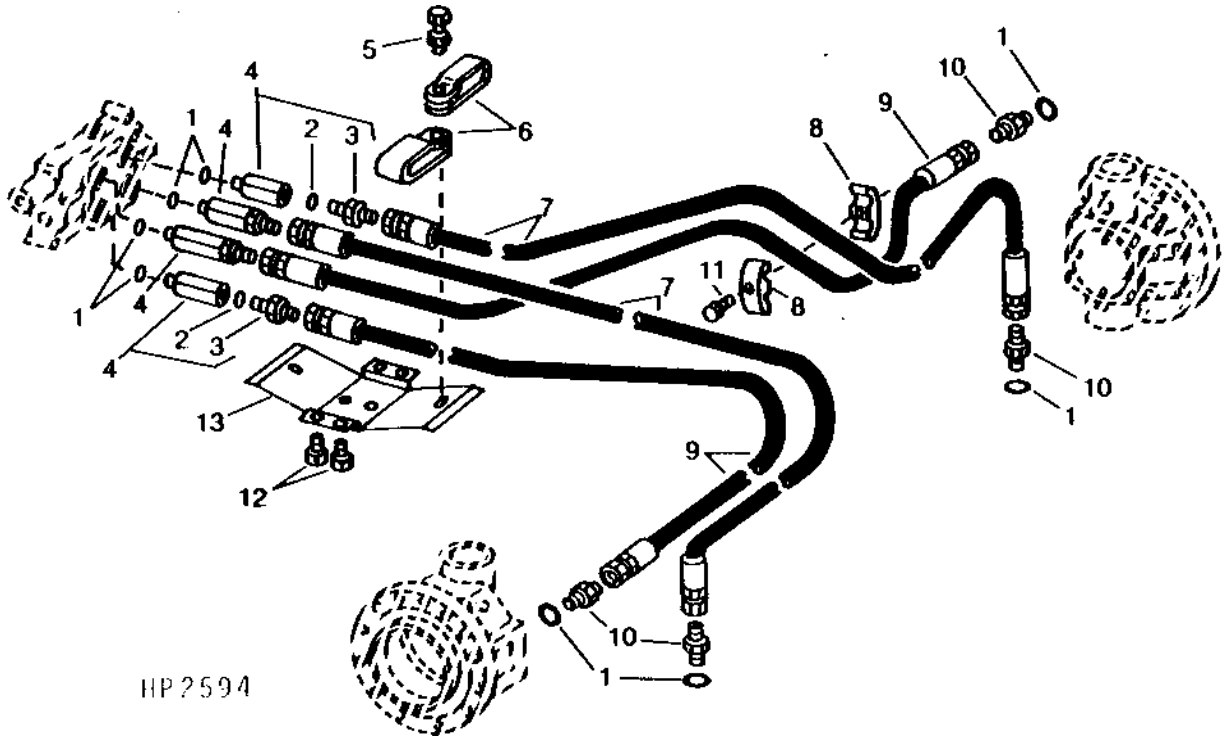


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R42926	BACK-UP RING	1		
2	R45186	O-RING	1		
3	R45187	BACK-UP RING	1		
4	R45638	O-RING	1		
5	N31772	O-RING	1		
6	R46702	BACK-UP RING	1		
7	U12547	O-RING	1		
8	AR48904	KIT	1		

MEMORANDA

FLOW CONTROL VALVES AND HYDRAULIC HOSES
(FROM SOLENOID CONTROL VALVE TO WHEEL MOTORS)
(4-WHEEL DRIVE-CAM LOBE MOTOR)

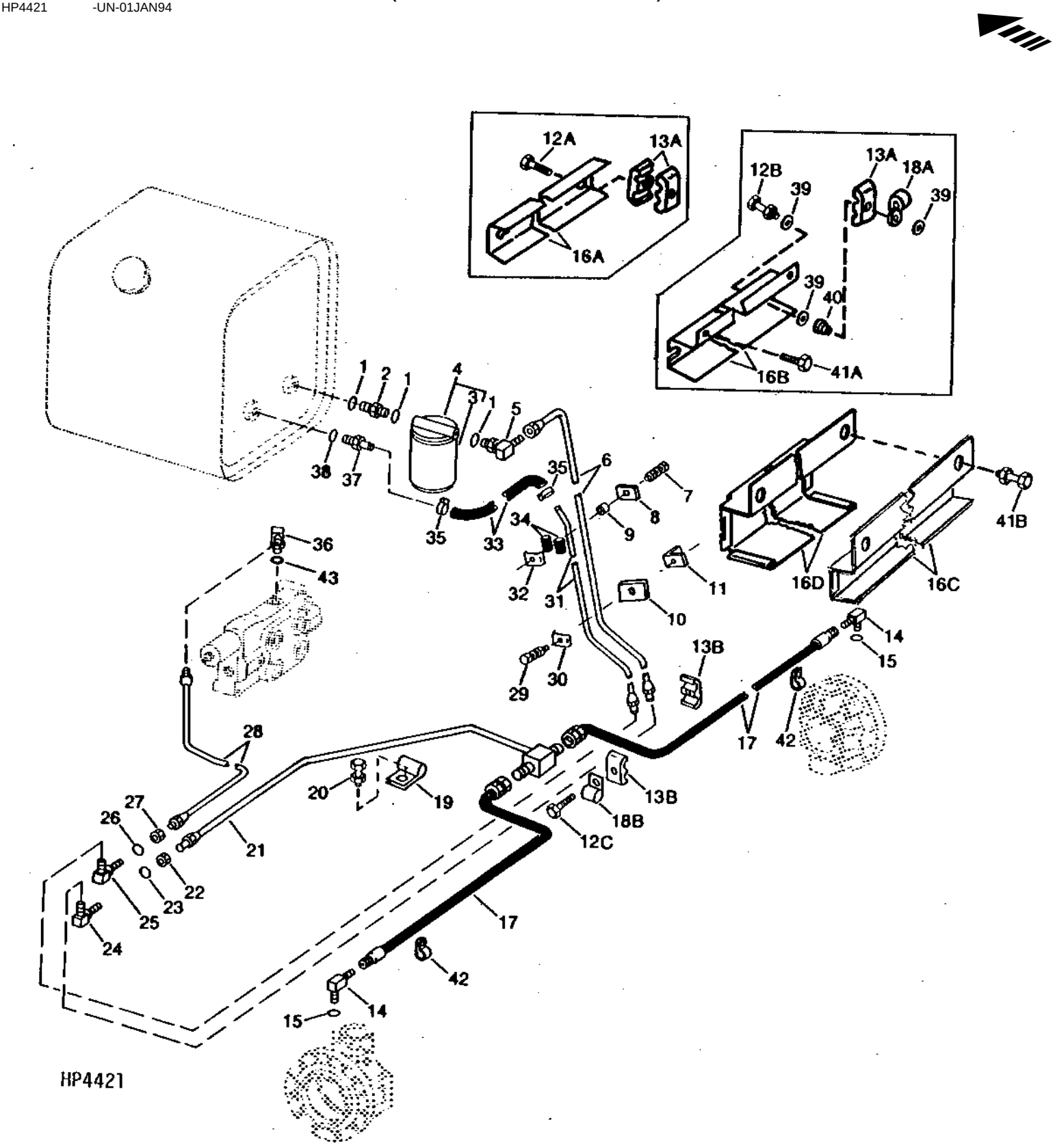
HP2594 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	U12547	O-RING	8		
2	H84318	O-RING	4		
3	AH84694	FITTING	4		
4	AH83510	CONTROL VALVE	4		FLOW CONTROL (21 GPM-1.33 L/S)
5	19H1905	CAP SCREW	1		5/16" X 1"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
6	AH77869	CLIP	2		
7	AH99309	HYDRAULIC HOSE	2	-502550	13 MM X 2540 MM (1/2" I.D. X 100") LONG
	AH105089	HOSE	2	502551-	13 MM X 2896 MM (1/2" I.D. X 114") LONG
8	H105483	CLAMP	4		
9	AH99309	HYDRAULIC HOSE	2		13 MM X 2540 MM (1/2" I.D. X 100") LONG
10	AR47803	ELBOW FITTING	2	-600115	60°
	R27267	FITTING	4	600116-	
11	H98836	SCREW	2	-502550	SELF-TAPPING
12	H65108	SCREW	4	-502550	SELF-TAPPING
	H76139	SCREW	4	502551-	
13	H101356	PLATE	1		
	H109216	SHIELD	1	502551-	

HYDRAULIC OIL RETURN LINES AND HOSES
(FROM RESERVOIR TO WHEEL MOTORS)
(4-WHEEL DRIVE-CAM LOBE MOTOR)

HP4421 -UN-01JAN94



HYDRAULIC OIL RETURN LINES AND HOSES - CONTINUED
(FROM RESERVOIR TO WHEEL MOTORS)
(4-WHEEL DRIVE-CAM LOBE MOTOR)

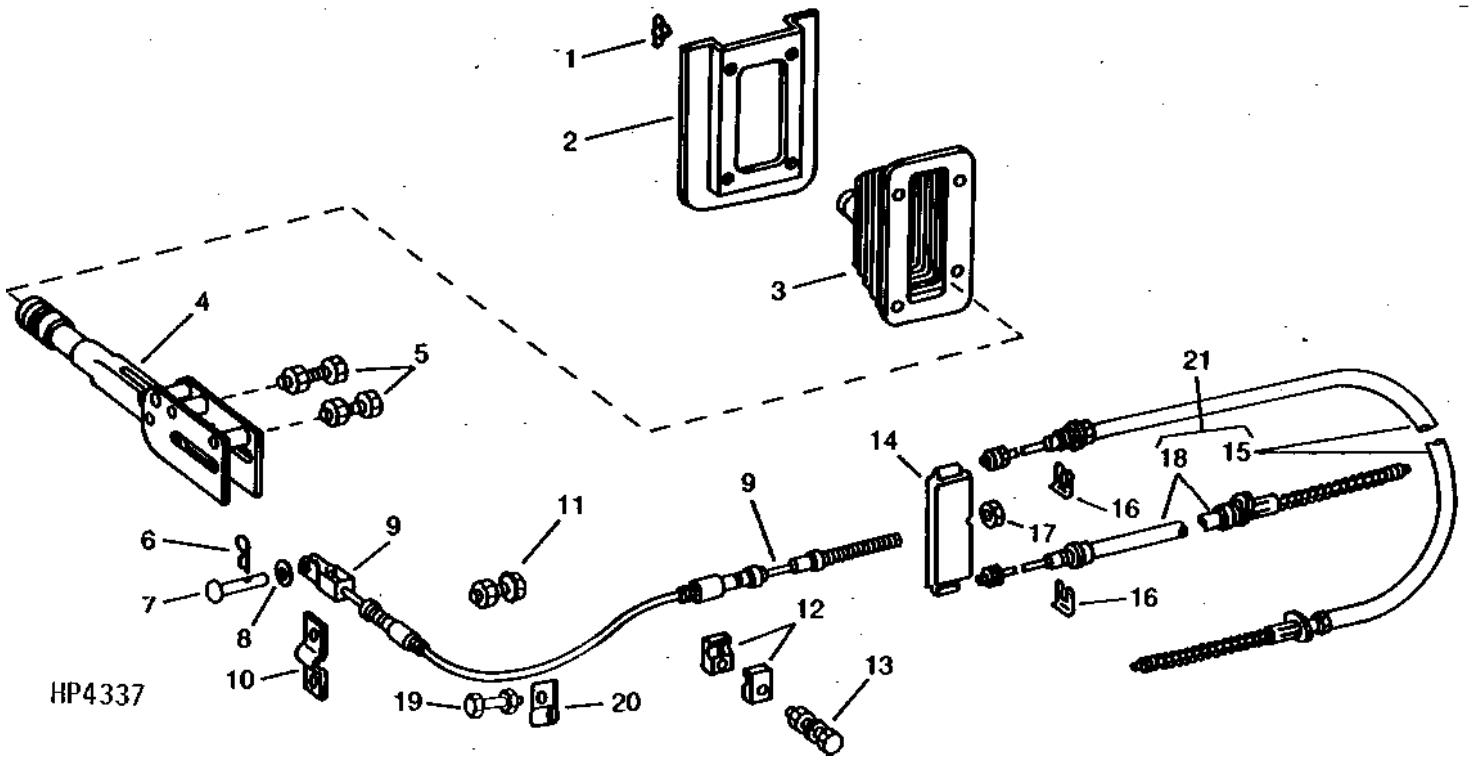
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R26906	O-RING	3		
2	AT30374	FITTING	1		
3	AH80061	OIL FILTER	1		
4	AH80062	HYDRAULIC FILTER	1		WITH CARTRIDGE
5	AR26724	ELBOW FITTING	1		90°
6	AH104413	LINE	1		REAR RETURN
7	03H1480	BOLT	1		3/8" X 1-1/4"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
8	H83371	STRAP	1		
9	28H90	BUSHING	1		
10	H83769	FOAM PAD	1		
11	H81346	BRACKET	1		
12A	H98836	SCREW	6	-502550	SELF-TAPPING
12B	19H1913	CAP SCREW	4	502551-504221	5/16" X 2-1/4"
	N10213	LOCK NUT	4	502551-504221	
12C	H98836	SCREW	2	502551-	SELF-TAPPING
13A	H105483	CLAMP	8	-504221	
13B	H105483	CLAMP	4		
14	AR26763	ELBOW FITTING	2	-615655	90°, (SUB AT32332)
	AT32332	ELBOW FITTING	2		90°
15	R26375	O-RING	2		
16A	H105538	COVER	2	-502550	
16B	H109738	SHIELD	2	502551-504221	(SUB H112594, H112595, (2) 19H3225 AND (2) 14H793)
16C	H112594	SHIELD	2		INNER
16D	H112595	SHIELD	2		OUTER
17	AH105060	HOSE	2	-502550	13 MM I.D. X 2134 MM LONG (1/2" X 84")
	AH105061	HOSE	2	502551-620103	13 MM I.D. X 2490 MM LONG (1/2" X 98") (SUB AH126581)
	AH126581	HYDRAULIC HOSE	2	620104-	25MM I.D. X 2489MM LONG (1" X 99-1/2")
18A	T38377	CLIP	4	-620100	
18B	T38377	CLIP	2	620101-	
19	AH77724	CLIP	1		
20	19H1900	CAP SCREW	1		5/16" X 3/4"
	N10213	LOCK NUT	1		5/16"
21	AH104410	LINE	1		RETURN
22	14H810	NUT	1		7/8"
23	24H1424	WASHER	1		29/32" X 1-1/2" X 0.060"
24	T15641	FITTING	1	-505018	(SUB H113757)
	H113757	FITTING	1		90°
25	H75413	ELBOW FITTING	1		90°
26	24H1357	WASHER	1		19/32" X 1-5/32" X 0.090"
27	14H832	NUT	1		9/16"
28	AH98016	LINE	1		RETURN
29	19H1906	CAP SCREW	1		5/16" X 1-1/2"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
30	AH83843	CLAMP	1		
31	AH97630	LINE	1		FRONT RETURN
32	H83208	CLAMP	1		
33	H98969	HOSE	1		10 MM (3/8") I.D. X 432 MM (17") LONG, RETURN
34	H23932	ISOLATOR	2		
35	AR21836	CLAMP	2		
36	AR26725	ELBOW FITTING	1	-615380	90°, (SUB AT35121)
	AT35121	ELBOW FITTING	1		90°
37	H83369	HOSE FITTING	1		
38	U12547	O-RING	1		
39	24H1136	WASHER	8	502551-504221	11/32" X 11/16" X 0.065"
40	H25220	BUSHING	4	502551-504221	
41A	19H3419	CAP SCREW	4	-504221	3/4" X 6"
41B	19H3225	CAP SCREW	4	504222-	3/4" X 6-1/2"
	14H793	NUT	4	504222-	3/4"
42	T27550	CLIP	2	620101-	
43	R26448	O-RING	1		

MEMORANDA

MEMORANDA

PARKING BRAKE CONTROLS

HP4337 -UN-01JAN94

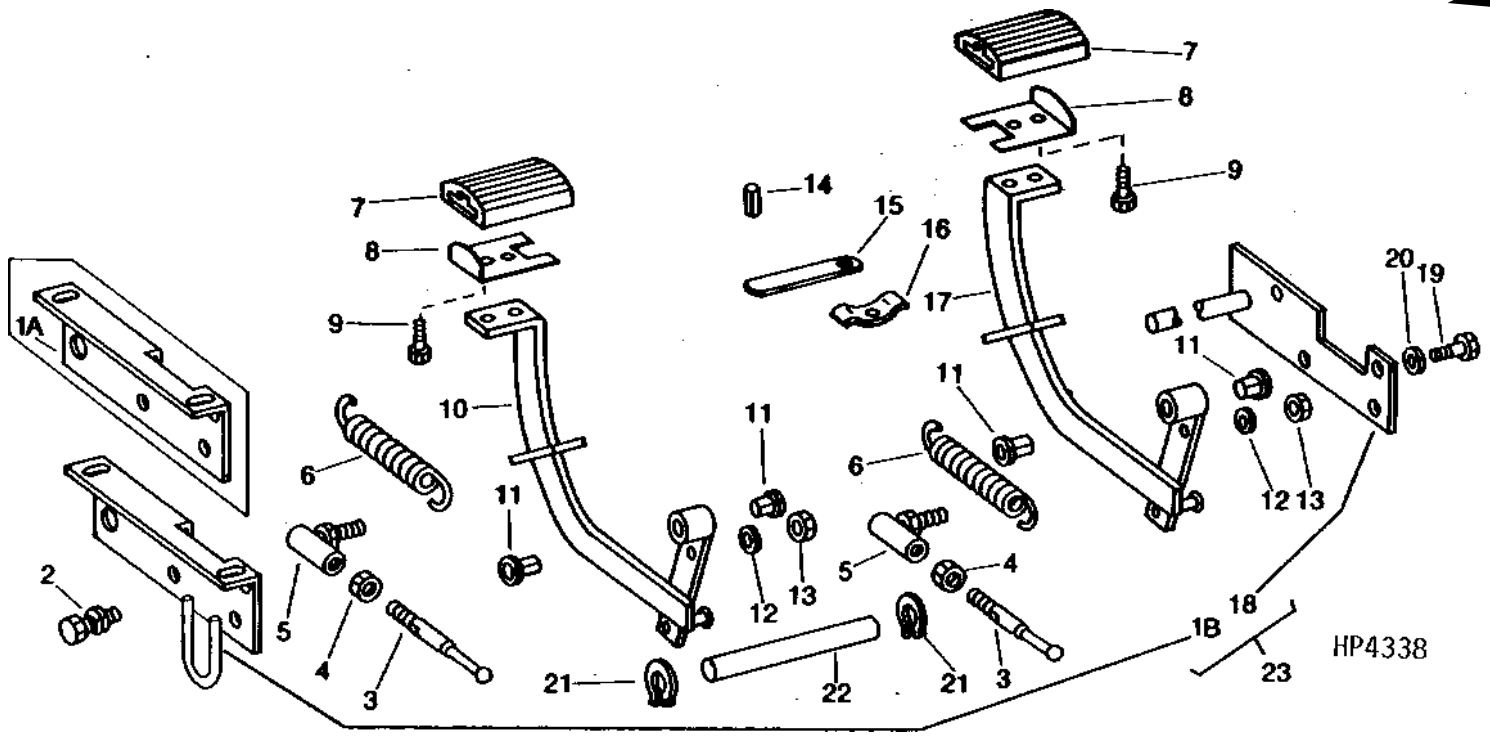


PARKING BRAKE CONTROLS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H88910	PLUG	4		
2	H95542	RETAINER	1	-453379	
	H107791	RETAINER	1	453380-	
3	H95546	BOOT	1	-453379	
	H107789	BOOT	1	453380-	
4	AH93255	LEVER	1	-453596	
	AH106513	LEVER	1	453597-	
5	19H1765	CAP SCREW	2		3/8" X 1-3/4"
	N10215	LOCK NUT	1		
6	11H211	COTTER PIN	1		1/8" X 3/4"
7	AH92920	PIN	1		DRILLED
8	24H1136	WASHER	1		11/32" X 11/16" X 0.065"
9	AH94960	PUSH PULL CABLE	1	-403300	(SUB AH104120)
	AH104120	CABLE	1	-610300	(SUB AH118781)
	AH118781	CABLE	1		(SIDEHILL)
	AH94599	PUSH PULL CABLE	1	-403300	(SUB AH104119)
	AH104119	CABLE	1	-610300	(SUB AH118780)
	AH118780	CABLE	1		
10	H78420	CLAMP	1		
11	N14822	SELF-LOCKING SCREW	2		
	N10215	LOCK NUT	1		
12	T33483	CLAMP	2		
13	19H1800	CAP SCREW	1		3/8" X 1-1/2"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
14	H78303	BRACKET	1		
15	AH76198	CABLE	1	-403300	(SUB AH101668)
	AH101668	CABLE	1	-1990	L.H. (BELT DRIVE)
	AH76199	CABLE	1	-403300	(SUB AH101666)
	AH101666	CABLE	1	-1990	L.H. (HYDROSTATIC DRIVE)
16	H78304	CLIP	2		
17	H32147	LOCK NUT	1		
18	AH76197	CABLE	1	-403300	(SUB AH101669)
	AH101669	CABLE	1	-1990	R.H. (BELT DRIVE)
	AH76200	CABLE	1	-403300	(SUB AH101667)
	AH101667	CABLE	1	-1990	R.H. (HYDROSTATIC DRIVE)
19	H100290	SCREW	1	404256-	(SUB N14822)
	N10215	LOCK NUT	1	404256-	
20	H75541	CLAMP	1	404256-	
21	AH138621	KIT	1		(BELT DRIVE)
	AH138698	KIT	1		(HYDROSTATIC DRIVE)

BRAKE PEDALS AND LINKAGE

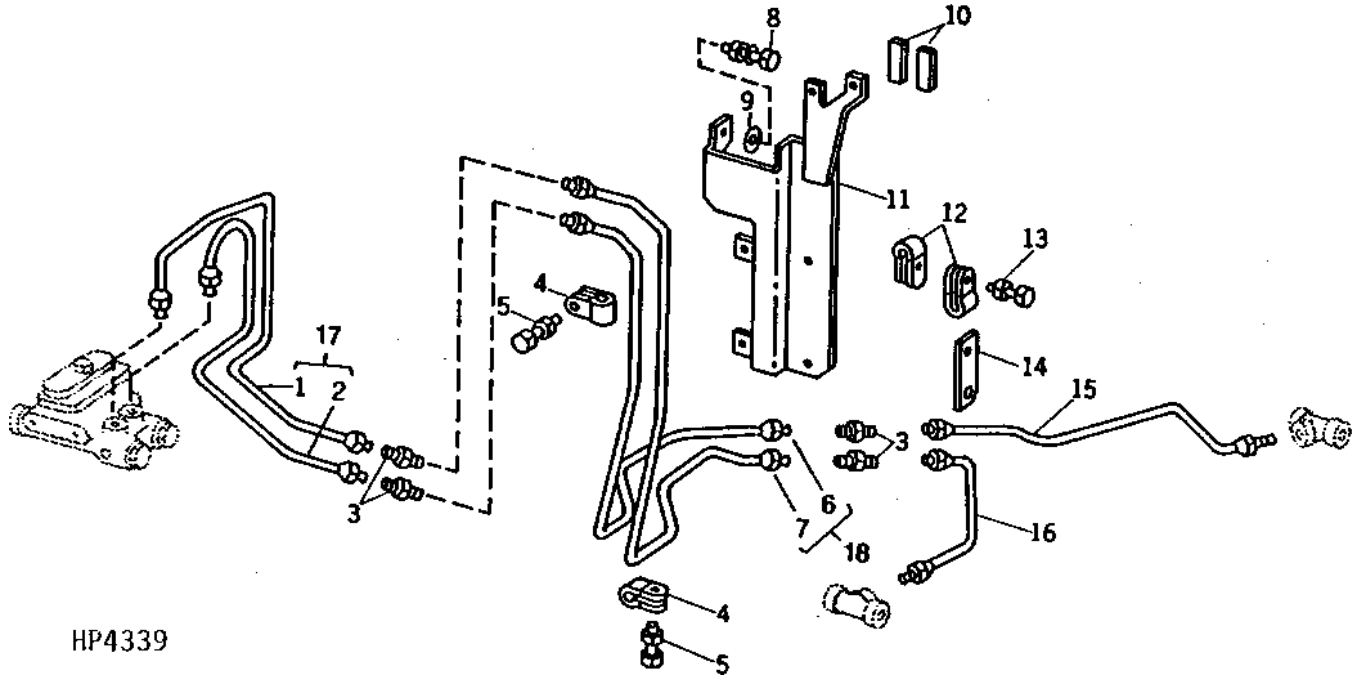
HP4338 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1A	H97071	SUPPORT	1	-403300	(SUB AH102050)
1B	AH102050	SUPPORT	1	-1990	L.H.
2	19H2247	CAP SCREW	2		7/16" X 1"
	12H293	LOCK WASHER	4		7/16"
3	H77371	STUD	2	-454271	(SUB H109824)
	H109824	WELD STUD	2		
4	14H774	NUT	2		3/8"
5	AH83521	BALL JOINT	2		
6	H93390	SPRING	2		
7	H96845	PAD	2		
8	H95899	PLATE	2		
9	37H3	SCREW	4		1/4" X 5/8"
10	AH95275	PEDAL	1		L.H.
11	H86870	BUSHING	4		
12	12H304	LOCK WASHER	2		3/8"
13	14H846	NUT	2		3/8"
14	34H99	SPRING PIN	1		1/4" X 3/4"
15	H99264	STRAP	1		
16	H95902	SPRING	1		
17	AH95274	PEDAL	1		R.H.
18	AH95947	SUPPORT	1	-1990	R.H.
19	19H3150	CAP SCREW	2		7/16" X 3/4"
20	24H1325	WASHER	2		15/32" X 59/64" X 0.065"
21	B14449	SNAP RING	2		
22	H80929	DOWEL PIN	1	-551900	(SUB H115229, THIS APPLICATION)
	H115229	PIN	1		
23	AH138698	KIT	1		

BRAKE LINES

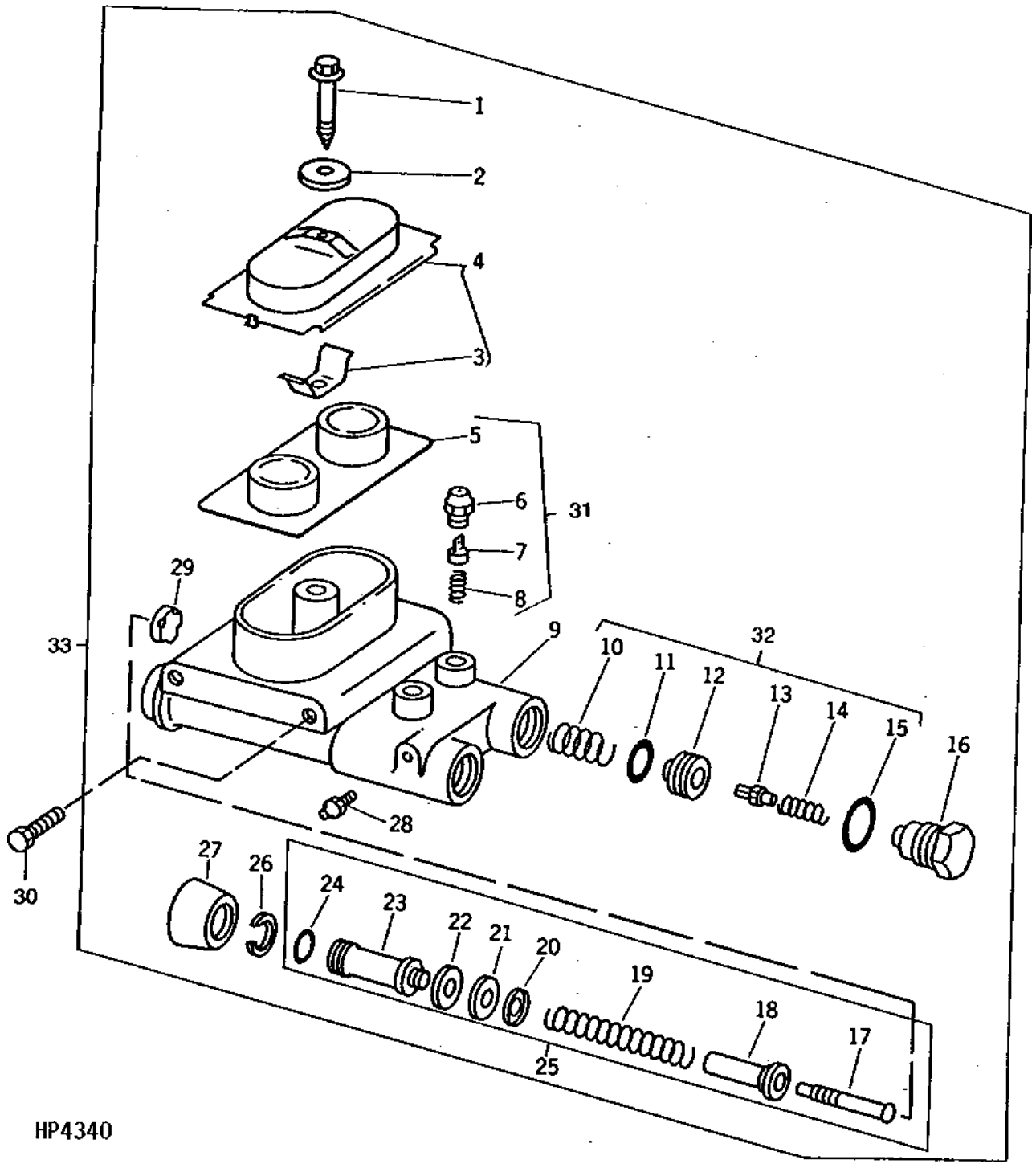
HP4339 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH91255	LINE	1	-1990	L.H.
2	AH91254	LINE	1	-1990	R.H.
3	H33795	UNION FITTING	4		
4	AH76996	CLIP	3		(HYDROSTATIC DRIVE)
	AH76997	CLIP	3		(POSI-TORQ)
5	19H1731	CAP SCREW	3		3/8" X 1"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
6	AH91287	LINE	1	-1990	R.H.
7	AH91288	LINE	1	-1990	L.H.
8	19H1777	CAP SCREW	1		1/2" X 1-3/4"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
9	24H1111	WASHER	1		17/32" X 1-1/16" X 0.090"
10	.....	SEAL	2		5 MM X 13 MM X 108 MM (3/16" X 1/2" X 4-1/4") LONG (CUT FROM H81330)
11	AH93042	SHIELD	1		
12	AH76671	CLIP	2		
13	21H1027	SCREW	1		1/4" X 3/4"
	12H302	LOCK WASHER	1		1/4"
	14H786	NUT	1		1/4"
14	H78302	SUPPORT	1		
15	AH76546	LINE	1		R.H. LOWER, (POSI-TORQ)
	AH76960	LINE	1		R.H. LOWER, (HYDROSTATIC DRIVE)
16	AH76547	LINE	1		L.H. LOWER, (POSI-TORQ)
	AH76961	LINE	1		L.H. LOWER, (HYDROSTATIC DRIVE)
17	AH138699	KIT	1		
18	AH138700	KIT	1		

BRAKE MASTER CYLINDER

HP4340 -UN-01JAN94

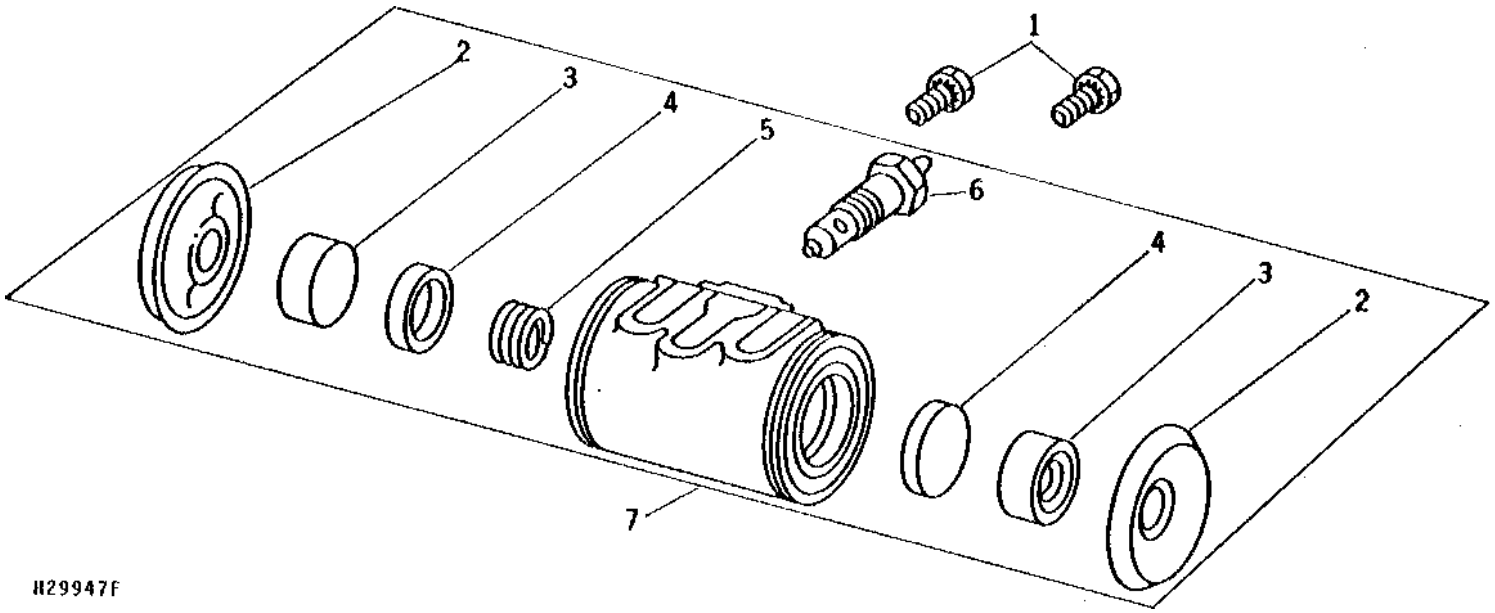


BRAKE MASTER CYLINDER - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H81459	SCREW	1		
2	H81460	DUST SHIELD	1		
3	.....	CLIP	1		
4	AH79858	COVER	1		
5	H81458	GASKET	1	-1990	
6	H81471	SEAT	1	-1990	
7	H81470	VALVE	1	-1990	
8	H81469	SPRING	1	-1990	
9	.....	HOUSING	1		
10	H81462	SPRING	2	-1990	
11	H81466	O-RING	2	-1990	
12	H81463	BEARING	2	-1990	
13	H81464	POPPET	2	-1990	
14	H81465	SPRING	2	-1990	
15	H81468	O-RING	2	-1990	
16	H81467	FITTING PLUG	2		
17	.....	SCREW	2		SELF-TAPPING
18	.....	RETAINER	2		
19	.....	SPRING	2		
20	.....	RETAINER	2		
21	.....	SPACER	2		
22	.....	SPACER	2		
23	.....	PISTON	2		
24	.....	RING	2		
25	AH79857	PISTON	2		
26	H81472	SNAP RING	2		
27	H77378	BOOT	2		
28	R21612	BLEED SCREW	1		
29	H81461	RETAINER	2		
30	19H2247	CAP SCREW	4		7/16" X 1"
31	AH138701	KIT	2		
32	AH138702	KIT	2		
33	AH76186	CYLINDER	1		

BRAKE SLAVE CYLINDER

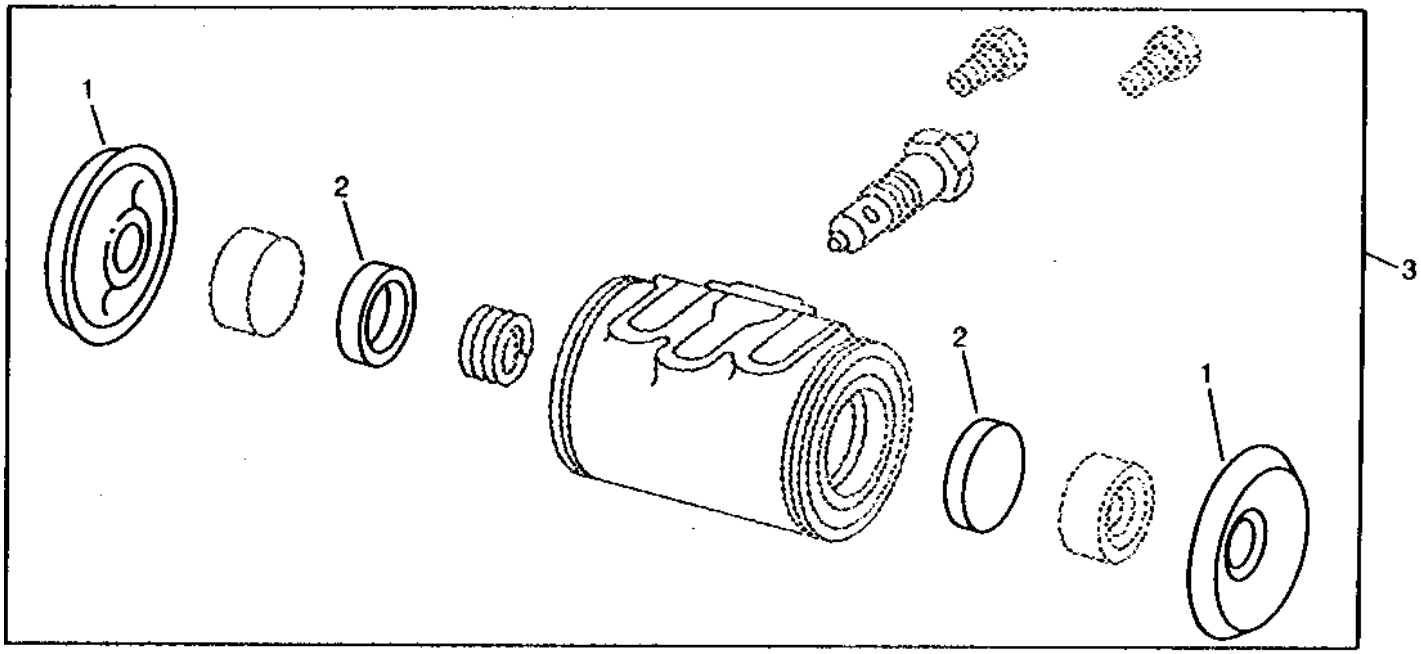
H29947F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AW12765	SCREW	2		
2	.....	BOOT	2		(KIT AH79382)
3	.....	PISTON	2		
4	.....	SEAL	2		(KIT AH79382)
5	.....	SPRING	1		
6	W15277	BLEED SCREW	1		
7	AH79380	CYLINDER	1		R.H. MARKED "L" FOR OTHER INDUSTRY APPLICATIONS
	AH79381	CYLINDER	1		L.H. MARKER "R" FOR OTHER INDUSTRY APPLICATIONS

KIT, BRAKE SLAVE CYLINDER

HP2113 -UN-01JAN94

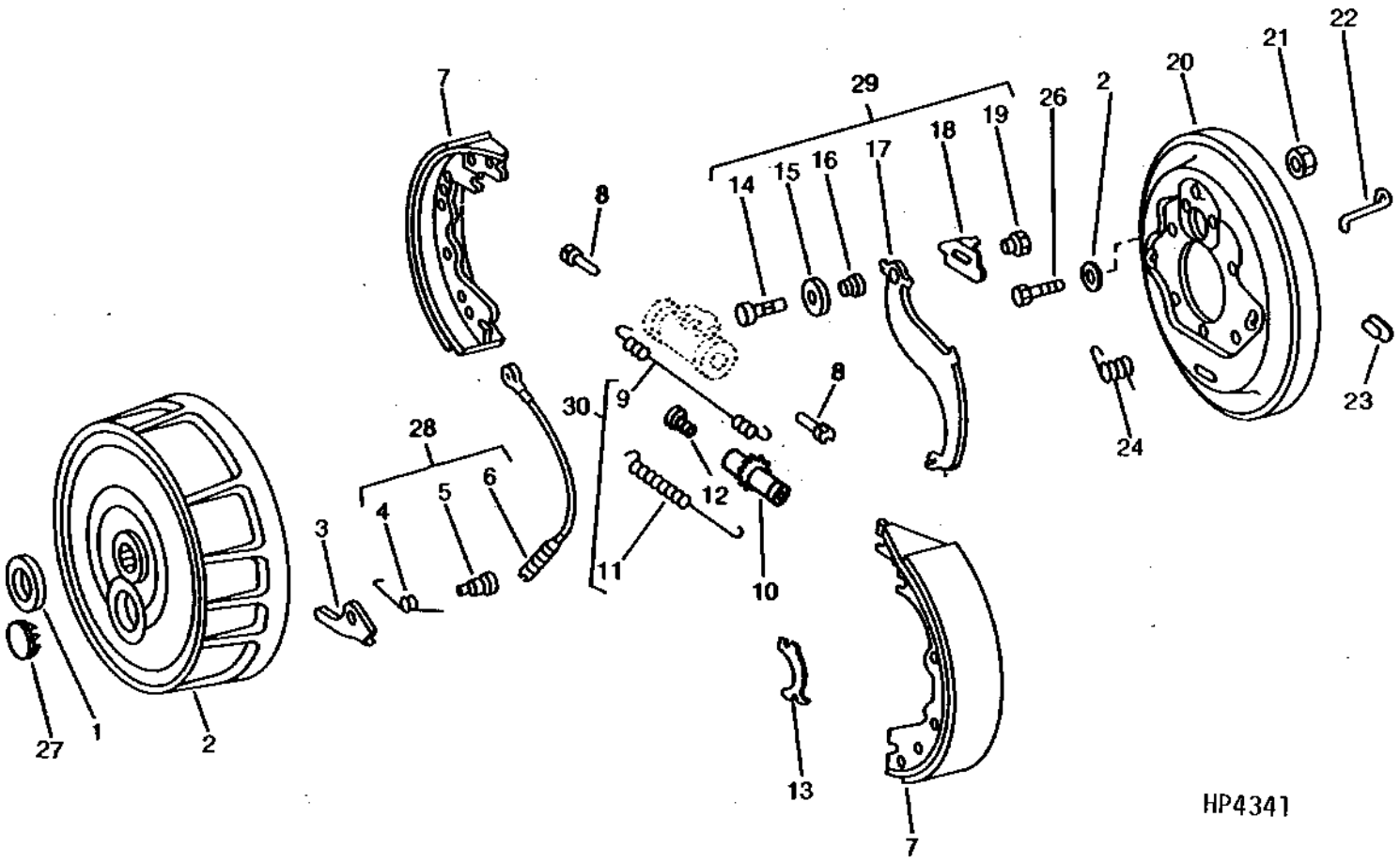


HP2113

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	.....	BOOT	2		
2	.....	SEAL	2		
3	AH79382	KIT	1		

BRAKE SHOES AND DRUM
(LEFT-HAND ILLUSTRATED)

HP4341 -UN-01JAN94



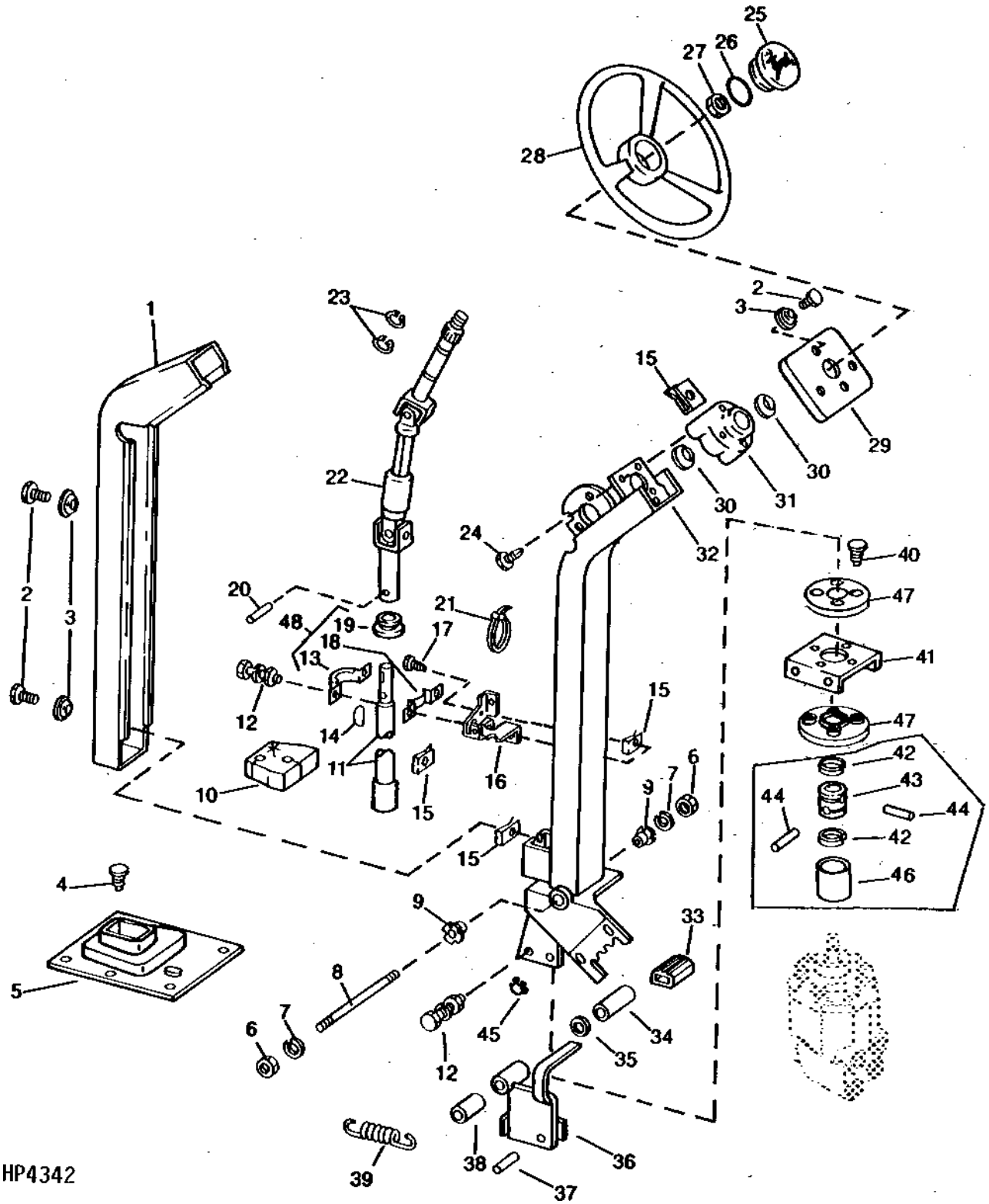
BRAKE SHOES AND DRUM - CONTINUED
(LEFT-HAND ILLUSTRATED)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H85878	SNAP RING	1		
2	H85887	BRAKE DRUM	1		
3	H81056	LEVER	1	-474740	
	H112345	LEVER	1	474741-	L.H.
	H112722	LEVER	1	474741-	R.H.
4	H81048	SPRING	1	-1990	L.H.
	H81049	SPRING	1		R.H.
5	H81055	PIN	1	-1990	
6	AH79384	CABLE	1	-1990	
7	AH80520	SHOE	1		R.H. AND L.H., LINED, (SET OF 4)
8	H81060	LINK	2		
9	H81052	SPRING	1	-1990	
10	H81995	NUT	1		L.H.
	H81994	NUT	1		R.H.
11	H81053	SPRING	1	-1990	
12	H81993	SCREW	1		L.H.
	H81992	SCREW	1		R.H.
13	H81054	GUIDE	1		
14	H81062	BOLT	1	-1990	
15	H81057	WASHER	1	-1990	
16	H81050	SPRING	1	-1990	
17	H81058	LEVER	1	-1990	L.H.
	H81059	LEVER	1		R.H.
18	H81064	PLATE	1	-615380	(SUB H127931)
	H127931	PLATE	1	-1990	L.H.
	H81065	PLATE	1	-615380	(SUB H127932)
	H127932	PLATE	1	-1990	R.H.
19	H81061	BUSHING	1		
20	AH82444	PLATE	1		R.H.
	AH82445	PLATE	1		L.H.
21	H81063	LOCK NUT	1		
22	H83639	PIN	2		
23	H81066	COVER	1		
24	H81051	SPRING	2		
25	T21242	WASHER	5		
26	19H2510	CAP SCREW	5		1/2" X 1-5/8", (R.H.)
	19H3109	CAP SCREW	5		1/2" X 2-7/8", (L.H.)
27	R34337	PLUG	1	-625363	(SUB M61266)
	M61266	PLUG	1		
28	AH138703	KIT	1		(FOR LEFT-HAND)
29	AH138704	KIT	1		
30	AH138705	KIT	1		

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

STEERING COLUMN AND WHEEL

HP4342 -UN-01JAN94

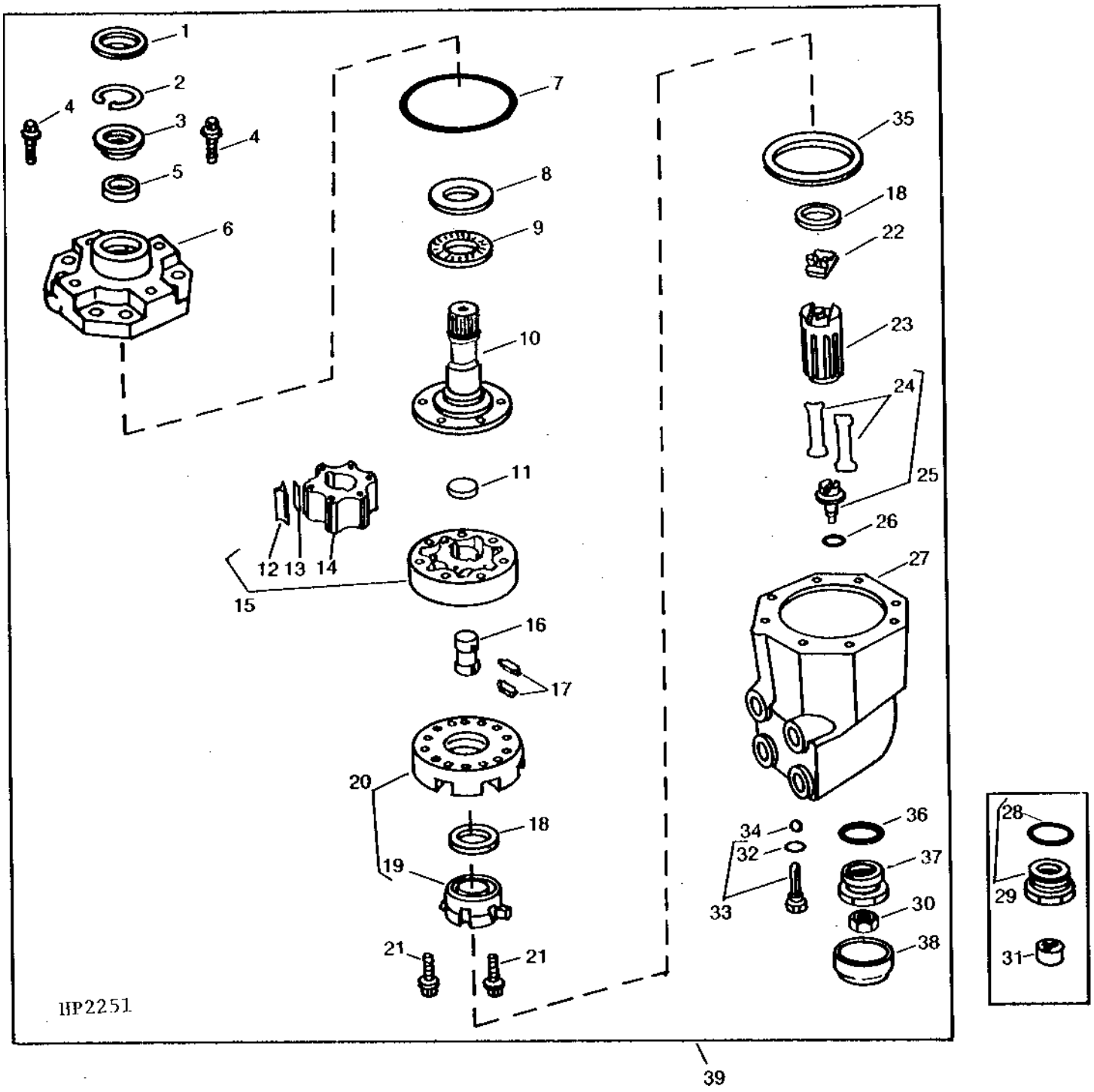


STEERING COLUMN AND WHEEL - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H100106	COVER	1		(HYDROSTATIC DRIVE)
	H100105	COVER	1		(POSI-TORQ DRIVE)
2	H92711	SCREW	4		
3	H100108	WASHER	4	-452500	(SUB H91315)
	H91315	WASHER	4		
4	H82771	NUT	6		PUSH
5	H91425	BOOT	1		
6	14H1040	NUT	2		1/2"
7	12H301	LOCK WASHER	2		1/2"
8	H84624	STUD	1		
9	H86870	BUSHING	2		
10	AH98844	SEAL	1		
11	H98533	SHAFT	1	-600912	
	AH113081	SHAFT	1	600913-	
12	19H1900	CAP SCREW	6		5/16" X 3/4"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
13	H95381	STRAP	1	-1990	
14	26H9	SHAFT KEY	1		1/8" X 5/8"
15	H93309	NUT	AR	-610727	(5 USED, HYDROSTATIC DRIVE; 4 USED, POSI-TORQ DRIVE) (SUB R50279)
	R50279	NUT	AR		(5 USED, HYDROSTATIC DRIVE; 4 USED, POSI-TORQ DRIVE)
16	AH96161	SUPPORT	1		
17	37H14	SCREW	1		NO. 10 X 1/2"
18	H95382	CRADLE	1	-1990	
19	AH94121	BALL BEARING	1	-1990	
20	34H78	SPRING PIN	1		3/16" X 1-1/8"
21	M66044	TIE BAND	1		
22	AH96162	SHAFT	1		
23	R26192	SNAP RING	2		
24	H100314	SCREW	1		
25	R47998	CAP	1		
26	B3690R	O-RING	1		
27	H35228	NUT	1		
28	AR26625	STEERING WHEEL	1		
29	H100107	COVER	1		
30	H99294	WASHER	2		
31	AH98841	HOUSING	1		
32	AH98839	STEERING SYSTEM	1	-600912	(HYDROSTATIC DRIVE)
	AH114721	STEERING SYSTEM	1	600913-	(HYDROSTATIC DRIVE)
	AH98838	STEERING SYSTEM	1	-600912	(POSI-TORQ DRIVE)
	AH114720	STEERING SYSTEM	1	600913-	(POSI-TORQ DRIVE)
33	H98237	PAD	1		
34	28H1845	BUSHING	1		1/2" X 3-3/16"
35	24H1788	WASHER	1		17/32" X 1-1/8" X 0.060"
36	AH96744	PEDAL	1	-453495	
	AH108902	PEDAL	1	453496-	
37	34H331	SPRING PIN	1		5/16" X 1-1/2"
38	H84625	BUSHING	1		
39	H77924	SPRING	1		
40	N71292	SELF-LOCKING SCREW	4	-600912	
	H102816	BOLT	4	600913-	
	12H303	LOCK WASHER	4		5/16"
41	H100101	BRACKET	1	-357836	(SUB AH102049)
	AH102049	BRACKET	1	-600912	
	AH114718	BRACKET	1	600913-	
42	H98535	PISTON RING	2	-600912	
43	H98536	COUPLING	1	-600912	
44	H98534	DOWEL PIN	2	-600912	
45	H35062	PLUG	1		
46	H109578	SHIELD	1	502551-600912	
47	H102802	BARRIER	2	600913-	
48	AH138706	KIT	1		

STEERING PUMP

HP2251 -UN-01JAN94

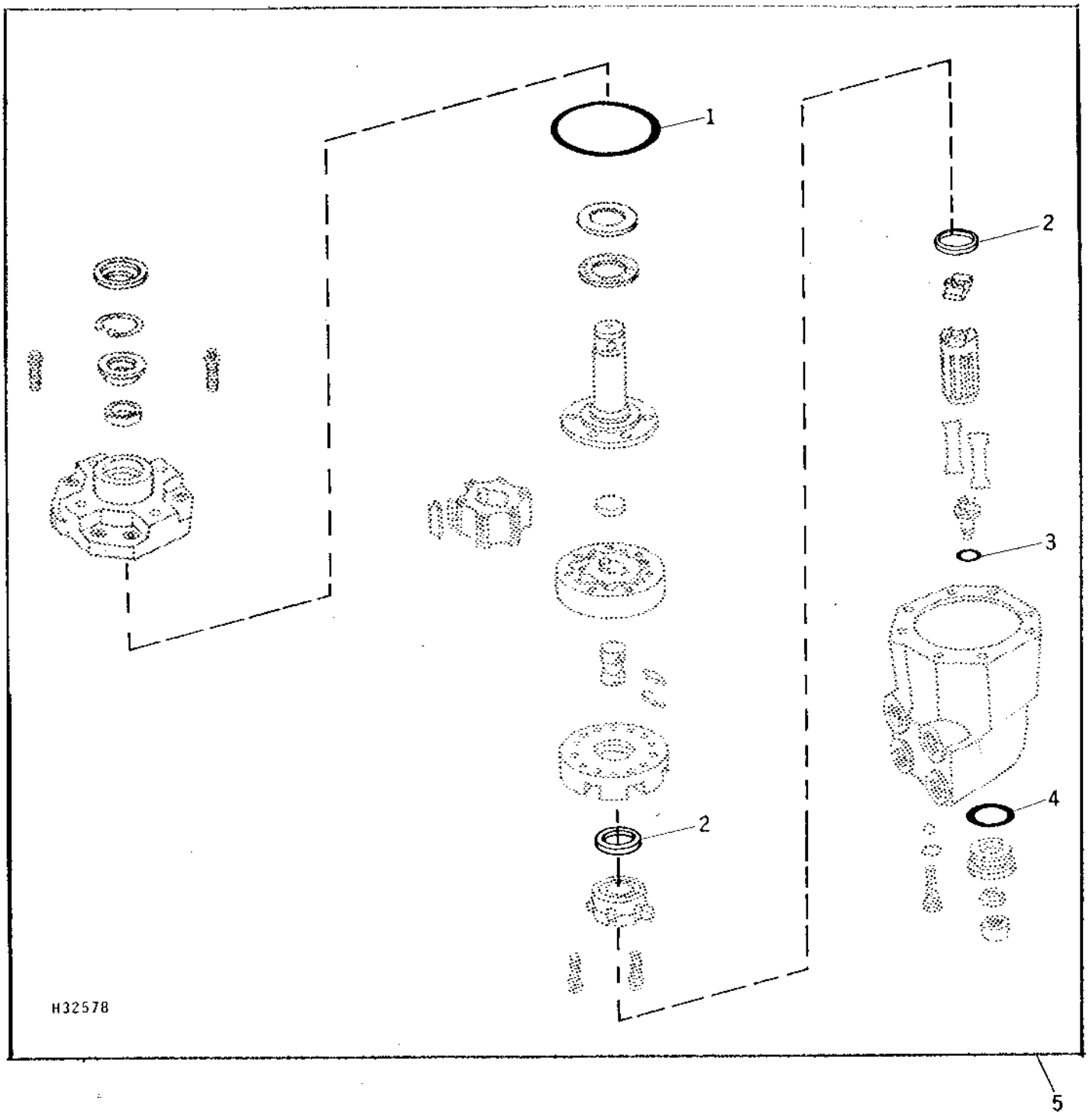


STEERING PUMP - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	.....	SEAL	1		(KIT AH101513)
2	H35226	SNAP RING	1		
3	.....	BACK-UP RING	1		(KIT AH101513)
4	H102023	SCREW	8	-1990	
5	.....	SEAL	1		(KIT AH101513)
6	H102020	COVER	1	-1990	
7	.....	O-RING	1		
8	AH101512	WASHER	1	-1990	WASHER (USE THICKNESS REQUIRED)
9	JD9961	THRUST BEARING	1		
10	H102025	SHAFT	1	-1990	(HEAVY-DUTY AND 4-WHEEL DRIVE REAR AXLE)
	H102027	SHAFT	1	-1990	(FIXED AND ADJUSTABLE REAR AXLE)
	H118322	SHAFT	1	601766-1990	
11	H102026	DISK	1	-1990	(HEAVY-DUTY AND 4-WHEEL DRIVE REAR AXLE)
	H102029	DISK	1	-1990	(FIXED AND ADJUSTABLE REAR AXLE)
12	.....	VANE	6		
13	.....	SPRING	6		
14	.....	ROTOR	1		
15	AH101507	ROTOR	1	-1990	(HEAVY-DUTY AND 4-WHEEL DRIVE REAR AXLE)
	AH101516	ROTOR	1	-1990	(FIXED AND ADJUSTABLE REAR AXLE)
16	H102018	LINK	1	-1990	
17	H35216	PIN	2		
18	.....	SEAL	2		
19	.....	RING	1		COMMUTATOR
20	AH101510	MANIFOLD	1	-1990	
21	H102022	SCREW	7	-1990	(HEAVY-DUTY AND 4-WHEEL DRIVE REAR AXLE)
	H102024	SCREW	7		(FIXED AND ADJUSTABLE REAR AXLE)
22	H102017	RING	1	-1990	
23	.....	SPOOL	1		
24	.....	BLADE	2		(SERVICED IN AH101508)
25	AH101508	SCREW	1	-1990	ADJUSTING
26	.....	O-RING	1		
27	.....	HOUSING	1		
28	U17409	O-RING	1	-453643	
29	AH101509	PLUG	1	-453643	(SUB H110064, H110066 AND U17409)
30	14H774	NUT	1		3/8"
31	H102021	EXHAUST CAP	1	-453643	
32	R26287	O-RING	1		
33	AH101514	PLUG	1	-1990	
34	T13624T	BALL CHECK	1		
35	H103927	WASHER	1	-1990	
36	U17409	O-RING	1		
37	H110066	PLUG	1		
38	H110064	CAP	1	-1990	
39	AH96437	PUMP	1	-454271	(MODEL NO. HGE 08001) (USE WITH SINGLE CYLINDER REAR AXLE) (COMPLETE COMPONENT) (SUB AH108570)
	AH108570	PUMP	1	-600831	(MODEL NO. HGE 08001) (USE WITH SINGLE CYLINDER REAR AXLE) (COMPLETE COMPONENT)(REMANUFACTURED)
	AH112503	PUMP	1	600832-	
	AH108570	PUMP	1	-551900	SIDEHILL (MODEL NO. HGE 08001) (USE WITH SINGLE CYLINDER REAR AXLE) (NEW COMPONENT)
	AH108571	PUMP	1	551901-600831	SIDEHILL (MODEL NO. HGE 10001)
	AH112502	PUMP	1	600832-	
	AH95442	PUMP	1	-453643	(MODEL NO. HGE 14001) (USE WITH DUAL CYLINDER REAR AXLE) (COMPLETE COMPONENT) (SUB AH108572)
	AH108572	PUMP	1	-600831	(MODEL NO. HGE 14001) (USE WITH DUAL CYLINDER REAR AXLE) (NEW COMPONENT)
	AH112504	PUMP	1	600832-	
..	AH101513	SEAL KIT	1		INPUT SHAFT SEAL
..	AH101515	SEAL KIT	1		SEAL REPAIR

KIT, STEERING PUMP SEAL

H32578 -UN-01JAN94

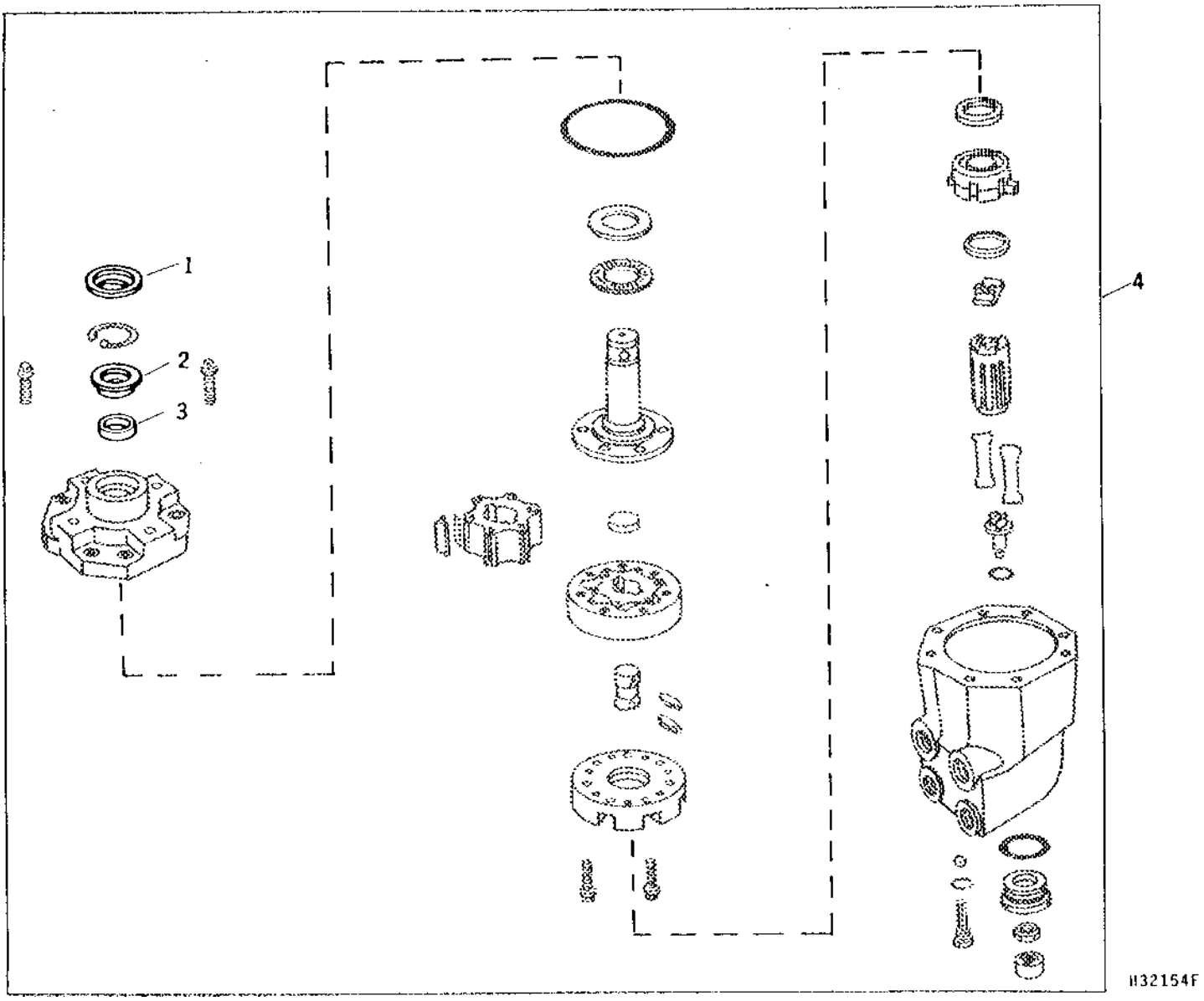


KIT, STEERING PUMP SEAL - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	.....	O-RING	1		
2	.....	SEAL	2		
3	.....	O-RING	1		
4	U17409	O-RING	1		
5	AH101515	SEAL KIT	1		

KIT, STEERING PUMP INPUT SHAFT SEAL

H32154F -UN-01JAN94

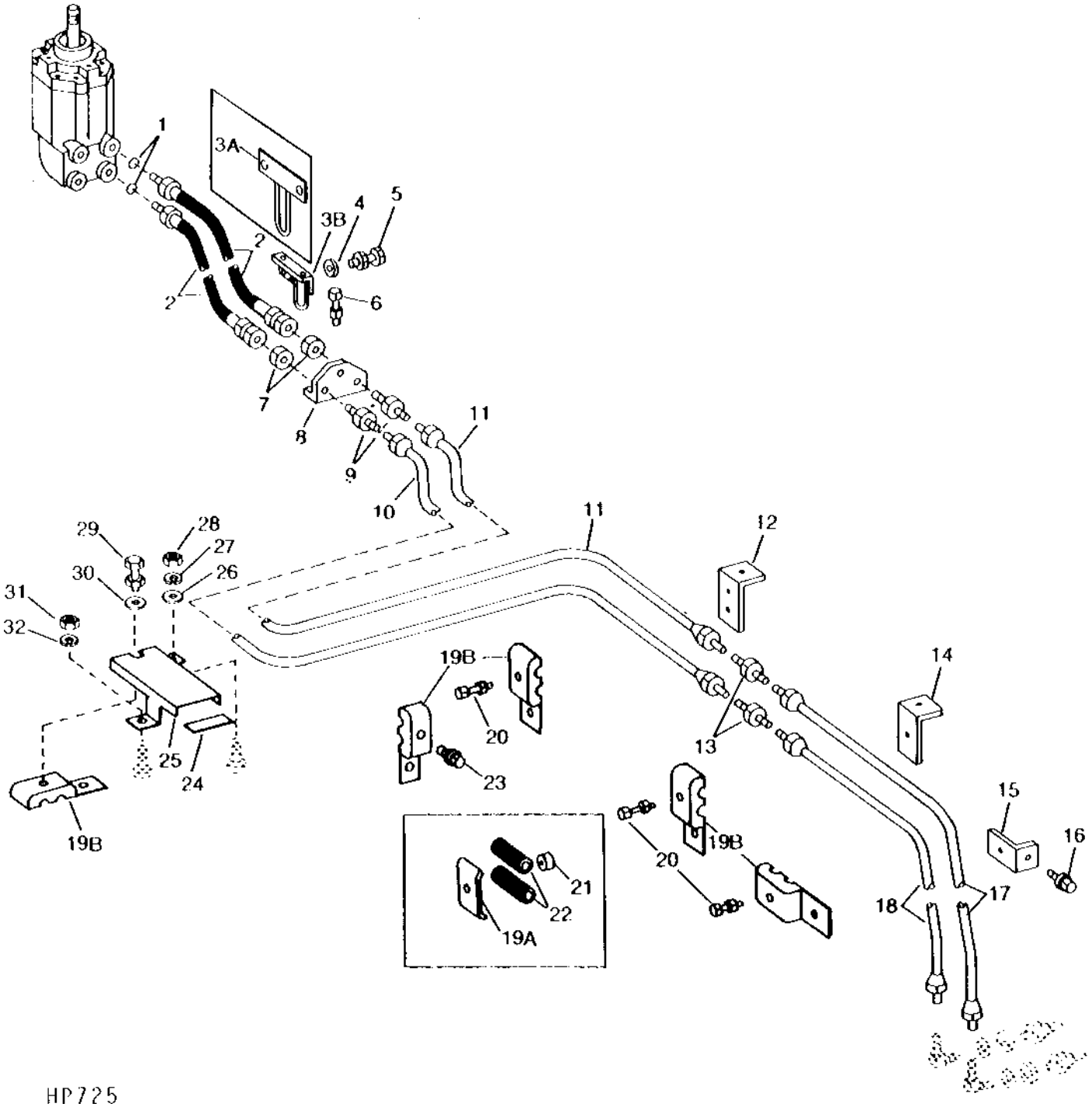


KIT, STEERING PUMP INPUT SHAFT SEAL - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	.....	SEAL	1		
2	.....	BACK-UP RING	1		
3	.....	SEAL	1		
4	AH101513	SEAL KIT	1		

STEERING OIL LINES AND HOSES - FRONT

HP725 -UN-01JAN94



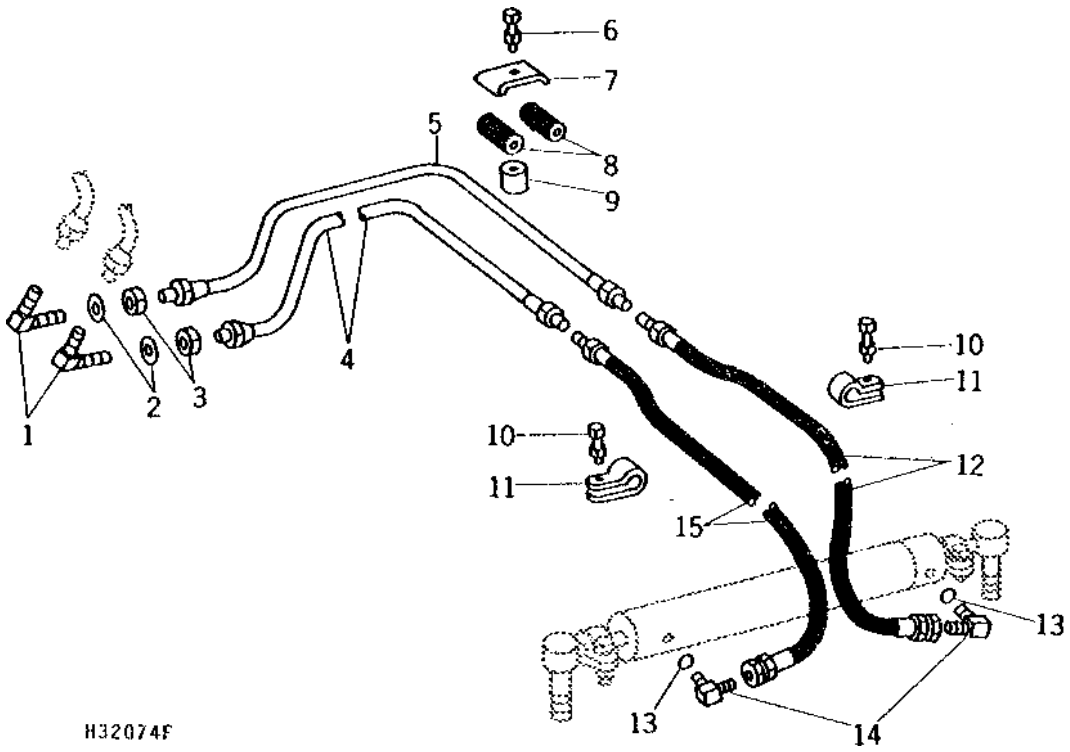
STEERING OIL LINES AND HOSES - FRONT - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R26375	O-RING	2		
2	AH94862	HOSE	2	-453643	(SUB AH108399)
	AH108399	HOSE	2		10 MM I.D. X 1270 MM LONG (3/8" X 50")
3A	AH100323	RETAINER	1	-403500	(SUB AH102050)
3B	AH102050	SUPPORT	1		
4	24H1325	WASHER	2		15/32" X 59/64" X 0.065"
5	19H2247	CAP SCREW	2		7/16" X 1"
	12H304	LOCK WASHER	2		3/8"
6	19H1936	CAP SCREW	1		3/8" X 3/4"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
7	14H832	NUT	2		9/16"
8	H91357	BRACKET	1	-502835	(SUB H111620)
	H111620	BRACKET	1		UPPER
9	R27238	FITTING	2		
10	AH97652	TUBE	1		L.H.
11	AH97653	TUBE	1		R.H.
12	H79573	BRACKET	1		MIDDLE, (POSI-TORQ DRIVE)
	H84515	BRACKET	1		MIDDLE, (HYDROSTATIC DRIVE)
13	R27095	FITTING	2		
14	H79573	BRACKET	1		MIDDLE
15	H81346	BRACKET	1		LOWER
16	H76139	SCREW	1		SELF-TAPPING
17	AH98068	LINE	1		UPPER
18	AH98069	LINE	1		LOWER
19A	H83208	CLAMP	4	-406734	
19B	H108745	CLAMP	5	406735-	
20	19H1849	CAP SCREW	3		5/16" X 1-1/4"
	12H303	LOCK WASHER	3		5/16"
	14H785	NUT	3		5/16"
21	28H90	BUSHING	4	-406734	1/4" X 7/16"
22	H23932	ISOLATOR	8	-406734	
23	H79578	SCREW	1		SELF-TAPPING
24	.....	SEAL	1	406735-	5 MM X 13 MM X 57 MM (3/16" X 1/2" X 2-1/4") (CUT FROM H81330)
25	H108473	SHIELD	1	406735-	
26	24H1341	WASHER	1	406735-	17/32" X 15/16" X 0.060"
27	12H301	LOCK WASHER	1	406735-	1/2"
28	14H1040	NUT	1	406735-	1/2"
29	19H1849	CAP SCREW	1	406735-	5/16" X 1-1/4"
	N10213	LOCK NUT	1	406735-	
30	24H1136	WASHER	1	406735-	11/32" X 11/16" X 0.065"
31	14H785	NUT	1	406735-	5/16"
32	12H303	LOCK WASHER	1	406735-	5/16"
..	H81330	ISOLATOR	1		5 MM X 13 MM X 3048 MM (3/16" X 1/2" X 120") LONG

MEMORANDA

STEERING OIL LINES AND HOSES - REAR
(FIXED AND ADJUSTABLE REAR AXLE)
(SERIAL NO. -502550)

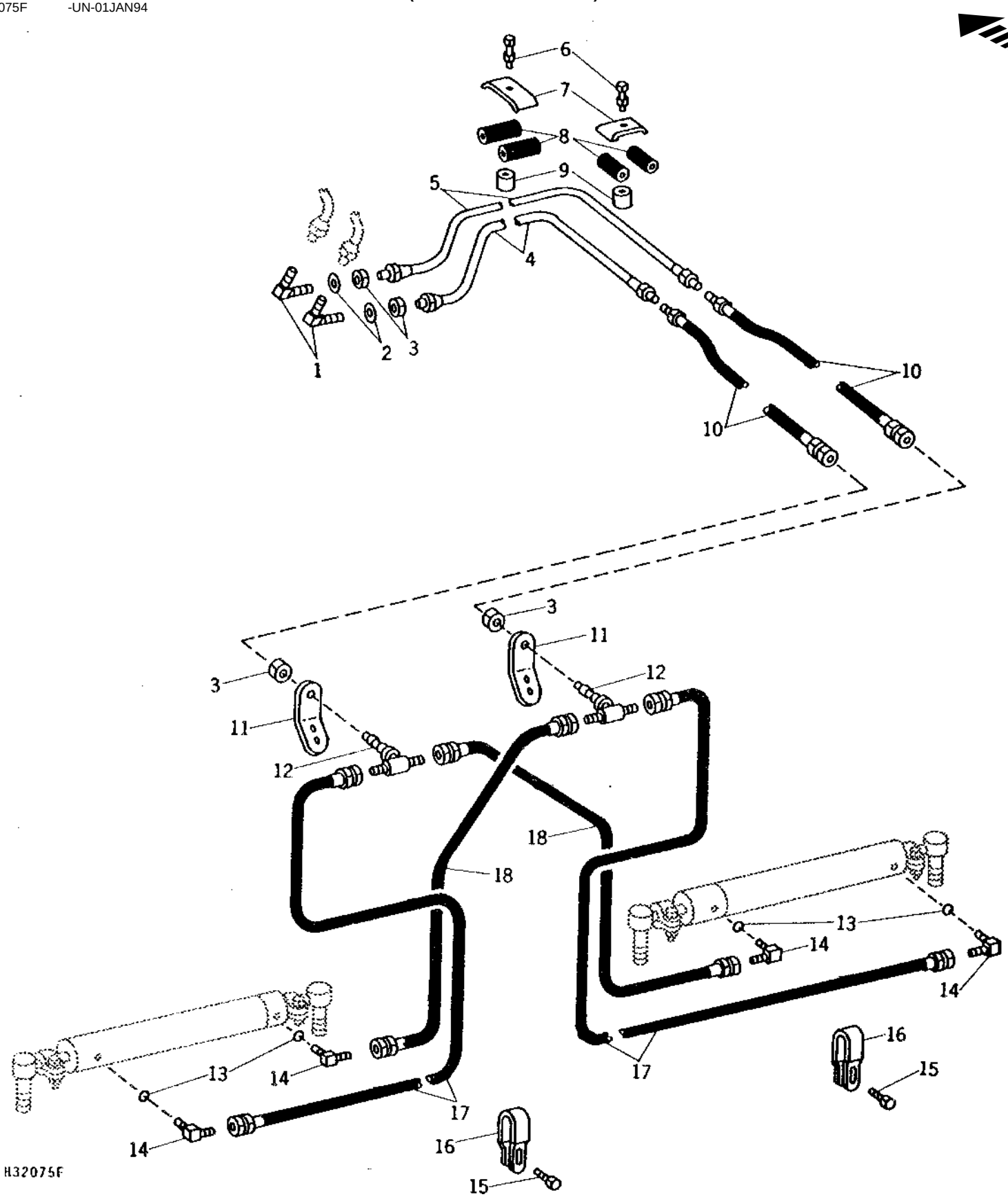
H32074F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H75413	ELBOW FITTING	2		90°
2	24H1357	WASHER	2		19/32" X 1-5/32" X 0.090"
3	14H832	NUT	2		9/16"
4	AH96489	TUBE	1		L.H.
5	AH96488	TUBE	1		R.H.
6	19H1849	CAP SCREW	1		5/16" X 1-1/4"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
7	H83208	CLAMP	1		(USE WITH 28H90)
8	H23932	ISOLATOR	2		
9	28H90	BUSHING	1		1/4" X 7/16"
10	19H1919	CAP SCREW	2		1/4" X 5/8"
	12H302	LOCK WASHER	2		1/4"
	14H786	NUT	2		1/4"
11	H77358	CLIP	2		
12	AH75507	HYDRAULIC HOSE	1		6 MM I.D. X 610 MM LONG (1/4" X 24") (FIXED REAR AXLE)
	AH75510	HYDRAULIC HOSE	1		6 MM I.D. X 914 MM LONG (1/4" X 36") (ADJUSTABLE REAR AXLE)
13	R26448	O-RING	2		
14	AR26725	ELBOW FITTING	2		90°, (SUB AT35121)
	AT35121	ELBOW FITTING	2		90°
15	AH75508	HYDRAULIC HOSE	1		6 MM I.D. X 711 MM LONG (1/4" X 28") (NARROW FIXED REAR AXLE)
	AH75509	HYDRAULIC HOSE	1		6 MM I.D. X 813 MM LONG (1/4" X 32") (WIDE FIXED REAR AXLE)
	AH75511	HYDRAULIC HOSE	1		6 MM I.D. X 1118 MM LONG (1/4" X 44") (ADJUSTABLE REAR AXLE)

STEERING OIL LINES AND HOSES - REAR
(HEAVY-DUTY FIXED AND 4-WHEEL DRIVE REAR AXLE)
(SERIAL NO. -502550)

H32075F -UN-01JAN94

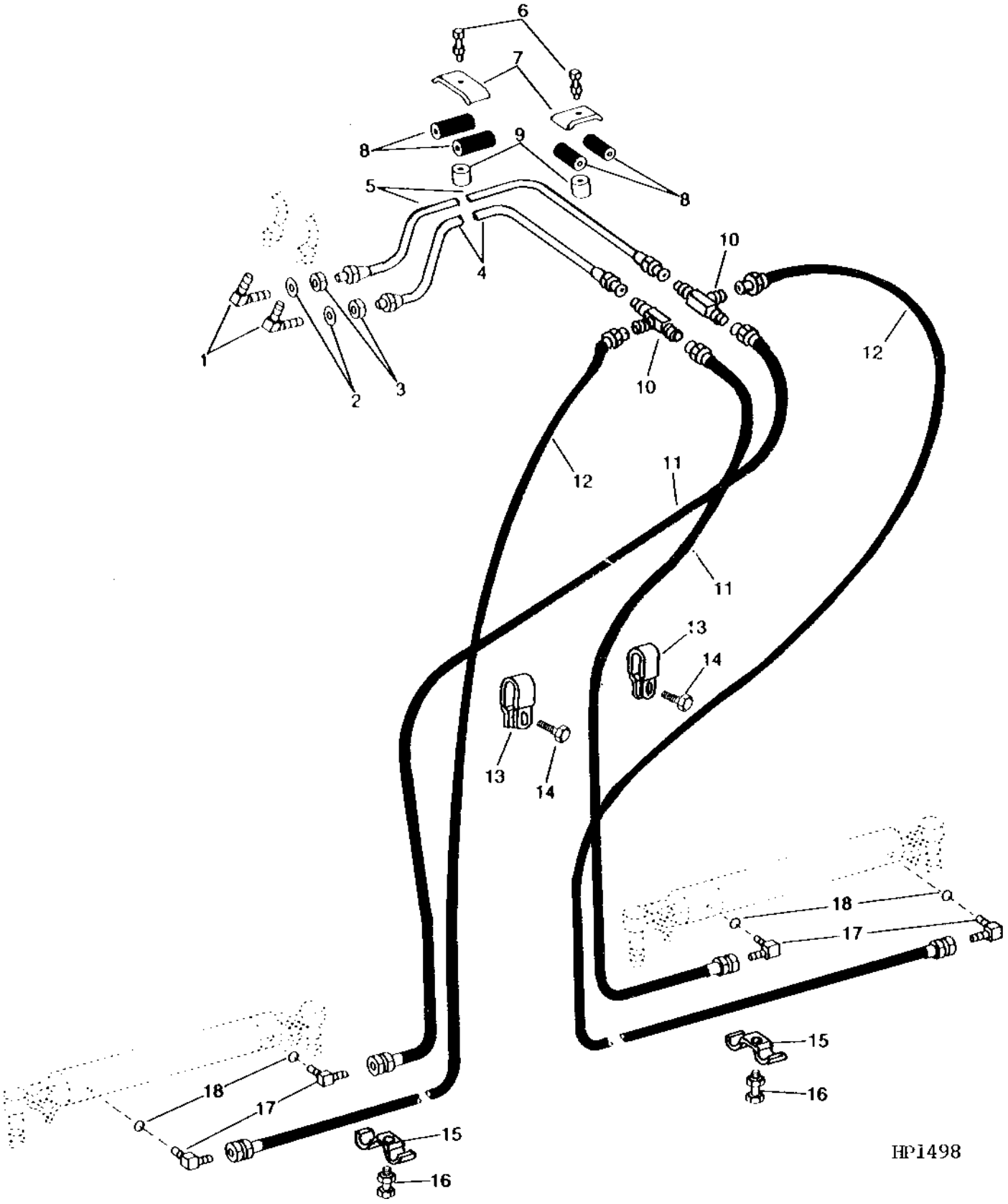


STEERING OIL LINES AND HOSES - REAR - CONTINUED
(HEAVY-DUTY FIXED AND 4-WHEEL DRIVE GEAR AXLE)
(SERIAL NO. -502550)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H75413	ELBOW FITTING	2		90°
2	24H1357	WASHER	2		19/32" X 1-5/32" X 0.090"
3	14H832	NUT	4		9/16"
4	AH97908	LINE	1		L.H.
5	AH97907	LINE	1		R.H.
6	19H1905	CAP SCREW	2		5/16" X 1"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
7	H83208	CLAMP	2		(USE WITH 28H90)
8	H23932	ISOLATOR	4		
9	28H90	BUSHING	2		1/4" X 7/16"
10	AH98931	HYDRAULIC HOSE	2		10 MM I.D. X 864 MM LONG (3/8" X 34")
11	H96282	BRACKET	2		
12	N154286	TEE FITTING	2		
13	R26448	O-RING	4		
14	AR26725	ELBOW FITTING	4		90°, (SUB AT35121)
	AT35121	ELBOW FITTING	4		90°
15	37H110	SCREW	6		3/8" X 7/8"
16	AH97280	CLIP	2		
17	AH97703	HYDRAULIC HOSE	2	-1990	6 MM I.D. X 711 MM LONG (1/4" X 28") (HEAVY-DUTY REAR AXLE AND CAM LOBE MOTOR)
	AU41959	HYDRAULIC HOSE - FABRICATE	2		6 MM I.D. X 711 MM LONG (1/4" X 28")
	AH97702	HYDRAULIC HOSE	2		6 MM I.D. X 787 MM LONG (1/4" X 31") (PLANETARY 4-WHEEL DRIVE)
18	AH97702	HYDRAULIC HOSE	2		6 MM I.D. X 787 MM LONG (1/4" X 31") (HEAVY-DUTY REAR AXLE) (CAM LOBE MOTOR)
	AH94856	HYDRAULIC HOSE	2	-454270	6 MM I.D. X 838 MM LONG (1/4" X 33") (PLANETARY 4-WHEEL DRIVE)

STEERING OIL LINES AND HOSES
(HEAVY-DUTY ADJUSTABLE REAR AXLE AND 4-WHEEL DRIVE)
(SERIAL NO. 502551-)

HP1498 -UN-01JAN94

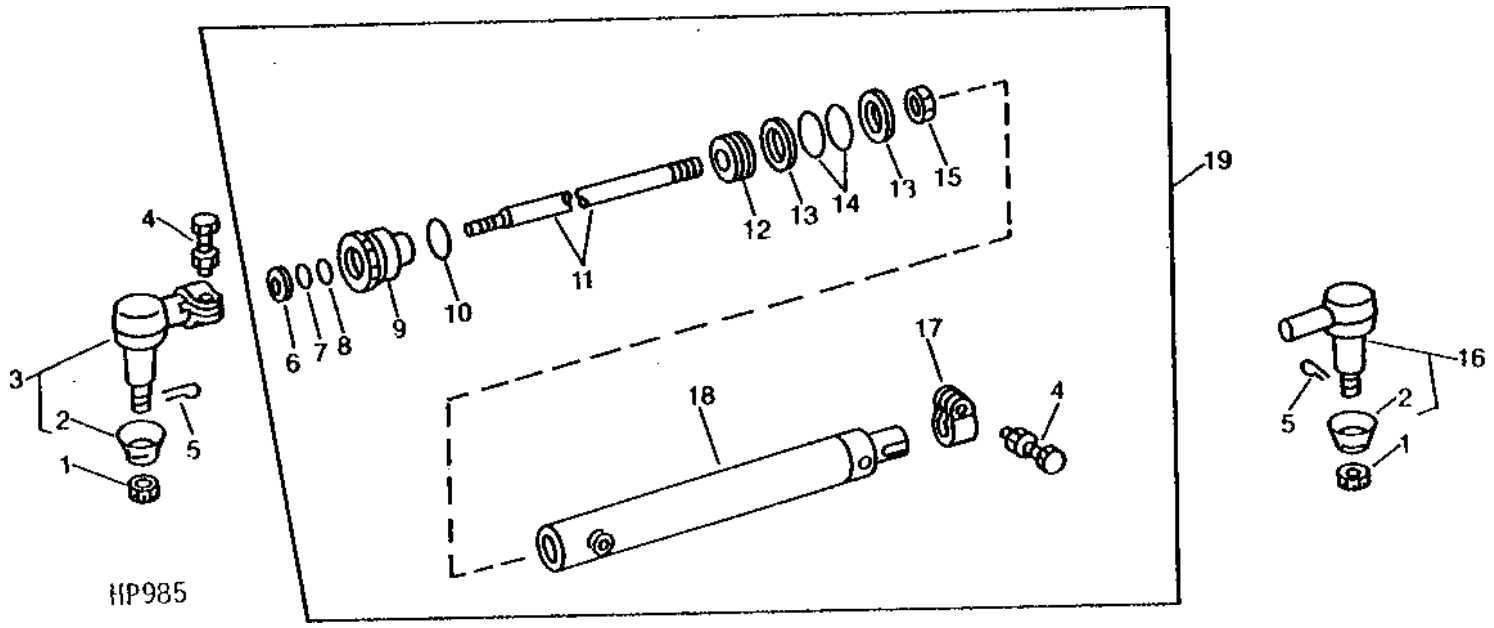


STEERING OIL LINES AND HOSES - CONTINUED
(HEAVY-DUTY ADJUSTABLE REAR AXLE AND 4-WHEEL DRIVE)
(SERIAL NO. 502551-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H75413	ELBOW FITTING	2		90°
2	24H1357	WASHER	2		19/32" X 1-5/32" X 0.090"
3	14H832	NUT	4		9/16"
4	AH97908	LINE	1		
5	AH97907	LINE	1		
6	19H1905	CAP SCREW	2		5/16" X 1"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
7	H83208	CLAMP	2		
8	H23932	ISOLATOR	4		(USE WITH 28H90)
9	28H90	BUSHING	2		
10	T20926	TEE FITTING	2		
11	AH106173	HOSE	2		6 MM I.D. X 1727 MM LONG (1/4" X 68")
12	AH108418	HOSE	2		6 MM I.D. X 2159 MM LONG (1/4" X 85")
13	AH97280	CLIP	2		
14	37H110	SCREW	2		3/8" X 7/8"
15	AH83846	CLAMP	2		
16	19H1900	CAP SCREW	2		5/16" X 3/4"
	N10213	LOCK NUT	2		
17	AR26725	ELBOW FITTING	4	-615380	90°, (SUB AT35121)
	AT35121	ELBOW FITTING	4		90°
18	R26448	O-RING	4		

STEERING CYLINDER
(FIXED AND ADJUSTABLE REAR AXLE)

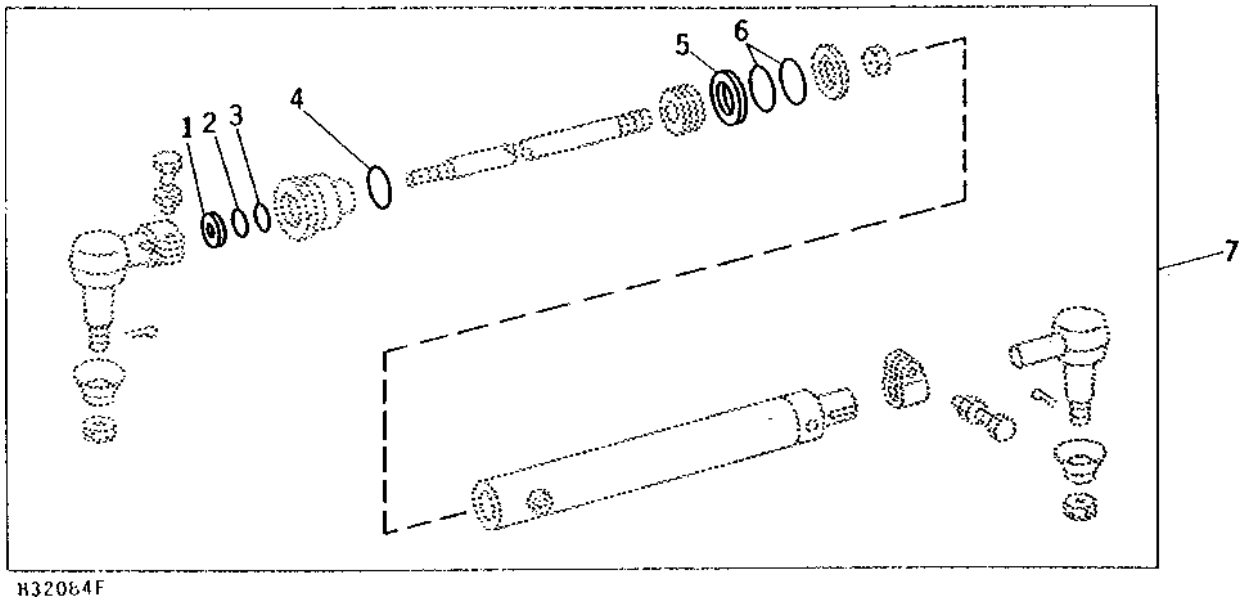
HP985 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14H918	NUT	2		5/8"
2	H35664	BOOT	2		
3	AH75396	TIE ROD END	1		
4	19H1765	CAP SCREW	2		3/8" X 1-3/4"
	14H812	NUT	2		3/8"
5	11H236	COTTER PIN	2		1/8" X 1"
6	.....	SEAL	1		(KIT AH78770)
7	E42436	BACK-UP RING	1		(KIT AH78770)
8	B2762R	O-RING	1		(KIT AH78770)
9	H80435	BEARING	1		
10	R31378	O-RING	1		(KIT AH78770)
11	H80434	ROD	1		
12	H80436	PISTON	1		
13	.....	PISTON RING	2		(KIT AH78770)
14	U15973	O-RING	2		(KIT AH78770)
15	P42337	LOCK NUT	1		
16	AH75397	TIE ROD END	1		(USE WITH ADJUSTABLE REAR AXLE)
	AH75398	END	1		(USE WITH WIDE FIXED REAR AXLE)
	AH75399	END	1		(USE WITH NARROW FIXED REAR AXLE)
17	M2300T	CLAMP	1		
18	AH78771	HYDRAULIC CYLINDER BARREL	1	-1990	
19	AH75400	CYLINDER	1		(NEW COMPONENT)
..	AH78770	SEAL KIT	1		SEAL REPAIR

KIT, STEERING CYLINDER
(FIXED AND ADJUSTABLE REAR AXLE)

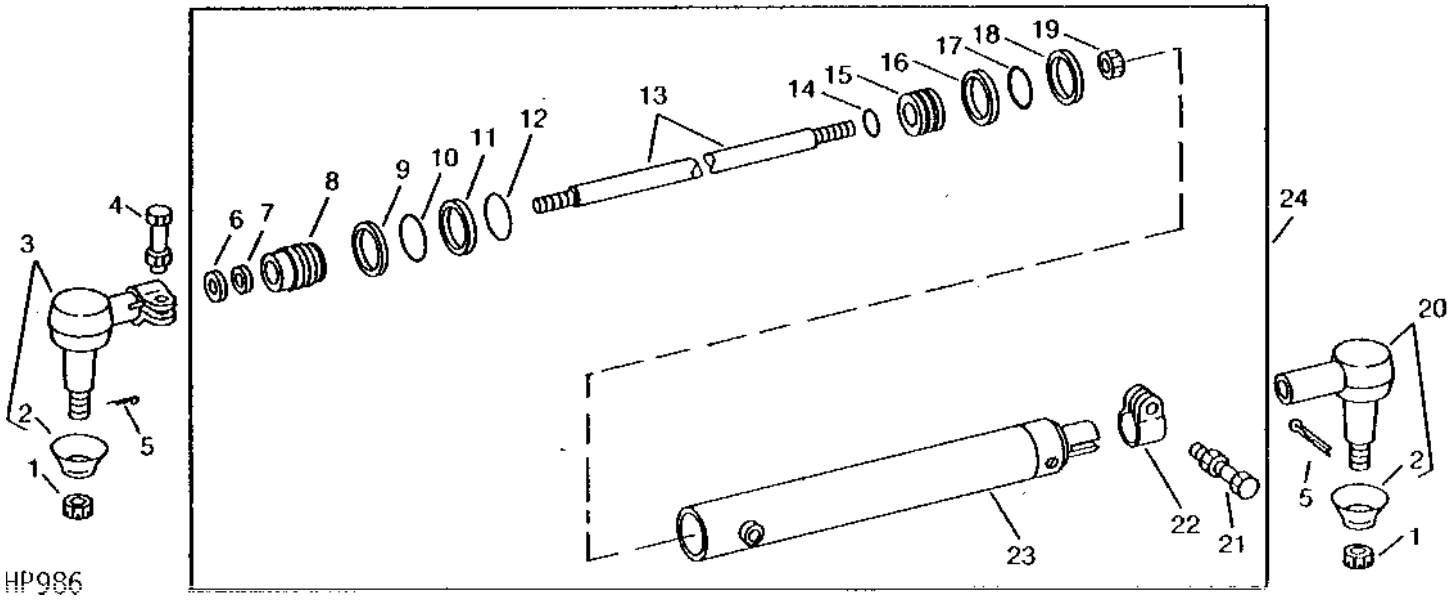
H32084F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	.....	SEAL	1		
2	E42436	BACK-UP RING	1		
3	B2762R	O-RING	1		
4	R31378	O-RING	1		
5	.....	PISTON RING	2		
6	U15973	O-RING	2		
7	AH78770	SEAL KIT	1		

STEERING CYLINDER
(HEAVY-DUTY AND 4-WHEEL DRIVE REAR AXLE)

HP986 -UN-01JAN94

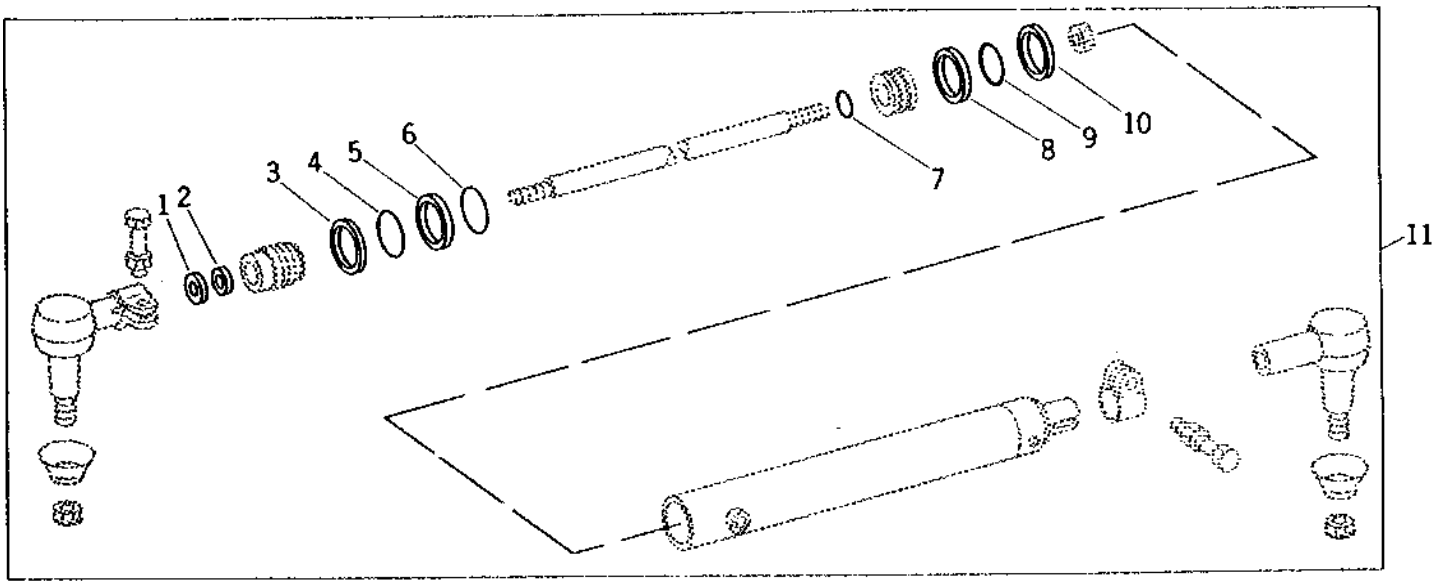


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14H950	NUT	2		5/8"
2	R40589	COVER	2		
3	AH94056	TIE ROD END	1		(USE WITH 4-WHEEL DRIVE-R.H.) (USE WITH HEAVY-DUTY REAR AXLE-L.H.)
	AH97744	TIE ROD END	1		(USE WITH HEAVY-DUTY REAR AXLE- R.H.) (USE WITH 4-WHEEL DRIVE-L.H.)
4	19H1930	CAP SCREW	1		1/2" X 2-1/2"
	12H301	LOCK WASHER	1		1/2"
	14H826	NUT	1		1/2"
5	11H236	COTTER PIN	2		1/8" X 1"
6	.....	SEAL	1		(KIT AH101202)
7	AH87264	SEAL	1		(KIT AH101202)
8	H101433	GUIDE	1	-1990	
9	.....	RING	1		(KIT AH101202)
10	.....	RING	1		(KIT AH101202)
11	.....	WASHER	1		(KIT AH101202)
12	P50635	O-RING	1		(KIT AH101202)
13	H101434	ROD	1	-1990	
14	T42798	O-RING	1		(KIT AH101202)
15	H101432	PISTON	1	-1990	
16	.....	PISTON RING	1		(KIT AH101202)
17	U15973	O-RING	1		(KIT AH101202)
18	.....	WEAR RING	1		(KIT AH101202)
19	N33203	LOCK NUT	1		
20	AH94057	TIE ROD END	1		
21	19H1863	CAP SCREW	1		5/8" X 3"
	K40015	LOCK NUT	1		
22	AH101200	CLAMP	1		
23	AH101201	HYDRAULIC CYLINDER BARREL	1	-1990	
24	AH96566	CYLINDER	1		(NEW COMPONENT)
..	AH101202	KIT	1		SEAL REPAIR

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

KIT, STEERING CYLINDER
(HEAVY-DUTY AND 4-WHEEL DRIVE REAR AXLE)

H32083F -UN-01JAN94

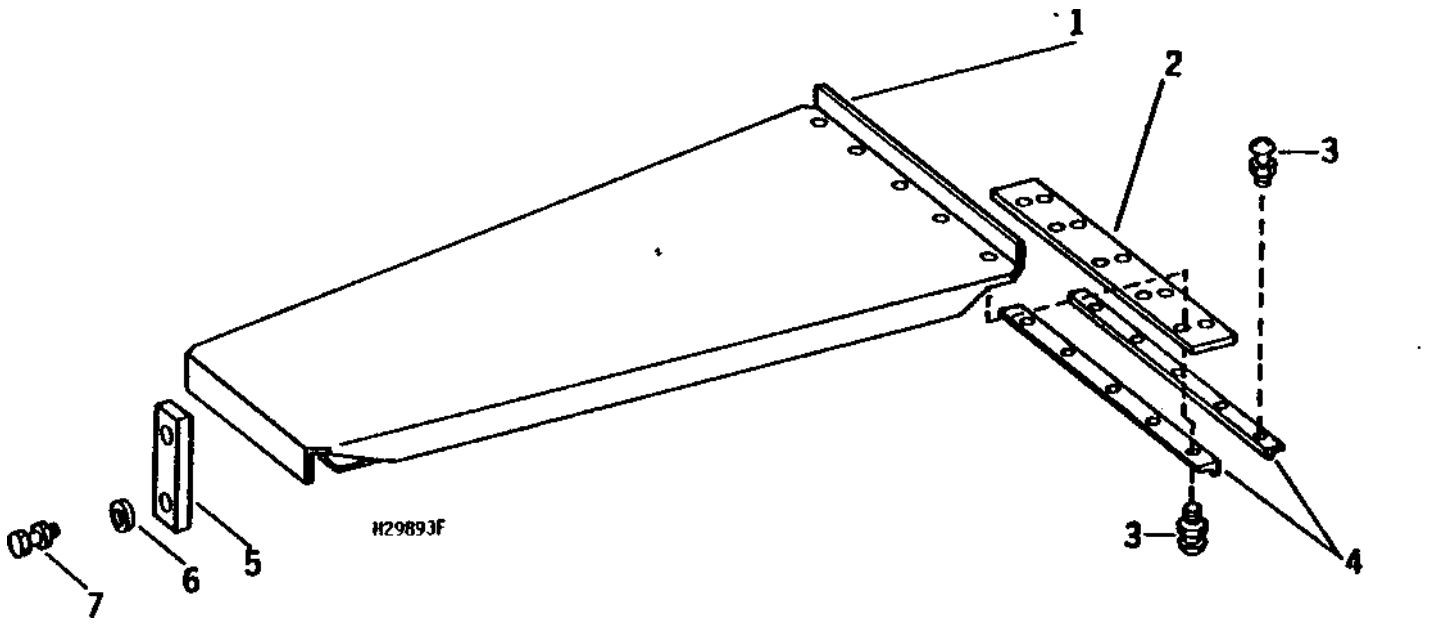


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	.....	SEAL	1		
2	.....	SEAL	1		
3	.....	RING	1		
4	.....	RING	1		
5	.....	WASHER	1		
6	P50635	O-RING	1		
7	T42798	O-RING	1		
8	.....	PISTON RING	1		
9	U15973	O-RING	1		
10	.....	WEAR RING	1		
11	AH101202	KIT	1		

MEMORANDA

TRASH SHIELD (STANDARD REAR AXLE)(FIXED AND ADJUSTABLE)

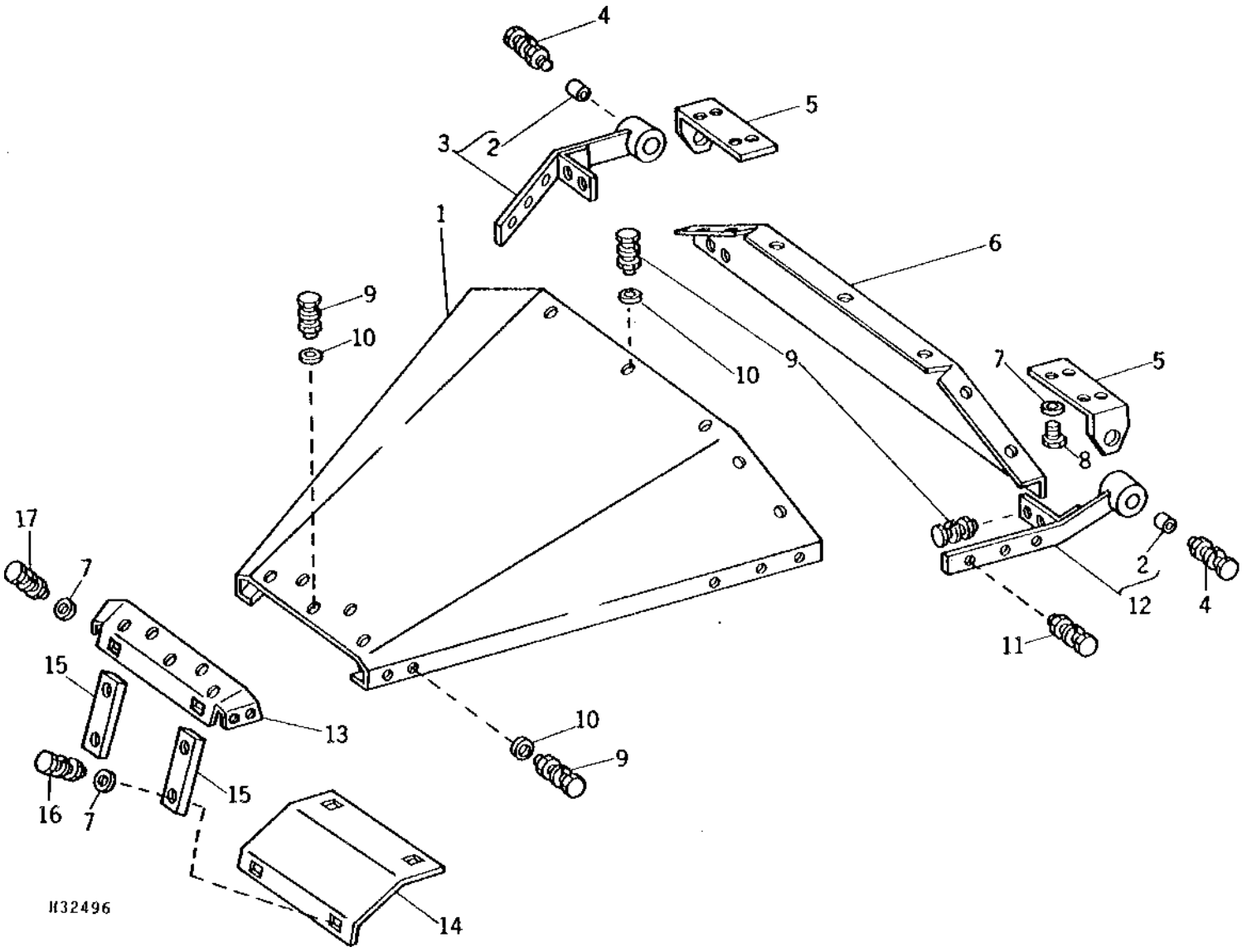
H29893F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH96651	SHIELD	1	-610300	
	AH117255	PAN	1	610301-	
2	H79477	HINGE	1		
3	21H1027	SCREW	10	-620100	1/4" X 3/4"
	19H2036	CAP SCREW	10		1/4" X 7/8" (WITHOUT HARVESTRACK MONITOR)
	19H2036	CAP SCREW	8		1/4" X 7/8" (WITH HARVESTRAK MONITOR)
	19H1791	CAP SCREW	2		1/4" X 1-1/4" (WITH HARVESTRAK MONITOR)
	12H302	LOCK WASHER	10	-620100	1/4"
	14H786	NUT	10	-620100	1/4"
	N10217	LOCK NUT	9		1/4"
4	H79478	STRIP	2		
5	H83624	STRAP	1	-610300	(RUBBER)
	H122453	STRAP	1	610301-	(RUBBER)
6	24H1211	WASHER	1		9/16" X 1-3/8" X 0.105"
7	19H1721	CAP SCREW	1		1/2" X 1-1/2"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"

TRASH SHIELD (HEAVY DUTY AND 4-WHEEL DRIVE)

H32496 -UN-01JAN94

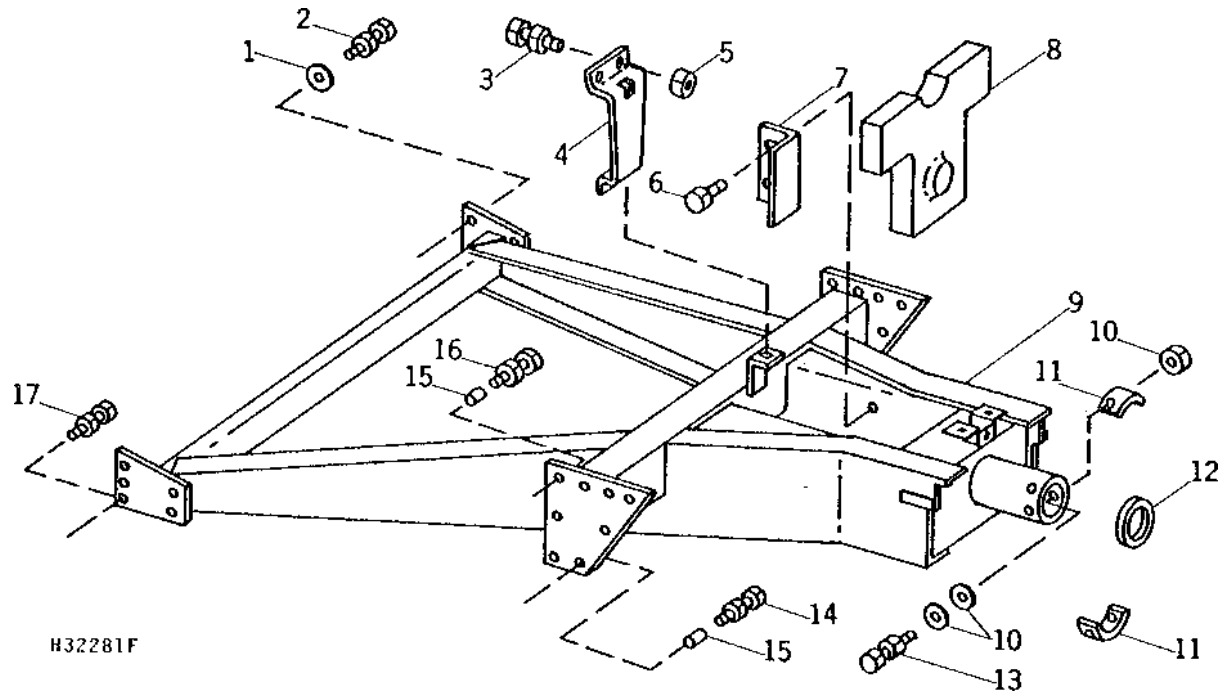


TRASH SHIELD (HEAVY DUTY AND 4-WHEEL DRIVE) - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H100690	SHIELD	1	-610300	
	H117643	SHIELD	1	610301-	
2	AH80384	ISOLATOR	2		
3	AH99660	SUPPORT	1	-610300	L.H.
	AH114441	SUPPORT	1	610301-	L.H.
4	19H1847	CAP SCREW	2		5/8" X 2-1/2"
	12H294	LOCK WASHER	2		5/8"
	14H1039	NUT	2		5/8"
5	H99012	BRACKET	2		MOUNTING
6	H100691	BRACKET	1		FRONT
7	24H1305	WASHER	12		13/32" X 13/16" X 0.065"
8	19H1936	CAP SCREW	8		3/8" X 3/4"
9	19H1900	CAP SCREW	20		5/16" X 3/4"
	24H1136	WASHER	20		11/32" X 11/16" X 0.065"
	14H785	NUT	20		5/16"
10	12H303	LOCK WASHER	16		5/16"
11	19H1905	CAP SCREW	6		5/16" X 1"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
12	AH99661	SUPPORT	1	-610300	R.H.
	AH114440	SUPPORT	1	610301-	R.H.
13	H100689	BRACKET	1	-610300	REAR
	H117644	BRACKET	1	610301-	REAR
14	H101268	SUPPORT	1	-502572	(SUB H113792)
	H113792	SUPPORT	1		REAR
15	H83624	STRAP	2		RUBBER
16	19H1800	CAP SCREW	2		3/8" X 1-1/2"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
17	03H1495	BOLT	2		3/8" X 1-1/2"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"

REAR AXLE MOUNTING AND T-WEIGHTS

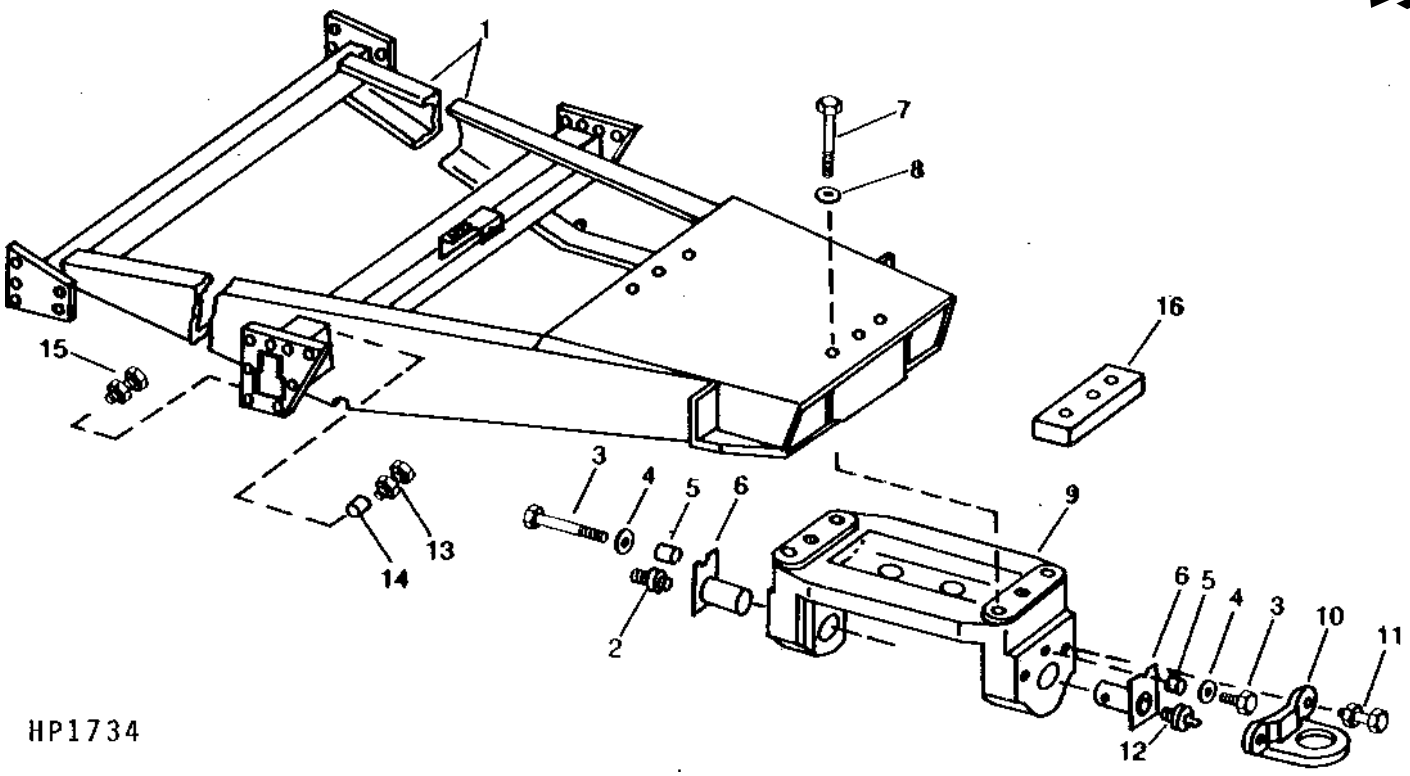
H32281F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1790	WASHER	2		17/32" X 1-1/2" X 0.164"
2	19H1781	CAP SCREW	2		1/2" X 3-1/2"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
3	19H2062	CAP SCREW	3		1/2" X 4", USE WITH (9) T-WEIGHTS
	12H301	LOCK WASHER	3		1/2"
	14H1040	NUT	3		1/2"
4	H80050	BRACKET	1		USE WITH (9) T-WEIGHTS
5	14H1040	NUT	3		1/2", USE WITH (9) T-WEIGHTS
6	H78421	SCREW	4		USE WITH (4) T-WEIGHTS
7	H80049	BRACKET	2		USE WITH (4) T-WEIGHTS
8	H80051	WEIGHT	AR		T-WEIGHTS
9	AH96449	SUPPORT	1		
10	24H1625	WASHER	12		17/32" X 1" X 0.120"
11	H84360	STOP	2		
12	H26433	WASHER	1		
13	19H2735	CAP SCREW	4		1/2" X 2"
	P3629H	LOCK WASHER	4	-610683	(SUB 12H301)
	12H301	LOCK WASHER	4		
	14H960	NUT	4		1/2"
14	19H1708	CAP SCREW	4		5/8" X 1-3/4"
	12H294	LOCK WASHER	4		5/8"
	14H1039	NUT	4		5/8"
15	H87507	BUSHING	12		
16	19H1765	CAP SCREW	12		3/8" X 1-3/4"
	12H304	LOCK WASHER	12		3/8"
	14H812	NUT	12		3/8"
17	19H1945	CAP SCREW	3		1/2" X 3-1/4"
	12H301	LOCK WASHER	3		1/2"
	14H1040	NUT	3		1/2"

REAR AXLE FRAME AND SUPPORT (HEAVY DUTY AND 4-WHEEL DRIVE)

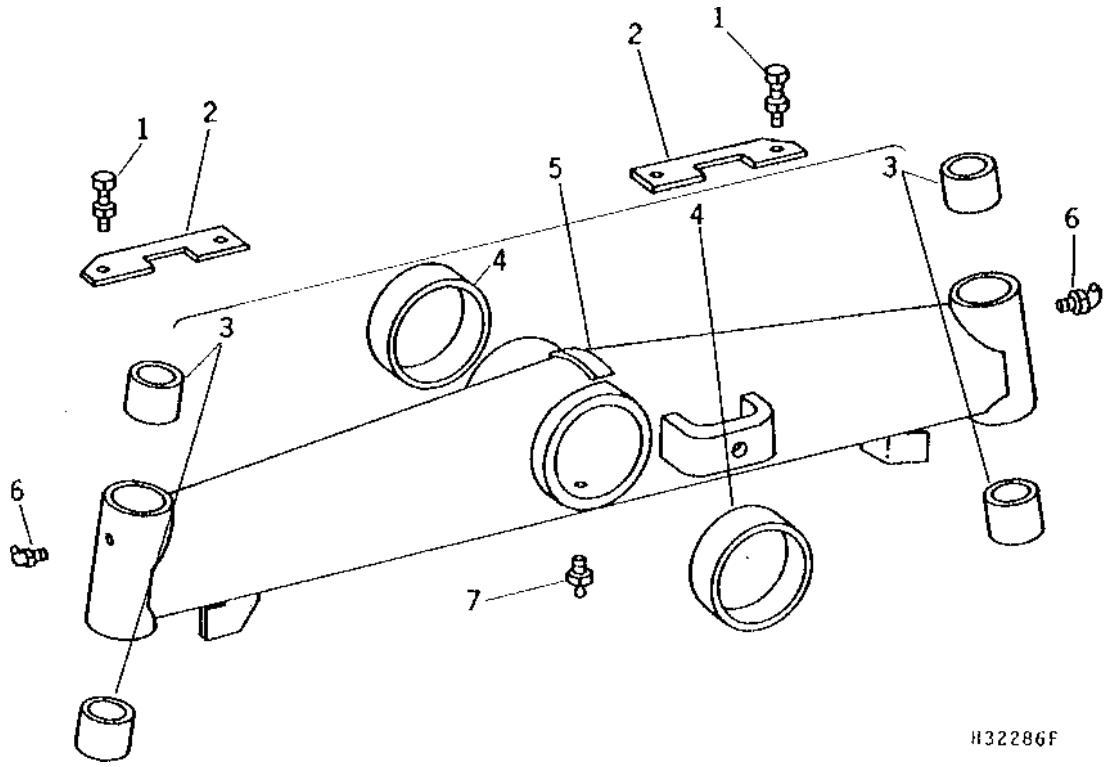
HP1734 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH96533	FRAME	1	-502550	(SUB AH108401)
	AH108401	FRAME	1		
2	JD7759	LUBRICATION FITTING	1		
3	19H1777	CAP SCREW	2		1/2" X 1-3/4"
4	24H1850	WASHER	2		17/32" X 1-1/4" X 0.180"
5	R36728	BUSHING	2		
6	AH96446	PIN	2		
7	19H3400	CAP SCREW	4	-453640	3/4" X 5", (SUB 19H3415 WITH M3301T)
	19H3415	CAP SCREW	6	-502550	3/4" X 5-1/2", (SUB 19H3407)
	19H3407	CAP SCREW	6		3/4" X 5-1/2"
	19H3412	CAP SCREW	6		3/4" X 6-3/4", (SIDEHILL)
8	M3301T	WASHER	6	-502550	(SUB T25922, THIS APPLICATION)
	T25922	WASHER	6		
9	H94184	SUPPORT	1	-502550	(SUB H109765)
	H109765	SUPPORT	1		
10	H92959	HITCH	1		
11	19H1903	CAP SCREW	2		1" X 3-1/2"
	12H234	LOCK WASHER	2		1"
12	JD7781	LUBRICATION FITTING	1		90°
13	19H1765	CAP SCREW	12		3/8" X 1-3/4"
	12H304	LOCK WASHER	12		3/8"
	14H812	NUT	12		3/8"
14	H87507	BUSHING	12		
15	19H1708	CAP SCREW	4		5/8" X 1-3/4"
	12H294	LOCK WASHER	4		5/8"
	14H1039	NUT	4		5/8"
16	H114660	STRAP	2	551901-	SPACER (SIDEHILL)

REAR AXLE (FIXED)
(SERIAL NO. -358900)

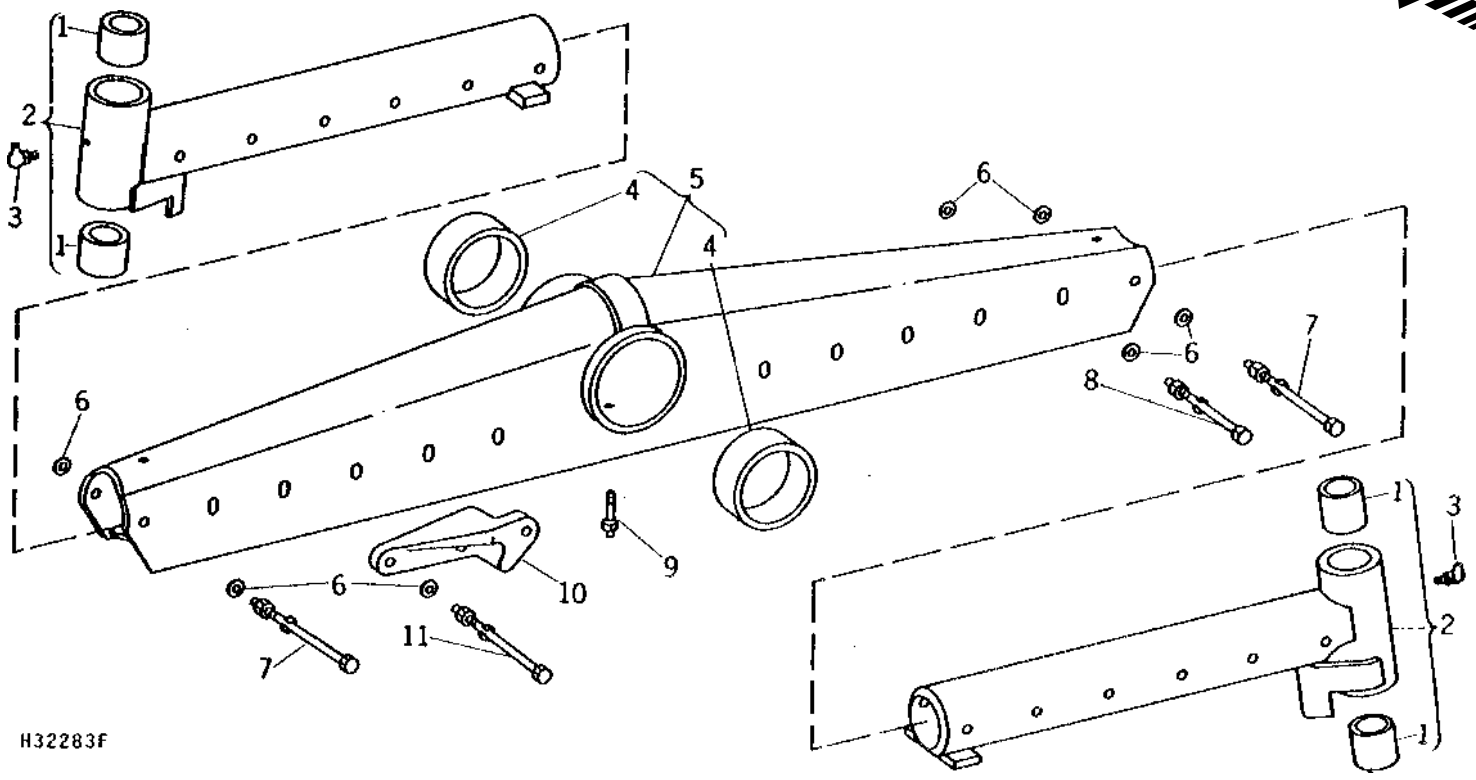
H32286F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1914	CAP SCREW	4		1/4" X 1", (USE WITH FIXED AXLE WHEN EQUIPPED WITH 9.00 X 24 OR 9.50 X 24 WHEELS)
	12H302	LOCK WASHER	4		1/4"
	14H786	NUT	4		1/4"
2	H82933	SHIM	2		(USE WITH FIXED AXLE WHEN EQUIPPED WITH 9.00 X 24 OR 9.50 X 24 WHEELS)
3	H75778	BUSHING	4		
4	H86254	BUSHING	2		
5	AH87548	REAR AXLE	1		51-1/2" TREAD
	AH87549	REAR AXLE	1		60" TREAD
6	JD7806	LUBRICATION FITTING	2		
7	JD7813	LUBRICATION FITTING	1		

REAR AXLE (ADJUSTABLE)
6620 (SERIAL NO. -)
6620 SIDEHILL (SERIAL NO. -551900)

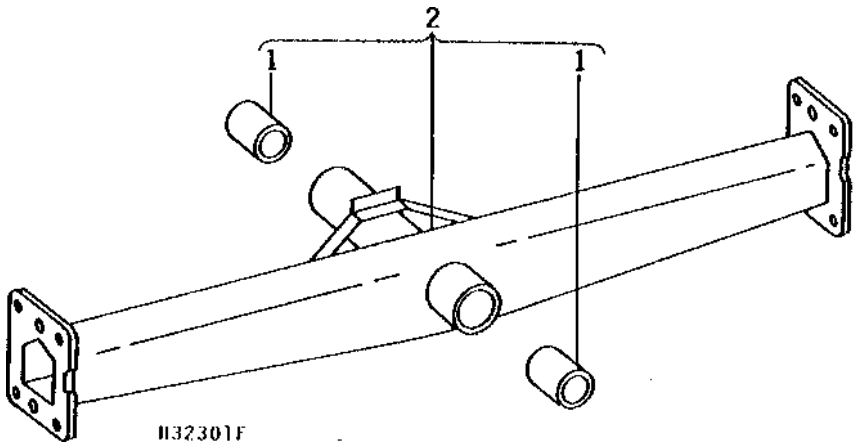
H32283F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H75778	BUSHING	4		
2	AH75331	AXLE KNEE	2	-452563	(SUB AH108098)
	AH108098	AXLE KNEE	2		
3	JD7806	LUBRICATION FITTING	2		
4	H86254	BUSHING	2		
5	AH87545	AXLE	1		
	AH89453	REAR AXLE	1		(SIDEHILL)
6	T40728	WASHER	10	-630700	(SUB 24M7241)
	24M7241	WASHER	10		
7	19H3340	CAP SCREW	2		5/8" X 5-1/2"
	14H800	NUT	2		5/8"
	19H3185	CAP SCREW	2		5/8" X 5-3/4", (SIDEHILL)
	14H800	NUT	2		5/8", (SIDEHILL)
8	19H2718	CAP SCREW	2		5/8" X 4-3/4"
	14H800	NUT	2		5/8"
9	JD7813	LUBRICATION FITTING	1		
10	H75931	BRACKET	1		
11	19H3174	CAP SCREW	2		5/8" X 5-1/4"
	14H800	NUT	2		5/8"

REAR AXLE
(HEAVY-DUTY AND 4-WHEEL DRIVE)
(SERIAL NO. -502550)

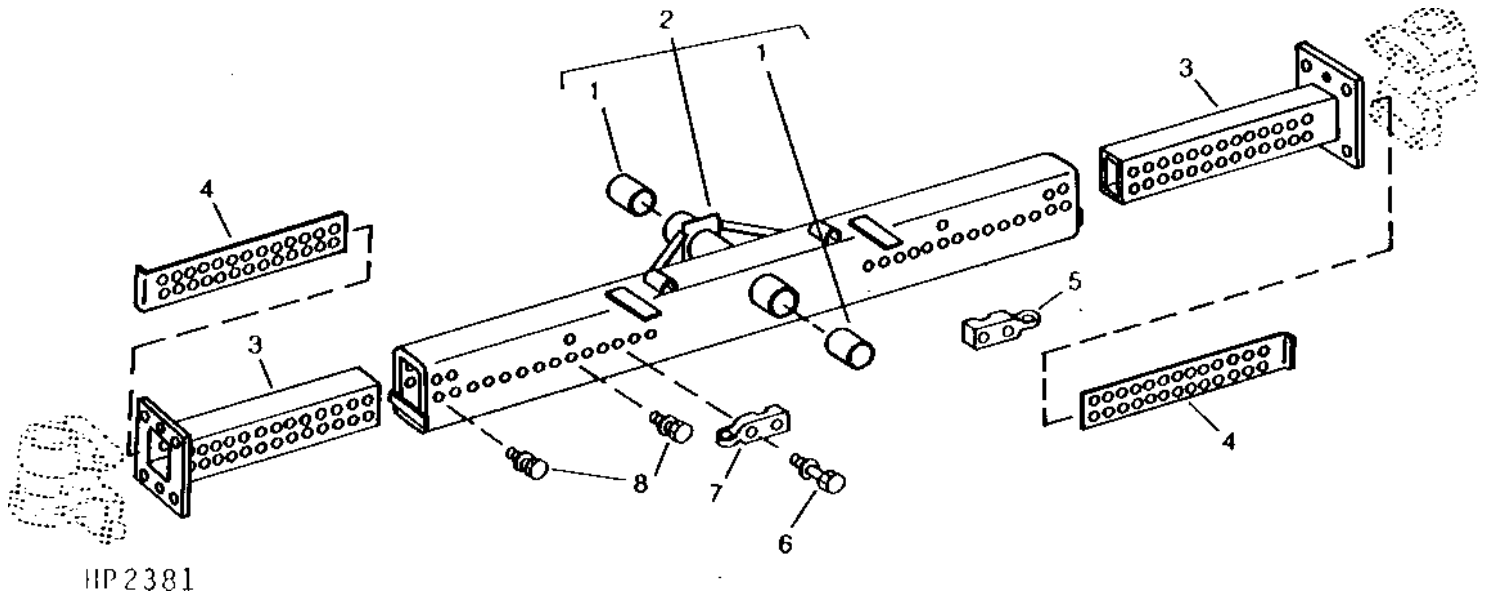
H32301F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R65828	BUSHING	2		
2	AH98785	AXLE	1	-454270	(SUB AH108426)
	AH108426	AXLE	1	-1990	

REAR AXLE
(HEAVY-DUTY AND 4-WHEEL DRIVE)
6620 (SERIAL NO. 502551-)
6620 SIDEHILL (SERIAL NO. 551901-)

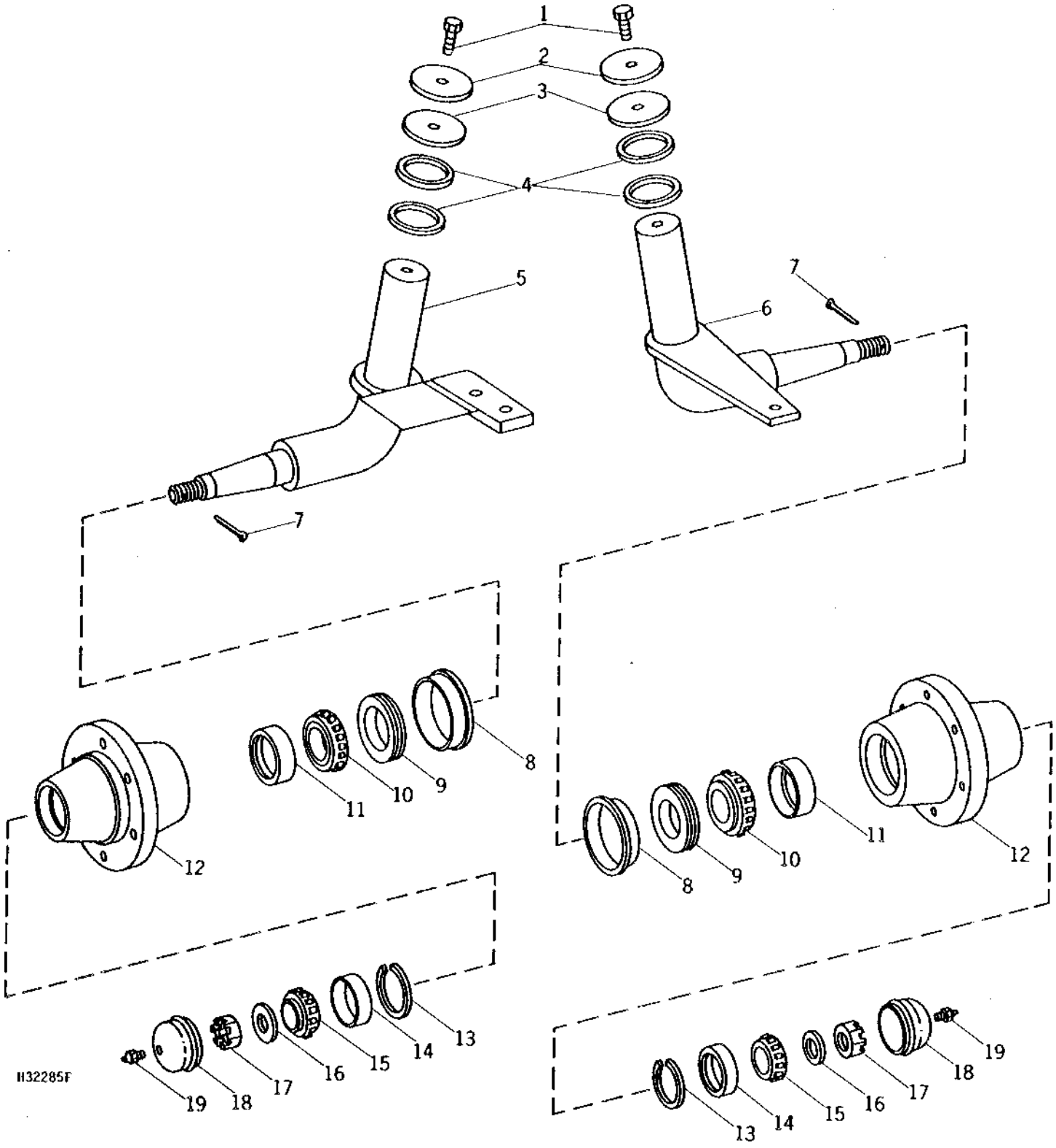
HP2381 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R65828	BUSHING	2		
2	AH106153	REAR AXLE	1	-551900	(SUB AH112286)
	AH112286	REAR AXLE	1	-610300	(SUB AH115047 AND (2) H118495)
	AH115047	REAR AXLE	1		
3	AH106154	TUBE	2		
4	H118495	SHIM	2		
5	H110286	ANCHOR	1		
6	19H3322	CAP SCREW	4		3/4" X 8"
	A20672	NUT	4	-503879	(SUB 14H1064, THIS APPLICATION)
	14H1064	NUT	16		3/4"
7	H107270	ANCHOR	1		
8	19H3419	CAP SCREW	12		3/4" X 6"
	M3301T	WASHER	12		
	A20672	NUT	12	-503879	(SUB 14H1064, THIS APPLICATION)
	14H1064	NUT	16		3/4"

REAR AXLE SPINDLES

H32285F -UN-01JAN94

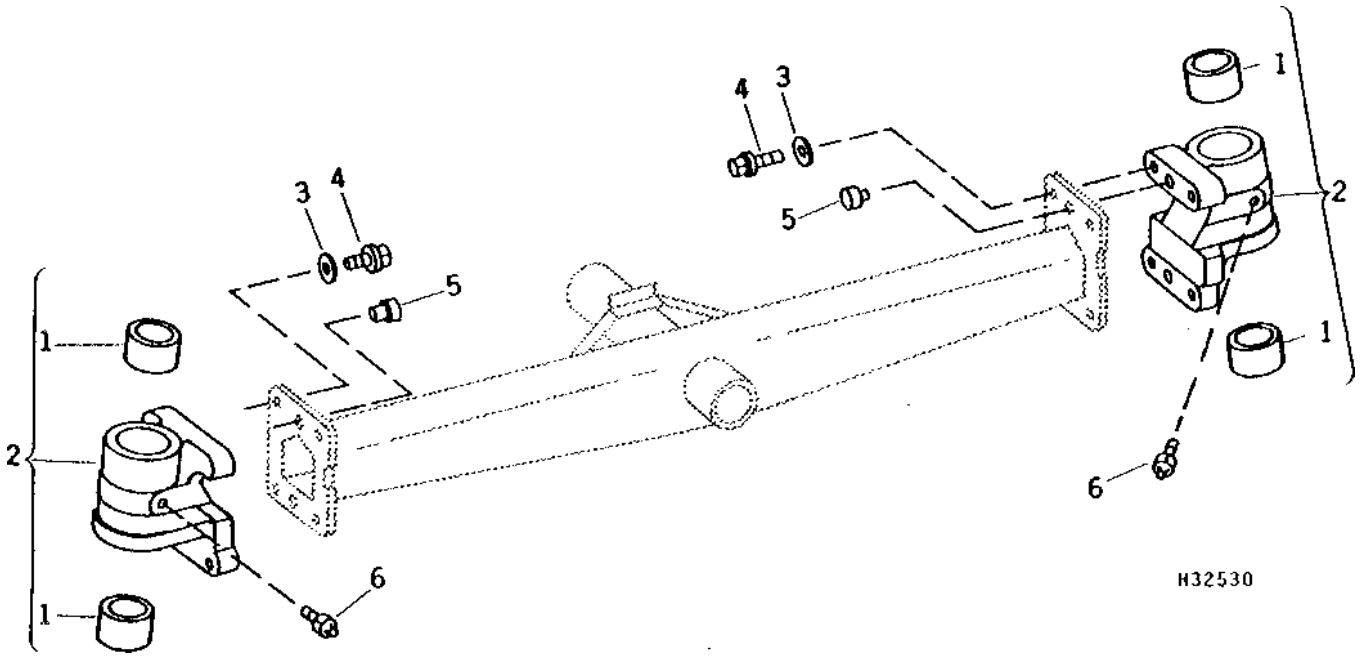


REAR AXLE SPINDLES - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1895	CAP SCREW	2		1/2" X 3/4"
2	24H1916	WASHER	2		17/32" X 3-1/2" X 0.180"
3	H96869	CAP	2		
4	H75936	THRUST BEARING	4		
	H102206	THRUST BEARING	4		(HEAVY-DUTY REAR AXLE)
5	AH87542	SPINDLE	1		L.H.
	AH94435	SPINDLE	1	-453716	L.H. (SIDEHILL) (SUB AH107802)
	AH107802	SPINDLE	1	-551900	L.H. (SIDEHILL)
	AH94018	SPINDLE	1		L.H. (HEAVY-DUTY REAR AXLE)
	AH94018	SPINDLE	1	551901-	L.H. (HEAVY-DUTY REAR AXLE)(SIDEHILL)
6	AH87540	SPINDLE	1		R.H.
	AH94434	SPINDLE	1	-453716	R.H. (SIDEHILL) (SUB AH107801)
	AH107801	SPINDLE	1	-551900	R.H. (SIDEHILL)
	AH94019	SPINDLE	1		R.H. (HEAVY-DUTY REAR AXLE)
	AH94019	SPINDLE	1	551901-	R.H. (HEAVY-DUTY REAR AXLE)(SIDEHILL)
7	11H218	COTTER PIN	2		3/16" X 1-1/2"
8	H76048	SLEEVE	2		
	H94951	SLEEVE	2		(HEAVY-DUTY REAR AXLE)
9	AH75485	SEAL	2		
	AH93892	SEAL	2		(HEAVY-DUTY REAR AXLE)
10	JD8998	BEARING CONE	2		
	JD8952	BEARING	2		(HEAVY-DUTY REAR AXLE)
11	JD7414	BEARING CUP	2		
	JD8258	BEARING CUP	2		(HEAVY-DUTY REAR AXLE)
12	H89770	HUB	2		(16" WHEEL)
	H76051	HUB	2		(24" WHEEL)
	H94814	HUB	2		(HEAVY-DUTY REAR AXLE)
13	E10911	SNAP RING	2		(REGULAR-DUTY REAR AXLE)
14	JD8271	BEARING CUP	2		
	JD8237	BEARING CUP	2		(HEAVY-DUTY REAR AXLE)
15	JD8988	BEARING CONE	2		
	JD8902	BEARING CONE	2		(HEAVY-DUTY REAR AXLE)
16	U41560	WASHER	2		
	H98316	WASHER	2	-502550	(SUB R30399) (HEAVY-DUTY REAR AXLE)
	R30399	WASHER	2		
17	14H920	NUT	2		1"
18	H76047	CAP	2		
	H94950	CAP	2		(HEAVY-DUTY REAR AXLE)
19	JD7759	LUBRICATION FITTING	2	-502550	

REAR AXLE SPINDLE HOUSINGS
(HEAVY-DUTY REAR AXLE)

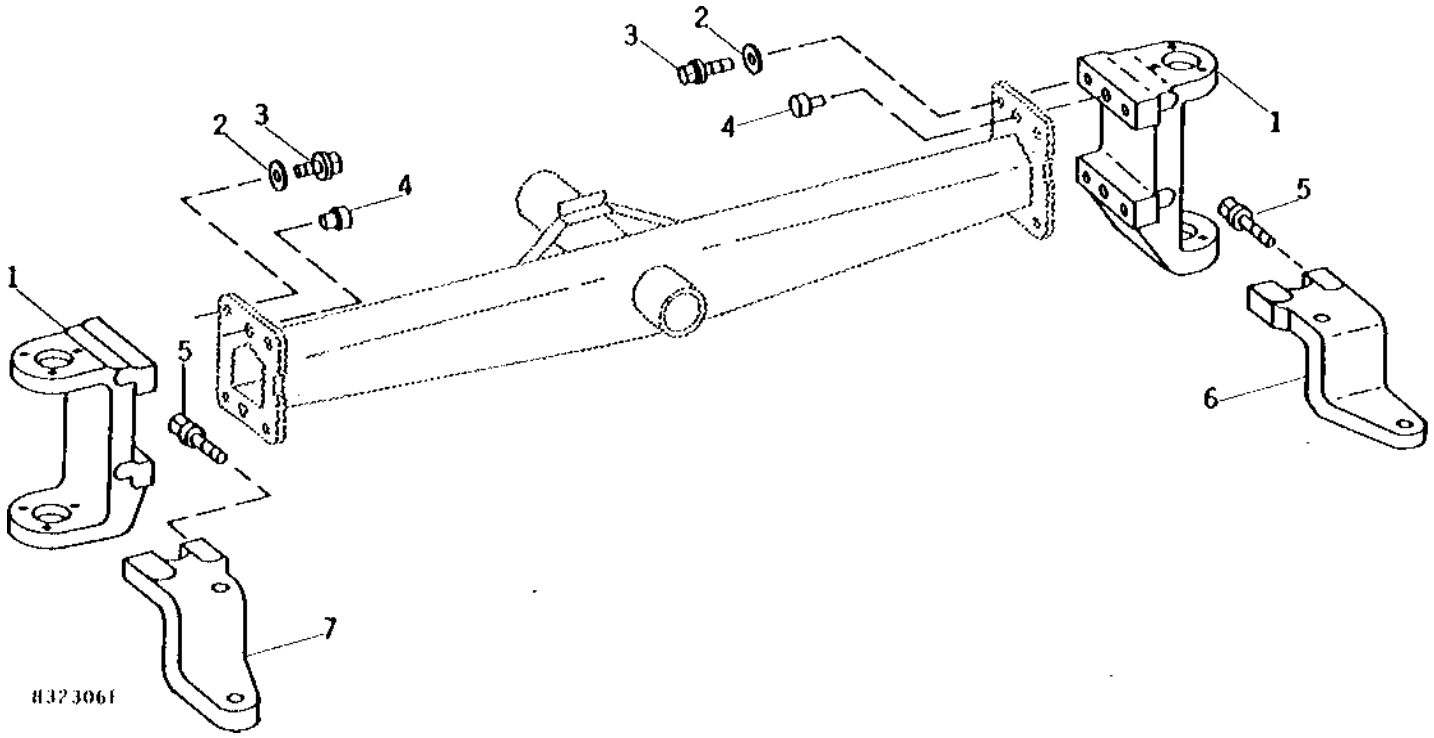
H32530 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H94946	BUSHING	4		
2	AH93988	HOUSING	2	-626046	(MARKED H94817)
	AH126808	HOUSING	2		
3	H78426	BUSHING	8		
4	H86161	BOLT	8		FLANGE HEAD
5	H75423	PIN	2		
6	JD7759	LUBRICATION FITTING	2		

WHEEL MOTOR HOUSING AND STEERING ARM
(4-WHEEL DRIVE-PLANETARY GEARING)

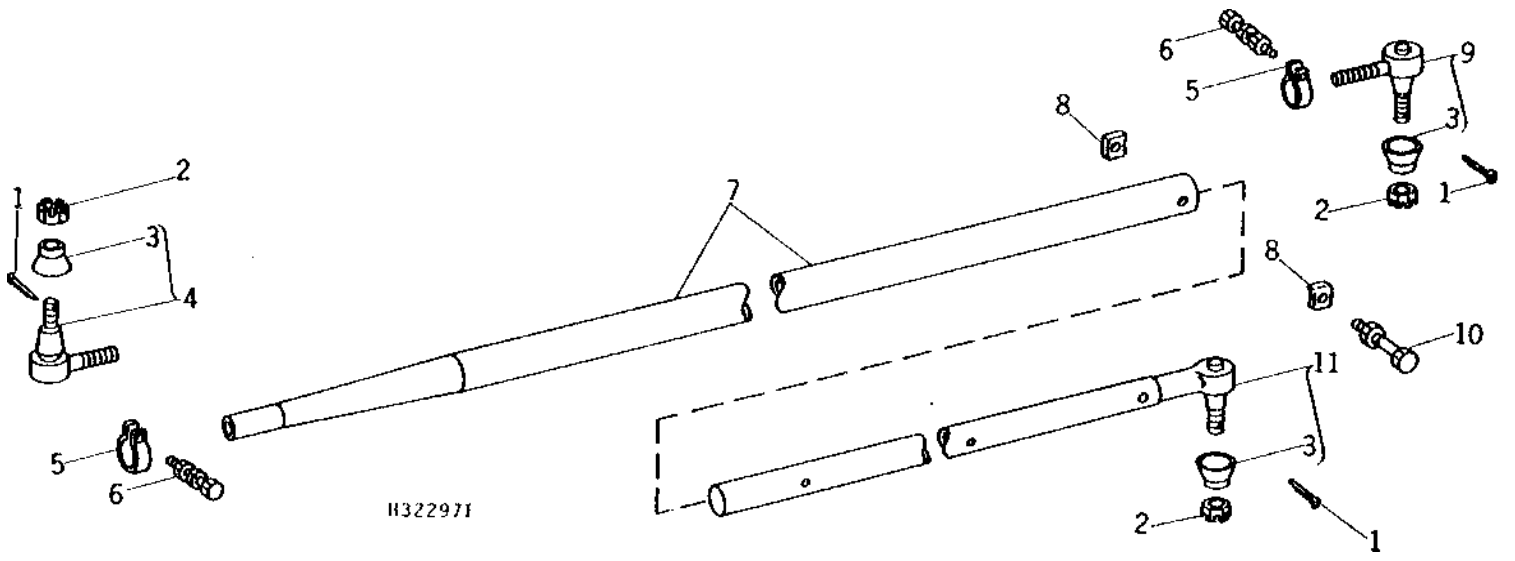
H32306F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R68188	YOKE	2		
2	H78426	BUSHING	8		
3	H86161	BOLT	8		FLANGE HEAD
4	H75423	PIN	2		
5	19H2725	CAP SCREW	4		3/4" X 3-3/4"
6	H107878	ARM	1	-455460	R.H.
7	H107879	ARM	1	-455460	L.H.

STEERING TIE RODS

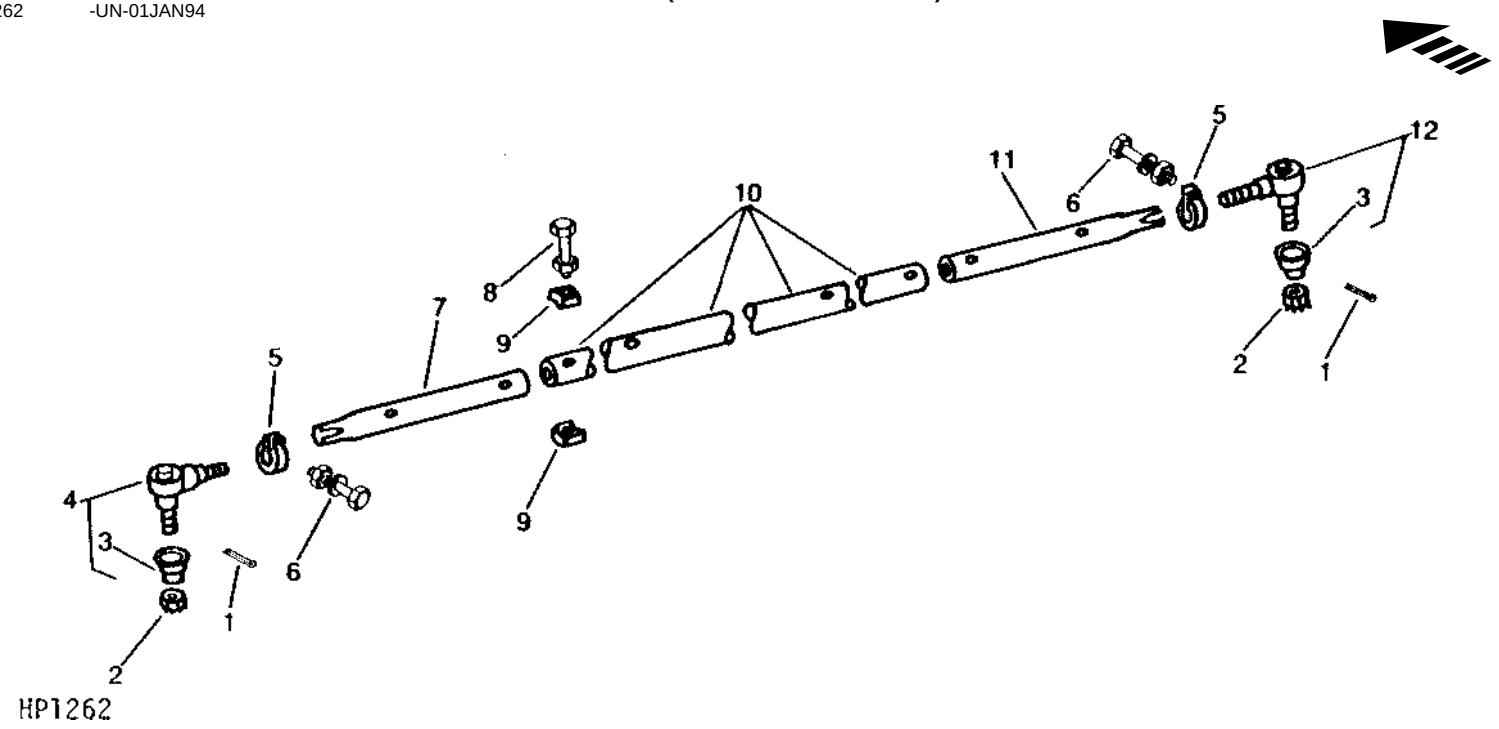
H32297F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	11H236	COTTER PIN	2		1/8" X 1"
2	14H918	NUT	2	-625363	5/8" UNF, (FIXED AND ADJUSTABLE REAR AXLE)
	14H950	NUT	2		5/8" UNF (FIXED AND ADJUSTABLE REAR AXLE)
	14H950	NUT	2		5/8", UNF, (HEAVY DUTY AND 4-WHEEL DRIVE AXLE)
3	R40589	COVER	2		
4	AH75390	END	1		R.H. (FIXED AND ADJUSTABLE REAR AXLE)
	AH101186	BALL JOINT	1	-502550	L.H. (HEAVY-DUTY REAR AXLE)
	AH101188	BALL JOINT	1		L.H. (4-WHEEL DRIVE AXLE)
5	AP18380	CLAMP	2		(FIXED REAR AXLE)
	M2300T	CLAMP	1		(ADJUSTABLE REAR AXLE)
	M2301T	CLAMP	2		(HEAVY-DUTY AND 4-WHEEL DRIVE AXLE)
6	19H1906	CAP SCREW	2		5/16" X 1-1/2", (FIXED REAR AXLE)
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
	19H1765	CAP SCREW	2		3/8" X 1-3/4", (ADJUSTABLE REAR AXLE)
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
	19H1930	CAP SCREW	2		1/2" X 2-1/2", (HEAVY-DUTY AND 4-WHEEL DRIVE AXLE)
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
7	H85750	TIE ROD	1		(NARROW FIXED REAR AXLE)
	H75929	TIE ROD	1		(WIDE FIXED REAR AXLE)
	H80252	TUBE	1		(ADJUSTABLE REAR AXLE)
	AH101190	TUBE	1	-502550	(HEAVY-DUTY AND 4-WHEEL DRIVE AXLE)
8	R28024	CLAMP	2		(ADJUSTABLE REAR AXLE)
9	AH75389	TIE ROD END	1		L.H. (FIXED REAR AXLE)
	AH101185	BALL JOINT	1	-502550	R.H. (HEAVY-DUTY REAR AXLE)
	AH101187	BALL JOINT	1		R.H. (4-WHEEL DRIVE AXLE)
10	19H1944	CAP SCREW	1		3/8" X 2-3/4"
	H99923	LOCK NUT	1		
11	AH75404	TIE ROD	1		(ADJUSTABLE REAR AXLE)

STEERING TIE RODS
(HEAVY-DUTY ADJUSTABLE REAR AXLE)
6620 (SERIAL NO. 502551-)
6620 SIDEHILL (SERIAL NO. 551901-)

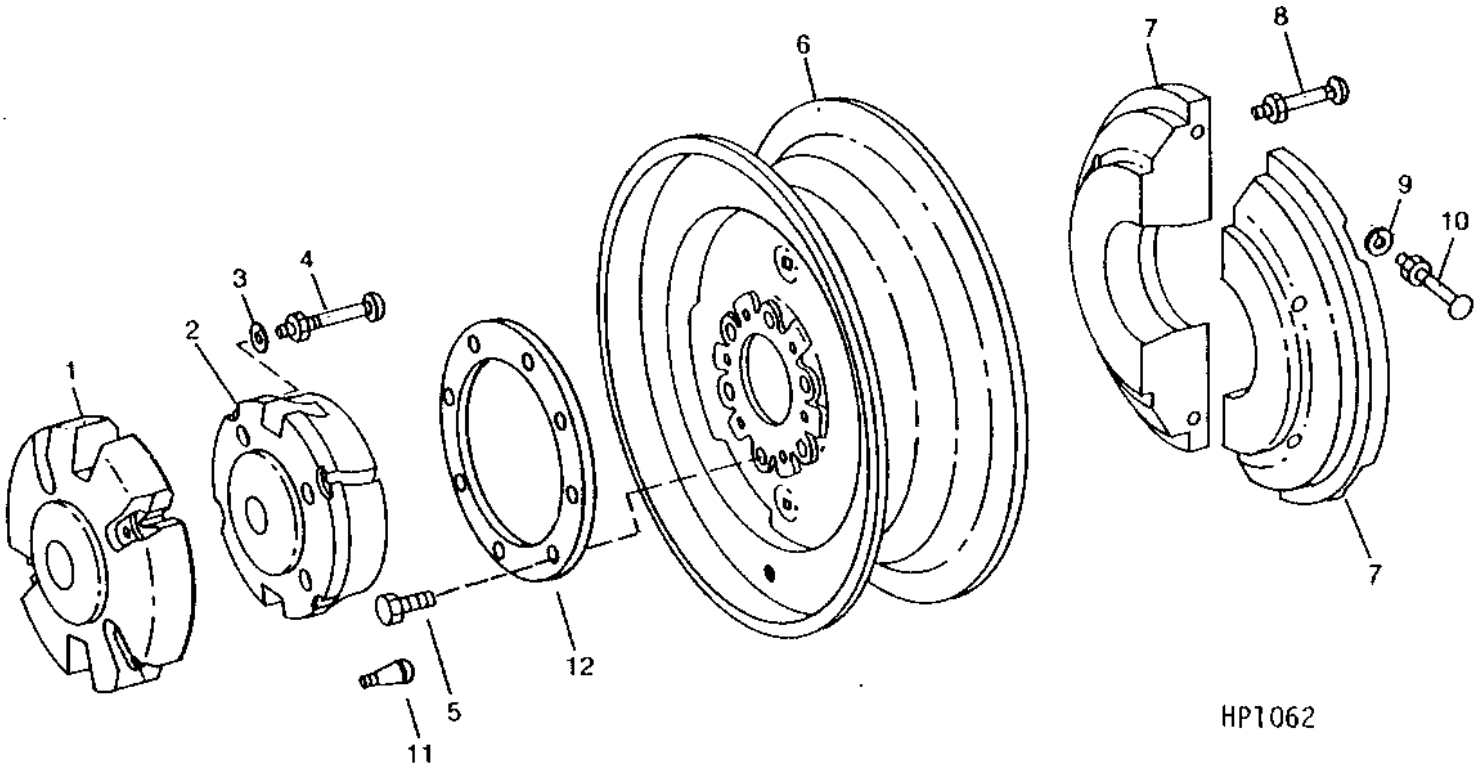
HP1262 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	11H236	COTTER PIN	2		1/8" X 1"
2	14H950	NUT	2		5/8"
3	R40589	COVER	2		
4	AH101188	BALL JOINT	1		L.H. THREAD
5	R66307	CLAMP	2		
6	19H1890	CAP SCREW	2		5/8" X 2-3/4"
	12H294	LOCK WASHER	2		5/8"
	14H1039	NUT	2		5/8"
7	H107268	TUBE	1		L.H.
8	19H1992	CAP SCREW	4		1/2" X 4"
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
9	H107266	CLAMP	8		
10	H107267	TUBE	1		
11	H107269	TUBE	1		R.H.
12	AH101187	BALL JOINT	1		R.H. THREAD

REAR WHEELS AND WHEEL WEIGHTS

HP1062 -UN-01JAN94



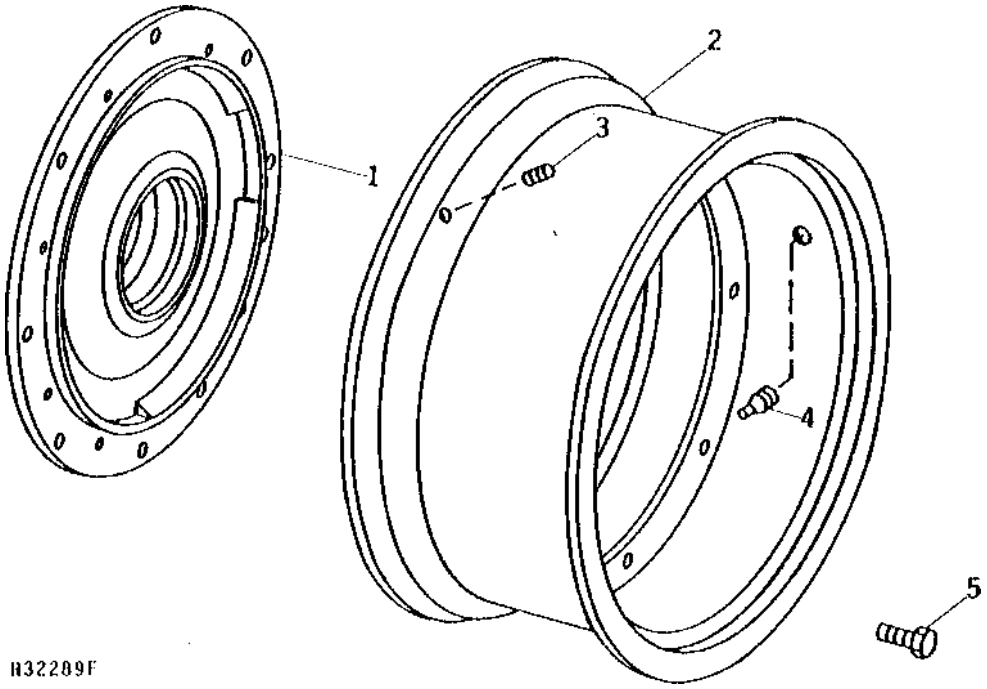
REAR WHEELS AND WHEEL WEIGHTS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H93799	WEIGHT	AR	-403300	(AUXILIARY) (16" WHEEL) (REGULAR FIXED AND REGULAR ADJUSTABLE AXLE)
	H78064	WEIGHT	1	-502550	(AUXILIARY) (24" WHEEL) (REGULAR FIXED AND REGULAR ADJUSTABLE AXLE)
	H95548	WEIGHT	AR	-452500	(AUXILIARY) (24" WHEEL) (HEAVY-DUTY FIXED AND HEAVY-DUTY ADJUSTABLE AXLE) (SUB H103453)
	H103453	WEIGHT	AR		(AUXILIARY) (24" WHEEL) (HEAVY-DUTY FIXED AND HEAVY-DUTY ADJUSTABLE AXLE)
2	H93849	WEIGHT	1		(16" WHEEL) (REGULAR FIXED AND REGULAR ADJUSTABLE AXLE)
	H78064	WEIGHT	1	-403300	(24" WHEEL) (REGULAR FIXED AND REGULAR ADJUSTABLE AXLE)
	H95548	WEIGHT	AR	-452500	(24" WHEEL) (HEAVY-DUTY FIXED AND HEAVY-DUTY ADJUSTABLE AXLE) (SUB H103543)
	H103543	WEIGHT	AR		(24" WHEEL) (HEAVY-DUTY FIXED AND HEAVY-DUTY ADJUSTABLE AXLE)
3	24H1625	WASHER	4		17/32" X 1" X .120"
4	03H2261	BOLT	4		1/2" X 3-1/2", (16" WHEEL)
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	8		1/2"
	03H1858	BOLT	4		5/8" X 3-1/2", (24" WHEEL)
	12H294	LOCK WASHER	4		5/8"
	14H1039	NUT	4		5/8"
5	JD16	WHEEL BOLT	6	-453643	(16" WHEEL)
	JD16	WHEEL BOLT	8		(24" WHEEL)
	19H3384	CAP SCREW	6	453644-	9/16" X 1-3/4", (USE WITH AE31147)
	JD27	SCREW	8		(HEAVY-DUTY REAR AXLE)
	19H3343	CAP SCREW	8		5/8" X 2", (HEAVY-DUTY REAR AXLE) (USE WITH AH102526 AND AR80984)
6	AE31147	WHEEL	1		(USE WITH 11.00 X 16 TIRES)
	AE31147	WHEEL	1	-551900	(SIDEHILL)(USE WITH 11.00 X 16 TIRES)
	AH75496	WHEEL	1	-502550	(USE WITH 9.00 X 24 TIRES)
	AH80912	WHEEL	1	-454421	(USE WITH 11.2 X 24 OR 11.25 X 24 TIRES) (SUB AH110783)
	AH110783	WHEEL	1	-625100	(USE WITH 11.2 X 24 OR 11.25 X 24 TIRES) (SUB AH117662)
	AH117662	WHEEL	1		(USE WITH 11.2 X 24 OR 11.25 X 24 TIRES)
	AH102526	WHEEL	1	403301-	(USE WITH 14.9-24 TIRES)
	AR80984	WHEEL	1	403301-564314	(USE WITH 16.5L-16.1 TIRES)
	RE14519	WHEEL	1	564315-	(USE WITH 16.1 X W14C TIRE)(HEAVY-DUTY REAR AXLE)
7	H78062	WEIGHT	2		(INSIDE) (16" WHEEL)
	H78063	WEIGHT	2		(INSIDE) (24" WHEEL)
	H95547	WEIGHT	2		(INSIDE) (24" WHEEL) (HEAVY-DUTY REAR AXLE)
8	03H1946	BOLT	4		1/2" X 4-1/2", (16" WHEEL WITH INSIDE WEIGHTS)
	03H2250	BOLT	4		1/2" X 9", (16" WHEEL WITH INSIDE AND OUTSIDE WEIGHTS)
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
	03H1605	BOLT	4		5/8" X 4", (24" WHEEL WITH INSIDE WEIGHTS)
	03H1860	BOLT	4		5/8" X 6", (24" WHEEL WITH INSIDE AND OUTSIDE WEIGHTS)
	12H294	LOCK WASHER	4		5/8"
	14H1039	NUT	4		5/8"
9	24H1111	WASHER	2		17/32" X 1-1/16" X 0.090"
10	03H1806	BOLT	2		1/2" X 3-3/4"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
11	AM30347	TIRE VALVE STEM	1		(USE WITH TUBELESS TIRES)
12	H84375	RING	1		(USE WITH AH102526 AND AR80984)
	H89992	RING	1		(USE WITH AE31147)

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

REAR WHEELS
(4-WHEEL DRIVE-PLANETARY GEARING)

H32289F -UN-01JAN94

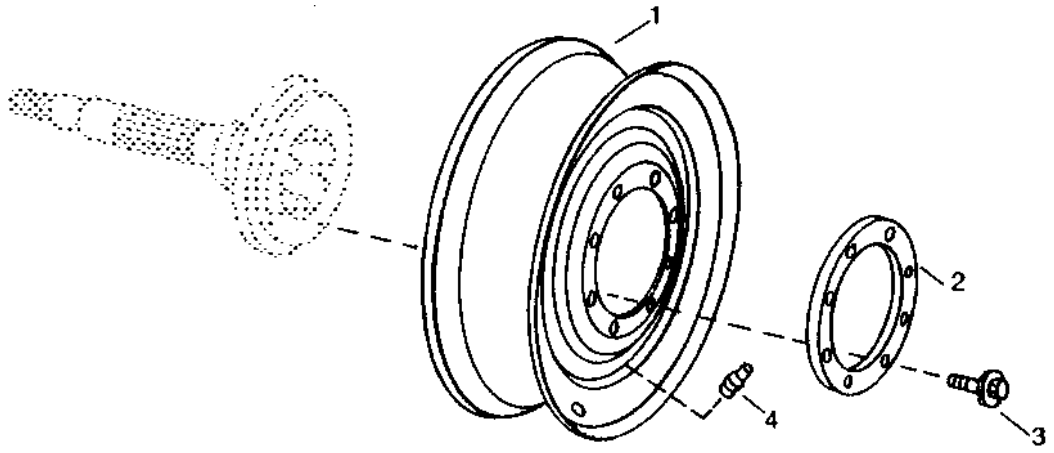


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R41958	HUB	1		
2	AR49138	RIM	1	-615380	(USE WITH 14.9 X 24 TIRE) (SUB RE19431)
	RE19431	RIM	1		(USE WITH 14.9 X 24 TIRE)
	AH87797	RIM	1		(USE WITH 16.9 X 26 TIRE)
3	AH86866	PLUG	1		(USE WITH AH87797)
4	AM30347	TIRE VALVE STEM	1		(USE WITH TUBELESS TIRES)
5	JD17	WHEEL BOLT	8	-403500	
	T60801	WHEEL BOLT	8	403501-	

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

REAR WHEELS
(4-WHEEL DRIVE-CAM LOBE MOTOR)

HP1047 -UN-01JAN94



HP1047

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH108011	WHEEL	1		DEMOUNTABLE (USE WITH 14.9 X 24 TIRE)
	AN32028	RIM	1	-553735	DEMOUNTABLE (USE WITH 16.9 X 26 TIRE) (SUB AH112289, THIS APPLICATION)
	AH112289	WHEEL	1		DEMOUNTABLE (USE WITH 16.9 X 26 TIRE)
2	H84375	RING	1		(USE WITH AH108011 OR AN32028)
3	19H3343	CAP SCREW	8		5/8" X 2"
4	AM30347	TIRE VALVE STEM	1		(USE WITH TUBELESS TIRES)

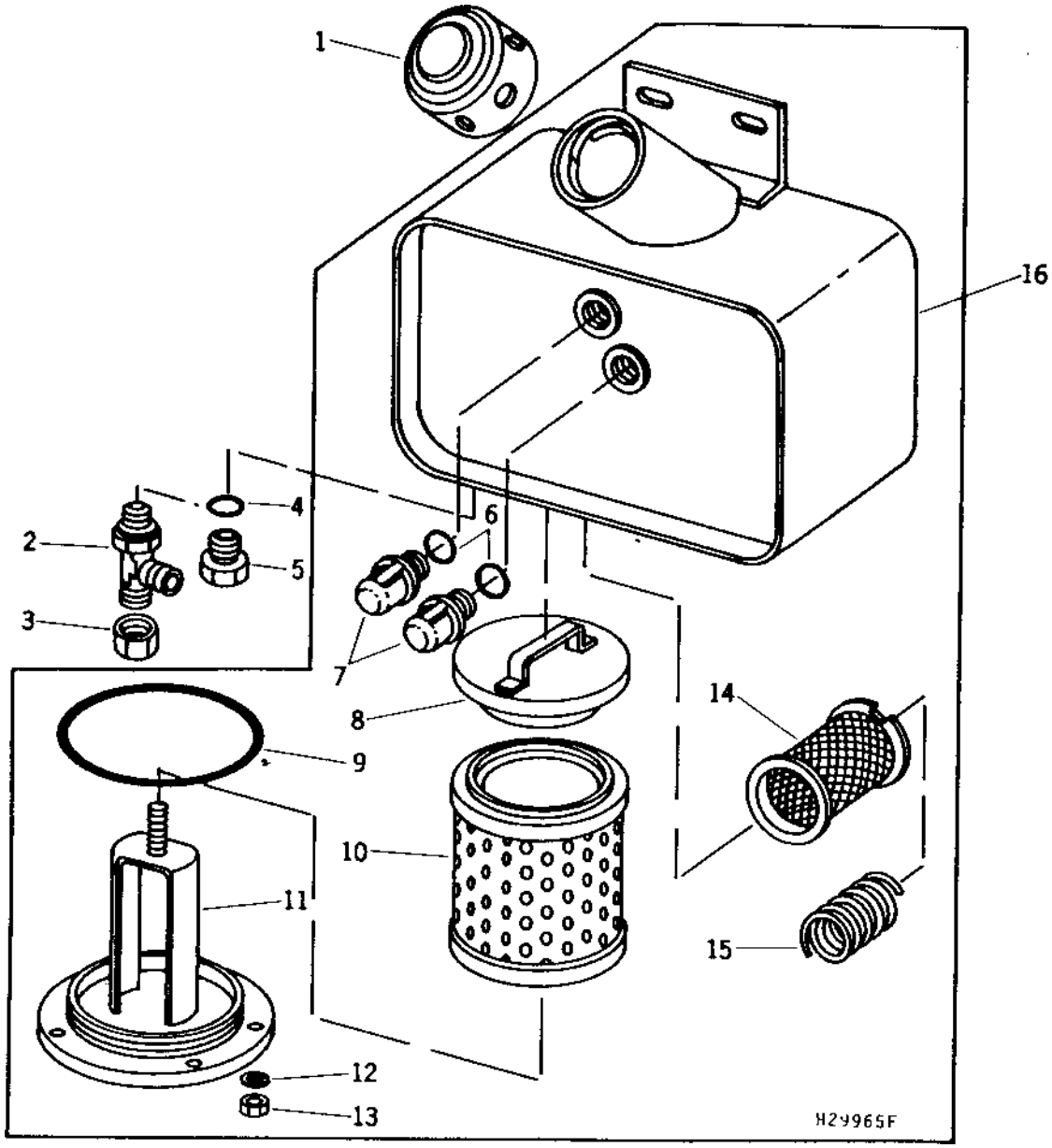
NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

MEMORANDA

MEMORANDA

HYDRAULIC OIL RESERVOIR

H29965F -UN-01JAN94

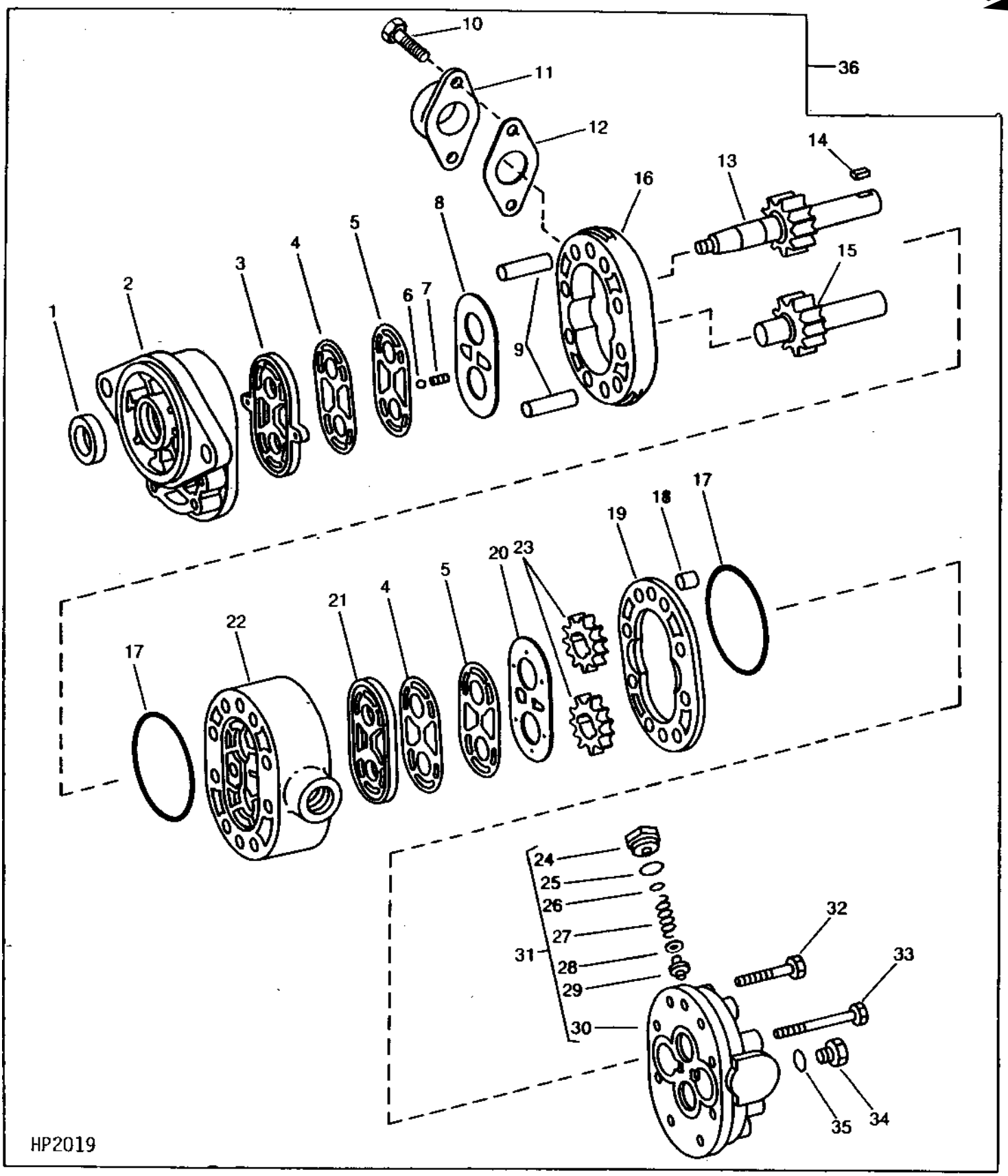


HYDRAULIC OIL RESERVOIR - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH97732	CAP	1		
2	AT26327	TEE FITTING	1		USE WITH SIDEHILL
3	R31736	FITTING	1		USE WITH SIDEHILL
4	R26375	O-RING	1		
5	R39112	FITTING	1		
6	R375R	O-RING	2		
7	AH87790	LENS	2		
8	AH97967	VALVE	1		
9	U43393	O-RING	1	-354913	(SUB H102843, THIS APPLICATION)
	H102843	O-RING	1		
10	AH91274	FILTER	1		
11	AH99359	COVER	1	-601087	(SUB AH116927)
	AH116927	COVER	1		
12	12H302	LOCK WASHER	6	-601087	1/4"
	12H303	LOCK WASHER	6	601088-	5/16"
13	14H786	NUT	6	-601087	1/4"
	14H785	NUT	6	601088-	5/16"
14	AH91275	STRAINER	1		
15	H100354	SPRING	1		
16	AH99342	RESERVOIR	1	-602341	(SUB AH116926)
	AH116926	HYDRAULIC RESERVOIR	1		

MAIN HYDRAULIC PUMP
(SERIAL NO. -610455)

HP2019 -UN-01JAN94

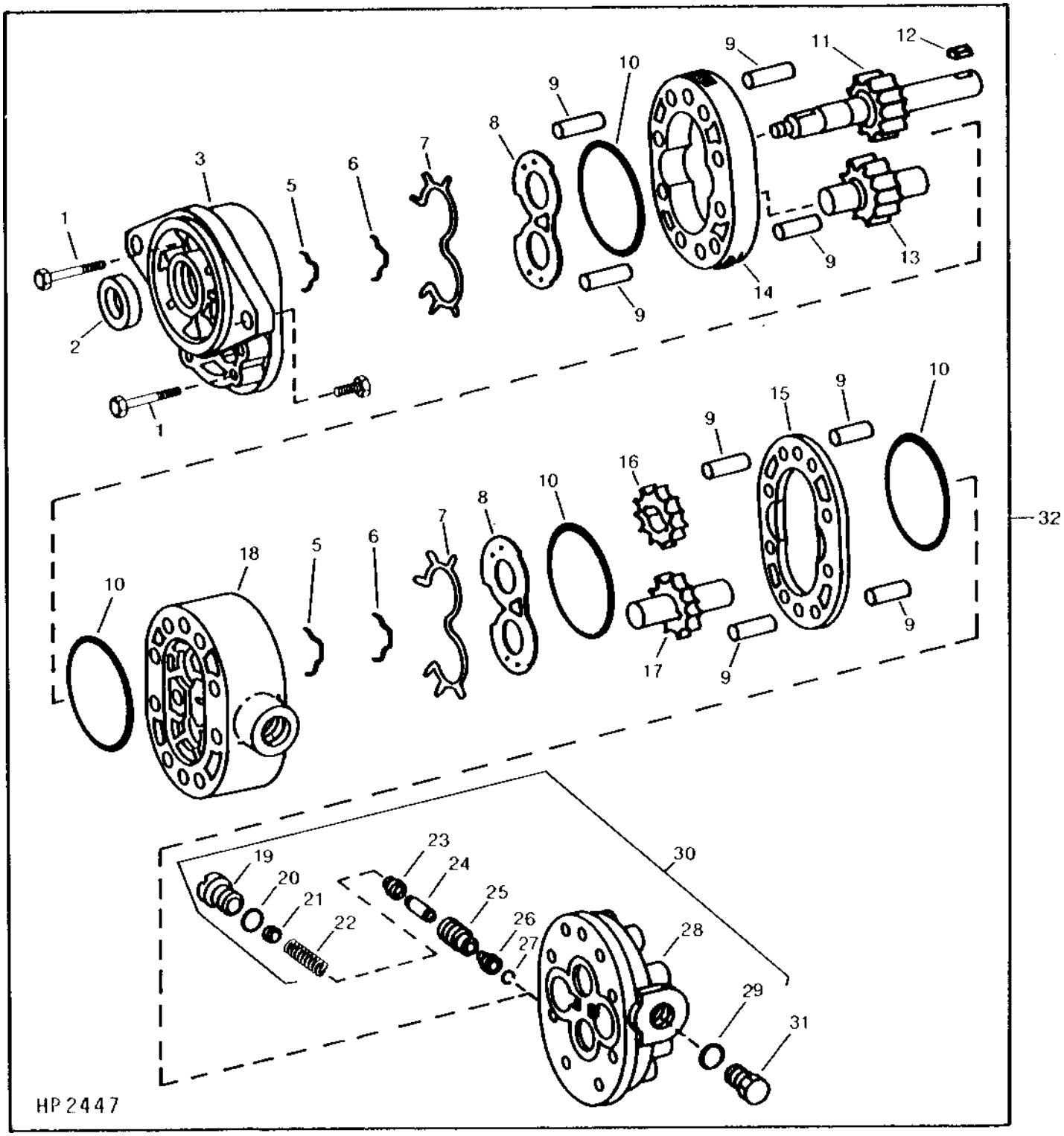


MAIN HYDRAULIC PUMP - CONTINUED
(SERIAL NO. -610455)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH15442	SEAL	1		(KIT AH79116 AND AH101242)
2	AT12111	HOUSING	1		FRONT
3	T12956	SEAL	1		(KIT AH79116 AND AH101242)
4	T12959	GASKET	2		(KIT AH79116 AND AH101242)
5	T12958	GASKET	2		(KIT AH79116 AND AH101242)
6	H22694	BALL	2		(KIT AH79116 AND AH101242)
7	H22695	SPRING	2		(KIT AH79116 AND AH101242)
8	N126257	DIAPHRAGM	1		(KIT AH79116 AND AH101242)
9	H101528	DOWEL PIN	2		
	H65662	DOWEL PIN	2		(HEAVY-DUTY REAR AXLE)
10	19H2676	CAP SCREW	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
11	H102002	ADAPTER	1		
12	H102003	GASKET	1		
13	AH101255	GEAR	1		(ADJUSTABLE REAR AXLE)
	AH101240	GEAR	1		(SIDEHILL)
	AH84696	GEAR	1		(HEAVY-DUTY REAR AXLE)
14	H84321	KEY	1		
15	AH101256	SHAFT	1		
	AH101239	GEAR	1		(SIDEHILL)
	AH84697	GEAR	1		(HEAVY-DUTY REAR AXLE)
16	H80816	HOUSING	1		
	H80813	HOUSING	1		(SIDEHILL)
	H80822	HOUSING	1		(HEAVY-DUTY REAR AXLE)
17	H80821	O-RING	2		(KIT AH79116 AND AH101242)
18	P51444	DOWEL PIN	2		
	H80815	PIN	2		(SIDEHILL)
19	H84320	HOUSING	1		
	H101546	HOUSING	1		(HEAVY-DUTY REAR AXLE)
20	N126258	DIAPHRAGM	1		(KIT AH79116 AND AH101242)
21	N111497	DIAPHRAGM	1		(KIT AH79116 AND AH101242)
22	AH101238	ADAPTER	1	-454270	(SUB AH108494)
	AH108494	ADAPTER	1		
23	H84319	GEAR	2		
	H101545	GEAR	2		(HEAVY-DUTY REAR AXLE) (NO LONGER AVAILABLE)
24	N111499	FITTING	1	-454270	(KIT AH91800 AND AH79115) (SUB AH108495)
	AH108495	DRAIN PLUG	1		(KIT AH91800 AND AH79115)
25	T42786	O-RING	1	-454270	(KIT AH79116 AND AH79115, THIS APPLICATION)
	U40745	O-RING	1	454271-	(KIT AH101242 AND AH79115)
26	H31257	SHIM	AR		(KIT AH91800 AND AH79115)
27	H60817	SPRING	1		(KIT AH91800)
	H31256	SPRING	1		(HEAVY-DUTY REAR AXLE) (KIT AH79115)
28	T18628	WASHER	AR		
29	AH18137	POPPET	1		(KIT AH91800 AND AH79115)
30	.....	PLATE	1		(KIT AH91800 AND AH79115)
31	AH91800	KIT	1		BACK PLATE REPAIR
	AH79115	KIT	1		BACK PLATE REPAIR, (HEAVY-DUTY REAR AXLE)
32	H101547	SCREW	4		12 POINT
	N111507	BOLT	4		12 POINT, (SIDEHILL)
33	H80823	SCREW	4		12 POINT
	H83244	CAP SCREW	4		12 POINT, (SIDEHILL)
34	R51031	FITTING	1		(KIT AH91800 AND AH79115)
35	R28782	O-RING	1		(KIT AH79116 AND AH101242)
36	AH98959	HYDRAULIC PUMP	1		(CESSNA NO. 24384-RAJ) (USE WITH FIXED AND ADJUSTABLE REAR AXLE)
	AH96426	HYDRAULIC PUMP	1		(CESSNA NO. 24386-RBC) (SIDEHILL) (SUB AH118324)
	AH98961	HYDRAULIC PUMP	1	-610300	(CESSNA NO. 24385-RBD) (USE WITH HEAVY-DUTY REAR AXLE) (SUB AH118327)

MAIN HYDRAULIC PUMP
(SERIAL NO. 610456-)

HP2447 -UN-01JAN94

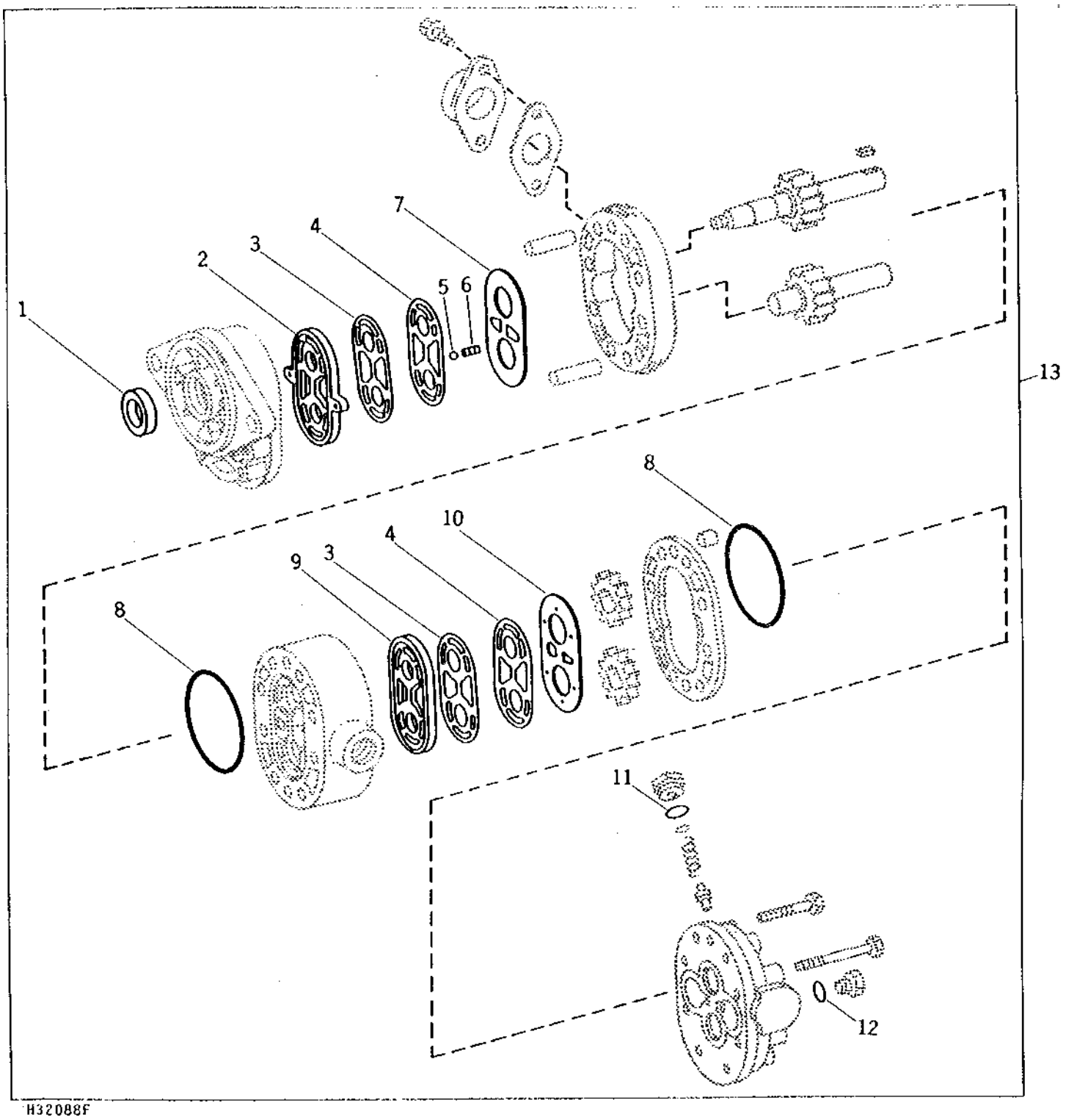


MAIN HYDRAULIC PUMP - CONTINUED
(SERIAL NO. 610456-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H83244	CAP SCREW	8		(KIT AH113427)
	GG310-30411	SCREW	8		HEAVY DUTY REAR AXLE AND SIDEHILL
2	AH20871	SEAL	1		(KIT AH113427)
3	AH113417	PLATE	1		
4	19H2552	CAP SCREW	2		3/8" X 1-1/8"
	12H304	LOCK WASHER	2		3/8"
5	.....	SEAL	2		(KIT AH113427)
6	.....	GASKET	2		(KIT AH113427)
7	T12958	GASKET	2		(KIT AH113427)
8	N126258	DIAPHRAGM	2		(KIT AH113427)
9	H116213	DOWEL PIN	8		
10	H80821	O-RING	4		(KIT AH113427)
11	AH118285	GEAR	1		
	AH118278	GEAR	1		SIDEHILL
	AH118280	GEAR	1		HEAVY DUTY REAR AXLE
12	H121973	SHAFT KEY	1		
	H116212	KEY	1		HEAVY DUTY REAR AXLE
13	AH118284	IDLER	1		
	AH118277	IDLER	1		SIDEHILL
	AH113420	GEAR	1		HEAVY DUTY REAR AXLE
14	AH118283	DEVICE	1		
	AH118276	CONNECTOR BODY,(PIN&SOCKET)	1		SIDEHILL
	AH113418	LINK BODY	1		HEAVY DUTY REAR AXLE
15	AH118281	CONNECTOR BODY,(PIN&SOCKET)	1		
	AH113419	LINK BODY	1		HEAVY DUTY REAR AXLE
16	H127856	GEAR	1		
17	AH118275	IDLER	1		
	AH113421	GEAR	1		HEAVY DUTY REAR AXLE
18	AH113422	PLATE	1		
19	AH113424	PLUG	1		(KIT AH118274)
20	.....	SHIM	AR		
21	U40745	O-RING	1		(KIT AH118274 AND AH113427)
22	H121971	SPRING	1		(KIT AH118274)
23	H116217	PLUG	1		(KIT AH118274)
24	H116216	SEAT	1		(KIT AH118274)
25	.....	TUBE	1		(KIT AH118274)
26	.....	POPPET	1		(KIT AH118274)
27	.....	SNAP RING	1		(KIT AH118274)
28	.....	PLATE	1		(KIT AH118274)
29	R26448	O-RING	1		(KIT AH118274 AND AH113427)
30	AH118274	KIT	1		BACK PLATE REPAIR
31	AH113425	PLUG	1		
32	AH118325	HYDRAULIC PUMP	1		FIXED AND ADJUSTABLE REAR AXLE (CESSNA NO. R25382RAB)
	AH118324	HYDRAULIC PUMP	1		SIDEHILL (CESSNA NO. R25384-RAD)
	AH118327	HYDRAULIC PUMP	1		HEAVY DUTY REAR AXLE (CESSNA NO. R25383-RAG)
..	AH113427	SEAL KIT	1		

KIT, MAIN HYDRAULIC PUMP

H32088F -UN-01JAN94



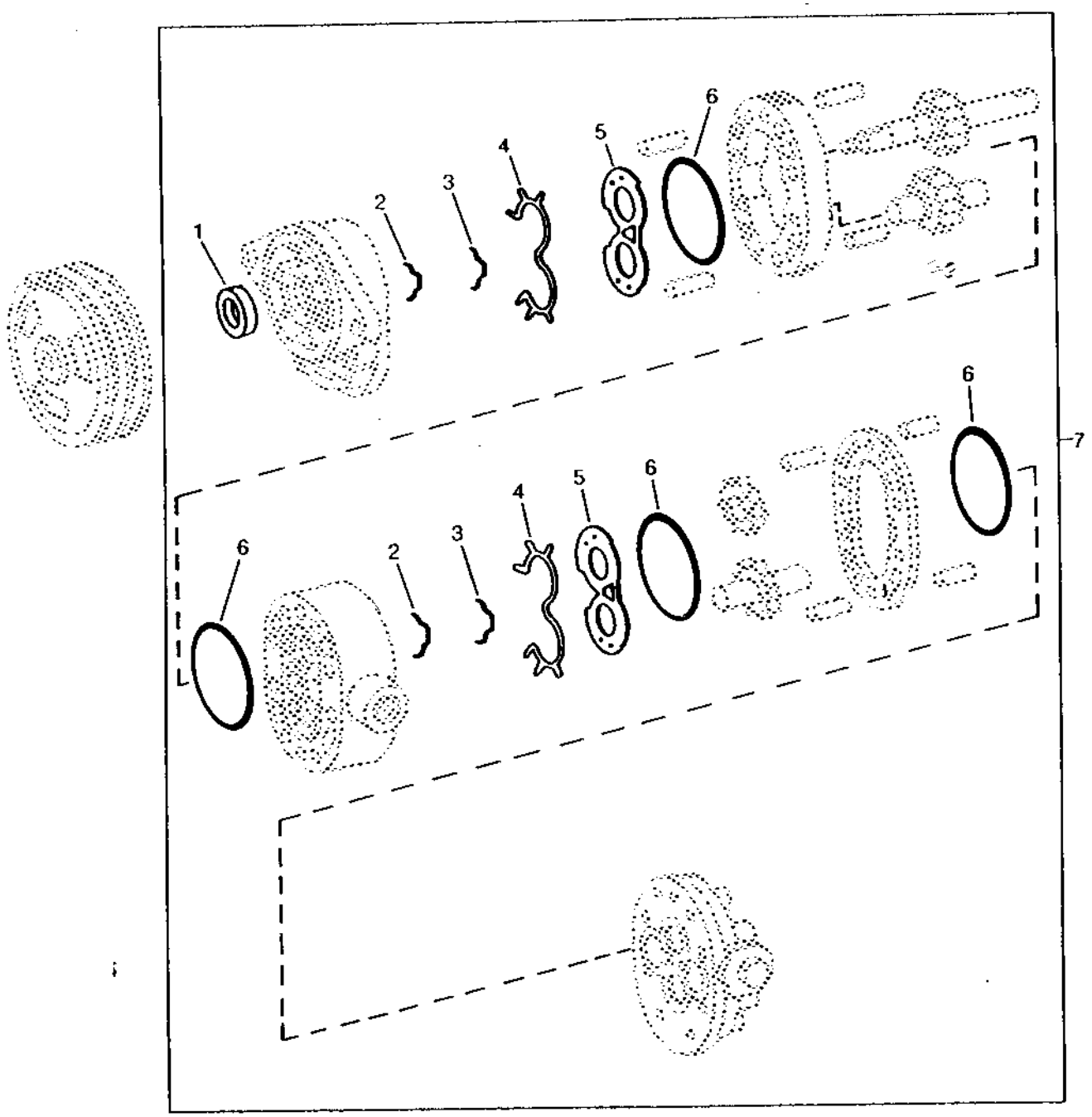
THIS PARTS LISTING IS CONTINUED

KIT, MAIN HYDRAULIC PUMP - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH15442	SEAL	1		
2	T12956	SEAL	1		
3	T12959	GASKET	2		
4	T12958	GASKET	2		
5	H22694	BALL	2		
6	H22695	SPRING	2		
7	N126257	DIAPHRAGM	1		
8	H80821	O-RING	2		
9	N111497	DIAPHRAGM	1		
10	N126258	DIAPHRAGM	1		
11	T42786	O-RING	1	-454270	(THIS APPLICATION)
	U40745	O-RING	1	454271-	
12	R28782	O-RING	1		
13	AH79116	KIT	1	-454270	(SUB AH101242)
	AH101242	TUNE-UP KIT	1		

MAIN HYDRAULIC PUMP SEAL KIT
(LEVEL LAND SERIAL NO. 600001-) (SIDEHILL SERIAL NO. 610301 -)

HP1885 -UN-01JAN94



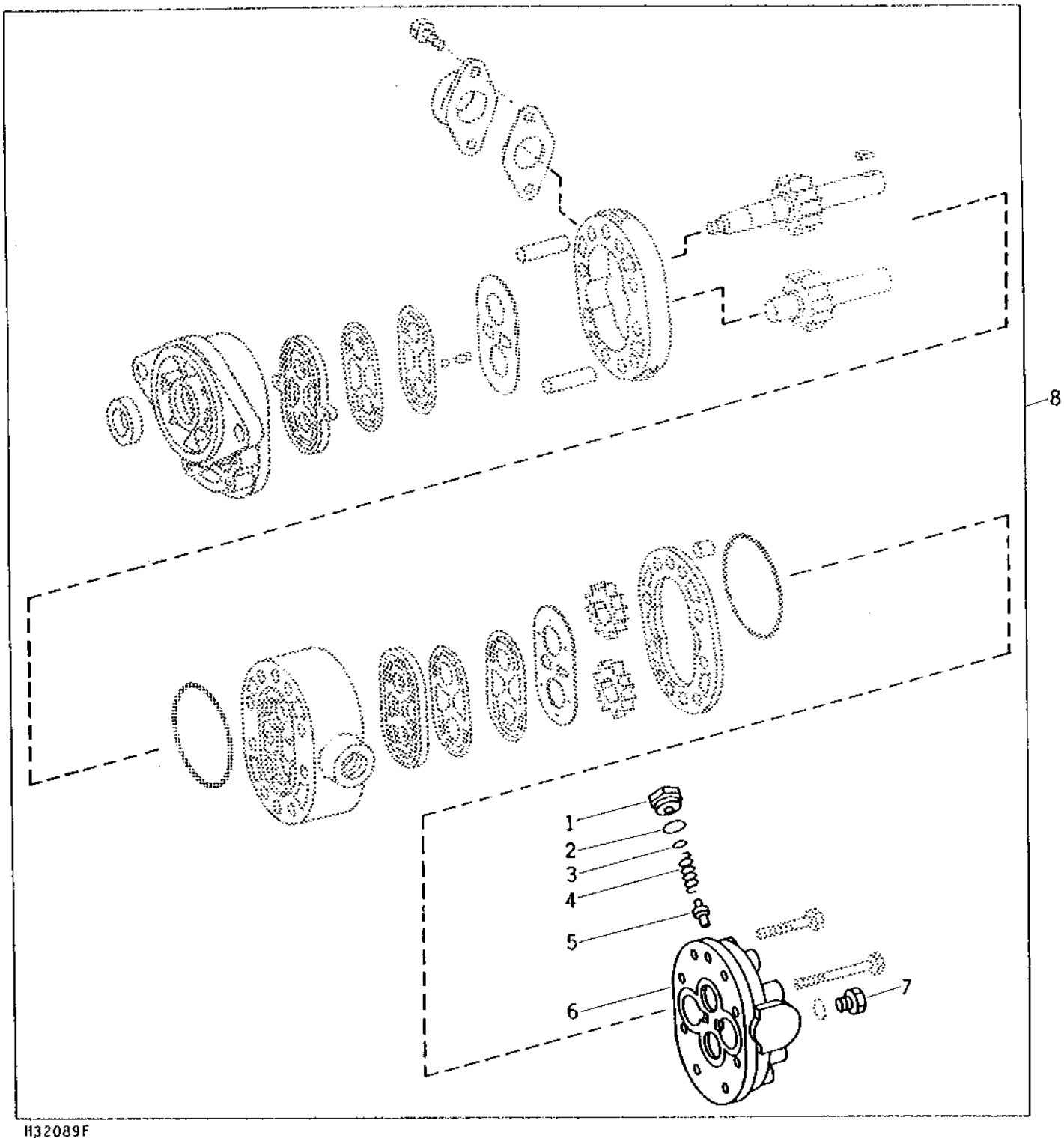
HP1885

MAIN HYDRAULIC PUMP SEAL KIT - CONTINUED
(LEVEL LAND SERIAL NO. 600001-) (SIDEHILL SERIAL NO. 610301-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH20871	SEAL	1		
2	.....	SEAL	2		
3	.....	GASKET	2		
4	T12958	GASKET	2		
5	N126258	DIAPHRAGM	2		
6	H80821	O-RING	4		
7	AH113427	SEAL KIT	1		

KIT, MAIN HYDRAULIC PUMP

H32089F -UN-01JAN94

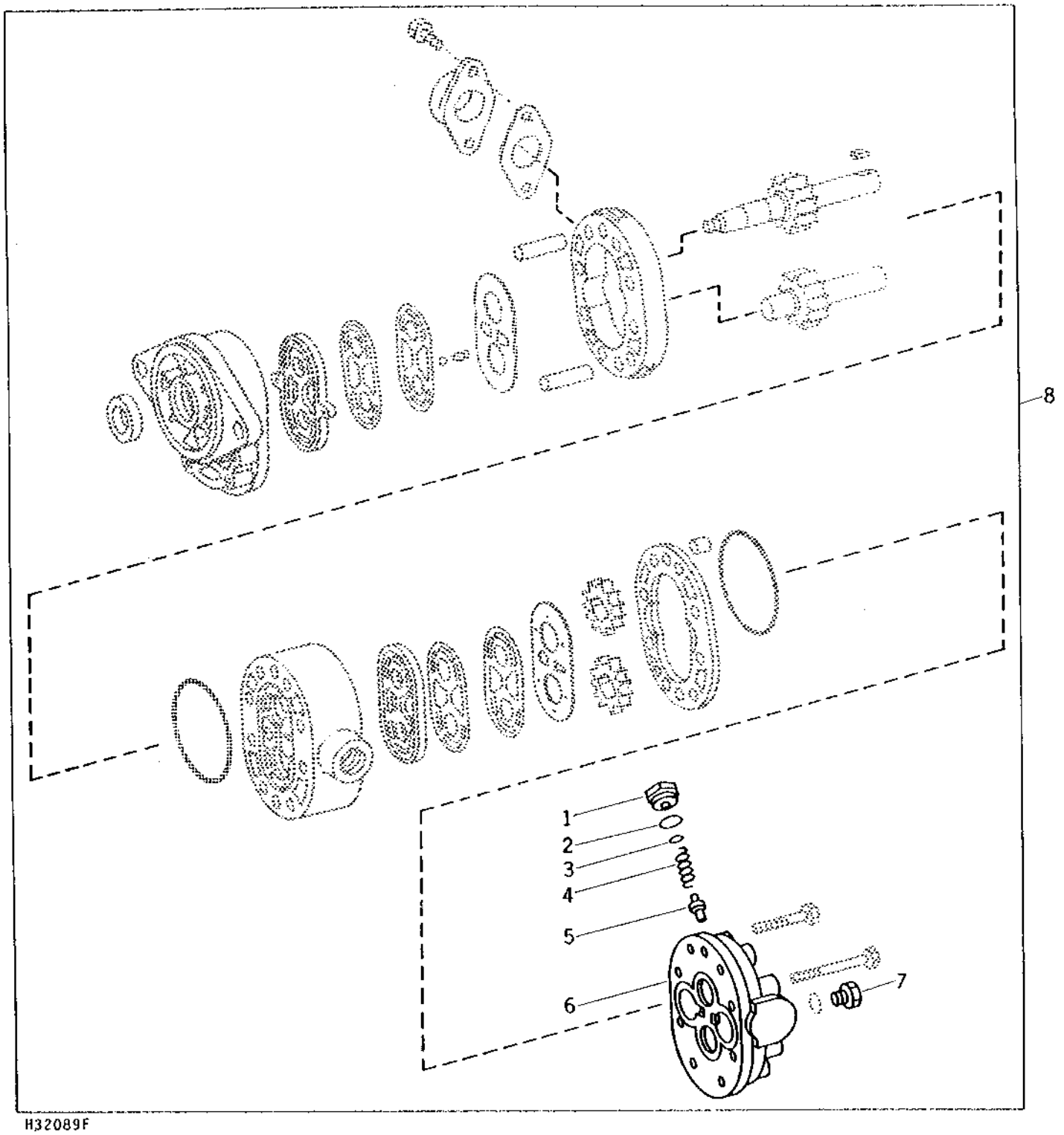


KIT, MAIN HYDRAULIC PUMP - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	N111499	FITTING	1	-454270	(SUB AH108495) (NO LONGER AVAILABLE)
	AH108495	DRAIN PLUG	1		
2	T42786	O-RING	1		
3	H31257	SHIM	AR		
4	H60817	SPRING	1		
5	AH18137	POPPET	1		
6	.....	PLATE	1		
7	R51031	FITTING	1		
8	AH91800	KIT	1		BACK PLATE REPAIR
..	.....	SEAT	1		

KIT, MAIN HYDRAULIC PUMP
(HEAVY-DUTY REAR AXLE)

H32089F -UN-01JAN94

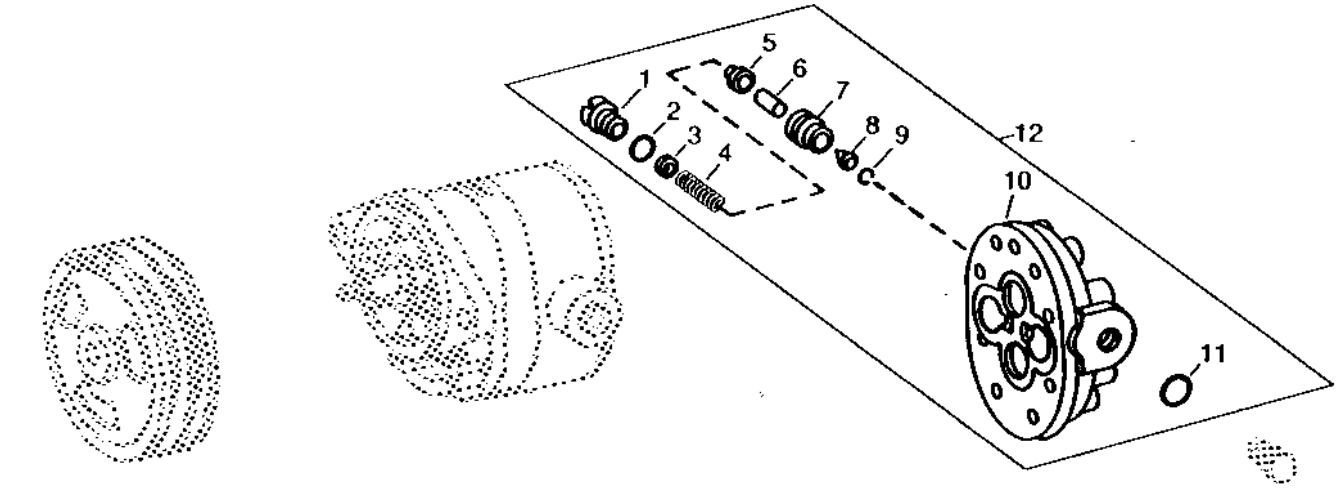


KIT, MAIN HYDRAULIC PUMP - CONTINUED
(HEAVY-DUTY REAR AXLE)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	N111499	FITTING	1	-454270	(SUB AH108495) (NO LONGER AVAILABLE)
	AH108495	DRAIN PLUG	1		
2	T42786	O-RING	1	-454270	(THIS APPLICATION)
	U40745	O-RING	1	454271-	
3	H31257	SHIM	AR		
4	H31256	SPRING	1		
5	AH18137	POPPET	1		
6	.....	PLATE	1		
7	R51031	FITTING	1		
8	AH79115	KIT	1		BACK PLATE REPAIR
..	.....	SEAT	1		

MAIN HYDRAULIC PUMP BACK PLATE AND RELIEF VALVE KIT
(SERIAL NO. 610301-)

HP1887 -UN-01JAN94



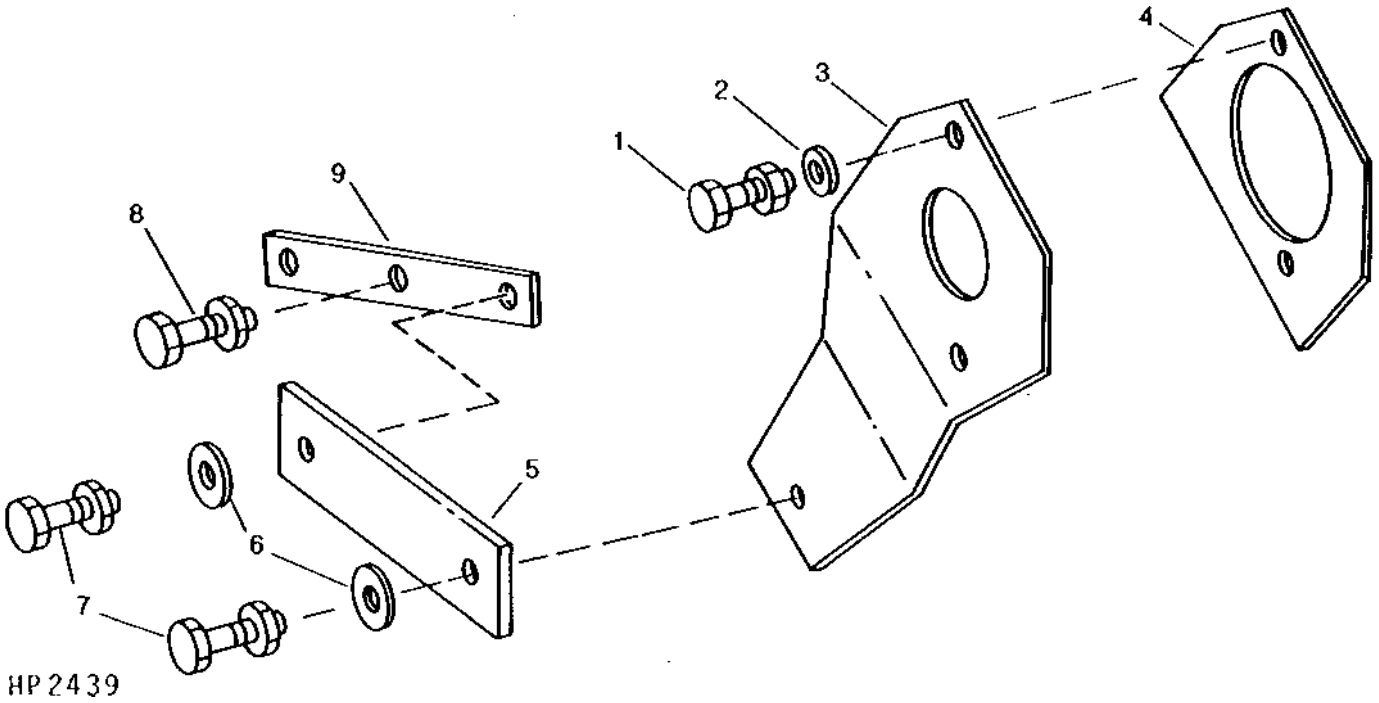
HP1887

MAIN HYDRAULIC PUMP BACK PLATE AND RELIEF VALVE KIT - CONTINUED
(SERIAL NO. 610301-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH113424	PLUG	1		
2	.....	SHIM	AR		
3	U40745	O-RING	1		
4	H121971	SPRING	1		
5	H116217	PLUG	1		
6	H116216	SEAT	1		
7	.....	TUBE	1		
8	.....	POPPET	1		
9	.....	SNAP RING	1		
10	.....	PLATE	1		
11	R26448	O-RING	1		
12	AH118274	KIT	1		BACK PLATE REPAIR

MAIN HYDRAULIC PUMP TORQUE ARM SUPPORT

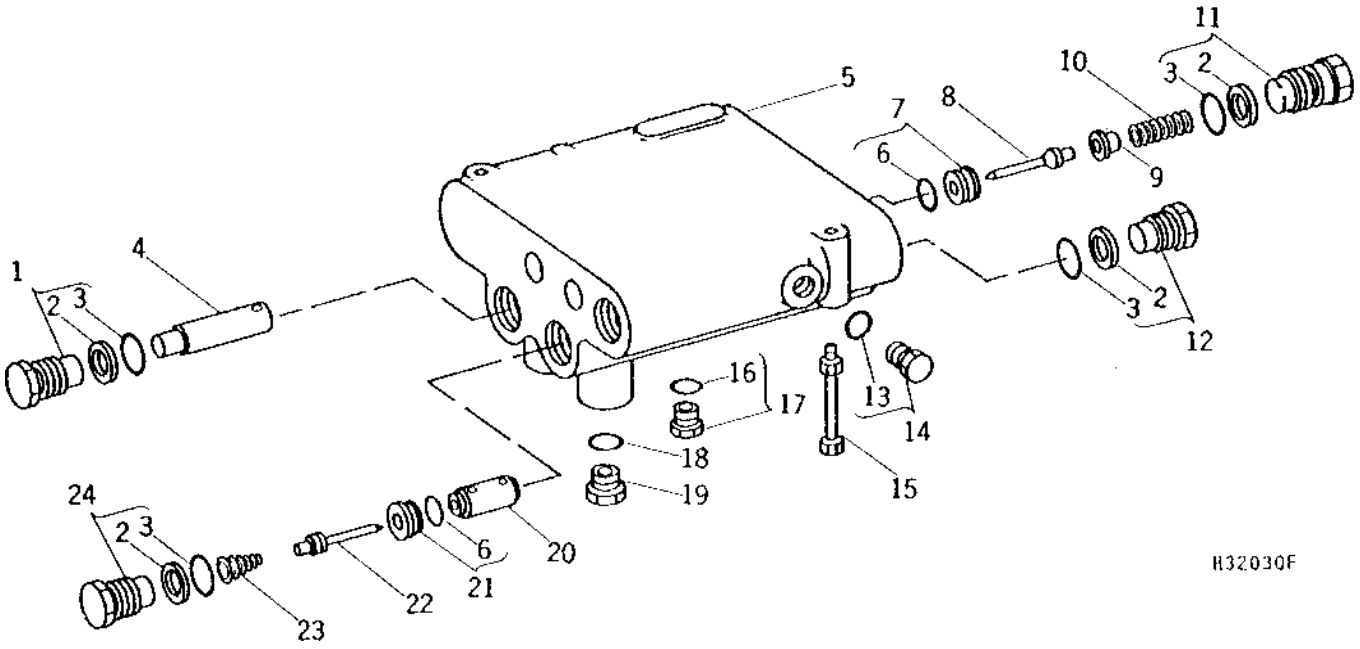
HP2439 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1800	CAP SCREW	2		3/8" X 1-1/2"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
2	24H1653	WASHER	1		13/32" X 1-1/4" X 0.120"
3	H80683	ARM	1		
4	H80681	PLATE	1		
5	H78340	STRAP	1		RUBBER
6	24H1294	WASHER	2		11/32" X 1-1/8" X 1/16"
7	19H1849	CAP SCREW	2		5/16" X 1-1/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
8	19H1905	CAP SCREW	2	601301-	5/16" X 1"
	12H303	LOCK WASHER	2	601301-	5/16"
	14H785	NUT	2	601301-	5/16"
9	H126877	STRAP	1	601301-	

MAIN HYDRAULIC CONTROL VALVE SPRINGS AND POPPETS
(HYDROSTATIC DRIVE - CESSNA NO. 31522-BAB)(SERIAL NO. -620100)

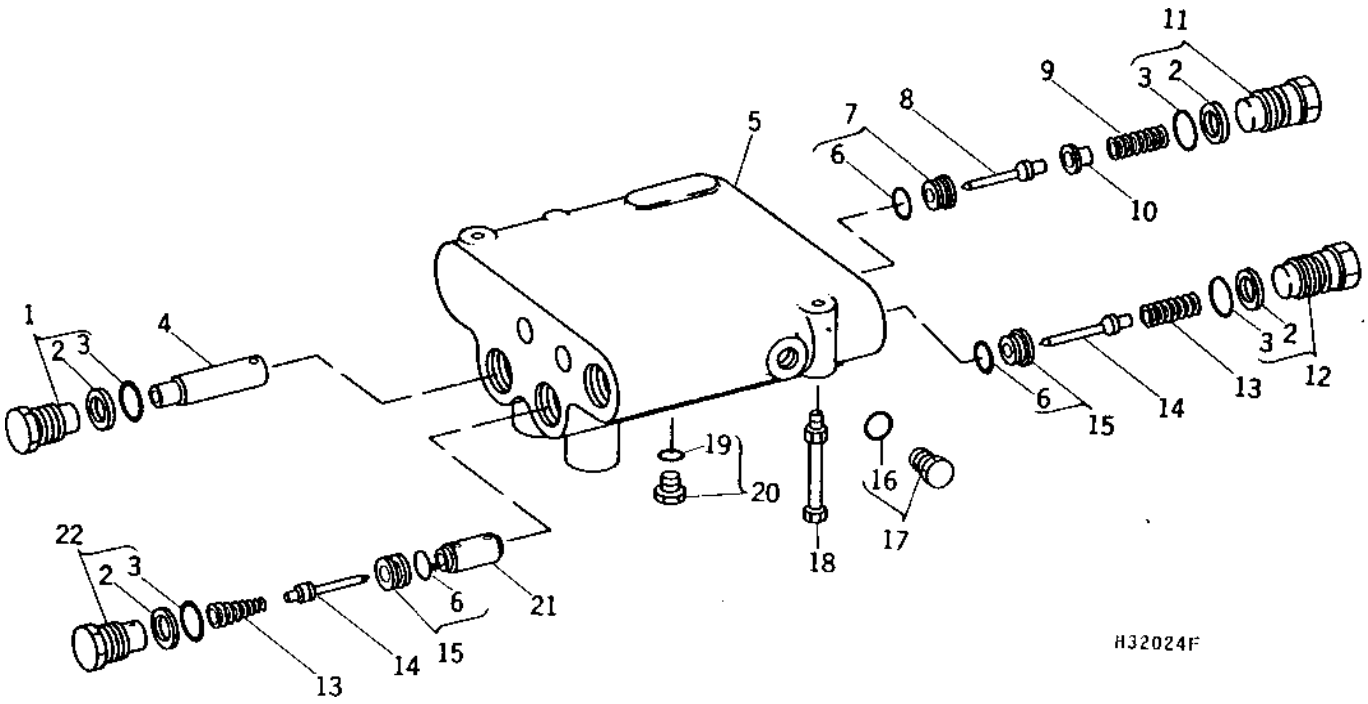
H32030F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH78791	DRAIN PLUG	1		
2	H35230	BACK-UP RING	4		(KIT AH78794)
3	T13119	O-RING	6		(KIT AH78794)
4	H81706	PLUNGER	1		
5	.....	HOUSING	1		
6	R459R	O-RING	2		(KIT AH78794)
7	AH20823	VALVE SEAT INSERT	1		
8	AH80223	POPPET	1		(KIT AH78794)
9	H84537	GUIDE	1		(KIT AH78794)
10	H81705	SPRING	1		
11	AN110777	PLUG	1		
12	AH97133	PLUG	1		
13	R28782	O-RING	1		
14	R51031	FITTING	1		
15	19H1913	CAP SCREW	2		5/16" X 2-1/4"
	14H785	NUT	2		5/16"
16	E56086	O-RING	1		(KIT AH78794)
17	AH62843	FITTING	1		
18	R26448	O-RING	1		
19	AH87721	FITTING	1		
20	E62244	PLUNGER	1		
21	AH78793	SEAT	2		
22	AN30940	POPPET	2		(KIT AH78794)
23	N111493	SPRING	2		
24	AN110775	FITTING	1		
..	AH88804	CONTROL VALVE	1	-1990	(SUB AH125747) (REMANUFACTURED)
..	AH78794	SEAL KIT	1		KIT, SEAL REPAIR
..	AH125747	CONTROL VALVE	1		

MAIN HYDRAULIC CONTROL VALVE SPRINGS AND POPPETS
(SIDEHILL-CESSNA NO. 31522-AAW)(SERIAL NO. -620100)

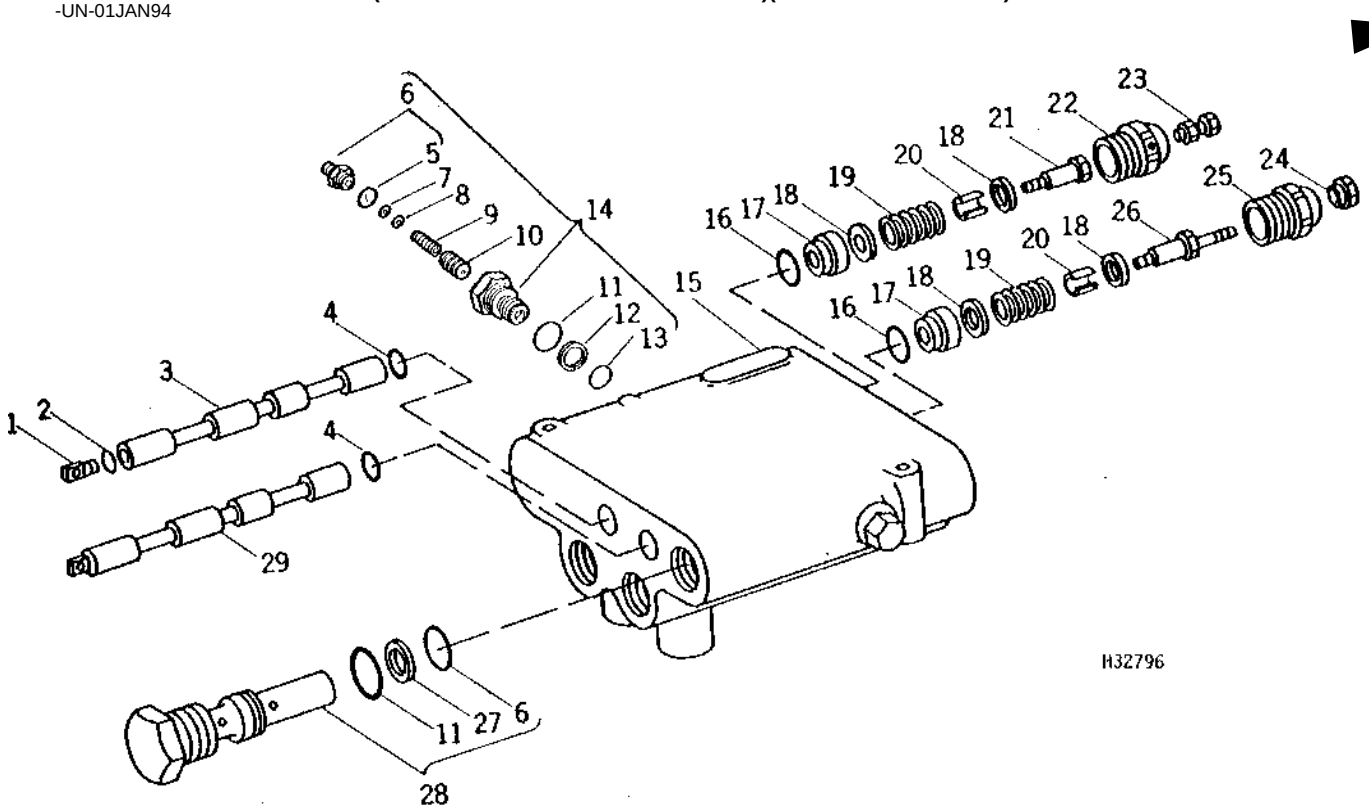
H32024F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH78791	DRAIN PLUG	1		
2	H35230	BACK-UP RING	4		(KIT AH78794)
3	T13119	O-RING	6		(KIT AH78794)
4	H81706	PLUNGER	1		
5	.....	HOUSING	1		
6	R459R	O-RING	3		(KIT AH78794)
7	AH20823	VALVE SEAT INSERT	1		
8	AH80223	POPPET	1		(KIT AH78794)
9	H81705	SPRING	1		
10	H84537	GUIDE	1		(KIT AH78794)
11	AN110777	PLUG	1		
12	AH78789	FITTING	1		
13	N111493	SPRING	2		
14	AN30940	POPPET	2		(KIT AH78794)
15	AH78793	SEAT	2		
16	R28782	O-RING	1		
17	R51031	FITTING	1		
18	19H1913	CAP SCREW	2		5/16" X 2-1/4"
	14H785	NUT	2		5/16"
19	E56086	O-RING	1		(KIT AH78794)
20	AH62843	FITTING	1		
21	H80448	PLUNGER	1		
22	AN110775	FITTING	1		
..	AH88804	CONTROL VALVE	1	-1990	(SUB AH125747) (REMANUFACTURED)
..	AH78794	SEAL KIT	1		KIT, SEAL REPAIR
..	AH125747	CONTROL VALVE	1		

MAIN HYDRAULIC CONTROL VALVE SPOOLS AND RELIEF VALVE
(HYDROSTATIC DRIVE - CESSNA NO. 31522-BAB)
(SIDEHILL - CESSNA NO. 31522-AAW)(SERIAL NO. -620100)

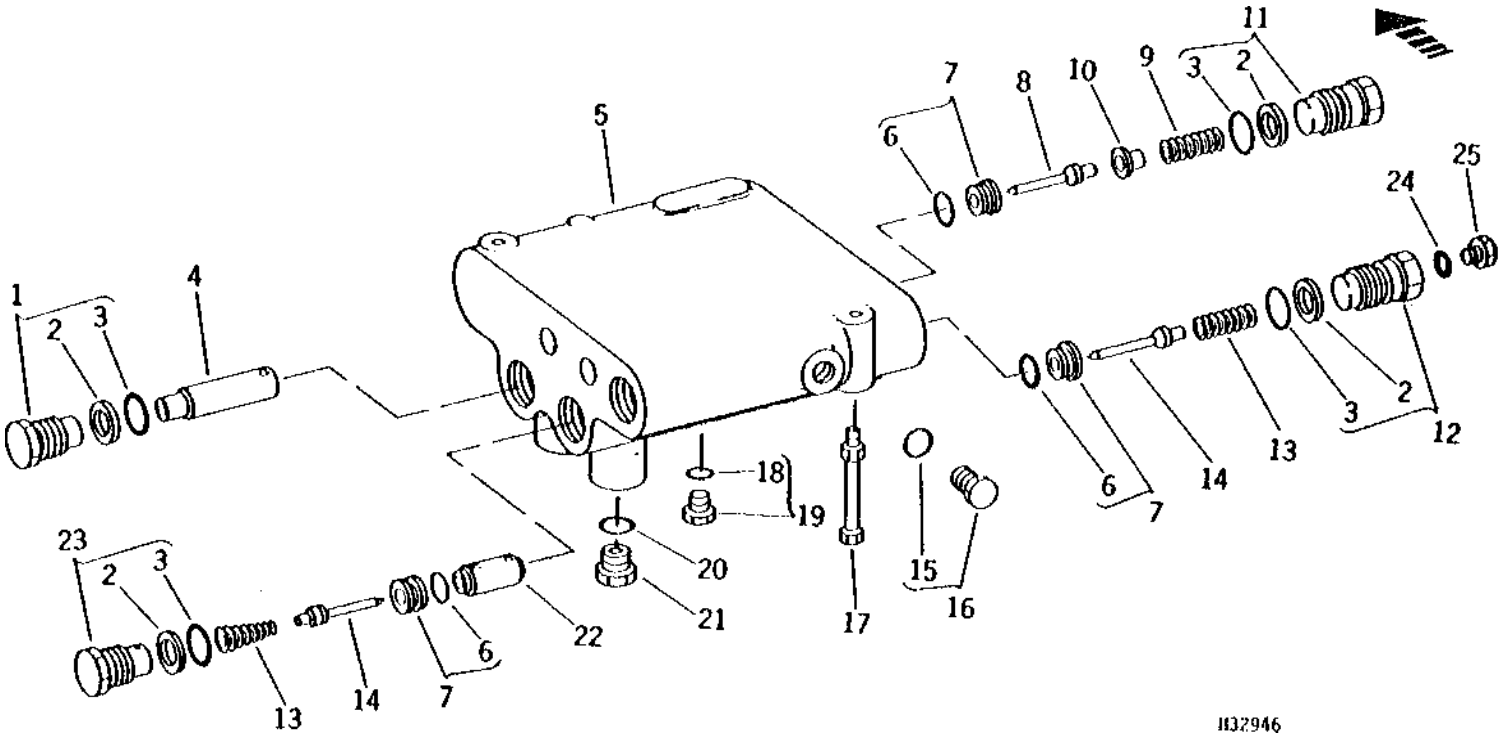
H32796 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	.....	PLUG	1		
2	.....	O-RING	1		
3	.....	SPOOL	1		(HEADER LIFT)
4	.....	O-RING	2		(KIT AH78794)
5	P46051	O-RING	1		(KIT AH78796 AND AH78794)
6	AH91802	CONNECTOR	1	-356836	(AUTOMATIC HEADER HEIGHT CONTROL) (SUB AH101625)
7	H102493	ORIFICE	1		
8	.....	WASHER	AR		
9	.....	SPRING	1		
10	.....	POPPET	1		
11	T13119	O-RING	6		(KIT AH78794 AND AH78796)
12	N140001	BACK-UP RING	1		(KIT AH78796 AND AH78794)
13	R27166	O-RING	1		(KIT AH78796)
14	AH89045	VALVE	1	-354147	(SUB AH101625)
	AH101625	CONTROL VALVE	1		
15	.....	HOUSING	1		
16	R375R	O-RING	3		(KIT AH78794)
17	N111488	BUSHING	2		
18	N31767	WASHER	4		
19	H60819	SPRING	2		
20	H62801	BUSHING	2		
21	H63987	CAP SCREW	1		
22	AH78797	PLUG	1		
23	19H2551	CAP SCREW	1		5/16" X 3/4"
	14H882	NUT	1		5/16"
24	H80459	LOCK NUT	1		
25	H80456	CAP	1		
26	H80455	SCREW	1		
27	H63357	BACK-UP RING	1		(KIT AH78794)
28	AW13064	RELIEF VALVE	1		
	AH92613	RELIEF VALVE	1		(USE WITH 643,644,645 CORN HEADS AND 653A, 654A ROW-CROP HEADS)
29	.....	SPOOL	1		(HYDRAULIC REEL LIFT)
..	AH88804	CONTROL VALVE	1	-1990	(SUB AH125747) (REMANUFACTURED)
..	AH78794	SEAL KIT	1		KIT, SEAL REPAIR (CONTROL VALVE)
..	AH78796	SEAL KIT	1		KIT, SEAL REPAIR (FLOW CONTROL PLUG)

MAIN HYDRAULIC CONTROL VALVE SPRINGS AND POPPETS
(HYDROSTATIC DRIVE - CESSNA NO. 31522-AAT)(SERIAL NO. -620100)

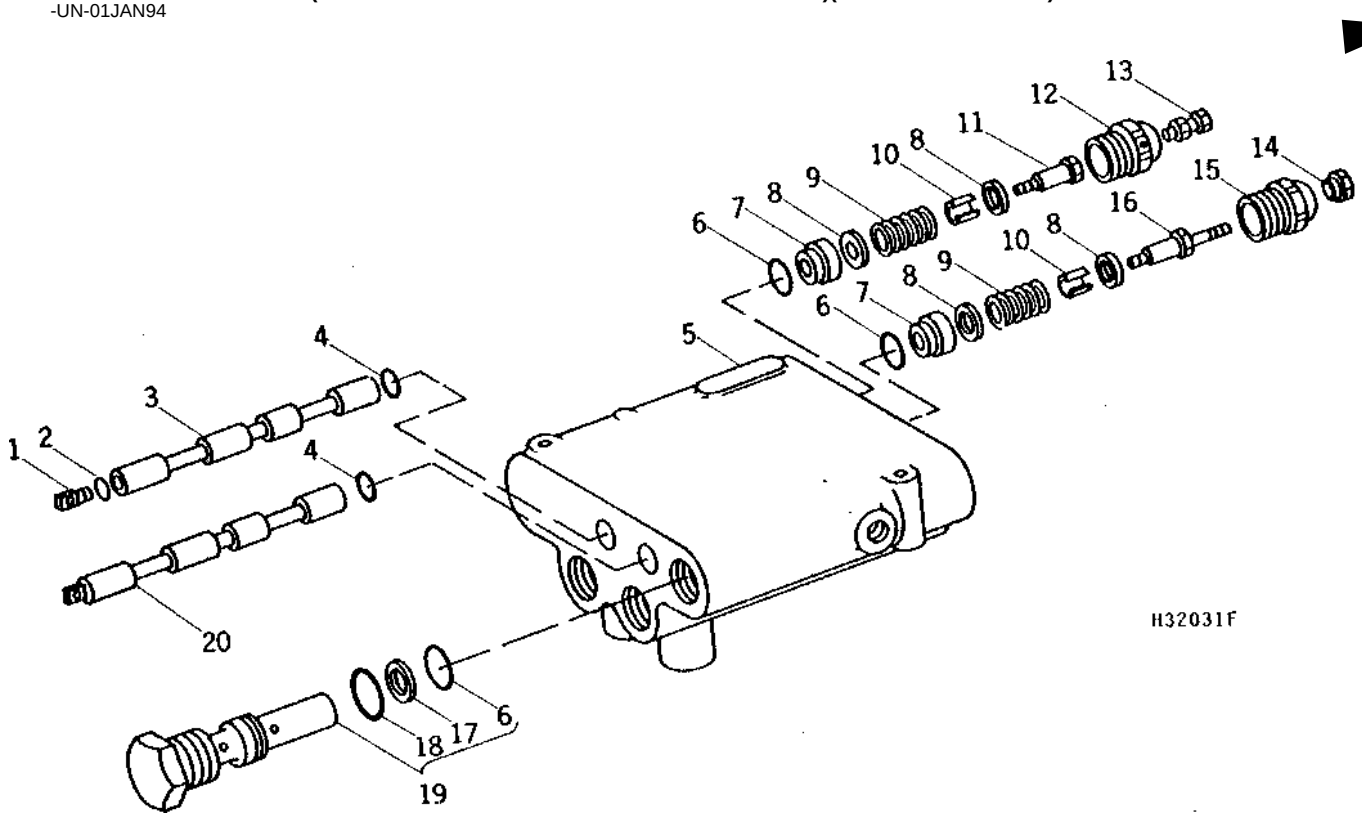
H32946 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH78791	DRAIN PLUG	1		
2	H35230	BACK-UP RING	4		(KIT AH78794)
3	T13119	O-RING	5		(KIT AH78794)
4	H81706	PLUNGER	1		
5	.....	HOUSING	1		
6	R459R	O-RING	3		(KIT AH78794)
7	AH78793	SEAT	2		
8	AH80223	POPPET	1		(KIT AH78794)
9	H81705	SPRING	1		
10	H84537	GUIDE	1		(KIT AH78794)
11	AN110777	PLUG	1		
12	AH78789	FITTING	1		
13	N111493	SPRING	2		
14	AN30940	POPPET	2		(KIT AH78794)
15	R28782	O-RING	1		
16	R51031	FITTING	1		
17	19H1913	CAP SCREW	2		5/16" X 2-1/4"
	14H785	NUT	2		5/16"
18	E56086	O-RING	1		(KIT AH78794)
19	AH62843	FITTING	1		
20	R26448	O-RING	1		
21	R27218	FITTING PLUG	1		
22	H80448	PLUNGER	1		
23	AN110775	FITTING	1		
24	R26448	O-RING	1		
25	R27218	FITTING PLUG	1		
..	AH88804	CONTROL VALVE	1	-1990	(SUB AH125747) (REMANUFACTURED)
..	AH78794	SEAL KIT	1		KIT, SEAL REPAIR
..	AH125747	CONTROL VALVE	1		

MAIN HYDRAULIC CONTROL VALVE SPOOLS AND RELIEF VALVE
(HYDROSTATIC DRIVE - CESSNA NO. 31522-AAT)(SERIAL NO. -620100)

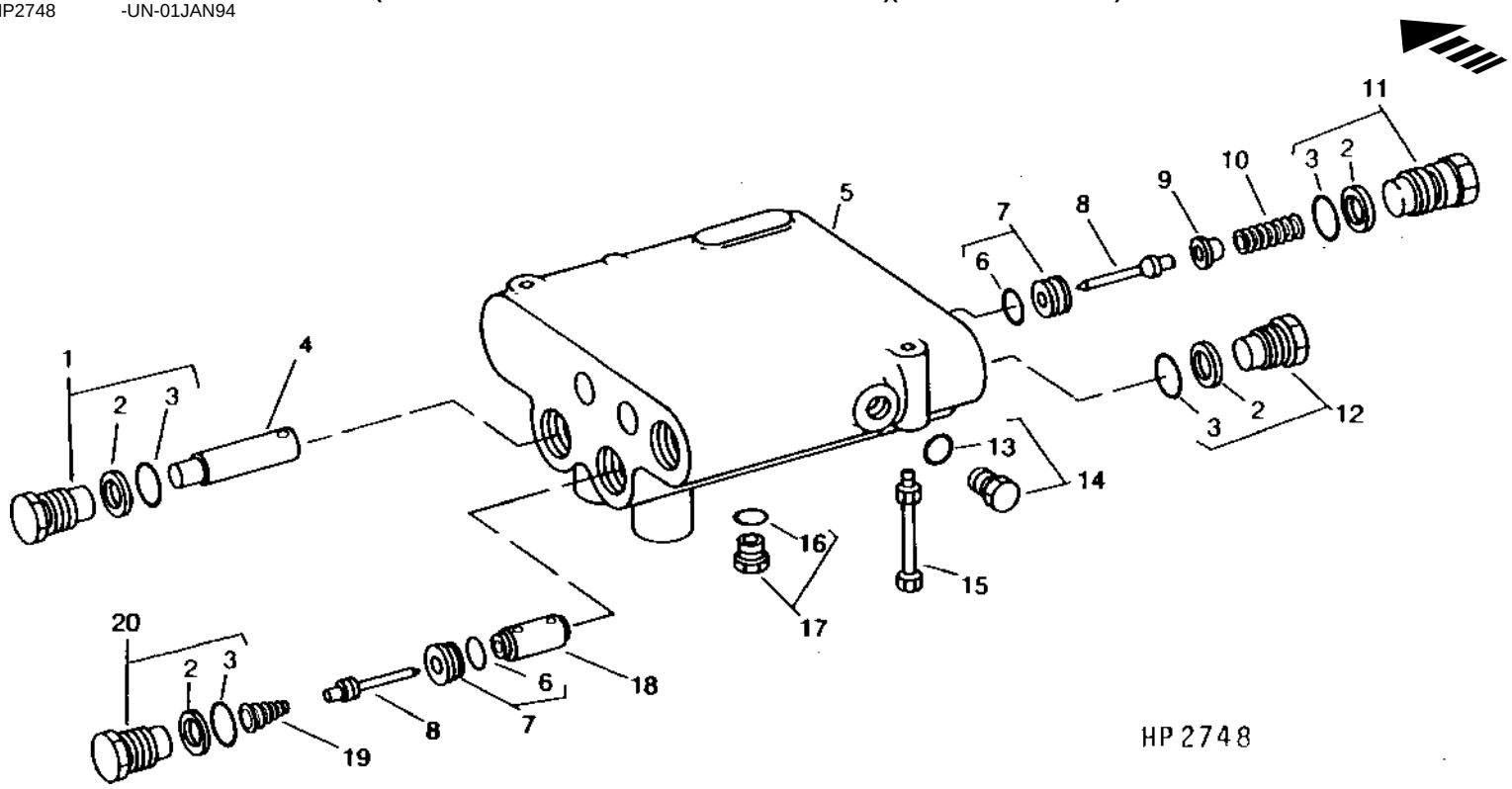
H32031F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	.....	PLUG	1		
2	.....	O-RING	1		
3	.....	SPOOL	1		(HEADER LIFT)
4	.....	O-RING	2		(KIT AH78794)
5	.....	HOUSING	1		
6	R375R	O-RING	3		(KIT AH78794)
7	N111488	BUSHING	2		
8	N31767	WASHER	4		
9	H60819	SPRING	2		
10	H62801	BUSHING	2		
11	H63987	CAP SCREW	1		
12	AH78797	PLUG	1		
13	19H2551	CAP SCREW	1		5/16" X 3/4"
	14H882	NUT	1		5/16"
14	H80459	LOCK NUT	1		
15	H80456	CAP	1		
16	H80455	SCREW	1		ADJUSTING
17	H63357	BACK-UP RING	1		(KIT AH78794)
18	T13119	O-RING	5		(KIT AH78794)
19	AW13064	RELIEF VALVE	1		
	AH92613	RELIEF VALVE	1		(USE WITH 654A ROW-CROP HEAD)
20	.....	SPOOL	1		(HYDRAULIC REEL LIFT)
..	AH88804	CONTROL VALVE	1	-1990	(SUB AH125747) (REMANUFACTURED)
..	AH78794	SEAL KIT	1		KIT, SEAL REPAIR
..	AH125747	CONTROL VALVE	1		

MAIN HYDRAULIC CONTROL VALVE SPRINGS AND POPPETS
(HYDROSTATIC DRIVE - CESSNA NO. 31522-BAR)(SERIAL NO. 620101-)

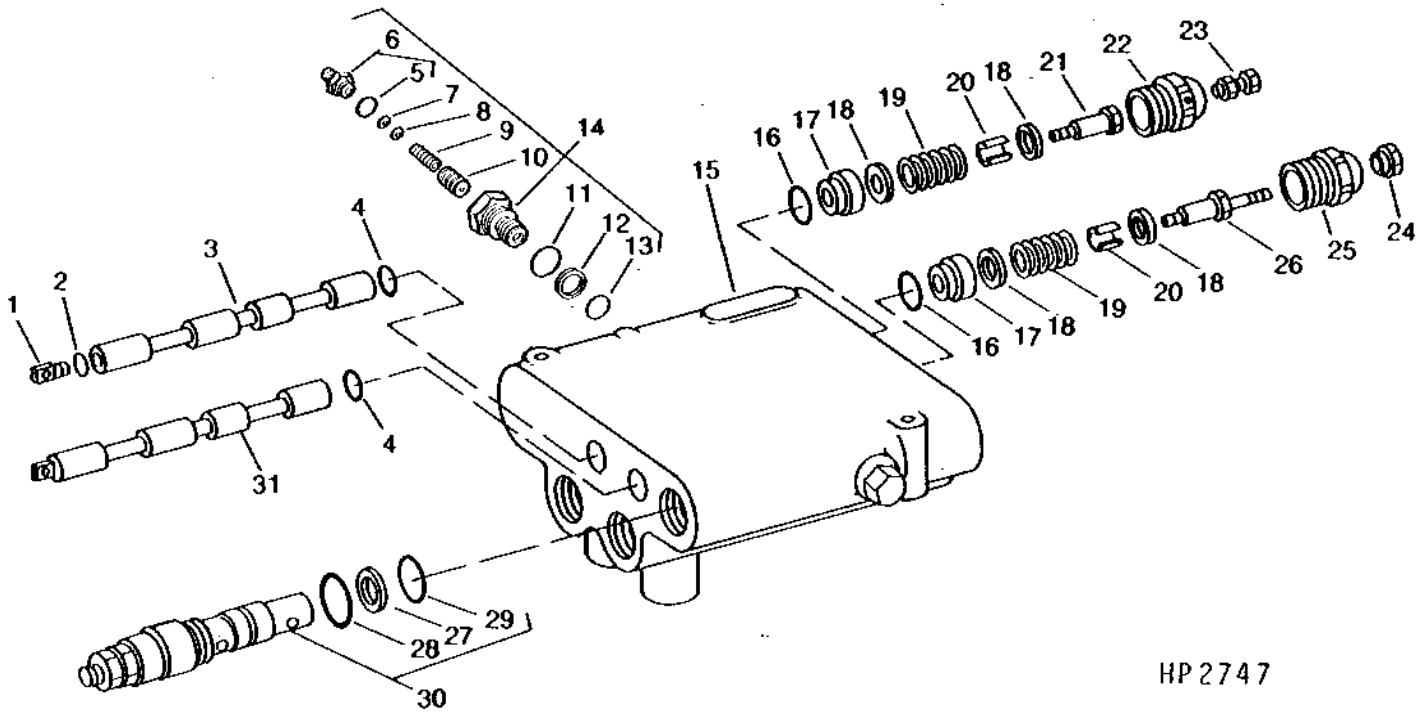
HP2748 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH78791	DRAIN PLUG	1		
2	H35230	BACK-UP RING	4		(KIT AH127845)
3	T13119	O-RING	4		(KIT AH127845)
4	H131477	PLUNGER	1		
5	.....	HOUSING	1		
6	Z29304	O-RING	2		(KIT AH127845)
7	AN114602	SEAT	2		
8	AH80223	POPPET	2		(KIT AH127845)
9	N193166	EYELET	1		(KIT AH127845)
10	E62245	SPRING	1		
11	AN191872	ADAPTER	1		
12	AH97133	PLUG	1		
13	R28782	O-RING	1		(KIT AH127845)
14	R51031	FITTING	1		
15	19H1913	CAP SCREW	2		5/16" X 2-1/4"
	14H785	NUT	2		5/16"
16	E56086	O-RING	1		(KIT AH127845)
17	AH62843	FITTING	1		
18	H131476	PLUNGER	1		
19	N111493	SPRING	1		
20	AN110775	FITTING	1		
..	AH127661	CONTROL VALVE	1		2 SPOOL, (REMANUFACTURED)
..	AH127845	SEAL KIT	1		SEAL REPAIR

MAIN HYDRAULIC CONTROL VALVE SPOOLS AND RELIEF VALVE
(CESSNA NO. 31522-BAR)(SERIAL NO. 620101-)

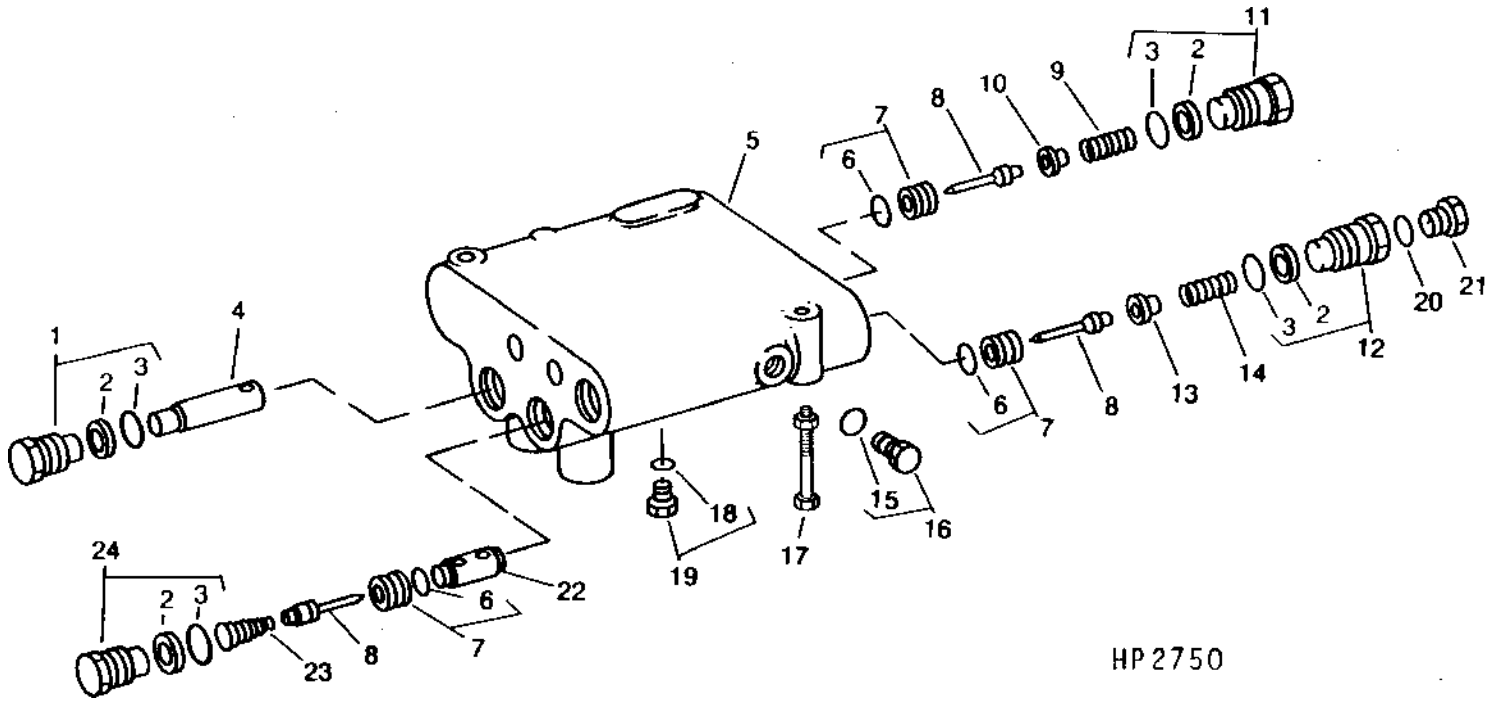
HP2747 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H80460	CLEVIS	1		
2	A3917R	O-RING	1		(KIT AH127845)
3	.....	SPOOL	1		(HEADER LIFT)
4	H36256	O-RING	2		(KIT AH127845)
5	P46051	O-RING	1		(KIT AH78796 AND AH127845)
6	.....	CONNECTOR	1		(AUTOMATIC HEADER HEIGHT CONTROL)
7	H102493	ORIFICE	1		
8	.....	WASHER	AR		
9	.....	SPRING	1		
10	.....	POPPET	1		
11	T13119	O-RING	6		(KIT AH127845 AND AH78796)
12	N140001	BACK-UP RING	1		(KIT AH78796 AND AH127845)
13	R27166	O-RING	1		(KIT AH127845)
14	AH101625	CONTROL VALVE	1		
15	.....	HOUSING	1		
16	H132571	O-RING	2		(KIT AH127845)
17	N111488	BUSHING	2		
18	N31767	WASHER	4		
19	H60819	SPRING	2		
20	H62801	BUSHING	2		
21	H63987	CAP SCREW	1		
22	AH78797	PLUG	1		
23	19H2551	CAP SCREW	1		5/16" X 3/4"
	14H882	NUT	1		5/16"
24	H80459	LOCK NUT	1		
25	H80456	CAP	1		
26	H80455	SCREW	1		
27	H132651	BACK-UP RING	1		(KIT AH127845)
28	U46731	O-RING	1		(KIT AH127845)
29	H30843	O-RING	1		(KIT AH127845)
30	AH126201	RELIEF VALVE	1		
31	.....	SPOOL	1		(HYDRAULIC REEL LIFT)
..	AH127661	CONTROL VALVE	1		2 SPOOL, (REMANUFACTURED)
..	AH127845	SEAL KIT	1		SEAL REPAIR (CONTROL VALVE)
..	AH78796	SEAL KIT	1		SEAL REPAIR (FLOW CONTROL PLUG)

MAIN HYDRAULIC CONTROL VALVE SPRINGS AND POPPETS
(HYDROSTATIC DRIVE - CESSNA NO. 31522-BAU)(SERIAL NO. -620100)

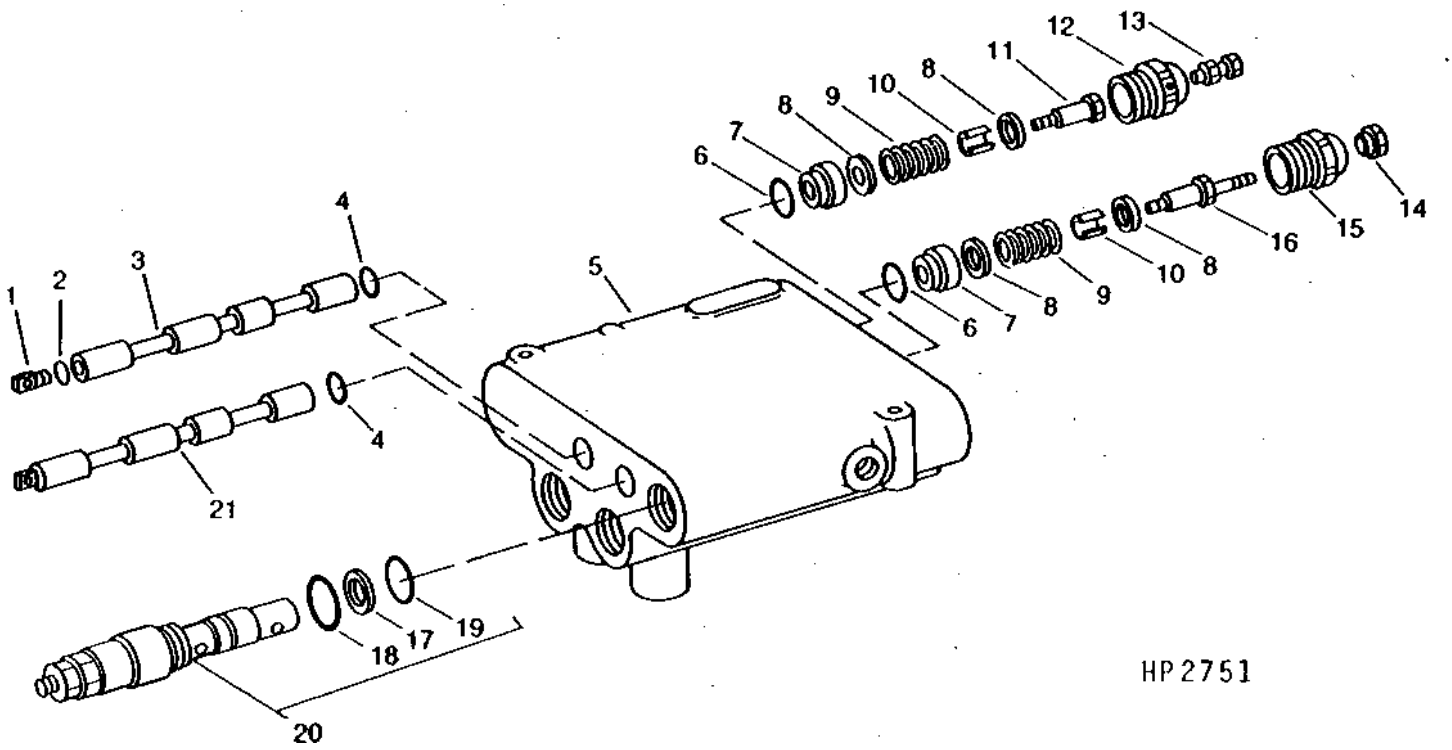
HP2750 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH78791	DRAIN PLUG	1		
2	H35230	BACK-UP RING	4		(KIT AH127846)
3	T13119	O-RING	5		(KIT AH127846)
4	H131477	PLUNGER	1		
5	.....	HOUSING	1		
6	Z29304	O-RING	3		(KIT AH127846)
7	AN114602	SEAT	3		
8	AH80223	POPPET	3		(KIT AH127846)
9	E62245	SPRING	1		
10	N193166	EYELET	1		(KIT AH127846)
11	AN191872	ADAPTER	1		
12	AH126571	ADAPTER	1		
13	H84537	GUIDE	1		(KIT AH127846)
14	H132509	COMPRESSION SPRING	1		
15	R28782	O-RING	1		(KIT AH127846)
16	R51031	FITTING	1		
17	19H1913	CAP SCREW	2		5/16" X 2-1/4"
	14H785	NUT	2		5/16"
18	E56086	O-RING	1		(KIT AH127846)
19	AH62843	FITTING	1		
20	R26448	O-RING	1		(KIT AH127846)
21	R27218	FITTING PLUG	1		
22	H132445	PLUNGER	1		
23	N111493	SPRING	1		
24	AN110775	FITTING	1		
..	AH125747	CONTROL VALVE	1		2 SPOOL, (REMANUFACTURED)
..	AH127846	SEAL KIT	1		SEAL REPAIR

MAIN HYDRAULIC CONTROL VALVE SPOOLS AND RELIEF VALVE
(HYDROSTATIC DRIVE - CESSNA NO. 31522-BAU)(SERIAL NO. -620100)

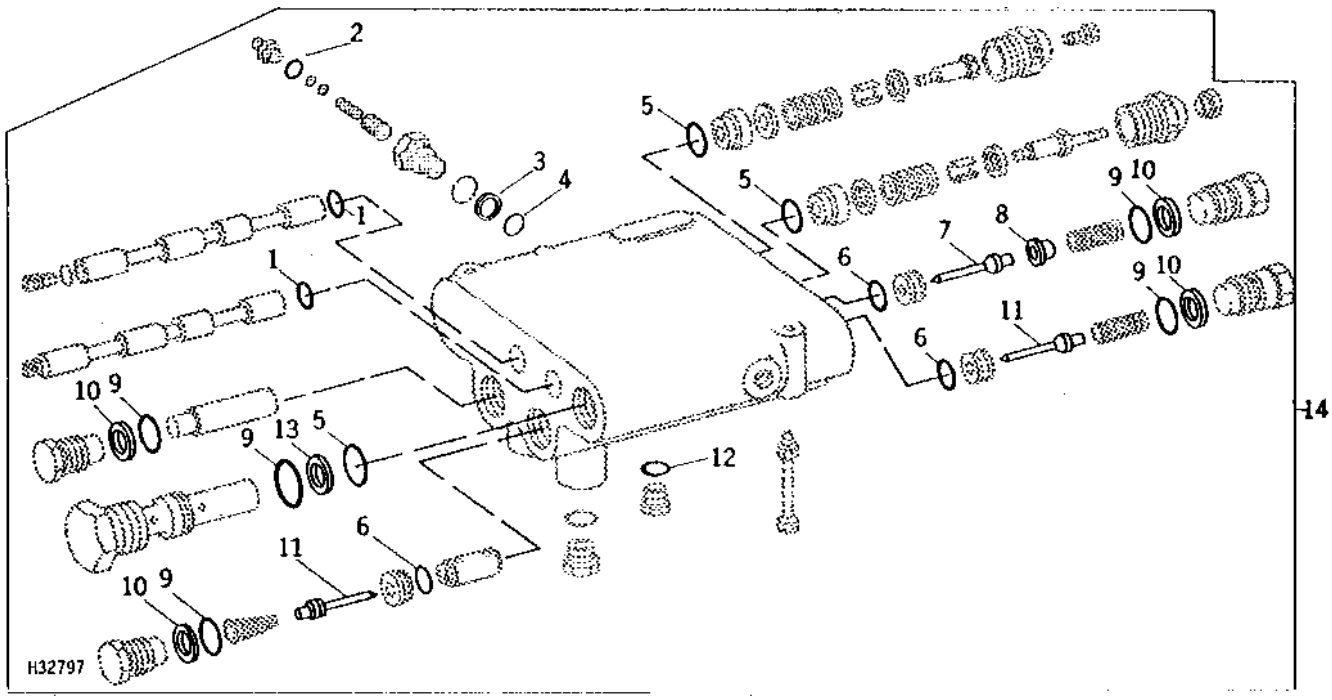
HP2751 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H80460	CLEVIS	1		
2	A3917R	O-RING	1		(KIT AH127846)
3	.....	SPOOL	1		(HEADER LIFT)
4	H36256	O-RING	2		(KIT AH127846)
5	.....	HOUSING	1		
6	H132571	O-RING	2		(KIT AH127846)
7	N111488	BUSHING	2		
8	N31767	WASHER	4		
9	H60819	SPRING	2		
10	H62801	BUSHING	2		
11	H63987	CAP SCREW	1		
12	AH78797	PLUG	1		
13	19H2551	CAP SCREW	1		5/16" X 3/4"
	14H882	NUT	1		5/16"
14	H80459	LOCK NUT	1		
15	H80456	CAP	1		
16	H80455	SCREW	1		ADJUSTING
17	H132651	BACK-UP RING	1		(KIT AH127846)
18	U46731	O-RING	1		(KIT AH127846)
19	H30843	O-RING	1		(KIT AH127846)
20	AH126706	RELIEF VALVE	1		
	AH126201	RELIEF VALVE	1		(USE WITH 654A ROW CROP HEAD)
21	.....	SPOOL	1		(HYDRAULIC REEL LIFT)
..	AH125747	CONTROL VALVE	1		2 SPOOL, (REMANUFACTURED)
..	AH127846	SEAL KIT	1		SEAL REPAIR

KIT, MAIN HYDRAULIC CONTROL VALVE
(HYDROSTATIC DRIVE - CESSNA NO. 31522-AAT,CESSNA NO. 31522-BAB)
(SIDEHILL - CESSNA NO. 31522-AAW)(SERIAL NO. -620100)

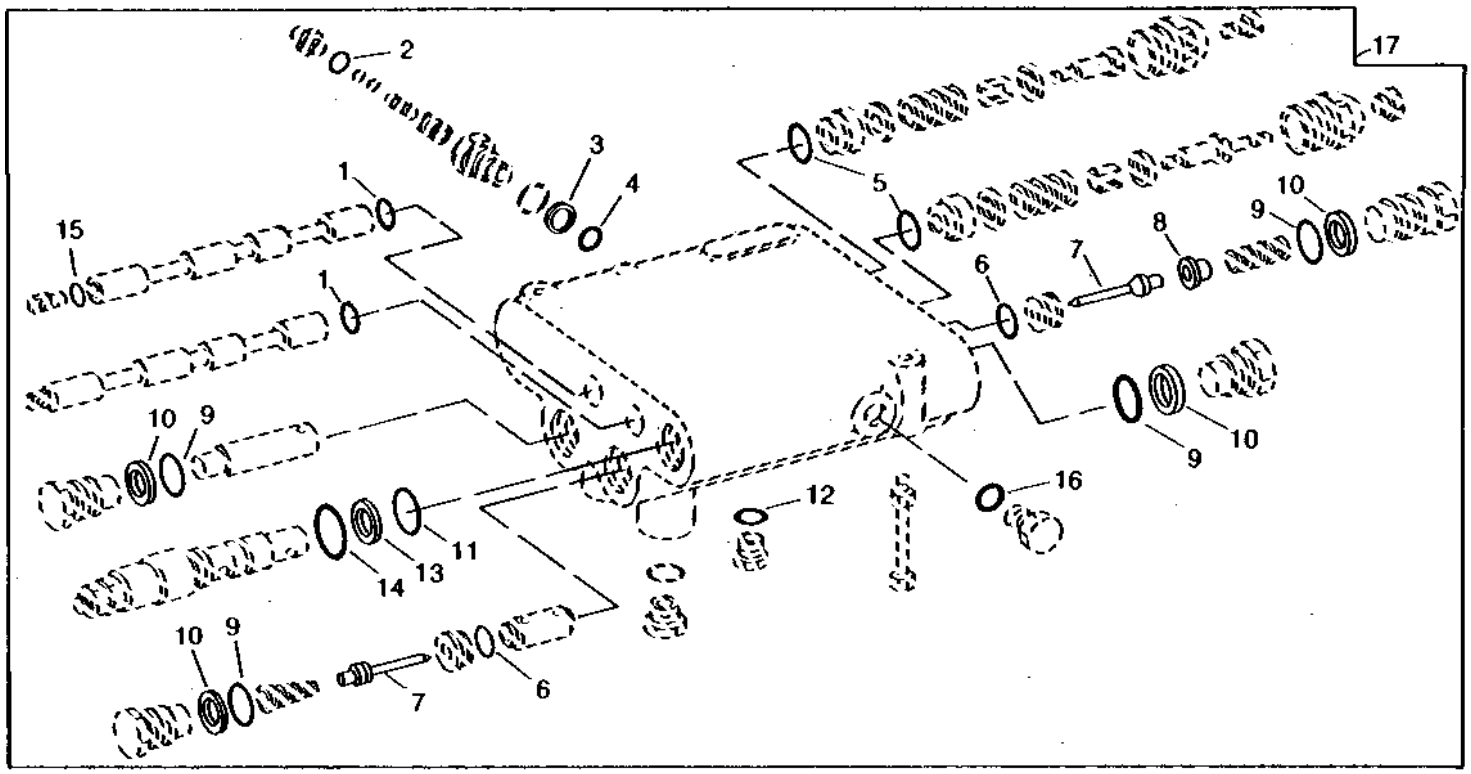
H32797 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	.....	O-RING	2		
2	P46051	O-RING	1		
3	N140001	BACK-UP RING	1		
4	R27166	O-RING	1		
5	R375R	O-RING	3		
6	R459R	O-RING	3		
7	AH80223	POPPET	1		
8	H84537	GUIDE	1		
9	T13119	O-RING	5		
10	H35230	BACK-UP RING	4		
11	AN30940	POPPET	2		
12	E56086	O-RING	1		
13	H63357	BACK-UP RING	1		
14	AH78794	SEAL KIT	1		

KIT, MAIN HYDRAULIC CONTROL VALVE
(CESSNA NO. 31522-BAR)(SERIAL NO. 620101-)

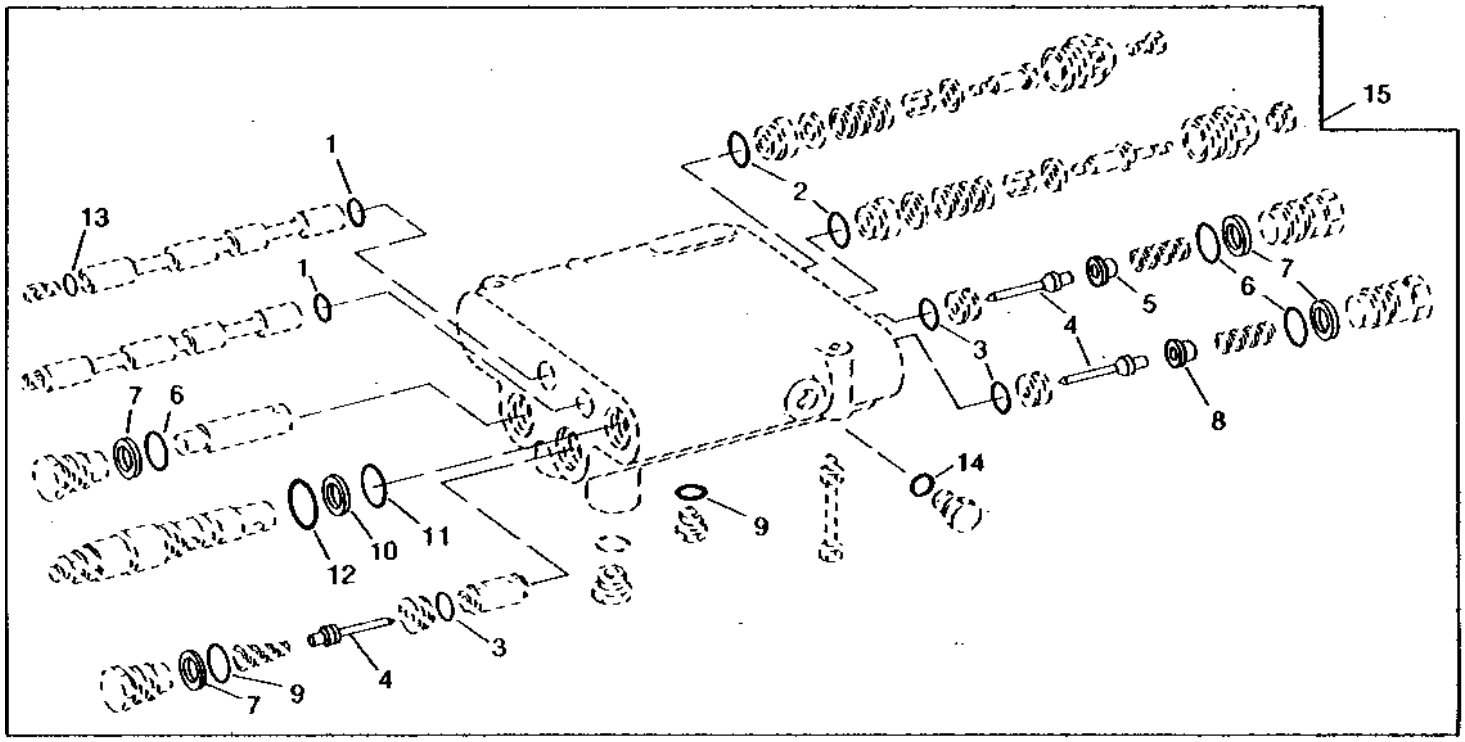
HP2749 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H36256	O-RING	2		
2	P46051	O-RING	1		
3	N140001	BACK-UP RING	1		
4	R27166	O-RING	1		
5	H132571	O-RING	2		
6	Z29304	O-RING	2		
7	AH80223	POPPET	2		
8	N193166	EYELET	1		
9	T13119	O-RING	5		
10	H35230	BACK-UP RING	4		
11	H30843	O-RING	1		
12	E56086	O-RING	1		
13	H132651	BACK-UP RING	1		
14	U46731	O-RING	1		
15	A3917R	O-RING	1		
16	R28782	O-RING	1		
17	AH127845	SEAL KIT	1		

KIT, MAIN HYDRAULIC CONTROL VALVE
(CESSNA NO. 31522-BAU)(SERIAL NO. -620100)

HP2752 -UN-01JAN94

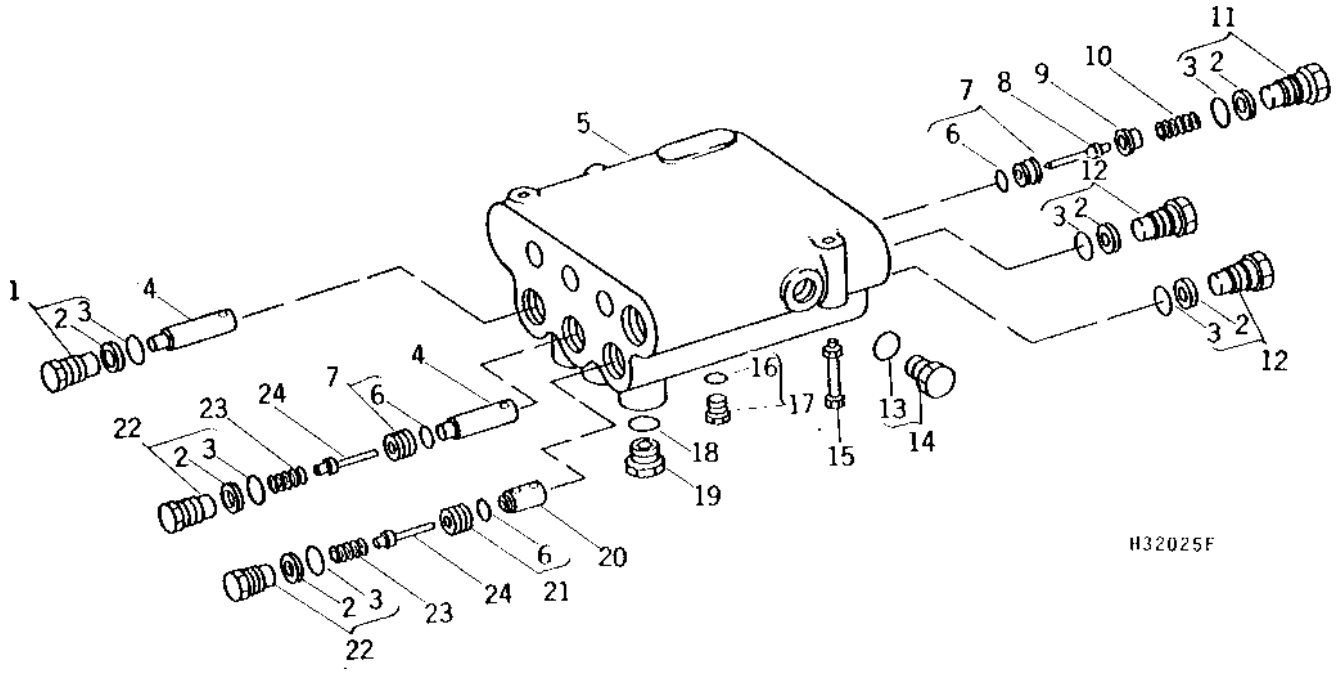


HP2752

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H36256	O-RING	2		
2	H132571	O-RING	2		
3	Z29304	O-RING	3		
4	AH80223	POPPET	3		
5	N193166	EYELET	1		
6	T13119	O-RING	4		
7	H35230	BACK-UP RING	4		
8	H84537	GUIDE	1		
9	E56086	O-RING	1		
10	H132651	BACK-UP RING	1		
11	H30843	O-RING	1		
12	U46731	O-RING	1		
13	A3917R	O-RING	1		
14	R28782	O-RING	1		
15	AH127846	SEAL KIT	1		

MAIN HYDRAULIC CONTROL VALVE SPRINGS AND POPPETS
(POSI-TORQ DRIVE - CESSNA NO. 31523-BAN)(SERIAL NO. -620100)

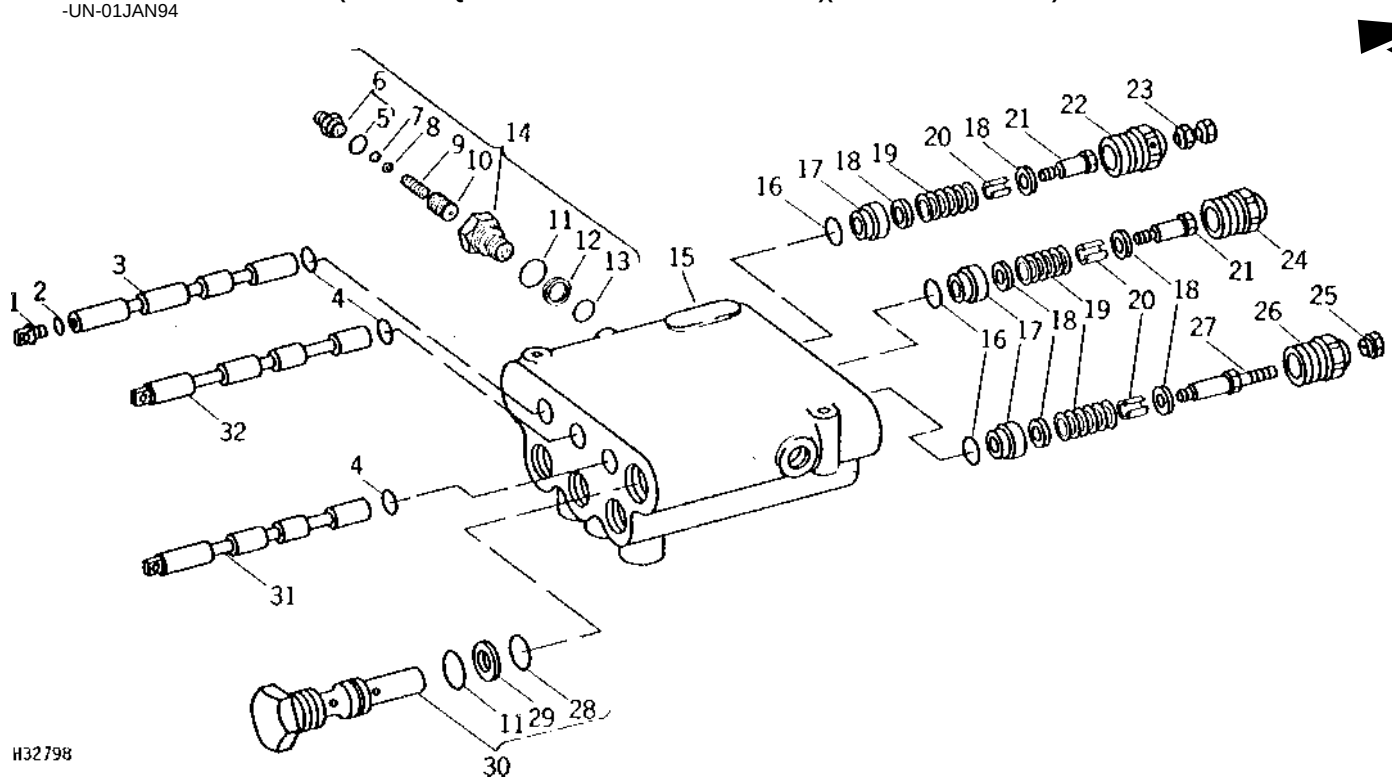
H32025F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH78791	DRAIN PLUG	1		
2	H35230	BACK-UP RING	6		(KIT AH78792)
3	T13119	O-RING	6		(KIT AH78792)
4	H81706	PLUNGER	2		
5	.....	HOUSING	1		
6	R459R	O-RING	3		(KIT AH78792)
7	AH20823	VALVE SEAT INSERT	2		
8	AH80223	POPPET	1		(KIT AH78792)
9	H84537	GUIDE	1		(KIT AH78792)
10	H81705	SPRING	1		
11	AN110777	PLUG	1		
12	AH97133	PLUG	2		
13	R28782	O-RING	1		
14	R51031	FITTING	1		
15	19H1913	CAP SCREW	2		5/16" X 2-1/4"
	14H785	NUT	2		5/16"
16	E56086	O-RING	1		
17	AH62843	FITTING	1		
18	R26448	O-RING	1		
19	AH87721	FITTING	1		
20	E62244	PLUNGER	1		
21	AH78793	SEAT	1		
22	AN110775	FITTING	2		
23	N111493	SPRING	2		
24	AN30940	POPPET	2		(KIT AH78792)
..	AH88803	VALVE	1		(REMANUFACTURED)
..	AH78792	KIT	1		SEAL REPAIR

MAIN HYDRAULIC CONTROL VALVE SPOOLS AND RELIEF VALVE
(POSI-TORQ DRIVE - CESSNA NO. 31523-BAN)(SERIAL NO. -620100)

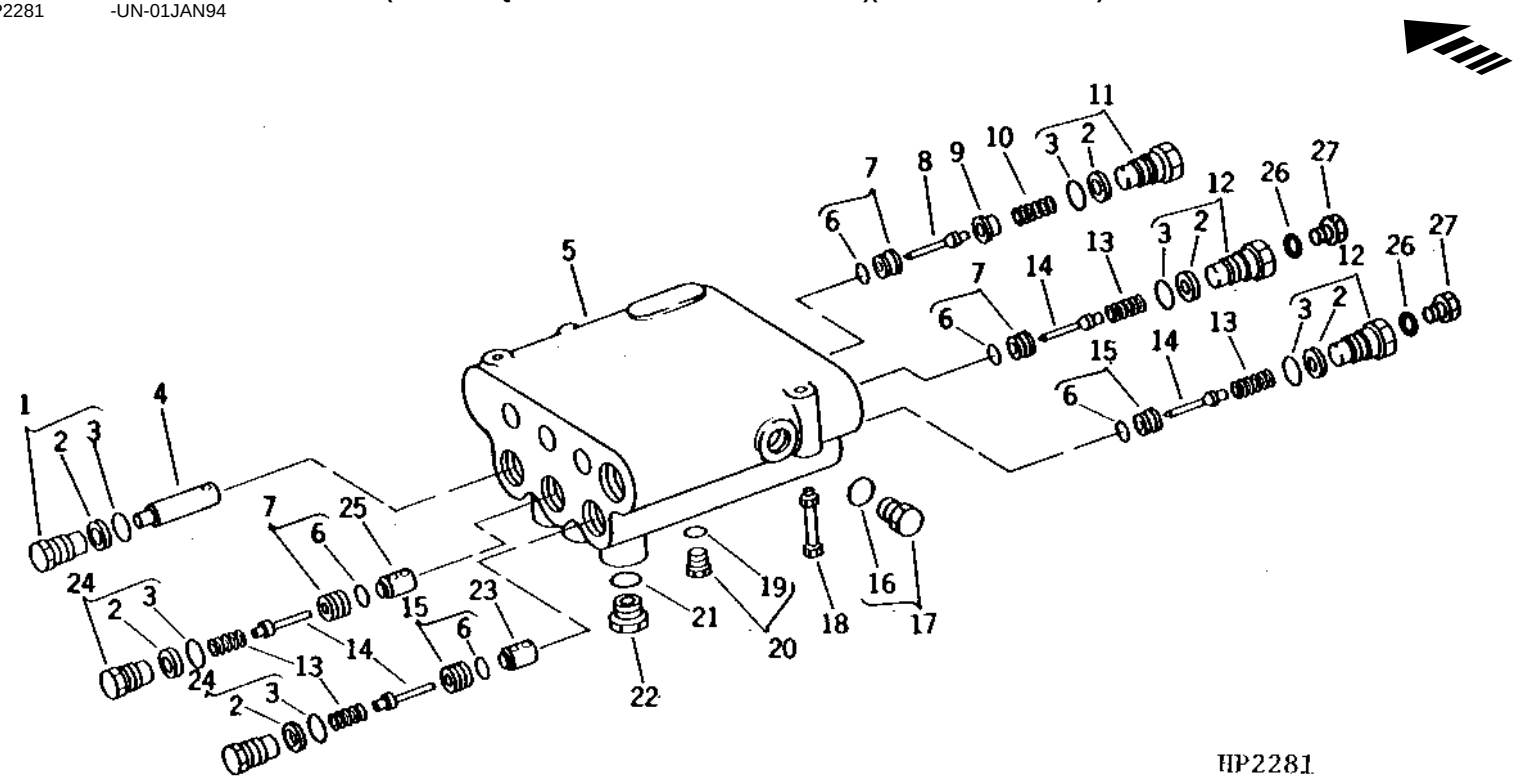
H32798 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	.....	PLUG	1		
2	.....	O-RING	1		(KIT AH78792)
3	.....	SPOOL	1		(HEADER LIFT)
4	.....	RING	3		(KIT AH78792)
5	P46051	O-RING	1		(KIT AH78796)
6	AH91802	CONNECTOR	1	-356836	(AUTOMATIC HEADER HEIGHT CONTROL) (SUB AH101625)
7	H102493	ORIFICE	1		
8	.....	WASHER	AR		
9	.....	SPRING	1		
10	.....	POPPET	1		
11	T13119	O-RING	1		(KIT AH78792 AND AH78796)
12	N140001	BACK-UP RING	1		(KIT AH78792 AND AH78796)
13	R27166	O-RING	1		(KIT AH78796)
14	AH89045	VALVE	1	-354147	(SUB AH101625)
	AH101625	CONTROL VALVE	1		
15	.....	HOUSING	1		
16	R459R	O-RING	3		(KIT AH78792)
17	N111488	BUSHING	3		
18	N31767	WASHER	6		
19	H60819	SPRING	3		
20	H62801	BUSHING	3		
21	H63987	SCREW	2		
22	AH78797	PLUG	1		
23	19H2551	CAP SCREW	1		5/16" X 3/4"
	14H882	NUT	1		5/16"
24	AH78788	PLUG	1		
25	H80459	LOCK NUT	1		
26	H80456	CAP	1		
27	H80455	SCREW	1		
28	R375R	O-RING	1		
29	H63357	BACK-UP RING	1		(KIT AH78792)
30	AW13064	RELIEF VALVE	1		
	AH92613	RELIEF VALVE	1		(USE WITH 643,644,645 CORN HEADS AND 653A, 654A ROW-CROP HEADS)
31	.....	SPOOL	1		(HYDRAULIC REEL LIFT)
32	.....	SPOOL	1		(POSI-TORQ GROUND SPEED)
..	AH88803	VALVE	1		(REMANUFACTURED)
..	AH78792	KIT	1		SEAL REPAIR (CONTROL VALVE)
..	AH78796	SEAL KIT	1		SEAL REPAIR (FLOW CONTROL PLUG)

MAIN HYDRAULIC CONTROL VALVE SPRINGS AND POPPETS
(POSI-TORQ DRIVE - CESSNA NO. 31523-AAZ)(SERIAL NO. -620100)

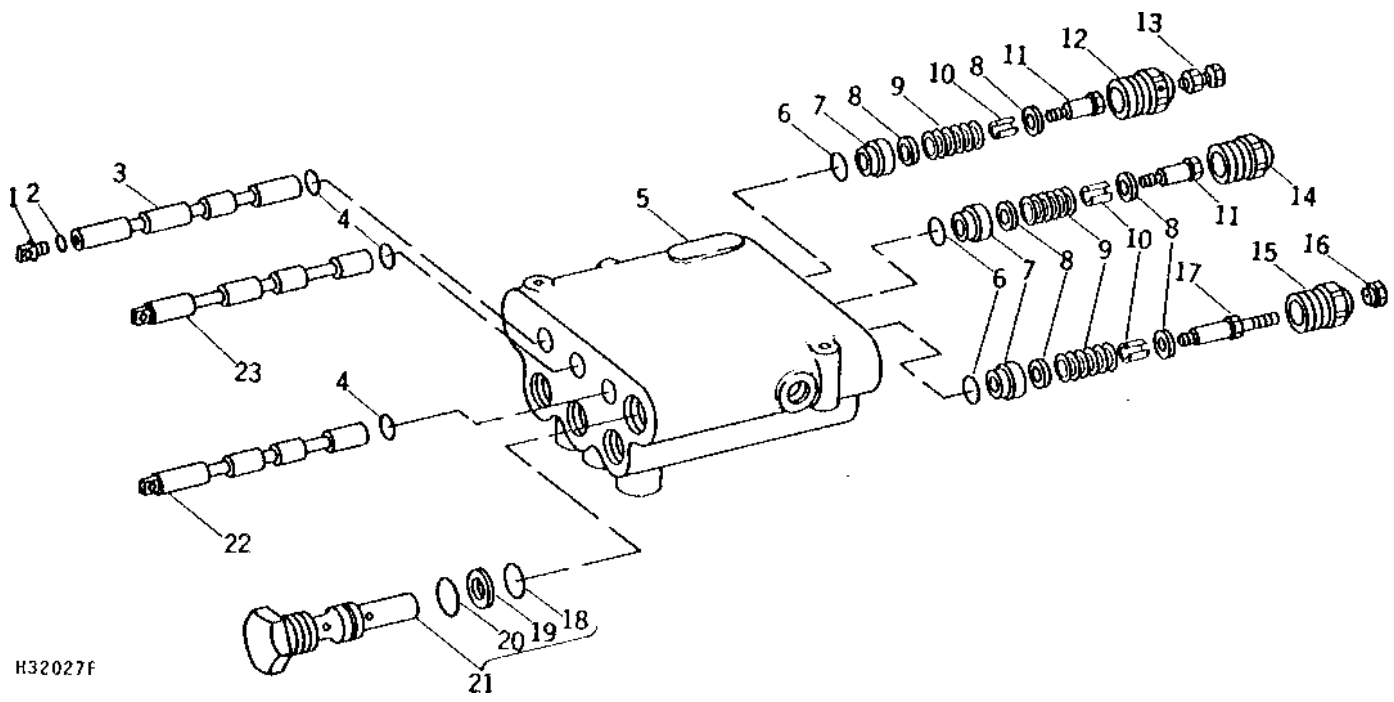
HP2281 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH78791	DRAIN PLUG	1		
2	H35230	BACK-UP RING	6		(KIT AH78792)
3	T13119	O-RING	6		(KIT AH78792)
4	H81706	PLUNGER	1		
5	.....	HOUSING	1		
6	R459R	O-RING	5		(KIT AH78792)
7	AH20823	VALVE SEAT INSERT	3		
8	AH80223	POPPET	1		(KIT AH78792)
9	H84537	GUIDE	1		(KIT AH78792)
10	H81705	SPRING	1		
11	AN110777	PLUG	1		
12	AH78789	FITTING	2		
13	N111493	SPRING	4		
14	AN30940	POPPET	4		(KIT AH78792)
15	AH78793	SEAT	2		
16	R28782	O-RING	1		
17	R51031	FITTING	1		
18	19H1913	CAP SCREW	2		5/16" X 2-1/4"
	14H785	NUT	2		5/16"
19	E56086	O-RING	1		
20	AH62843	FITTING	1		
21	R26448	O-RING	1		
22	R27218	FITTING PLUG	1		
23	H80448	PLUNGER	1		
24	AN110775	FITTING	2		
25	N31766	PLUNGER	1		
26	R26448	O-RING	2		
27	R27218	FITTING PLUG	2		
..	AH88803	VALVE	1		(REMANUFACTURED)
..	AH78792	KIT	1		SEAL REPAIR

MAIN HYDRAULIC CONTROL VALVE SPOOLS AND RELIEF VALVE
(POSI-TORQ DRIVE - CESSNA NO. 31523-AAZ)(SERIAL NO. -620100)

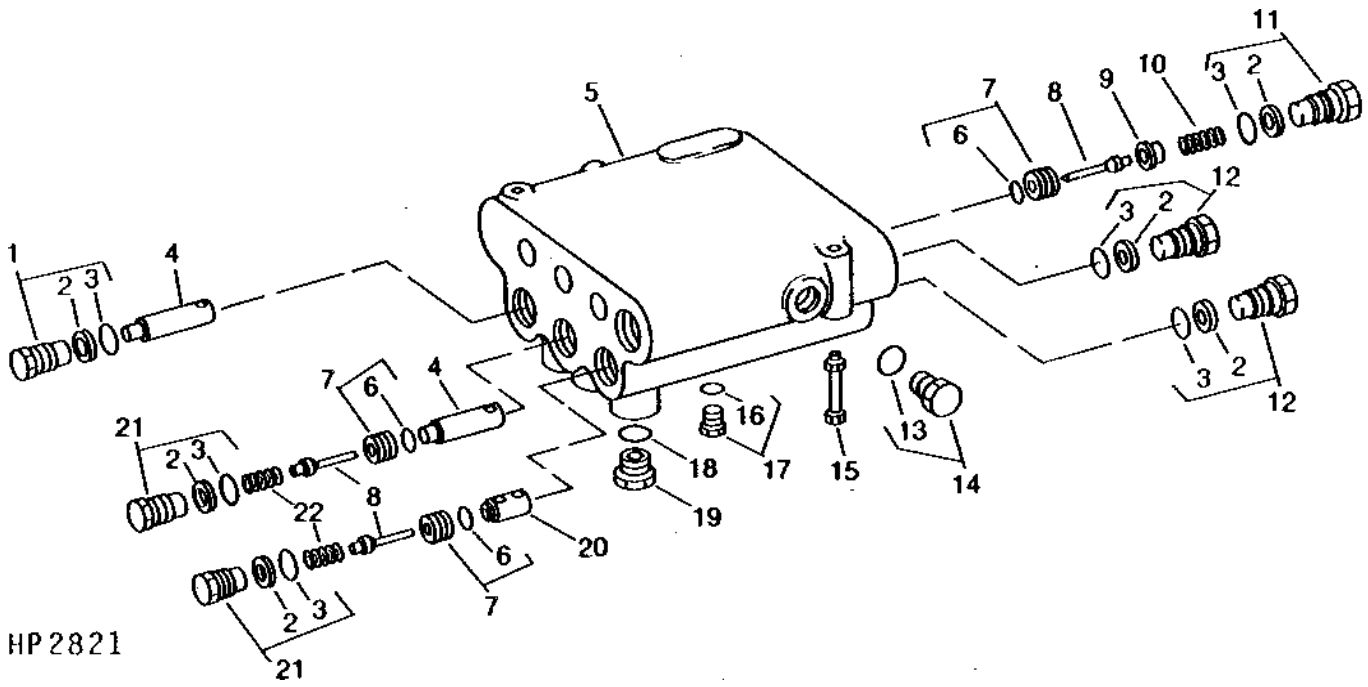
H32027F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	.....	PLUG	1		
2	.....	O-RING	1		(KIT AH78792)
3	.....	SPOOL	1		(HEADER LIFT)
4	.....	O-RING	3		(KIT AH78792)
5	.....	HOUSING	1		
6	R459R	O-RING	3		(KIT AH78792)
7	N111488	BUSHING	3		
8	N31767	WASHER	6		
9	H60819	SPRING	3		
10	H62801	BUSHING	3		
11	H63987	CAP SCREW	2		SPOOL
12	AH78797	PLUG	1		
13	19H2551	CAP SCREW	1		5/16" X 3/4"
	14H882	NUT	1		5/16"
14	AH78788	PLUG	1		
15	H80456	CAP	1		
16	H80459	LOCK NUT	1		
17	H80455	SCREW	1		SPOOL, ADJUSTING
18	R375R	O-RING	1		
19	H63357	BACK-UP RING	1		(KIT AH78792)
20	T13119	O-RING	1		(KIT AH78792 AND AH78796)
21	AW13064	RELIEF VALVE	1		
	AH92613	RELIEF VALVE	1		(USE WITH 643,644,645 CORN HEADS AND 653A, 654A ROW-CROP HEAD)
22	.....	SPOOL	1		(HYDRAULIC REEL LIFT)
23	.....	SPOOL	1		(POSI-TORQ GROUND SPEED)
..	AH88803	VALVE	1		(REMANUFACTURED)
..	AH78792	KIT	1		SEAL REPAIR

MAIN HYDRAULIC CONTROL VALVE SPRINGS AND POPPETS
(POSI-TORQ DRIVE - CESSNA NO. 31523-CAB)(SERIAL NO. 620101-)

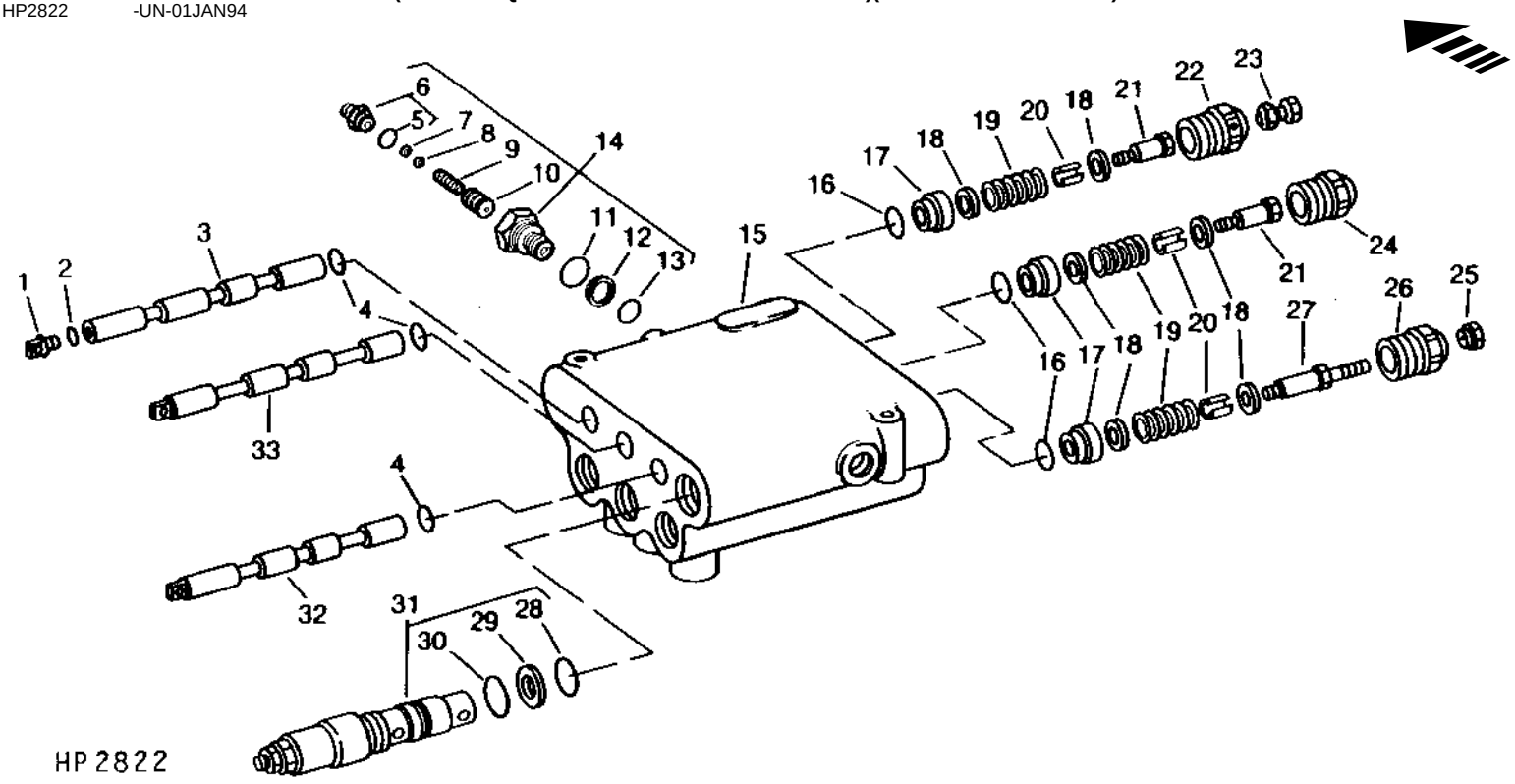
HP2821 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH78791	DRAIN PLUG	1		WITH O-RING AND BACKUP WASHER
2	H35230	BACK-UP RING	6		(KIT AH127847)
3	T13119	O-RING	6		(KIT AH127847)
4	H131477	PLUNGER	2		
5	.....	HOUSING	1		
6	Z29304	O-RING	3		(KIT AH127847)
7	AN114602	SEAT	3		WITH O-RING
8	AH80223	POPPET	3		(KIT AH127847)
9	N193166	EYELET	1		(KIT AH127847)
10	E62245	SPRING	1		
11	AN191872	ADAPTER	1		WITH O-RING AND BACKUP WASHER
12	AH97133	PLUG	2		WITH O-RING AND BACKUP WASHER
13	R28782	O-RING	1		(KIT AH127847) (KIT AH78796)
14	R51031	FITTING	1		WITH O-RING
15	19H1913	CAP SCREW	2		5/16" X 2-1/4"
	14H785	NUT	2		5/16"
16	E56086	O-RING	1		(KIT AH127847) (KIT AH78796)
17	AH62843	FITTING	1		
18	.....	O-RING	1		(KIT AH127847)
19	.....	FITTING	1		ORIFICE WITH O-RING
20	H131476	PLUNGER	1		
21	AN110775	FITTING	2		WITH O-RING AND BACKUP WASHER
22	N111493	SPRING	2		
..	AH125749	CONTROL VALVE	1		3-SPOOL, LESS ATTACHING HARDWARE (REMANUFACTURED)
..	AH127847	SEAL KIT	1		SEAL REPAIR

MAIN HYDRAULIC CONTROL VALVE SPOOLS AND RELIEF VALVE
(POSI-TORQ DRIVE - CESSNA NO. 31523-CAB)(SERIAL NO. 620101-)

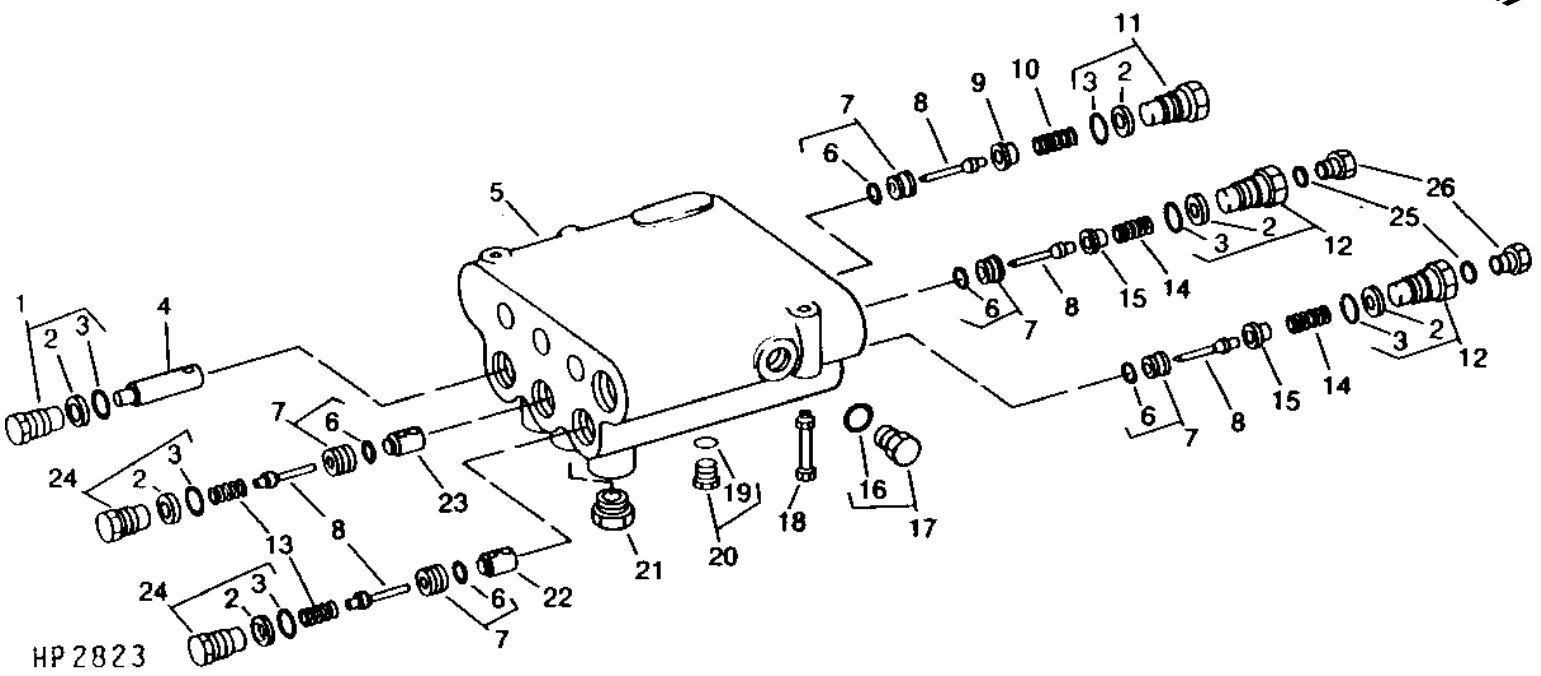
HP2822 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H80460	CLEVIS	1		
2	A3917R	O-RING	1		(KIT AH127847)
3	.....	SPOOL	1		(HEADER LIFT)
4	H36256	O-RING	3		(KIT AH127847)
5	P46051	O-RING	1		(KIT AH127847)
6	.....	CONNECTOR	1		WITH O-RING (AUTOMATIC HEADER HEIGHT CONTROL)
7	H102493	ORIFICE	1		
8	.....	WASHER	AR		
9	.....	SPRING	1		
10	.....	POPPET	1		
11	T13119	O-RING	1		(KIT AH127847 AND AH78796)
12	N140001	BACK-UP RING	1		(KIT AH78796 AND AH127847)
13	R27166	O-RING	1		(KIT AH127847)
14	AH101625	CONTROL VALVE	1		
15	.....	HOUSING	1		
16	H132571	O-RING	3		(KIT AH127847)
17	N111488	BUSHING	3		
18	N31767	WASHER	6		
19	H60819	SPRING	3		
20	H62801	BUSHING	3		
21	H63987	CAP SCREW	2		
22	AH78797	PLUG	1		WITH FILTER
23	19H2551	CAP SCREW	1		5/16" X 3/4"
	14H882	NUT	1		5/16"
24	AH78788	PLUG	1		WITH FILTER
25	H80459	LOCK NUT	1		
26	H80456	CAP	1		
27	H80455	SCREW	1		
28	H30843	O-RING	1		(KIT AH127847)
29	H132651	BACK-UP RING	1		(KIT AH127847)
30	U46731	O-RING	1		(KIT AH127847)
31	AH126201	RELIEF VALVE	1		
32	.....	SPOOL	1		(HYDRAULIC REEL LIFT)
33	.....	SPOOL	1		(POSI-TORQ GROUND SPEED)
..	AH125749	CONTROL VALVE	1		3 SPOOL, (REMANUFACTURED)
..	AH127847	SEAL KIT	1		SEAL REPAIR (CONTROL VALVE)
..	AH78796	SEAL KIT	1		(FLOW CONTROL PLUG)

MAIN HYDRAULIC CONTROL VALVE SPRINGS AND POPPETS
(POSI-TORQ DRIVE - CESSNA NO. 31523-CAE)(SERIAL NO. -620100)

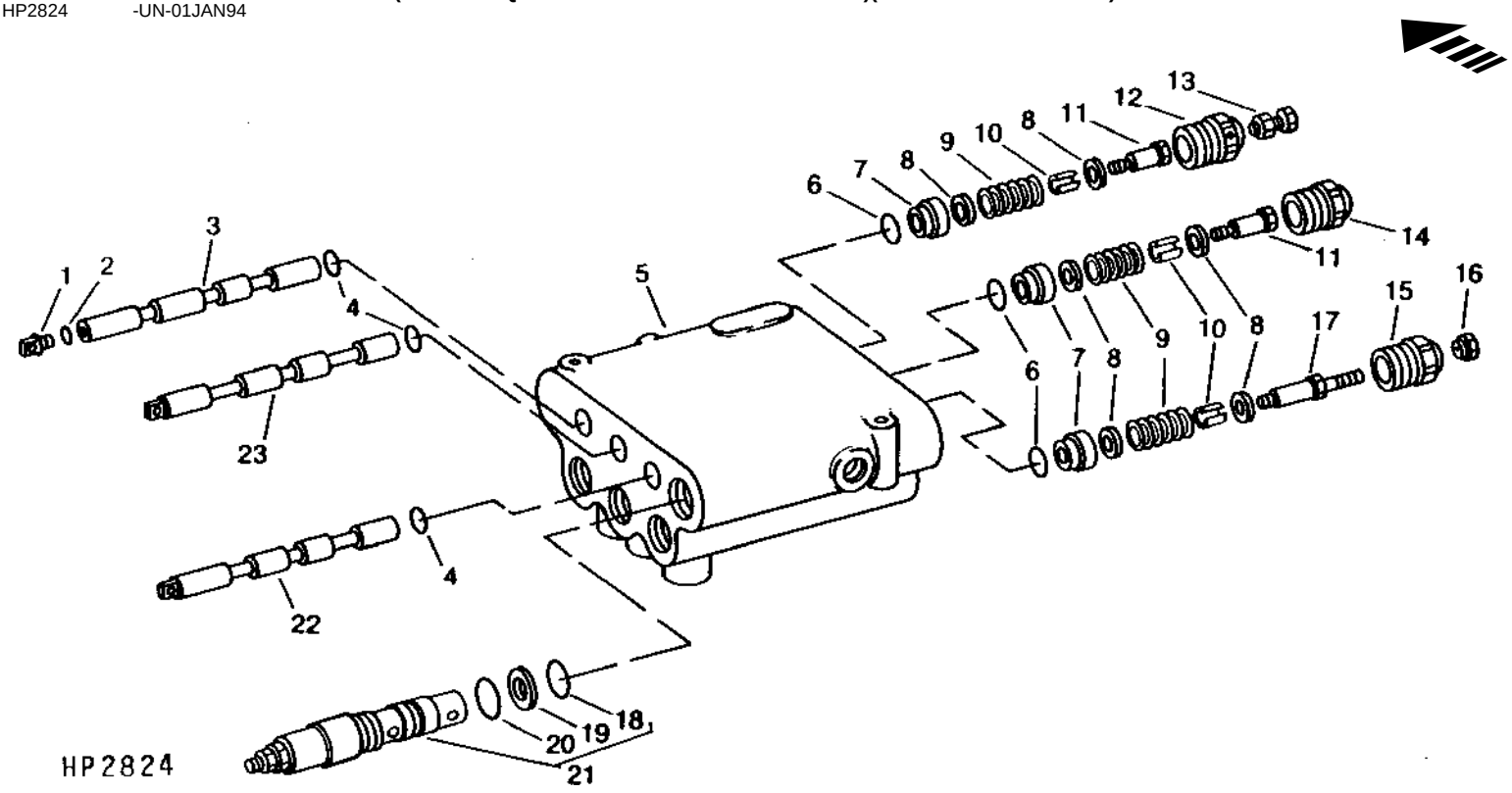
HP2823 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH78791	DRAIN PLUG	1		WITH O-RING AND BACKUP WASHER
2	H35230	BACK-UP RING	6		(KIT AH127848)
3	T13119	O-RING	6		(KIT AH127848)
4	H131477	PLUNGER	1		
5	.....	HOUSING	1		
6	Z29304	O-RING	5		(KIT AH127848)
7	AN114602	SEAT	5		WITH O-RING
8	AH80223	POPPET	5		(KIT AH127848)
9	H84537	GUIDE	1		(KIT AH127848)
10	E62245	SPRING	1		
11	AN191872	ADAPTER	1		WITH O-RING AND BACKUP WASHER
12	AH126571	ADAPTER	2		WITH O-RING AND BACKUP WASHER
13	N111493	SPRING	2		
14	H132509	COMPRESSION SPRING	2		(KIT AH127848)
15	N193166	EYELET	2		(KIT AH127848)
16	R28782	O-RING	1		(KIT AH127848)
17	R51031	FITTING	1		WITH O-RING
18	19H1913	CAP SCREW	2		5/16" X 2-1/4"
	14H785	NUT	2		5/16"
19	E56086	O-RING	1		(KIT AH127848)
20	AH62843	FITTING	1		WITH O-RING
21	.....	FITTING PLUG	1		
22	H132445	PLUNGER	1		
23	N193164	PLUNGER	1	-625363	(SUB H135985)
	H135985	PLUNGER	1		
24	AN110775	FITTING	2		WITH O-RING AND BACKUP WASHER
25	R26448	O-RING	2		(KIT AH127848)
26	R27218	FITTING PLUG	2		
..	AH126507	CONTROL VALVE	1		3-SPOOL, LESS ATTACHING HARDWARE (REMANUFACTURED)
..	AH127848	SEAL KIT	1		SEAL REPAIR

MAIN HYDRAULIC CONTROL VALVE SPOOLS AND RELIEF VALVE
(POSI-TORQ DRIVE - CESSNA NO. 31523-CAE)(SERIAL NO. -620100)

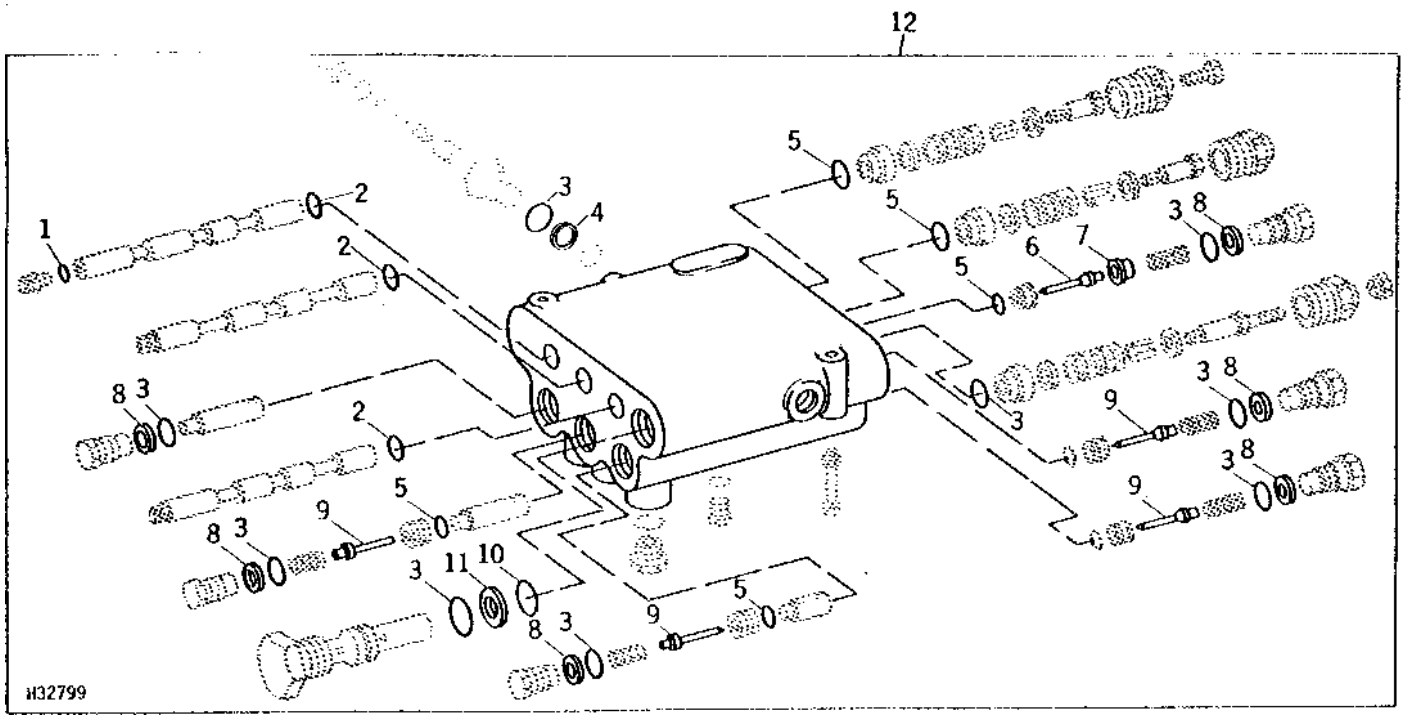
HP2824 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H80460	CLEVIS	1		
2	A3917R	O-RING	1		(KIT AH127848)
3	.....	SPOOL	1		(HEADER LIFT)
4	H36256	O-RING	3		(KIT AH127848)
5	.....	HOUSING	1		
6	H132571	O-RING	3		(KIT AH127848)
7	N111488	BUSHING	3		
8	N31767	WASHER	6		
9	H60819	SPRING	3		
10	H62801	BUSHING	3		
11	H63987	CAP SCREW	2		
12	AH78797	PLUG	1		WITH FILTER
13	19H2551	CAP SCREW	1		5/16" X 3/4"
	14H882	NUT	1		5/16"
14	AH78788	PLUG	1		WITH FILTER
15	H80456	CAP	1		
16	H80459	LOCK NUT	1		
17	H80455	SCREW	1		
18	H30843	O-RING	1		(KIT AH127848)
19	H132651	BACK-UP RING	1		(KIT AH127848)
20	U46731	O-RING	1		(KIT AH127848 AND AH78796)
21	AH126706	RELIEF VALVE	1		
22	.....	SPOOL	1		(HYDRAULIC REEL LIFT)
23	.....	SPOOL	1		(POSI-TORQ GROUND SPEED)
..	AH126507	CONTROL VALVE	1		3-SPOOL, LESS ATTACHING HARDWARE (REMANUFACTURED)
..	AH127848	SEAL KIT	1		SEAL REPAIR

KIT, MAIN HYDRAULIC CONTROL VALVE
(POSI-TORQ DRIVE - CESSNA NO. 31523-BAN, 31523-AAZ)
(SERIAL NO. -620100)

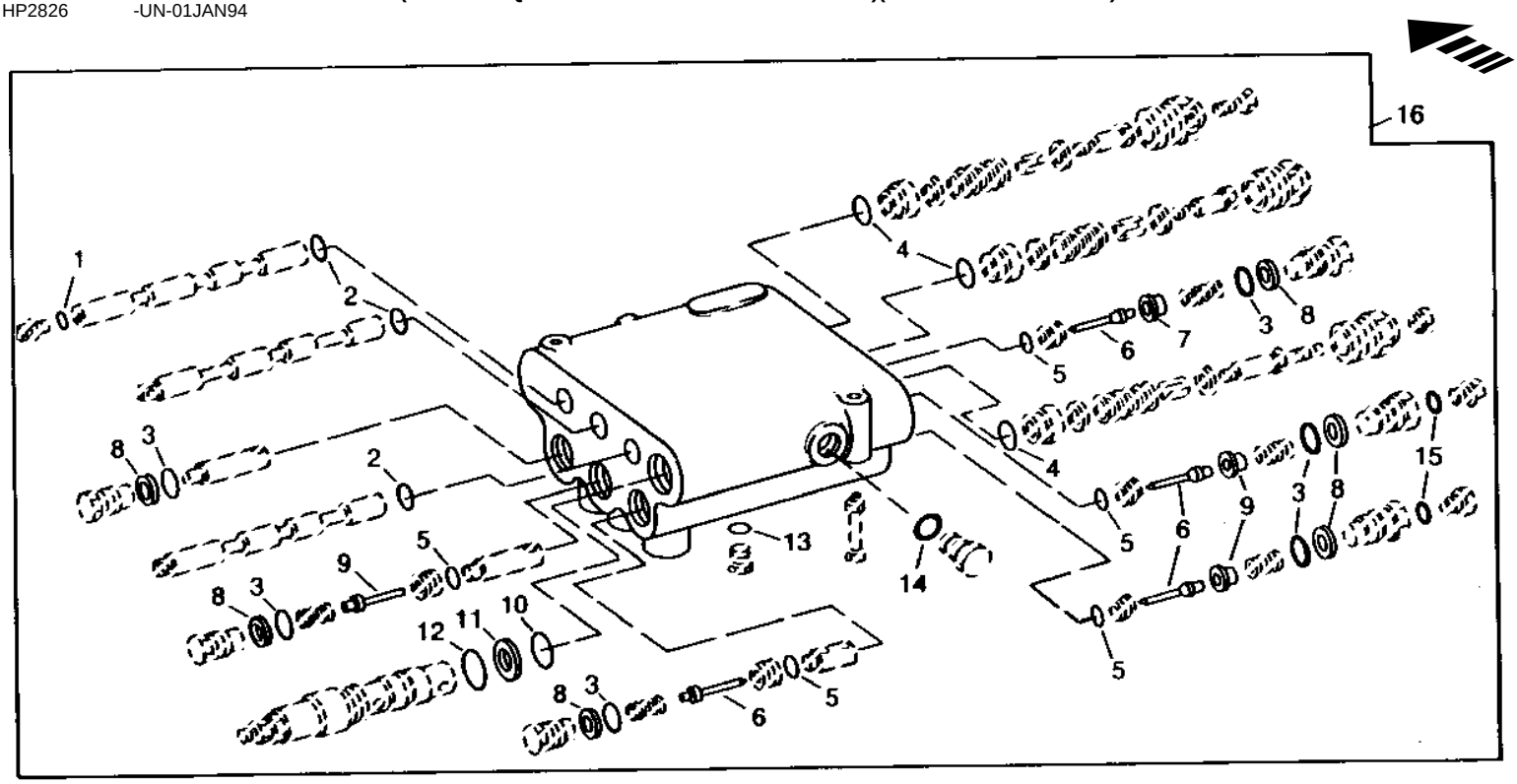
H32799 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	.....	O-RING	1		
2	.....	O-RING	3		
3	T13119	O-RING	8		
4	N140001	BACK-UP RING	1		
5	R459R	O-RING	5		
6	AH80223	POPPET	1		
7	H84537	GUIDE	1		
8	H35230	BACK-UP RING	6		
9	AN30940	POPPET	4		
10	R375R	O-RING	4		
11	H63357	BACK-UP RING	1		
12	AH78792	KIT	1		

KIT, MAIN HYDRAULIC CONTROL VALVE
(POSI-TORQ DRIVE - CESSNA NO. 31523-CAE)(SERIAL NO. -620100)

HP2826 -UN-01JAN94

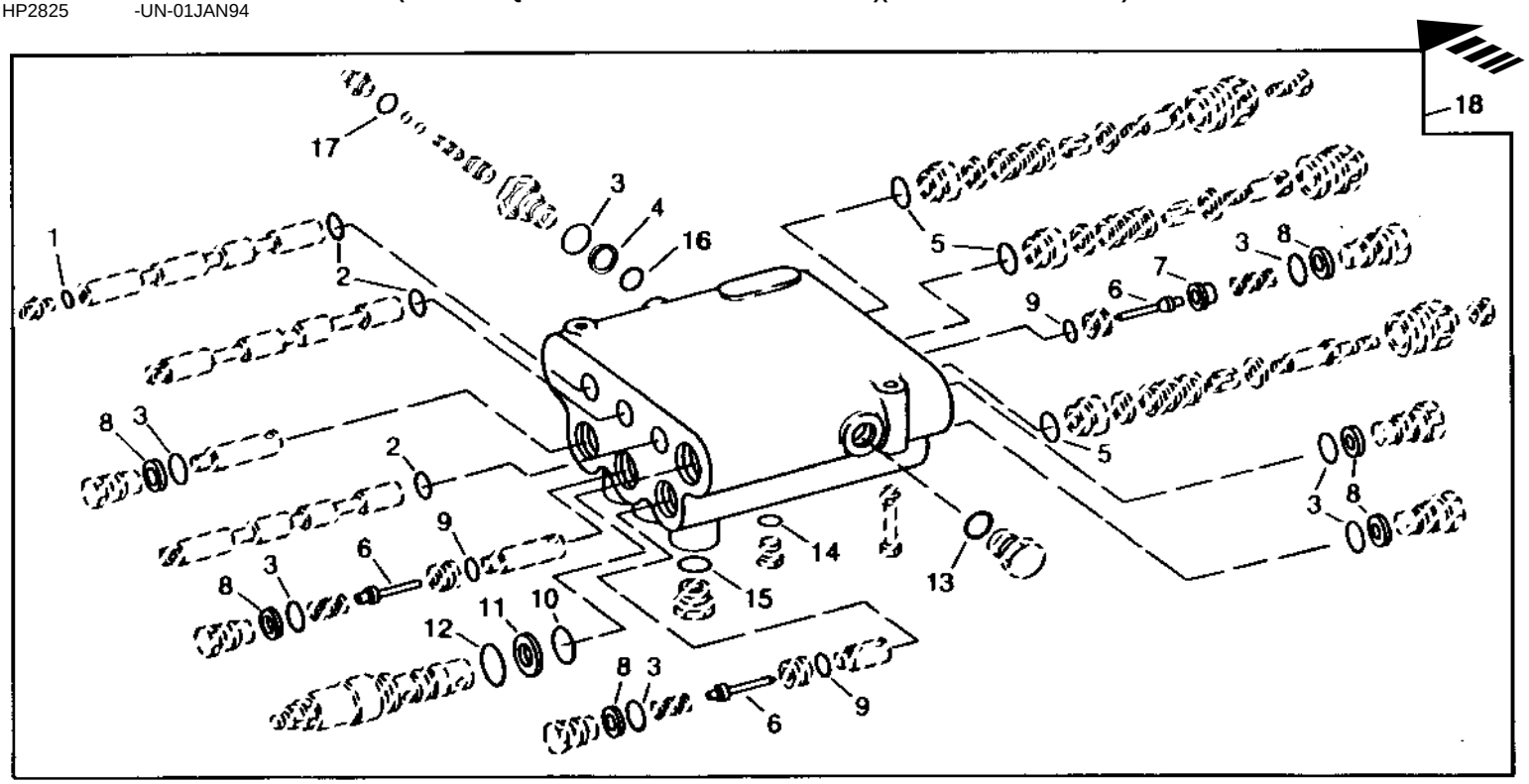


HP2826

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	A3917R	O-RING	1		
2	H36256	O-RING	3		
3	T13119	O-RING	6		
4	H132571	O-RING	3		
5	Z29304	O-RING	5		
6	AH80223	POPPET	5		
7	H84537	GUIDE	1		
8	H35230	BACK-UP RING	6		
9	N193166	EYELET	2		
10	H30843	O-RING	1		
11	H132651	BACK-UP RING	1		
12	U46731	O-RING	1		
13	E56086	O-RING	1		
14	R28782	O-RING	1		
15	R26448	O-RING	2		
16	AH127848	SEAL KIT	1		

KIT, MAIN HYDRAULIC CONTROL VALVE
(POSI-TORQ DRIVE - CESSNA NO. 31523-CAB)(SERIAL NO. 620101-)

HP2825 -UN-01JAN94

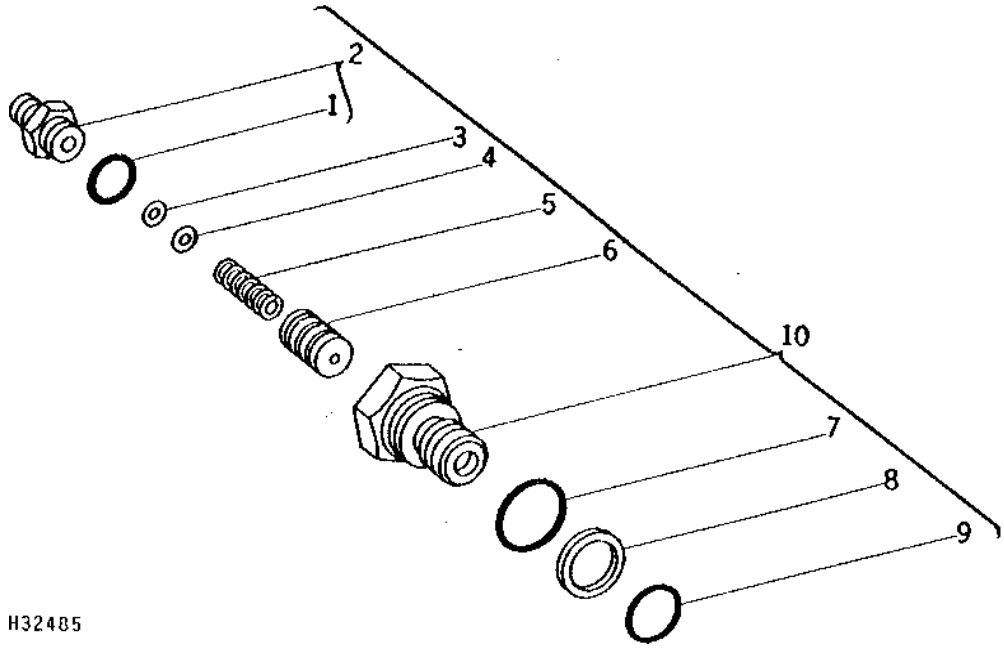


HP2825

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	A3917R	O-RING	1		
2	H36256	O-RING	3		
3	T13119	O-RING	7		
4	N140001	BACK-UP RING	1		
5	H132571	O-RING	3		
6	AH80223	POPPET	3		
7	H84537	GUIDE	1		
8	H35230	BACK-UP RING	6		
9	Z29304	O-RING	3		
10	H30843	O-RING	4		
11	H132651	BACK-UP RING	1		
12	U46731	O-RING	1		
13	R28782	O-RING	1		
14	E56086	O-RING	1		
15	R26448	O-RING	1		
16	R27166	O-RING	1		
17	P46051	O-RING	1		
18	AH127847	SEAL KIT	1		

FLOW CONTROL PLUG

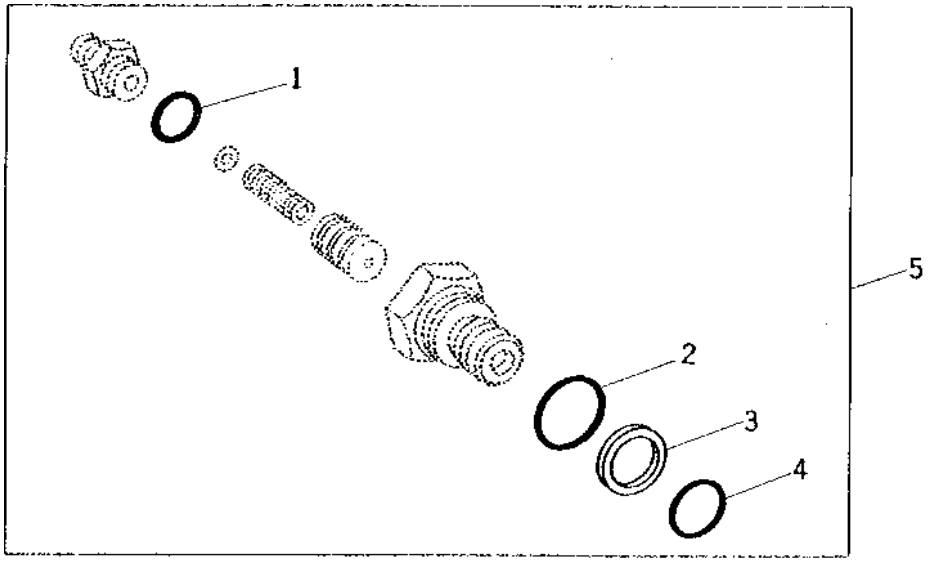
H32485 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	P46051	O-RING	1		(KIT AH78796)
2	AH91802	CONNECTOR	1	-356836	(SUB AH101625)
	.....	CONNECTOR	1	356837-	
3	.....	WASHER	AR		
4	H102493	ORIFICE	1		
5	.....	SPRING	1		
6	.....	POPPET	1		
7	T13119	O-RING	1		(KIT AH78796)
8	N140001	BACK-UP RING	1		(KIT AH78796)
9	R27166	O-RING	1		(KIT AH78796)
10	AH89045	VALVE	1	-354147	(SUB AH101625)
	AH101625	CONTROL VALVE	1		
..	AH78796	SEAL KIT	1		SEAL REPAIR

KIT, FLOW CONTROL PLUG

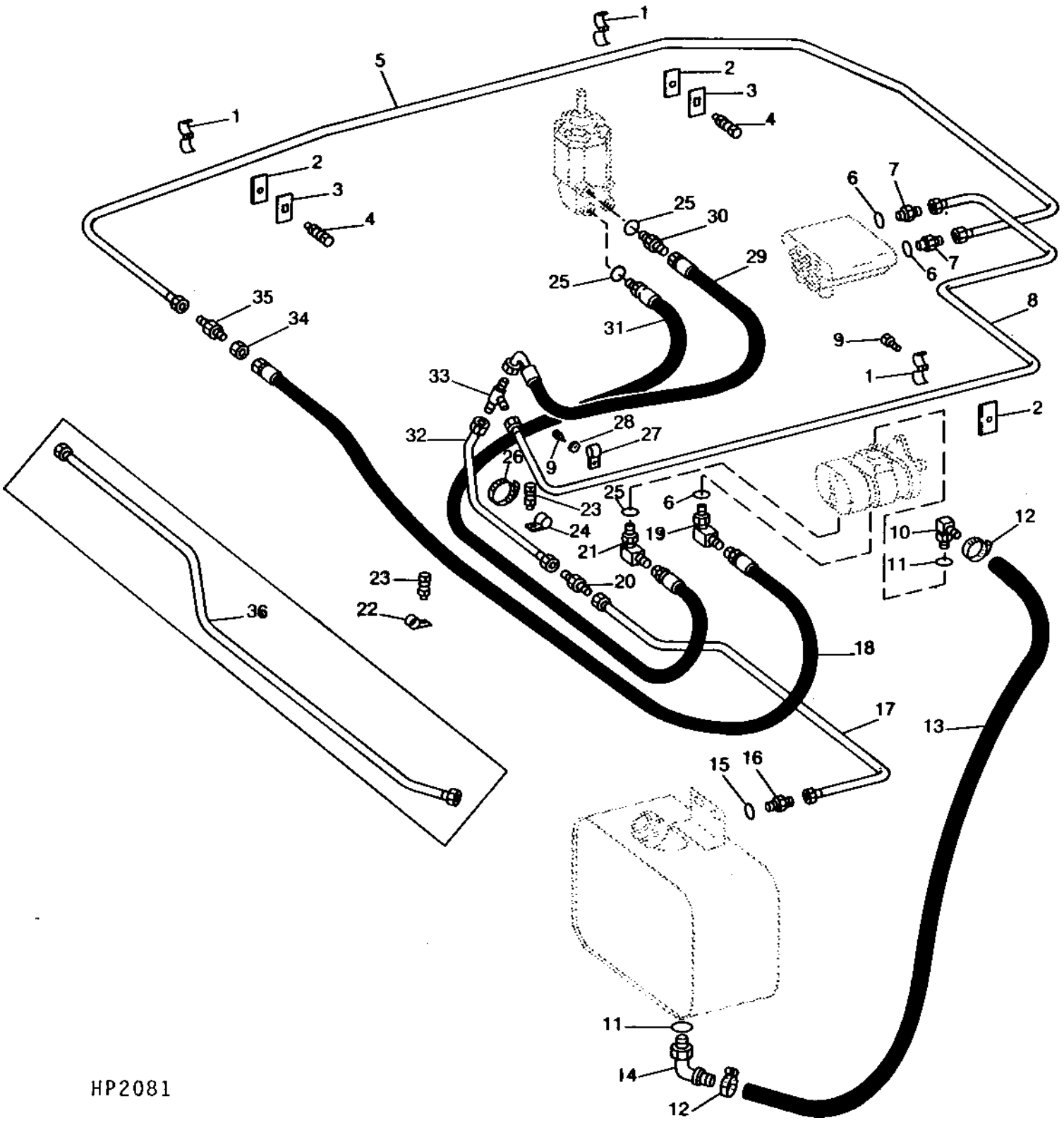
H32359F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	P46051	O-RING	1		
2	T13119	O-RING	1		
3	N140001	BACK-UP RING	1		
4	R27166	O-RING	1		
5	AH78796	SEAL KIT	1		

HYDRAULIC OIL LINES AND HOSES
(MAIN PRESSURE, STEERING, AND SUCTION)

HP2081 -UN-01JAN94

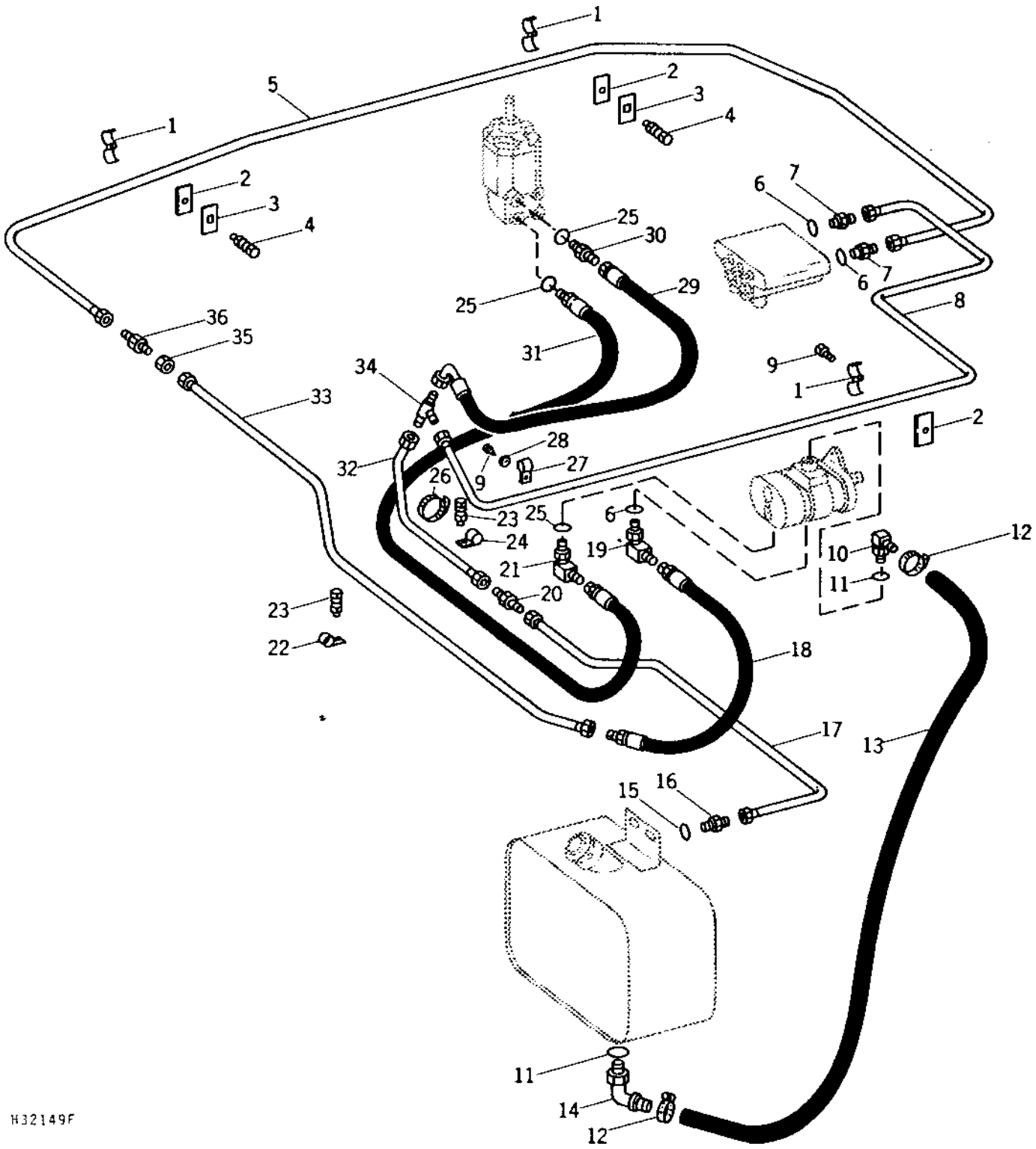


HYDRAULIC OIL LINES AND HOSES - CONTINUED
(MAIN PRESSURE, STEERING, AND SUCTION)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH97742	CLAMP	3		
2	H96857	STRAP	3	-1990	(INCLUDED IN KIT AH139151)
3	H97280	STRAP	2		
4	03H1709	BOLT	2		5/16" X 1"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
5	AH96766	TUBE	1		(POSI-TORQ DRIVE)
	AH96767	TUBE	1		(HYDROSTATIC DRIVE)
6	R26906	O-RING	3		
7	R27270	FITTING	2		
8	AH91327	LINE	1		
9	H65108	SCREW	2		SELF-TAPPING
10	AH75162	FITTING	1		
11	R29936	O-RING	2		
12	AR21839	CLAMP	1	-354913	(SUB AH103497, THIS APPLICATION)
	AH103497	CLAMP	2	-404255	(SUB AH105968)
	AH105968	HOSE CLAMP	2		
13	H80124	HOSE	1		25 MM I.D. X 965 MM (1" X 38") LONG
14	AH96708	FITTING	1		90°
15	U12547	O-RING	1		
16	R27267	FITTING	1		
17	AH100279	LINE	1	-610300	(SUB AH118838)
	AH118838	LINE	1		
18	AH78291	HYDRAULIC HOSE	1	-553643	(SUB AH115049 AND AH77924, THIS APPLICATION)
	AH115049	HYDRAULIC HOSE	1		13 MM X 1270 MM (1/2" I.D. X 50") LONG
19	AR26724	ELBOW FITTING	1		90°
20	R27266	FITTING	1		
21	AR26763	ELBOW FITTING	1	-615655	90°, (SUB AT32332)
	AT32332	ELBOW FITTING	1		90°
22	AH77724	CLIP	1	-553643	
	AH77924	CLIP	1	553644-	
23	19H1900	CAP SCREW	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
24	AH78237	CLAMP	1		
25	R26375	O-RING	3		
26	M66044	TIE BAND	1		
27	AH79175	CLIP	1		
28	24H1136	WASHER	1		11/32" X 11/16" X 0.065"
29	AH97801	HYDRAULIC HOSE	1		10 MM X 610 MM (3/8" I.D. X 24") LONG
30	R27237	FITTING	1		
31	AH99353	HYDRAULIC HOSE	1		10 MM 1473 MM (3/8" I.D. X 58") LONG
32	AH97741	LINE	1		
33	H63602	UNION FITTING	1		
34	R26627	NUT	1		JAM
35	N112216	FITTING	1		
36	AH94554	TUBE	1	-553643	(SUB AH77924 AND AH115049)

HYDRAULIC OIL LINES AND HOSES (SIDEHILL)
(MAIN PRESSURE, STEERING, AND SUCTION)

H32149F -UN-01JAN94



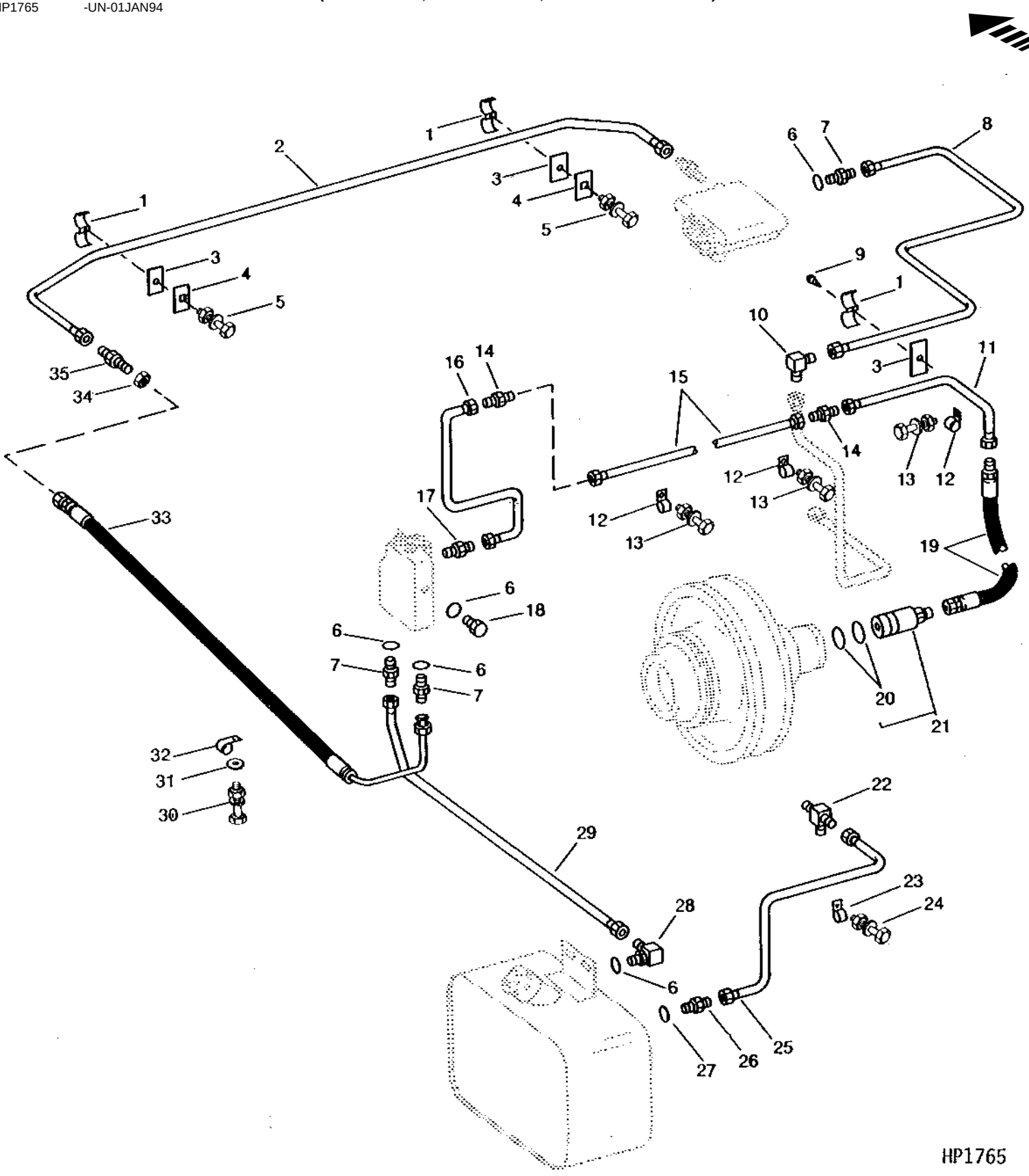
THIS PARTS LISTING IS CONTINUED

HYDRAULIC OIL LINES AND HOSES (SIDEHILL) - CONTINUED
(MAIN PRESSURE, STEERING, AND SUCTION)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH97742	CLAMP	3		
2	H96857	STRAP	3	-1990	(INCLUDED IN KIT AH139151)
3	H97280	STRAP	2		
4	03H1709	BOLT	2		5/16" X 1"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
5	AH96767	TUBE	1		(HYDROSTATIC DRIVE)
6	R26906	O-RING	3		
7	R27270	FITTING	2		
8	AH91327	LINE	1		
9	H65108	SCREW	2		SELF-TAPPING
10	AH75162	FITTING	1		90°
11	R29936	O-RING	2		
12	AR21839	CLAMP	1	-354913	(SUB AH103497, THIS APPLICATION)
	AH103497	CLAMP	2	-404255	(SUB AH105968)
	AH105968	HOSE CLAMP	2		
13	H80124	HOSE	1		25 MM I.D. X 965 MM LONG (1" X 38")
14	AH96708	FITTING	1		90°
15	U12547	O-RING	1		
16	R27267	FITTING	1		
17	AH100279	LINE	1	-610300	(SUB AH118838)
	AH118838	LINE	1		
18	AR40466	HYDRAULIC HOSE	1	-600277	13 MM I.D. X 559 MM LONG (1/2" X 22")
	AH114623	HYDRAULIC HOSE	1	600278-	13 MM I.D. X 826 MM LONG (1/2" X 36-7/8") LONG
19	AR26724	ELBOW FITTING	1		90°
20	R27266	FITTING	1		
21	AR26763	ELBOW FITTING	1	-615655	90°, (SUB AT32332)
	AT32332	ELBOW FITTING	1		90°
22	AH77724	CLIP	1		
23	19H1900	CAP SCREW	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
24	AH78237	CLAMP	1		
25	R26375	O-RING	3		
26	M66044	TIE BAND	1		
27	AH79175	CLIP	1		
28	24H1136	WASHER	1		11/32" X 11/16" X 0.065"
29	AH97801	HYDRAULIC HOSE	1		10 MM I.D. X 610 MM LONG (3/8" X 24")
30	R27237	FITTING	1		
31	AH99353	HYDRAULIC HOSE	1		10 MM I.D. X 1473 MM LONG (3/8" X 58")
32	AH97741	LINE	1		
33	AH100125	LINE	1		
34	H63602	UNION FITTING	1		
35	R26627	NUT	1		JAM
36	N112216	FITTING	1		

HYDRAULIC OIL LINES AND HOSES
(HEADER LIFT, AUGER SWING, AND CYLINDER DRIVE)

HP1765 -UN-01JAN94

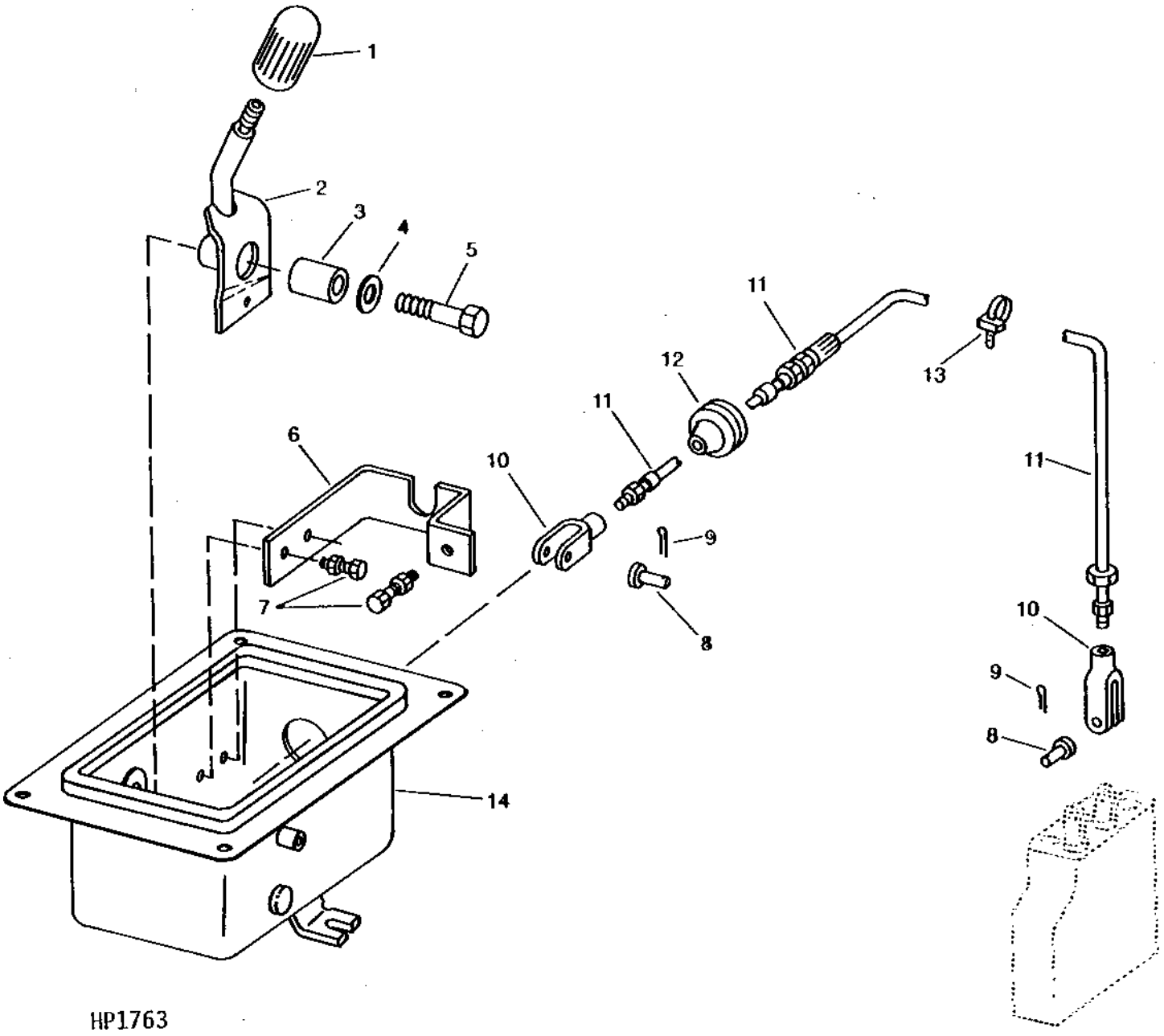


HYDRAULIC OIL LINES AND HOSES - CONTINUED
(HEADER LIFT, AUGER SWING, AND CYLINDER DRIVE)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH97742	CLAMP	3		
2	AH96765	TUBE	1		
3	H96857	STRAP	3	-1990	(INCLUDED IN KIT AH139151)
4	H97280	STRAP	2		
5	03H1709	BOLT	2		5/16" X 1"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
6	R26375	O-RING	5		
7	R27237	FITTING	3		
8	AH91329	LINE	1	-620100	(SUB AH126537)
	AH126537	OIL LINE	1		
9	H65108	SCREW	1		SELF-TAPPING
10	T26545	ELBOW FITTING	1	-620100	90°
	AR54385	ELBOW FITTING	1	620101-	90°
11	AH97792	LINE	1		
12	AH76671	CLIP	4		
13	21H1024	SCREW	4		1/4" X 5/8"
	12H302	LOCK WASHER	4		1/4"
	14H786	NUT	4		1/4"
14	H33795	UNION FITTING	2		
15	AH98072	LINE	1		
16	AH100047	LINE	1		
17	AH87721	FITTING	1		
18	R39112	FITTING	1		
19	AH87133	HYDRAULIC HOSE	1		6 MM I.D. X 457 MM LONG (1/4" X 18")
20	32238	PACKING	2	-356836	
	R62070	RING	2	356837-	
21	AH92255	COUPLING	1		
22	H60885	TEE FITTING	1		
23	H77358	CLIP	2		
24	21H1305	SCREW	2		1/4" X 1"
	12H302	LOCK WASHER	2		1/4"
	14H786	NUT	2		1/4"
25	AH100341	LINE	1		
26	R27270	FITTING	1		
27	R26906	O-RING	1		
28	AR26763	ELBOW FITTING	1	-615655	90°, (SUB AT32332)
	AT32332	ELBOW FITTING	1		90°
29	AH100048	LINE	1		
30	19H1900	CAP SCREW	1		5/16" X 3/4"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
31	24H1136	WASHER	1		11/32" X 11/16" X 0.065"
32	AH11015	CLIP	1		
33	AH94751	TUBE	1	-406718	(SUB AH104095)
	AH104095	LINE	1		
34	14H904	NUT	1		3/4"
35	R35701	UNION FITTING	1	-356836	
	A27898	UNION FITTING	1	356837-	

VARIABLE CYLINDER CONTROL

HP1763 -UN-01JAN94



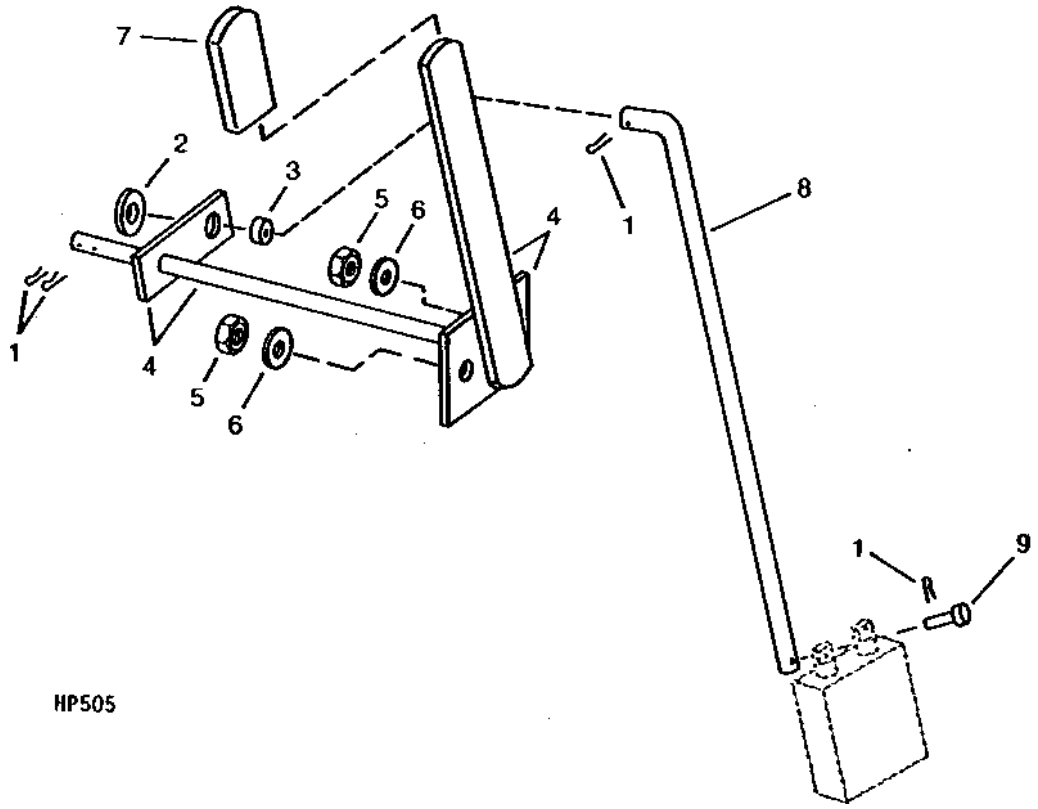
VARIABLE CYLINDER CONTROL - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH90509	GRIP	1		
2	AH92571	LEVER	1		
3	H89023	BUSHING	1		
4	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
5	R41920	CAP SCREW	1		
6	H88990	BRACKET	1		
7	19H1900	CAP SCREW	3		5/16" X 3/4"
	12H303	LOCK WASHER	3		5/16"
	14H785	NUT	3		5/16"
8	U42845	PIN	2		
9	11H266	COTTER PIN	2		1/16" X 1/2"
10	H97507	YOKE	2		
11	AH96635	PUSH PULL CABLE	1		
12	H94433	GROMMET	1	-453643	(SUB H109779, THIS APPLICATION)
	H109779	GROMMET	1		
13	M66044	TIE BAND	1		
14	AH90488	HOUSING	1		

MEMORANDA

UNLOADING AUGER SWING CONTROL LEVER

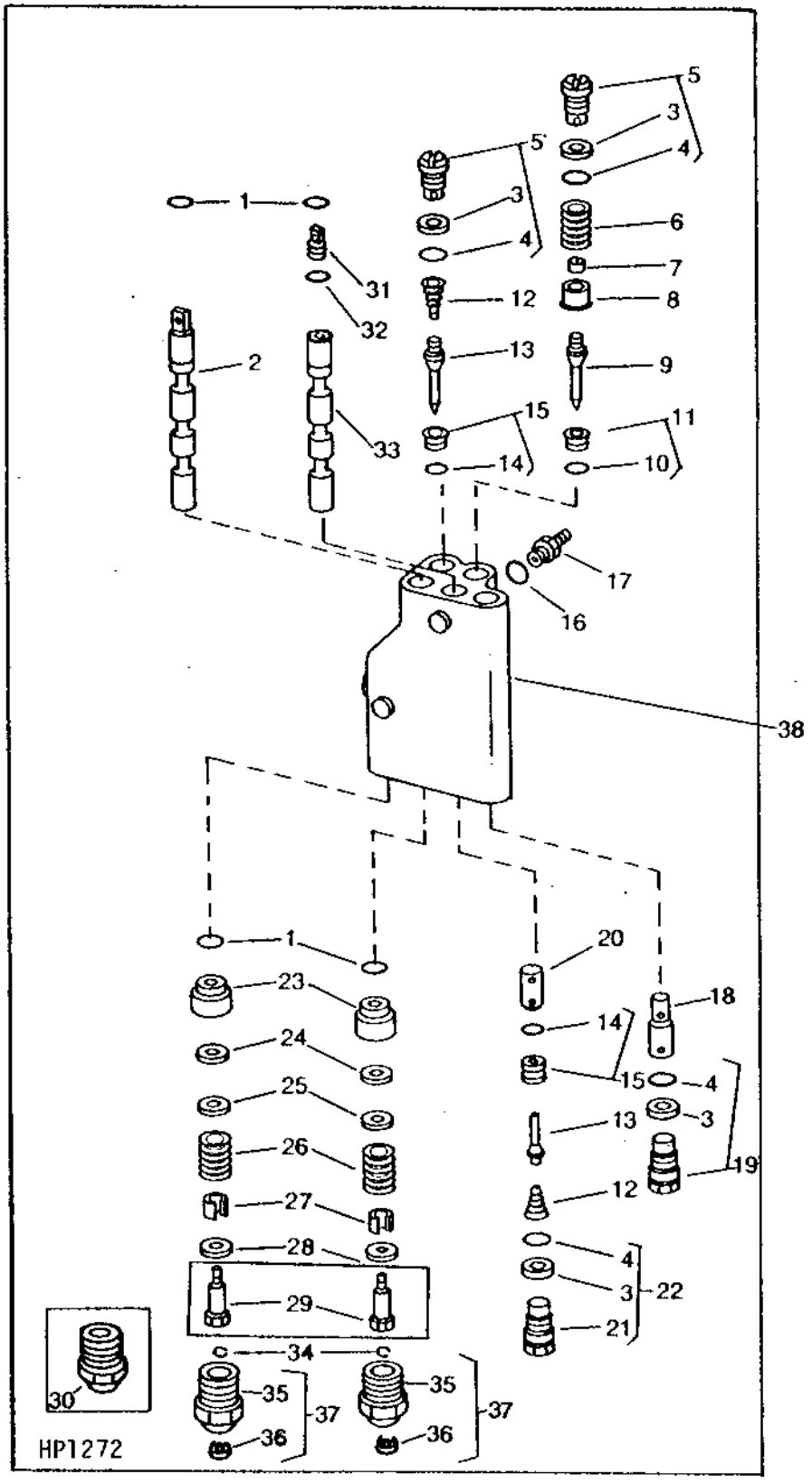
HP505 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	11H266	COTTER PIN	4		1/16" X 1/2"
2	24H1306	WASHER	1		13/32" X 1" X 0.035"
3	H96265	WASHER	1		
4	AH92875	LEVER	1	-406295	(SUB AH107021)
	AH107021	LEVER	1		
5	14H786	NUT	2		1/4"
6	12H302	LOCK WASHER	2		1/4"
7	H93578	GRIP	1		
8	H91439	PIN	1		
9	U42845	PIN	1		

SECONDARY CONTROL VALVE
(SERIAL NO. -610727)

HP1272 -UN-01JAN94

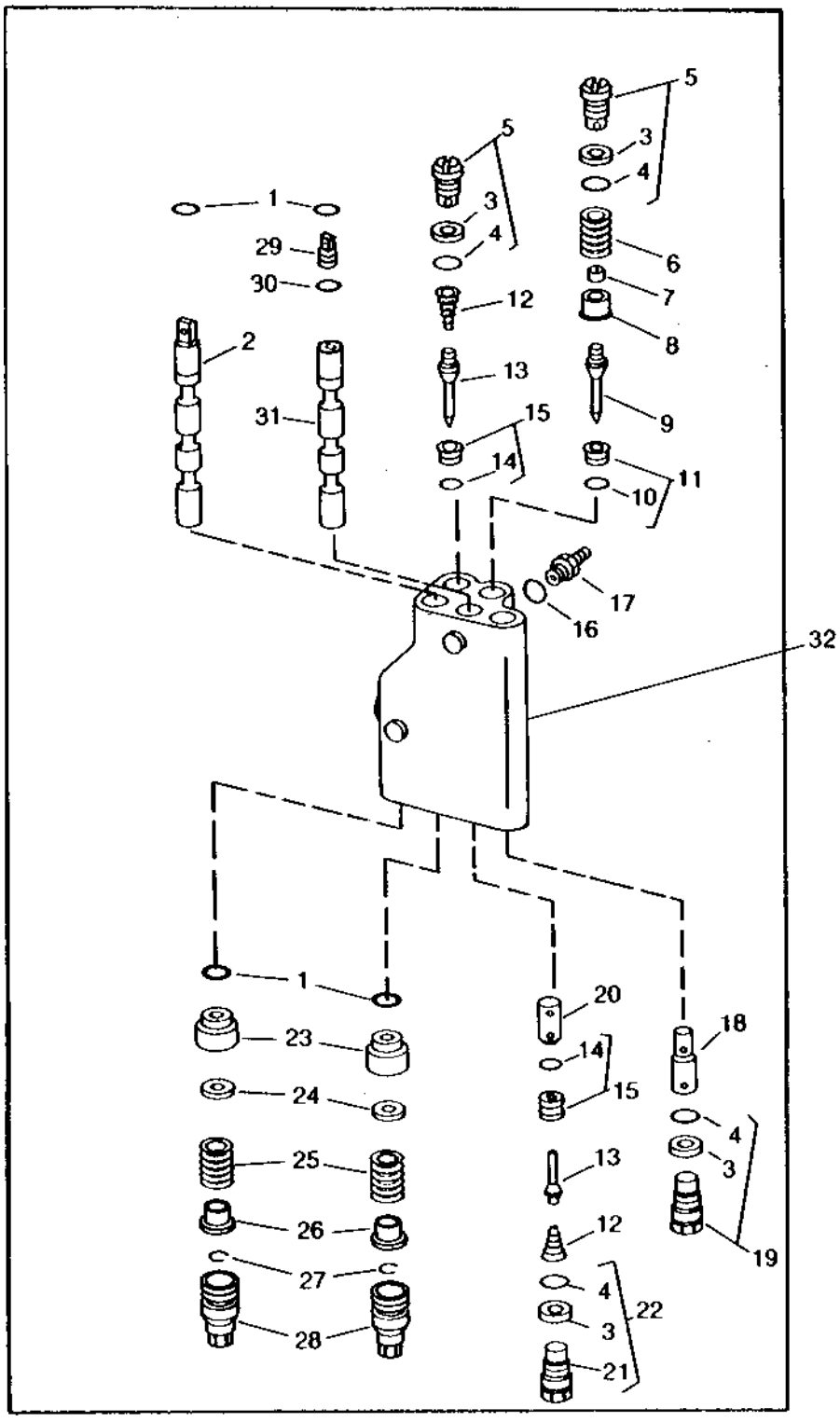


SECONDARY CONTROL VALVE - CONTINUED
(SERIAL NO. -610727)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R394R	O-RING	4	-453700	(KIT AH101489)
	M81668	SEAL	4	453701-1990	(KIT AH108721) (SUB H132510)
	H132510	O-RING	4		
2	.....	SPOOL	1		
3	H63357	BACK-UP RING	4		(KIT AH101489 AND AH108721)
4	U40745	O-RING	4		(KIT AH101489 AND AH108721)
5	AH78784	PLUG	2		
6	H101996	SPRING	1		
7	H101997	DOWEL PIN	1		
8	H84537	GUIDE	1		
9	AH80223	POPPET	1		(KIT AH108721)
10	.....	O-RING	1		(KIT AH101489)
11	AH101488	SEAT	1		
12	E40772	SPRING	2	-456060	(SUB N153974, THIS APPLICATION)
	N153974	SPRING	2	-625678	(SUB E40772)
	E40772	SPRING	2		
13	AN30940	POPPET	2		(KIT AH101489 AND AH108721)
14	R28776	O-RING	2		(KIT AH108721)
15	AE24787	SEAL	2		
16	R26448	O-RING	1		(KIT AH101489 AND AH108721)
17	AH87721	FITTING	1		
18	AH20831	SPOOL VALVE	1		
19	AN152239	PLUG	1		
20	N31766	PLUNGER	1		
21	.....	PLUG	1		
22	AE24788	PLUG	1		
23	N150470	BUSHING	2		
24	M46767	WASHER	2		
25	M46768	WASHER	2		
26	H101998	SPRING	2		
27	N150469	BUSHING	2		
28	N153975	WASHER	2		
29	N150468	SCREW	2	-453700	SPOOL
30	AH78780	CAP	2	-453700	
	M82702	DRAIN PLUG	2	453701-456060	(SUB AM38629, THIS APPLICATION)
31	H80447	SPOOL	1	453701-	
32	R34802	O-RING	1	453701-	(KIT AH108721)
33	.....	SPOOL	1		
34	M44169	SNAP RING	2	453701-	
35	M82702	DRAIN PLUG	2		
36	T13911	PLUG	2		
37	AM38629	DETENT	2	-610683	
38	AH96014	CONTROL VALVE	1	-453700	(CESSNA NO. 31932-AAK) (SUB AH108708)
	AH108708	CONTROL VALVE	1	-610727	(CESSNA NO. 31932-CAR)(NEW COMPONENT) (SUB AH120376)
..	AH101489	SEAL KIT	1	-453700	SEAL REPAIR, (SUB AH108721)
..	AH108721	SEAL KIT	1		

SECONDARY CONTROL VALVE
(SERIAL NO. 610728-615655)

HP2528 -UN-01JAN94

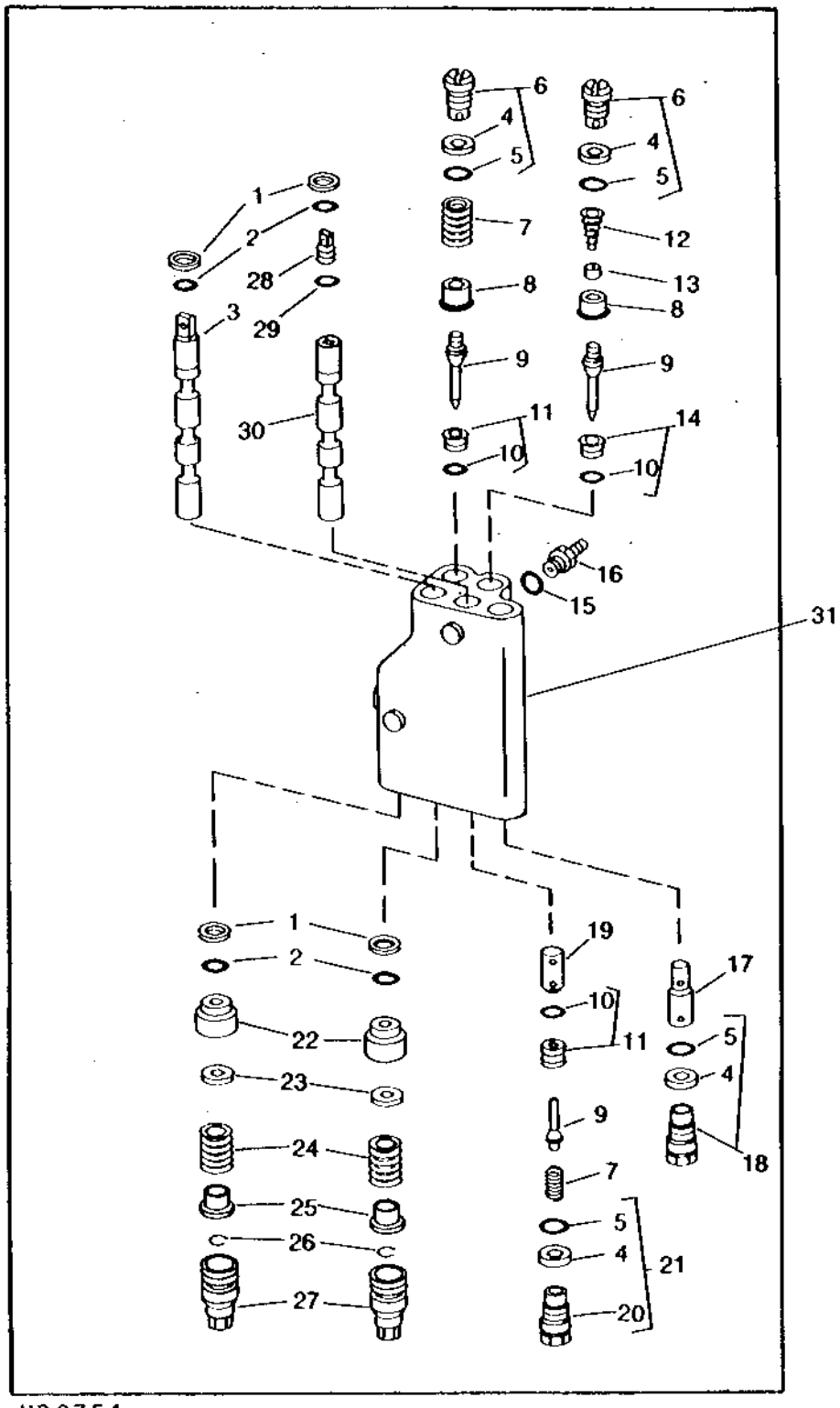


SECONDARY CONTROL VALVE - CONTINUED
(SERIAL NO. 610728-615655)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M81668	SEAL	4	-1990	(KIT AH108721) (SUB H132510)
	H132510	O-RING	4		
2	.....	SPOOL	1		
3	H63357	BACK-UP RING	4		(KIT AH108721)
4	U40745	O-RING	4		(KIT AH108721)
5	AH78784	PLUG	2		
6	H101996	SPRING	1		
7	H101997	DOWEL PIN	1		
8	H84537	GUIDE	1		
9	AH80223	POPPET	1		(KIT AH108721)
10	.....	O-RING	1		
11	AH101488	SEAT	1		
12	N153974	SPRING	2	-625678	(SUB E40772)
	E40772	SPRING	2		
13	AN30940	POPPET	2		(KIT AH108721)
14	R28776	O-RING	2		(KIT AH108721)
15	AE24787	SEAL	2		
16	R26448	O-RING	1		(KIT AH108721)
17	AH87721	FITTING	1		
18	AH20831	SPOOL VALVE	1		
19	AN152239	PLUG	1		
20	N31766	PLUNGER	1		
21	.....	PLUG	1		
22	AE24788	PLUG	1		
23	N150470	BUSHING	2		
24	M87511	WASHER	2		
25	M87401	SPRING	2		
26	AM100539	SPACER	2		
27	M87403	SNAP RING	2		
28	AM100541	CAP	2		
29	H80447	SPOOL	1		
30	R34802	O-RING	1		(KIT AH108721)
31	.....	SPOOL	1		
32	AH120376	CONTROL VALVE	1		(CESSNA NO. 31932-CBH) (SUB AH126599)
..	AH108721	SEAL KIT	1		

SECONDARY CONTROL VALVE
(SERIAL NO. 615656-)

HP2754 -UN-01JAN94

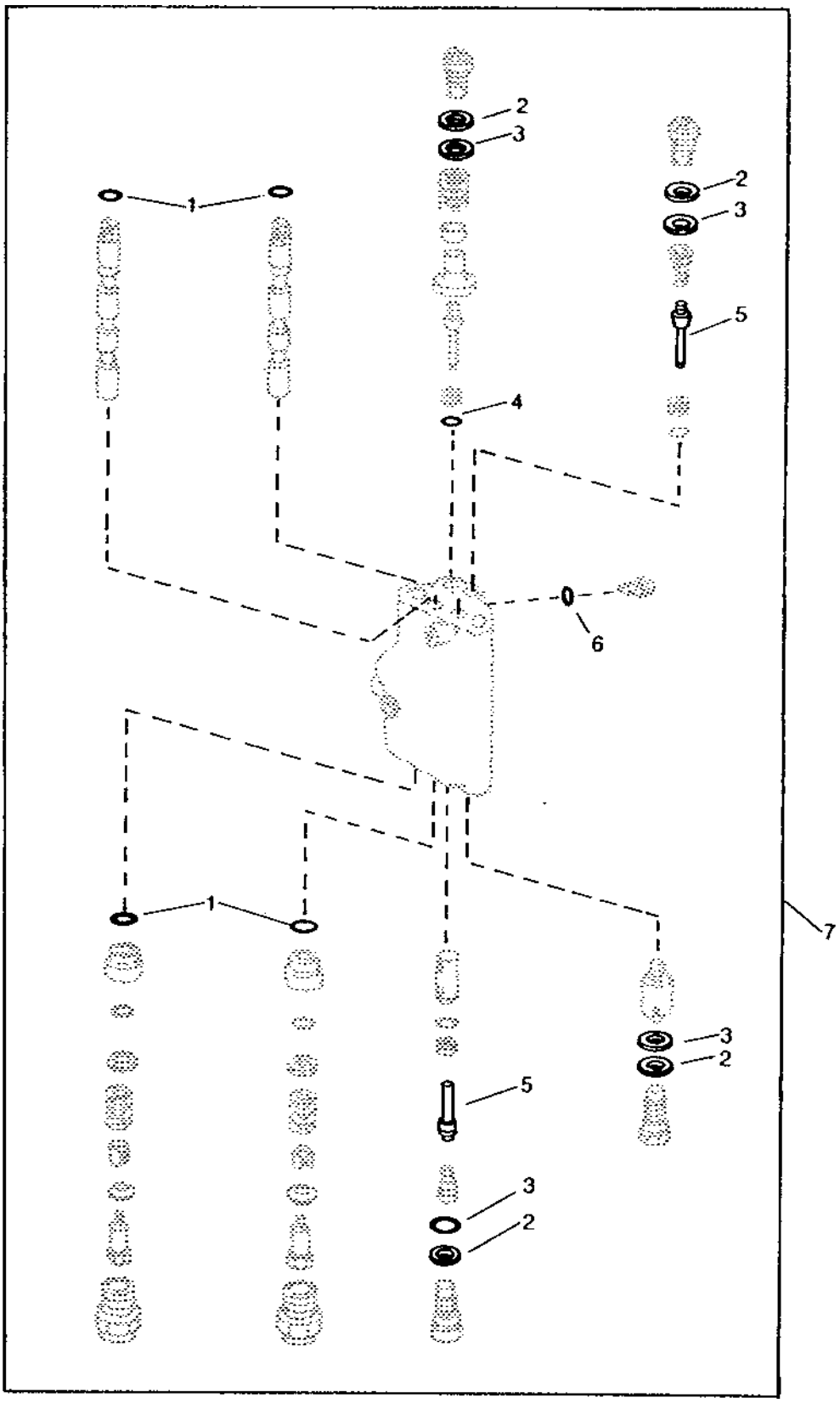


SECONDARY CONTROL VALVE - CONTINUED
(SERIAL NO. 615656-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH127682	SEAL	2		(KIT AH127843)
2	H132510	O-RING	4		(KIT AH127843)
3	.....	SPOOL	1		
4	H63357	BACK-UP RING	4		(KIT AH127843)
5	U40745	O-RING	4		(KIT AH127843)
6	AH78784	PLUG	2		
7	H132509	COMPRESSION SPRING	2		
8	H84537	GUIDE	3		
9	AH80223	POPPET	3		(KIT AH127843)
10	R45186	O-RING	3		(KIT AH127843)
11	AE24787	SEAL	2		
12	H101996	SPRING	1		
13	H101997	DOWEL PIN	1		
14	AH101488	SEAT	1		
15	E40794	O-RING	1		(KIT AH127843)
16	AH87721	FITTING	1		
17	AH126570	RELIEF VALVE	1		
18	AN152239	PLUG	1		
19	N193164	PLUNGER	1	-625363	(SUB H135985)
	H135985	PLUNGER	1		
20	.....	PLUG	1		
21	AH126566	ADAPTER	1		
22	N150470	BUSHING	2		
23	M87511	WASHER	2		
24	M87401	SPRING	2		
25	AM100539	SPACER	2		
26	M87403	SNAP RING	2		(KIT AH127843)
27	AM100541	CAP	2		
28	H80447	SPOOL	1		
29	R34802	O-RING	1		(KIT AH127843)
30	.....	SPOOL	1		
31	AH126599	CONTROL VALVE	1		(CESSNA NO. 31932-CBJ)
..	AH127843	SEAL KIT	1		

KIT, SECONDARY CONTROL VALVE
(SERIAL NO. -453700)

HP1275 -UN-01JAN94

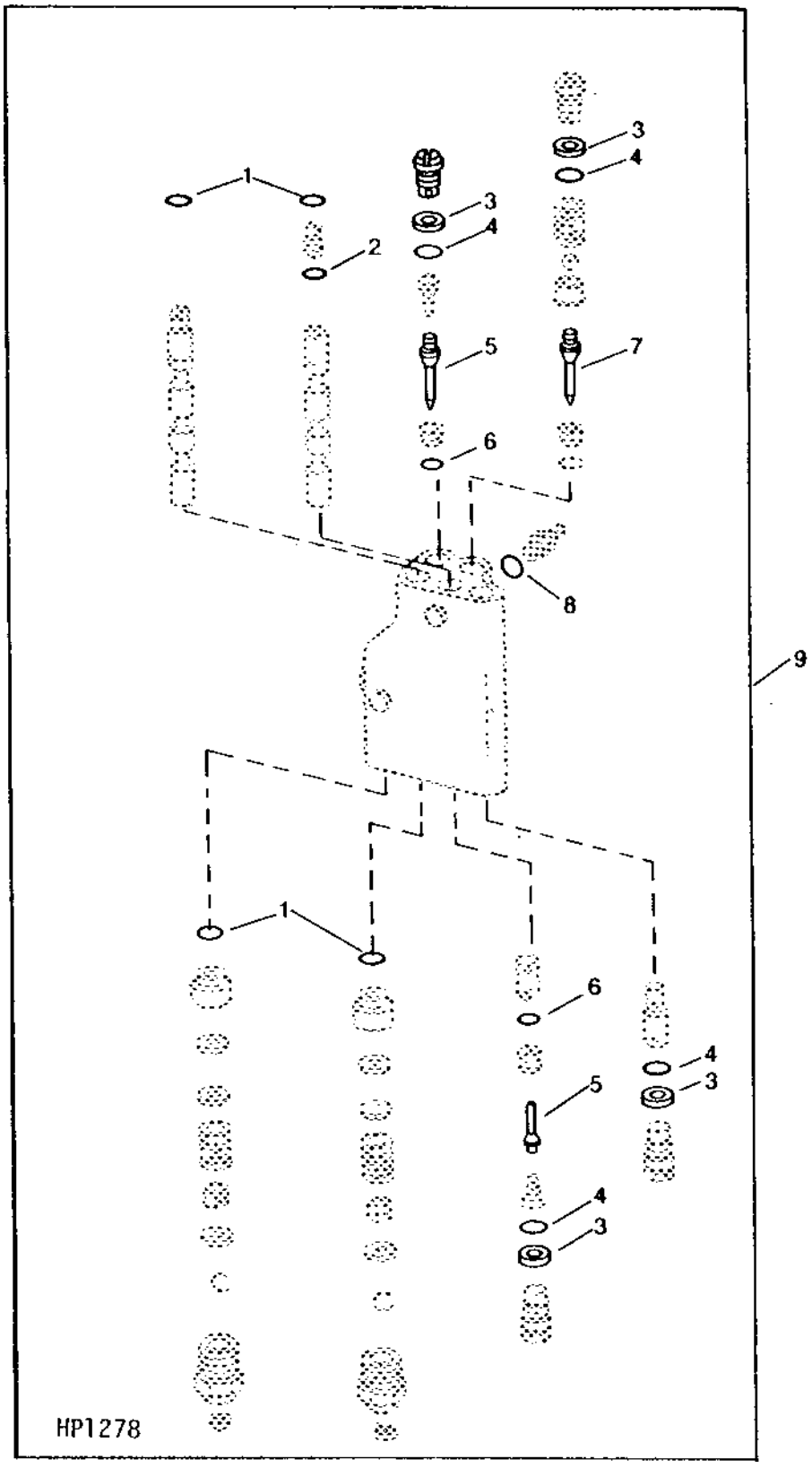


KIT, SECONDARY CONTROL VALVE - CONTINUED
(SERIAL NO. -453700)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R394R	O-RING	4		
2	H63357	BACK-UP RING	4		
3	U40745	O-RING	4		
4	.....	O-RING	1		(THIS APPLICATION)
5	AN30940	POPPET	2		
6	R26448	O-RING	1		
7	AH101489	SEAL KIT	1		

KIT, SECONDARY CONTROL VALVE
(SERIAL NO. 453701-615655)

HP1278 -UN-01JAN94

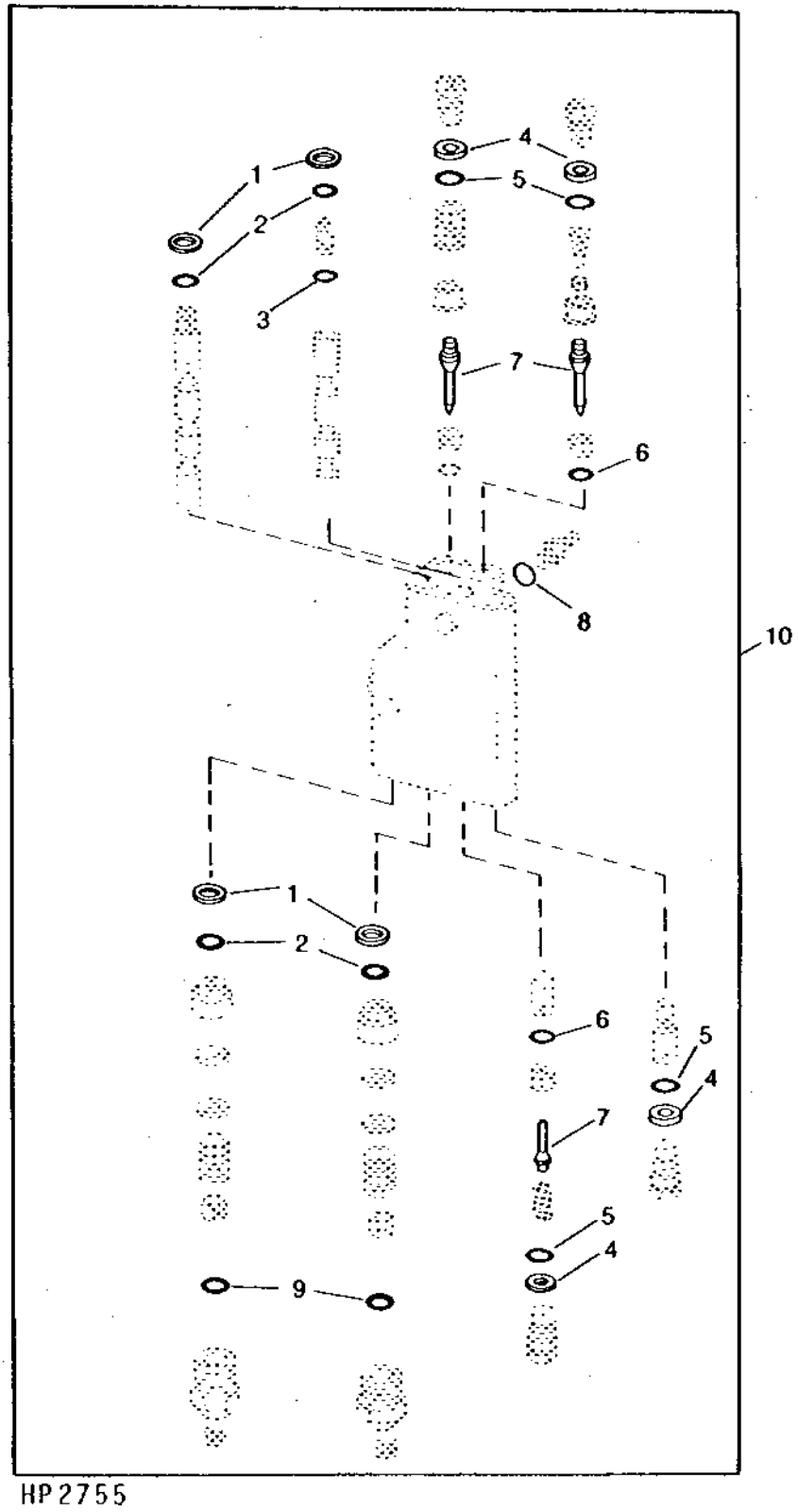


KIT, SECONDARY CONTROL VALVE - CONTINUED
(SERIAL NO. 453701-615655)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M81668	SEAL	4	-1990	(SUB H132510)
	H132510	O-RING	4		
2	R34802	O-RING	1		
3	H63357	BACK-UP RING	4		
4	U40745	O-RING	4		
5	AN30940	POPPET	2		
6	R28776	O-RING	2		
7	AH80223	POPPET	1		
8	R26448	O-RING	1		
9	AH108721	SEAL KIT	1		

KIT, SECONDARY CONTROL VALVE
(SERIAL NO. 615656-)

HP2755 -UN-01JAN94

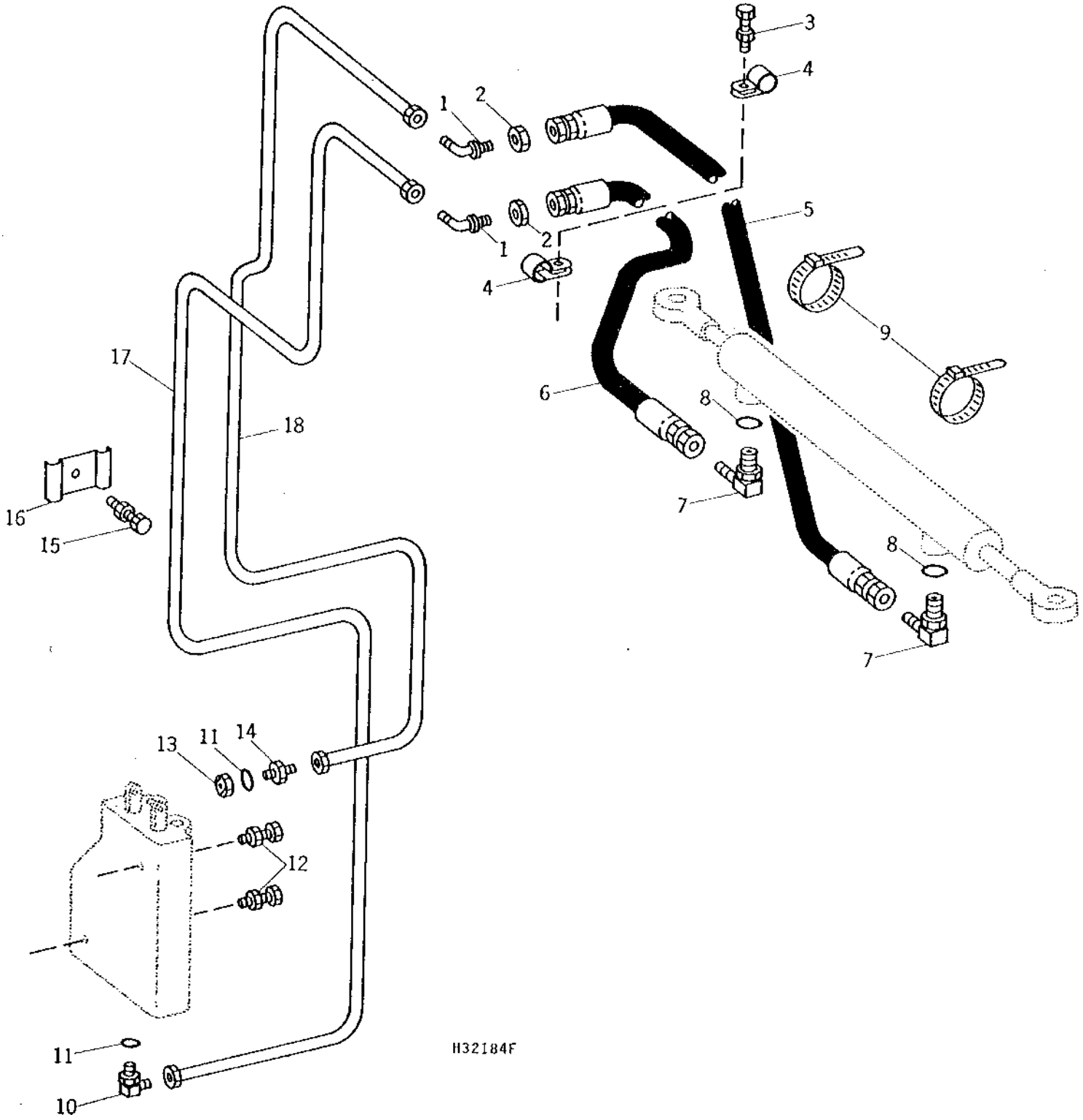


KIT, SECONDARY CONTROL VALVE - CONTINUED
(SERIAL NO. 615656-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH127682	SEAL	2		
2	H132510	O-RING	4		
3	R34802	O-RING	1		
4	H63357	BACK-UP RING	4		
5	U40745	O-RING	4		
6	R45186	O-RING	3		
7	AH80223	POPPET	3		
8	E40794	O-RING	1		
9	M87403	SNAP RING	2		
10	AH127843	SEAL KIT	1		

UNLOADING AUGER SWING HYDRAULIC OIL LINES AND HOSES
(SERIAL NO. -600000)

H32184F -UN-01JAN94

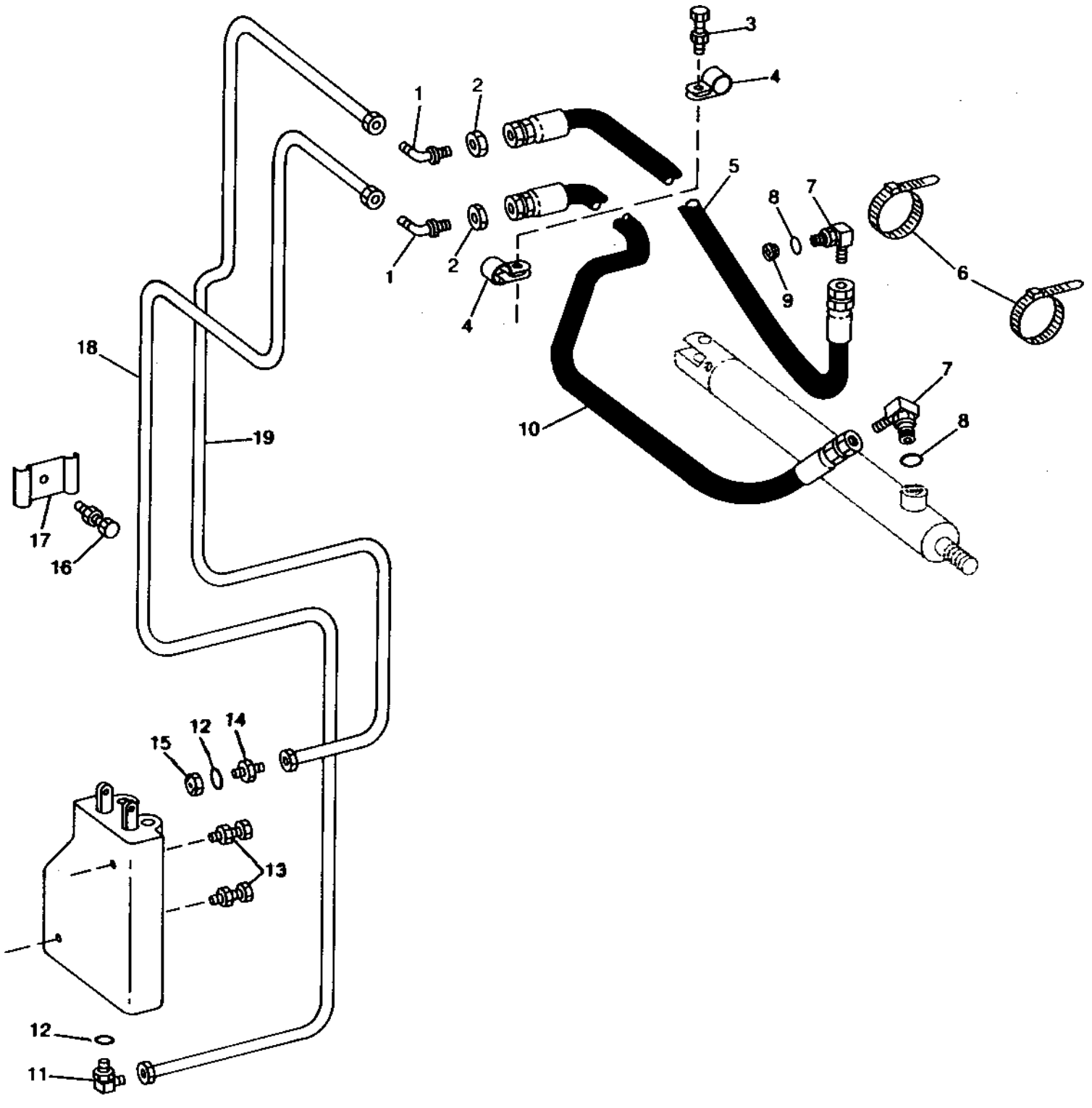


UNLOADING AUGER SWING HYDRAULIC OIL LINES AND HOSES - CONTINUED
(SERIAL NO. -600000)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	T37863	FITTING	2		90°
2	14H934	NUT	2		7/16"
3	19H1919	CAP SCREW	1		1/4" X 5/8"
	12H302	LOCK WASHER	1		1/4"
	14H786	NUT	1		1/4"
4	H77358	CLIP	2		
5	AH96002	HYDRAULIC HOSE	1		6 MM I.D. X 1118 MM LONG (1/4" X 44")
6	AH97777	HYDRAULIC HOSE	1		6 MM I.D. X 41 MM LONG (1/4" X 16")
7	AH63565	ELBOW FITTING	2		90°
8	R28782	O-RING	2		
9	H77698	TIE BAND	2		
10	AH75160	ELBOW FITTING	1		90°
11	R26448	O-RING	2		
12	19H2333	CAP SCREW	2		1/4" X 2-1/4"
	12H302	LOCK WASHER	2		1/4"
	14H786	NUT	2		1/4"
13	H102013	ORIFICE	1		
14	H75414	ADAPTER	1		
15	19H1948	CAP SCREW	1		1/4" X 3/4"
	12H302	LOCK WASHER	1		1/4"
	14H786	NUT	1		1/4"
16	AH97786	CLAMP	1	-1990	(INCLUDED IN KIT AH139151)
17	AH100128	LINE	1	-620104	(SUB AH126569)
	AH126569	LINE	1		
18	AH100127	LINE	1		

UNLOADING AUGER SWING HYDRAULIC OIL LINES AND HOSES
(SERIAL NO. 600001-)

HP2134 -UN-01JAN94

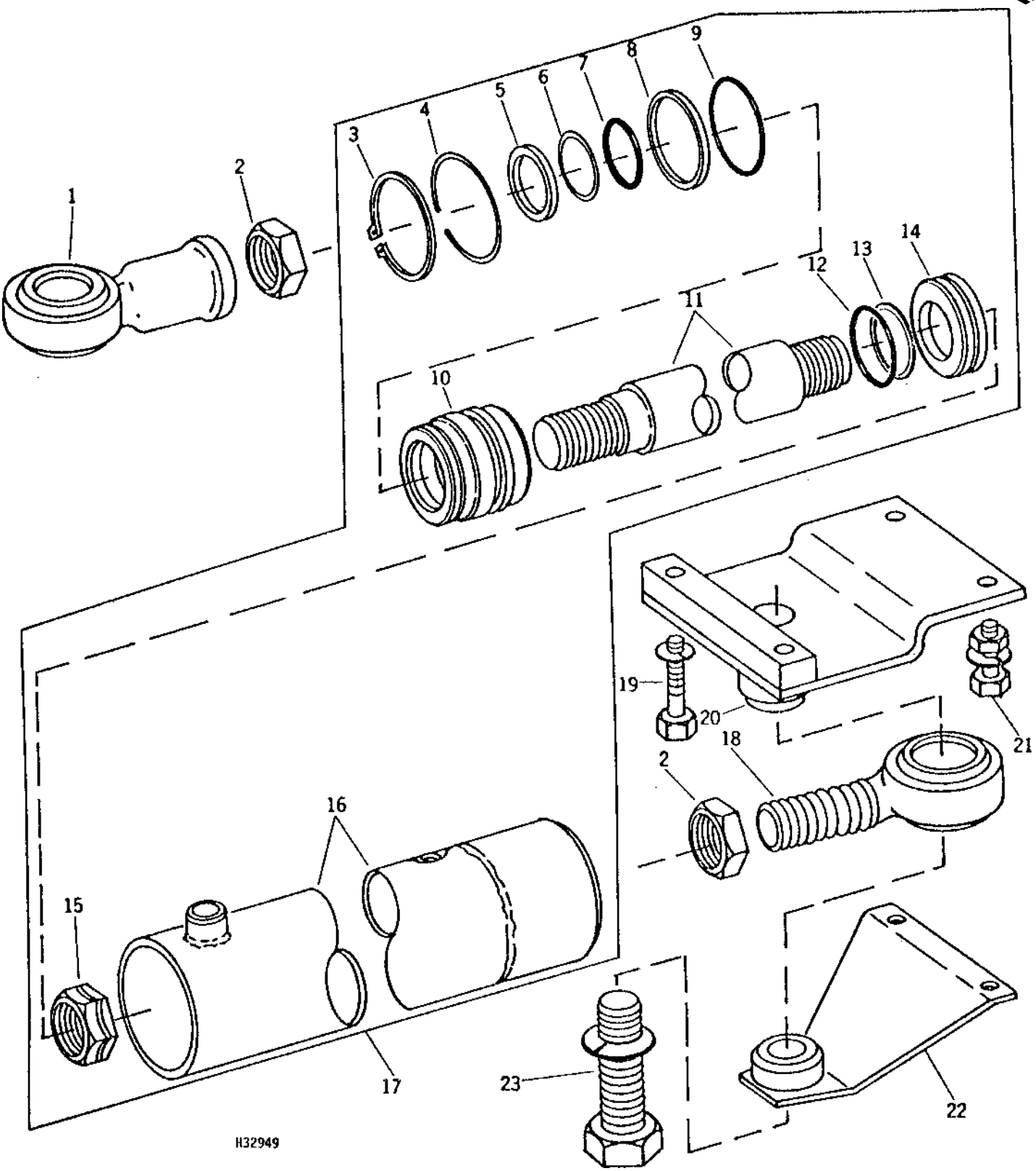


UNLOADING AUGER SWING HYDRAULIC OIL LINES AND HOSES - CONTINUED
(SERIAL NO. 600001-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	T37863	FITTING	2		90°
2	14H934	NUT	2		7/16"
3	19H1919	CAP SCREW	1		1/4" X 5/8"
	12H302	LOCK WASHER	1		1/4"
	14H786	NUT	1		1/4"
4	H77358	CLIP	2		
5	AH96002	HYDRAULIC HOSE	1		6 MM X 1118 MM (1/4" I.D. X 44") LONG
6	H77698	TIE BAND	2		
7	AH75160	ELBOW FITTING	2		
8	R26448	O-RING	2		
9	H118400	ORIFICE	1		
10	AH97777	HYDRAULIC HOSE	1		6 MM X 41 MM (1/4" I.D. X 16") LONG
11	AH75160	ELBOW FITTING	1		90°
12	R26448	O-RING	2		
13	19H2333	CAP SCREW	2		1/4" X 2-1/4"
	12H302	LOCK WASHER	2		1/4"
	14H786	NUT	2		1/4"
14	H75414	ADAPTER	1		
15	H117792	ORIFICE	1		
16	19H1948	CAP SCREW	1		1/4" X 3/4"
	12H302	LOCK WASHER	1		1/4"
	14H786	NUT	1		1/4"
17	AH97786	CLAMP	1	-1990	(INCLUDED IN KIT AH139151)
18	AH100128	LINE	1	-620100	(SUB AH126569)
	AH126569	LINE	1		
19	AH100127	LINE	1		

UNLOADING AUGER SWING HYDRAULIC CYLINDER AND MOUNTING
(SERIAL NO. -452785)

H32949 -UN-01JAN94

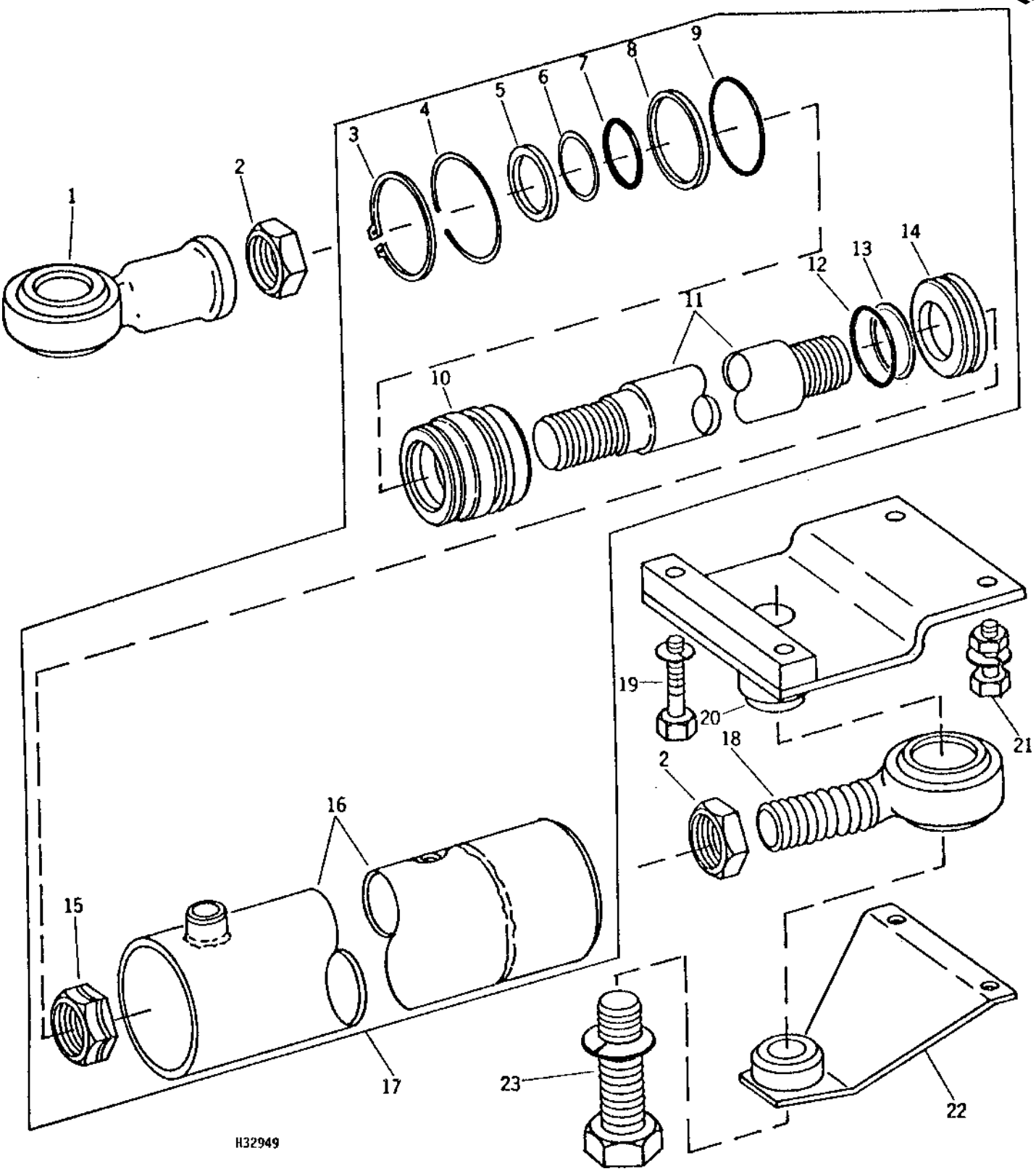


UNLOADING AUGER SWING HYDRAULIC CYLINDER AND MOUNTING - CONTINUED
(SERIAL NO. -452785)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH97062	TIE ROD END	1	-452785	(SUB AH107894)
	AH107894	TIE ROD END	1		
2	14H904	NUT	2		3/4"
3	.....	RING	1		(KIT AH101192)
4	.....	RING	1		(KIT AH101192)
5	.....	SEAL	1		(KIT AH101192)
6	.....	WASHER	1		(KIT AH101192)
7	R495R	O-RING	1		(KIT AH101192)
8	.....	WASHER	1		(KIT AH101192)
9	.....	O-RING	1		(KIT AH101192)
10	H101426	GUIDE	1		
11	H101424	ROD	1		
12	U15415	O-RING	1		(KIT AH101192)
13	.....	RING	1		(KIT AH101192)
14	H101425	PISTON	1		
15	B30434	LOCK NUT	1		
16	AH101191	HYDRAULIC CYLINDER BARREL	1		
17	AH97141	CYLINDER	1	-452785	(COMPLETE COMPONENT) (SUB AH105087)
	AH105087	CYLINDER	1		(COMPLETE COMPONENT) (REMANUFACTURED)
18	AH97061	TIE ROD END	1	-452785	(SUB AH107895)
	AH107895	TIE ROD END	1		
19	19H1765	CAP SCREW	2		3/8" X 1-3/4"
	12H304	LOCK WASHER	2		3/8"
20	AH99438	SUPPORT	1		
21	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
22	AH99437	STRAP	1		
23	19H2113	CAP SCREW	1		3/4" X 3-1/4"
	12H236	LOCK WASHER	1		3/4"
..	AH101192	KIT	1		SEAL REPAIR

UNLOADING AUGER SWING HYDRAULIC CYLINDER AND MOUNTING
(SERIAL NO. 452786-600000)

H32949 -UN-01JAN94

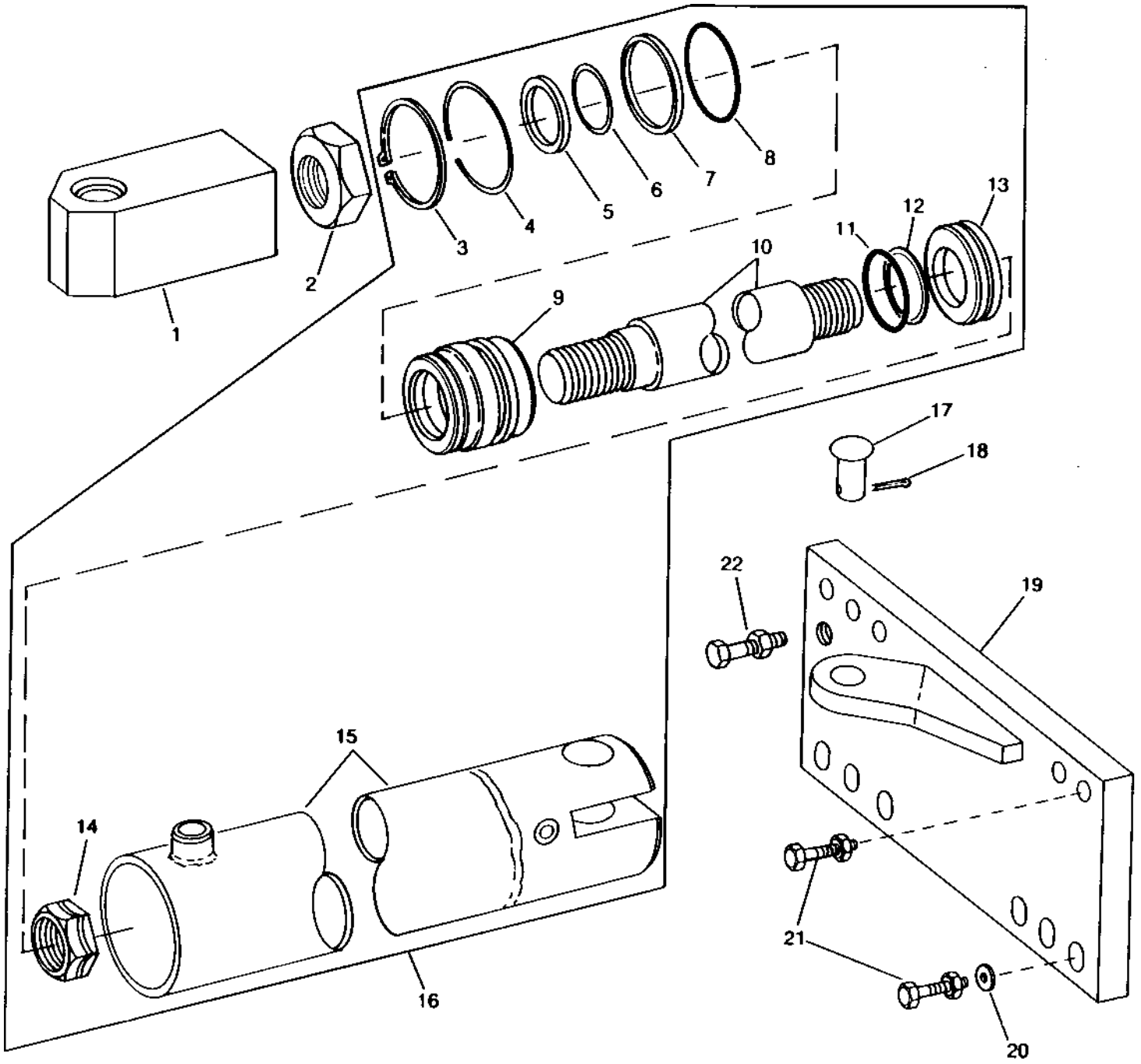


UNLOADING AUGER SWING HYDRAULIC CYLINDER AND MOUNTING - CONTINUED
(SERIAL NO. 452786-600000)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH107894	TIE ROD END	1		
2	14H904	NUT	2		3/4"
3	.....	RING	1		(KIT AH107827)
4	H31253	SNAP RING	1		(KIT AH107827)
5	.....	SEAL	1		(KIT AH107827)
6	H63913	BACK-UP RING	1		(KIT AH107827)
7	A4730R	O-RING	1		(KIT AH107827)
8	.....	WASHER	1		(KIT AH107827)
9	U15973	O-RING	1		(KIT AH107827)
10	H108982	BEARING	1		
11	H108983	ROD	1		
12	.....	O-RING	1		(KIT AH107827)
13	.....	RING	1		(KIT AH107827)
14	H108981	PISTON	1		
15	B30434	LOCK NUT	1		
16	AH107826	CYLINDER	1		
17	AH105087	CYLINDER	1		(NEW COMPONENT)
18	AH107895	TIE ROD END	1		
19	19H1765	CAP SCREW	2		3/8" X 1-3/4"
	12H304	LOCK WASHER	2		3/8"
20	AH99438	SUPPORT	1		
21	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
22	AH99437	STRAP	1		
23	19H2113	CAP SCREW	1		3/4" X 3-1/4"
	12H236	LOCK WASHER	1		3/4"
..	AH107827	KIT	1		SEAL REPAIR

UNLOADING AUGER SWING HYDRAULIC CYLINDER AND MOUNTING
(SERIAL NO. 600001-620100)

HP2685 -UN-01JAN94



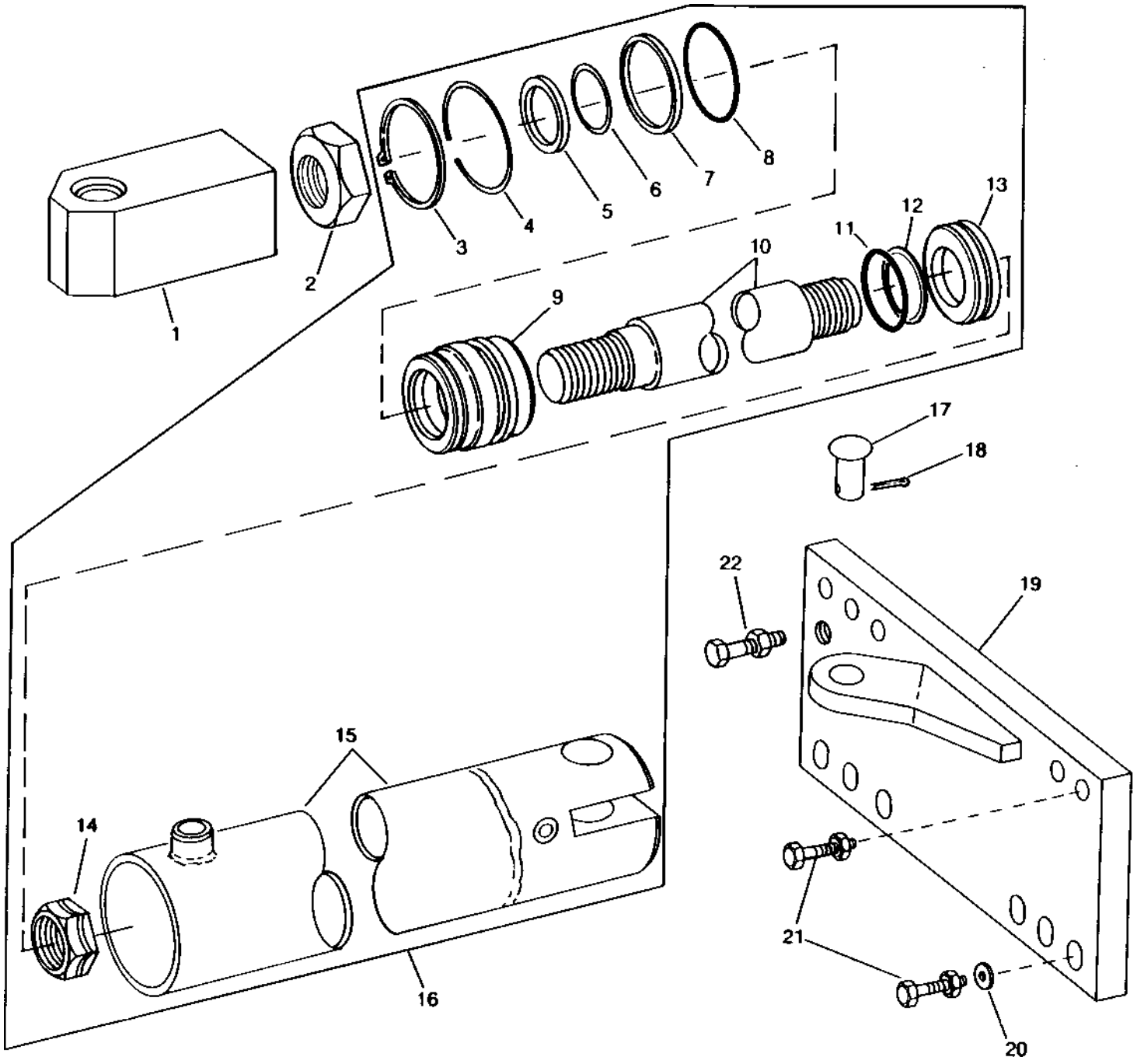
THIS PARTS LISTING IS CONTINUED

UNLOADING AUGER SWING HYDRAULIC CYLINDER AND MOUNTING - CONTINUED
(SERIAL NO. 600001-620100)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H115980	END	1		WHEN ORDERED INDIVIDUALLY OR ALONG WITH H116794 AND H116795, SUB AH124017 SERVICE ASSEMBLY)
2	W13288	NUT	1		
3	.....	RING	1		(KIT AH114900)
4	.....	SNAP RING	1		(KIT AH114900)
5	.....	SEAL	1		(KIT AH114900)
6	AH87265	SEAL	1		(KIT AH114900)
7	.....	WASHER	1		(KIT AH114900)
8	P50635	O-RING	1		(KIT AH114900)
9	H118198	BEARING	1		
10	H118199	ROD	1		
11	.....	O-RING	1		(KIT AH114900)
12	.....	RING	1		(KIT AH114900)
13	H118197	PISTON	1		
14	N33203	LOCK NUT	1		
15	AH114899	HYDRAULIC CYLINDER BARREL	1		
16	AH112742	CYLINDER	1		(SUB AH125189)
17	Z9735H	PIN	1	-600588	(SUB R56930)
	R56930	PIN	1		
18	11H215	COTTER PIN	1	-600588	1/4" X 1-1/2"
	11H237	COTTER PIN	1	600589-	1/8" X 2"
19	AH114312	BRACKET	1	-610727	(SUB AH122234)
	AH122234	BRACKET	1		
20	24H1305	WASHER	6		13/32" X 13/16" X 0.065"
21	19H3239	CAP SCREW	10		3/8" X 1-1/4"
	12H304	LOCK WASHER	10		3/8"
	14H1076	NUT	10		3/8"
22	19H1777	CAP SCREW	1	610728-	1/2" X 1-3/4"
	14H809	NUT	1	610728-	1/2"

UNLOADING AUGER SWING HYDRAULIC CYLINDER AND MOUNTING
(SERIAL NO. 620101-)

HP2685 -UN-01JAN94



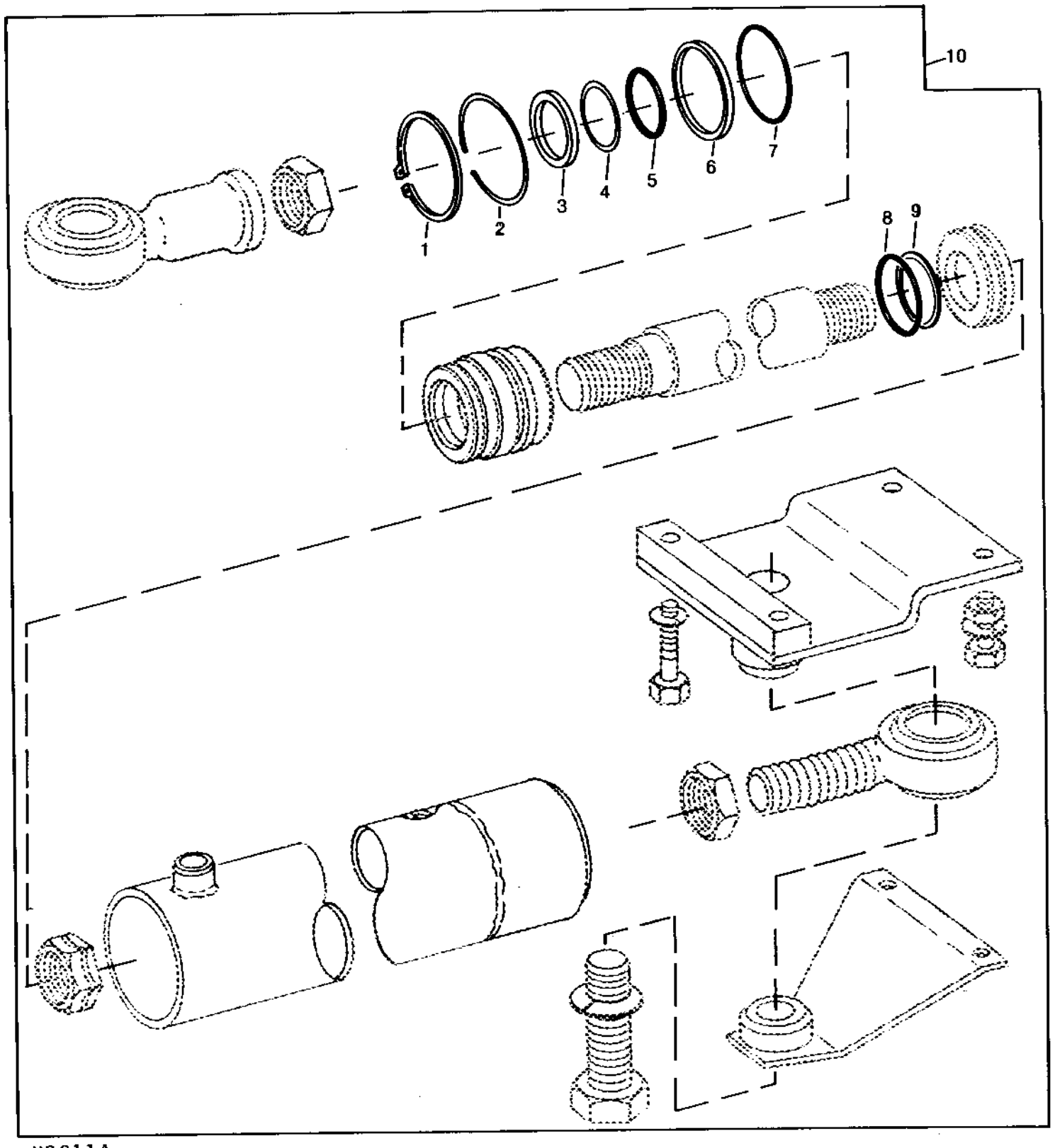
THIS PARTS LISTING IS CONTINUED

UNLOADING AUGER SWING HYDRAULIC CYLINDER AND MOUNTING - CONTINUED
(SERIAL NO. 620101-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH127482	END	1	-630700	
	H137225	END	1		
2	W13288	NUT	1		
3	.....	RING	1		(KIT AH129245)
4	.....	SNAP RING	1		(KIT AH129245)
5	.....	SEAL	1		(KIT AH129245)
6	AH87265	SEAL	1		(KIT AH129245)
7	.....	WASHER	1		(KIT AH129245)
8	P50635	O-RING	1		(KIT AH129245)
9	H118198	BEARING	1		
10	H135154	ROD	1		
11	.....	O-RING	1		(KIT AH129245)
12	.....	RING	1		(KIT AH129245)
13	H118197	PISTON	1		
14	N33203	LOCK NUT	1		
15	.....	HYDRAULIC CYLINDER BARREL	1		
16	AH125189	HYDRAULIC CYLINDER	1	-630700	(SUB AH132210)
	AH132210	HYDRAULIC CYLINDER	1		
17	R56930	PIN	1		
18	11H237	COTTER PIN	1		1/8" X 2"
19	AH122234	BRACKET	1		
20	24H1305	WASHER	6		13/32" X 13/16" X 0.065"
21	19H3239	CAP SCREW	10		3/8" X 1-1/4"
	12H304	LOCK WASHER	10		3/8"
	14H1076	NUT	10		3/8"
22	19H1777	CAP SCREW	1		1/2" X 1-3/4"
	14H809	NUT	1		1/2"

KIT, UNLOADING AUGER SWING HYDRAULIC CYLINDER
(SERIAL NO. -452785)

HP2114 -UN-01JAN94

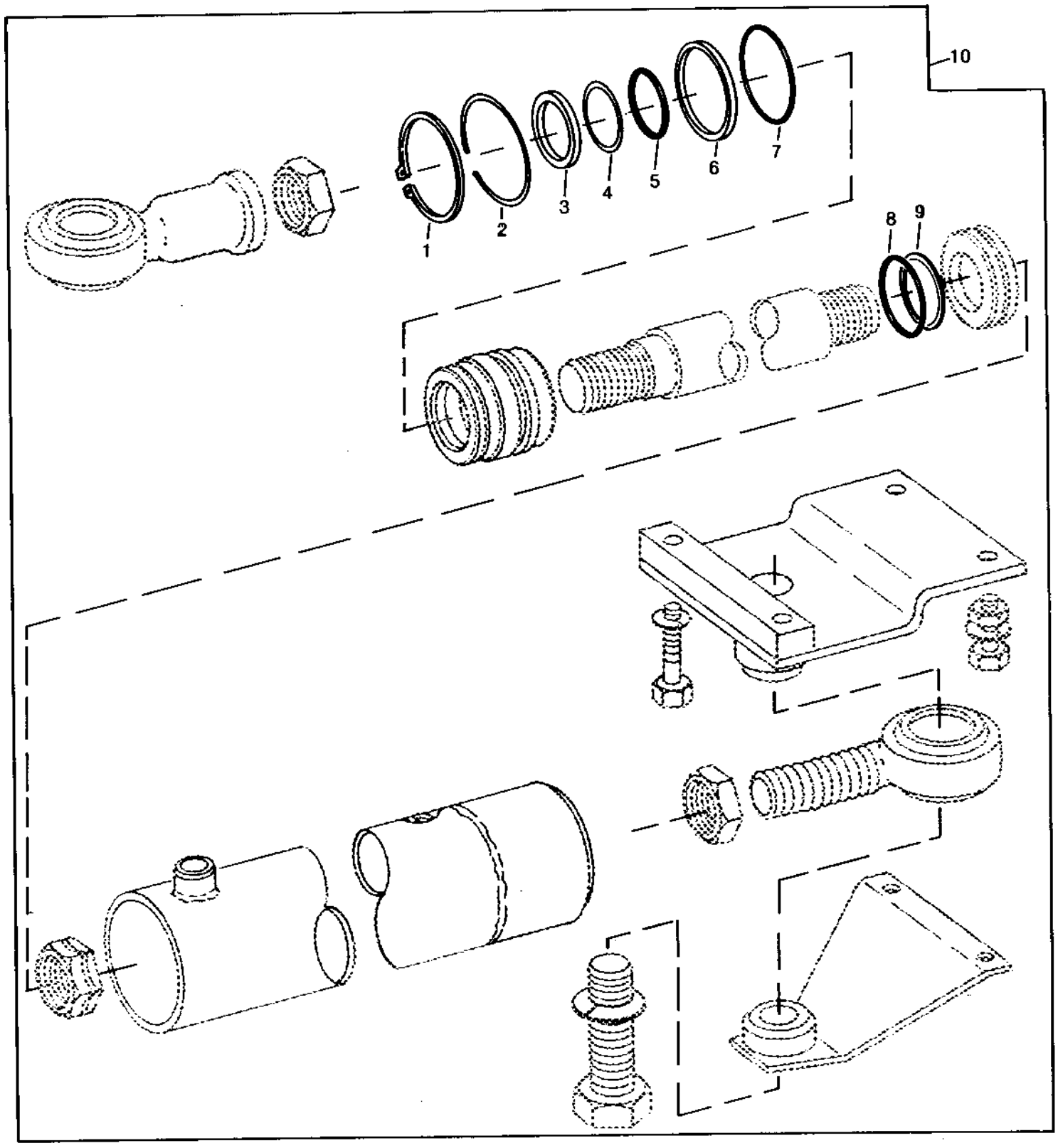


KIT, UNLOADING AUGER SWING HYDRAULIC CYLINDER - CONTINUED
(SERIAL NO. -452785)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	.....	RING	1		
2	.....	RING	1		
3	.....	SEAL	1		
4	.....	WASHER	1		
5	R495R	O-RING	1		
6	.....	WASHER	1		
7	.....	O-RING	1		
8	U15415	O-RING	1		
9	.....	RING	1		
10	AH101192	KIT	1		

KIT, UNLOADING AUGER SWING HYDRAULIC CYLINDER
(SERIAL NO. 452786-600000)

HP2114 -UN-01JAN94

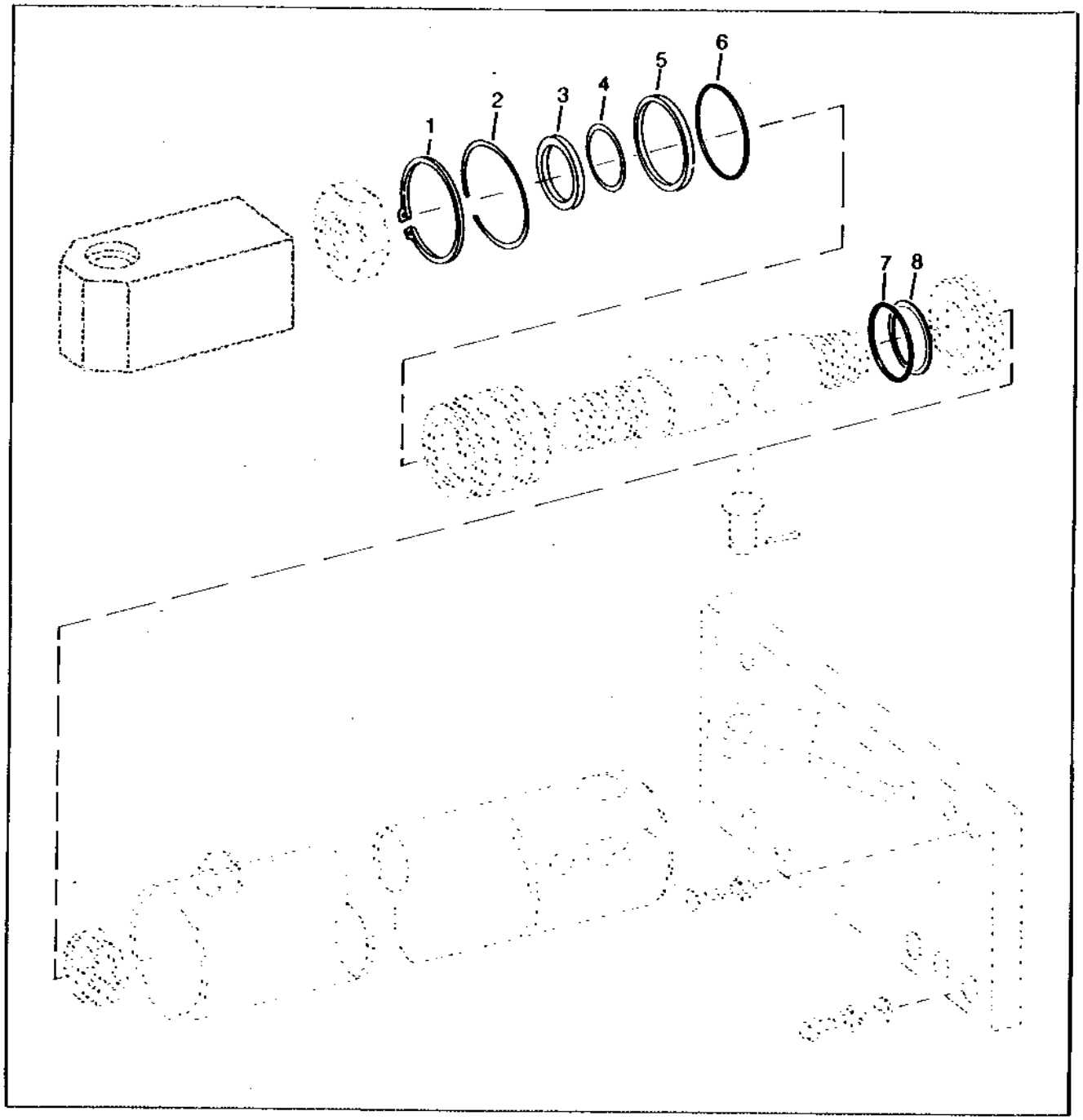


KIT, UNLOADING AUGER SWING HYDRAULIC CYLINDER - CONTINUED
(SERIAL NO. 452786-600000)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	.....	RING	1		
2	H31253	SNAP RING	1		
3	.....	SEAL	1		
4	H63913	BACK-UP RING	1		
5	A4730R	O-RING	1		
6	.....	WASHER	1		
7	U15973	O-RING	1		
8	.....	O-RING	1		
9	.....	RING	1		
10	AH107827	KIT	1		

KIT, UNLOADING AUGER SWING HYDRAULIC CYLINDER
(SERIAL NO. 600001-620100)

HP2935 -UN-01JAN94



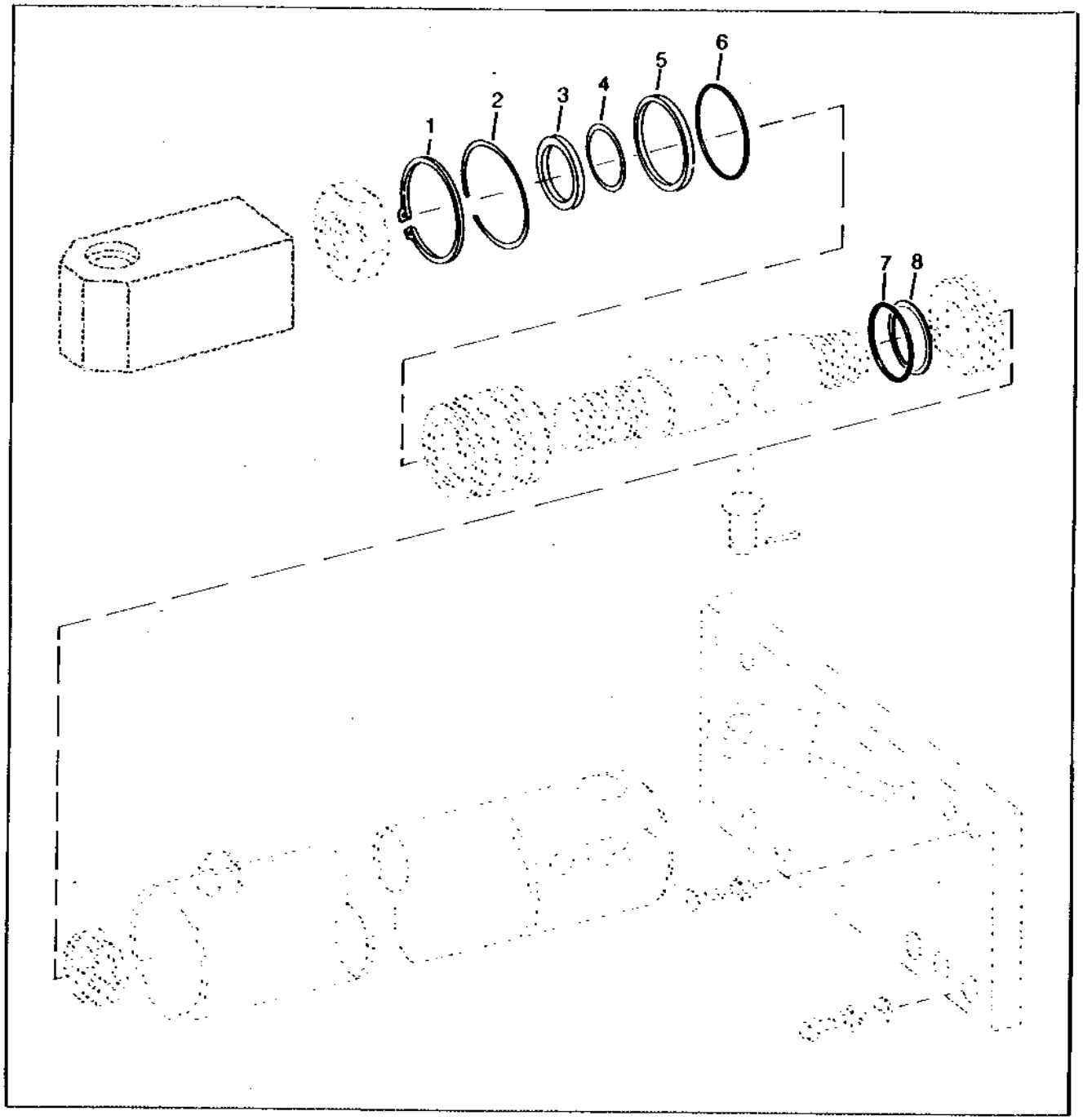
HP2935

KIT, UNLOADING AUGER SWING HYDRAULIC CYLINDER - CONTINUED
(SERIAL NO. 600001-620100)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	.....	RING	1		
2	.....	SNAP RING	1		
3	.....	SEAL	1		
4	AH87265	SEAL	1		
5	.....	WASHER	1		
6	P50635	O-RING	1		
7	.....	O-RING	1		
8	.....	RING	1		
9	AH114900	HYDRAULIC CYLINDER KIT	1		

KIT, UNLOADING AUGER SWING HYDRAULIC CYLINDER
(SERIAL NO. 620101-)

HP2935 -UN-01JAN94



HP2935

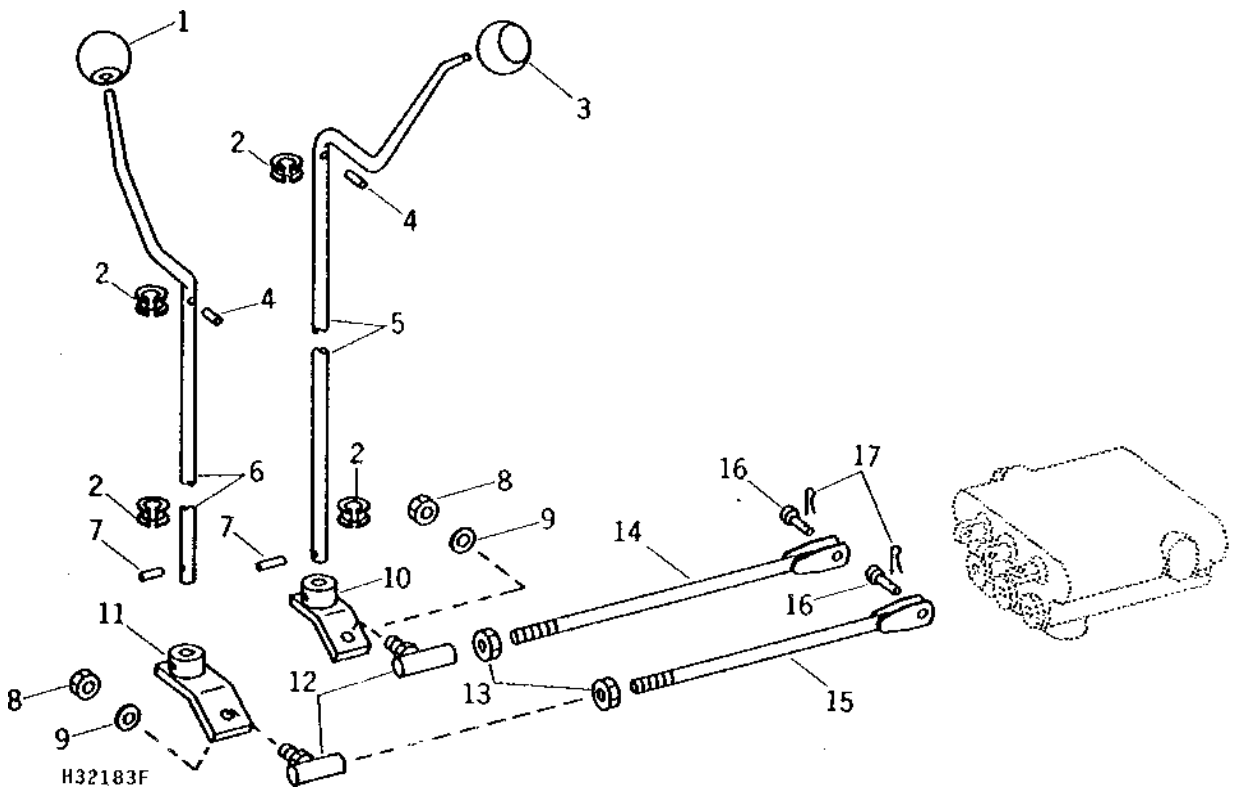
KIT, UNLOADING AUGER SWING HYDRAULIC CYLINDER - CONTINUED
(SERIAL NO. 620101-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	.....	RING	1		
2	.....	SNAP RING	1		
3	.....	SEAL	1		
4	.....	SEAL	1		
5	.....	WASHER	1		
6	.....	O-RING	1		
7	.....	O-RING	1		
8	.....	RING	1		
9	AH129245	HYDRAULIC CYLINDER KIT	1		

MEMORANDA

PLATFORM LIFT AND REEL LIFT CONTROLS

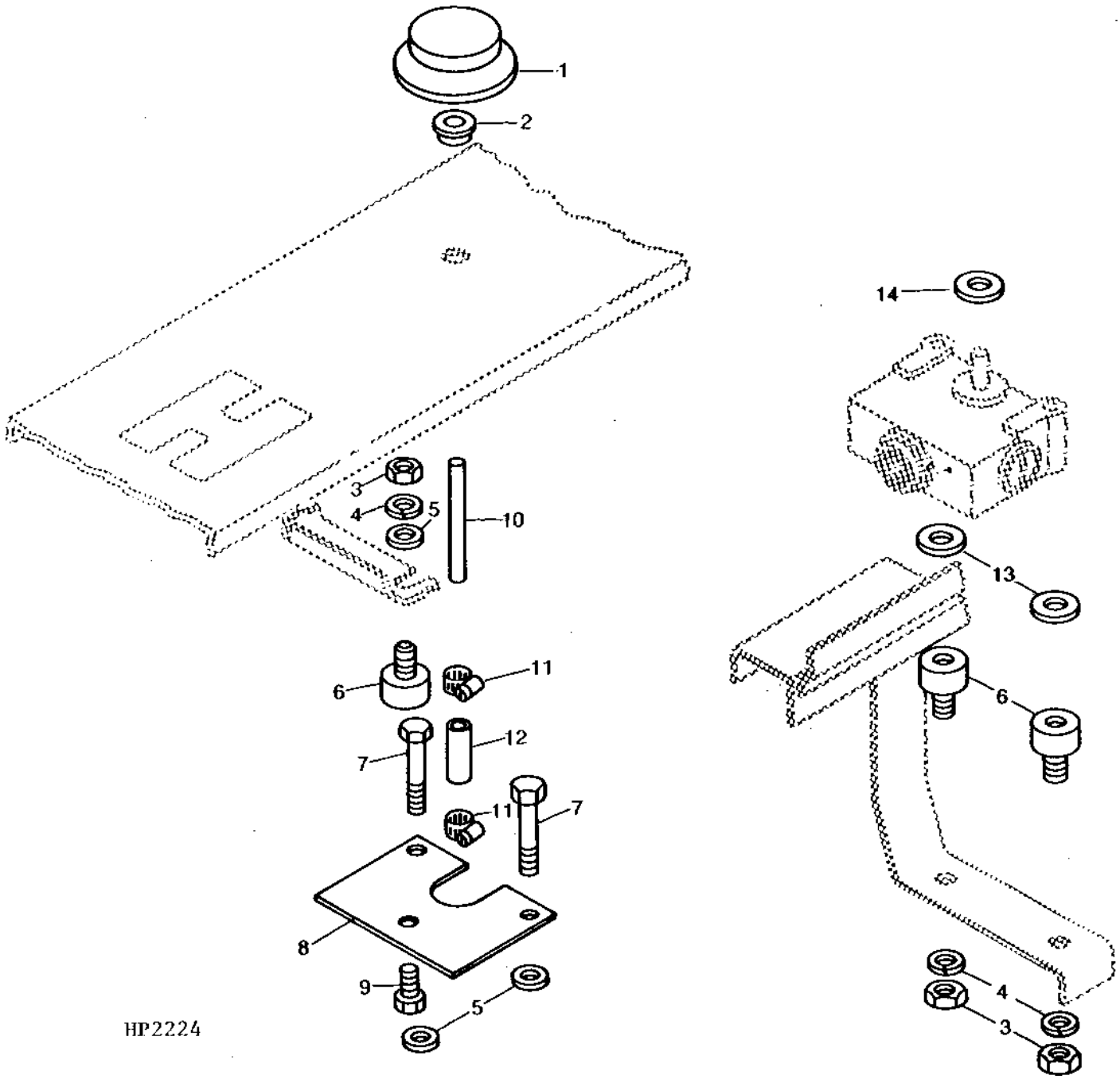
H32183F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H83054	KNOB	1		(REEL LIFT)
2	H86876	WASHER	4		
3	H83053	KNOB	1		(PLATFORM LIFT)
4	34H266	SPRING PIN	2		5/32" X 1"
5	H97612	LEVER	1		(PLATFORM LIFT)
6	H97613	LEVER	1		(REEL LIFT)
7	34H280	SPRING PIN	2		3/16" X 7/8"
8	14H846	NUT	2		3/8"
9	12H304	LOCK WASHER	2		3/8"
10	AH92606	ARM	1		(PLATFORM LIFT)
11	AH92608	ARM	1		(REEL LIFT)
12	AH83521	BALL JOINT	2		
13	14H774	NUT	2		3/8"
14	AH76372	YOKE	1	-404667	LOWER, (PLATFORM LIFT)
	AH93161	ROD	1	404668-	LOWER, (PLATFORM LIFT)
15	AH76491	YOKE	1	-404655	(SUB AH93163, THIS APPLICATION)
	AH93163	ROD	1		(REEL LIFT)
16	H35481	PIN	2		DRILLED
17	11H266	COTTER PIN	2		1/16" X 1/2"

HYDROSTATIC DRIVE REEL SPEED CONTROL VALVE LINKAGE

HP2224 -UN-01JAN94

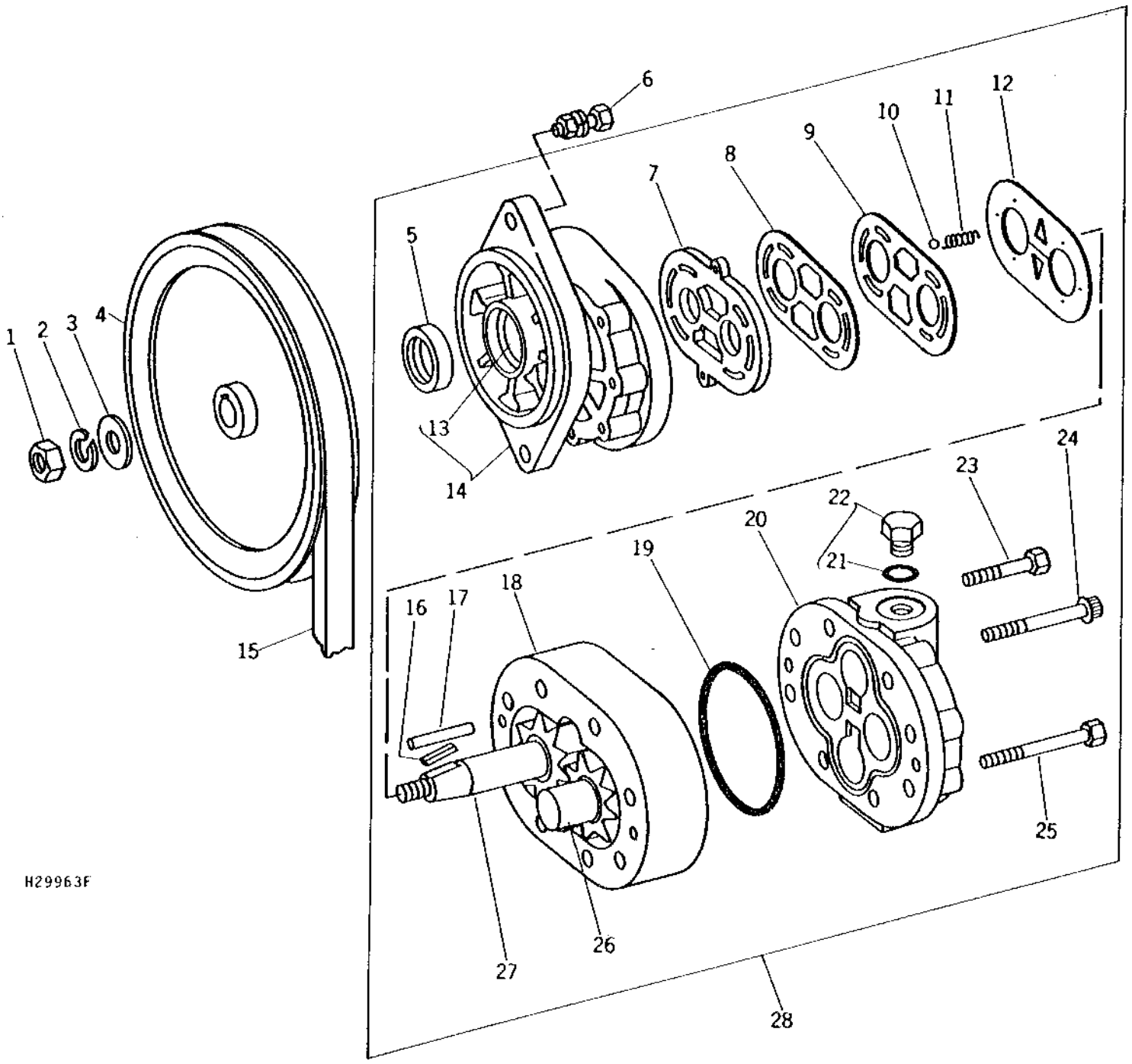


HYDROSTATIC DRIVE REEL SPEED CONTROL VALVE LINKAGE - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH76955	KNOB	1		
2	T41908	GROMMET	1		
3	14H785	NUT	3		5/16"
4	12H303	LOCK WASHER	3		5/16"
5	24H1292	WASHER	3		11/32" X 3/4" X 0.120"
6	AH96415	SUPPORT	3		INSULATION
7	19H1949	CAP SCREW	2		5/16" X 2-1/2"
8	H93620	PLATE	1		
9	19H2020	CAP SCREW	1		5/16" X 1/2"
10	H96262	PIN	1		
11	AR21836	CLAMP	2		
12	H97826	HOSE	1		
13	24H1299	WASHER	2		3/8" X 1-1/4" X 0.065"
14	24H1307	WASHER	1		13/32" X 1" X 1/16"

HYDROSTATIC DRIVE REEL HYDRAULIC PUMP AND SHEAVE

H29963F -UN-01JAN94

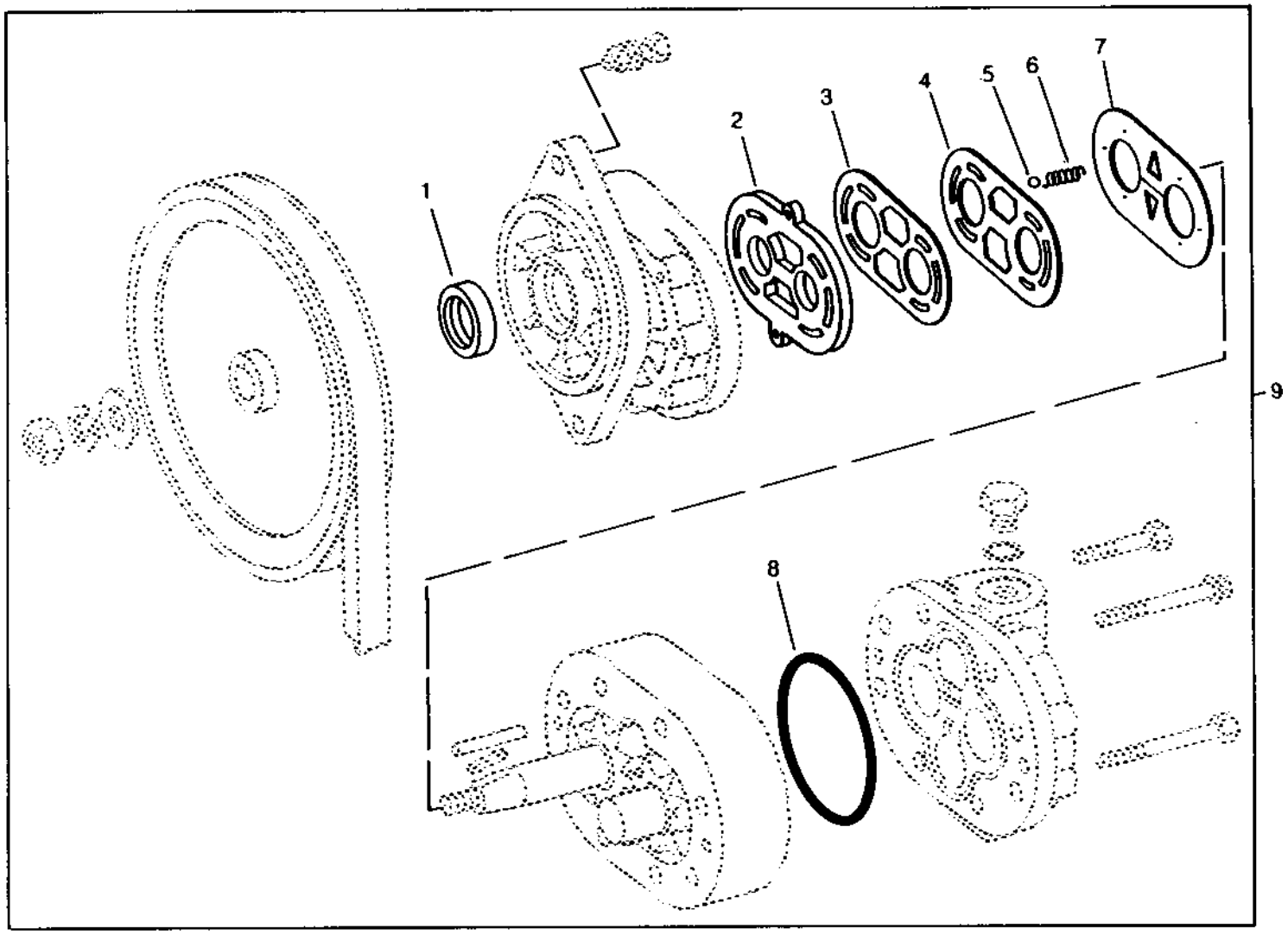


HYDROSTATIC DRIVE REEL HYDRAULIC PUMP AND SHEAVE - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14H812	NUT	1		3/8"
2	12H304	LOCK WASHER	1		3/8"
3	24H1237	WASHER	1		25/64" X 7/8" X 0.060"
4	AH83518	SHEAVE	1	-625100	178 MM (7") DIA.
	AH131858	SHEAVE	1	625101-	203.2 MM (8") DIA.
5	AH15442	SEAL	1		(KIT AH66648)
6	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
7	.....	SEAL	1		(KIT AH66648)
8	.....	GASKET	1		(KIT AH66648)
9	T12958	GASKET	1		(KIT AH66648)
10	.....	BALL CHECK	2		(KIT AH66648)
11	.....	SPRING	2		(KIT AH66648)
12	.....	DIAPHRAGM	1		(KIT AH66648)
13	.....	BEARING	1		
14	AT12111	HOUSING	1		FRONT
15	H77683	BELT	1	-453700	(SUB H86275, THIS APPLICATION)
	H86275	BELT	1	-625100	
	H137207	BELT	1	625101-	
16	N34986	SHAFT KEY	1		
17	P51444	DOWEL PIN	2		
18	H80813	HOUSING	1		
19	.....	O-RING	1		(KIT AH66648)
20	AH66645	PLATE	1		
21	R28782	O-RING	1		
22	AH63282	FITTING PLUG	1	-454270	
	R51031	FITTING	1	454271-	
23	19H1949	CAP SCREW	4	-404255	5/16" X 2-1/2"
	H28156	SCREW	4	404256-	
24	T12966	CAP SCREW	3		
25	19H1904	CAP SCREW	2	-404255	5/16" X 3"
	T12966	CAP SCREW	3	404256-	
26	AE28051	GEAR	1		IDLER
27	AE28050	STEERING GEAR	1		DRIVE
28	AH75515	PUMP	1		(REMANUFACTURED)

KIT, HYDROSTATIC DRIVE REEL HYDRAULIC PUMP AND SHEAVE

HP2484 -UN-01JAN94



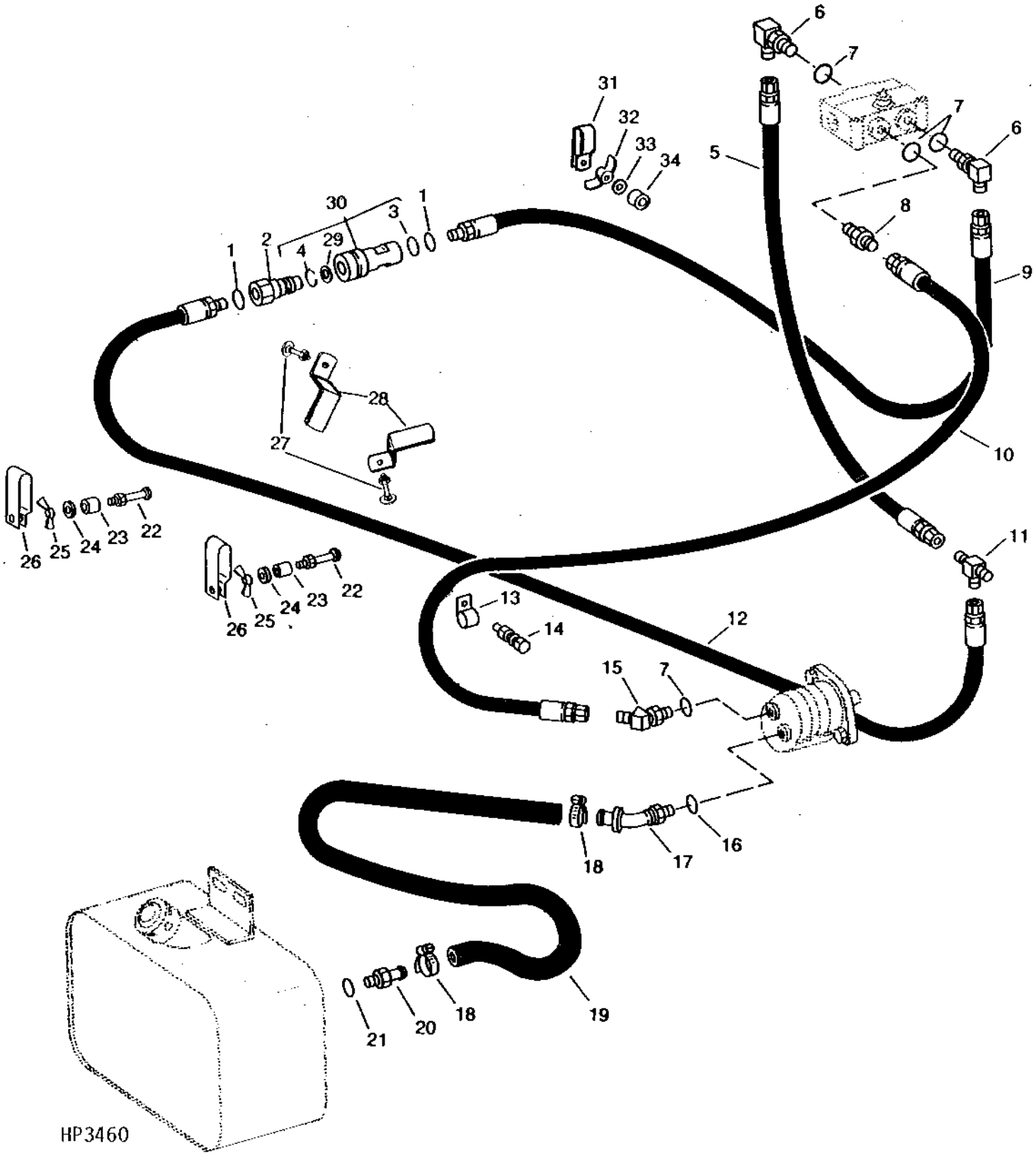
HP2484

KIT, HYDROSTATIC DRIVE REEL HYDRAULIC PUMP AND SHEAVE - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH15442	SEAL	1		
2	.....	SEAL	1		
3	.....	GASKET	1		
4	.....	GASKET	1		
5	H22694	BALL	2		
6	H22695	SPRING	2		
7	.....	DIAPHRAGM	1		
8	.....	O-RING	1		
9	AH66648	KIT	1		

REEL DRIVE HYDRAULIC HOSES

HP3460 -UN-01JAN94



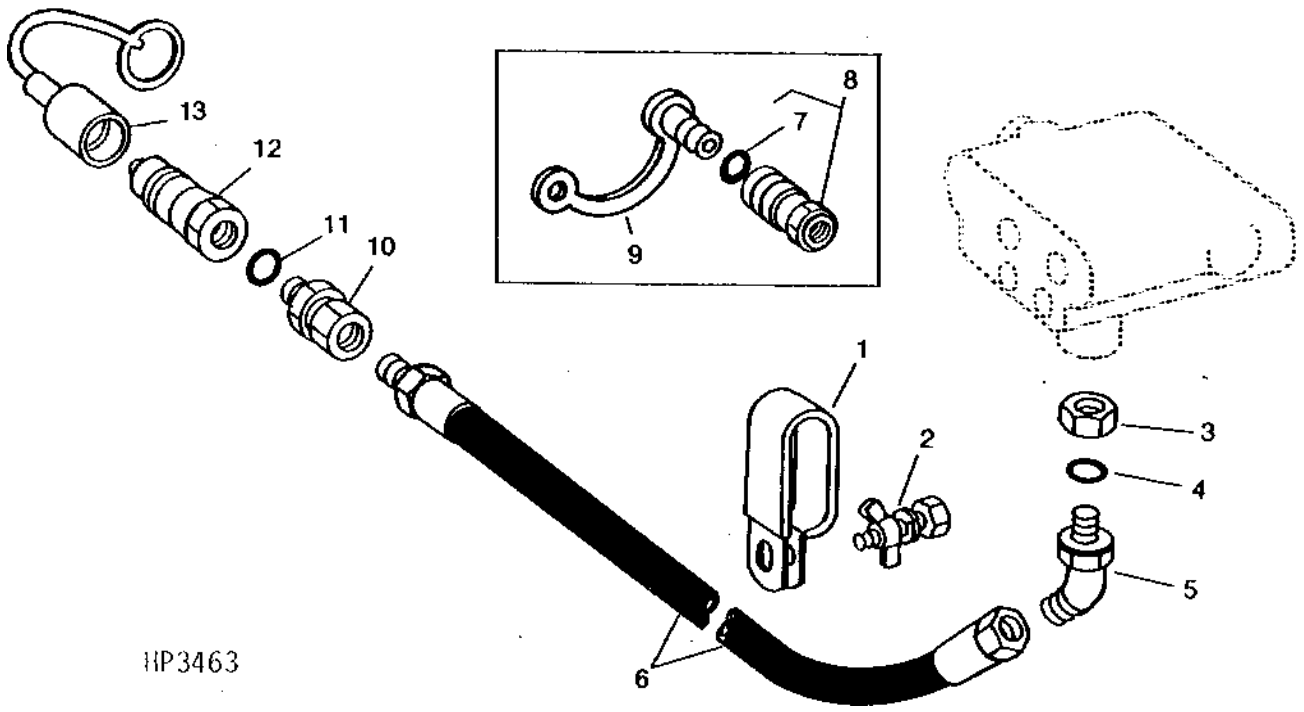
REEL DRIVE HYDRAULIC HOSES - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R26375	O-RING	2		
2	AH15000	HYD. QUICK-CONNECT COUPLER	1	-600000	NOSE, (SUB AR94522, THIS APPLICATION)
	AR94522	INTERNAL HALF COUPLER	1		
3	P45750	O-RING	1		
4	T12960	SNAP RING	1		USE WITH AEROQUIP COUPLER
5	AH91426	HOSE	1		13 MM X 965 MM (1/2" I.D. X 38") LONG
6	AR26724	ELBOW FITTING	2		90°
7	R26906	O-RING	4		
8	R27270	FITTING	1		
9	AH76926	HYDRAULIC HOSE	1	-600000	13 MM X 1219 MM (1/2" I.D. X 48") LONG, (SUB AH112762 OR AH112763 OR AH112766, THIS APPLICATION)
	AH112762	HYDRAULIC HOSE	1	-625100	13 MM X 3100 MM (1/2" I.D. X 122") LONG (REGULAR OR VARIABLE BELT DRIVE) (EXCEPT AUSTRALIA)
	AH127692	HOSE	1	625101-	7/8" X 4 300 MM (169-1/4") X 3/4" (REGULAR FEEDER HOUSE) (PRESSURE)
	AH112766	HYDRAULIC HOSE	1	-625100	13 MM X 3500 MM (1/2" I.D. X 138") LONG (LONG BELT DRIVE) (EXCEPT AUSTRALIA)
	AH127693	HOSE	1	625101-	7/8" X 4 650 MM (183") X 3/4" (LONG FEEDER HOUSE) (PRESSURE)
	AH112763	HYDRAULIC HOSE	1	-625100	13 MM X 3200 MM (1/2" X 126") LONG (REGULAR OR VARIABLE DRIVE, SIDEHILL)
	AH127695	HOSE	1	625101-	7/8" X 4 450 MM (175-1/4") X 3/4" (SIDEHILL)
10	AH76900	HYDRAULIC HOSE	1		13 MM X 1575 MM (1/2" I.D. X 62")LONG
11	H60885	TEE FITTING	1		
12	AH78086	HYDRAULIC HOSE	1	-600000	13 MM X 1320 MM (1/2" I.D. X 52") LONG, (SUB AH112762 OR AH112763 OR AH112766)
	AH112762	HYDRAULIC HOSE	1	-625100	13 MM X 3100 MM (1/2" I.D. X 122") LONG (REGULAR OR VARIABLE BELT DRIVE) (EXCEPT AUSTRALIA)
	AH127693	HOSE	1	625101-	7/8" X 4 650 MM (183") X 3/4" (6620 AND 6620 SIDEHILL) REGULAR FEEDER HOUSE (RETURN)
	AH112766	HYDRAULIC HOSE	1	-625100	13 MM X 3500 MM (1/2" I.D. X 138") LONG (LONG BELT DRIVE) (EXCEPT AUSTRALIA)
	AH127694	HOSE	1	625101-	7/8" X 5 000 MM (196-3/4") X 3/4" (LONG FEEDER HOUSE) (RETURN)
	AH112763	HYDRAULIC HOSE	1	-625100	13 MM X 3100 MM (1/2" I.D. X 122") LONG (REGULAR OR VARIABLE DRIVE, SIDEHILL)
13	AH77924	CLIP	1		
14	19H1900	CAP SCREW	1		5/16" X 3/4"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
15	AR26828	ELBOW FITTING	1		45°
16	U12547	O-RING	1		
17	AH91864	FITTING	1		45°
18	AR21839	CLAMP	1	-354913	(SUB AH103497, THIS APPLICATION)
	AH103497	CLAMP	2	-404255	(SUB AH105968)
	AH105968	HOSE CLAMP	2		
19	H100224	HOSE	1		25 MM I.D. X 432 MM LONG (1" X 17")
20	H80240	HOSE FITTING	1		
21	R29936	O-RING	1		
22	03H2020	BOLT	1	-600000	3/8" X 2"
	12H304	LOCK WASHER	2	-600000	3/8"
	14H812	NUT	AR		3/8"
	03H2020	BOLT	2	600001-	3/8" X 2"
	12H304	LOCK WASHER	4	600001-	3/8"
23	28H2497	SPACER	AR		0.423" X 0.675" X 5/8"
24	24H1305	WASHER	AR		13/32" X 13/16" X 0.065"
25	14H827	WING NUT	AR		3/8"
26	AH77884	CLIP	1	-600000	
	AH77884	CLIP	2	600001-	
27	03H1765	BOLT	AR		3/8" X 3/4"
	12H304	LOCK WASHER	AR		3/8"
	14H812	NUT	AR		3/8"
28	AH78124	CLIP	AR		
29	L24517	BACK-UP RING	1		USE WITH AEROQUIP COUPLER
30	AH75167	HYD. QUICK-CONNECT COUPLER	1		BODY
31	AH77869	CLIP	2	625101-	
32	14H819	WING NUT	2	625101-	5/16"
33	12H303	LOCK WASHER	2	625101-	5/16"
34	28H1903	BUSHING	2	625101-	0.364" X 0.540" X 3/4"

MEMORANDA

REEL LIFT HYDRAULIC HOSES - SIDEHILL
(SERIAL NO. 610301-)

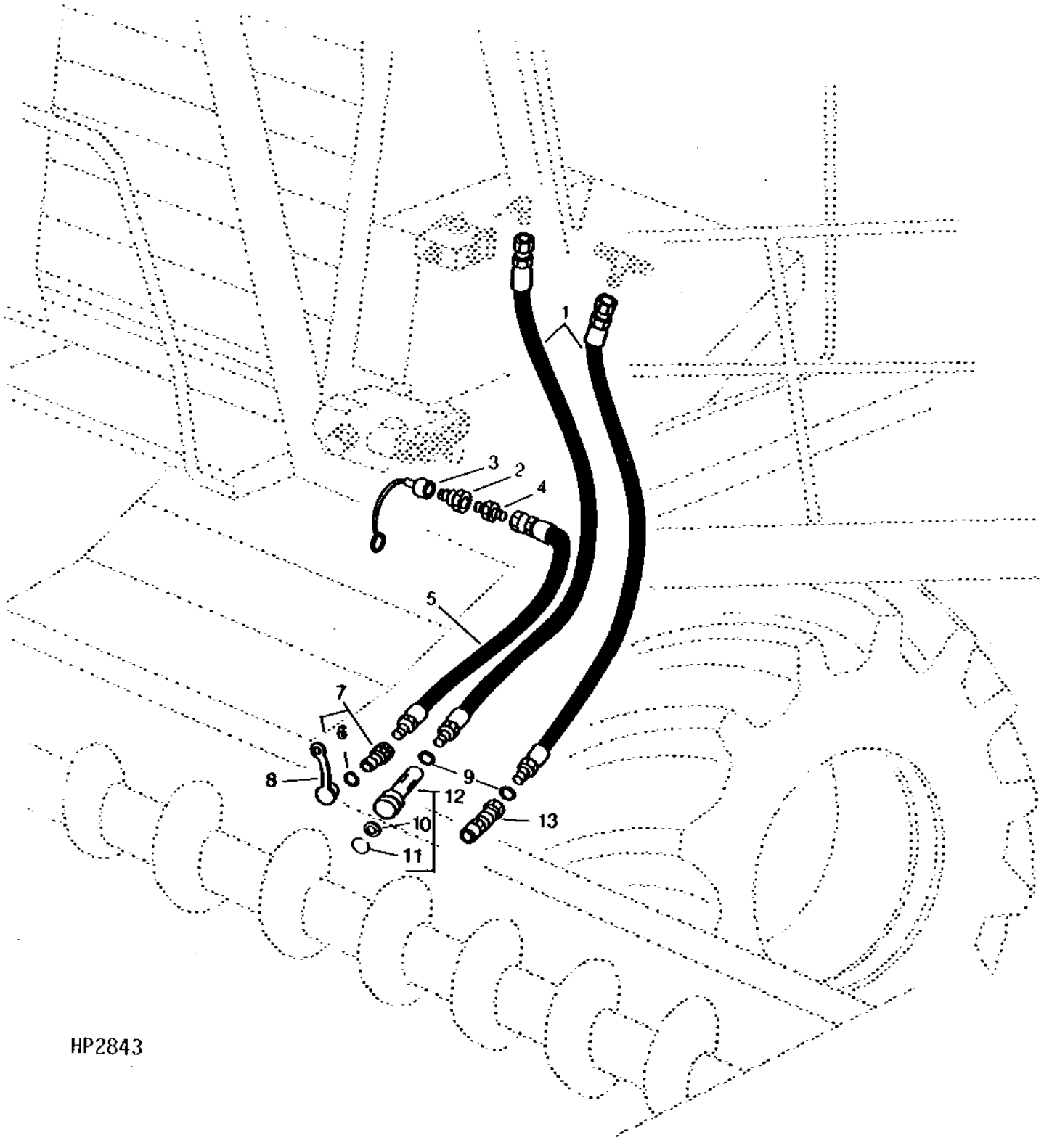
HP3463 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH77884	CLIP	1		
2	19H1731	CAP SCREW	1		3/8" X 1"
	12H304	LOCK WASHER	1		3/8"
	14H827	WING NUT	1		3/8"
3	H94190	ORIFICE	1		
4	R26448	O-RING	1		
5	AT38033	ELBOW FITTING	1		
6	AH112929	HYDRAULIC HOSE	1	-625100	6 MM X 2100 (1/4" I.D. X 82-3/4") LONG
	AN180523	HYDRAULIC HOSE	1	625101-	9/16" X 2 337 MM (92") X 9/16"
7	R459R	O-RING	1	-625100	
8	AH15940	HYD. QUICK-CONNECT COUPLER	1	-625100	
9	H83743	PLUG	1	-625100	
10	R36426	FITTING	1	625101-	
11	R26375	O-RING	1	625101-	
12	AR94522	INTERNAL HALF COUPLER	1	625101-	
13	A15898	CAP	1	625101-	

HOSES AND COUPLERS FOR COMBINES (SERIAL NO. -600000)
USED WITH PLATFORMS (SERIAL NO. 600001-625000)

HP2843 -UN-01JAN94

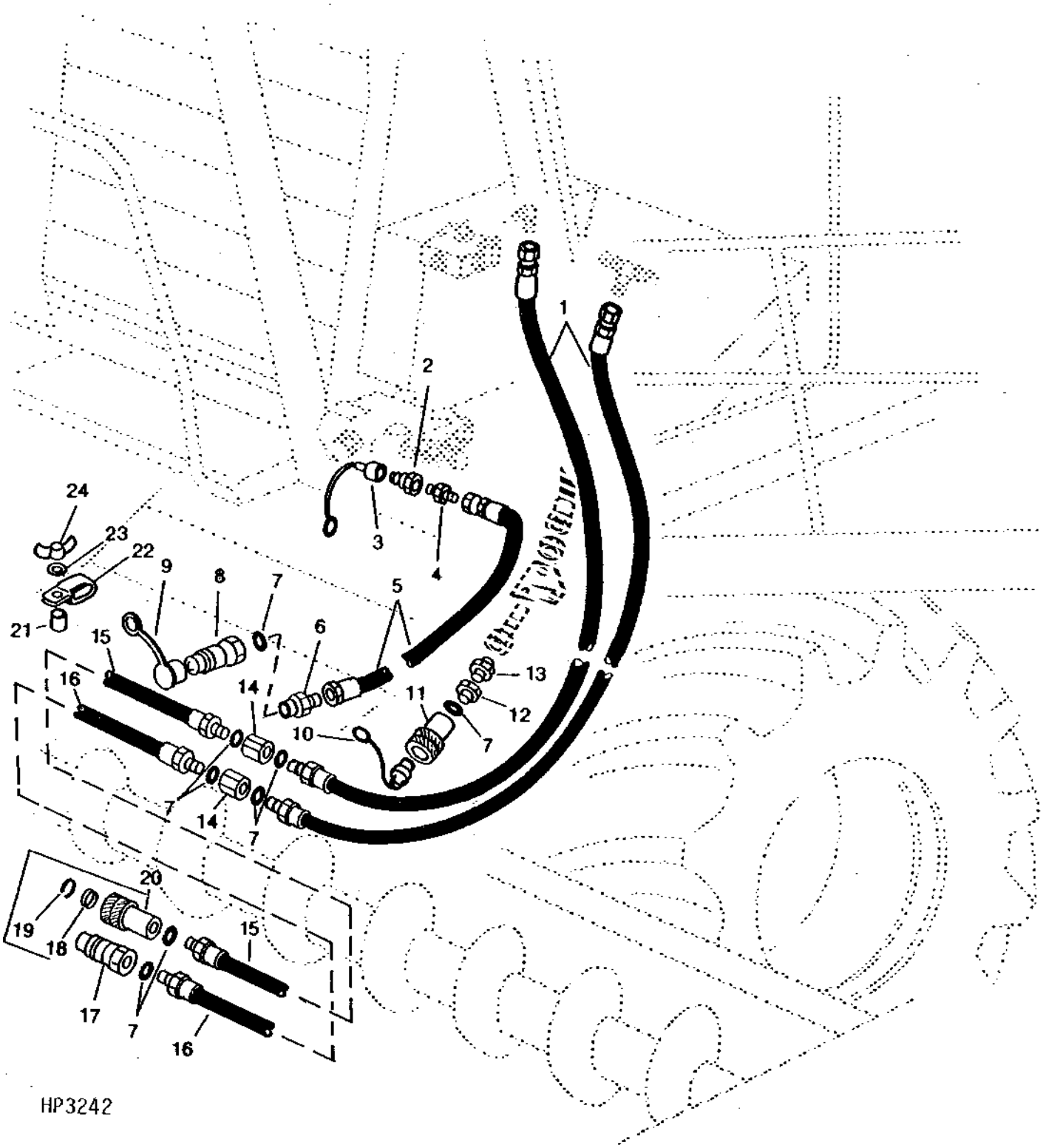


HOSES AND COUPLERS FOR COMBINES (SERIAL NO. -600000) - CONTINUED
USED WITH PLATFORMS (SERIAL NO. 600001-625000)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH112762	HYDRAULIC HOSE	2		12.7 MM X 3100 MM (1/2" X 122") LONG (REGULAR FEEDER HOUSE) (REEL DRIVE)
	AH112766	HYDRAULIC HOSE	2		12.7 MM X 3500 MM (1/2" X 156") LONG (LONG FEEDER HOUSE) (REEL DRIVE)
	AH112763	HYDRAULIC HOSE	2		12.7 MM X 3200 MM (1/2" X 126") LONG (SIDEHILL) (REEL DRIVE)
2	AH15939	HYD. QUICK-CONNECT COUPLER	1		
3	AH83821	CAP	1		
4	R26892	FITTING	1		
5	AH112928	HYDRAULIC HOSE	1		6.5 MM X 2000 MM (1/4" X 79") LONG (REGULAR FEEDER HOUSE) (REEL LIFT)
	AH112932	HYDRAULIC HOSE	1		6.5 MM X 2400 MM (1/4" X 94") LONG (LONG FEEDER HOUSE) (REEL LIFT)
	AH112929	HYDRAULIC HOSE	1		6.5 MM X 2100 MM (1/4" X 83") LONG (SIDEHILL) (REEL LIFT)
6	R459R	O-RING	1		
7	AH15940	HYD. QUICK-CONNECT COUPLER	1		
8	H83743	PLUG	1		
9	R26375	O-RING	2		
10	L24517	BACK-UP RING	1		USE WITH AEROQUIP COUPLER
11	T12960	SNAP RING	1		USE WITH AEROQUIP COUPLER
12	AH75167	HYD. QUICK-CONNECT COUPLER	1		
13	AH15000	HYD. QUICK-CONNECT COUPLER	1		

HOSES AND COUPLERS FOR COMBINES (600001-622500)
USED WITH PLATFORMS (625001-)

HP3242 -UN-01JAN94

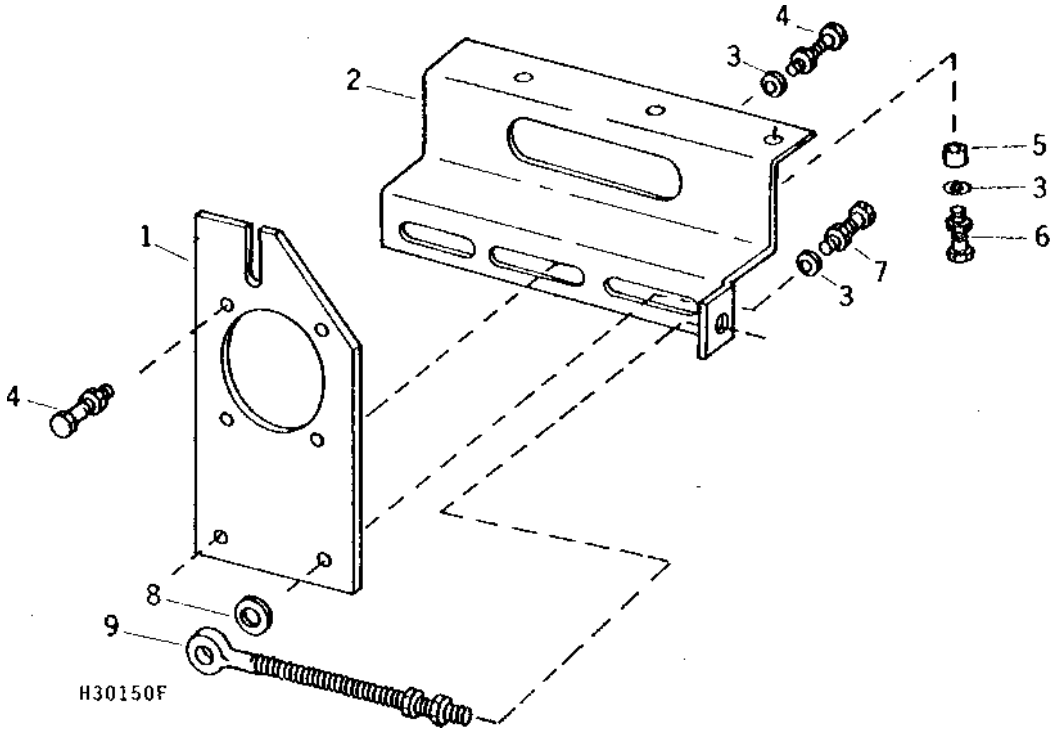


**HOSES AND COUPLERS FOR COMBINES (600001-622500)
USED WITH PLATFORMS (625001-) - CONTINUED**

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH112761	HYDRAULIC HOSE	2		12.7 MM X 3000 MM (1/2" X 118") (REGULAR FEEDER HOUSE) (REEL DRIVE)
	AH112765	HYDRAULIC HOSE	2		12.7 MM X 3400 MM (1/2" X 134") (LONG FEEDER HOUSE) (REEL DRIVE)
2	AH15939	HYD. QUICK-CONNECT COUPLER	1		
3	AH83821	CAP	1		
4	R26892	FITTING	1		
5	AH108418	HOSE	1		9/16" X 2 159 MM (85") X 9/16" (REGULAR FEEDER HOUSE) (REEL LIFT)
	AN180524	HYDRAULIC HOSE	1		9/16" X 2 591 MM (102") X 9/16" (LONG FEEDER HOUSE) (REEL LIFT)
	AN180523	HYDRAULIC HOSE	1		9/16" X 2 337 MM (92") X 9/16" (SIDEHILL) (REEL LIFT)
6	R36426	FITTING	1		
7	R26375	O-RING	8		
8	AR94522	INTERNAL HALF COUPLER	1		
9	A15898	CAP	1		
10	AW17006	PLUG	2		
11	AH75167	HYD. QUICK-CONNECT COUPLER	1		
12	H35112	ADAPTER	1		
13	AH92199	ORIFICE	1		(FILTERED)
14	R30815	FITTING	2		
15	AH128371	HYDRAULIC HOSE	1		3/4" X 1 100 MM (43-1/4") X 3/4" (REGULAR FEEDER HOUSE) (REEL DRIVE PRESSURE)
	AH128372	HYDRAULIC HOSE	1		3/4" X 1 400 MM (55") X 3/4" (LONG FEEDER HOUSE) (REEL DRIVE PRESSURE)
16	AH128372	HYDRAULIC HOSE	1		3/4" X 1 400 MM (55") X 3/4" (REGULAR FEEDER HOUSE) (REEL DRIVE RETURN)
	AH128373	HYDRAULIC HOSE	1		3/4" X 1 700 MM (67") X 3/4" (LONG FEEDER HOUSE) (REEL DRIVE RETURN)
17	AR94522	INTERNAL HALF COUPLER	1		
18	L24517	BACK-UP RING	1		USE WITH AEROQUIP COUPLER
19	T12960	SNAP RING	1		USE WITH AEROQUIP COUPLER
20	AH75167	HYD. QUICK-CONNECT COUPLER	1		
21	28H1903	BUSHING	AR		0.364" X 0.540" X 3/4"
	28H3240	SPACER	1		0.423" X 0.675" X 25/32" (6620 SIDEHILL)
22	AH77869	CLIP	2		
23	12H303	LOCK WASHER	AR		5/16"
	12H304	LOCK WASHER	1		3/8" (6620 SIDEHILL)
24	14H819	WING NUT	AR		5/16"
	14H827	WING NUT	1		3/8" (6620 SIDEHILL)

HYDROSTATIC DRIVE REEL HYDRAULIC PUMP MOUNTING

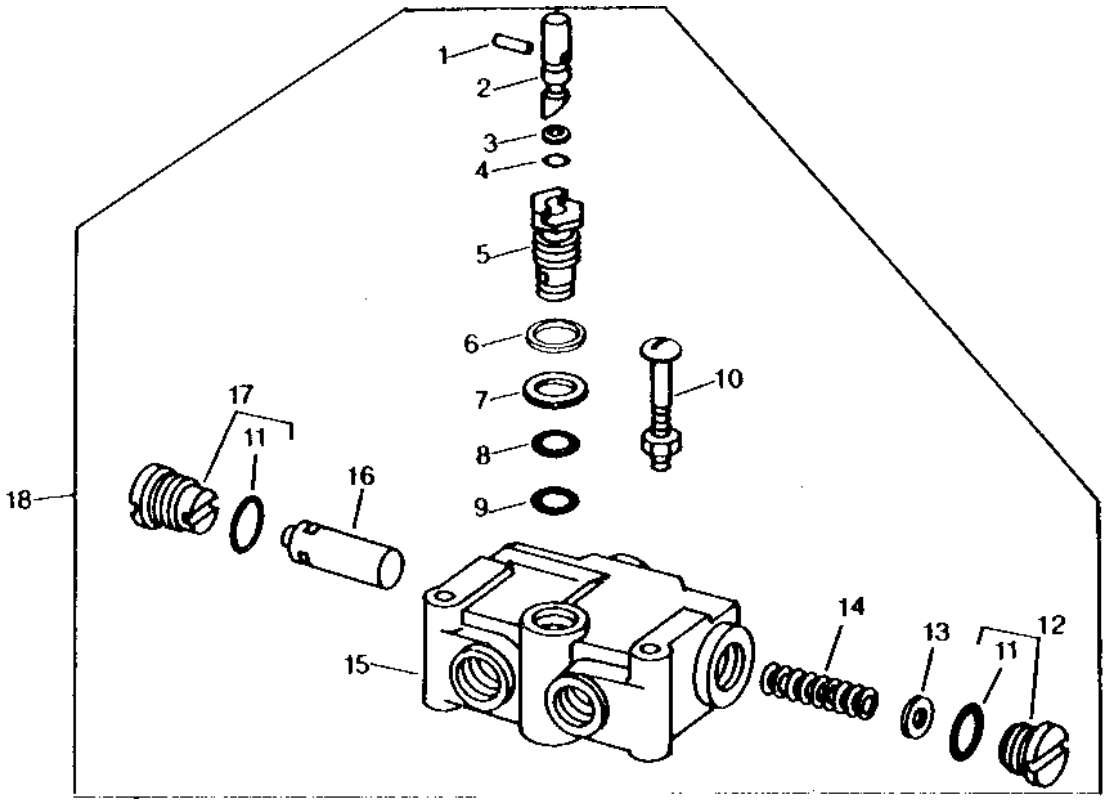
H30150F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H93234	PLATE	1	-357836	(SUB H101353)
	H101353	PLATE	1		
2	H93218	SUPPORT	1		
3	24H1682	WASHER	5		13/32" X 7/8" X 0.120"
4	19H1732	CAP SCREW	3		3/8" X 1-1/4"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
5	H20042	BUSHING	2		
6	19H1765	CAP SCREW	3		3/8" X 1-3/4"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
7	19H1800	CAP SCREW	1		3/8" X 1-1/2"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
8	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
9	J15524	EYEBOLT	1		
	14H812	NUT	2		3/8"

HYDROSTATIC DRIVE REEL FLOW CONTROL VALVE

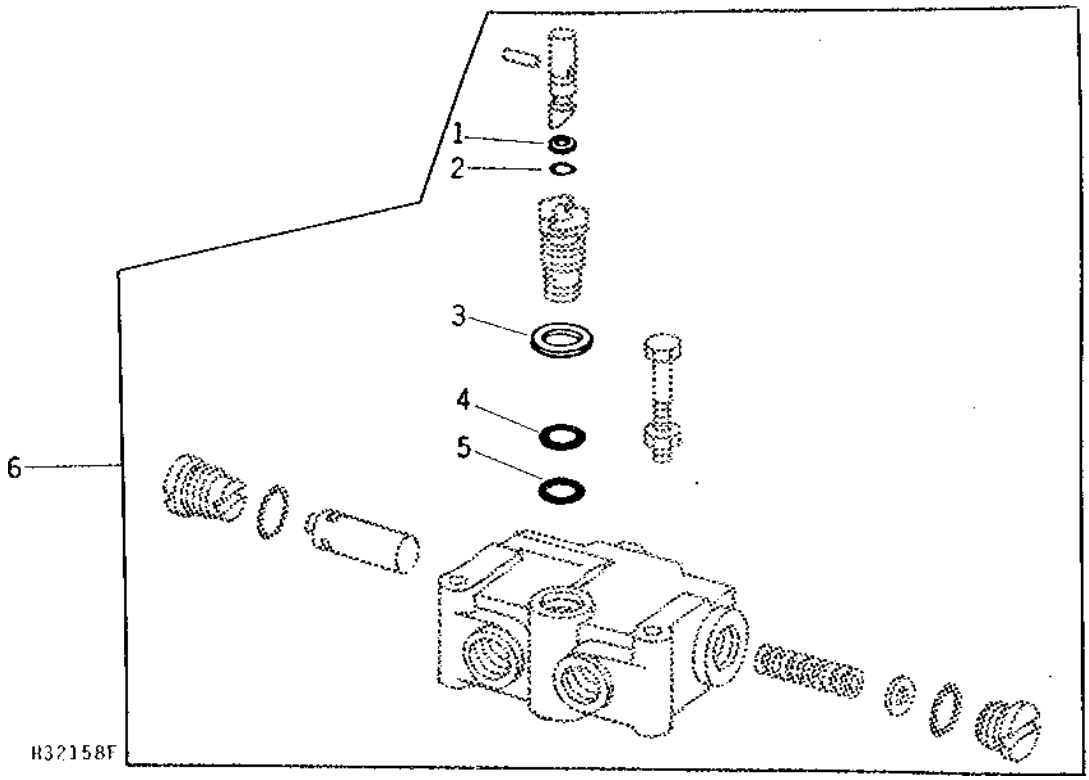
HP710 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H101370	GROOVE PIN	1		(KIT AH81166 AND AH122354)
2	.....	SPOOL	1		METERING, (KIT AH81166 AND AH122354)
3	T27624	BACK-UP RING	1		(KIT AH81166, AH136248 AND AH122354)
4	P51212	O-RING	1		(KIT AH81166, AH136248 AND AH122354)
5	.....	PLUG	1		METERING, (KIT AH81166 AND AH122354)
6	H80404	SHIM	AR		
7	H63357	BACK-UP RING	1		(KIT AH81166, AH136248 AND AH122354)
8	T42786	O-RING	1		(KIT AH81166, AH136248 AND AH122354)
9	R28776	O-RING	1		(KIT AH81166, AH136248 AND AH122354)
10	21H1271	SCREW	2		5/16" X 2-1/4"
	14H785	NUT	2		5/16"
11	H63289	O-RING	2		
12	AH78760	DRAIN PLUG	1		
13	.....	SHIM	1		
14	.....	SPRING	1		
15	.....	HOUSING	1		
16	.....	VALVE	1		
17	AH81165	PLUG	1		
18	AH81164	VALVE	1	-610728	(SUB AH122371)
	AH122371	CHECK VALVE	1		(REMANUFACTURED)
..	AH81166	KIT	1	-610728	(SUB AH122354)
..	AH122354	KIT	1		ADJUSTING SCREW
..	AH81167	SEAL KIT	1	-630700	SEAL REPAIR, (SUB AH136248)
..	AH136248	SEAL KIT	1		

KIT, SEAL REPAIR
HYDROSTATIC DRIVE REEL FLOW CONTROL VALVE

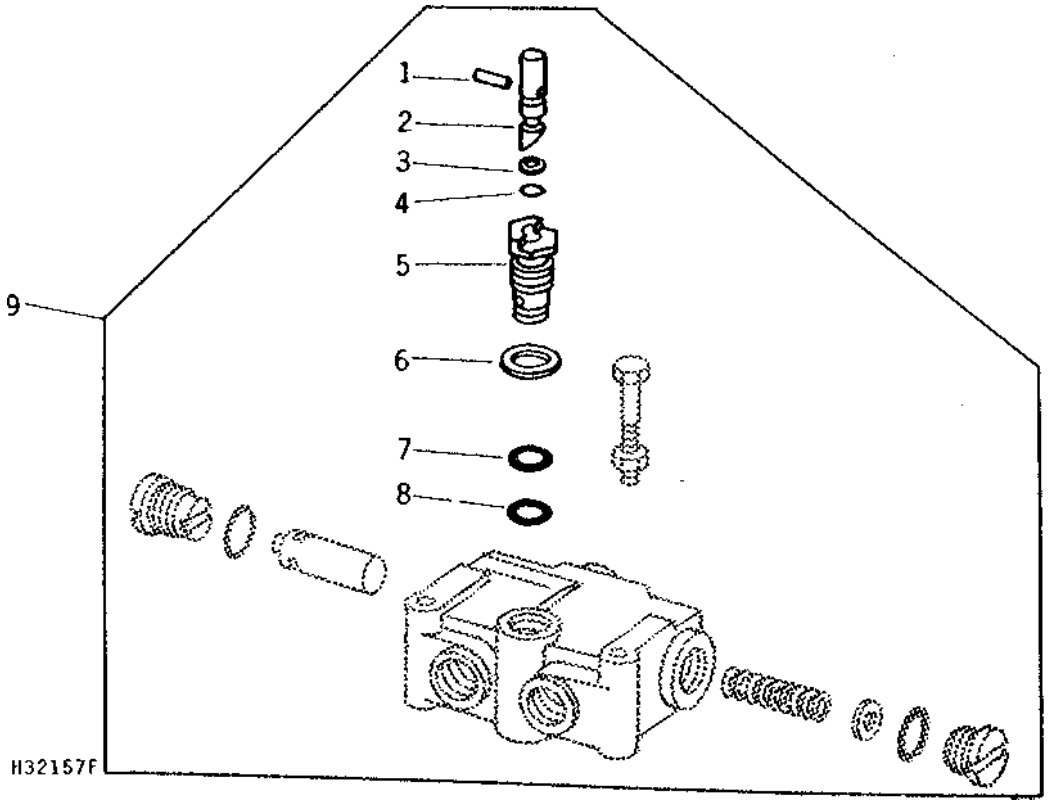
H32158F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	T27624	BACK-UP RING	1		
2	P51212	O-RING	1		
3	H63357	BACK-UP RING	1		
4	T42786	O-RING	1		
5	R28776	O-RING	1		
6	AH81167	SEAL KIT	1	-630700	(SUB AH136248)
..	.....	O-RING	2		(NOT USED THIS APPLICATION)
..	.....	WASHER	1		(NOT USED THIS APPLICATION)
..	.....	O-RING	1		(NOT USED THIS APPLICATION)

KIT, ADJUSTING SCREW

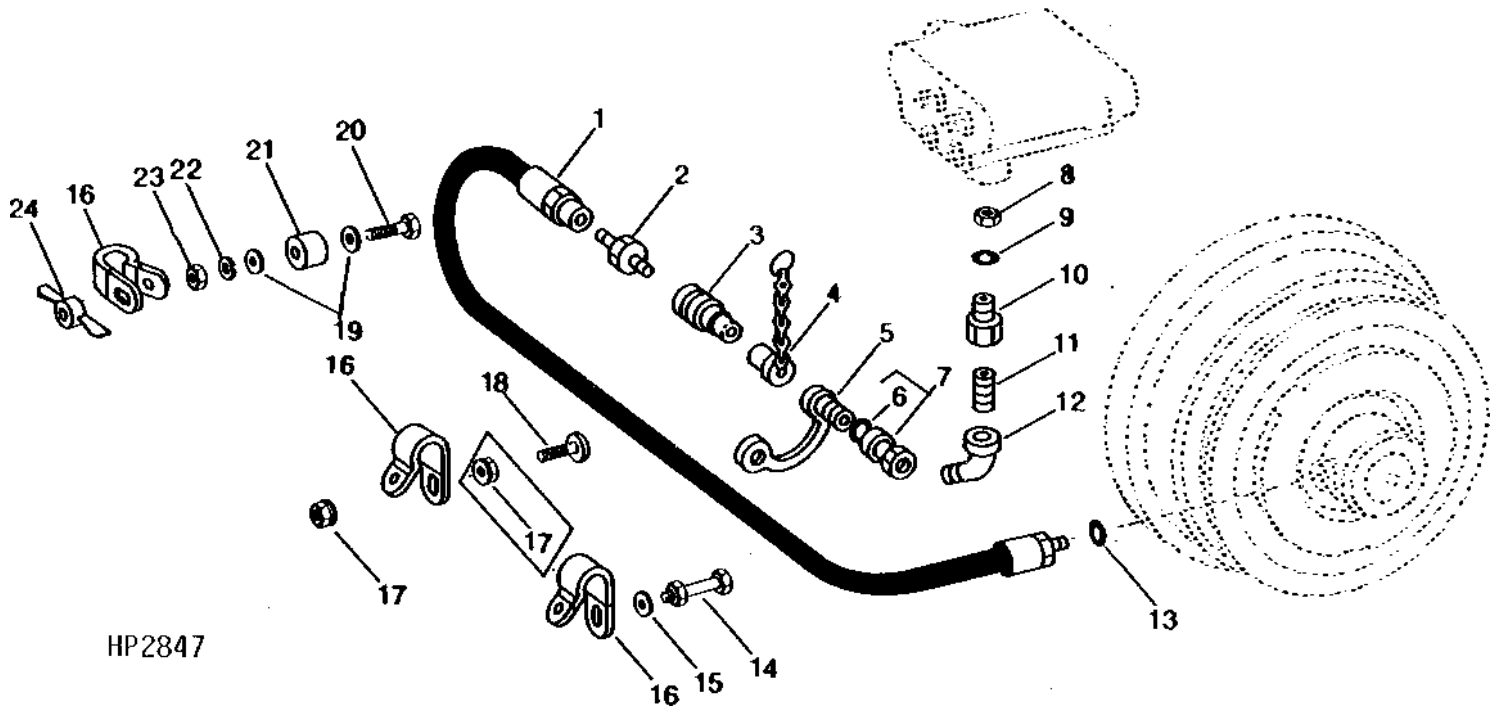
H32157F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H101370	GROOVE PIN	1		
2	.....	SPOOL	1		METERING
3	T27624	BACK-UP RING	1		
4	P51212	O-RING	1		
5	.....	PLUG	1		METERING
6	H63357	BACK-UP RING	1		
7	T42786	O-RING	1		
8	R28776	O-RING	1		
9	AH81166	KIT	1	-610728	(SUB AH122354)
	AH122354	KIT	1		

FEEDER HOUSE HYDRAULIC HOSE VARIABLE DRIVE
(SERIAL NO. -600000)

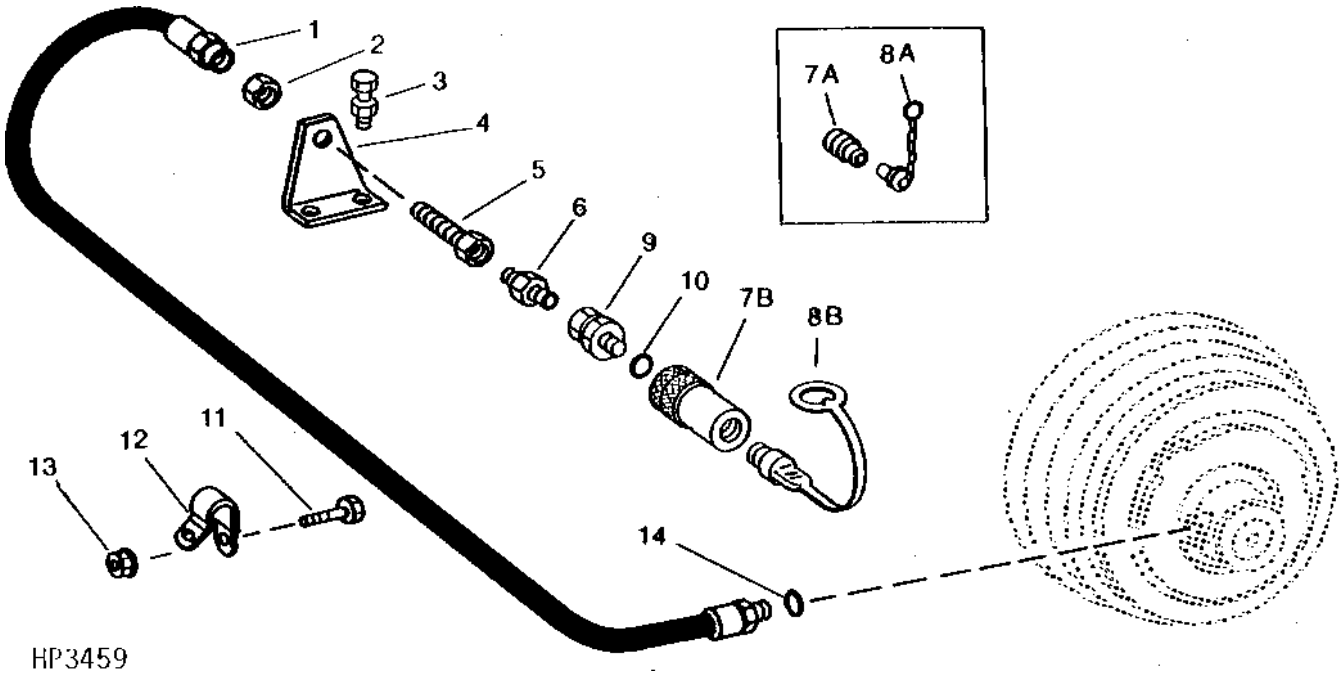
HP2847 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH97878	HYDRAULIC HOSE	1		6 MM X 1524 MM (1/4" I.D. X 60") LONG
2	AH92199	ORIFICE	1		FILTERED
3	AH15939	HYD. QUICK-CONNECT COUPLER	1		
4	AH83821	CAP	1		
5	H83743	PLUG	1		
6	R459R	O-RING	1		
7	AH15940	HYD. QUICK-CONNECT COUPLER	1		
8	H94190	ORIFICE	1		
9	R26448	O-RING	1		
10	H75412	ADAPTER	1		
11	29H598	THREADED NIPPLE	1		1/4" X 7/8"
12	P50647	ELBOW FITTING	1		45°
13	R28782	O-RING	1		
14	21H1069	SCREW	1	-551900	3/8" X 1"
	N10215	LOCK NUT	1	-551900	
	19H1731	CAP SCREW	1	551901-	3/8" X 1"
	12H304	LOCK WASHER	2	551901-	3/8"
15	24H1305	WASHER	1	551901-	13/32" X 13/16" X 0.065"
16	AH78125	CLIP	3	-615494	(SUB R46414)
	R46414	CLAMP	3		
17	N10215	LOCK NUT	2		
	N10215	LOCK NUT	1	551901-	
18	03H1495	BOLT	1		3/8" X 1-1/2"
	19H1800	CAP SCREW	1	551901-	3/8" X 1-1/2"
19	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
20	19H1765	CAP SCREW	1		3/8" X 1-3/4"
21	28H1519	WASHER	1		0.493" X 0.675" X 3/8"
22	12H304	LOCK WASHER	1		3/8"
23	14H812	NUT	1		3/8"
24	14H827	WING NUT	1		3/8"

FEEDER HOUSE HYDRAULIC HOSE VARIABLE DRIVE
(LEVEL LAND) (SERIAL NO. 600001-)
(SIDEHILL) (SERIAL NO. 600001-610300)

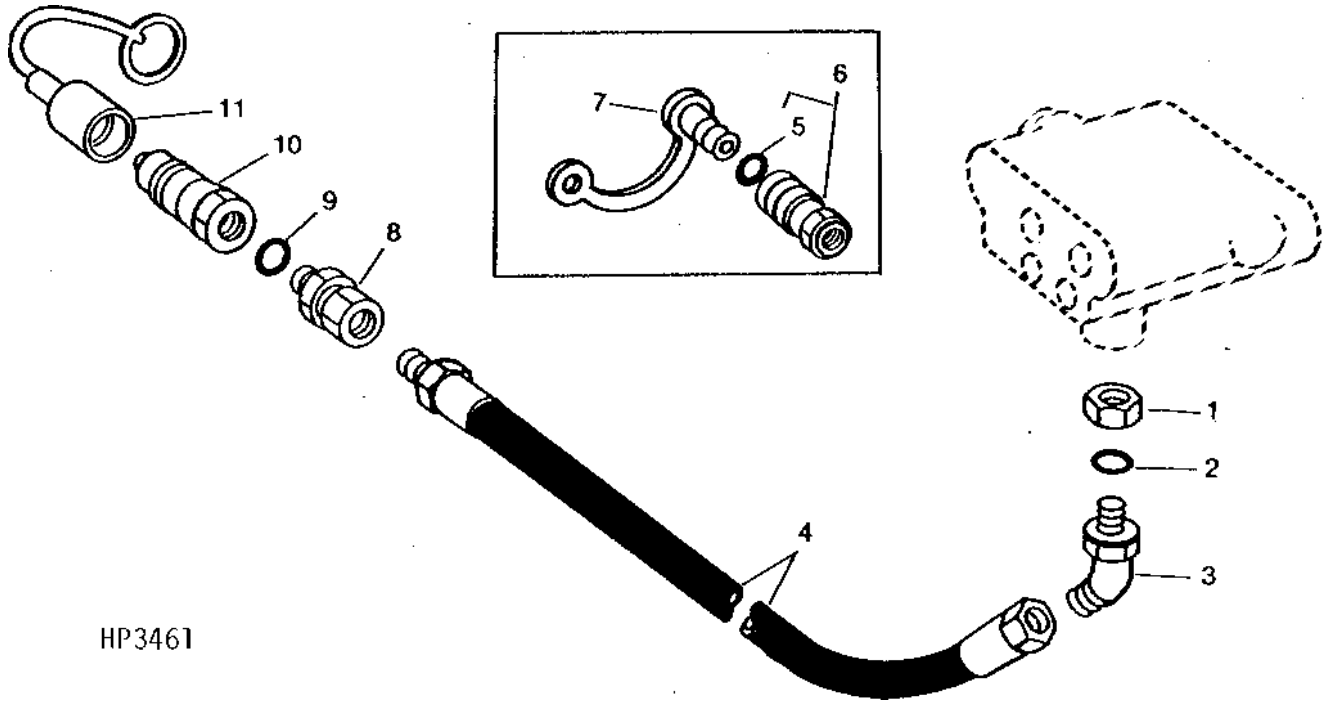
HP3459 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH112940	HYDRAULIC HOSE	1		6MM X 1100MM (1/4" I.D. X 43-5/16") LONG
2	14H832	NUT	1		
3	19H1731	CAP SCREW	2		3/8" X 1"
	N10215	LOCK NUT	2		
4	H115733	BRACKET	1		
5	AB18206	ADAPTER	1		
6	AH92199	ORIFICE	1		FILTERED
7A	AH15939	HYD. QUICK-CONNECT COUPLER	1	-625100	
7B	AH75167	HYD. QUICK-CONNECT COUPLER	1	625101-	
8A	AH83821	CAP	1	-625100	
8B	AW17006	PLUG	1	625101-	
9	H35112	ADAPTER	1	625101-	
10	R26375	O-RING	1	625101-	
11	21H1069	SCREW	2		3/8" X 1"
12	AH78125	CLIP	2	-615494	(SUB R46414)
	R46414	CLAMP	2		
13	N10215	LOCK NUT	2		
14	R28782	O-RING	1		

REEL LIFT HYDRAULIC HOSES
(SERIAL NO. 600001-)

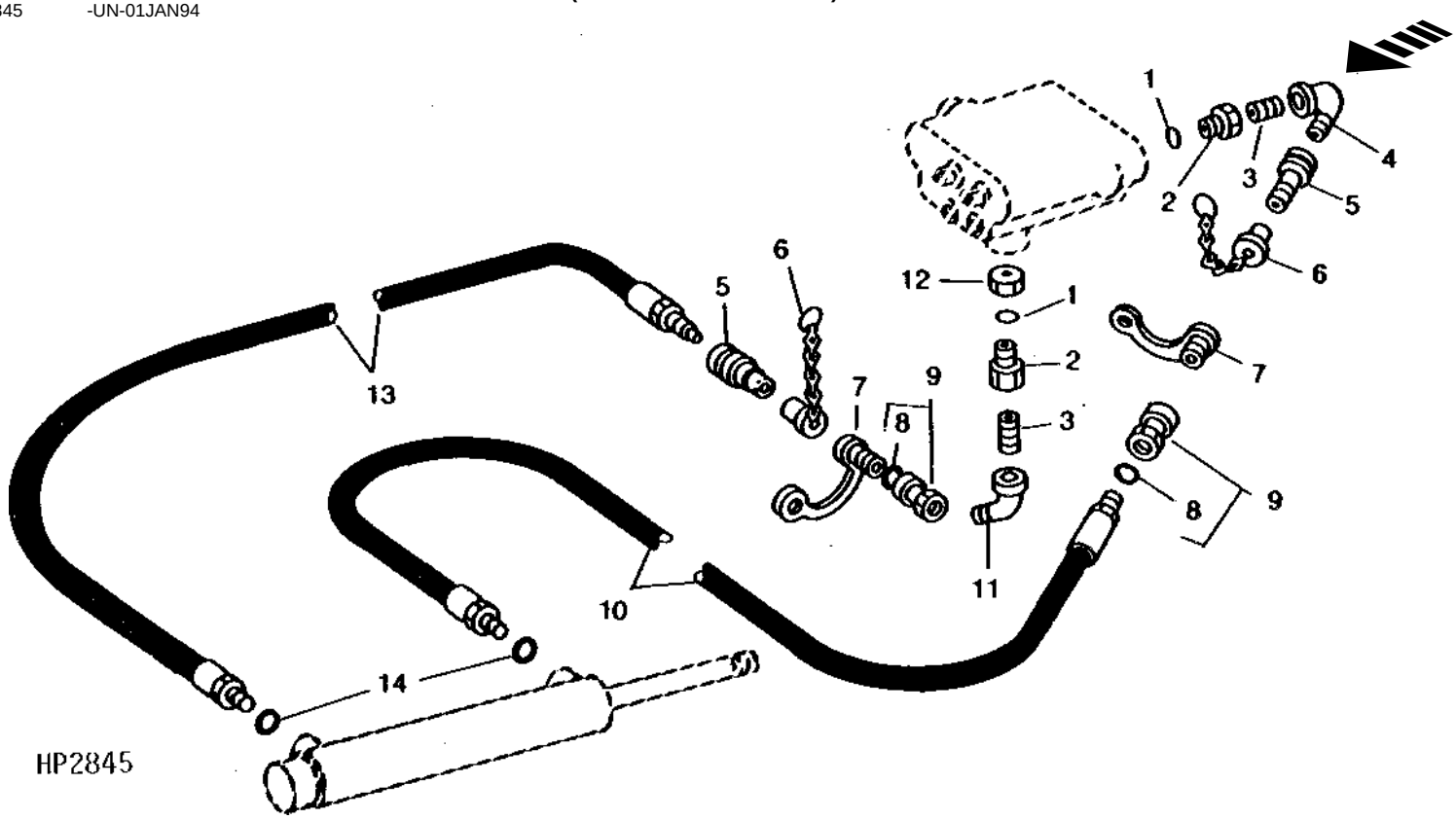
HP3461 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H94190	ORIFICE	1		
2	R26448	O-RING	2		
3	AT38033	ELBOW FITTING	1		
4	AH112928	HYDRAULIC HOSE	1	-625100	6 MM X 2000 MM (1/4" I.D. X 79") LONG (REGULAR FEEDER HOUSE)
	AH112928	HYDRAULIC HOSE	1	625101-	(AUSTRALIA ONLY)
	AH108418	HOSE	1	625101-	9/16" X 2 159 MM (85") X 9/16" (REGULAR FEEDER HOUSE) (NOT SIDEHILL)
	AH112932	HYDRAULIC HOSE	1	-625100	6 MM X 2400 MM (1/4" I.D.X 94") LONG (LONG) FEEDER HOUSE)
	AN180524	HYDRAULIC HOSE	1	625101-	9/16" X 2 591 MM (102") X 9/16" (LONG FEEDER HOUSE) (NOT SIDEHILL)
5	R459R	O-RING	1	-625100	
	R459R	O-RING	1	625101-	(AUSTRALIA ONLY)
6	AH15940	HYD. QUICK-CONNECT COUPLER	1	-625100	
	AH15940	HYD. QUICK-CONNECT COUPLER	1	625101-	(AUSTRALIA ONLY)
7	H83743	PLUG	1	-625100	
	H83743	PLUG	1	625101-	(AUSTRALIA ONLY)
8	R36426	FITTING	1	625101-	
9	R26375	O-RING	1	625101-	
10	AR94522	INTERNAL HALF COUPLER	1	625101-	
11	A15898	CAP	1	625101-	

FEEDER HOUSE HYDRAULIC HOSES VARIABLE DRIVE - SIDEHILL
(SERIAL NO. -600000)

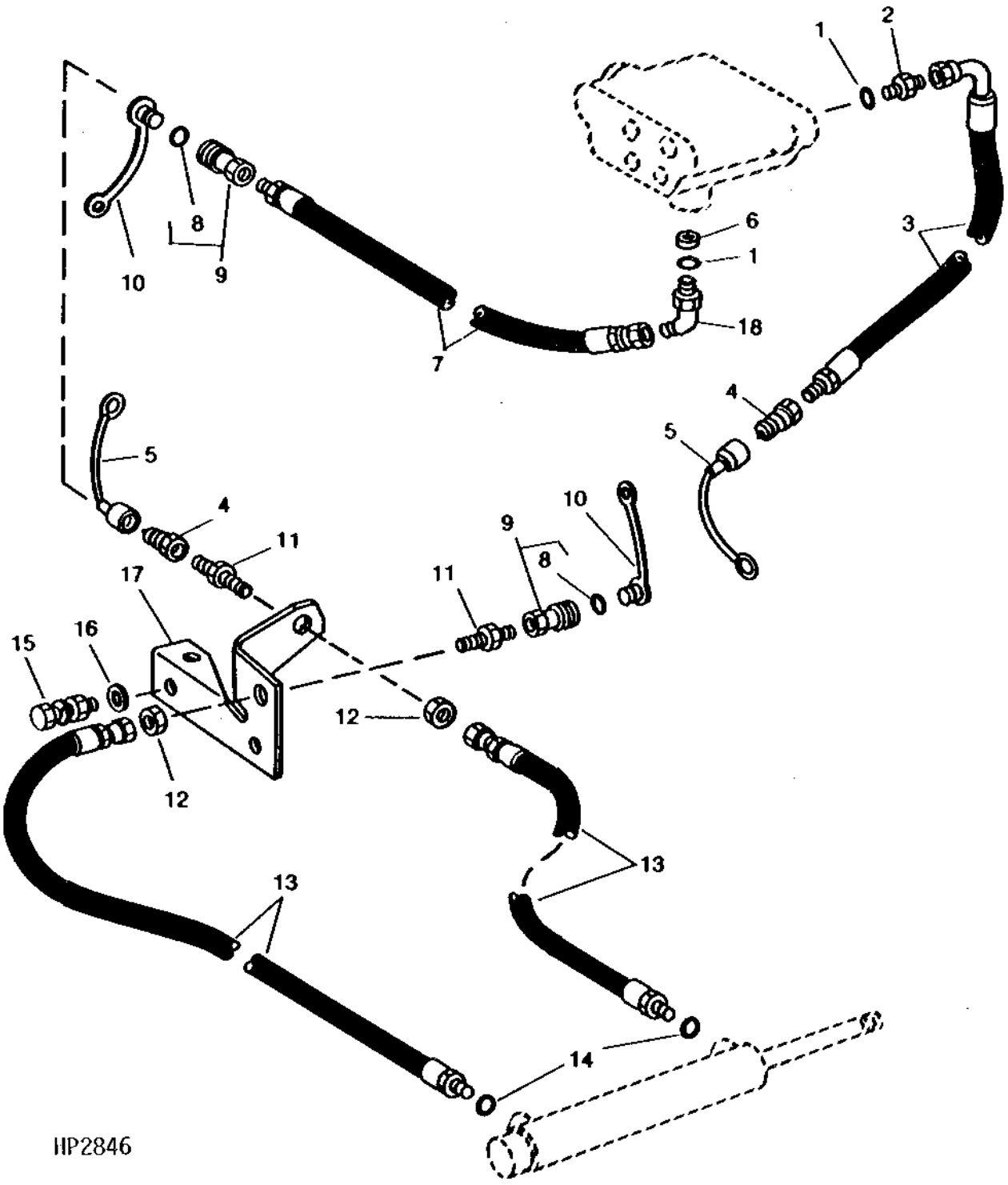
HP2845 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R26448	O-RING	2		
2	H75412	ADAPTER	2		
3	29H598	THREADED NIPPLE	2		1/4" X 7/8"
4	P47478	ELBOW FITTING	1		90°
5	AH15939	HYD. QUICK-CONNECT COUPLER	2		
6	AH83821	CAP	2		
7	H83743	PLUG	2		
8	R459R	O-RING	2		
9	AH15940	HYD. QUICK-CONNECT COUPLER	2		
10	AH75506	HYDRAULIC HOSE	1		6 MM X 1270 MM (1/4" I.D. X 50") LONG
11	P50647	ELBOW FITTING	1		90°
12	H94190	ORIFICE	1		
13	AH75505	HYDRAULIC HOSE	1		6 MM X 864 MM (1/4" I.D. X 34") LONG
14	R28782	O-RING	2		

VARIABLE DRIVE FEEDER HOUSE HYDRAULIC HOSES
(SIDEHILL) (SERIAL NO. 600001-610300)

HP2846 -UN-01JAN94

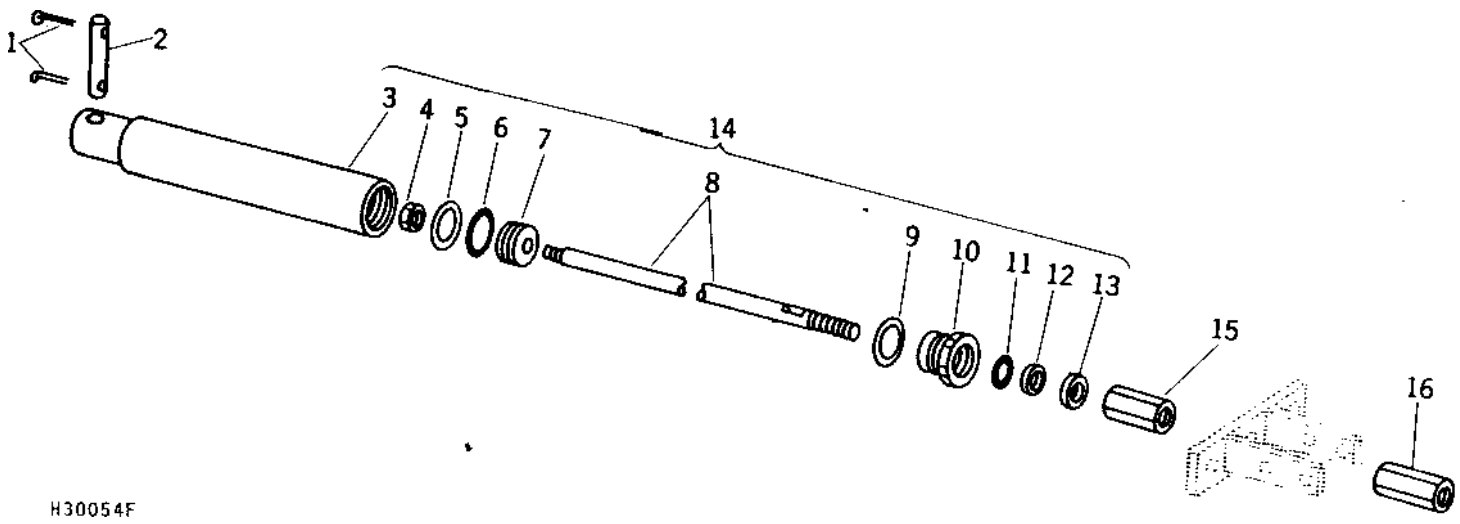


VARIABLE DRIVE FEEDER HOUSE HYDRULIC HOSES - CONTINUED
(SIDEHILL) (SERIAL NO. 600001-610300)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R26448	O-RING	2		
2	R27212	FITTING	1		
3	AH113137	HYDRAULIC HOSE	1		6 MM X 900 MM (1/4" I.D. X 23") LONG (REGULAR AND LONG VARIABLE DRIVE)
4	AH15939	HYD. QUICK-CONNECT COUPLER	2		
5	AH83821	CAP	2		
6	H94190	ORIFICE	1		
7	AH112929	HYDRAULIC HOSE	1		6 MM X 2100 MM (1/4" I.D. X 82-3/4") LONG (REGULAR VARIABLE DRIVE)
8	R459R	O-RING	2		
9	AH15940	HYD. QUICK-CONNECT COUPLER	2		
10	H83743	PLUG	2		
11	H115880	UNION FITTING	1		
12	14H832	NUT	2		9/16"
13	AH113136	HYDRAULIC HOSE	2		6 MM X 580 MM (1/4" I.D.X 15") LONG (REGULAR AND LONG VARIABLE DRIVE)
14	R28782	O-RING	2		
15	19H2127	CAP SCREW	2		5/16" X 7/8"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
16	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
17	H115732	BRACKET	1		
18	AT38033	ELBOW FITTING	1		45°

FEEDER HOUSE HYDRAULIC CYLINDER VARIABLE DRIVE - SIDEHILL
(SERIAL NO. -610300)

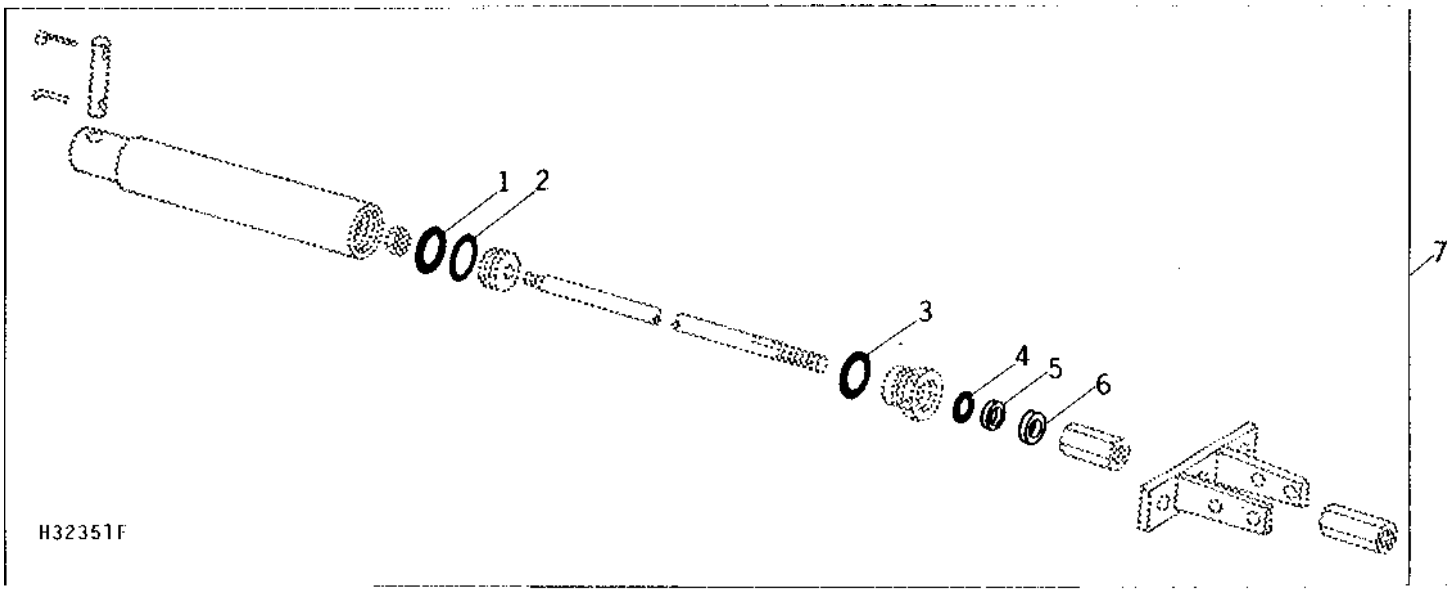
H30054F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	11H216	COTTER PIN	2		3/16" X 1"
2	P454M	PIN	1		DRILLED
3	AH78778	HYDRAULIC CYLINDER BARREL	1		
4	H80440	LOCK NUT	1		
5	.....	O-RING	1		(KIT AH78777)
6	.....	WASHER	1		(KIT AH78777)
7	H80443	PISTON	1		
8	H80441	STUD	1		
9	.....	O-RING	1		(KIT AH78777)
10	H80442	BEARING	1	-1989	(SUB AH78777 AND E64407)
	E64407	GUIDE	1		
11	.....	O-RING	1		(KIT AH78777)
12	.....	RING	1		(KIT AH78777)
13	.....	SEAL	1		(KIT AH78777)
14	AH75422	CYLINDER	1		(REMANUFACTURED)
15	14H821	NUT	1		5/8"
16	H84454	NUT	1		STOP
..	AH78777	SEAL KIT	1		SEAL REPAIR

KIT, SEAL REPAIR, FEEDER HOUSE HYDRAULIC CYLINDER VARIABLE DRIVE (SIDEHILL) (SERIAL NO. -610300)

H32351F -UN-01JAN94

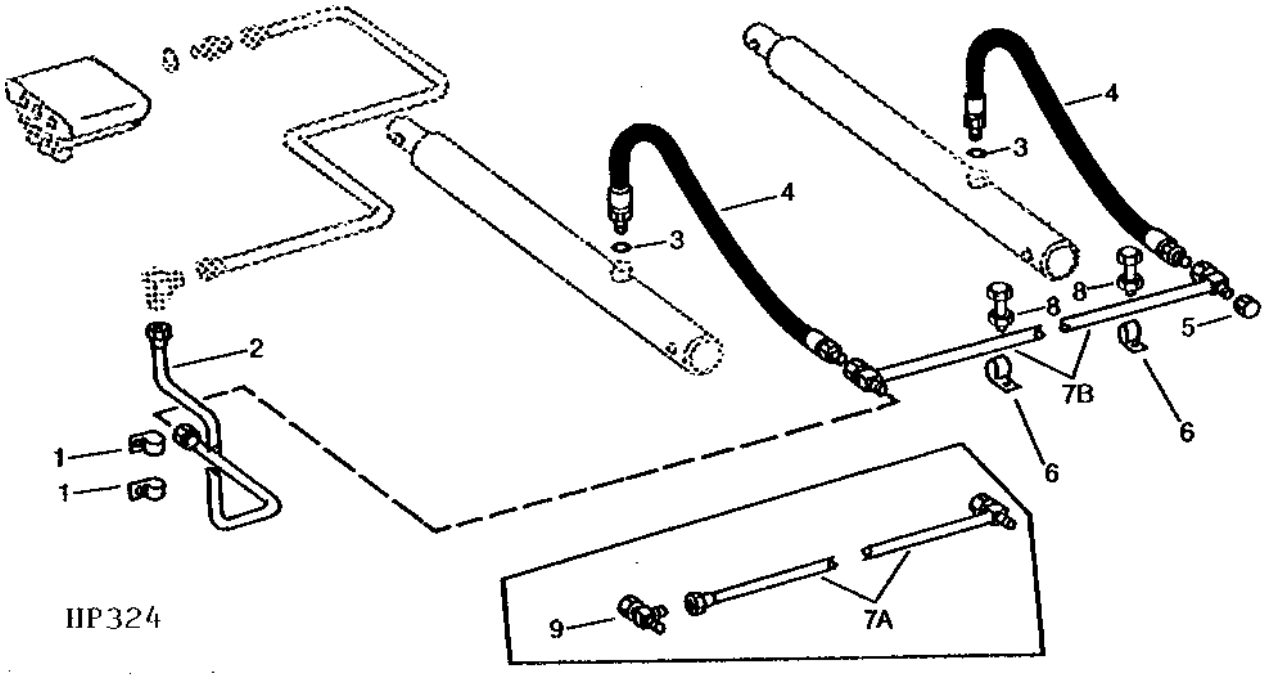


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	.....	O-RING	1		
2	.....	WASHER	1		
3	.....	O-RING	1		
4	.....	O-RING	1		
5	.....	RING	1		
6	.....	SEAL	1		
7	AH78777	SEAL KIT	1		SEAL REPAIR

MEMORANDA

HEADER LIFT OIL LINES

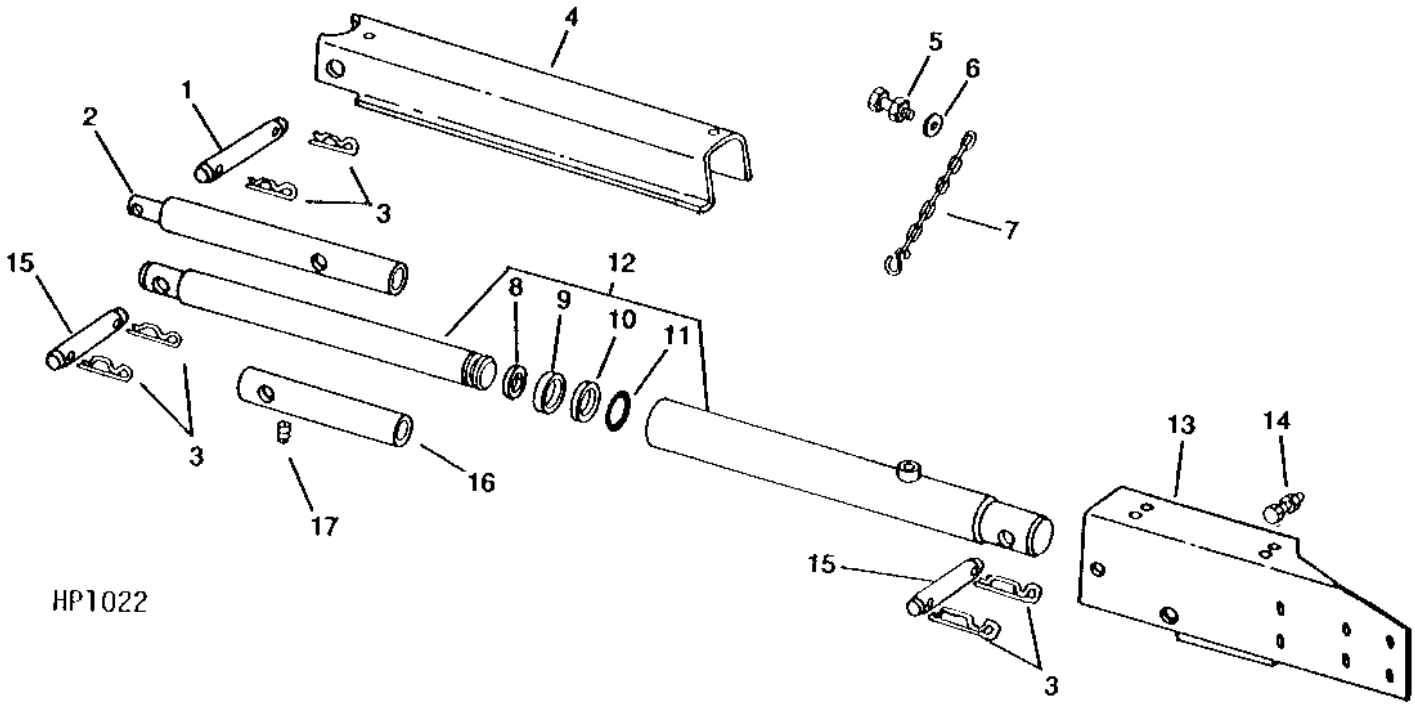
HP324 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH79175	CLIP	2	-453643	(SUB AH107416, THIS APPLICATION)
	AH107416	CLIP	2	-615380	
	AH107416	CLIP	2	615381-	(GRAIN)
	R46414	CLAMP	2	615381-	(CORN, RICE)
2	AH91286	LINE	1		MIDDLE
3	R26375	O-RING	2		
	R26375	O-RING	2	-403300	(SIDEHILL)
	R26448	O-RING	2	403301-	(SIDEHILL)
4	AH75499	HYDRAULIC HOSE	2		10 MM I.D. X 610 MM LONG (3/8" X 24")
	AH75499	HYDRAULIC HOSE	2	-403300	10 MM I.D. X 610 MM LONG (3/8" X 24") (SIDEHILL)
	AH101665	HOSE	2	403301-	10 MM I.D. X 610 MM LONG (3/8" X 24") (SIDEHILL)
5	R31736	FITTING	1		
6	H75541	CLAMP	2		
7A	AH99830	TUBE	1	-356838	(SUB AH101644)
7B	AH101644	OIL LINE	1		LOWER
8	19H1813	CAP SCREW	2		5/16" X 5/8"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
9	AN33434	TEE FITTING	1	-356838	

HEADER LIFT HYDRAULIC CYLINDER
(REGULAR AND LONG FEEDER HOUSE SERIAL NO. -)
(SIDEHILL FEEDER HOUSE SERIAL NO. -403300)

HP1022 -UN-01JAN94

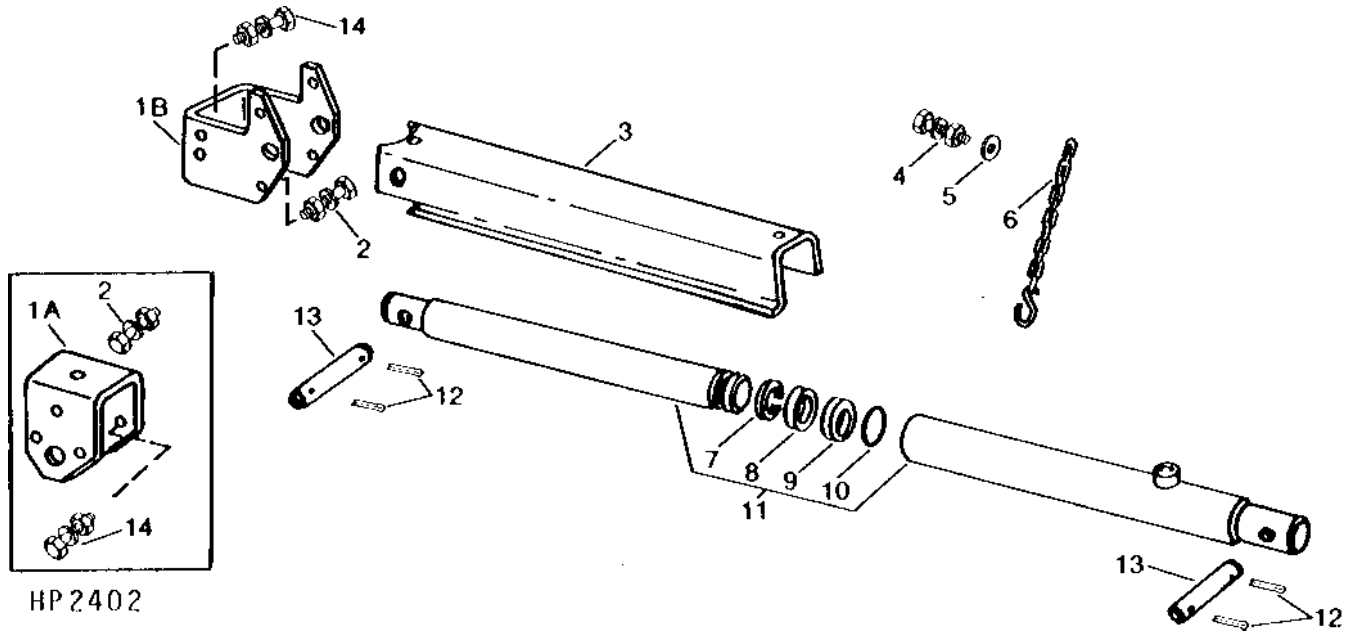


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H99087	PIN	1		(LONG FEEDER HOUSE)
2	AH84977	EXTENSION	1		(LONG FEEDER HOUSE WITH TRACKS)
	AH89597	EXTENSION	1		(LONG FEEDER HOUSE WITH TIRES)
3	H95042	COTTER PIN	AR		(6 USED, LONG; 4 USED, REGULAR)
4	H83225	STOP	1		(L.H.)
5	19H1900	CAP SCREW	1		5/16" X 3/4"
	14H785	NUT	1		5/16"
6	24H1136	WASHER	1		11/32" X 11/16" X 0.065"
7	AH20203	LINK CHAIN	1		
8	.....	RING	1		(KIT AH78775)
9	.....	SEAL	1		(KIT AH78775)
10	.....	WASHER	1		(KIT AH78775)
11	.....	O-RING	1		(KIT AH78775)
12	AH75516	HYDRAULIC CYLINDER	1		(NEW COMPONENT)
13	AH104163	BRACKET	1		(R.H.) (SUB FOR AH90743)
	AH104162	BRACKET	1		(L.H.) (SUB FOR AH90744)
14	19H1781	CAP SCREW	4		1/2" X 3-1/2"
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
15	H95041	PIN	2	-403300	(SUB H112109)
	H112109	PIN	2		
16	H82610	STOP	1		(USE WITH CORN HEAD AND TRACKS)
	H88366	STOP	1		(SIDEHILL)
	H88357	STOP	1		(USE WITH COMBINATION OF REGULAR FEEDER HOUSE AND 24.5 R2 OR 30.5 R1 OR R2 TIRES)
17	22H838	SET SCREW	1		5/16" X 1/2"
..	AH78775	SEAL KIT	1		SEAL REPAIR (FOR AH75516 CYLINDER)

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

HEADER LIFT HYDRAULIC CYLINDER (SIDEHILL)
(SERIAL NO. 403301-)

HP2402 -UN-01JAN94

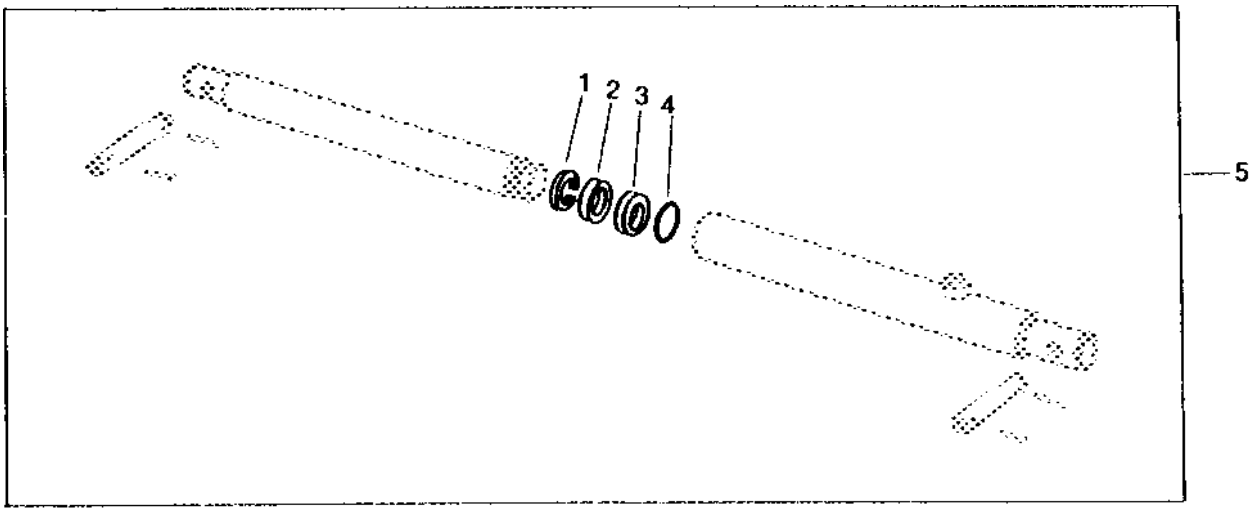


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1A	H83634	BRACKET	1	-610300	
1B	H117900	BRACKET	1	610301-	
2	19H1731	CAP SCREW	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
3	H88237	STOP	1	-453700	(L.H.) (SUB (2) H110463, THIS APPLICATION)
	H110463	STOP	1		(L.H.)
4	19H1936	CAP SCREW	1		3/8" X 3/4"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
5	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
6	AH20203	LINK CHAIN	1		
7	.....	RING	1	-453700	(KIT AH78775) (SUB H30465, THIS APPLICATION)
	H30465	RING	1		(KIT AA15296)
8	.....	SEAL	1	-453700	(KIT AH78775) (SUB A16529, THIS APPLICATION)
	A16529	SEAL	1		(KIT AA15296)
9	.....	WASHER	1	-453700	(KIT AH78775) (SUB H30463, THIS APPLICATION)
	H30463	BACK-UP RING	1	-610727	(KIT AA15296) (SUB R79103)
	R79103	BACK-UP RING	1		(KIT AA15296)
10	.....	O-RING	1	-453700	(KIT AH78775) (SUB R26863, THIS APPLICATION)
	R26863	O-RING	1		(KIT AA15296)
11	AH89362	HYDRAULIC CYLINDER	1	-453700	(COMPLETE COMPONENT) (SUB (2) AH108921 AND (2) H110463, THIS APPLICATION)
	AH108921	CYLINDER	1		(COMPLETE COMPONENT)
12	H95042	COTTER PIN	4		
13	H95041	PIN	2	-503196	(SUB H112109)
	H112109	PIN	2		
14	19H1721	CAP SCREW	1		1/2" X 1-1/2"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
..	AH78775	SEAL KIT	1	-453700	SEAL REPAIR, (SUB AA15296, THIS APPLICATION)
..	AA15296	SEAL KIT	1		SEAL REPAIR

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

KIT, HEADER LIFT HYDRAULIC CYLINDER

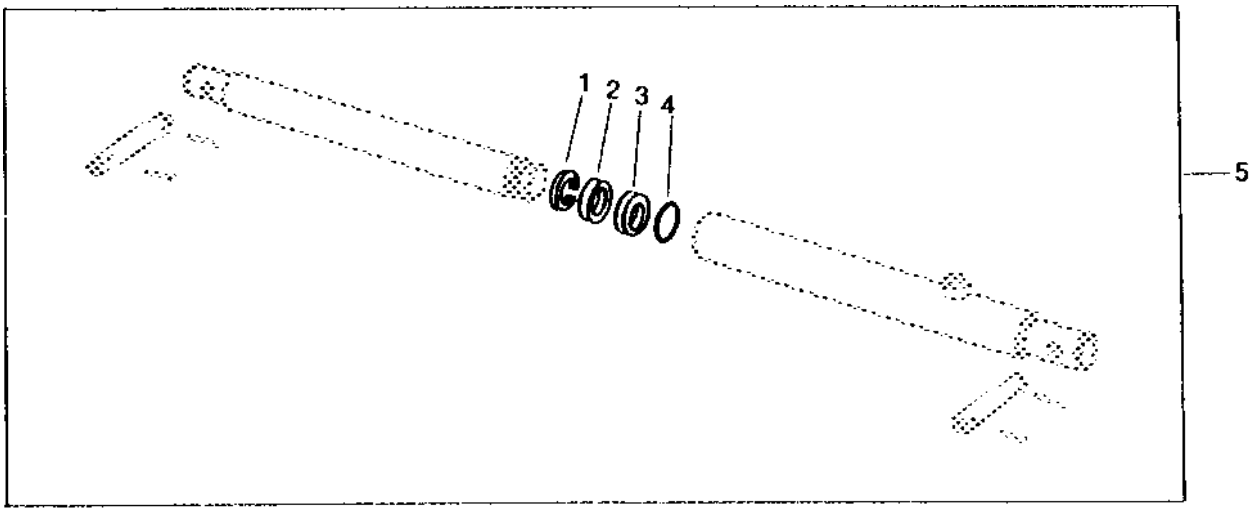
HP1021 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	.....	RING	1		
2	.....	SEAL	1		
3	.....	WASHER	1		
4	.....	O-RING	1		
5	AH78775	SEAL KIT	1		SEAL REPAIR

KIT, HEADER LIFT HYDRAULIC CYLINDER (SIDEHILL)

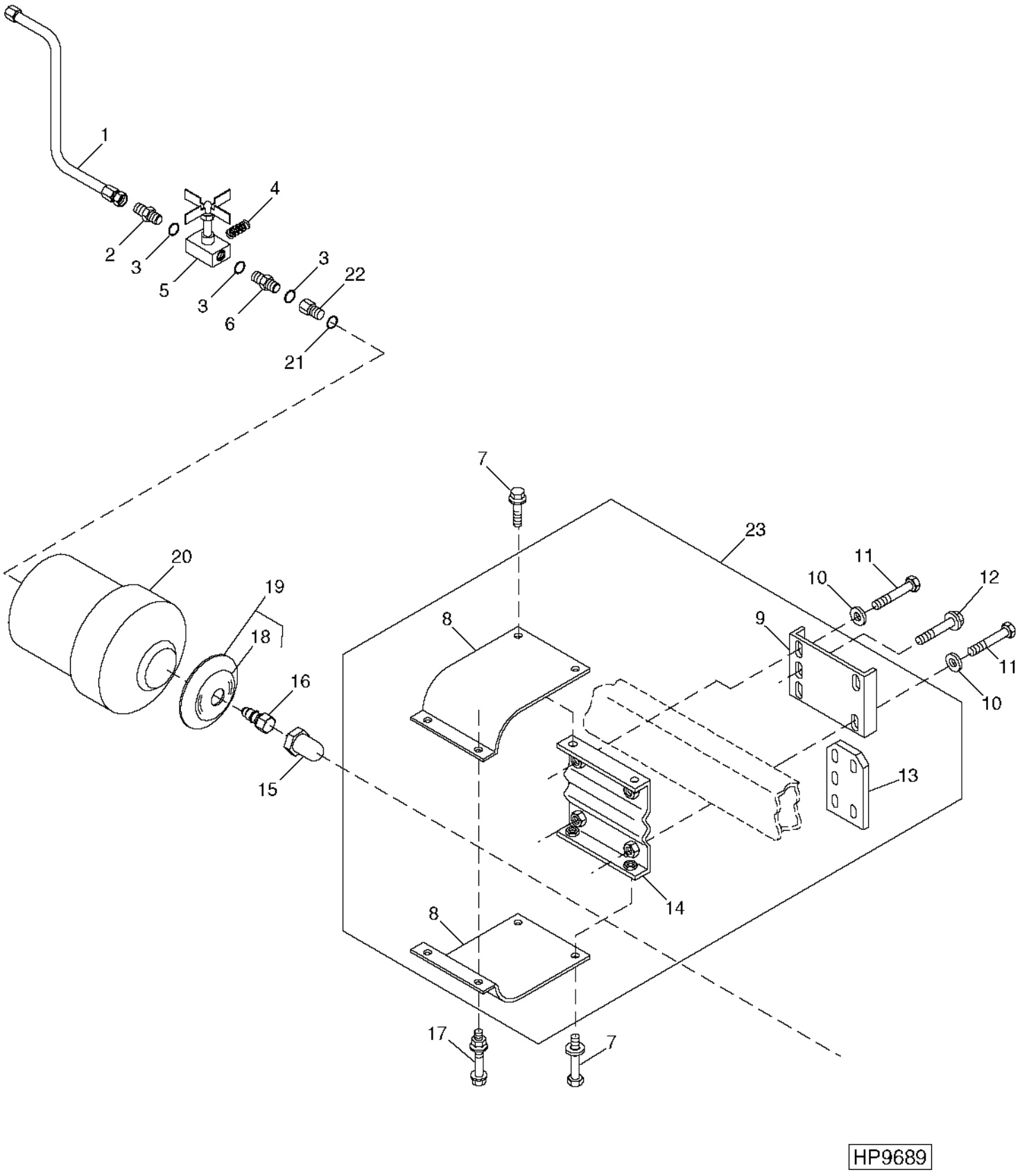
HP1021 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	.....	RING	1	-453700	(SUB H30465, THIS APPLICATION)
	H30465	RING	1		
2	.....	SEAL	1	-453700	(SUB A16529, THIS APPLICATION)
	A16529	SEAL	1		
3	.....	WASHER	1	-453700	(SUB H30463, THIS APPLICATION)
	H30463	BACK-UP RING	1	-610727	(SUB R79103)
	R79103	BACK-UP RING	1		
4	.....	O-RING	1	-453700	(SUB R26863, THIS APPLICATION)
	R26863	O-RING	1		
5	AH78775	SEAL KIT	1	-453700	SEAL REPAIR, (SUB AA15296, THIS APPLICATION)
	AA15296	SEAL KIT	1		SEAL REPAIR

ACCUMULATOR, PRESSURE CONTROL VALVE AND MOUNTING BRACKET

HP9689 -UN-12APR00

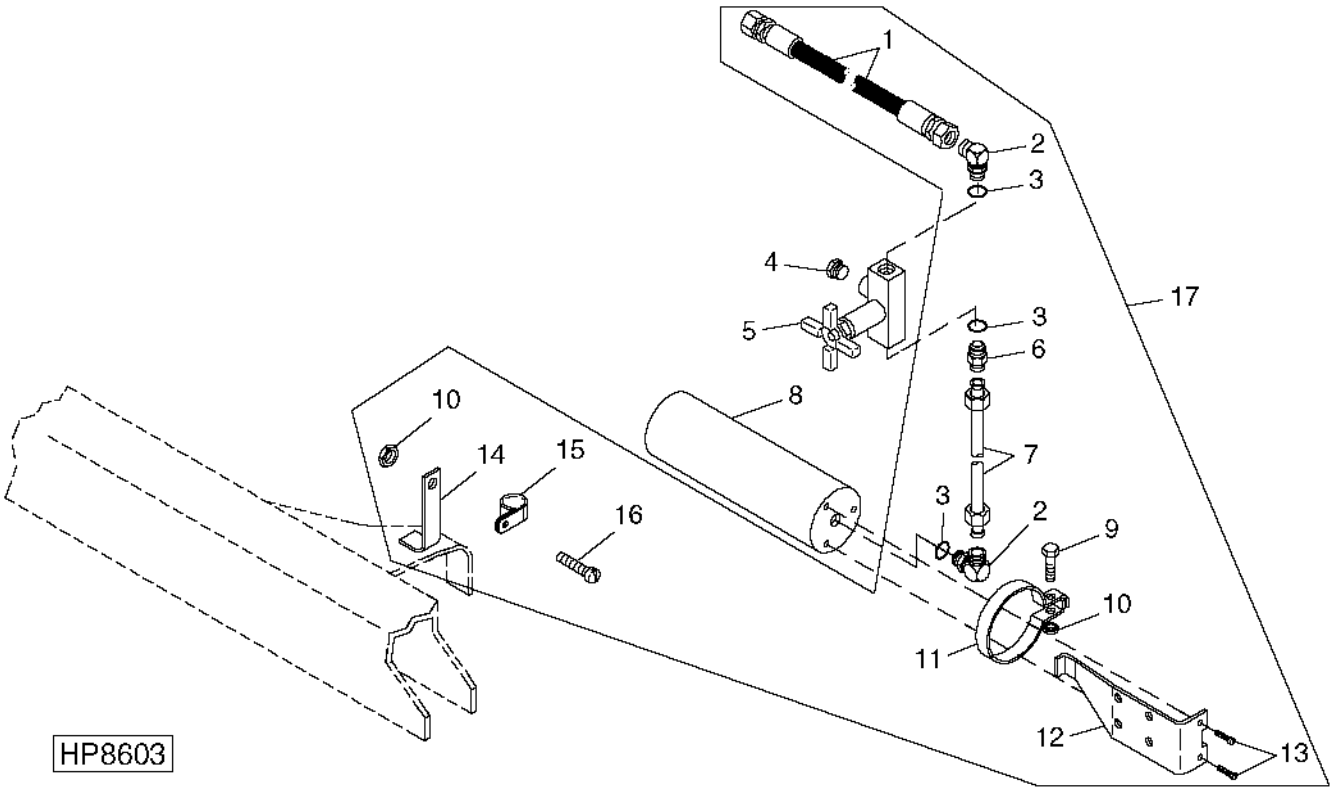


ACCUMULATOR, PRESSURE CONTROL VALVE, AND MOUNTING BRACKET - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH99826	LINE	1		
2	R27237	FITTING	1		
3	R26375	O-RING	3		
4	15H275	PIPE PLUG	1		1/4"
5	AA14834	VALVE	1		PRESSURE CONTROL
6	AN131153	UNION FITTING	1		
7	N10212	SELF-LOCKING SCREW	4		
8	H101178	STRAP	2		
9	H101177	BRACKET	1		
10	24H1136	WASHER	4		11/32" X 11/16" X 0.065"
11	19H1907	CAP SCREW	4		5/16" X 2-3/4"
	12H303	LOCK WASHER	4		5/16"
12	H65108	SCREW	1	356837-	SELF-TAPPING
13	H101726	PLATE	1		USE WITH FENDERS
14	AH100282	BRACKET	1		
15	A16065	GUARD	1		VALVE
16	AA15092	VALVE	1		TANK
17	19H1849	CAP SCREW	2		5/16" X 1-1/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
18	H109826	DECAL	1		
19	H101544	INSTRUCTION PLATE	1	-452785	(SUB H109555)
	H109555	DECAL	1		INCLUDES DECAL
20	AH100091	ACCUMULATOR	1		TANK (ONE-HALF GALLON)(AUTOMATIC HEADER HEIGHT CONTROL)
	AH108187	ACCUMULATOR	1		TANK, (ONE GALLON)
21	U12547	O-RING	1		(ONE GALLON TANK)
22	R70921	ADAPTER	1		(ONE GALLON TANK)

ACCUMULATOR, PRESSURE CONTROL VALVE, AND MOUNTING BRACKET

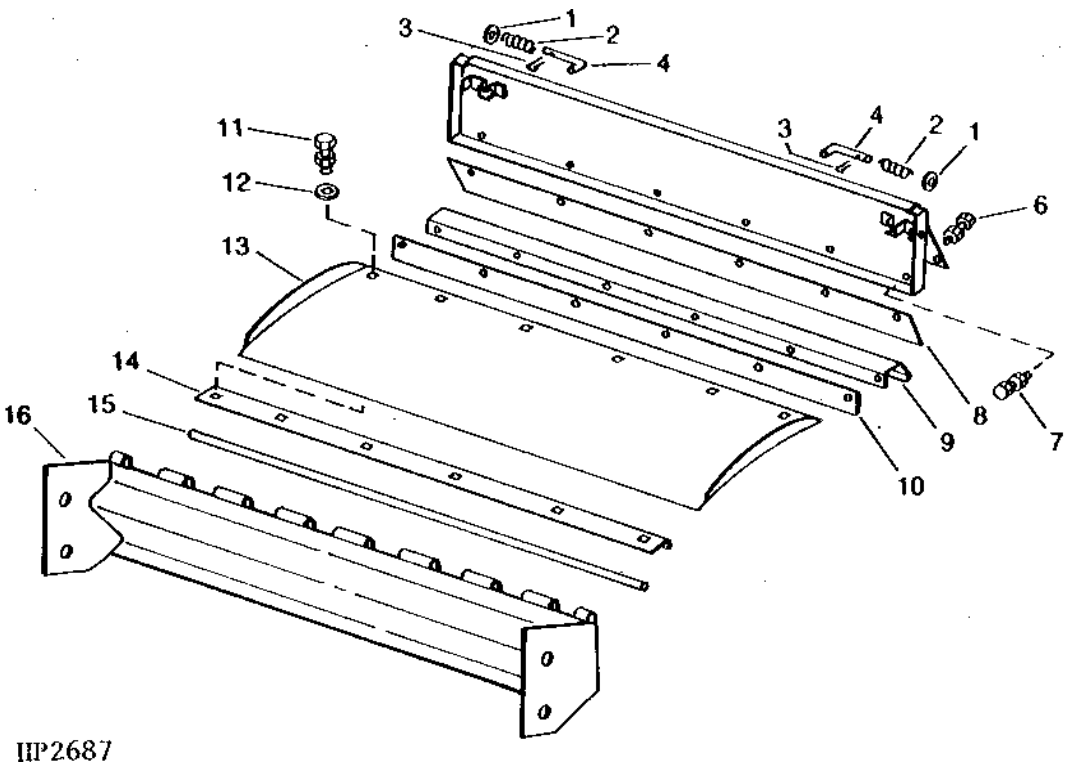
HP8603 -UN-12APR00



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH165472	HOSE	1		
2	AT32332	ELBOW FITTING	2		
3	R26375	O-RING	3		
4	15H275	PIPE PLUG	1		1/4", (OR OPTIONAL GAGE HOSE)
5	AA14834	VALVE	1		
6	R27237	FITTING	1		
7	AH165471	TUBE	1		
8	AH133265	ACCUMULATOR	1		(1/2 GALLON) (SUB FOR AH100091) (FOR 1ST TIME INSTALLATION, AH166769 KIT ALSO REQUIRED)
	AH143455	ACCUMULATOR	1		(1 GALLON) (SUB FOR AH108187) (FOR 1ST TIME INSTALLATION, AH166769 KIT ALSO REQUIRED)
9	03M7196	BOLT	1		M10 X 50
10	14M7296	FLANGE NUT	2		M10
11	R77178	CLAMP	1		
12	H171289	BRACKET	1		
13	19M7864	SCREW	2		M8 X 12
14	H171290	CLAMP	1		
15	AH79175	CLIP	1		
16	19M7784	SCREW	1		M10 X 20
17	AH166769	KIT	1		

SEPARATOR FRONT SHEETS, SEALS, DOORS, AND FEED PLATE

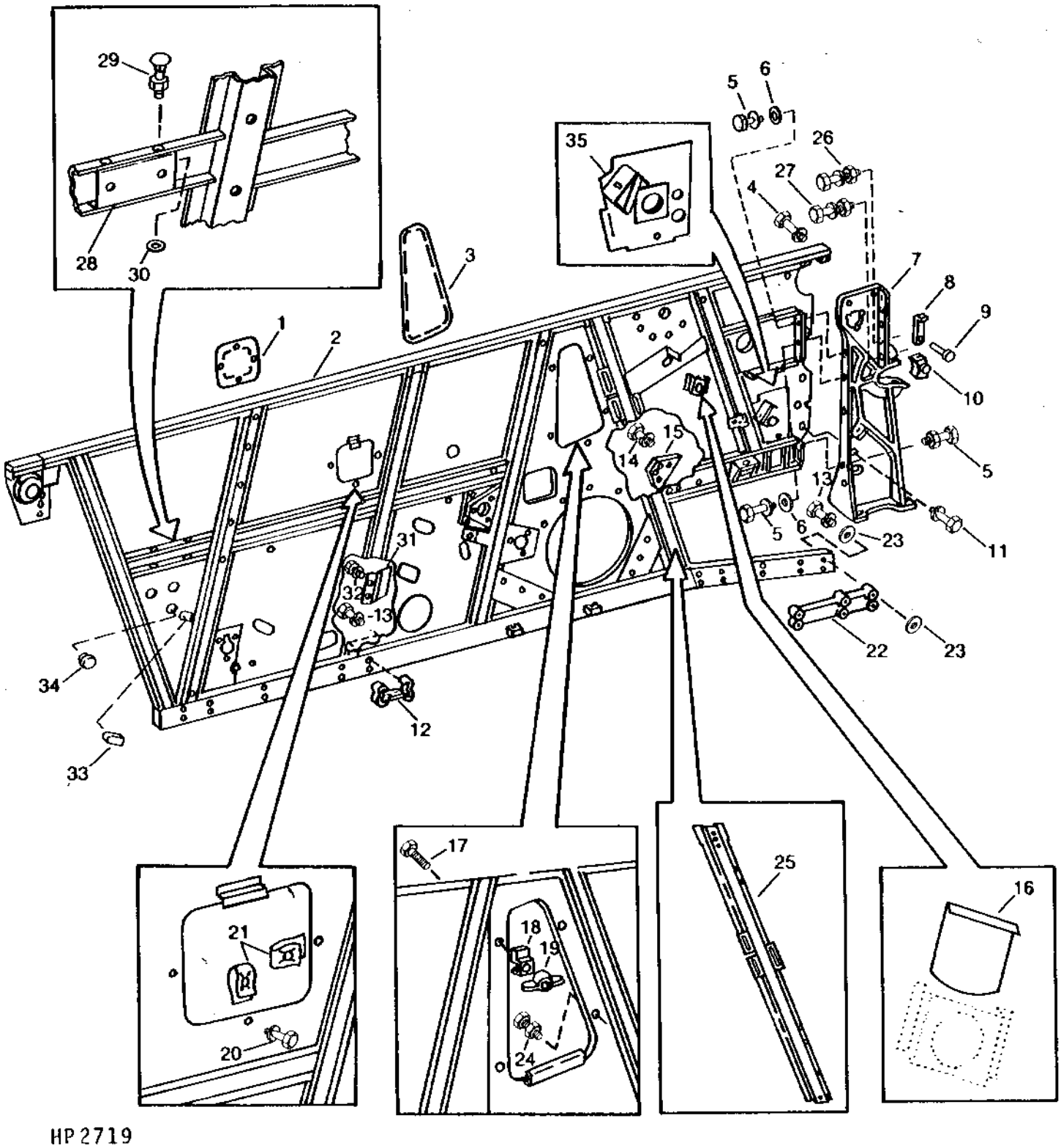
HP2687 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
2	HZ5621H	SPRING	2		
3	11H211	COTTER PIN	4		1/8" X 3/4"
4	H76877	PIN	2		
5	AH77072	DOOR	1		CYLINDER
6	03H1540	BOLT	6		5/16" X 3/4"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
7	19H2127	CAP SCREW	6		5/16" X 7/8"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
8	H82634	SEAL	1		CYLINDER DOOR (RUBBER)
9	H82632	REINFORCEMENT	1		CYLINDER DOOR
10	H76874	STRAP	1		(STEEL)
11	03H1463	BOLT	8		3/8" X 3/4"
	12H304	LOCK WASHER	8		3/8"
	14H812	NUT	8		3/8"
	03H1463	BOLT	7		3/8" X 3/4"
	N10215	LOCK NUT	1		
12	24H1305	WASHER	8		13/32" X 13/16" X 0.065"
13	H82498	PLATE	1	-403300	(SUB H102469)
	H102469	PLATE	1		FEED
	AH89475	PLATE	1	-403300	FEED, (SIDEHILL)
	H102469	PLATE	1	403301-	FEED, (SIDEHILL)
14	H82499	HINGE	1		
	H88186	HINGE	1	-403300	FEED PLATE, (SIDEHILL)
	H82499	HINGE	1	403301-	FEED PLATE, (SIDEHILL)
15	H76197	PIN	1		
16	AH90844	SUPPORT	1		

SEPARATOR RIGHT-HAND SIDE SHEET AND FRAME

HP2719 -UN-01JAN94



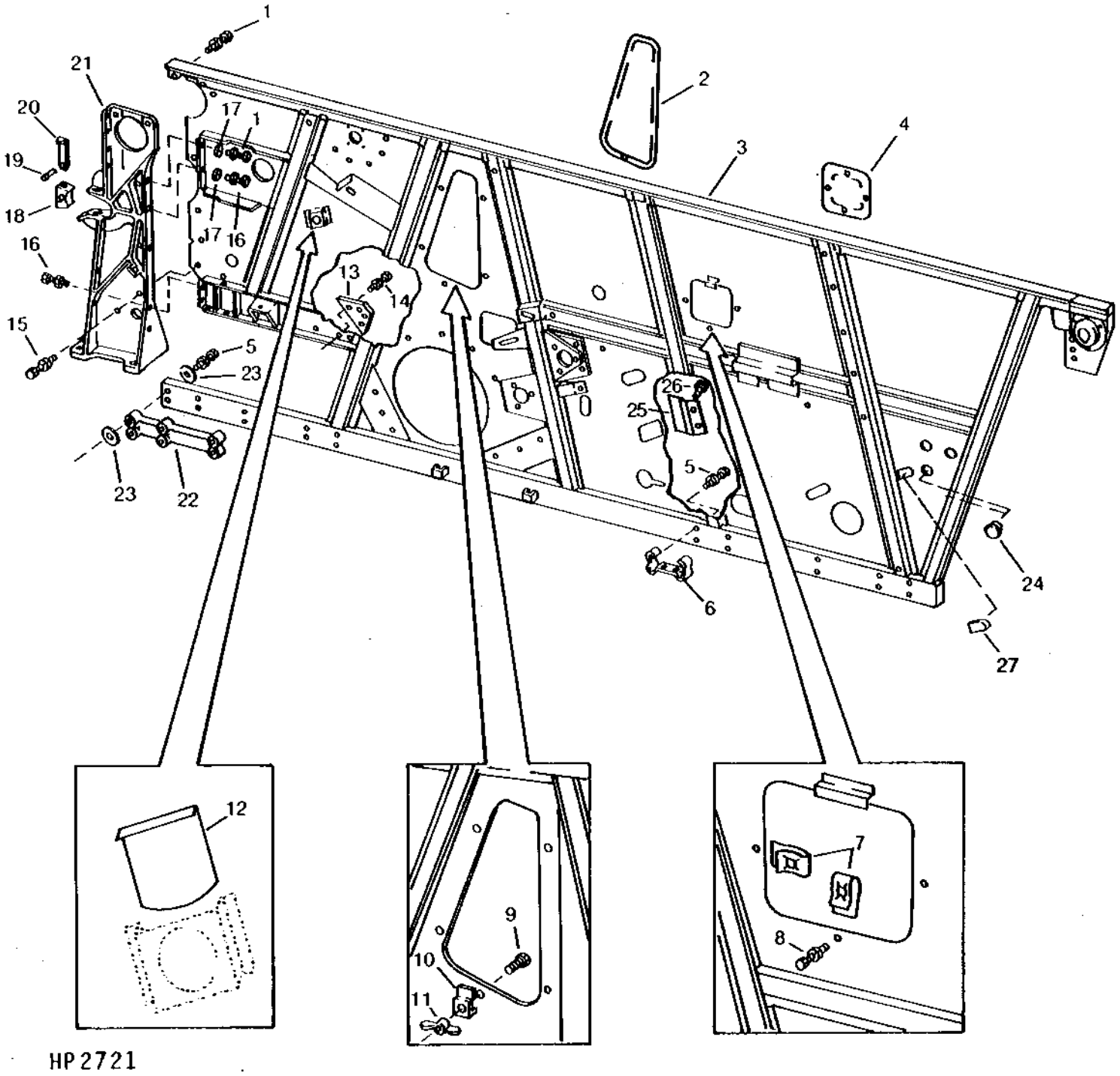
THIS PARTS LISTING IS CONTINUED

SEPARATOR RIGHT-HAND SIDE SHEET AND FRAME - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H89569	DOOR	1		INSPECTION
2	AH96624	FRAME	1	-551900	(NO LONGER AVAILABLE)
	AH110685	FRAME	1	551901-600000	(DUAL-RANGE) (SUB AH114798)
	AH114798	FRAME	1	600001-610300	
	AH96624	FRAME	1	610301-	(SINGLE RANGE) (NO LONGER AVAILABLE)
	AH114890	FRAME	1	610301-626110	(SUB AH129414)
	AH129414	FRAME	1	610301-	
3	H76271	DOOR	1		INSPECTION
4	03H1499	BOLT	1		1/2" X 1-1/2"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
5	19H1815	CAP SCREW	4		1/2" X 1-1/4"
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
6	24H1111	WASHER	2		17/32" X 1-1/16" X 0.090"
7	H92437	SUPPORT	1	-453379	(SUB H102566)
	H102566	POST	1	-600000	UPRIGHT, (SUB H117704)
	H117704	POST	1		
8	P47415	KEY	1	-453379	PIVOT RETAINER
	H102567	KEY	1	453380-	PIVOT RETAINER
9	19H2020	CAP SCREW	1		5/16" X 1/2"
	12H303	LOCK WASHER	1		5/16"
10	H10835	RETAINER	1		
11	09H1590	BOLT	3		3/8" X 1-1/2"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
12	H83115	SPACER	1	-354913	(SUB H102842, THIS APPLICATION)
	H102842	SPACER	1	-453379	(SUB H104992, FRONT ONLY)
13	19H1945	CAP SCREW	3	-354913	1/2" X 3-1/4"
	12H301	LOCK WASHER	3	-354913	1/2"
	14H1040	NUT	3		1/2"
	19H2668	CAP SCREW	8	354914-453379	1/2" X 3-1/2"
	19H2668	CAP SCREW	10	453380-	1/2" X 3-1/2"
14	19H1731	CAP SCREW	4		3/8" X 1"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
15	H82545	GUSSET	1		
16	H89544	DOOR	1		INSPECTION
17	03H1540	BOLT	5		5/16" X 3/4"
18	P47159	CLAMP	5		
19	14H819	WING NUT	5		5/16"
20	19H1227	CAP SCREW	3		1/4" X 1/2"
	12H302	LOCK WASHER	3		1/4"
21	P41706	NUT	1		SPEED
22	H104992	SPACER	1		
23	24H1625	WASHER	12	453380-	17/32" X 1" X .120"
24	03H1540	BOLT	1		5/16" X 3/4"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
25	AH115448	BRACKET	1	-506161	(ASSEMBLY)
26	19H1815	CAP SCREW	1		1/2" X 1-1/4"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
27	19H1815	CAP SCREW	1	-600000	1/2" X 1-1/4"
	03H1746	BOLT	1	600001-	1/2" X 1-1/4"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
28	H121072	CHANNEL	2	610301-	
29	03H1709	BOLT	8	610301-	5/16" X 1"
	12H303	LOCK WASHER	8	610301-	5/16"
	14H785	NUT	8	610301-	5/16"
30	24H1136	WASHER	4	610301-	11/32" X 11/16" X 0.065"
31	AH118212	BRACKET	1	610301-	
32	19H1813	CAP SCREW	2	610301-610683	5/16" X 5/8"
	12H303	LOCK WASHER	2	610301-610683	5/16"
	H65108	SCREW	2	610684-	SELF-TAPPING
33	H128077	PLUG	1		(HARVESTFLO)
34	R52233	PLUG	1	-610300	(HARVESTFLO CONVERSION ONLY)
35	AH129411	SUPPORT	1	610301-	

SEPARATOR LEFT-HAND SIDE SHEETS AND FRAME

HP2721 -UN-01JAN94

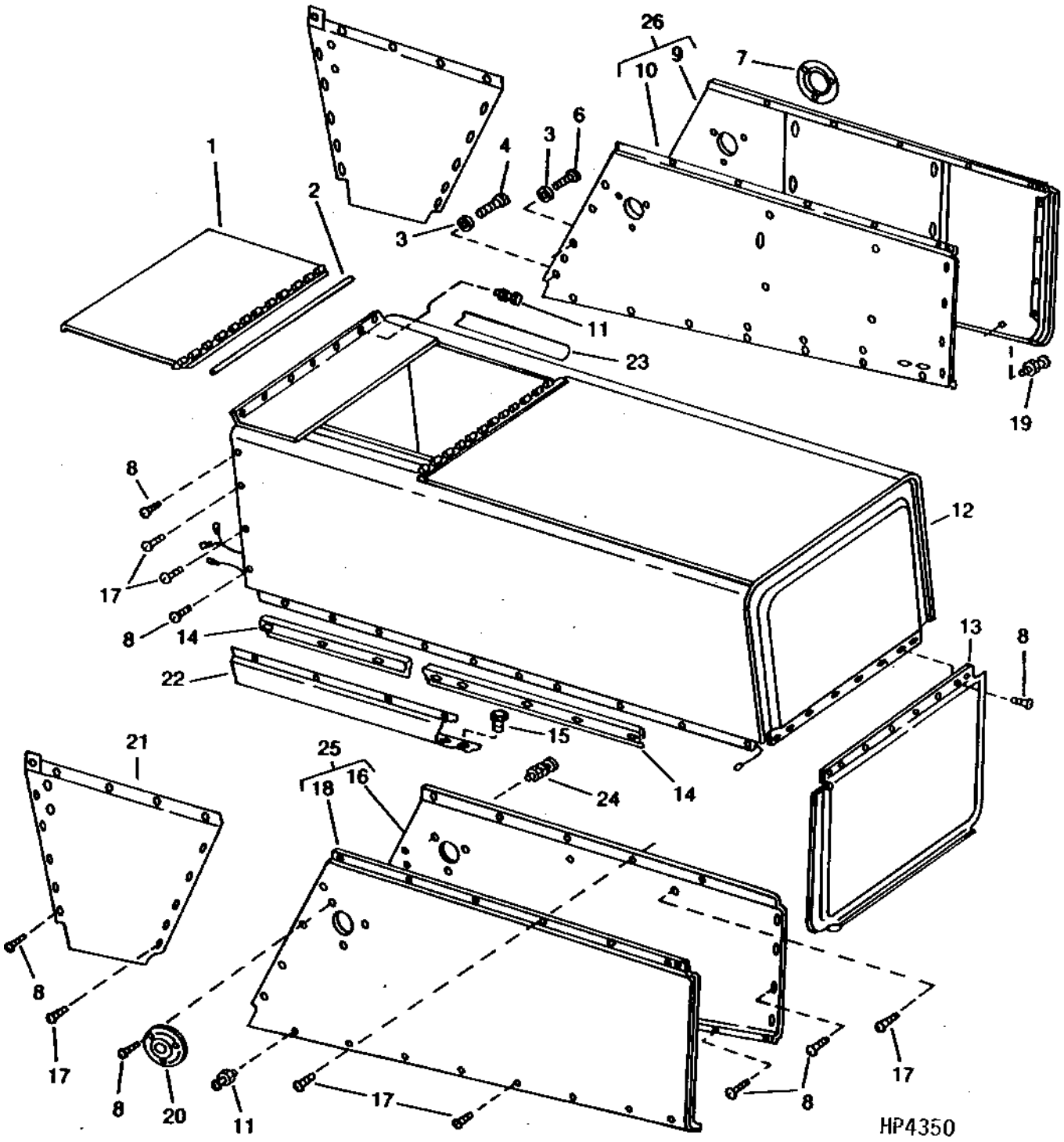


SEPARATOR LEFT-HAND SIDE SHEETS AND FRAME - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1815	CAP SCREW	2		1/2" X 1-1/4"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
2	H76271	DOOR	1		INSPECTION
3	AH96625	FRAME	1	-454270	(SUB AH108246)
	AH108246	FRAME	1	-600000	(SUB AH114799)
	AH114799	FRAME	1	-610300	
	AH114891	FRAME	1	610301-	
4	H89569	DOOR	1		INSPECTION
5	19H1945	CAP SCREW	4	-354913	1/2" X 3-1/4"
	12H301	LOCK WASHER	4	-354913	1/2"
	14H1040	NUT	4		1/2"
	19H2668	CAP SCREW	8	354914-453379	1/2" X 3-1/2"
	19H2668	CAP SCREW	10	453380-	1/2" X 3-1/2"
6	H83115	SPACER	1	-354913	(SUB H102842, THIS APPLICATION)
	H102842	SPACER	1	-453379	(SUB H104992, FRONT ONLY)
7	P41706	NUT	3		SPEED
8	19H1227	CAP SCREW	3		1/4" X 1/2"
	12H302	LOCK WASHER	3		1/4"
9	03H1540	BOLT	5		5/16" X 3/4"
10	P47159	CLAMP	5		
11	14H819	WING NUT	1		5/16"
12	H89544	DOOR	1		INSPECTION
13	H82546	GUSSET	1		
14	19H1731	CAP SCREW	4		3/8" X 1"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
15	09H1590	BOLT	3		3/8" X 1-1/2"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
16	19H1721	CAP SCREW	3		1/2" X 1-1/2"
	12H301	LOCK WASHER	3		1/2"
	14H1040	NUT	3		1/2"
17	24H1111	WASHER	2		17/32" X 1-1/16" X 0.090"
18	H10835	RETAINER	1		PIVOT
19	19H2020	CAP SCREW	1		5/16" X 1/2"
	12H303	LOCK WASHER	1		5/16"
20	P47415	KEY	1	-453379	PIVOT RETAINER
	H102567	KEY	1	453380-	PIVOT RETAINER
21	H92436	SUPPORT	1	-453379	(SUB H102565)
	H102565	POST	1		UPRIGHT
22	H104992	SPACER	1		
23	24H1625	WASHER	12	453380-	17/32" X 1" X .120"
24	R52233	PLUG	1	-610300	(HARVESTFLO CONVERSION ONLY)
25	AH118212	BRACKET	1	610684-	
26	H65108	SCREW	2	610684-	SELF-TAPPING
27	H128077	PLUG	1		(HARVESTFLO)

REAR HOOD

HP4350 -UN-01JAN94

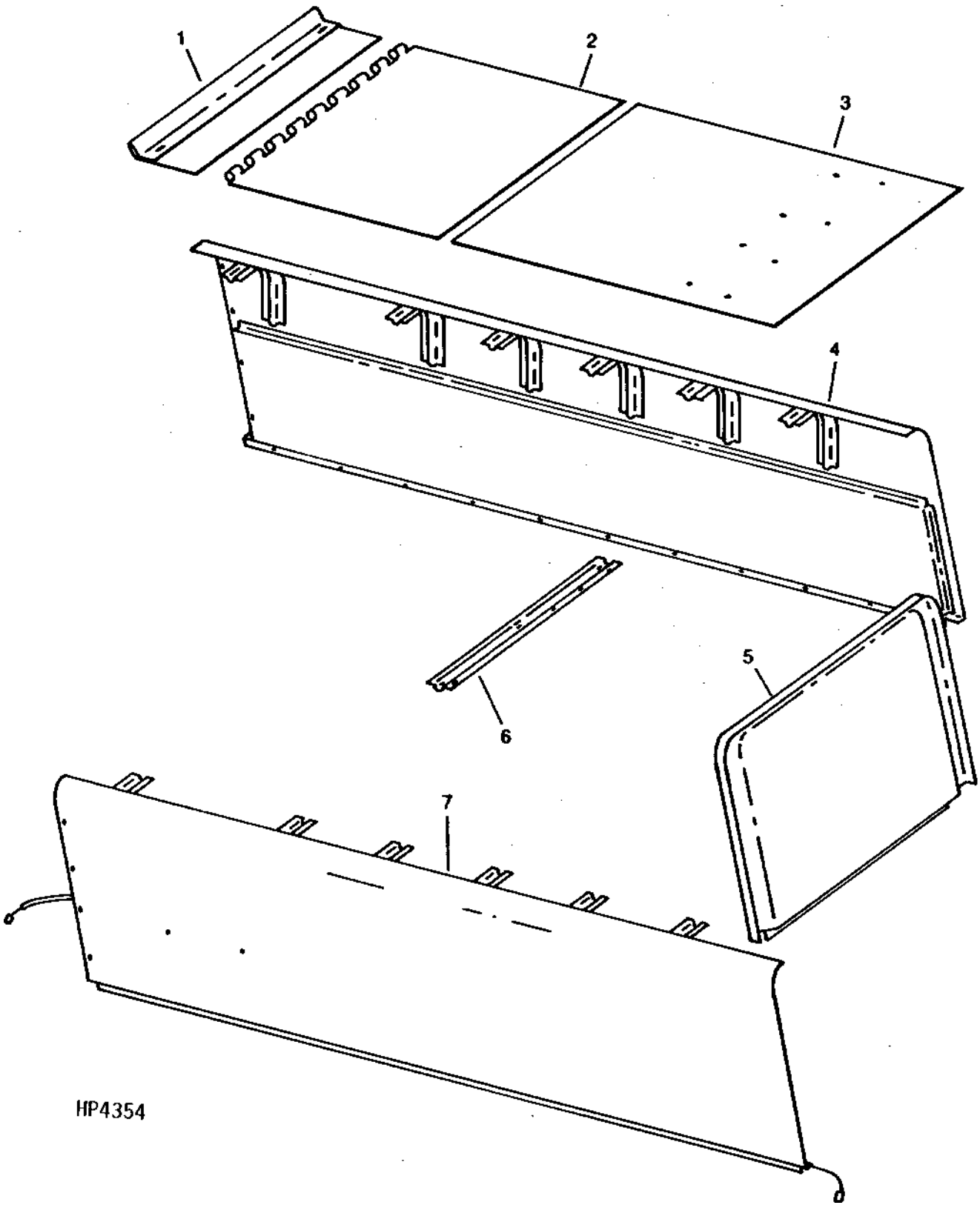


REAR HOOD - CONTINUED (1990-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH75081	DOOR	1		
2	H75290	PIN	1		
3	24H1136	WASHER	10		11/32" X 11/16" X 0.065"
4	19H1905	CAP SCREW	4		5/16" X 1"
	12H303	LOCK WASHER	4		5/16"
5	H98274	SHEET	1	-610300	R.H., FRONT, BOTTOM
	H118184	SHEET	1	610301-	R.H., FRONT, BOTTOM
6	21H1070	SCREW	6		5/16" X 7/8"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
7	H76805	COVER	1	-504538	R.H.
	H99297	COVER	1	504539-	R.H.
8	H65108	SCREW	AR		SELF-TAPPING
9	AH96728	SHEET	1	-1990	R.H., OUTER, REAR, BOTTOM
10	AH96734	SHEET	1	-1990	R.H., INNER, REAR, BOTTOM
11	N10212	SELF-LOCKING SCREW	AR		
	N10213	LOCK NUT	AR		
12	AH96726	HOOD	1		REAR, TOP(NO LONGER AVAILABLE) (SEE NEXT GRID)
13	AH96736	SHEET	1		END
14	H97931	SUPPORT	2		
15	19H1813	CAP SCREW	10		5/16" X 5/8"
	12H303	LOCK WASHER	10		5/16"
	14H785	NUT	10		5/16"
16	AH96735	SHEET	1	-1990	L.H., INNER, REAR BOTTOM
17	H76139	SCREW	AR		SELF-LOCKING
18	AH96729	SHEET	1	-1990	L.H., OUTER, REAR BOTTOM
19	N71292	SELF-LOCKING SCREW	AR		
	N10213	LOCK NUT	AR		
20	H83386	COVER	1	-504538	(SUB H99297)
	H99297	COVER	1		L.H.
21	H98275	SHEET	1	-610300	L.H., FRONT, BOTTOM
	H118185	SHEET	1	610301-	L.H., FRONT, BOTTOM
22	H98276	SHEET	1		R.H., INNER, FRONT
	H98277	SHEET	1		L.H., INNER, FRONT
23	H109607	REINFORCEMENT	2		
24	21H1027	SCREW	6		1/4" X 3/4"
	12H302	LOCK WASHER	6		1/4"
	14H786	NUT	6		1/4"
25	AH138722	KIT	1		
26	AH138721	KIT	1		

REAR TOP HOOD
(1990-)

HP4354 -UN-01JAN94

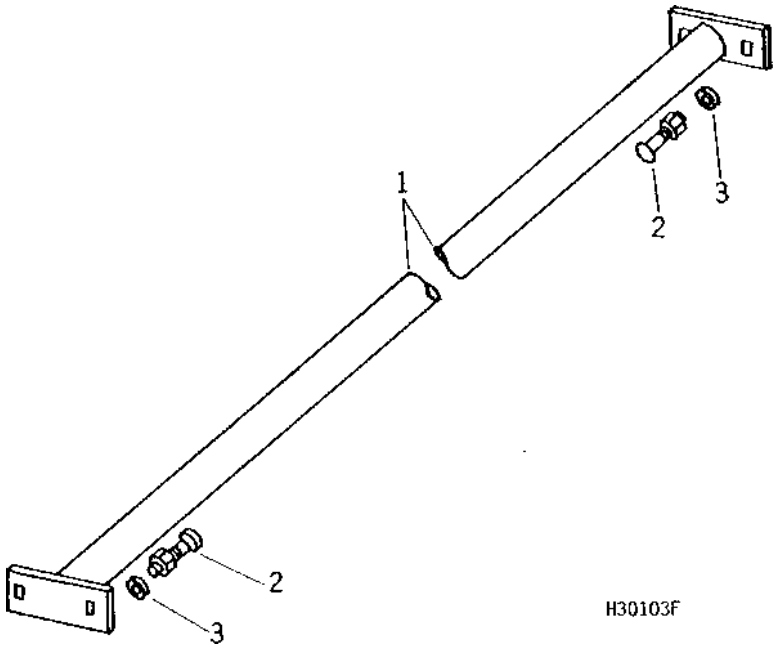


REAR TOP HOOD - (1990-) CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H98254	SHEET	1		
2	H98253	HINGE	1		
3	H109730	SHEET	1		
4	AH96725	SHEET	1		R.H. SIDE
5	H98255	SHEET	1		UPPER REAR
6	H109729	SHEET	6		
7	AH96724	SHEET	1		L.H. SIDE

SEPARATOR CROSS BRACES

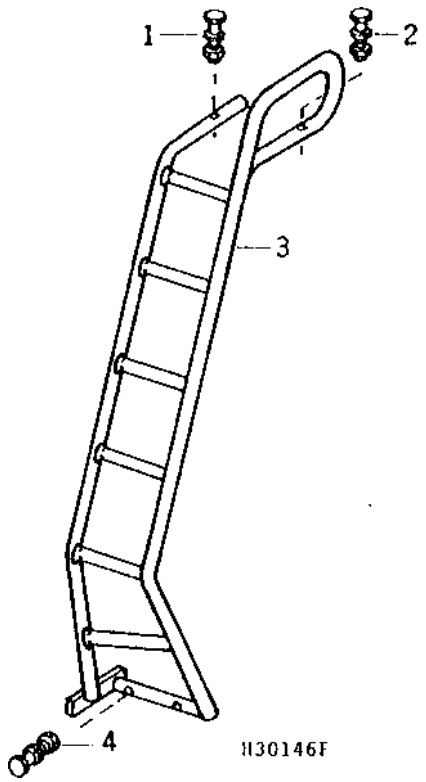
H30103F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH75336	BRACE	1		REAR
2	03H1557	BOLT	4		3/8" X 1-1/4"
	14H812	NUT	4		3/8"
3	24H1305	WASHER	2		13/32" X 13/16" X 0.065"

REAR LADDER

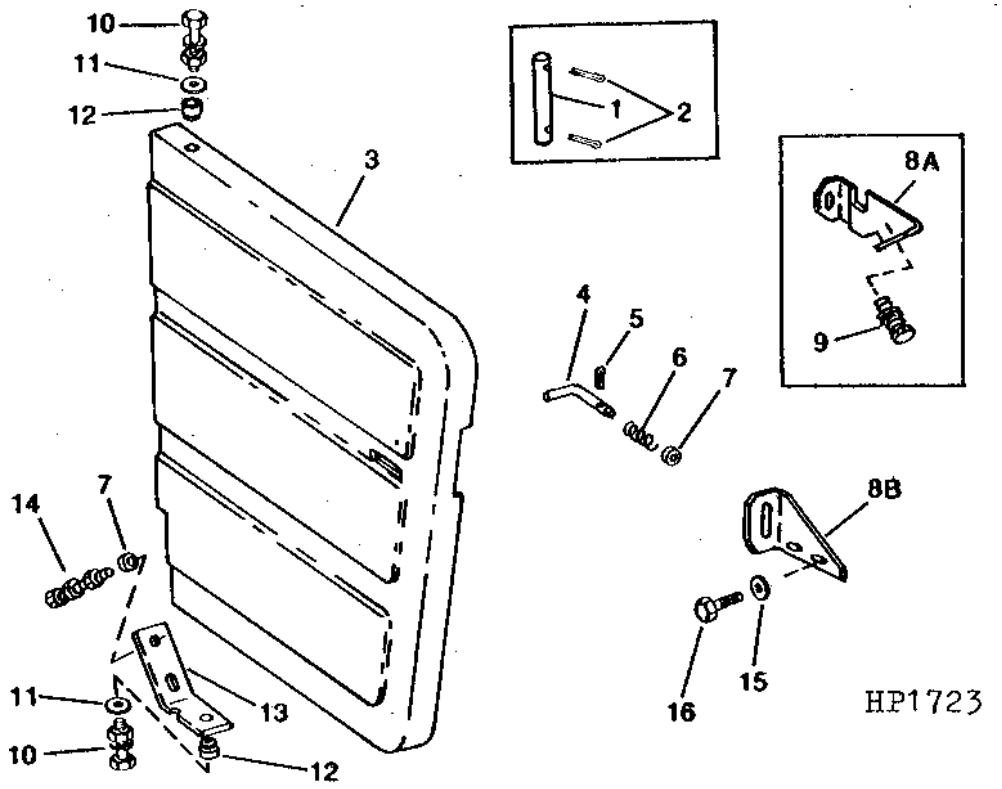
H30146F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1731	CAP SCREW	1		3/8" X 1"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
2	19H1801	CAP SCREW	1		3/8" X 2"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
3	AH99645	LADDER	1		REAR
4	19H1708	CAP SCREW	4		5/8" X 1-3/4"
	12H294	LOCK WASHER	4		5/8"
	14H1039	NUT	4		5/8"

SEPARATOR RIGHT-HAND SHIELD
(USE WITH TIRES)

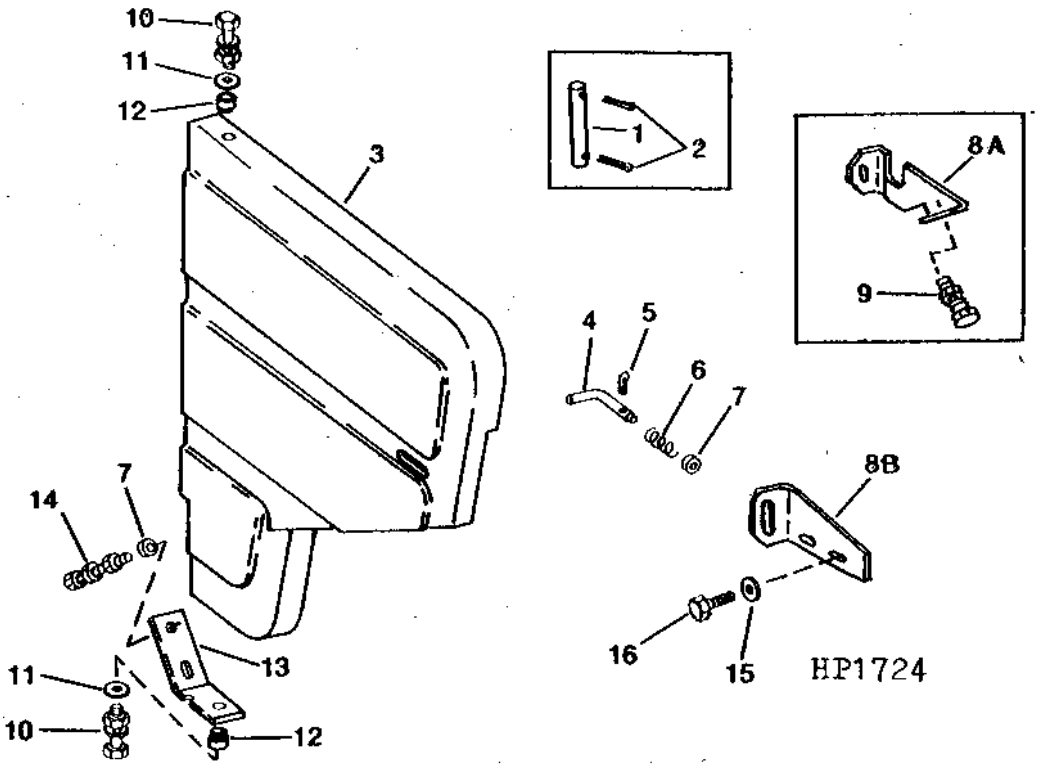
HP1723 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H82065	PIN	1	-404256	
2	11H218	COTTER PIN	2	-404256	3/16" X 1-1/2"
3	AH96648	SHIELD	1	-404256	
	AH102063	SHIELD	1	404257-551900	
	AH111441	SHIELD	1	551901-	(WITH DECAL)
4	H78557	PIN	1		
5	11H211	COTTER PIN	1		1/8" X 3/4"
6	HZ5621H	SPRING	1		
7	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
8A	H97126	LATCH	1	-551900	
8B	H112961	BRACKET	1	551901-	
9	03H1540	BOLT	2	-551900	5/16" X 3/4"
	12H303	LOCK WASHER	2	-551900	5/16"
	14H785	NUT	2	-551900	5/16"
10	19H1905	CAP SCREW	2	404257-	5/16" X 1"
	12H303	LOCK WASHER	2	404257-	5/16"
	14H785	NUT	2	404257-	5/16"
11	24H1122	WASHER	4	404257-	3/8" X 7/8" X 0.083"
12	H102217	SPACER	1	404257-	
13	H78549	BRACKET	1	-404256	
	H102172	BRACKET	1	404257-	
14	19H1731	CAP SCREW	1		3/8" X 1"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
15	24H1305	WASHER	2	551901-	13/32" X 13/16" X 0.065"
16	N14822	SELF-LOCKING SCREW	2	551901-	

SEPARATOR RIGHT-HAND SHIELD
(USE WITH TRACKS)

HP1724 -UN-01JAN94

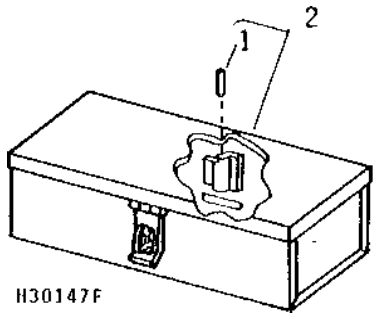


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H82065	PIN	1	-404256	
2	11H218	COTTER PIN	2	-404256	3/16" X 1-1/2"
3	AH96654	SHIELD	1	-404256	
	AH102062	SHIELD	1	404257-551900	
	AH111440	SHIELD	1	551901-	(WITH DECAL)
4	H78557	PIN	1		
5	11H211	COTTER PIN	1		1/8" X 3/4"
6	HZ5621H	SPRING	1		
7	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
8A	H97126	LATCH	1	-551900	
8B	H112961	BRACKET	1	551901-	
9	03H1540	BOLT	2	-551900	5/16" X 3/4"
	12H303	LOCK WASHER	2	-551900	5/16"
	14H785	NUT	2	-551900	5/16"
10	19H1905	CAP SCREW	2	404257-	5/16" X 1"
	12H303	LOCK WASHER	2	404257-	5/16"
	14H785	NUT	2	404257-	5/16"
11	24H1122	WASHER	4	404257-	3/8" X 7/8" X 0.083"
12	H102217	SPACER	1	404257-	
13	H78549	BRACKET	1	-404256	
	H102172	BRACKET	1	404257-	
14	19H1731	CAP SCREW	1		3/8" X 1"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
15	24H1305	WASHER	2	551901-	
16	N14822	SELF-LOCKING SCREW	2	551901-	

MEMORANDA

TOOL BOX

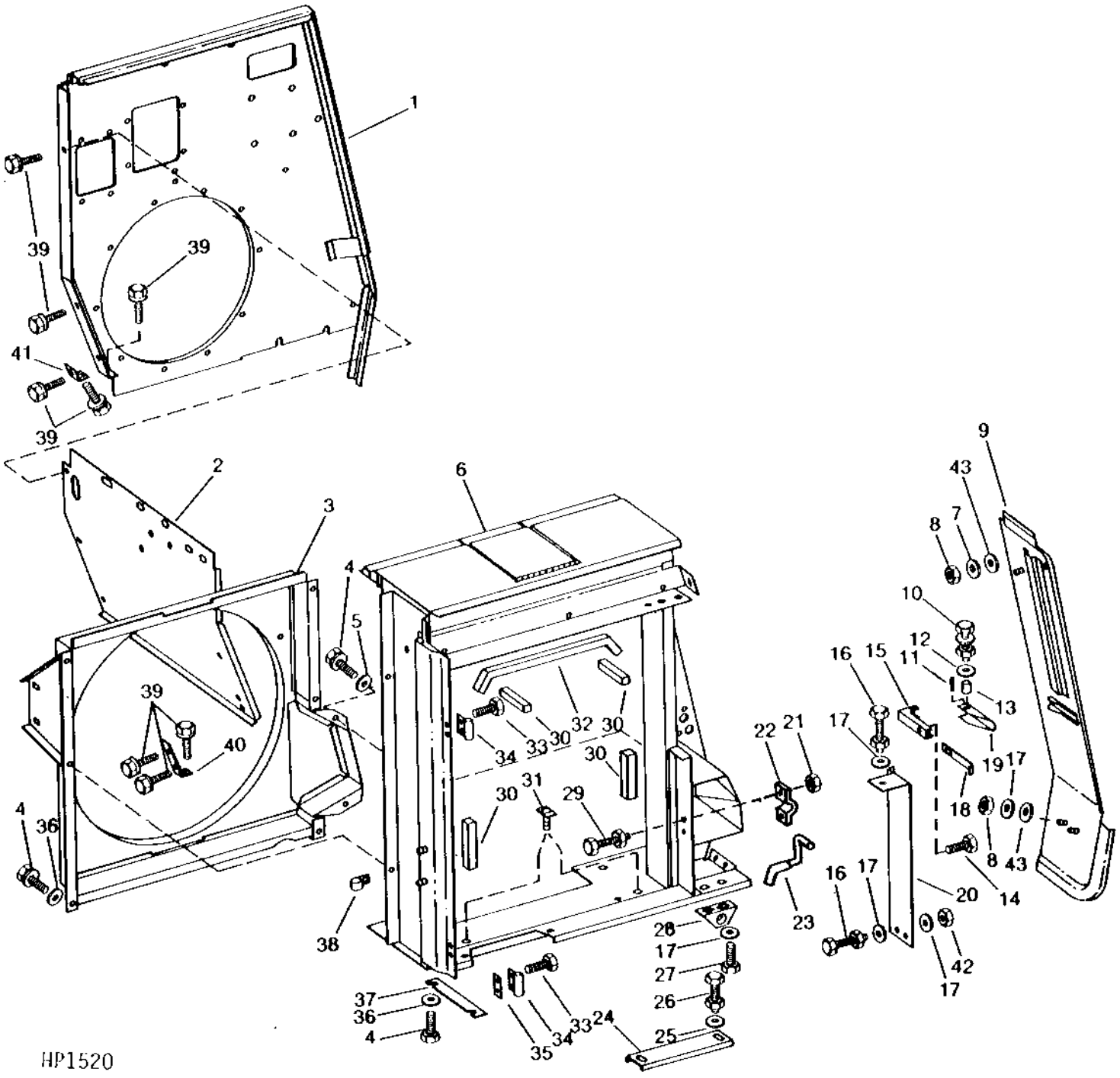
H30147F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	34H94	SPRING PIN	1	7/32" X 1-3/4"	
2	AH84966	TOOLBOX	1		

CORNER FRAME, FAN SHROUD, ENGINE COMPARTMENT REAR SHEET, AND FIREWALL

HP1520 -UN-01JAN94

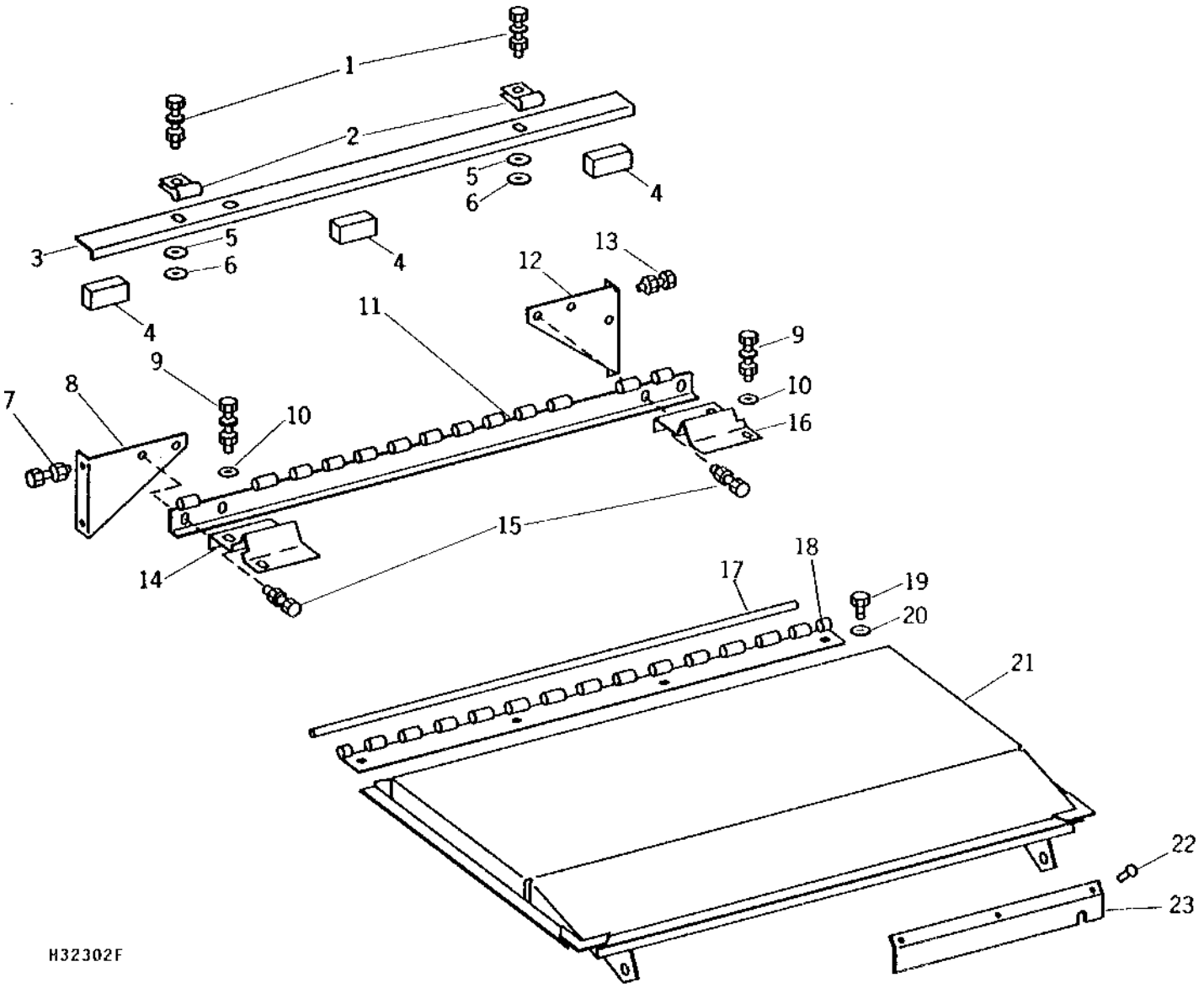


CORNER FRAME, FAN SHROUD, ENGINE COMPARTMENT REAR SHEET, AND FIREWALL --CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH95356	FIREWALL	1	-354913	(SUB AH101522, H101519 AND H76139)
	AH101522	FIREWALL	1		
2	AH95353	SHEET	1		REAR
3	AH88857	SHROUD	1	-554004	FAN, (SUB AH112178)
	AH112178	SHROUD	1		
4	N10214	SELF-LOCKING SCREW	10		
5	24H1307	WASHER	2		13/32" X 1" X 1/16"
6	AH91277	FRAME	1		CORNER
7	24H1822	WASHER	1	-504198	11/32" X 7/8" X 1/16"
	24H1136	WASHER	1	504199-	11/32" X 11/16" X 0.065"
8	N10213	LOCK NUT	3	-504198	
	BP12232	LOCK NUT	3	504199-552257	(SUB T16464)
	T16464	LOCK NUT	3		5/16"
9	AH90893	PANEL	1		
10	21H1045	SCREW	1		1/4" X 2"
11	34H64	SPRING PIN	1		5/32" X 1-1/2"
	12H302	LOCK WASHER	1		1/4"
	14H786	NUT	1		1/4"
12	24H1287	WASHER	1		9/32" X 5/8" X 0.065"
13	28H1955	BUSHING	1		1/8" X 1-15/32"
14	03H1416	BOLT	1		5/16" X 3/4"
	N10213	LOCK NUT	1		
15	H89313	BRACKET	1		
16	19H1813	CAP SCREW	3		5/16" X 5/8"
	N10213	LOCK NUT	3		
17	24H1136	WASHER	7		11/32" X 11/16" X 0.065"
18	H89312	HOOK	1		
19	H86493	HANDLE	1		
20	H101017	COVER	1		UPPER FRONT, (WITHOUT AIR CONDITIONER)
21	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
22	H100730	CLAMP	1		(HYDROSTATIC DRIVE)
23	AH99676	QUICK LOCK PIN	1	-504198	(HYDROSTATIC DRIVE) (SUB AH110420)
	AH110420	PIN	1		(HYDROSTATIC DRIVE)
24	H86781	COVER	1		(BELT DRIVE)
25	24H1136	WASHER	2		11/32" X 11/16" X 0.065", (POSI-TORQ DRIVE)
26	N71292	SELF-LOCKING SCREW	2		(POSI-TORQ DRIVE)
	N10213	LOCK NUT	2		
27	N71292	SELF-LOCKING SCREW	2		
28	H99937	BRACKET	1		
29	21H1347	SCREW	2		5/16" X 5/8"
	N10213	LOCK NUT	2		5/16"
30	.....	SEAL	4		1-1/16" X 1-1/16" X 3", (CUT FROM H88770)
31	AH92118	PLATE	2		STUD
32	.....	SEAL	1		29-5/8", (CUT FROM H88769)
33	N71292	SELF-LOCKING SCREW	2		
	N10212	SELF-LOCKING SCREW	2		
34	H94605	HINGE	2		
35	H86523	STRAP	2	-620100	
36	24H1305	WASHER	8		13/32" X 13/16" X 0.065"
37	H85345	STRAP	AR	-620100	(NO LONGER AVAILABLE)
38	AH83545	CLIP	1	-1989	(SUB R72659)
	R72659	CLAMP	1		
39	H76139	SCREW	8		SELF-TAPPING
40	H96673	STRAP	1		
41	H101519	STRAP	1	354914-	
42	N10213	LOCK NUT	2		
43	T12191	WASHER	3	504199-	

ENGINE COMPARTMENT UPPER DOOR

H32302F -UN-01JAN94

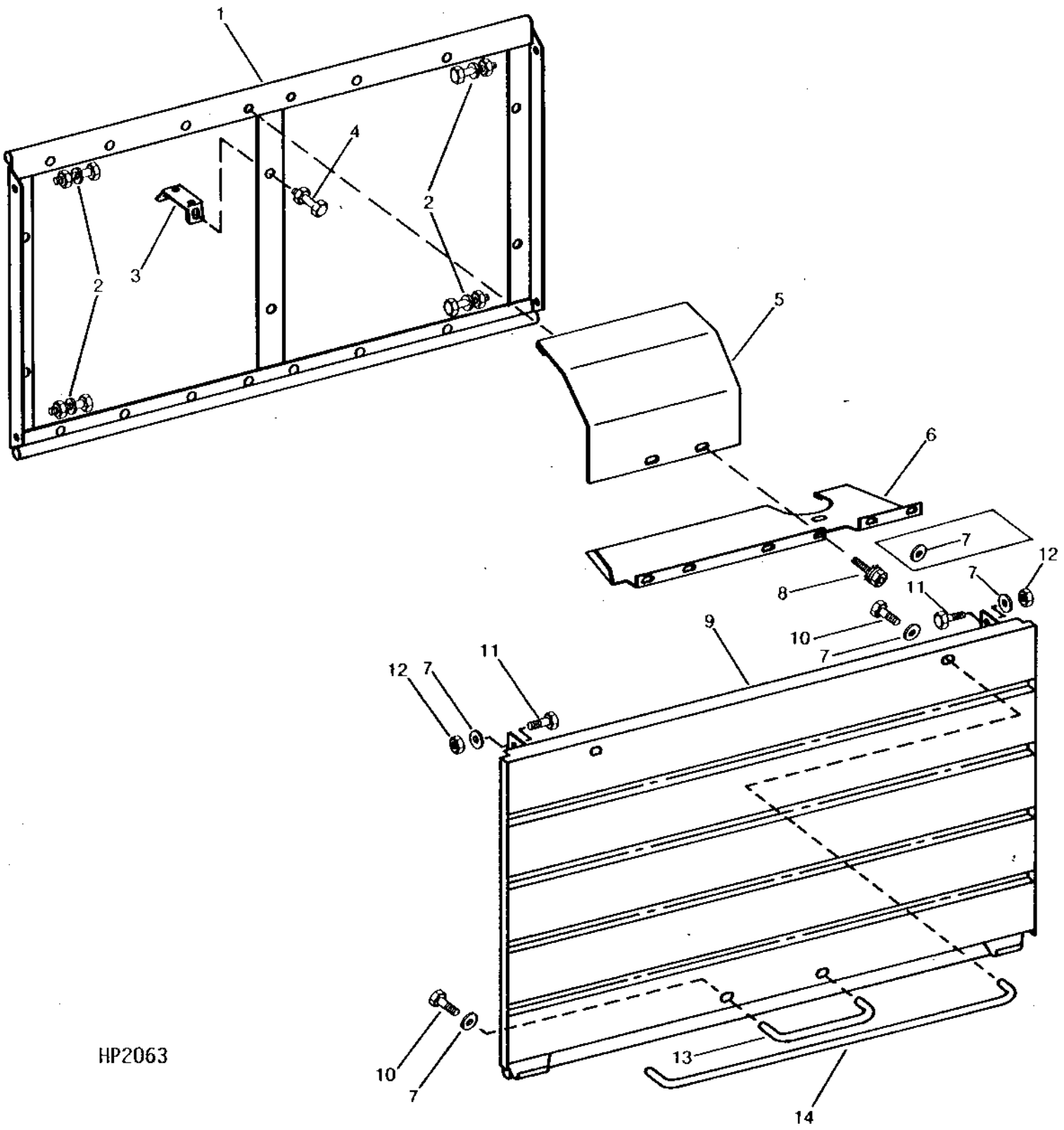


ENGINE COMPARTMENT UPPER DOOR - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
2	H86847	CLIP	2		
3	H86329	SEAL	1		
4	.....	SEAL	3		27 MM X 27 MM X 76 MM (1" X 1" X 3") LONG (CUT FROM H88770)
5	24H1309	WASHER	2		13/32" X 1-1/16" X 0.120"
6	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
7	N14822	SELF-LOCKING SCREW	2		
	N10215	LOCK NUT	1		
8	H86289	GUSSET	1		
9	19H1900	CAP SCREW	4		5/16" X 3/4"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
10	24H1224	WASHER	4		11/32" X 1" X 1/16"
11	H86296	HINGE	1		
12	H96591	GUSSET	1		
13	H76139	SCREW	2		SELF-TAPPING
14	H87454	STOP	1		R.H.
15	19H1731	CAP SCREW	4		3/8" X 1"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
16	H87453	STOP	1		L.H.
17	H75290	PIN	1		
18	AH87579	HINGE	1		
19	19H1813	CAP SCREW	4		5/16" X 5/8"
	12H303	LOCK WASHER	4		5/16"
20	24H1136	WASHER	4		11/32" X 11/16" X 0.065"
21	AH95975	DOOR	1		
22	H64584	RIVET	4		(WITHOUT OPERATOR'S CAB)
23	H86819	REINFORCEMENT	1	-1990	(WITHOUT OPERATOR'S CAB) (NO LONGER AVAILABLE)

ENGINE COMPARTMENT MIDDLE DOOR AND FRAME
(6466DH-01 AND 6466TH-01)

HP2063 -UN-01JAN94

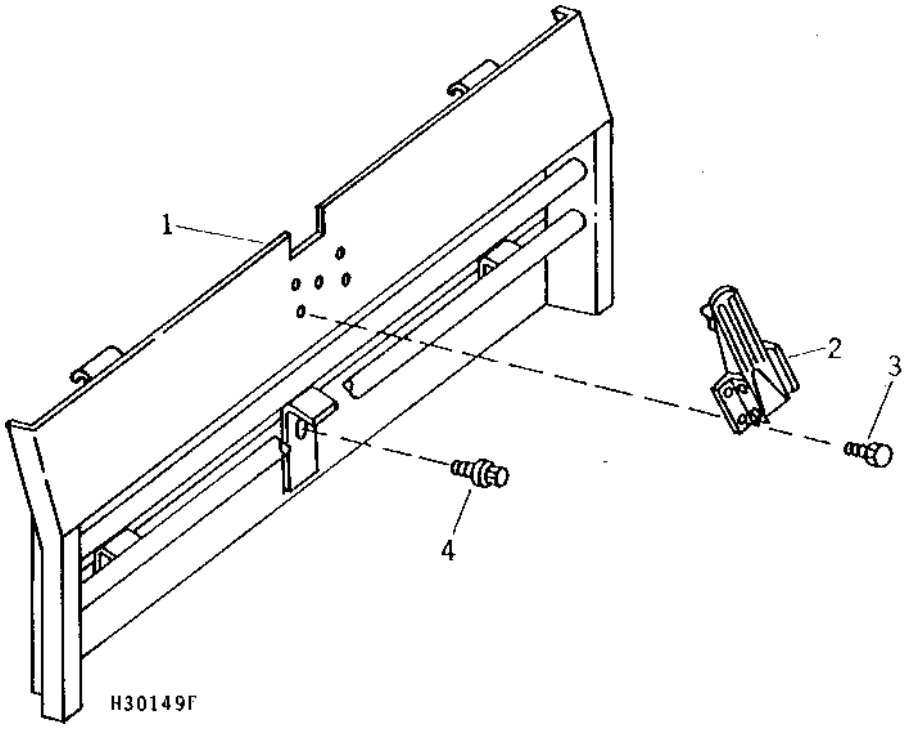


ENGINE COMPARTMENT MIDDLE DOOR AND FRAME - CONTINUED
(6466DH-01 AND 6466TH-01)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH89086	FRAME	1	-600000	(SUB AH113368)
	AH113368	FRAME	1		
2	19H1900	CAP SCREW	4		5/16" X 3/4"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
3	H116068	STRAP	1	600001-	
4	N10212	SELF-LOCKING SCREW	2	600001-	
	N10213	LOCK NUT	2	600001-	
5	H97922	SHIELD	1		(6466TH-01 ENGINE)
6	H114517	DEFLECTOR	1	600001-	(ALSO ORDER H114612)
7	24H1136	WASHER	8	-504198	11/32" X 11/16" X 0.065"
	24H1136	WASHER	6	504199-	
8	H76139	SCREW	2	-600000	(6466TH-01 ENGINE)
	H76139	SCREW	6	600001-	(6466TH-01 ENGINE)
9	AH93350	DOOR	1		
10	19H1849	CAP SCREW	4		5/16" X 1-1/4"
	12H303	LOCK WASHER	4		5/16"
11	19H2127	CAP SCREW	2		5/16" X 7/8"
12	BP12232	LOCK NUT	2	-552257	(SUB T16464)
	T16464	LOCK NUT	2		5/16"
13	H86349	HANDRAIL	1		HAND, LOWER
14	H86347	HANDRAIL	1		HAND, UPPER

FRONT ENGINE COMPARTMENT PANEL

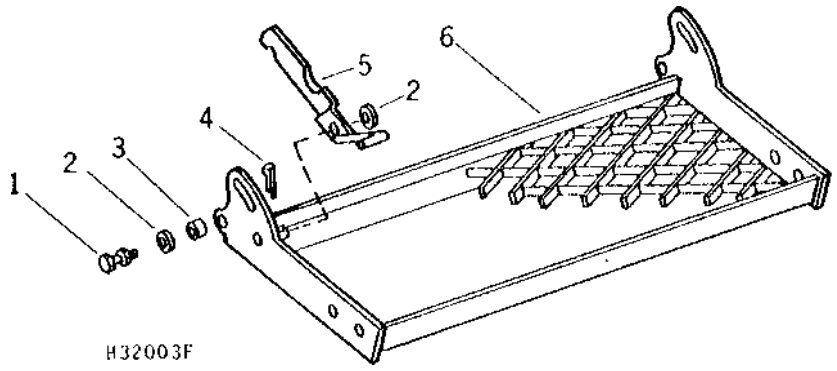
H30149F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH91708	PANEL	1		
2	AH87272	LATCH	1		
3	H85092	SCREW	4		SELF-TAPPING
4	H65108	SCREW	3		SELF-TAPPING

ENGINE COMPARTMENT WALKWAY

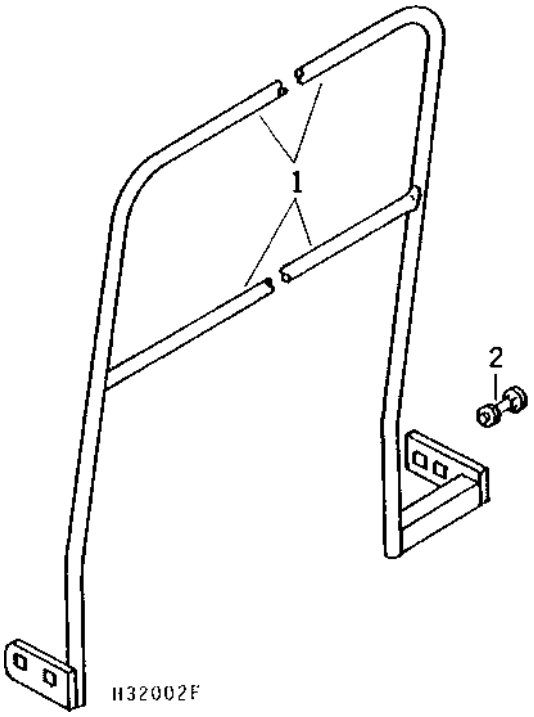
H32003F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1815	CAP SCREW	4		1/2" X 1-1/4"
	E54809	LOCK NUT	1		
2	24H1111	WASHER	5		17/32" X 1-1/16" X 0.090"
3	28H935	SPACER	4		1/2" X 7/16"
4	11H206	COTTER PIN	1		3/32" X 3/4"
5	AH90998	LATCH	1		
6	AH92684	PLATFORM	1		

SAFETY RAILING

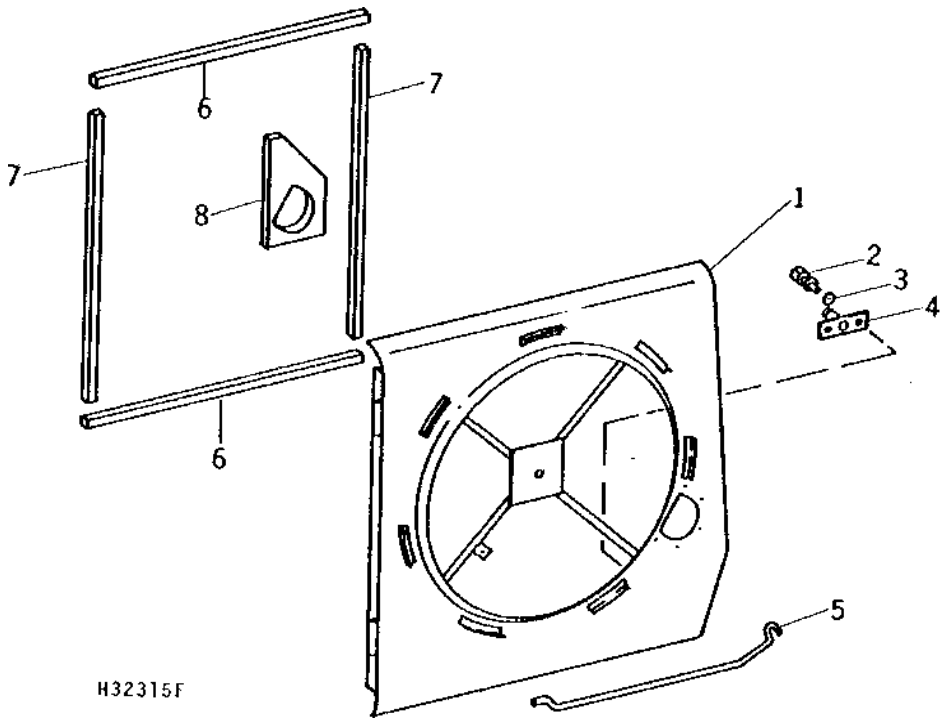
H32002F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH92687	HANDRAIL	1		
2	03H1707	BOLT	4	3/8" X 1"	
	N10215	LOCK NUT	1		

ROTARY SCREEN DOOR AND SEALS

H32315F -UN-01JAN94



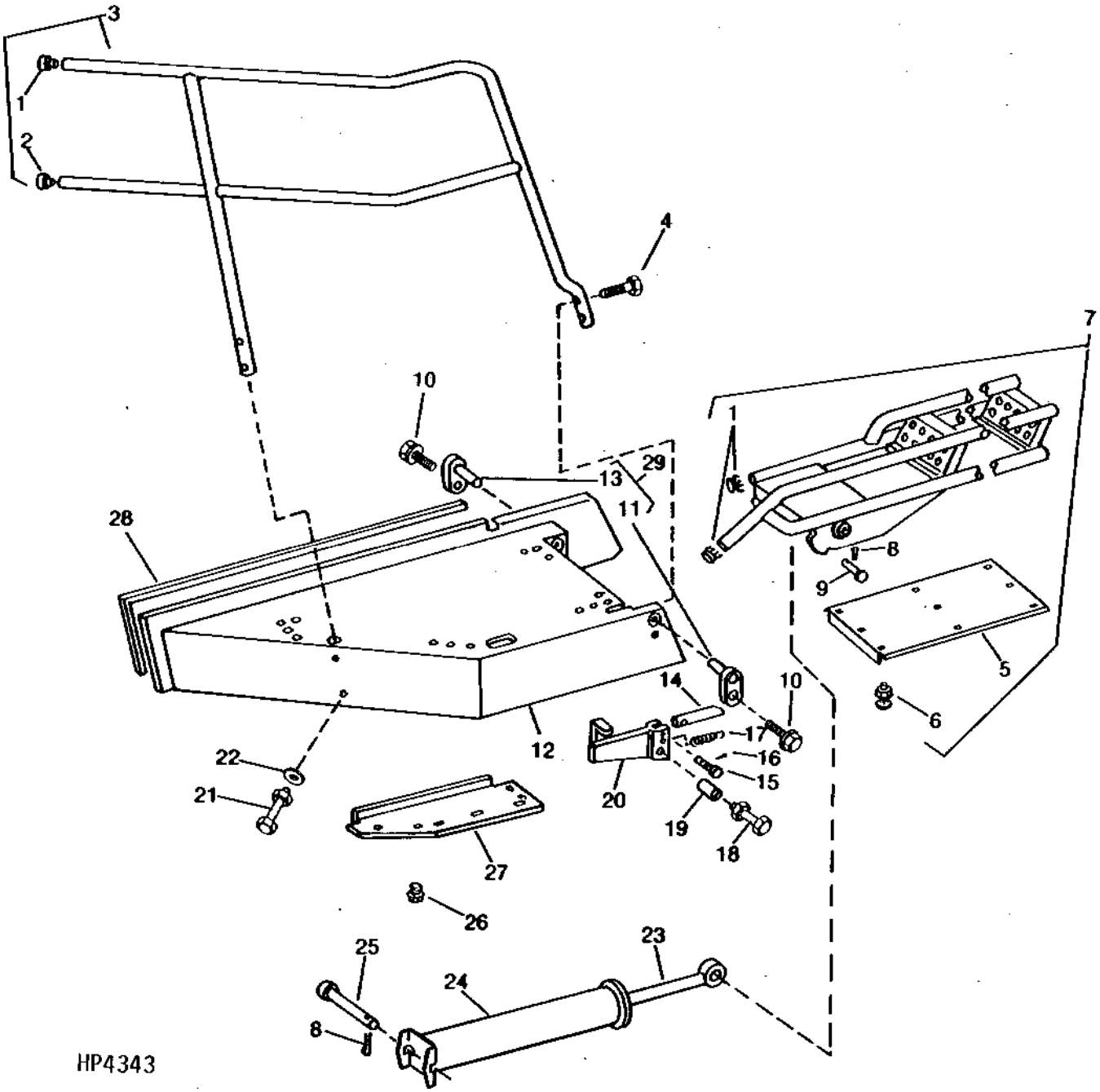
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH93925	DOOR	1		(WITH H23124 BUTTON PLUG)
2	19H1900	CAP SCREW	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
3	24H1685	WASHER	2		11/32" X 47/64" X 0.083"
4	AH87612	SUPPORT	1	-553643	(SUB AH113908)
	AH113908	SUPPORT	1		
5	H99961	ROD	1		
6	.....	SEAL	2		737 MM (29") LONG (CUT FROM H88842)
7	.....	SEAL	2		889 MM (35") LONG (CUT FROM H88842)
8	H93421	SEAL	1		VACUUM DUCT
..	AR31790	ADHESIVE	1		

MEMORANDA

MEMORANDA

OPERATOR'S PLATFORM LADDER, LANDING, AND HANDRAIL

HP4343 -UN-01JAN94

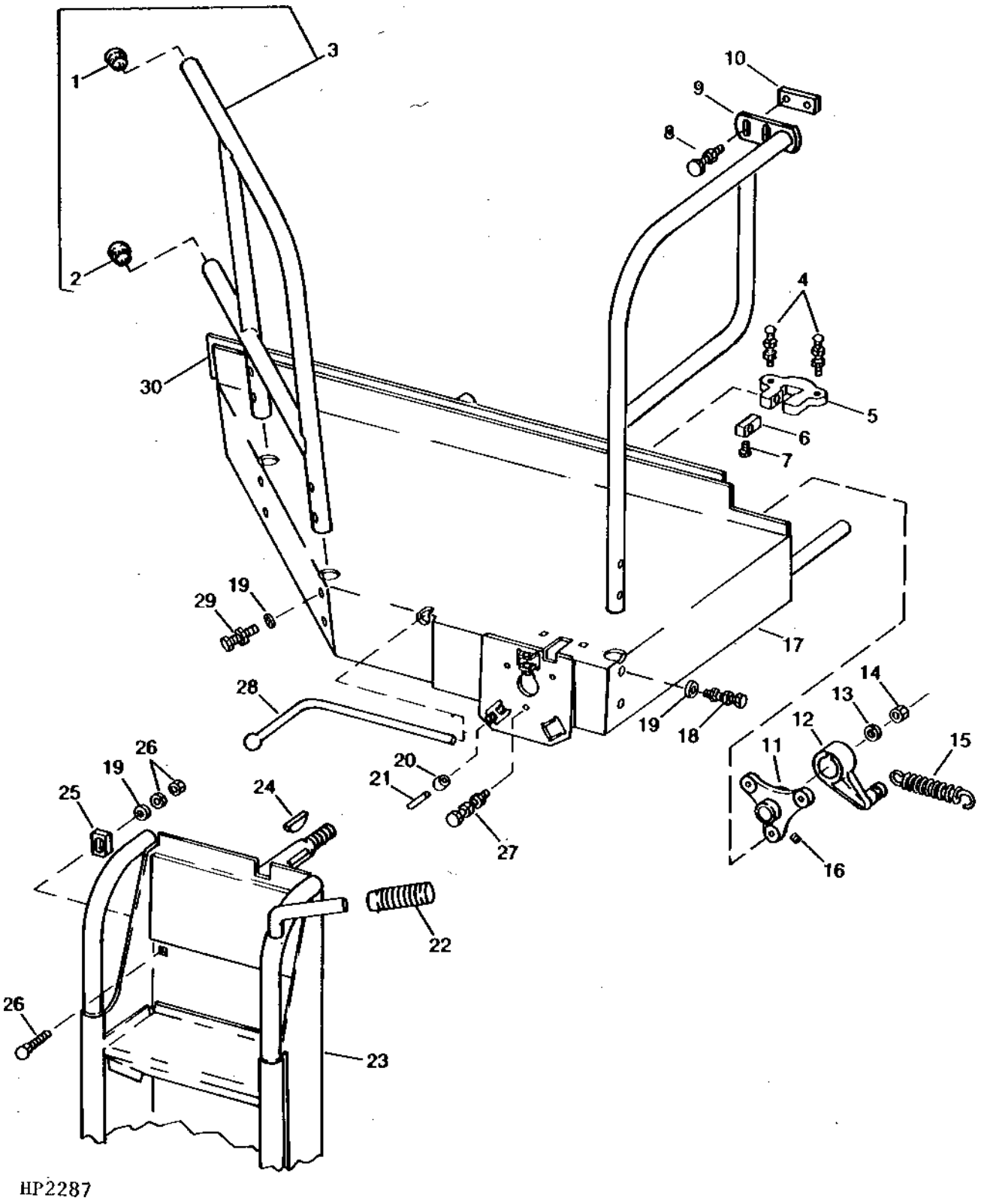


OPERATOR'S PLATFORM LADDER, LANDING, AND HANDRAIL - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H62218	PLUG	3	-404255	(SUB H106000)
	H106000	PLUG	3		
2	T19408T	PLUG	1	-404255	
	H105999	PLUG	1	404256-	
3	AH93063	HANDRAIL	1	-552481	(SUB AH113270)
	AH113270	HANDRAIL	1		
4	19H1801	CAP SCREW	2		3/8" X 2"
	12H304	LOCK WASHER	2		3/8"
5	H132032	SHEET	1	620101-	(BOLTED)
	H132033	SHEET	1	620101-	(RICE)(BOLTED)
6	03H1774	BOLT	12	620101-	5/16" X 5/8"
	A22698	NUT	12	620101-	
7	AH92961	LADDER	1	-453922	(SUB AH108070)
	AH108070	LADDER	1	-552481	(SUB AH113269)
	AH113269	LADDER	1	-620100	(WELDED)
	AH113269	LADDER	1	620101-	(BOLTED)
	AH99641	LADDER	1	-453922	(SIDEHILL AND RICE) (SUB AH108072)
	AH108072	LADDER	1	453923-552481	(SIDEHILL AND RICE) (SUB AH113268)
	AH113268	LADDER	1	-620100	(SIDEHILL AND RICE)(WELDED)
	AH113268	LADDER	1	620101-	(SIDEHILL AND RICE)(BOLTED)
8	11H218	COTTER PIN	2		3/16" X 1-1/2"
9	RV685A	PIN	1		
10	N10214	SELF-LOCKING SCREW	2		
11	AH93084	PIN	1	-1990	L.H.
12	AH93044	PLATFORM	1		
13	AH93083	PIN	1	-1990	R.H.
14	H93772	PIN	1	-453922	(SUB AH108226)
	AH108226	LOCK	1		
15	H26275	PIN	1		
16	11H206	COTTER PIN	1		3/32" X 3/4"
17	P31827	SPRING	1		
18	19H1801	CAP SCREW	1		3/8" X 2"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
19	B3675R	BUSHING	1		
20	AH92450	LEVER	1		
21	19H1801	CAP SCREW	2		3/8" X 2"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
22	24H1237	WASHER	2		25/64" X 7/8" X 0.060"
23	H96968	EYEBOLT	1		
24	AH90765	SPRING	1		
25	H77349	PIN	1		
26	H76139	SCREW	7	403501-	
27	H102557	REINFORCEMENT	1	403501-	LANDING
28	.....	MOLDING	1	-404655	1524 MM (60") LONG, (CUT FROM T50819) (SUB T58056)
	.....	MOLDING	1		1524 MM (60") LONG, (CUT FROM T58056)
29	AH138726	KIT	1		

OPERATOR'S PLATFORM LADDER, LANDING, AND HANDRAILS
(USE WITH TRACKS)

HP2287 -UN-01JAN94

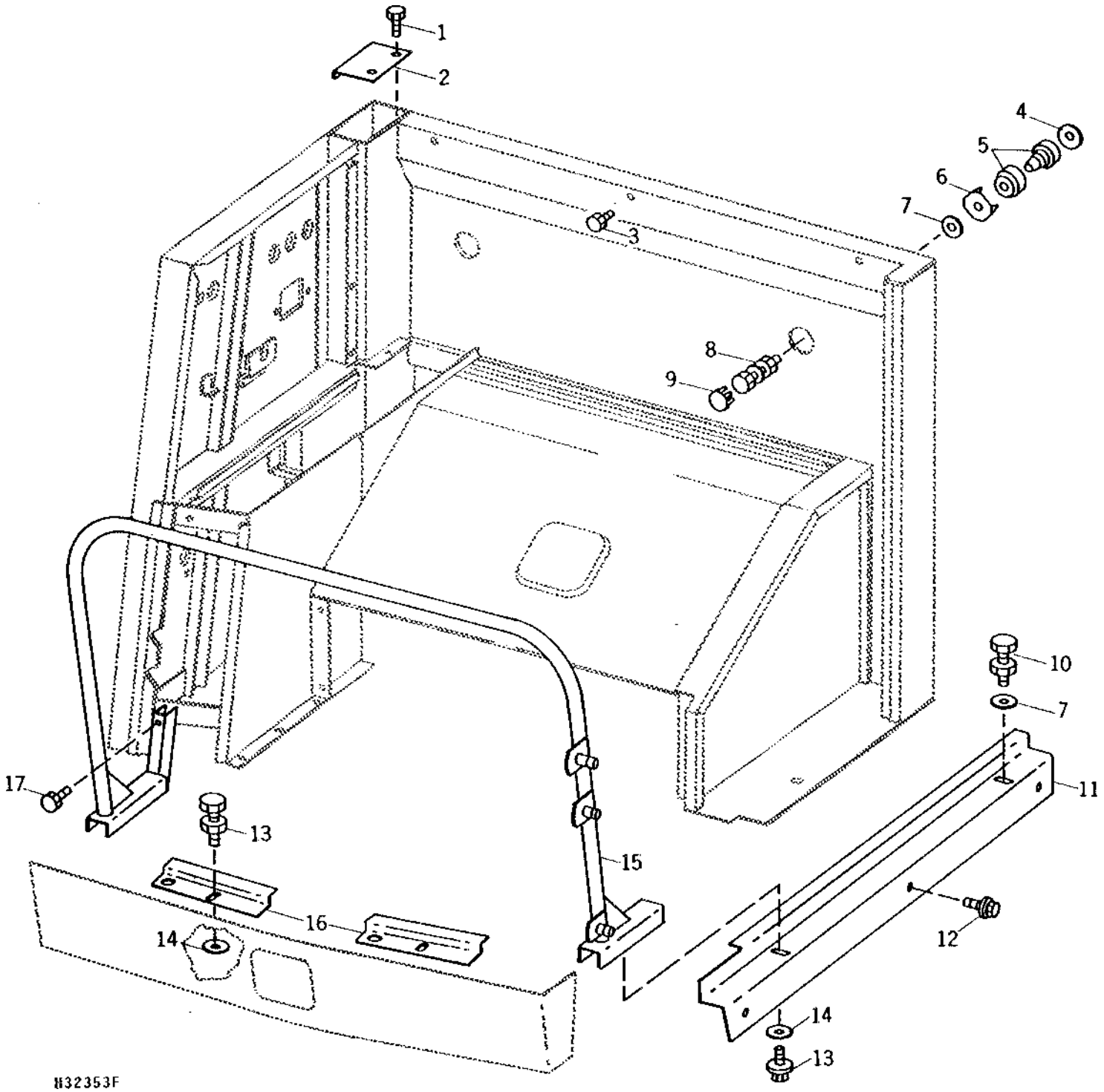


OPERATOR'S PLATFORM LADDER, LANDING, AND HANDRAILS - CONTINUED
(USE WITH TRACKS)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H62218	PLUG	1	-404255	(SUB H106000)
	H106000	PLUG	1		
2	T19408T	PLUG	1	-404255	
	H105999	PLUG	1	404256-	
3	AH92953	HANDRAIL	1	-552481	FRONT, (SUB AH113271)
	AH113271	HANDRAIL	1		
4	03H1560	BOLT	2		3/8" X 1-3/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
5	H81252	BEARING	1		
6	H81246	LOCK	1		
7	22H844	SET SCREW	1		3/8" X 1/2"
8	N10214	SELF-LOCKING SCREW	2		
	N10215	LOCK NUT	1		
9	AH92954	HANDRAIL	1	-600115	(SUB AH113692)
	AH113692	HANDRAIL	1		REAR
10	H84475	STRAP	1		
11	H82069	SUPPORT	1		
12	H81253	ARM	1		
13	24H1662	WASHER	1		49/64" X 1-1/2" X 0.075"
14	H34753	LOCK NUT	1		
15	S2827M	EXTENSION SPRING	1		
16	JD7788	LUBRICATION FITTING	1		
17	AH92952	PLATFORM	1		
18	19H1801	CAP SCREW	2		3/8" X 2"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
19	24H1237	WASHER	7		25/64" X 7/8" X 0.060"
20	H79962	ROLLER	3		
21	H97316	DOWEL PIN	3		
22	C3203E	GRIP	1		
23	AH90588	LADDER	1	-453643	(SUB AH108049)
	AH108049	LADDER	1		
24	26H22	SHAFT KEY	1		1/4" X 1"
25	H81342	STOP	1		
26	03H1558	BOLT	1		3/8" X 1-1/2"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
27	19H1732	CAP SCREW	3		3/8" X 1-1/4"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
28	H97317	LEVER	1		
29	19H1801	CAP SCREW	4		3/8" X 2"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
30	.....	MOLDING	1	-404655	1524 MM (60") LONG (CUT FROM T50819) (SUB T58056)
	.....	MOLDING	1		1524 MM (60") (CUT FROM T58056)

OPERATOR'S PLATFORM HANDRAIL AND MOUNTING (EXPORT)

H32353F -UN-01JAN94

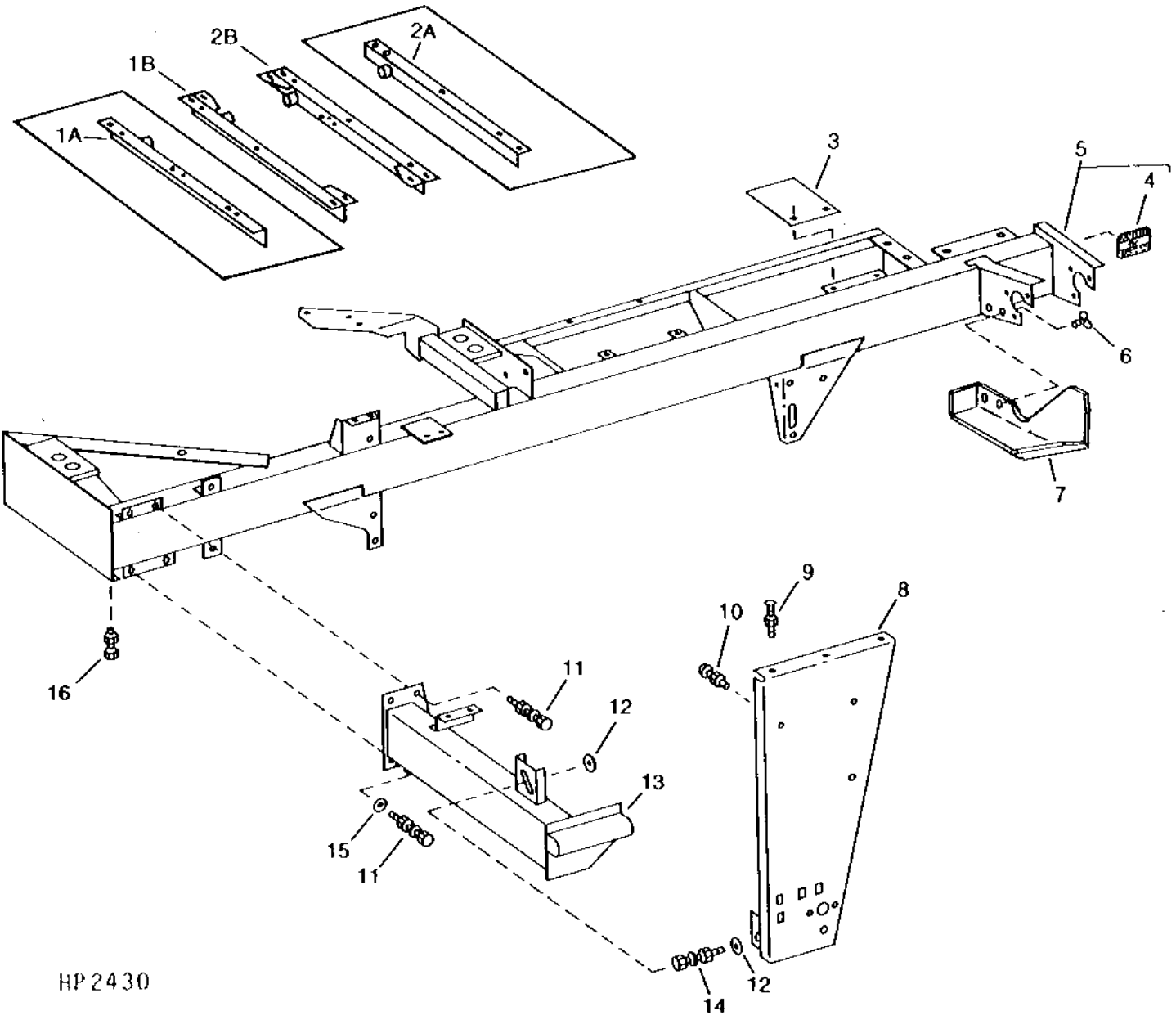


OPERATOR'S PLATFORM HANDRAIL AND MOUNTING (EXPORT) - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R52938	CAP SCREW	2		SELF-TAPPING
2	H102037	COVER	1		R.H. REAR CORNER
3	N14822	SELF-LOCKING SCREW	3		
4	C18608	WASHER	1		
5	AE29490	ISOLATOR	1		
	12H301	LOCK WASHER	1		1/2"
6	H96778	WASHER	1		
7	24H1222	WASHER	3		17/32" X 1-3/8" X 0.120"
8	19H1781	CAP SCREW	1		1/2" X 3-1/2"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
9	T14500	PLUG	1		
10	E57351	SELF-LOCKING SCREW	1		
	E54809	LOCK NUT	1		
11	H102038	ADAPTER	1		
12	H65108	SCREW	3		SELF-TAPPING
13	N10214	SELF-LOCKING SCREW	4		
	N10215	LOCK NUT	1		
14	24H1653	WASHER	6		13/32" X 1-1/4" X 0.120"
15	AH101387	HANDRAIL	1		
16	H101965	CLIP	2		
17	H79978	SCREW	1		SELF-TAPPING

OPERATOR'S PLATFORM, LANDING, AND CHANNEL SUPPORTS

HP2430 -UN-01JAN94

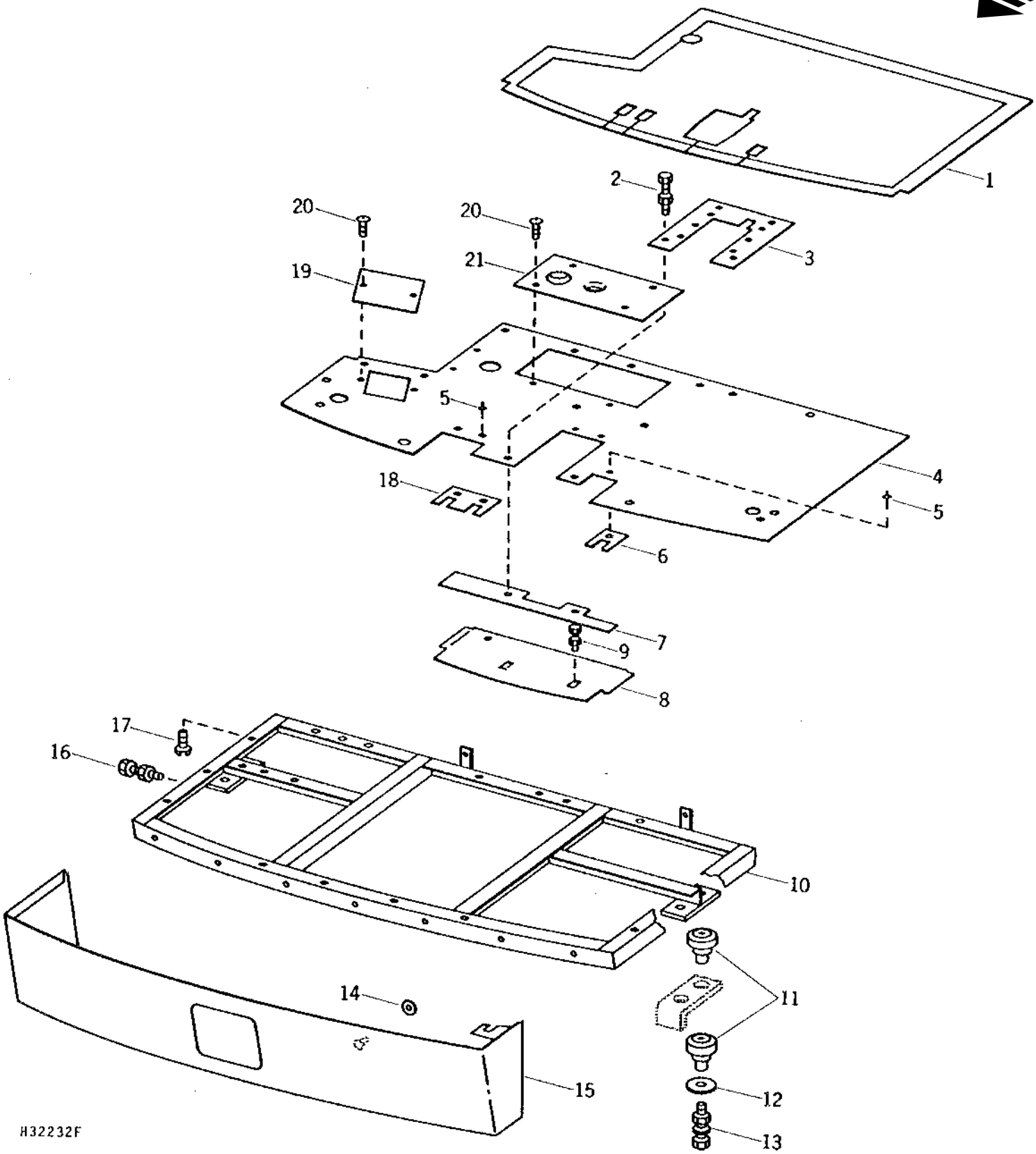


OPERATOR'S PLATFORM, LANDING, AND CHANNEL SUPPORTS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1A	AH98856	SUPPORT	1	-453495	L.H. (POSI-TORQ)
	AH98857	SUPPORT	1	-453495	L.H. (HYDROSTATIC)
1B	AH109835	SUPPORT	1	453496-505177	L.H. (POSI-TORQ) (SUB AH112025)
	AH108899	SUPPORT	1	453496-600115	(HYDROSTATIC) (SUB AH112025)
	AH112025	SUPPORT	1		
2A	AH98855	SUPPORT	1	-453495	R.H.
2B	AH108898	SUPPORT	1	453496-505177	R.H.
	AH112024	SUPPORT	1	505178-	R.H.
3	H95045	SHEET	1		R.H.
4	H117776	DECAL	1		
5	AH95972	SUPPORT	1	-551900	
	AH109654	SUPPORT	1	551901-610300	
	AH118839	SUPPORT	1	610301-	
6	H89616	WING SCREW	1	551901-	
7	AH110796	SHIELD	1	551901-	
8	AH94596	SUPPORT	1		
9	N112200	SELF-LOCKING SCREW	3		
	N10213	LOCK NUT	1		
10	N10212	SELF-LOCKING SCREW	2		
	N10213	LOCK NUT	1		
11	19H1731	CAP SCREW	4		3/8" X 1"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
12	24H1663	WASHER	2		49/64" X 1-1/2" X 0.134"
13	AH94597	SUPPORT	1		LANDING
14	19H1768	CAP SCREW	1		3/4" X 2"
	12H236	LOCK WASHER	1		3/4"
	14H794	NUT	1		3/4"
15	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
16	19H1731	CAP SCREW	2		3/8" X 1"
	14H732	NUT	2		3/8"

OPERATOR'S PLATFORM FRAME, SHIELD, FLOORBOARD, AND FLOORMAT

H32232F -UN-01JAN94

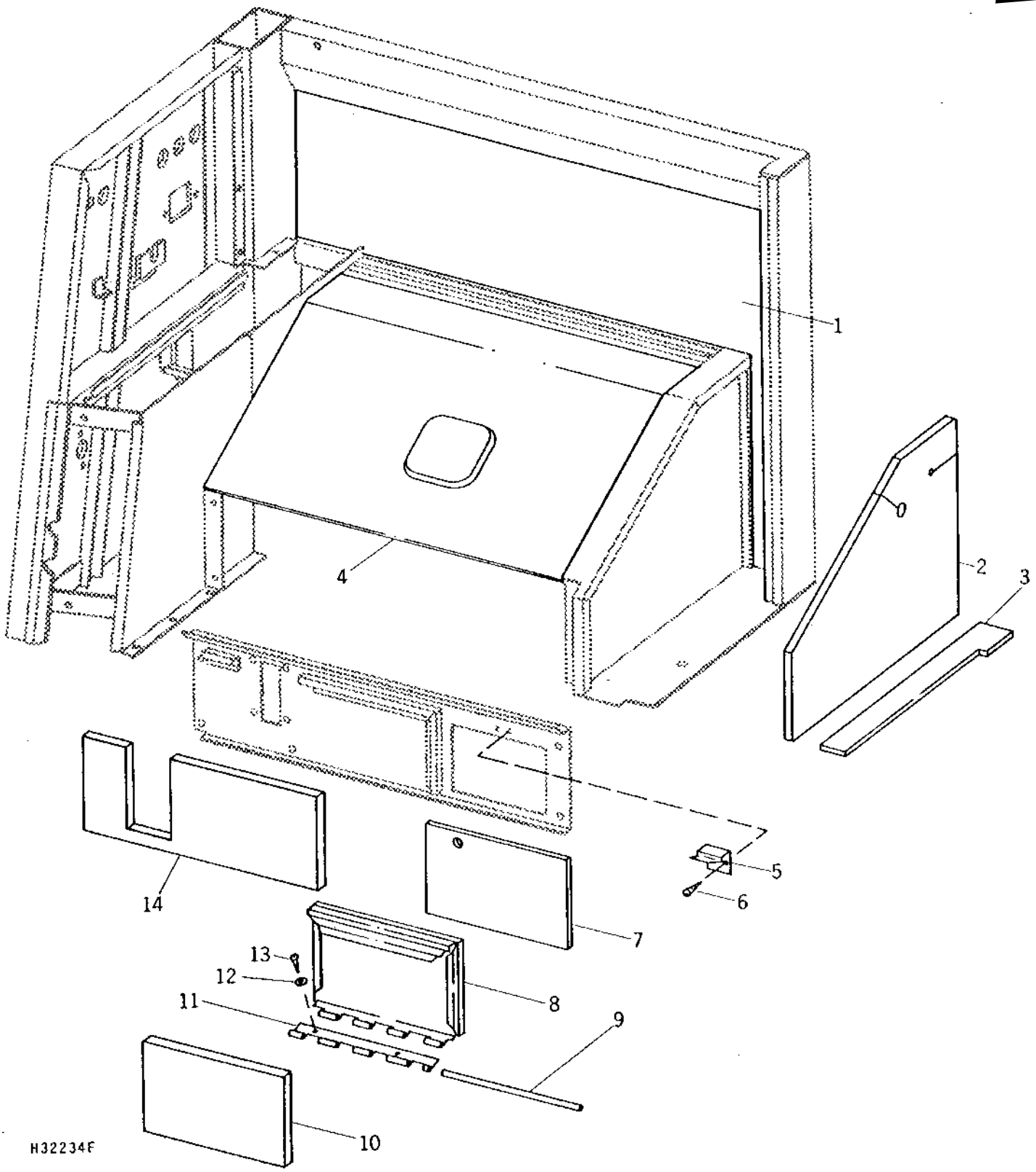


OPERATOR'S PLATFORM FRAME, SHIELD, FLOORBOARD, AND FLOORMAT - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H97491	MAT	1	-502550	(SUB H109902)
	H109902	MAT	1		
2	N10212	SELF-LOCKING SCREW	4	-453495	
	N112200	SELF-LOCKING SCREW	4	453496-	
	N10213	LOCK NUT	4		
3	H98179	PLATE	1		
4	H91839	BOARD	1	-453495	(SUB H110452)
	H110452	PLATFORM	1		
5	H85233	RIVET	3		
6	H97089	PLATE	1		(POSI-TORQ)
	H97094	CLUTCH PLATE	1		(HYDROSTATIC)
7	H97090	STRAP	1		
8	H97091	COVER	1	-453495	(SUB H110451)
	H110451	PLATE	1		
9	03H1709	BOLT	2		5/16" X 1"
	N10213	LOCK NUT	1		
10	AH95954	FRAME	1	-453495	(SUB AH108897)
	AH108897	FRAME	1		
11	AE29490	ISOLATOR	4		
12	C18608	WASHER	4		
13	19H1781	CAP SCREW	4		1/2" X 3-1/2"
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
14	N10217	LOCK NUT	7		
15	AH95987	SHIELD	1		
16	21H1016	SCREW	1		1/4" X 1/2"
	N10217	LOCK NUT	1		
17	H76139	SCREW	2		
18	H97088	PLATE	1		
19	H97081	DOOR	1		INSPECTION
20	37H105	SCREW	6		NO. 10 X 3/8"
21	H97082	DOOR	1		

TAILINGS ELEVATOR DOOR, SEAT CONSOLE INSULATION, AND L.H. FLOORMAT

H32234F -UN-01JAN94

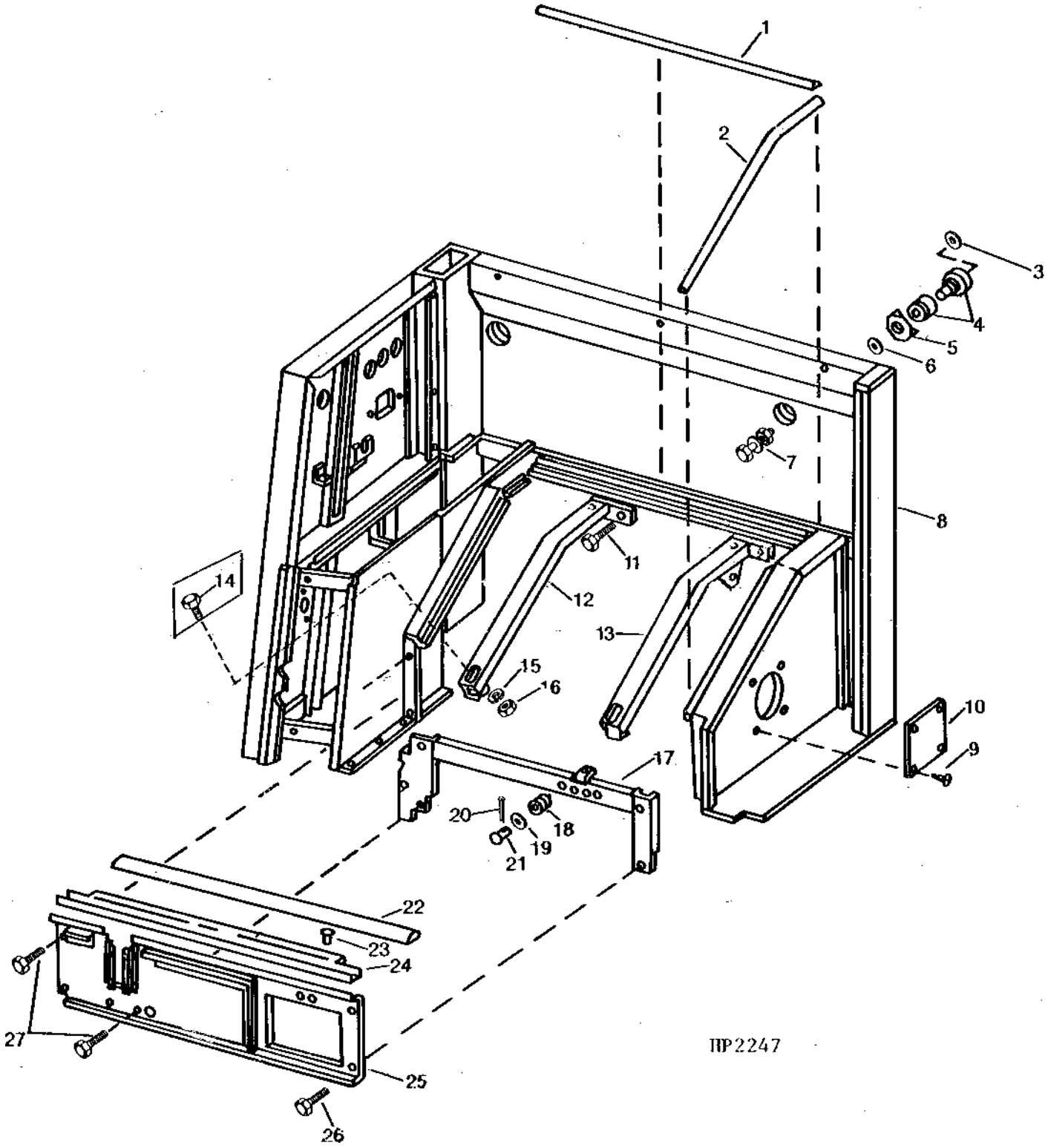


TAILINGS ELEVATOR DOOR, SEAT CONSOLE INSULATION, AND L.H. FLOORMAT - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH90978	INSULATOR	1		REAR SEAT
2	AH95457	INSULATOR	1		L.H. SEAT CONSOLE
3	H97492	MAT	1		L.H. REAR
4	AH95414	DOOR	1	-453379	
	AH107422	DOOR	1	453380-	SEAT CONSOLE
5	H93423	RETAINER	1		TAILINGS ELEVATOR DOOR
6	37H105	SCREW	2		NO. 10 X 3/8"
7	AH91067	INSULATOR	1		INNER
8	AH95318	DOOR	1		TAILINGS ELEVATOR
9	H96774	DOWEL PIN	1		
10	AH95454	INSULATOR	1		
11	H89998	HINGE	1		
12	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
13	H76139	SCREW	2		
14	AH90977	INSULATOR	1		SEAT, FRONT

SEAT CONSOLE, FRAME, AND SEALS

HP2247 -UN-01JAN94



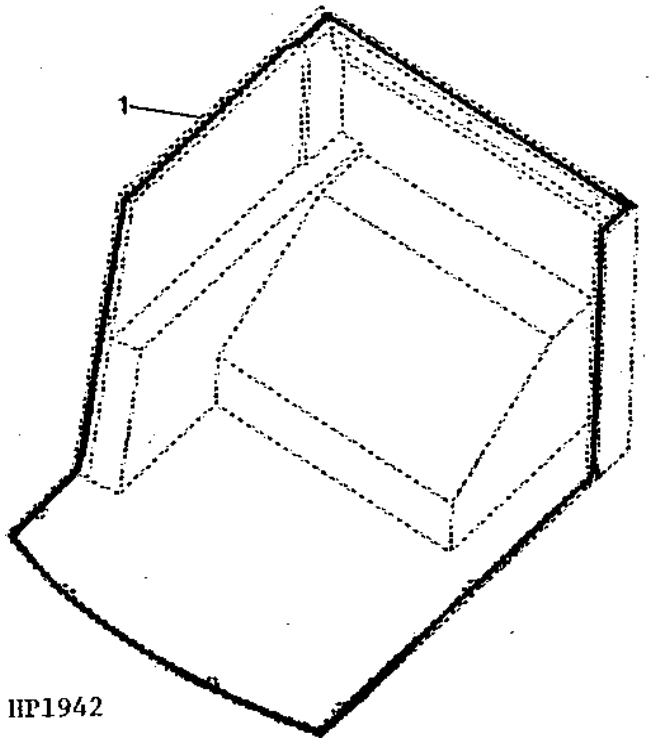
SEAT CONSOLE, FRAME, AND SEALS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H96213	ISOLATOR	2	-404160	(CUT FROM H118398)
	H105369	SEAL	1	404161-553313	(CUT FROM H118985)
	.....	SEAL	1	553314-	(CUT FROM H118985)
2	.....	SEAL	2	-553313	(CUT FROM H96213)
	.....	SEAL	2	553314-	(CUT FROM H118398)
3	C18608	WASHER	2		
4	AE29490	ISOLATOR	2		
5	H96778	WASHER	2		
6	24H1222	WASHER	2		17/32" X 1-3/8" X 0.120"
7	19H1781	CAP SCREW	2		1/2" X 3-1/2"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
8	AH90619	SEAT	1	-502550	(SUB AH108498)
	AH108498	SEAT	1		
9	37H105	SCREW	4		NO. 10 X 3/8"
10	H96775	PANEL	1		ACCESS
11	H76139	SCREW	4		
12	AH92342	SUPPORT	1	-600588	R.H.
	AH112239	SUPPORT	1	600589-	R.H.
13	AH92341	SUPPORT	1	-600588	L.H.
	AH112240	SUPPORT	1	600589-	L.H.
14	19H1731	CAP SCREW	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
15	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
16	14H812	NUT	2		3/8"
17	AH94520	FRAME	1	-453379	
	AH106515	CHANNEL	1	453380-505018	(SUB AH113160)
	AH113160	CHANNEL	1	-600588	
	AH112241	CHANNEL	1	600589-	
18	F1463R	SPRING	1		
19	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
20	11H211	COTTER PIN	1		1/8" X 3/4"
21	N6704DN	PIN	1		
22	.....	SEAL	1	-553313	(CUT FROM H96213)
	.....	SEAL	1	553314-	(CUT FROM H118398)
23	H62547	RIVET	4		
24	H102473	CHANNEL	1		
25	AH94473	PANEL	1	-404160	(SUB AH101678)
	AH101678	PANEL	1	-453379	FRONT
	AH106514	PANEL	1	453380-	FRONT
26	H88188	SCREW	2		
27	19H1900	CAP SCREW	4		5/16" X 3/4"
	N10213	LOCK NUT	1		

MEMORANDA

CAB SEAL

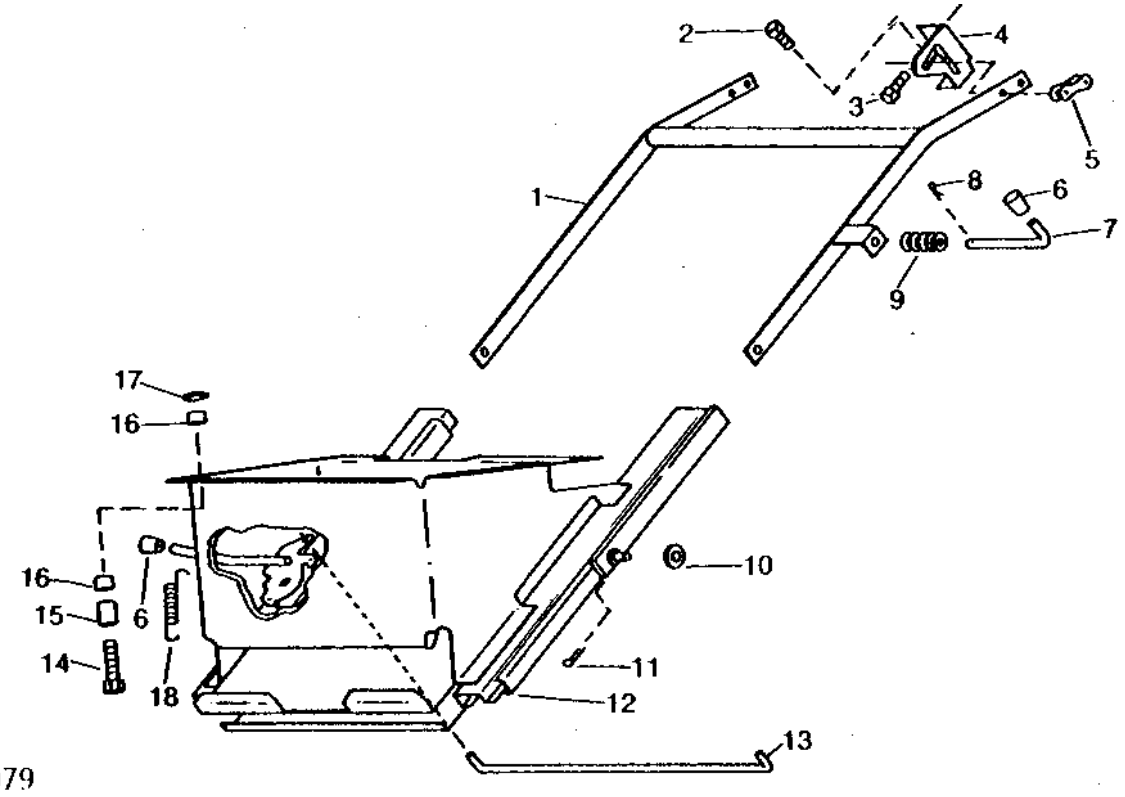
HP1942 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H88769	ISOLATOR	1		

SEAT MOUNTING
(SERIAL NO. -600000)

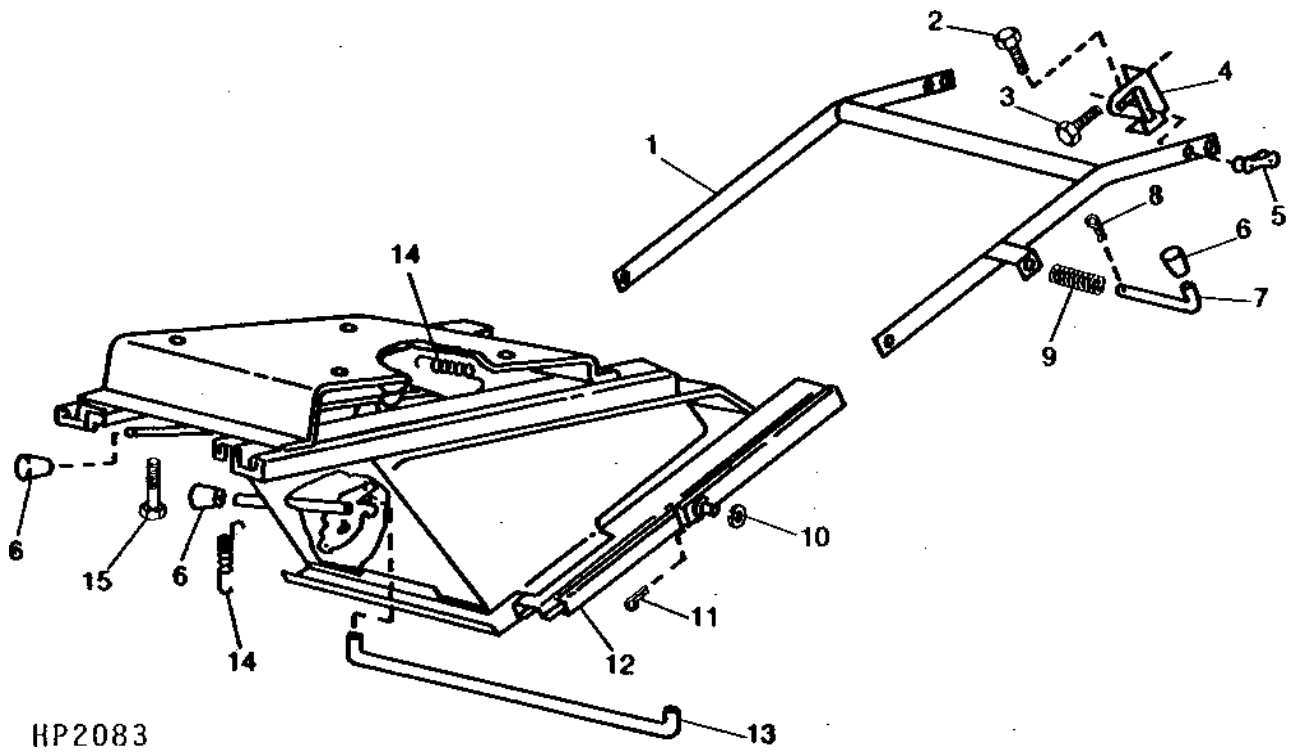
HP2079 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH92891	PIVOT	1		
2	H89266	SCREW	2		
3	N10212	SELF-LOCKING SCREW	2		
4	H96392	BRACKET	2		
5	AE23791	CHAIN LINK	2		
6	H83055	KNOB	2		
7	H93597	PIN	1		
8	34H79	SPRING PIN	1		3/16" X 1-1/4"
9	H98347	SPRING	1		
10	R53665	WASHER	2		
11	11H206	COTTER PIN	2		3/32" X 3/4"
12	AH92888	SUPPORT	1		(SUB AH112152)
	AH112152	SUPPORT	1		
13	H96391	PIN	1		
14	19H3410	CAP SCREW	4		5/16" X 2-3/4"
15	B13986	BUSHING	4		
16	28H1883	SPACER	8		1/4" X 1/2"
17	R43456	WASHER	4		
18	H114637	SPRING	2		

SEAT MOUNTING
(SERIAL NO. 600001-)

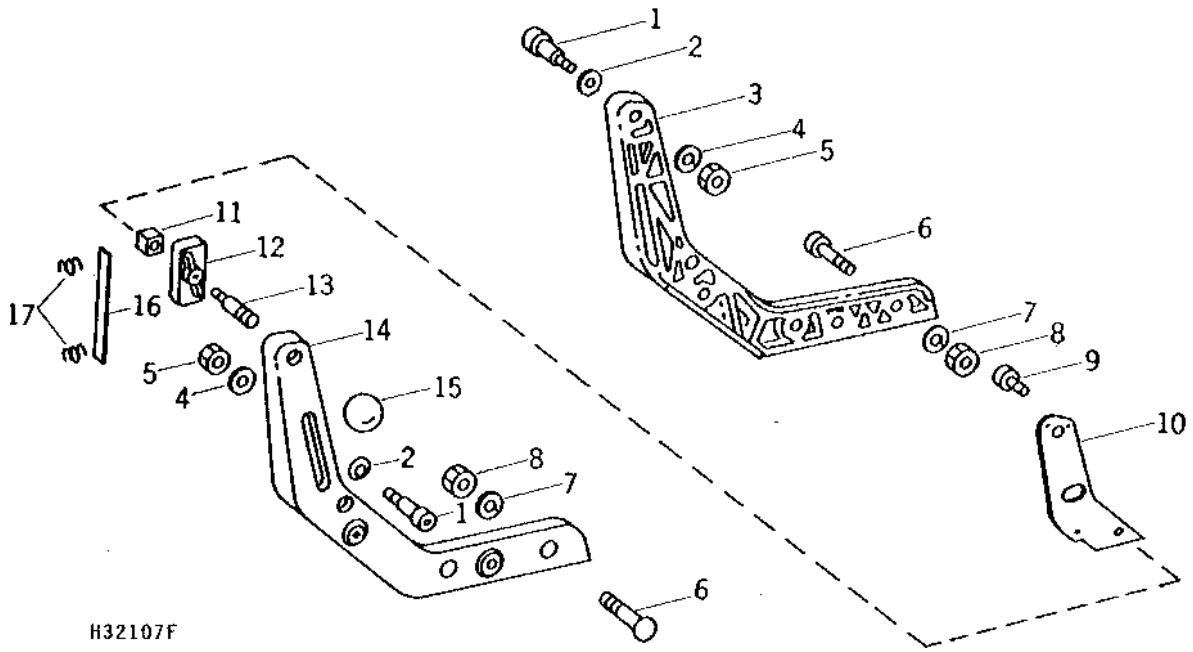
HP2083 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH92891	PIVOT	1		
2	H89266	SCREW	2		
3	N10212	SELF-LOCKING SCREW	2		
4	H96392	BRACKET	2		
5	AE23791	CHAIN LINK	2		
6	H83055	KNOB	3		
7	H93597	PIN	1		
8	34H79	SPRING PIN	1		3/16" X 1-1/4"
9	H98347	SPRING	1		
10	R53665	WASHER	2		
11	11H206	COTTER PIN	2		3/32" X 3/4"
12	AH112152	SUPPORT	1		
13	H96391	PIN	1		
14	H114637	SPRING	3		
15	19H1900	CAP SCREW	4		5/16" X 3/4"

SEAT BACKREST SUPPORTS (PERSONAL POSTURE SEAT)

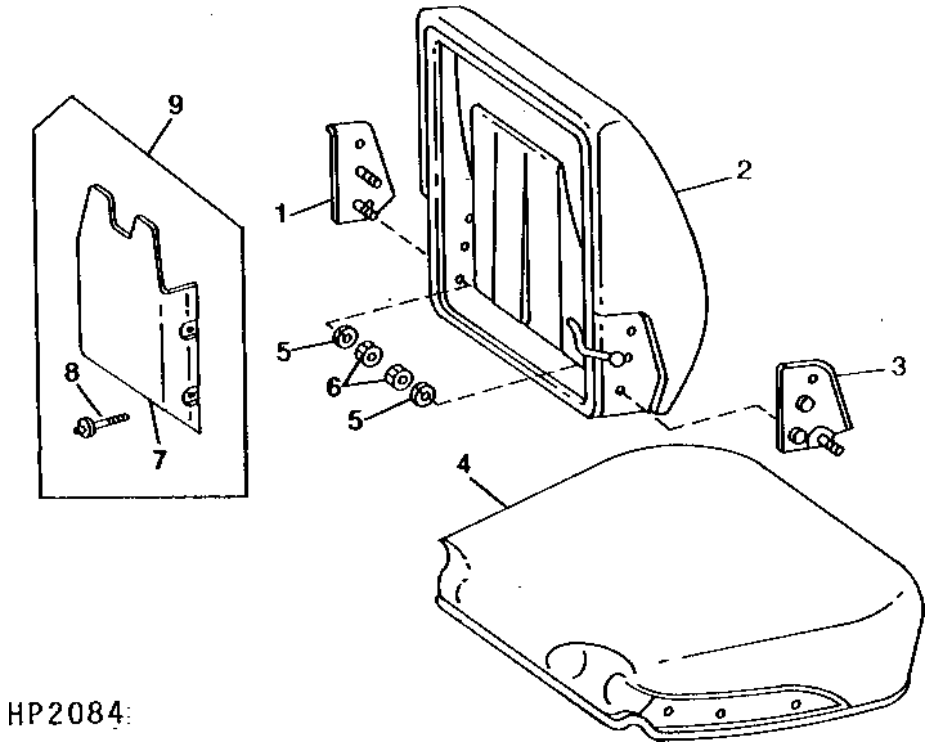
H32107F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R59019	SCREW	2		
2	T519T	WASHER	2		12.700 X 19.050 X 0.381 MM (1/2" X 3/4" X 0.015")
3	R58814	SUPPORT	1	-630700	L.H. (SUB R89143)
	R89143	SUPPORT	1		BACKREST, L.H.
4	R53668	THRUST WASHER	2		9.525 MM (3/8")
5	R53670	WELD NUT	2	-1990	9.525 MM (3/8") (SUB 14H1087)
	14H1087	NUT	2		
6	R59015	GANG BOLT	4		9.525 X 31.750 MM (3/8" X 1-1/4")
7	R53668	THRUST WASHER	4		9.525 MM (3/8")
8	R53670	WELD NUT	4	-1990	9.525 MM (3/8") (SUB 14H1087)
	14H1087	NUT	4		
9	37H78	SCREW	3		0.164" X 3/4"
10	R59011	PLATE	1		BACKREST TILT ADJUSTER
11	R59018	BUSHING	1		
12	R59010	ADJUSTER	1	-626300	BACKREST TILT ADJUSTER, (SUB R105581)
	R105581	ADJUSTER	1		BACKREST TILT ADJUSTER
13	R59012	WELD STUD	1		
14	R58813	SUPPORT	1	-630700	BACKREST, R.H. (SUB R89142)
	R89142	SUPPORT	1		BACKREST, R.H.
15	R60458	KNOB	1		
16	R59009	REINFORCEMENT	1		
17	R31890	SPRING	2		

SEAT CUSHIONS
(PERSONAL POSTURE SEAT)

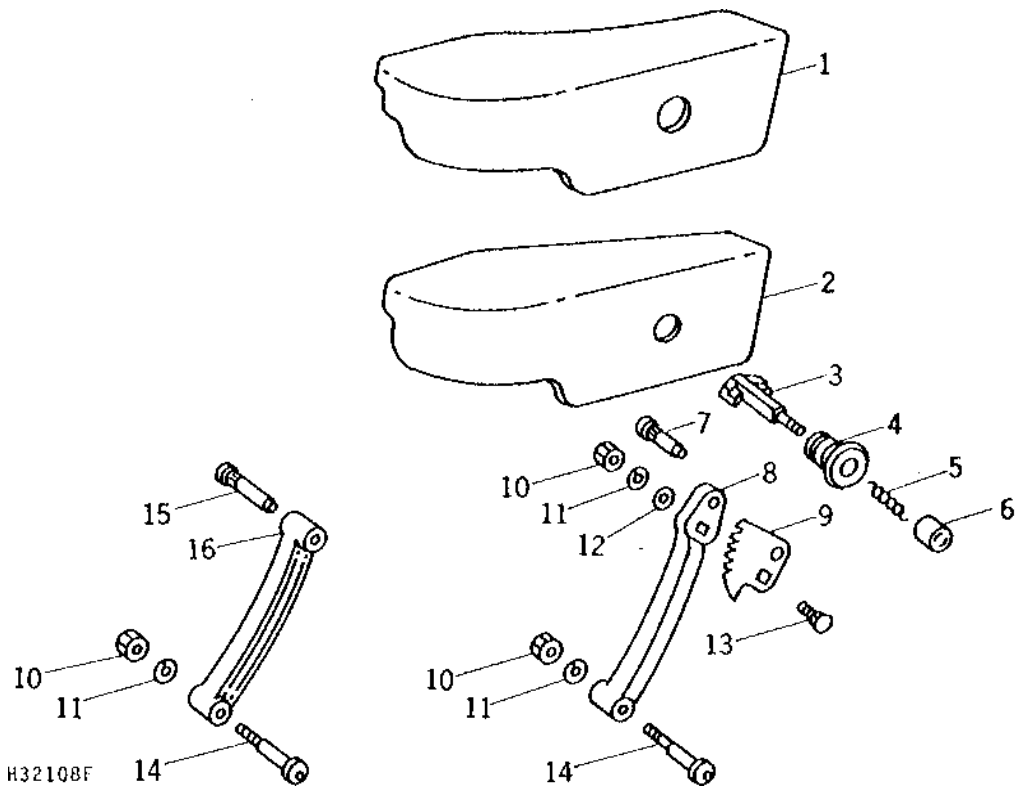
HP2084 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR71109	PLATE	1		L.H.
2	AR71107	CUSHION	1		
3	AR71108	PLATE	1		R.H.
4	AR71106	CUSHION	1	-610683	(SUB AT74219)
	AT74219	CUSHION	1		
5	R53668	THRUST WASHER	4		
6	R53670	WELD NUT	4	-1990	(SUB 14H1087)
	14H1087	NUT	4		
7	.....	HOLDER	1		
8	.....	RIVET	6		
9	RE13541	KIT	1		MANUAL HOLDER

ARMREST
(PERSONAL POSTURE SEAT)

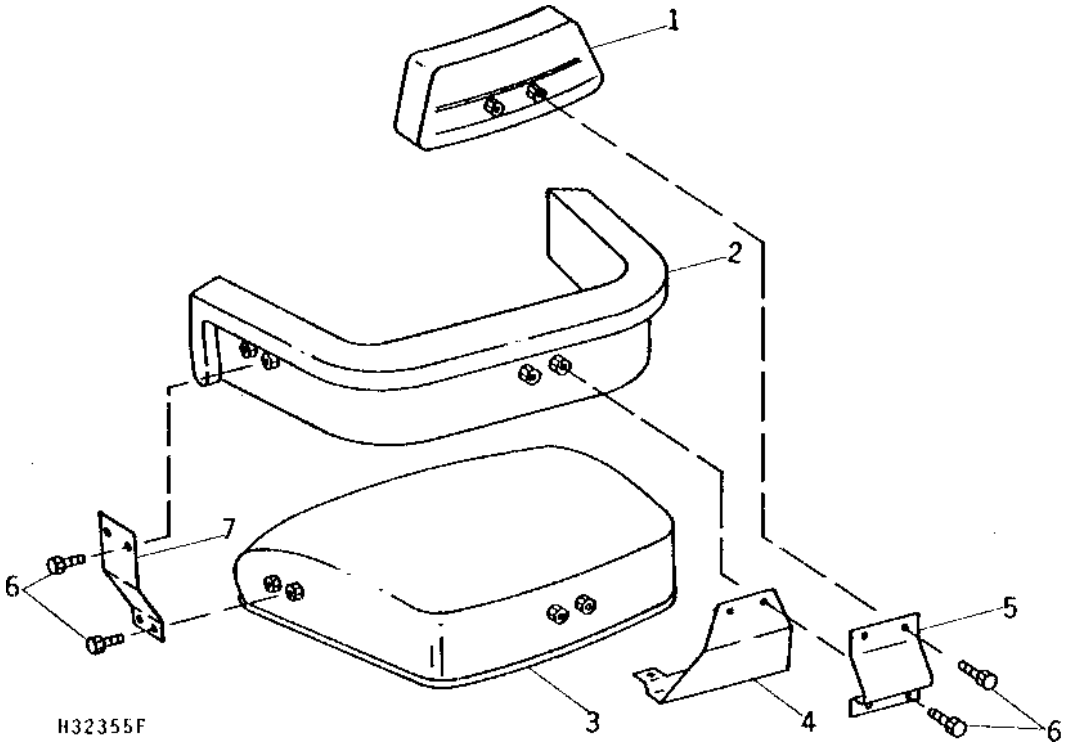
H32108F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R59024	CUSHION	1		R.H.
	R59025	CUSHION	1		L.H.
2	R58815	ARMREST	1		R.H.
	R58816	ARMREST	1		L.H.
3	R59070	SHAFT KEY	2		
4	R59028	BUSHING	2		
5	A4741R	SPRING	2		
6	R59029	KNOB	2		
7	R59021	PIN	2		
8	R59020	LINK	2		
9	R59026	PLATE	2		
10	R53670	WELD NUT	6	-1990	(SUB 14H1087)
	14H1087	NUT	6		
11	R53668	THRUST WASHER	6		
12	R53665	WASHER	2		
13	03H1765	BOLT	2		3/8" X 3/4", L.H. ARMREST LATCH PLATE
14	R59022	SCREW	4		
15	R59023	PIN	2		
16	R59013	LINK	2		ARMREST, REAR

OPERATOR'S PLATFORM SEAT (EXPORT)

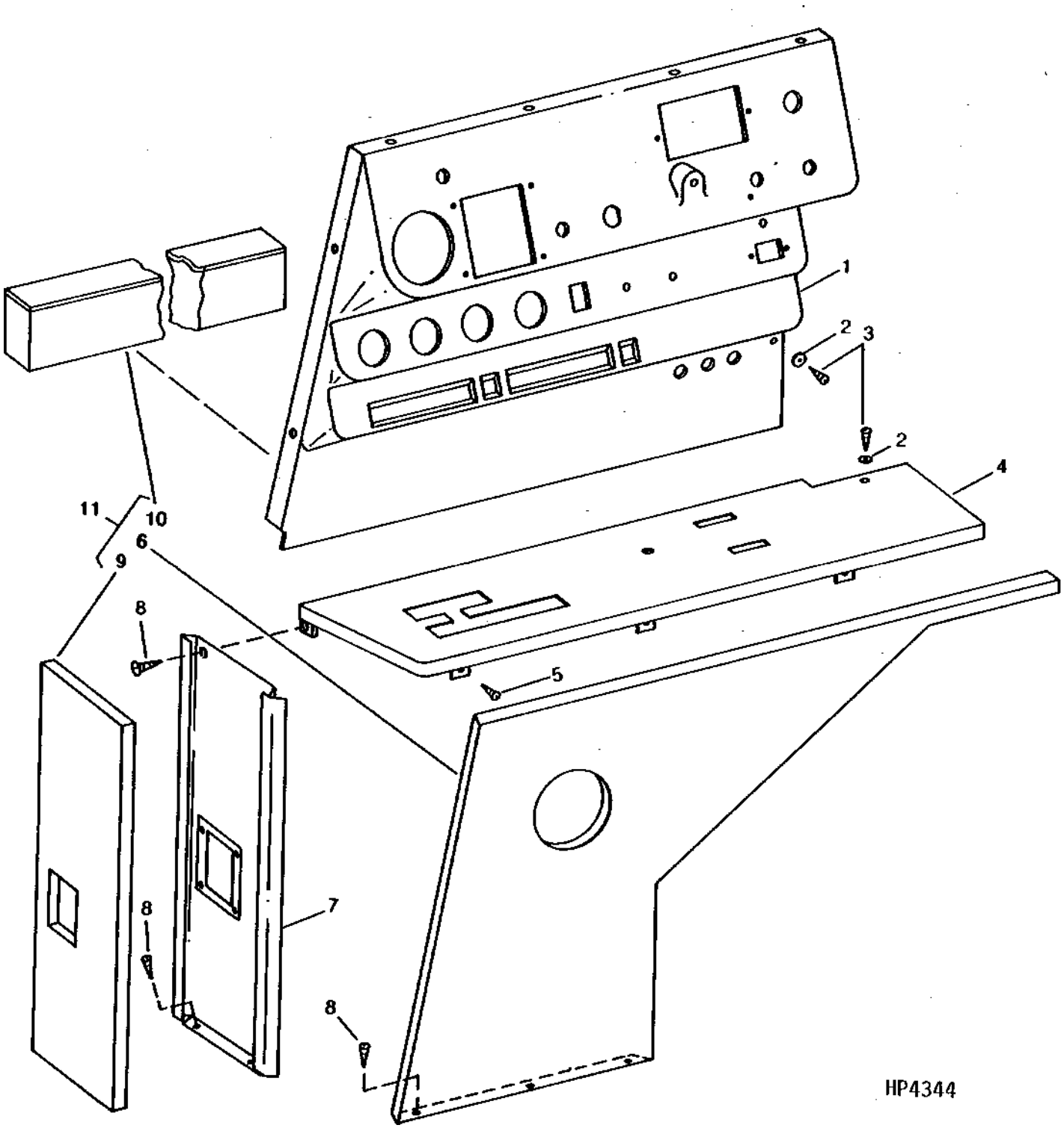
H32355F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R34267	SEAT BACK	1		
2	R34268	SEAT BACK	1		
3	R34266	CUSHION	1		
4	H77894	BRACKET	1		REAR
5	H77895	BRACKET	1		BACK
6	N10212	SELF-LOCKING SCREW	12		
7	H63850	SUPPORT	2		FRONT

INSTRUMENT PANEL AND CONSOLE COVERS

HP4344 -UN-01JAN94

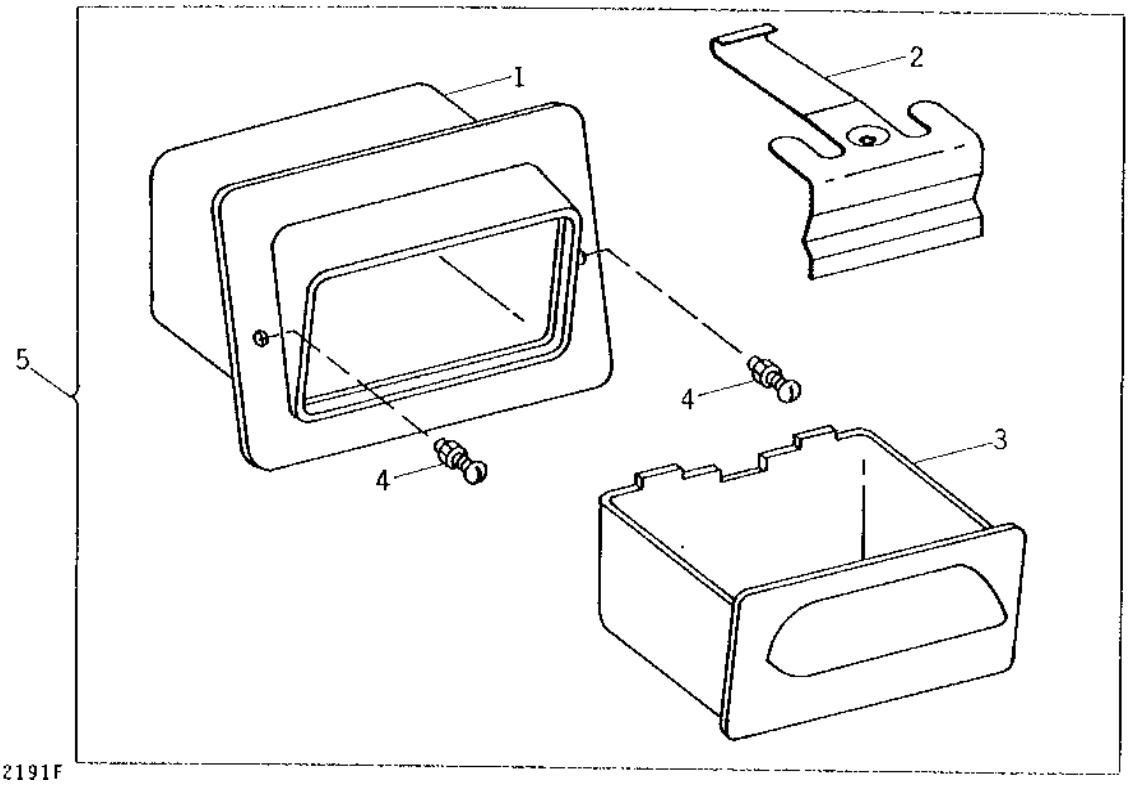


INSTRUMENT PANEL AND CONSOLE COVERS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H99982	INSTRUMENT PANEL	1	-502550	
	H109963	PANEL	1	502551-	
	H100936	INSTRUMENT PANEL	1	-502550	(SIDEHILL)
	H109964	PANEL	1	502551-551900	(SIDEHILL)
	H114692	PANEL	1	551901-	(SIDEHILL) (USE WITH H99452)
2	H91315	WASHER	9		
3	H93461	SCREW	9		
4	AH90784	COVER	1		(POSI-TORQ)
	AH94759	COVER	1		(HYDROSTATIC)
5	21H1310	SCREW	4		1/4" X 1/2"
6	AH95455	INSULATOR	1	-1990	
7	AH95433	DOOR	1		
8	H76139	SCREW	6		
9	AH95456	INSULATOR	1	-1990	DOOR
10	AH95434	INSULATOR	1	-1990	685 MM (27")
11	AH138727	KIT	1		

ASH TRAY

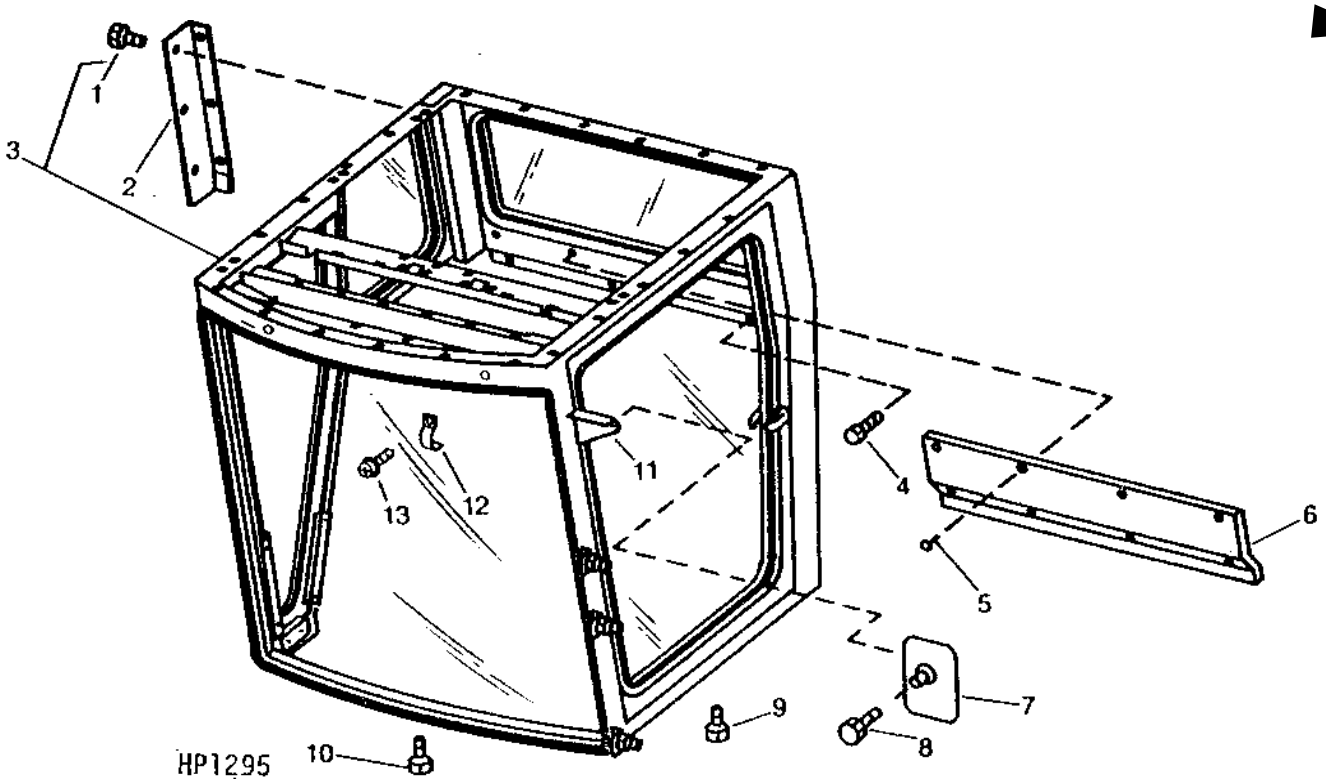
H32191F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	.....	HOUSING	1		(SERVICED IN AH96177)
2	.....	SPRING	1		(SERVICED IN AH96177)
3	.....	ASHTRAY	1		(SERVICED IN AH96177)
4	21H1406	SCREW	1		0.190" X 3/4"
	H98111	NUT	1		
5	AH96177	ASHTRAY	1		

CAB AND MIRROR

HP1295 -UN-01JAN94

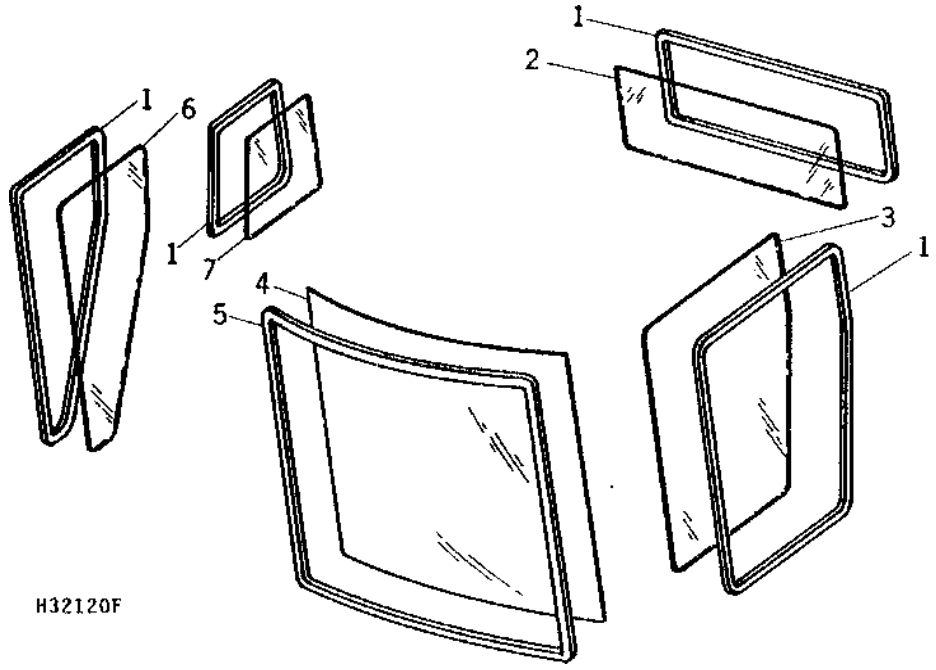


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R52938	CAP SCREW	6	-503357	(SUB H112550, THIS APPLICATION)
	H112550	SCREW	6	-610683	
	37H51	SCREW	6	610684-	
2	H100509	PANEL	1		
3	AH99365	CAB	1		(ROOF NOT INCLUDED)
4	N14822	SELF-LOCKING SCREW	3		
5	R54748	STUD	8		
6	H97223	COVER	1		
7	AH99409	REAR VIEW MIRROR	1		
8	19H2651	CAP SCREW	1		1/4" X 3/4"
9	E57351	SELF-LOCKING SCREW	1	-356836	
	19H1721	CAP SCREW	1		1/2" X 1-1/2"
	12H301	LOCK WASHER	1		1/2"
	24H1222	WASHER	1		17/32" X 1-3/8" X 0.120"
10	N10214	SELF-LOCKING SCREW	1		
11	H100472	BRACKET	1		MIRROR, (WELDING REQUIRED)
12	H102540	CLIP	2	455461-	
13	N10212	SELF-LOCKING SCREW	2	455461-	

MEMORANDA

CAB WINDOWS

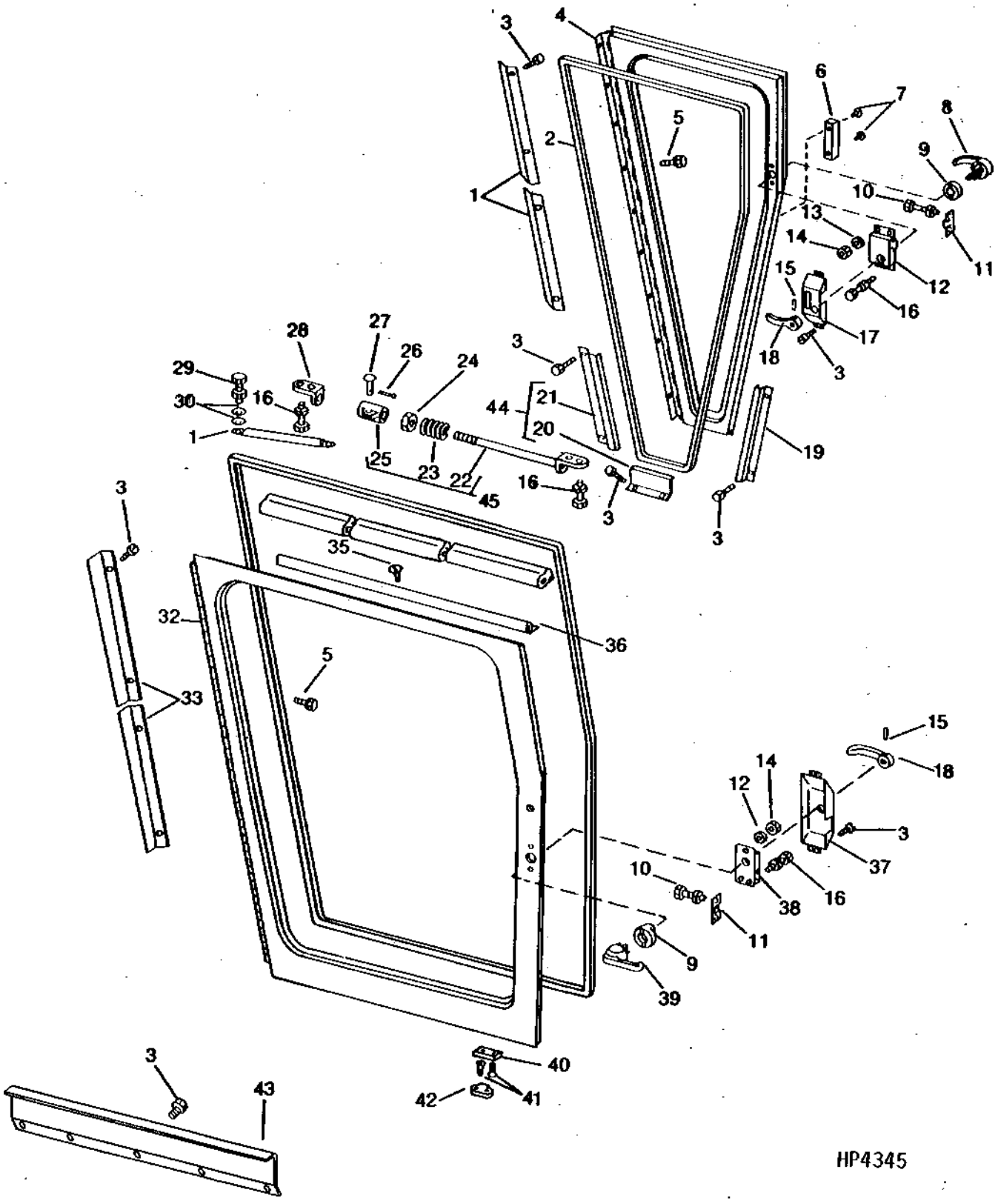
H32120F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	.....	MOLDING	1		(MAKE FROM H100460)
2	H100466	WINDOWPANE	1		REAR
3	H100465	WINDOWPANE	1		DOOR, L.H.
4	H100464	WINDSHIELD	1		
	H134840	WINDSHIELD	1		(EXPORT ONLY)
5	H100459	ISOLATOR	1		WINDSHIELD
6	H100468	WINDOWPANE	1		DOOR, R.H.
7	H100467	WINDOWPANE	1		UPPER, R.H.

CAB DOORS

HP4345 -UN-01JAN94

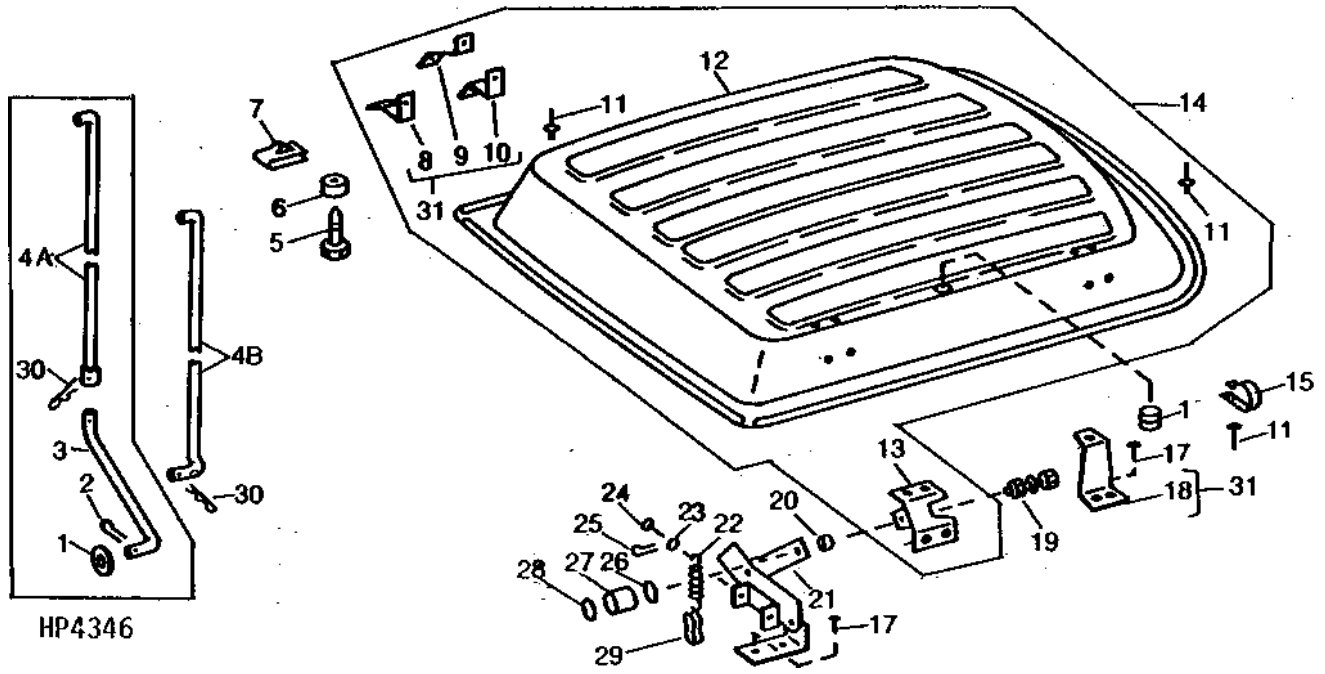


CAB DOORS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H97623	COVER	1	-502550	(SUB H109905)
	H109905	PANEL	1		R.H.
2	.....	SEAL	1		(MAKE FROM AH80335)
3	R52708	SCREW	27		
4	AH99378	DOOR	1		R.H.
5	H100672	SCREW	26	-601253	SELF-LOCKING, (SUB M83244)
	M83244	SCREW, WITH WASHER	26		
6	AH105090	BUMPER	1	452501-	
7	R52708	SCREW	1	452501-	PAN HEAD
8	AH96672	HANDLE	1		OUTER, (WITHOUT KEY LOCK)
9	R63760	SPACER	2		
10	21H1026	SCREW	4		1/4" X 3/4"
	12H322	LOCK WASHER	4		1/4"
11	H100286	LATCH	2		
	H102268	STRAP	2		
12	AH99387	LOCK	1		R.H.
13	12H296	WASHER	4		0.216"
14	14H608	NUT	4		0.216"
15	34H264	SPRING PIN	2		5/32" X 7/8"
16	19H3072	CAP SCREW	8		0.190" X 1/2"
	12H340	LOCK WASHER	8		0.190"
17	H99837	COVER	1		
18	H98298	HANDLE	2		INNER
19	H98375	SHIELD	1		
20	H100504	SHIELD	1	-1990	
21	H96314	SHIELD	1	-1990	
22	AH99374	STRAP	1	-1990	
23	H99842	SPRING	1	-1990	
24	H99923	LOCK NUT	1		
25	AH99373	GUIDE	1	-1990	
26	11H206	COTTER PIN	1		3/32" X 3/4"
27	KK5090B	PIN	1		
28	H100485	BRACKET	1		
29	R50639	SCREW	1	-610683	MACHINE
	21H1287	SCREW	1	610684-	1/4" X 1-1/4"
	14H786	NUT	1		1/4"
30	H80335	WASHER	2		
31	H100486	ROD	1		
32	AH99366	DOOR	1		L.H.
33	H97624	COVER	1		L.H.
34	AH80335	WEATHERSTRIP	3		
35	R52708	SCREW	3		PAN HEAD
36	H118741	RAIL	1		
37	H100337	COVER	1		
38	AH99386	LOCK	1		L.H.
39	AH96673	HANDLE	1		OUTER, (WITH KEY LOCK)
	AR51481	KEY	1		
40	H100487	STRAP	1	-356331	(SUB H103747 AND H103748)
	H103747	STRAP	1		
	H103748	STRAP	1		
41	H93461	SCREW	4		
42	H99833	WEDGE	2		
43	H100477	SILL	1		DOOR, L.H.
44	AH138728	KIT	1		
45	AH138729	KIT	1		

CAB ROOF AND SUPPORTS

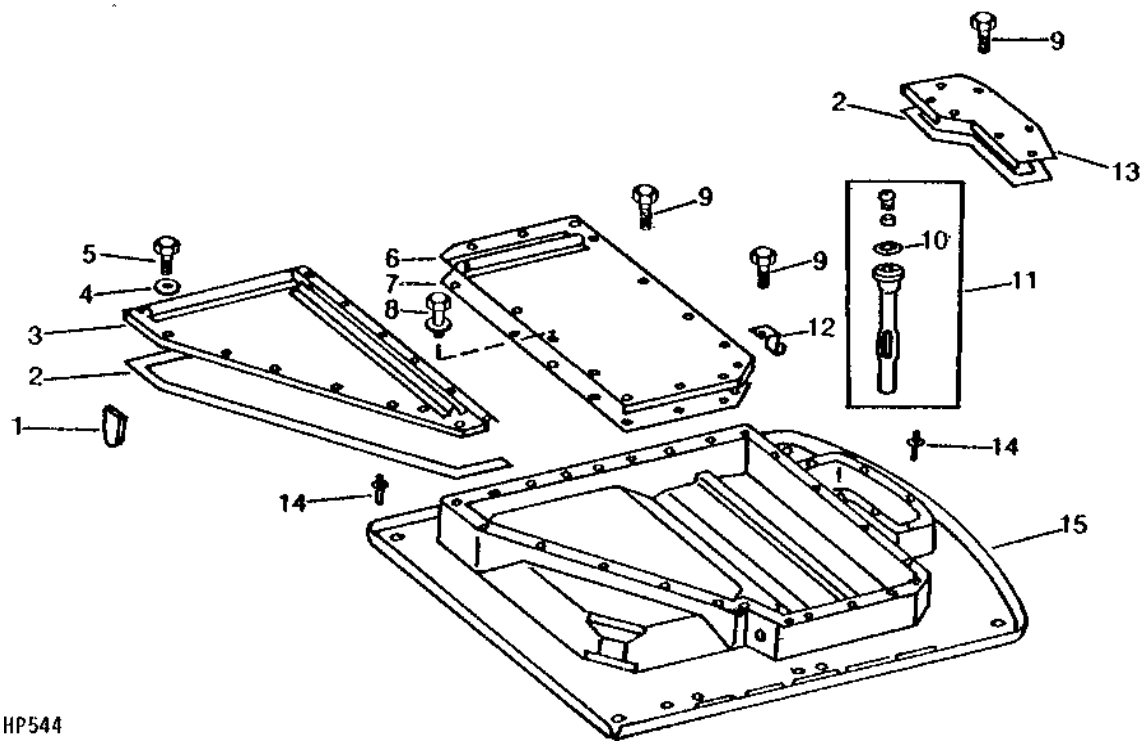
HP4346 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1305	WASHER	1	-601087	13/32" X 13/16" X 0.065"
2	11H234	COTTER PIN	1	-601087	3/32" X 1"
3	H98287	ROD	1	-601087	(SUB H120190)
4A	AH91655	SUPPORT	1	-601087	(SUB H120190)
4B	H120190	PIN	1		
5	AR54437	KNOB	1	-403300	
	AH103515	KNOB	1	403301-	
6	R43661	RETAINER	1		
7	R50198	NUT	1	-610683	
	H125318	NUT	1	610684-	
8	H102518	BRACKET	1	-1990	(SUB FOR H97616)
9	H97619	SUPPORT	1	-1990	
10	H97620	SUPPORT	1	-1990	
11	R55326	RIVET	13		
12	H93358	ROOF	1	-406767	(SUB AH94475)
13	H97622	SUPPORT	2		
14	AH94475	ROOF	1	-610301	(YELLOW) (SUB AH119309)
	AH119309	ROOF	1		(GREEN)
15	H97168	CLIP	1		
16	H97618	PLUG	2		
17	19H1731	CAP SCREW	8		3/8" X 1"
	12H304	LOCK WASHER	8		3/8"
18	AH95499	BRACKET	2	-1990	LIFT
19	19H1901	CAP SCREW	2		5/16" X 2"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
20	R51590	WASHER	1		
21	AH108757	SUPPORT	1		REAR, (SUB FOR AH92086)
	AH108756	SUPPORT	1		FRONT, (SUB FOR AH92085)
22	H105055	SPRING	2	-610683	(SUB FOR H97169) (SUB H124114, THIS APPLICATION)
	H124114	SPRING	2		
23	24H1287	WASHER	2		9/32" X 5/8" X 0.065"
24	H123920	PIN	2		(SUB FOR N7055DN)
25	11H206	COTTER PIN	2		3/32" X 3/4"
26	R67694	WASHER	2		(SUB FOR A5659R)
27	28H102	SPACER	2		1/4" X 1"
28	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
29	AP19994	LINK	2	-610683	
	AH120712	CHAIN LINK	2	610684-	
30	P43660	SPRING LOCKING PIN	1		
31	AH138730	KIT	1		

INNER ROOF AND COVERS

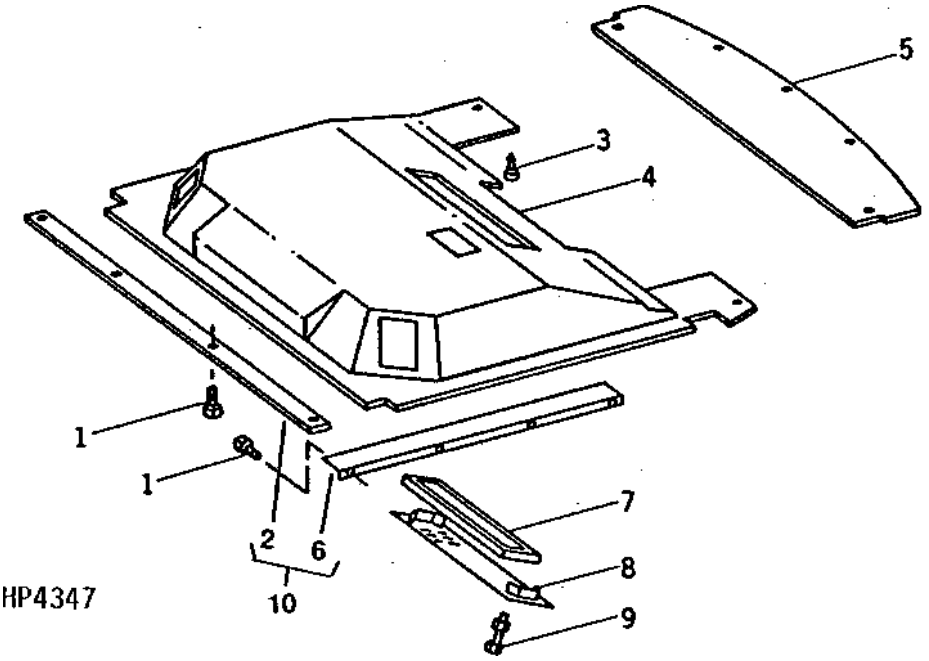
HP544 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H97149	COVER	1		(WITHOUT AIR CONDITIONER)
2	.....	SEAL	1		(CUT FROM H88773)
3	AH96741	COVER	1	-601344	(SUB H122258)
	H122258	COVER	1		REAR, (SUB H122258)
4	R52130	LOCK NUT	5		
5	37H137	SCREW	5		0.190" X 5/8"
6	AH96743	COVER	1	-601344	FRONT, (SUB H122259)
	H122259	COVER	1		FRONT
7	H98286	INSULATOR	1		
8	37H69	SCREW	3		1/4" X 5/8"
	12H356	LOCK WASHER	3		1/4"
9	37H24	SCREW	26		1/4" X 3/4"
	R71523	NUT	26		
10	24H1282	WASHER	6		5/32" X 3/4" X 0.120"
11	AR94073	ANCHOR	1		REPAIR, (PKG. OF SIX)
12	R62978	CLIP	2		
13	H97146	COVER	1		WIPER
14	R68332	RIVET	21		
15	AH95988	ROOF	1		

CAB ROOF HEADLINER

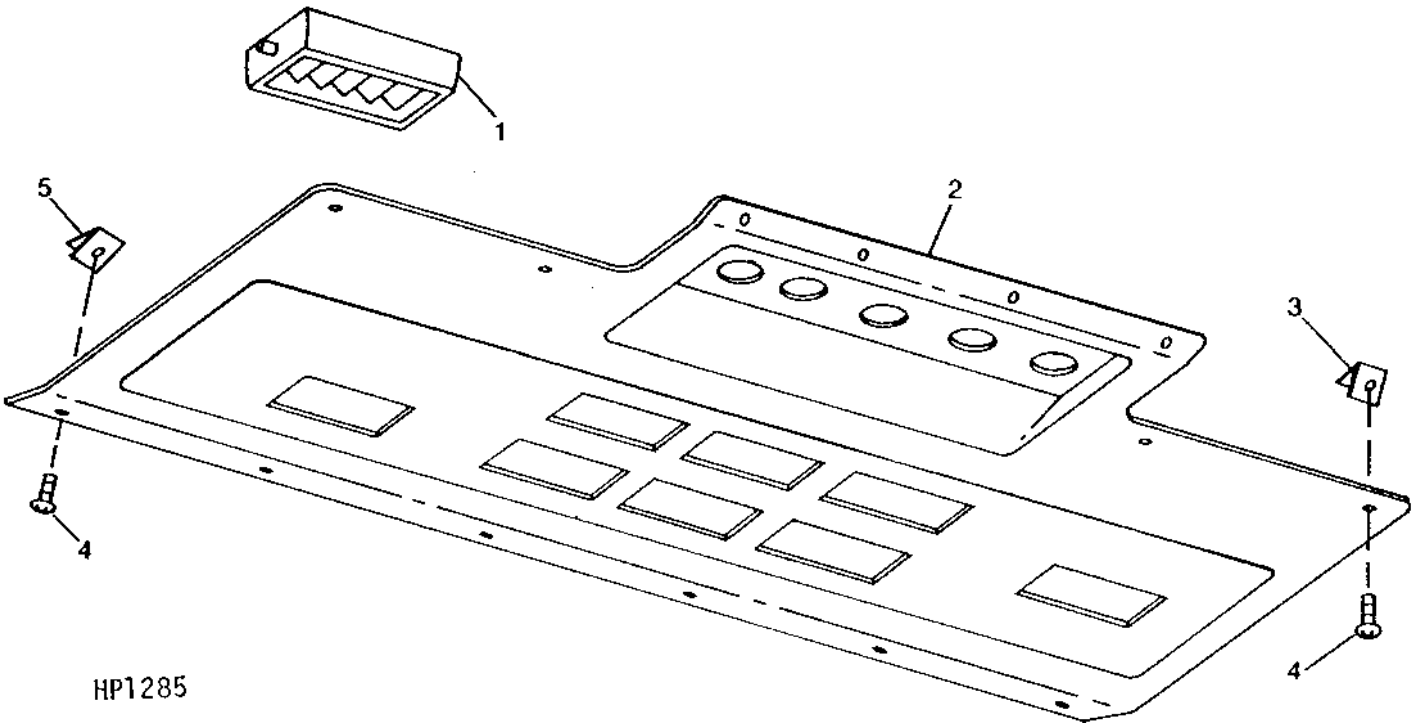
HP4347 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R52708	SCREW	8		TAPPING
2	H97625	RETAINER	1	-1990	
3	R54748	STUD	7		
4	H96824	HEADLINER	1		REAR
5	H97222	HEADLINER	1		FRONT
6	H97626	RETAINER	1	-1990	
7	AH92463	FILTER	1		
8	H97493	BEZEL	1		
9	21H1398	SCREW	2		1/4" X 1-3/4"
	P43893	LOCK NUT	1		
10	AH138731	KIT	1		

AIR LOUVER AND PANEL

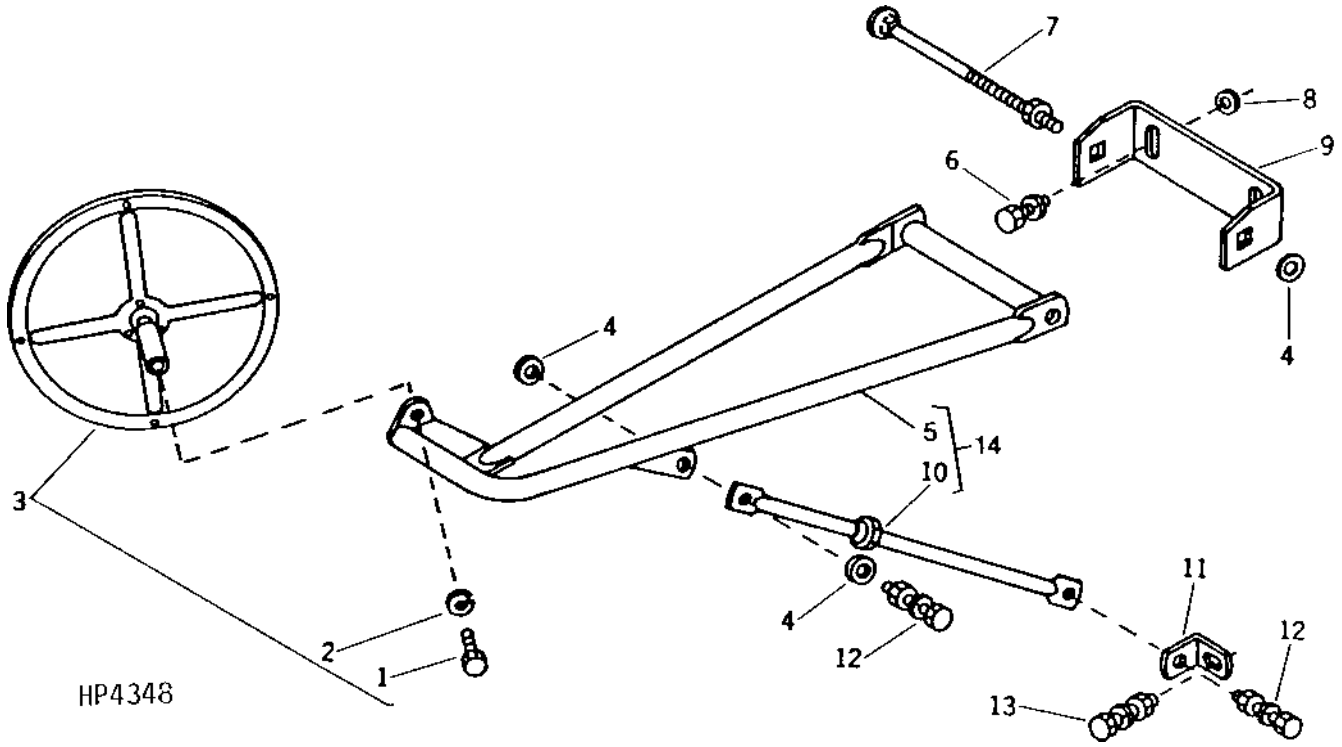
HP1285 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR69697	LOUVER	4	-474740	
	AR93533	AIR DUCT	8	474741-	
2	R58003	PANEL	1	-474740	
	AR97616	PANEL	1	474741-600000	(INCLUDES (8) AR93533) (SUB AH118028)
	AH118028	BEZEL	1		(INCLUDES (8) AR93533) (BLACK)
3	R52130	LOCK NUT	8		(REAR)
4	R52931	SCREW	14		
5	R50500	NUT	6		(FRONT)

RIGHT-HAND REAR VIEW MIRROR

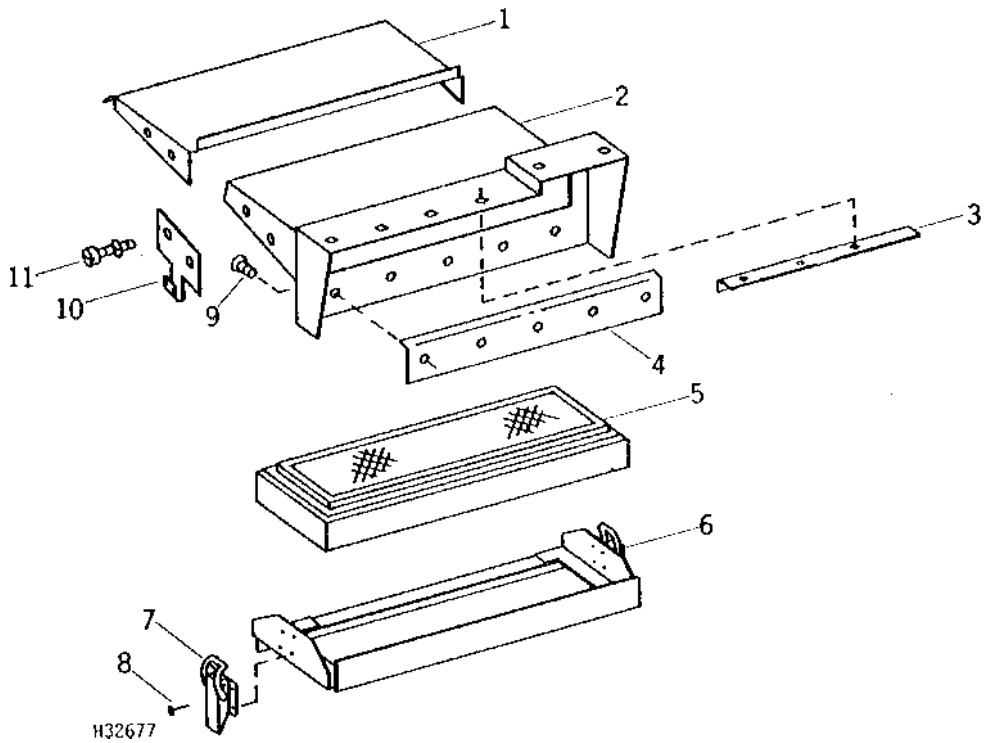
HP4348 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1919	CAP SCREW	1		1/4" X 5/8"
2	12H302	LOCK WASHER	1		1/4"
3	AH99408	REAR VIEW MIRROR	1		
4	24H1122	WASHER	3		3/8" X 7/8" X 0.083"
5	AH99410	SUPPORT	1	-1990	
6	19H2284	CAP SCREW	2		3/8" X 7/8"
	12H304	LOCK WASHER	2		3/8"
7	03H2299	BOLT	1		5/16" X 6-1/2"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
8	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
9	H100673	BRACKET	1		
10	AH99411	ARM	1	-1990	
11	H86390	ANGLE	1		INNER
12	19H2127	CAP SCREW	2		5/16" X 7/8"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
13	19H2284	CAP SCREW	1		3/8" X 7/8"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
14	AH138732	KIT	1	1990-	CONSISTS OF AH99410 AND AH99411

CAB AIR FILTER AND HOUSING

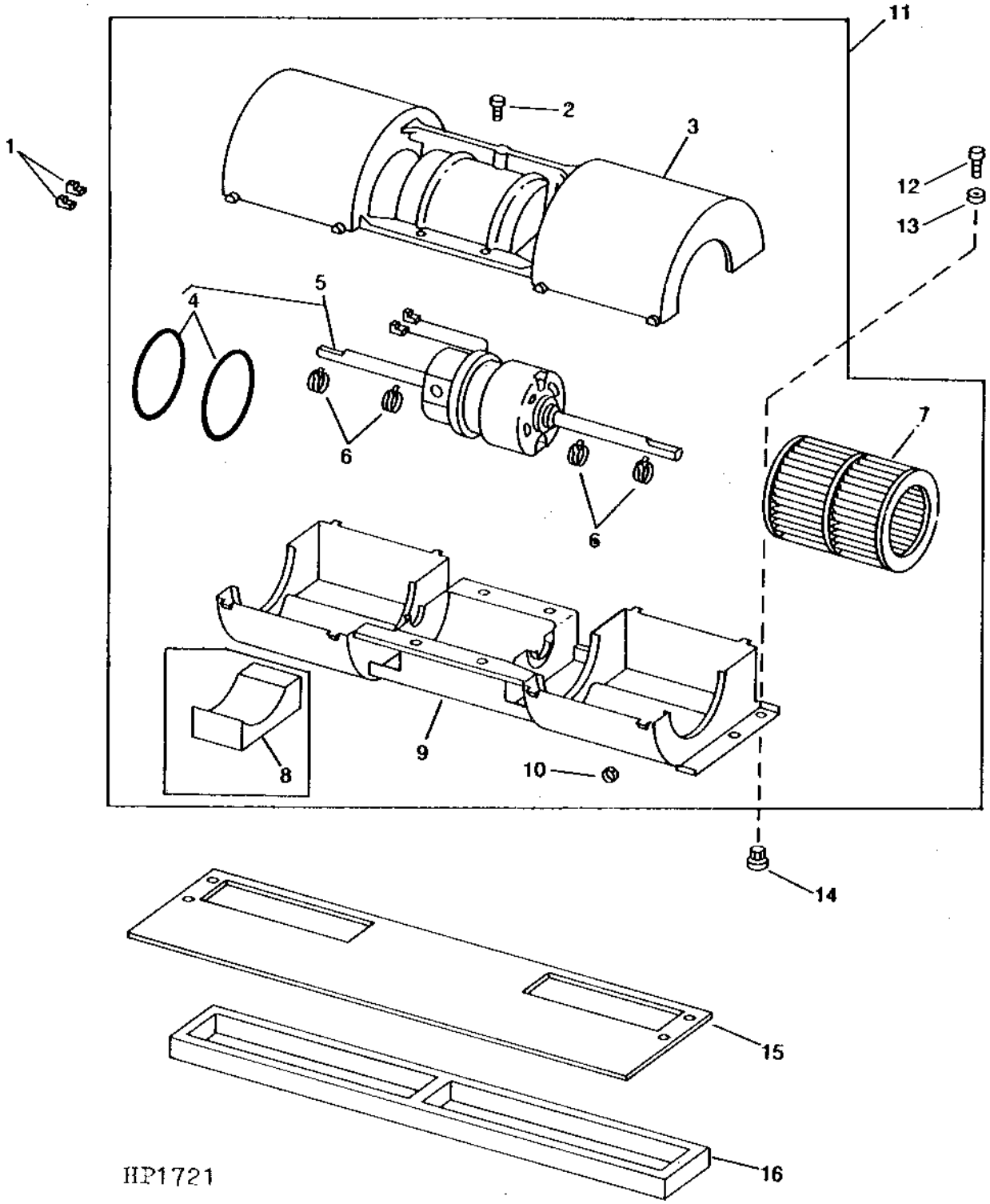
H32677 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H101655	SUPPORT	1		
2	H93983	HOUSING	1		
3	H101656	REINFORCEMENT	1		
4	H102299	REINFORCEMENT	1	354914-	
5	AR61903	AIR FILTER	1		
6	AH96291	FRAME	1		
7	H97643	LATCH	2		
8	H64584	RIVET	8		
9	R68332	RIVET	1	354914-	
10	H97646	SUPPORT	2		
11	21H1019	SCREW	4		0.190" X 1/2"
	12H246	LOCK WASHER	4		0.190"
	14H778	NUT	4		0.190"

PRESSURIZER BLOWER

HP1721 -UN-01JAN94

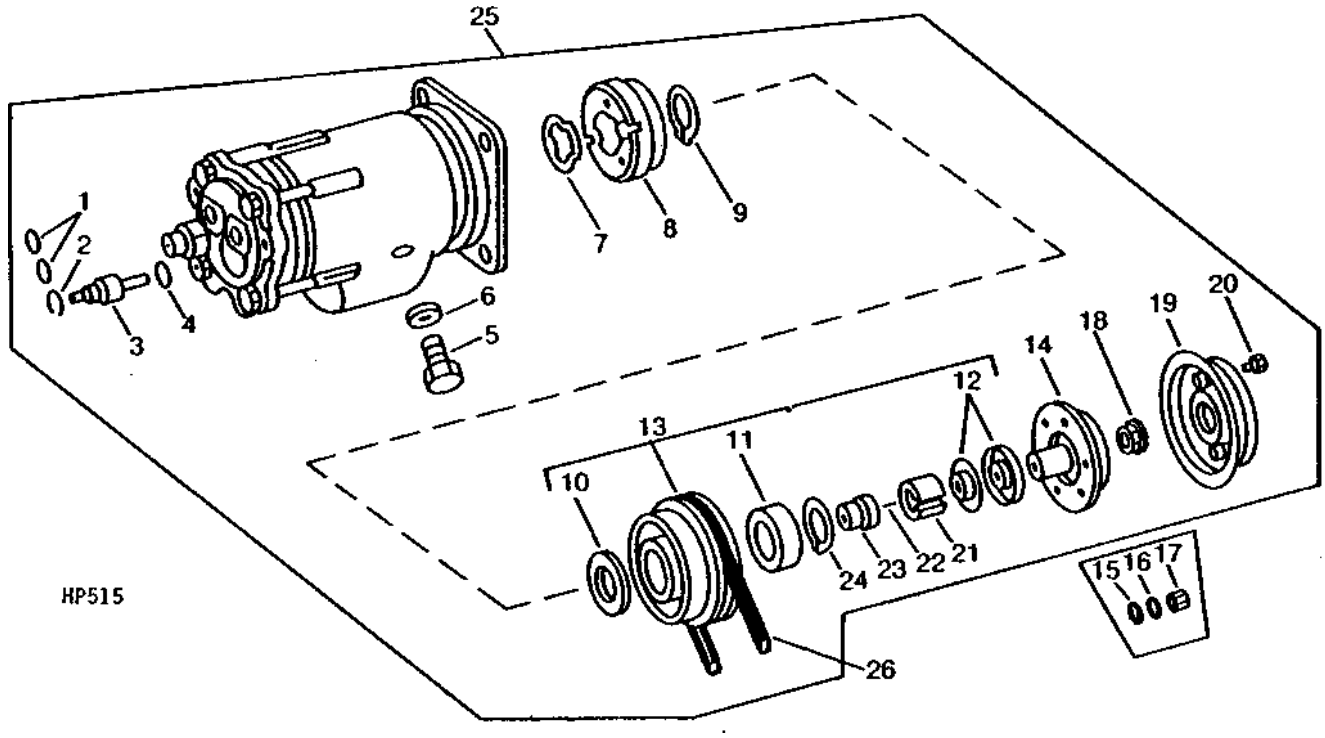


PRESSURIZER BLOWER - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	T28583	RECEPTACLE CONNECTOR BODY	2		
2	37H94	SCREW	4	-504538	0.216" X 1/2"
	R54388	SCREW	4	504539-610727	
	21H1348	SCREW	4	610728-	0.138" X 1-1/8"
	14H1026	NUT	4	504539-	0.138"
	24H1281	WASHER	4	504539-	5/32" X 3/8" X 0.049"
3	R65147	HOUSING	1	-504538	UPPER HALF, (SUB R77618)
	R77618	HOUSING	1		UPPER HALF
4	F1430R	O-RING	2		
5	AR82005	MOTOR	1	-504538	(SUB RE13882)
	RE13882	MOTOR	1	-610683	(SUB AR82005)
	AR82005	MOTOR	1	-630700	BLOWER, (SUB RE25160)
	RE25160	MOTOR	1		
6	R56101	CLIP	4		
7	R65832	IMPELLER	2	-610300	
	R81111	IMPELLER	2	610301-	
8	R65150	FILTER	1	-504538	
9	R65148	HOUSING	1	-504538	LOWER HALF, (SUB R77619)
	R77619	HOUSING	1		LOWER HALF
10	R67054	RING	8		
11	AR82006	BLOWER	1	-504538	(SUB AH112500, THIS APPLICATION)
	AH112500	BLOWER	1		
12	37H49	SCREW	4		NO. 10 X 1/2"
13	24H1283	WASHER	1	-504538	7/32" X 1/2" X 0.049" 7/32" X 1/2" X 0.048"
	24H1283	WASHER	4	504539-	7/32" X 1/2" X 0.049"
14	H99918	INSERT	4		
15	R69301	INSULATOR	1		
16	H96940	SEAL	1	-474740	(SUB H109456)
	H109456	ISOLATOR	1		

AIR CONDITIONING COMPRESSOR
(SERIAL NO. -600000)

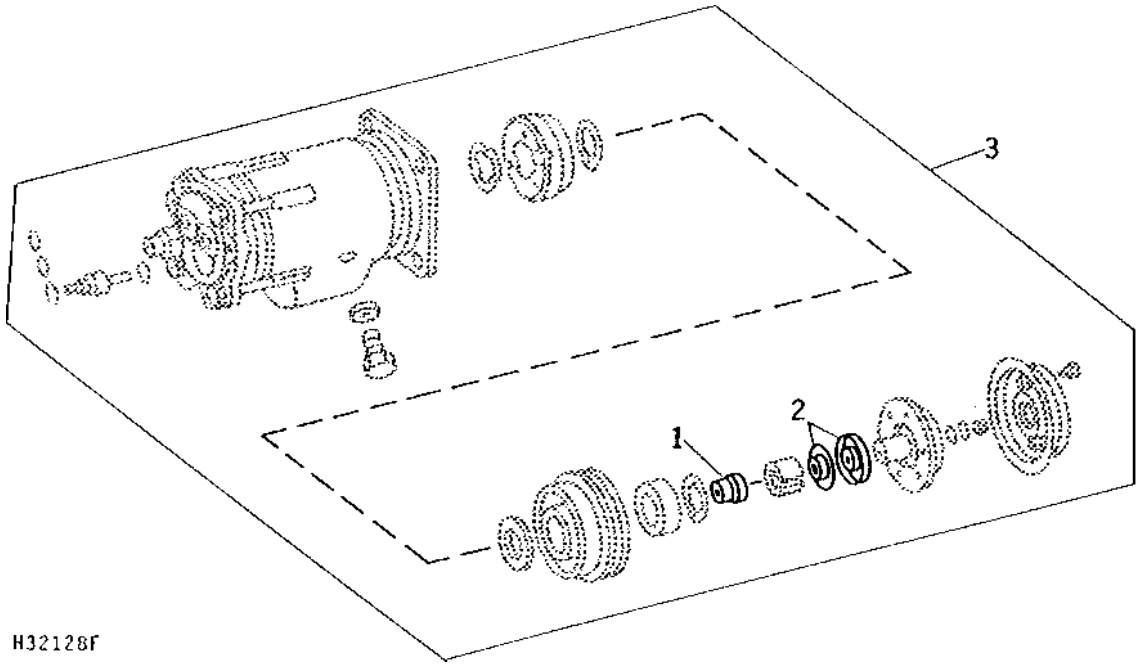
HP515 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R47235	O-RING	2	-630700	(SUB R74210) (KIT AR78501)
	R74210	O-RING	2		
2	R63571	SNAP RING	1		(KIT AR78501)
3	.....	SWITCH	1		(KIT AR78501)
4	32240	O-RING	1		(KIT AR78501)
5	R47233	PLUG	1		
6	R47234	WASHER	1		
7	R56246	GASKET	1		(ALSO ORDER AR71289)
8	AR49803	ELECTRICAL COIL	1		(ALSO ORDER AR71289)
9	R47224	SNAP RING	1		(ALSO ORDER AR71289)
10	R54766	WASHER	1		(ALSO ORDER AR71289)
11	AR71288	BALL BEARING	1		
12	AR71289	SHIELD	1		FRONT, (KIT AR71285)
13	AR71287	PULLEY	1		(INCLUDES R54766, AR71288 AND AR71289)
	AH119050	ROTOR	1		ROTOR-MAGNET CLUTCH
14	AR71286	CLUTCH	1		(INCLUDES AR71290)
15	R47230	WASHER	1	-403500	
16	R47231	SNAP RING	1	-403500	
17	R47232	NUT	1	-403500	
18	R69297	FLANGE NUT	1	403501-	
19	AR71290	COVER	1		DUST
20	37H32	SCREW	3		0.190" X 3/8"
21	R47227	SEAL	1		
22	R47229	SHAFT KEY	1		
23	AR71285	KIT	1		(KIT AR71285) (SHAFT SEAL WITH BEARING SHIELD)
24	R47226	SNAP RING	1		(ALSO ORDER AR71289)
25	TY6665	COMPRESSOR	1		(REMANUFACTURED)
26	R46098	BELT	1	-358158	
	R69562	BELT	1	358159-404476	(SUB R71603)
	R71603	BELT	1		

KIT, SEAL
(SERIAL NO. -600000)

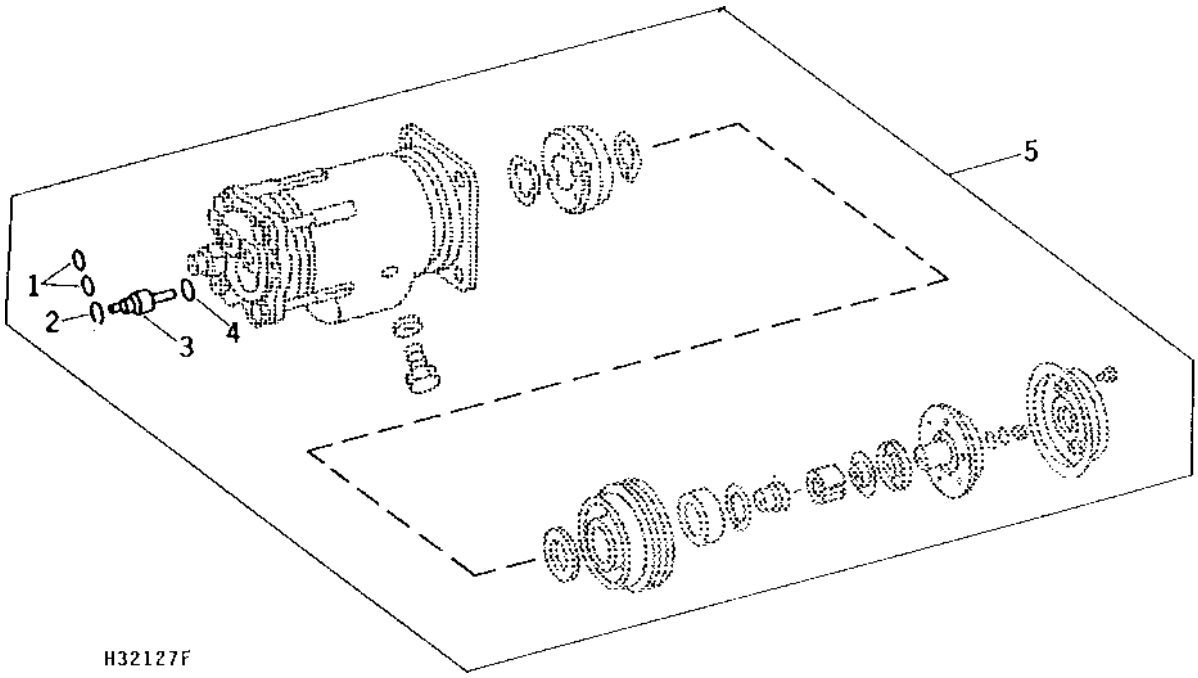
H32128F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	.....	SEAL	1		
2	AR71289	SHIELD	1		FRONT
3	AR71285	KIT	1		

KIT, SUPER HEAT
(SERIAL NO. -600000)

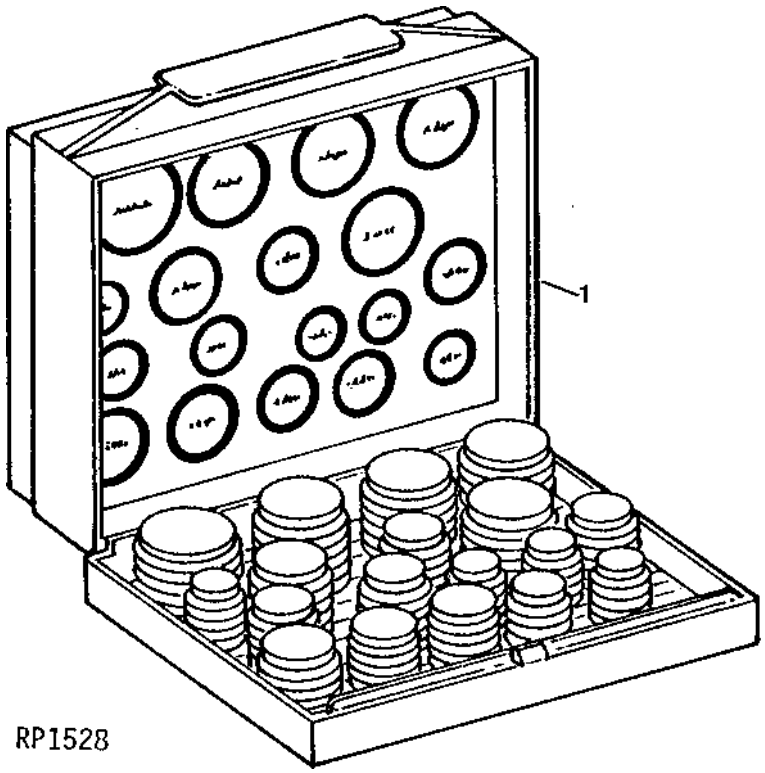
H32127F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R47235	O-RING	1		
2	R63571	SNAP RING	1		
3	.....	SWITCH	1		
4	32240	O-RING	1		
5	AR78501	KIT	1		

KIT, O-RING - AIR CONDITIONING

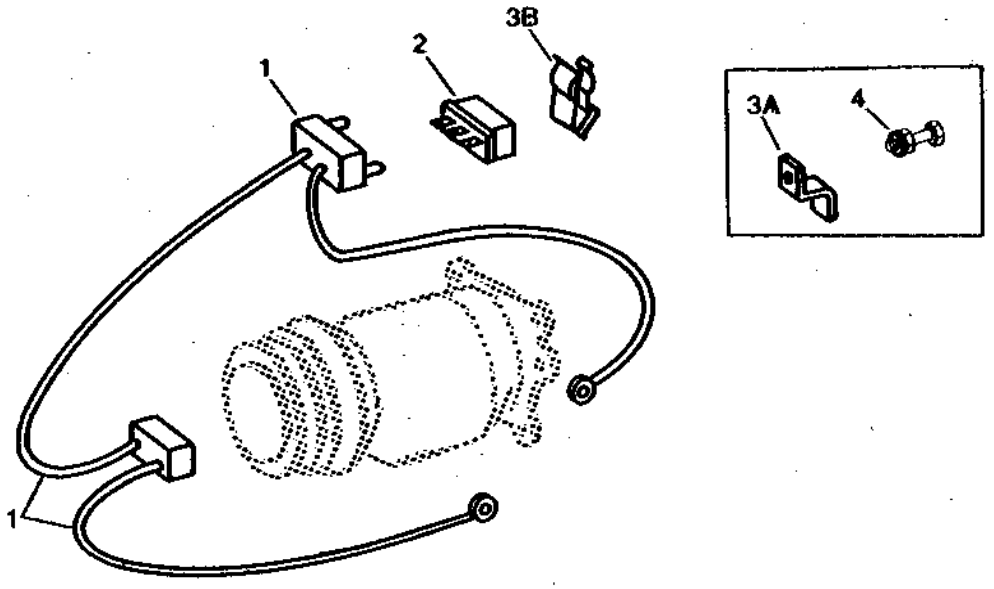
RP1528 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AT66632	KIT	1		

COMPRESSOR HARNESS AND RELAY
(SERIAL NO. -600000)

HP1649 -UN-01JAN94

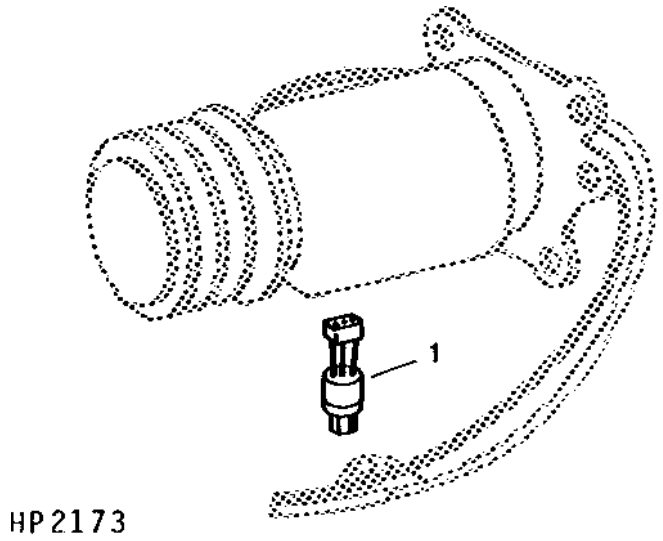


HP1649

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR77345	WIRING HARNESS	1	-600000	
2	AR77344	FUSE	1	-600000	RELAY, THERMAL
3A	H93362	BRACKET	1	-505018	(SUB R77405)
3B	R77405	CLIP	1	-600000	
4	21H1295	SCREW	1	-505018	0.190" X 5/8"
	R32176	NUT	1	-505018	WITH LOCK WASHER

AIR CONDITIONER HI PRESSURE SWITCH
(SERIAL NO. 600001-)

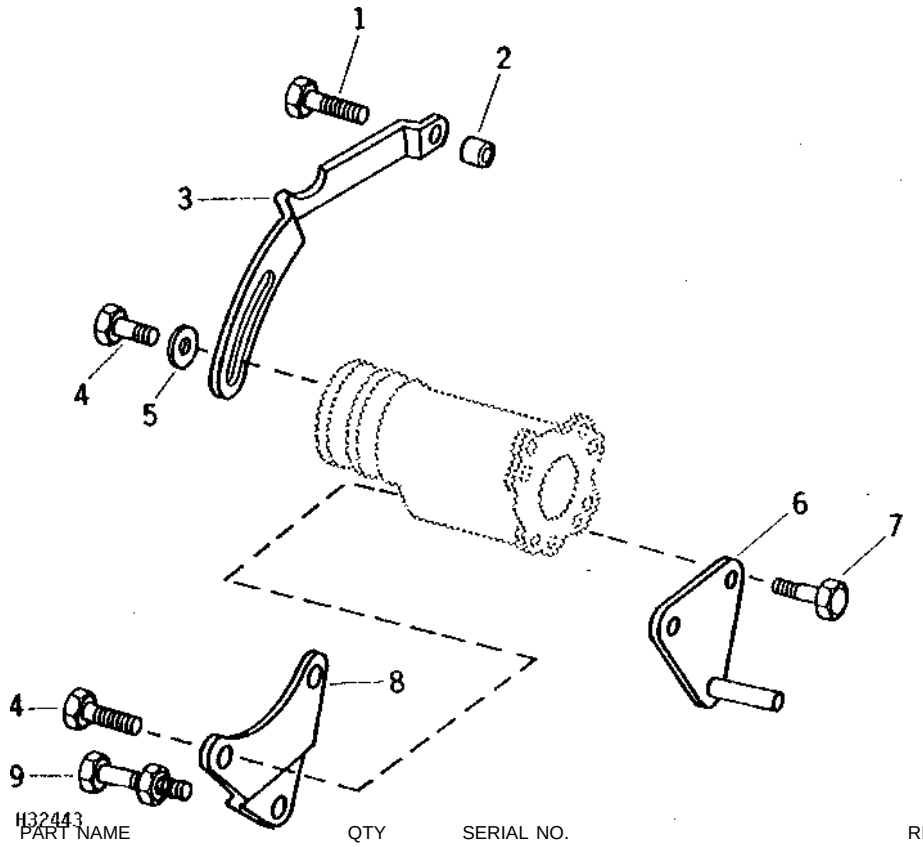
HP2173 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AT63265	SWITCH	1		

COMPRESSOR MOUNTING AND SUPPORTS
(SERIAL NO. -600000)

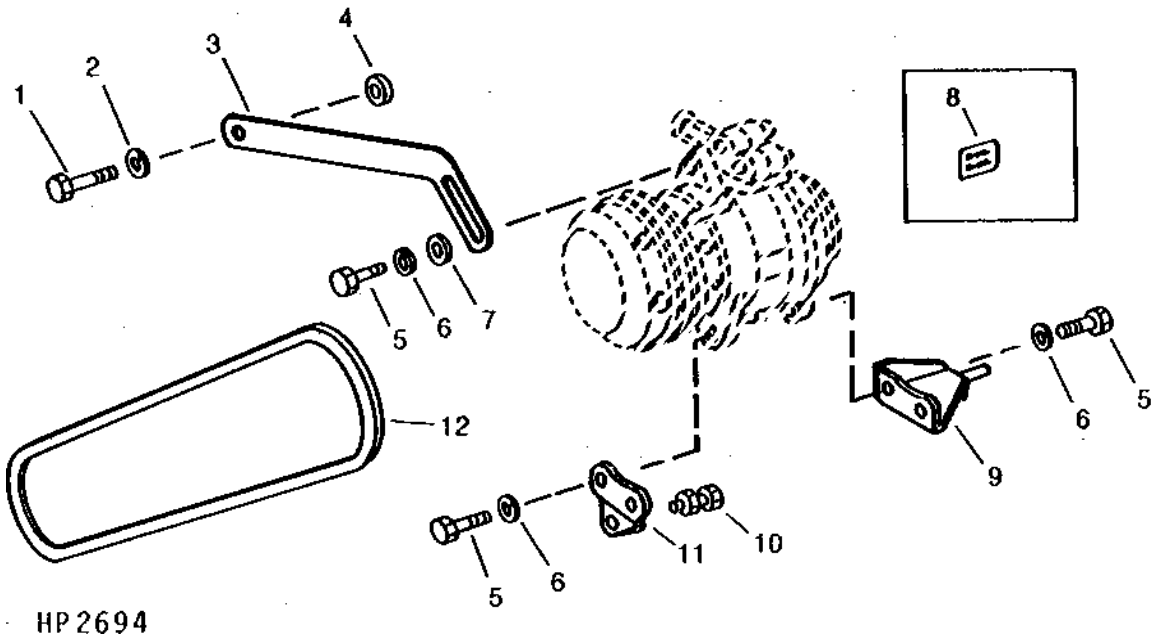
H32443 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1800	CAP SCREW	1		3/8" X 1-1/2"
	12H304	LOCK WASHER	1		3/8"
2	28H1689	SPACER	1		3/8" X 5/8"
3	R46099	STRAP	1		ADJUSTING
4	19H2551	CAP SCREW	3	-356331	5/16" X 3/4"
	12H303	LOCK WASHER	3	-356331	5/16"
	19M7163	CAP SCREW	3	356332-	M8 X 25
	12M7065	LOCK WASHER	3	356332-	8.100 MM
5	24H1292	WASHER	1		11/32" X 3/4" X 0.120"
6	AR77342	SUPPORT	1		REAR
7	19H1731	CAP SCREW	2	-356331	3/8" X 1"
	12H304	LOCK WASHER	2	-356331	3/8"
	19M7662	CAP SCREW	2	356332-	M10 X 30
	12M7066	LOCK WASHER	2	356332-	10.200 MM
8	R45981	BRACKET	1		FRONT
9	19H1831	CAP SCREW	1		1/2" X 2"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"

COMPRESSOR MOUNTING AND SUPPORTS
(SERIAL NO. 600001-)

HP2694 -UN-01JAN94

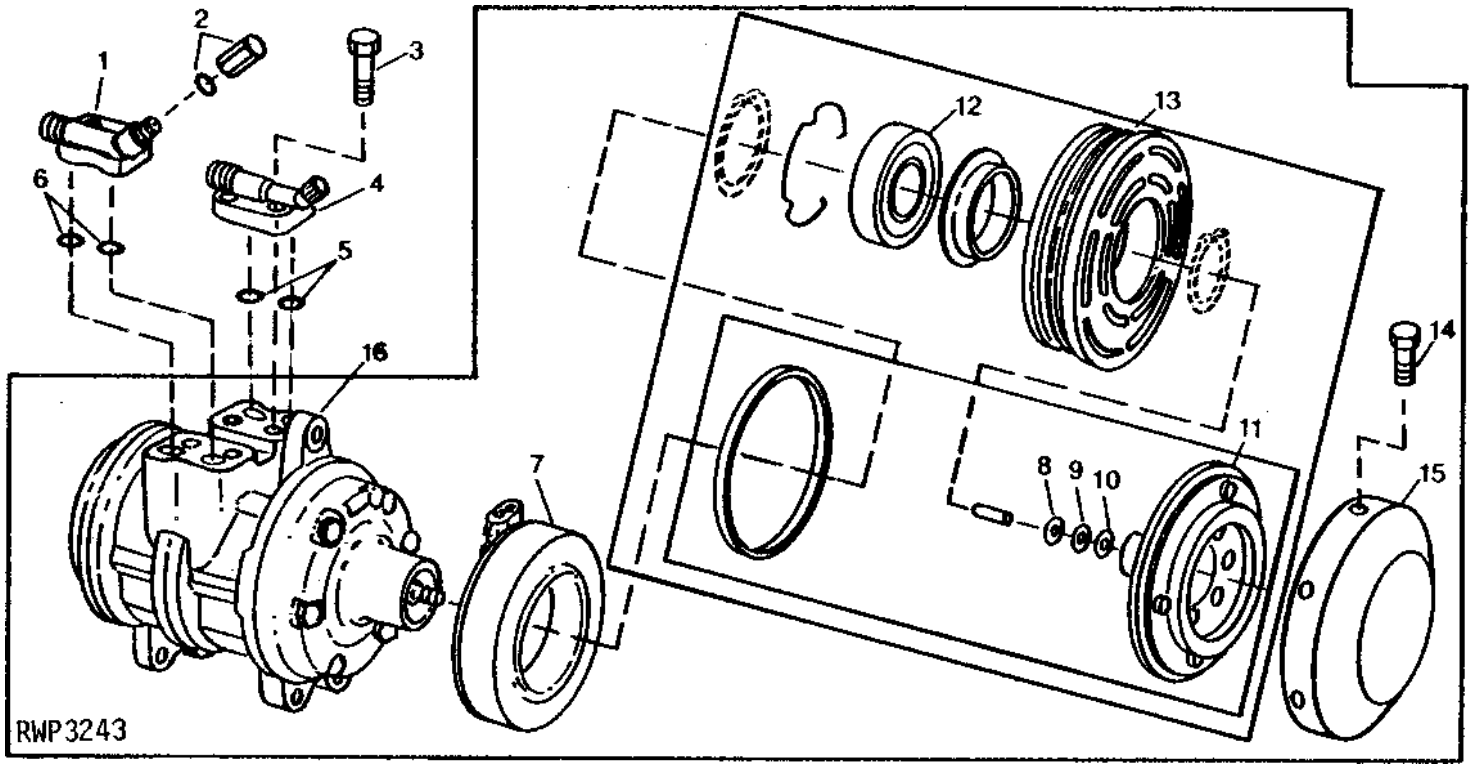


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1800	CAP SCREW	1		3/8" X 1-1/2"
2	12H304	LOCK WASHER	1		3/8"
3	H113560	STRAP	1		
4	28H1884	SPACER	1		0.493" X 0.675" X 1/2"
5	19M8007	CAP SCREW	5		M10 X 25
6	12M7066	LOCK WASHER	5		10.200 MM
7	24M7239	WASHER	1		10.700 X 21 X 2.500 MM
8	H115067	LABEL	1	-615380	
9	AH111203	BRACKET	1		
10	19H1831	CAP SCREW	1		1/2" X 2"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
11	H113561	BRACKET	1		
12	H113565	BELT	1		

MEMORANDA

COMPRESSOR CLUTCH AND SERVICE VALVES
(SERIAL NO. 600001-)

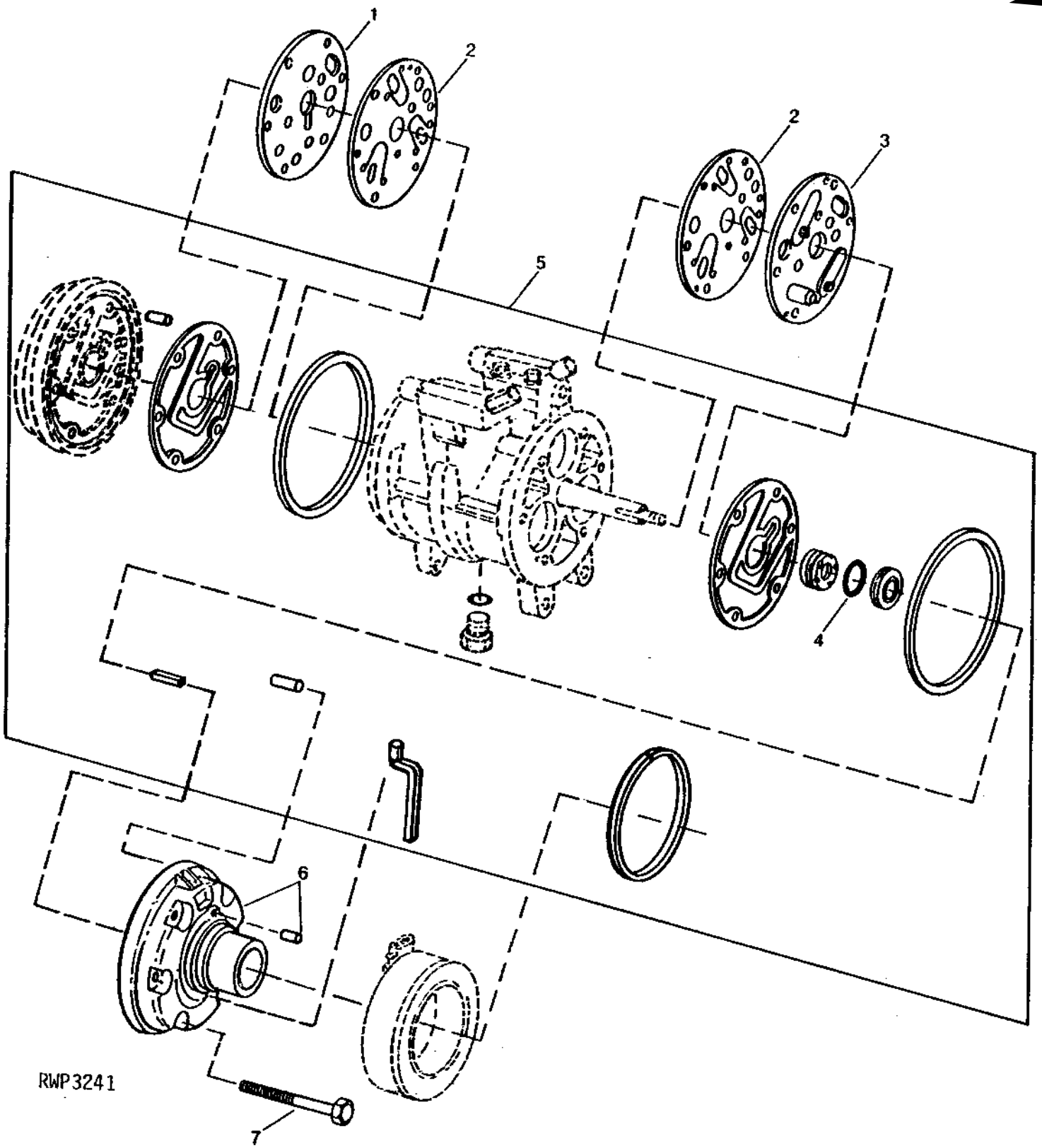
RWP3243 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	RE10981	MANIFOLD	1		
2	RE10982	VALVE	1		
3	R77398	SCREW	4		
4	RE10980	MANIFOLD	1		
5	R77401	O-RING	2		
6	R77400	PACKING	2		
7	R77395	CLUTCH	1	-615495	(SUB R85688)
	R85688	STATOR	1		
8	R77391	WASHER	AR		
9	R77392	SHIM	AR		
10	R77393	SHIM	AR		
11	RE10974	KIT	1		
12	R77394	BEARING	1		
13	RE10975	KIT	1		
14	R77390	SCREW	6		
15	R77389	COVER	1		
16	TY6626	COMPRESSOR	1		(REMANUFACTURED)
	RE10976	KIT	1		

COMPRESSOR PARTS
(SERIAL NO. 600001-)

RWP3241 -UN-01JAN94



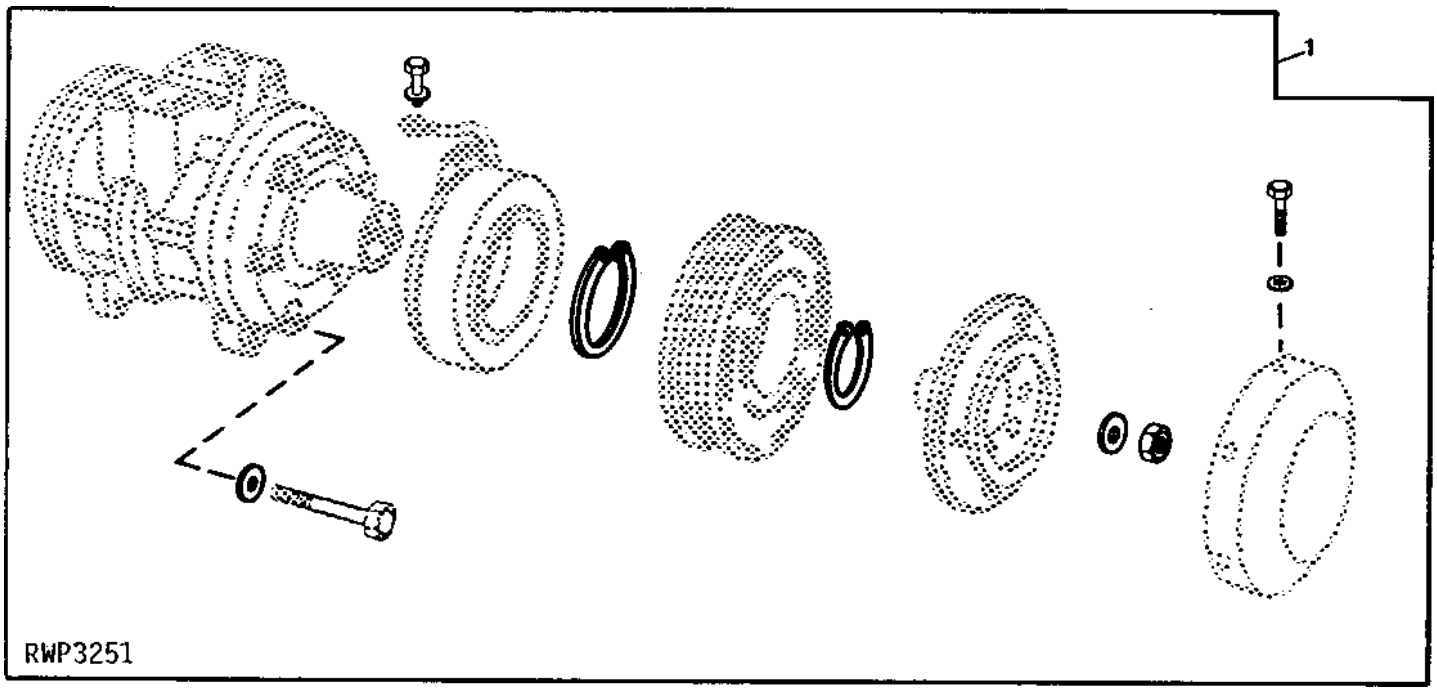
COMPRESSOR PARTS - CONTINUED
(SERIAL NO. 600001-)

KEY	PART NO.	PART NAME	QTY	TRACTOR SERIAL NO.	REMARKS
1	RE10979	PLATE	1		
2	R77397	VALVE	2		
3	RE10978	PLATE	1		
4	R77399	PACKING	1		
5	RE10973	KIT	1		SEAL
6	RE10977	SUPERCHARGER	1		
7	R77396	BOLT	6		

MEMORANDA

COMPRESSOR HARDWARE SET
(SERIAL NO. 600001-)

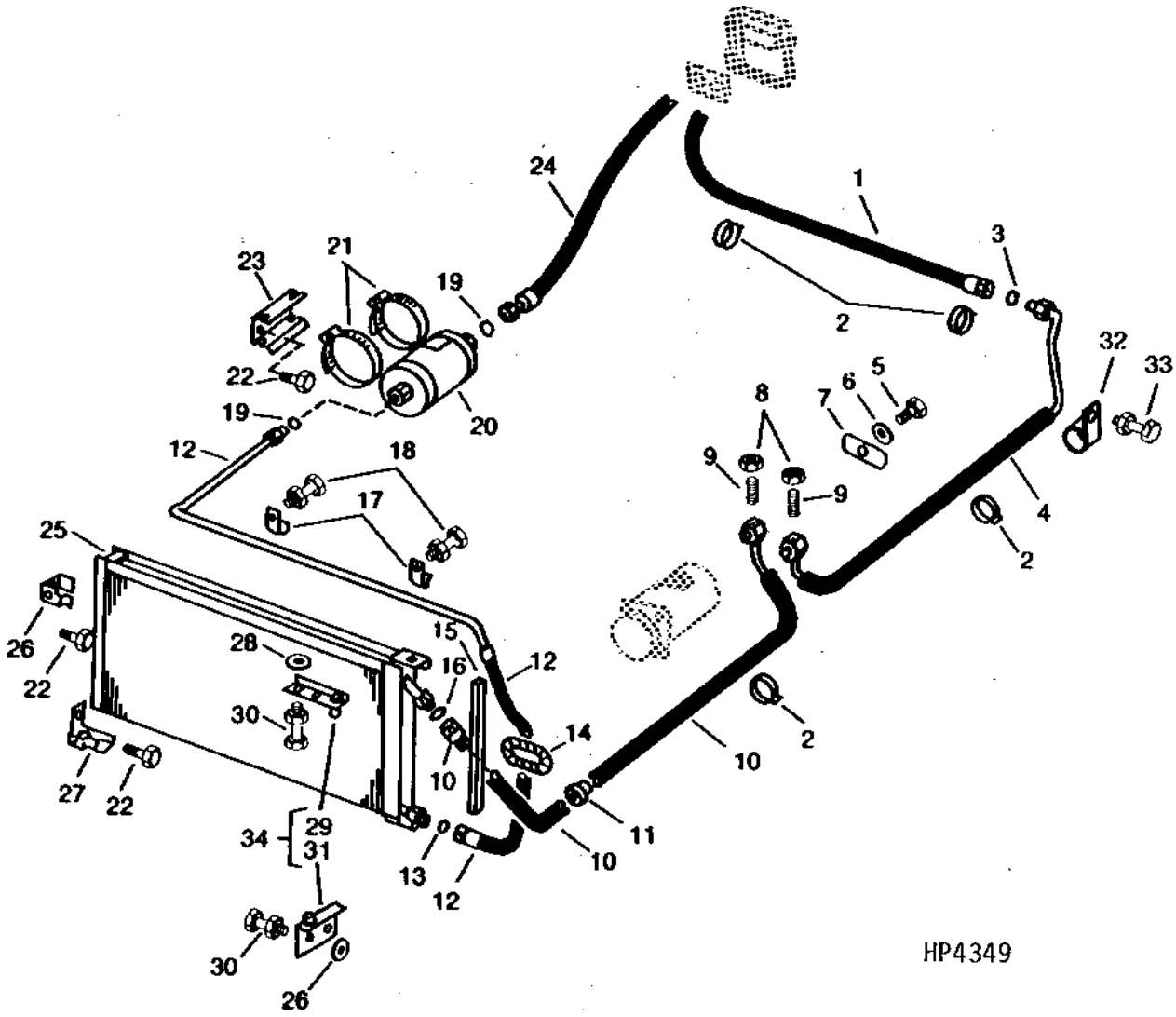
RWP3251 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	RE10976	KIT	1		

CONDENSER, RECEIVER, AND AIR CONDITIONER LINES
(SERIAL NO. -600000)

HP4349 -UN-01JAN94

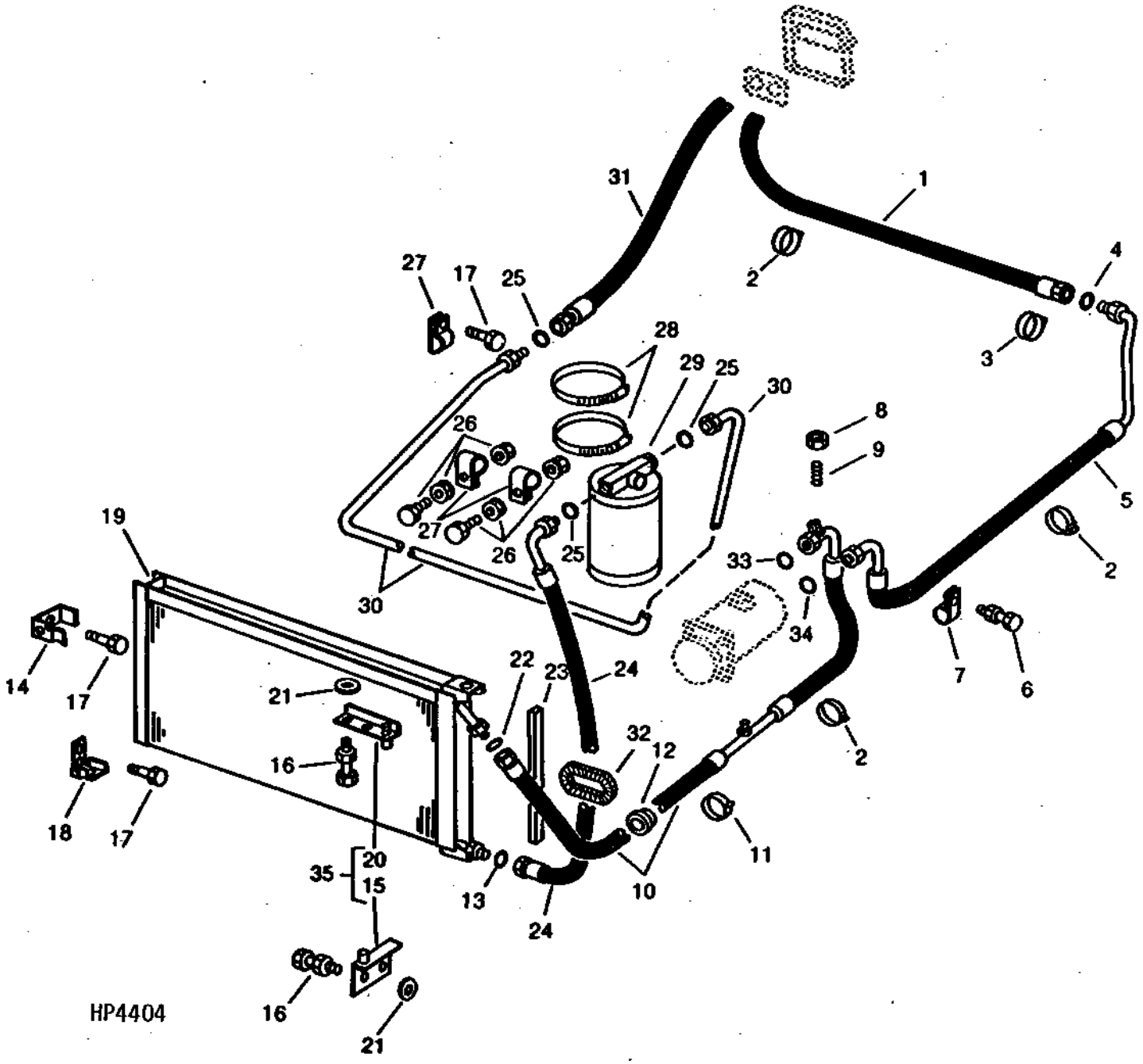


CONDENSER, RECEIVER, AND AIR CONDITIONER LINES - CONTINUED
(SERIAL NO. -600000)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH92943	HOSE	1	-600000	13 MM X 1575 MM (1/2" I.D. X 62") LONG, SUCTION, (SUB AH110916)
	AH110916	HOSE	1		(SECTION)
2	H91298	CLIP	4		
3	R33259	O-RING	1		
4	AH91605	LINE	1		SUCTION
5	19H2522	CAP SCREW	1	-356331	3/8" X 2"
	12H304	LOCK WASHER	1	-356331	3/8"
	19M7170	CAP SCREW	1	356332-	M10 X 50
	12M7066	LOCK WASHER	1	356332-	10.200 MM
6	24H1682	WASHER	1		13/32" X 7/8" X 0.120"
7	R60171	STRAP	1		
8	R60172	NUT	2	404656-	CAP, VALVE
9	R60170	VALVE	2	404656-	VALVE
10	AH91611	HOSE	1		10 MM X 1460 MM (13/32" I.D. X 57") LONG, PRESSURE
11	H87091	GROMMET	1		
12	AH96502	TUBE	1		PRESSURE
13	R10093	O-RING	1		
14	.....	CONDUIT	1		241 MM (9-1/2") (CUT FROM H88857)
15	.....	SEAL	1		(CUT FROM H88769)
16	P51212	O-RING	1		
17	AH76882	CLIP	2		
18	19H1900	CAP SCREW	2		5/16" X 3/4"
	14H785	NUT	2		5/16"
19	R10093	O-RING	2		
20	AR59780	RECEIVER-DRYER	1		
21	AR21842	CLAMP	2		
22	H65108	SCREW	5		SELF-TAPPING
23	H87092	SUPPORT	1		RECEIVER
24	AH96504	HOSE	1		8 MM X 1270 MM (5/16" I.D. X 50") LONG
25	AH87966	VAPOR CONDENSER	1		
26	AH87979	SUPPORT	1		
27	AH87961	PIVOT	1		
28	24H1136	WASHER	4		11/32" X 11/16" X 0.065"
29	AH87960	PIVOT	1	-1990	UPPER
30	19H1813	CAP SCREW	4		5/16" X 5/8"
	N10213	LOCK NUT	4		
31	AH100082	PIVOT	1	-1990	LOWER
32	T27550	CLIP	1		
33	19H1948	CAP SCREW	1		1/4" X 3/4"
	N10217	LOCK NUT	1		
34	AH138733	KIT	1		

CONDENSER, RECEIVER, AND AIR CONDITIONER LINES
(SERIAL NO. 600001-)

HP4404 -UN-01JAN94



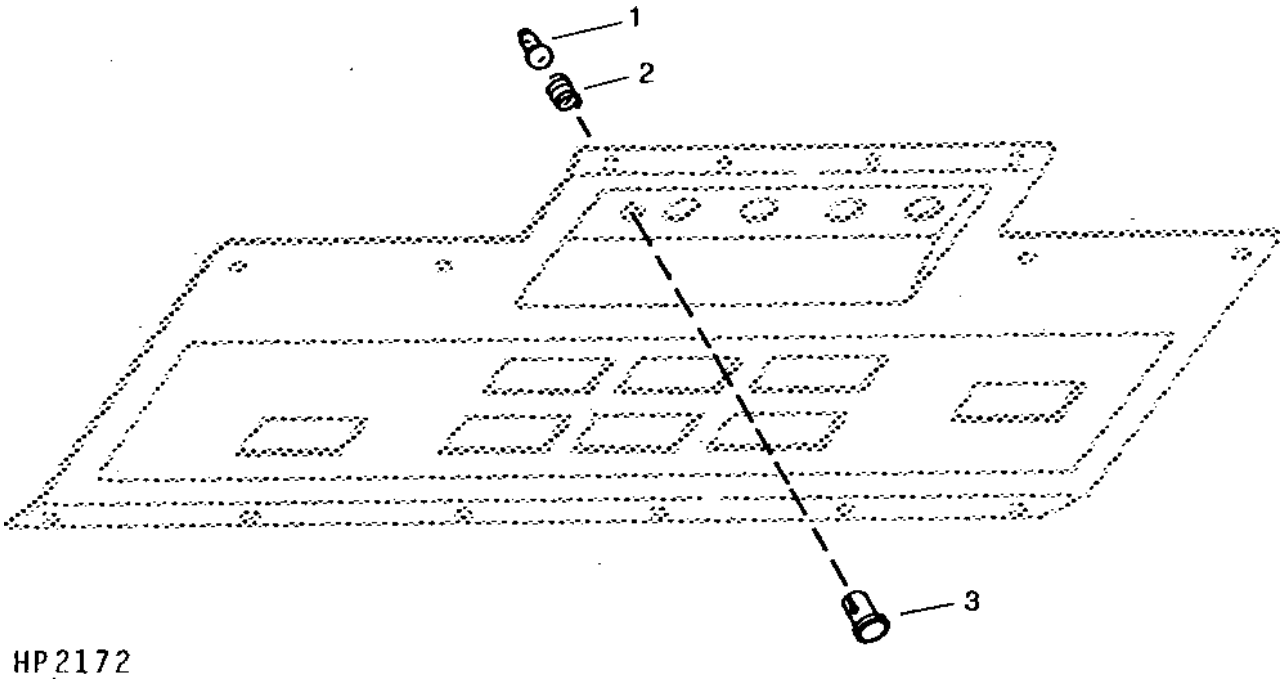
THIS PARTS LISTING IS CONTINUED

CONDENSER, RECEIVER, AND AIR CONDITIONER LINES - CONTINUED
(SERIAL NO. 600001-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH110916	HOSE	1		13 MM X 1575 MM (1/2" I.D. X 62") LONG, SUCTION
2	H91298	CLIP	4		
3	H100879	CLAMP	1		
4	R33259	O-RING	1		
5	AH111156	LINE	1		SUCTION
6	19H1948	CAP SCREW	1		1/4" X 3/4"
	N10217	LOCK NUT	1		6.350 MM
7	T27550	CLIP	1		
8	R60172	NUT	1		CAP, VALVE
9	R60170	VALVE	1		
10	AH112232	HOSE	1		10 MM X 1460 MM (13/32" I.D. X 57") LONG, PRESSURE
11	M66044	TIE BAND	1		
12	H87091	GROMMET	1		PRESSURE
13	R10093	O-RING	1		
14	AH87979	SUPPORT	1		
15	AH100082	PIVOT	1	-1990	LOWER
16	19H1813	CAP SCREW	4		5/16" X 5/8"
	N10213	LOCK NUT	4		
17	H65108	SCREW	5		SELF-TAPPING
18	AH87961	PIVOT	1		
19	AH87966	VAPOR CONDENSER	1		
20	AH87960	PIVOT	1	-1990	UPPER
21	24H1136	WASHER	4		11/32" X 11/16" X 0.065"
22	P51212	O-RING	1		
23	.....	SEAL	1		(CUT FROM H88769)
24	AH111050	HOSE	1		
25	R10093	O-RING	3		
26	19H1900	CAP SCREW	2		5/16" X 3/4"
	N10213	LOCK NUT	4		
27	AH76882	CLIP	2		
28	AR21842	CLAMP	2		
29	AT63170	RECEIVER-DRYER	1	-630457	(SUB AT125596)
	AT125596	RECEIVER-DRYER	1		
30	AH118044	LINE	1		
31	AH96504	HOSE	1		8 MM X 1270 MM (5/16" I.D. X 50") LONG
32	.....	CONDUIT	1		241 MM (9-1/2") (CUT FROM H88857)
33	P51212	O-RING	1		
34	R33259	O-RING	1		
35	AH138733	KIT	1		

AIR CONDITIONING HI PRESSURE SWITCH INDICATOR LIGHT ASSEMBLY
(SERIAL NO. 600001-)

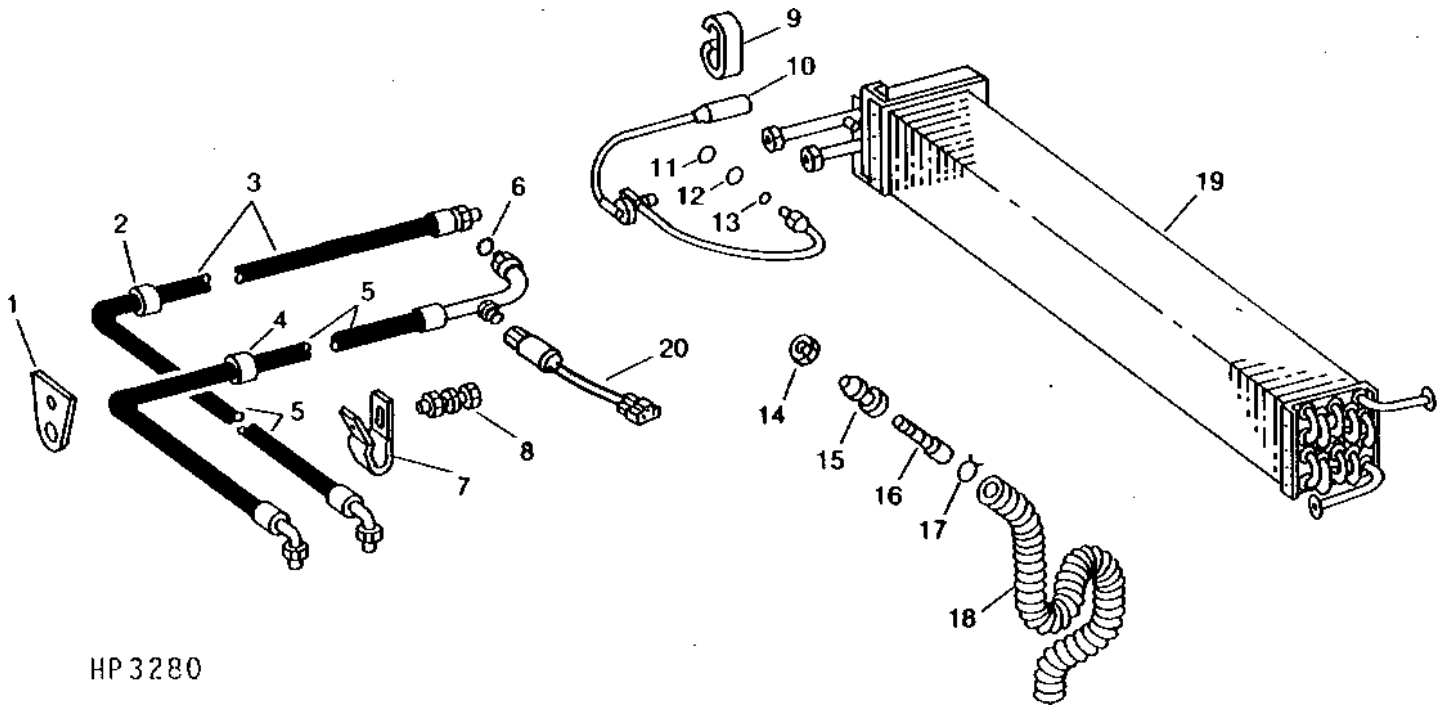
HP2172 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AM31284	BULB	1		
2	R30378	SPRING	1		
3	AH114765	LENS	1		

EVAPORATOR/HEATOR CORE AND AIR CONDITIONER LINES

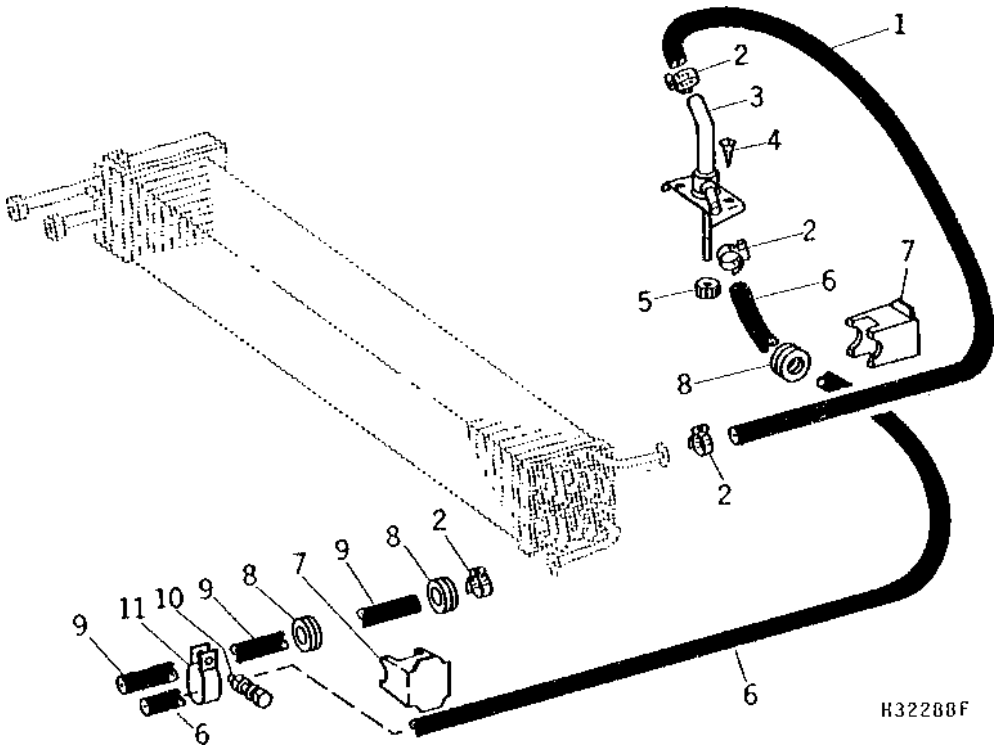
HP3280 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H96822	RETAINER	1		
2	H96823	GROMMET	1	-600000	
	H114603	GROMMET	1	600001-	
3	AH92941	HOSE	1	-600000	13 MM X 1651 MM (1/2" I.D. X 65") LONG, SUCTION, (SUB AH111152)
	AH111152	HOSE	1		15.9 MM X 1651 MM (5/8" I.D. X 65") LONG
4	H65107	GROMMET	1		
5	AH92942	HOSE	1	-600000	8 MM X 1676 MM (5/16" I.D. X 66") LONG, LIQUID, NO. 6
	AH112469	HOSE	1	600001-	7.9 MM X 1676 MM (5/16" I.D. X 66") LONG
6	R10093	O-RING	2		
7	AH77869	CLIP	1		
8	21H1030	SCREW	1		3/8" X 3/4"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
9	R66645	CLIP	1		
10	AR58482	VALVE	1		EXPANSION
11	R33259	O-RING	2		
12	P51212	O-RING	1		
13	R34812	O-RING	1		
14	F2741R	PACKING	2		
15	R60263	BUSHING	2		
16	R60264	HOSE	2		
17	R34766	CLAMP	2	-403500	
	AR48236	CLAMP	2	403501-	
18	H97644	CONDUIT	2		10 MM X 4572 MM (13/32" I.D. X 180") LONG
19	AR88076	EVAPORATOR	1		
20	AT63266	SWITCH	1	600001-	LO PRESSURE

HEATER CONTROL VALVE AND HOSES

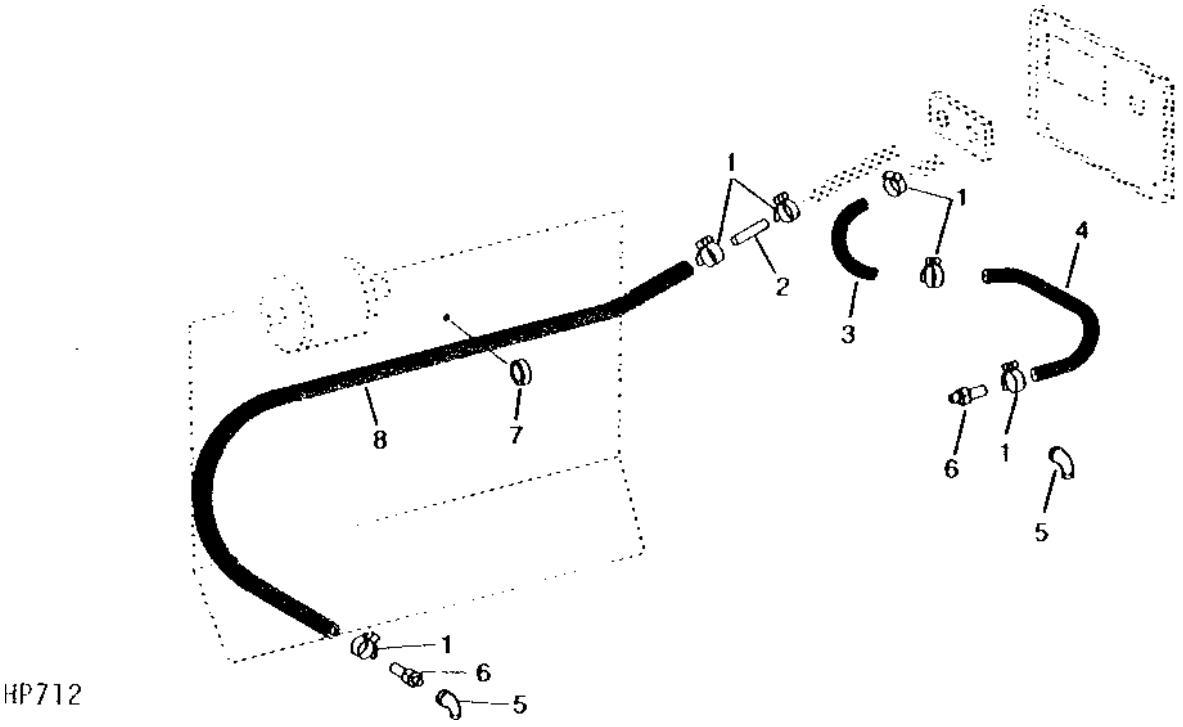
H32288F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	.....	HOSE	1	-403300	16 MM X 787 MM (5/8" X 31") LONG (CUT FROM R45847)
	H102711	HOSE	1	403301-	16 MM (5/8") I.D.
2	AR21837	CLAMP	4	-403500	
	AH105953	CLAMP	4	403501-	
3	AR70418	REGULATOR	1	-403300	HEATER CONTROL
	AR89913	VALVE	1	403301-474740	HEATER CONTROL
	AR100056	CONTROL VALVE	1	474741-	HEATER CONTROL
4	37H143	SCREW	2		NO. 10 X 1"
5	AR69370	KNOB	1		
6	.....	HOSE	1		16 MM X 2667 MM (5/8" X 105") LONG (CUT FROM R45847)
7	R65472	PANEL	2		
8	R65475	GROMMET	3		
9	.....	HOSE	1		16 MM X 2083 MM (5/8" X 82") LONG (CUT FROM R45847)
10	21H1030	SCREW	1		3/8" X 3/4"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
11	AH77869	CLIP	1		

HEATER HOSES

HP712 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR21837	CLAMP	6		
2	H81010	BUSHING	2	-452500	
	H81010	BUSHING	1	452501-	
3	H106018	TUBE	1	452501-	
4	.....	HOSE	1		16 MM X 558 MM (5/8" X 22") LONG, (CUT FROM R45847)
5	15H200	ELBOW FITTING	2		90°
6	H23196	FITTING	2		
7	H91298	CLIP	1		
8	.....	HOSE	1		16 MM X 990 MM (5/8" X 39") LONG, (CUT FROM R45847)

MEMORANDA

FOR INDIVIDUAL HEADER PARTS CATALOGS REFER TO:

PC-1558 - PARTS CATALOG FOR JOHN DEERE 200 SERIES PLATFORMS

PC-1223 - PARTS CATALOG FOR JOHN DEERE 40 SERIES CORN HEADS

PC-1549 - PARTS CATALOG FOR JOHN DEERE 50 SERIES ROW-CROP HEADS

PC-1747 - PARTS CATALOG FOR JOHN DEERE 50A SERIES ROW-CROP HEADS

PC-1189 - PARTS CATALOG FOR JOHN DEERE THREE-ROLLER BELT PICKUPS (200 SERIES)

PC-2104 - PARTS CATALOG FOR JOHN DEERE 900 SERIES PLATFORMS

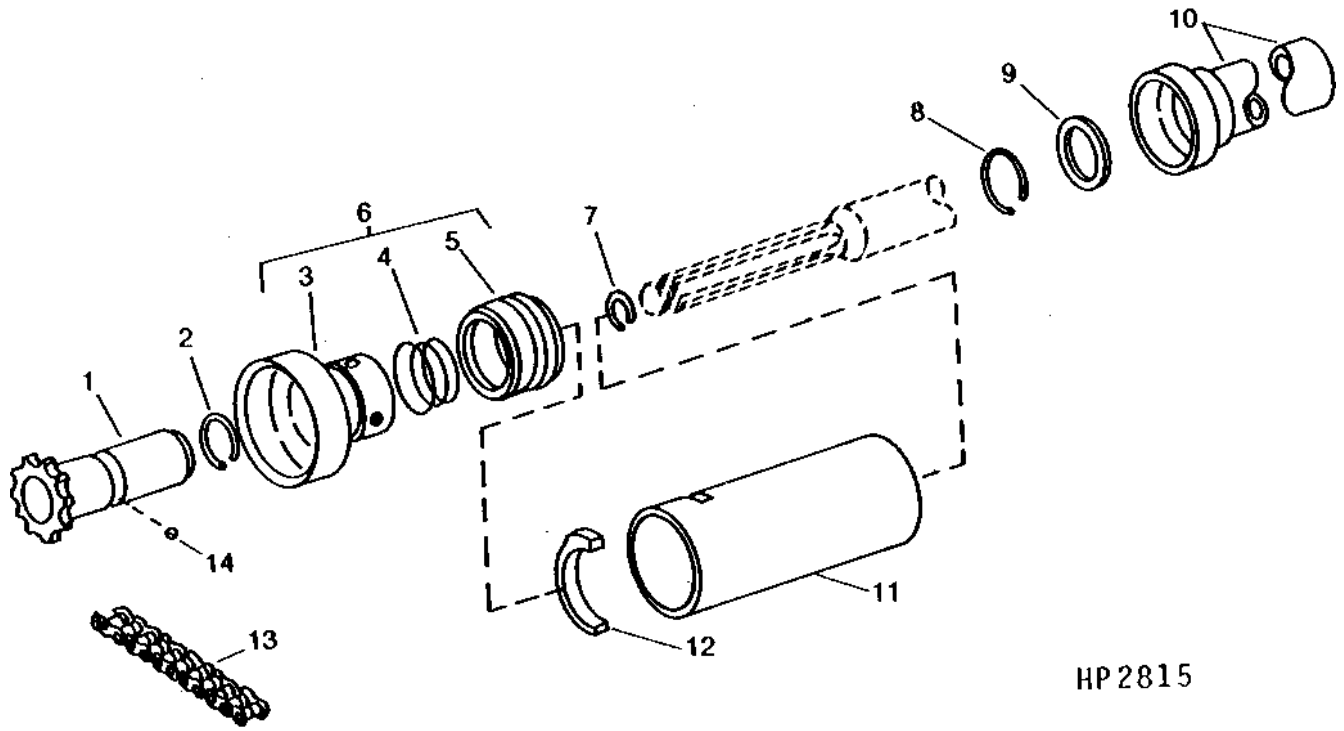
PC-2210 - PARTS CATALOG FOR JOHN DEERE THREE-ROLLER BELT PICKUP (900 SERIES)

MEMORANDA

MEMORANDA

QUIK-TATCH COUPLER AND SHIELD (LEFT-HAND SIDE)

HP2815 -UN-01JAN94

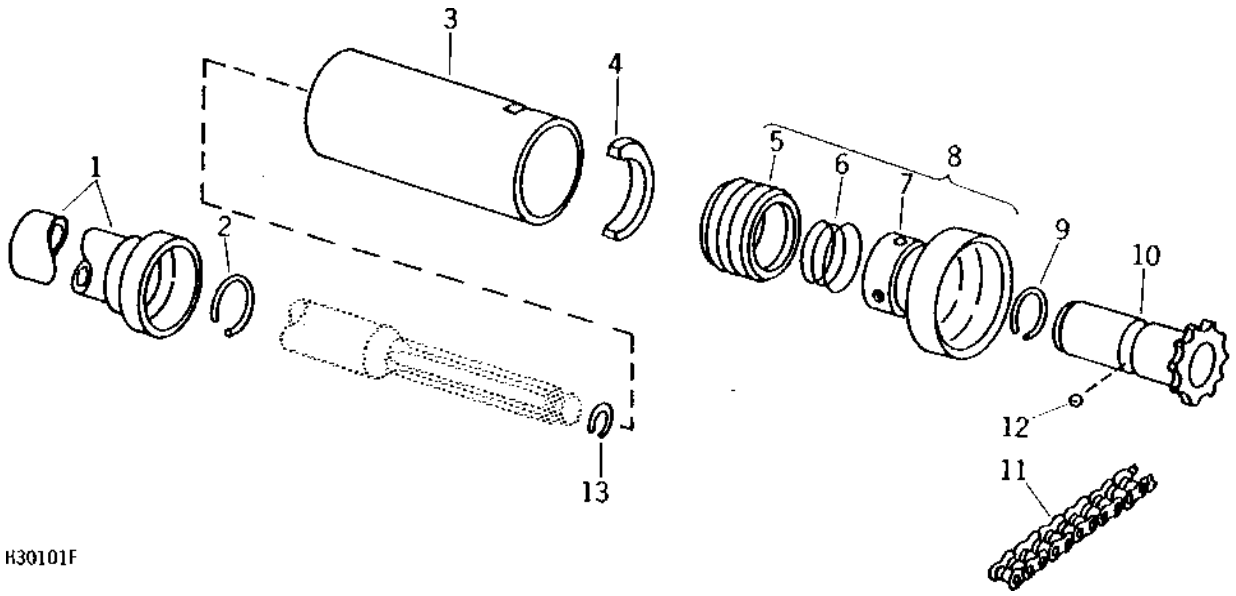


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AN102382	CHAIN SPROCKET	1		14 TEETH
2	H25360	SNAP RING	1		
3	.....	RETAINER	1		(SUB AH89038)
4	.....	SPRING	1		(SUB AH89038)
5	.....	COVER	1		(SUB AH89038)
6	AH89038	QUICK COUPLER	1		
7	H80926	SNAP RING	1		
8	H28865	SNAP RING	1	-403300	(FIXED DRIVE)
	H87452	SNAP RING	1	615101-	(FIXED LESS REVERSER)
9	24H1667	WASHER	1	615101-	1-17/64" X 2-1/4" X 0.075" (FIXED LESS REVERSER ONLY)
10	.....	SHIELD	1		(CUT FROM AH89028)
11	H87725	SHIELD	1	-403300	(FIXED DRIVE)
	H93438	SHIELD	1	-615100	(FIXED)
	H87725	SHIELD	1	615101-	(FIXED LESS REVERSER)
	H93438	SHIELD	1		(VARIABLE)
12	H22039	UNIVERSAL JOINT BEARING	2	-404255	(SUB E62951)
	E62951	UNIVERSAL JOINT BEARING	2		
13	AN102383	LINK CHAIN	1		
14	N104243	BALL	3		

NOTE: QUANTITIES SHOWN ARE FOR ONE COUPLER ASSEMBLY.

QUIK-TATCH COUPLER AND SHIELD (RIGHT-HAND SIDE)

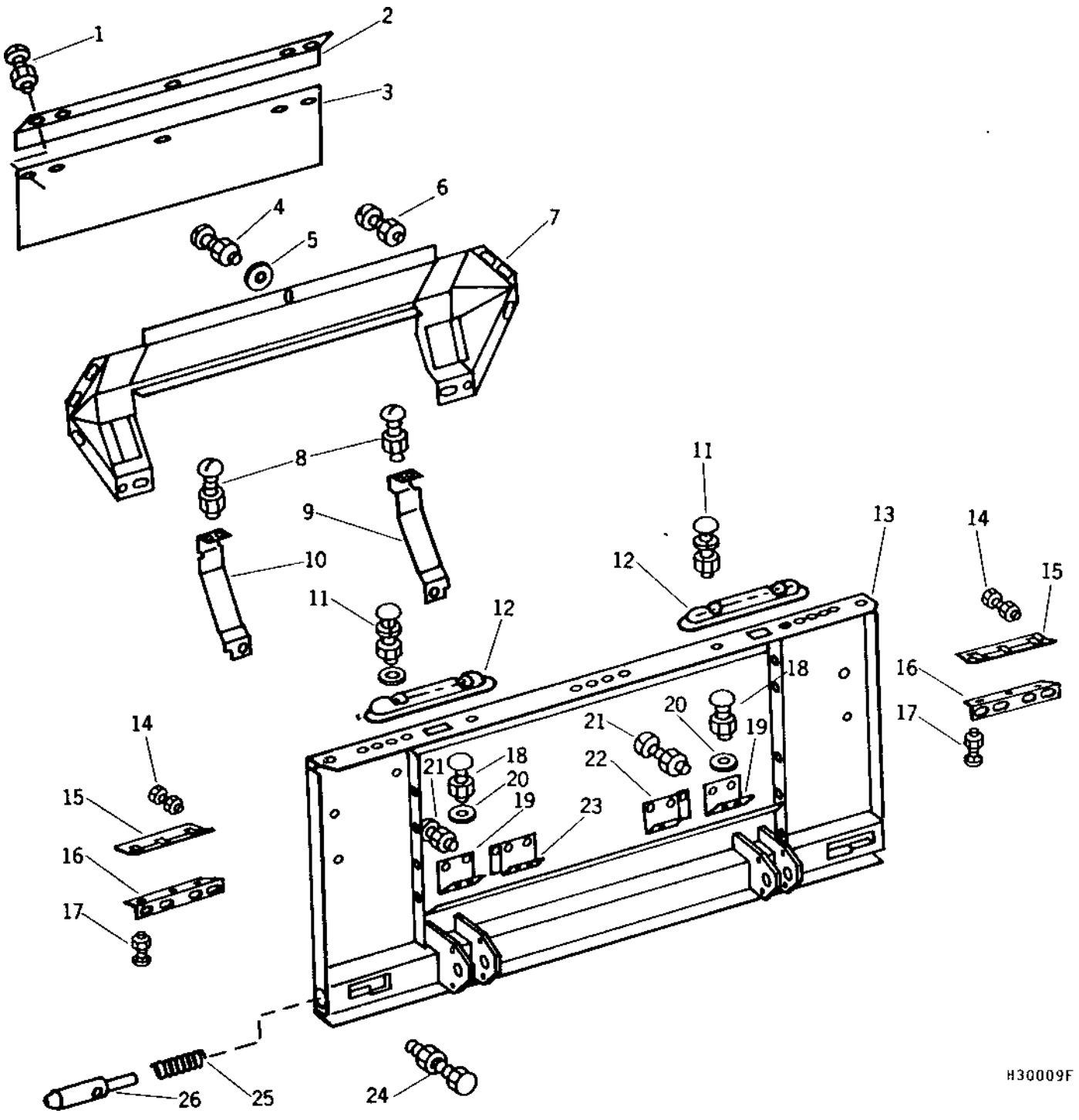
H30101F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	.....	SHIELD	1		(CUT FROM AH89028)
2	H28865	SNAP RING	AR	-403300	(2 USED, VARIABLE DRIVE; 1 USED, FIXED DRIVE)
	H28865	SNAP RING	AR	615101-	(1 USED, FIXED LESS REVERSER)
3	H87725	SHIELD	1		
4	H22039	UNIVERSAL JOINT BEARING	2	-404255	(SUB E62951)
	E62951	UNIVERSAL JOINT BEARING	2		
5	.....	COVER	1		(SUB AH89038)
6	.....	SPRING	1		(SUB AH89038)
7	.....	RETAINER	1		(SUB AH89038)
8	AH89038	QUICK COUPLER	1		
9	H25360	SNAP RING	1		
10	AN102382	CHAIN SPROCKET	1		14 TEETH
11	AN102383	LINK CHAIN	1		
12	N104243	BALL	3		
13	H80926	SNAP RING	1		

FEEDER HOUSE FRONT SHEETS

H30009F -UN-01JAN94

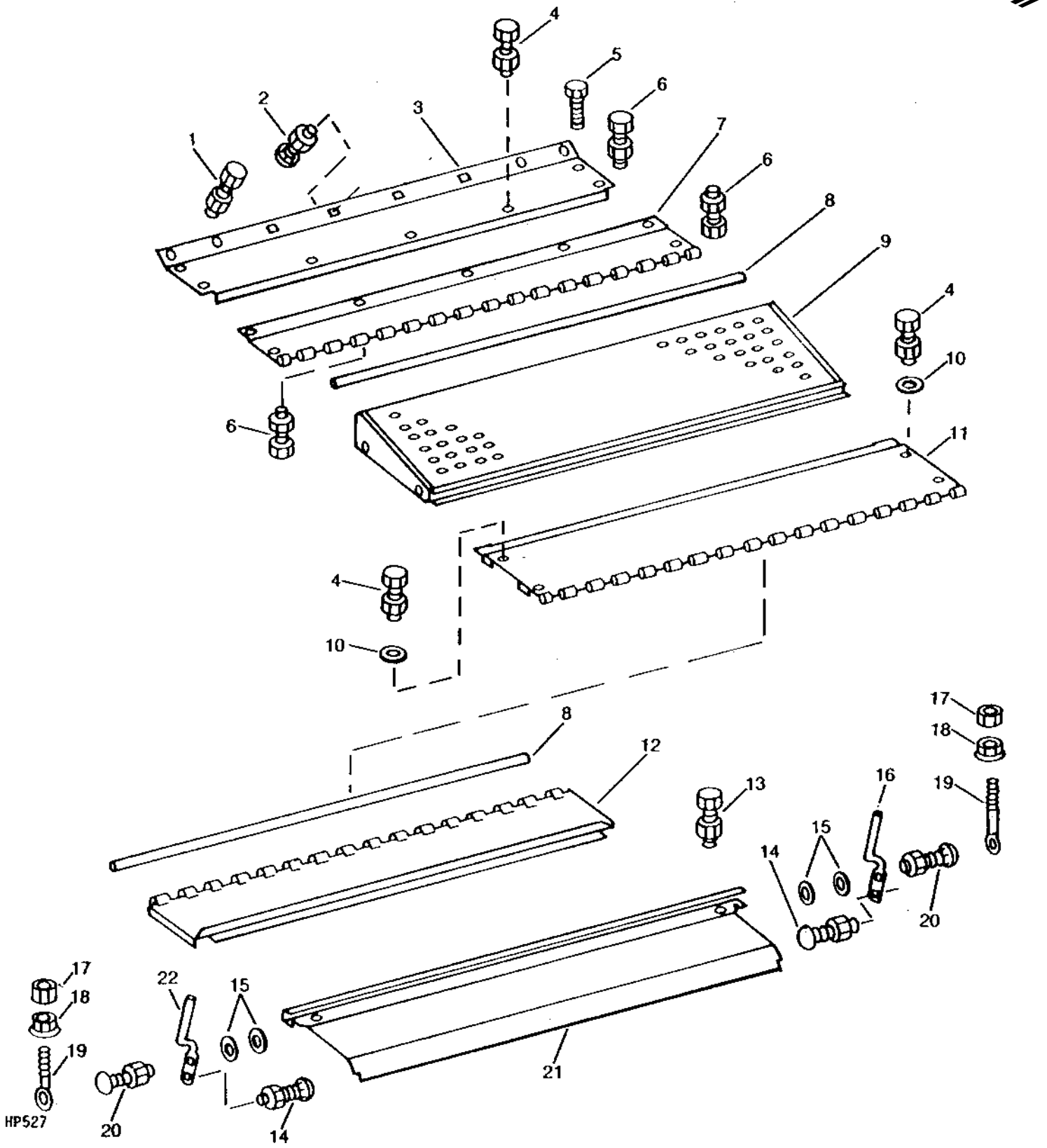


FEEDER HOUSE FRONT SHEETS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	21H1030	SCREW	5		3/8" X 3/4"
	N10215	LOCK NUT	1		
2	H83739	STRIP	1		
3	H83740	DEFLECTOR	1		
4	21H1304	SCREW	7		5/16" X 3/4"
	14H785	NUT	7		5/16"
5	24H1136	WASHER	1		11/32" X 11/16" X 0.065"
6	21H1071	SCREW	6		5/16" X 5/8"
	14H785	NUT	6		5/16"
7	AH84658	SHIELD	1		
8	21H1116	SCREW	8		3/8" X 5/8"
	N10215	LOCK NUT	2	-625100	
9	H83577	EXTENSION	1	-625100	R.H. CONVEYOR SHIELD
10	H83578	EXTENSION	1	-625100	L.H. CONVEYOR SHIELD
11	03H1439	BOLT	4		1/2" X 1-3/4"
	14H1040	NUT	4		1/2"
12	H93556	CLAMP	1		
13	AH95013	SUPPORT	1		FRONT
14	21H1030	SCREW	10		3/8" X 3/4"
	N10215	LOCK NUT	1		
15	H87763	STRIPPER	2		
16	H87764	SUPPORT	2		
17	03H1765	BOLT	6		3/8" X 3/4"
	N10215	LOCK NUT	1		
18	03H1519	BOLT	2		3/8" X 1"
	14H812	NUT	2		3/8"
19	H77575	STRIP	2		
20	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
21	21H1030	SCREW	2	-625100	3/8" X 3/4"
	N10215	LOCK NUT	2	-625100	
22	H85937	EXTENSION	1	-625100	R.H. CLOSURE STRIP
23	H85938	EXTENSION	1	-625100	L.H. CLOSURE STRIP
24	19H2123	CAP SCREW	1		1/2" X 4-1/4"
	14H826	NUT	1		1/2"
25	124424	SPRING	2		
26	H89360	PIN	2		

FEEDER HOUSE TOP SHEETS

HP527 -UN-01JAN94

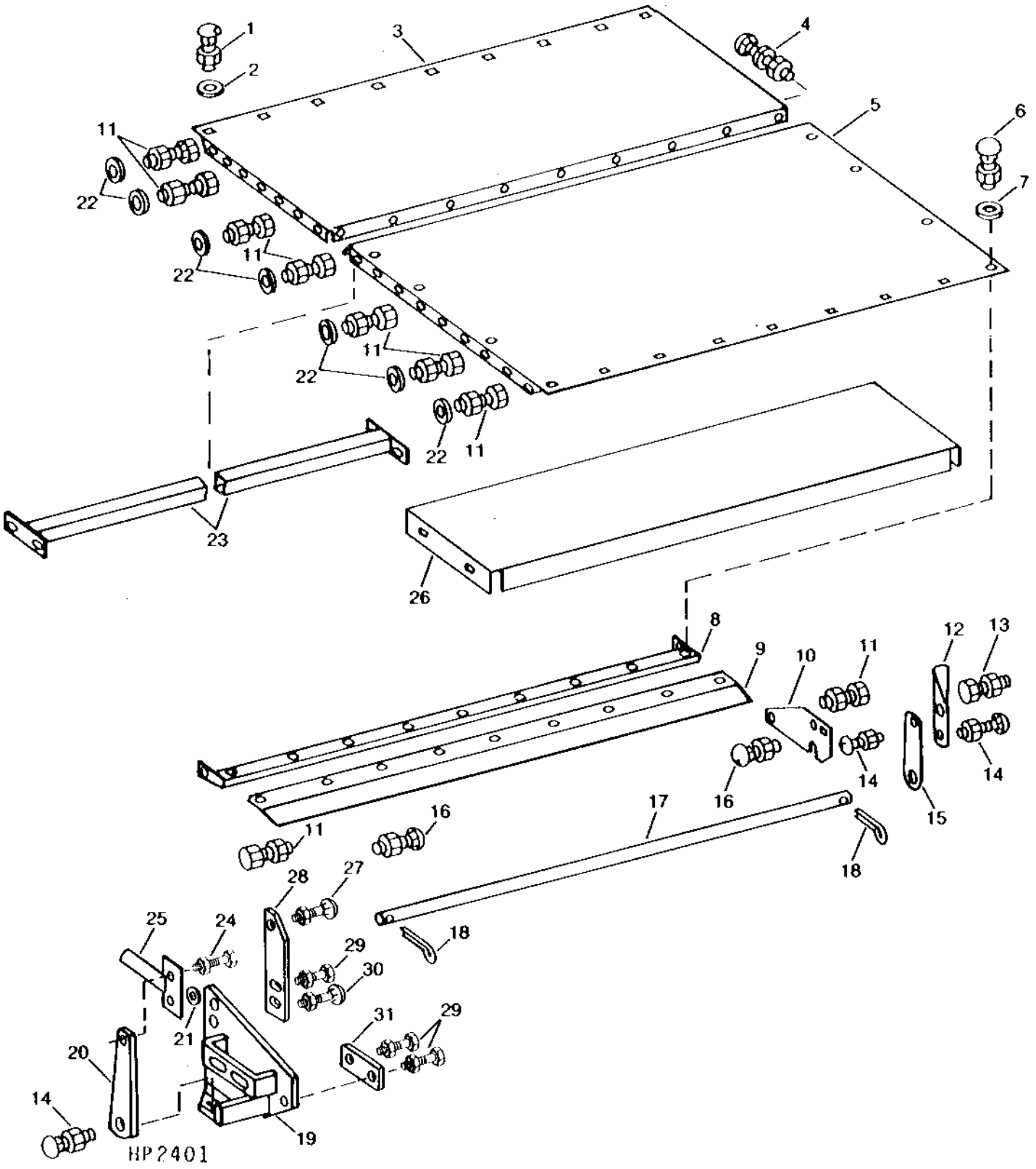


FEEDER HOUSE TOP SHEETS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H1659	BOLT	2		1/2" X 1", (REGULAR)
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
2	10H1026	BOLT	AR		3/8" X 1", (14 USED, REGULAR; 12 USED, LONG)
	14H812	NUT	AR		3/8"
3	H82697	SUPPORT	1		(REGULAR)
4	19H1813	CAP SCREW	3		5/16" X 5/8"
	12H303	LOCK WASHER	3		5/16"
	14H785	NUT	3		5/16"
5	21H1029	SCREW	2	-404255	5/16" X 3/4", (SUB M66314, THIS APPLICATION)
	M66314	SCREW	2		
6	19H1900	CAP SCREW	AR		5/16" X 3/4", (10 USED, REGULAR; 14 USED, LONG)
	14H785	NUT	AR		5/16"
7	H82695	SHEET	1		FRONT, (REGULAR)
	AH100306	SHEET	1		FRONT, (LONG)
8	H76199	PIN	2	-1990	(MAKE FROM H86290) (CUT TO 1100 MM (43") IN LENGTH)
9	AH76272	DOOR	1		
10	24H1136	WASHER	4		11/32" X 11/16" X 0.065"
11	AH76274	SHEET	1		REAR
12	AH77655	DOOR	1		MIDDLE
13	19H2021	CAP SCREW	2		3/8" X 5/8"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
14	03H1524	BOLT	2		5/16" X 1"
	H76696	LOCK NUT	2		
15	24H1136	WASHER	6		11/32" X 11/16" X 0.065"
16	H78624	LEVER	1		R.H.
17	14H611	NUT	2		5/16"
18	N10213	LOCK NUT	2		
19	H76683	EYEBOLT	2		
20	09H1696	BOLT	2		5/16" X 1-1/4"
	H76696	LOCK NUT	2		
21	AH79253	DOOR	1	-551900	REAR
	AH111189	DOOR	1	551901-	REAR
22	H76701	LEVER	1		L.H.
..	AH138737	KIT	1		INCLUDES AH100306 AND H82697

FEEDER HOUSE BOTTOM SHEETS

HP2401 -UN-01JAN94

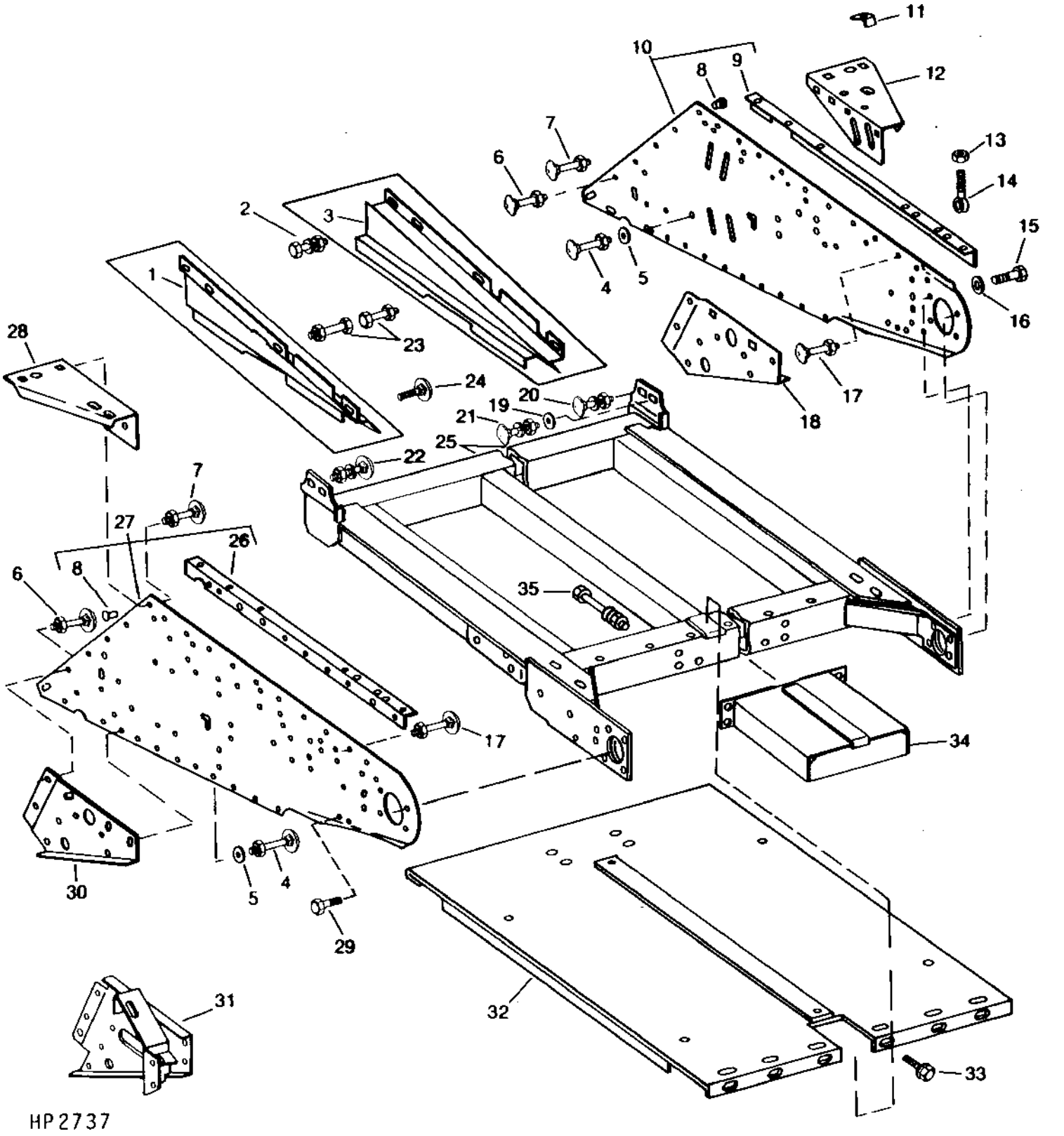


FEEDER HOUSE BOTTOM SHEETS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H1519	BOLT	13		3/8" X 1"
	12H304	LOCK WASHER	13		3/8"
	14H812	NUT	13		3/8"
2	24H1305	WASHER	13		13/32" X 13/16" X 0.065"
3	AH88598	PLATE	1		
4	03H1765	BOLT	9		3/8" X 3/4"
	12H304	LOCK WASHER	9		3/8"
	14H812	NUT	9		3/8"
5	AH83618	SHEET	1		SOLID, (REGULAR FIXED DRIVE AND VARIABLE DRIVE)
	AH83624	SHEET	1		PERFORATED, (REGULAR)
	AH83619	SHEET	1		(LONG)
6	09H1649	BOLT	8		5/16" X 3/4"
	12H303	LOCK WASHER	8		5/16"
	14H785	NUT	8		5/16"
7	24H1136	WASHER	8		11/32" X 11/16" X 0.065"
8	AH80938	REINFORCEMENT	1		
9	H98033	COVER	1		
10	H93170	BRACKET	AR		(2 USED, LONG AND REGULAR FIXED DRIVE; 1 USED, VARIABLE DRIVE)
11	19H1732	CAP SCREW	AR		3/8" X 1-1/4", (22 USED, REGULAR FIXED AND VARIABLE DRIVE; 26 USED, LONG)
	12H304	LOCK WASHER	AR		3/8"
	14H812	NUT	AR		3/8"
12	H76690	HANDLE	1		R.H.
13	19H1900	CAP SCREW	AR		5/16" X 3/4", (1 USED, VARIABLE DRIVE; 2 USED, REGULAR AND LONG FIXED DRIVE)
	14H785	NUT	AR		5/16"
14	21H1226	SCREW	AR		5/16" X 7/8"
	H76696	LOCK NUT	AR		
15	H93166	LATCH	AR		(2 USED, REGULAR AND LONG FIXED DRIVE; 1 USED, VARIABLE DRIVE)
16	03H1463	BOLT	2		3/8" X 3/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
17	H96847	TUBE	1		
18	11H213	COTTER PIN	2		3/16" X 1-3/4"
19	AH101140	SUPPORT	1		(VARIABLE DRIVE)
	AH114397	SUPPORT	1		(SIDEHILL)
20	H98008	LATCH	1		(VARIABLE DRIVE)
21	24H1292	WASHER	1		11/32" X 3/4" X 0.120"
22	24H1305	WASHER	AR		13/32" X 13/16" X 0.065", (20 USED, REGULAR AND VARIABLE DRIVE; 24 USED, LONG)
23	AH78882	REINFORCEMENT	2		(REGULAR FIXED DRIVE AND VARIABLE DRIVE)
24	21H1062	SCREW	2		5/16" X 1"
	H76696	LOCK NUT	2	-551900	
	H76696	LOCK NUT	1	551901-	
25	AH96551	HANDLE	1		L.H. (VARIABLE DRIVE)
26	AH116967	PLATE	2		(SOLID) (EDIBLE BEAN)
27	19H1732	CAP SCREW	2	610301-	3/8" X 1-1/4", (SIDEHILL)
	N10215	LOCK NUT	2	610301-	(SIDEHILL)
28	H100063	STRAP	1	610301-	(SIDEHILL)
29	N10214	SELF-LOCKING SCREW	3	610301-	FLANGED (SIDEHILL)
30	N10214	SELF-LOCKING SCREW	1	610301-	FLANGED (SIDEHILL)
	24H1305	WASHER	1	610301-	13/32" X 13/16" X 0.065", (SIDEHILL)
31	H100064	STRAP	1	610301-	(SIDEHILL)

REGULAR FEEDER HOUSE SIDE SHEETS AND FRAME

HP2737 -UN-01JAN94



REGULAR FEEDER HOUSE SIDE SHEETS AND FRAME - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H83824	SHIELD	1	-551900	L.H.
2	21H1029	SCREW	4		5/16" X 3/4"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
3	H83823	SHIELD	1	-551900	R.H.
4	03H1522	BOLT	2		1/2" X 1-1/4"
	12H301	LOCK WASHER	2		1/2"
5	24H1312	WASHER	2		13/32" X 1-3/8" X 0.105"
6	03H1268	BOLT	8		5/16" X 3/4"
	14H785	NUT	8		5/16"
7	03H1463	BOLT	4		3/8" X 3/4"
	14H812	NUT	4		3/8"
8	16H658	RIVET	16		1/4" X 5/8"
	16H697	RIVET	2		1/4" X 1"
9	H98042	ANGLE	1		R.H.
10	AH95280	SHEET	1	-403300	R.H.
	AH111700	SHEET	1	-610300	R.H. (SUB FOR AH101608 AND AH105292)
	AH117525	SHEET	1	610301-	R.H.
11	H88767	SPACER	1	-403300	
	H102691	SPACER	1	403301-	
12	H102678	BRACE	1		R.H. (SUB FOR H77563)
13	14H1040	NUT	1	-403300	1/2"
	14H1039	NUT	1	403301-	5/8"
14	H25438	EYEBOLT	1	-403300	
	H102690	EYEBOLT	1	403301-	
15	19H1895	CAP SCREW	2	551901-	1/2" X 3/4"
16	24H1111	WASHER	2	551901-	17/32" X 1-1/16" X 0.090"
17	03H1709	BOLT	2		5/16" X 1"
	14H785	NUT	2		5/16"
18	H101717	REINFORCEMENT	1		R.H.
19	24H1111	WASHER	3	-403300	17/32" X 1-1/16" X 0.090"
	24H1371	WASHER	1	403301-	21/32" X 1-3/8" X 0.194"
20	03H1522	BOLT	3	-403300	1/2" X 1-1/4"
	12H301	LOCK WASHER	3	-403300	1/2"
	14H1040	NUT	3	-403300	1/2"
	03H1603	BOLT	1	403301-	5/8" X 2"
	12H294	LOCK WASHER	1	403301-	5/8"
	14H1039	NUT	1	403301-	5/8"
21	03H1439	BOLT	1	-403300	1/2" X 1-3/4"
	12H301	LOCK WASHER	1	-403300	1/2"
	14H1040	NUT	1	-403300	1/2"
	03H1801	BOLT	1	403301-	5/8" X 1-3/4"
	12H294	LOCK WASHER	1	403301-	5/8"
	14H1039	NUT	1	403301-	5/8"
22	03H1522	BOLT	4	-403300	1/2" X 1-1/4"
	14H1040	NUT	4	-403300	1/2"
	03H1801	BOLT	2	403301-	5/8" X 1-3/4"
	12H294	LOCK WASHER	2	403301-	5/8"
	14H1039	NUT	2	403301-	5/8"
23	21H1304	SCREW	8		5/16" X 3/4"
	14H785	NUT	8		5/16"
24	21H1137	SCREW	1	-406767	5/16" X 1-1/4"
	21H1235	SCREW	1	406768-	5/16" X 1-3/4"
25	AH101150	FRAME	1	-551900	(SUB FOR AH96421)
	AH138786	KIT	1	551901-	(INCLUDES AH124956 AND AH123769)
26	H98043	ANGLE	1		L.H.
27	AH117526	SHEET	1		L.H.(INCLUDED IN AH138742) (SUB FOR AH91750, AH102726, AH105293 AND AH111701)
28	H102713	BRACE	1		L.H.(INCLUDED IN AH138742) (SUB FOR H77538)
29	19H1792	CAP SCREW	2	551901-	1/2" X 1"
30	H101718	REINFORCEMENT	1	-502550	L.H. (FIXED DRIVE)
	AH96138	SUPPORT	1	502551-	L.H. (FIXED DRIVE)
	H101718	REINFORCEMENT	1	615101-	(FIXED LESS REVERSER)
31	AH96138	SUPPORT	1		L.H. (VARIABLE DRIVE)
32	AH94031	SHEET	1	-551900	FALSE BOTTOM, (REGULAR)
	AH111179	BOTTOM	1	551901-620100	FALSE BOTTOM (REGULAR) (SUB AH124951)
	AH124951	BOTTOM	1	620101-	(FALSE BOTTOM) (REGULAR)
33	H65108	SCREW	6		SELF-TAPPING
34	AH123769	BOTTOM	1	551901-	(BOTTOM SHEET) (DEALER INSTALLED) (ORDER AH138786 KIT0
35	12H304	LOCK WASHER	6	551901-	3/8"
	14H812	NUT	6	551901-	3/8"
	19H2205	CAP SCREW	6	551901-	3/8" X 6"
	24H1305	WASHER	4	551901-	13/32" X 13/16" X 0.065"

LONG FEEDER HOUSE SIDE SHEETS AND FRAME

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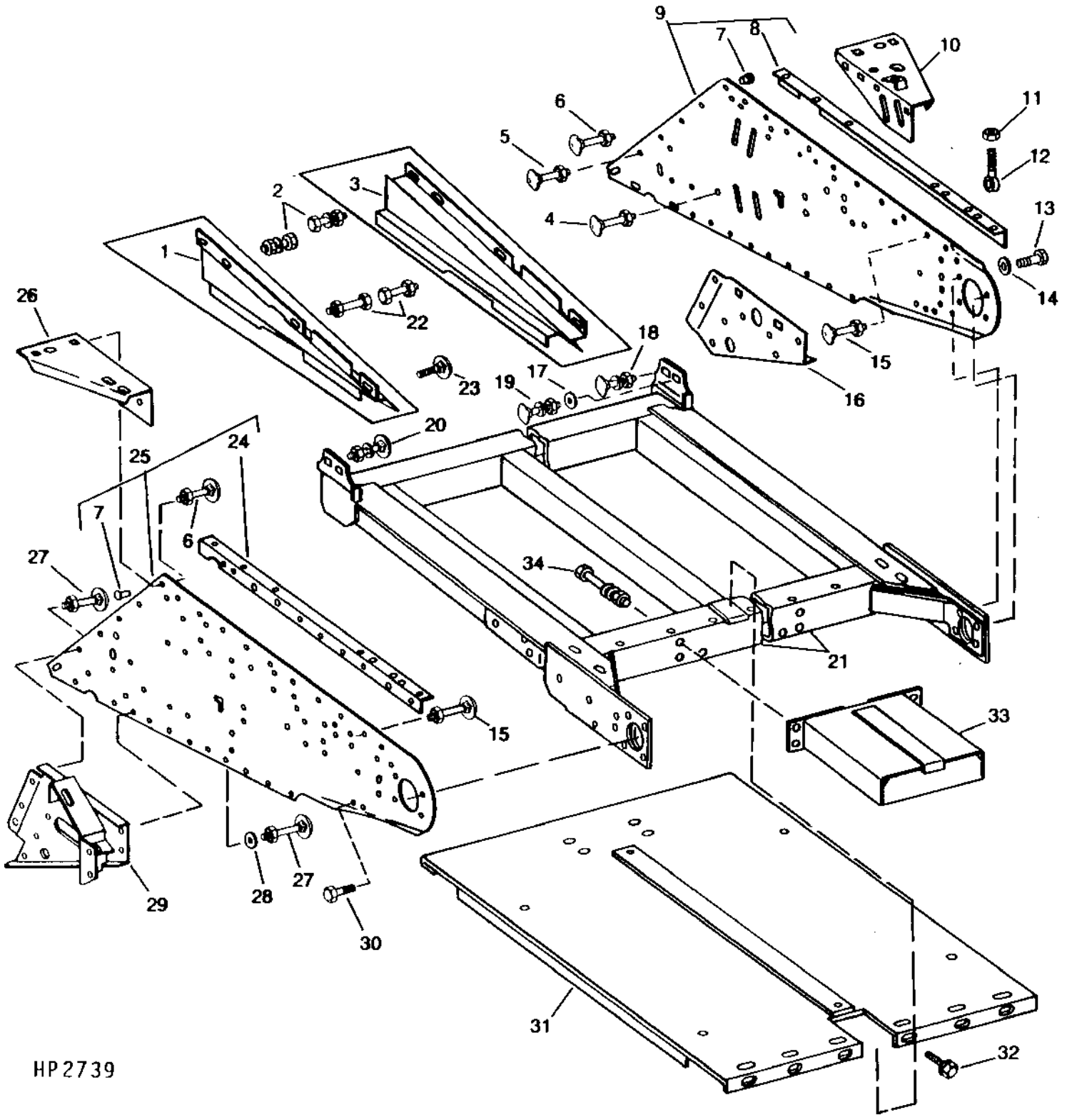


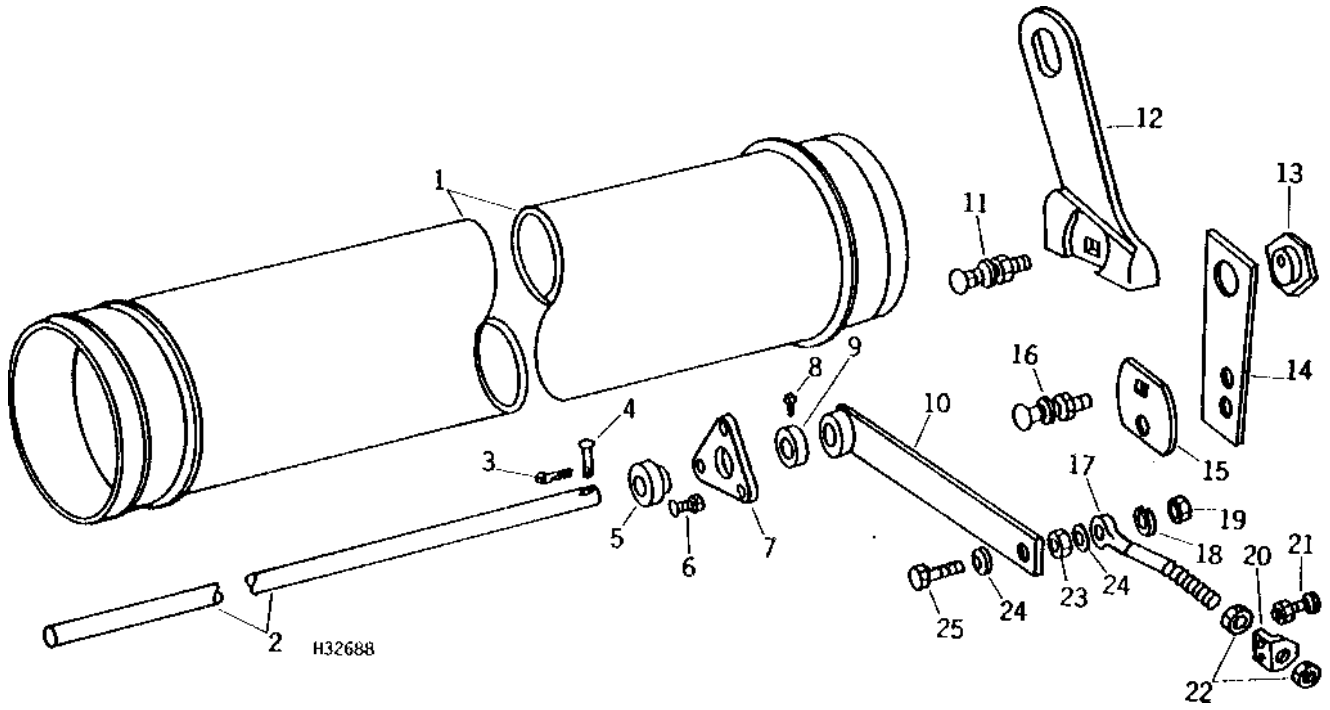
THIS PARTS LISTING IS CONTINUED

LONG FEEDER HOUSE SIDE SHEETS AND FRAME - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H83826	SHIELD	1	-551900	INNER, L.H.
2	21H1030	SCREW	7		3/8" X 3/4"
	12H304	LOCK WASHER	7		3/8"
	14H812	NUT	7		3/8"
3	H83825	SHIELD	1	-551900	INNER, R.H.
4	03H1463	BOLT	4		3/8" X 3/4"
	14H812	NUT	4		3/8"
5	03H1268	BOLT	8		5/16" X 3/4"
	14H785	NUT	8		5/16"
6	03H1519	BOLT	8		3/8" X 1"
	14H812	NUT	8		3/8"
7	16H658	RIVET	16		1/4" X 5/8"
	16H697	RIVET	2		1/4" X 1"
8	H98624	ANGLE	1		R.H.
9	AH97090	SHEET	1	-403300	R.H.
	AH111975	SHEET	1	-610300	(SUB FOR AH101609 AND AH105294)
	AH117527	SHEET	1	610301-	R.H.
10	AH102708	BRACE	1		R.H. (SUB FOR AH84982)
11	14H1040	NUT	1		1/2"
12	H79822	EYEBOLT	1	-403300	
	H102689	EYEBOLT	1	403301-	
13	19H1895	CAP SCREW	2	551901-	1/2" X 3/4"
14	24H1111	WASHER	2	551901-	17/32" X 1-1/16" X 0.090"
15	03H1709	BOLT	2		5/16" X 1"
	14H785	NUT	2		5/16"
16	H92192	REINFORCEMENT	1		R.H.
17	24H1111	WASHER	3	-403300	17/32" X 1-1/16" X 0.090"
	24H1371	WASHER	1	403301-	21/32" X 1-3/8" X 0.194"
18	03H1522	BOLT	3	-403300	1/2" X 1-1/4"
	12H301	LOCK WASHER	3	-403300	1/2"
	14H1040	NUT	3	-403300	1/2"
	03H1603	BOLT	1	403301-	5/8" X 2"
	12H294	LOCK WASHER	1	403301-	5/8"
	14H1039	NUT	1	403301-	5/8"
19	03H1439	BOLT	1	-403300	1/2" X 1-3/4"
	12H301	LOCK WASHER	1	-403300	1/2"
	14H1040	NUT	1	-403300	1/2"
	03H1801	BOLT	1	403301-	5/8" X 1-3/4"
	12H294	LOCK WASHER	1	403301-	5/8"
	14H1039	NUT	1	403301-	5/8"
20	03H1522	BOLT	4	-403300	1/2" X 1-1/4"
	12H301	LOCK WASHER	4	-403300	1/2"
	14H1040	NUT	4	-403300	1/2"
	03H1801	BOLT	2	403301-	5/8" X 1-3/4"
	12H294	LOCK WASHER	2	403301-	5/8"
	14H1039	NUT	2	403301-	5/8"
21	AH101151	FRAME	1	-551900	(SUB FOR AH96478) (SUB AH138787)
	AH124958	FRAME	1	551901-	
22	21H1304	SCREW	8		5/16" X 3/4"
	14H785	NUT	8		5/16"
23	21H1030	SCREW	1	-456060	3/8" X 3/4"
	21H1139	SCREW	1	456061-	3/8" X 1-1/4"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
24	H98625	ANGLE	1		
25	AH111976	SHEET	1	-610300	(SUB FOR AH97091, AH102729 AND AH105295)
	AH117528	SHEET	1	610301-	L.H.
26	H102679	BRACE	1		L.H. (SUB FOR H79824)
27	19H1731	CAP SCREW	12		3/8" X 1"
	14H812	NUT	12		3/8"
28	24H1305	WASHER	12		13/32" X 13/16" X 0.065"
29	H92193	REINFORCEMENT	1	-403300	L.H. (NO LONGER AVAILABLE)
	AH96406	SUPPORT	1	403301-	L.H. GEAR CASE
30	19H1792	CAP SCREW	2	551901-	1/2" X 1"
31	AH94032	SHEET	1	-551900	FALSE BOTTOM
	AH124953	BOTTOM	1		FALSE BOTTOM, (SUB FOR AH111639)
32	H65108	SCREW	6		SELF-TAPPING
33	AH123769	BOTTOM	1	551901-	(BOTTOM SHEET)(INCLUDED IN AH138787)
34	12H304	LOCK WASHER	6	551901-	3/8"
	14H812	NUT	6	551901-	3/8"
	19H2205	CAP SCREW	6	551901-	3/8" X 6"
	24H1305	WASHER	4	551901-	13/32" X 13/16" X 0.065"

FEEDER CONVEYOR IDLER SHAFT AND FEEDER DRUM

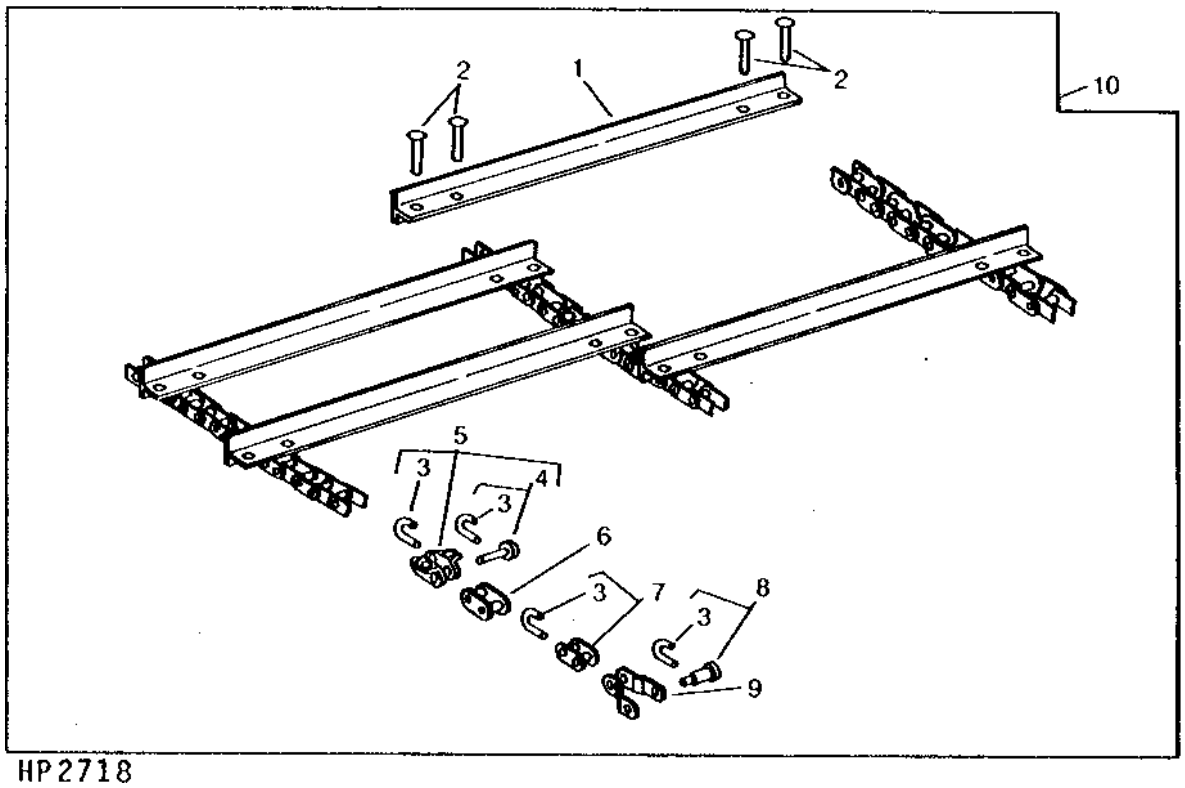
H32688 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH84645	DRUM	1		
2	H76631	PIN	1		
3	11H211	COTTER PIN	2		1/8" X 3/4"
4	H81710	PIN	2		
5	JD8665	BALL BEARING	2		
6	03H1500	BOLT	6		3/8" X 1"
	14H812	NUT	6		3/8"
7	H80806	HOUSING	2		
8	22H897	SET SCREW	2		1/4" X 1/4"
9	JD8554	ECCENTRIC LOCKING COLLAR	2		
10	AH116698	ARM	2		(SUB FOR AH79728)
11	03H1439	BOLT	2		1/2" X 1-3/4", (REGULAR)
	03H1439	BOLT	2		1/2" X 1-3/4", (LONG)
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
12	H84945	STOP	1		R.H. (REGULAR AND LONG)
	H84946	STOP	1		L.H. (REGULAR AND LONG)
13	H97322	CAM	2		
14	H84942	PLATE	2		
15	H84944	STOP	2		
16	H84943	BOLT	2		
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
17	H76694	EYEBOLT	2	-404255	
	H76694	EYEBOLT	1	404256-610300	(SUB H118582, THIS APPLICATION)
	H118582	EYEBOLT	1		R.H.
	H104590	EYEBOLT	1	404256-	L.H.
18	12H301	LOCK WASHER	2		1/2"
19	H32811	LOCK NUT	2	404256-	
20	H81074	CLIP	2	-610300	(SUB AH96641, THIS APPLICATION)
	AH96641	BRACKET	2		
21	03H1540	BOLT	4	-610300	5/16" X 3/4"
	03H1709	BOLT	3	610301-	5/16" X 1"
	24H1293	WASHER	3	610301-	11/32" X 1-1/16" X 0.120"
	14H785	NUT	4		5/16"
22	14H1039	NUT	4		5/8"
23	H81277	BUSHING	2		
24	24H1162	WASHER	4		17/32" X 1-1/4" X 0.060"
25	H31381	BOLT	2		

FEEDER CONVEYOR CHAIN

HP2718 -UN-01JAN94

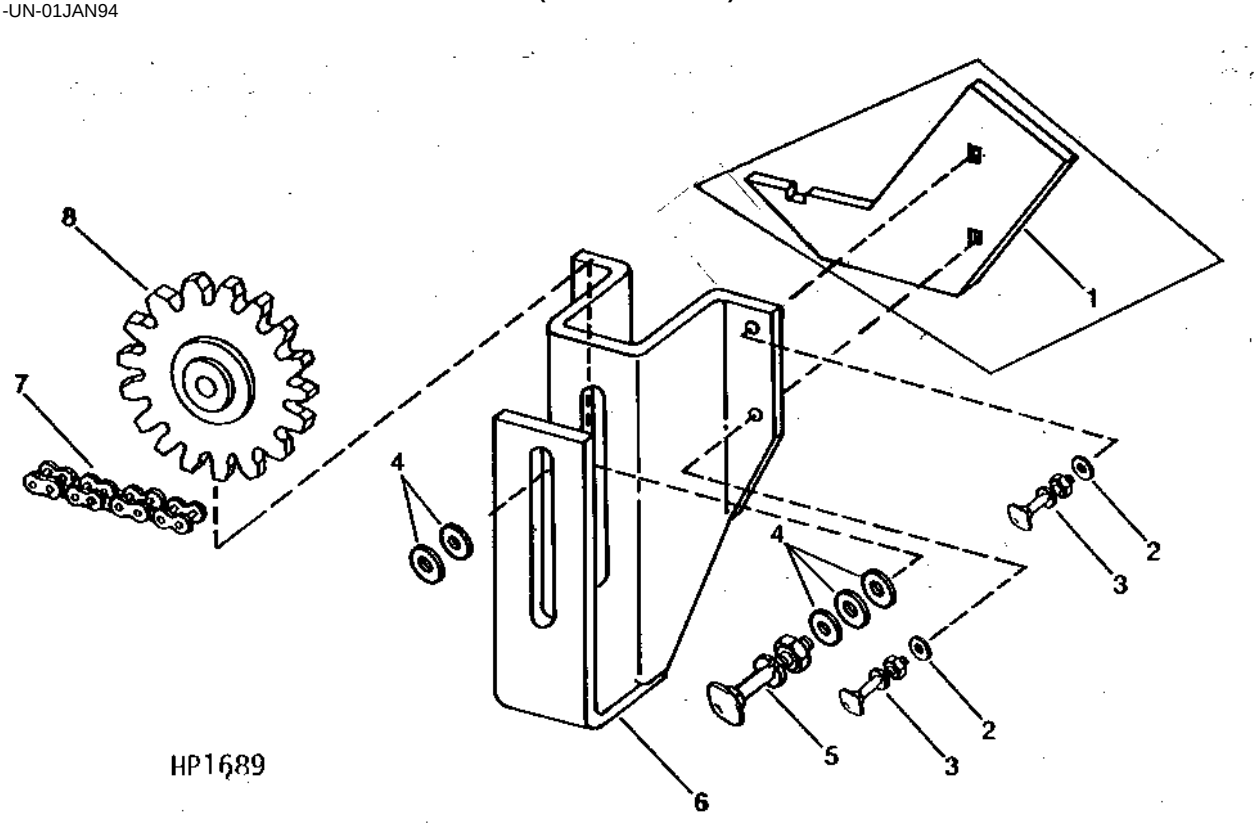


HP2718

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H85895	SLAT	42	-452500	(5/16" RIVET) (REGULAR)
	H97648	SLAT	28	452501-552715	(5/16" RIVET) (REGULAR)
	H85895	SLAT	28	552716-	(5/16" RIVET) (REGULAR)
	H85895	SLAT	51	-452500	(5/16" RIVET) (LONG) (RICE)
	H97648	SLAT	34	452501-552715	(5/16" RIVET) (LONG) (RICE)
	H85895	SLAT	34	552716-	(5/16" RIVET) (LONG)
	H85895	SLAT	42	615381-	(5/16" RIVET) (REGULAR)
	H85895	SLAT	51	615381-	(5/16" RIVET) (LONG)
2	16H1083	RIVET	AR		5/16" X 5/8", (REGULAR AND LONG) (4 USED PER SLAT)
3	H84026	HOOK	1		
4	AC14974	PIN	1	-452500	
5	AH83426	CHAIN LINK	1	-452500	(5/16" RIVET) ATTACHMENT
	AH110740	CHAIN LINK	1	452501-552715	ATTACHMENT
	AH83426	CHAIN LINK	1	552716-	ATTACHMENT
6	C10232	LINK	1		ROLLER
7	AH84241	LINK CHAIN	1	-1990	COUPLER, (SUB AH137630)
	AH137630	CHAIN LINK	1		
8	AC11779	PIN	1		
9	C10233	CHAIN LINK	1		OFFSET
10	AH86862	CONVEYOR	1	-452500	(42 SLATS) (SUB AH96296)
	AH96296	CONVEYOR	1	-552715	(28 SLATS) (REGULAR) (SUB AH112323)
	AH112323	CONVEYOR	1	-610300	(28 SLATS) (REGULAR) (SUB AH116713, (3) AH137630 AND (3) C10233)
	AH116713	CONVEYOR	1	-615380	(28 SLATS) (REGULAR) (WIDE-SPACED)
	AH123450	CONVEYOR	1	615381-	(42 SLATS) (REGULAR) (CLOSED-SPACED) (85 LINKS)
	AH116713	CONVEYOR	1		(28 SLATS) (REGULAR) (WIDE-SPACED)
	AH86863	CONVEYOR	1	-452500	(51 SLATS) (LONG) (SUB AH96297)
	AH96297	CONVEYOR	1	-552715	(34 SLATS) (LONG)
	AH112324	CONVEYOR	1	552716-610300	(34 SLATS) (LONG) (SUB AH116714, (3) AH137630 AND (3) C10233)
	AH116714	CONVEYOR	1	-615380	(34 SLATS) (LONG) (WIDE-SPACED)
	AH123535	CONVEYOR	1	615381-	(51 SLATS) (LONG) (CLOSED-SPACED) (103 LINKS)
	AH116714	CONVEYOR	1		(34 SLATS) (LONG) (WIDE-SPACED)

FEEDER CONVEYOR DRIVE CHAIN, IDLER, AND BRACKET (VARIABLE DRIVE)

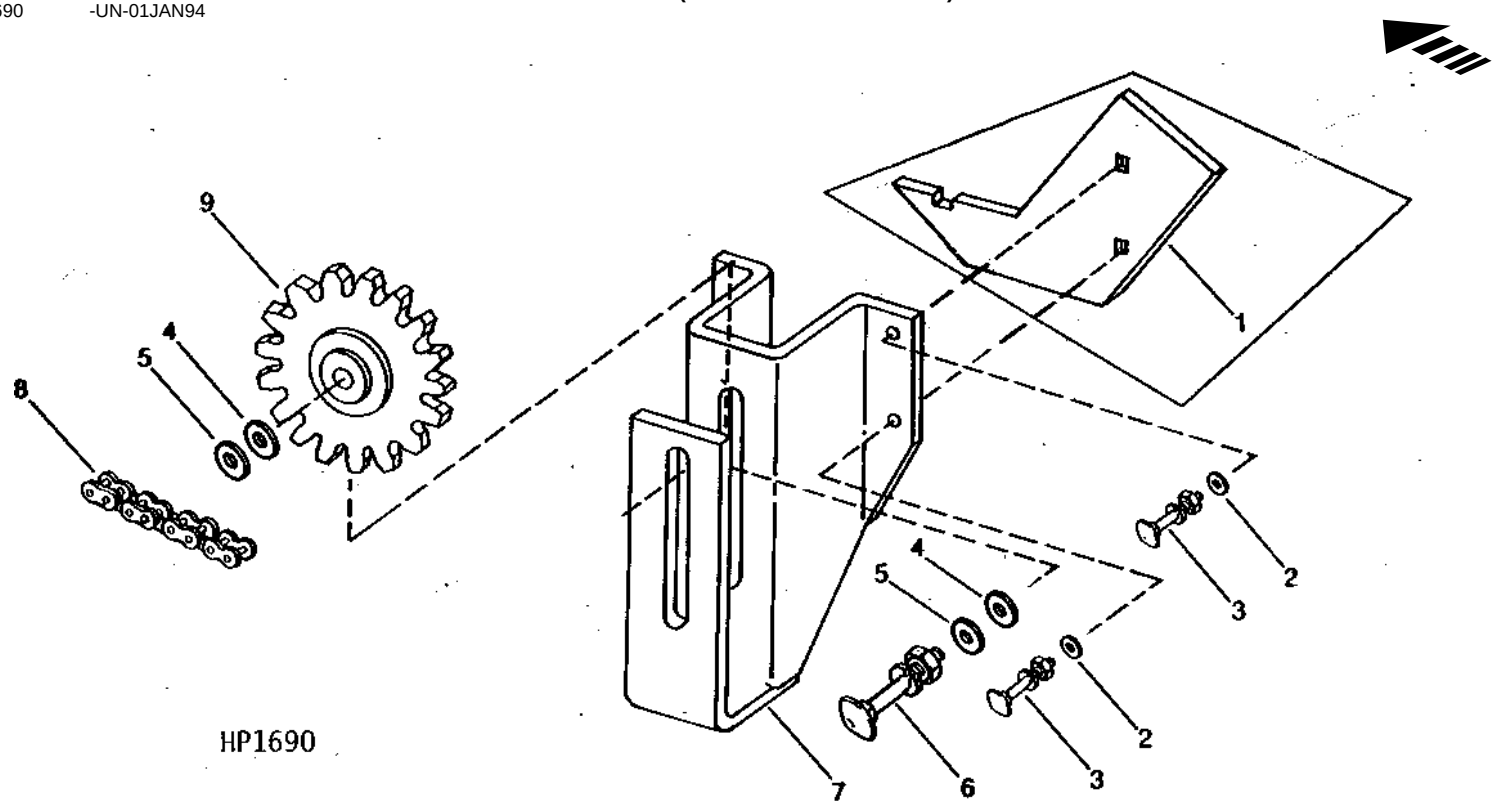
HP1689 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H99037	PLATE	1	-551900	TIGHTENER
2	24H1305	WASHER	3	551901-	13/32" X 13/16" X 0.065"
3	03H1500	BOLT	3	-551900	3/8" X 1"
	12H304	LOCK WASHER	3	-551900	3/8"
	14H812	NUT	3	-551900	3/8"
	19H1731	CAP SCREW	3	551901-	3/8" X 1"
	12H304	LOCK WASHER	3	551901-	3/8"
	14H812	NUT	3	551901-	3/8"
4	24H1850	WASHER	5	-502550	17/32" X 1-1/4" X 0.180"
	H87121	SPACER	2	502551-	
5	03H2114	BOLT	1		1/2" X 2-3/4"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
6	AH96759	BRACKET	1		
7	.....	LINK CHAIN	1	-502550	ROLLER, TYPE 50, .625 MM (5/8") REGULAR PITCH, 223 LINKS, (ASSEMBLE FROM (4) AP6093H, (2) AP6095H, P20350, P20351 AND P20352)
	.....	LINK CHAIN	1	502551-	ROLLER, TYPE 60, 19 MM (3/4") PITCH, 189 LINKS, (ASSEMBLE FROM (3) AB1288H, AB1289H, AB1290H, (2) B5234H, (2) B5235H AND AN151830)
8	AH98176	CHAIN SPROCKET	1	-502550	17 TEETH
	AN31211	CHAIN SPROCKET	1	502551-	15 TEETH

FEEDER CONVEYOR DRIVE CHAIN, IDLER, AND BRACKET
LONG FIXED (SERIAL NO. -)
REGULAR FIXED (SERIAL NO. 502551-)

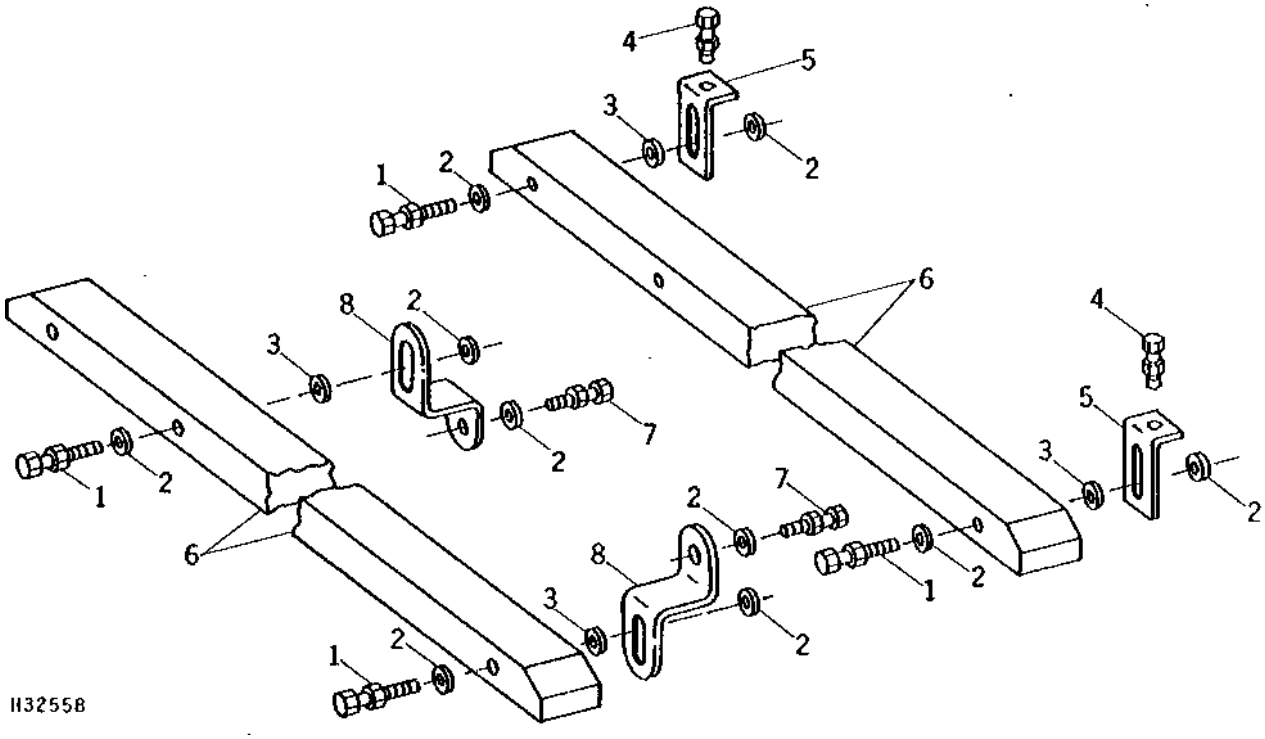
HP1690 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H99037	PLATE	1	-551900	TIGHTENER
2	24H1305	WASHER	3	551901-	13/32" X 13/16" X 0.065"
3	03H1500	BOLT	3	-551900	3/8" X 1"
	12H304	LOCK WASHER	3	-551900	3/8"
	14H812	NUT	3	-551900	3/8"
	19H1731	CAP SCREW	3	551901-	3/8" X 1"
	12H304	LOCK WASHER	3	551901-	3/8"
	14H812	NUT	3	551901-	3/8"
4	H87121	SPACER	2		
5	24H1111	WASHER	2		17/32" X 1-1/16" X 0.090"
6	03H1503	BOLT	1		1/2" X 2-1/2"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
7	AH96759	BRACKET	1		
8	.....	LINK CHAIN	1		ROLLER, TYPE 60, 19 MM (3/4") PITCH, 225 LINKS (LONG) (ASSEMBLE FROM (4) AB1288H AND AB1289H)
	.....	LINK CHAIN	1		ROLLER, TYPE 60, 19 MM (3/4") PITCH, 189 LINKS (REGULAR) (ASSEMBLE FROM (3) AB1288H, AB1289H, AB1290H, (2) B5234H, (2) B5235H AND AN151830)
9	AN31211	CHAIN SPROCKET	1		15 TEETH

FEEDER CONVEYOR DRIVE CHAIN GUIDES
REGULAR FIXED (SERIAL NO. 502551-)
LONG FIXED (SERIAL NO. -)

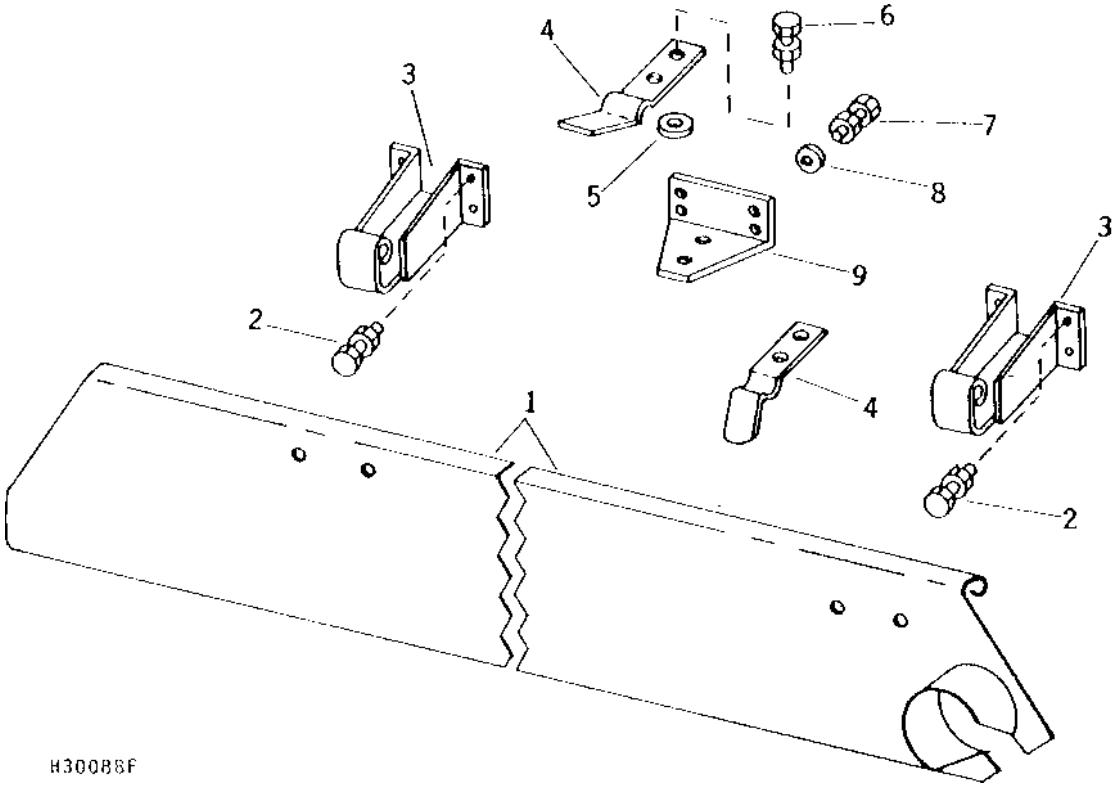
H32558 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H2128	CAP SCREW	AR		3/8" X 3", (4 USED, VARIABLE DRIVE; 6 USED, LONG)
	12H304	LOCK WASHER	AR		3/8"
	14H812	NUT	AR		3/8"
2	24H1305	WASHER	AR		13/32" X 13/16" X 0.065", (10 USED, VARIABLE DRIVE; 16 USED, LONG)
3	24H1308	WASHER	AR		13/32" X 1" X 0.134", (4 USED, VARIABLE DRIVE; 6 USED, LONG)
4	19H2284	CAP SCREW	2		3/8" X 7/8"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
5	H80843	ANGLE	2		UPPER
6	H95464	GUIDE	2		(VARIABLE AND FIXED DRIVE)
	H95443	GUIDE	2		(LONG)
7	19H1732	CAP SCREW	AR		3/8" X 1-1/4", (2 USED, VARIABLE DRIVE; 4 USED, LONG)
	12H304	LOCK WASHER	AR		3/8"
	14H812	NUT	AR		3/8"
8	H82530	BRACKET	2		LOWER

FEEDER HOUSE SHIELD (RIGHT-HAND)
REGULAR (SERIAL NO. -)
LONG (SERIAL NO. 403301-)

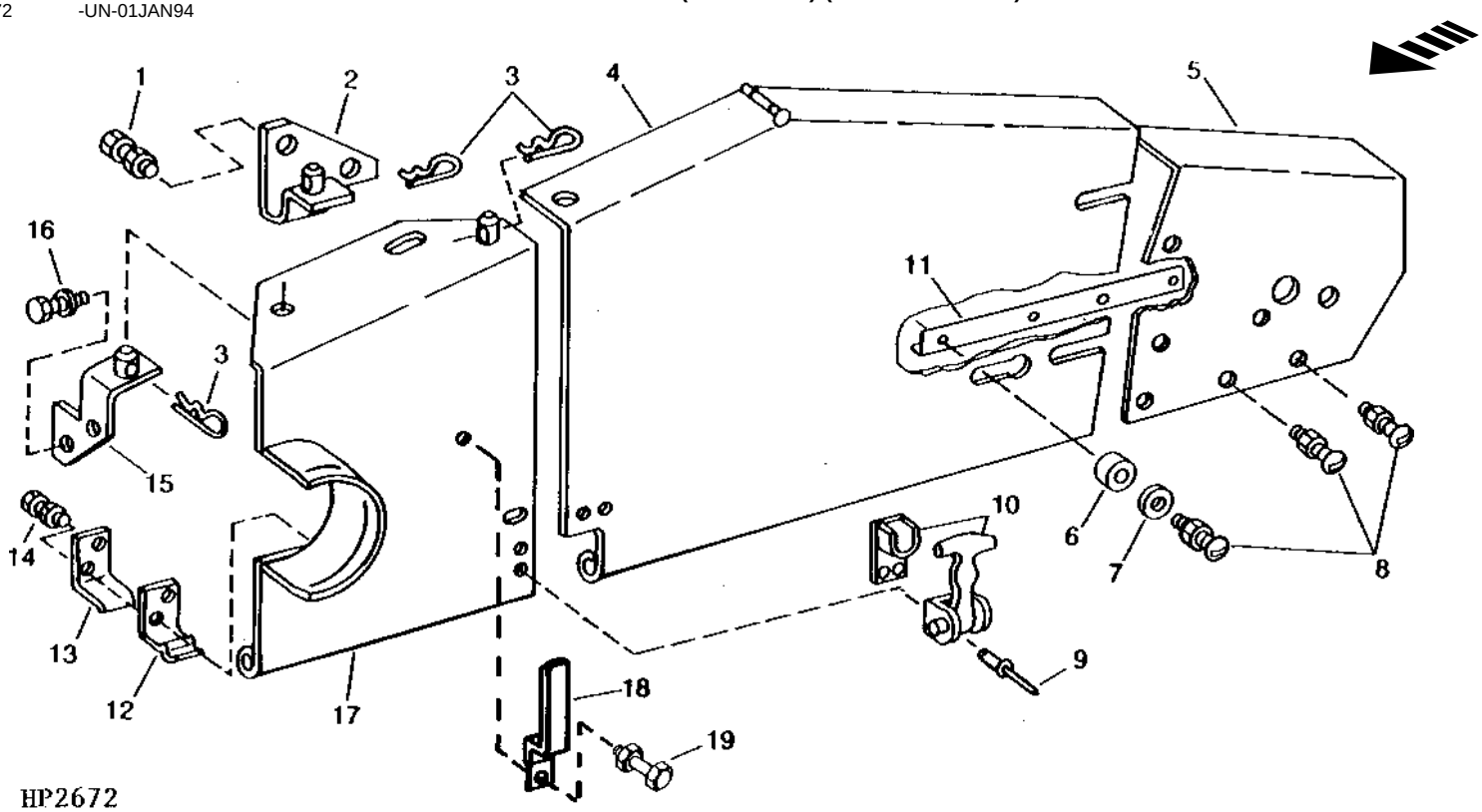
H30088F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH98891	SHIELD	1	-610300	(VARIABLE AND FIXED DRIVE)
	AH115249	SHIELD	1	610301-	(VARIABLE AND FIXED DRIVE)
	AH94171	SHIELD	1		(LONG)
2	03H1268	BOLT	4		5/16" X 3/4"
	14H785	NUT	4		5/16"
3	H88055	BRACKET	2		
4	H78884	LATCH	2		
5	24H1136	WASHER	1		11/32" X 11/16" X 0.065"
6	19H1900	CAP SCREW	2		5/16" X 3/4"
	14H785	NUT	2		5/16"
7	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	14H812	NUT	2		3/8"
8	24H1305	WASHER	4		13/32" X 13/16" X 0.065"
9	H88057	BRACKET	1		(VARIABLE AND FIXED DRIVE)
	H95442	BRACKET	1		(LONG)

FEEDER HOUSE SHIELDS (LEFT-HAND) (VARIABLE DRIVE)

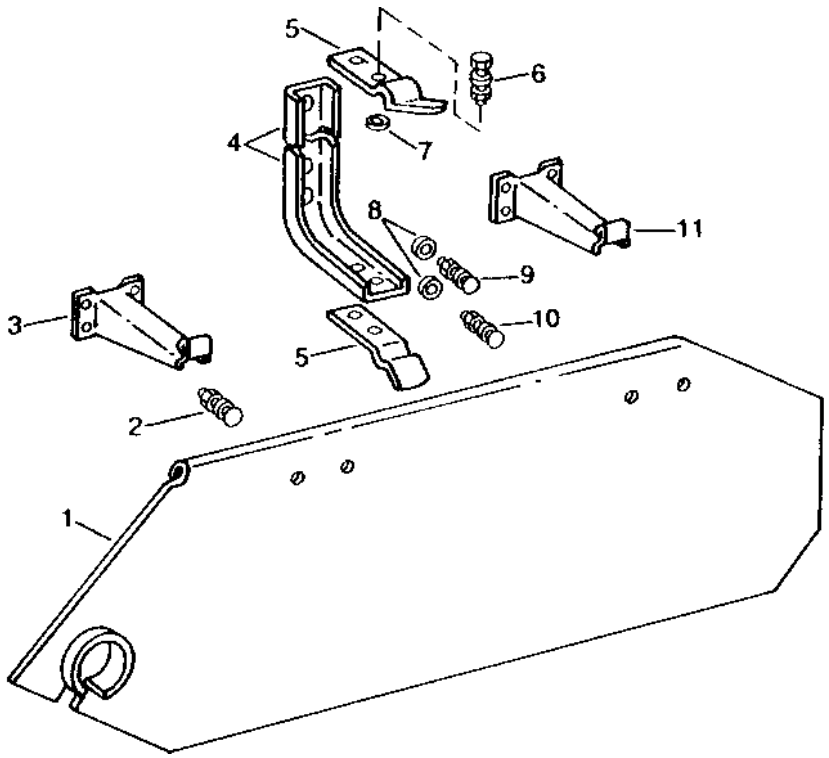
HP2672 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H1801	BOLT	2		5/8" X 1-3/4"
	12H294	LOCK WASHER	2		5/8"
	14H1039	NUT	2		5/8"
2	AH97997	BRACKET	1		
3	A3581R	SPRING LOCKING PIN	1		
4	AH96470	SHIELD	1	-357836	(SUB AH102395)
	AH102395	SHIELD	1		MIDDLE
5	AH99662	SHIELD	1	-354740	(SUB AH102394)
	AH102394	SHIELD	1		
6	H63988	WASHER	1	-354740	
	T12898	WASHER	1	354741-	
7	24H1224	WASHER	1		11/32" X 1" X 1/16"
8	21H1075	SCREW	3		5/16" X 1"
	N10213	LOCK NUT	3		
9	21H1019	SCREW	2	-456060	0.190" X 1/2"
	12H246	LOCK WASHER	2	-456060	0.190"
	14H778	NUT	2	-456060	0.190"
	H85233	RIVET	4	456061-	
10	AH96473	LATCH	1		
11	H102352	SUPPORT	1	354741-	(32" TIRES) (RICE)
12	H97912	LATCH	1		(INCLUDED IN AH138794 KIT)
13	H97911	BRACKET	1		(INCLUDED IN AH138794 KIT)
14	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	N10215	LOCK NUT	1		
15	AH96471	BRACKET	1		(INCLUDED IN AH138794 KIT)
16	19H1936	CAP SCREW	2		3/8" X 3/4"
	12H304	LOCK WASHER	2		3/8"
17	AH138793	KIT	1		FRONT, (SUB FOR AH96469, AH108422, AH110184 OR AH114779)
18	AH78124	CLIP	AR		(2 ON LEVEL LAND;1 ON SIDEHILL)
19	21H1069	SCREW	AR		3/8" X 1", (2 ON LEVEL LAND;1 ON SIDEHILL)
	12H304	LOCK WASHER	AR		3/8", (2 ON LEVEL LAND;1 ON SIDEHILL)
	14H812	NUT	AR		3/8", (2 ON LEVEL LAND;1 ON SIDEHILL)

FEEDER HOUSE SHIELD (LEFT-HAND)(REGULAR FIXED LESS REVERSER)
(SERIAL NO. -502550)
(SERIAL NO. 615101-)

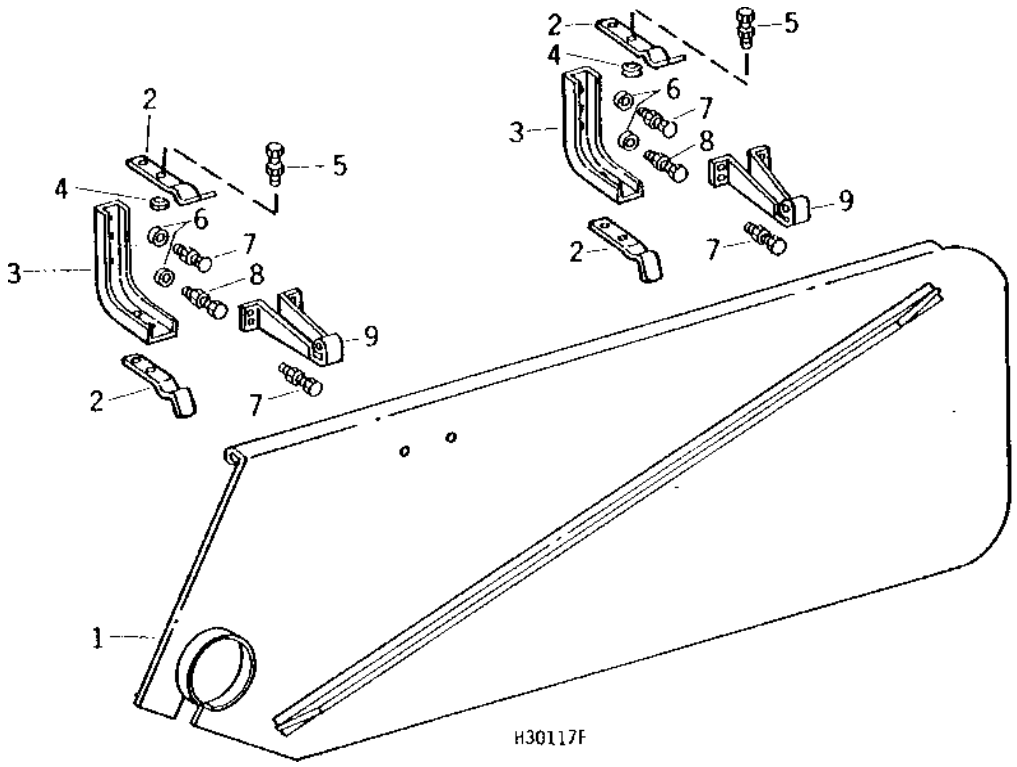
HP1209 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH114776	SHIELD	1		(SUB FOR AH94460)
2	03H1463	BOLT	6		3/8" X 3/4"
	14H812	NUT	6		3/8"
3	H83776	BRACKET	1		FRONT(INCLUDED IN AH138749 KIT)
4	H82521	BRACKET	1		LATCH(INCLUDED IN AH138749 KIT)
5	H78884	LATCH	2		
6	19H1900	CAP SCREW	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
7	24H1136	WASHER	1		11/32" X 11/16" X 0.065"
8	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
9	03H1558	BOLT	1		3/8" X 1-1/2"
	14H812	NUT	1		3/8"
10	19H1731	CAP SCREW	1		3/8" X 1"
	14H812	NUT	1		3/8"
11	H78880	BRACKET	1		REAR(INCLUDED IN AH138749 KIT)

FEEDER HOUSE SHIELD (LEFT-HAND) (LONG FEEDER HOUSE)
(SERIAL NO. -403300)

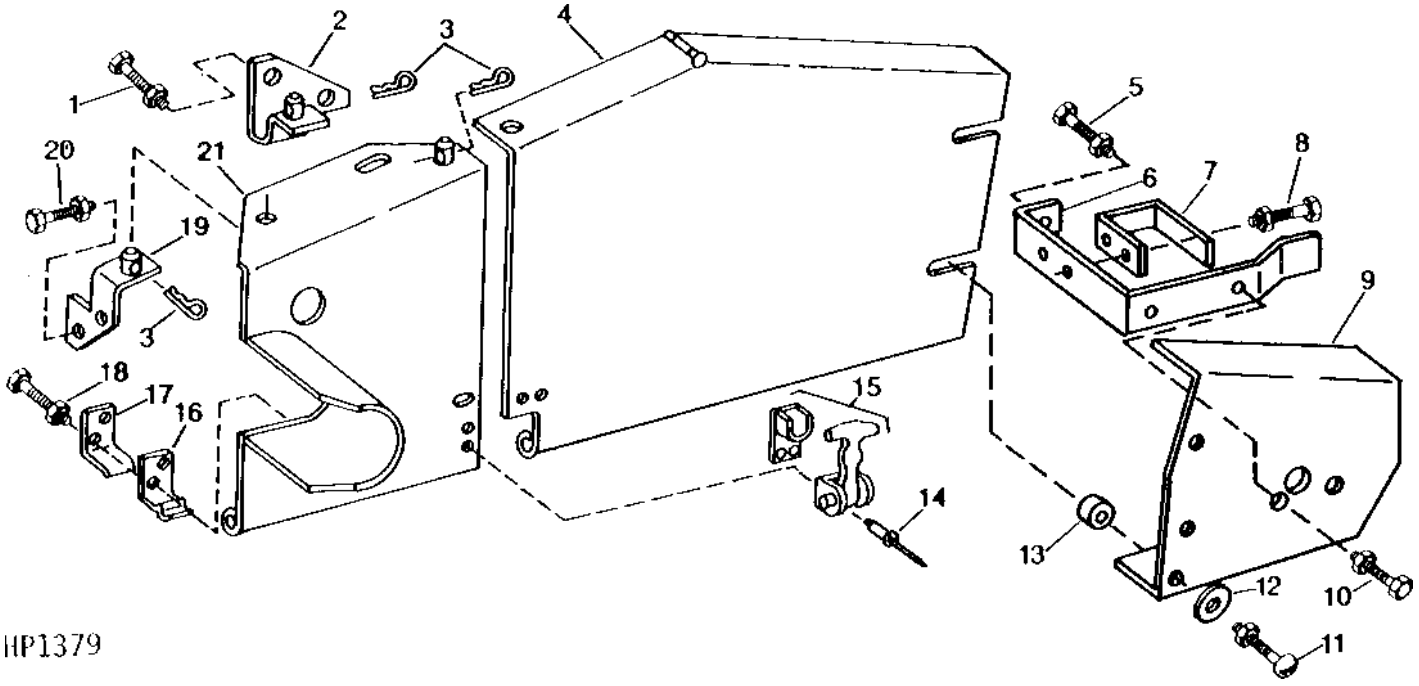
H30117F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH94699	SHIELD	1		
2	H78884	LATCH	4		(2)INCLUDED IN AH138783 KIT
3	H82536	BRACKET	2		LATCH (1)INCLUDED IN AH138783 KIT
4	24H1136	WASHER	4		11/32" X 11/16" X 0.065"
5	19H1900	CAP SCREW	4		5/16" X 3/4"
	14H785	NUT	4		5/16"
6	24H1305	WASHER	4		13/32" X 13/16" X 0.065"
7	03H1765	BOLT	11		3/8" X 3/4"
	14H812	NUT	11		3/8"
8	19H1731	CAP SCREW	1		3/8" X 1"
	14H812	NUT	1		3/8"
9	H83776	BRACKET	2		FRONT (1)INCLUDED IN AH138783 KIT

FEEDER HOUSE SHIELDS (LEFT-HAND)
LONG FIXED (SERIAL NO. 403301-)
REGULAR FIXED (SERIAL NO. 502551-615100)

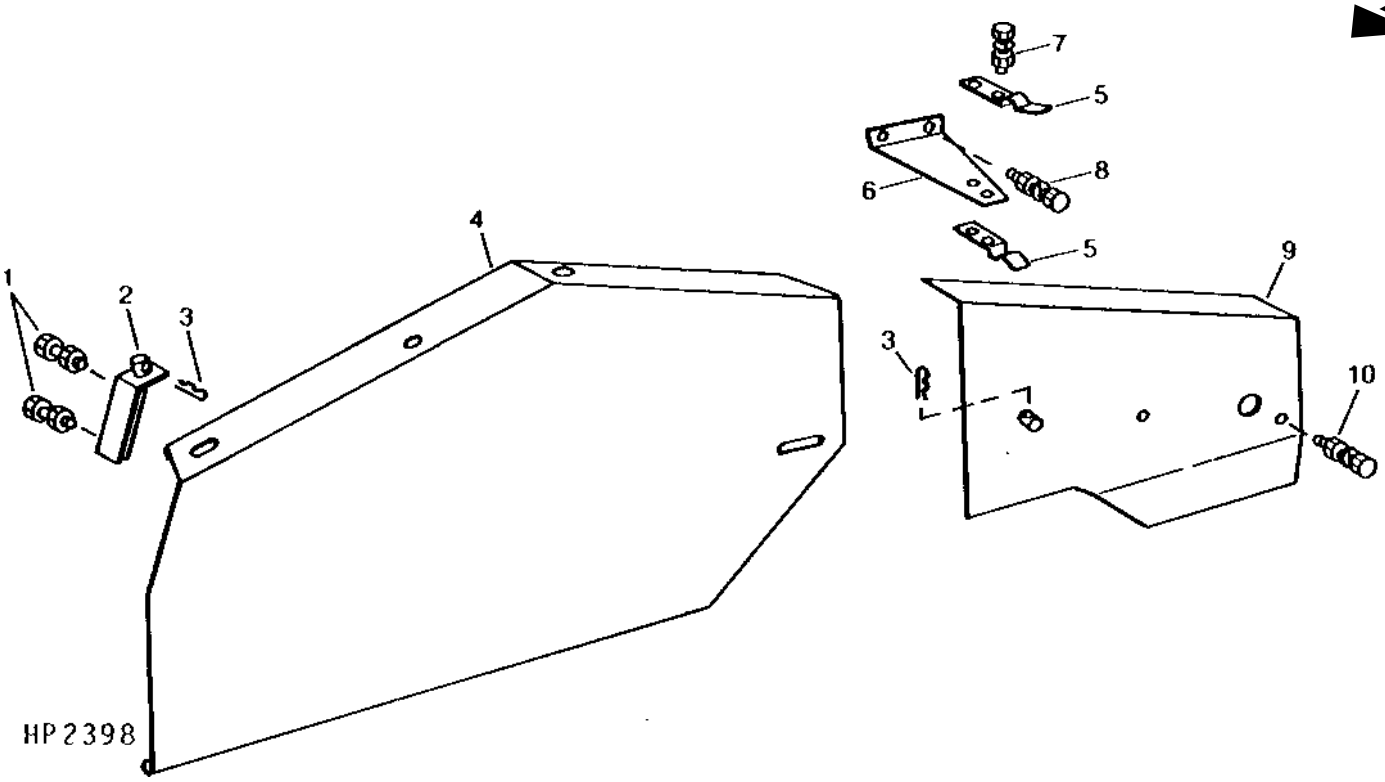
HP1379 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H1652	BOLT	2		5/8" X 1-1/2", (LONG)
	E62875	LOCK NUT	2		(LONG)
	03H1801	BOLT	2		(REGULAR)
	12H294	LOCK WASHER	2		(REGULAR)
	14H1039	NUT	2		(REGULAR)
2	AH97997	BRACKET	1		IN KIT AH138794
3	A3581R	SPRING LOCKING PIN	3		
4	AH96752	SHIELD	1		MIDDLE, (LONG)
	AH102395	SHIELD	1		MIDDLE, (REGULAR)
5	19H1731	CAP SCREW	1		3/8" X 1"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1	-551900	3/8"
6	H95459	STRAP	1		IN KIT AH138745
7	H97821	SCRAPER	1		IN KIT AH138745
8	19H1900	CAP SCREW	2		5/16" X 3/4"
	N10213	LOCK NUT	2		
9	AH102394	SHIELD	1		REAR (IN KIT AH138745)
10	19H1936	CAP SCREW	1		3/8" X 3/4"
	N10215	LOCK NUT	1		
11	21H1075	SCREW	2		5/16" X 1"
	N10213	LOCK NUT	2		
12	24H1224	WASHER	2		11/32" X 1" X 1/16"
13	T12898	WASHER	2		
14	21H1019	SCREW	2	-456060	0.190" X 1/2"
	12H246	LOCK WASHER	2	-456060	0.190"
	14H778	NUT	2	-456060	0.190"
	H85233	RIVET	4	456061-	
15	AH96473	LATCH	1		
16	H97912	LATCH	1		IN KIT AH138793 AND AH138794
17	H97911	BRACKET	1		LATCH (IN KIT AH138794)
18	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	N10215	LOCK NUT	2		
19	AH96471	BRACKET	1		IN KIT AH138793 AND AH138794
20	19H1936	CAP SCREW	2		3/8" X 3/4"
	12H304	LOCK WASHER	2		3/8"
21	AH138793	KIT	1		INCLUDES AH114779, AH96471 AND H97912 (SUB FOR AH96469, AH108422, AND AH110184)

FEEDER HOUSE LEFT-HAND FRONT AND REAR SHIELDS (SIDEHILL)
(SERIAL NO. 610301-)

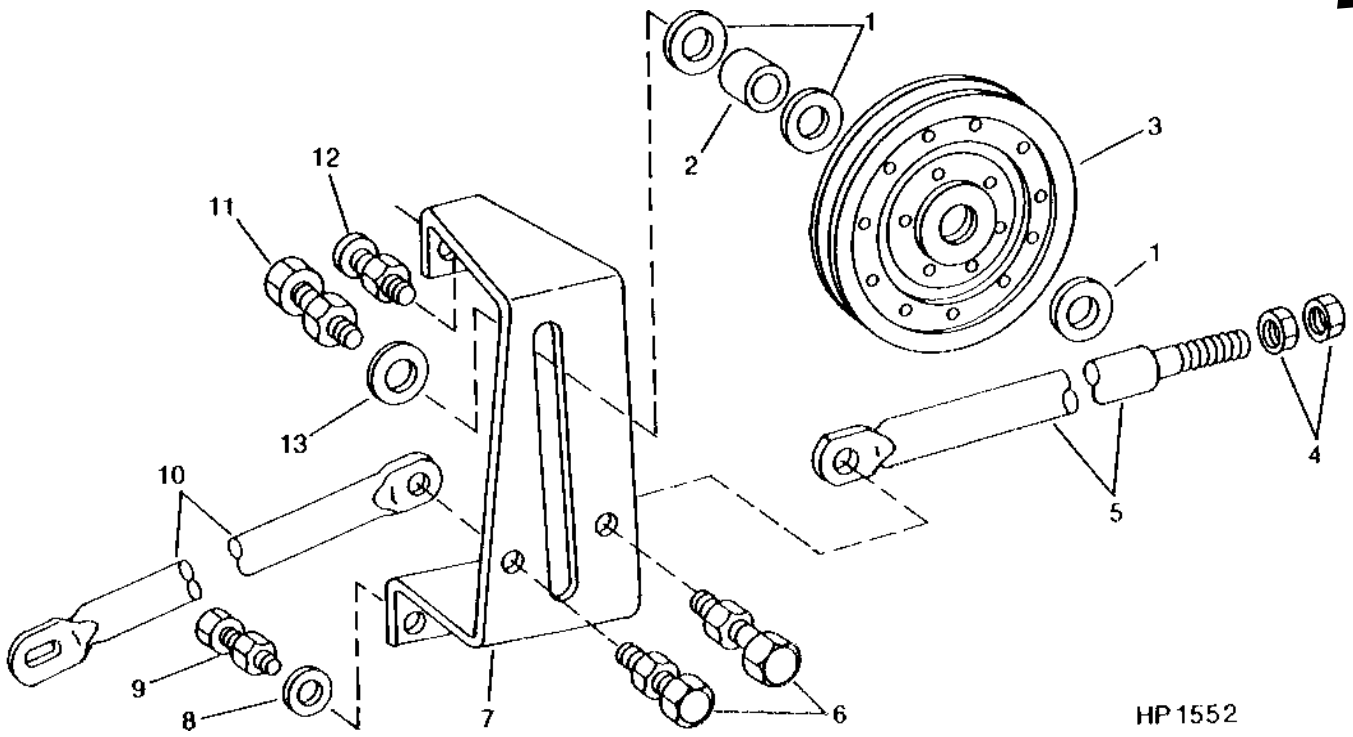
HP2398 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	N10215	LOCK NUT	2		
2	AH114756	BRACKET	1		IN KIT AH138748
3	A3581R	SPRING LOCKING PIN	1		
4	AH114753	SHIELD	1		IN KIT AH138748
5	H78884	LATCH	2		
6	H118017	BRACKET	1		IN KIT AH138784
7	19H1900	CAP SCREW	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
8	19H1731	CAP SCREW	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
9	AH114754	SHIELD	1		IN KIT AH138784
10	19H1731	CAP SCREW	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"

FEEDER HOUSE MIDDLE BELT IDLER AND BRACES (LEFT-HAND) (VARIABLE DRIVE)

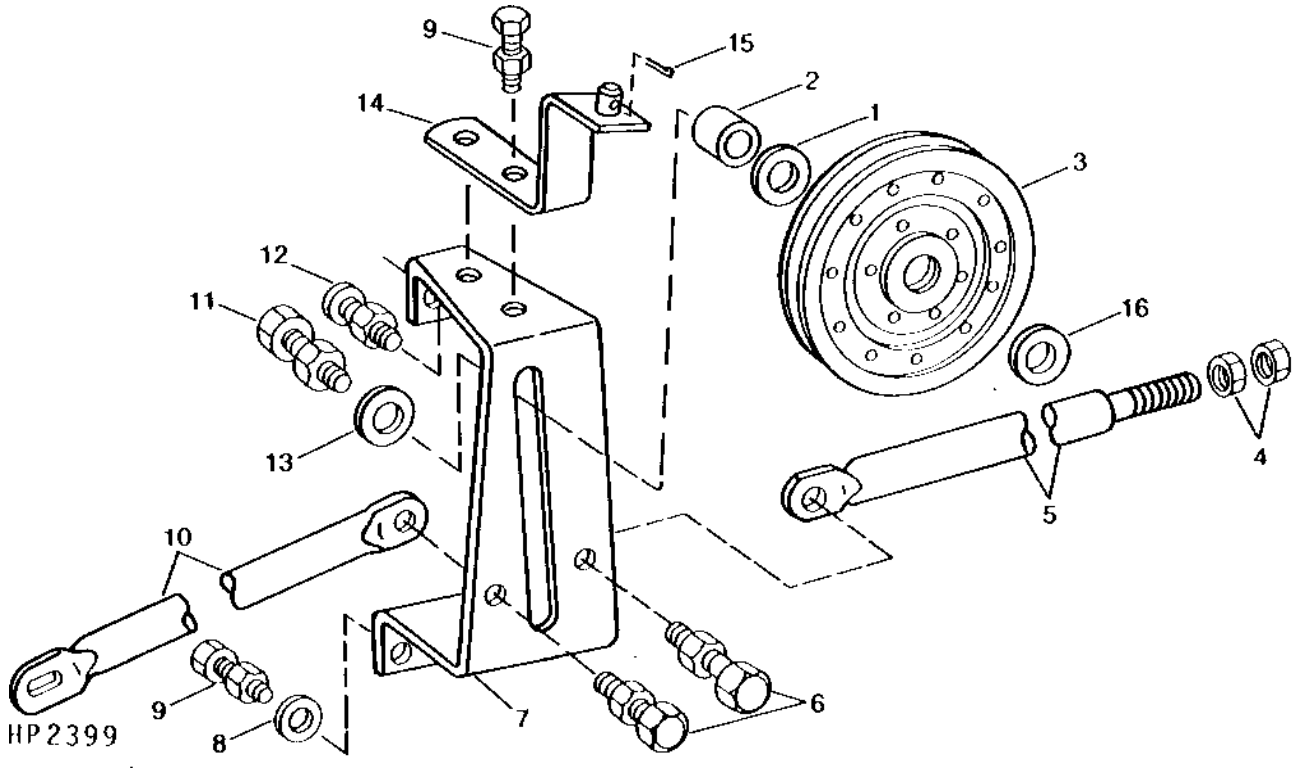
HP1552 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1368	WASHER	3	-551900	21/32" X 1-5/16" X 0.090"
	24H1368	WASHER	1	551901-	21/32" X 1-5/16" X 0.090"
2	28H2515	BUSHING	1	-551900	3/4" X 3/4"
	H113892	SHIFT COLLAR	1	551901-	
3	AH94450	IDLER	1		222 MM (8-3/4") DIA.
4	14H793	NUT	2		3/4"
5	AH92412	BRACE	1		
6	19H1792	CAP SCREW	2		1/2" X 1"
	A11455	NUT	2		
7	AH91749	BRACKET	1	-455460	(SUB AH108769, THIS APPLICATION)
	AH108769	BRACKET	1	-600000	(SUB AH113649)
	AH113649	BRACKET	1		
8	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
9	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	N10215	LOCK NUT	1		
10	H97484	BRACE	1		FORWARD
11	19H2072	CAP SCREW	1		5/8" X 3-1/4"
	M2023T	LOCK NUT	1	-552257	(SUB N101344)
	N101344	LOCK NUT	1		
12	03H1540	BOLT	1		5/16" X 3/4"
	N10213	LOCK NUT	1		
13	24H1794	WASHER	1	-551900	21/32" X 1-1/2" X 0.120"
	24H1698	WASHER	1	551901-	21/32" X 1-5/8" X 1/4"

FEEDER HOUSE MIDDLE BELT IDLER AND BRACES (LEFT-HAND) (VARIABLE DRIVE) - SIDEHILL
(SERIAL NO. 610301-)

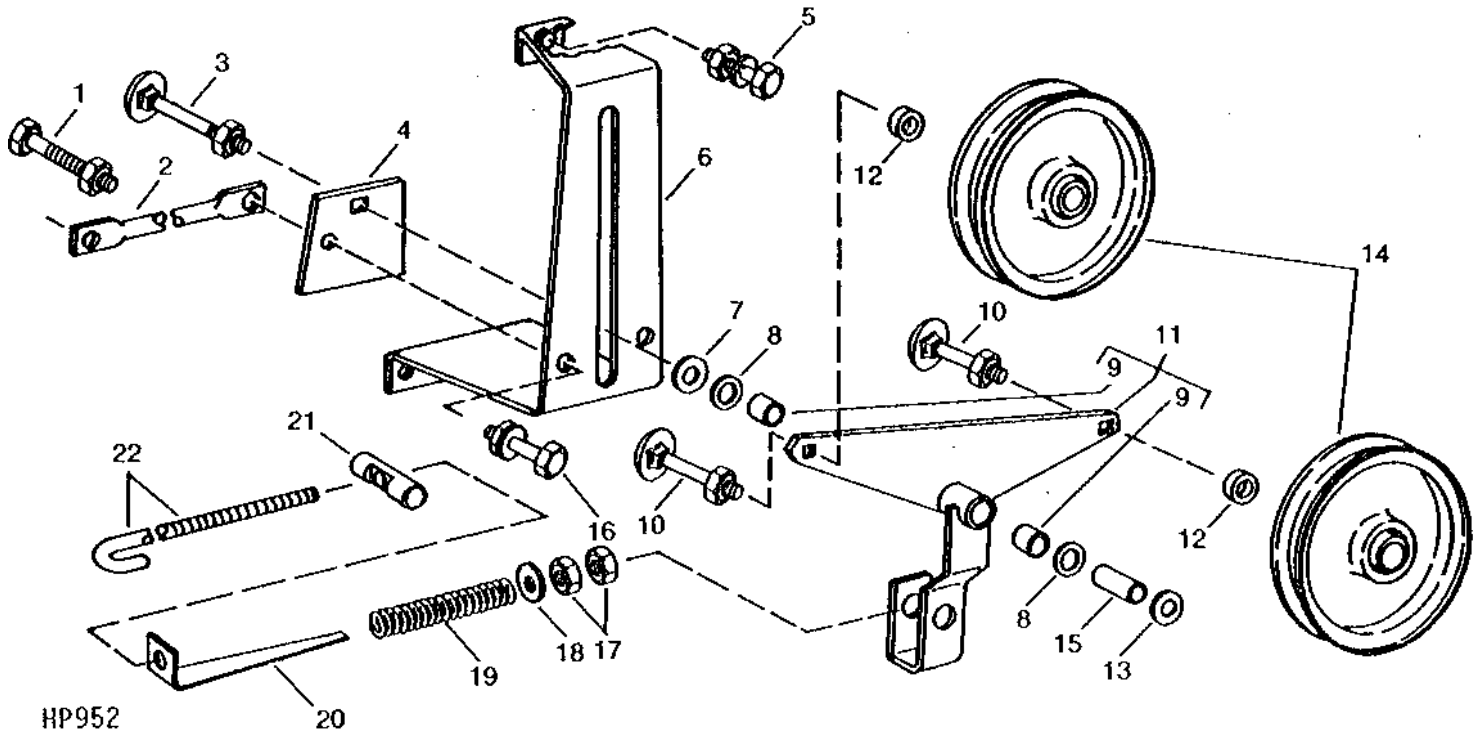
HP2399 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1373	WASHER	1		21/32" X 1-9/16" X 0.180"
2	H113892	SHIFT COLLAR	1		
3	AH94450	IDLER	1		222 MM (8-3/4") DIA.
4	14H793	NUT	2		3/4"
5	AH92412	BRACE	1		
6	19H1792	CAP SCREW	2		1/2" X 1"
	E57351	SELF-LOCKING SCREW	2		FLANGE
7	AH113649	BRACKET	1		
8	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
9	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	N10215	LOCK NUT	1		
10	H116426	BRACE	1		FORWARD
11	19H2072	CAP SCREW	1		5/8" X 3-1/4"
	M2023T	LOCK NUT	1		(SUB N101344)
	N101344	LOCK NUT	1		
12	03H1540	BOLT	1		5/16" X 3/4"
	N10213	LOCK NUT	1		
13	24H1698	WASHER	1		21/32" X 1-5/8" X 1/4"
14	AH114755	BRACKET	1		
15	A3581R	SPRING LOCKING PIN	1		
16	24H1368	WASHER	1		21/32" X 1-5/16" X 0.090"

FEEDER HOUSE MIDDLE BELT IDLERS AND BRACE
LONG FIXED DRIVE (SERIAL NO. -)
REGULAR FIXED DRIVE (SERIAL NO. 502551-615100)

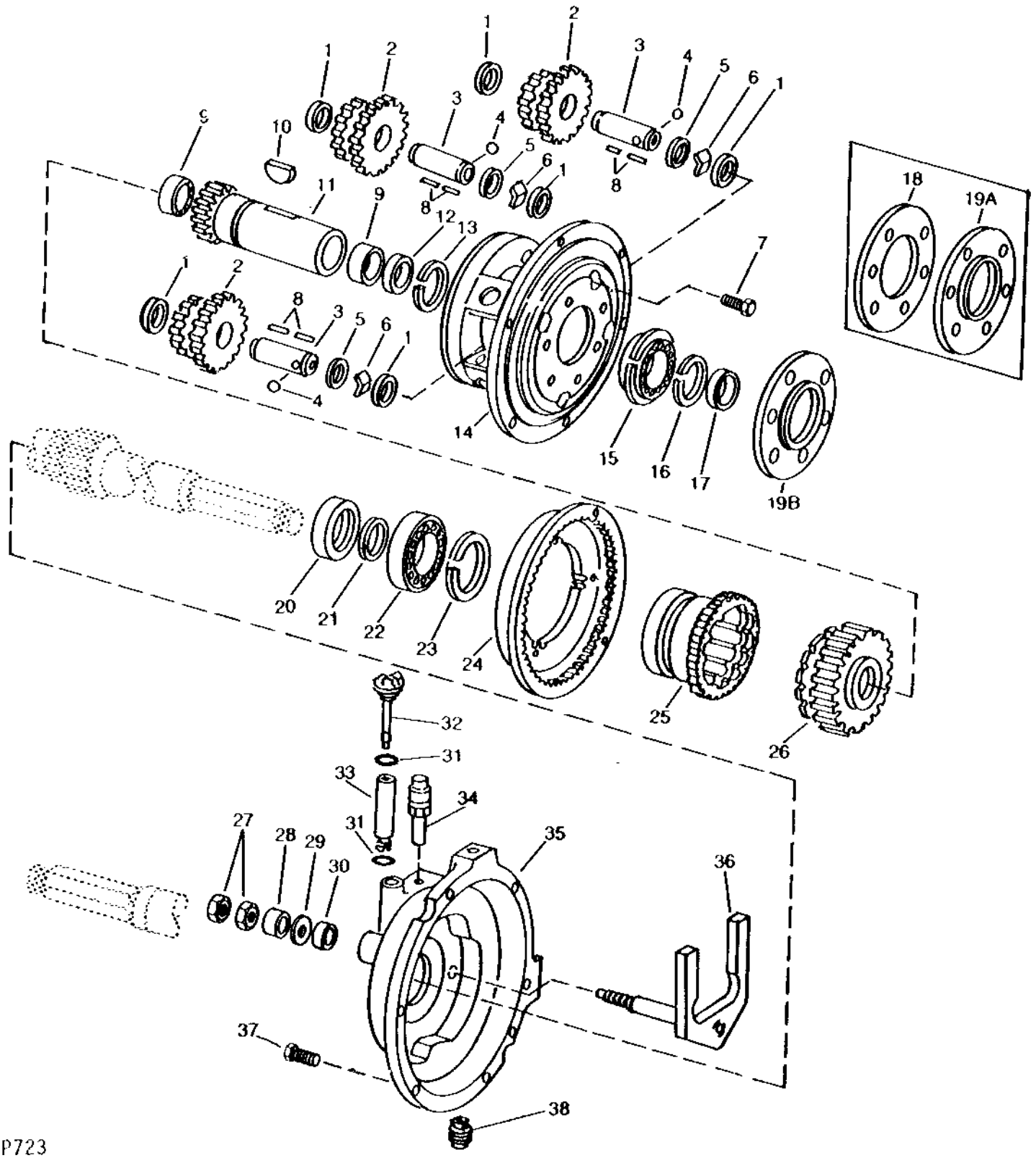
HP952 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1732	CAP SCREW	1		3/8" X 1-1/4"
	N10215	LOCK NUT	1		
2	H97484	BRACE	1		
3	03H2082	BOLT	1		1/2" X 3-3/4"
	BP12214	LOCK NUT	1		
4	H103858	REINFORCEMENT	1		
5	19H1900	CAP SCREW	1		5/16" X 3/4"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
6	AH91749	BRACKET	1	-458412	IDLER, (THIS APPLICATION)
	H108809	BRACKET	1	458413-	IDLER
7	24H1790	WASHER	1		17/32" X 1-1/2" X 0.164"
8	24H1413	WASHER	2		57/64" X 1-3/8" X 0.048"
9	H98655	BUSHING	2		
10	03H2073	BOLT	2		5/8" X 2-3/4"
	M2023T	LOCK NUT	2	-552257	(SUB N101344)
	N101344	LOCK NUT	2		
11	AH97340	ARM	1		
12	M2952DN	SPACER	2		
13	24H1111	WASHER	1		17/32" X 1-1/16" X 0.090"
14	AH94450	IDLER	2		222 MM (8-3/4") DIA.
15	H89297	BUSHING	1		
16	19H1815	CAP SCREW	1		1/2" X 1-1/4"
	A11455	NUT	1		
17	14H1040	NUT	2		1/2"
18	24H1789	WASHER	1		17/32" X 1-1/4" X 0.105"
19	A25695	SPRING	1		
20	H95499	GAUGE	1		
21	H89127	PIN	1	-620745	(SUB H132825)
	H132825	PIVOT	1		
22	H95503	BOLT	1		

REVERSER GEAR CASE
LEVEL LAND (SERIAL NO. -)
SIDEHILL (SERIAL NO. 610301-)

HP723 -UN-01JAN94

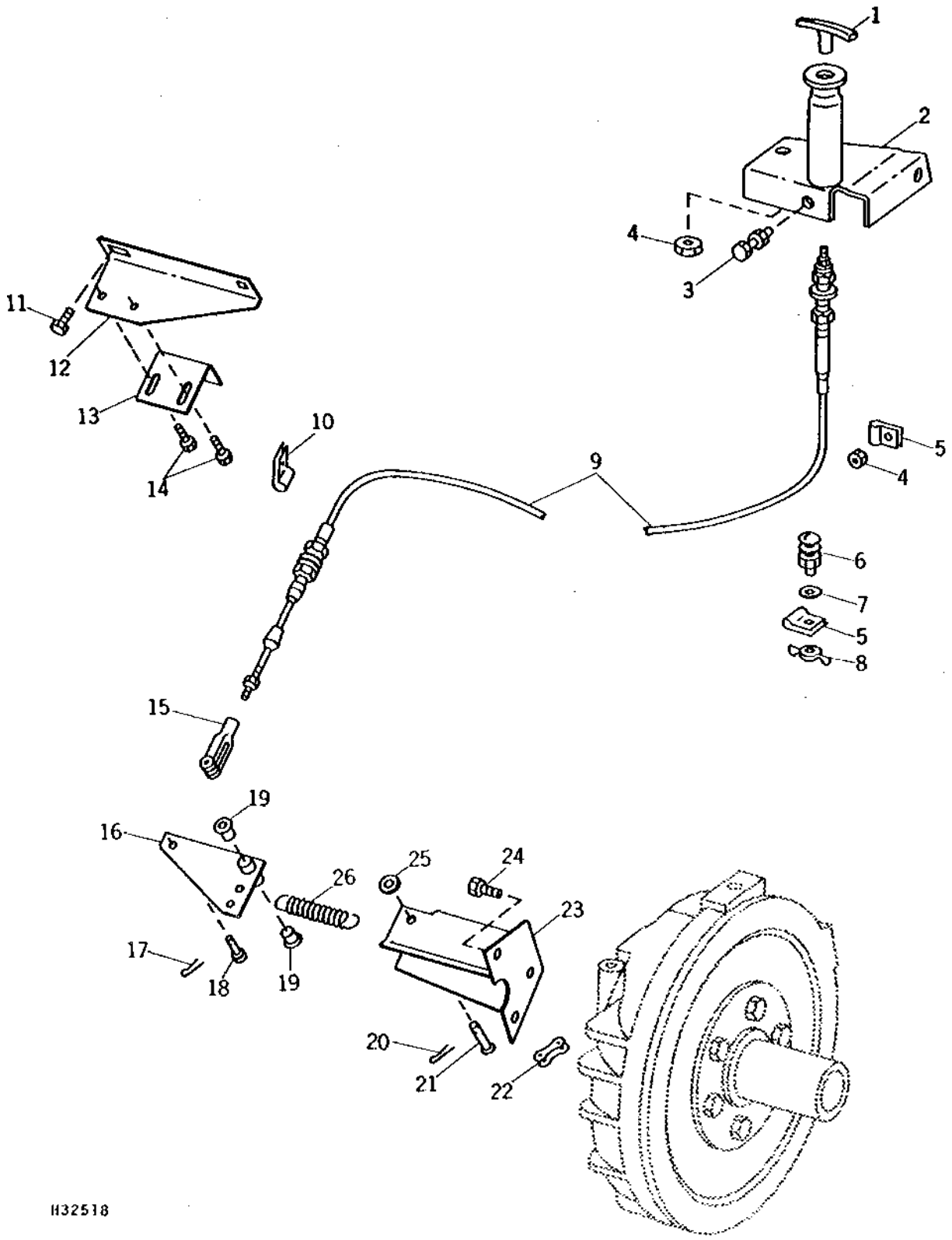


REVERSER GEAR CASE - CONTINUED
LEVEL LAND (SERIAL NO. -)
SIDEHILL (SERIAL NO. 610301-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R66197	THRUST WASHER	6		
2	AR55423	PINION	1	-610730	(PACKAGE OF (3)
	AH106618	PINION	1	610731-625363	(PACKAGE OF (3) H105912) (SUB (3) H105912)
	H105912	PINION	3		
3	R33079	PIN	3		
4	H871R	BALL	3		
5	R33088	WASHER	3		
6	H89617	SPACER	3		
7	19H1936	CAP SCREW	6		3/8" X 3/4"
8	R33058	NEEDLE ROLLER	186		(6 SETS OF 31)
9	JD8819	NEEDLE BEARING	2		
10	26H41	SHAFT KEY	2		5/16" X 2-1/8"
11	H98902	GEAR	1	-610730	INPUT
	H105909	GEAR	1	610731-	
12	E53699	SEAL	1		
13	B3118R	SNAP RING	1		
14	H98906	COVER	1		CARRIER
15	JD10010	BALL BEARING	1		(WITH SNAP RING)
16	R39081	SNAP RING	1		
17	R35643	SEAL	1		
18	H101162	GASKET	1	-404255	
19A	H98411	PRESSED FLANGED HOUSING	1	-404265	(SUB H105353)
19B	H105353	BEARING HOUSING W/O BEARING	1		
20	AN12151	SEAL	1		
21	H98418	SNAP RING	1	-610300	
	N71922	SNAP RING	1	610301-	
22	JD10011	BALL BEARING	1		
23	BP13620	SNAP RING	1		
24	AH97644	GEAR	1	-610730	
	AH105040	GEAR	1	610731-	
25	H98905	SHIFT COLLAR	1	-626300	
	H132328	SHIFT COLLAR	1		
26	H98903	GEAR	1	-610730	
	H106073	GEAR	1	610731-	
27	14H832	NUT	2		9/16"
28	28H2499	BUSHING	1		3/4" X 5/8"
29	24H1378	WASHER	1		11/16" X 1-15/32" X 0.134"
30	AN113330	SEAL	1		
31	R26906	O-RING	2		
32	AH96299	DIPSTICK	1	-630400	(SUB AH134599)
	AH134599	DIPSTICK	1		
33	H97651	SPACER	1	-630400	(SUB H140195)
	H140195	SPACER	1		
34	U14273	BREATHER	1		
35	H98907	HOUSING	1		
36	AH93110	SHIFTER	1		
37	19H1731	CAP SCREW	6		3/8" X 1"
38	AN31004	PIPE PLUG	1		
..	AH104509	GEAR CASE	1	-453325	(COMPLETE COMPONENT) (SUB AH107673)
..	AH107673	GEAR CASE	1	-453595	(COMPLETE COMPONENT) (SUB AH112811)
..	AH112811	GEAR CASE	1	-610730	(SUB AH120068)
..	AH120068	GEAR CASE	1		(LEVEL LAND)
..	AH118017	GEAR CASE	1	610301-610730	(SUB AH120070) (NO LONGER AVAILABLE)
..	AH120070	GEAR CASE	1		(SIDEHILL)

REVERSER CONTROL CABLE AND LINKAGE
(REGULAR AND LONG FEEDER HOUSE)
LEVEL LAND (SERIAL NO. -)
SIDEHILL (SERIAL NO. 610301-)

H32518 -UN-01JAN94

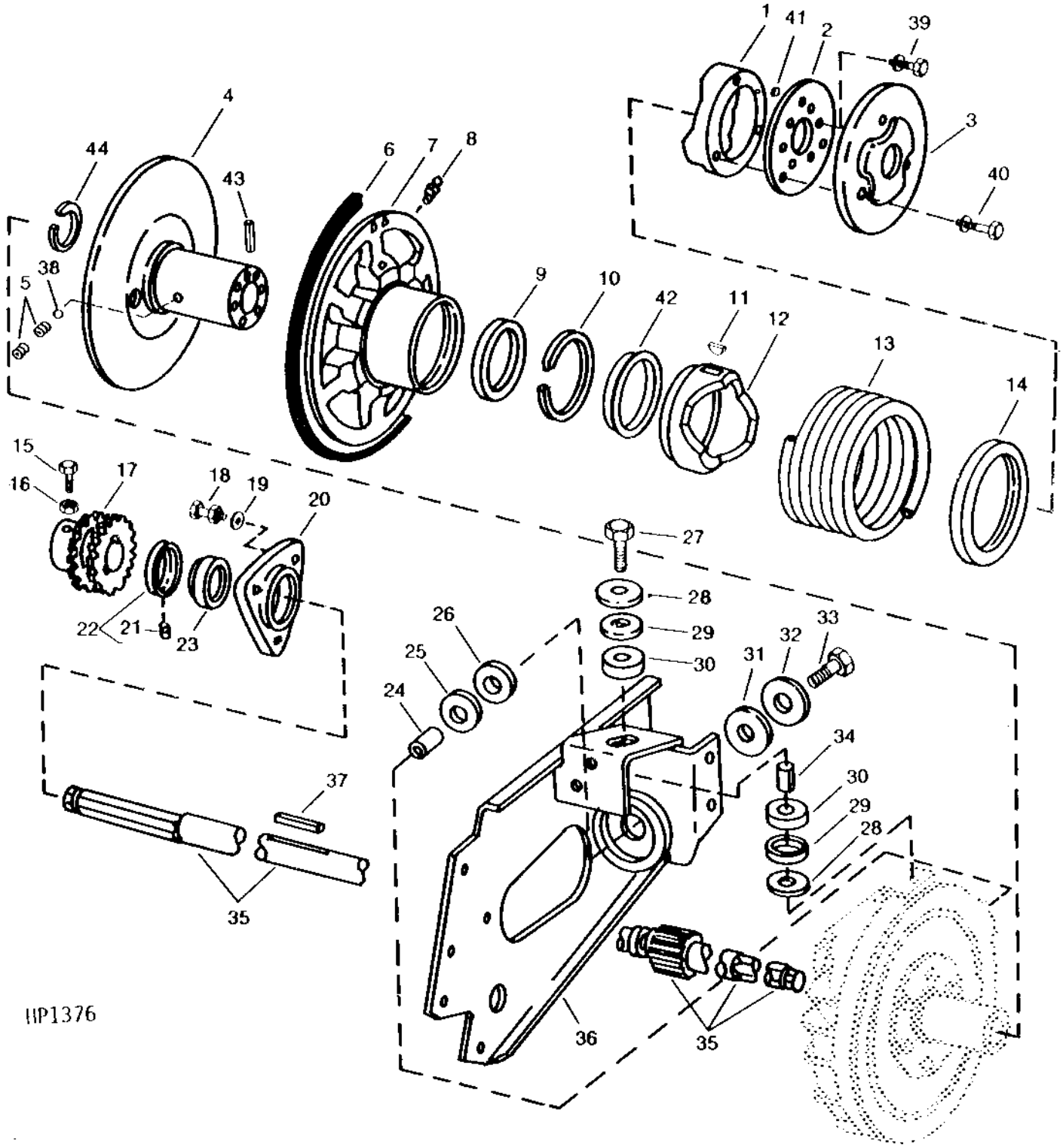


REVERSER CONTROL CABLE AND LINKAGE - CONTINUED
(REGULAR AND LONG FEEDER HOUSE)
LEVEL LAND (SERIAL NO. -)
SIDEHILL (SERIAL NO. 610301-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H91809	HANDLE	1		
2	AH98828	SUPPORT	1		
3	N14822	SELF-LOCKING SCREW	1		
	N10215	LOCK NUT	1		
4	N10213	LOCK NUT	2		
5	AH76882	CLIP	2	-551900	
	AH107416	CLIP	2	551901-615380	
	AH107416	CLIP	2	615381-	(GRAIN)
	R46414	CLAMP	2	615381-	(CORN, RICE)
6	19H1765	CAP SCREW	1		3/8" X 1-3/4"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8", (REGULAR)
	N10215	LOCK NUT	2		(LONG)
7	24H1176	WASHER	2		13/32" X 1-1/4" X 0.100", (REGULAR)
8	14H827	WING NUT	1		3/8", (REGULAR)
9	AH98833	PUSH PULL CABLE	1		(REGULAR)
	AH101357	CABLE	1		(LONG)
	AH113668	PUSH PULL CABLE	1	610301-	(SIDEHILL)
10	AH97280	CLIP	1		
11	03H1500	BOLT	2		3/8" X 1", (LEVEL LAND)
12	H96269	BRACKET	1		(LEVEL LAND)
13	H100077	BRACKET	1		
14	H76139	SCREW	2		SELF-LOCKING
15	H97507	YOKE	1		(REGULAR) (LEVEL LAND)
	AR52085	BALL JOINT	1		(LONG)
	14H860	NUT	1		1/4", (LONG)
16	AH98827	LEVER	1	-403300	(SUB AH104826)
	AH104826	LEVER	1		
17	11H266	COTTER PIN	1		1/16" X 1/2", (REGULAR) (LEVEL LAND)
18	U42845	PIN	1		DRILLED, (REGULAR) (LEVEL LAND)
19	H91823	BUSHING	2		
20	11H211	COTTER PIN	1		1/8" X 3/4"
21	U44016	PIN	1		DRILLED
22	AE23791	CHAIN LINK	1		
23	AH98826	SUPPORT	1		
24	N10212	SELF-LOCKING SCREW	3		
25	24H1136	WASHER	1		11/32" X 11/16" X 0.065"
26	H97169	SPRING	1	-403300	(SUB H105055)
	H105055	SPRING	1		

FEEDER HOUSE LOWER SHAFT, SHEAVE, AND MOUNTINGS
(VARIABLE DRIVE)
LEVEL LAND (SERIAL NO. -)
SIDEHILL (SERIAL NO. 610301-)

HP1376 -UN-01JAN94

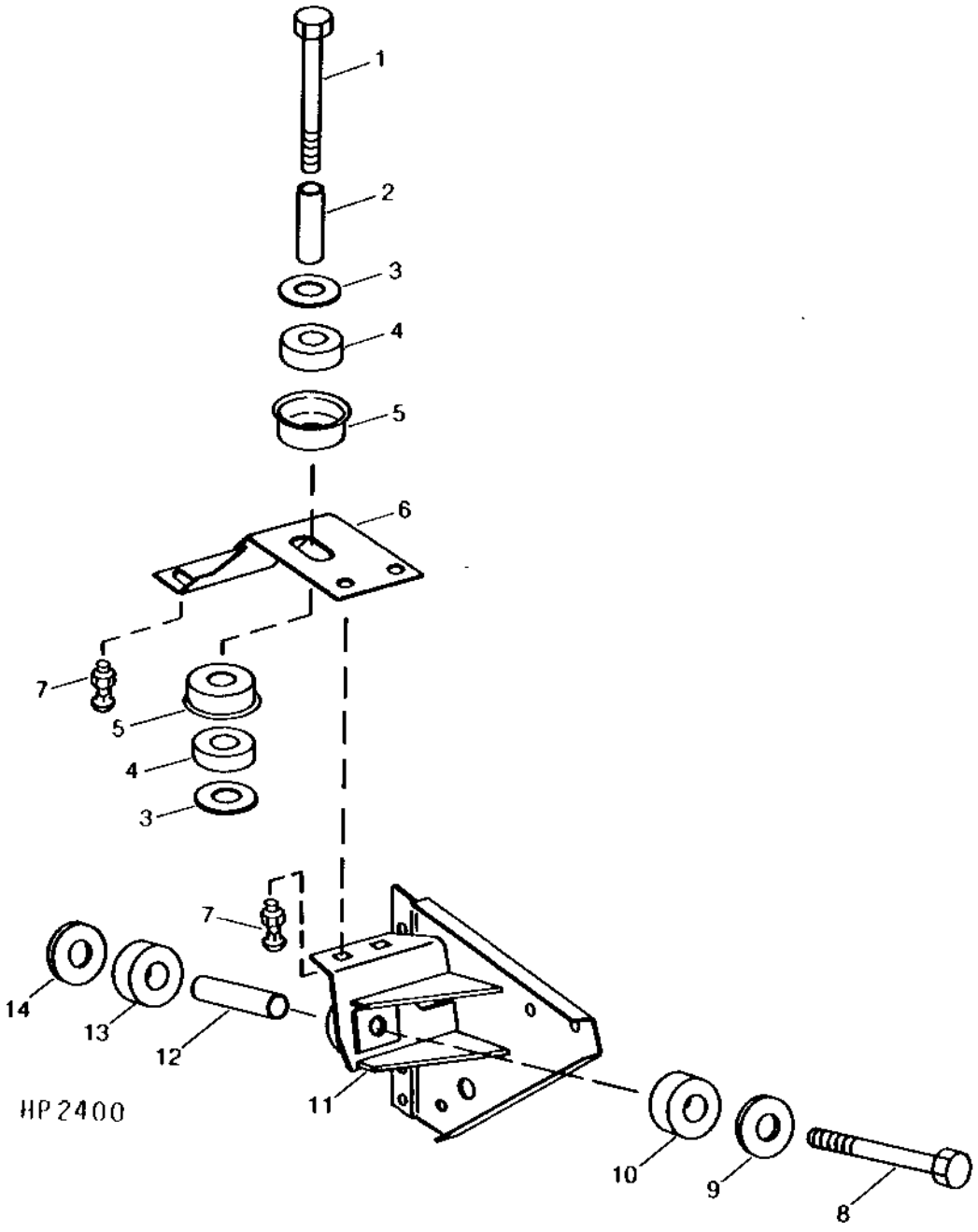


FEEDER HOUSE LOWER SHAFT, SHEAVE, AND MOUNTINGS - CONTINUED
(VARIABLE DRIVE)
LEVEL LAND (SERIAL NO. -)
SIDEHILL (SERIAL NO. 610301-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H97327	CAM	1	-453379	(SUB H107734)
	H107734	CAM	1		OUTER
2	H93369	WASHER	1	-453379	(SUB H107793)
	H107793	WASHER	1		
3	H93368	RETAINER	1		
4	H93189	HALF SHEAVE	1	-453643	(SUB H108673 WITH 34H305)
	H108673	SHEAVE	1		318 MM (12-9/16") DIA. (HALF, INNER)
5	22H998	SET SCREW	2	-404255	5/16" X 5/16", (BOTTOM)
	22H975	SET SCREW	2	404256-453643	5/16" X 5/16", (BOTTOM)
	22H975	SET SCREW	2	-404255	5/16" X 5/16", (TOP)
	22H775	SET SCREW	2	404256-453643	5/16" X 1/4", (TOP)
	22H775	SET SCREW	2	453644-	5/16" X 1/4"
6	H91814	BELT	1	-453643	(SUB H110921)
	H110921	BELT	1	-610300	(LEVEL LAND)
	H116422	BELT	1	610301-	(SIDEHILL)
7	H97329	SHEAVE	1	-453379	(SUB H107735)
	H107735	SHEAVE	1		318 MM (12-9/16") DIA. (HALF, OUTER)
8	JD7759	LUBRICATION FITTING	2	-453379	
	JD7798	LUBRICATION FITTING	2		
9	T53732	SEAL	1	-453379	(SUB AH108161)
	AH108161	SEAL	1		
10	H97308	SNAP RING	1		
11	26H41	SHAFT KEY	1		5/16" X 2-1/8"
12	H97326	CAM	1	-453379	(SUB H107733 AND H110728)
	H107733	CAM	1		INNER
13	H92260	SPRING	1		
14	AH96345	SEAL	1		
15	H82306	SCREW	1		(LEVEL LAND)
16	14H732	NUT	1		3/8", (LEVEL LAND)
17	AH84245	CHAIN SPROCKET	1	-502550	18 AND 23 TEETH (LEVEL LAND)
	AH92645	CHAIN SPROCKET	1	502551-	15 AND 20 TEETH (LEVEL LAND)
18	03H1557	BOLT	3		3/8" X 1-1/4", (LEVEL LAND)
	12H304	LOCK WASHER	3		3/8" (LEVEL LAND)
	14H812	NUT	3		3/8" (LEVEL LAND)
19	24H1305	WASHER	1		13/32" X 13/16" X 0.065", (LEVEL LAND)
20	H75896	HOUSING	1	-355613	(SUB H93927)
	H93927	HOUSING	1		(LEVEL LAND)
21	22H979	SET SCREW	1		3/8" X 3/8", (LEVEL LAND)
22	JD9201	ECCENTRIC LOCKING COLLAR	1		(LEVEL LAND)
23	JD9202	BALL BEARING	1		(LEVEL LAND)
24	H95417	SPACER	1		(LEVEL LAND)
25	H97410	WASHER	1		(LEVEL LAND)
26	R62502	SUPPORT	1		RUBBER (LEVEL LAND)
27	19H1863	CAP SCREW	1		5/8" X 3", (LEVEL LAND)
28	P50456H	WASHER	2		(LEVEL LAND)
29	H78856	RETAINER	2		STEEL (LEVEL LAND)
30	H80197	BUSHING	1		RUBBER (LEVEL LAND)
31	T55761	SUPPORT	1		(LEVEL LAND)
32	R20136	WASHER	1		(LEVEL LAND)
33	19H1950	CAP SCREW	1		5/8" X 3-3/4", (LEVEL LAND)
34	H85482	BUSHING	1		(LEVEL LAND)
35	AH97641	SHAFT	1		(LEVEL LAND)
	AH113661	SHAFT	1	610301-	(SIDEHILL)
36	AH96138	SUPPORT	1		GEAR CASE (LEVEL LAND)
37	.....	KEY	1		(3/8" X 3/8" X 1-7/8") (CUT FROM H64376 IN KIT AH64587) (LEVEL LAND)
38	H871R	BALL	2	-453643	
	H110922	BALL	1	453644-	
39	19H1936	CAP SCREW	6		3/8" X 3/4"
	12H304	LOCK WASHER	6		3/8"
40	19H3034	CAP SCREW	3		3/8" X 3"
	12H304	LOCK WASHER	3		3/8"
41	32243	PLUG	1	453380-	FILTER
42	H110728	RETAINER	1	453380-	
43	34H305	SPRING PIN	1	453644-	7/32" X 2"
44	B3118R	SNAP RING	1		
..	TY6281	LUBRICANT	1	-601253	GREASE, (SUB TY6333)
..	TY6333	GREASE	1		(14 OZ. TUBE)
..	TY6305	PRIMER	1		LOCTITE

FEEDER HOUSE GEARBOX MOUNTING ASSEMBLY (SIDEHILL)
(SERIAL NO. 610301-)

HP2400 -UN-01JAN94

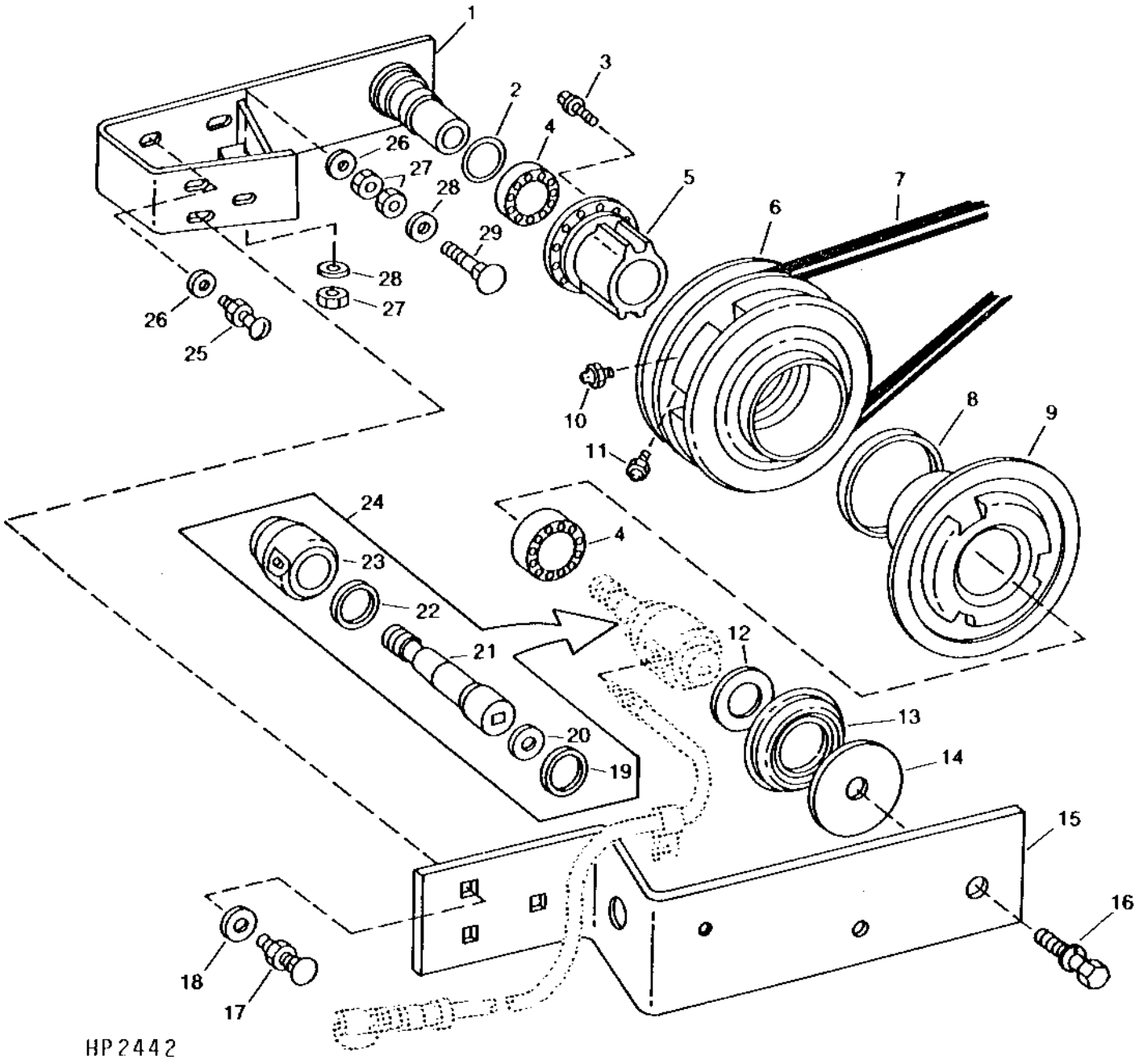


FEEDER HOUSE GEARBOX MOUNTING ASSEMBLY (SIDEHILL) - CONTINUED
(SERIAL NO. 610301-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1863	CAP SCREW	1		5/8" X 3"
2	H85482	BUSHING	1		
3	P50456	WASHER	2		
4	H80197	BUSHING	2		RUBBER
5	H78856	RETAINER	2		STEEL
6	H117751	BRACKET	1		
7	03H1731	BOLT	4		1/2" X 1-1/2"
	E57351	SELF-LOCKING SCREW	4		FLANGE
8	19H1950	CAP SCREW	1		5/8" X 3-3/4"
9	R20136	WASHER	1		
10	T55761	SUPPORT	1		RUBBER
11	AH114677	SUPPORT	1		
12	H95417	SPACER	1		
13	R62502	SUPPORT	1		
14	H97410	WASHER	1		

VARIABLE DRIVE UPPER COUNTERSHAFT, SHEAVES, AND SUPPORTS

HP2442 -UN-01JAN94

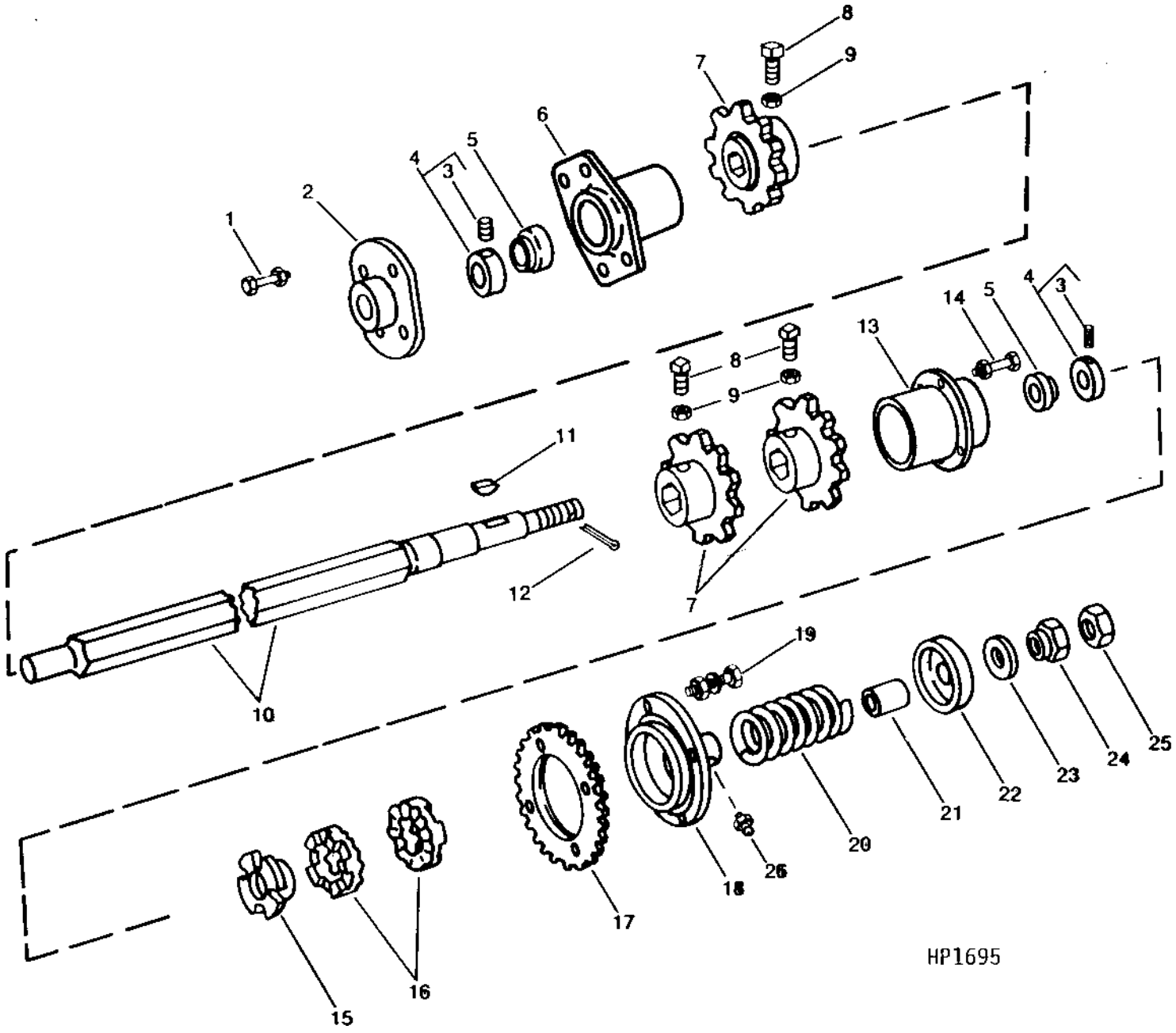


VARIABLE DRIVE UPPER COUNTERSHAFT, SHEAVES, AND SUPPORTS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH96092	SUPPORT	1		
2	R31378	O-RING	1		
3	19H1905	CAP SCREW	6		5/16" X 1"
	12H303	LOCK WASHER	6		5/16"
4	JD10018	BEARING	2		
5	H97378	HUB	1		INNER
6	H97407	SHEAVE	1		360 MM (14-15/64") DIA. INNER
7	H23927	BELT	1		
8	AH94854	SEAL	1	-1990	(SUB AH136497)
	AH136497	SEAL	1		
9	H97377	SHEAVE	1		318 MM (12-35/64") DIA. HALF, OUTER
10	JD7797	LUBRICATION FITTING	1		
11	JD7813	LUBRICATION FITTING	1		
12	H101448	WASHER	AR	-610300	NYLON
13	H93084	BOOT	1		
14	H98409	WASHER	1		
15	H93027	STRAP	1	-610300	(SUB H118438)
	H118438	STRAP	1		OUTER
16	19H1721	CAP SCREW	1		1/2" X 1-1/2"
	12H301	LOCK WASHER	1		1/2"
17	03H1557	BOLT	3		3/8" X 1-1/4"
	N10215	LOCK NUT	3		
18	24H1682	WASHER	3		13/32" X 7/8" X 0.120"
19	H100247	SEAL	1		
20	24H1342	WASHER	1		17/32" X 1-1/4" X 0.036"
21	H100244	PISTON	1		
22	H100246	SEAL	1		
23	H100245	HYDRAULIC CYLINDER BARREL	1		
24	AH96091	CYLINDER	1		(NEW COMPONENT)
25	03H1731	BOLT	2		1/2" X 1-1/2"
	A11455	NUT	2		
26	24H1111	WASHER	2		17/32" X 1-1/16" X 0.090"
27	14H821	NUT	3		5/8"
28	24H1368	WASHER	3		21/32" X 1-5/16" X 0.090"
29	03H2308	BOLT	1		5/8" X 3-1/4"

FEEDER HOUSE UPPER SHAFT AND SPROCKETS
(REGULAR VARIABLE DRIVE)
(SERIAL NO. -551900)

HP1695 -UN-01JAN94

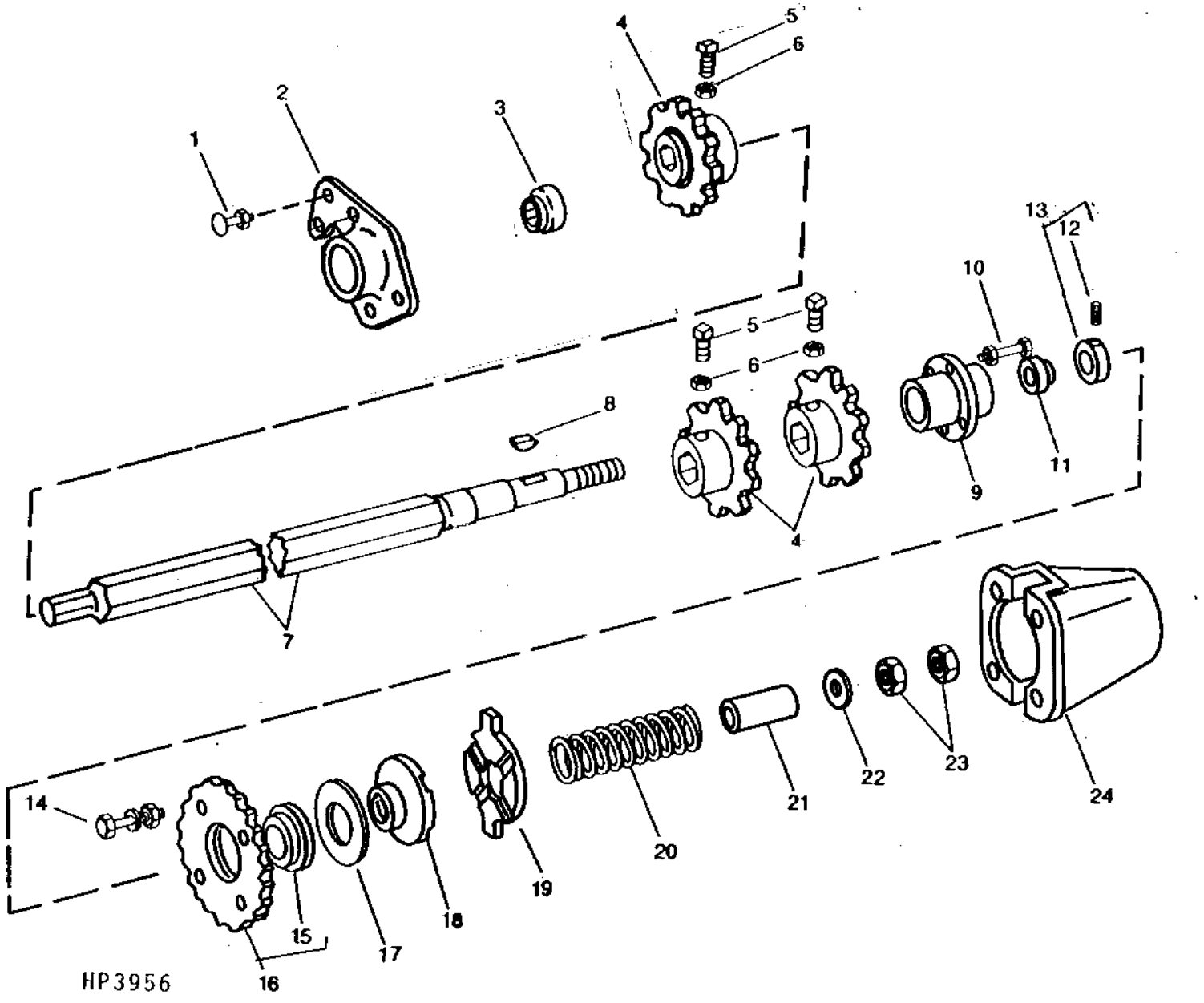


FEEDER HOUSE UPPER SHAFT AND SPROCKETS - CONTINUED
(REGULAR VARIABLE DRIVE)
(SERIAL NO. -551900)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H95783	SCREW	4		
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
2	H95784	PIVOT	1		
3	22H899	SET SCREW	2		3/8" X 1/2"
4	JD8544	ECCENTRIC LOCKING COLLAR	2		
5	JD9452	BALL BEARING	2		
6	H96867	HOUSING	1	-403300	(SUB H102505)
	H102505	HOUSING	1		(CORN, GRAIN, RICE, AND SOYBEAN)
7	H94166	CHAIN SPROCKET	3		10 TEETH, 45 MM (1-3/4") HEX. BORE
8	H84158	SCREW	6		
9	14H732	NUT	3		3/8"
10	H86088	SHAFT	1		
11	26H82	SHAFT KEY	1		1/4" X 7/8"
12	11H218	COTTER PIN	1		3/16" X 1-1/2"
13	H95857	HOUSING	1		
14	H100562	SCREW	4		
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
15	H85015	HUB	1		
16	Z699H	SLIP CLUTCH	2		
17	H80845	CHAIN SPROCKET	1	-502550	35 TEETH (VARIABLE DRIVE)
	H93394	CHAIN SPROCKET	1	502551-	30 TEETH (LONG)
18	H93736	HUB	1		
19	19H1732	CAP SCREW	4		3/8" X 1-1/4", (VARIABLE DRIVE)
	19H1800	CAP SCREW	4		3/8" X 1-1/2", (LONG)
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
20	H84390	SPRING	1	-408800	
	H101244	SPRING	1	408801-	
21	M18105	SPACER	1	-404160	(SUB 28H1576, THIS APPLICATION)
	28H1576	BUSHING	1		3/4" X 7/8"
22	H22216	CAP	1		
23	J4489H	WASHER	1		
24	H105936	NUT	1	408801-	
25	H83786	NUT	1	-354740	(SUB 14H793)
	14H793	NUT	2	-408800	3/4"
	14H793	NUT	1	408801-	3/4"
26	JD7788	LUBRICATION FITTING	1	-404160	(SUB JD7797, THIS APPLICATION)
	JD7797	LUBRICATION FITTING	1		

FEEDER HOUSE UPPER SHAFT AND SPROCKETS
(REGULAR VARIABLE DRIVE)
(SERIAL NO. 551901-)

HP3956 -UN-01JAN94

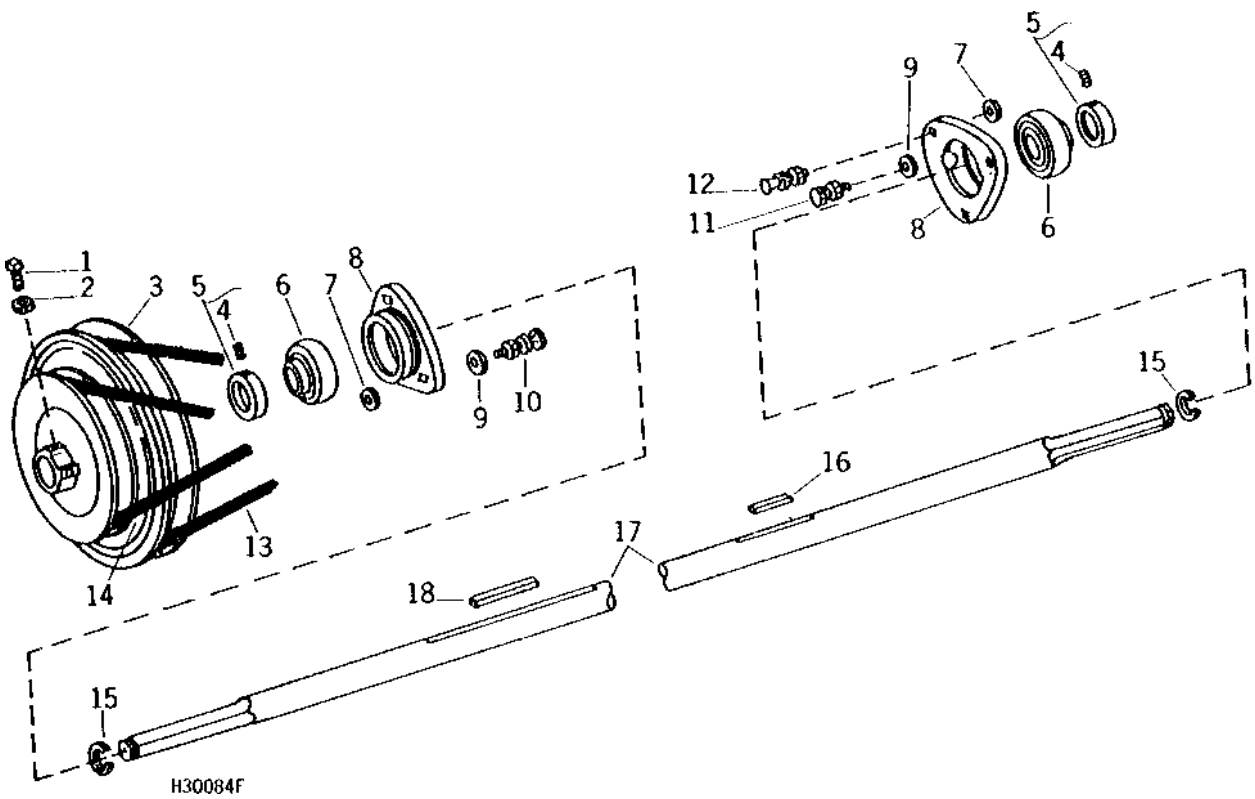


FEEDER HOUSE UPPER SHAFT AND SPROCKETS - CONTINUED
(REGULAR VARIABLE DRIVE)
(SERIAL NO. 551901-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H95783	SCREW	2		
	T49269	SCREW	2		
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
2	H113390	PIVOT	1		
3	JD9373	BALL BEARING	1		
4	H94166	CHAIN SPROCKET	3	-610300	10 TEETH
	H118583	CHAIN SPROCKET	3	610301-	10 TEETH
5	H84158	SCREW	6	-610300	
	H118776	SET SCREW	6	601301-	
6	14H732	NUT	6		3/8"
7	H113408	SHAFT	1		
8	26H103	SHAFT KEY	1		1/4" X 2-1/8"
9	H95857	HOUSING	1		
10	H95783	SCREW	2		
	T49269	SCREW	2		
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
11	JD9452	BALL BEARING	1		
12	22H899	SET SCREW	1		3/8" X 1/2"
13	JD8544	ECCENTRIC LOCKING COLLAR	1		
14	19H1777	CAP SCREW	4		1/2" X 1-3/4"
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
15	H105584	BUSHING	1		
16	AH104438	CHAIN SPROCKET	1		30 TEETH
17	H99303	WASHER	1		
18	H105590	HUB	1		
19	H101677	JAW	1		
20	H102497	SPRING	1		
21	H105587	SPACER	1		
22	24H1400	WASHER	1		25/32" X 1-5/8" X 1/4"
23	14H794	NUT	2		3/4"
24	H102477	HOUSING	1		

FEEDER HOUSE LOWER SHAFT AND SHEAVE (FIXED DRIVE)
REGULAR (SERIAL NO. -502550)
LONG (SERIAL NO. -403300)

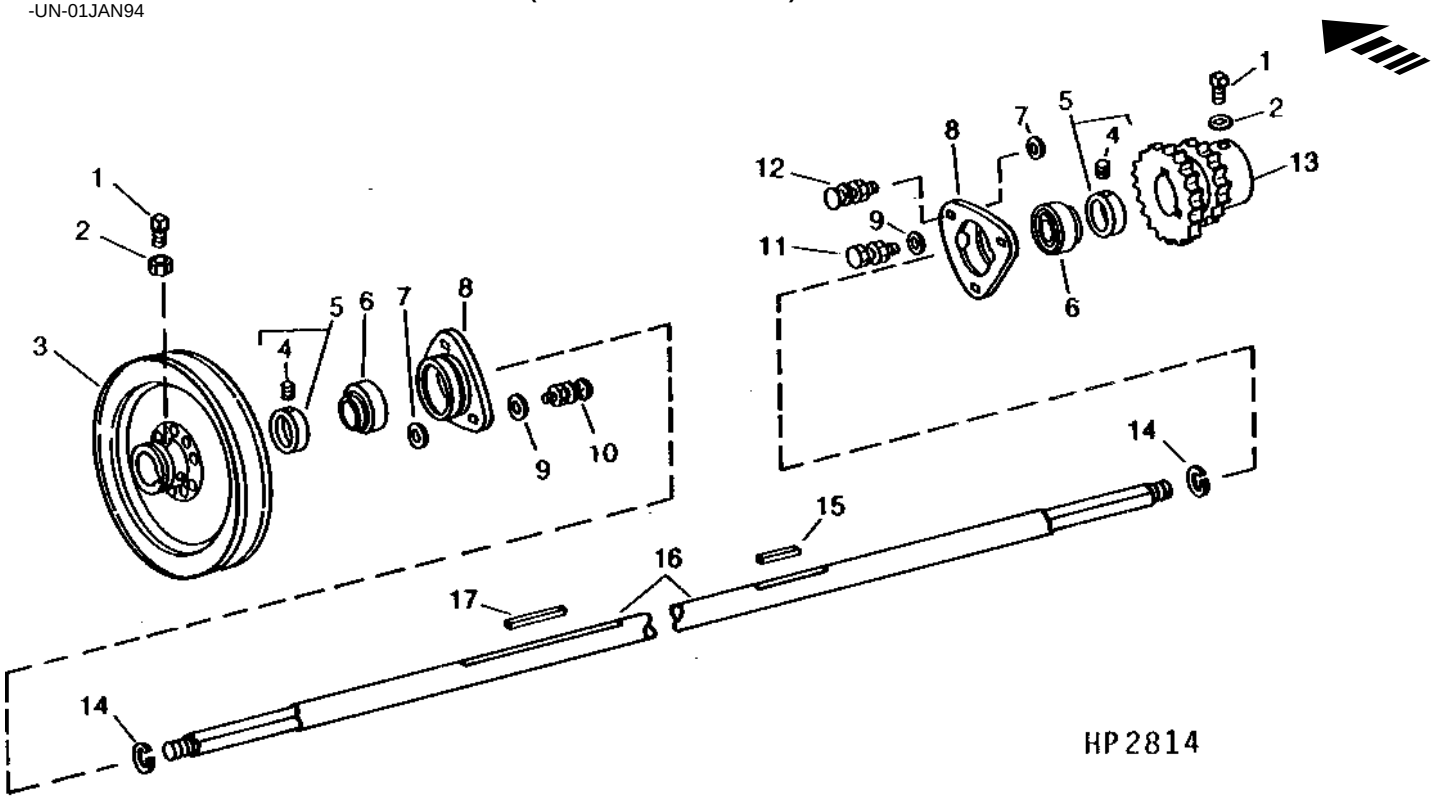
H30084F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H82306	SCREW	4		
2	14H732	NUT	4		3/8"
3	H75888	SHEAVE	1		223 MM AND 323 MM (8-49/64" AND 12-23/32") DIAS.
4	22H979	SET SCREW	2		3/8" X 3/8"
5	JD9201	ECCENTRIC LOCKING COLLAR	2		
6	JD9202	BALL BEARING	2		
7	24H1305	WASHER	8		13/32" X 13/16" X 0.065"
8	H75896	HOUSING	1	-355613	(SUB H93927)
	H93927	HOUSING	2		
9	24H1682	WASHER	2		13/32" X 7/8" X 0.120"
10	03H1557	BOLT	3		3/8" X 1-1/4"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
11	03H1519	BOLT	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
12	10H1027	BOLT	3		3/8" X 1-1/4"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
13	H77765	BELT	1		(REGULAR)
	H79796	BELT	1		(LONG)
14	H77766	BELT	1		(REGULAR)
	H125380	BELT	1		(LONG)
15	H80926	SNAP RING	2		
16	.....	KEY	1		(3/8" X 3/8" X 1-1/2") (CUT FROM H64376 IN AH64587 KEY STOCK KIT)
17	H80924	SHAFT	1	-552503	(SUB H115230)
	H115230	SHAFT	1		
18	.....	KEY	1		(3/8" X 3/8" X 3-3/4") (CUT FROM H64376 IN AH64587 KEY STOCK KIT)

FEEDER HOUSE LOWER SHAFT AND SHEAVE
(FIXED DRIVE LESS REVERSER)
(SERIAL NO. 615101-)

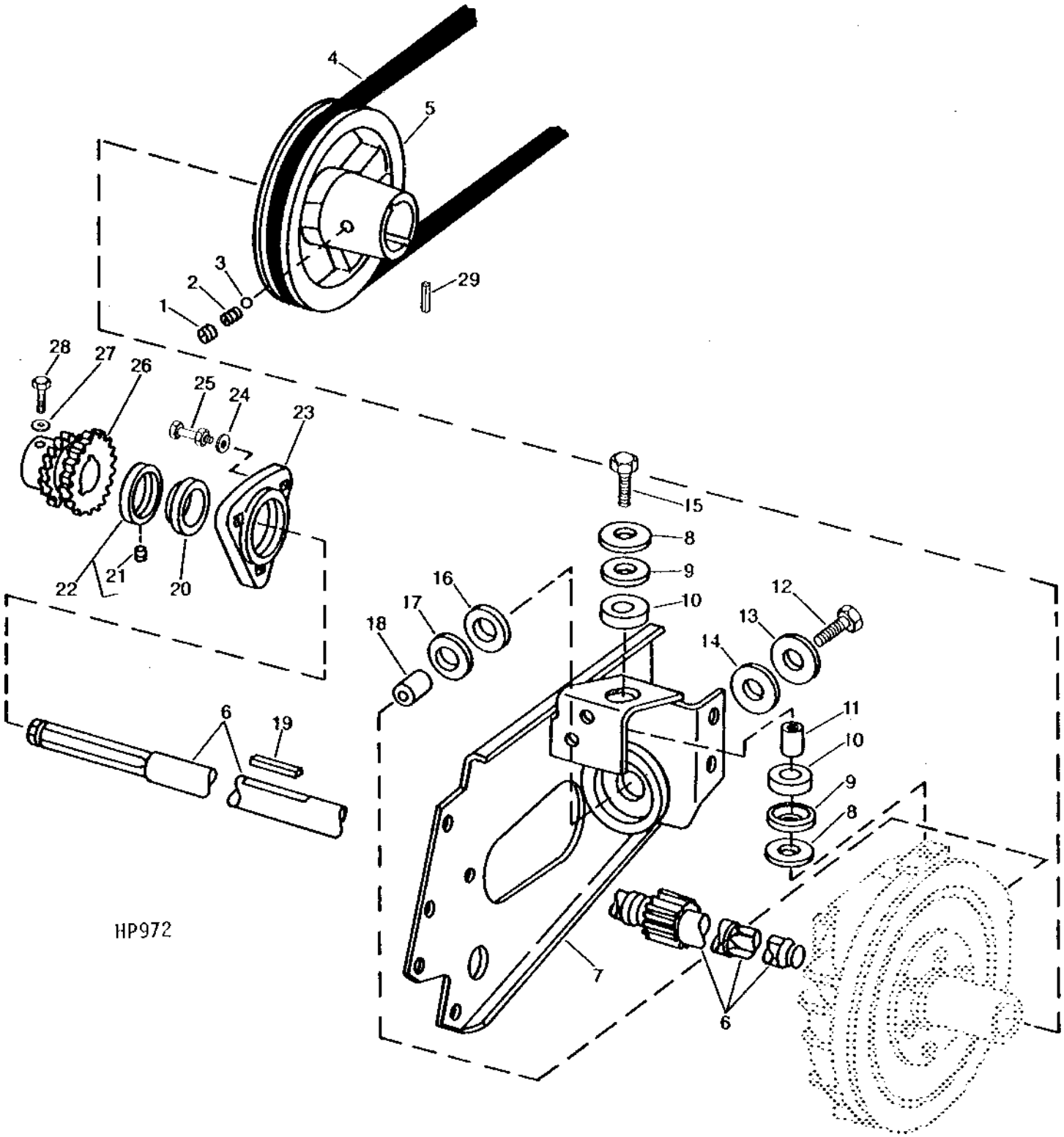
HP2814 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H82306	SCREW	4		
2	14H732	NUT	4		3/8"
3	AH122101	SHEAVE	1		294MM (12") DIA
4	22H979	SET SCREW	2		3/8" X 3/8"
5	JD9201	ECCENTRIC LOCKING COLLAR	2		
6	JD9202	BALL BEARING	2		
7	24H1305	WASHER	8		13/32" X 13/16" X 0.065"
8	H93927	HOUSING	2		
9	24H1682	WASHER	2		13/32" X 7/8" X 0.120"
10	03H1557	BOLT	3		3/8" X 1-1/4"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
11	03H1519	BOLT	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
12	10H1027	BOLT	3		3/8" X 1-1/4"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
13	AH92645	CHAIN SPROCKET	1		15 AND 20 TEETH
14	H80926	SNAP RING	2		
15	.....	KEY	1		10MM X 10MM X 38MM (3/8" X 3/8" X 1-7/8")
					(CUT FROM H64376 IN AH64587 KEY STOCK KIT)
16	H115230	SHAFT	1		
17	.....	KEY	1		10MM X 10MM X 45MM (3/8" X 3/8" X 1-3/4")
					(CUT FROM H64376 IN AH64587 KEY STOCK KIT)
18	Z30130	BELT	1		

FEEDER HOUSE LOWER SHAFT, SHEAVE, AND MOUNTINGS
LONG FIXED DRIVE (SERIAL NO. 403301-)
REGULAR FIXED DRIVE (SERIAL NO. 502551-615100)

HP972 -UN-01JAN94



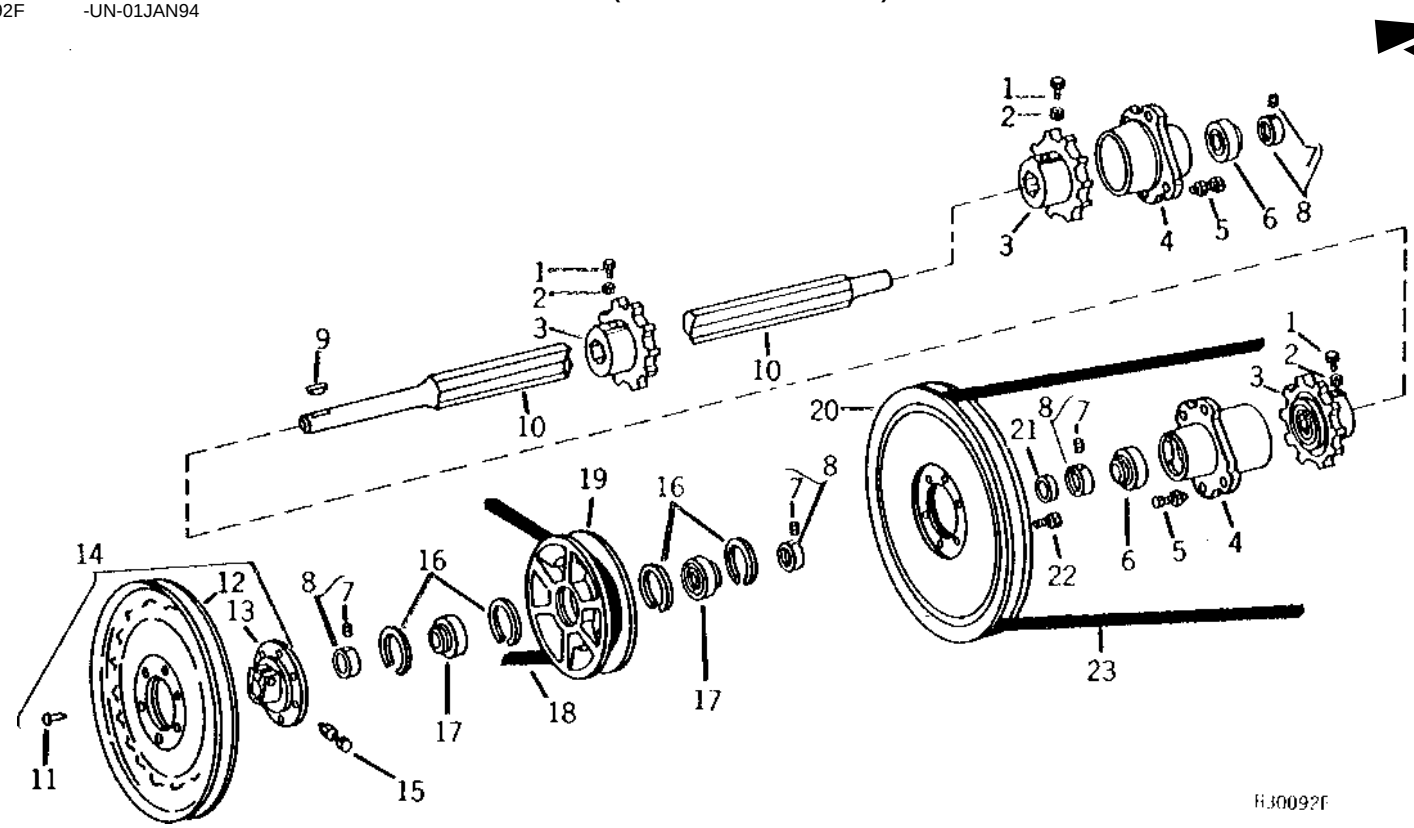
FEEDER HOUSE LOWER SHAFT, SHEAVE, AND MOUNTINGS - CONTINUED
LONG FIXED DRIVE (SERIAL NO. 403301-)
REGULAR FIXED DRIVE (SERIAL NO. 502551-615100)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	22H775	SET SCREW	2	-453643	5/16" X 1/4"
	22H775	SET SCREW	2	453644-	5/16" X 1/4"
2	22H975	SET SCREW	2	-453643	5/16" X 5/16"
	22H775	SET SCREW	2	453644-	5/16" X 1/4"
3	H871R	BALL	2	-453643	
	H110922	BALL	1	453644-	
4	H97929	BELT	1		(LONG)
	H111519	BELT	1		(REGULAR)
5	H97970	SHEAVE	1	-453643	(SUB H108889)
	H108889	SHEAVE	1		292 MM (11-3/32") DIA.
6	AH97641	SHAFT	1		
7	AH96406	SUPPORT	1		GEAR CASE, (LONG)
	AH96138	SUPPORT	1		GEAR CASE, (REGULAR)
8	P50456H	WASHER	2		
9	H78856	RETAINER	2		
10	H80197	BUSHING	1		
11	H85482	BUSHING	1		
12	19H1950	CAP SCREW	1		5/8" X 3-3/4"
13	R20136	WASHER	1		
14	T55761	SUPPORT	1		RUBBER
15	19H1863	CAP SCREW	1		5/8" X 3"
16	R62502	SUPPORT	1		
17	H97410	WASHER	1		
18	H95417	SPACER	1		
19	.....	KEY	1		(3/8" X 3/8" X 1-7/8") (CUT FROM H64378 IN AH64587 KEY STOCK KIT) (KIT AH64587)
20	JD9202	BALL BEARING	1		
21	22H979	SET SCREW	1		3/8" X 3/8"
22	JD9201	ECCENTRIC LOCKING COLLAR	1		
23	H93927	HOUSING	1		
24	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
25	10H1027	BOLT	3		3/8" X 1-1/4"
26	AH92645	CHAIN SPROCKET	1		15 AND 20 TEETH
27	14H732	NUT	1		3/8"
28	H82306	SCREW	1		
29	34H305	SPRING PIN	1	453644-	7/32" X 2"
PARTS LISTED BELOW ARE NOT ILLUSTRATED:					
..	AT14927	SEALANT	1	-356331	(SUB TY9371) (NO LONGER AVAILABLE)
..	TY9371	ADHESIVE	1		
..	TY6281	LUBRICANT	1		(SUB TY6333)
..	TY6333	GREASE	1		(14 OZ. TUBE)

MEMORANDA

FEEDER HOUSE UPPER SHAFT AND SHEAVES
(FIXED DRIVE - WITHOUT REVERSER)
REGULAR (SERIAL NO. -502550)
LONG (SERIAL NO. -403300)

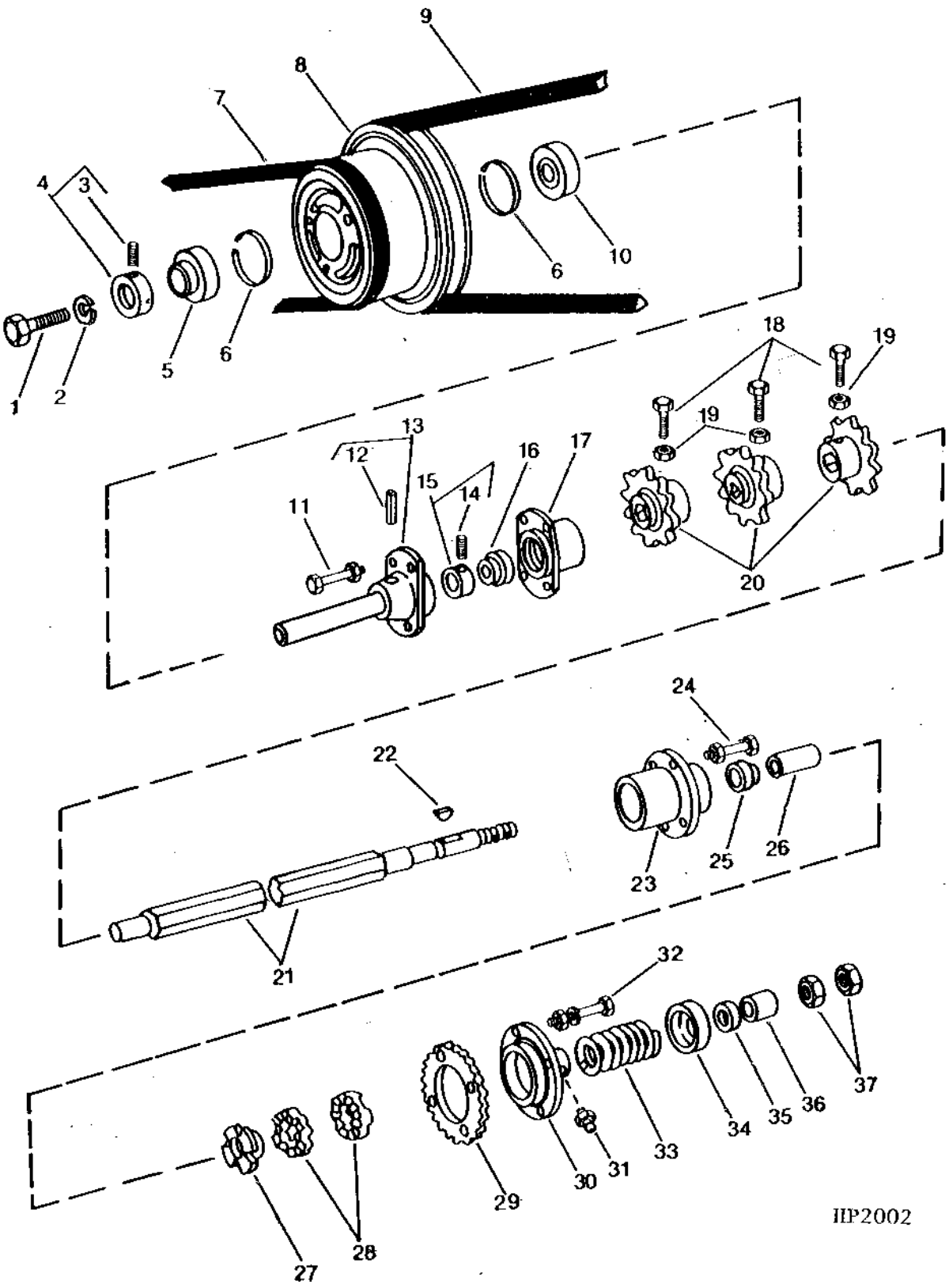
H30092F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H84158	SCREW	6		
2	14H732	NUT	6		3/8"
3	H94166	CHAIN SPROCKET	3		10 TEETH (45 MM (1-3/4") HEX. BORE)
4	H95857	HOUSING	2		
5	H100562	SCREW	8		
	12H301	LOCK WASHER	8		1/2"
	14H1040	NUT	8		1/2"
6	JD9452	BALL BEARING	2		
7	22H897	SET SCREW	4		1/4" X 1/4"
8	JD8544	ECCENTRIC LOCKING COLLAR	4		
9	26H22	SHAFT KEY	1		1/4" X 1"
10	H86093	SHAFT	1		45 MM (1-3/4") HEX. SECTION
11	16H1110	RIVET	6		5/16" X 1"
12	AH81274	SHEAVE	1		327 MM (12-7/8") DIA.
13	.....	CLAMP	1		(SERVICED IN AH81273)
14	AH81273	SHEAVE	1		327 MM (12-7/8") DIA.
15	19H1733	CAP SCREW	1		3/8" X 2-1/2"
	14H812	NUT	1		3/8"
16	P42232	SNAP RING	4		
17	L1912C	BALL BEARING	2		
18	H77765	BELT	1		(REGULAR)
	H79796	BELT	1		(LONG)
19	H75886	SHEAVE	1		188 MM (7-13/32") DIA.
20	AH75979	SHEAVE	1		440 MM (17-5/16") DIA.
21	28H3268	WASHER	1		1.380" X 1.660" X 5/16"
22	19H1936	CAP SCREW	6		3/8" X 3/4"
23	H76030	BELT	1		

FEEDER HOUSE UPPER SHAFT AND SHEAVE (FIXED DRIVE - WITH REVERSER)
LONG (SERIAL NO. 403301-551900)
REGULAR (SERIAL NO. 502551-551900)

HP2002 -UN-01JAN94

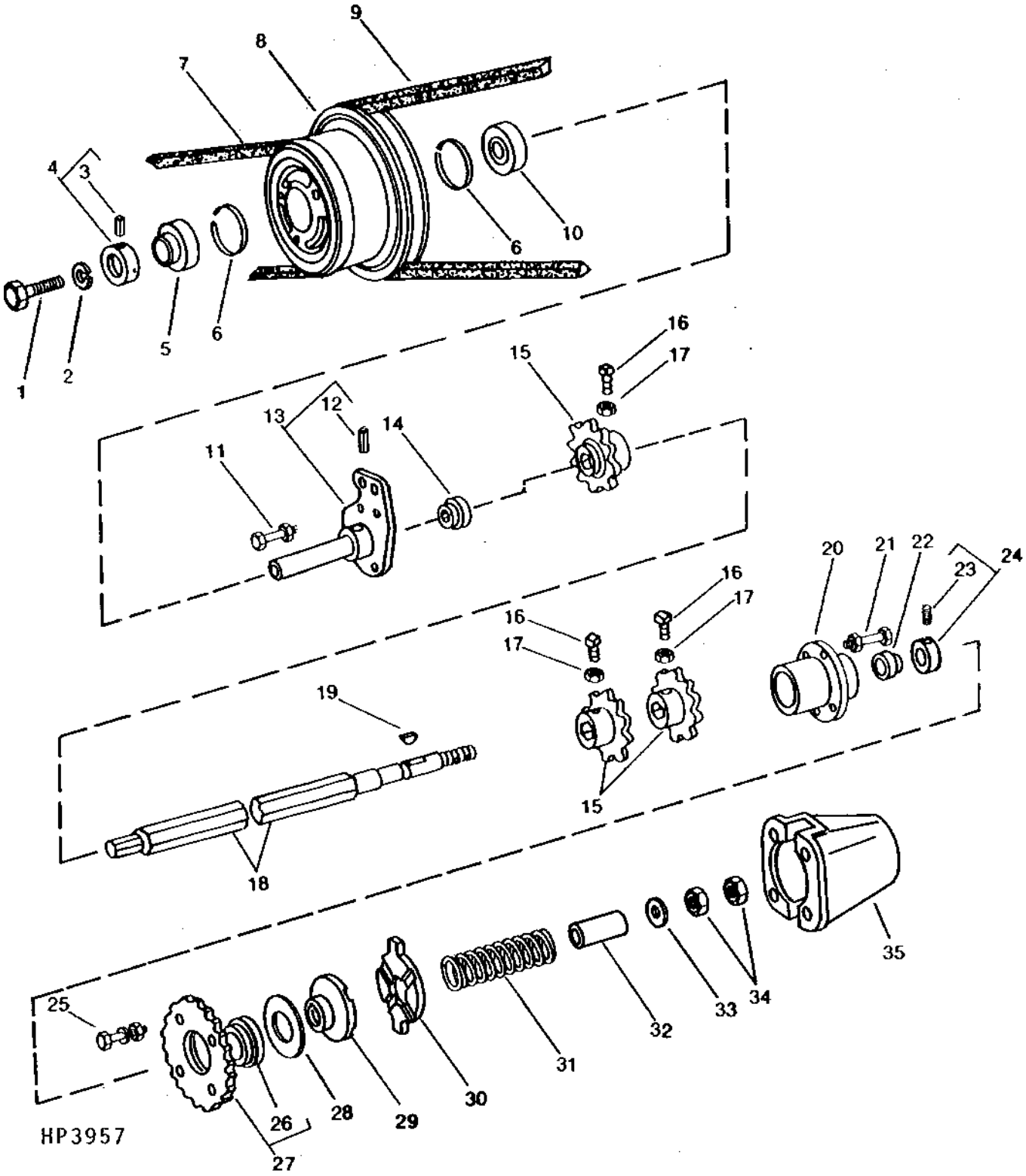


FEEDER HOUSE UPPER SHAFT AND SHEAVE (FIXED DRIVE - WITH REVERSER) - CONTINUED
LONG (SERIAL NO. 403301-551900)
REGULAR (SERIAL NO. 502551-551900)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1835	CAP SCREW	1		3/4" X 1-1/2"
2	12H236	LOCK WASHER	1		3/4"
3	22H979	SET SCREW	1		3/8" X 3/8"
4	JD8576	ECCENTRIC LOCKING COLLAR	1		
5	JD9356	BALL BEARING	1		
6	P46874	SNAP RING	2		
7	H97929	BELT	1		(LONG)
	H111519	BELT	1		(REGULAR)
8	H97969	SHEAVE	1		243 MM (9-9/16") AND 348 MM (13-3/4") DIAS.
9	H23927	BELT	1		
10	JD9301	BALL BEARING	1		
11	H95783	SCREW	4		
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
12	34H321	SPRING PIN	1		1/4" X 2-1/2"
13	AH94706	SUPPORT	1		
14	22H899	SET SCREW	1		3/8" X 1/2"
15	JD8544	ECCENTRIC LOCKING COLLAR	1		
16	JD9452	BALL BEARING	1		
17	H96867	HOUSING	1	-403300	(SUB H102505)
	H102505	HOUSING	1		
18	H84158	SCREW	3		
19	14H732	NUT	3		3/8"
20	H94166	CHAIN SPROCKET	3		10 TEETH
21	H86088	SHAFT	1		
22	26H82	SHAFT KEY	1		1/4" X 7/8"
23	H95857	HOUSING	1		
24	H100562	SCREW	4		
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
25	JD9452	BALL BEARING	1		
26	H99033	BUSHING	1	-404160	(SUB H108799)
	H108799	SPACER	1		
27	H85015	HUB	1		
28	Z699H	SLIP CLUTCH	2		
29	H93394	CHAIN SPROCKET	1		30 TEETH
30	H93736	HUB	1		
31	JD7788	LUBRICATION FITTING	1	-404160	(SUB JD7797, THIS APPLICATION)
	JD7797	LUBRICATION FITTING	1	-551900	
32	19H1732	CAP SCREW	4		3/8" X 1-1/4"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
33	H101244	SPRING	1		
34	H22216	CAP	1		
35	J4489H	WASHER	1		
36	M18105	SPACER	1	-404160	(SUB 28H1576, THIS APPLICATION)
	28H1576	BUSHING	1	-551900	3/4" X 7/8"
37	14H793	NUT	2	-408800	3/4"
	14H793	NUT	1	408801-551900	3/4"
	H105936	NUT	1	408801-551900	

FEEDER HOUSE UPPER SHAFT AND SHEAVE
(LONG FIXED DRIVE - WITH REVERSER)(SERIAL 551901-)
REGULAR FIXED DRIVE - WITH REVERSER)(SERIAL 551901-615100)

HP3957 -UN-01JAN94

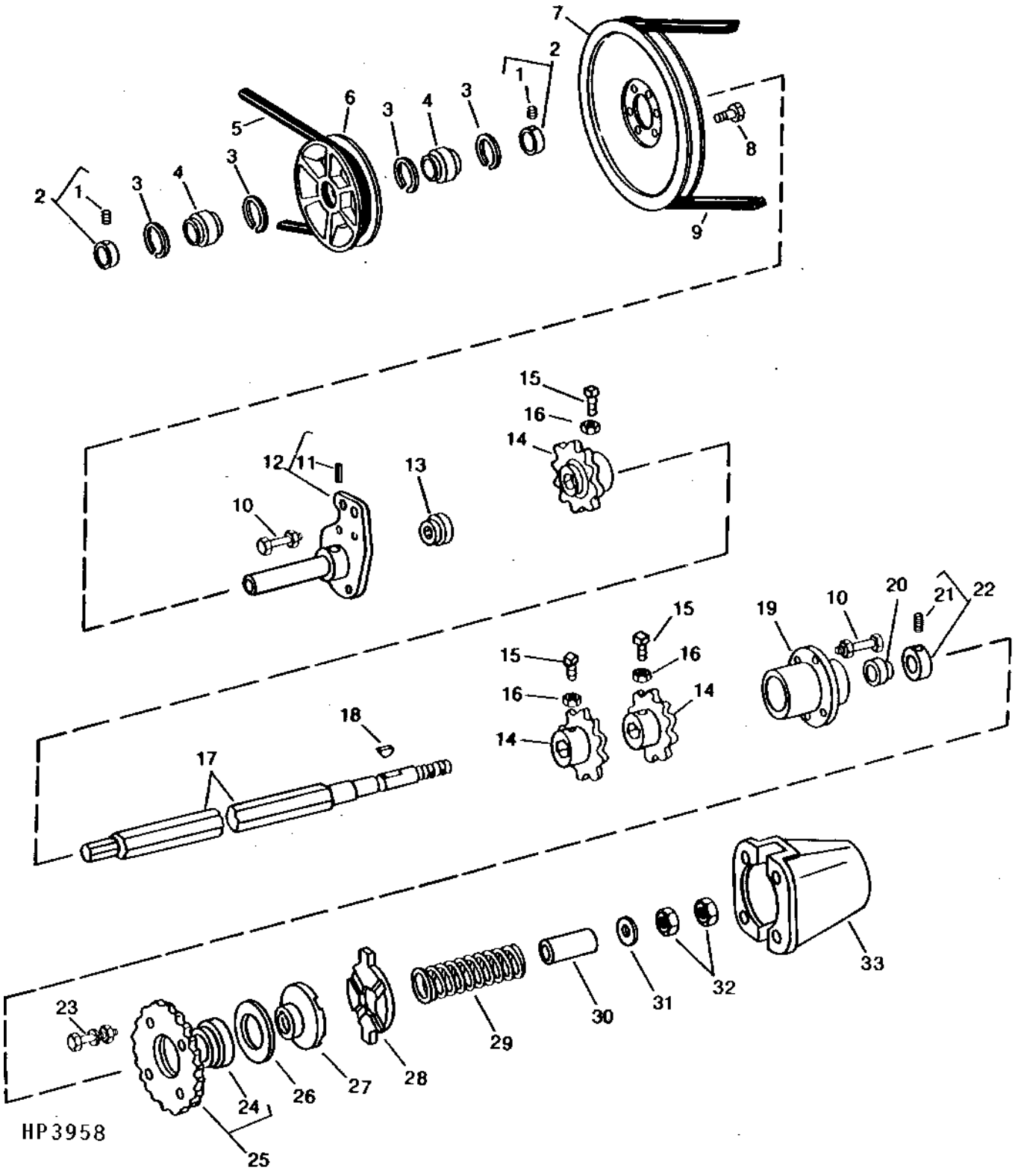


FEEDER HOUSE UPPER SHAFT AND SHEAVE - CONTINUED
(LONG FIXED DRIVE - WITH REVERSER)(SERIAL 551901-)
REGULAR FIXED DRIVE - WITH REVERSER)(SERIAL 551901-615100)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1835	CAP SCREW	1		3/4" X 1-1/2"
2	12H236	LOCK WASHER	1		3/4"
3	22H979	SET SCREW	1		3/8" X 3/8"
4	JD8576	ECCENTRIC LOCKING COLLAR	1		
5	JD9356	BALL BEARING	1		
6	P46874	SNAP RING	2		
7	H97929	BELT	1		(LONG)
	H111519	BELT	1		(REGULAR)
8	H97969	SHEAVE	1		243 MM (9-9/16") AND 348 MM (13-3/4") DIAS.
9	H23927	BELT	1		
10	JD9301	BALL BEARING	1		
11	H95783	SCREW	2		
	T49269	SCREW	2		
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
12	34H321	SPRING PIN	1		1/4" X 2-1/2"
13	AH111100	SHAFT	1		
14	JD9373	BALL BEARING	1		
15	H94166	CHAIN SPROCKET	3	-610300	10 TEETH
	H118583	CHAIN SPROCKET	3	610301-	10 TEETH
16	H84158	SCREW	6	-610300	
	H118776	SET SCREW	6	610301-	
17	14H732	NUT	6		3/8"
18	H113408	SHAFT	1		
19	26H103	SHAFT KEY	1		1/4" X 2-1/8"
20	H95857	HOUSING	1		
21	H95783	SCREW	2		
	T49269	SCREW	2		
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
22	JD9452	BALL BEARING	1		
23	22H899	SET SCREW	1		3/8" X 1/2"
24	JD8544	ECCENTRIC LOCKING COLLAR	1		
25	19H1777	CAP SCREW	4		1/2" X 1-3/4"
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
26	H105584	BUSHING	1		
27	AH104438	CHAIN SPROCKET	1		30 TEETH
28	H99303	WASHER	1		
29	H105590	HUB	1		
30	H101677	JAW	1		
31	H102497	SPRING	1		
32	H105587	SPACER	1		
33	24H1400	WASHER	1		25/32" X 1-5/8" X 1/4"
34	14H794	NUT	2		3/4"
35	H102477	HOUSING	1		

FEEDER HOUSE UPPER SHAFT AND SHEAVE
(REGULAR FIXED LESS REVERSER)
(SERIAL NO 615101-)

HP3958 -UN-01JAN94

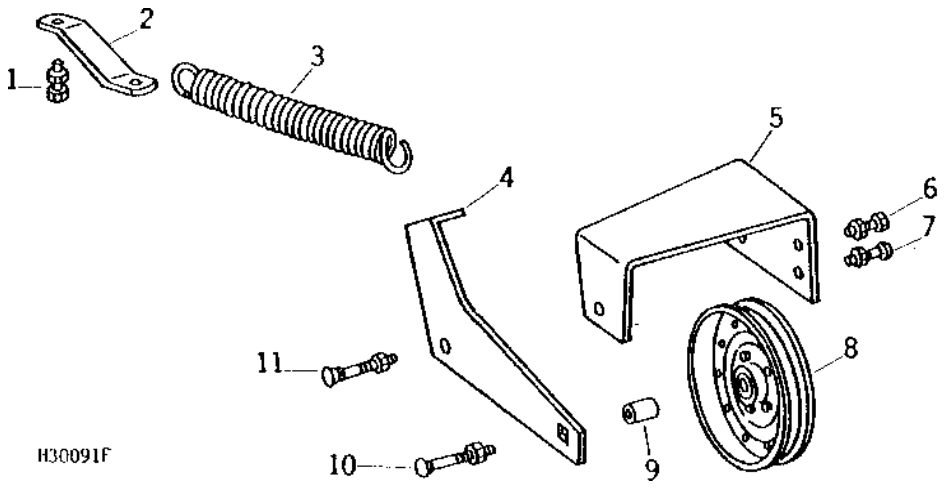


FEEDER HOUSE UPPER SHAFT AND SHEAVE
(REGULAR FIXED LESS REVERSER) - CONTINUED
(SERIAL NO. 615101-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	22H897	SET SCREW	4		1/4" X 1/4"
2	JD9220	ECCENTRIC LOCKING COLLAR	4		
3	P42232	SNAP RING	4		
4	JD9221	BALL BEARING	2		
5	Z30130	BELT	1		
6	H75886	SHEAVE	1		188MM (7-13/32") DIA
7	AH75979	SHEAVE	1		440MM (17-5/16") DIA
8	19H1936	CAP SCREW	6		3/8" X 3/4"
9	H76030	BELT	1		
10	H95783	SCREW	4		
	T49269	SCREW	4		
	12H301	LOCK WASHER	8		1/2"
	14H1040	NUT	8		1/2"
11	34H321	SPRING PIN	1		1/4" X 2-1/2"
12	AH111642	SHAFT	1		
13	JD9373	BALL BEARING	1		
14	H118583	CHAIN SPROCKET	3		10 TEETH
15	H118776	SET SCREW	6		
16	14H732	NUT	6		3/8"
17	H113408	SHAFT	1		
18	26H103	SHAFT KEY	1		1/4" X 2-1/8"
19	H95857	HOUSING	1		
20	JD9452	BALL BEARING	1		
21	22H899	SET SCREW	1		3/8" X 1/2"
22	JD8554	ECCENTRIC LOCKING COLLAR	1		
23	19H1777	CAP SCREW	4		1/2" X 1-3/4"
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
24	H105584	BUSHING	1		
25	AH104438	CHAIN SPROCKET	1		30 TEETH
26	H99303	WASHER	1		
27	H105590	HUB	1		
28	H101677	JAW	1		
29	H102497	SPRING	1		
30	H105587	SPACER	1		
31	24H1400	WASHER	1		25/32" X 1-5/8" X 1/4"
32	14H794	NUT	2		3/4"
33	H102477	HOUSING	1		

FEEDER HOUSE DRIVE TIGHTENER
REGULAR FIXED DRIVE (SERIAL NO. -502550)

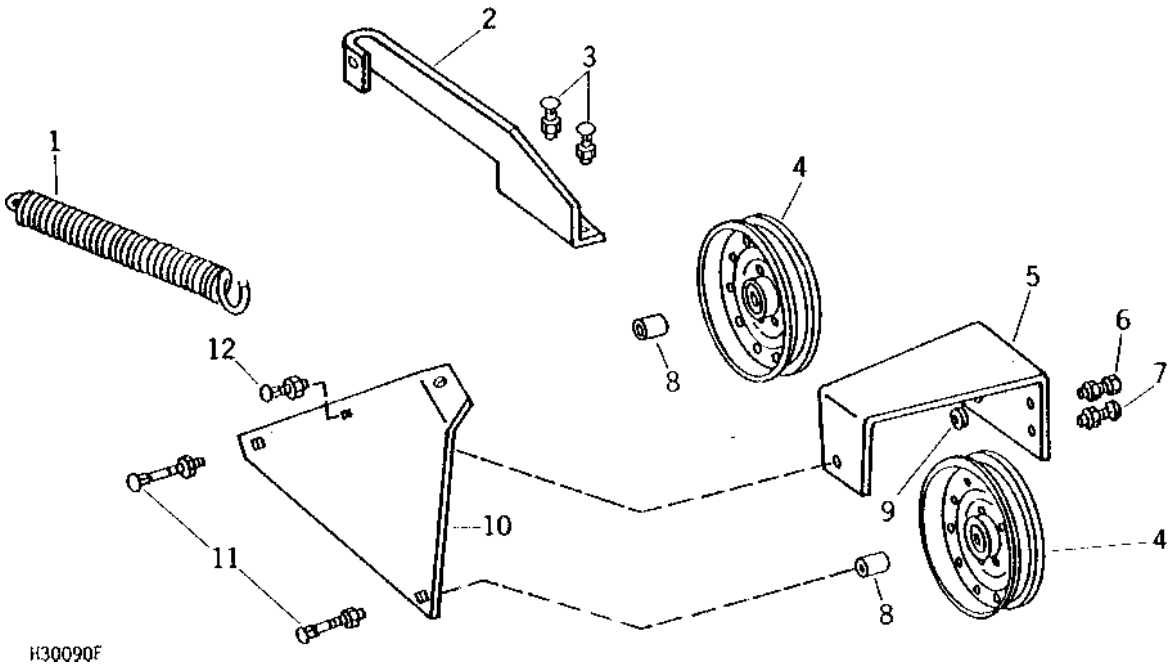
H30091F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1905	CAP SCREW	1		5/16" X 1"
	14H785	NUT	1		5/16"
2	H83780	LINK	1		
3	H82072	SPRING	1		
4	H83777	ARM	1		
5	H83779	BRACKET	1		
6	19H1731	CAP SCREW	1		3/8" X 1"
	14H812	NUT	1		3/8"
7	03H1557	BOLT	3		3/8" X 1-1/4"
	14H812	NUT	3		3/8"
8	AH66202	SHEAVE	1		197 MM (7-3/4") DIA.
9	28H2553	BUSHING	1		3/4" X 1-1/8"
10	03H2075	BOLT	1		5/8" X 3"
	14H1039	NUT	1		5/8"
11	10H1027	BOLT	1		3/8" X 1-1/4"
	H99923	LOCK NUT	1		

FEEDER HOUSE DRIVE TIGHTENER (FIXED DRIVE)
LONG (SERIAL NO. -403300)
REGULAR (SERIAL NO. 502551-)

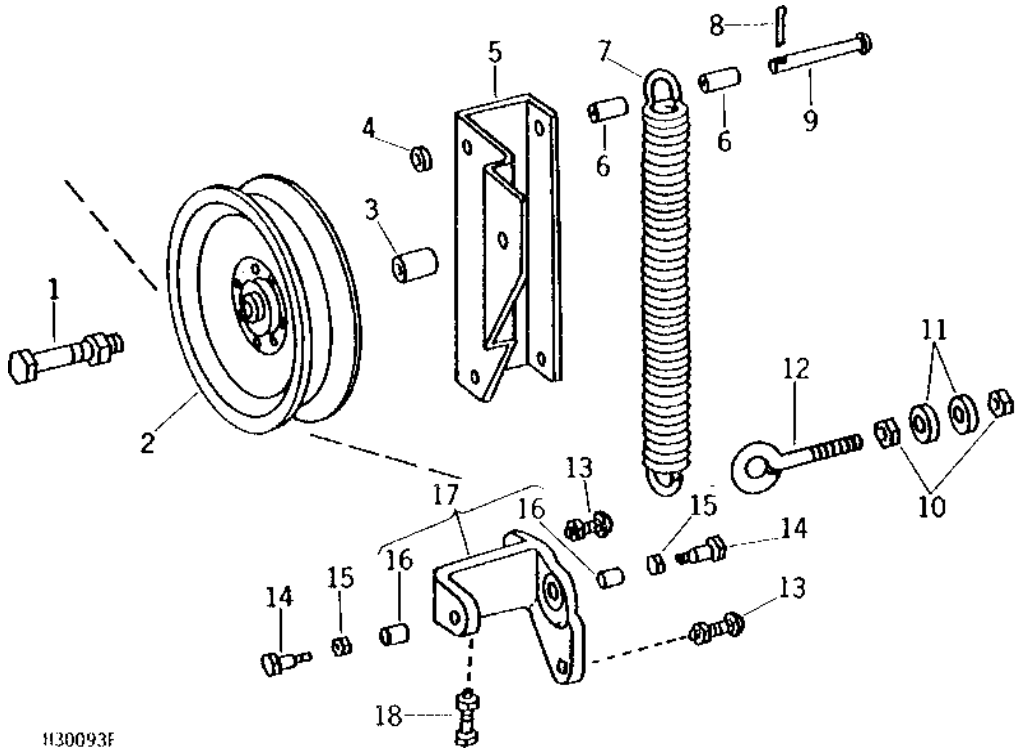
H30090F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H79074	SPRING	1		
2	H83775	ARM	1		
3	03H1544	BOLT	1		5/16" X 1-1/4"
	14H785	NUT	1		5/16"
4	AH66202	SHEAVE	2		197 MM (7-3/4") DIA.
5	H83779	BRACKET	1		
6	19H1731	CAP SCREW	2		3/8" X 1"
	14H812	NUT	2		3/8"
7	03H1557	BOLT	2		3/8" X 1-1/4"
	14H812	NUT	2		3/8"
8	28H2553	BUSHING	2		3/4" X 1-1/8"
9	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
10	H83778	ARM	1		
11	03H2075	BOLT	2		5/8" X 3"
	14H1039	NUT	2		5/8"
12	03H1500	BOLT	1		3/8" X 1"
	H99923	LOCK NUT	1		

FEEDER HOUSE LOWER BELT TIGHTENER (FIXED DRIVE LESS REVERSER)
REGULAR (SERIAL NO. -502550)(SERIAL NO. 615101-)
LONG (SERIAL NO. -403300)

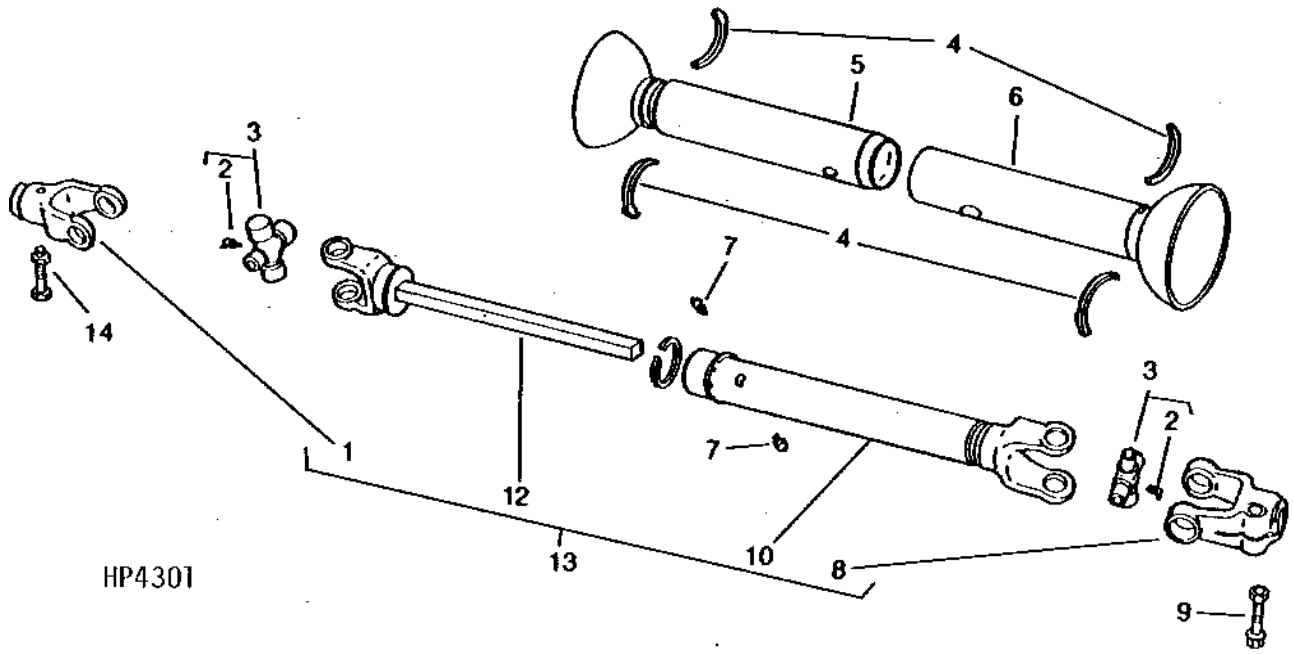
H30093F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1863	CAP SCREW	1		5/8" X 3"
	14H1039	NUT	1		5/8"
2	AH94450	IDLER	1		222 (8-3/4") DIA.
3	28H2524	BUSHING	1		3/4" X 13/16"
4	24H1325	WASHER	1		15/32" X 59/64" X 0.065"
5	H77764	BRACKET	1		TIGHTENER
6	28H187	BUSHING	2		3/8" X 15/16"
7	H77763	SPRING	1		
8	11H216	COTTER PIN	1		3/16" X 1"
9	P41492	PIN	1		DRILLED
10	14H1040	NUT	2		1/2"
11	24H1254	WASHER	2		17/32" X 1-1/8" X 0.105"
12	H35459	EYEBOLT	1		
13	03H1557	BOLT	2		3/8" X 1-1/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
14	H77325	BOLT	2		
15	14H732	NUT	2		3/8"
16	BP11232	BUSHING	2		
17	AH76177	BRACKET	1		TIGHTENER, (MARKED H76632)
18	19H1800	CAP SCREW	1		3/8" X 1-1/2"
	14H812	NUT	1		3/8"

HEADER DRIVE SHAFT - SIDEHILL
ROCKWELL (SERIAL NO. -615100)
(L.H. ILLUSTRATED)

HP4301 -UN-01JAN94



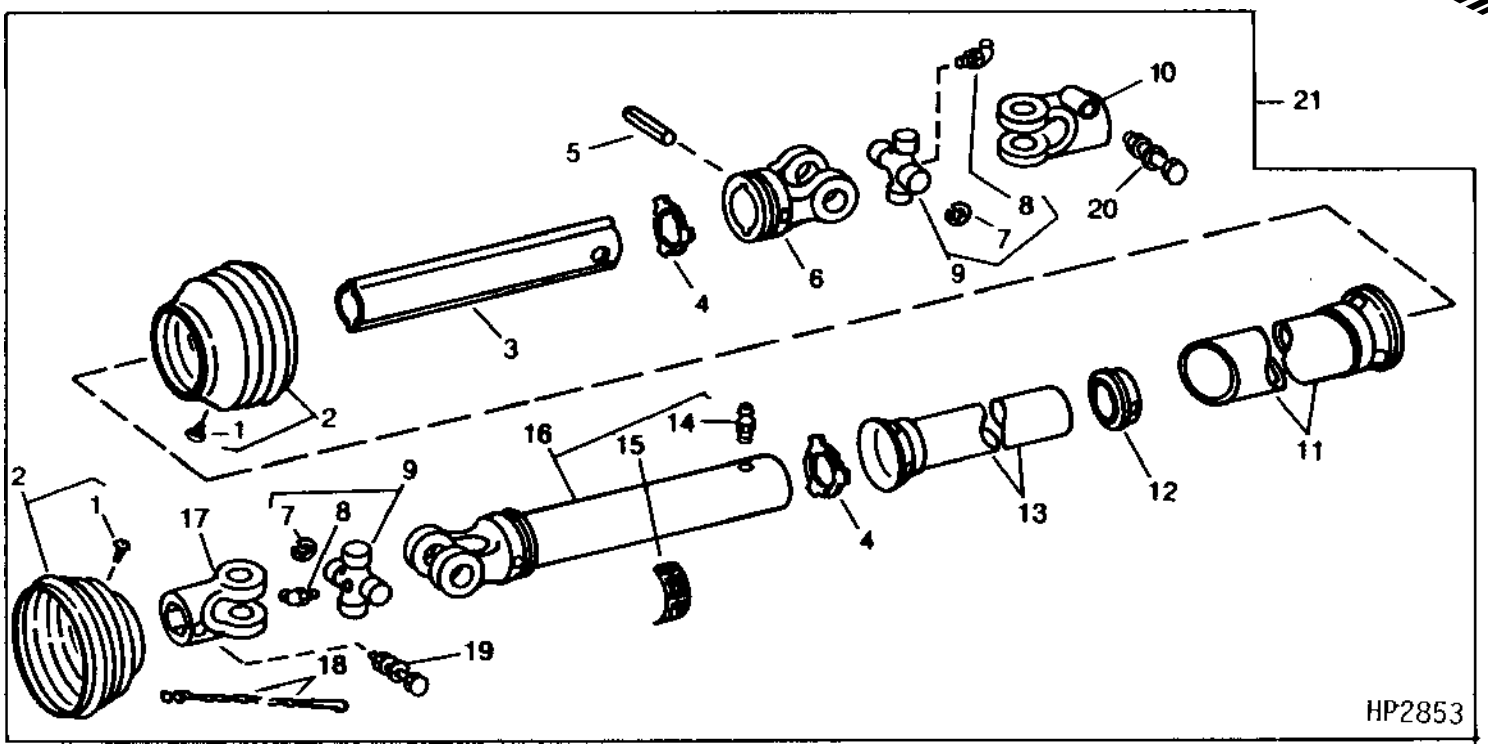
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H87501	UNIVERSAL JOINT YOKE	1		(INNER)
2	.....	LUBRICATION FITTING	1		
	P49554	SNAP RING	4		
3	AE22753	CROSS AND BEARING ASSEMBLY	2		(SUB FOR AP24580)
4	E62951	UNIVERSAL JOINT BEARING	4		(SUB FOR H22039)
5	AH60752	POWERSHAFT SHIELD	1		
6	AH61953	SHIELD	1		
7	JD7797	LUBRICATION FITTING	2		
8	H22135	UNIVERSAL JOINT YOKE	1		(OUTER)
9	19H1820	CAP SCREW	1		1/2" X 3"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
10	AH113101	YOKE, WITH TUBE	1		(SUB FOR AH60756)
11	H24673	SNAP RING	1		
12	AH113100	YOKE, WITH SHAFT	1		(SUB FOR AH11668)
13	AH138355	KIT	1		
14	19H1949	CAP SCREW	1		5/16" X 2-1/2"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

MEMORANDA

HEADER DRIVE SHAFT - SIDEHILL
WALTERSHCEID (SERIAL NO. 615412-)
(L.H. ILLUSTRATED)

HP2853 -UN-01JAN94

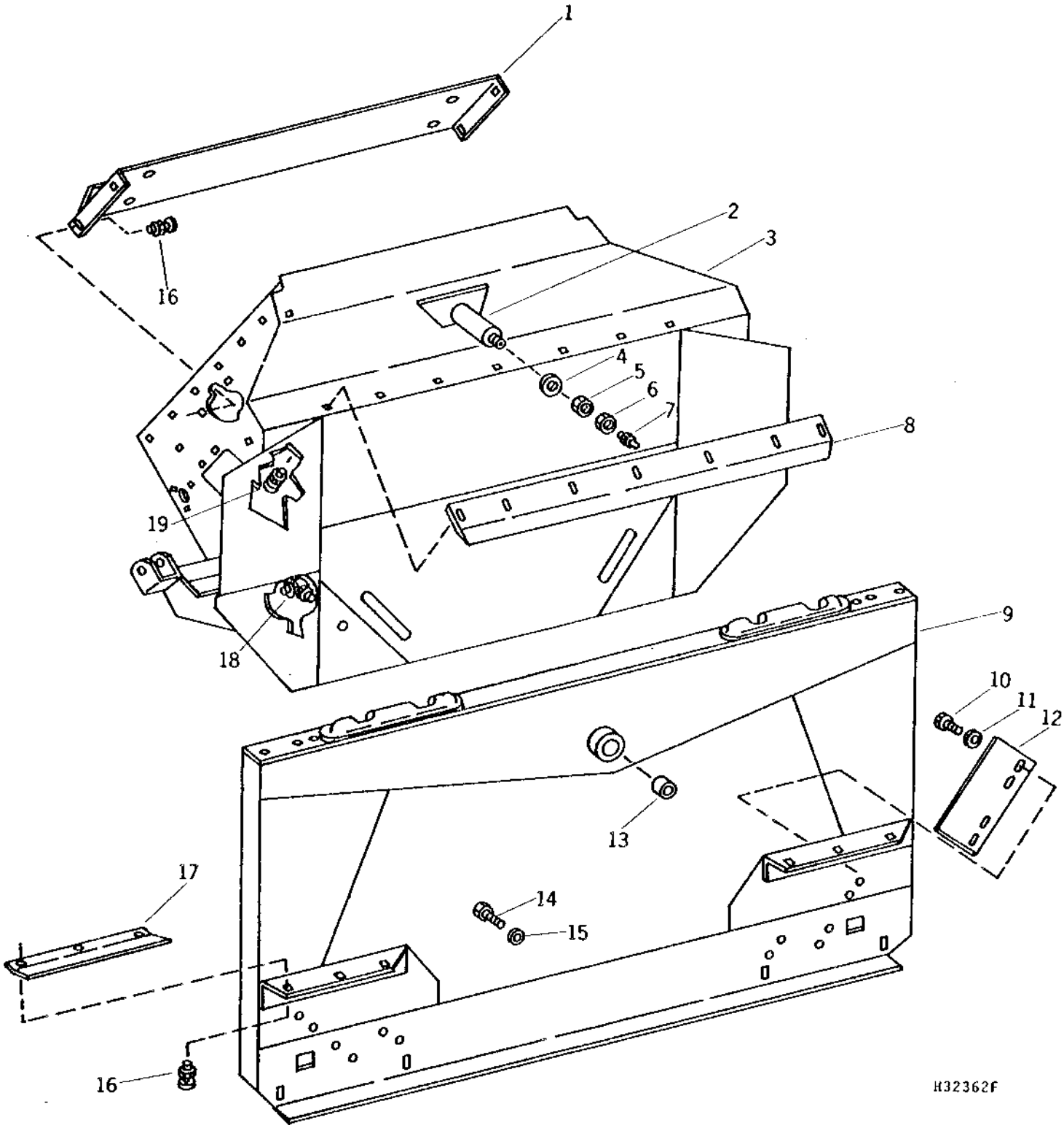


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	23H117	SCREW	2	-630700	0.164" X 3/8", (SUB H141365)
	H141365	BOLT	2		
2	AH122922	POWERSHAFT SHIELD	2		
3	H126502	SHAFT	1		
4	W36510	RING	2		
5	34M6446	SPRING PIN	1		10 X 75 MM
6	H126500	YOKE	1		
7	40M7077	SNAP RING	8		
8	58M5577	LUBRICATION FITTING	2		
9	AH115426	UNIVERSAL JOINT BEARING	2		
10	H126498	YOKE	1		
11	AH121565	POWERSHAFT SHIELD	1		
12	W36512	BEARING	1		
13	AH121566	POWERSHAFT SHIELD	1		
14	M87259	LUBRICATION FITTING	1		
15	H129222	LABEL	1		
16	AH121564	YOKE, WITH TUBE	1		
17	H126499	YOKE	1		
18	AW24500	LINK CHAIN	1		
19	19H1949	CAP SCREW	1	-620795	5/16" X 2-1/2"
	19H1907	CAP SCREW	1		5/16" X 2-3/4"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
20	19H1820	CAP SCREW	1		1/2" X 3"
	12H301	LOCK WASHER	1		1/2"
	14H809	NUT	1		1/2"
21	AH119746	UNIVERSAL DRIVESHAFT	1		AH130599 SHIELD KIT REQUIRED IF USED WITH 643 CORN HEAD (-615450) (COMPLETE SHAFT ASSEMBLY WILL WORK IN PLACE OF OLD SHAFT ASSEMBLY)

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

FEEDER HOUSE FRONT SHEETS (SIDEHILL)
(SERIAL NO. -403300)

H32362F -UN-01JAN94

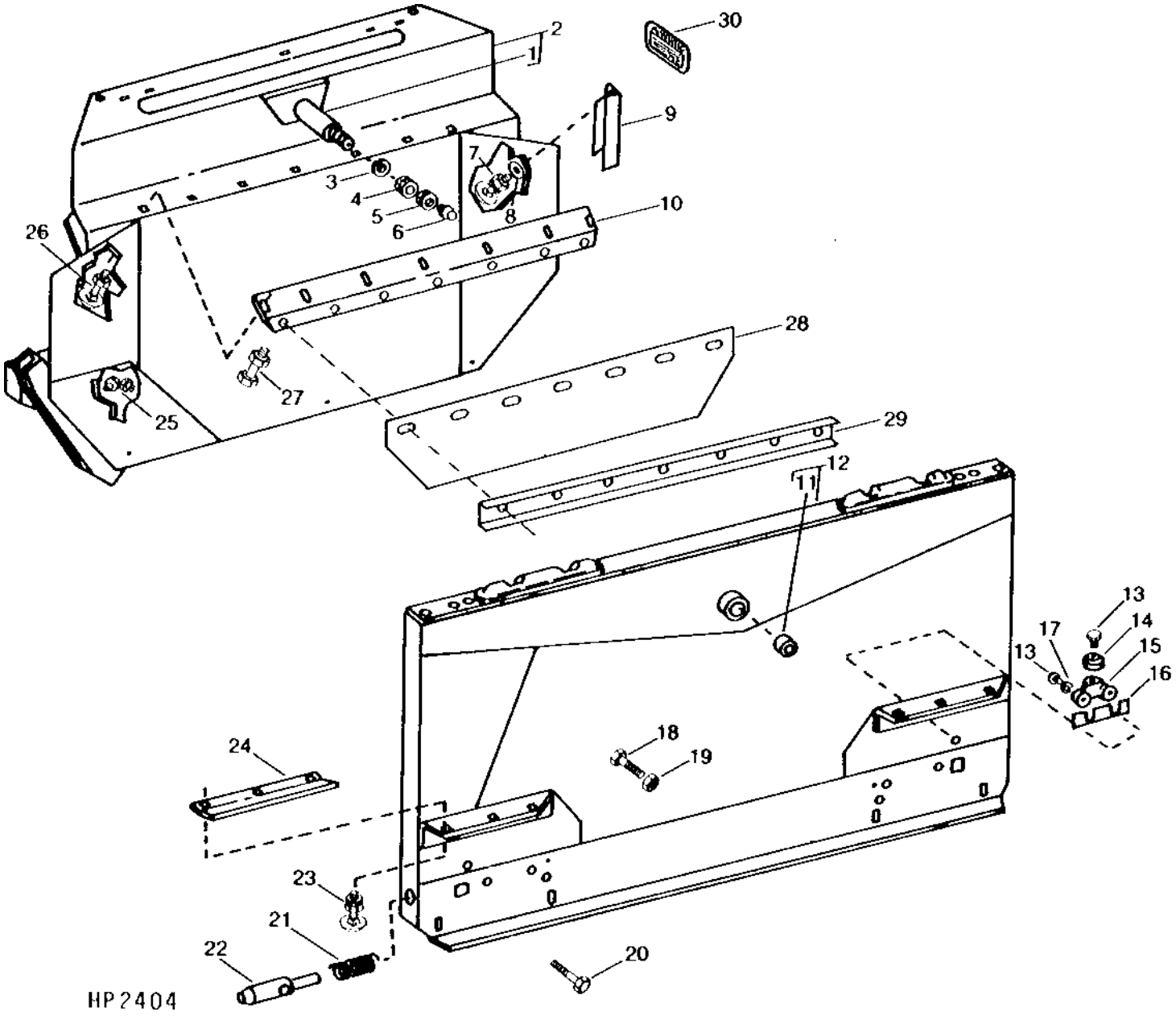


FEEDER HOUSE FRONT SHEETS (SIDEHILL) - CONTINUED
(SERIAL NO. -403300)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH89470	STRIPPER	1		
2	AH89467	PIN	1		
3	AH92988	CAB	1		INNER
4	H85554	WASHER	1		
5	14H975	NUT	1		1-1/4"
6	H82620	LOCK NUT	1	-615380	(SUB T27821, THIS APPLICATION)
	T27821	LOCK NUT	1		
7	JD7759	LUBRICATION FITTING	1		
8	H88310	DEFLECTOR	1	-403300	(SUB H108670)
	H108670	DEFLECTOR	1		
9	AH89093	FRAME	1		OUTER
10	19H2284	CAP SCREW	8		3/8" X 7/8"
	12H304	LOCK WASHER	8		3/8"
11	24H1305	WASHER	8		13/32" X 13/16" X 0.065"
12	H88097	RETAINER	2		
13	U13486	BUSHING	2		
14	19H1756	CAP SCREW	2		5/8" X 1-1/2", (PLATFORM ATTACHING HARDWARE)
	12H294	LOCK WASHER	2		5/8"
15	H20895	WASHER	2	-625363	(SUB N72306)
	N72306	WASHER	2		
16	03H1765	BOLT	10		3/8" X 3/4"
	N10215	LOCK NUT	1		
17	H88161	STRIPPER	2		
18	JD7806	LUBRICATION FITTING	2		
19	03H1540	BOLT	7		5/16" X 3/4"
	N10213	LOCK NUT	1		

FEEDER HOUSE FRONT SHEETS (SIDEHILL)
(SERIAL NO. 403301-)

HP2404 -UN-01JAN94



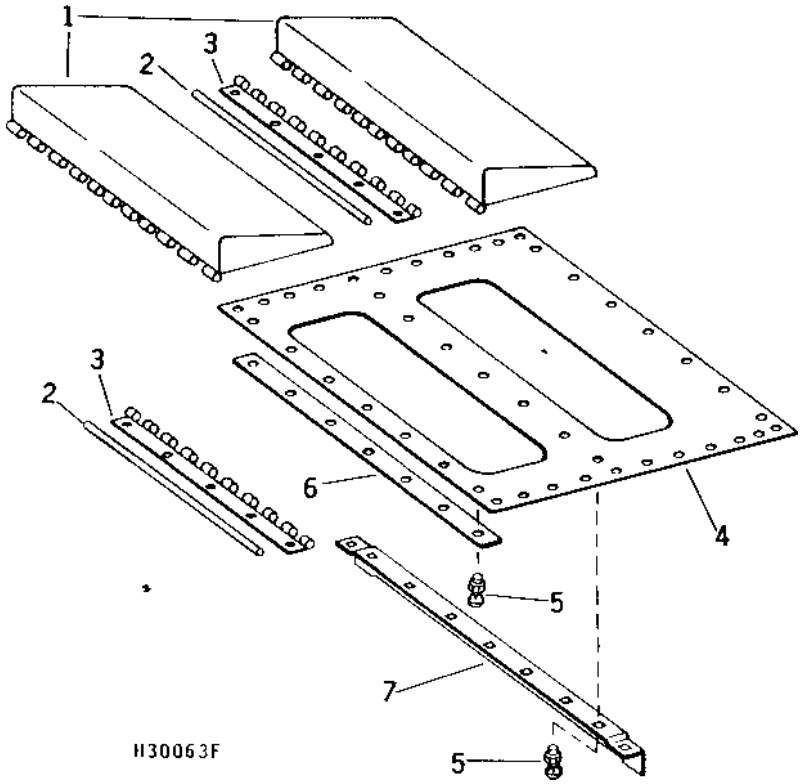
FEEDER HOUSE FRONT SHEETS (SIDEHILL) - CONTINUED
(SERIAL NO. 403301-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH89467	PIN	1		
2	AH101934	HOUSING	1	-610300	INNER
	AH115313	HOUSING	1	610301-	INNER (WITH DECAL)
3	H85554	WASHER	1		
4	14H975	NUT	1		1-1/4"
5	H82620	LOCK NUT	1	-615380	(SUB T27821, THIS APPLICATION)
	T27821	LOCK NUT	1		
6	JD7759	LUBRICATION FITTING	1		
7	03H1540	BOLT	4		5/16" X 3/4"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
8	24H1136	WASHER	4		11/32" X 11/16" X 0.065"
9	H106878	SHIELD	1		R.H.
	H106879	SHIELD	1		L.H.
10	H88310	DEFLECTOR	1	-502550	(SUB H108670)
	H108670	DEFLECTOR	1		
11	U13486	BUSHING	2		
12	AH94775	SUPPORT	1		
13	19H1756	CAP SCREW	6		5/8" X 1-1/2"
14	AP26398	BALL BEARING	2		
15	H98201	HOUSING	2		
16	H98345	STRAP	AR		(3 OR LESS USED)
17	12H294	LOCK WASHER	2		5/8"
18	19H1756	CAP SCREW	2		5/8" X 1-1/2", (PLATFORM ATTACHING HARDWARE)
	12H294	LOCK WASHER	2		5/8"
19	H20895	WASHER	2	-454270	
20	19H3189	CAP SCREW	1		1/2" X 3"
21	124424	SPRING	2		
22	H89360	PIN	2		
23	03H1765	BOLT	6		3/8" X 3/4"
	N10215	LOCK NUT	6		
24	H88161	STRIPPER	2		
25	JD7806	LUBRICATION FITTING	2		
26	03H1540	BOLT	7		5/16" X 3/4"
	N10213	LOCK NUT	7		
27	03H1540	BOLT	7	502551-	5/16" X 3/4"
	12H303	LOCK WASHER	7	502551-	
	14H785	NUT	7	502551-	
28	H108671	EXTENSION	1	502551-	
29	H108672	RETAINER	1	502551-	
30	H100065	DECAL	1	610301-	(WARNING)

MEMORANDA

FEEDER HOUSE TOP SHEET AND DOORS (SIDEHILL)
(SERIAL NO. -403300)

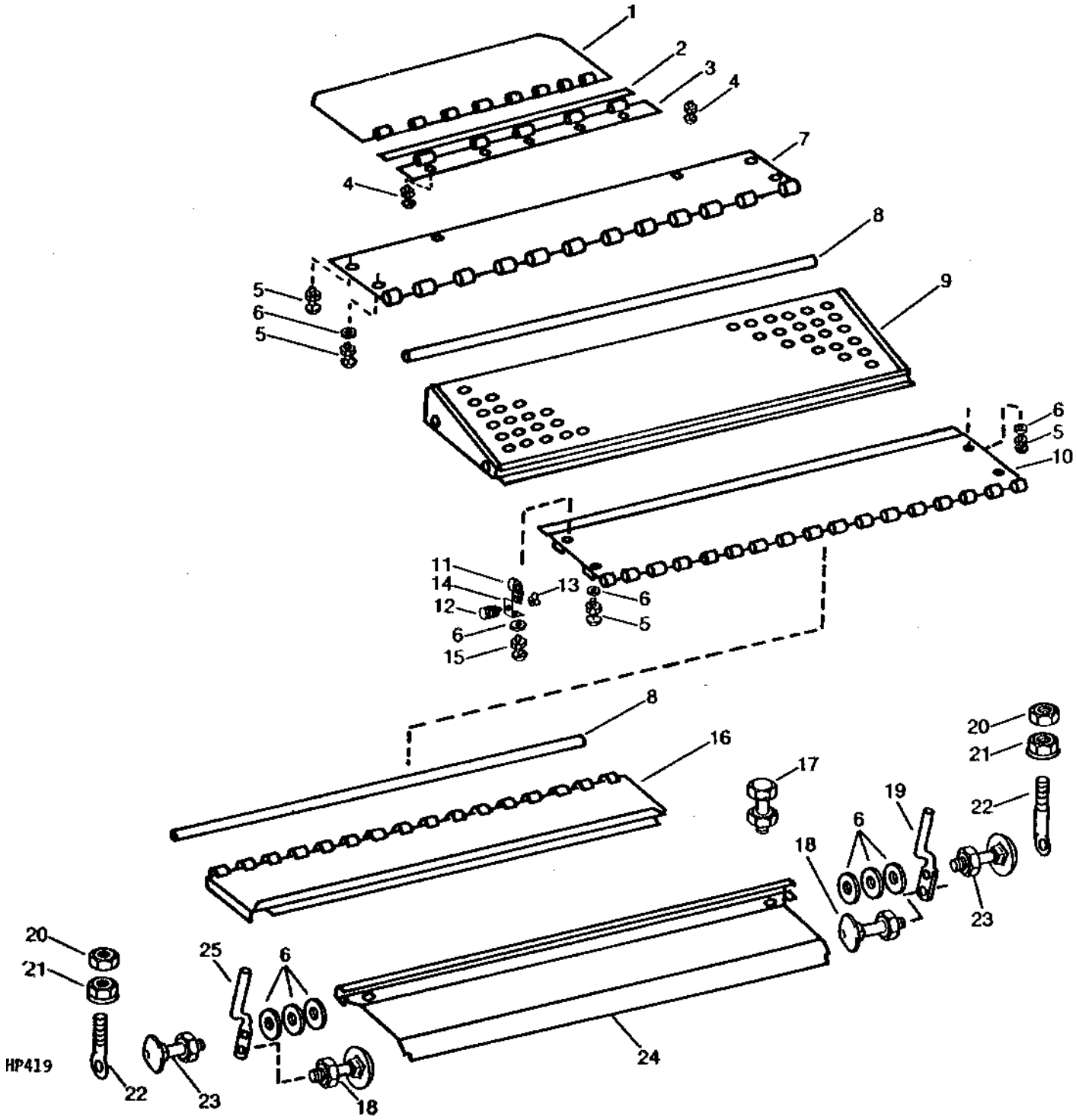
H30063F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH89459	DOOR	2		
2	P39977	PIN	2		
3	H88129	HINGE	2		
4	H88130	SHEET	1		TOP
5	03H1500	BOLT	14		3/8" X 1"
	N10215	LOCK NUT	1		
6	H88128	STRIP	1		(NO LONGER AVAILABLE)
7	H88118	ANGLE	1		(NO LONGER AVAILABLE)

FEEDER HOUSE TOP SHEETS AND DOORS (SIDEHILL)
(SERIAL NO. 403301-)

HP419 -UN-01JAN94



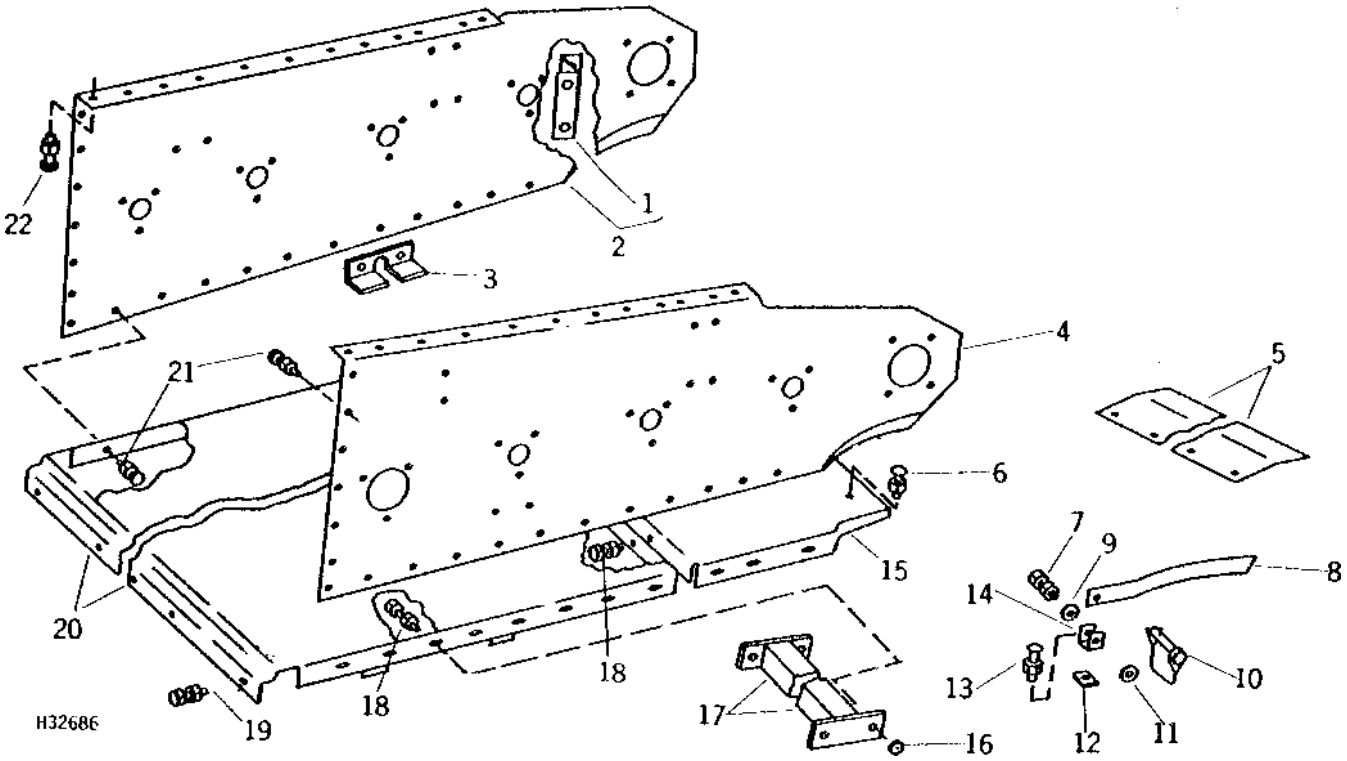
FEEDER HOUSE TOP SHEETS AND DOORS (SIDEHILL) - CONTINUED
(SERIAL NO. 403301-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H101159	DOOR	1		FRONT
2	H21789	DOWEL PIN	1	-503879	
	E61218	DOWEL PIN	1	503880-	
3	H88129	HINGE	1		
4	03H1765	BOLT	7		3/8" X 3/4"
	12H304	LOCK WASHER	7		3/8"
	14H812	NUT	7		3/8"
5	19H1900	CAP SCREW	6		5/16" X 3/4"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
6	24H1136	WASHER	11		11/32" X 11/16" X 0.065"
7	AH101535	SHEET	1		FRONT
8	H76199	PIN	2		
9	AH76272	DOOR	1		CENTER
10	AH101581	SHEET	1		REAR
11	AH77884	CLIP	1		
12	19H2127	CAP SCREW	1		5/16" X 7/8"
	12H303	LOCK WASHER	1		5/16"
13	14H819	WING NUT	1		5/16"
14	H79020	BRACKET	1		
15	19H2127	CAP SCREW	1		5/16" X 7/8"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
16	AH77655	DOOR	1		CENTER
17	19H2021	CAP SCREW	2		3/8" X 5/8"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
18	03H1524	BOLT	2		5/16" X 1"
	H76696	LOCK NUT	2		
19	H78624	LEVER	1		R.H.
20	14H611	NUT	2		5/16"
21	N10213	LOCK NUT	2		
22	H76683	EYEBOLT	2		
23	09H1696	BOLT	2		5/16" X 1-1/4"
	H76696	LOCK NUT	2		
24	AH79253	DOOR	1	-551900	REAR
	AH111189	DOOR	1	551901-	REAR
25	H76701	LEVER	1		L.H.

MEMORANDA

FEEDER HOUSE SIDE AND BOTTOM SHEETS (SIDEHILL)
(SERIAL NO. -403300)

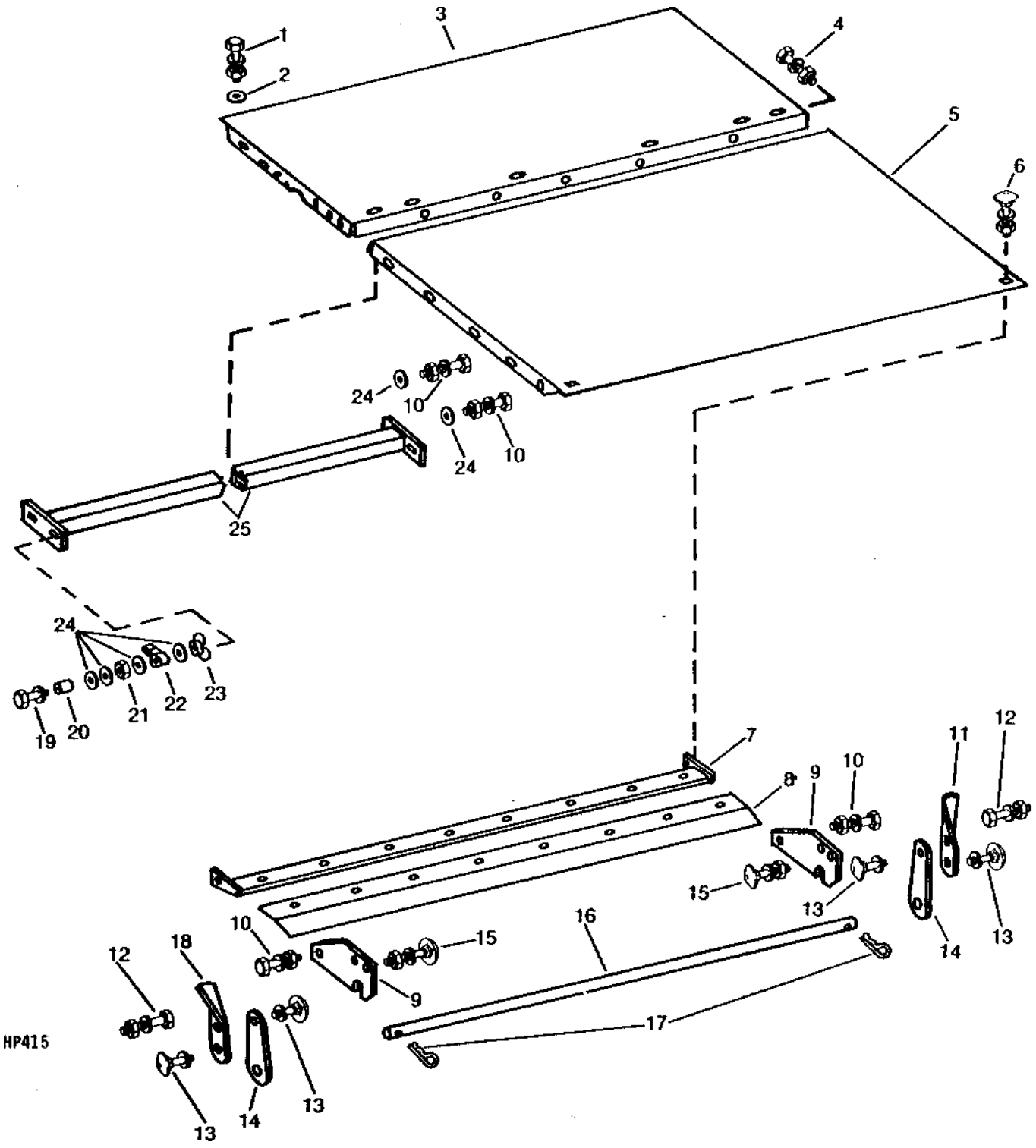
H32686 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H94130	BRACKET	1		(NO. 6 PADDLE DRIVE)
2	AH89465	SHEET	1		R.H.
3	H97422	STRIPPER	6		
4	H88137	SHEET	1		L.H.
5	H88163	SEAL	1		FEED PLATE
6	03H1540	BOLT	7		5/16" X 3/4"
	N10213	LOCK NUT	1		
7	19H1801	CAP SCREW	2		3/8" X 2"
	BP12233	LOCK NUT	1		
8	H88133	SUPPORT	2		FEED PLATE
9	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
10	AH89461	PIN	2		
11	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
12	H88134	STRAP	2		RECTANGULAR
13	03H1544	BOLT	2		5/16" X 1-1/4"
	BP12232	LOCK NUT	1	-552257	(SUB T16464)
	T16464	LOCK NUT	1		5/16"
14	H88135	CLEVIS	2		
15	AH89462	SHEET	1		BOTTOM, REAR
16	24H1305	WASHER	8		13/32" X 13/16" X 0.065"
17	AH96172	REINFORCEMENT	2		
18	19H1732	CAP SCREW	8		3/8" X 1-1/4"
	N10215	LOCK NUT	1		
19	19H1900	CAP SCREW	14		5/16" X 3/4"
	N10213	LOCK NUT	1		
20	H88139	SHEET	1		BOTTOM, CENTER
21	03H1765	BOLT	30		3/8" X 3/4"
	N10215	LOCK NUT	1		
22	03H1500	BOLT	16		3/8" X 1"
	N10215	LOCK NUT	1		

FEEDER HOUSE BOTTOM SHEETS (SIDEHILL)
(SERIAL NO. 403301-)

HP415 -UN-01JAN94

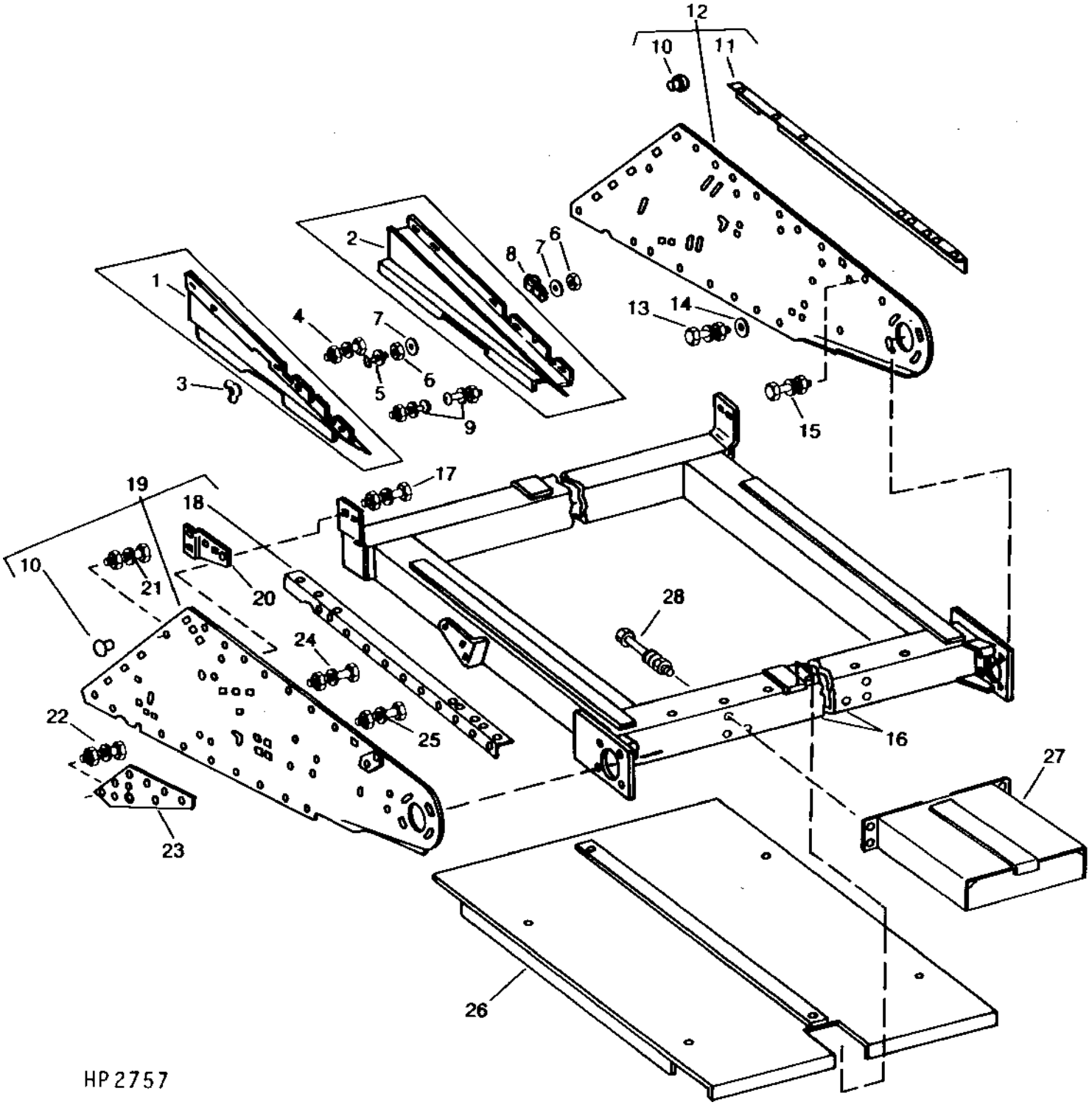


FEEDER HOUSE BOTTOM SHEETS (SIDEHILL) - CONTINUED
(SERIAL NO. 403301-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H1500	BOLT	9		3/8" X 1"
	12H304	LOCK WASHER	9		3/8"
	14H812	NUT	9		3/8"
2	24H1305	WASHER	9		13/32" X 13/16" X 0.065"
3	AH100296	PLATE	1	-610300	BOTTOM, FRONT, (SUB AH113662)
	AH113662	PLATE	1		
4	03H1765	BOLT	7		3/8" X 3/4"
	12H304	LOCK WASHER	7		3/8"
	14H812	NUT	7		3/8"
5	AH102051	SHEET	1		BOTTOM, REAR
6	09H1649	BOLT	8		5/16" X 3/4"
	12H303	LOCK WASHER	8		5/16"
	14H785	NUT	8		5/16"
7	AH80938	REINFORCEMENT	1		
8	H98033	COVER	1		
9	H93170	BRACKET	2	-610300	
10	19H1731	CAP SCREW	22		3/8" X 1"
	12H304	LOCK WASHER	22		3/8"
	14H812	NUT	22		3/8"
11	H76690	HANDLE	1		R.H.
12	19H1900	CAP SCREW	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
13	21H1226	SCREW	4		5/16" X 7/8"
	H76696	LOCK NUT	4	-610300	
14	H93166	LATCH	2	-610300	
15	03H1765	BOLT	2		3/8" X 3/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
16	H96847	TUBE	1		
17	11H213	COTTER PIN	2		3/16" X 1-3/4"
18	H76700	HANDLE	1	-610300	L.H.
19	19H1731	CAP SCREW	1		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
20	28H2497	SPACER	1	-610300	3/8" X 5/8"
21	14H812	NUT	1		3/8"
22	AH77869	CLIP	1	-610300	
23	14H827	NUT	1	-610300	3/8"
24	24H1305	WASHER	AR		13/32" X 13/16" X 0.065"
25	AH78882	REINFORCEMENT	1		

FEEDER HOUSE SIDE SHEETS AND FRAME (SIDEHILL)
(SERIAL NO. 403301-610300)

HP2757 -UN-01JAN94

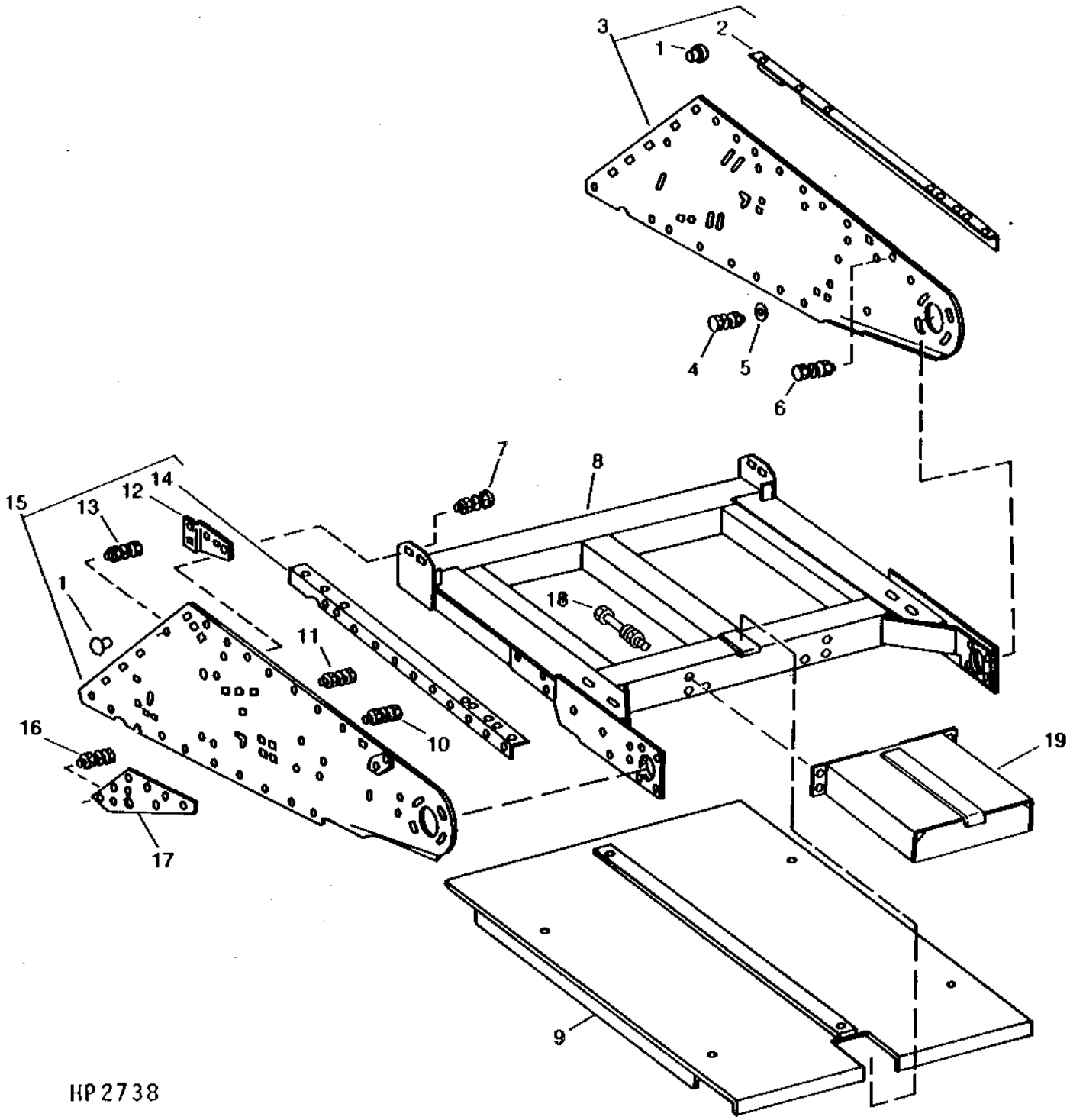


FEEDER HOUSE SIDE SHEETS AND FRAME (SIDEHILL) - CONTINUED
(SERIAL NO. 403301-610300)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H103996	SHIELD	1	-551900	INNER, L.H.
2	H103995	SHIELD	1	-551900	INNER, R.H.
3	14H827	WING NUT	1		3/8"
4	19H2471	CAP SCREW	1		3/8" X 1-1/2"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
5	21H1137	SCREW	1		5/16" X 1-1/4"
	12H303	LOCK WASHER	2		5/16"
6	14H785	NUT	2		5/16"
7	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
8	AH77869	CLIP	1		
9	21H1321	SCREW	4		3/8" X 3/4"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
10	16H658	RIVET	14		1/4" X 5/8"
	16H697	RIVET	2		1/4" X 1"
11	H78274	FLANGE	1		
12	AH102724	SHEET	1	-551900	SIDE, R.H.
	AH111668	SHEET	1	551901-	SIDE, R.H.
13	19H1936	CAP SCREW	1		3/8" X 3/4"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
14	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
15	03H1709	BOLT	2		5/16" X 1"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
16	AH101582	FRAME	1	-551900	
	AH111498	FRAME	1	551901-1989	(SUB AH114396)
	AH114396	FRAME	1		
17	03H1801	BOLT	3		5/8" X 1-3/4"
	12H294	LOCK WASHER	3		5/8"
	14H1039	NUT	3		5/8"
18	H78273	FLANGE	1		
19	AH102725	SHEET	1	-551900	L.H.
	AH111651	SHEET	1	551901-	
20	H102102	GUSSET	1		L.H.
	H102103	GUSSET	1		R.H.
21	03H1540	BOLT	8		5/16" X 3/4"
	12H303	LOCK WASHER	8		5/16"
	14H785	NUT	8		5/16"
22	19H1936	CAP SCREW	2		3/8" X 3/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
23	H102082	PLATE	1		L.H.
	AH97051	PLATE	1		R.H.
24	03H2321	BOLT	2		5/16" X 1-1/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
25	03H1500	BOLT	4		3/8" X 1"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
26	AH102054	BOTTOM	1	-551900	FALSE
	AH111493	BOTTOM	1	551901-	FALSE
27	AH123769	BOTTOM	1	551901-	
28	12H304	LOCK WASHER	6	551901-	3/8"
	14H812	NUT	6	551901-	3/8"
	19H2205	CAP SCREW	6	551901-	3/8" X 6"
	24H1305	WASHER	4	551901-	13/32" X 13/16" X 0.065"

FEEDER HOUSE SIDE SHEETS AND FRAME (SIDEHILL)
(SERIAL NO. 610301-)

HP2738 -UN-01JAN94

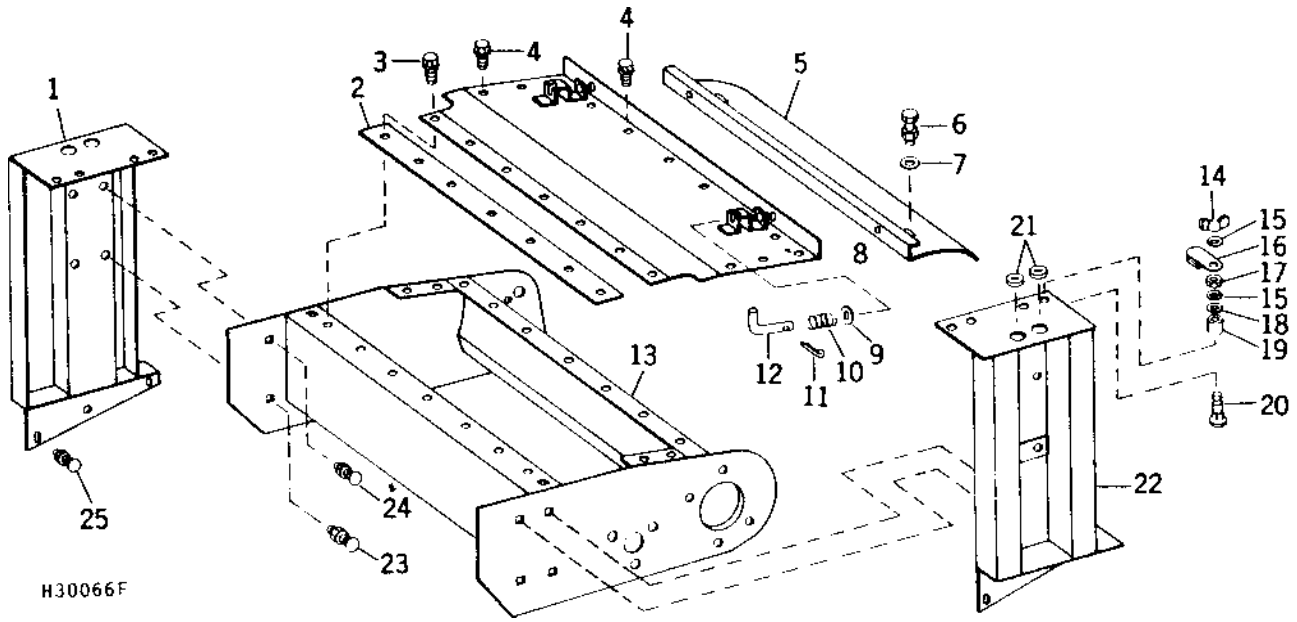


FEEDER HOUSE SIDE SHEETS AND FRAME (SIDEHILL) - CONTINUED
(SERIAL NO. 610301-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	16H658	RIVET	14		1/4" X 5/8"
	16H697	RIVET	2		1/4" X 1"
2	H78274	FLANGE	1		
3	AH117523	SHEET	1		SIDE, R.H.
4	19H1936	CAP SCREW	1		3/8" X 3/4"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
5	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
6	03H1709	BOLT	2		5/16" X 1"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
7	03H1801	BOLT	3		5/8" X 1-3/4"
	12H294	LOCK WASHER	3		5/8"
	14H1039	NUT	3		5/8"
8	AH114396	FRAME	1	-620100	(SUB AH124957)
	AH124957	FRAME	1		
9	AH111493	BOTTOM	1	-620100	(SUB AH124952)
	AH124952	BOTTOM	1		FALSE BOTTOM
10	03H1500	BOLT	4		3/8" X 1"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
11	03H2321	BOLT	2		5/16" X 1-1/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
12	H102102	GUSSET	1		L.H.
	H102103	GUSSET	1		R.H.
13	03H1540	BOLT	8		5/16" X 3/4"
	12H303	LOCK WASHER	8		5/16"
	14H785	NUT	8		5/16"
14	H78273	FLANGE	1		
15	AH115063	SHEET	1		
16	19H1936	CAP SCREW	2		3/8" X 3/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
17	AH114677	SUPPORT	1		L.H.
	AH114654	PLATE	1		R.H.
18	12H304	LOCK WASHER	6		3/8"
	14H812	NUT	6		3/8"
	19H2205	CAP SCREW	6		3/8" X 6"
	24H1305	WASHER	4		13/32" X 13/16" X 0.065"
19	AH123769	BOTTOM	1		

FEEDER HOUSE REAR TOP SHEETS AND FRAME (SIDEHILL)
(SERIAL NO. -403300)

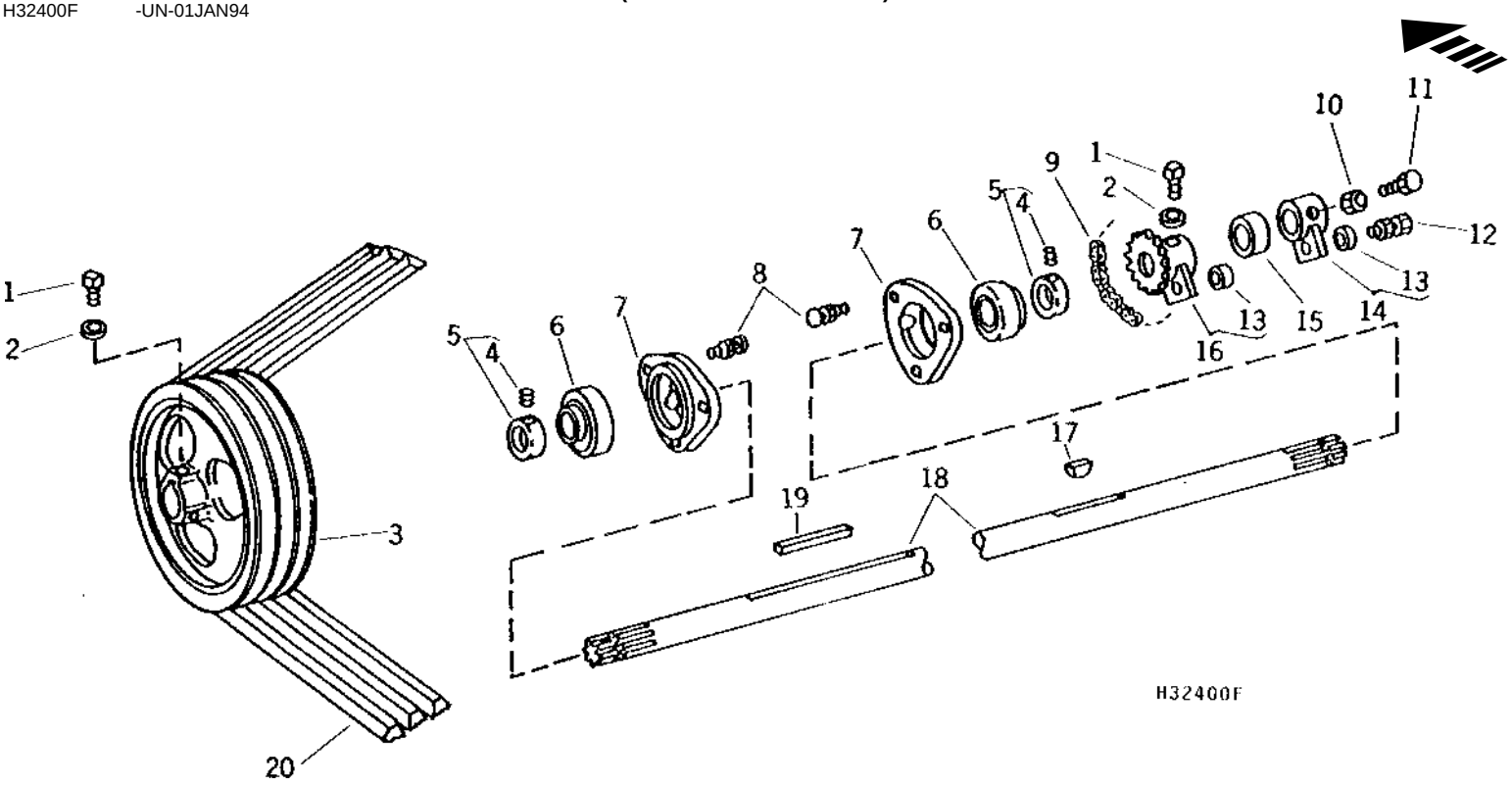
H30066F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH89469	REINFORCEMENT	1		R.H.
2	H88128	STRIP	1	-1990	(NO LONGER AVAILABLE)
3	H83567	SCREW	7		SELF-TAPPING
4	H77931	SCREW	13		SELF-TAPPING
5	H88119	DOOR	1		
6	19H1792	CAP SCREW	2		1/2" X 1"
	E54809	LOCK NUT	1		
7	24H1348	WASHER	2		9/16" X 1" X 1/4"
8	AH89464	SHEET	1	-1989	TOP, REAR, (NO LONGER AVAILABLE)
9	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
10	HZ5621H	SPRING	2		
11	11H211	COTTER PIN	2		1/8" X 3/4"
12	H76877	PIN	2		
13	AH89468	FRAME	1		
14	14H827	WING NUT	1		3/8"
15	12H304	LOCK WASHER	2		3/8"
16	AH77884	CLIP	1		
17	14H812	NUT	1		3/8"
18	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
19	28H2497	SPACER	1		3/8" X 5/8"
20	03H2020	BOLT	1		3/8" X 2"
21	H65107	GROMMET	2		
22	AH89460	REINFORCEMENT	1		L.H.
23	03H1439	BOLT	4		1/2" X 1-3/4"
	E54809	LOCK NUT	1		
24	03H1557	BOLT	4		3/8" X 1-1/4"
	N10215	LOCK NUT	1		
25	03H1500	BOLT	6		3/8" X 1"
	N10215	LOCK NUT	1		

FEEDER HOUSE LOWER SHAFT AND SHEAVE (SIDEHILL)
(SERIAL NO. -403300)

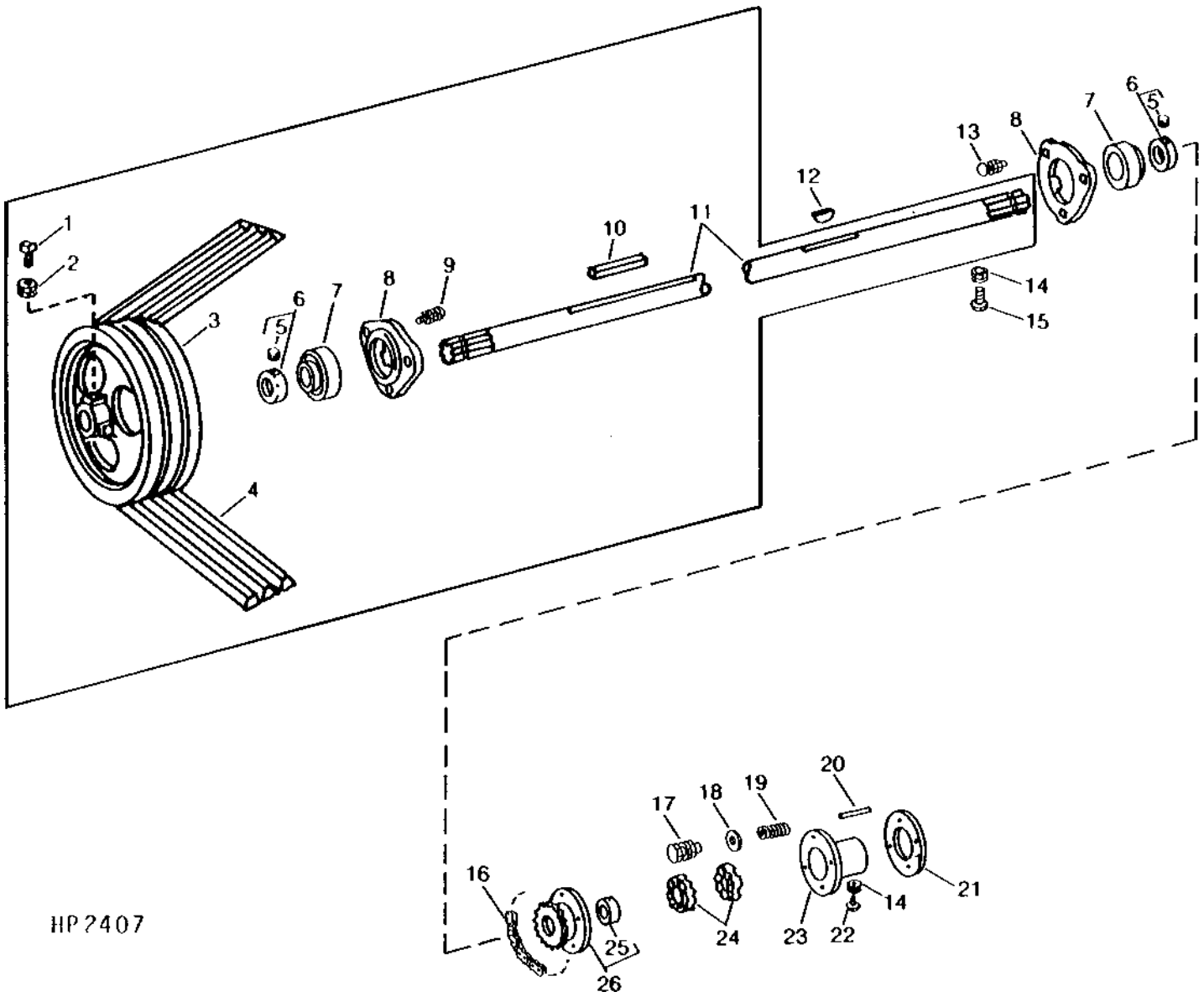
H32400F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H82306	SCREW	2		
2	14H732	NUT	2		3/8"
3	H84444	SHEAVE	1		305 MM (12") DIA.
4	22H979	SET SCREW	2		3/8" X 3/8"
5	JD9201	ECCENTRIC LOCKING COLLAR	2		
6	JD9202	BALL BEARING	2		
7	H75896	HOUSING	2		
8	03H1557	BOLT	6		3/8" X 1-1/4"
	N10215	LOCK NUT	1		
9	.....	LINK CHAIN	1		ROLLER, TYPE 60, 19 MM (3/4") PITCH, 64 LINKS, (ASSEMBLE FROM AB1288H, AB1290H, (2) B5234H AND (2) B5235H)
10	14H732	NUT	1		3/8"
11	H82306	SCREW	1		
12	19H1791	CAP SCREW	1		1/4" X 1-1/4"
	M40333	LOCK NUT	1		
13	H87915	SPACER	2		
14	AH89098	HUB	1		
15	A4539R	BUSHING	1		
16	AH89094	CHAIN SPROCKET	1		17 TEETH
17	26H42	SHAFT KEY	1		3/8" X 2-1/8"
18	H88081	SHAFT	1		
19	.....	KEY	1		(3/8" X 3/8" X 3-3/8") (CUT FROM H64376 IN AH64587 KEY STOCK KIT)
20	AH89436	BELT SET	1		MULTI-GROOVE

FEEDER HOUSE LOWER SHAFT AND SHEAVE (SIDEHILL)
(SERIAL NO. 403301-)

HP2407 -UN-01JAN94

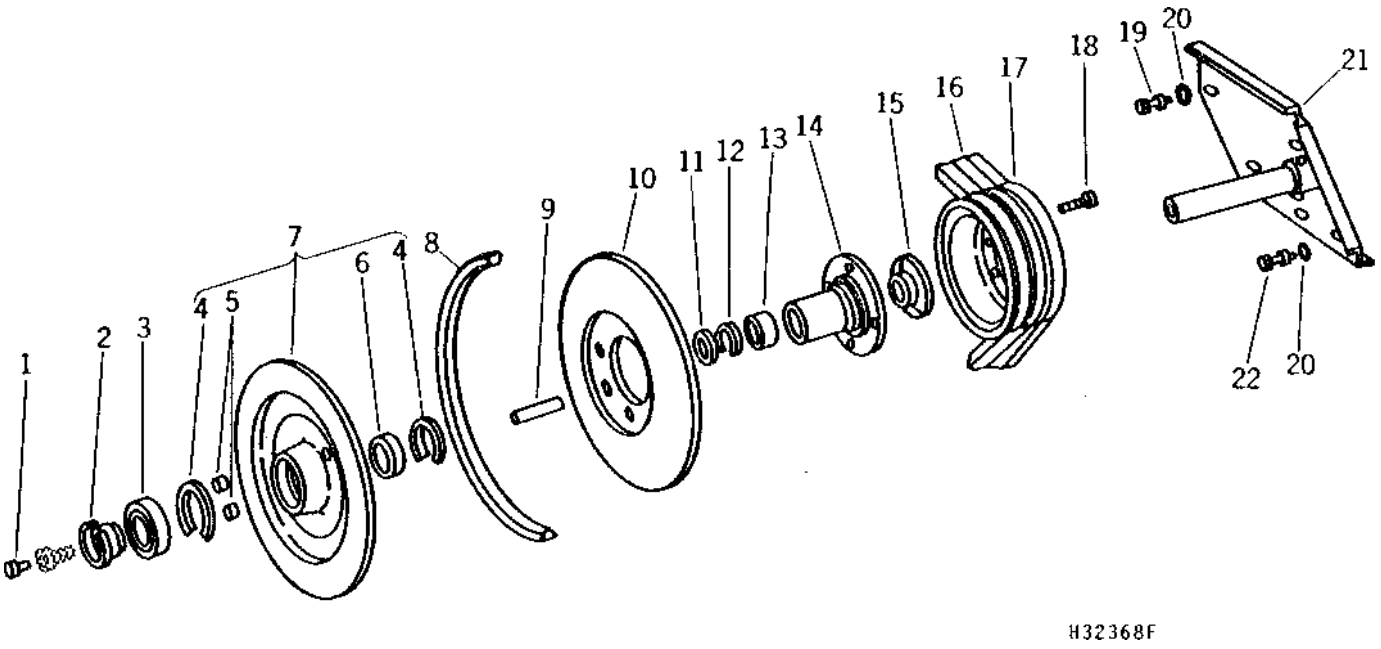


FEEDER HOUSE LOWER SHAFT AND SHEAVE (SIDEHILL) - CONTINUED
(SERIAL NO. 403301-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H82306	SCREW	2	-610300	
2	14H732	NUT	2	-610300	3/8"
3	H84444	SHEAVE	1	-610300	305 MM (12") DIA.
4	AH89436	BELT SET	1	-610300	MULTI-GROOVE
5	22H979	SET SCREW	2	-610300	3/8" X 3/8"
	22H979	SET SCREW	1	610301-	3/8" X 3/8"
6	JD9201	ECCENTRIC LOCKING COLLAR	2	-610300	
	JD9201	ECCENTRIC LOCKING COLLAR	1	610301-	
7	JD9202	BALL BEARING	2	-610300	
	JD9202	BALL BEARING	1	610301-	
8	H93927	HOUSING	2	-610300	
	H93927	HOUSING	1	610301-	
9	03H1557	BOLT	3	-610300	3/8" X 1-1/4"
	N10215	LOCK NUT	3	-610300	
10	.....	KEY	1	-610300	(3/8" X 3/8" X 3-3/8") (CUT FROM H64376 IN AH64587 KEY STOCK KIT)
11	H102194	SHAFT	1	-610300	
12	26H42	SHAFT KEY	1		3/8" X 2-1/8"
13	03H1495	BOLT	3		3/8" X 1-1/2"
	N10215	LOCK NUT	3		
14	14H826	NUT	2		1/2"
15	22H884	SET SCREW	1		1/2" X 1"
16	.....	LINK CHAIN	1		ROLLER, TYPE 60, 19 MM (3/4") PITCH, 83 LINKS, (ASSEMBLE FROM AB1288H, (3) AB1290H, B5234H, B5235H AND B5321H)
17	19H2345	CAP SCREW	4		3/8" X 5-1/2"
	H86656	LOCK NUT	8		
18	24H1311	WASHER	4		13/32" X 1-1/4" X 0.220"
19	H77433	SPRING	4		
20	H99973	SPACER	4		
21	H98633	WASHER	1		
22	22H984	SET SCREW	1		1/2" X 3/4"
23	H10821	HUB	1		
24	Z699H	SLIP CLUTCH	2		
25	A4539R	BUSHING	1		
26	AH97096	CHAIN SPROCKET	1		15 TEETH

FEEDER HOUSE LOWER COUNTERSHAFT AND SHEAVES (SIDEHILL)
(SERIAL NO. -403300)

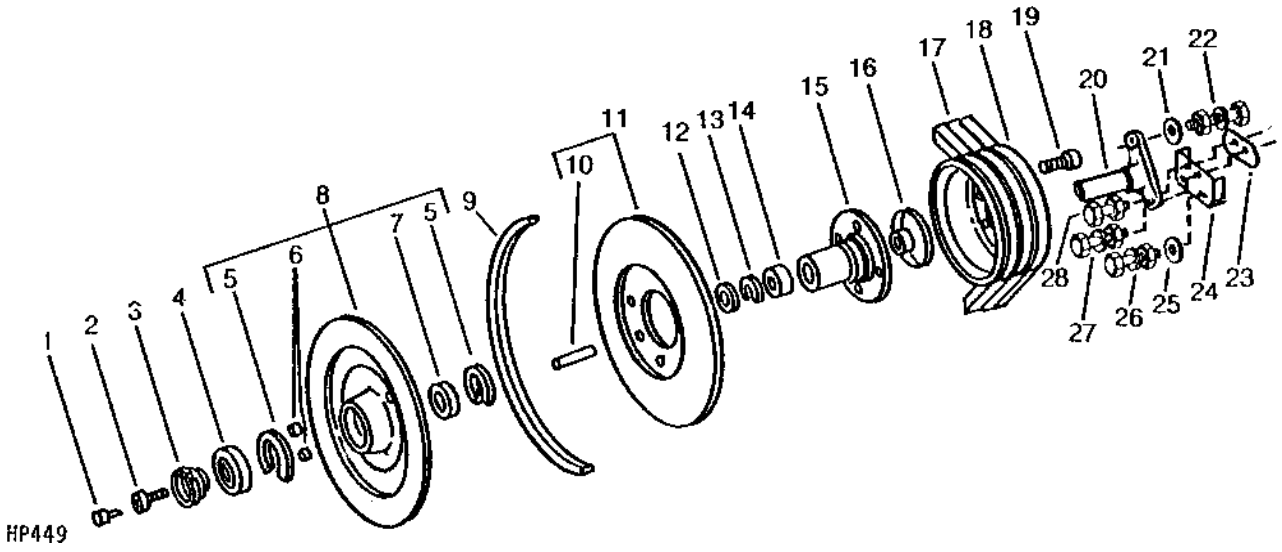
H32368F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	JD7797	LUBRICATION FITTING	1		
2	H85652	HUB	1		
3	JD9406	BALL BEARING	1		
4	H83285	SNAP RING	2		
5	H82457	BUSHING	6		
6	H75691	BUSHING	1		
7	AH84905	SHEAVE	1		432 MM (17") DIA., OUTER, (MARKED H84447)
8	H84441	BELT	1		
9	H79404	PIN	6		
10	AH84903	SHEAVE	1		432 MM (17") DIA., INNER, (MARKED H84445)
11	H25051	SEAL	1		
12	E1343FN	SNAP RING	1		
13	JD9878	NEEDLE BEARING	1		
14	H84449	HUB	1		
15	JD9301	BALL BEARING	1		
16	AH89436	BELT SET	1		MULTI-GROOVE
17	H86021	SHEAVE	1		226 MM (8-29/32") DIA.
18	19H1765	CAP SCREW	1		3/8" X 1-3/4"
19	03H1500	BOLT	2		3/8" X 1"
	14H812	NUT	2		3/8"
20	24H1305	WASHER	4		13/32" X 13/16" X 0.065"
21	AH89438	SUPPORT	1		
22	19H1731	CAP SCREW	2		3/8" X 1"
	14H812	NUT	2		3/8"

FEEDER HOUSE LOWER COUNTERSHAFT AND SHEAVES (SIDEHILL)
(SERIAL NO. 403301-610300)

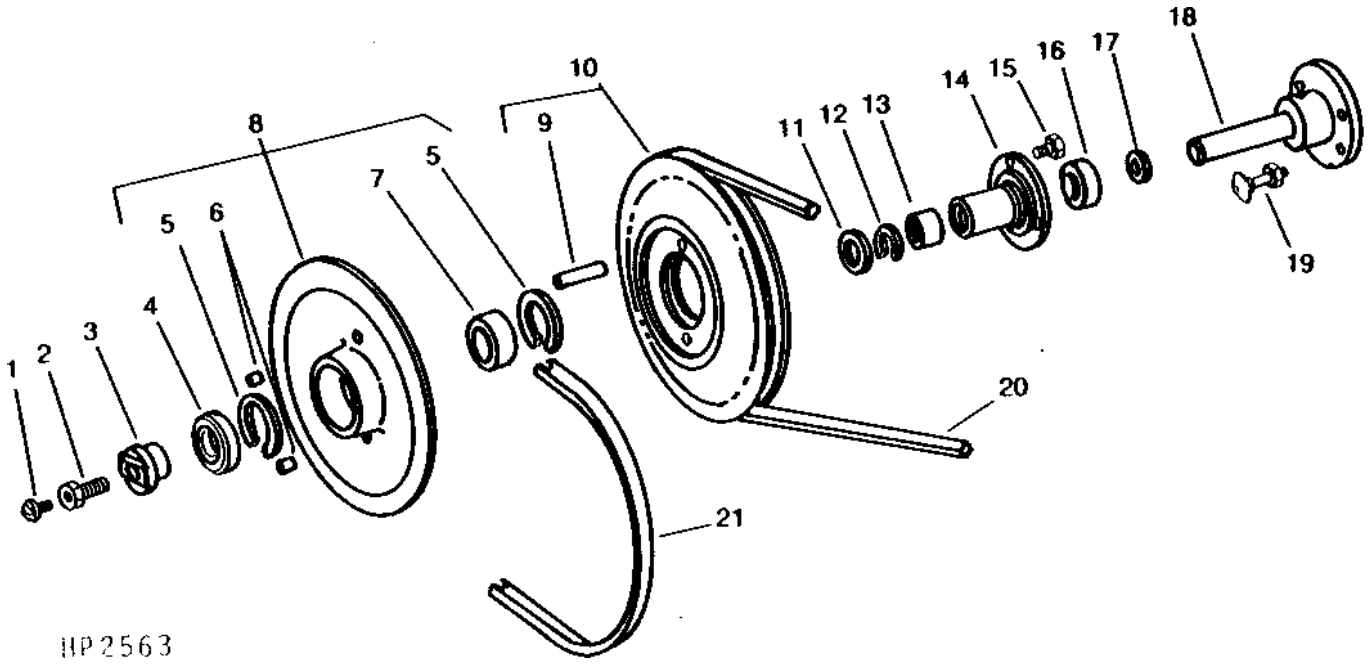
HP449 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	JD7797	LUBRICATION FITTING	1		
2	H77280	CAP SCREW	1		
	12H236	LOCK WASHER	1		3/4"
3	H85652	HUB	1		
4	JD9406	BALL BEARING	1		
5	H83285	SNAP RING	2		
6	H82457	BUSHING	6		
7	H75691	BUSHING	1		
8	AH84905	SHEAVE	1		432 MM (17") DIA., OUTER, (MARKED H84447)
9	H84441	BELT	1		
10	H79404	PIN	6		
11	AH84903	SHEAVE	1		432 MM (17") DIA., INNER, (MARKED H84445)
12	H25051	SEAL	1		
13	E1343FN	SNAP RING	1		
14	JD9878	NEEDLE BEARING	1		
15	H84449	HUB	1		
16	JD9301	BALL BEARING	1		
17	AH89436	BELT SET	1		MULTI-GROOVE
18	H86021	SHEAVE	1		226 MM (8-29/32") DIA.
19	19H1765	CAP SCREW	4		3/8" X 1-3/4"
	12H304	LOCK WASHER	4		3/8"
20	AH96810	SUPPORT	1	-454422	(SUB AH109096)
	AH109096	SHAFT	1		LOWER
21	24H1378	WASHER	1		11/16" X 1-15/32" X 0.134"
22	03H1629	BOLT	1		5/8" X 2-1/4"
	12H294	LOCK WASHER	1		5/8"
	14H1039	NUT	1		5/8"
23	H101814	STRAP	2		
24	H100591	BRACKET	1		
25	24H1305	WASHER	4		13/32" X 13/16" X 0.065"
26	19H1731	CAP SCREW	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
27	03H1764	BOLT	1		1/2" X 1-3/4"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
28	03H1731	BOLT	1		1/2" X 1-1/2"
	14H826	NUT	1		1/2"

FEEDER HOUSE UPPER COUNTERSHAFT AND SHEAVES (SIDEHILL)

HP2563 -UN-01JAN94

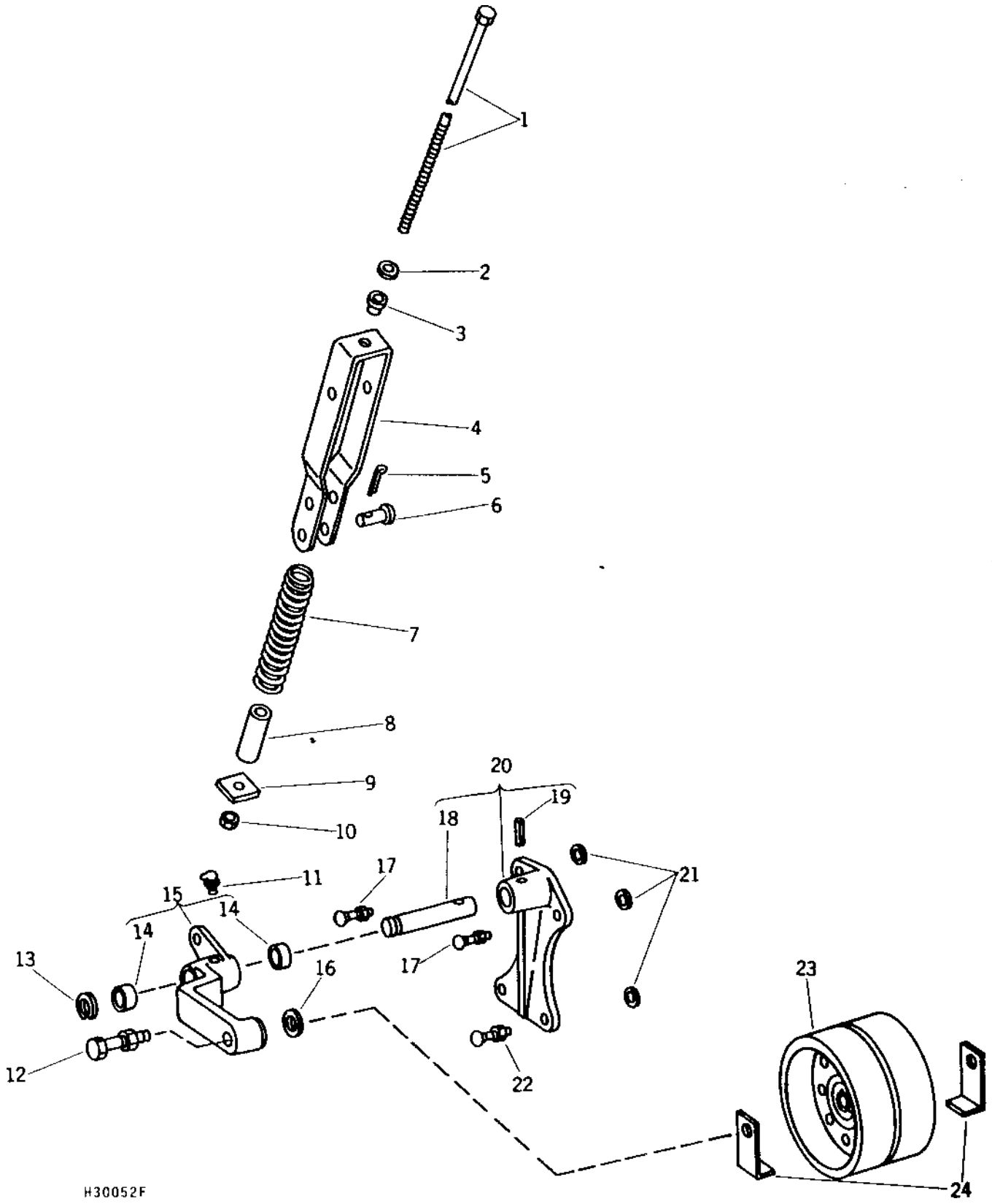


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	JD7806	LUBRICATION FITTING	1		
2	H77280	CAP SCREW	1		
	12H236	LOCK WASHER	1		3/4"
3	H85652	HUB	1		
4	JD9406	BALL BEARING	1		
5	H83285	SNAP RING	2		
6	H82457	BUSHING	4		
7	H75691	BUSHING	1		
8	AH84905	SHEAVE	1		432 MM (17") DIA., OUTER, (MARKED H84447)
9	H79404	PIN	6		
10	AH84904	SHEAVE	1		432 MM (17") DIA., INNER, (MARKED H84446)
11	H25051	SEAL	1		
12	E1343FN	SNAP RING	1		
13	JD9878	NEEDLE BEARING	1		
14	H84449	HUB	1		
15	19H1732	CAP SCREW	4		3/8" X 1-1/4"
	12H304	LOCK WASHER	4		3/8"
16	JD9301	BALL BEARING	1		
17	24H1669	WASHER	1		1-25/64" X 2-1/8" X 0.075"
18	AH93158	SHAFT	1		
19	H95783	SCREW	4		
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
20	H23927	BELT	1		
21	H84441	BELT	1		

MEMORANDA

FEEDER HOUSE LOWER BELT TIGHTENER (SIDEHILL)
(SERIAL NO. -403300)

H30052F -UN-01JAN94

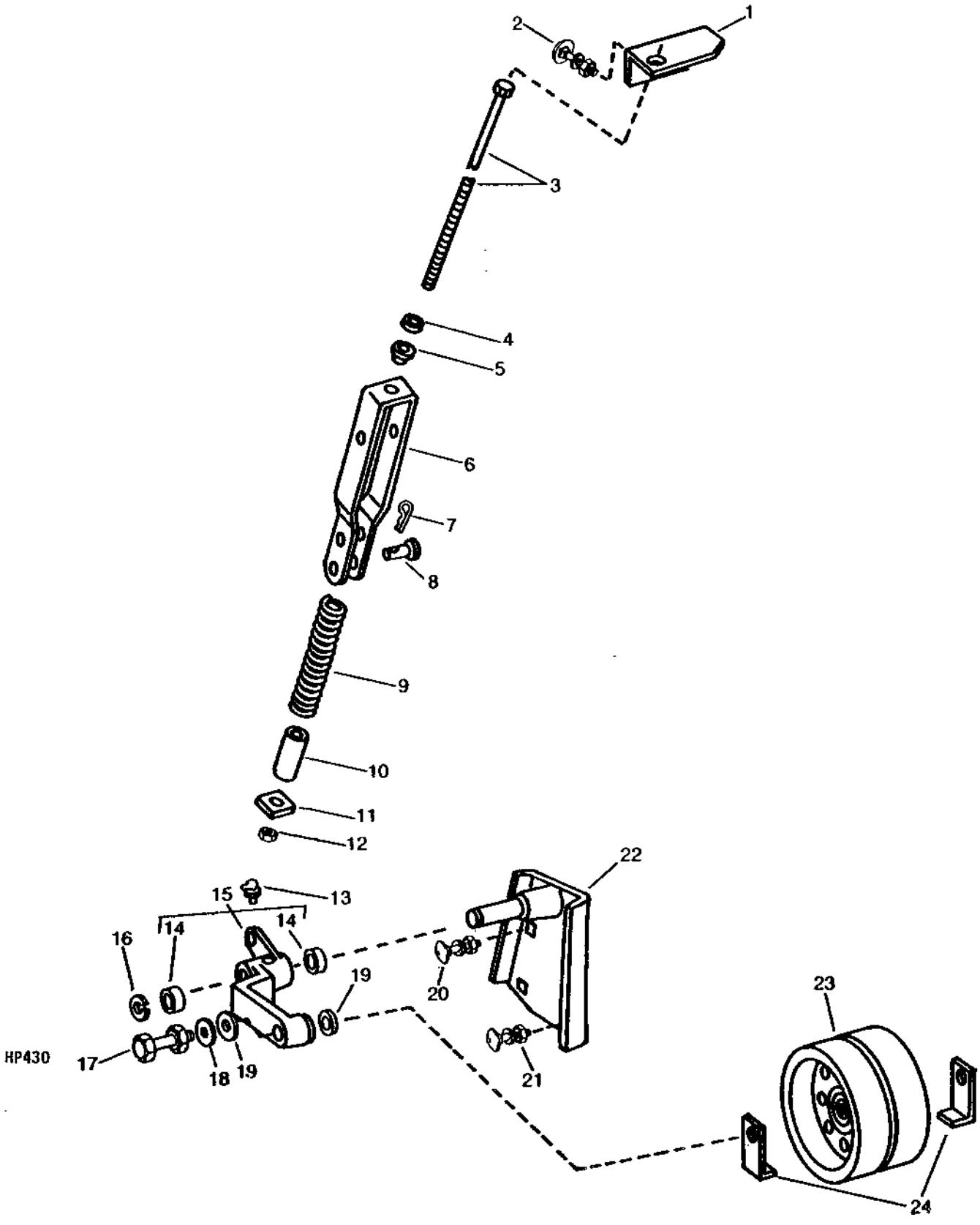


FEEDER HOUSE LOWER BELT TIGHTENER (SIDEHILL) - CONTINUED
(SERIAL NO. -403300)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	08H4665	CAP SCREW	1		3/8" X 10"
2	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
3	H77289	WASHER	1		
4	H94108	CLEVIS	1		
5	11H216	COTTER PIN	1		3/16" X 1"
6	H748DA	PIN	1		DRILLED
7	H26552	SPRING	1		
8	P16332	SPACER	1		
9	H77287	STRAP	1		SQUARE
10	14H812	NUT	1		3/8"
11	JD7806	LUBRICATION FITTING	1		
12	19H1739	CAP SCREW	1		1/2" X 4-1/2"
	H79449	LOCK NUT	1	-615100	
	K40014	LOCK NUT	1	615101-	
13	P46614	SNAP RING	1		
14	L4694T	BUSHING	2		
15	AH86900	ARM	1		IDLER
16	T21242	WASHER	1		
17	03H1557	BOLT	3		3/8" X 1-1/4"
	N10215	LOCK NUT	1		
18	H76846	PIN	1		
19	34H316	SPRING PIN	1		1/4" X 1-1/2"
20	AH80928	BRACKET	1		
21	24H1272	WASHER	3		9/16" X 1-1/4" X 1/4"
22	03H1524	BOLT	1		5/16" X 1"
	14H785	NUT	1		5/16"
23	AH87118	SHEAVE	1		165 MM (6-1/2") DIA., TIGHTENER
	AH81161	BALL BEARING	1		
24	H94395	BRACKET	2		

FEEDER HOUSE LOWER BELT TIGHTENER (SIDEHILL)
(SERIAL NO. 403301-610300)

HP430 -UN-01JAN94

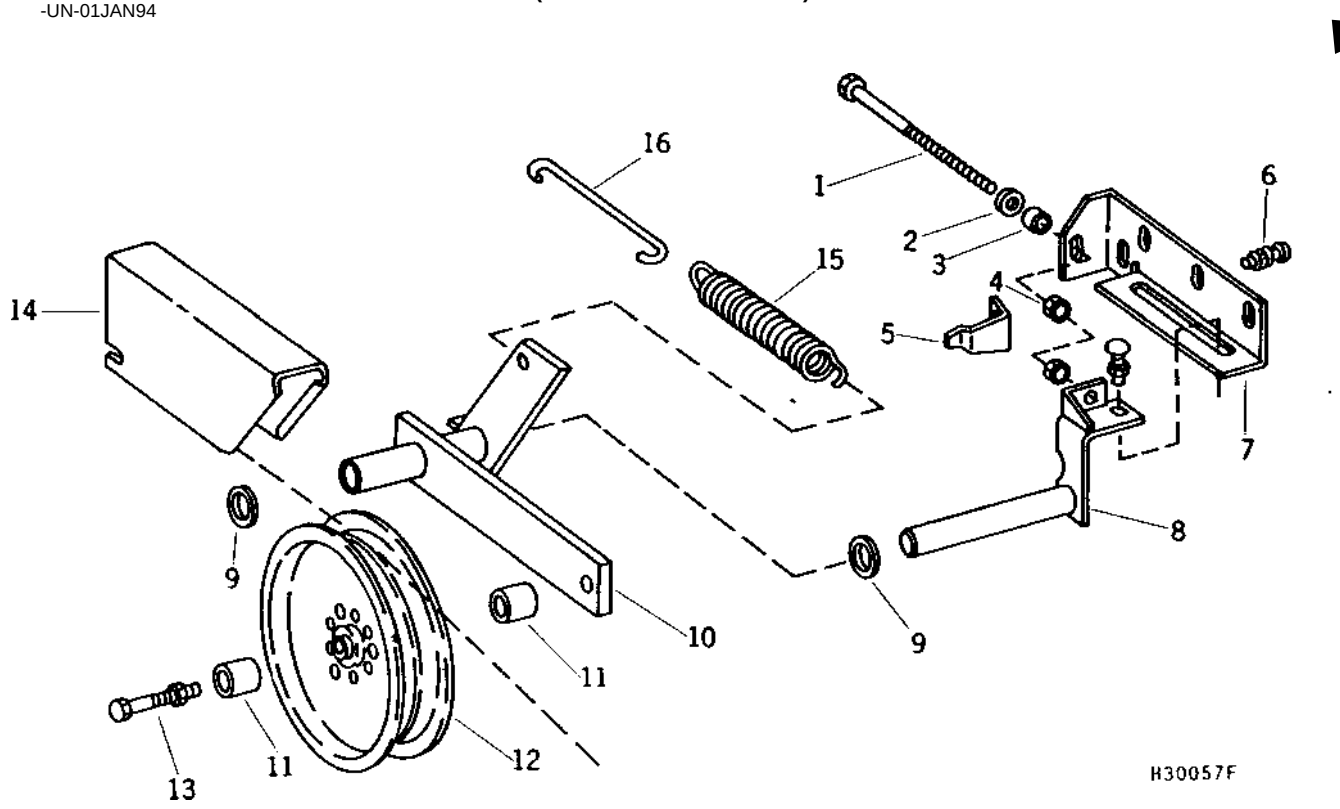


FEEDER HOUSE LOWER BELT TIGHTENER (SIDEHILL) - CONTINUED
(SERIAL NO. 403301-610300)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH101541	BRACKET	1		
2	03H1500	BOLT	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
3	08H4665	CAP SCREW	1		3/8" X 10"
4	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
5	H77289	WASHER	1		
6	H94108	CLEVIS	1		
7	11H216	COTTER PIN	1		3/16" X 1"
8	H748DA	PIN	1		DRILLED
9	H26552	SPRING	1		
10	28H2611	SPACER	1		1/2" X 2"
11	H77287	STRAP	1		
12	14H812	NUT	1		3/8"
13	JD7806	LUBRICATION FITTING	1		
14	L4694T	BUSHING	2		
15	AH86900	ARM	1		IDLER
16	P46614	SNAP RING	1		
17	19H2224	CAP SCREW	1		1/2" X 4-3/4"
	H79449	LOCK NUT	1	-615100	
	K40014	LOCK NUT	1	615101-	
18	24H1340	WASHER	1		33/64" X 7/8" X 0.075"
19	T21242	WASHER	2		
20	03H1765	BOLT	2		3/8" X 3/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
21	03H1540	BOLT	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
22	AH96698	BRACKET	1		TIGHTENER
23	AH87118	SHEAVE	1		165 MM (6-1/2") DIA., TIGHTENER, WITH AH81161 BEARING
24	H94395	BRACKET	2		

FEEDER HOUSE VARIABLE DRIVE MIDDLE BELT TIGHTENER (SIDEHILL)
(SERIAL NO. -403300)

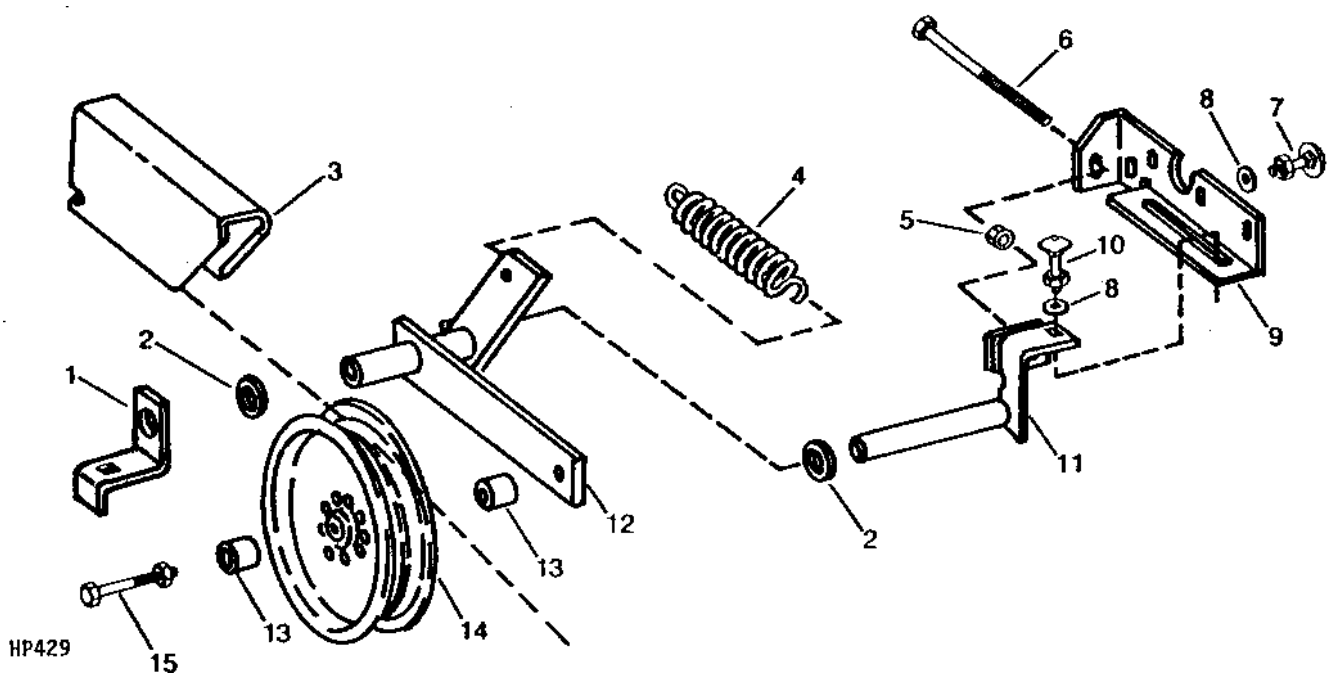
H30057F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	08H4271	CAP SCREW	1		3/8" X 8-1/2"
2	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
3	28H1884	SPACER	1		3/8" X 1/2"
4	14H812	NUT	2		3/8"
5	H88088	BRACKET	1	-1989	(NO LONGER AVAILABLE)
6	03H1500	BOLT	4		3/8" X 1"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
7	H93960	BRACKET	1		IDLER
8	AH89437	SUPPORT	1		VARIABLE IDLER
9	M42565	BUSHING	2		
10	AH89443	ARM	1		VARIABLE IDLER
11	28H2540	BUSHING	2		3/4" X 5/16"
12	AH85276	PULLEY	1		229 MM (9") DIA.
13	19H2124	CAP SCREW	1		5/8" X 4-1/4"
	12H304	LOCK WASHER	1		3/8"
	14H1039	NUT	1		5/8"
14	H95450	SHIELD	1		
15	H86646	SPRING	1		
16	H83284	LINK	1		

FEEDER HOUSE VARIABLE DRIVE MIDDLE BELT TIGHTENER (SIDEHILL)
(SERIAL NO. 403301-610300)

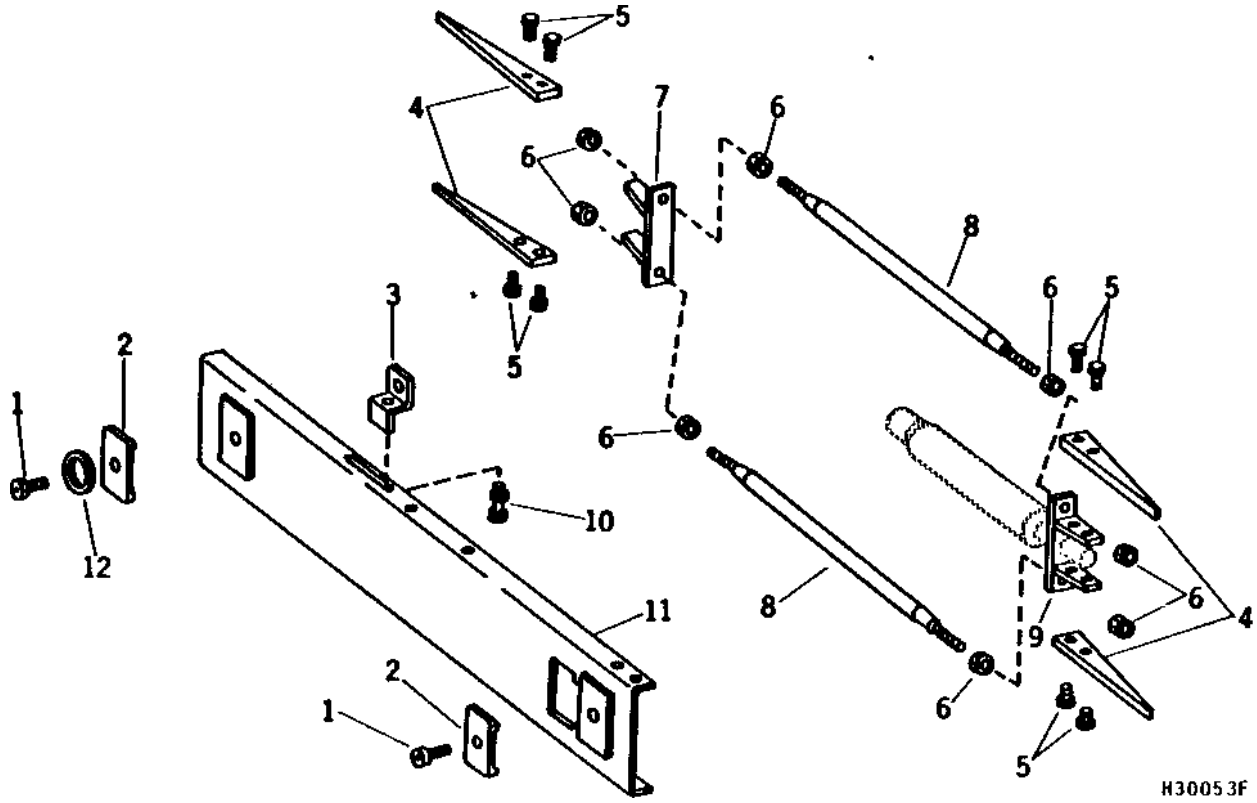
HP429 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H84442	BRACKET	1		
2	M42565	BUSHING	2		
3	H95450	SHIELD	1		
4	H86646	SPRING	1		
5	14H841	NUT	1		3/8"
6	08H4271	CAP SCREW	1		3/8" X 8-1/2"
7	03H1765	BOLT	3		3/8" X 3/4"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
8	24H1305	WASHER	4		13/32" X 13/16" X 0.065"
9	AH96696	BRACKET	1		IDLER
10	03H1500	BOLT	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
11	AH89055	SHAFT	1		VARIABLE IDLER
12	AH85435	ARM	1		VARIABLE IDLER
13	28H2540	BUSHING	2		3/4" X 5/16"
14	AH85276	PULLEY	1		229 MM (9") DIA.
15	19H2124	CAP SCREW	1		5/8" X 4-1/4"
	12H294	LOCK WASHER	1		5/8"
	14H1039	NUT	1		5/8"

FEEDER HOUSE VARIABLE DRIVE SHEAVE CONTROL (SIDEHILL)
(SERIAL NO. -403300)

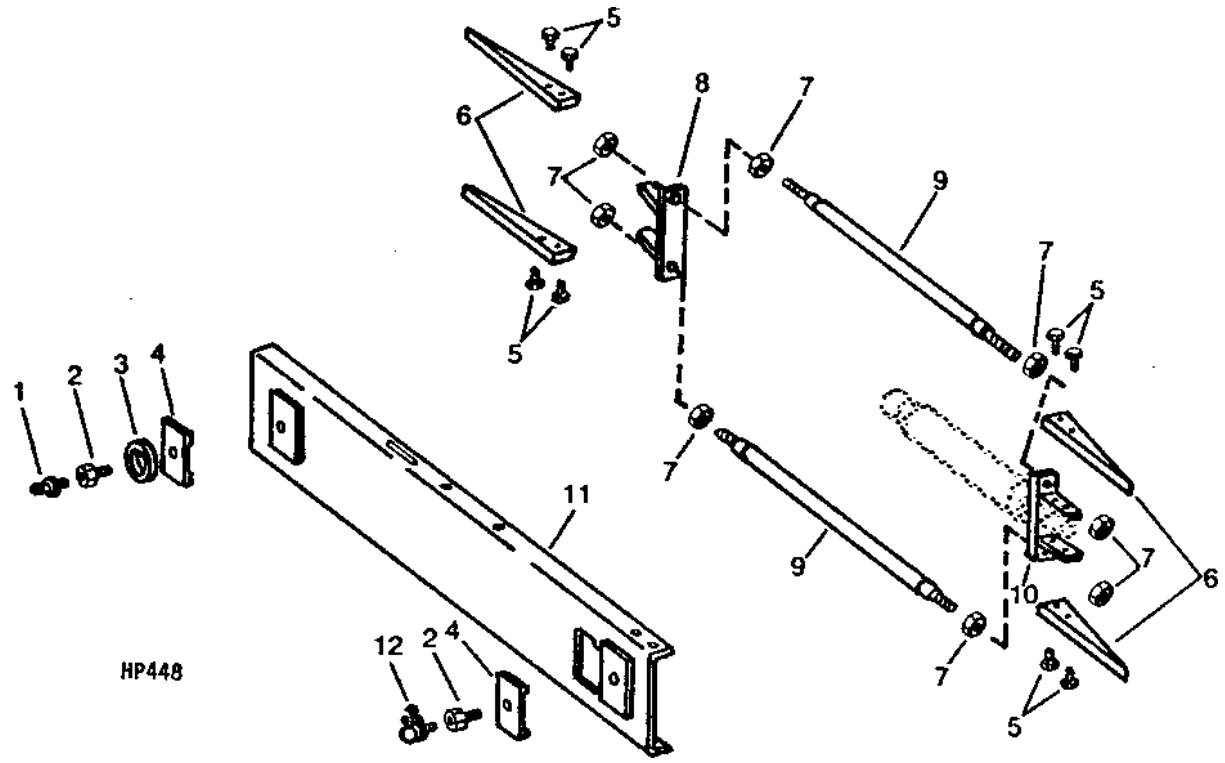
H30053F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H77280	CAP SCREW	2		DRILLED
2	H85651	PLATE	2		
3	H88067	BRACKET	1		
4	H85912	WEDGE	4		
5	19H2284	CAP SCREW	8		3/8" X 7/8"
6	14H1040	NUT	8		1/2"
7	AH87591	CLEVIS	1		LOWER
8	AH76147	TUBE	2		
9	AH87592	CLEVIS	1		UPPER
10	03H1500	BOLT	1		3/8" X 1"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
11	AH84898	SUPPORT	1		
12	H84961	WASHER	1		DAMPENER

FEEDER HOUSE VARIABLE DRIVE SHEAVE CONTROL (SIDEHILL)
(SERIAL NO. 403301-610300)

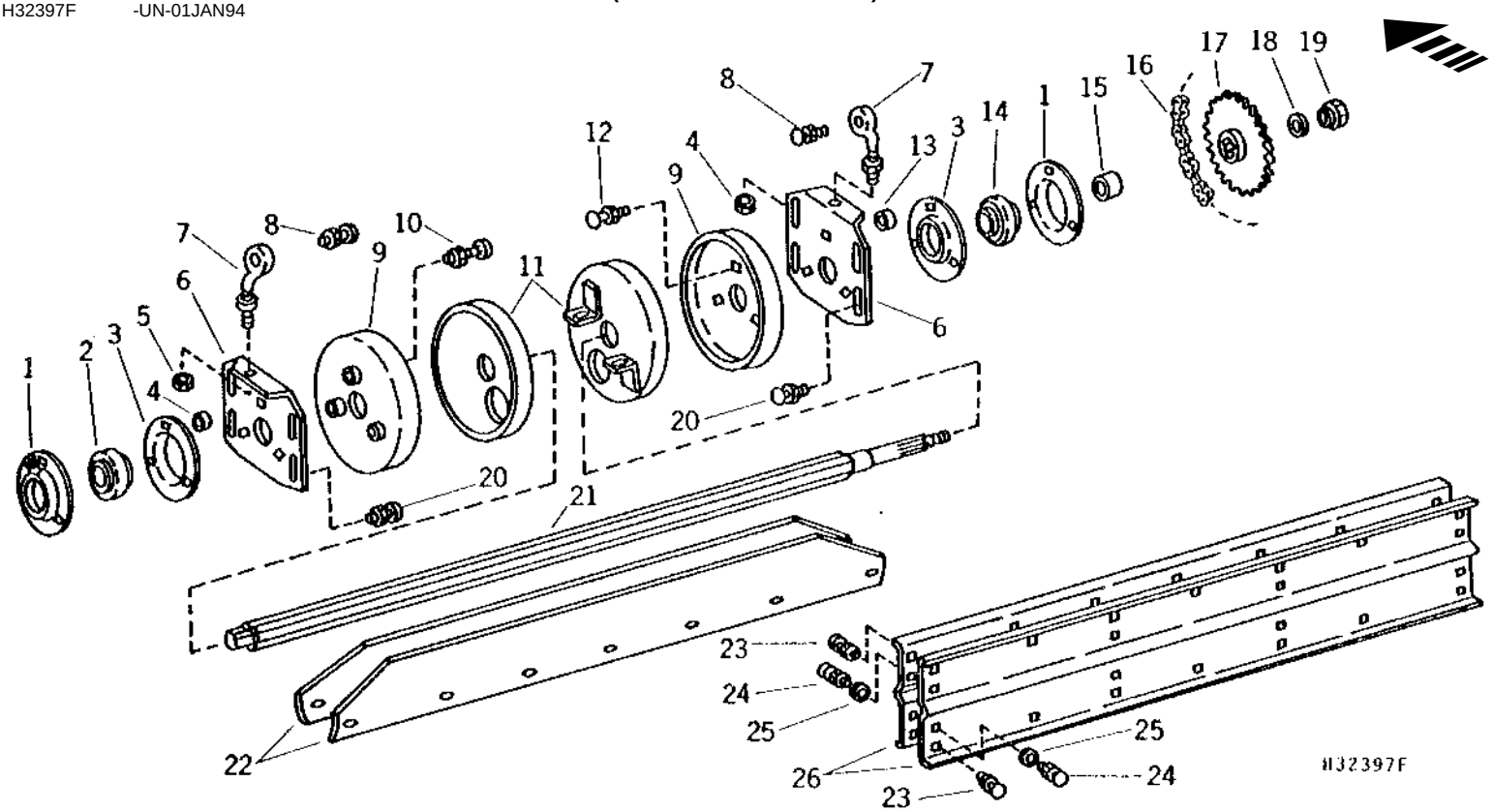
HP448 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	JD7797	LUBRICATION FITTING	1		
2	H77280	CAP SCREW	2		DRILLED
	12H236	LOCK WASHER	2		3/4"
3	H84961	WASHER	1		DAMPENER
4	H85651	PLATE	2		
5	19H2284	CAP SCREW	8		3/8" X 7/8"
	12H304	LOCK WASHER	8		3/8"
6	H85912	WEDGE	4		
7	14H1040	NUT	8		1/2"
8	AH87591	CLEVIS	1		LOWER
9	AH76147	TUBE	2		
10	AH87592	CLEVIS	1		UPPER
11	AH84898	SUPPORT	1		
12	JD7806	LUBRICATION FITTING	1		

FEEDER HOUSE LOWER SHAFT, PADDLES, AND SPROCKET (SIDEHILL)
(SERIAL NO. -403300)

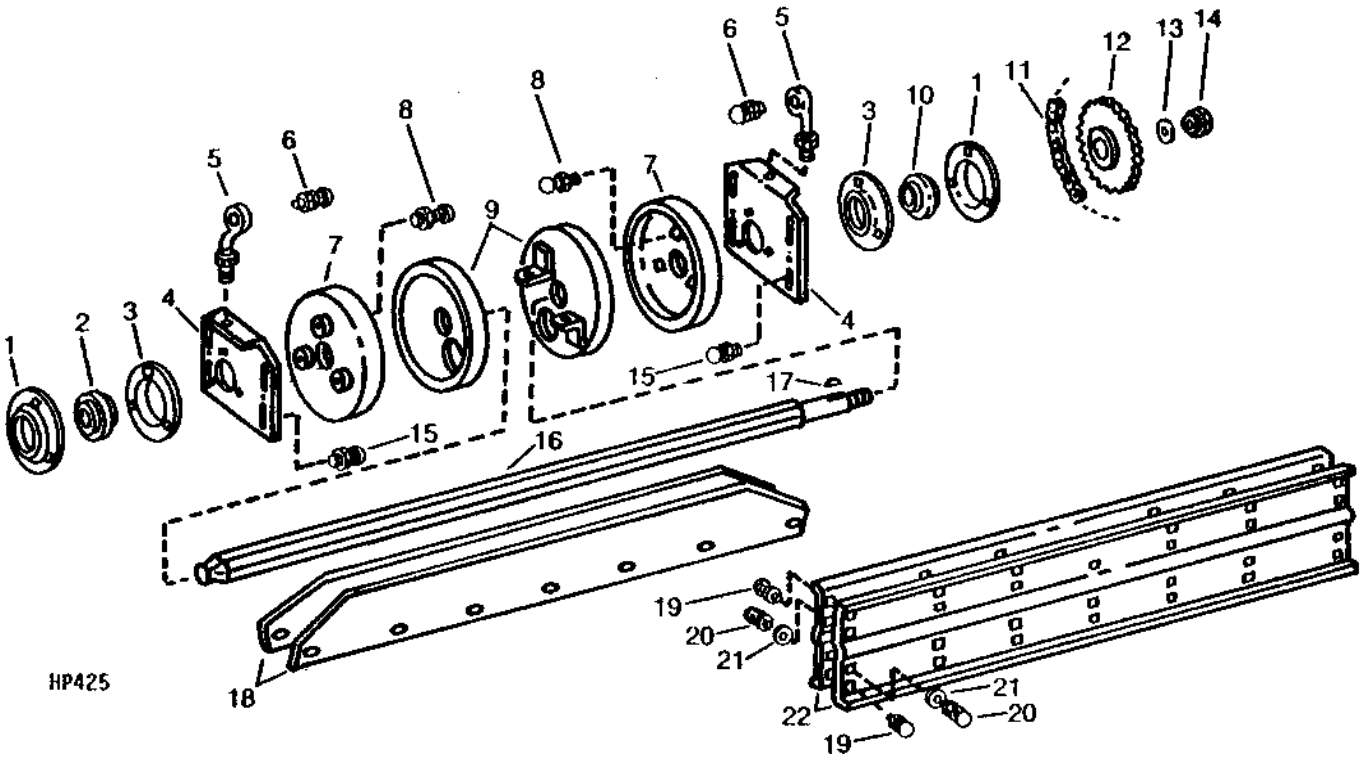
H32397F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AN50684	PRESSED FLANGED HOUSING	1		
2	JD9407	BALL BEARING	1		
3	N34367	PRESSED FLANGED HOUSING	1		
4	28H1884	SPACER	3		3/8" X 1/2"
5	14H826	NUT	2		1/2"
6	H88072	HOLDER	2		
7	H75371	EYEBOLT	2		
	14H826	NUT	2		1/2"
8	03H1731	BOLT	2		1/2" X 1-1/2"
	E54809	LOCK NUT	1		
9	AH89430	DEFLECTOR	2		
10	03H2020	BOLT	3		3/8" X 2"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
11	AH89427	DEFLECTOR	1		
12	03H1653	BOLT	3		3/8" X 2-1/4"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
13	28H1697	SPACER	3		3/8" X 3/4"
14	JD10007	BALL BEARING	1		
15	H88079	BUSHING	1		
16	.....	LINK CHAIN	1		ROLLER, TYPE 50, 16 MM (5/8") PITCH, 73 LINKS, (ASSEMBLE FROM AP6093H, (2) AP6095H, P20350, P20351 AND P20352)
17	AH89440	CHAIN SPROCKET	1		26 TEETH
18	24H1399	WASHER	1		25/32" X 1-5/8" X 0.180"
19	T25879	NUT	1		
20	03H1540	BOLT	8		5/16" X 3/4"
	N10213	LOCK NUT	1		
21	H88083	SHAFT	1		
22	H88166	PADDLE	4	-403300	(SUB H111308)
	H111308	PADDLE	2		
23	03H1558	BOLT	14		3/8" X 1-1/2"
	BP12233	LOCK NUT	1		
24	03H1833	BOLT	8		3/8" X 1-3/4"
	BP12233	LOCK NUT	1		
25	24H1311	WASHER	8		13/32" X 1-1/4" X 0.220"
26	AH94731	CLAMP	2		

FEEDER HOUSE LOWER SHAFT, PADDLES, AND SPROCKET (SIDEHILL)
(SERIAL NO. 403301-)

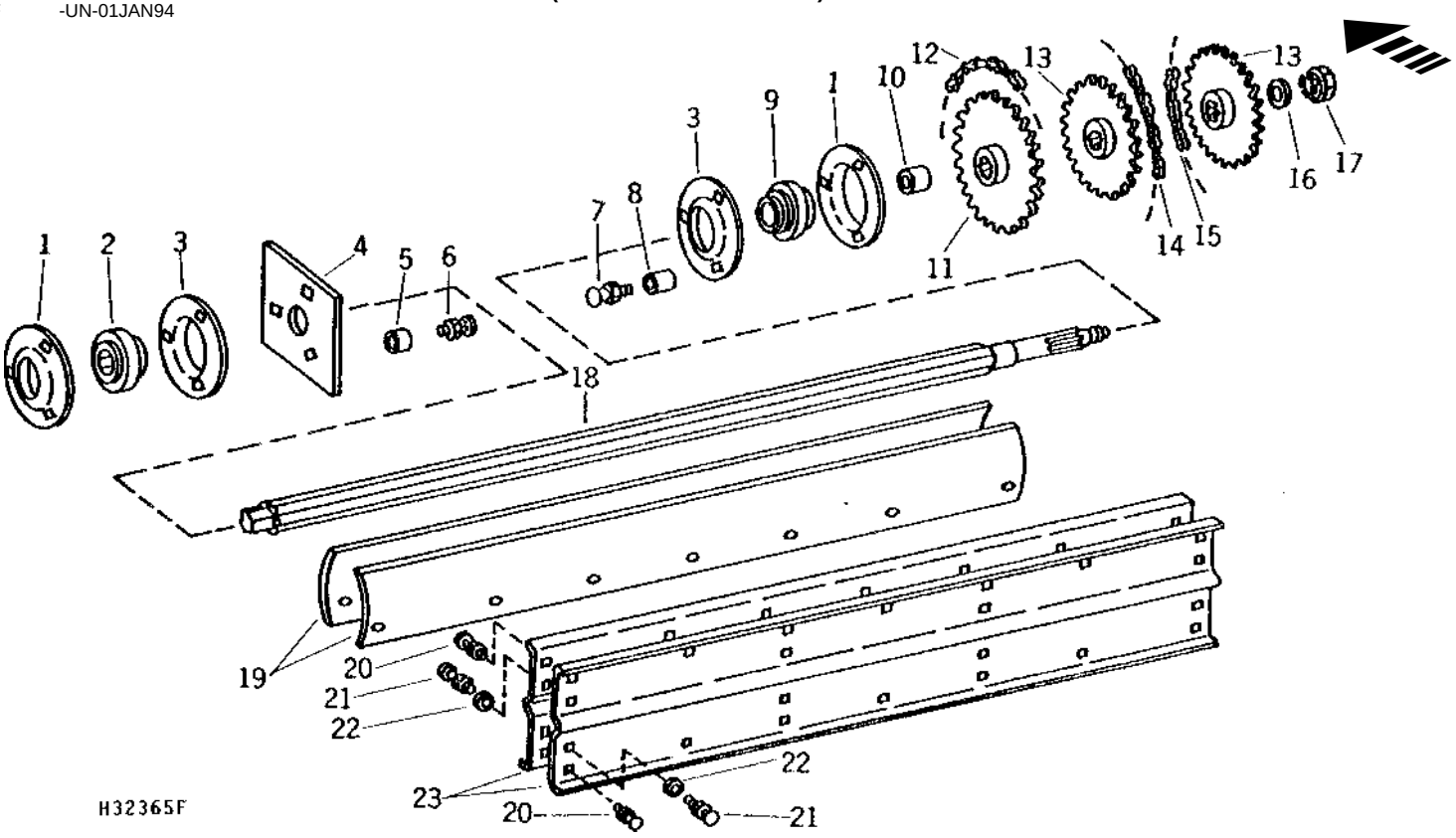
HP425 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AN50684	PRESSED FLANGED HOUSING	2		
2	JD9407	BALL BEARING	1		
3	N34367	PRESSED FLANGED HOUSING	2		
4	H101156	BRACKET	1		(R.H.)
	H101157	BRACKET	1		(L.H.)
5	H75371	EYEBOLT	2		
	14H1040	NUT	4		1/2"
6	03H1522	BOLT	2		1/2" X 1-1/4"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
7	AH89430	DEFLECTOR	2		
8	03H1495	BOLT	6		3/8" X 1-1/2"
	12H304	LOCK WASHER	6		3/8"
	14H812	NUT	6		3/8"
9	AH89427	DEFLECTOR	2		
10	JD10007	BALL BEARING	1		
11	.....	LINK CHAIN	1		ROLLER, TYPE 50, 16 MM (5/8") PITCH, 105 LINKS, (ASSEMBLE FROM (2) AP6093H, (2) P20350, (2) P20351 AND P20352)
12	AH101587	CHAIN SPROCKET	1		26 TEETH
13	24H1399	WASHER	1		25/32" X 1-5/8" X 0.180"
14	T25879	NUT	1		
15	03H1540	BOLT	8		5/16" X 3/4"
	N10213	LOCK NUT	8		
16	H98324	SHAFT	1		
17	26H31	SHAFT KEY	1		5/16" X 1-1/4"
18	H88166	PADDLE	4	-454270	(SUB H111308)
	H111308	PADDLE	2		
19	03H1558	BOLT	14		3/8" X 1-1/2"
	H99923	LOCK NUT	14		
20	03H1468	BOLT	14		3/8" X 1-3/4"
	H99923	LOCK NUT	14		
21	24H1311	WASHER	14		13/32" X 1-1/4" X 0.220"
22	AH99832	PADDLE	2		

FEEDER HOUSE LOWER CENTER SHAFT, PADDLES, AND SPROCKETS (SIDEHILL)
(SERIAL NO. -403300)

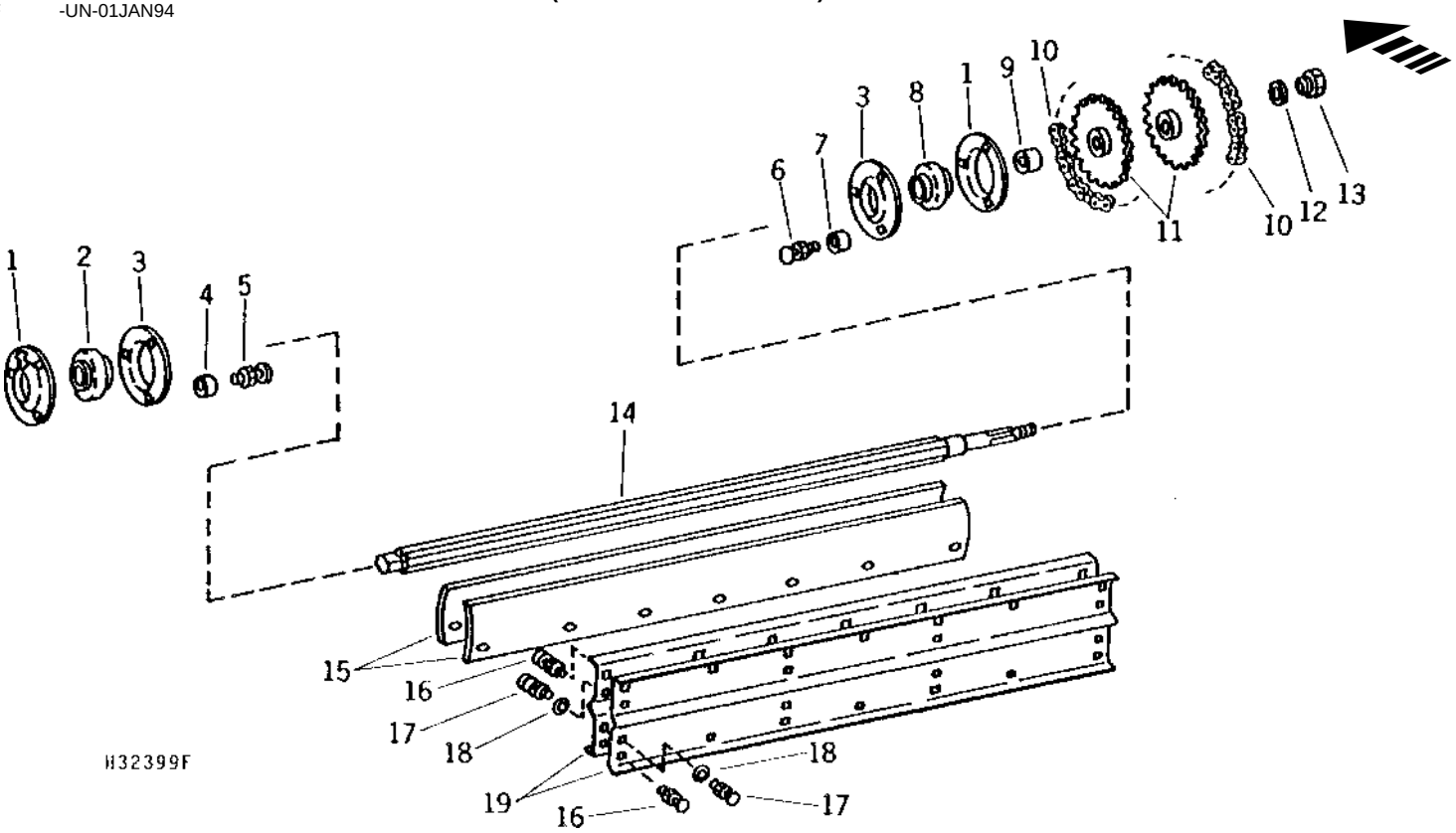
H32365F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AN50684	PRESSED FLANGED HOUSING	2		
2	JD9407	BALL BEARING	1		
3	N34367	PRESSED FLANGED HOUSING	2		
4	H88078	SEAL	1		
5	28H1517	WASHER	3		0.493" X 0.675" X 1/4"
6	03H1500	BOLT	3		3/8" X 1"
	N10215	LOCK NUT	1		
7	03H1468	BOLT	3		3/8" X 1-3/4"
	N10215	LOCK NUT	1		
8	28H1697	SPACER	3		3/8" X 3/4"
9	JD10007	BALL BEARING	1		
10	H88079	BUSHING	1		
11	AH89442	CHAIN SPROCKET	1		30 TEETH
12	.....	LINK CHAIN	1		ROLLER, TYPE 50, 16 MM (5/8") PITCH, 68 LINKS, (ASSEMBLE FROM AP6094H, (4) AP6095H, P20350, P20351 AND P20352)
13	AH89440	CHAIN SPROCKET	2		26 TEETH
14	.....	LINK CHAIN	1		ROLLER, TYPE 50, 16 MM (5/8") PITCH, 73 LINKS, (ASSEMBLE FROM AP6093H, (2) AP6095H, P20350, P20351 AND P20352)
15	.....	LINK CHAIN	1		ROLLER, TYPE 60, 19 MM (3/4") PITCH, 64 LINKS, (ASSEMBLE FROM AB1288H, AB1290H, (2) B5234H AND (2) B5235H)
16	24H1399	WASHER	1		25/32" X 1-5/8" X 0.180"
17	T25879	NUT	1		
18	H88084	SHAFT	1		(NO LONGER AVAILABLE)
19	H88168	PADDLE	4		
20	03H1558	BOLT	14		3/8" X 1-1/2"
	BP12233	LOCK NUT	1		
21	03H1833	BOLT	8		3/8" X 1-3/4"
22	24H1311	WASHER	8		13/32" X 1-1/4" X 0.220"
23	H94331	CLAMP	2		

FEEDER HOUSE CENTER SHAFT, PADDLES, AND SPROCKETS (SIDEHILL)
(SERIAL NO. -403300)

H32399F -UN-01JAN94

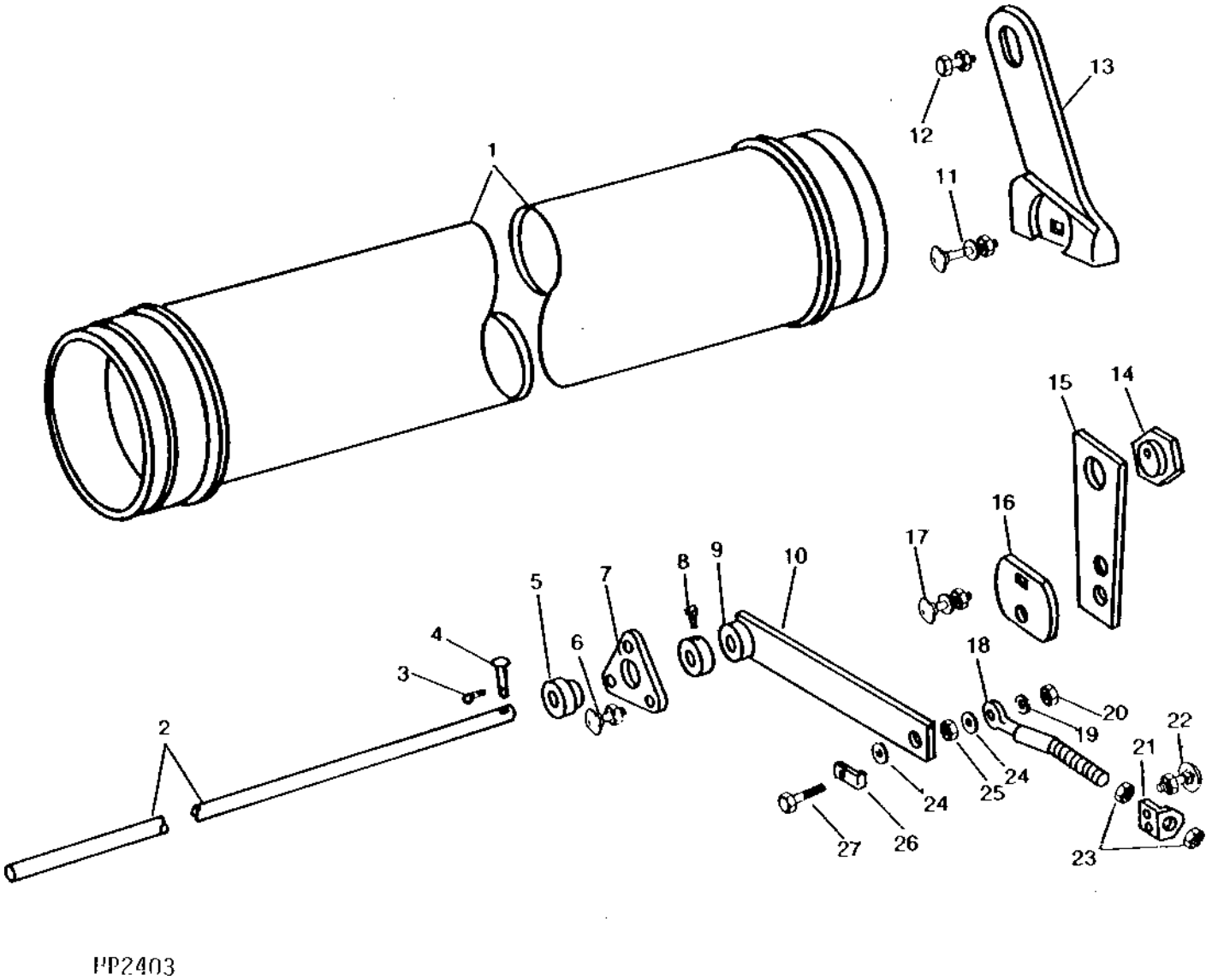


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AN50684	PRESSED FLANGED HOUSING	2		
2	JD9407	BALL BEARING	1		
3	N34367	PRESSED FLANGED HOUSING	2		
4	28H1884	SPACER	3		3/8" X 1/2"
5	03H1495	BOLT	3		3/8" X 1-1/2"
	N10215	LOCK NUT	1		
6	03H1468	BOLT	3		3/8" X 1-3/4"
	N10215	LOCK NUT	1		
7	28H1697	SPACER	3		3/8" X 3/4"
8	JD10007	BALL BEARING	1		
9	H88079	BUSHING	1		
10	.....	LINK CHAIN	2		ROLLER, TYPE 50, 16 MM (5/8") PITCH, 68 LINKS, (ASSEMBLE FROM AP6094H, (4) AP6095H, P20350, P20351 AND P20352)
11	AH89440	CHAIN SPROCKET	2		26 TEETH
12	24H1399	WASHER	1		25/32" X 1-5/8" X 0.180"
13	T25879	NUT	1		
14	H88085	SHAFT	1		
15	H88168	PADDLE	4		
16	03H1558	BOLT	14		3/8" X 1-1/2"
	BP12233	LOCK NUT	1		
17	03H1833	BOLT	8		3/8" X 1-3/4"
18	24H1311	WASHER	8		13/32" X 1-1/4" X 0.220"
19	H94331	CLAMP	2		

NOTE: QUANTITIES SHOWN ARE FOR ONE SHAFT ASSEMBLY. THREE UNITS USED PER FEEDER HOUSE.

FEEDER CONVEYOR IDLER SHAFT AND FEEDER DRUM (SIDEHILL)
(SERIAL NO. 403301-)

HP2403 -UN-01JAN94

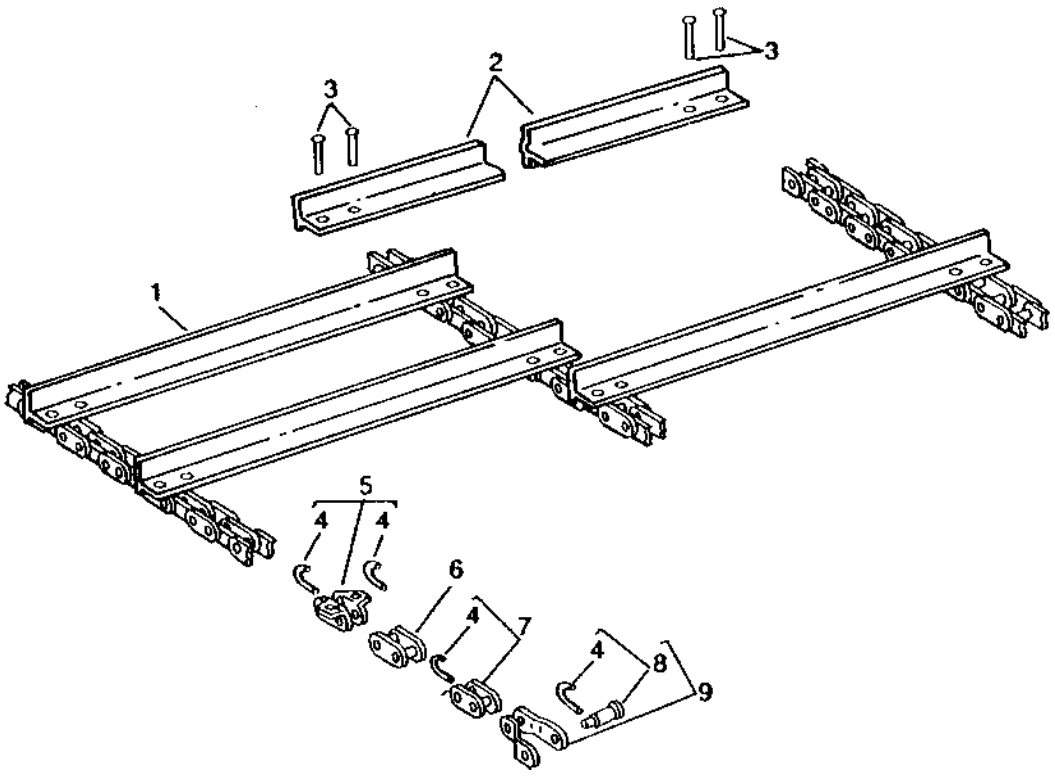


FEEDER CONVEYOR IDLER SHAFT AND FEEDER DRUM (SIDEHILL) - CONTINUED
(SERIAL NO. 403301-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH84645	DRUM	1		
2	H76631	PIN	1		
3	11H211	COTTER PIN	2		1/8" X 3/4"
4	H81710	PIN	2		DRILLED
5	JD8665	BALL BEARING	2		
6	19H1731	CAP SCREW	6		3/8" X 1"
	12H304	LOCK WASHER	6		3/8"
	14H812	NUT	6		3/8"
7	H80806	HOUSING	2		
8	22H897	SET SCREW	2		1/4" X 1/4"
9	JD8554	ECCENTRIC LOCKING COLLAR	2		
10	AH79728	ARM	2	-610300	
	AH116698	ARM	2	610301-	
11	03H1439	BOLT	2		1/2" X 1-3/4"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
12	03H1937	BOLT	2		5/16" X 1-1/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
13	H84945	STOP	1		R.H.
	H84946	STOP	1		L.H.
14	H97322	CAM	2		
15	H84942	PLATE	2		
16	H84944	STOP	2		
17	H84943	BOLT	2		
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
18	H76694	EYEBOLT	1	-610300	R.H.
	H104590	EYEBOLT	1	-610300	L.H.
	H118582	EYEBOLT	2	610301-	
19	12H301	LOCK WASHER	2		1/2"
20	H32811	LOCK NUT	2	-610300	
	14H1040	NUT	2	610301-	1/2"
21	H81074	CLIP	2	-610300	
	AH96641	BRACKET	2	610301-	
22	03H1540	BOLT	4	-610300	5/16" X 3/4"
	12H303	LOCK WASHER	4	-610300	5/16"
	14H785	NUT	4	-610300	5/16"
	03H1540	BOLT	6	610301-	5/16" X 3/4"
	12H303	LOCK WASHER	6	610301-	5/16"
	14H785	NUT	6	610301-	5/16"
23	14H1039	NUT	4		5/8"
24	24H1162	WASHER	4		17/32" X 1-1/4" X 0.060"
25	H81277	BUSHING	2		
26	H100560	ANGLE	2	-610300	
27	03H2113	BOLT	2	-610300	1/2" X 2"
	H31381	BOLT	2	610301-	PIVOT

FEEDER CONVEYOR CHAIN (SIDEHILL)
(SERIAL NO. 403301-)

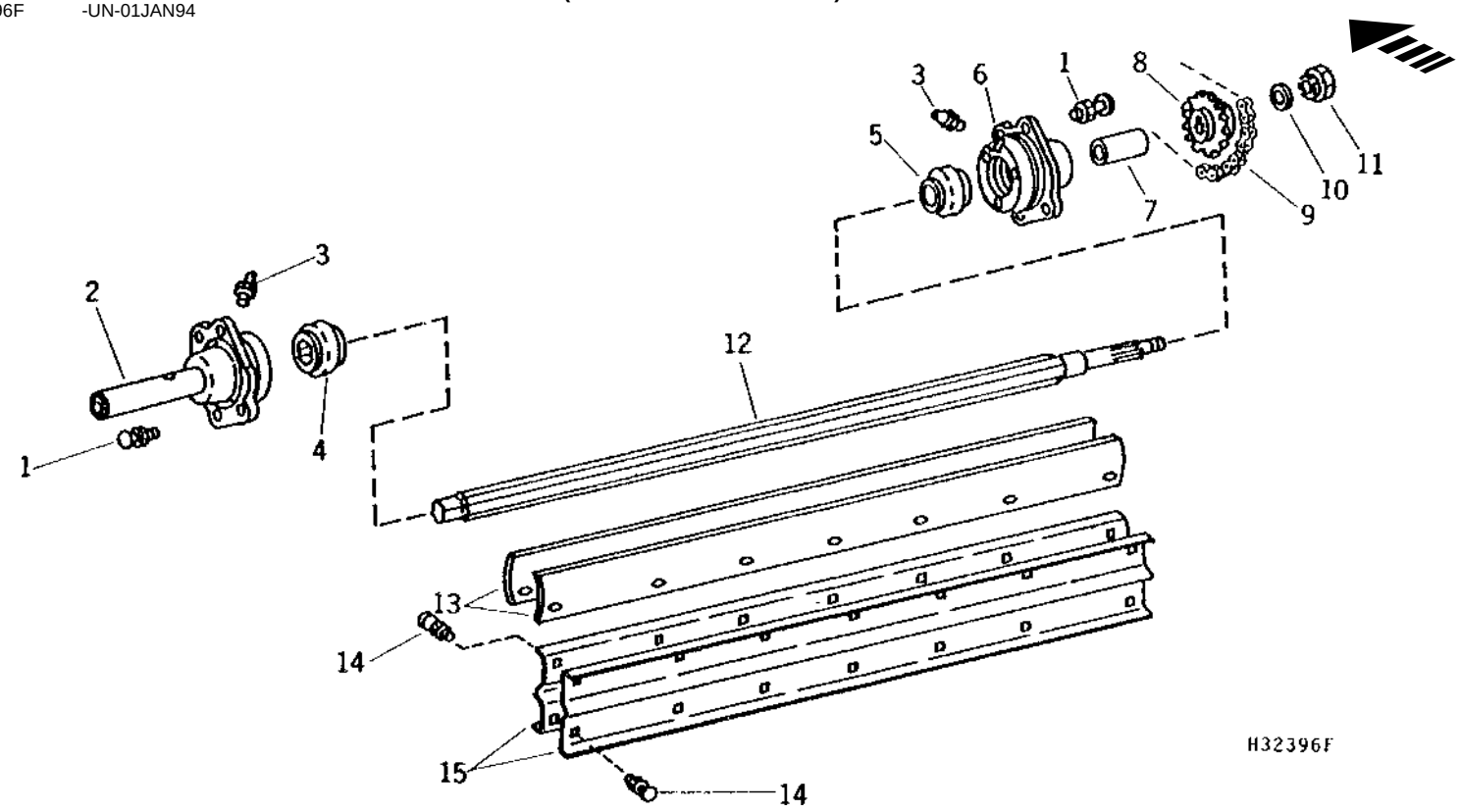
HP1229 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH103050	CONVEYOR	1	-552715	(24 SLATS) (SUB AH112325)
	AH112325	CONVEYOR	1	-610300	(24 SLATS) (SUB AH116715)
	AH116715	CONVEYOR	1	-615411	(24 SLATS) (WIDE-SPACED)
	AH123534	CONVEYOR	1	615412-	(37 SLATS) (CLOSE-SPACED)
	AH116715	CONVEYOR	1		(24 SLATS) (WIDE-SPACED)
2	H97648	SLAT	24	-552715	'T' (5/16" RIVET)
	H85895	SLAT	24	552716-615411	(REGULAR)
	H85895	SLAT	37	615412-	(REGULAR)
	H85895	SLAT	24		(REGULAR)
3	16H1083	RIVET	AR		5/16" X 5/8", (4 USED PER SLAT)
4	H84026	HOOK	1		
5	AH110740	CHAIN LINK	1	-552715	
	AH83426	CHAIN LINK	1	552716-	
6	C10232	LINK	1		
7	AH84241	LINK CHAIN	1	-1990	(SUB AH137630)
	AH137630	CHAIN LINK	1		
8	AC11779	PIN	1		
9	C10233	CHAIN LINK	1		

FEEDER HOUSE UPPER SHAFT, PADDLES, AND SPROCKET (SIDEHILL)
(SERIAL NO. -403300)

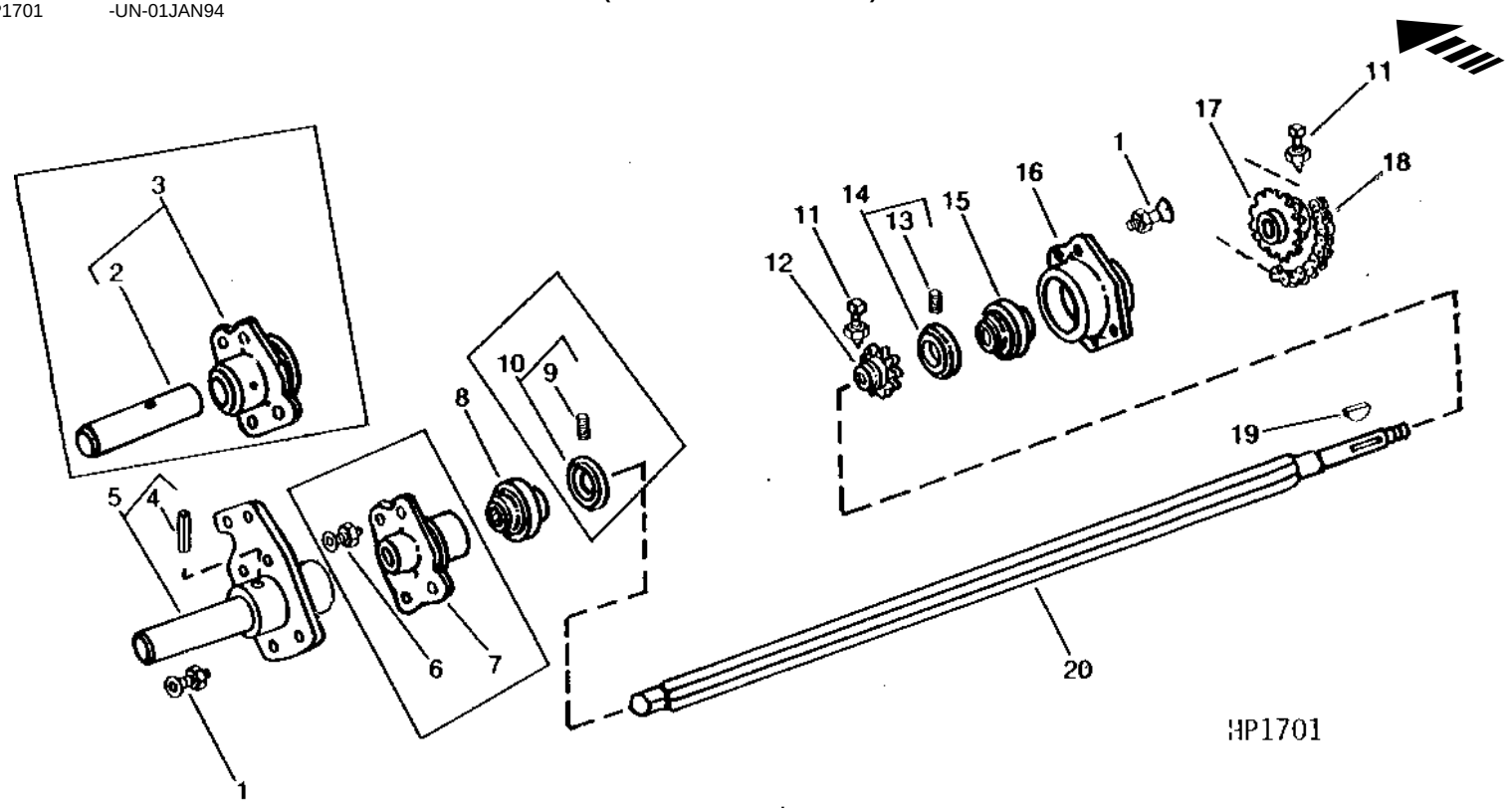
H32396F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	10H1028	BOLT	8		3/8" X 1-1/2"
	N10215	LOCK NUT	1		
2	AH93158	SHAFT	1		
3	JD7813	LUBRICATION FITTING	2		
4	JD9407	BALL BEARING	1		
5	JD10007	BALL BEARING	1		
6	H93691	BEARING HOUSING W/O BEARING	1		
7	H88080	BUSHING	1		
8	AH89441	CHAIN SPROCKET	1		16 TEETH
9	.....	LINK CHAIN	1		ROLLER, TYPE 50, 16 MM (5/8") PITCH, 56 LINKS, (ASSEMBLE FROM (3) AP6095H, AP6094H AND P20352)
10	24H1399	WASHER	1		25/32" X 1-5/8" X 0.180"
11	T25879	NUT	1		
12	H88086	SHAFT	1		
13	H88167	PADDLE	4		
14	03H1558	BOLT	14		3/8" X 1-1/2"
	BP12233	LOCK NUT	1		
15	H88170	CLAMP	2		

FEEDER HOUSE UPPER SHAFT AND SPROCKET (SIDEHILL)
(SERIAL NO. 403301-)

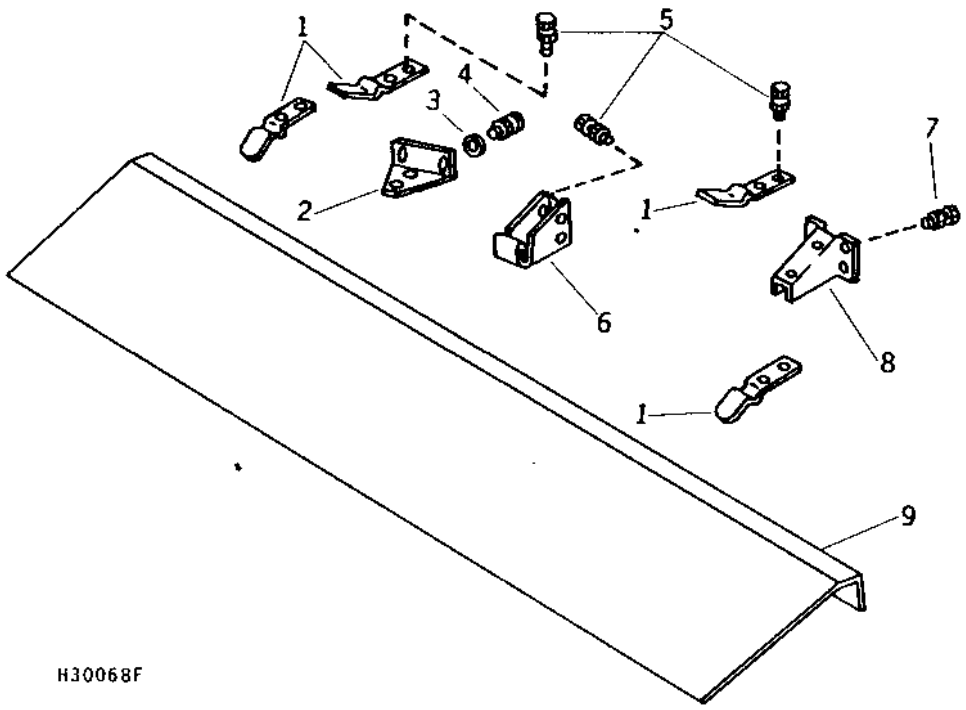
HP1701 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H95783	SCREW	8	-551900	
	H95783	SCREW	4	551901-	
	T49269	SCREW	4	551901-	
	12H301	LOCK WASHER	8		1/2"
	14H1040	NUT	8		1/2"
2	.....	PIN	1	-551900	
3	AH94706	SUPPORT	1	-551900	
4	34H321	SPRING PIN	1	551901-	1/4" X 2-1/2"
5	AH111100	SHAFT	1	551901-610300	
	H113390	PIVOT	1	610301-	
6	H100562	SCREW	4	-551900	
	12H301	LOCK WASHER	4	-551900	1/2"
	14H1040	NUT	4	-551900	1/2"
7	H102505	HOUSING	1	-551900	
8	JD9452	BALL BEARING	1	-551900	
	JD9373	BALL BEARING	1	551901-	
9	22H899	SET SCREW	1	-551900	3/8" X 1/2"
10	JD8544	ECCENTRIC LOCKING COLLAR	1	-551900	
11	H84158	SCREW	8		
	14H732	NUT	8		3/8"
12	H94166	CHAIN SPROCKET	3		10 TEETH
13	22H899	SET SCREW	1		3/8" X 1/2"
14	JD8544	ECCENTRIC LOCKING COLLAR	1		
15	JD9452	BALL BEARING	1		
16	H95857	HOUSING	1		
17	AH61821	CHAIN SPROCKET	1		27 TEETH
18	.....	LINK CHAIN	1		ROLLER, TYPE 50, 16 MM (5/8") PITCH, 156 LINKS, (ASSEMBLE FROM (2) AP6093H, AP6094H, (3) AP6095H AND P20352)
19	26H22	SHAFT KEY	1		1/4" X 1"
20	H98632	SHAFT	1	-551900	
	H113950	SHAFT	1	551901-	

FEEDER HOUSE RIGHT-HAND SHIELD (SIDEHILL)
(SERIAL NO. -403300)

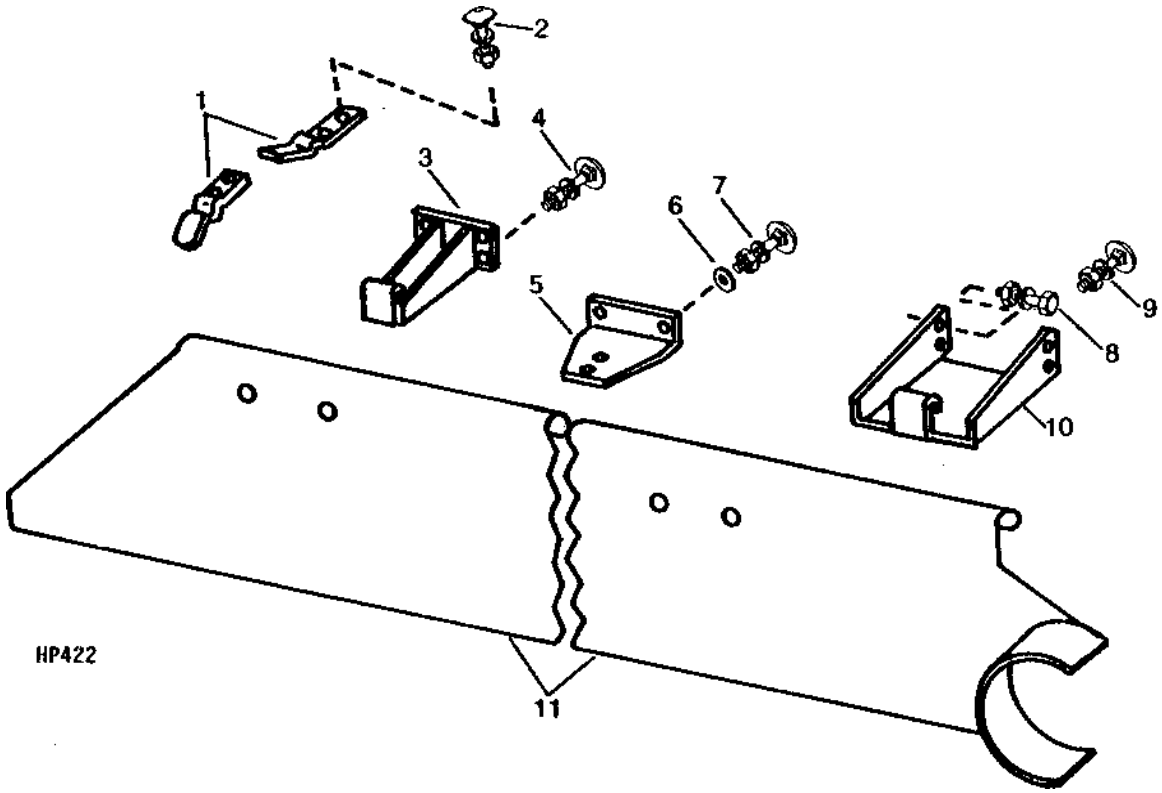
H30068F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H78884	LATCH	4		
2	H88175	BRACKET	1		(NO LONGER AVAILABLE)
3	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
4	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	N10215	LOCK NUT	1		
5	19H1900	CAP SCREW	8		5/16" X 3/4"
	N10213	LOCK NUT	1		
6	H88173	BRACKET	1		UPPER REAR, (NO LONGER AVAILABLE)
7	03H1540	BOLT	4		5/16" X 3/4"
	N10213	LOCK NUT	1		
8	H88174	BRACKET	1		UPPER, R.H. (NO LONGER AVAILABLE)
9	AH77047	SHIELD	1		

FEEDER HOUSE RIGHT-HAND SHIELD (SIDEHILL)
(SERIAL NO. 403301-)

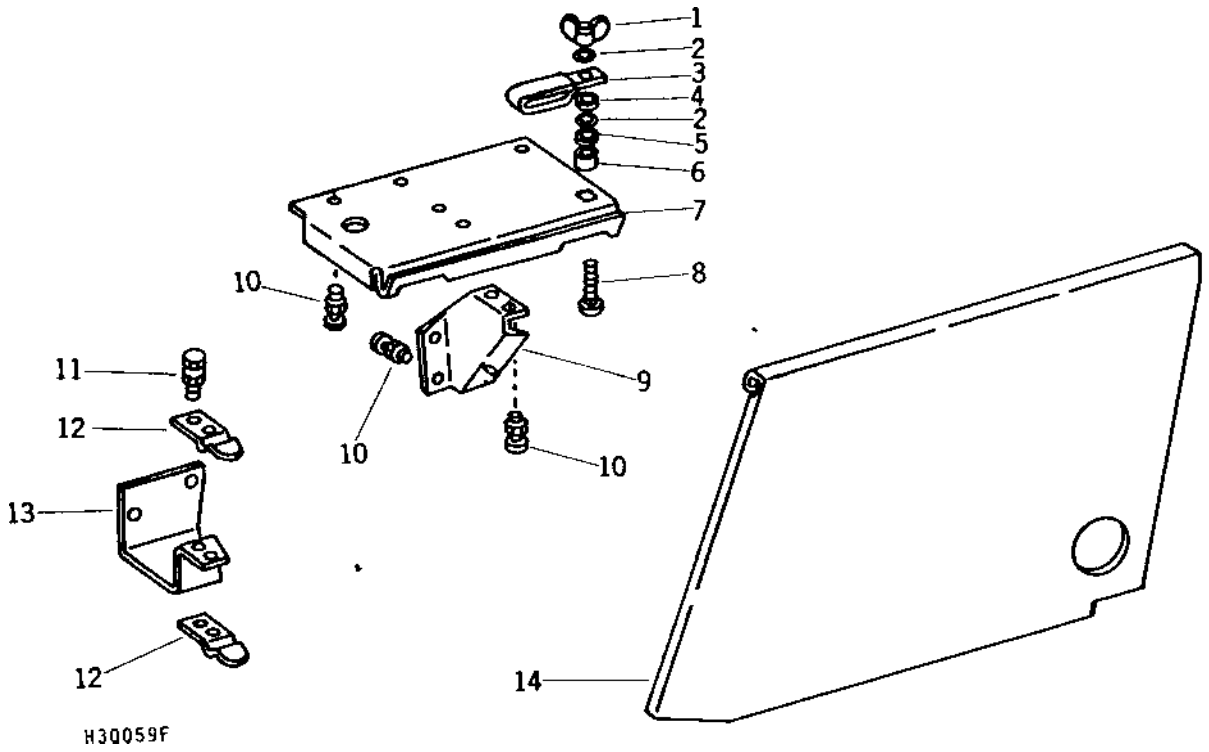
HP422 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H78884	LATCH	2		
2	19H1900	CAP SCREW	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
3	H98683	BRACKET	1		UPPER REAR
4	03H1540	BOLT	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
5	H98685	BRACKET	1		LOWER
6	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
7	19H1731	CAP SCREW	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
8	19H1900	CAP SCREW	4		5/16" X 3/4"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
9	03H1801	BOLT	2		5/8" X 1-3/4"
	12H294	LOCK WASHER	2		5/8"
	14H1039	NUT	2		5/8"
10	H98684	BRACKET	1		UPPER FRONT
11	AH97136	SHIELD	1		

FEEDER HOUSE LEFT-HAND SHIELD (SIDEHILL)
(SERIAL NO. -403300)

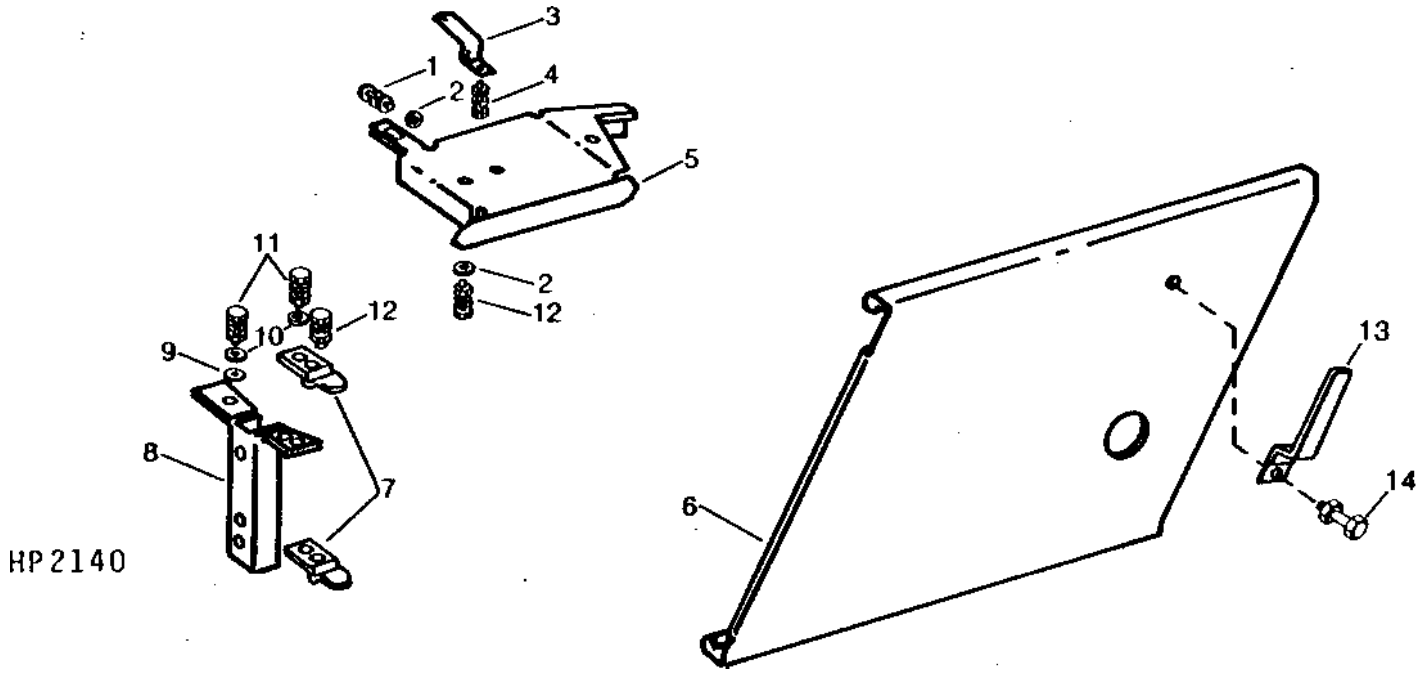
H30059F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14H827	WING NUT	1		3/8"
2	12H304	LOCK WASHER	2		3/8"
3	AH77884	CLIP	1		CUSHIONED
4	14H812	NUT	1		3/8"
5	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
6	28H2497	SPACER	1		3/8" X 5/8"
7	AH89472	SUPPORT	1		UPPER, (NO LONGER AVAILABLE)
8	03H2020	BOLT	1		3/8" X 2"
9	H88179	GUSSET	1		(NO LONGER AVAILABLE)
10	03H1765	BOLT	8		3/8" X 3/4"
	N10215	LOCK NUT	1		
11	19H1900	CAP SCREW	2		5/16" X 3/4"
	N10213	LOCK NUT	1		
12	H78884	LATCH	2		
13	H88172	SUPPORT	1		LOWER, (NO LONGER AVAILABLE)
14	AH89471	SHIELD	1		

FEEDER HOUSE LEFT-HAND SHIELD (SIDEHILL)
(SERIAL NO. 403301-610300)

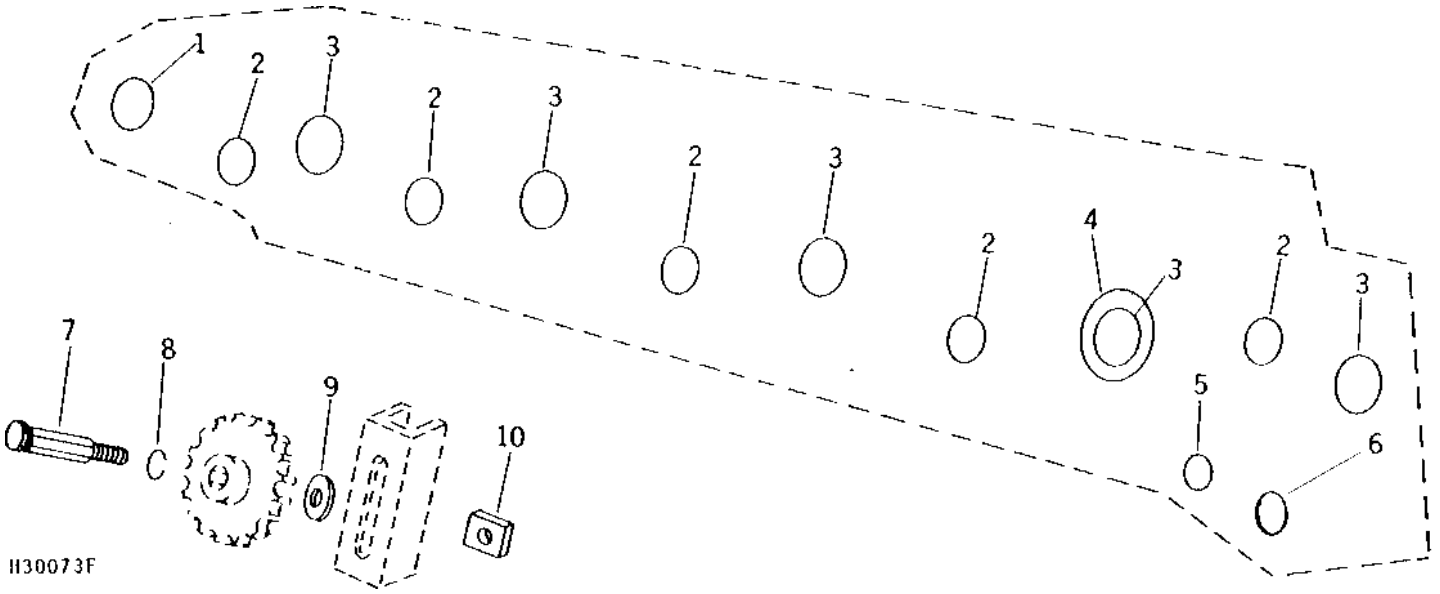
HP2140 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	21H1137	SCREW	2		5/16" X 1-1/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	4		5/16"
2	24H1136	WASHER	5		11/32" X 11/16" X 0.065"
3	AH78124	CLIP	1		
4	19H1936	CAP SCREW	1		3/8" X 3/4"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
5	H100592	SUPPORT	1		UPPER
6	AH101588	SHIELD	1	-600000	(SUB AH114775)
	AH114775	SHIELD	1		
7	H78884	LATCH	2		
8	H100593	SUPPORT	1		LOWER
9	24H1625	WASHER	1		17/32" X 1" X 0.120"
10	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
11	19H1731	CAP SCREW	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
12	19H1900	CAP SCREW	3		5/16" X 3/4"
	12H303	LOCK WASHER	3		5/16"
	14H785	NUT	3		5/16"
13	AH78124	CLIP	1		
14	21H1069	SCREW	1	600001-	3/8" X 1"
	12H304	LOCK WASHER	1	600001-	3/8"
	14H812	NUT	1	600001-	3/8"

FEEDER HOUSE SPROCKET AND TIGHTENERS (RIGHT-HAND) (SIDEHILL)
(SERIAL NO. -403300)

H30073F -UN-01JAN94

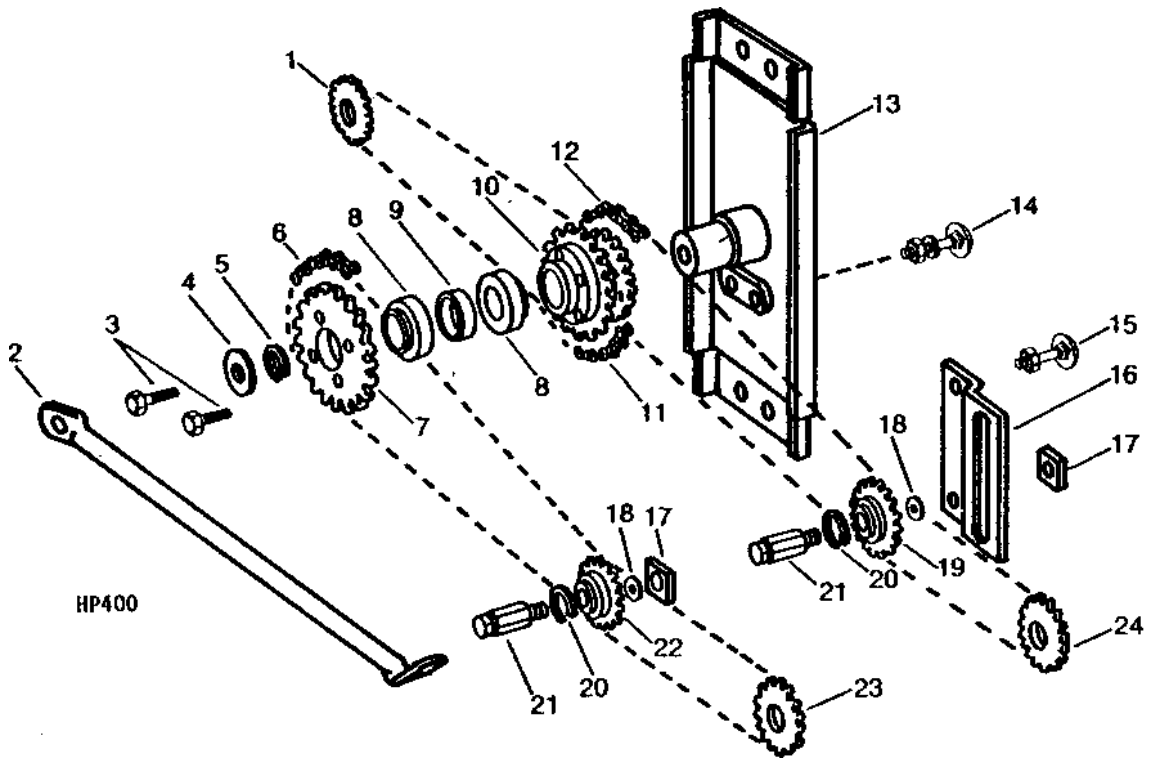


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH89441	CHAIN SPROCKET	1		16 TEETH
2	AH89428	CHAIN SPROCKET	5		17 TEETH, IDLER
3	AH89440	CHAIN SPROCKET	9		26 TEETH
4	AH89442	CHAIN SPROCKET	1		30 TEETH
5	AH89429	CHAIN SPROCKET	1		15 TEETH, IDLER
6	AH89094	CHAIN SPROCKET	1		17 TEETH, DRIVER
7	H88070	SHAFT	6		
8	H75588	SNAP RING	6		
9	24H1850	WASHER	6		17/32" X 1-1/4" X 0.180"
10	H88071	NUT	6		

MEMORANDA

FEEDER HOUSE SPROCKETS AND TIGHTENERS (RIGHT-HAND) (SIDEHILL)
(SERIAL NO. 403301-610300)

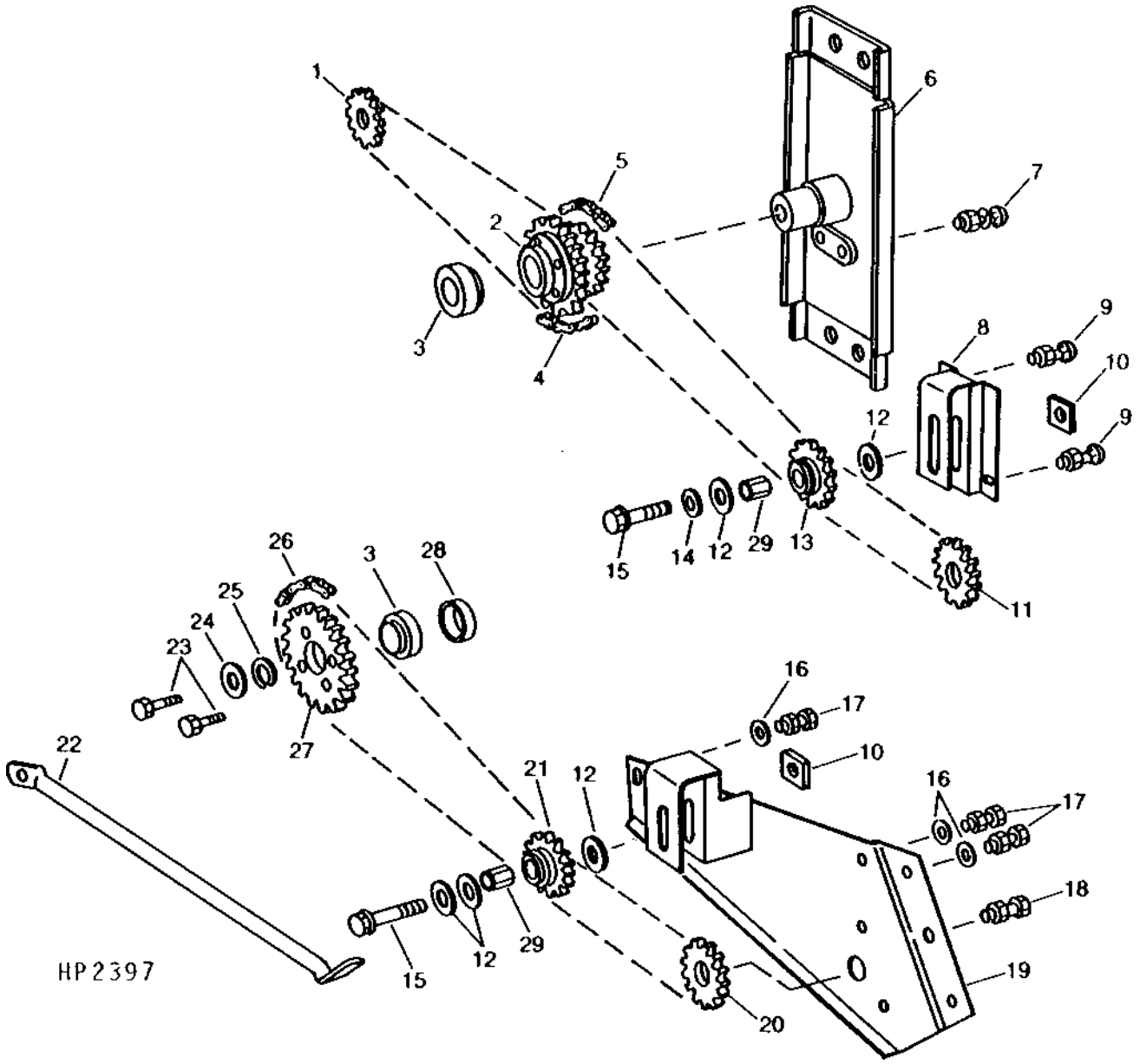
HP400 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH61821	CHAIN SPROCKET	1		27 TEETH
2	H101206	BRACE	1		
3	19H1732	CAP SCREW	5		3/8" X 1-1/4"
	12H304	LOCK WASHER	5		3/8"
4	H77507	WASHER	1		
5	P42232	SNAP RING	2		
6	.....	LINK CHAIN	1		ROLLER, TYPE 60, 19 MM (3/4") PITCH, 83 LINKS, (ASSEMBLE FROM AB1288H, (3) AB1290H, B5234H, B5235H AND B5321H)
7	H98637	CHAIN SPROCKET	1		23 TEETH, (SMALL GRAIN)
	H98638	CHAIN SPROCKET	1		29 TEETH, (CORN)
8	L1912C	BALL BEARING	2		
9	H98331	SPACER	1		
10	AH97095	CHAIN SPROCKET	1		23 AND 30 TEETH
11	.....	LINK CHAIN	1		ROLLER, TYPE 50, 16 MM (5/8") PITCH, 156 LINKS, (ASSEMBLE FROM (2) AP6093H, AP6094H, (3) AP6095H AND P20352)
12	.....	LINK CHAIN	1		ROLLER, TYPE 50, 16 MM (5/8") PITCH, 105 LINKS, (ASSEMBLE FROM (2) AP6093H, (2) P20350, (2) P20351 AND P20352)
13	AH96801	JACKSHAFT	1		
14	03H1522	BOLT	2		1/2" X 1-1/4"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
15	03H1709	BOLT	2		5/16" X 1"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
16	H98667	BRACKET	1		
17	H88071	NUT	2		
18	24H1850	WASHER	2		17/32" X 1-1/4" X 0.180"
19	AH89428	CHAIN SPROCKET	1		17 TEETH, IDLER
20	H75588	SNAP RING	2		
21	H88070	SHAFT	2		
22	AH89429	CHAIN SPROCKET	1		15 TEETH, IDLER
23	AH97096	CHAIN SPROCKET	1		15 TEETH
24	AH101587	CHAIN SPROCKET	1		26 TEETH

FEEDER HOUSE SPROCKETS AND TIGHTENERS (RIGHT-HAND) (SIDEHILL)
(SERIAL NO. 610301-)

HP2397 -UN-01JAN94

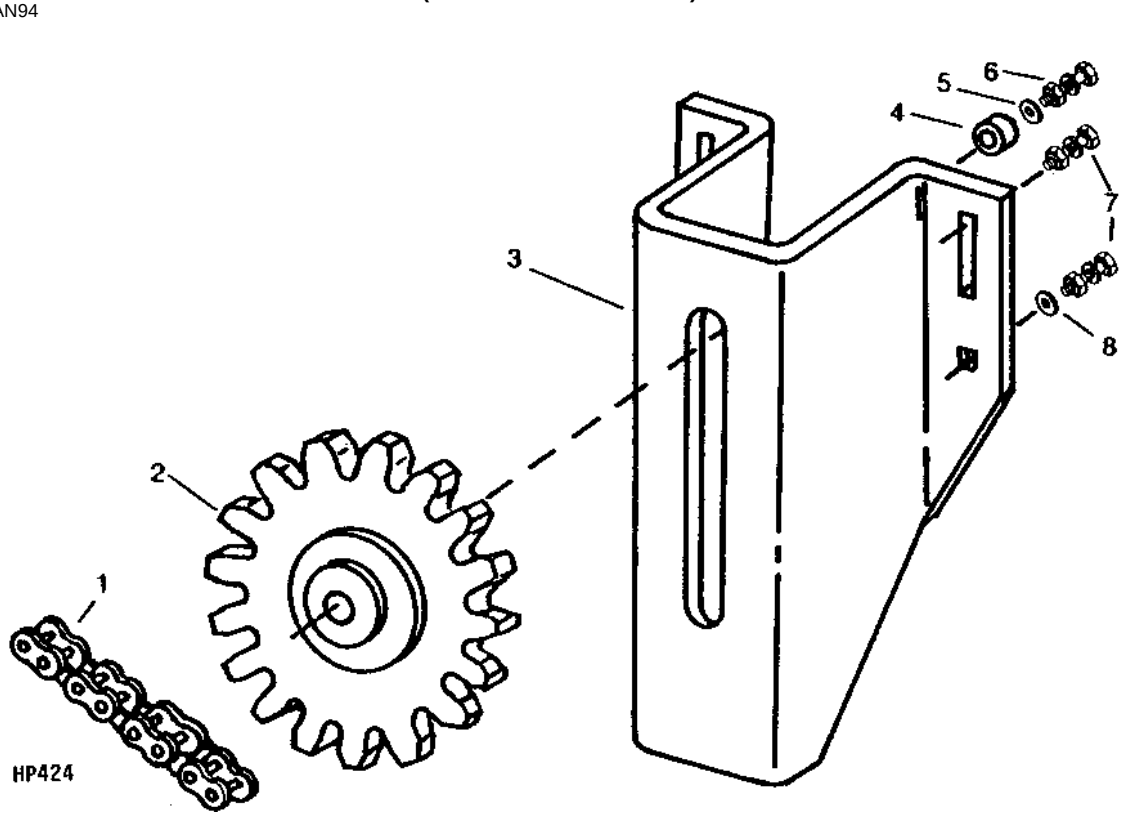


FEEDER HOUSE SPROCKETS AND TIGHTENERS (RIGHT-HAND) (SIDEHILL) - CONTINUED
(SERIAL NO. 610301-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH61821	CHAIN SPROCKET	1		27 TEETH
2	AH97095	CHAIN SPROCKET	1		23 AND 30 TEETH
3	L1912C	BALL BEARING	2		
4	.....	LINK CHAIN	1		ROLLER, TYPE 50, 16 MM (5/8") PITCH, 156 LINKS (ASSEMBLE FROM (2) AP6093H, AP6094H, (3) AP6095H AND P20352)
5	.....	LINK CHAIN	1		ROLLER, TYPE 50, 16 MM (5/8") PITCH, 105 LINKS (ASSEMBLE FROM (2) AP6093H, (2) P20350, (2) P20351 AND P20352)
6	AH96801	JACKSHAFT	1		
7	03H1522	BOLT	2		1/2" X 1-1/4"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
8	AH114644	BRACKET	1		
9	03H1709	BOLT	2		5/16" X 1"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
10	H117854	ADJUSTING STRAP	2		
11	AH101587	CHAIN SPROCKET	1		26 TEETH
12	T29342	WASHER	3		HARDENED
13	AH89428	CHAIN SPROCKET	1		IDLER, 17 TEETH
14	T21242	WASHER	2		
15	19H3057	CAP SCREW	2		1/2" X 2-3/4"
16	24H1305	WASHER	AR		13/32" X 13/16" X 0.065"
17	19H1731	CAP SCREW	AR		3/8" X 1"
	12H304	LOCK WASHER	AR		3/8"
	14H812	NUT	AR		3/8"
18	19H1721	CAP SCREW	1		1/2" X 1-1/2"
	12H301	LOCK WASHER	1		1/2"
	14H812	NUT	1		3/8"
19	AH114654	PLATE	1		
20	AH97096	CHAIN SPROCKET	1		15 TEETH
21	AH89429	CHAIN SPROCKET	1		15 TEETH, IDLER
22	H101206	BRACE	1		
23	19H1732	CAP SCREW	5		3/8" X 1-1/4"
	12H304	LOCK WASHER	5		3/8"
24	H77507	WASHER	1		
25	P42232	SNAP RING	2		
26	.....	LINK CHAIN	1		ROLLER, TYPE 60, 19 MM (3/4") PITCH, 83 LINKS (ASSEMBLE FROM AB1288H, (3) AB1290H, B5234H, B5235H AND B5321H)
27	H98637	CHAIN SPROCKET	1		23 TEETH (SMALL GRAIN)
	H98638	CHAIN SPROCKET	1		29 TEETH (CORN)
28	H98331	SPACER	1		
29	H117855	SPACER	2		HEX

FEEDER CONVEYOR DRIVE CHAIN, IDLER, AND BRACKET (SIDEHILL)
(SERIAL NO. 403301-)

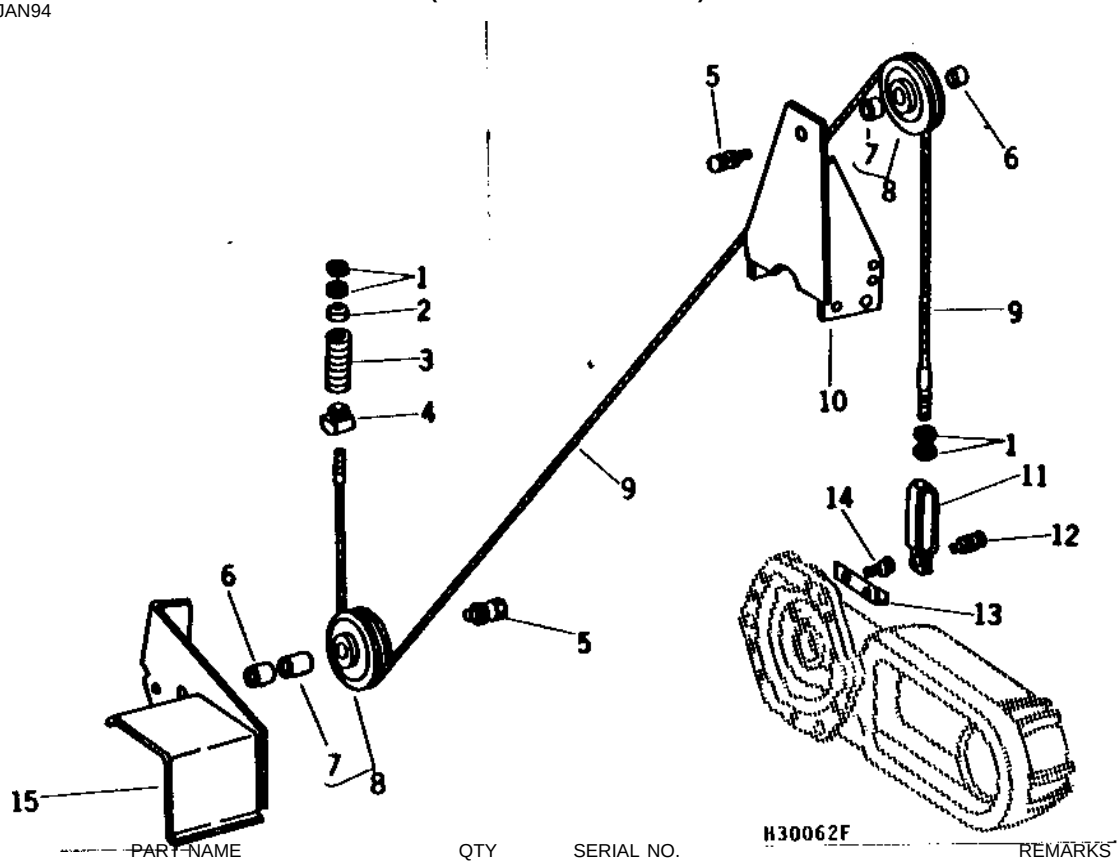
HP424 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	.....	LINK CHAIN	1		ROLLER, TYPE 50, 16 MM (5/8") PITCH, 156 LINKS, (ASSEMBLE FROM (2) AP6093H, (3) AP6095H, AP6094H AND P20352)
2	AH98176	CHAIN SPROCKET	1		17 TEETH
3	H77964	BRACKET	1	-551900	
	H98332	BRACKET	1	551901-610300	
	AH96759	BRACKET	1	610301-	
4	28H1596	WASHER	1		0.546" X 0.840" X 5/16"
5	24H1850	WASHER	5		17/32" X 1-1/4" X 0.180"
6	03H2114	BOLT	1		1/2" X 2-3/4"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
7	19H1936	CAP SCREW	3		3/8" X 3/4"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
8	24H1305	WASHER	2		13/32" X 13/16" X 0.065"

HEADER LEVELING CABLES AND MOUNTING (SIDEHILL)
(LEFT-HAND ILLUSTRATED)
(SERIAL NO. -403300)

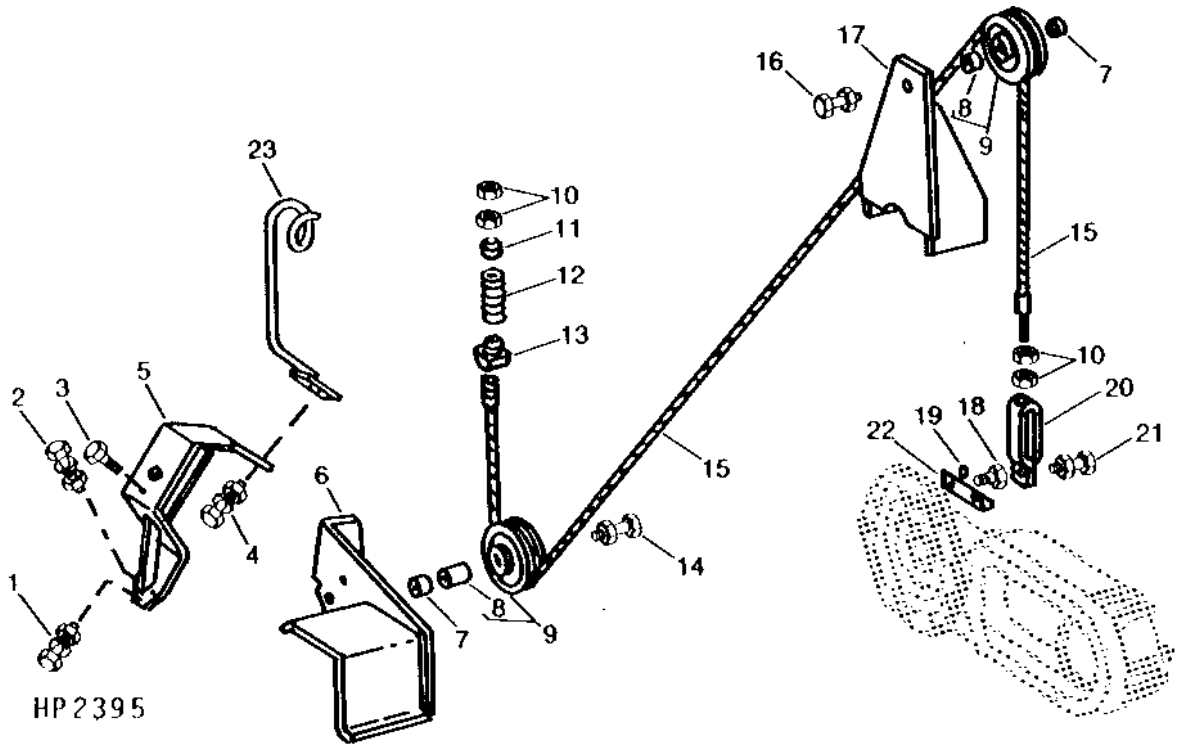
H30062F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14H821	NUT	8		5/8"
2	H65324	BUSHING	2		
3	P32008	SPRING	2		
4	H65323	STOP	2		
5	19H1930	CAP SCREW	4		1/2" X 2-1/2"
	E54809	LOCK NUT	1		
6	H88096	SPACER	4		
7	H87502	BUSHING	4		
8	AH88920	PULLEY	4		152 MM (6") DIA.
9	AH89448	CABLE	2		
10	AH89449	SUPPORT	1	-405315	R.H. (SUB AH105994)
	AH105994	SUPPORT	1		R.H.
	AH89450	SUPPORT	1	-405315	L.H. (SUB AH105993)
	AH105993	SUPPORT	1		L.H.
11	H88099	YOKE	2		
12	19H1800	CAP SCREW	2		3/8" X 1-1/2"
	H99923	LOCK NUT	1		
13	H92845	BRACKET	2		
14	19H1792	CAP SCREW	4		1/2" X 1"
15	AH89473	SHIELD	1		R.H.
	AH89474	SHIELD	1		L.H.
..	AT14927	ADHESIVE	1	-356331	(SUB TY9371) (NO LONGER AVAILABLE)
..	TY9371	ADHESIVE	1		

HEADER LEVELING CABLES AND MOUNTING (SIDEHILL)
(LEFT-HAND ILLUSTRATED)
(SERIAL NO. 403301-610300)

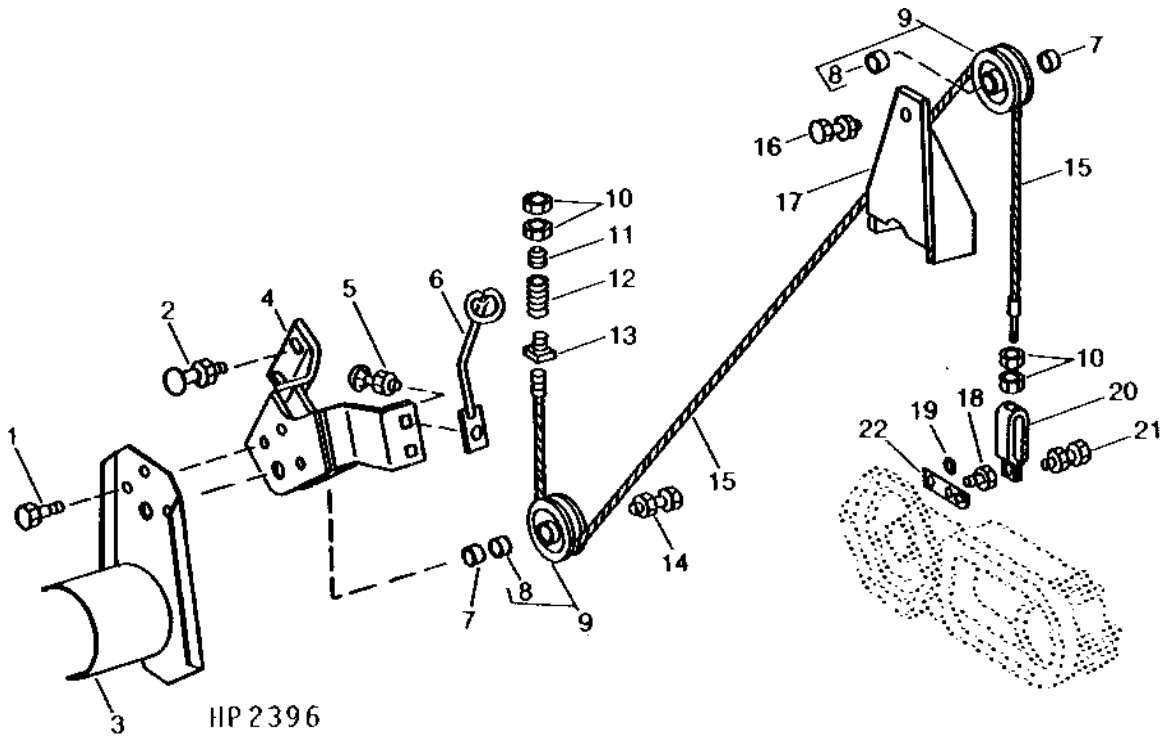
HP2395 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
2	03H1557	BOLT	2		3/8" X 1-1/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
3	H65108	SCREW	2		
4	03H1731	BOLT	2		1/2" X 1-1/2"
	12H301	LOCK WASHER	2		1/2"
	14H812	NUT	2		3/8"
	03H1746	BOLT	2		1/2" X 1-1/4"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
5	AH101592	BRACKET	2		
6	AH101589	SHIELD	1		R.H.
	AH101590	SHIELD	1		L.H.
7	H88096	SPACER	4		
8	H87502	BUSHING	4		
9	AH88920	PULLEY	4		152 MM (6") DIA.
10	14H821	NUT	8		5/8"
11	H65324	BUSHING	2		
12	P32008	SPRING	2		
13	H65323	STOP	2		
14	19H3057	CAP SCREW	2		1/2" X 2-3/4"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
15	AH101591	CABLE	2		
16	19H1930	CAP SCREW	2		1/2" X 2-1/2"
	E54809	LOCK NUT	2		
17	AH105994	SUPPORT	1		R.H.
	AH105993	SUPPORT	1		L.H.
18	19H1792	CAP SCREW	4		1/2" X 1"
19	T21242	WASHER	4		
20	H88099	YOKE	2		
21	19H1800	CAP SCREW	2		3/8" X 1-1/2"
	H99923	LOCK NUT	1		
22	H92845	BRACKET	2		
23	AH114584	HOSE SUPPORT	1		L.H.
..	AT14927	ADHESIVE	1	-356331	(SUB TY9371) (NO LONGER AVAILABLE)
..	TY9371	ADHESIVE	1		

HEADER LEVELING CABLES, SHIELDS, AND MOUNTING (SIDEHILL)
(LEFT-HAND ILLUSTRATED)
(SERIAL NO. 610301-)

HP2396 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	N10212	SELF-LOCKING SCREW	3		
2	03H1746	BOLT	3	-625363	1/2" X 1-1/4"
	03H1746	BOLT	4		1/2" X 1-1/4"
	E57351	SELF-LOCKING SCREW	3	-625363	
	A11455	NUT	4		12.700 MM (1/2")
3	AH113667	SHIELD	1		
4	AH114506	BRACKET	1		
5	19H1792	CAP SCREW	1		
	E57351	SELF-LOCKING SCREW	1		
6	AH117611	HOSE SUPPORT	1		
7	H88096	SPACER	4		
8	H87502	BUSHING	4		
9	AH88920	PULLEY	4		152 MM (6") DIA.
10	14H821	NUT	8		5/8"
11	H65324	BUSHING	2		
12	P32008	SPRING	2		
13	H65323	STOP	2		
14	19H3057	CAP SCREW	2		1/2" X 2-3/4"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
15	AH101591	CABLE	2		
16	19H1930	CAP SCREW	2		1/2" X 2-1/2"
	E54809	LOCK NUT	2		
17	AH105994	SUPPORT	1		R.H.
	AH105993	SUPPORT	1		L.H.
18	19H1792	CAP SCREW	4		1/2" X 1"
19	T21242	WASHER	4		
20	H88099	YOKE	2		
21	19H1800	CAP SCREW	2		3/8" X 1-1/2"
	H99923	LOCK NUT	1		
22	H92845	BRACKET	2		
..	AT14927	ADHESIVE	1	-356331	(SUB TY9371) (NO LONGER AVAILABLE)
..	TY9371	ADHESIVE	1		

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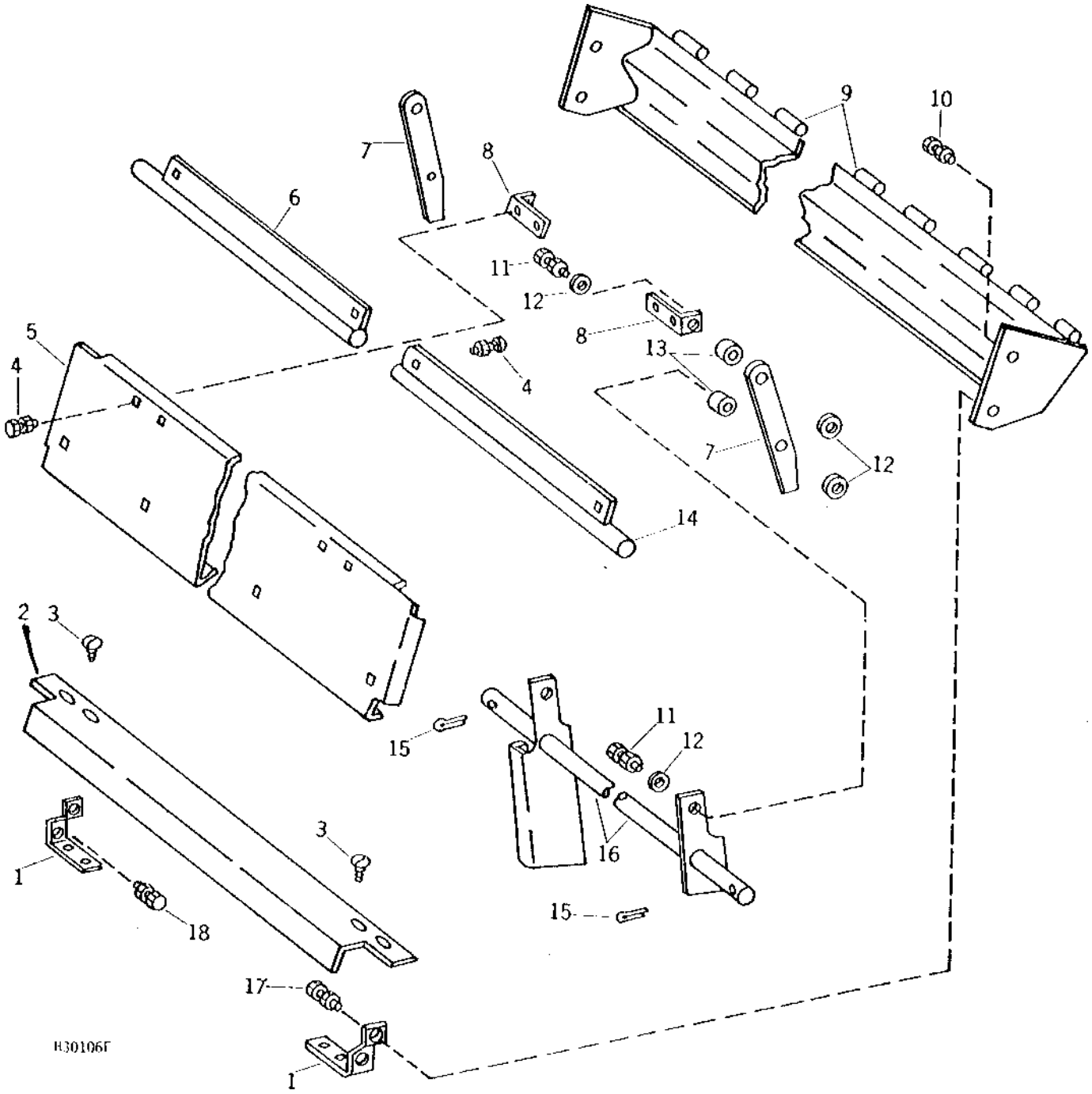
MEMORANDA

REMOTE DUMP STONE TRAP DOOR

H30106F -UN-01JAN94

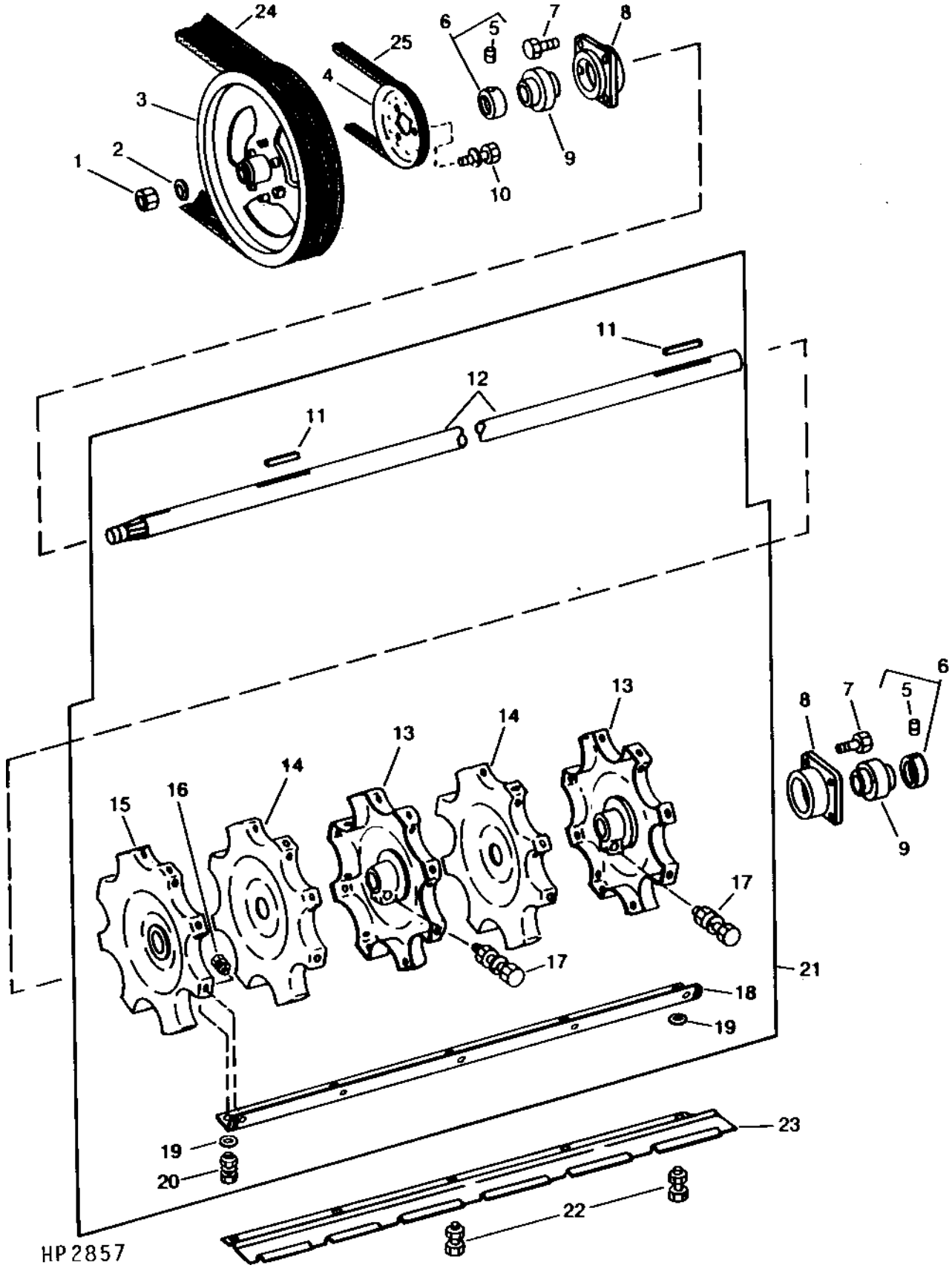


REMOTE DUMP STONE TRAP DOOR - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H89654	SUPPORT	2		
2	H89655	DEFLECTOR	1		
3	H76139	SCREW	4		SELF-TAPPING
4	03H1268	BOLT	8		5/16" X 3/4"
	12H303	LOCK WASHER	8		5/16"
	14H785	NUT	8		5/16"
5	AH96392	DOOR	1		
6	AH96024	SUPPORT	1		PIVOT, R.H.
7	H89653	LINK	2		
8	H89649	BRACKET	2		
9	AH90844	SUPPORT	1		
10	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
11	19H1849	CAP SCREW	4		5/16" X 1-1/4"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
12	24H1822	WASHER	8		11/32" X 7/8" X 1/16"
13	28H1883	SPACER	4		1/4" X 1/2"
14	AH96025	SUPPORT	1		PIVOT, L.H.
15	11H218	COTTER PIN	2		3/16" X 1-1/2"
16	AH90697	SHAFT	1		
17	19H1800	CAP SCREW	2		3/8" X 1-1/2"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
18	19H2284	CAP SCREW	2		3/8" X 7/8"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"

RASP-BAR CYLINDER
(SERIAL NO. -551900)

HP2857 -UN-01JAN94



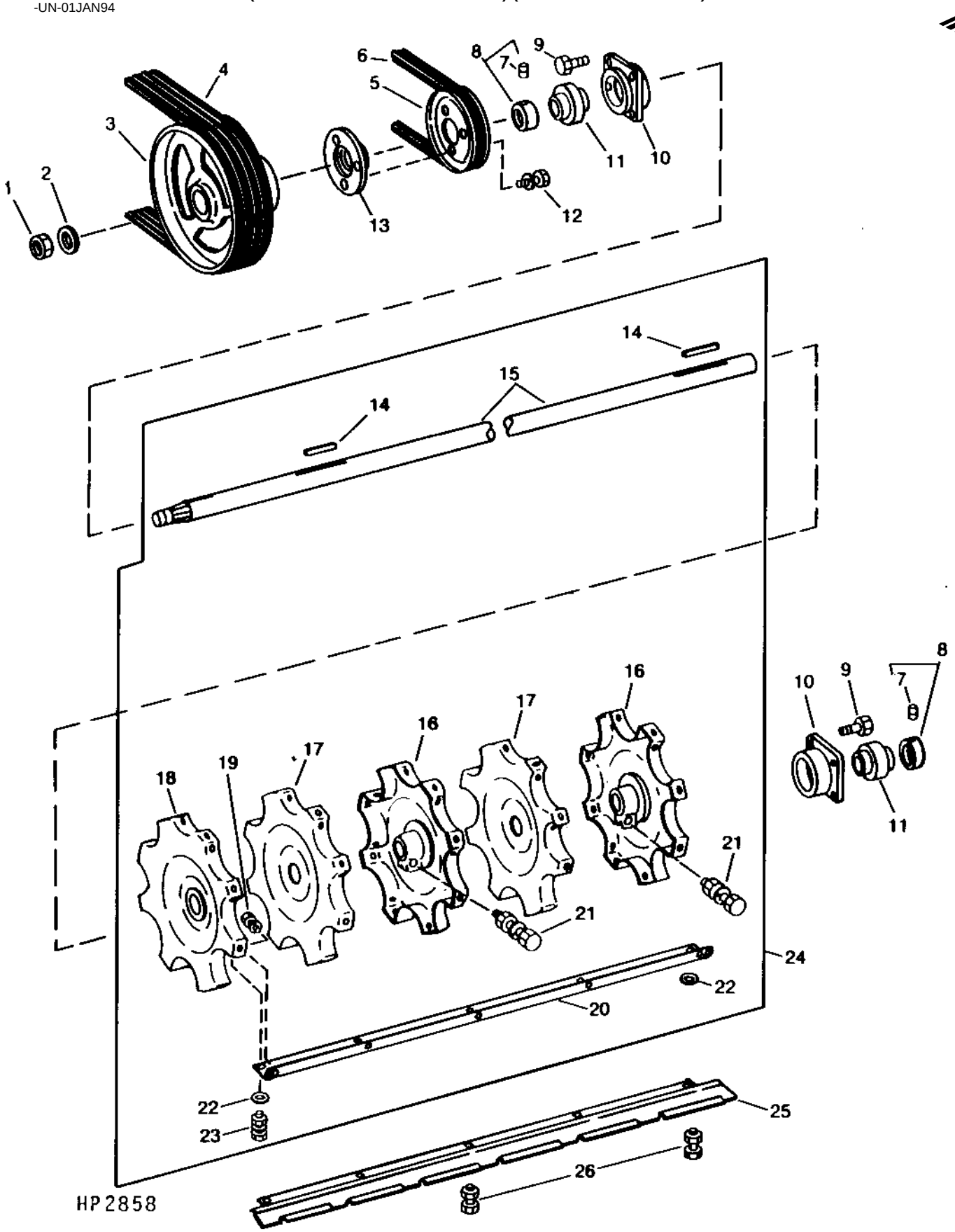
THIS PARTS LISTING IS CONTINUED

RASP-BAR CYLINDER - CONTINUED
(SERIAL NO. -551900)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H93931	LOCK NUT	1		
2	24H1509	WASHER	1		1-25/64" X 2-1/2" X 0.194"
3	H93644	SHEAVE	1		569 MM (22-13/32") DIA.
4	AH94959	SHEAVE	1		241 MM (9-1/2") DIA. (100 PER CENT BEATER SPEED)
	AH101245	SHEAVE	1		318 MM (12-1/2") DIA. (150 PER CENT BEATER SPEED)
5	22H982	SET SCREW	2		7/16" X 7/16"
6	JD9365	ECCENTRIC LOCKING COLLAR	2		
7	19H1732	CAP SCREW	8		3/8" X 1-1/4"
	12H304	LOCK WASHER	8		3/8"
8	H99149	HOUSING	2		
9	JD9431	BALL BEARING	2		
10	19H1731	CAP SCREW	3		3/8" X 1"
	12H304	LOCK WASHER	3		3/8"
11	.....	KEY	2		(3/8" X 3/8" X 2-1/4") (CUT FROM H64376 IN AH64587 KEY STOCK KIT)
12	H85933	SHAFT	1		
13	AH96531	CYLINDER HEAD	2	-551900	(SUB AH114501 AND/OR AH114502)
	AH114501	THRESHING CYL HEAD (W/HUB)	1		R.H.
	AH114502	THRESHING CYL HEAD (W/HUB)	1		L.H.
14	H75324	CYLINDER HEAD	2	-551900	WITHOUT HUB, (SUB (2) H117614, (40) 19H2676, (40) H99923, (40) 12H304)
	H117614	THRESHING CYLINDER HEAD	2		
15	AH75101	THRESHING CYL HEAD (W/HUB)	1	-551900	(SUB AH114503)
	AH114503	THRESHING CYLINDER HEAD	1		
16	19H2554	CAP SCREW	40		3/8" X 5/8"
	12H304	LOCK WASHER	40		3/8"
17	19H1820	CAP SCREW	2		1/2" X 3"
	P3629H	LOCK WASHER	2	-610683	(SUB 12H301)
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
18	AH75104	RASP BAR	2		R.H. (HARDENED) (SET OF 2)
	AH75105	RASP BAR	2		L.H. (HARDENED) (SET OF 2)
19	24H1303	WASHER	2		13/32" X 11/16" X 0.065", (UNDER HEAD OF SCREWS, ON EACH END OF ANY ONE RASP BAR FOR LEVELING CONCAVE)
20	19H3239	CAP SCREW	40		3/8" X 1-1/4"
	R42729	WASHER	40		HARDENED
	H99923	LOCK NUT	40		
21	AH86896	RASP-BAR CYLINDER	1	-630700	(SUB AH117623) (HARDENED RASP BARS)
	AH117623	RASP-BAR CYLINDER	1		(CHROMED RASP BARS)
22	19H2676	CAP SCREW	40	-551900	3/8" X 1", (SUB (40) 19H3239)
	19H3239	CAP SCREW	40		3/8" X 1-1/4"
	H99923	LOCK NUT	40		
23	H79485	PLATE	8	-615200	(SUB H117621)
	H117621	PLATE	8		
24	H96408	BELT	1		3-BANDED CYLINDER (390 TO 1030 RPM OR 450 TO 1200 RPM)
	H96423	BELT	1		3-BANDED CYLINDER (315 TO 830 RPM)
25	H96414	BELT	1		BEATER

RASP-BAR CYLINDER
(DUAL-RANGE CYLINDER DRIVE) (SERIAL NO. 551901-)
(SINGLE-RANGE CYLINDER DRIVE) (SERIAL NO. 610301-)

HP2858 -UN-01JAN94

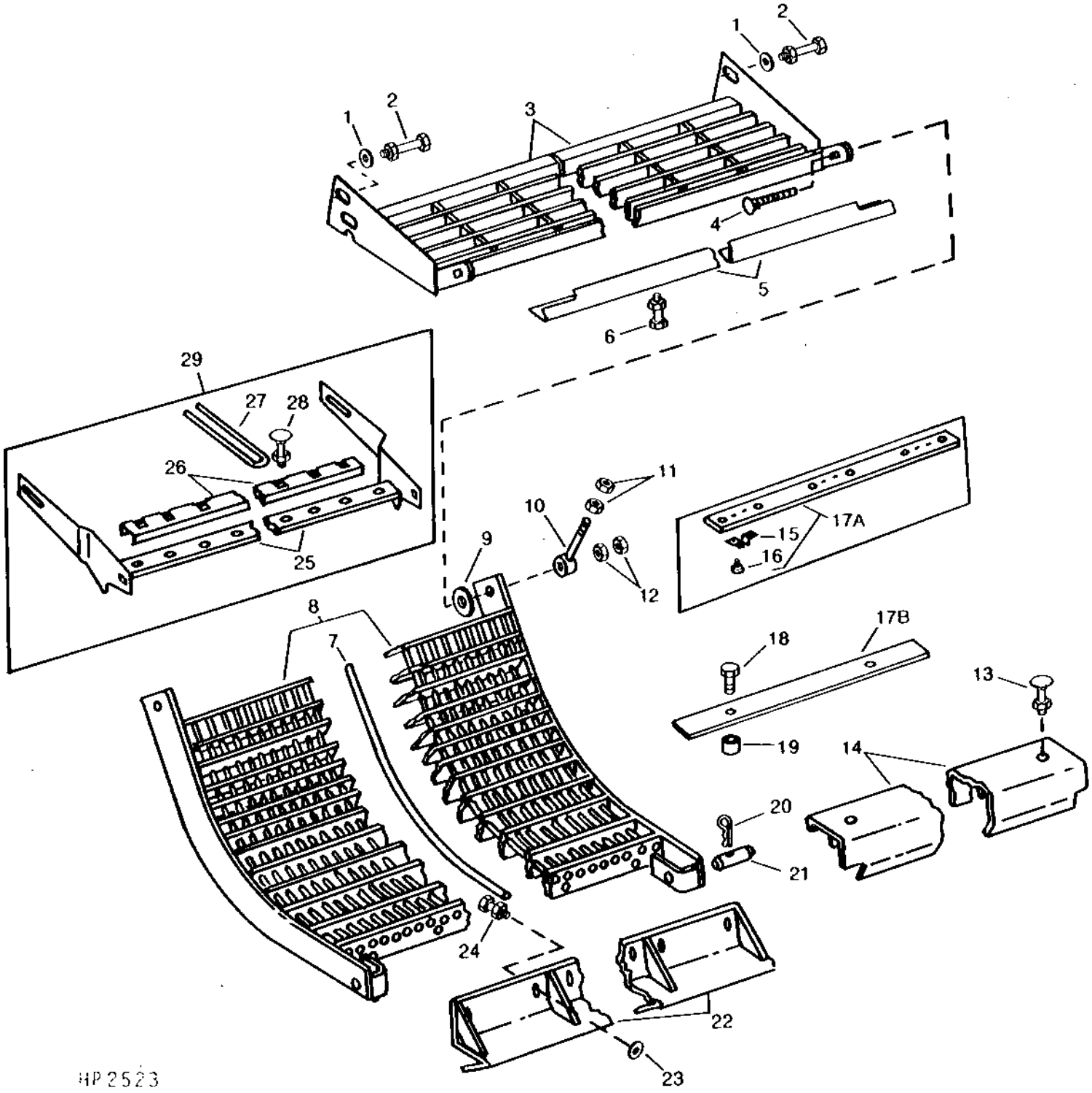


RASP-BAR CYLINDER - CONTINUED
(DUAL-RANGE CYLINDER DRIVE) (SERIAL NO. 551901-)
(SINGLE-RANGE CYLINDER DRIVE) (SERIAL NO. 610301-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H93931	LOCK NUT	1		(SINGLE-RANGE)
2	24H1509	WASHER	1		(SINGLE-RANGE)
3	H93645	SHEAVE	1		560 MM (22-2/5") DIA. (SINGLE-RANGE)
4	H96408	BELT	1		3-BANDED CYLINDER (390 TO 1030 RPM OR 450 TO 1200 RPM) (SINGLE-RANGE)
	H96423	BELT	1		3-BANDED CYLINDER (315 TO 830 RPM) (SINGLE-RANGE)
5	AH94959	SHEAVE	1		241 MM (9-1/2") DIA. (100 PER CENT BEATER SPEED) (SINGLE-RANGE)
	AH101245	SHEAVE	1		318 MM (12-1/2") DIA. (150 PER CENT BEATER SPEED) (SINGLE-RANGE)
6	H96414	BELT	1		(SINGLE-RANGE)
7	22H982	SET SCREW	2		7/16" X 7/16"
8	AH108767	ECCENTRIC LOCKING COLLAR	2		
9	19H1732	CAP SCREW	8		3/8" X 1-1/4"
	12H304	LOCK WASHER	8		3/8"
10	H99149	HOUSING	2		
11	AH108768	BALL BEARING	2		
12	19H1732	CAP SCREW	3		3/8" X 1-1/4", (100 PER CENT BEATER SPEED) (SINGLE-RANGE)
	19H1731	CAP SCREW	3		3/8" X 1", (150 PER CENT BEATER SPEED) (SINGLE-RANGE)
	12H304	LOCK WASHER	3		3/8"
13	H127658	SPACER	1	615101-	(100 PER CENT BEATER SPEED) (SINGLE-RANGE)
14	.....	KEY	2		(3/8" X 3/8" X 2-1/4") (CUT FROM H64376 IN AH64587 KEY STOCK KIT)
15	H110459	DRIVE SHAFT	1		(DUAL-RANGE)
	H123133	DRIVE SHAFT	1		(SINGLE-RANGE)
16	AH114501	THRESHING CYL HEAD (W/HUB)	1		R.H.
	AH114502	THRESHING CYL HEAD (W/HUB)	1		L.H.
17	H117614	THRESHING CYLINDER HEAD	2		WITHOUT HUB
18	AH114503	THRESHING CYLINDER HEAD	1		
19	19H2554	CAP SCREW	40		3/8" X 5/8"
	12H304	LOCK WASHER	40		3/8"
20	AH75104	RASP BAR	2		R.H. (NON-CHROMED) (HARDENED) (SET OF 2)
	AH75105	RASP BAR	2		L.H. (NON-CHROMED) (HARDENED) (SET OF 2)
	AH117649	RASP BAR	2	-625100	R.H. (CHROMED)(SET OF 2) (SUB AH126545)
	AH126545	RASP BAR	2		R.H. (CHROMED) (HARDENED) (SET OF 2)
	AH117650	RASP BAR	2	-625100	L.H. (CHROMED)(SET OF 2) (SUB AH126544)
	AH126544	RASP BAR	2		L.H. (CHROMED) (HARDENED)(SET OF 2)
21	19H1820	CAP SCREW	2		1/2" X 3"
	P3629H	LOCK WASHER	2	-610683	(SUB 12H301)
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
22	24H1303	WASHER	2		13/32" X 11/16" X 0.065", (UNDER HEAD OF SCREWS, ON EACH END OF ANY ONE RASP BAR FOR LEVELING CONCAVE)
23	19H3239	CAP SCREW	40		3/8" X 1-1/4"
	R42729	WASHER	40		HARDENED
	H99923	LOCK NUT	40		
24	AH108903	RASP-BAR CYLINDER	1		(HARDENED RASP BARS) (WITH DUAL RANGE SHAFT)
	AH117624	RASP-BAR CYLINDER	1	-1990	(CHROMED RASP BARS) (WITH DUAL RANGE SHAFT)
	AH119766	RASP-BAR CYLINDER	1		(CHROMED RASP BARS) (WITH SINGLE-RANGE SHAFT)
25	H117621	PLATE	8		
26	19H2676	CAP SCREW	40	-553313	3/8" X 1", (SUB (40) 19H3239)
	19H3239	CAP SCREW	40		3/8" X 1-1/4"
	H99923	LOCK NUT	40		

OPEN-BAR CONCAVE, STONE TRAP AND DOOR

HP2523 -UN-01JAN94

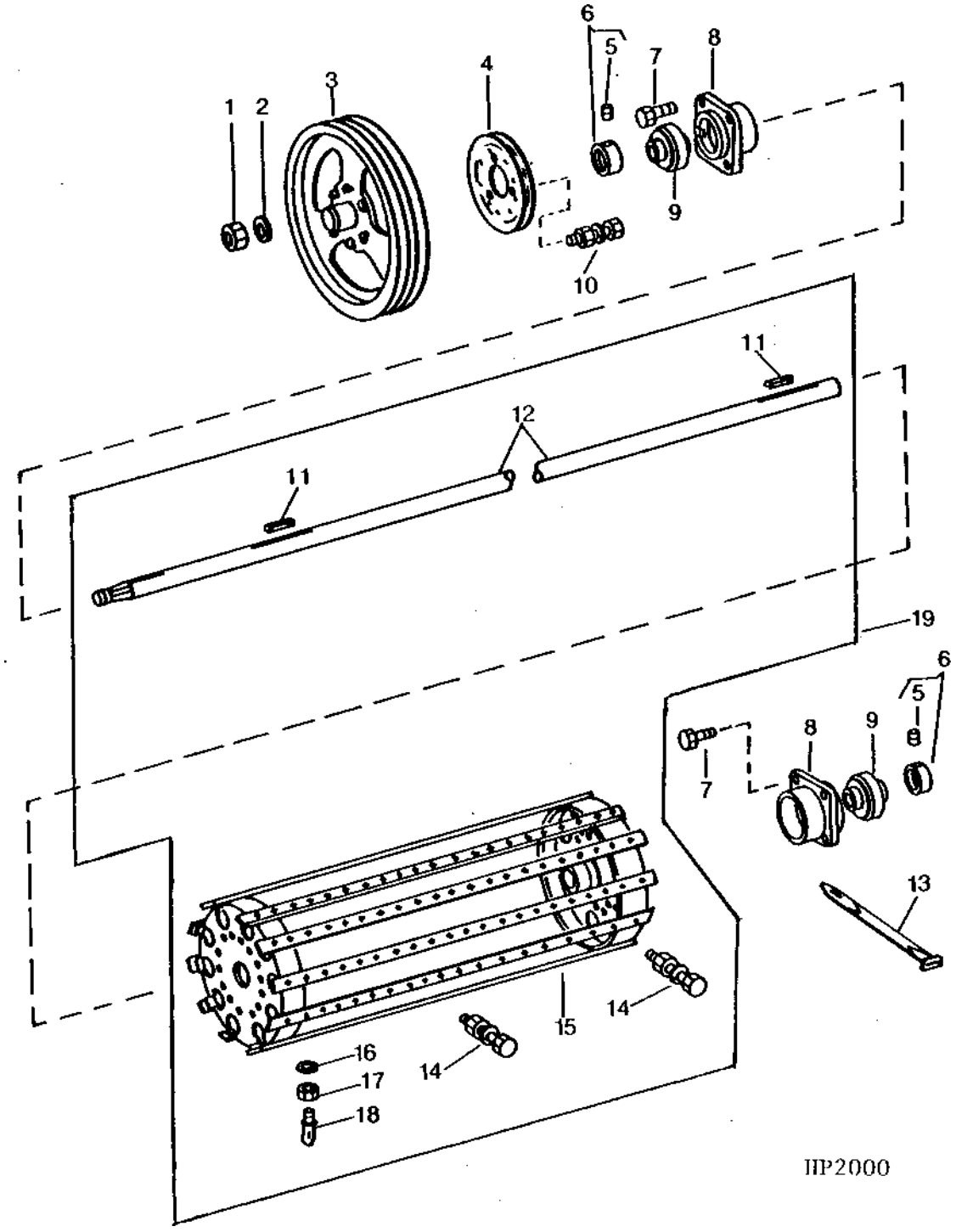


OPEN-BAR CONCAVE, STONE TRAP AND DOOR - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1111	WASHER	2		17/32" X 1-1/16" X 0.090"
2	19H1815	CAP SCREW	2		1/2" X 1-1/4"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
3	AH96368	GRATE	1	-453524	(GRAIN AND RICE) (SUB AH106722)
	AH106722	GRATE	1		BEATER
4	03H2240	BOLT	2		3/4" X 3"
5	AH106279	RETAINER	1	-453379	(SUB AH108734)
	AH108734	RETAINER	1	-600000	
	H116274	RETAINER	1	600001-	(USE WITH AH113442)
6	19H1732	CAP SCREW	7		3/8" X 1-1/4"
	12H304	LOCK WASHER	7		3/8"
	14H812	NUT	7		3/8"
7	H97824	PIN	41	-600000	
	H84857	DOWEL PIN	41	600001-	
8	AH96412	CONCAVE	1	-453379	(SUB AH108864)
	AH108864	CONCAVE	1	-600000	(SUB AH113442)
	AH113442	CONCAVE	1		(USE WITH H116274)
9	H84869	BUSHING	2		
10	H84292	EYEBOLT	2		
11	14H821	NUT	4		5/8"
12	14H794	NUT	4		3/4"
13	03H2120	BOLT	5		3/8" X 3-3/4"
	12H304	LOCK WASHER	5		3/8"
	14H812	NUT	5		3/8"
14	AH90700	COVER	1		STONE TRAP
15	P45427	CLIP	6	-615100	(PER PLATE) (USE WITH AH85381)
16	16H235	RIVET	6	-615100	3/16" X 1/4", (PER PLATE) (USE WITH AH85381)
17A	AH85381	PLATE	10	-615100	COVER, SNAP-ON
17B	H119095	STRAP	10	615101-	
18	19H1732	CAP SCREW	2		3/8" X 1-1/4", (PER PLATE) (USE WITH H119095)
19	AH118989	ISOLATOR	2		(PER PLATE) (USE WITH H119095)
20	11H218	COTTER PIN	2		3/16" X 1-1/2"
21	H84867	PIN	2		CONCAVE
22	AH90841	SEPARATOR	1		STONE TRAP
23	24H1305	WASHER	7		13/32" X 13/16" X 0.065"
24	19H2552	CAP SCREW	7		3/8" X 1-1/8"
	12H304	LOCK WASHER	7		3/8"
	14H812	NUT	7		3/8"
25	AH107063	GRATE	1		
26	H87775	RETAINER	1		
27	H87132	FINGER	20		
28	03H1937	BOLT	20		5/16" X 1-1/4"
	12H303	LOCK WASHER	20		5/16"
	14H785	NUT	20		5/16"
29	AH106817	GRATE	1		(CORN AND BEAN)

SPIKE-TOOTH CYLINDER
(SERIAL NO. -551900)

HP2000 -UN-01JAN94



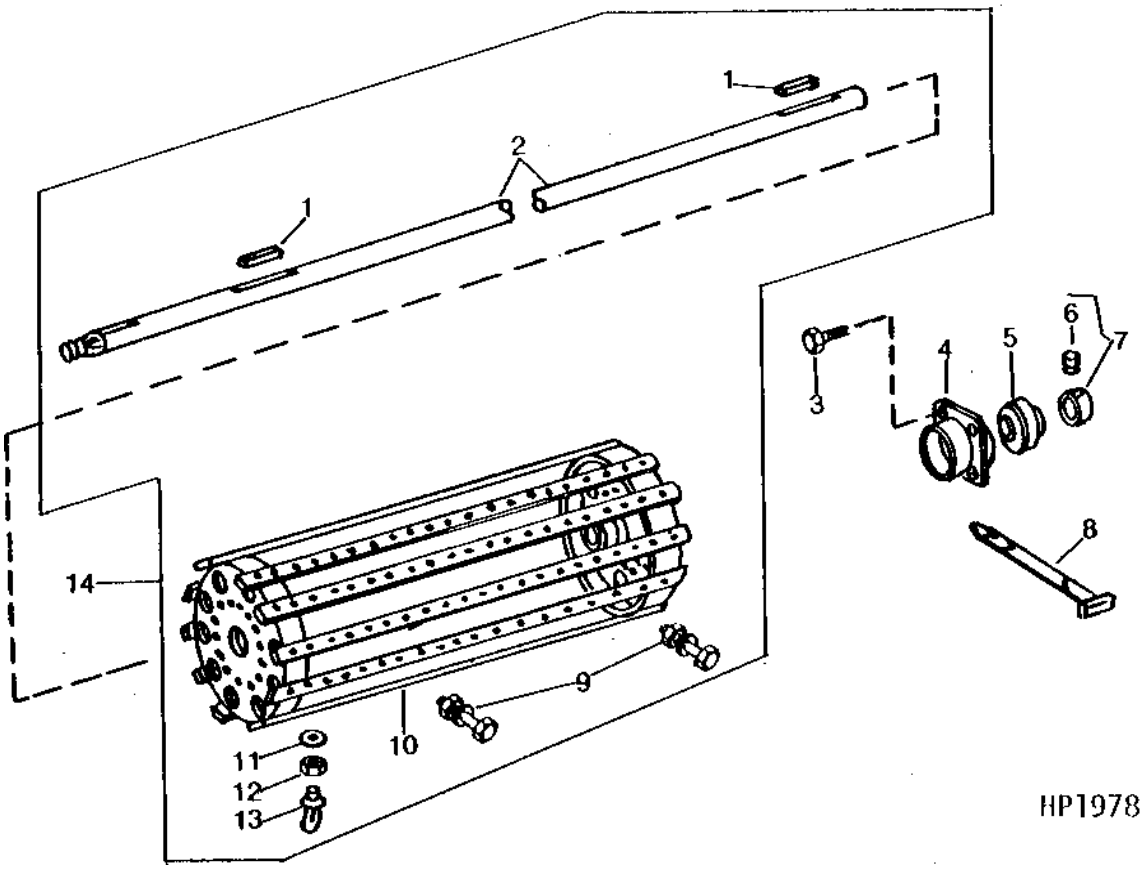
SPIKE-TOOTH CYLINDER - CONTINUED
(SERIAL NO. -551900)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H93931	LOCK NUT	1		LOCKING
2	24H1509	WASHER	1		1-25/64" X 2-1/2" X 0.194"
3	H93644	SHEAVE	1		569 MM (22-13/32") DIA.
4	AH94959	SHEAVE	1		241 MM (9-1/2") DIA. (100 PER CENT BEATER SPEED)
	AH101245	SHEAVE	1		318 MM (12-1/2") DIA. (150 PER CENT BEATER SPEED)
5	22H982	SET SCREW	2		7/16" X 7/16"
6	JD9365	ECCENTRIC LOCKING COLLAR	2		
7	19H1732	CAP SCREW	8		3/8" X 1-1/4"
	12H304	LOCK WASHER	8		3/8"
8	H99149	HOUSING	2		
9	JD9431	BALL BEARING	2		
10	19H1731	CAP SCREW	3		3/8" X 1"
	12H304	LOCK WASHER	3		3/8"
11	.....	KEY	2		(3/8" X 3/8" X 2-1/4") (CUT FROM H64376 IN AH64587 KEY STOCK KIT)
12	H85933	SHAFT	1		
13	P5403H	TOOL	1		
14	19H1820	CAP SCREW	2		1/2" X 3"
	P3629H	LOCK WASHER	2	610683-	(SUB 12H301)
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
15	.....	CYLINDER	1		LESS SHAFT
16	14H865	NUT	AR		1/2"
17	12H301	LOCK WASHER	AR		1/2"
18	P44H	TOOTH	AR	-630400	(SUB H132057)
	H132057	TOOTH	AR		
19	AH77671	CYLINDER	1		WITH SHAFT

MEMORANDA

SPIKE-TOOTH CYLINDER (DUAL-RANGE CYLINDER DRIVE)
(SERIAL NO. 551901-)

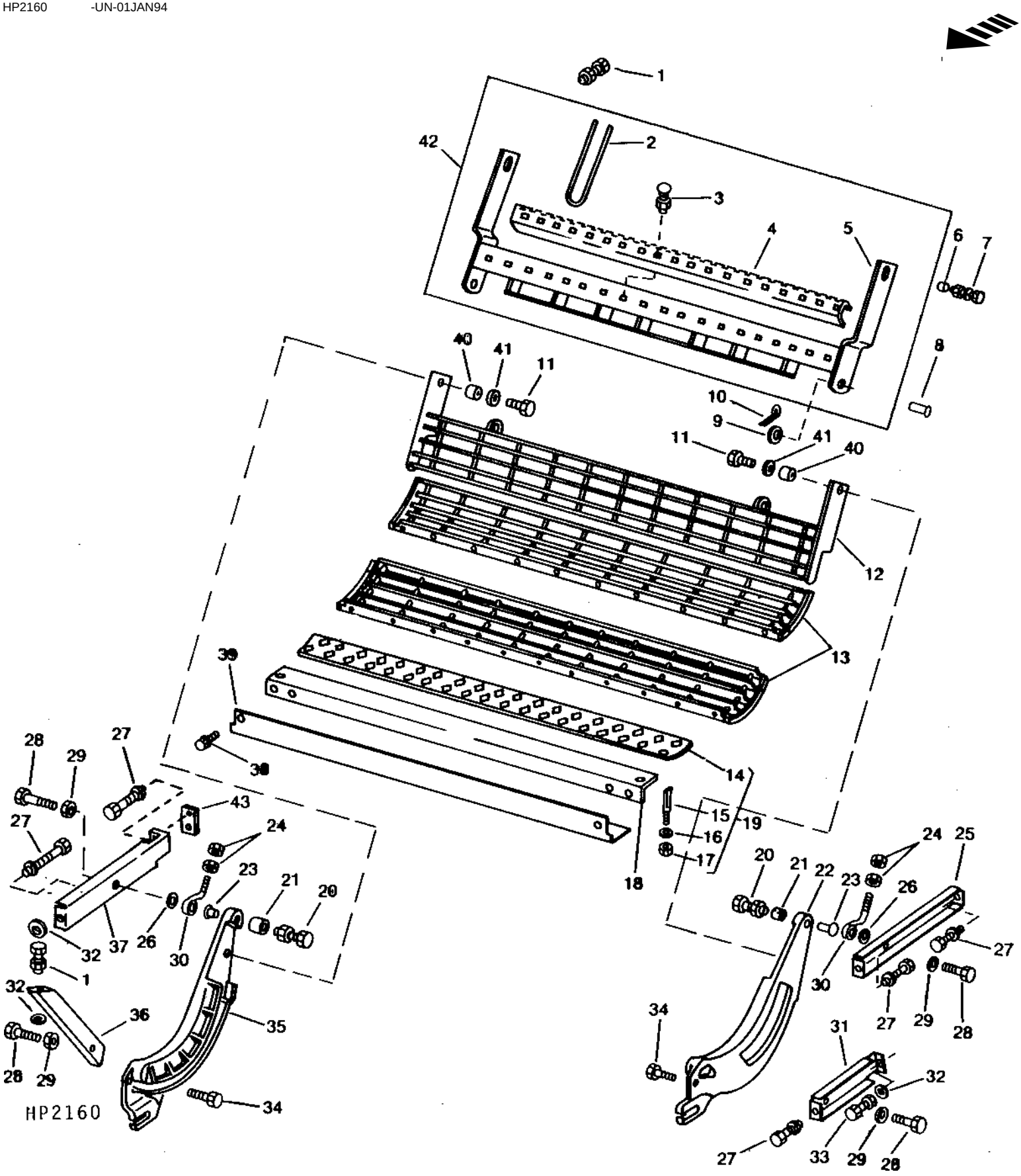
HP1978 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	.....	KEY	2		(3/8" X 3/8" X 2-1/4") (CUT FROM H64376 IN AH64587 KEY STOCK KIT)
2	H110459	DRIVE SHAFT	1		
3	19H1732	CAP SCREW	4		3/8" X 1-1/4"
	12H304	LOCK WASHER	4		3/8"
4	H99149	HOUSING	1		
5	JD9431	BALL BEARING	2		
6	22H982	SET SCREW	1		7/16" X 7/16"
7	JD9365	ECCENTRIC LOCKING COLLAR	1		
8	P5403H	TOOL	1		
9	19H1820	CAP SCREW	2		1/2" X 3"
	P3629H	LOCK WASHER	2	-610683	(SUB 12H301)
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
10	.....	CYLINDER	1		LESS SHAFT
11	14H865	NUT	AR		1/2"
12	12H301	LOCK WASHER	AR		1/2"
13	P44H	TOOTH	AR	-630400	(SUB H132057)
	H132057	TOOTH	AR		
14	AH108906	SPIKE-TOOTH CYLINDER	1		WITH SHAFT

SPIKE-TOOTH CONCAVE

HP2160 -UN-01JAN94



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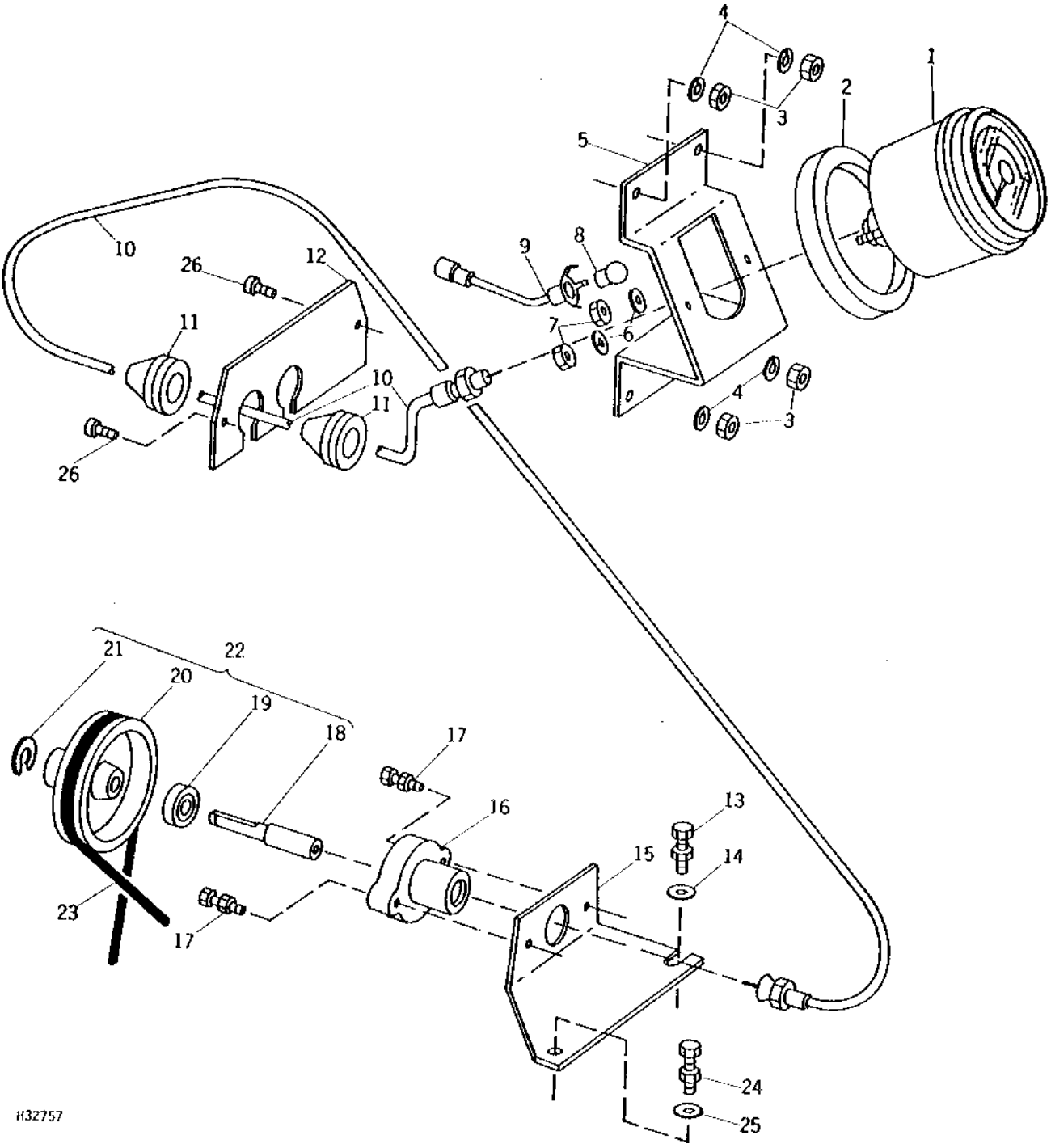
SPIKE-TOOTH CONCAVE - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1731	CAP SCREW	3		3/8" X 1"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
2	H87132	FINGER	18		
3	03H1544	BOLT	18		5/16" X 1-1/4"
	12H303	LOCK WASHER	18		5/16"
	14H785	NUT	18		5/16"
4	H97166	RETAINER	1		
5	AH95027	SUPPORT	1		
6	28H2482	BUSHING	2		1/2" X 1/2"
7	19H1721	CAP SCREW	2		1/2" X 1-1/2"
	12H301	LOCK WASHER	2		1/2"
	24H1211	WASHER	2		9/16" X 1-3/8" X 0.105"
	14H1040	NUT	2		1/2"
8	N104051	PIN	2		DRILLED
9	24H1211	WASHER	2		9/16" X 1-3/8" X 0.105"
10	11H213	COTTER PIN	2		3/16" X 1-3/4"
11	19H1895	CAP SCREW	2	-355613	1/2" X 3/4"
	19H1792	CAP SCREW	2	355614-	1/2" X 1"
12	AH95261	GRATE	AR	-355613	(SUB AH101527, (2) 19H1792, (2) 24H1111 AND 28H1597)
	AH101527	GRATE	1		BEATER
13	AH86874	GRATE	2		
14	H79997	PLATE	1		CONCAVE
15	P44H	TOOTH	AR	-630400	(SUB H132057)
	H132057	TOOTH	AR		
16	12H301	LOCK WASHER	AR		1/2"
17	14H865	NUT	AR		1/2"
18	AH80788	SEAL	1		
19	AH78576	CONCAVE	1		
20	19H1945	CAP SCREW	2		1/2" X 3-1/4"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
21	28H1676	BUSHING	2		1/2" X 1-5/8"
22	H85903	CONCAVE	1		L.H.
23	H84295	BUSHING	2		
24	14H821	NUT	4		5/8"
25	AH77912	BRACKET	1		L.H., REAR
26	24H1351	WASHER	2		9/16" X 1-1/2" X 0.164"
27	19H2128	CAP SCREW	10		3/8" X 3"
	14H812	NUT	10		3/8"
28	19H2471	CAP SCREW	4		3/8" X 1-1/2"
29	14H812	NUT	4		3/8"
30	H84292	EYEBOLT	2		
31	AH77910	BRACKET	1		L.H., FRONT
32	24H1305	WASHER	4		13/32" X 13/16" X 0.065"
33	19H1732	CAP SCREW	1		3/8" X 1-1/4"
	14H812	NUT	1		3/8"
34	19H1900	CAP SCREW	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	28H1511	WASHER	2		0.364" X 0.540" X 1/4"
35	H85904	CONCAVE	1		R.H.
36	AH100263	BRACKET	1		FRONT, R.H.
37	AH91488	BRACKET	1	-551900	REAR R.H.
	AH111645	BRACKET	1	551901-	REAR R.H.
38	H77931	SCREW	6		SELF-TAPPING
39	H89636	EXTENSION	1		
40	28H1597	WASHER	2	355614-	0.546" X 0.840" X 3/8"
41	24H1111	WASHER	2	355614-	17/32" X 1-1/16" X 0.090"
42	AH95260	FINGER	AR		(CONSISTS OF AH95027, (18) H87132, H97166, (18) 03H1544, (18) 12H303 AND (18) 14H785)
43	A14873	STRAP	1	551901-	

CYLINDER SPEED TACHOMETER

H32757 -UN-01JAN94



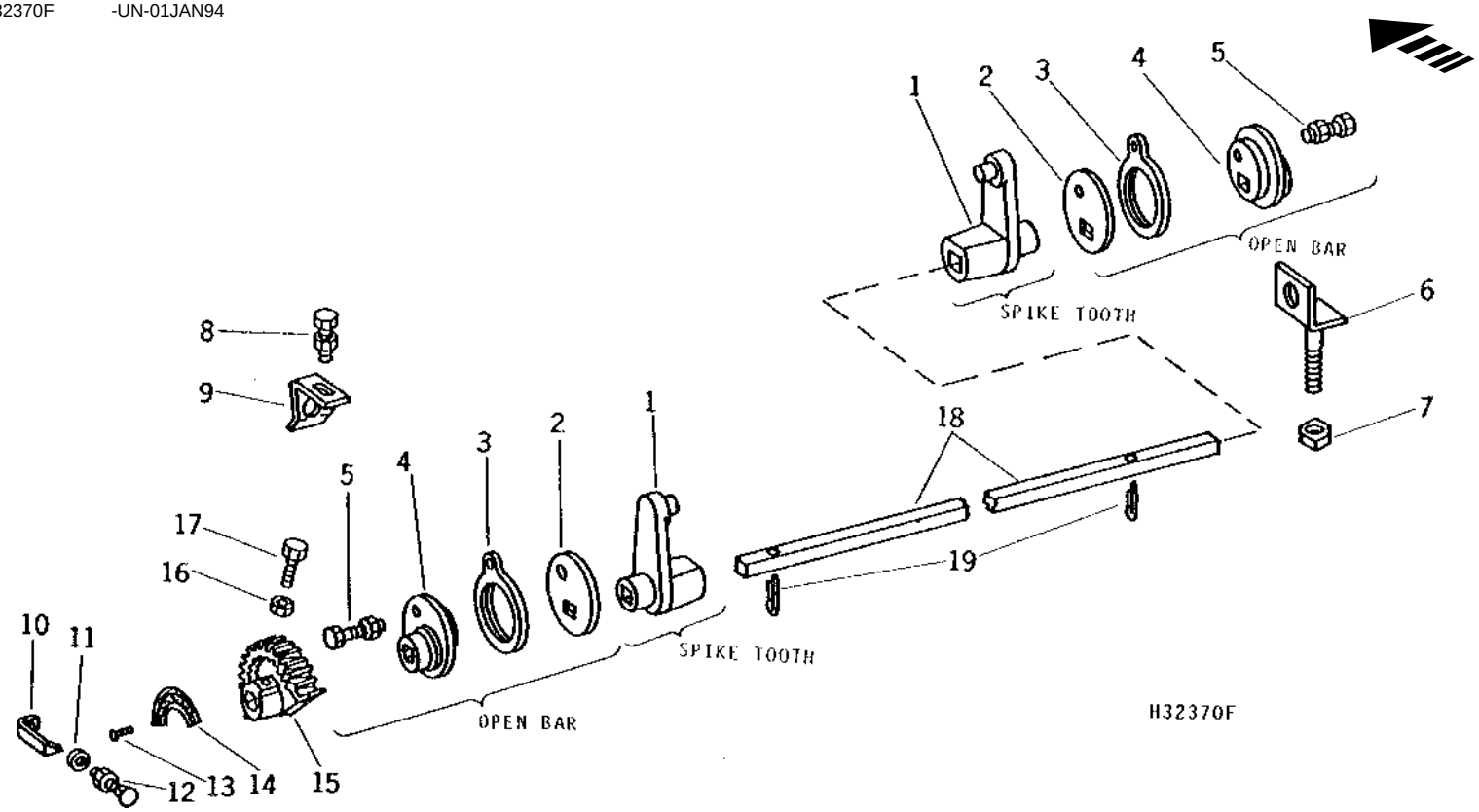
CYLINDER SPEED TACHOMETER - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH91002	TACHOMETER	1		
2	AH91258	SEAL	1		
3	14H786	NUT	4		1/4"
4	12H302	LOCK WASHER	4		1/4"
5	H100777	BRACKET	1		
6	12H295	LOCK WASHER	2		0.190"
7	14H631	NUT	2		0.190"
8	AH75662	BULB	1	-454270	
	AM31284	BULB	1	454271-	
9	AH77200	SOCKET	1		
10	AH75614	DRIVE SHAFT	1	-626300	(75 INCH) FLEXIBLE TACHOMETER DRIVE, (SUB AH75615)
	AH75615	CABLE	1		(85 INCH) FLEXIBLE TACHOMETER DRIVE
11	H94433	GROMMET	2	-453643	(SUB H109779, THIS APPLICATION)
	H109779	GROMMET	2		
12	H100851	PLATE	1	-610300	(SUB H123609)
	H123609	PLATE	1		
13	19H1732	CAP SCREW	1		3/8" X 1-1/4"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
14	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
15	H101282	BRACKET	1		
16	H100586	HUB	1		
17	21H1044	SCREW	2		1/4" X 1-1/4"
	12H302	LOCK WASHER	2		1/4"
	14H786	NUT	2		1/4"
18	H100584	SHAFT	1		
19	JD9399	BALL BEARING	1	-553313	(SUB AT23189)
	AT23189	BALL BEARING	1		
20	H100585	SHEAVE	1		83 MM (3-1/4") DIA.
21	R11026	SNAP RING	1		
22	AH99422	SHAFT	1		
23	H83077	O-RING	1		BELT
24	19H1721	CAP SCREW	1		1/2" X 1-1/2"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
25	24H1340	WASHER	1		33/64" X 7/8" X 0.075"
26	37H49	SCREW	2		NO. 10 X 1/2"

MEMORANDA

CONCAVE ADJUSTING SHAFT

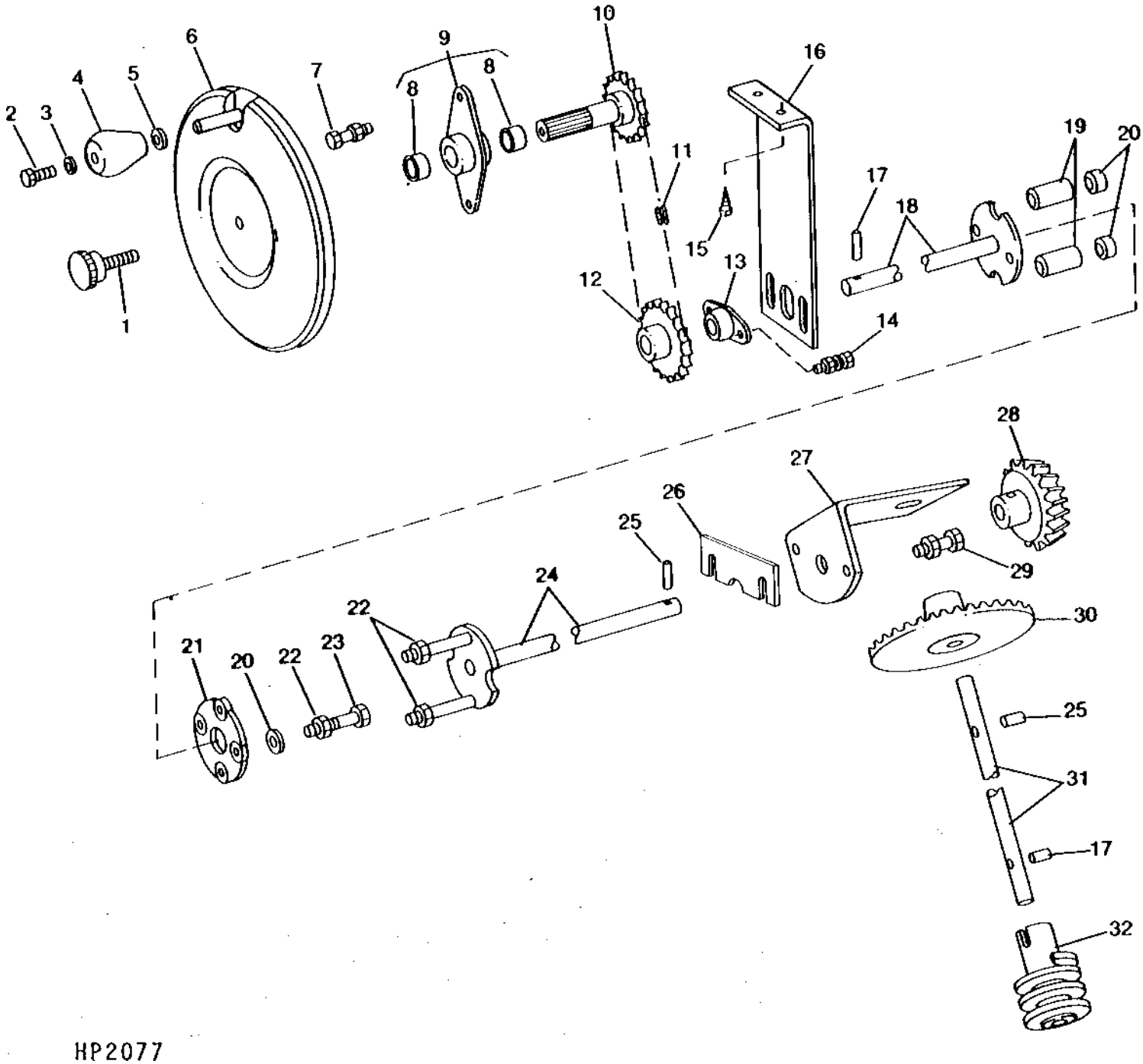
H32370F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H89620	ARM	2		ADJUSTING
2	H75367	PLATE	2		
3	H85372	LINK	2		
4	H89619	CAM	2	-626110	(SUB H132710)
	H132710	CAM	2		
5	19H1906	CAP SCREW	2		5/16" X 1-1/2"
	14H785	NUT	2		5/16"
6	AH90840	BOLT	1	-626110	ADJUSTING, (SUB AH127710)
	AH127710	BOLT	1		
7	14H794	NUT	2		3/4"
8	03H1709	BOLT	1		5/16" X 1"
	14H785	NUT	1		5/16"
9	H94304	STOP	1		(USED WITH SPIKE-TOOTH CONCAVE)
10	H85229	POINTER	1		
11	24H1224	WASHER	1		11/32" X 1" X 1/16"
12	03H1540	BOLT	1		5/16" X 3/4"
	14H785	NUT	1		5/16"
13	P43110	SCREW	2		DRIVE
14	H82444	PLATE	1		(SPIKE-TOOTH)
	H82445	PLATE	1		(RASP-BAR)
15	H82447	SECTOR	1		(SPIKE-TOOTH)
	H82447	SECTOR	1	-615380	(RASP-BAR) (SUB H131502, THIS APPLICATION)
	H131502	SECTOR	1		(RASP-BAR)
16	14H732	NUT	1		3/8"
17	22H853	SET SCREW	1		3/8" X 7/8"
18	H75363	SHAFT	1		
19	11H222	COTTER PIN	2		3/16" X 2"

CONCAVE ADJUSTING CONTROLS

HP2077 -UN-01JAN94

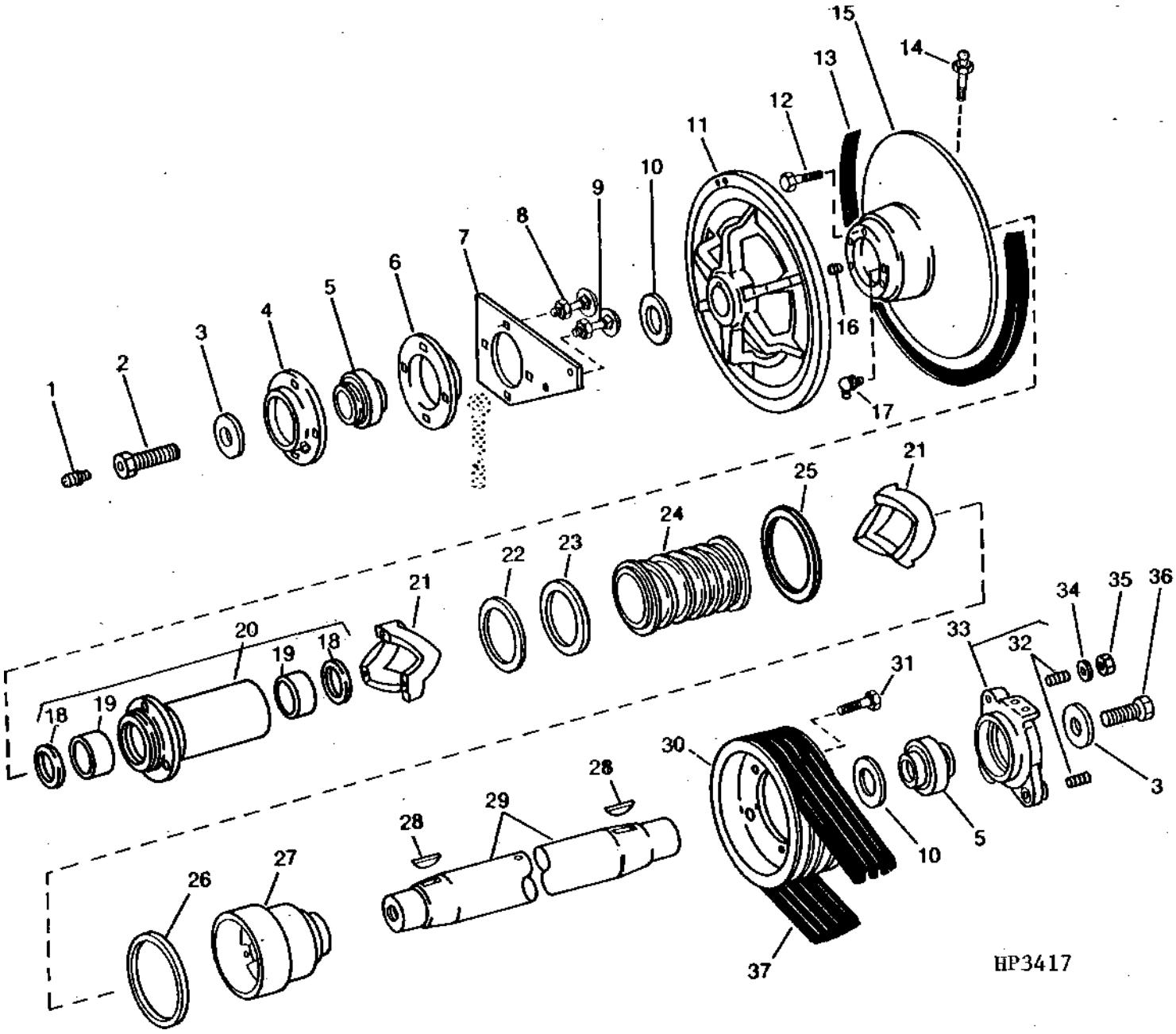


CONCAVE ADJUSTING CONTROLS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH95018	KNOB	1		
2	19H2948	SCREW	1		1/4" X 0.380"
3	24H1286	WASHER	1		9/32" X 1/2" X 1/16"
4	H76517	KNOB	1		
5	H82448	WASHER	1		
6	AH95020	CRANK	1		
7	19H1905	CAP SCREW	2		5/16" X 1"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
8	H96455	BUSHING	2	600001-	
9	H76502	BEARING	1	-600000	
	AH112198	BEARING	1	600001-	
10	H100016	SHAFT	1		
11	.....	LINK CHAIN	1		CONTROL, 100 LINKS, 13 MM (1/2") PITCH ROLLER CHAIN (ASSEMBLE FROM 99 LINKS OF AB18594 AND ONE AB14025)
12	H94274	CHAIN SPROCKET	1		22 TEETH
13	AH97781	BEARING	1		
14	19H1936	CAP SCREW	2		3/8" X 3/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
15	H76139	SCREW	2		SELF-TAPPING
16	H96499	ANGLE	1		
17	34H78	SPRING PIN	2		3/16" X 1-1/8"
18	AH90565	SHAFT	1		L.H.
19	28H2547	SPACER	2		3/8" X 1"
20	24H1305	WASHER	4		13/32" X 13/16" X 0.065"
21	H89230	DISK	1		
22	E50102	LOCK NUT	4		
23	19H1731	CAP SCREW	2		3/8" X 1"
24	AH90562	SHAFT	1		R.H.
25	34H77	SPRING PIN	2		3/16" X 1"
26	H80686	STRAP	3		
27	H76505	BRACKET	1		
28	H76503	SUN GEAR	1		BEVEL, 13 TEETH
29	19H1731	CAP SCREW	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
30	H76504	GEAR	1		BEVEL, 26 TEETH
31	H76516	PIN	1		LOWER
32	H100400	GEAR	1		WORM

CYLINDER DRIVE INTERMEDIATE SHAFT
(SERIAL NO. -551900)

HP3417 -UN-01JAN94

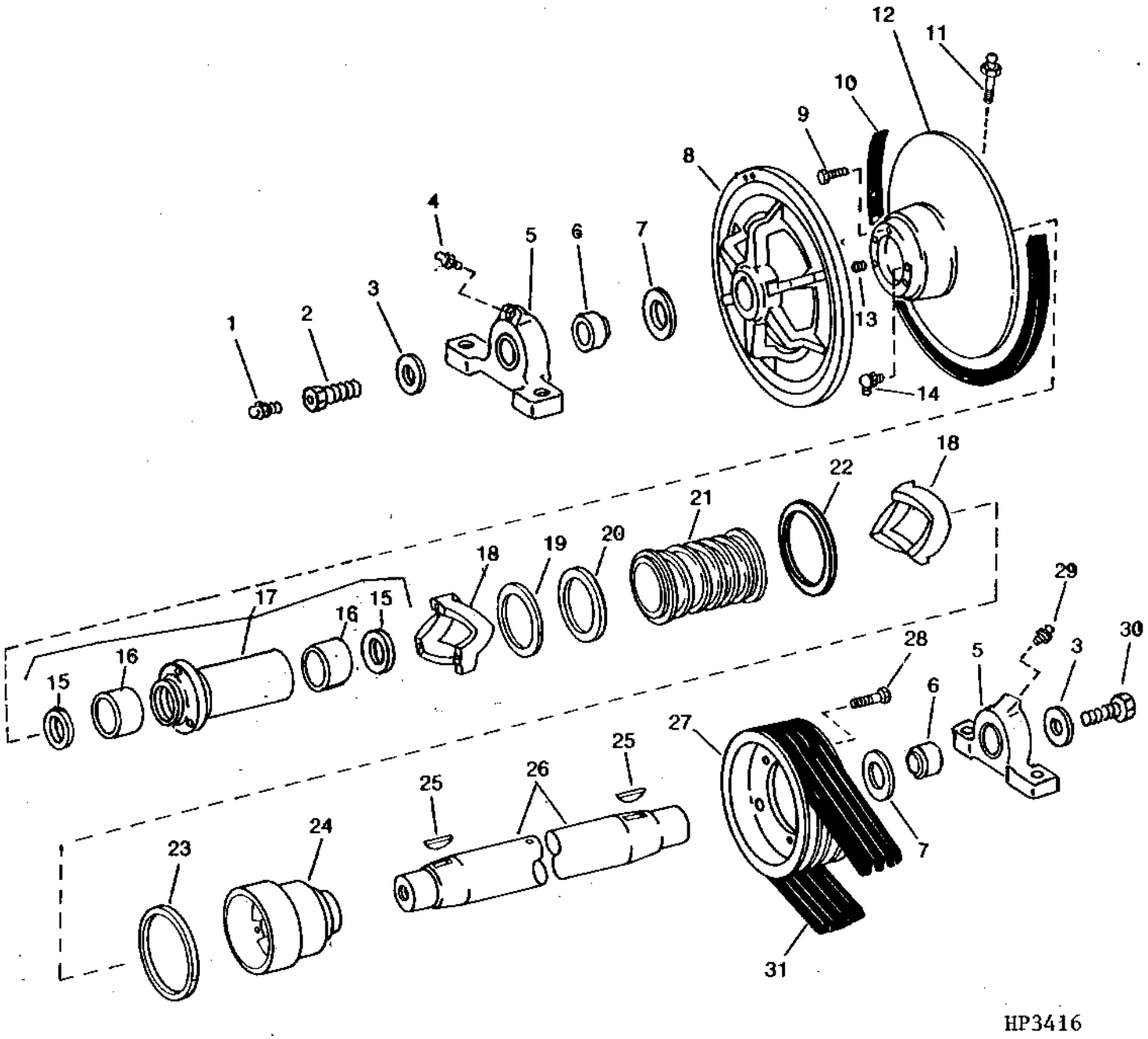


CYLINDER DRIVE INTERMEDIATE SHAFT - CONTINUED
(SERIAL NO. -551900)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	JD7797	LUBRICATION FITTING	1		
2	H96228	SCREW	1		HOLLOW
3	P46993	WASHER	2		THRUST, (SUB R20135)
4	AE30794	PRESSED FLANGED HOUSING	1		
5	JD9434	BEARING	2		
6	E50822	PRESSED FLANGED HOUSING	1		
7	H94243	PLATE	1		
8	03H1746	BOLT	3		1/2" X 1-1/4"
	12H301	LOCK WASHER	3		1/2"
	14H1040	NUT	3		1/2"
9	03H1764	BOLT	1		1/2" X 1-3/4"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
10	E18993	WASHER	2		
11	H96051	SHEAVE	1		413 MM (16-1/4") DIA., FIXED
12	19H3239	CAP SCREW	3		3/8" X 1-1/4"
	12H304	LOCK WASHER	3		3/8"
13	H113749	BELT	1		
14	JD7819	LUBRICATION FITTING	1	455461-	
15	H107391	SHEAVE	1	-406045	(SUB H107689)
	H107689	SHEAVE	1	-454271	(SUB H110112)
	H110112	SHEAVE	1		413 MM (16-1/4") DIA., SLIDING
16	AH106296	BREATHER	1	403301-	
17	JD7806	LUBRICATION FITTING	1	403301-	
18	AH94850	SEAL	2		
19	H75777	BUSHING	2		
20	AH99687	HUB	1	-354913	(SUB AH106431, JD7806 AND AH106296)
	AH106431	HUB	1		(SUB AH111135)
	AH111135	HUB	1		
21	H93637	CAM	2		
22	H96227	WASHER	1		
23	H96232	WASHER	1		
24	AH101632	SPRING ASSEMBLY	1	-405315	(SUB AH105371)
	AH105371	SPRING	1	-454271	(SUB AH110307)
	AH110307	SPRING	1		
25	AH94854	SEAL	1	-1990	(SUB AH136497)
	AH136497	SEAL	1		
26	H107389	RING	1	406046-	
27	H93635	HUB	1	-404255	(SUB H105359)
	H105359	HUB	1		DRIVE
28	26H104	SHAFT KEY	2		5/16" X 2-1/8"
29	H93655	SHAFT	1		
30	H93642	SHEAVE	1	-403300	(430 TO 1200 RPM) (SUB H93643)
	H93643	SHEAVE	1		273 MM (10-3/4") DIA., 4-GROOVE, (450 TO 1200 RPM)
	H93641	SHEAVE	1		229 MM (9-19/64") DIA., 4-GROOVE, (390 TO 1030 RPM)
	H93646	SHEAVE	1		191 MM (7-1/2") DIA., 4-GROOVE, (315 TO 830 RPM)
31	19H2458	CAP SCREW	3		3/8" X 3"
	12H304	LOCK WASHER	3		3/8"
32	H93639	STUD	3		
33	AH90589	HOUSING	1		
34	24H1850	WASHER	2		17/32" X 1-1/4" X 0.180"
35	14H1040	NUT	3		1/2"
	12H301	LOCK WASHER	3		1/2"
36	19H1756	CAP SCREW	1		5/8" X 1-1/2"
37	H96408	BELT	1		3-BANDED, (390 TO 1030 RPM OR 450 TO 1200 RPM)
	H96423	BELT	1		3-BANDED, (315 TO 830 RPM) (SLOW SPEED)
	H96421	BELT	1	600832-	4-BANDED, (160 TO 320 RPM, OR 285 TO 570 RPM)

CYLINDER DRIVE INTERMEDIATE SHAFT (DUAL-RANGE CYLINDER DRIVE)
(SERIAL NO. 551901-)

HP3416 -UN-01JAN94

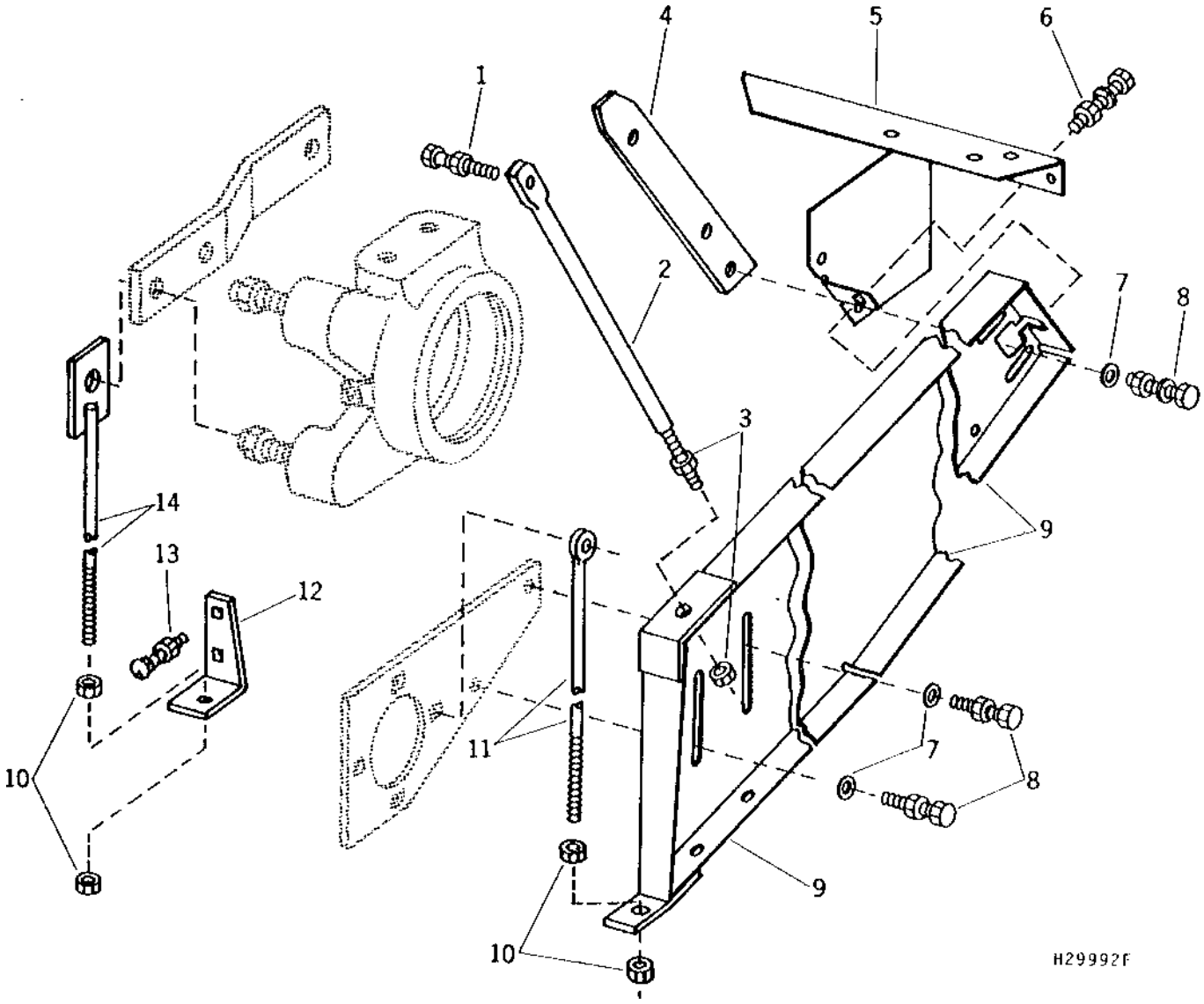


CYLINDER DRIVE INTERMEDIATE SHAFT (DUAL-RANGE CYLINDER DRIVE) - CONTINUED
(SERIAL NO. 551901-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	JD7797	LUBRICATION FITTING	1		
2	H96228	SCREW	1		
3	P46993	WASHER	2	-625100	16.662 X 57.150 X 6.350 MM (21/32" X 2-1/4" X 1/4") (SUB R20135)
	R20135	WASHER	2		16.662 X 57.150 X 6.350 MM (21/32" X 2-1/4" X 1/4")
4	JD7759	LUBRICATION FITTING	1		
5	H110290	HOUSING	2	-601253	
	H119210	HOUSING	2	601254-	
6	AH108813	BALL BEARING	2		
7	E18993	WASHER	2		
8	H96051	SHEAVE	1		413 MM (16-1/4") DIA.
9	19H3239	CAP SCREW	3		3/8" X 1-1/4"
	12H304	LOCK WASHER	3		3/8"
10	H113749	BELT	1		
11	JD7819	LUBRICATION FITTING	1		
12	H110112	SHEAVE	1		413 MM (16-1/4") DIA.
13	AH106296	BREATHER	1		
14	JD7806	LUBRICATION FITTING	1		
15	AH94850	SEAL	2		
16	H106866	BUSHING	2		
17	AH111135	HUB	1		
18	H93637	CAM	2		
19	H96227	WASHER	1		
20	H96232	WASHER	1		
21	AH110307	SPRING	1		
22	AH94854	SEAL	1	-1990	(SUB AH136497)
	AH136497	SEAL	1		
23	H107389	RING	1		
24	H105359	HUB	1		
25	26H104	SHAFT KEY	2		5/16" X 2-1/8"
26	H93655	SHAFT	1		
27	H110253	SHEAVE	1		295 MM (11-21/32") DIA. (4-GROOVE) (STANDARD) (350 TO 700 RPM AND 620 TO 1240 RPM)
	H93641	SHEAVE	1		229 MM (9-19/64") DIA. (4-GROOVE) (OPTIONAL) (280 TO 560 RPM AND 500 TO 1000 RPM)
	H119189	SHEAVE	1	600832-	152.4 (17.8") DIA. (4 GROOVE) (OPTIONAL) (160 TO 320 RPM AND 285 TO 570 RPM)
28	19H2458	CAP SCREW	3		3/8" X 3"
	19H3581	SCREW	3	600832-	3/8" X 3-1/4", (USE WITH 160 TO 320 RPM AND 285 TO 570 RPM)
	12H304	LOCK WASHER	3		3/8"
29	JD7839	LUBRICATION FITTING	1		
30	19H1756	CAP SCREW	1		5/8" X 1-1/2"
31	H110375	BELT	1		(4-BANDED) (STANDARD) (350 TO 750 RPM AND 620 TP 1240 RPM)
	H96422	BELT	1		(4-BANDED) (OPTIONAL) (280 TO 560 AND 500 TO 1000 RPM)
	H96421	BELT	1	600832-	(4-BANDED) (OPTIONAL) (160 TO 320 RPM AND 285 TO 570 RPM)

CYLINDER DRIVE SUPPORT BRACES
(SERIAL NO. -551900)

H29992F -UN-01JAN94

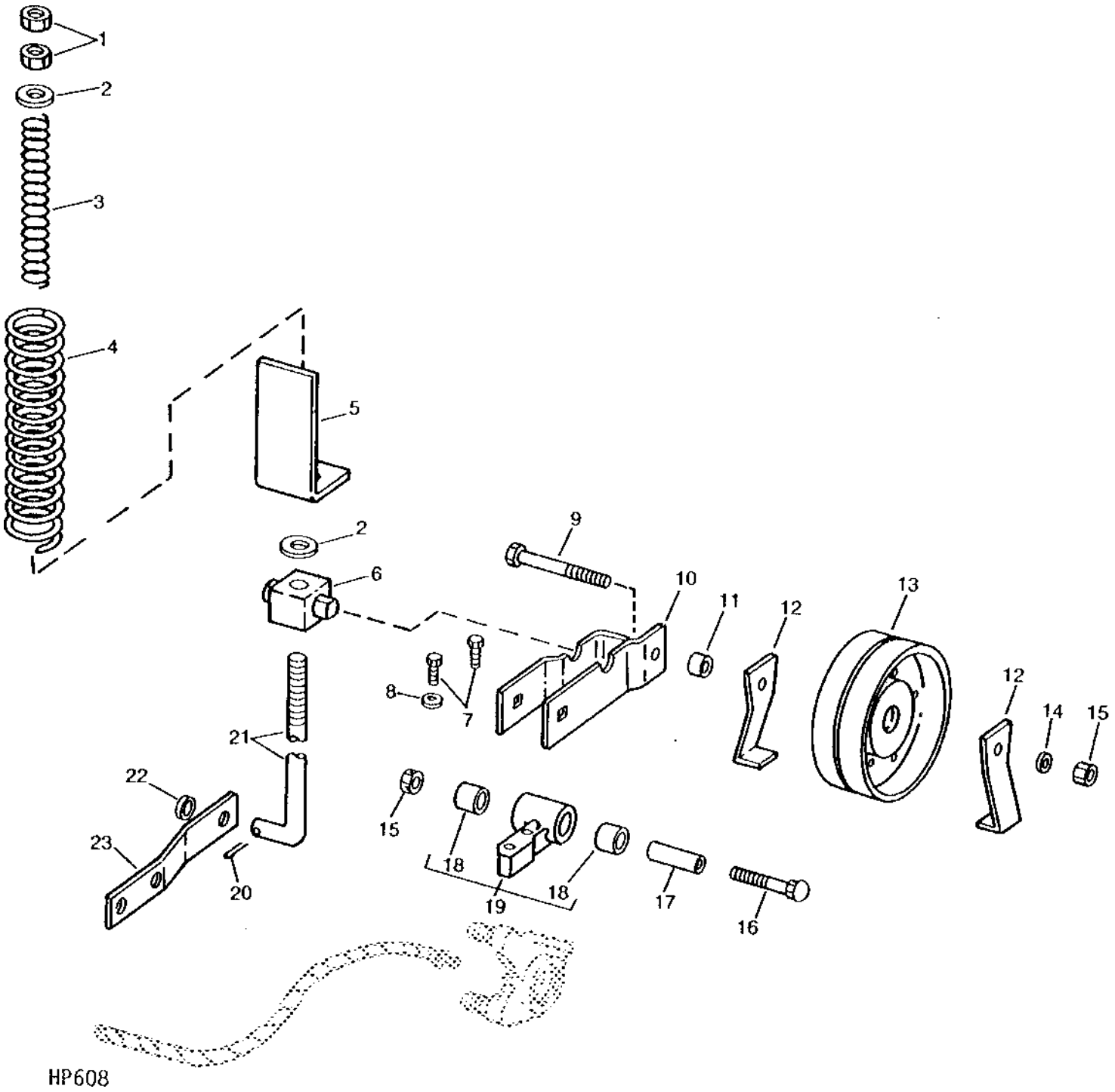


CYLINDER DRIVE SUPPORT BRACES - CONTINUED
(SERIAL NO. -551900)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1792	CAP SCREW	1		1/2" X 1"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
2	AH94957	BRACE	1		
3	14H794	NUT	2		3/4"
4	H99834	STRAP	1		
5	AH92610	ANGLE	1		
6	19H2805	CAP SCREW	1		1/2" X 3-1/4"
	14H826	NUT	2		1/2"
7	24H1682	WASHER	4		13/32" X 7/8" X 0.120"
8	19H1731	CAP SCREW	4		3/8" X 1"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
9	AH95966	SUPPORT	1		
10	14H826	NUT	4		1/2"
11	N100981	EYEBOLT	1		
12	H96396	BRACKET	1		
13	03H1565	BOLT	2		3/8" X 3"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
14	AH94958	STUD	1		

CYLINDER DRIVE TIGHTENER
(SERIAL NO. -551900)

HP608 -UN-01JAN94

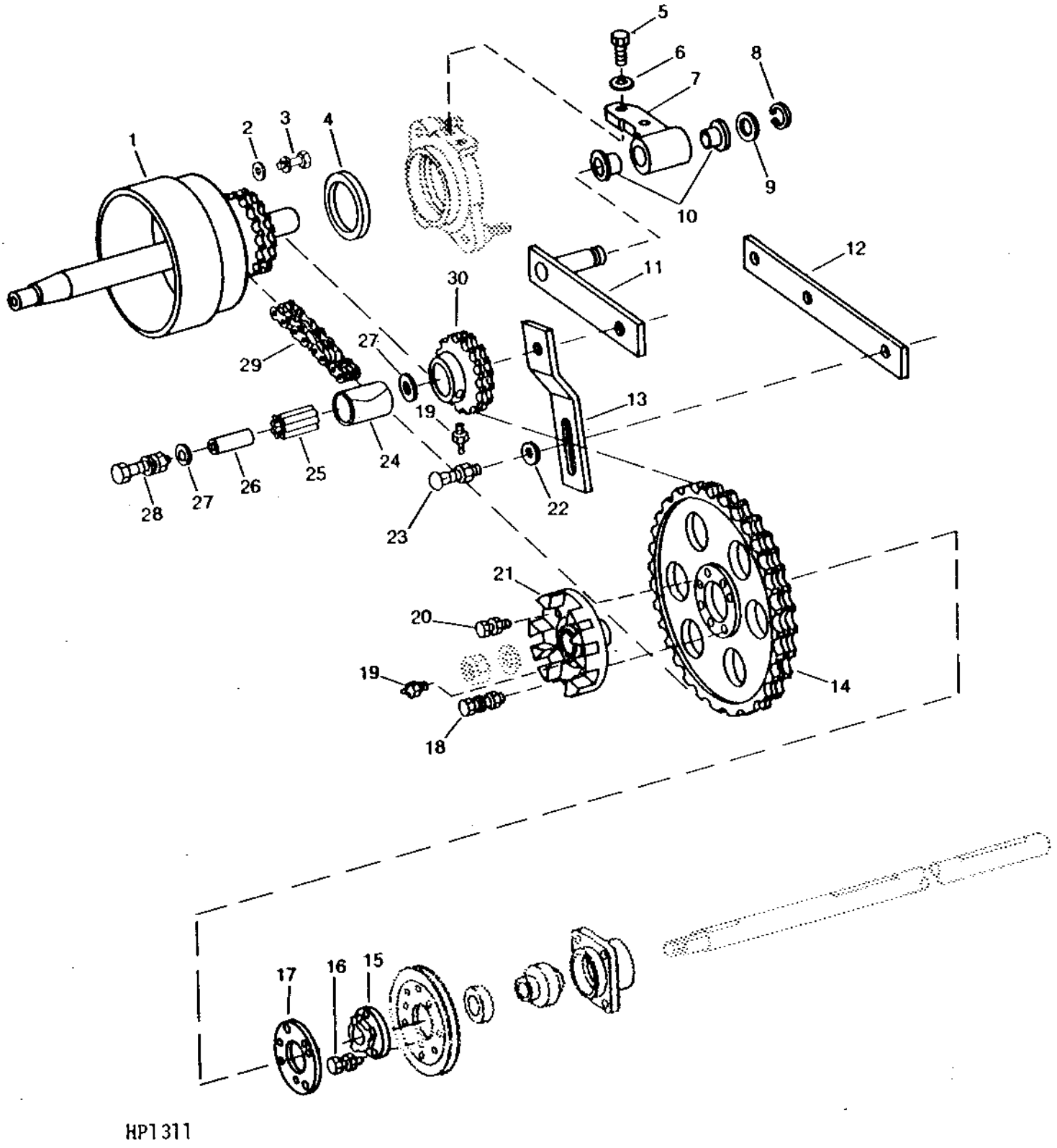


CYLINDER DRIVE TIGHTENER - CONTINUED
(SERIAL NO. -551900)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14H1039	NUT	2		5/8"
2	24H1106	WASHER	2		11/16" X 1-3/4" X 0.134"
3	H94509	SPRING	1		INNER
4	H94510	SPRING	1		OUTER
5	H96399	ANGLE	1		
6	H96403	SWIVEL	1		
7	19H1800	CAP SCREW	2		3/8" X 1-1/2"
	12H304	LOCK WASHER	2		3/8"
8	24H1682	WASHER	1		13/32" X 7/8" X 0.120"
9	19H1945	CAP SCREW	1		1/2" X 3-1/4"
10	AH90663	ARM	1		
11	H94353	BUSHING	1		
12	H94386	BRACKET	2		
13	AH93316	IDLER	1	-505469	165 MM (6-1/2") DIA. (SUB AH111447)
	AH111447	IDLER	1		165 MM (6-1/2") DIA.
14	24H1340	WASHER	1		33/64" X 7/8" X 0.075"
15	H79449	LOCK NUT	2	-615100	
	K40014	LOCK NUT	2	615101-	
16	03H2121	BOLT	1		1/2" X 3-1/4"
17	H89297	BUSHING	1		
18	H98655	BUSHING	2		
19	AH97341	SUPPORT	1		
20	11H229	COTTER PIN	1		3/32" X 2"
21	H96401	BOLT	1		
22	24H1368	WASHER	1		21/32" X 1-5/16" X 0.090"
23	H96400	STRAP	1		

SLOW SPEED CYLINDER DRIVE
(SERIAL NO. -551900)

HP1311 -UN-01JAN94

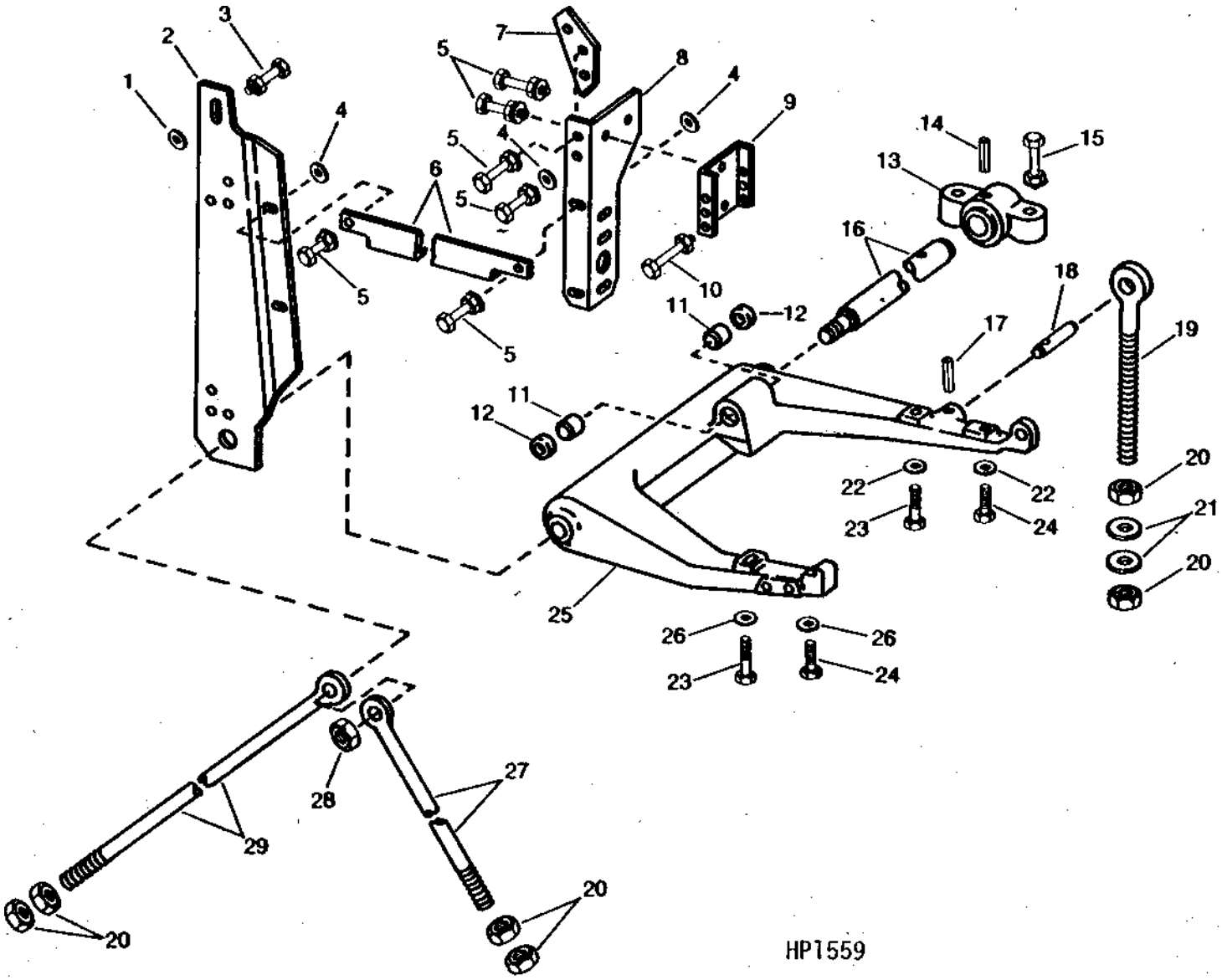


SLOW SPEED CYLINDER DRIVE - CONTINUED
(SERIAL NO. -551900)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH96283	SHAFT	1	-552975	WITH SPROCKET
	AH110322	SHAFT	1	552976-	WITH SPROCKET
2	24H1305	WASHER	3		13/32" X 13/16" X 0.065"
3	19H3239	CAP SCREW	3		3/8" X 1-1/4"
	12H304	LOCK WASHER	3		3/8"
4	E18993	WASHER	1		
5	19H1800	CAP SCREW	2		3/8" X 1-1/2"
	12H304	LOCK WASHER	2		3/8"
6	24H1682	WASHER	1		13/32" X 7/8" X 0.120"
7	H93640	PIVOT	1		
8	P46614	SNAP RING	1		
9	24H1413	WASHER	1		57/64" X 1-3/8" X 0.048"
10	H85857	BUSHING	2		
11	AH96348	ARM	1		
12	H96400	STRAP	1		
13	H97712	STRAP	1		
14	H97713	CHAIN SPROCKET	1		97 TEETH
15	H82312	HUB	1		
16	19H1731	CAP SCREW	3		3/8" X 1"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
17	H92418	PLATE	1		
18	19H2335	CAP SCREW	2		1/4" X 2-3/4"
	12H302	LOCK WASHER	2		1/4"
	14H786	NUT	2		1/4"
19	JD7797	LUBRICATION FITTING	1		
20	19H1733	CAP SCREW	3		3/8" X 2-1/2"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
21	H97161	HUB	1		
22	24H1625	WASHER	1		17/32" X 1" X 0.120"
23	03H1731	BOLT	1		1/2" X 1-1/2"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
24	JD7455	BEARING RACE	1		
25	JD7911	ROLLER BEARING	1		
26	P40153	BUSHING	1		
27	24H1626	WASHER	AR		21/32" X 2" X 0.060"
28	19H2133	CAP SCREW	1		5/8" X 4-1/2"
	12H294	LOCK WASHER	1		5/8"
	14H1039	NUT	1		5/8"
29	.....	LINK CHAIN	1		DRIVE, ROLLER, TYPE 60-2, DOUBLE WIDTH, 19 MM (3/4") PITCH, 128 LINKS, (ASSEMBLE FROM (2) AP21962, AP21963, (2) B5234H AND AP10589)
30	H64208	CHAIN SPROCKET	1		

DUAL-RANGE CYLINDER INTERMEDIATE DRIVE SUPPORT BRACES
(SERIAL NO. 551901-)

HP1559 -UN-01JAN94

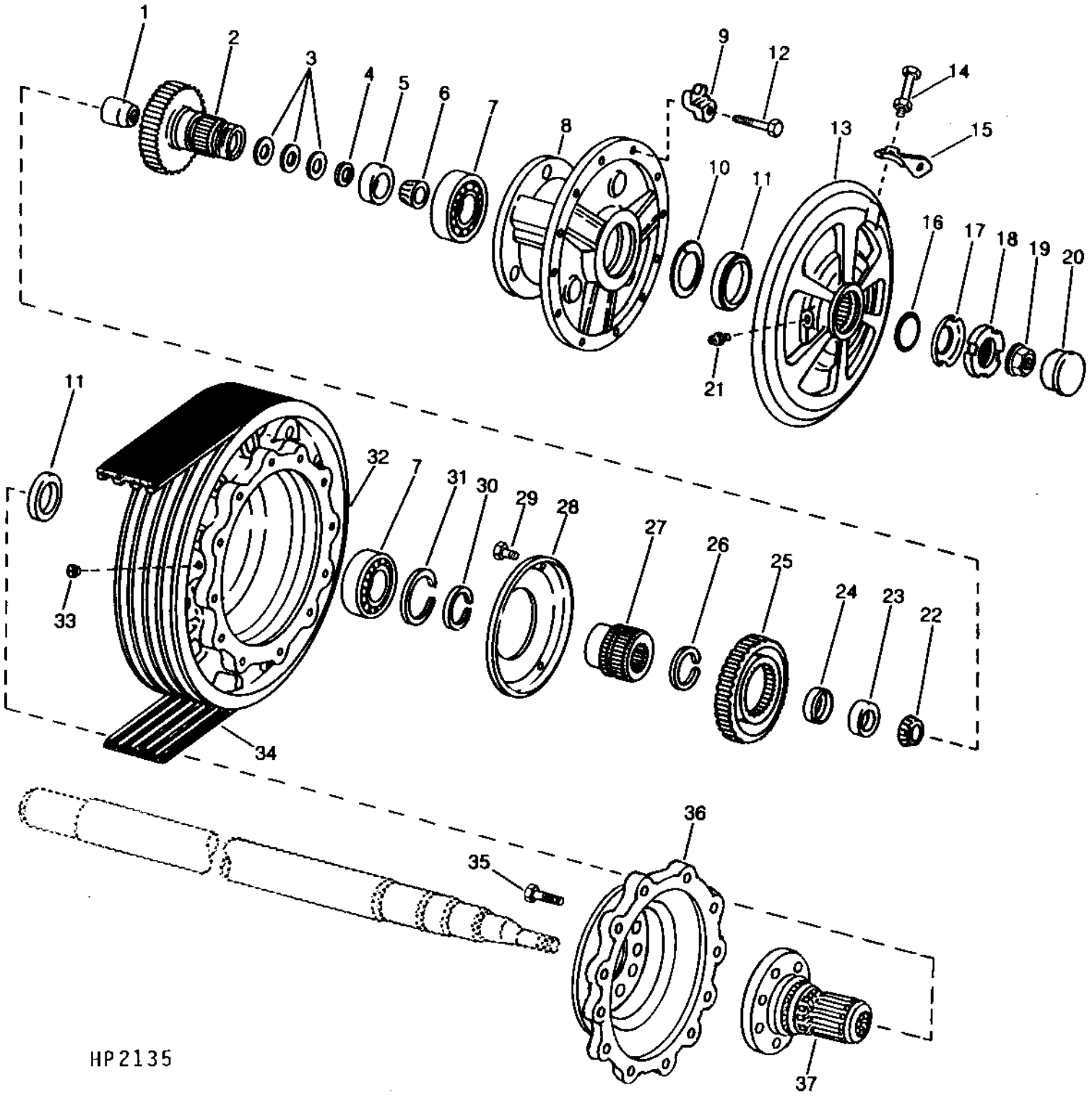


DUAL-RANGE CYLINDER INTERMEDIATE DRIVE SUPPORT BRACES - CONTINUED
(SERIAL NO. 551901-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1111	WASHER	1		17/32" X 1-1/16" X 0.090"
2	AH111439	CHANNEL	1		(WITH DECAL)
3	19H1792	CAP SCREW	1		1/2" X 1"
4	24H1136	WASHER	3		11/32" X 11/16" X 0.065"
5	19H1900	CAP SCREW	6		5/16" X 3/4"
	N10213	LOCK NUT	6		
6	H111071	ANGLE	1		
7	H110432	PLATE	1	-601344	(SUB H118655)
	H118655	PLATE	1		
8	H111072	BRACKET	1		
9	H113210	CHANNEL	1		
10	19H1969	CAP SCREW	3		1/4" X 3", (B GRADE SHEAR BOLT)
	H120490	BOLT	3	600832-	(USE WITH 160 TO 320 RPM AND 285 TO 570 RPM)
	M40333	LOCK NUT	3		
11	H99147	BUSHING	2		
12	AA5607R	SEAL	2		
13	H110341	SUPPORT	1		
14	W30317	SPRING PIN	1		
15	19H3136	CAP SCREW	2		1/2" X 5-3/4"
	E54809	LOCK NUT	2		
16	H110725	STUD	1		
17	34M7036	SPRING PIN	1		
18	H113392	PIN	1		
19	H110435	EYEBOLT	1		
20	14H794	NUT	6		3/4"
21	24H1400	WASHER	2		25/32" X 1-5/8" X 1/4"
22	T29342	WASHER	2		
23	19H3520	CAP SCREW	2		1/2" X 3-1/4"
24	19H2644	CAP SCREW	2		1/2" X 2-1/2"
25	AH108934	SUPPORT	1		(MARKED H110493)
26	T20217	WASHER	2		
27	H112875	EYEBOLT	1		
28	14H805	NUT	1		
29	H112876	EYEBOLT	1		

DUAL-RANGE CYLINDER DRIVE GEAR CASE
(SERIAL NO. 551901-)

HP2135 -UN-01JAN94



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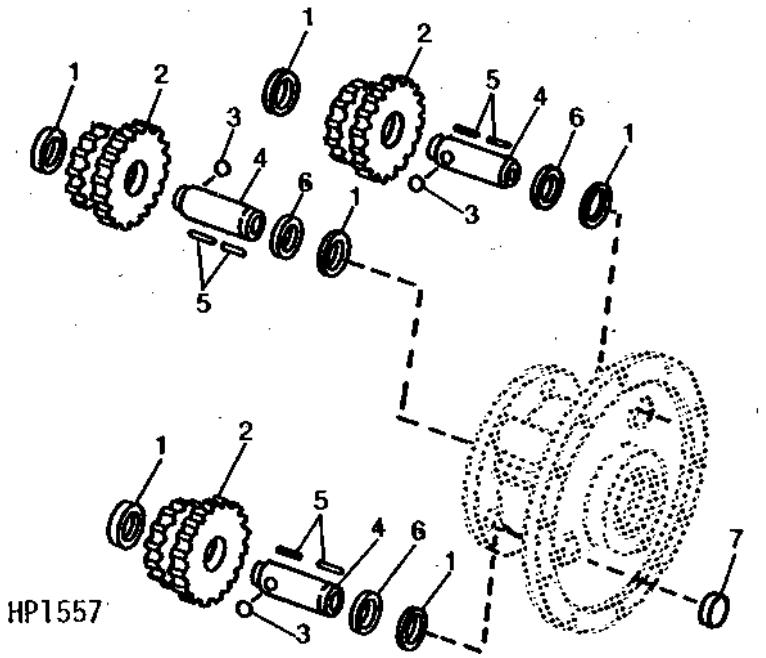
DUAL-RANGE CYLINDER DRIVE GEAR CASE - CONTINUED
(SERIAL NO. 551901-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H111042	SPACER	1		
2	H113063	GEAR	1		
3	H111260	SHIM	AR		.002"
	H111261	SHIM	AR		.004"
	H111262	SHIM	AR		.010"
4	H111041	WASHER	1		
5	JD8239	BEARING CUP	1		
6	JD8960	BEARING CONE	1		
7	AH108801	BALL BEARING	2		
8	H110336	COVER	1	-554004	(SUB H118082)
	H118082	COVER	1		
9	H113841	RETAINER	3	-630400	(SUB H127855)
	H127855	RETAINER	3		
10	H117703	SHIM	1		
11	AH14218	PACKING	2	-601100	
	AH112883	SEAL	2	601101-	
12	19H1800	CAP SCREW	12		3/8" X 1-1/2"
	12H304	LOCK WASHER	9	-630400	3/8"
	24H1305	WASHER	3		13/32" X 13/16" X 0.065"
13	H113208	WHEEL	1		
14	19H1969	CAP SCREW	1		1/4" X 3", (B GRADE SHEAR BOLT)
	H120490	BOLT	1	600832-	(USE WITH 160 TO 320 RPM AND 285 TO 570 RPM)
	M40333	LOCK NUT	1	-630400	
	M63707	LOCK NUT	1		
15	H113949	LUG	1	-630400	(SUB H127590)
	H127590	LUG	1		
16	U10063	O-RING	1		
17	H112877	LOCK WASHER	1		
18	E12305	NUT	1		
19	H113238	FLANGE NUT	1		
20	H110521	CAP	1		
21	JD7797	LUBRICATION FITTING	1		
22	JD10214	BEARING CONE	1		
23	JD7441	BEARING	1		
24	AH110887	SEAL	1		
25	H113064	GEAR	1		
26	T14323	SNAP RING	1		
27	H110288	BEARING HOUSING W/O BEARING	1		
28	H110337	RING	1		
29	R38131	CAP SCREW	3		
30	R26246	SNAP RING	1		
31	BP13615	SNAP RING	1		
32	H110374	SHEAVE	1		(STANDARD)
33	AH109056	PIPE PLUG	1		
34	H110375	BELT	1		(STANDARD)
	H96421	BELT	1	600832-	(OPTIONAL) (USE WITH 160 TO 320 RPM AND 285 TO 570 RPM)
35	19H2676	CAP SCREW	8		3/8" X 1"
	12H304	LOCK WASHER	8		3/8"
36	H113826	SHEAVE	1		250 MM (9-7/8") DIA. (100 PERCENT BEATER SPEED)
	H113837	SHEAVE	1		325 MM (12-13/16") DIA. (150 PERCENT BEATER SPEED)
37	H110296	HUB	1		
..	AH112731	GEAR CASE	1		
..	T43515	ANTI-SEIZE COMPOUND	1		

DUAL RANGE CYLINDER DRIVE PINION GEARS
(SERIAL NO. 551901-)

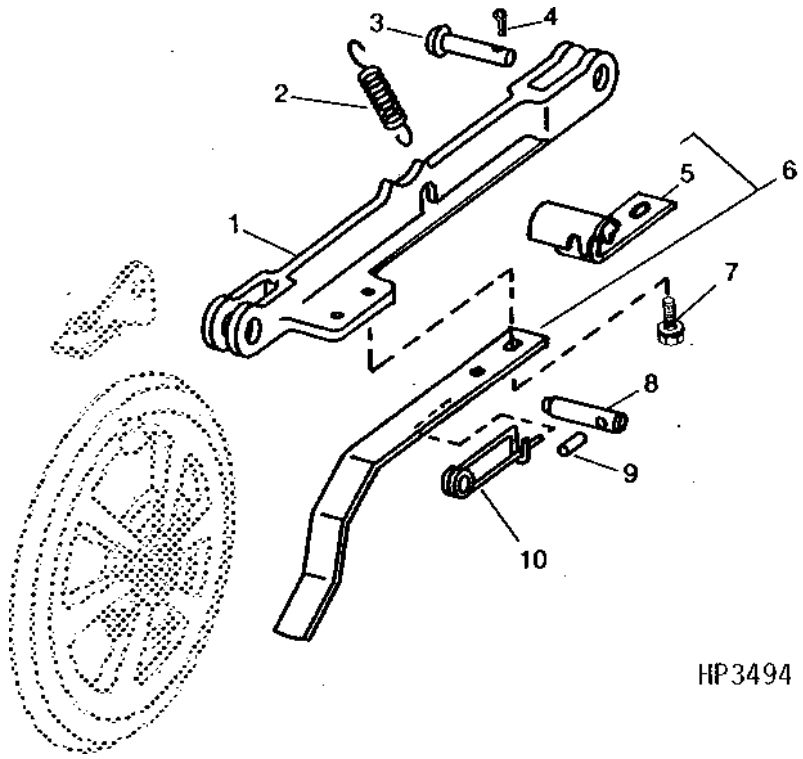
HP1557 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.		REMARKS
1	R71758	THRUST WASHER	6			
2	R71580	PLANET PINION	3			
3	H871R	BALL	3			
4	H113627	PINION SHAFT	3			
5	R66195	NEEDLE ROLLER	132	-620100	(6 SETS OF 22)	
	R84261	PIN	132	620101-	(6 SETS OF 22)	
6	R71756	WASHER	3			
7	H110462	PLUG	3			

DUAL-RANGE CYLINDER DRIVE LOCKOUT ARM
(SERIAL NO. 551901-)

HP3494 -UN-01JAN94

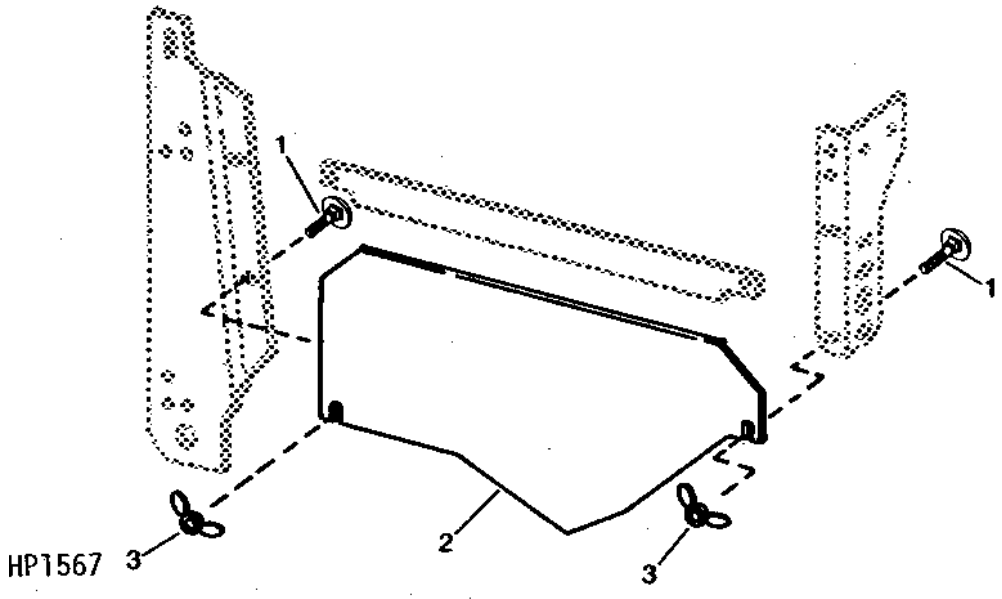


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H113853	LINK	1		
2	H113209	SPRING	1		
3	45M7070	PIN	1		20 X 70 MM
4	11M7028	COTTER PIN	1		5 X 32 MM
5	H113852	RETAINER	1	-630700	(SUB H139709)
	H139709	RETAINER	1		
6	AH111452	HANDLE	1		
7	N10212	SELF-LOCKING SCREW	2		
8	H110542	PIN	1		
9	34M7036	SPRING PIN	1		5 X 45 MM
10	H114001	QUICK LOCK PIN	1		

MEMORANDA

DUAL-RANGE CYLINDER DRIVE GEAR CASE SHIELD
(SERIAL NO. 551901-)

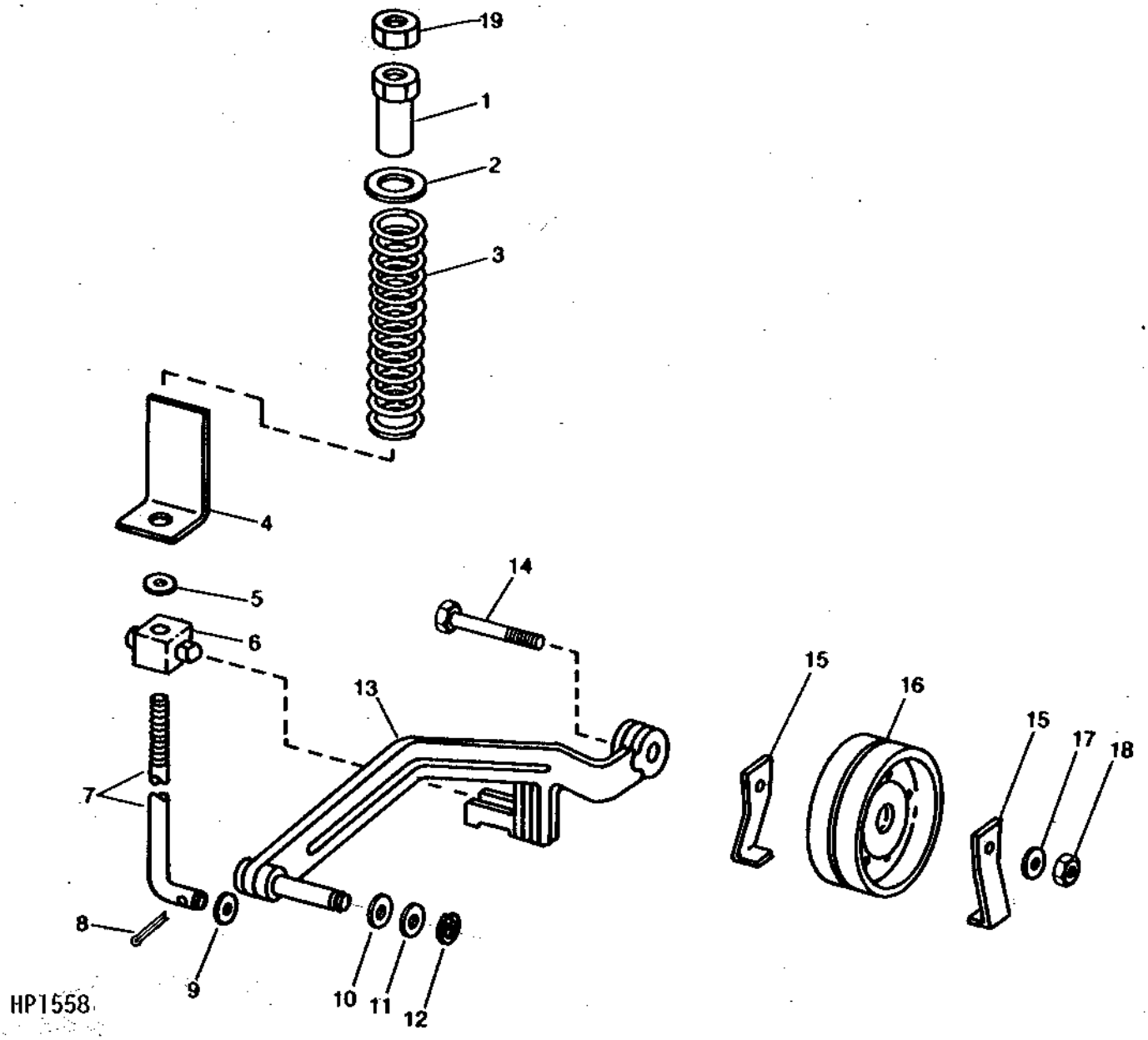
HP1567 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H1765	BOLT	2		3/8" X 3/4"
2	H111073	SHIELD	1		
3	14H827	WING NUT	2		3/8"

DUAL-RANGE CYLINDER DRIVE TIGHTENER
(SERIAL NO. 551901-)

HP1558 -UN-01JAN94

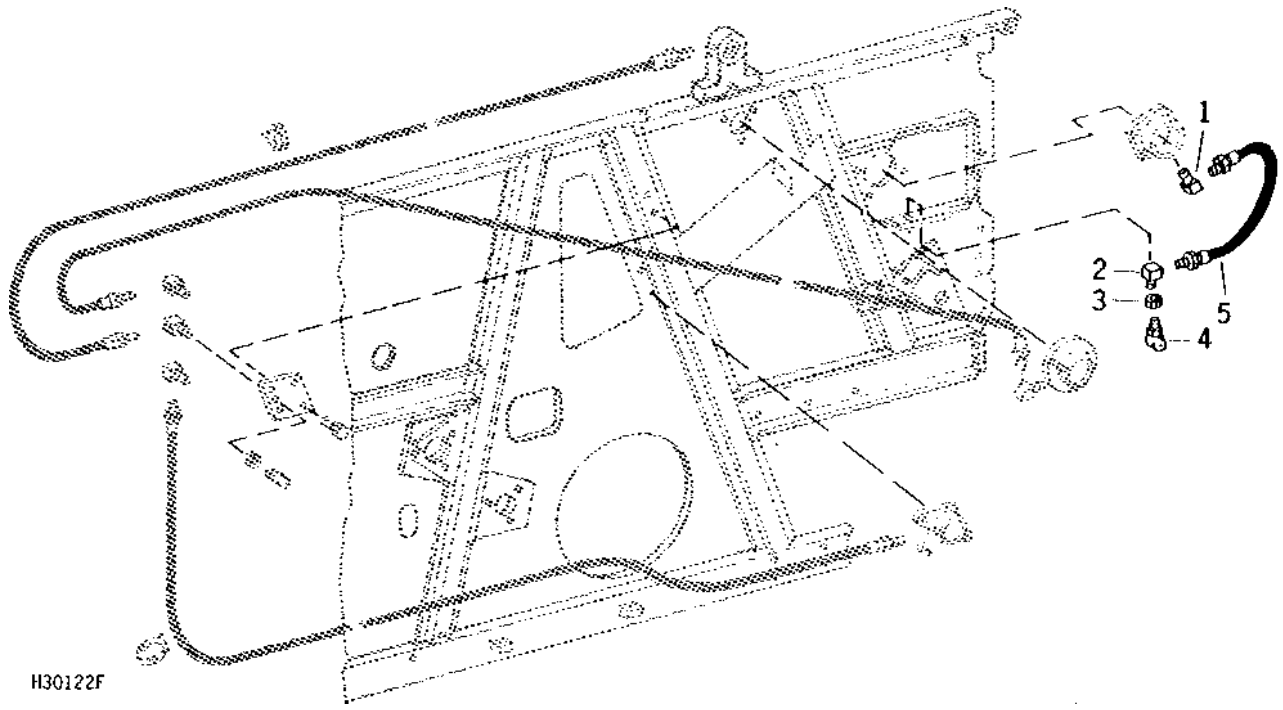


DUAL-RANGE CYLINDER DRIVE TIGHTENER - CONTINUED
(SERIAL NO. 551901-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H113923	NUT	1	-554727	(SUB H117598)
	H117598	NUT	1		
2	24H1471	WASHER	1		1-9/64" X 1-3/4" X 0.134"
3	H94510	SPRING	1		
4	H96399	ANGLE	1		
5	24H1106	WASHER	1		11/16" X 1-3/4" X 0.134"
6	H96403	SWIVEL	1		
7	H110724	HOOK BOLT	1		
8	11H218	COTTER PIN	1		3/16" X 1-1/2"
9	24H1368	WASHER	1		21/32" X 1-5/16" X 0.090"
10	24H1447	WASHER	AR		1-1/32" X 1-1/2" X 0.036"
11	24H1448	WASHER	1		1-1/32" X 1-1/2" X 0.120"
12	P46402	SNAP RING	1		
13	AH108947	ARM	1		(MARKED H110564)
14	19H1945	CAP SCREW	1		1/2" X 3-1/4"
15	H94386	BRACKET	2		
16	AH111447	IDLER	1		165 MM (6-1/2") DIA.
17	24H1222	WASHER	1		17/32" X 1-3/8" X 0.120"
18	H79449	LOCK NUT	1	-615100	
	K40014	LOCK NUT	1	615101-	
19	14H1039	NUT	1		5/8"

CYLINDER SHAFT BEARING HOUSING
LUBE BANK SYSTEM RIGHT-HAND SIDE
(SERIAL NO. -502550)

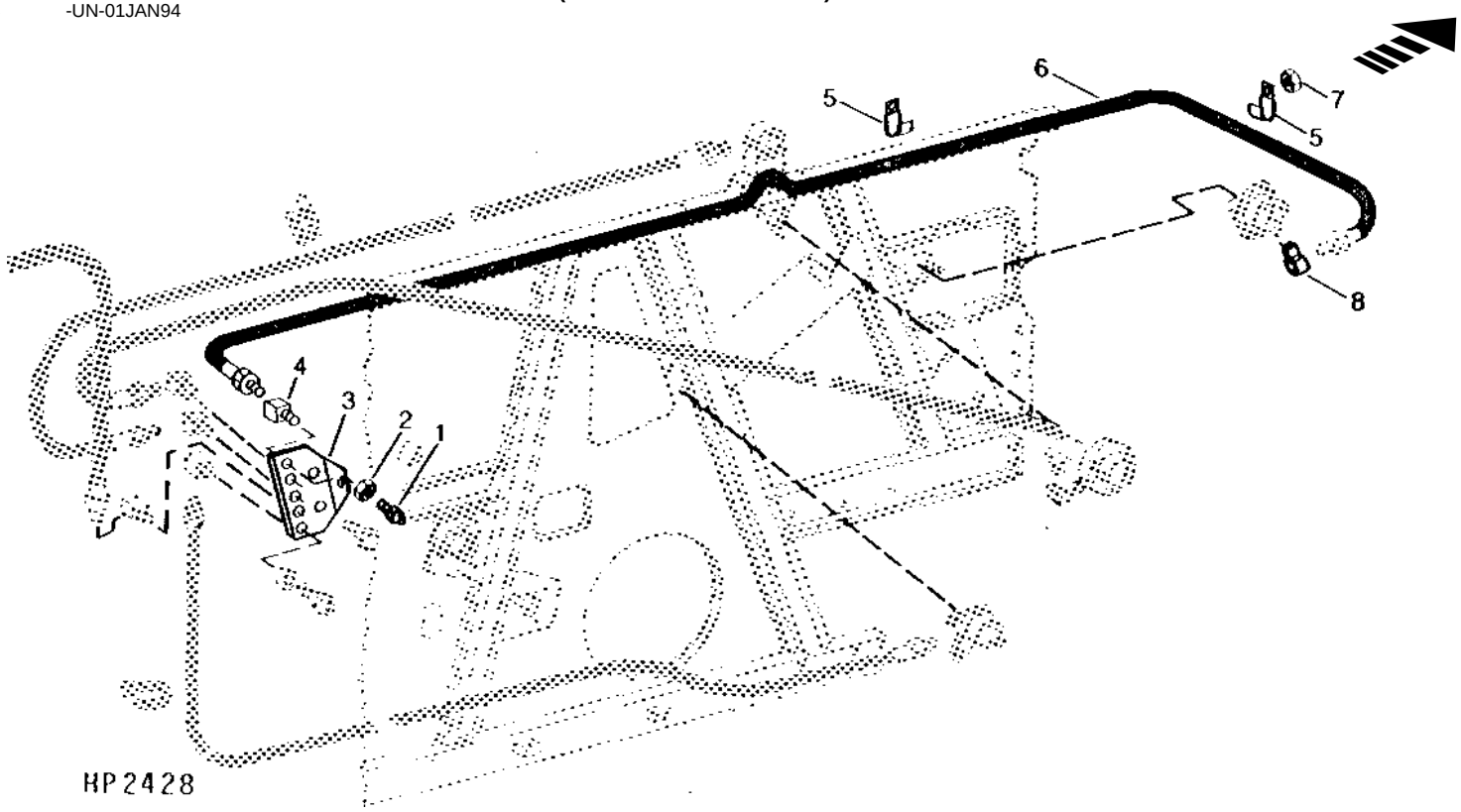
H30122F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	JD7845	ELBOW FITTING	1		
2	E12378	ELBOW FITTING	1		
3	E12379	NUT	1		
4	JD7806	LUBRICATION FITTING	1	-403300	
	JD7773	LUBRICATION FITTING	1	403301-	
5	H98301	HYDRAULIC HOSE	1		150 MM (6")

CYLINDER SHAFT BEARING HOUSING
LUBE BANK SYSTEM (RIGHT-HAND SIDE)
(SERIAL NO. 502551-)

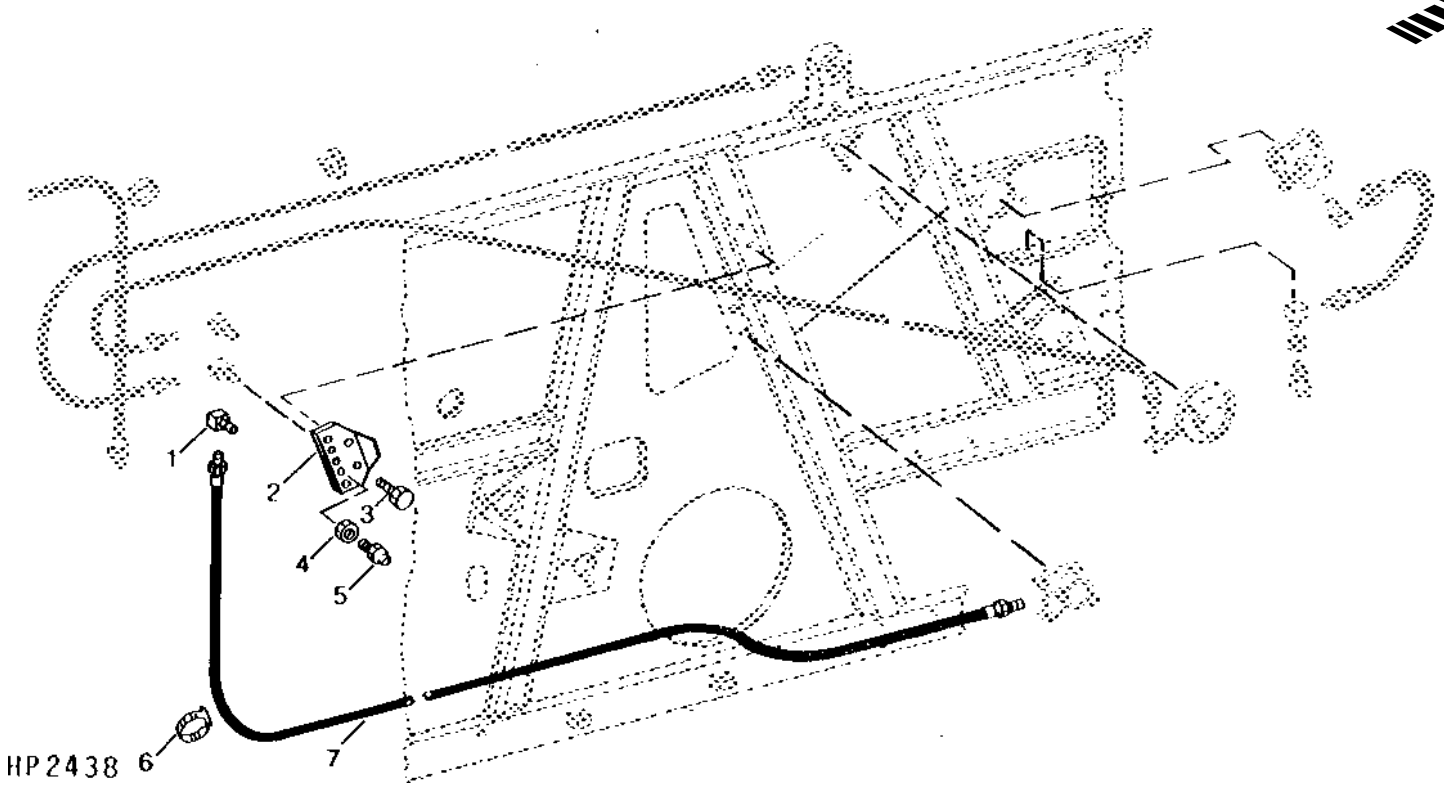
HP2428 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	JD7797	LUBRICATION FITTING	1		
2	E12379	NUT	1		
3	H109523	SUPPORT	1	-610300	(SUB H101262)
	H101262	SUPPORT	1		
4	E12378	ELBOW FITTING	1		
5	AH89557	CLIP	2		
6	H111472	HOSE	1		1600 MM (63") LONG
7	14H732	NUT	1		3/8"
8	JD7845	ELBOW FITTING	1		

CYLINDER DRIVE COUNTERSHAFT BEARING HOUSING
LUBE BANK SYSTEM RIGHT-HAND SIDE

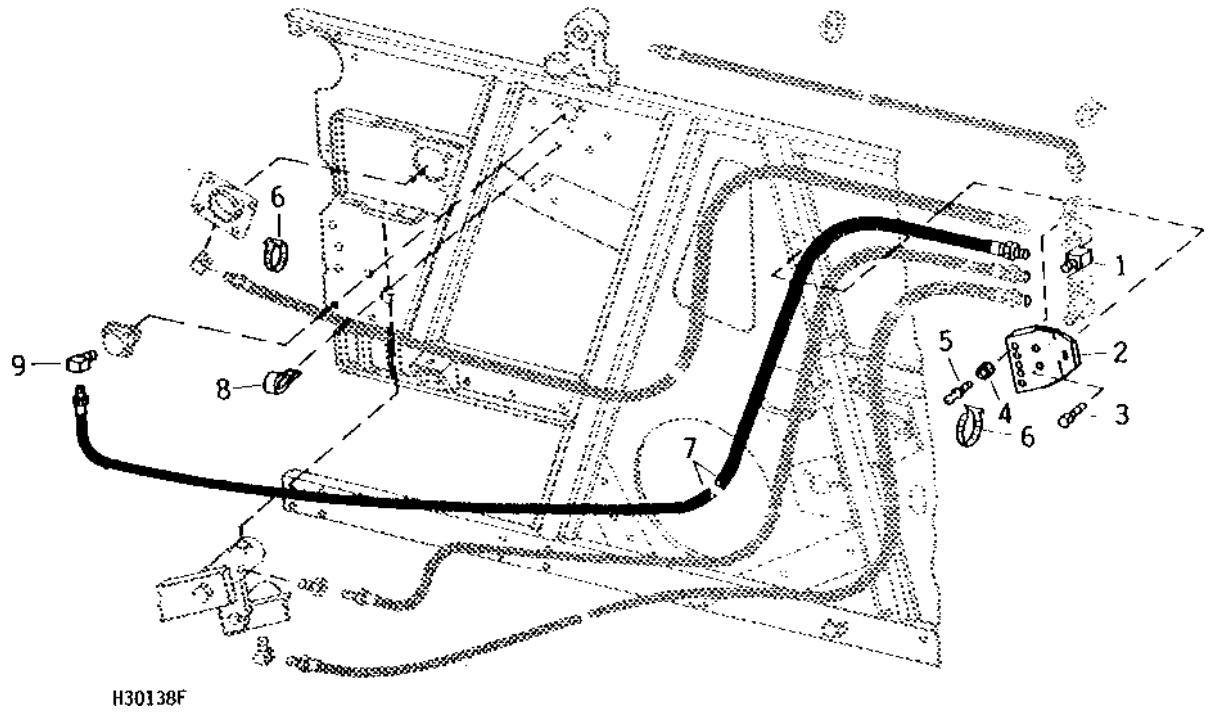
HP2438 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	E12378	ELBOW FITTING	1		
2	H98089	SUPPORT	1	-502550	(SUB H109523)
	H109523	SUPPORT	1	-610300	(SUB H101262)
	H101262	SUPPORT	1		
3	H76139	SCREW	2		
4	E12379	NUT	1		
5	JD7797	LUBRICATION FITTING	1		
6	M66044	TIE BAND	1		
7	H99212	HYDRAULIC HOSE	1		475 MM (19")

CYLINDER SHAFT BEARING LUBE BANK SYSTEM (LEFT-HAND SIDE) (HYDROSTATIC DRIVE)

H30138F -UN-01JAN94

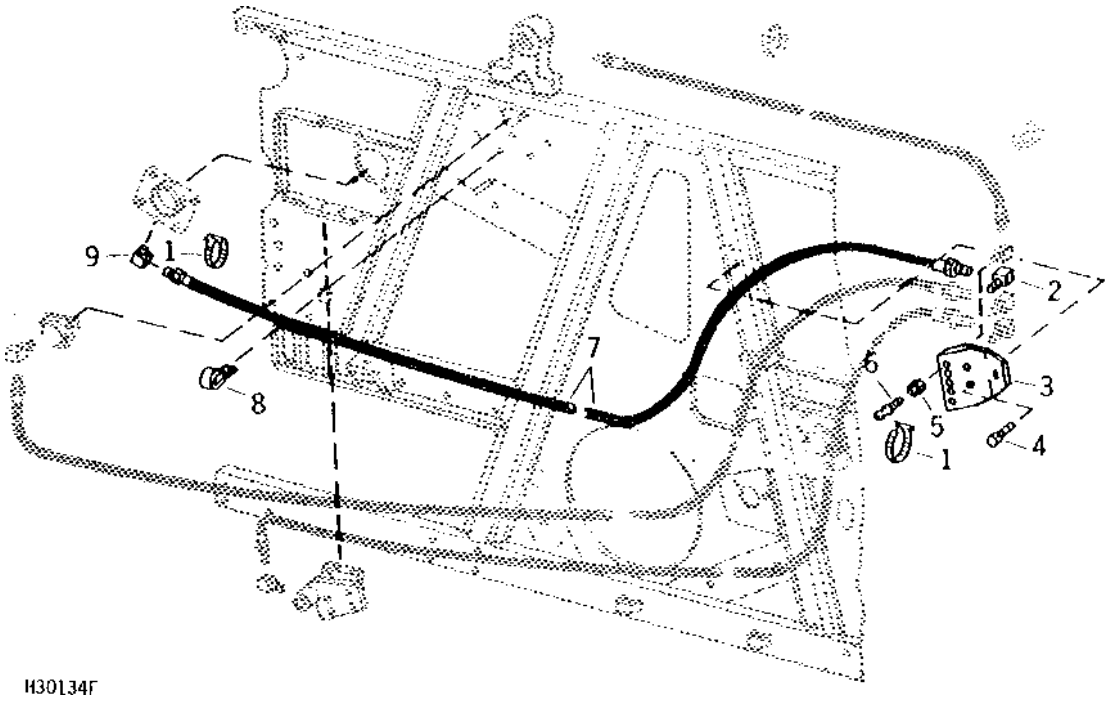


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	E12378	ELBOW FITTING	1		
2	H101262	SUPPORT	1		
3	H76139	SCREW	2		SELF-TAPPING
4	E12379	NUT	1		
5	JD7797	LUBRICATION FITTING	1		
6	M66044	TIE BAND	2		
7	H98306	HOSE	1	-610727	(SUB H111472)
	H111472	HOSE	1		
8	AH89486	CLIP	1		
9	JD7845	ELBOW FITTING	1		

MEMORANDA

CYLINDER SHAFT BEARING LUBE BANK SYSTEM (LEFT-HAND SIDE) (POSI-TORQ DRIVE)

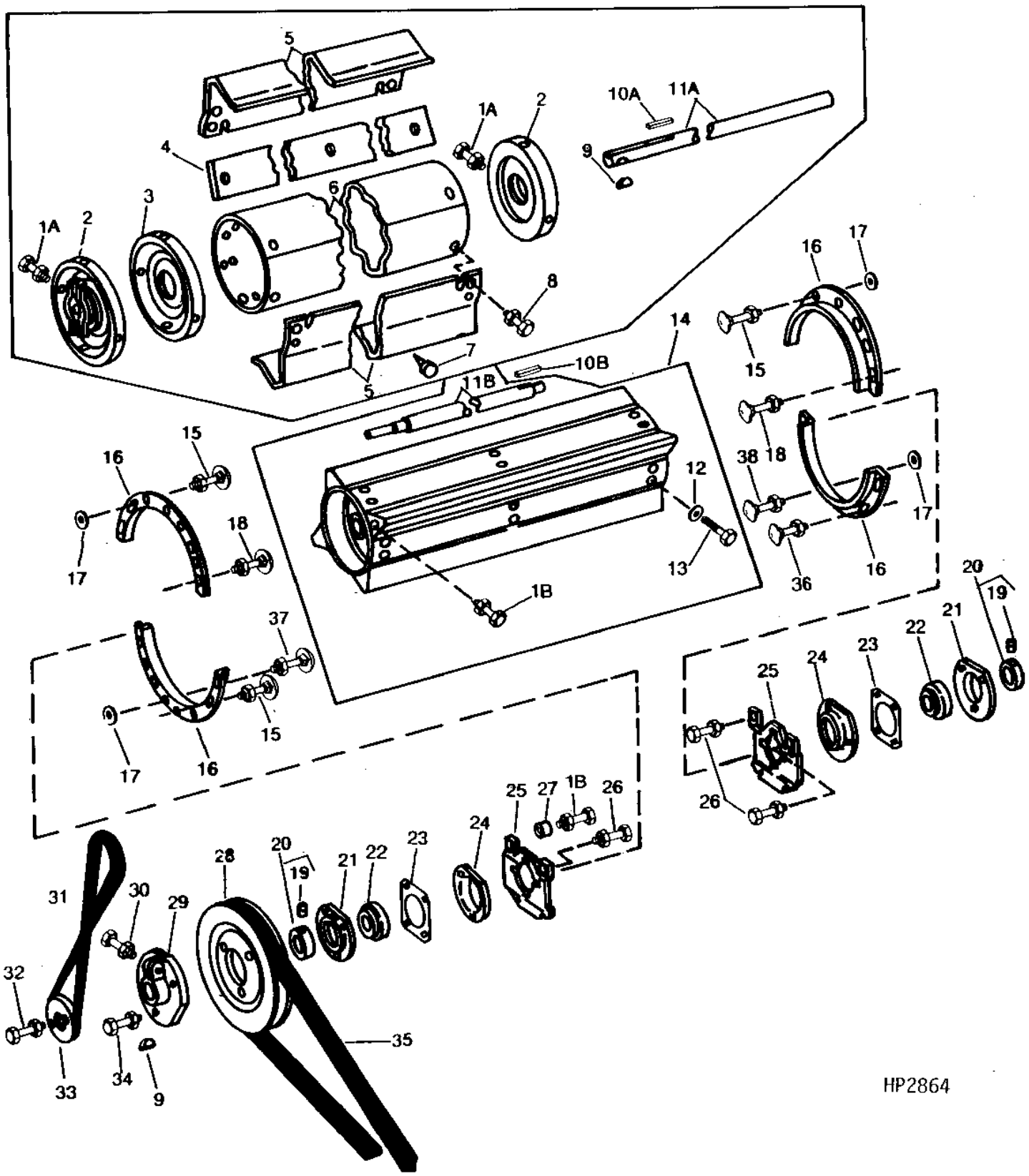
H30134F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M66044	TIE BAND	2		
2	E12378	ELBOW FITTING	1		
3	H101262	SUPPORT	1		
4	H76139	SCREW	2		
5	E12379	NUT	1		
6	JD7797	LUBRICATION FITTING	1		
7	H98306	HOSE	1	-610727	(SUB H111472)
	H111472	HOSE	1		
8	AH89557	CLIP	1		
9	JD7845	ELBOW FITTING	1		

BEATER AND DRIVE FOR TACHOMETER
(SERIAL NO. -600000)

HP2864 -UN-01JAN94

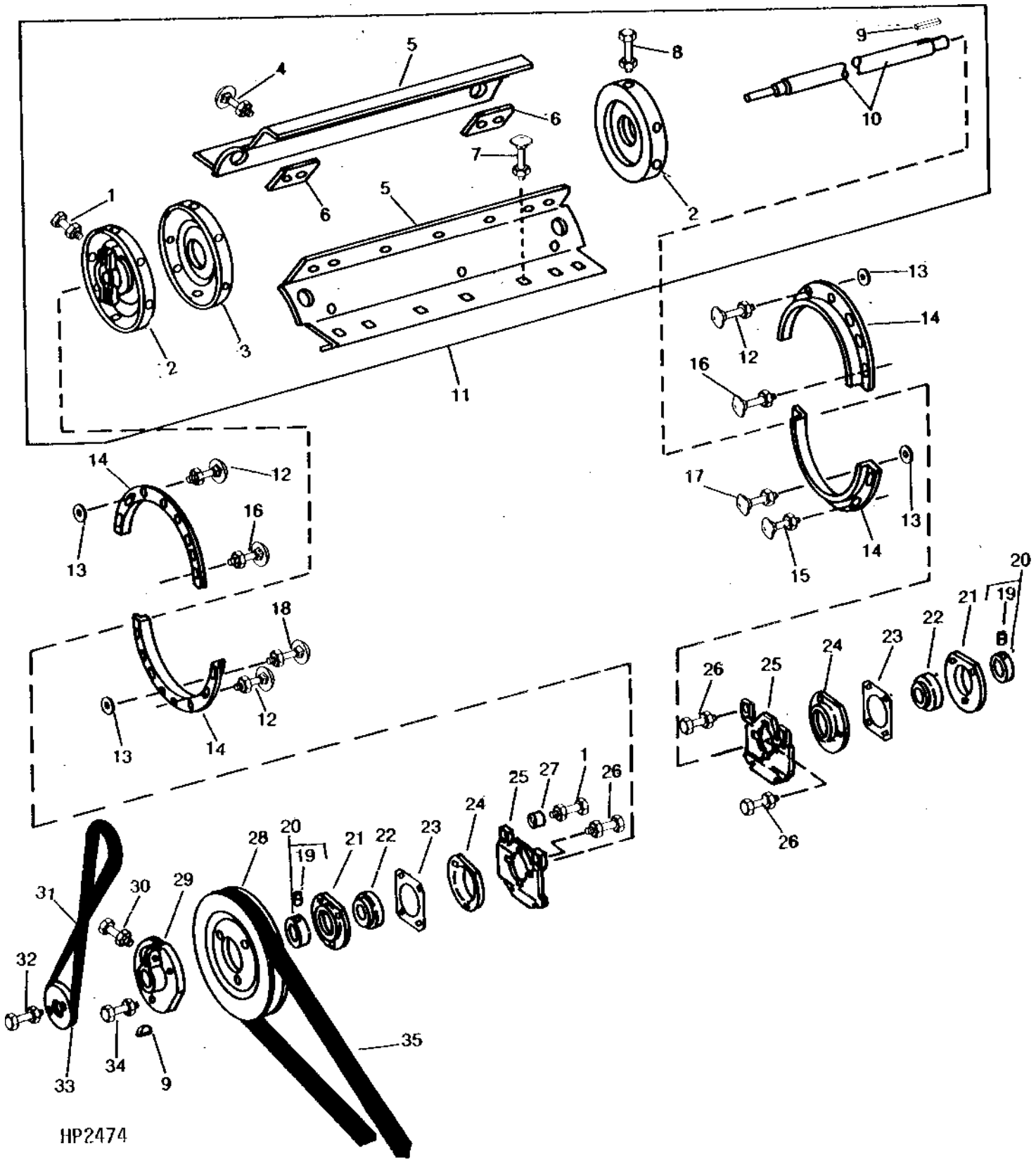


BEATER AND DRIVE FOR TACHOMETER - CONTINUED
(SERIAL NO. -600000)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1A	03H1439	BOLT	2	-406734	1/2" X 1-3/4"
	12H301	LOCK WASHER	2	-406734	1/2"
	14H1040	NUT	2	-406734	1/2"
1B	03H1439	BOLT	3		1/2" X 1-3/4"
	12H301	LOCK WASHER	3		1/2"
	14H1040	NUT	3		1/2"
2	AH92070	CYLINDER HEAD	2		
3	AH92069	CYLINDER HEAD	1	-355753	(SUB AH101474)
	AH101474	CYLINDER HEAD	1	-406734	(SUB AH108529)
4	H109246	STRAP	1	-406734	(SUB AH108529)
5	H94417	BEATER	1	-355753	(SUB H101799)
	H101799	BLADE	4		
6	H97338	DRUM	1	-355753	(SUB H101798)
	H101798	DRUM	1		
7	H77931	SCREW	4	-406734	(150 PER CENT BEATER SPEED)(GRAIN AND RICE)
8	19H1731	CAP SCREW	12	-355753	3/8" X 1"
	19H1732	CAP SCREW	16	355754-406734	3/8" X 1-1/4"
	12H304	LOCK WASHER	16	-406734	3/8"
9	26H42	SHAFT KEY	1		3/8" X 2-1/8"
10A	.....	KEY	1	-406734	(3/8"X3/8"X1-1/2") (CUT FROM H64376 IN AH64587 KEY STOCK KIT)
10B	.....	KEY	1		(3/8"X3/8"X2") (CUT FROM H64376 IN AH64587 KEY STOCK KIT)
11A	H97604	SHAFT	1	-354300	(NO LONGER AVAILABLE)
	H101839	SHAFT	1	354301-406734	(SUB H110000)
11B	H110000	SHAFT	1		
12	24H1305	WASHER	4		13/32" X 13/16" X 0.065"
13	19H1732	CAP SCREW	16		3/8" X 1-1/4"
	12H304	LOCK WASHER	16		3/8"
14	AH114804	BEATER	1		(SUB FOR AH108529)
15	03H1540	BOLT	8		5/16" X 3/4"
	12H303	LOCK WASHER	8		5/16"
	14H785	NUT	8		5/16"
16	H98955	SEAL	4		
17	24H1136	WASHER	8		11/32" X 11/16" X 0.065"
18	03H1709	BOLT	2		5/16" X 1"
	14H785	NUT	2		5/16"
19	22H775	SET SCREW	1		5/16" X 1/4"
20	JD9201	ECCENTRIC LOCKING COLLAR	2		
21	H97606	PRESSED FLANGED HOUSING	2		
22	JD9334	BALL BEARING	2	-453596	(SUB JD9434, THIS APPLICATION)
	JD9434	BEARING	2		
23	H112869	SHIM	2		
24	H97602	PRESSED FLANGED HOUSING	2		
25	H109983	BRACKET	2		
26	03H1522	BOLT	10		1/2" X 1-1/4"
27	C13097	WASHER	2		
28	AH94959	SHEAVE	1		241 MM (9-1/2") DIA. (100 PER CENT BEATER SPEED) (CORN AND BEAN)
	AH101244	SHEAVE	1		216 MM (8-1/2") DIA. (150 PER CENT BEATER SPEED)(GRAIN AND RICE)
29	H100830	HUB	1	-551900	(SUB H113889)
	H113889	HUB	1		
30	19H1831	CAP SCREW	1		1/2" X 2"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
31	H83077	O-RING	1		BELT
32	19H1731	CAP SCREW	1		3/8" X 1"
	12H304	LOCK WASHER	1		3/8"
	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
33	H97506	SHEAVE	1		82 MM (3-1/4") DIA. (100 PER CENT BEATER SPEED) (CORN AND BEAN)
	H101529	SHEAVE	1		60 MM (2-3/8") DIA. (150 PER CENT BEATER SPEED) (GRAIN AND RICE)
34	19H1731	CAP SCREW	3		3/8" X 1"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
35	H96414	BELT	1		(100 PER CENT BEATER SPEED) (CORN AND BEAN)
	H101469	BELT	1		(150 PER CENT BEATER SPEED)(GRAIN AND RICE)
36	03H2321	BOLT	4	452786-	5/16" X 1-1/4"
	12H303	LOCK WASHER	4	452786-	5/16"
	14H785	NUT	4	452786-	5/16"
37	03H2321	BOLT	4		(USE WITH (4) 12H303 AND (4) 14H785)
38	03H2139	BOLT	1		5/16" X 1-1/4"

BEATER AND DRUM FOR TACHOMETER
(SERIAL NO. 600001-)

HP2474 -UN-01JAN94



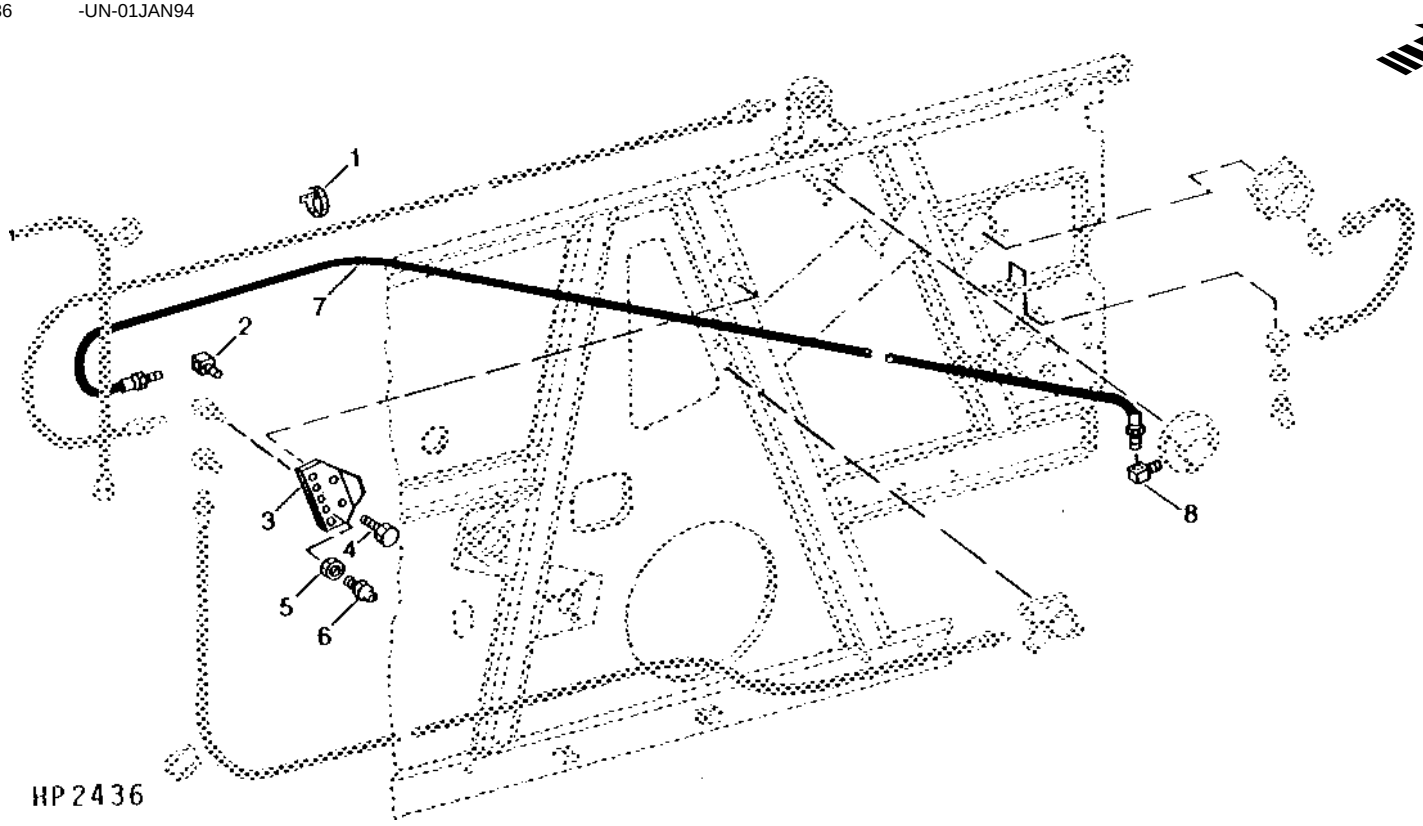
THIS PARTS LISTING IS CONTINUED

BEATER AND DRIVE FOR TACHOMETER - CONTINUED
(SERIAL NO. 600001-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H1439	BOLT	3		1/2" X 1-3/4"
	12H301	LOCK WASHER	3		1/2"
	14H1040	NUT	3		1/2"
2	AH113361	CYLINDER HEAD	2		
3	AH113359	CYLINDER HEAD	1		
4	03H1480	BOLT	AR		3/8" X 1-1/4"
	12H304	LOCK WASHER	AR		3/8"
	14H812	NUT	AR		3/8"
5	H117550	BEATER	6		WING
6	H110734	STRAP	AR		
	H110736	STRAP	AR		
	24H1781	WASHER	AR		13/32" X 7/8" X 1/4", (USE WITH H110734)
	24H1307	WASHER	AR		13/32" X 1" X 1/16", (USE WITH H110736)
7	03H1519	BOLT	36		3/8" X 1"
	12H304	LOCK WASHER	36		3/8"
	14H812	NUT	36		3/8"
8	19H1936	CAP SCREW	18		3/8" X 3/4"
	12H304	LOCK WASHER	18		3/8"
9	.....	KEY	1		(3/8" X 3/8" X 2") (CUT FROM H64376 IN AH64587 KEY STOCK KIT)
10	H110000	SHAFT	1		
11	AH114804	BEATER	1		
12	03H1540	BOLT	8		5/16" X 3/4"
	12H303	LOCK WASHER	8		5/16"
	14H785	NUT	8		5/16"
13	24H1136	WASHER	8		11/32" X 11/16" X 0.065"
14	H98955	SEAL	4		
15	03H2321	BOLT	4		5/16" X 1-1/4"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
16	03H1709	BOLT	2		5/16" X 1"
	14H785	NUT	2		5/16"
17	03H2139	BOLT	1		5/16" X 1-1/4"
18	03H2321	BOLT	4		5/16" X 1-1/4"
19	22H775	SET SCREW	1		5/16" X 1/4"
20	JD9201	ECCENTRIC LOCKING COLLAR	2		
21	H97606	PRESSED FLANGED HOUSING	2		
22	JD9434	BEARING	2		
23	H112869	SHIM	2		
24	H97602	PRESSED FLANGED HOUSING	2		
25	H109983	BRACKET	2		
26	03H1522	BOLT	10		1/2" X 1-1/4"
27	C13097	WASHER	2		
28	AH94959	SHEAVE	1		241 MM (9-1/2") DIA. (100 PER CENT BEATER SPEED) (CORN AND BEAN)
	AH101244	SHEAVE	1		216 MM (8-1/2") DIA. (150 PER CENT BEATER SPEED (GRAIN AND RICE)
29	H113889	HUB	1		
30	19H1831	CAP SCREW	1		1/2" X 2"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
31	H83077	O-RING	1		BELT
32	19H1731	CAP SCREW	1		3/8" X 1"
	12H304	LOCK WASHER	1		3/8"
	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
33	H97506	SHEAVE	1		82 MM (3-1/4") DIA. (100 PER CENT BEATER SPEED) (CORN AND BEAN)
	H101529	SHEAVE	1		60 MM (2-3/8") DIA. (150 PER CENT BEATER SPEED) (GRAIN AND RICE)
34	19H1731	CAP SCREW	3		3/8" X 1"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	3		
35	H96414	BELT	1		(100 PER CENT BEATER SPEED) (CORN AND BEAN)
	H101469	BELT	1		(150 PER CENT BEATER SPEED) (GRAIN AND RICE)

BEATER BEARING LUBE BANK SYSTEM
RIGHT-HAND SIDE

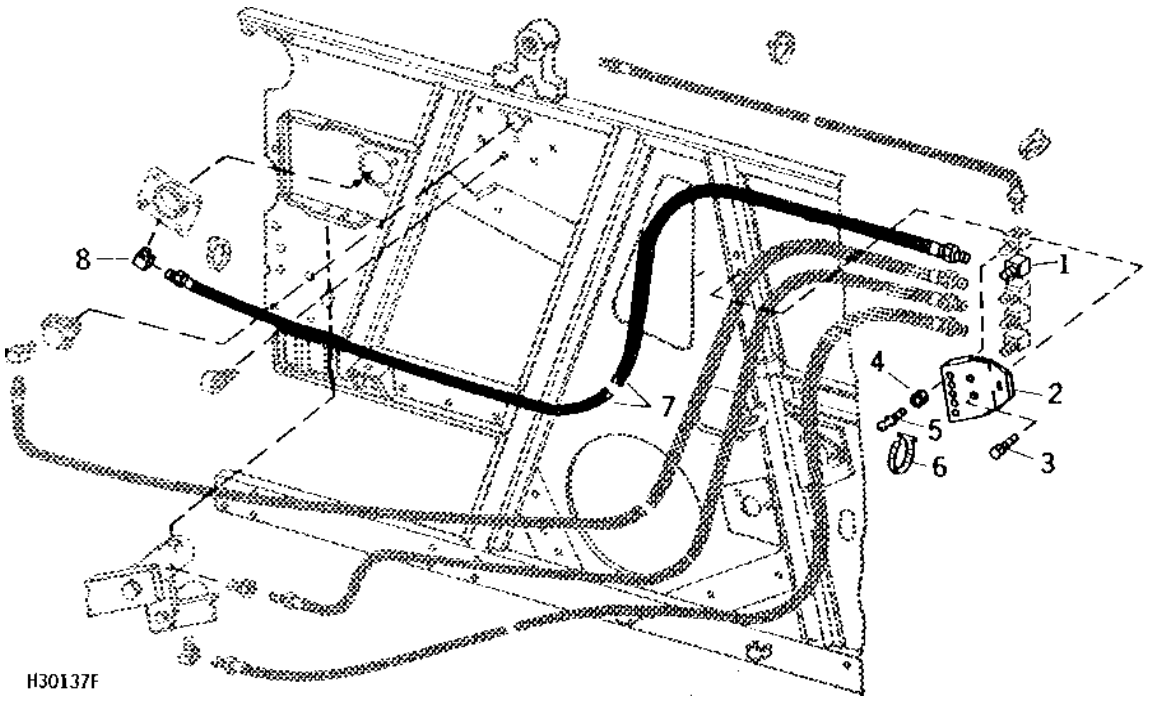
HP2436 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M66044	TIE BAND	1		
2	E12378	ELBOW FITTING	1		
3	H98089	SUPPORT	1	-502550	(SUB H109523)
	H109523	SUPPORT	1	-610300	(SUB H101262)
	H101262	SUPPORT	1		
4	H76139	SCREW	2		SELF-TAPPING
5	E12379	NUT	1		
6	JD7797	LUBRICATION FITTING	1		
7	H94728	HYDRAULIC HOSE	1		550 MM (22")
8	JD7845	ELBOW FITTING	1		

BEATER BEARING
LUBE BANK SYSTEM LEFT-HAND SIDE
(HYDROSTATIC DRIVE)

H30137F -UN-01JAN94

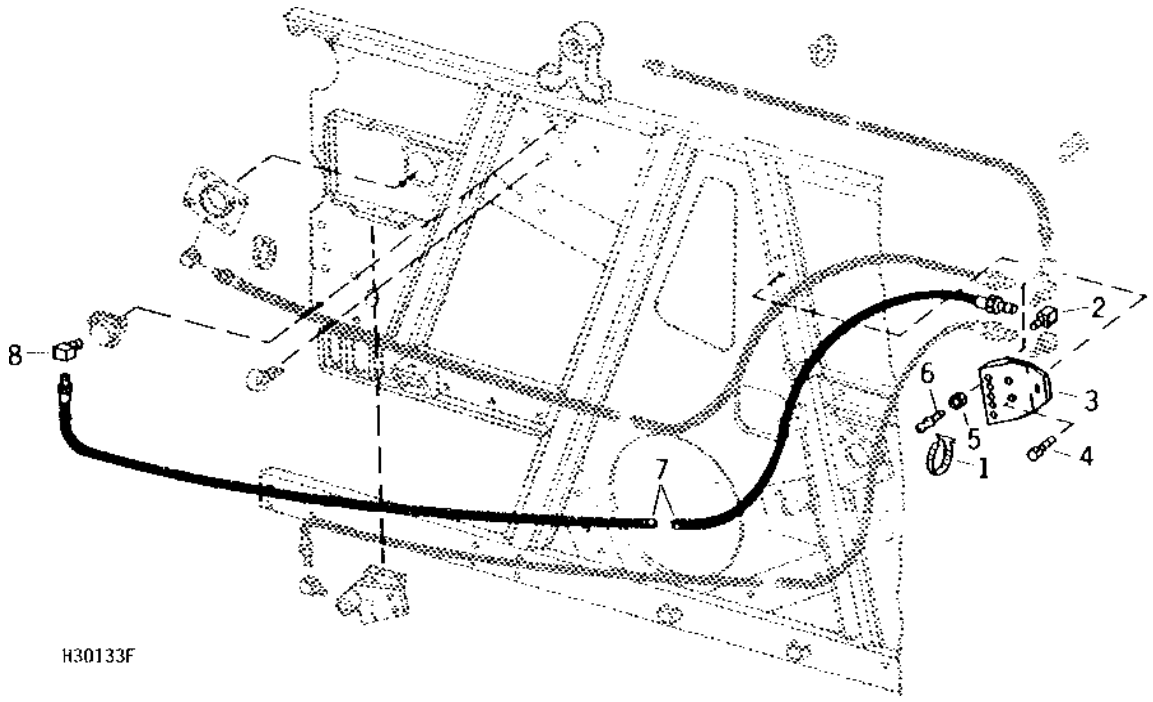


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	E12378	ELBOW FITTING	1		
2	H101262	SUPPORT	1		
3	H76139	SCREW	2		SELF-TAPPING
4	E12379	NUT	1		
5	JD7797	LUBRICATION FITTING	1		
6	M66044	TIE BAND	1		
7	H94729	HYDRAULIC HOSE	1		850 MM (34")
8	JD7845	ELBOW FITTING	1		

MEMORANDA

BEATER BEARING
LUBE BANK SYSTEM LEFT-HAND SIDE
(POSI-TORQ DRIVE)

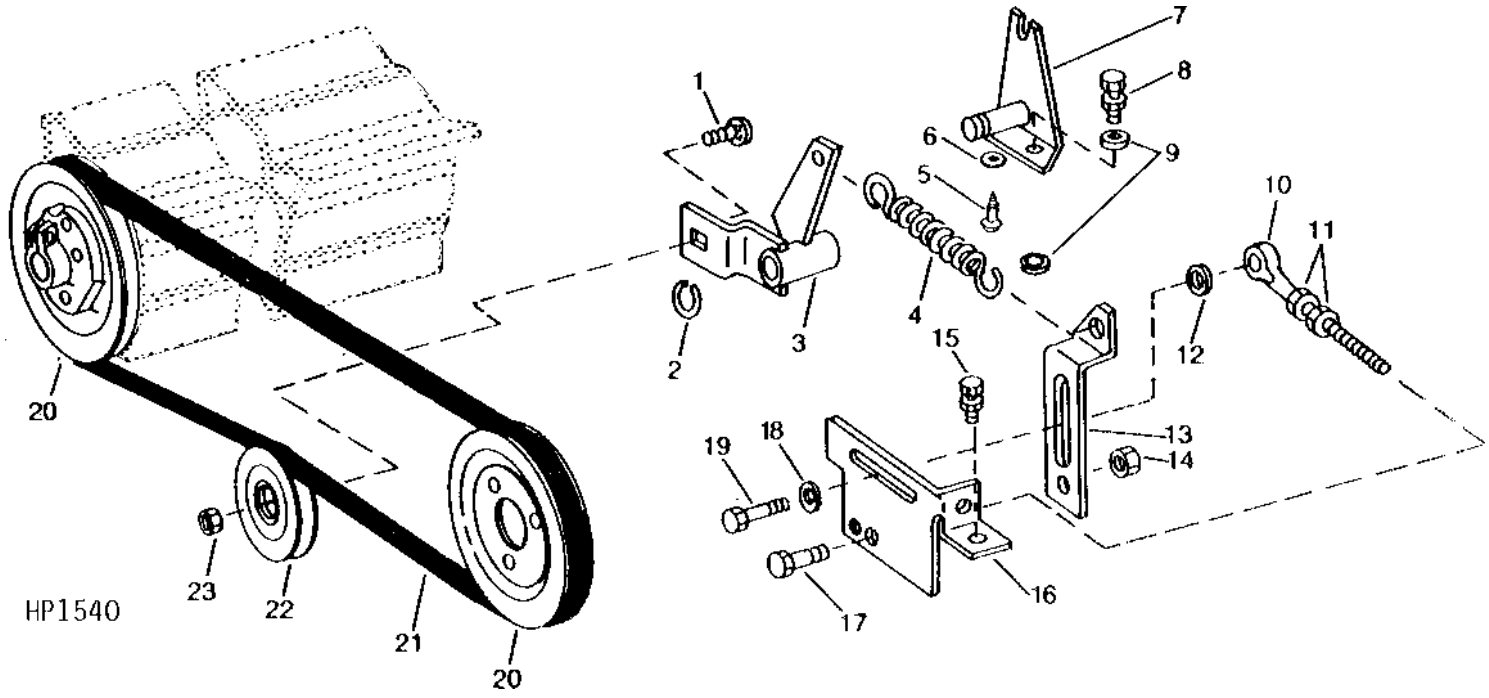
H30133F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M66044	TIE BAND	1		
2	E12378	ELBOW FITTING	1		
3	H101262	SUPPORT	1		
4	H76139	SCREW	2		SELF-TAPPING
5	E12379	NUT	1		
6	JD7797	LUBRICATION FITTING	1		
7	H94729	HYDRAULIC HOSE	1		850 MM (34")
8	JD7845	ELBOW FITTING	1		

BEATER DRIVE
(100 PER CENT BEATER SPEED) (CORN AND BEAN)
(SERIAL NO. -551900)

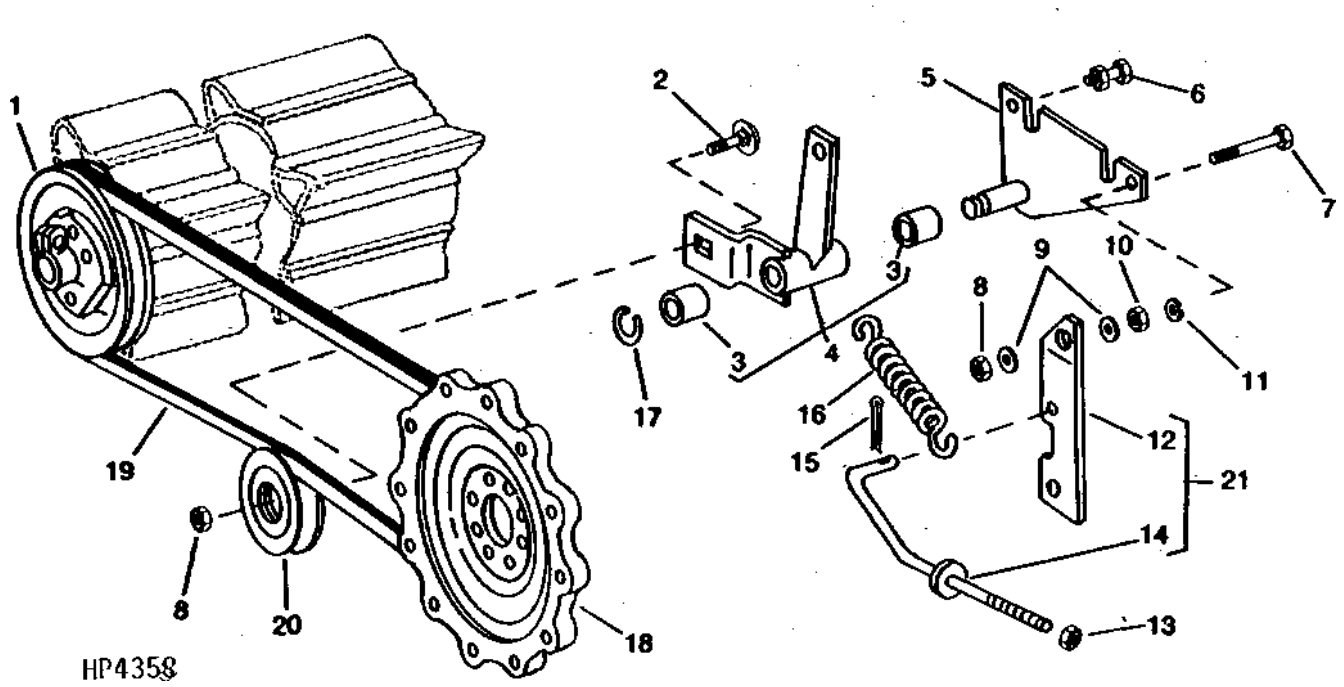
HP1540 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H1731	BOLT	1		1/2" X 1-1/2"
2	U17408	RING	1		
3	AH93154	ARM	1	-453252	(SUB AH101397, AH107809, 24H1136 AND 37H29)
	AH101397	ARM	1		
4	H100681	SPRING	1		
5	37H29	SCREW	1	453253-	5/16" X 5/8"
6	24H1136	WASHER	1	453253-	11/32" X 11/16" X 0.065"
7	AH93181	BRACKET	1	-453252	(SUB AH101397, AH107809, 24H1136 AND 37H29)
	AH107809	BRACKET	1		
8	19H1732	CAP SCREW	1	-504198	3/8" X 1-1/4"
	12H304	LOCK WASHER	1	-504198	3/8"
	14H812	NUT	1	-504198	3/8"
	19H1849	CAP SCREW	1	504199-	5/16" X 1-1/4"
	12H303	LOCK WASHER	1	504199-	5/16"
	14H785	NUT	1	504199-	5/16"
9	24H1682	WASHER	2	-453252	13/32" X 7/8" X 0.120"
	24H1682	WASHER	1	453253-504198	13/32" X 7/8" X 0.120"
	24H1136	WASHER	2	504199-	11/32" X 11/16" X 0.065"
10	H96410	EYEBOLT	1		
11	14H812	NUT	2		3/8"
12	24H1308	WASHER	1		13/32" X 1" X 0.134"
13	H96411	ARM	1		
14	H95174	LOCK NUT	1		
15	19H1731	CAP SCREW	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
16	H96409	BRACKET	1	-354640	(SUB H103646)
	H103646	BRACKET	1		
17	19H1731	CAP SCREW	1		3/8" X 1"
18	24H1682	WASHER	1		13/32" X 7/8" X 0.120"
19	N15234	BOLT	1		
20	AH94959	SHEAVE	2		241 MM (9-1/2")
21	H96414	BELT	1		
22	AH93171	IDLER	1		140 MM (5-3/4") DIA.
23	H79449	LOCK NUT	1	-615100	
	K40014	LOCK NUT	1	615101-	

BEATER DRIVE (DUAL-RANGE CYLINDER DRIVE)
(100 PER CENT BEATER SPEED)(CORN AND BEAN)
(SERIAL NO. 551901-)

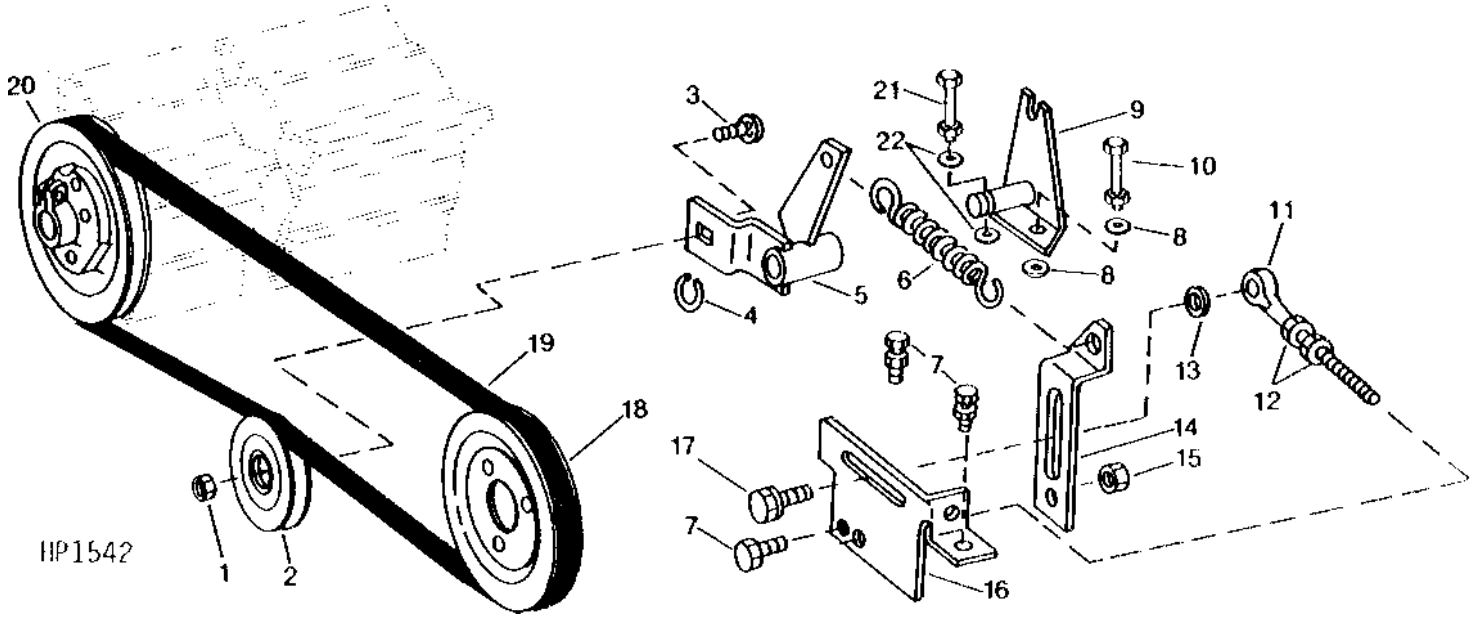
HP4358 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH94959	SHEAVE	1		241 MM (9-1/2")
2	03H1731	BOLT	1		1/2" X 1-1/2"
3	H94114	BUSHING	2		
4	AH111475	ARM	1		
5	AH111474	PIVOT	1		
6	03H1522	BOLT	1		1/2" X 1-1/4"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
7	19H2420	CAP SCREW	1		1/2" X 2-1/2"
8	H79449	LOCK NUT	2	-615100	
	K40014	LOCK NUT	2	615101-	
9	24H1111	WASHER	1		17/32" X 1-1/16" X 0.090"
10	14H1040	NUT	1		1/2"
11	12H301	LOCK WASHER	1		1/2"
12	H113914	LINK	1	-1990	(NO LONGER AVAILABLE)
13	14H812	NUT	1		3/8"
14	AH111473	ROD	1	-1990	(NO LONGER AVAILABLE)
15	11H211	COTTER PIN	1		1/8" X 3/4"
16	H100681	SPRING	1		
17	U17408	RING	1		
18	H113826	SHEAVE	1		250 MM (9-7/8") DIA.
19	H96414	BELT	1		
20	AH93171	IDLER	1		140 MM (5-3/4") DIA.
21	AH138777	KIT	1		

BEATER DRIVE
(150 PER CENT BEATER SPEED) (GRAIN AND RICE)
(SERIAL NO. -551900)

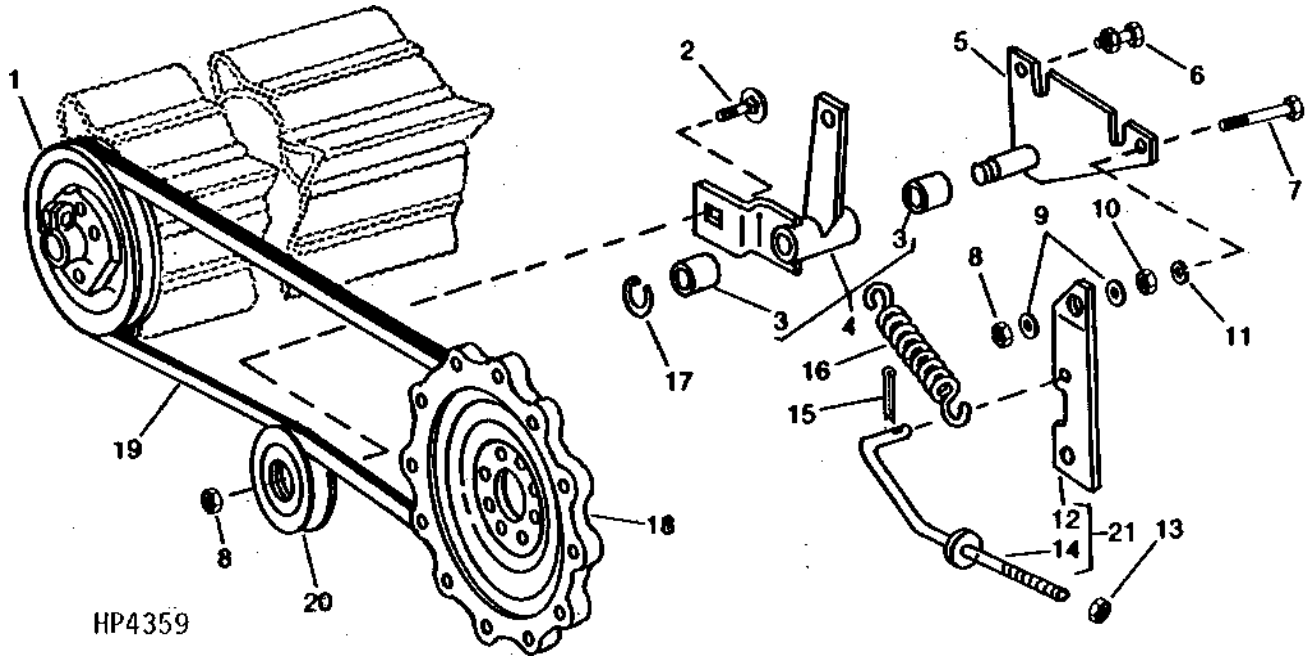
HP1542 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H79449	LOCK NUT	1	-615100	
	K40014	LOCK NUT	1	615101-	
2	AH93171	IDLER	1		140 MM (5-3/4") DIA.
3	03H1731	BOLT	1		1/2" X 1-1/2"
4	U17408	RING	1		
5	AH101397	ARM	1		
6	H100681	SPRING	1		
7	19H1731	CAP SCREW	3		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
8	24H1682	WASHER	1	-504198	13/32" X 7/8" X 0.120"
	24H1136	WASHER	2	504199-	11/32" X 11/16" X 0.065"
9	AH101424	BRACKET	1		
10	19H1732	CAP SCREW	2	-452500	3/8" X 1-1/4"
	19H1732	CAP SCREW	1	452501-504198	3/8" X 1-1/4"
	12H304	LOCK WASHER	2	-452500	3/8"
	12H304	LOCK WASHER	1	452501-504198	3/8"
	14H812	NUT	2	-452500	3/8"
	14H812	NUT	1	452501-	3/8"
	19H1849	CAP SCREW	1	504199-	5/16" X 1-1/4"
	12H303	LOCK WASHER	1	504199-	5/16"
	14H785	NUT	1	504199-	5/16"
11	H96410	EYEBOLT	1		
12	14H812	NUT	2		3/8"
13	24H1308	WASHER	1		13/32" X 1" X 0.134"
14	H96411	ARM	1		
15	H95174	LOCK NUT	1		
16	H96409	BRACKET	1	-354640	(SUB H103646)
	H103646	BRACKET	1		
17	N15234	BOLT	1		
18	AH101245	SHEAVE	1		318 MM (12-1/2") DIA.
19	H101469	BELT	1		
20	AH101244	SHEAVE	1		216 MM (8-1/2") DIA.
21	19H1849	CAP SCREW	1	452501-	5/16" X 1-1/4"
	12H303	LOCK WASHER	1	452501-	5/16"
	14H785	NUT	1	452501-	5/16"
22	24H1136	WASHER	2	452501-	11/32" X 11/16" X 0.065"

BEATER DRIVE (DUAL-RANGE CYLINDER DRIVE)
(150 PERCENT BEATER SPEED) (GRAIN AND RICE)
(SERIAL NO. 551901-)

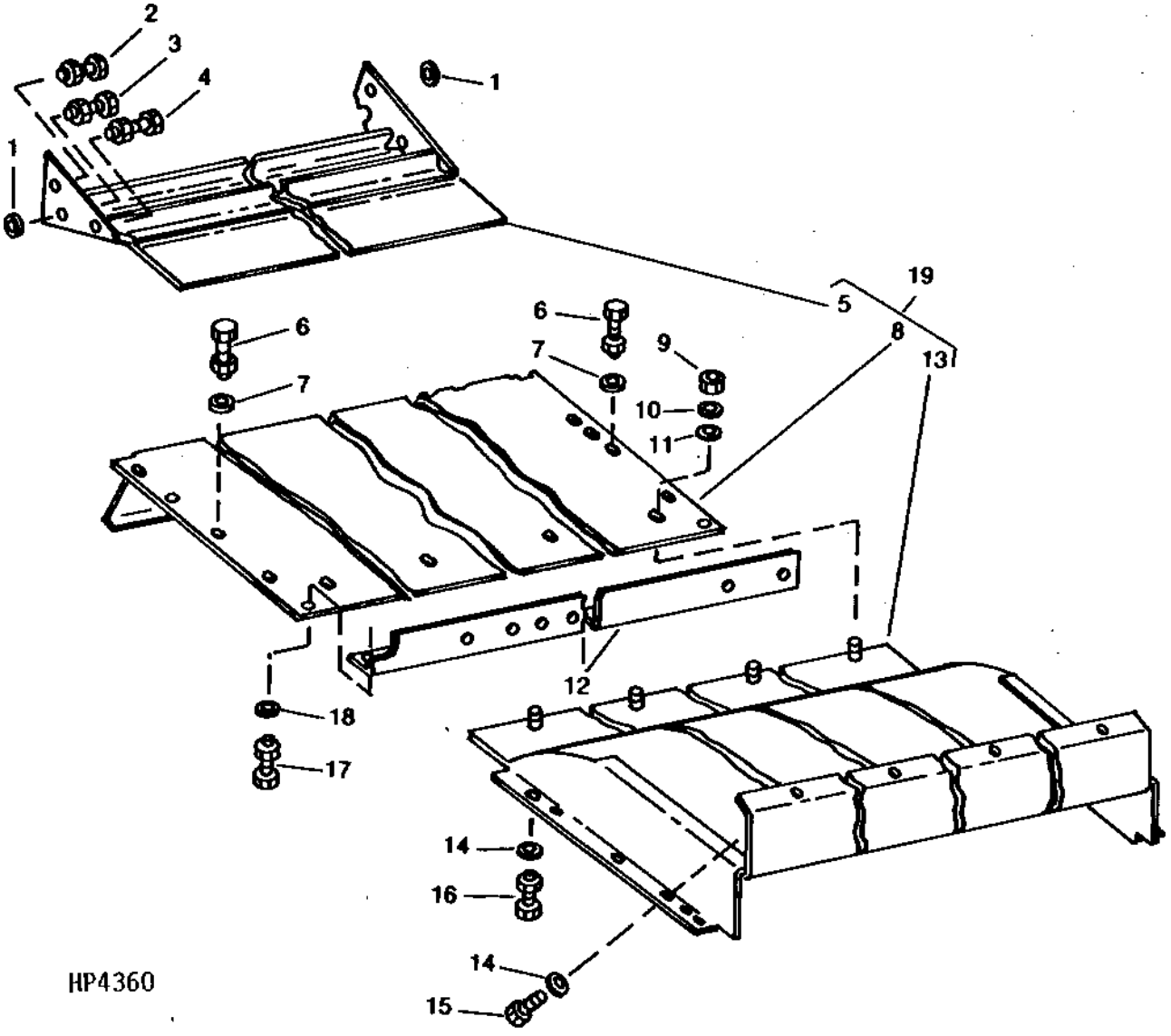
HP4359 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH101244	SHEAVE	1		216 MM (8-1/2") DIA.
2	03H1731	BOLT	1		1/2" X 1-1/2"
3	H94114	BUSHING	2		
4	AH111477	ARM	1		
5	AH111474	PIVOT	1		
6	03H1522	BOLT	1		1/2" X 1-1/4"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
7	19H2420	CAP SCREW	1		1/2" X 2-1/2"
8	H79449	LOCK NUT	2	-615100	
	K40014	LOCK NUT	2	615101-	
9	24H1111	WASHER	1		17/32" X 1-1/16" X 0.090"
10	14H1040	NUT	1		1/2"
11	12H301	LOCK WASHER	1		1/2"
12	H113914	LINK	1	-1990	(NO LONGER AVAILABLE)
13	14H812	NUT	1		3/8"
14	AH111473	ROD	1	-1990	(NO LONGER AVAILABLE)
15	11H211	COTTER PIN	1		1/8" X 3/4"
16	H100681	SPRING	1		
17	U17408	RING	1		
18	H113837	SHEAVE	1		325 MM (12-13/16") DIA.
19	H101469	BELT	1		
20	AH93171	IDLER	1		140 MM (5-3/4") DIA.
21	AH138777	KIT	1		

CYLINDER COVERS

HP4360 -UN-01JAN94

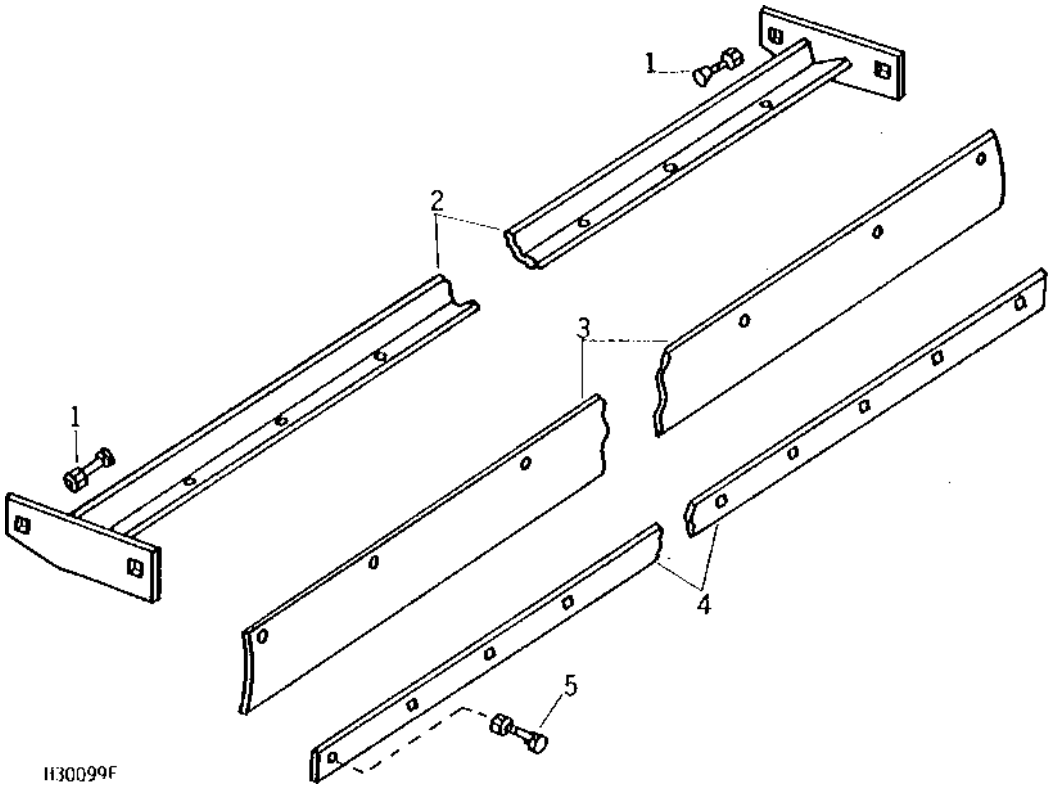


CYLINDER COVERS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1308	WASHER	2		13/32" X 1" X 0.134"
2	19H1777	CAP SCREW	2		1/2" X 1-3/4"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
3	19H1731	CAP SCREW	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
4	19H1831	CAP SCREW	1		1/2" X 2"
	19H1815	CAP SCREW	1		1/2" X 1-1/4"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	1		1/2"
5	AH96643	COVER	1	-1990	FRONT, (NO LONGER AVAILABLE)
6	19H1731	CAP SCREW	4		3/8" X 1"
	N10215	LOCK NUT	1		
	19H1900	CAP SCREW	1		5/16" X 3/4"
	N10213	LOCK NUT	1		
7	24H1682	WASHER	16		13/32" X 7/8" X 0.120"
8	AH96671	COVER	1	-1990	REAR, (NO LONGER AVAILABLE)
9	14H785	NUT	4		5/16"
10	12H303	LOCK WASHER	4		5/16"
11	24H1136	WASHER	AR		11/32" X 11/16" X 0.065"
12	H98858	ANGLE	1		(HYDROSTATIC DRIVE)
13	AH98085	DEFLECTOR	1	-1990	(NO LONGER AVAILABLE)
14	24H1224	WASHER	AR		11/32" X 1" X 1/16"
15	H65108	SCREW	4		SELF-TAPPING
16	19H1732	CAP SCREW	3		3/8" X 1-1/4"
	24H1305	WASHER	3		13/32" X 13/16" X 0.065"
	N10215	LOCK NUT	1		
17	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	N10215	LOCK NUT	3		
18	24H1305	WASHER	3		13/32" X 13/16" X 0.065"
19	AH138795	KIT	1		

CYLINDER SHEAR BAR

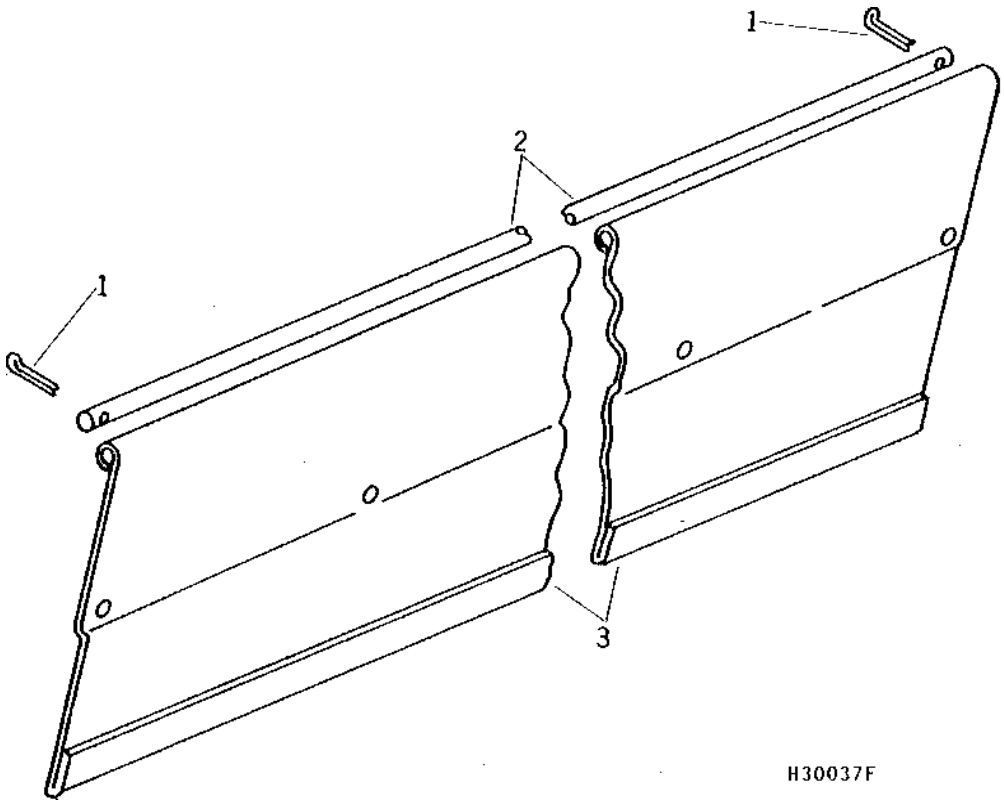
H30099F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H1522	BOLT	4		1/2" X 1-1/4"
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
2	AH76255	BAR	1		
3	H77511	SEAL	1		
4	H77513	STRIP	1		
5	03H1544	BOLT	9		5/16" X 1-1/4"
	12H303	LOCK WASHER	9		5/16"
	14H785	NUT	9		5/16"

SEPARATOR CURTAINS

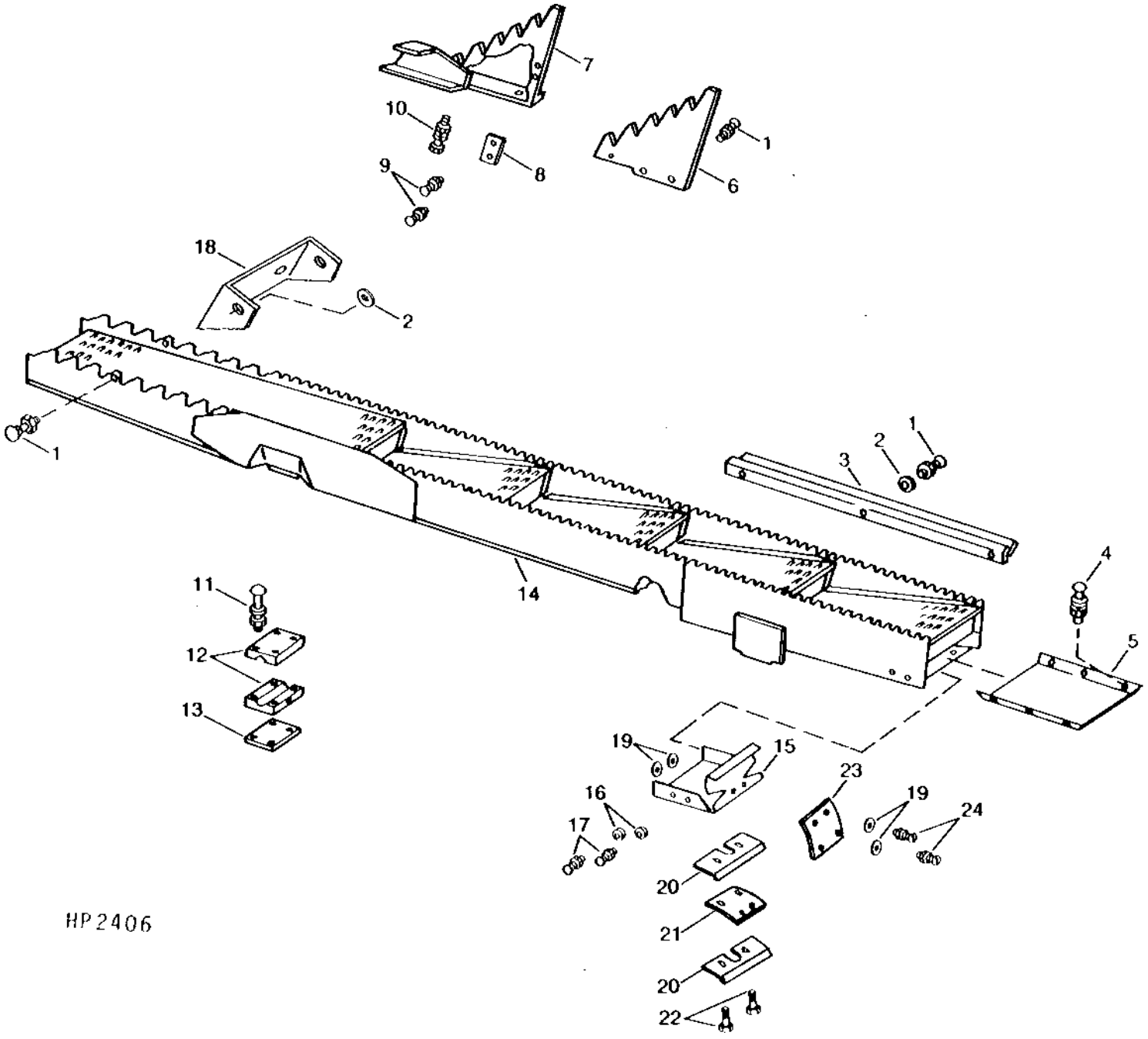
H30037F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	11H211	COTTER PIN	4		1/8" X 3/4"
2	H76862	PIN	2		
3	AH84214	LIMIT CURTAIN	2		

STRAW WALKER

HP2406 -UN-01JAN94



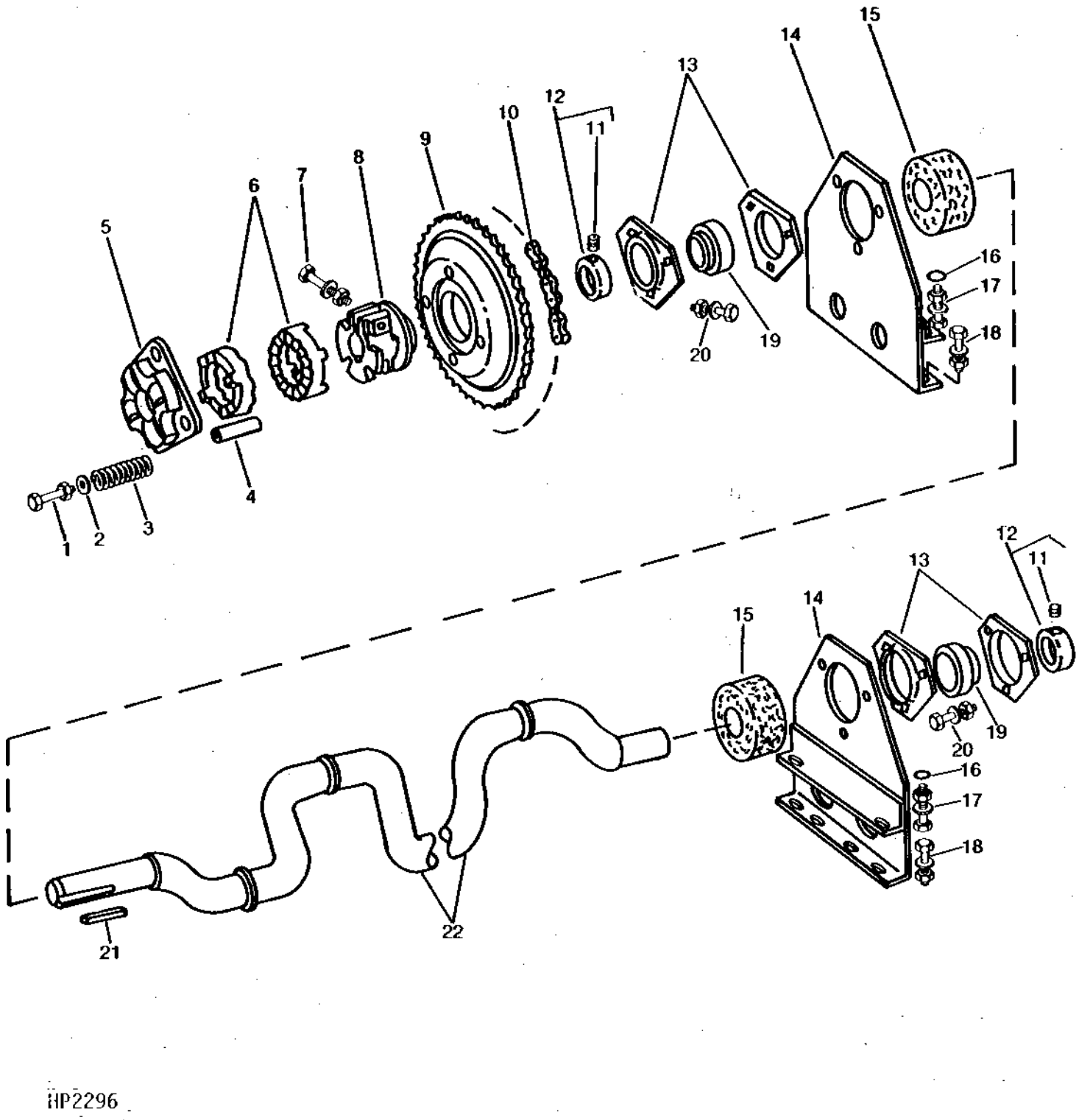
STRAW WALKER - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	21H1016	SCREW	3		1/4" X 1/2"
	21H1016	SCREW	8		1/4" X 1/2"
	12H302	LOCK WASHER	3		1/4"
	14H786	NUT	3		1/4"
2	24H1287	WASHER	8		9/32" X 5/8" X 0.065"
3	AH95963	SEAL	2		(PER MACHINE)
4	21H1311	SCREW	2		5/16" X 1/2"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
5	H97115	PAN	1		
6	H94669	RISER	1		(BETWEEN EACH WALKER)
7	AH99755	RISER	1		
8	H100869	CLIP	1		
9	03H1774	BOLT	2		5/16" X 5/8"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
10	N10212	SELF-LOCKING SCREW	1		
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
11	03H1565	BOLT	8		3/8" X 3"
	H99923	LOCK NUT	8		
12	AH92588	BEARING	1	-600000	(MATCHED HALVES) (SUB (2) H119613)
	H119613	BEARING	2		(SINGLE HALF)
13	H93554	PLATE	1		
14	AH94468	STRAW WALKER	1		(RECTANGULAR HOLE)
	AH94469	STRAW WALKER	1		(LIP TYPE)
15	H99509	SHIELD	1		(USED WITH STRAW CHOPPER)
16	24H1136	WASHER	4	-453643	11/32" X 11/16" X 0.065"
17	21H1347	SCREW	4		5/16" X 5/8"
	12H303	LOCK WASHER	4	-453643	5/16"
	14H785	NUT	4	-453643	5/16", (SUB N10213, THIS APPLICATION)
	N10213	LOCK NUT	4		
18	H108875	DEFLECTOR	1	454781-	
19	24H1294	WASHER	4	553314-	11/32" X 1-1/8" X 1/16", (CORN, GRAIN STRAW CHOPPER)
20	H118816	REINFORCEMENT	2	553314-	(HARVESTRAK MONITOR)
21	H118702	FLAP	1	553314-	(RUBBER) (HARVESTRAK MONITOR)
22	N112200	SELF-LOCKING SCREW	2	553314-	(HARVESTRAK MONITOR)
23	H118702	FLAP	1	553314-	(RUBBER) (CORN, GRAIN STRAW CHOPPER)
24	21H1075	SCREW	2	553314-	5/16" X 1", (CORN, GRAIN STRAW CHOPPER)
	12H303	LOCK WASHER	2	553314-	5/16", (CORN, GRAIN STRAW CHOPPER)
	14H785	NUT	2	553314-	5/16", (CORN, GRAIN STRAW CHOPPER)

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. FOUR UNITS USED PER MACHINE.

STRAW WALKER FRONT CRANKSHAFT

HP2296 -UN-01JAN94

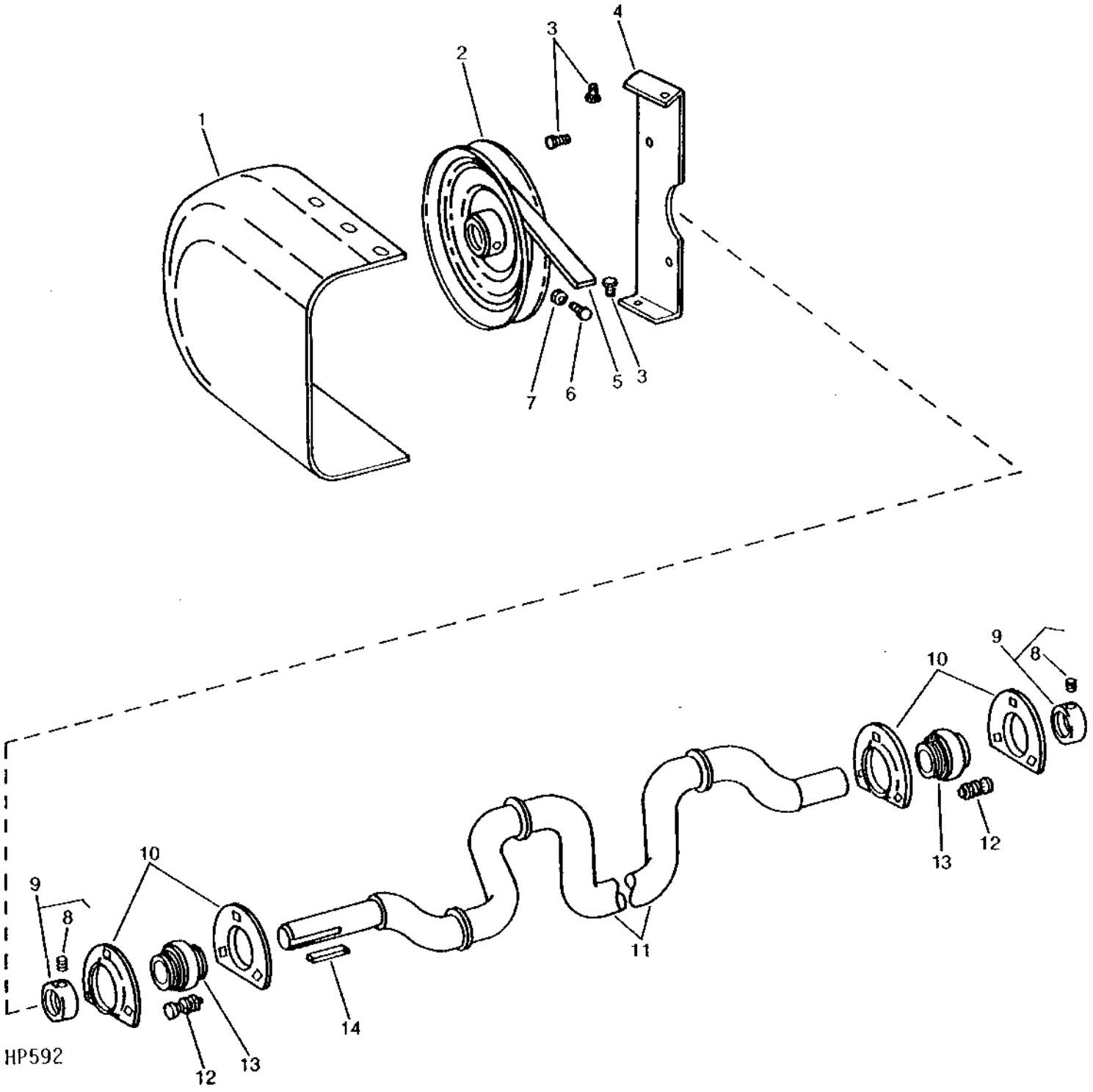


STRAW WALKER FRONT CRANKSHAFT - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H2007	CAP SCREW	4		3/8" X 4-1/2"
	H99923	LOCK NUT	1		
2	24H1312	WASHER	4		13/32" X 1-3/8" X 0.105"
3	R56724	SPRING	4		
4	H93462	BUSHING	4		
5	N100101	RETAINER	1	-610573	
	H89525	RETAINER	1	610574-	
6	Z699H	SLIP CLUTCH	2		
7	19H1801	CAP SCREW	1		3/8" X 2"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
8	H93999	HUB	1		
9	H100778	CHAIN SPROCKET	1		49 TEETH
10	.....	LINK CHAIN	1		ROLLER, TYPE 50, 16 MM (5/8") PITCH, 110 LINKS (ASSEMBLE FROM (2) AP6093H AND AP6095H)
11	22H897	SET SCREW	2		1/4" X 1/4"
12	JD8594	ECCENTRIC LOCKING COLLAR	2		
13	C3994E	PRESSED FLANGED HOUSING	4	-505276	(SUB H103265, THIS APPLICATION)
	H103265	PRESSED FLANGED HOUSING	4		
14	AH93868	SUPPORT	2		
15	H76431	ISOLATOR	2		
16	24H1136	WASHER	4		11/32" X 11/16" X 0.065"
17	19H1900	CAP SCREW	4		5/16" X 3/4"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
18	03H1540	BOLT	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
19	JD8593	BALL BEARING	2		
20	03H1500	BOLT	6		3/8" X 1"
	12H304	LOCK WASHER	6		3/8"
	14H812	NUT	6		3/8"
21	.....	KEY	1		(5/16" X 5/16" X 2") (CUT FROM H64375 IN AH64587 KEY STOCK KIT)
22	AH92218	SHAFT	1		

**STRAW WALKER REAR CRANKSHAFT
AND STRAW SPREADER DRIVE SHEAVE AND SHIELD**

HP592 -UN-01JAN94



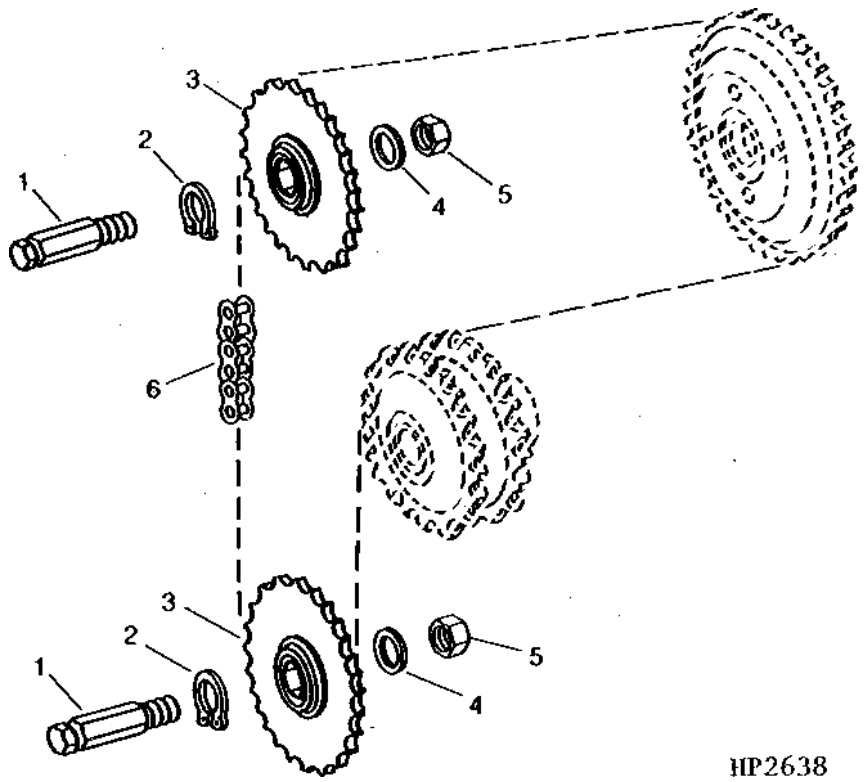
STRAW WALKER REAR CRANKSHAFT
AND STRAW SPREADER DRIVE SHEAVE AND SHIELD - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H98221	SHIELD	1		(STRAW SPREADER SHEAVE)
2	AH93058	SHEAVE	1		229 MM (9") DIA. (STRAW SPREADER DRIVE)
3	H65108	SCREW	4		
4	H83469	BRACKET	1		
5	H94254	BELT	1		
6	22H817	SET SCREW	2		3/8" X 3/4"
7	14H732	NUT	2		3/8"
8	22H775	SET SCREW	2		5/16" X 1/4"
9	JD8544	ECCENTRIC LOCKING COLLAR	2		
10	C3056E	PRESSED FLANGED HOUSING	4		
11	AH92218	SHAFT	1		
12	03H1765	BOLT	6		3/8" X 3/4"
	12H304	LOCK WASHER	6		3/8"
	14H812	NUT	6		3/8"
13	JD9274	BALL BEARING	2		
14	.....	KEY	1		(5/16" X 5/16" X 1-1/4") (CUT FROM H64375 IN AH64587 KEY STOCK KIT)

MEMORANDA

STRAW WALKER DRIVE TIGHTENER

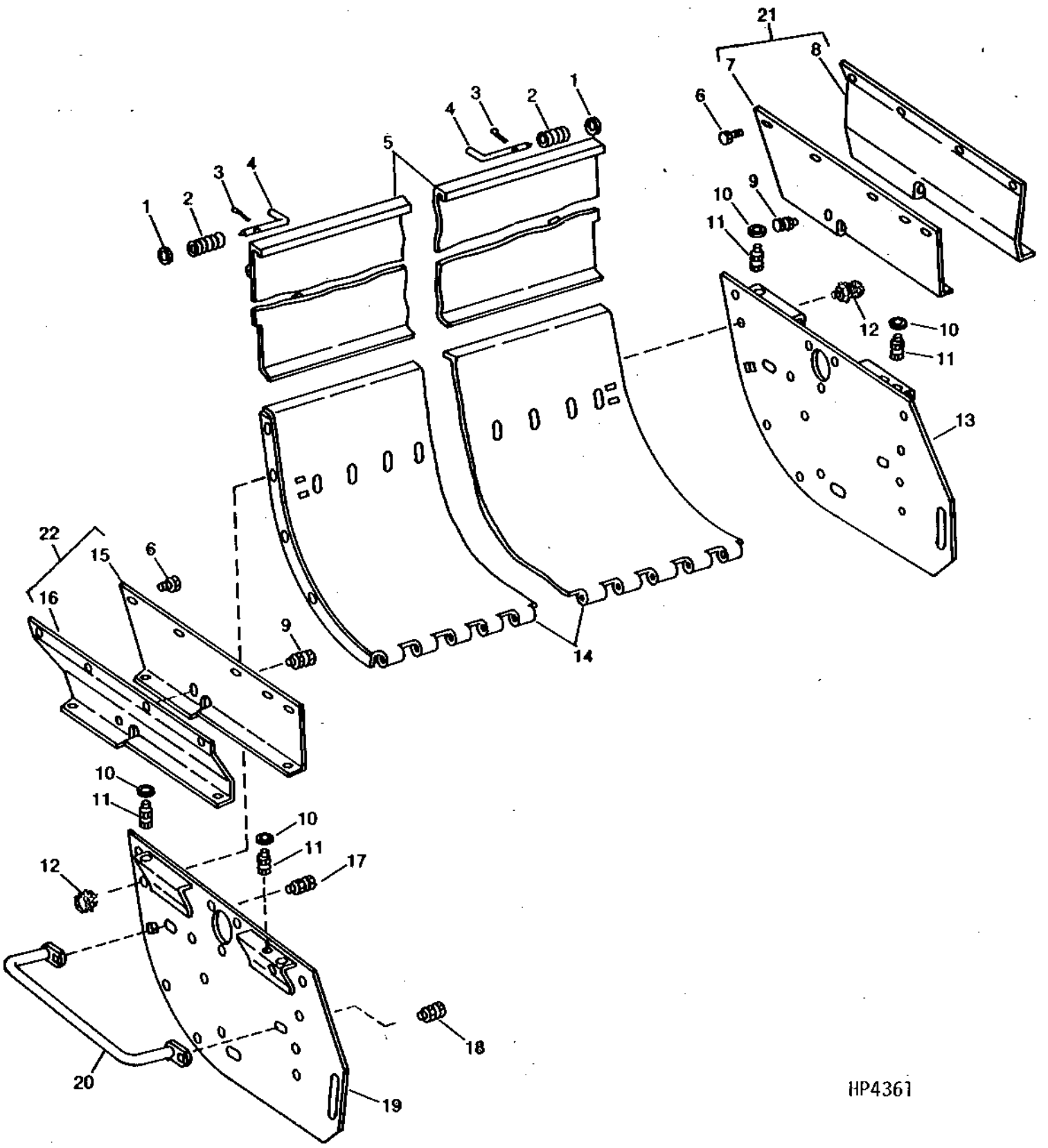
HP2638 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H88070	SHAFT	2		CUT TO 152 MM (6") LONG
2	H75588	SNAP RING	2		
3	AH89428	CHAIN SPROCKET	2		17 TEETH
4	24H1850	WASHER	2		17/32" X 1-1/4" X 0.180"
5	E54809	LOCK NUT	2		
6	.....	LINK CHAIN	1		ROLLER, TYPE 50, 16 MM (5/8") PITCH, 110 LINKS (ASSEMBLE FROM (2) AP6093H AND AP6095H)

STRAW CHOPPER HOUSING
(SERIAL NO. -504749)

HP4361 -UN-01JAN94



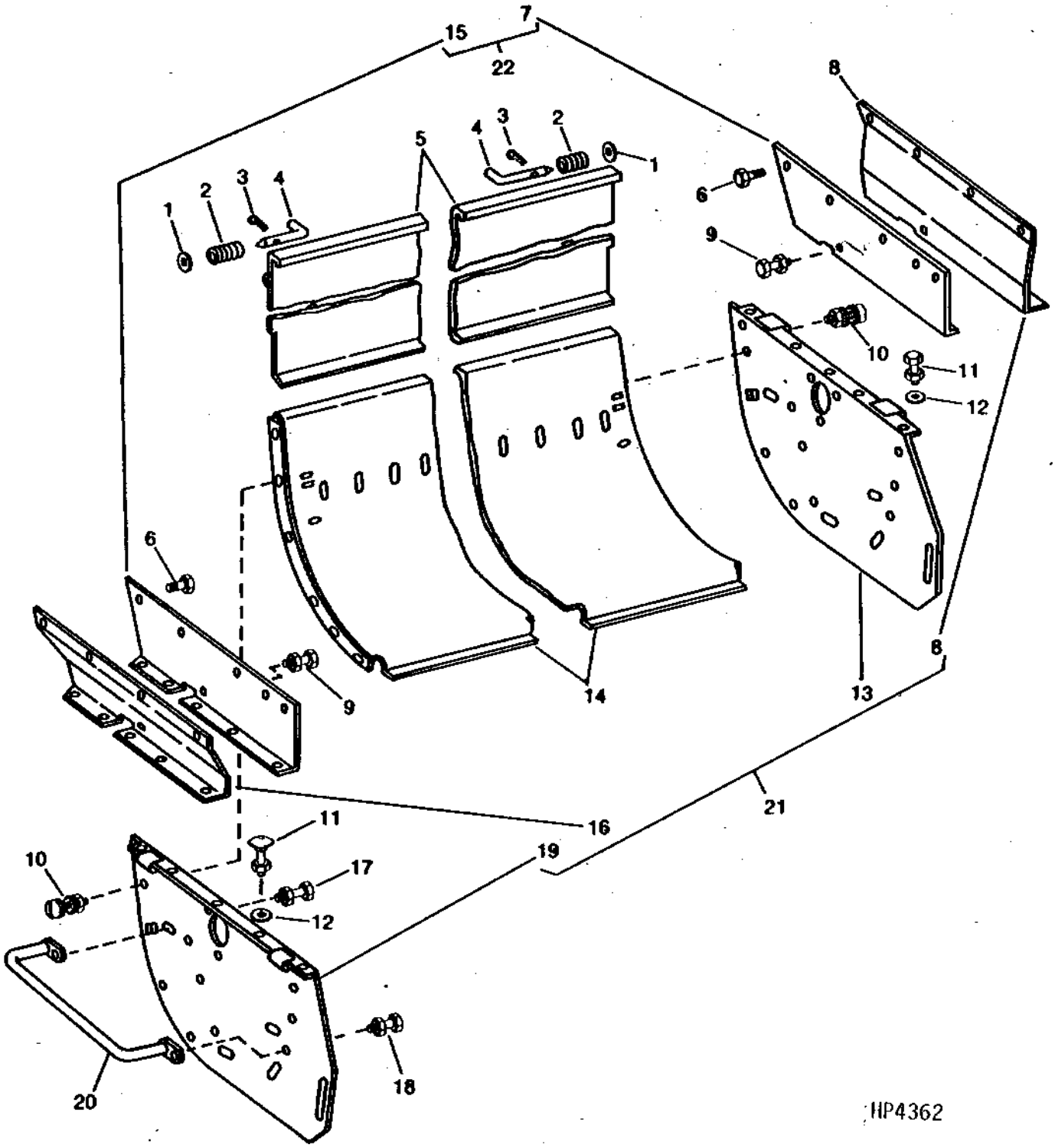
THIS PARTS LISTING IS CONTINUED

STRAW CHOPPER HOUSING - CONTINUED
(SERIAL NO. -504749)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1338	WASHER	2		33/64" X 7/8" X 0.048"
2	T12274	SPRING	2		
3	34H43	SPRING PIN	2		1/8" X 7/8"
4	H85156	PIN	2		
5	AH85664	EXTENSION	1		
6	N71292	SELF-LOCKING SCREW	10		
7	H85174	HANGER	1	-1990	R.H. INNER, (NO LONGER AVAILABLE)
8	AH92251	SUPPORT	1	-1990	R.H. OUTER, (NO LONGER AVAILABLE)
9	03H1774	BOLT	2		5/16" X 5/8"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
10	24H1305	WASHER	6	-453643	13/32" X 13/16" X 0.065"
	24H1305	WASHER	4	453644-	13/32" X 13/16" X 0.065"
11	19H1731	CAP SCREW	4		3/8" X 1"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
12	N10212	SELF-LOCKING SCREW	6		
	N10213	LOCK NUT	6		
13	AH99306	SHEET	1	-504749	R.H. (SUB AH112162, AH111646 AND H113983 OR BH77683)
14	H88799	SHEET	1	-504749	(SUB H113076) (ALSO REPLACES H76197 AND H85005)
15	H85175	HANGER	1	-1990	L.H. INNER, (NO LONGER AVAILABLE)
16	AH92252	HANGER	1	-1990	L.H. OUTER, (NO LONGER AVAILABLE)
17	03H1500	BOLT	2		3/8" X 1"
	12H304	LOCK WASHER	2	-453643	3/8"
	14H812	NUT	2	-453643	3/8", (SUB N10215, THIS APPLICATION)
	N10215	LOCK NUT	2		
18	03H1557	BOLT	2		3/8" X 1-1/4"
	12H304	LOCK WASHER	2	-453643	3/8"
	14H812	NUT	2	-453643	3/8", (SUB N10215, THIS APPLICATION)
	N10215	LOCK NUT	2		
19	AH99307	SHEET	1	-504749	(SUB AH112163, AH111647 AND H113984 OR BH77683)
20	AH94598	HANDLE	2		
21	AH138796	KIT	1		
22	AH138797	KIT	1		

STRAW CHOPPER HOUSING
(SERIAL NO. 504750-)

HP4362 -UN-01JAN94



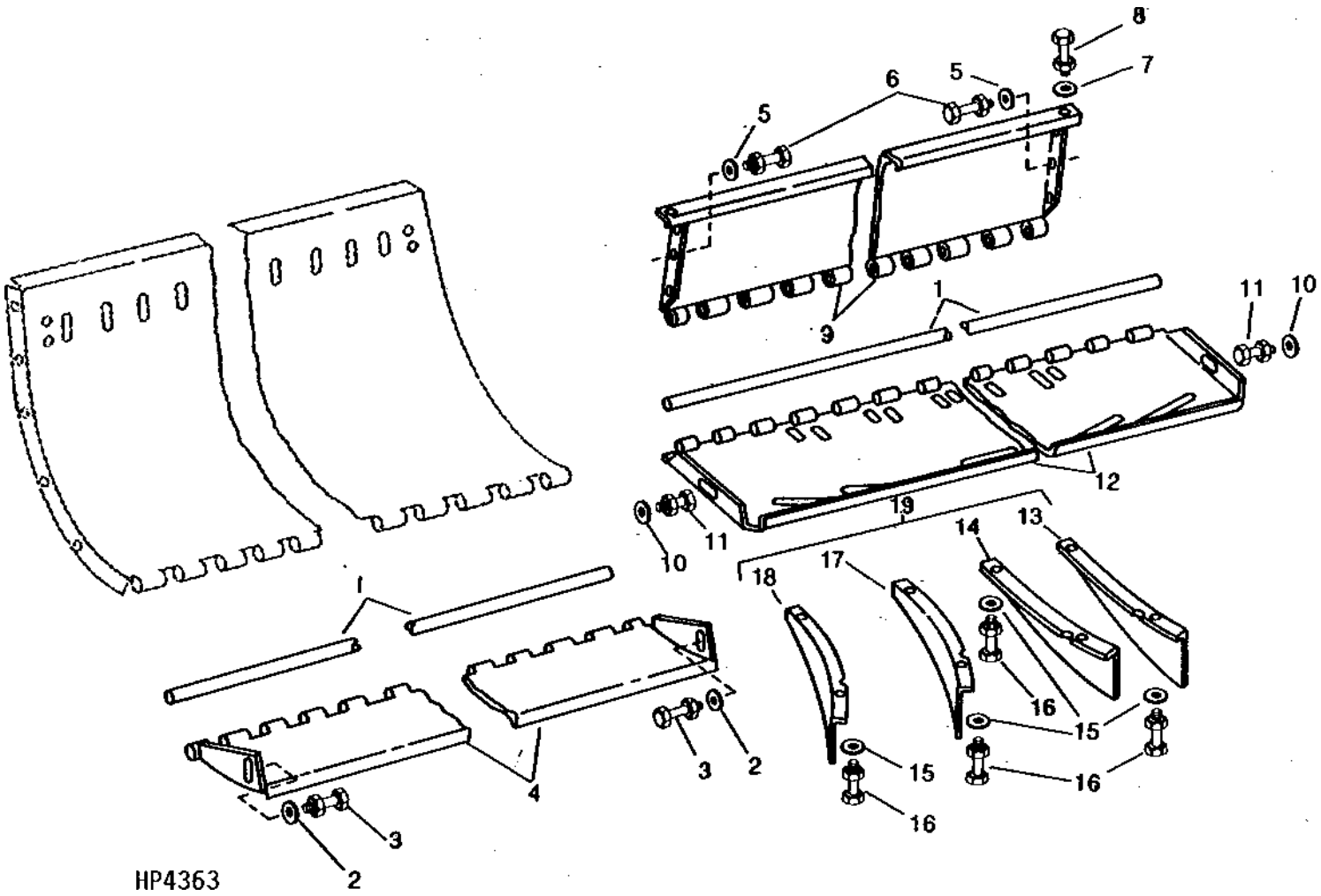
THIS PARTS LISTING IS CONTINUED

STRAW CHOPPER HOUSING - CONTINUED
(SERIAL NO. 504750-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1338	WASHER	2		33/64" X 7/8" X 0.048"
2	T12274	SPRING	2		
3	34H43	SPRING PIN	2		1/8" X 7/8"
4	H85156	PIN	2		
5	AH85664	EXTENSION	1		
6	N71292	SELF-LOCKING SCREW	10		
7	H113983	HANGER	1		R.H. INNER
8	AH111646	HANGER	1		R.H. OUTER
9	03H1774	BOLT	2		5/16" X 5/8"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
10	N10212	SELF-LOCKING SCREW	10	552976-	
	N10213	LOCK NUT	10	552976-	
11	03H1557	BOLT	10		3/8" X 1-1/4"
	12H304	LOCK WASHER	10		3/8"
	14H812	NUT	10		3/8"
12	24H1305	WASHER	10		13/32" X 13/16" X 0.065"
13	AH112162	SHEET	1	-610727	(SUB AH112271)
	AH112271	SHEET	1		R.H.
14	H88799	SHEET	1	-553053	(SUB H113076)
	H113076	SHEET	1		(REPLACES H88799, H85005, AND H76197)
15	H113984	HANGER	1		L.H. INNER
16	AH111647	HANGER	1		L.H. OUTER
17	03H1500	BOLT	2		3/8" X 1"
	N10215	LOCK NUT	2		
18	03H1557	BOLT	2		3/8" X 1-1/4"
	N10215	LOCK NUT	2		
19	AH112163	SHEET	1	-610727	(SUB AH112272)
	AH112272	SHEET	1		L.H.
20	AH94598	HANDLE	2		
21	AH138798	KIT	1		(NO LONGER AVAILABLE)
22	AH138799	KIT	1		(NO LONGER AVAILABLE)

STRAW CHOPPER PLATE AND FINS
(SERIAL NO. -553313)

HP4363 -UN-01JAN94

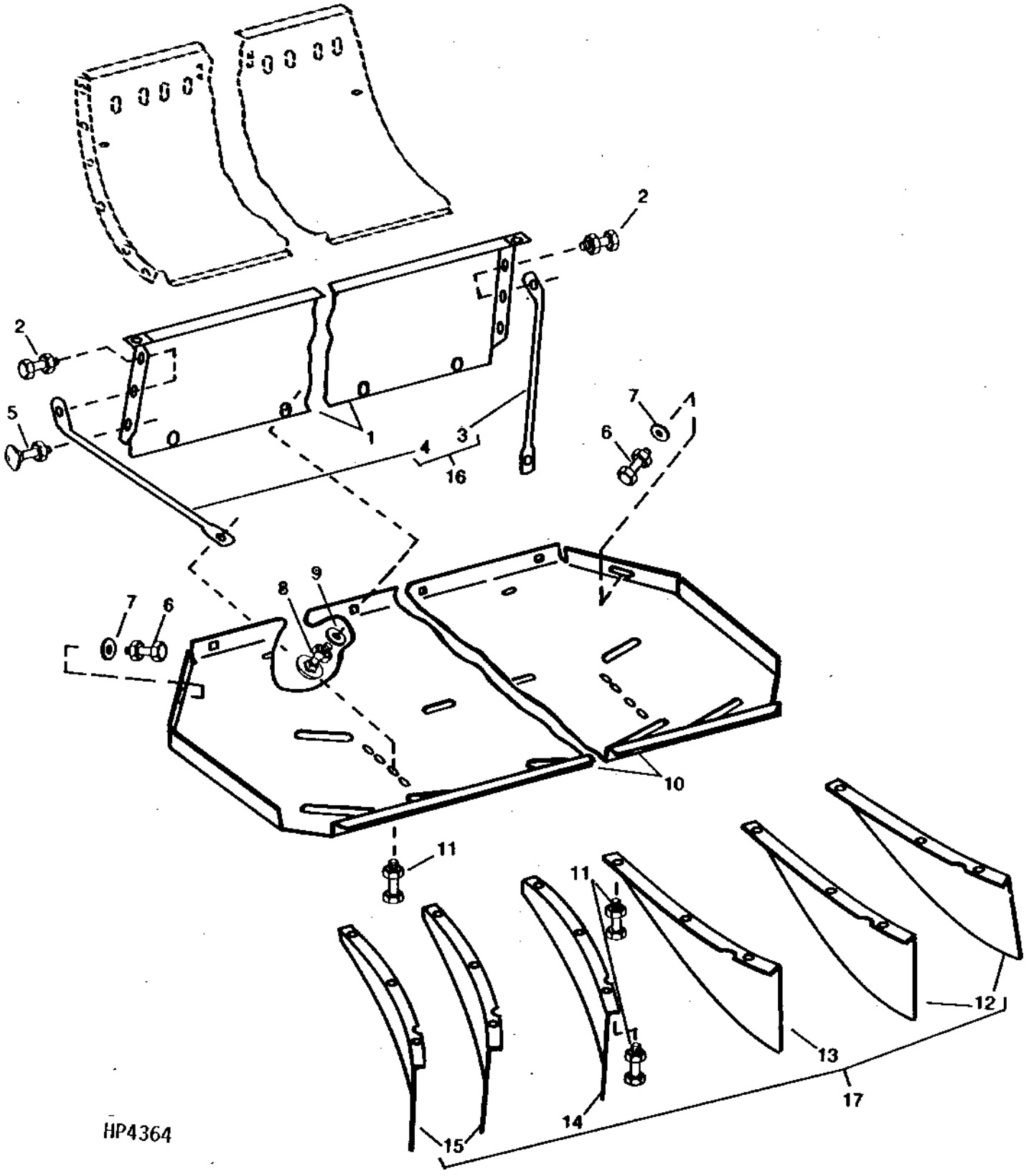


STRAW CHOPPER PLATE AND FINS - CONTINUED
(SERIAL NO. -553313)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H76197	PIN	2		
2	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
3	03H1540	BOLT	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
4	H85005	ISOLATOR	1		LOWER
5	24H1136	WASHER	4		11/32" X 11/16" X 0.065"
6	19H1900	CAP SCREW	4		5/16" X 3/4"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
7	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
8	19H2284	CAP SCREW	2		3/8" X 7/8"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
9	H88821	SHEET	1		
10	24H1219	WASHER	2		7/16" X 1" X 0.083"
11	03H1463	BOLT	2		3/8" X 3/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
12	H88796	ISOLATOR	1		UPPER
13	H85013	DEFLECTOR	2		R.H. OUTER
14	H84983	DEFLECTOR	1		R.H. INNER
15	24H1136	WASHER	12	-453643	11/32" X 11/16" X 0.065"
16	21H1029	SCREW	12		5/16" X 3/4"
	12H303	LOCK WASHER	12	-453643	5/16"
	14H785	NUT	12	-453643	5/16", (SUB N10213, THIS APPLICATION)
	N10213	LOCK NUT	12		
17	H84984	DEFLECTOR	1		L.H. INNER
18	H85014	DEFLECTOR	2		L.H. OUTER
19	AH138801	KIT	1		(NO LONGER AVAILABLE)

STRAW CHOPPER PLATE AND FINS
(SERIAL NO. 553314-)

HP4364 -UN-01JAN94

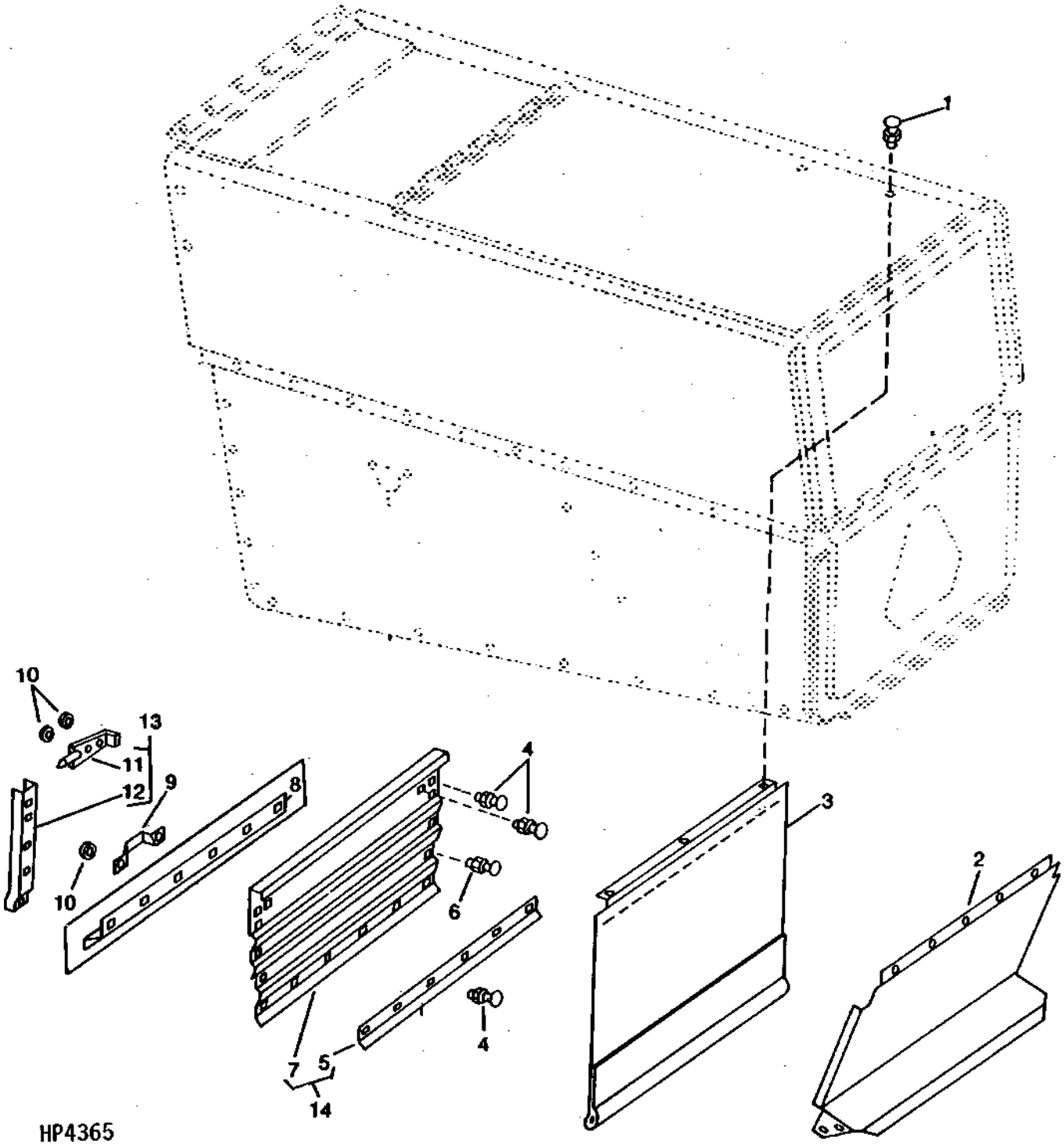


STRAW CHOPPER PLATE AND FINS - CONTINUED
(SERIAL NO. 553314-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH112394	SHEET	1	-601253	(SUB H113331)
	H113331	SHEET	1		
2	19H1731	CAP SCREW	4		3/8" X 1"
	N10215	LOCK NUT	4		
3	H114465	PIPE	1	-1990	R.H. (NO LONGER AVAILABLE)
4	H114466	PIPE	1	-1990	L.H. (NO LONGER AVAILABLE)
5	03H1500	BOLT	2		3/8" X 1"
	N10215	LOCK NUT	2		
6	03H1463	BOLT	2		3/8" X 3/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
7	24H1219	WASHER	2		7/16" X 1" X 0.083"
8	03H1524	BOLT	4		5/16" X 1"
	T16464	LOCK NUT	4		5/16"
9	24H1136	WASHER	4		11/32" X 11/16" X 0.065"
10	AH112219	DEFLECTOR	1	-615380	(SUB AH125072)
	AH125072	DEFLECTOR	1		
11	03H1540	BOLT	18		5/16" X 3/4"
	N10213	LOCK NUT	18		
12	H114535	VANE	2		R.H., OUTER
13	H114537	VANE	1		R.H., INNER
14	H114538	VANE	1		L.H., INNER
15	H114536	VANE	2		L.H., OUTER
16	AH138800	KIT	1		
17	AH138803	KIT	1		(NO LONGER AVAILABLE)

STRAW CHOPPER CURTAIN AND SHIELDS (CORN)

HP4365 -UN-01JAN94

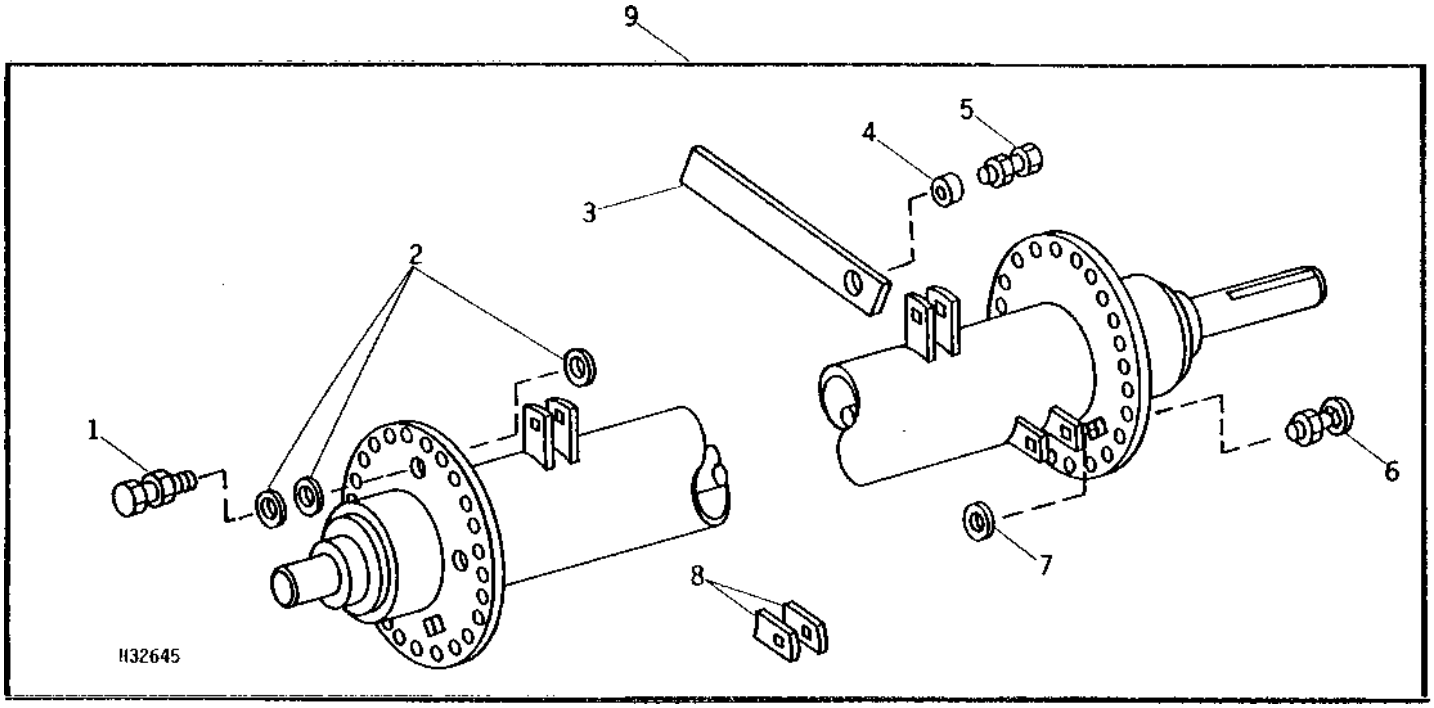


STRAW CHOPPER CURTAIN AND SHIELDS (CORN) - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H76139	SCREW	4		
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
2	H99507	ISOLATOR	1		
3	AH98049	SUPPORT	1	-505418	(SUB AH111431)
	AH111431	SUPPORT	1		
4	03H1500	BOLT	11		3/8" X 1"
	12H304	LOCK WASHER	11		3/8"
	14H812	NUT	11		3/8"
5	H85187	REINFORCEMENT	1	-552481	(SUB H113824)
	H113824	REINFORCEMENT	1	552482-	
6	03H1765	BOLT	8		3/8" X 3/4"
	12H304	LOCK WASHER	8		3/8"
	14H812	NUT	8		3/8"
7	H85165	EXTENSION	1	-552481	
	H113822	EXTENSION	1	552482-	
8	H85168	REINFORCEMENT	1	-552481	
9	H85184	HANDLE	2		
10	24H1305	WASHER	8		13/32" X 13/16" X 0.065"
11	AH86590	BRACKET	1		R.H.
	AH86591	BRACKET	1		L.H.
12	H85162	BRACKET	2	-552481	(SUB H112672)
	H112672	BRACKET	2	552482-	
13	AH138804	KIT	1		R.H. (NO LONGER AVAILABLE)
	AH138805	KIT	1		L.H. (NO LONGER AVAILABLE)
14	AH138806	KIT	1		(NO LONGER AVAILABLE)

STRAW CHOPPER ROTOR AND BLADES
(SERIAL NO. -620116)

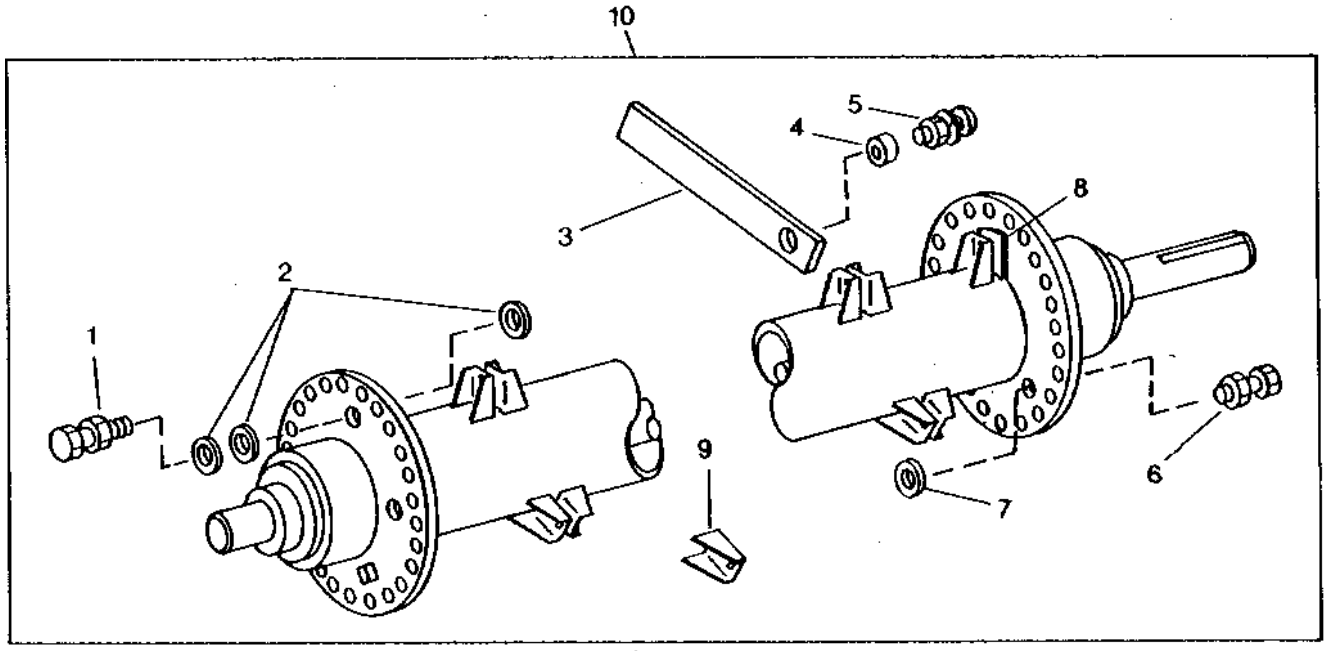
H32645 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1800	CAP SCREW	2		3/8" X 1-1/2"
	H99923	LOCK NUT	2		
2	24H1623	WASHER	6		7/16" X 3" X 0.220"
3	P48066	BLADE	24		(SUB AH126851 - WHEN REPLACING 1 BLADE - CONSISTS OF 6 BLADES, P48066, AND DIRECTION; OR SUB AH128358 - WHEN REPLACING ALL BLADES - CONSISTS OF 24 BLADES, P48066, AND DIRECTION)
4	H88783	WASHER	24		
5	03H2304	BOLT	22		3/8" X 1"
	03H2305	BOLT	2		3/8" X 1-1/4"
	H32147	LOCK NUT	24		
6	19H1849	CAP SCREW	AR		5/16" X 1-1/4"
	19H1905	CAP SCREW	AR		5/16" X 1"
	19H1906	CAP SCREW	AR		5/16" X 1-1/2"
	H76696	LOCK NUT	AR		
7	24H1136	WASHER	AR		11/32" X 11/16" X 0.065"
	24H1296	WASHER	AR		11/32" X 1-3/8" X 0.134"
	24H1299	WASHER	AR		3/8" X 1-1/4" X 0.065"
	24H1300	WASHER	AR		25/64" X 2" X 0.220"
8	H88807	GUSSET	1		(WELDING REQUIRED)
9	AH95368	ROTOR	1		

STRAW CHOPPER ROTOR AND BLADES
(SERIAL NO. 620117-)

HP2911 -UN-01JAN94

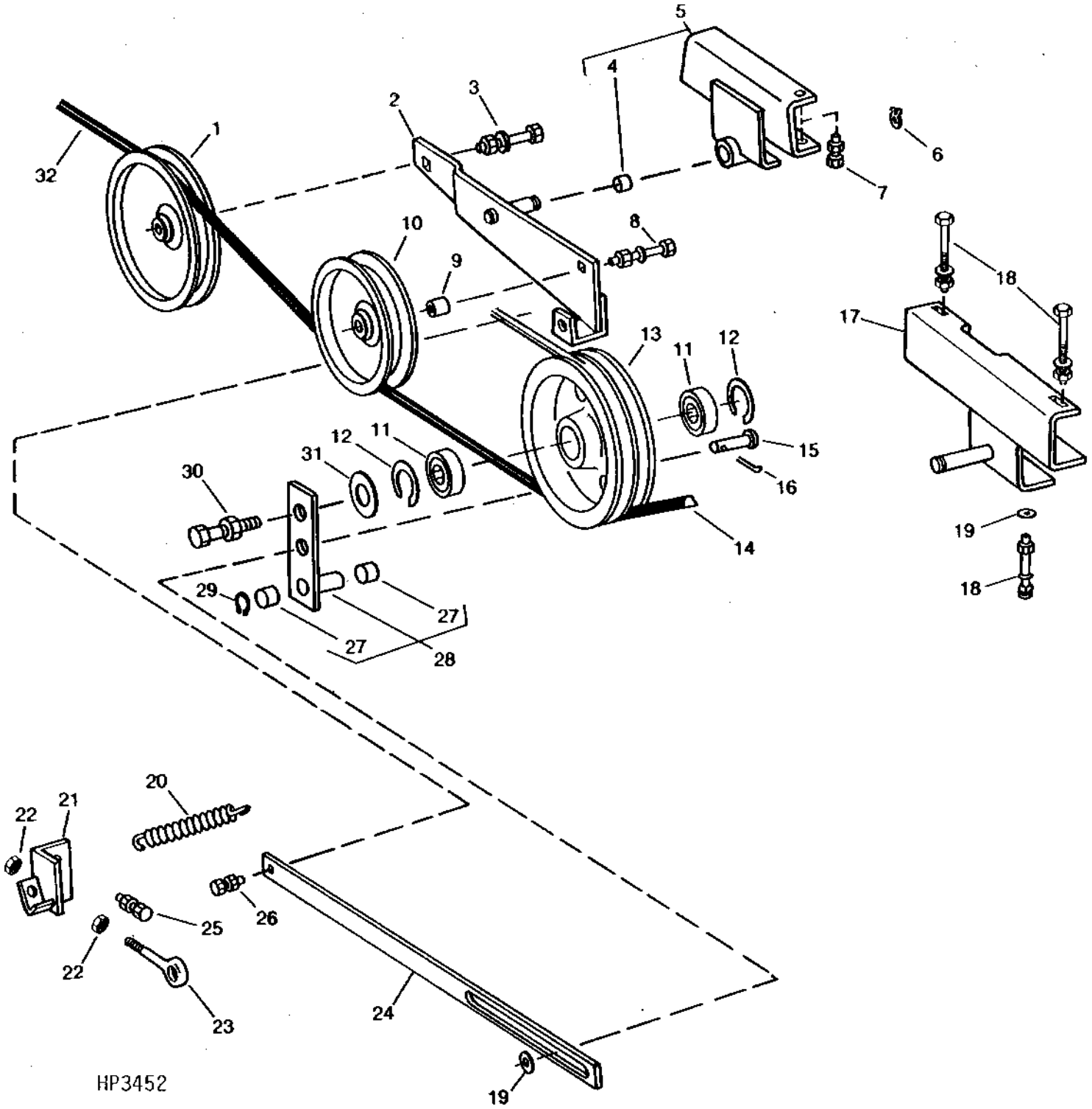


HP2911

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H128360	CAP SCREW	2		
	H129201	LOCK NUT	2		
2	H128084	WASHER	6		
3	AH126851	BLADE	1		(USE WHEN REPLACING 1 BLADE) (CONSISTS OF 6 BALANCED BLADES, P48066, AND DIRECTIONS)
	AH128358	BLADE	1		(USE WHEN REPLACING ALL BLADES) (CONSISTS OF 24 BALANCED BLADES, P48066, AND DIRECTIONS)
4	H88783	WASHER	24		
5	R42729	WASHER	22		10.312 X 20.980 X 2.286 MM (13/32" X 0.826" X 0.090")
	03H2305	BOLT	24		3/8" X 1-1/4"
	H32147	LOCK NUT	24		
6	H128358	CAP SCREW	AR		
	H128357	CAP SCREW	AR		
	H128359	CAP SCREW	AR		
	H128361	LOCK NUT	AR	-1990	(SUB H143332)
	H143332	LOCK NUT	1		
7	H128080	WASHER	AR		
	H128082	WASHER	AR		
	H128081	WASHER	AR		
	H128083	WASHER	AR		
8	H88807	GUSSET	2		(WELDING REQUIRED) (END GUSSET)
9	H133442	BRACKET	46		(WELDING REQUIRED) (MIDDLE GUSSETS)
10	AH124733	ROTOR	1	-620116	
	AH128616	ROTOR	1		WITH BLADES

STRAW CHOPPER DRIVE IDLER AND TIGHTENER

HP3452 -UN-01JAN94

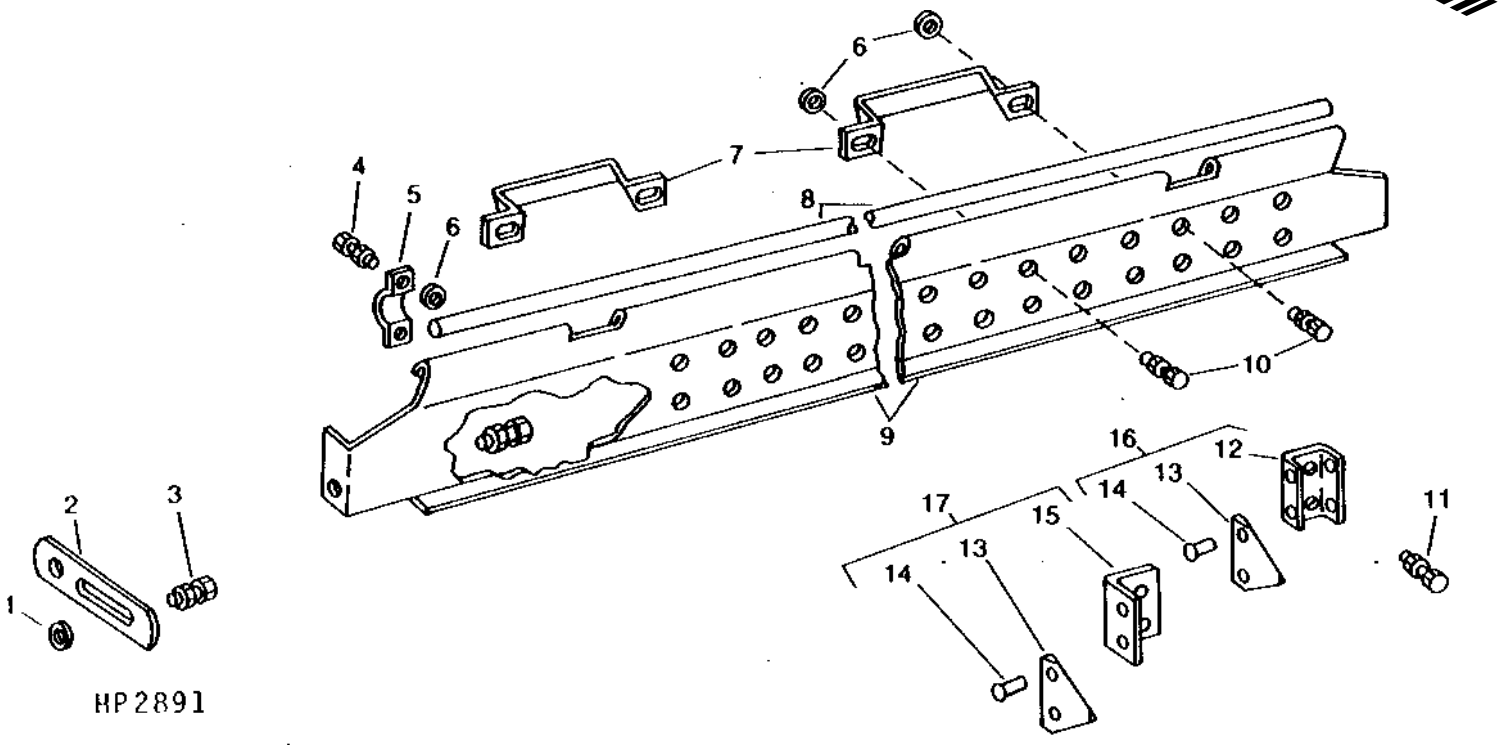


STRAW CHOPPER DRIVE IDLER AND TIGHTENER - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH97031	IDLER	1		222 MM (8-3/4") DIA.
2	AH95969	ARM	1		
3	03H1604	BOLT	1		5/8" X 2"
	12H294	LOCK WASHER	1		5/8"
	14H1039	NUT	1		5/8"
4	H98654	BUSHING	1		
5	AH95967	SUPPORT	1		
6	R26223	SNAP RING	1		
7	03H1709	BOLT	3		5/16" X 1"
	12H303	LOCK WASHER	3		5/16"
	14H785	NUT	3		5/16"
8	03H1628	BOLT	1		5/8" X 2-1/2"
	12H294	LOCK WASHER	1		5/8"
	14H1039	NUT	1		5/8"
9	28H2515	BUSHING	1		3/4" X 3/4"
10	AN15237	IDLER	1		202 MM (7-15/16") DIA.
11	JD8662	BALL BEARING	2		
12	J13683	SNAP RING	2		
13	H91834	SHEAVE	1		242 MM (9-1/2") AND 306 MM (12") DIAS.
14	H101436	BELT	1		DRIVE
15	H4211H	PIN	1		DRILLED
16	11H211	COTTER PIN	1		1/8" X 3/4"
17	AH96321	PIVOT	1		
18	03H1500	BOLT	4		3/8" X 1"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
19	24H1305	WASHER	4		13/32" X 13/16" X 0.065"
20	H86646	SPRING	1		
21	AH96176	SUPPORT	1		
22	14H1040	NUT	2		1/2"
23	N13359	EYEBOLT	1		
24	H97420	STRAP	1		
25	19H1907	CAP SCREW	2		5/16" X 2-3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
26	19H1731	CAP SCREW	1		3/8" X 1"
	H99923	LOCK NUT	1		
27	H98655	BUSHING	2		
28	AH91676	ARM	1		
29	P46614	SNAP RING	1		
30	19H2279	CAP SCREW	1		7/8" X 4-1/2"
	U14554	LOCK NUT	1		
31	24H1429	WASHER	1		29/32" X 1-3/4" X 0.194"
32	H92080	BELT	1	-403300	(SUB H103344)
	H103344	BELT	1		DRIVE, REAR

STRAW CHOPPER KNIFE AND SUPPORT

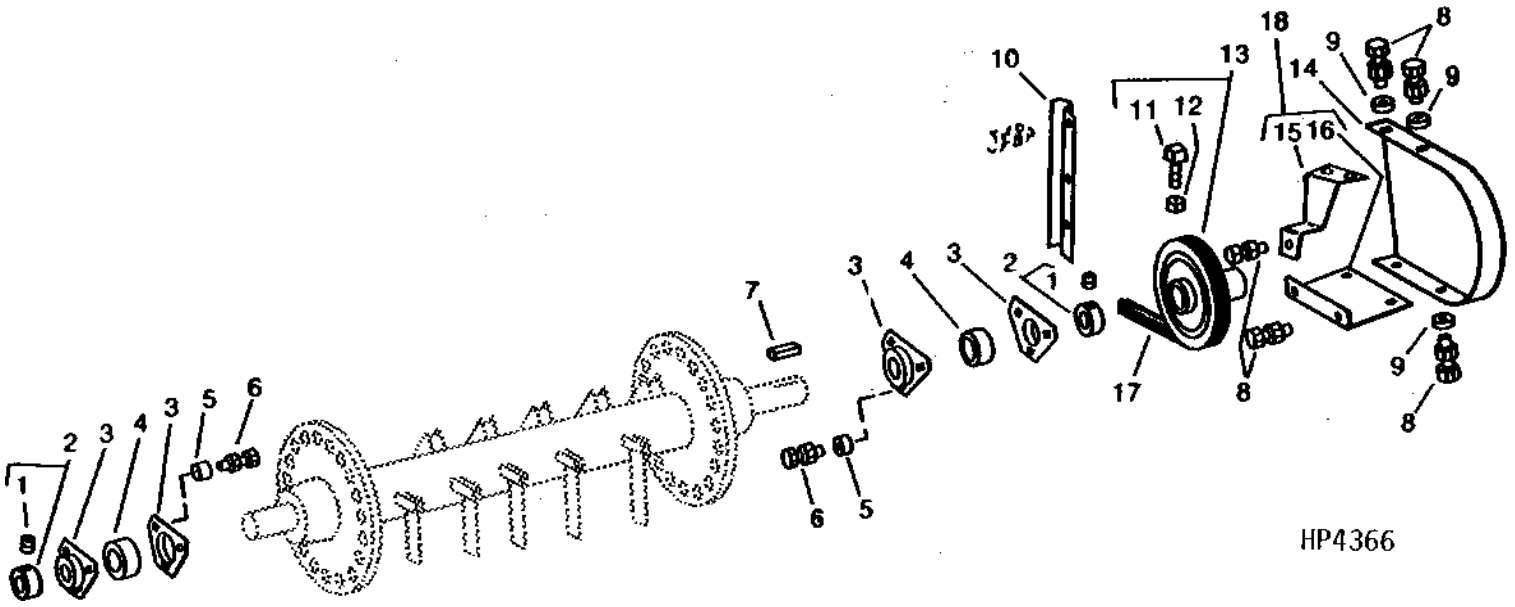
HP2891 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
2	H84992	STRAP	2		
3	03H1500	BOLT	4		3/8" X 1"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
4	03H1540	BOLT	8		5/16" X 3/4"
	12H303	LOCK WASHER	8	-453643	5/16"
	14H785	NUT	8	-453643	5/16", (SUB N10213, THIS APPLICATION)
	N10213	LOCK NUT	8		
5	H84990	CLAMP	4		
6	24H1136	WASHER	12	-453643	11/32" X 11/16" X 0.065"
7	H85184	HANDLE	2		
8	H76197	PIN	1		(SUB FOR H84995) (CUT TO 1067 MM (42") LONG
9	H88798	SUPPORT	1		
10	19H1900	CAP SCREW	4	-453643	5/16" X 3/4", (SUB N10212, THIS APPLICATION)
	12H303	LOCK WASHER	4	-453643	5/16"
	14H785	NUT	4	-453643	5/16", (SUB N10213, THIS APPLICATION)
	N10212	SELF-LOCKING SCREW	4		
	N10213	LOCK NUT	4		
11	19H1813	CAP SCREW	20		5/16" X 5/8"
	12H303	LOCK WASHER	20	-453643	5/16"
	14H785	NUT	20	-453643	5/16", (SUB N10213, THIS APPLICATION)
	N10213	LOCK NUT	20		
12	H88800	CHANNEL	11		
13	Z6451H	SECTION	23	-615380	(SUB E76372)
	E76372	SECTION	23		
14	AH84096	RIVET	46	-600000	(SUB AH116874, THIS APPLICATION)
	AH116874	RIVET	1		(CARTON OF Z8946H)
15	P48067	BRACKET	1		CENTER, KNIFE
16	AH89918	BRACKET	11		
17	AP23601	BRACKET	1		

STRAW CHOPPER ROTOR SHEAVE AND SHIELD

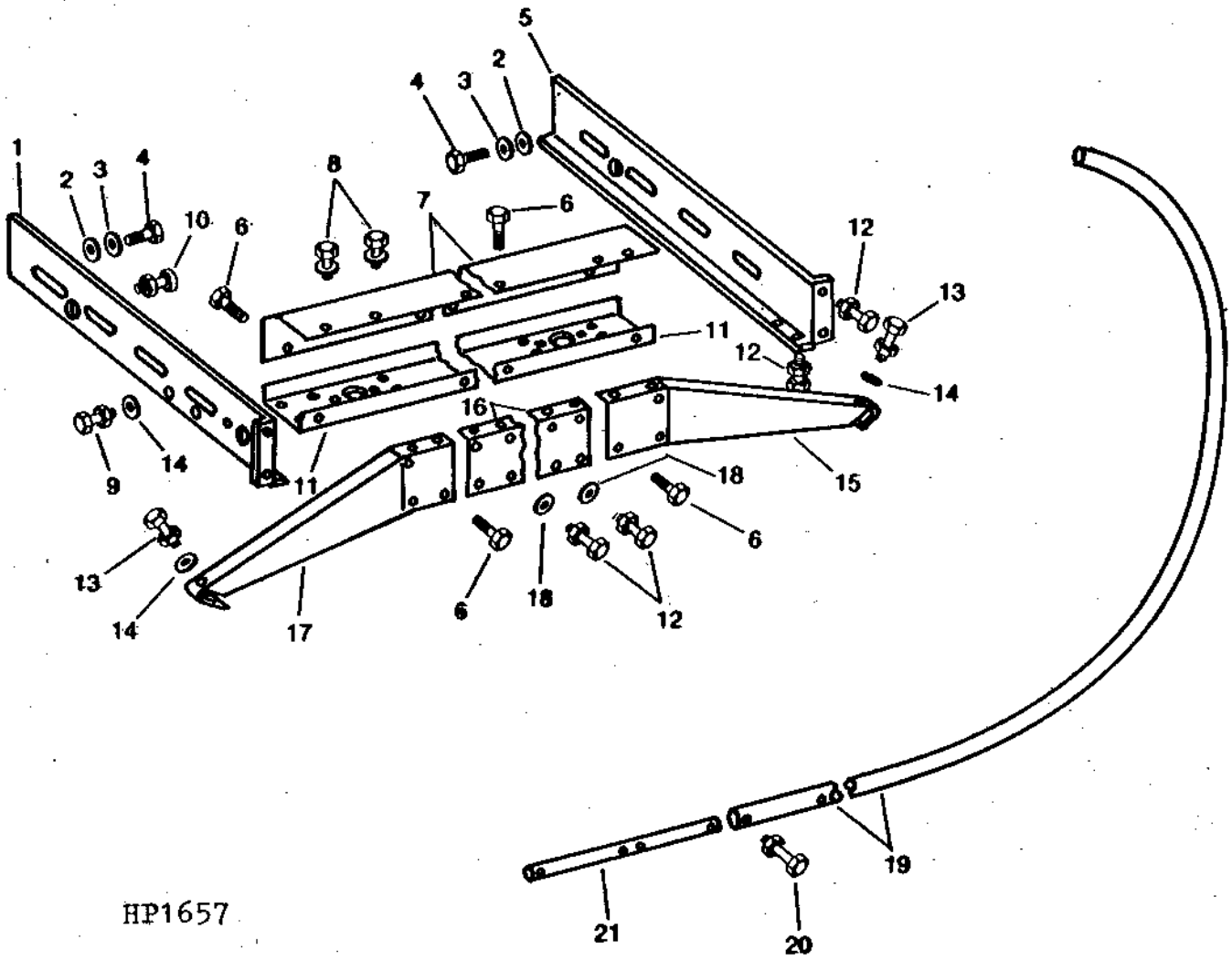
HP4366 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	22H979	SET SCREW	2		3/8" X 3/8"
2	JD8576	ECCENTRIC LOCKING COLLAR	2		
3	H23581	PRESSED FLANGED HOUSING	4	-620100	
	H103265	PRESSED FLANGED HOUSING	4	620101-	
4	JD9275	BALL BEARING	2		
5	H20042	BUSHING	6		
6	19H1732	CAP SCREW	6		3/8" X 1-1/4"
	12H304	LOCK WASHER	6		3/8"
	14H812	NUT	6		3/8"
7	.....	KEY	1		(1/4" X 1/4" X 2-1/4") (CUT FROM H64374 IN AH64587 KEY STOCK KIT)
8	19H1813	CAP SCREW	7		5/16" X 5/8"
	12H303	LOCK WASHER	7	-503880	5/16"
	14H785	NUT	7	-503880	5/16"
	N10213	LOCK NUT	7	503881-	
9	24H1136	WASHER	4	-503880	11/32" X 11/16" X 0.065"
10	H95674	GUIDE	1		BELT
11	22H836	SET SCREW	2		3/8" X 1"
12	14H732	NUT	2		3/8"
13	AH95486	SHEAVE	1		240 MM (9-1/2") DIA.
14	H98221	SHIELD	1		
15	H98222	BRACKET	1	-1990	UPPER, (NO LONGER AVAILABLE)
16	H76209	BRACKET	1	-1990	LOWER, (NO LONGER AVAILABLE)
17	H92080	BELT	1	-403300	(SUB H103344)
	H103344	BELT	1		REAR
18	AH138807	KIT	1		

STRAW SPREADER MOUNTING AND GUARD

HP1657 -UN-01JAN94

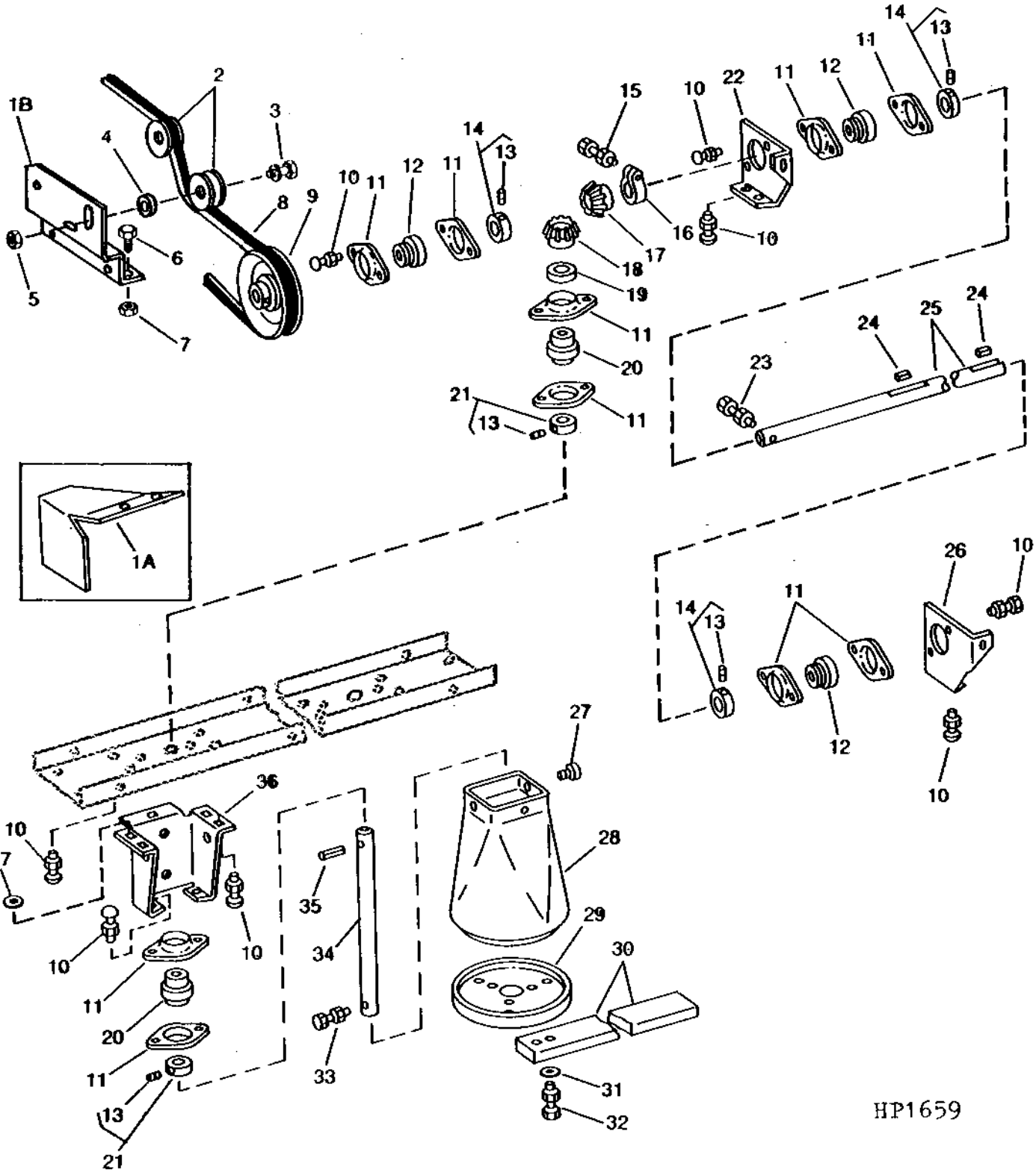


STRAW SPREADER MOUNTING AND GUARD - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H76925	BRACKET	1	-551900	L.H.
	H112395	SHEET	1	551901-	L.H.
2	24H1789	WASHER	2		17/32" X 1-1/4" X 0.105"
3	12H301	LOCK WASHER	2		1/2"
4	19H1792	CAP SCREW	2		1/2" X 1"
5	H76924	BRACKET	1		R.H.
6	H65108	SCREW	10		SELF-TAPPING
7	H83807	COVER	1		
8	H76139	SCREW	2		SELF-TAPPING
9	N10212	SELF-LOCKING SCREW	8		
	N10213	LOCK NUT	8		
10	03H1765	BOLT	2	551901-	3/8" X 3/4"
	N10215	LOCK NUT	2	551901-	
11	H100966	SUPPORT	1	-504198	(SUB H113761)
	H113761	SUPPORT	1		
12	19H1936	CAP SCREW	12		3/8" X 3/4"
	12H304	LOCK WASHER	12		3/8"
	14H812	NUT	12		3/8"
13	19H1901	CAP SCREW	2		5/16" X 2"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
14	24H1136	WASHER	10		11/32" X 11/16" X 0.065"
15	H100963	SUPPORT	1		R.H.
16	H100959	SUPPORT	1		CENTER
17	H100964	SUPPORT	1		L.H.
18	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
19	AH85413	TUBE	2		
20	19H2102	CAP SCREW	4		1/4" X 1-3/4"
	12H302	LOCK WASHER	4		1/4"
	14H786	NUT	4		1/4"
21	H84932	TUBE	1		

STRAW SPREADER

HP1659 -UN-01JAN94



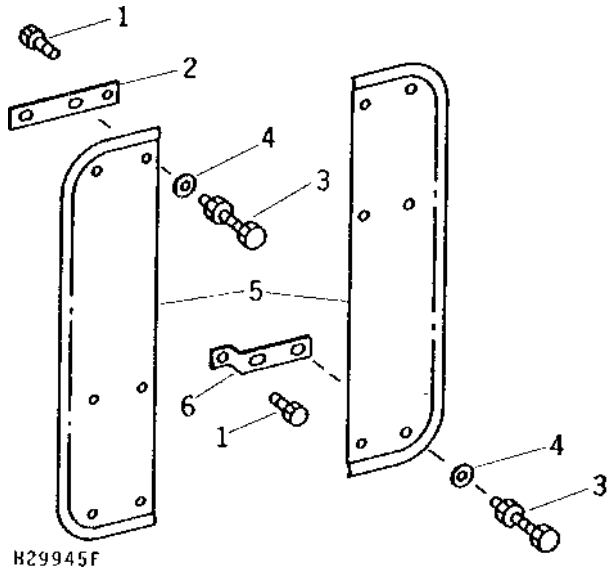
STRAW SPREADER - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1A	H83796	SHIELD	1	-551900	
1B	H113715	BRACKET	1	551901-	
2	AH110224	IDLER	2	551901-	114 MM (4-33/64") DIA.
3	19H1930	CAP SCREW	2	551901-	1/2" X 2-1/2"
	12H301	LOCK WASHER	2	551901-	1/2"
	14H1040	NUT	2	551901-	1/2"
4	28H935	SPACER	2	551901-	1/2" X 7/16"
5	24H1111	WASHER	1	551901-	17/32" X 1-1/16" X 0.090"
6	03H1765	BOLT	2	551901-	3/8" X 3/4"
7	N10215	LOCK NUT	2	551901-	
8	H94254	BELT	1	-551900	
	H112421	BELT	1	551901-	
9	AH93057	SHEAVE	1		152 MM (6") DIA.
10	03H1540	BOLT	24		5/16" X 3/4"
	12H303	LOCK WASHER	24		5/16"
	14H785	NUT	24		5/16"
11	P44439	PRESSED FLANGED HOUSING	14		
12	JD8665	BALL BEARING	3		
13	22H897	SET SCREW	7		1/4" X 1/4"
14	JD8554	ECCENTRIC LOCKING COLLAR	3		
15	19H1765	CAP SCREW	2		3/8" X 1-3/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
16	M2300T	CLAMP	2		
17	H91796	GEAR	2		13 TEETH
18	H91228	GEAR	2		13 TEETH
19	24H1433	WASHER	2		29/32" X 2-1/4" X 1/4"
20	JD9442	BALL BEARING	4		
21	JD8563	ECCENTRIC LOCKING COLLAR	4		
22	H96250	SUPPORT	1		
23	19H1913	CAP SCREW	1		5/16" X 2-1/4"
	H76696	LOCK NUT	1		
24	.....	KEY	2		(1/4" X 1/4" X 3/4") (CUT FROM H64374 IN AH64587 KEY STOCK KIT)
25	H83799	SHAFT	1		
26	H96249	SUPPORT	1		
27	H83132	SCREW	6	-630700	
	H78354	SCREW	6		5/16" X 0.560"
28	H83795	GUARD	2		
29	AH90738	PLATE	2		
30	H76933	BLADE	6		
31	24H1296	WASHER	12		11/32" X 1-3/8" X 0.134"
32	21H1172	SCREW	12		5/16" X 1-1/2"
	12H303	LOCK WASHER	12		5/16"
	14H785	NUT	12		5/16"
33	19H1875	CAP SCREW	2		5/16" X 1-3/4"
	H76696	LOCK NUT	2		
34	H27332	PIN	2		
35	34H118	SPRING PIN	2		5/16" X 1-1/2"
36	H83798	SUPPORT	2	-556000	(SUB H113743)
	H113743	SUPPORT	2		
37	24H1136	WASHER	4		11/32" X 11/16" X 0.065"

MEMORANDA

STRAW SPREADER SHIELDS

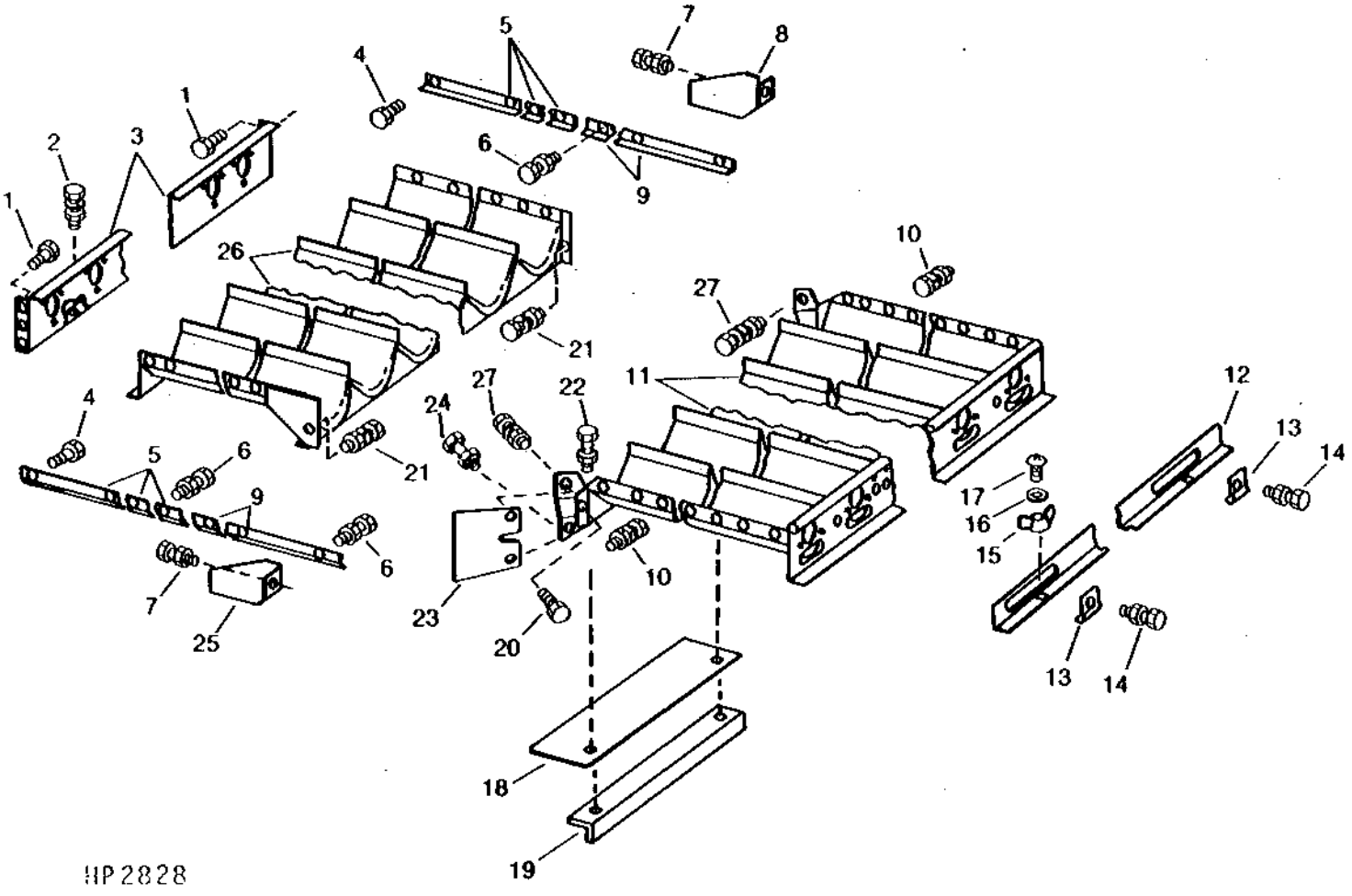
H29945F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H76139	SCREW	4		
2	H91664	BRACKET	2		L.H.
3	21H1029	SCREW	8		5/16" X 3/4"
	12H303	LOCK WASHER	8		5/16"
	14H785	NUT	8		5/16"
4	24H1136	WASHER	8		11/32" X 11/16" X 0.065"
5	H91665	SHIELD	2		
6	H91663	BRACKET	2		R.H.

SHOE GRAIN SUPPLY AUGERS HOUSING

HP2828 -UN-01JAN94

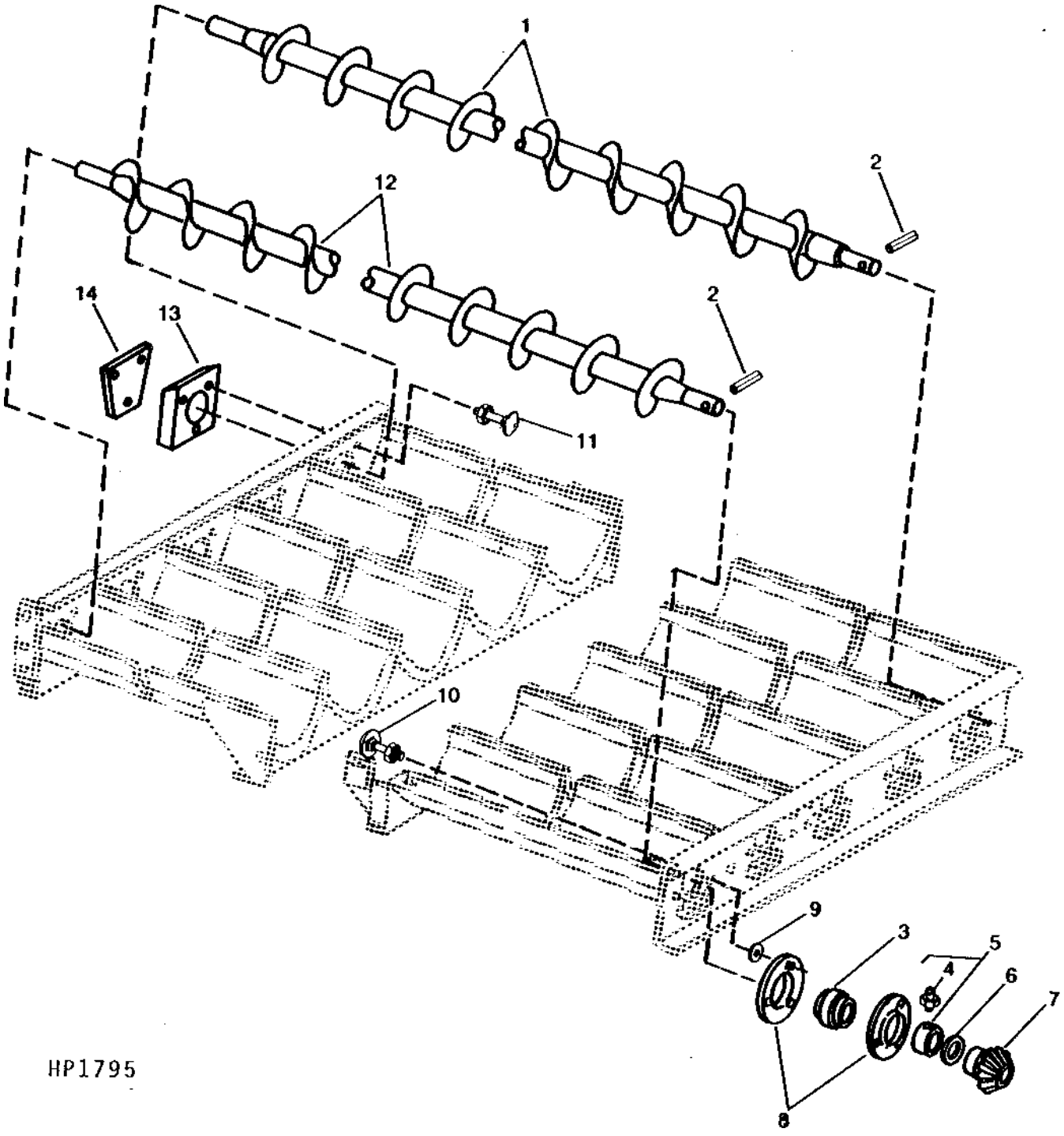


SHOE GRAIN SUPPLY AUGERS HOUSING - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	N10212	SELF-LOCKING SCREW	6		
2	N10212	SELF-LOCKING SCREW	4		
	N10213	LOCK NUT	4		
3	H98245	PLATE	1		REAR
4	H65108	SCREW	4		SELF-TAPPING
5	H98249	SEAL	2		REAR
6	N71292	SELF-LOCKING SCREW	12		
	N10213	LOCK NUT	12		
7	T23876	CAP SCREW	10		
	N10217	LOCK NUT	10		
8	H81937	PARTITION	1	-600000	(SUB H113922)
	H113922	PARTITION	1	-620100	L.H. (SUB H135584)
	H135584	PARTITION	1		L.H.
9	H76061	SEAL	2		FRONT
10	N10212	SELF-LOCKING SCREW	18	-600588	
	N112200	SELF-LOCKING SCREW	16	600589-	
	12H303	LOCK WASHER	16	600589-	5/16"
	14H812	NUT	16	600589-	3/8"
11	AH96394	HOUSING	1	-551900	(SUB AH113232)
	AH113232	HOUSING	1	-625363	FRONT, (SUB AH131234)
	AH131234	HOUSING	1		FRONT
12	H89729	DOOR	1		CLEAN OUT
13	H94167	CLAMP	2		
14	19H1813	CAP SCREW	2		5/16" X 5/8"
	12H303	LOCK WASHER	2	-458100	5/16"
	14H785	NUT	2	-458100	5/16"
	N10213	LOCK NUT	2	458101-	
15	14H952	WING NUT	2		1/4"
16	24H1287	WASHER	2		9/32" X 5/8" X 0.065"
17	03H1778	BOLT	2	-553006	1/4" X 5/8"
	03H2119	BOLT	2	553007-	1/4" X 5/8"
18	H99307	STRAP	1		
19	H99310	STRIP	1		
20	H76139	SCREW	2	-553006	SELF-TAPPING
	H79578	SCREW	2	553007-	SELF-TAPPING
21	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	14H812	NUT	4		3/8"
22	19H1813	CAP SCREW	5	-356996	5/16" X 5/8"
	12H303	LOCK WASHER	5	-356996	5/16"
	14H785	NUT	5	-356996	5/16"
	19H2020	CAP SCREW	5	356997-	5/16" X 1/2"
	N10213	LOCK NUT	5	356997-	
23	H115628	SEAL	2	551901-	
24	N10212	SELF-LOCKING SCREW	2	551901-	
	N10213	LOCK NUT	2	551901-	
	24H1224	WASHER	2	551901-	11/32" X 1" X 1/16"
25	H81936	PARTITION	3	-600000	(SUB H113921)
	H113921	PARTITION	3	-620100	R.H. (SUB H135583)
	H135583	PARTITION	3		R.H.
26	AH79738	HOUSING	1		REAR
27	N10219	SELF-LOCKING SCREW	2	600589-	
	24H1224	WASHER	2	600589-	11/32" X 1" X 1/16"
	12H303	LOCK WASHER	2	600589-	5/16"
	14H812	NUT	2	600589-	3/8"

SHOE GRAIN SUPPLY AUGERS

HP1795 -UN-01JAN94

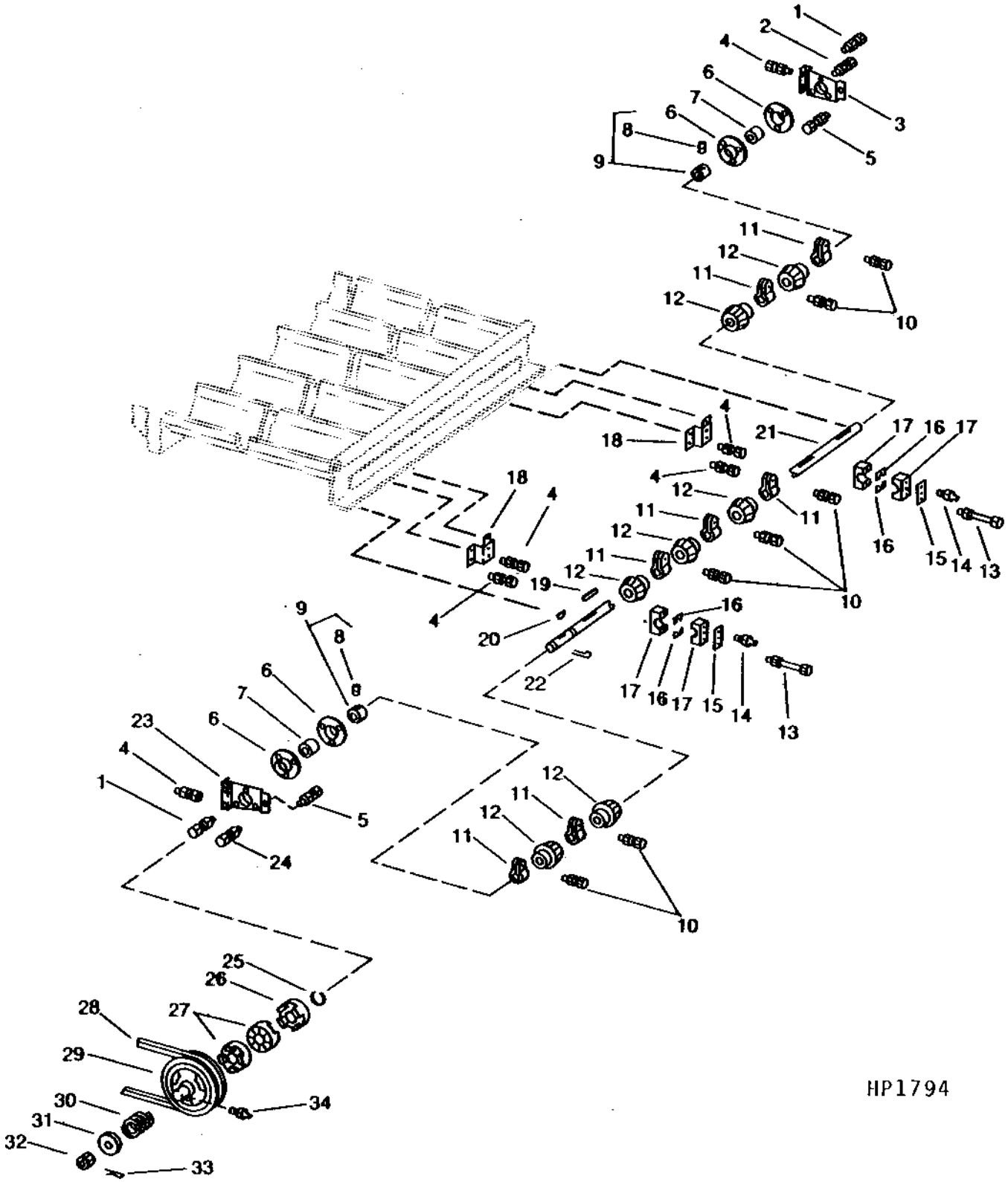


SHOE GRAIN SUPPLY AUGERS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH95944	AUGER	2		L.H.
	AH95942	AUGER	2		L.H. (RICE CRAWLER)
2	34H188	SPRING PIN	5		5/16" X 1-3/4"
3	JD9273	BALL BEARING	5		
4	22H897	SET SCREW	5		1/4" X 1/4"
5	JD8554	ECCENTRIC LOCKING COLLAR	5		
6	24H1449	WASHER	5		
7	H75406	GEAR	5		
8	H87472	PRESSED FLANGED HOUSING	10	-601253	
	H103264	PRESSED FLANGED HOUSING	10	601254-	
9	28H1720	BUSHING	15		3/8" X 27/32"
10	03H1790	BOLT	15		5/16" X 1-1/2"
	12H303	LOCK WASHER	15		5/16"
	14H785	NUT	15		5/16"
11	03H2125	BOLT	15		5/16" X 2"
	12H303	LOCK WASHER	15	-620100	5/16"
	14H785	NUT	15	-620100	5/16"
	T16464	LOCK NUT	15		5/16"
12	AH95943	AUGER	3		R.H.
	AH95941	AUGER	3		R.H. (RICE CRAWLER)
13	H84838	BEARING	5		
14	H84839	PLATE	5		

SHOE GRAIN SUPPLY AUGERS DRIVE SHAFT AND SHEAVE

HP1794 -UN-01JAN94

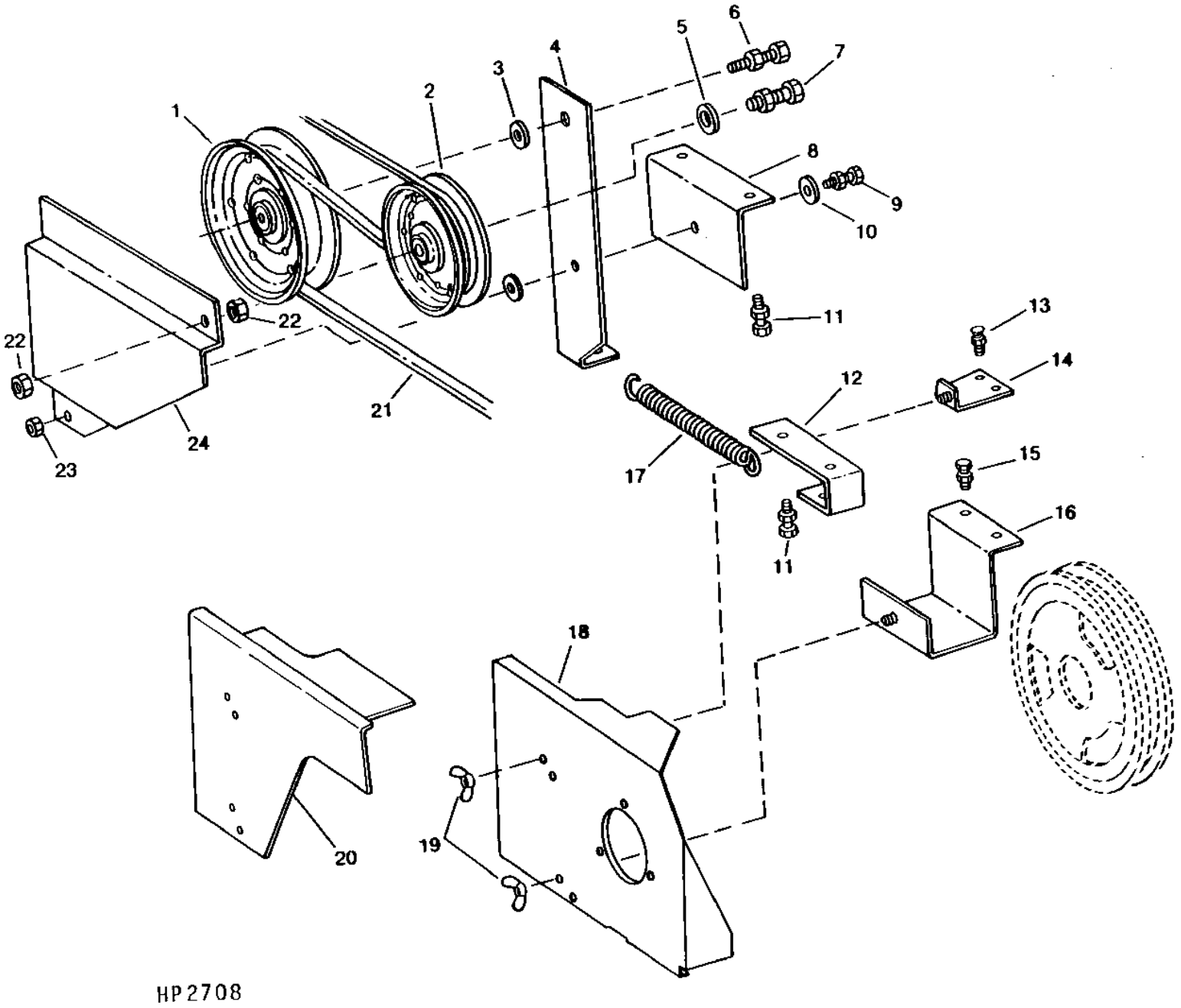


SHOE GRAIN SUPPLY AUGERS DRIVE SHAFT AND SHEAVE - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H76139	SCREW	2		
2	03H1539	BOLT	3		5/16" X 5/8"
	12H328	LOCK WASHER	3		7/8"
	14H611	NUT	3		5/16"
3	H98248	BRACKET	1		L.H.
4	19H1900	CAP SCREW	8		5/16" X 3/4"
	12H303	LOCK WASHER	8		5/16"
	14H785	NUT	8		5/16"
5	N112200	SELF-LOCKING SCREW	2		
	N10213	LOCK NUT	1		
6	H87472	PRESSED FLANGED HOUSING	4	-601263	
	H103264	PRESSED FLANGED HOUSING	4	601264-	
7	JD8665	BALL BEARING	2		
8	22H897	SET SCREW	2		1/4" X 1/4"
9	JD8554	ECCENTRIC LOCKING COLLAR	2		
10	19H1765	CAP SCREW	5		3/8" X 1-3/4"
	12H304	LOCK WASHER	5		3/8"
	14H812	NUT	5		3/8"
11	M2300T	CLAMP	5		
12	H75406	GEAR	5		13 TEETH
13	19H1944	CAP SCREW	2		3/8" X 2-3/4"
	H99923	LOCK NUT	1		
14	JD7768	LUBRICATION FITTING	1		
15	H83089	PLATE	1		
16	P16643	SHIM	AR		
17	AH15397	BEARING	1	-625100	(MATCHED PAIR) (SUB AH17997 AND (6) P16643)
	AH17997	BEARING	1		
18	H91205	BRACKET	1		CENTER
19	.....	KEY	5		(1/4" X 1/4" X 3/4") (CUT FROM H64374 IN AH64587 KEY STOCK KIT)
20	26H14	SHAFT KEY	1		3/16" X 3/4"
21	H84498	SHAFT	1		
22	11H215	COTTER PIN	1		1/4" X 1-1/2"
23	H98247	BRACKET	1		
24	03H1540	BOLT	3		5/16" X 3/4"
	12H303	LOCK WASHER	3		5/16"
	14H785	NUT	3		5/16"
25	H80714	SNAP RING	1		
26	H87019	DRIVER	1		SLIP CLUTCH
27	Z699H	SLIP CLUTCH	2		
28	H77010	BELT	1		
29	H83084	SHEAVE	1		241 MM (9-1/2") DIA.
30	J21022	SPRING	1		
31	H97542	CAP	1		
32	14H872	NUT	1		1"
33	11H215	COTTER PIN	1		1/4" X 1-1/2"
34	JD7797	LUBRICATION FITTING	1	-551900	STRAIGHT, 1/4"
	JD7806	LUBRICATION FITTING	1	551901-	90°

SHOE GRAIN SUPPLY AUGERS DRIVE TIGHTENER, IDLER, AND FRONT DRIVEN SHEAVE SHIELDS

HP2708 -UN-01JAN94

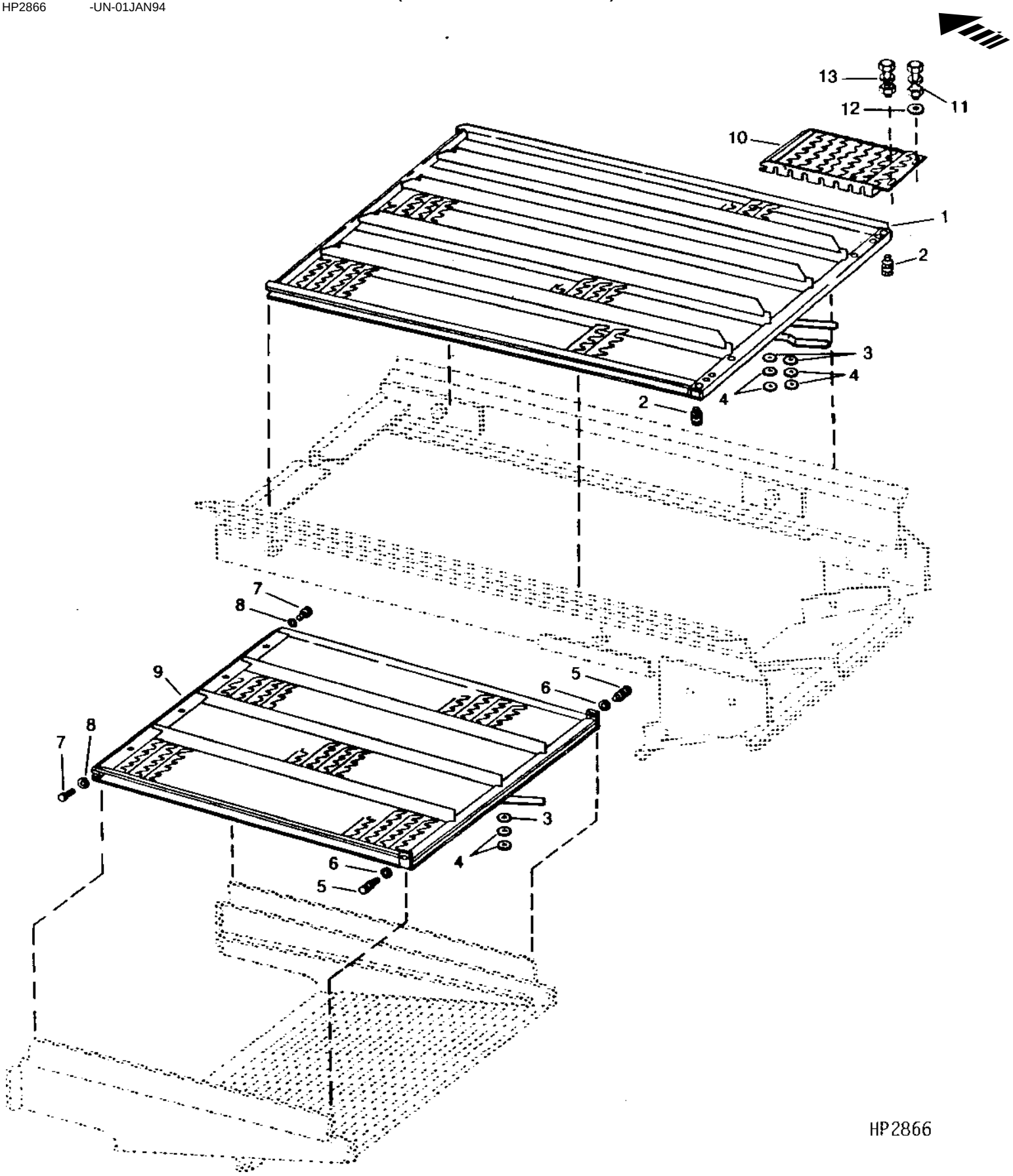


SHOE GRAIN SUPPLY AUGERS DRIVE TIGHTENER, IDLER, AND FRONT DRIVEN SHEAVE SHIELDS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH14097	SHEAVE	1		178 MM (7") DIA.
2	AH65015	SHEAVE	1		133 MM (5-1/4") DIA., TIGHTENER
3	24H1111	WASHER	4		17/32" X 1-1/16" X 0.090"
4	H99182	ARM	1		
5	24H1362	WASHER	1		41/64" X 1" X 0.075"
6	19H1805	CAP SCREW	1		1/2" X 2-1/4"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
7	19H1734	CAP SCREW	1		5/8" X 2"
	12H294	LOCK WASHER	1		5/8"
	14H1039	NUT	1		5/8"
8	H99181	BRACKET	1		
9	19H1800	CAP SCREW	1		3/8" X 1-1/2"
	H99923	LOCK NUT	1		
10	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
11	19H1900	CAP SCREW	4		5/16" X 3/4"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
12	H77004	SUPPORT	1		
13	03H1709	BOLT	2		5/16" X 1"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
14	AH76979	BRACKET	1		UPPER
15	19H2127	CAP SCREW	2		5/16" X 7/8"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
16	AH76978	BRACKET	1		LOWER
17	H77002	SPRING	1		
18	AH94079	SHIELD	1	-620100	(REGULAR)
	H131778	SHIELD	1	620101-	
19	14H819	WING NUT	2		5/16"
20	AH89602	SHIELD	1		(SIDEHILL)
21	H77010	BELT	1		
22	14H821	NUT	2		5/8", (USE WITH 23.1 TIRE AND ALL TRACKS)
23	14H732	NUT	1		3/8", (USE WITH 23.1 X 26 TIRE AND ALL TRACKS)
24	H100710	SHIELD	1		(USE WITH 23.1 X 26 TIRE (SIDEHILL ONLY) AND ALL TRACKS)(USE WITH 8" AND 16" AXLE SPACERS)

CHAFFER AND SIEVE
(SERIAL NUMBER -620205)

HP2866 -UN-01JAN94



THIS PARTS LISTING IS CONTINUED

CHAFFER AND SIEVE - CONTINUED
(SERIAL NUMBER -620205)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH76939	CHAFFER	1	-403300	(SUB AH99748)
	AH99748	CHAFFER	1	-610300	REGULAR TOOTH (29 MM (1-1/8") SPACING)
	AH118060	CHAFFER	1	610301-620100	(USE WITH AH117075) (SUB AH125833)
	AH125833	CHAFFER	1	610301-	REGULAR TOOTH (29 MM (1-1/8")) (SUB AH130378)
	AH99749	CHAFFER	1	-610300	REGULAR TOOTH
	AH118061	CHAFFER	1	610301-620100	(USE WITH AH117767) (SUB AH125834)
	AH125834	CHAFFER	1	610301-	REGULAR TOOTH (41 MM (1-5/8") SPACING) (USE WITH AH117767) (SUB AH130379)
	AH76947	CHAFFER	1	-403300	(SUB AH99750)
	AH99750	CHAFFER	1	-610300	DEEP TOOTH (41 MM (1-5/8") SPACING)
	AH118062	CHAFFER	1	610301-620100	(USE WITH AH117081) (SUB AH125835)
	AH125835	CHAFFER	1	610301-	DEEP TOOTH (1-5/8") SPACING) (SUB AH130380)
	AH128754	CHAFFER	1	610301-	NON-ADJUSTABLE AIRFOIL
2	19H1905	CAP SCREW	2	-610300	5/16" X 1"
	14H785	NUT	2	-610300	5/16"
	19H1805	CAP SCREW	2	610301-	1/2" X 2-1/4"
	12H301	LOCK WASHER	2	610301-	1/2"
	14H809	NUT	2	610301-	1/2"
3	H126933	WASHER	AR		FRICTION, (2 USED, CHAFFER; 1 USED, SIEVE)
4	H126934	WASHER	AR		SPRING, (4 USED, CHAFFER; 2 USED, SIEVE)
5	19H1900	CAP SCREW	2	-610300	5/16" X 3/4", (USED WITH ROUND HOLE SIEVE)
	12H303	LOCK WASHER	2	-610300	5/16"
	14H785	NUT	2	-610300	5/16"
	19H3530	CAP SCREW	2		1/2" X 7/8", (SUB FOR 19H2548) (USE WITH ADJUSTABLE SIEVE)
	12H301	LOCK WASHER	2	610301-	1/2", (USE WITH ADJUSTABLE SIEVE)
	19H1900	CAP SCREW	2	610301-	5/16" X 3/4", (USE WITH ROUND HOLE SIEVE)
	12H303	LOCK WASHER	2	610301-	5/16", (USE WITH ROUND HOLE SIEVE)
	14H785	NUT	2	610301-	5/16", (USE WITH ROUND HOLE SIEVE)
6	24H1136	WASHER	AR	-610300	11/32" X 11/16" X 0.065", (2 USED WITH ADJUSTABLE SIEVE; 4 USED, RD. HOLE SIEVE)
	24H1111	WASHER	2	610301-	17/32" X 1-1/16" X 0.090", (USE WITH ADJUSTABLE SIEVE)
	24H1136	WASHER	2	610301-	11/32" X 11/16" X 0.065", (USE WITH ROUND HOLE SIEVE)
7	19H3530	CAP SCREW	2		1/2" X 7/8", (USED WITH ADJUSTABLE SIEVE)
	12H301	LOCK WASHER	2		1/2"
	19H1900	CAP SCREW	2		5/16" X 3/4", (USED WITH RD. HOLE SIEVE)
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
8	24H1111	WASHER	2		17/32" X 1-1/16" X 0.090", (USED WITH ADJUSTABLE SIEVE)
	24H1136	WASHER	2		11/32" X 11/16" X 0.065", (USED WITH RD. HOLE SIEVE)
9	AH85352	SIEVE	1	-610300	ADJUSTABLE
	AH125842	SIEVE	1	610301-620100	REGULAR TOOTH, (SUB FOR AH118063) (SUB AH127283)
	AH127283	SIEVE	1	610301-	REGULAR TOOTH, (SUB AH130387)
	AH77802	SIEVE	1	-610300	FIXED (7 MM (9/32") RD. HOLES)
	AH118983	SIEVE	1	610301-	FIXED (7 MM (9/32") RD. HOLES)
	AH77803	SIEVE	1	-610300	FIXED (10 MM (3/8") RD. HOLES)
	AH118986	SIEVE	1	610301-	FIXED (10 MM (3/8") RD. HOLES)
	AH77804	SIEVE	1	-610300	FIXED (3 MM (1/10") RD. HOLES)
	AH118980	SIEVE	1	610301-	FIXED (3 MM (1/10") RD. HOLES)
	AH98002	SIEVE	1	-610300	DEEP TOOTH
	AH125843	SIEVE	1	610301-620100	DEEP TOOTH, (SUB FOR AH118064) (SUB AH127284)
	AH127284	SIEVE	1	610301-	DEEP TOOTH, (SUB AH130388)
10	AH117075	CHAFFER	2	610301-	(USE WITH AH118060, AH125833 OR AH130378)
	AH117081	CHAFFER	2	610301-	(USE WITH AH118062, AH125835 OR AH130380)
	AH117767	CHAFFER	2	610301-	(USE WITH AH118061, AH125834 OR AH130379)
11	19H1913	CAP SCREW	2	610301-	5/16" X 2-1/4", (WITH HARVESTRAK AND HEAVY DUTY REAR AXLE)
	19H1901	CAP SCREW	2	610301-	5/16" X 2", (LESS HARVESTRAK, WITH HARVESTRAK AND ADJUSTABLE REAR AXLE)
	12H303	LOCK WASHER	2	610301-	5/16"
	14H785	NUT	2	610301-	5/16"
12	24H1136	WASHER	2	610301-	11/32" X 11/16" X 0.065", (LESS HARVESTRAK, WITH HARVESTRAK AND ADJUSTABLE REAR AXLE)
13	19H1913	CAP SCREW	2	610301-	5/16" X 2-1/4", (WITH HARVESTRAK)
	19H1901	CAP SCREW	2	610301-	5/16" X 2", (LESS HARVESTRAK)
	12H303	LOCK WASHER	2	610301-	5/16"
	14H785	NUT	2	610301-	5/16"

CHAFFER AND SIEVE
(SERIAL NUMBER 620206-)

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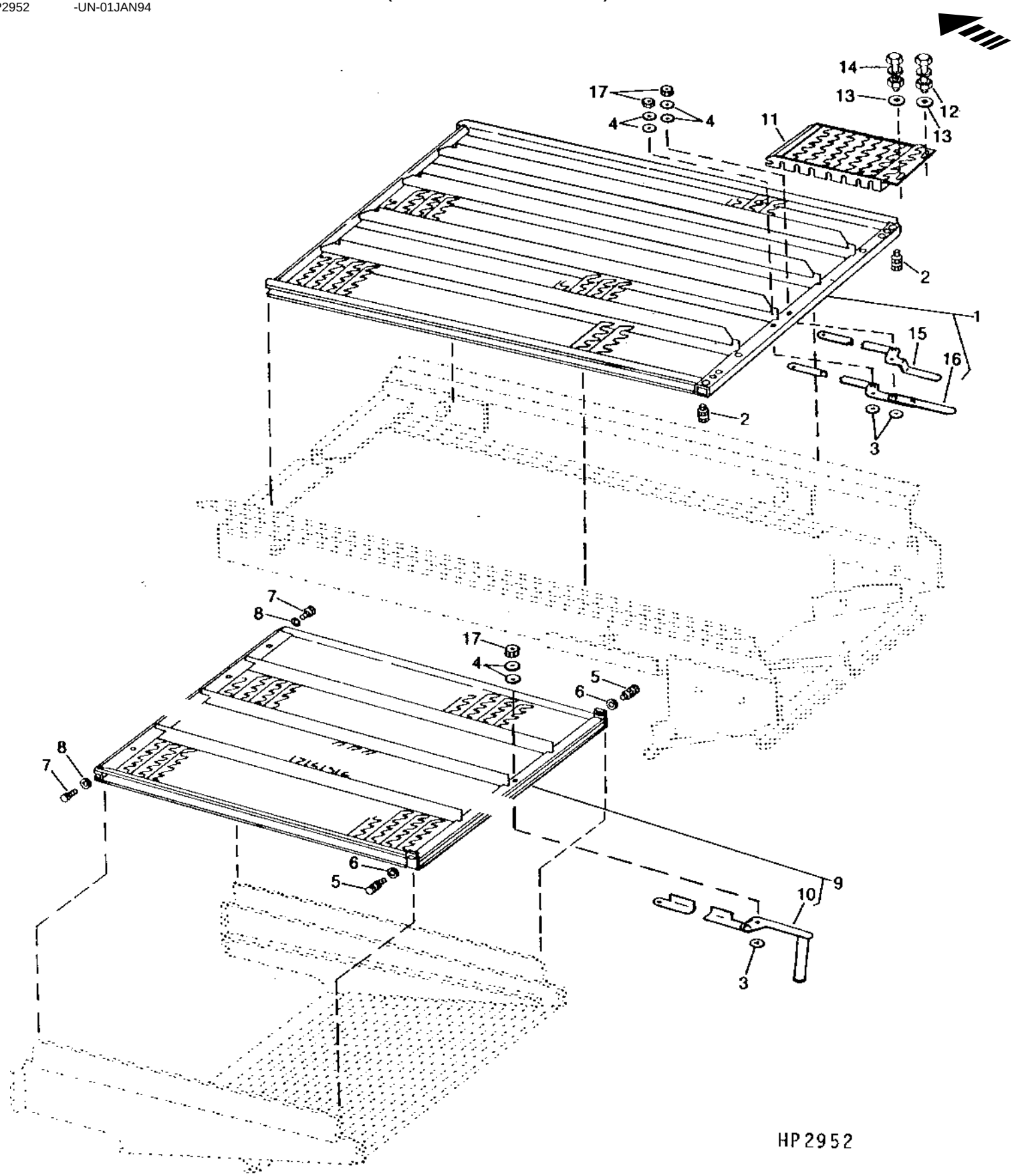

CHAFFER AND SIEVE - CONTINUED
(SERIAL NUMBER 620206-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH130378	CHAFFER	1		REGULAR TOOTH, 29MM (1-1/8") SPACING, (USE WITH AH117075)
	AH130379	CHAFFER	1		REGULAR TOOTH, 41MM (1-5/8") SPACING, (USE WITH AH117767)
	AH130380	CHAFFER	1		DEEP TOOTH, 41MM (1-5/8") SPACING, (USE WITH AH117081)
	AH128754	CHAFFER	1		NON-ADJUSTABLE AIRFOIL
2	19H1930	CAP SCREW	2		1/2" X 2-1/2" (ADJ CHAFFERS)
	19H1805	CAP SCREW	2		1/2" X 2-1/4" (NON-ADJ AIRFOIL)
	12H301	LOCK WASHER	2		1/2"
	14H809	NUT	2		1/2" (NON-ADJ AIRFOIL)
	14H809	NUT	4		1/2" (ADJ CHAFFERS)
3	H126933	WASHER	AR		FRICTION, (2 USED, CHAFFER; 1 USED, SIEVE)
4	H126934	WASHER	AR		9.910 X 19.050 X 1.020 MM (0.390" X 3/4" X 0.040") SPRING, (4 USED, CHAFFER; 2 USED, SIEVE)
5	19H3530	CAP SCREW	2		1/2" X 7/8", (SUB FOR 19H2548) (USE WITH ADJUSTABLE SIEVE)
	12H301	LOCK WASHER	2		1/2", (USE WITH ADJUSTABLE SIEVE)
	19H1900	CAP SCREW	2		5/16" X 3/4", (USE WITH ROUND HOLE SIEVE)
	12H303	LOCK WASHER	2		5/16", (USE WITH ROUND HOLE SIEVE)
	14H785	NUT	2		5/16", (USE WITH ROUND HOLE SIEVE)
6	24H1111	WASHER	2		17/32" X 1-1/16" X 0.090", (USE WITH ADJUSTABLE SIEVE)
	24H1136	WASHER	2		11/32" X 11/16" X 0.065", (USE WITH ROUND HOLE SIEVE)
7	19H3530	CAP SCREW	2		1/2" X 7/8", (SUB FOR 19H2548) (USED WITH ADJUSTABLE SIEVE)
	12H301	LOCK WASHER	2		1/2"
	19H1900	CAP SCREW	2		5/16" X 3/4", (USED WITH RD. HOLE SIEVE)
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
8	24H1111	WASHER	2		17/32" X 1-1/16" X 0.090", (USED WITH ADJUSTABLE SIEVE)
	24H1136	WASHER	2		11/32" X 11/16" X 0.065", (USED WITH RD. HOLE SIEVE)
9	AH118983	SIEVE	1		FIXED (7 MM (9/32") RD. HOLES)
	AH118986	SIEVE	1		FIXED (10 MM (3/8") RD. HOLES)
	AH118980	SIEVE	1		FIXED (3 MM (1/10") RD. HOLES)
	AH130387	SIEVE	1		REGULAR TOOTH
	AH130388	SIEVE	1		DEEP TOOTH
10	AH130876	HANDLE	1		SIEVE
11	AH117075	CHAFFER	2		(USE WITH AH130378)
	AH117081	CHAFFER	2		(USE WITH AH130380)
	AH117767	CHAFFER	2		(USE WITH AH130379)
12	19H1913	CAP SCREW	2		5/16" X 2-1/4", (WITH HARVESTRAK AND HEAVY DUTY REAR AXLE-- ADJ CHAFFERS)
	19H1875	CAP SCREW	2		5/16" X 1-3/4", (WITH HARVESTRAK, ADJ REAR AXLE-NON ADJ AIRFOIL)
	19H1901	CAP SCREW	2		5/16" X 2" (LESS HARVESTRAK, WITH HARVESTRAK, AND ADJ REAR AXLE-ADJ CHAFFERS) (WITH HARVESTRAK, AND HEAVY DUTY REAR AXLE--NON-ADJ AIRFOIL)
	12H303	LOCK WASHER	2		5/16" (WITH HARVESTRAK)
	14H785	NUT	2		5/16" (WITH HARVESTRAK)
13	24H1136	WASHER	2		11/32" X 11/16" X 0.065", (LESS HARVESTRAK, WITH HARVESTRAK, AND ADJUSTABLE REAR AXLE)
14	19H1875	CAP SCREW	2		5/16" X 1-3/4", (WITH HARVESTRAK, ADJ REAR AXLE--NON ADJ AIRFOIL)
	19H1901	CAP SCREW	2		5/16" X 2", (WITH HARVESTRAK--ADJ CHAFFERS)
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
15	AH128681	HANDLE	1		(CHAFFER)
16	AH128679	HANDLE	1		(CHAFFER) (USE WITH AH130378)
	AH128680	HANDLE	1		(CHAFFER) (USE WITH AH130379 AND AH130380)
17	H32147	LOCK NUT	2		(CHAFFER)

SIEVE FRAME

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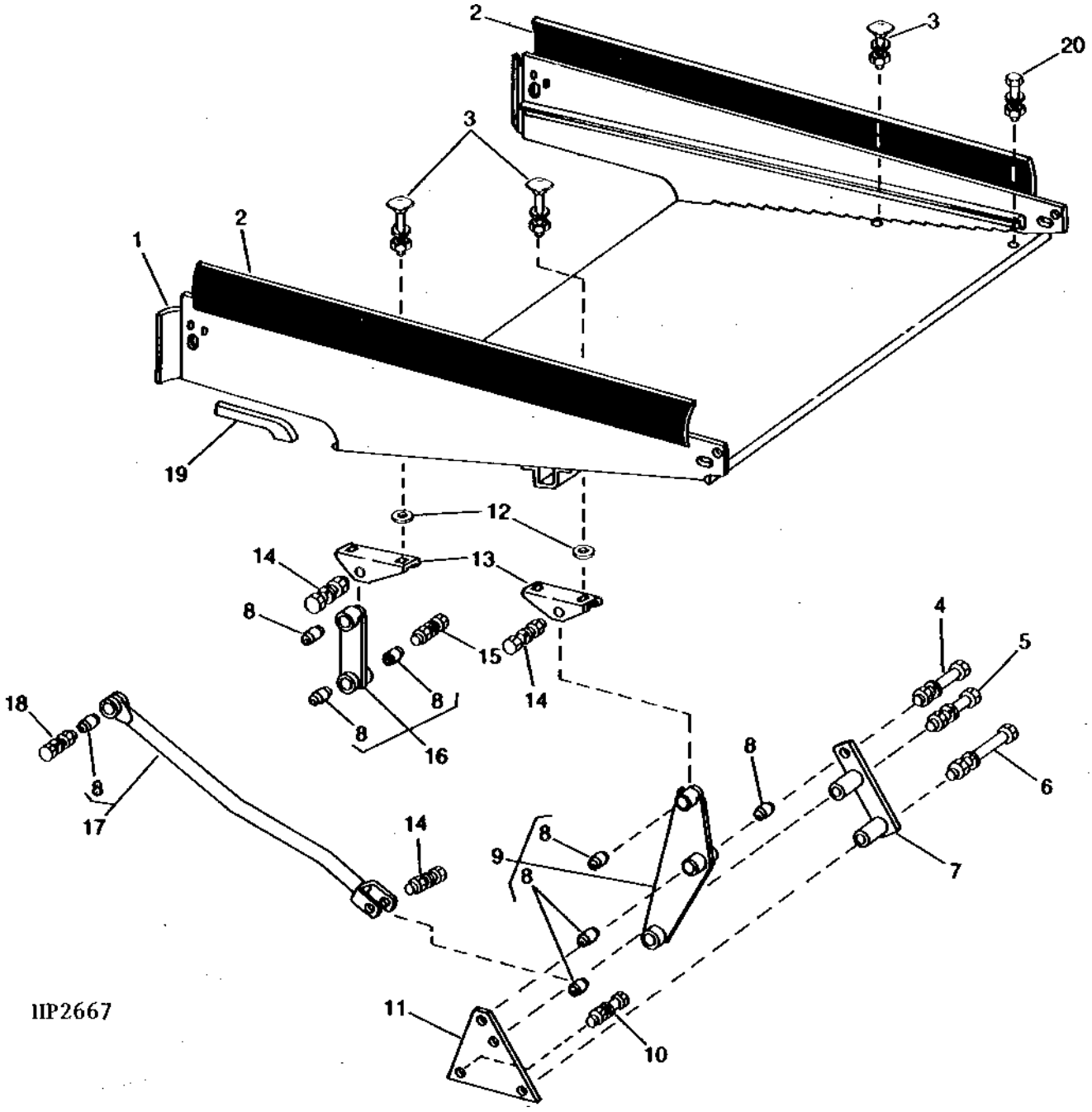
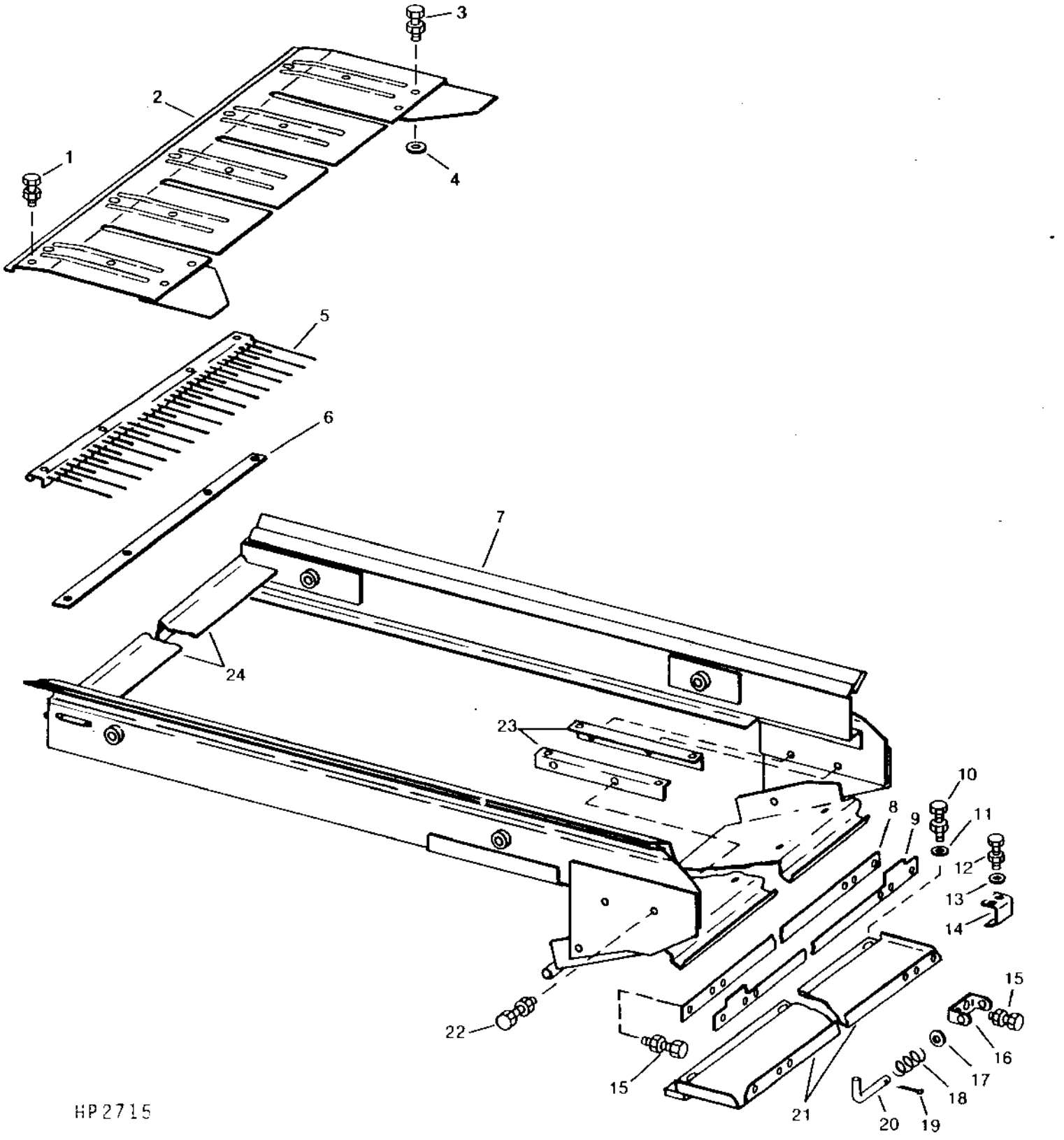


SIEVE FRAME - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH75724	FRAME	1	-551914	
	AH112543	FRAME	1	551915-610300	
	AH116659	FRAME	1	610301-	
2	H76560	SEAL	2	-610300	
	H117666	SEAL	2	610301-	
3	03H1709	BOLT	8		5/16" X 1"
	12H303	LOCK WASHER	8		5/16"
	14H785	NUT	8		5/16"
4	19H2076	CAP SCREW	2	-610300	5/8" X 5"
	19H2212	CAP SCREW	2	610301-	5/8" X 5-1/4"
	14H1039	NUT	4		5/8"
5	19H2007	CAP SCREW	2		3/8" X 4-1/2"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
6	08H4451	CAP SCREW	2	-610300	3/8" X 6-1/2"
	12H304	LOCK WASHER	2	-610300	3/8"
	14H812	NUT	2	-610300	3/8"
	08H4300	CAP SCREW	2	610301-	1/2" X 6-3/4"
	12H301	LOCK WASHER	2	610301-	1/2"
	14H1040	NUT	2	610301-	1/2"
	24H1850	WASHER	2	610301-	17/32" X 1-1/4" X 0.180"
7	AH75762	BRACE	2	-610300	(SUB AH116147)
	AH116147	BRACE	2		
8	AH80384	ISOLATOR	14		
9	AH93808	ARM	1	-610300	R.H. REAR
	AH116251	ARM	1	610301-	R.H., REAR
	AH93809	ARM	1	-610300	L.H. REAR
	AH116252	ARM	1	610301-	L.H., REAR
10	19H2128	CAP SCREW	2	-610300	3/8" X 3"
	12H304	LOCK WASHER	2	-610300	3/8"
	14H812	NUT	2	-610300	3/8"
	19H1781	CAP SCREW	1	610301-	1/2" X 3-1/2", R.H.
	19H1945	CAP SCREW	1	610301-	1/2" X 3-1/4", L.H.
	12H301	LOCK WASHER	2	610301-	1/2"
	14H1040	NUT	2	610301-	1/2"
	24H1850	WASHER	1	610301-	17/32" X 1-1/4" X 0.180", L.H. ONLY
11	H99313	SUPPORT	1	-610300	L.H.
	H119656	SUPPORT	1	610301-	L.H.
	AH97930	SUPPORT	1	-610300	R.H.
	AH116146	SUPPORT	1	610301-	R.H.
12	24H1136	WASHER	8		11/32" X 11/16" X 0.065"
13	H98342	SUPPORT	4		
14	19H1890	CAP SCREW	6		5/8" X 2-3/4"
	12H294	LOCK WASHER	6		5/8"
	14H1039	NUT	6		5/8"
15	19H2076	CAP SCREW	2		5/8" X 5"
	14H1039	NUT	4		5/8"
16	AH75763	ARM	2		FRONT
17	AH98273	PITMAN ARM	2		
18	19H1847	CAP SCREW	2		5/8" X 2-1/2"
	12H247	LOCK WASHER	2		5/8"
	14H821	NUT	2		5/8"
19	.....	SEAL	2	-610300	457 MM (18") LONG, (CUT FROM AH80335)
	.....	SEAL	2	610301-	330 MM (13") LONG, (CUT FROM AH80335)
20	19H1900	CAP SCREW	2	610301-	5/16" X 3/4"
	12H303	LOCK WASHER	2	610301-	5/16"
	14H785	NUT	2	610301-	5/16"

CHAFFER FRAME AND COVER

HP2715 -UN-01JAN94



CHAFFER FRAME AND COVER - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H2127	CAP SCREW	4		5/16" X 7/8"
	19H1849	CAP SCREW	4	610301-	5/16" X 1-1/4"
	14H785	NUT	4	-453643	5/16"
	N10213	LOCK NUT	4	453644-	
2	AH81271	COVER	1	-610300	
	AH126340	COVER	1	610301-	(USE WITH AH126337)
3	21H1347	SCREW	10	-610300	5/16" X 5/8"
	N10213	LOCK NUT	10	-610300	
	21H1347	SCREW	9	610301-	5/16" X 5/8"
	N10213	LOCK NUT	9	610301-	
4	24H1224	WASHER	10	-610300	11/32" X 1" X 1/16"
	24H1224	WASHER	4	610301-	11/32" X 1" X 1/16"
	24H1297	WASHER	5	610301-	11/32" X 2" X 0.065"
5	AH80485	FINGER	1	-615380	(SUB AH126337)
	AH126337	FINGER	1		
6	H121836	STRIP	1	610301-	
7	H76534	SEAL	2	-1990	
	H117605	PAD	2		
8	H99077	STRIP	1	-610300	(SUB H122250)
	H122250	STRIP	1		
9	H99075	SEAL	1	-610300	(SUB H122252)
	H122252	SEAL	1		
10	19H1919	CAP SCREW	9	-453643	1/4" X 5/8"
	12H302	LOCK WASHER	9	-453643	1/4"
	37H51	SCREW	9	453644-	1/4" X 1/2"
11	24H1287	WASHER	9		9/32" X 5/8" X 0.065"
12	19H1900	CAP SCREW	4	-610300	5/16" X 3/4"
	19H1913	CAP SCREW	4	610301-	5/16" X 2-1/4", (WITH HARVESTRAK AND HEAVY DUTY REAR AXLE--ADJ CHAFFERS)
	19H1901	CAP SCREW	4	610301-	5/16" X 2", (LESS HARVESTRAK, ADJ REAR AXLE-ADJ CHAFFERS) (WITH HARVESTRAK, HEAVY DUTY REAR AXLE-- NON-ADJ AIRFOIL)
	19H1875	CAP SCREW	2	620101-	5/16" X 1-3/4", (LESS HARVESTRAK, ADJ REAR AXLE--NON ADJ AIRFOIL)
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
	24H1136	WASHER	4	610301-	11/32" X 11/16" X 0.065", (ADJUSTABLE CHAFFERS)
13	24H1292	WASHER	2		11/32" X 3/4" X 0.120", (USE WITH H130177)
14	H86868	LATCH	2		
15	19H2036	CAP SCREW	10		1/4" X 7/8"
	12H302	LOCK WASHER	10	-453643	1/4"
	14H786	NUT	10	-453643	1/4"
	N10217	LOCK NUT	10	453644-	
16	P39723	BRACKET	2		
17	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
18	HZ5621H	SPRING	2		
19	11H211	COTTER PIN	2		1/8" X 3/4"
20	P39705	PIN	2		
21	AH97761	DOOR	1	-610300	(SUB AH118733)
	AH118733	DOOR	1		
22	19H1731	CAP SCREW	6	-610683	3/8" X 1"
	12H304	LOCK WASHER	6	-610683	3/8"
	14H812	NUT	6	-610683	3/8"
	19H2676	CAP SCREW	6	610684-	3/8" X 1"
	12H304	LOCK WASHER	6	610684-620100	3/8"
	14H1076	NUT	6	610684-620100	3/8"
	H95174	LOCK NUT	6	620101-	
23	H99004	ANGLE	2	-610300	
	H122291	CHANNEL	1	610301-625100	R.H. (SUB H135950)
	H135950	CHANNEL	1	625101-	R.H.
	H122292	CHANNEL	1	610301-625100	L.H. (SUB H135951)
	H135951	CHANNEL	1	625101-	L.H.
24	AH97752	FRAME	1	-610300	
	AH115198	FRAME	1	610301-	

CHAFFER FRAME BRACKETS AND SWINGERS

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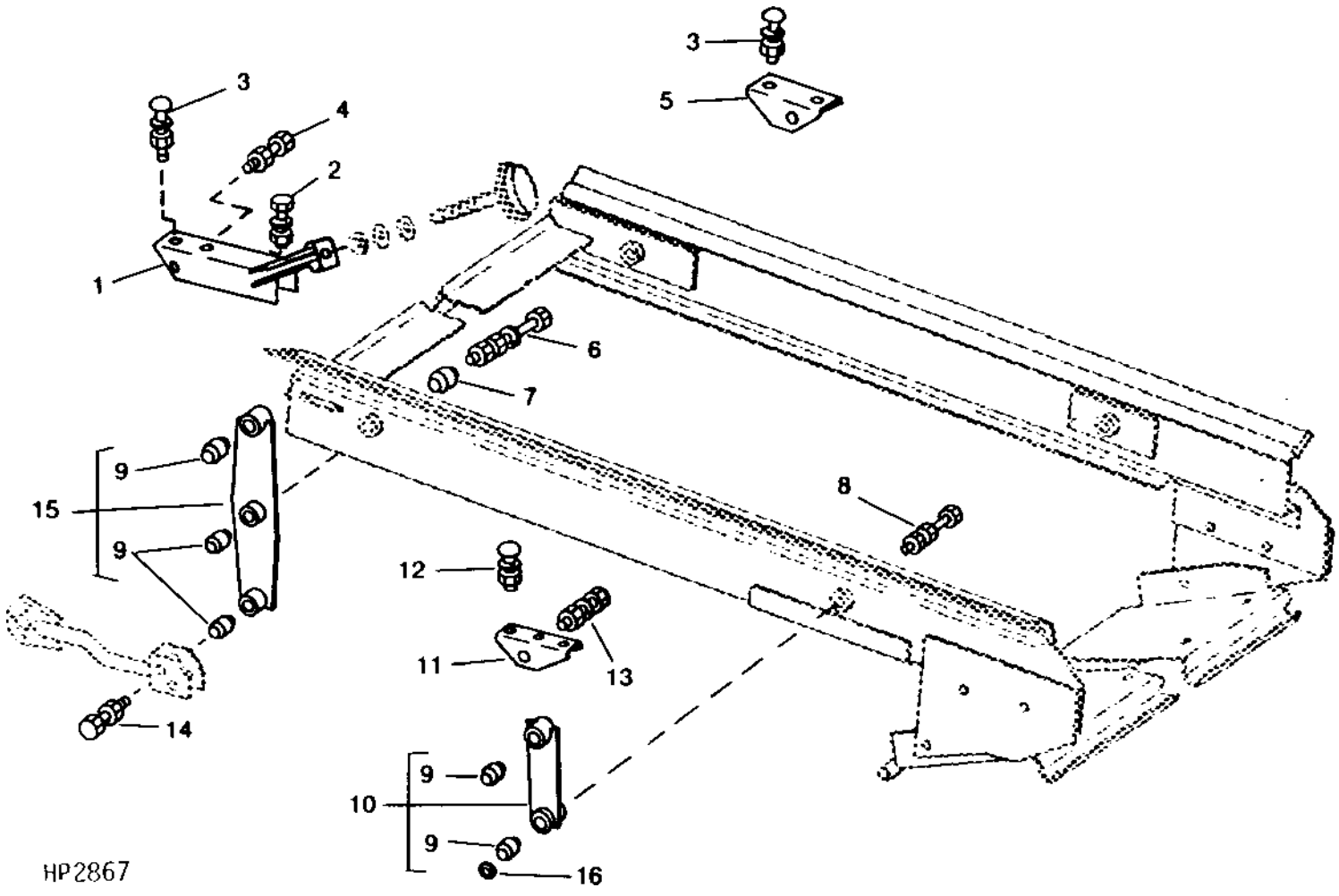
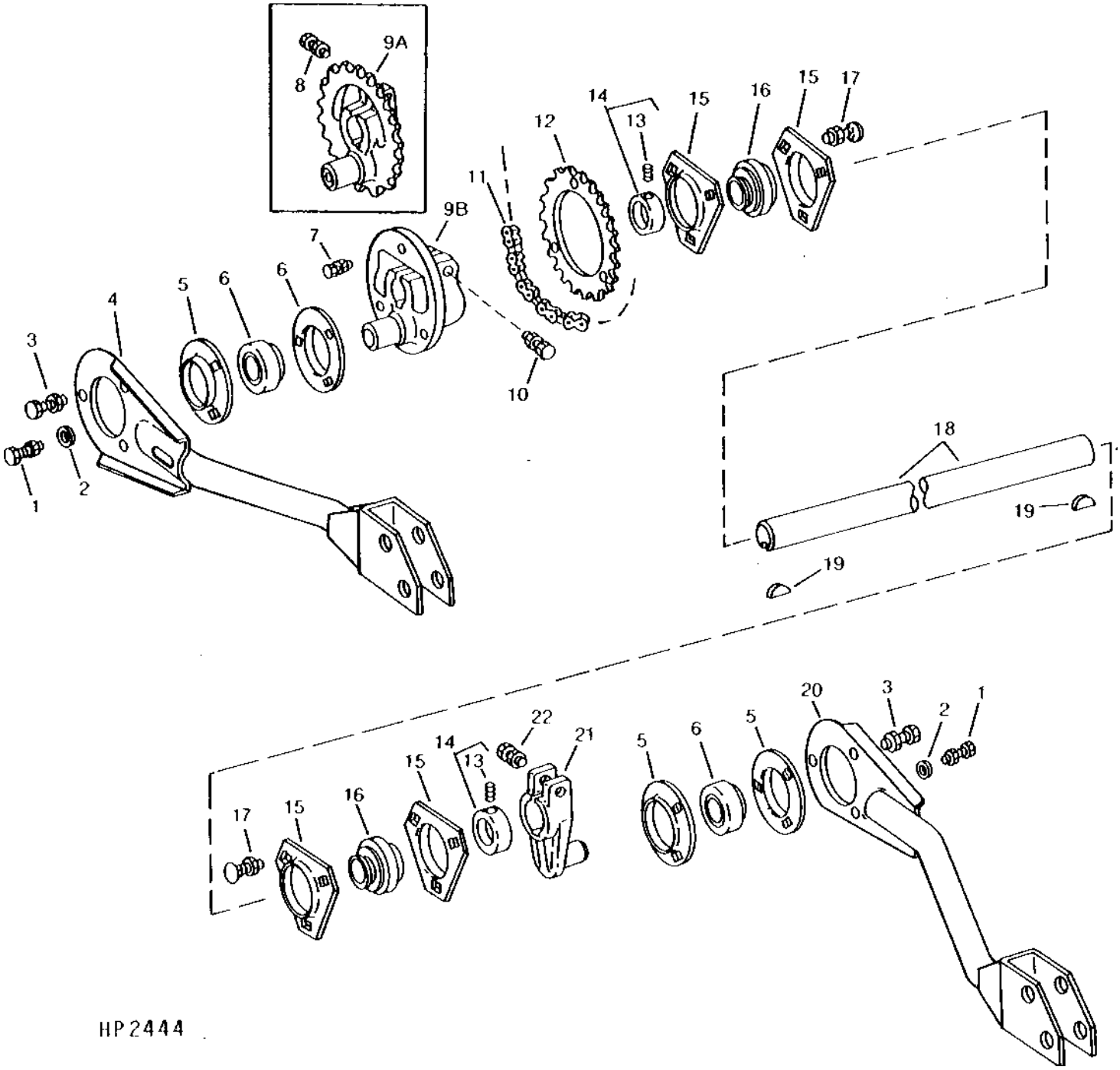


CHAFFER FRAME BRACKETS AND SWINGERS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH92699	SUPPORT	1	-610300	R.H. (SUB AH96946)
	AH96946	SUPPORT	1		
2	19H1905	CAP SCREW	1		5/16" X 1"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
3	03H1709	BOLT	4		5/16" X 1"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
4	19H1890	CAP SCREW	2		5/8" X 2-3/4"
	12H294	LOCK WASHER	2		5/8"
	14H1039	NUT	2		5/8"
5	H76661	SUPPORT	1	-610300	
	H98427	SUPPORT	1	610301-	R.H., FRONT
6	19H3147	SCREW	2	-610300	5/8" X 4-1/2"
	19H1872	CAP SCREW	2	610301-620100	5/8" X 6"
	19H3256	CAP SCREW	2	620101-	5/8" X 6"
	E13874	WASHER	4	620101-	16.662 X 34.925 X 3 MM (21/32" X 1-3/8" X 0.118")
	14H1039	NUT	4		5/8"
7	H76650	BUSHING	2	-610300	
	H124261	SPACER	2	610301-	
8	19H3144	SCREW	2	-610300	5/8" X 3-1/2"
	19H3143	SCREW	2	610301-	5/8" X 4"
	14H821	NUT	4	-610300	5/8"
	14H760	NUT	4	610301-	5/8"
9	AH80384	ISOLATOR	10	-610300	
	AH80384	ISOLATOR	12	610301-	
10	AH75758	ARM	2		REAR
11	H76653	SUPPORT	2	-610300	
	H99112	SUPPORT	1	610301-	R.H., REAR
	H99113	SUPPORT	1	610301-	L.H., REAR
12	03H1709	BOLT	4		5/16" X 1"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
13	19H1890	CAP SCREW	2		5/8" X 2-3/4"
	12H294	LOCK WASHER	2		5/8"
	14H1039	NUT	2		5/8"
14	19H1847	CAP SCREW	2		5/8" X 2-1/2"
	12H247	LOCK WASHER	2		5/8"
	14H821	NUT	2		5/8"
15	AH78541	ARM	1	-610300	L.H., FRONT
	AH120641	ARM	1	610301-	L.H., FRONT
	AH78540	ARM	1	-610300	R.H., FRONT
	AH120640	ARM	1	610301-	R.H., FRONT
16	R28695	WASHER	2	610301-	

SHOE PITMAN AND SHAFT

HP2444 -UN-01JAN94



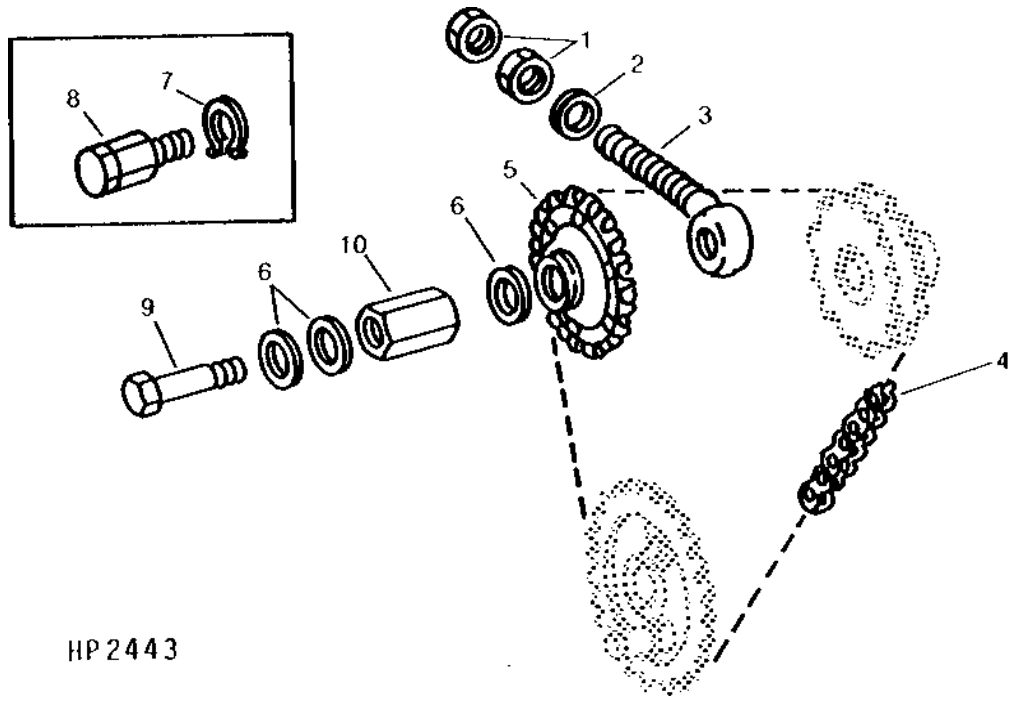
SHOE PITMAN AND SHAFT - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H2284	CAP SCREW	2		3/8" X 7/8"
	12H304	LOCK WASHER	2		3/8"
2	24H1311	WASHER	2	-552746	13/32" X 1-1/4" X 0.220"
	R60671	WASHER	2	552747-	
3	19H2127	CAP SCREW	6	-610300	5/16" X 7/8"
	19H1905	CAP SCREW	6	610301-	
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
4	AH97809	PITMAN	1	-610300	(SUB AH116966)
	AH116966	PITMAN	1		L.H.
5	H76654	PRESSED FLANGED HOUSING	4		
6	JD9273	BALL BEARING	2		
7	19H1732	CAP SCREW	3	610301-	
	12H304	LOCK WASHER	3	610301-	
	14H812	NUT	3	610301-	
8	19H1733	CAP SCREW	1	-610300	3/8" X 2-1/2"
	12H304	LOCK WASHER	1	-610300	3/8"
	14H812	NUT	1	-610300	3/8"
9A	H97547	CRANK	1	-610300	34 TEETH, SPROCKET, L.H.
9B	H93476	HUB	1	610301-	
10	19H1801	CAP SCREW	1	610301-	3/8" X 2"
	12H304	LOCK WASHER	1	610301-	3/8"
	14H812	NUT	1	610301-	3/8"
11	.....	LINK CHAIN	1	-610300	ROLLER, TYPE 50, 16 MM (5/8") PITCH, 66 LINKS, (ASSEMBLE FROM (4) AP6095H, AP6094H AND P20352)
	.....	LINK CHAIN	1	610301-	ROLLER, TYPE 60, 19 MM (3/4") PITCH, 57 LINKS (ASSEMBLE FROM (3) AB1290H, AB1289H, B5234H, AN151830 AND B5321H)
12	H93477	CHAIN SPROCKET	1	610301-	28 TEETH
13	22H775	SET SCREW	2		5/16" X 1/4"
14	JD8594	ECCENTRIC LOCKING COLLAR	2		
15	C3994E	PRESSED FLANGED HOUSING	4	-505276	(SUB H103265, THIS APPLICATION)
	H103265	PRESSED FLANGED HOUSING	4		
16	JD8593	BALL BEARING	2		
17	03H1500	BOLT	6		3/8" X 1"
	12H304	LOCK WASHER	6		3/8"
	14H812	NUT	6		3/8"
18	H97545	CRANKSHAFT	1		
19	26H31	SHAFT KEY	2		5/16" X 1-1/4"
20	AH97810	PITMAN	1	-610300	(SUB AH116965)
	AH116965	PITMAN	1		R.H.
21	H97546	CRANK	1		R.H.
22	19H1733	CAP SCREW	1	610301-	3/8" X 2-1/2"
	12H304	LOCK WASHER	1	610301-	3/8"
	14H812	NUT	1	610301-	3/8"

MEMORANDA

SHOE CRANKSHAFT DRIVE TIGHTENER

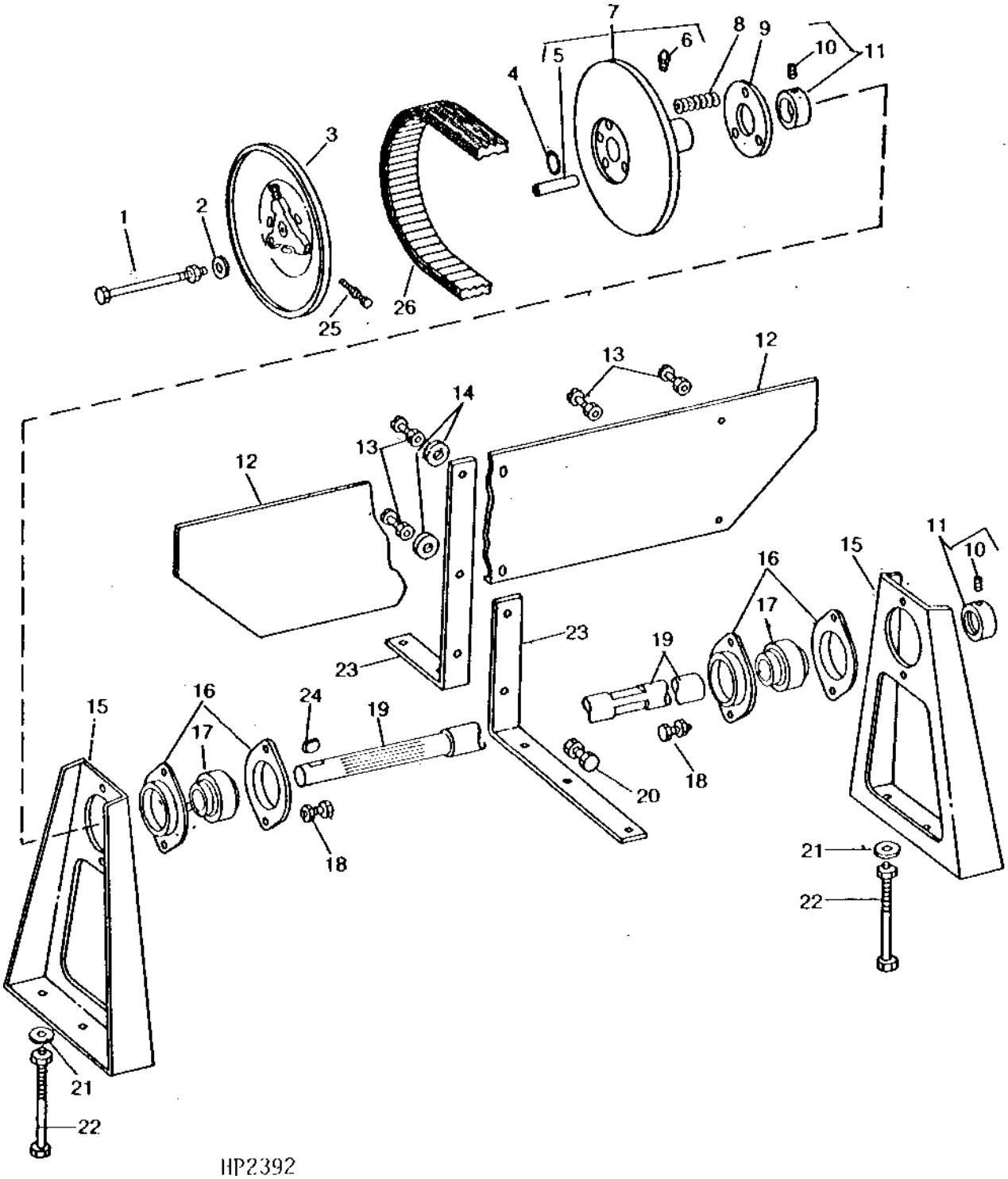
HP2443 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14H1040	NUT	2		1/2"
2	24H1111	WASHER	1		17/32" X 1-1/16" X 0.090"
3	H93562	EYEBOLT	1		
4	.....	LINK CHAIN	1	-610300	ROLLER, TYPE 50, 16 MM (5/8") PITCH, 66 LINKS, (ASSEMBLE FROM (4) AP6095H, AP6094H AND P20352)
	.....	LINK CHAIN	1	610301-	ROLLER, TYPE 60, 19 MM (3/4") PITCH, 57 LINKS (ASSEMBLE FROM (3) AB1290H AND AB1289H, B5234H, AN151830, AND B5321H)
5	AH89428	CHAIN SPROCKET	1	-610300	17 TEETH
	AH89429	CHAIN SPROCKET	1	610301-	15 TEETH
6	24H1850	WASHER	1	-610300	17/32" X 1-1/4" X 0.180"
	24H1850	WASHER	3	610301-	17/32" X 1-1/4" X 0.180"
7	H75588	SNAP RING	1	-610300	
8	H88070	SHAFT	1	-610300	
9	19H1820	CAP SCREW	1	610301-	1/2" X 3"
	12H301	LOCK WASHER	1	610301-	
10	H117855	SPACER	1	610301-	

CLEANING FAN

HP2392 -UN-01JAN94

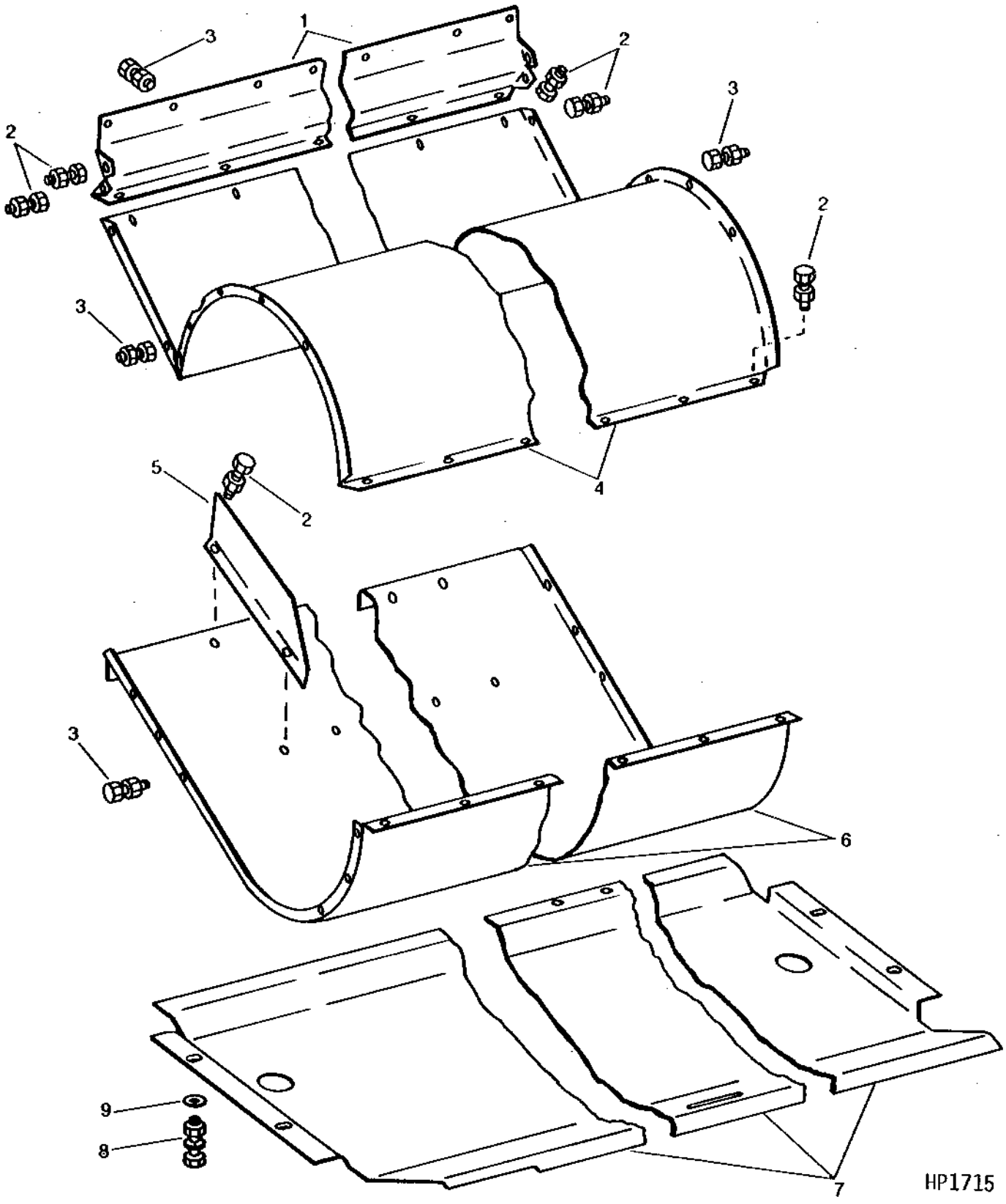


CLEANING FAN - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H2342	CAP SCREW	3		5/16" X 4-1/2"
	T16464	LOCK NUT	1		5/16"
2	24H1136	WASHER	3		11/32" X 11/16" X 0.065"
3	H97600	SHEAVE	1		213 MM (8-3/8") DIA., FIXED
4	A4730R	O-RING	1		
5	H100795	SPRING PIN	1		
6	JD7798	LUBRICATION FITTING	1		
7	AH100009	SHEAVE	1		213 MM (8-3/8") DIA. (MARKED H100793)
8	H93399	SPRING	3		
9	H75535	WASHER	1		
10	22H775	SET SCREW	2		5/16" X 1/4"
11	JD8551	ECCENTRIC LOCKING COLLAR	2		
12	H75602	FAN BLADE	4	-600000	
	H117831	FAN BLADE	4	600001-	
13	19H1905	CAP SCREW	24		5/16" X 1"
	12H303	LOCK WASHER	24		5/16"
	14H785	NUT	24		5/16"
14	24H1136	WASHER	8		11/32" X 11/16" X 0.065"
15	H100910	SUPPORT	2	-610727	(SUB H123758)
	H123758	SUPPORT	2		
16	H28206	PRESSED FLANGED HOUSING	4	-620100	
	N15764	PRESSED FLANGED HOUSING	4	620101-	
17	JD9246	BALL BEARING	2		
18	19H1731	CAP SCREW	4		3/8" X 1"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
19	H97702	SHAFT	1	-404160	(SUB H108571)
	H108571	SHAFT	1		
20	19H1849	CAP SCREW	12		5/16" X 1-1/4"
	14H785	NUT	24		5/16"
21	24H1310	WASHER	4		13/32" X 1-1/8" X 7/64"
22	19H2007	CAP SCREW	4		3/8" X 4-1/2"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
23	H75600	BRACKET	12	-600000	
	H115757	ANGLE	12	600001-	
24	26H19	SHAFT KEY	1		1/4" X 7/8"
25	22H91	SET SCREW	1		3/8" X 1-1/2"
	14H732	NUT	1		3/8"
26	H76273	BELT	1	-404255	(SUB H108668)
	H108668	BELT	1		1688 MM (66-1/2") LONG

CLEANING FAN HOUSING AND PROTECTOR SHIELD

HP1715 -UN-01JAN94



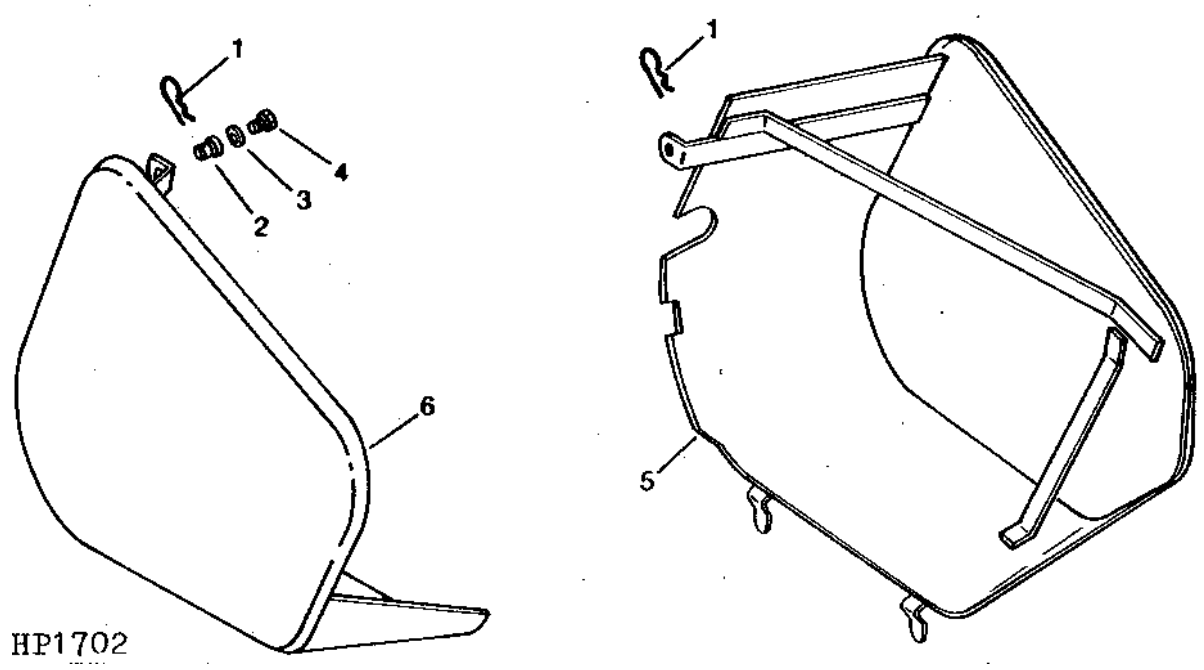
CLEANING FAN HOUSING AND PROTECTOR SHIELD - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H97763	SEAL	1		
2	N71292	SELF-LOCKING SCREW	31		
	N10213	LOCK NUT	1		
3	N10212	SELF-LOCKING SCREW	16		
	N10213	LOCK NUT	1		
4	H97792	HOUSING	1		UPPER
5	H80290	HOUSING	4		
6	H75945	HOUSING	1	-600000	LOWER
	H117946	HOUSING	1	600001-	LOWER
7	H92858	PLATE	1	-610300	
	H117312	PLATE	1	610301-	
8	19H2007	CAP SCREW	4		3/8" X 4-1/2"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
9	24H1310	WASHER	4		13/32" X 1-1/8" X 7/64"

MEMORANDA

CLEANING FAN AIR DUCTS

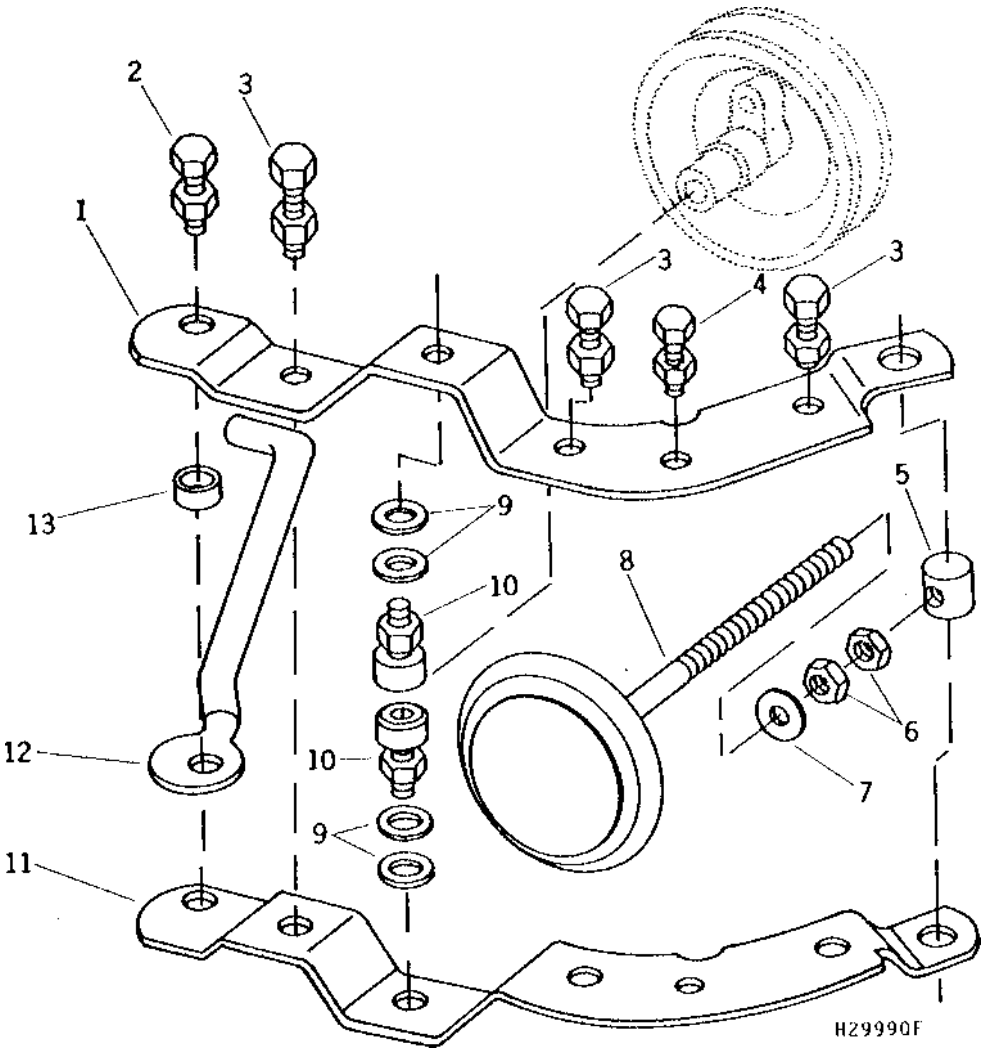
HP1702 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	A3581R	SPRING LOCKING PIN	2	-551900	
	A3581R	SPRING LOCKING PIN	1	551901-	
2	H76989	PIN	2	-551900	
	H76989	PIN	1	551901-	
3	24H1136	WASHER	2	-551900	11/32" X 11/16" X 0.065"
	24H1136	WASHER	1	551901-	11/32" X 11/16" X 0.065"
4	19H2020	CAP SCREW	2	-551900	5/16" X 1/2"
	12H303	LOCK WASHER	2	-551900	5/16"
	19H2020	CAP SCREW	1	551901-	5/16" X 1/2"
	12H303	LOCK WASHER	1	551901-	5/16"
5	AH87741	AIR DUCT	1	-403500	(SUB AH102733)
	AH102733	AIR DUCT	1	-551900	R.H.
	AH108896	SHIELD	1	551901-553313	(SUB AH114384)
	AH114384	SHIELD	1		R.H.
6	AH87740	AIR DUCT	1	-403500	(SUB AH102734)
	AH102734	AIR DUCT	1	-553313	(SUB AH114385)
	AH114385	SHIELD	1		L.H.

CLEANING FAN SPEED CONTROL LINKAGE

H29990F -UN-01JAN94

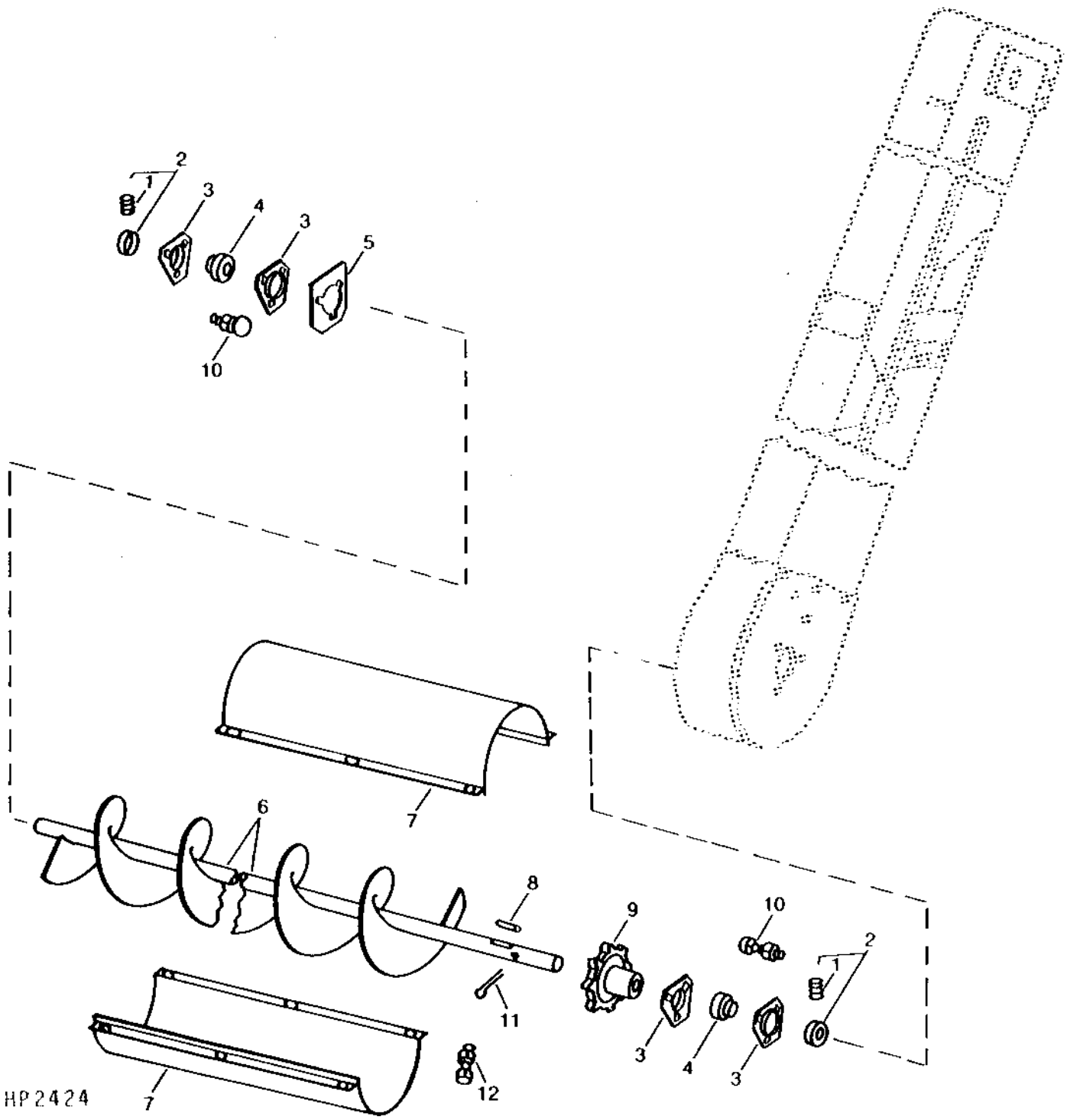


CLEANING FAN SPEED CONTROL LINKAGE - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H97503	ARM	1		UPPER
2	19H1849	CAP SCREW	1		5/16" X 1-1/4"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
3	19H1792	CAP SCREW	3		1/2" X 1"
	14H1040	NUT	3		1/2"
4	19H1731	CAP SCREW	1		3/8" X 1"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
5	H76282	PIN	1		
6	14H1008	NUT	2		3/8"
7	24H1682	WASHER	1		13/32" X 7/8" X 0.120"
8	AH75577	BOLT	1		
9	24H1882	WASHER	4		17/32" X 3/4" X 0.060"
10	19H2926	SCREW	2		1/2" X 1"
	14H1040	NUT	2		1/2"
11	H97502	ARM	1		LOWER
12	H93561	ROD	1		
13	28H1511	WASHER	1		0.364" X 0.540" X 1/4"

CLEAN GRAIN LOWER AUGER AND HOUSING

HP2424 -UN-01JAN94

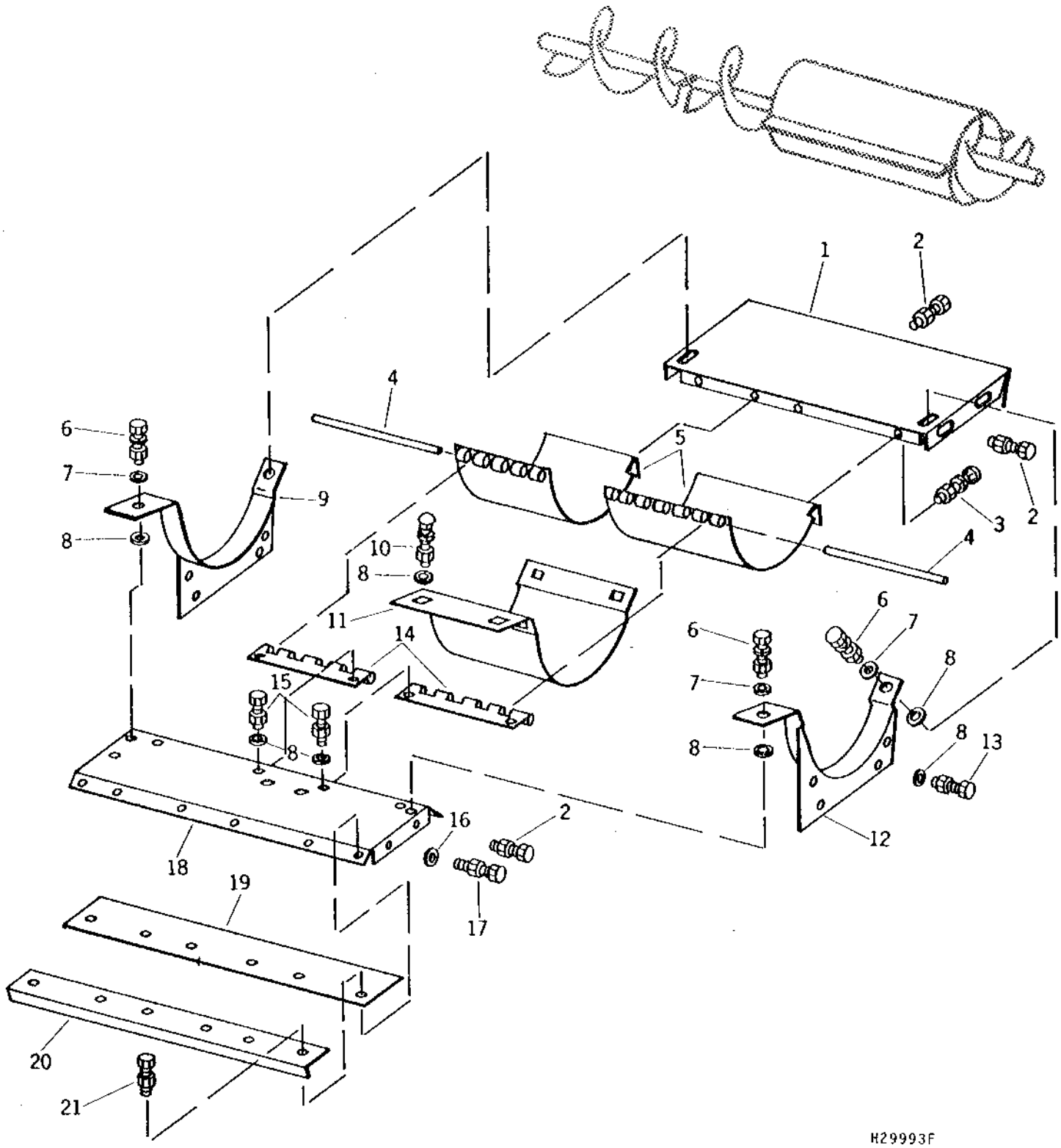


CLEAN GRAIN LOWER AUGER AND HOUSING - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	22H897	SET SCREW	2		1/4" X 1/4"
2	JD8594	ECCENTRIC LOCKING COLLAR	2		
3	C3994E	PRESSED FLANGED HOUSING	4	-505276	(SUB H103265, THIS APPLICATION)
	H103265	PRESSED FLANGED HOUSING	4		
4	JD8593	BALL BEARING	2		
5	H97961	COVER	1	-505276	(SUB H113839)
	H113839	COVER	1	-610300	(SUB H125875)
	H125875	COVER	1		
6	AH91283	AUGER	1		
7	H77058	ARCH	2		(SOLID)
	H78929	ARCH	2		(PERFORATED)
8	P5424H	SHAFT KEY	1		
9	H91334	CHAIN SPROCKET	1		8 TEETH
10	03H1500	BOLT	6		3/8" X 1"
	12H304	LOCK WASHER	6	-406767	3/8"
	14H812	NUT	6	-406767	3/8"
	N10215	LOCK NUT	6	406768-	
11	11H244	COTTER PIN	1		3/16" X 2-1/2"
12	19H2915	CAP SCREW	6		5/16" X 1-1/4"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"

CLEAN GRAIN LOWER AUGER HOUSING

H29993F -UN-01JAN94

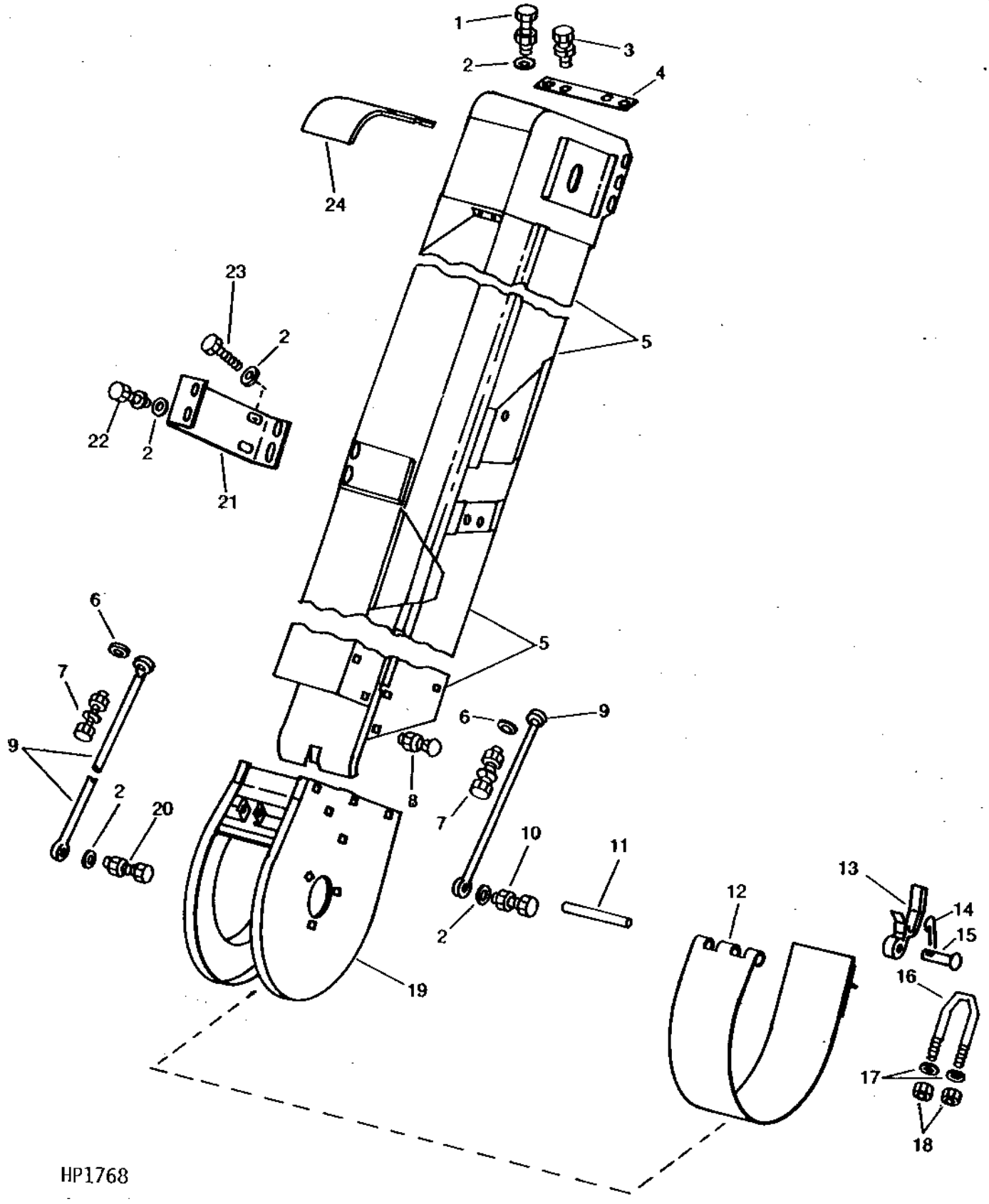


CLEAN GRAIN LOWER AUGER HOUSING - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH96999	HOUSING	1		
2	N71292	SELF-LOCKING SCREW	14		
	N10213	LOCK NUT	1		
3	03H2280	BOLT	4		5/16" X 2"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
4	H95101	DOWEL PIN	2		(MAKE FROM P39977) CUT TO 443 MM (17") LONG
5	H98486	DOOR	2		(SOLID)
	H98489	DOOR	2		(PERFORATED)
6	21H1029	SCREW	4		5/16" X 3/4"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
7	24H1224	WASHER	4		11/32" X 1" X 1/16"
8	24H1136	WASHER	22		11/32" X 11/16" X 0.065"
9	AH96992	FLANGE	1		L.H.
10	03H1540	BOLT	6		5/16" X 3/4"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
11	H98485	SEAL	1		CENTER
12	AH96991	FLANGE	1		R.H.
13	19H1907	CAP SCREW	8		5/16" X 2-3/4"
	12H303	LOCK WASHER	8		5/16"
	14H785	NUT	8		5/16"
14	H95104	HINGE	2		
15	N10212	SELF-LOCKING SCREW	4		
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
16	28H81	WASHER	2		0.364" X 0.540" X 3/16"
17	N10212	SELF-LOCKING SCREW	2		
	N10213	LOCK NUT	1		
18	AH93992	HOUSING	1		REAR BOTTOM
19	H75950	STRAP	1		
20	H75949	REINFORCEMENT	1		
21	19H1900	CAP SCREW	6		5/16" X 3/4"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"

CLEAN GRAIN ELEVATOR HOUSING
(SERIAL NO. -551900)

HP1768 -UN-01JAN94

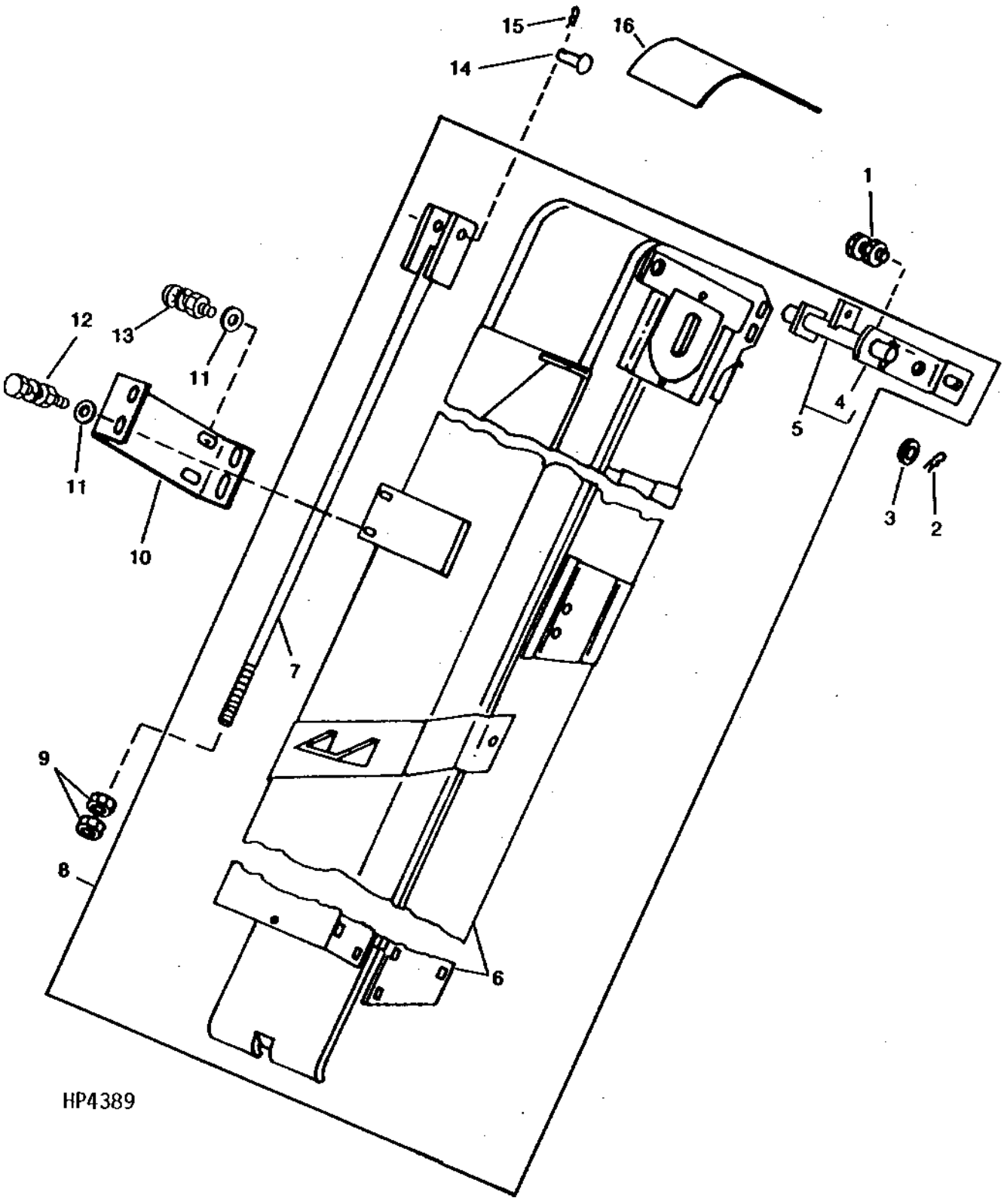


CLEAN GRAIN ELEVATOR HOUSING - CONTINUED
(SERIAL NO. -551900)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H2462	CAP SCREW	2		3/8" X 3-1/4"
	14H732	NUT	2		3/8"
2	24H1305	WASHER	14		13/32" X 13/16" X 0.065"
3	21H1029	SCREW	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
4	H83103	STRAP	1		
5	AH112164	ELEVATOR	1		(SUB FOR AH96610)
6	24H1790	WASHER	2		17/32" X 1-1/2" X 0.164"
7	19H1781	CAP SCREW	2		1/2" X 3-1/2"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
8	03H1893	BOLT	10		1/4" X 1/2"
	12H302	LOCK WASHER	10		1/4"
	14H786	NUT	10		1/4"
9	H77056	BRACE	2	-551900	(SUB H112959)
	H112959	BRACE	2		
10	19H1800	CAP SCREW	1		3/8" X 1-1/2"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
11	H75985	DOWEL PIN	1	-1990	(MAKE FROM H103318) CUT TO 175 MM (6.88")
12	AH77062	DOOR	1		(SOLID)
	AH77069	DOOR	1		(PERFORATED)
13	H101297	LEVER	1		
14	11H211	COTTER PIN	1		1/8" X 3/4"
15	RV810A	PIN	1		DRILLED
16	H35688	U-BOLT	1		
17	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
18	T16464	LOCK NUT	2		
19	AH93242	BOOT	1		
20	19H1732	CAP SCREW	1		3/8" X 1-1/4"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
21	H98091	BRACKET	1		
22	19H2284	CAP SCREW	4		3/8" X 7/8"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
23	03H1765	BOLT	4		3/8" X 3/4"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
24	H114130	REINFORCEMENT	1		

CLEAN GRAIN ELEVATOR HOUSING
(SERIAL NO. 551901-)

HP4389 -UN-01JAN94

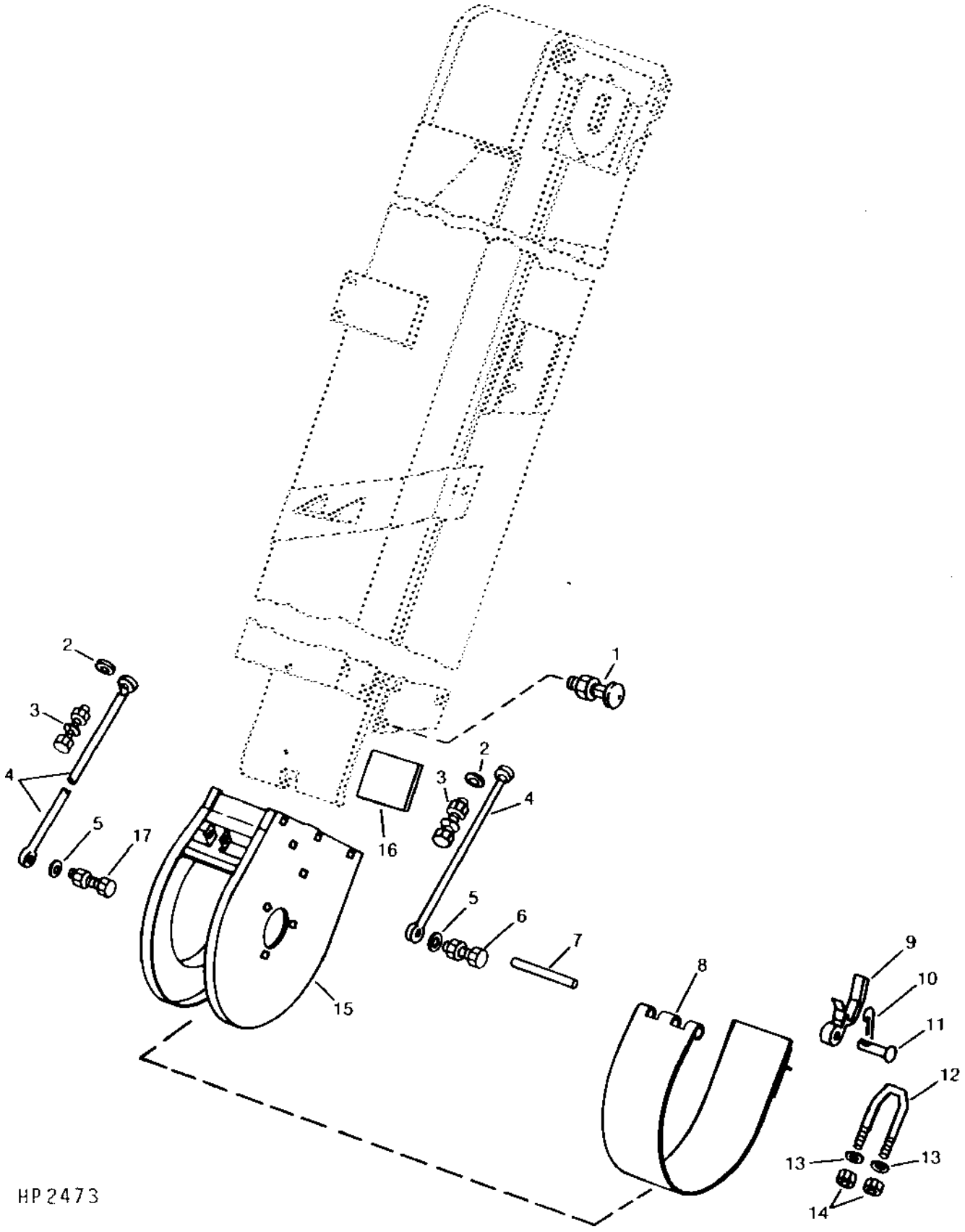


CLEAN GRAIN ELEVATOR HOUSING - CONTINUED
(SERIAL NO. 551901-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	N10214	SELF-LOCKING SCREW	2		
	N10215	LOCK NUT	2		
2	11H237	COTTER PIN	1		1/8" X 2"
3	24H1454	WASHER	1		1-1/32" X 2" X 0.060"
4	H106315	LEVER	1		
5	AH108935	LEVER	1		
6	AH110652	ELEVATOR	1		
7	AH105503	YOKE	1		
8	AH112164	ELEVATOR	1		
9	N10215	LOCK NUT	2		
10	H98091	BRACKET	1		
11	24H1305	WASHER	8		13/32" X 13/16" X 0.065"
12	19H2284	CAP SCREW	4		3/8" X 7/8"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
13	03H1765	BOLT	4		3/8" X 3/4"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
14	H79676	PIN	1		
15	11H216	COTTER PIN	1		3/16" X 1"
16	H114130	REINFORCEMENT	1		

CLEAN GRAIN ELEVATOR HOUSING BOOT
(SERIAL NO. 551901-)

HP2473 -UN-01JAN94

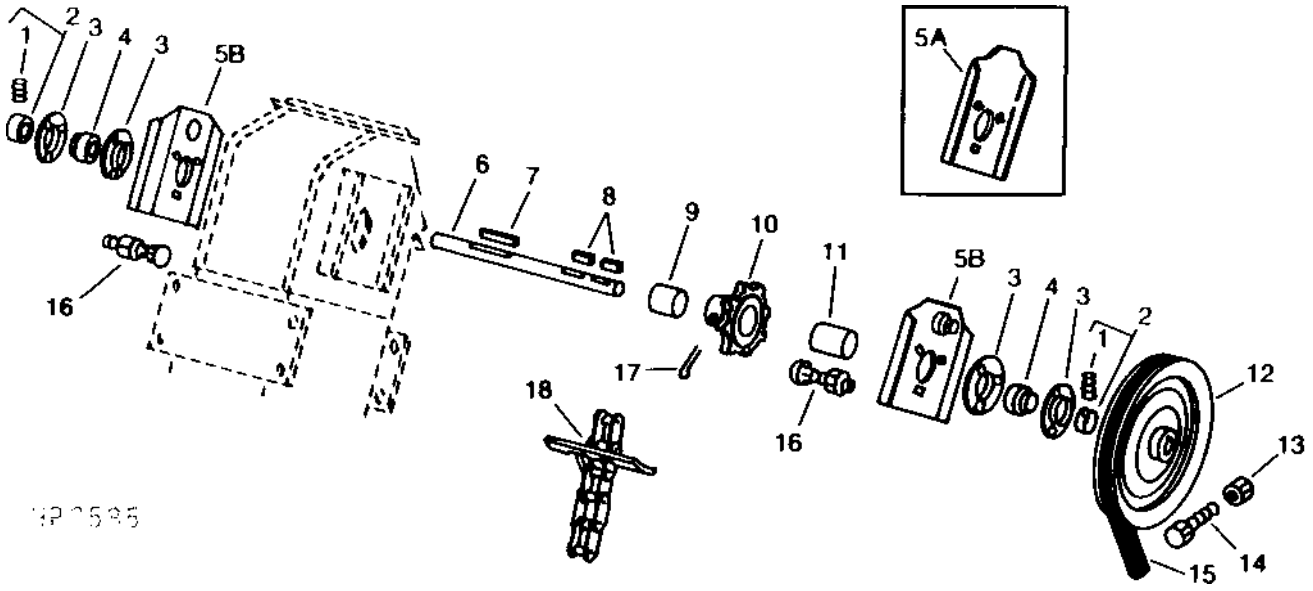


CLEAN GRAIN ELEVATOR HOUSING BOOT - CONTINUED
(SERIAL NO. 551901-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H1893	BOLT	10		1/4" X 1/2"
	12H302	LOCK WASHER	10		1/4"
	14H786	NUT	10		1/4"
2	24H1790	WASHER	2		17/32" X 1-1/2" X 0.164"
3	19H1781	CAP SCREW	2		1/2" X 3-1/2"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
4	H112959	BRACE	2		
5	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
6	19H1800	CAP SCREW	1		3/8" X 1-1/2"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
7	H75985	DOWEL PIN	1	-1990	(MAKE FROM H103318) CUT TO 175 MM (6.88 ")
8	AH77062	DOOR	1		(SOLID)
	AH77069	DOOR	1		(PERFORATED)
9	H101297	LEVER	1		
10	11H211	COTTER PIN	1		1/8" X 3/4"
11	RV810A	PIN	1		
12	H35688	U-BOLT	1		
13	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
14	T16464	LOCK NUT	2		
15	AH93242	BOOT	1		
16	T37851	REINFORCEMENT	1		
17	19H1732	CAP SCREW	1		3/8" X 1-1/4"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"

CLEAN GRAIN ELEVATOR CONVEYOR CHAIN, SHAFT, SHEAVE, AND SPROCKET

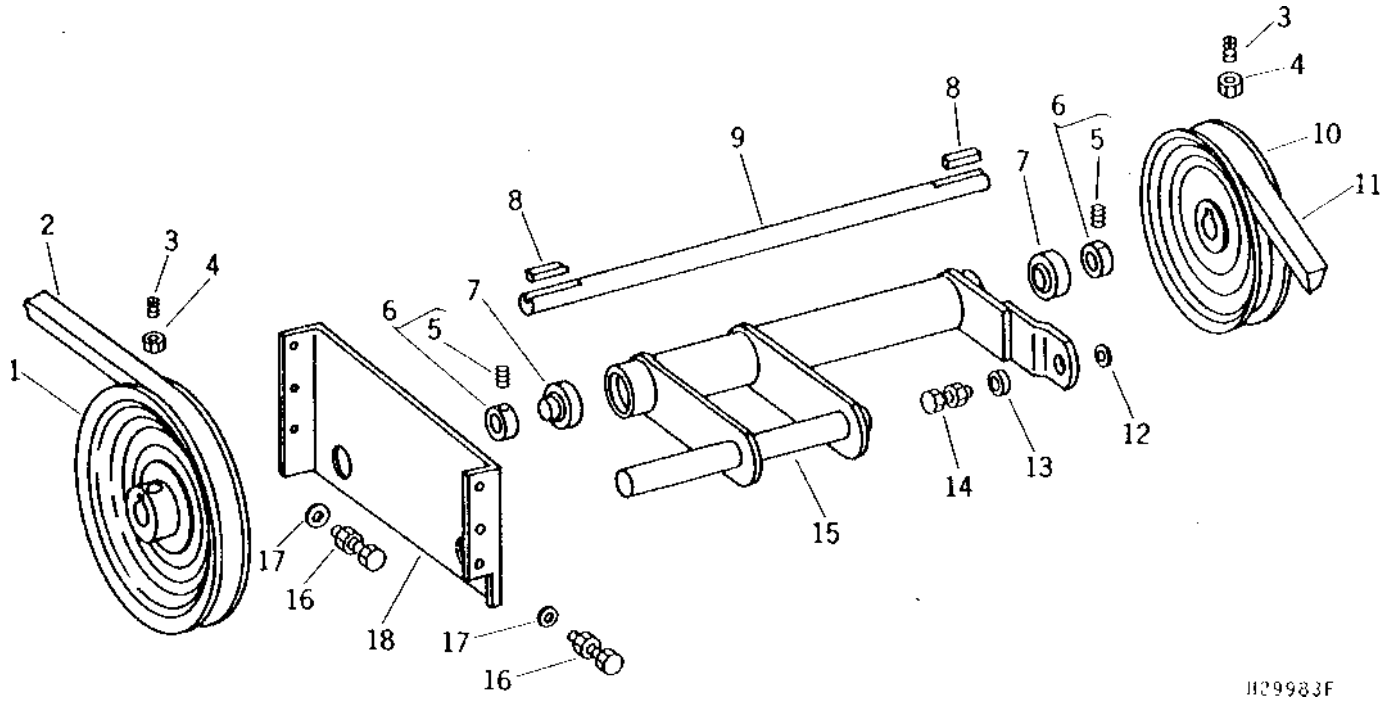
HP2585 -UN-25JUL95



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	22H897	SET SCREW	2		1/4" X 1/4"
2	JD8554	ECCENTRIC LOCKING COLLAR	2		
3	H103264	PRESSED FLANGED HOUSING	4		(SUB FOR H87472)
4	JD9273	BALL BEARING	2		
5A	AH80508	BRACKET	2	-551900	
5B	AH108918	BRACKET	2	551901-615671	(SUB AH125904)
	AH125904	BRACKET	2		
6	H82948	SHAFT	1		
7	.....	KEY	1		(5/16" X 5/16" X 1-1/2") (CUT FROM H64375 IN AH64587 KEY STOCK KIT)
8	.....	KEY	2		(1/4" X 1/4" X 1-1/4") (CUT FROM H64374 IN AH64587 KEY STOCK KIT)
9	H95028	BUSHING	1		
10	H108576	CHAIN SPROCKET	1		8 TEETH, (SUB FOR H11340, THIS APPLICATION)
11	H95029	BUSHING	1		
12	AH75986	PULLEY	1		270 MM (10-5/8") DIA.
13	14H732	NUT	2		3/8"
14	22H853	SET SCREW	2		3/8" X 7/8"
15	H77766	BELT	1		ATTACHMENT
16	03H1540	BOLT	6		5/16" X 3/4", ATTACHMENT
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
17	11H244	COTTER PIN	1		3/16" X 2-1/2"
18	AH87747	LINK CHAIN	1		(CA-550 ROLLER CHAIN) (27 PADDLES)
	AH77067	LINK CHAIN	1		(CA-550 ROLLER CHAIN) (27 BUCKETS)
	C10232	LINK	1		(ROLLER)
	C10233	CHAIN LINK	1		(OFFSET)(WITH PIN)
	AC11779	PIN	1		
	C10263	TRACK CHAIN W/O SHOES	1		(FOR OFFSET LINK)
	AC14974	PIN	1		
	H86758	PADDLE	27		(RUBBER)
	H86760	PADDLE	1		(STEEL CLEANING)
	AH77055	CONVEYOR	27		(BUCKET)
	AH86897	BOLT	54		(PADDLE)(REPLACES RIVETS)
	19H1948	CAP SCREW	AR		1/4" X 3/4", (STEEL CLEANING PADDLE, 2 USED; BUCKET, 54 USED)
	24H1286	WASHER	54		9/32" X 1/2" X 1/16", (BUCKET)
	14H786	NUT	1		1/4"
	AH87765	CHAIN LINK	27		(FOR PADDLES)
	AH106958	CHAIN LINK	1		(FOR BUCKETS)

CLEAN GRAIN ELEVATOR DRIVE COUNTERSHAFT

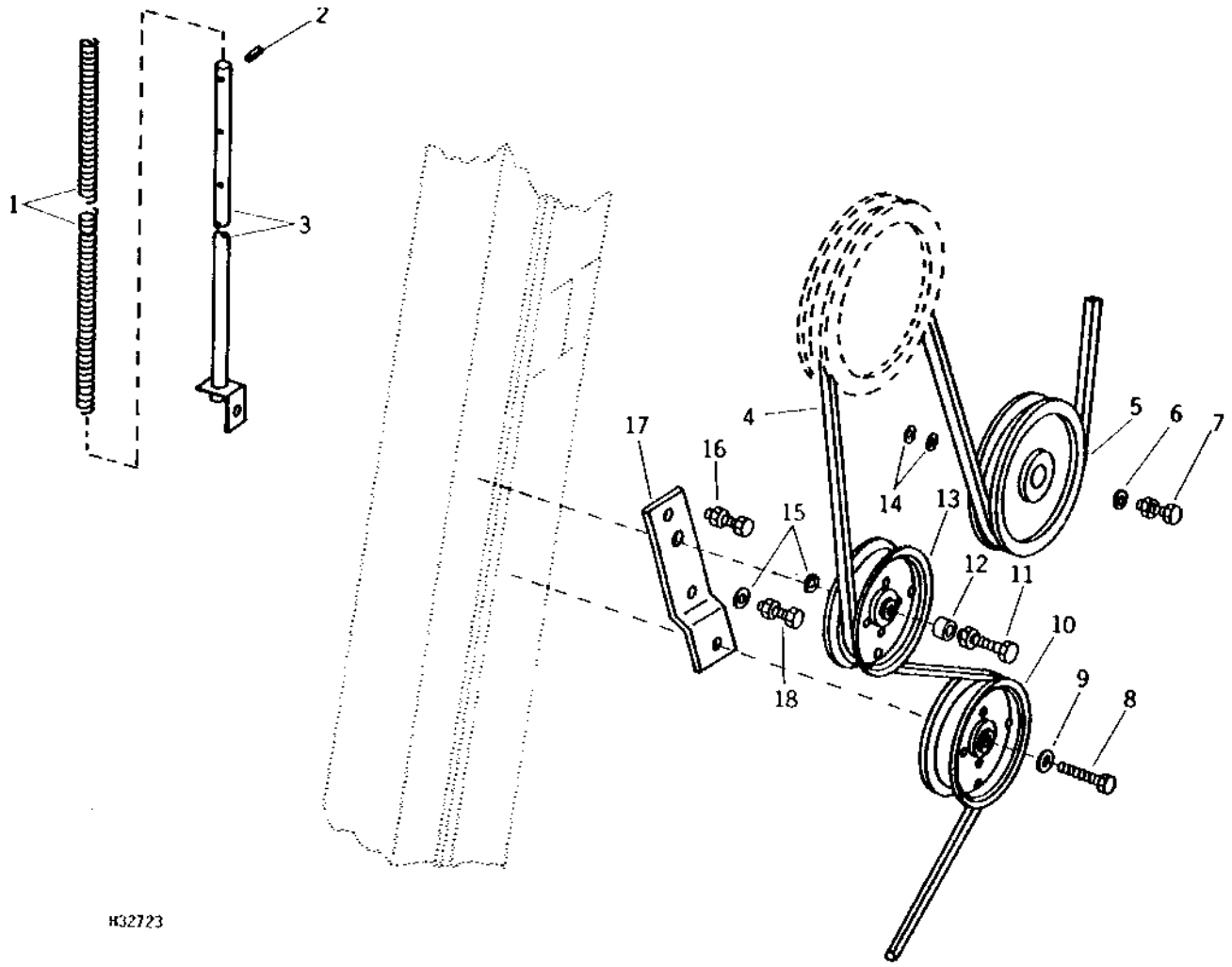
H29983F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH75987	PULLEY	1		292 MM (11-1/2") DIA.
2	H27433	BELT	1		
3	22H853	SET SCREW	4		3/8" X 7/8"
4	14H732	NUT	4		3/8"
5	22H897	SET SCREW	2		1/4" X 1/4"
6	JD8554	ECCENTRIC LOCKING COLLAR	2		
7	JD8597	BALL BEARING	2		
8	.....	KEY	2		(1/4" X 1/4" X 1-1/8") (CUT FROM H64374 IN AH64587 KEY STOCK KIT)
9	H77032	COUNTERSHAFT	1		
10	AH75984	PULLEY	1		245 MM (9-5/8") DIA.
11	H77766	BELT	1		
12	24H1783	WASHER	1		13/32" X 1" X 7/64"
13	H76781	WASHER	1	-625363	(SUB N85515)
	N85515	WASHER	1		
14	19H1731	CAP SCREW	1		3/8" X 1"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
15	AH77065	SUPPORT	1		
16	19H1905	CAP SCREW	4		5/16" X 1"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
17	24H1136	WASHER	8		11/32" X 11/16" X 0.065"
18	H98581	BRACKET	1		

CLEAN GRAIN ELEVATOR DRIVE TIGHTENER AND IDLER

H32723 -UN-01JAN94

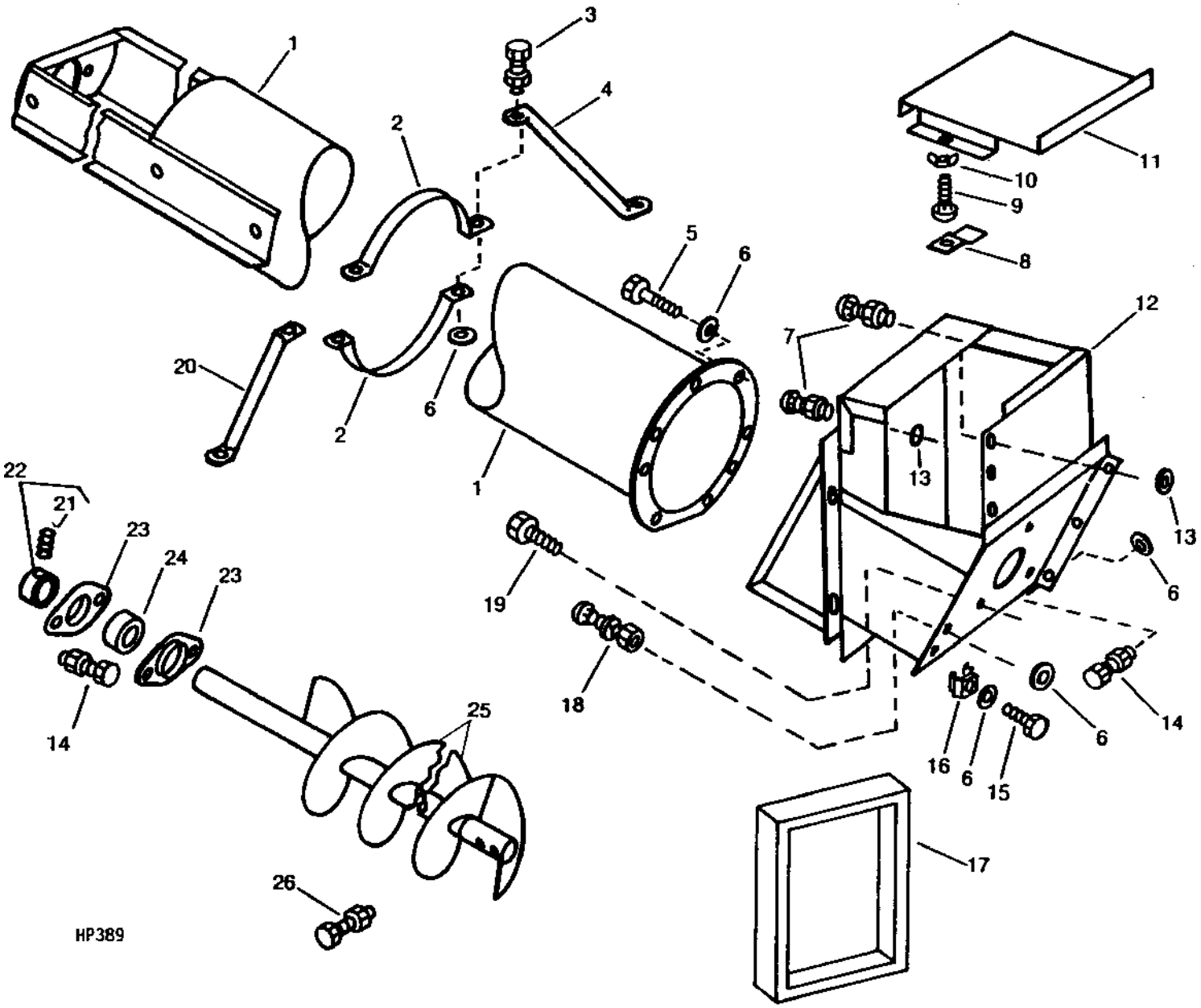


CLEAN GRAIN ELEVATOR DRIVE TIGHTENER AND IDLER - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H78917	SPRING	1	-354913	(SUB H103500)
	H103500	SPRING	1		
2	34H77	SPRING PIN	1	354914-	3/16" X 1"
3	AH77056	RETAINER	1	-354913	(SUB AH103544)
	AH103544	RETAINER	1		(USE WITH H103500)
4	H77766	BELT	1		
5	AH94450	IDLER	1		222 MM (8-3/4") DIA.
6	24H1368	WASHER	1		21/32" X 1-5/16" X 0.090"
7	19H1847	CAP SCREW	1		5/8" X 2-1/2"
	M2023T	LOCK NUT	1	-552257	(SUB N101344)
	N101344	LOCK NUT	1		
8	19H1721	CAP SCREW	1		1/2" X 1-1/2"
	12H301	LOCK WASHER	1		1/2"
9	24H1341	WASHER	1		17/32" X 15/16" X 0.060"
10	AH14097	SHEAVE	1		178 MM (7") DIA.
11	19H1805	CAP SCREW	1		1/2" X 2-1/4"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
12	U40538	BUSHING	1		
13	AH65015	SHEAVE	1		133 MM (5-1/4") DIA.
14	24H1373	WASHER	2		21/32" X 1-9/16" X 0.180"
15	24H1111	WASHER	5		17/32" X 1-1/16" X 0.090"
16	19H1732	CAP SCREW	1		3/8" X 1-1/4"
	H99923	LOCK NUT	1		
17	H87070	ARM	1		TIGHTENER
18	19H1721	CAP SCREW	1		1/2" X 1-1/2"
	U16721	LOCK NUT	1		

LOADING AUGER AND HOUSING

HP389 -UN-01JAN94

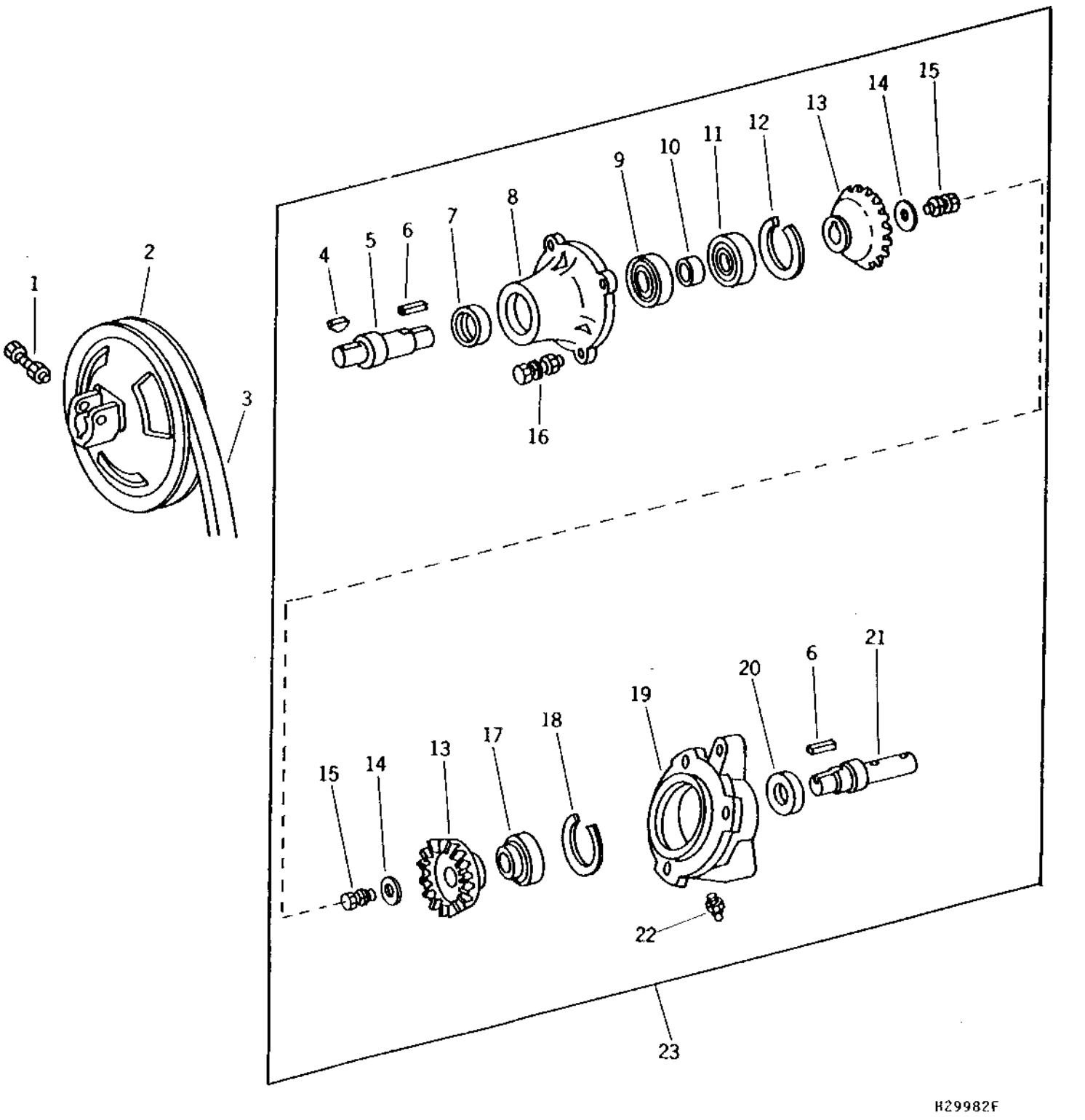


LOADING AUGER AND HOUSING - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH88982	HOUSING	1		
2	H85979	SUPPORT	2		
3	19H1905	CAP SCREW	4		5/16" X 1"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
4	H97783	PIPE	1		REAR BRACE
5	H65108	SCREW	8		SELF-TAPPING
6	24H1136	WASHER	14		11/32" X 11/16" X 0.065"
7	03H1893	BOLT	6		1/4" X 1/2"
	12H302	LOCK WASHER	6		1/4"
	14H786	NUT	6		1/4"
8	P47159	CLAMP	1		
9	03H1524	BOLT	1		5/16" X 1"
10	14H819	WING NUT	1		5/16"
11	H93420	DOOR	1		
12	AH88989	SPOUT	1		
13	24H1287	WASHER	6		9/32" X 5/8" X 0.065"
14	19H1900	CAP SCREW	5		5/16" X 3/4"
	12H303	LOCK WASHER	5		5/16"
	14H785	NUT	5		5/16"
15	19H1905	CAP SCREW	8		5/16" X 1"
	12H303	LOCK WASHER	8		5/16"
16	M41139	NUT	8		SPEED
17	.....	SEAL	1		(CUT FROM H81330)
18	03H1709	BOLT	2		5/16" X 1"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
19	19H2284	CAP SCREW	3		3/8" X 7/8"
	12H304	LOCK WASHER	3		3/8"
20	H97782	PIPE	1		FRONT BRACE
21	22H897	SET SCREW	1		1/4" X 1/4"
22	JD8554	ECCENTRIC LOCKING COLLAR	1		
23	P44439	PRESSED FLANGED HOUSING	2		
24	JD9273	BALL BEARING	1		
25	AH90625	AUGER	1	-600831	(SUB AH114902)
	AH114902	AUGER	1	-620100	(SUB AH127728)
	AH127728	AUGER	1	620101-	
26	19H3131	CAP SCREW	2	-620100	5/16" X 2", (SUB 19H3636, THIS APPLICATION)
	19H3636	CAP SCREW	2	-620100	5/16" X 2-1/2"
	19H1733	CAP SCREW	2	620101-	3/8" X 2-1/2"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2	-620100	5/16"
	H99923	LOCK NUT	2	620101-	3/8"

LOADING AUGER GEAR CASE AND SHEAVE

H29982F -UN-01JAN94



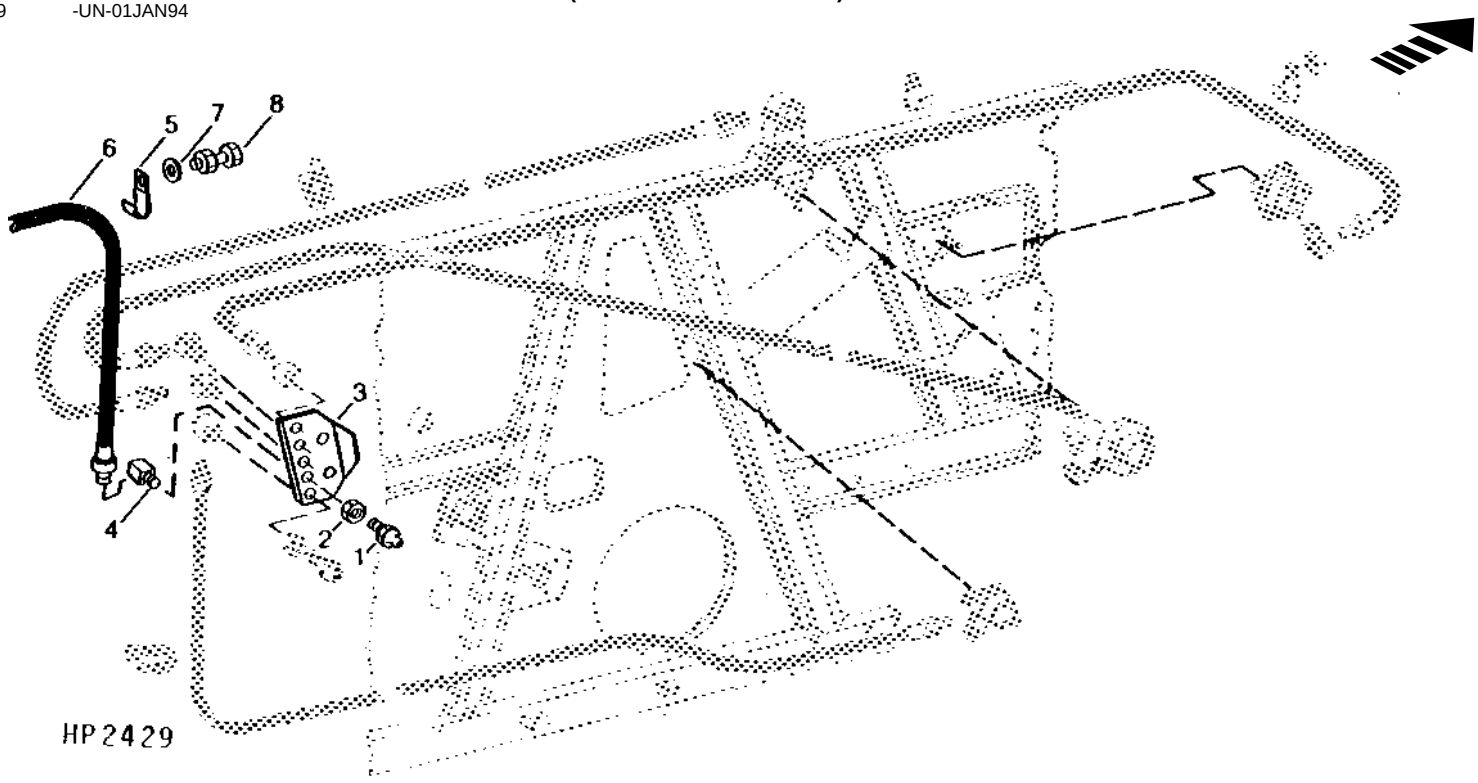
LOADING AUGER GEAR CASE AND SHEAVE - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1726	CAP SCREW	1		3/8" X 2-1/4"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
2	H89084	HALF SHEAVE	1		267 MM (10-1/2") DIA.
3	H77766	BELT	1		
4	26H22	SHAFT KEY	1		1/4" X 1"
5	H94703	SHAFT	1		INPUT
6	.....	KEY	2		(1/4" X 1/4" X 3/4") (CUT FROM H64374 IN AH64587 KEY STOCK KIT)
7	AH21815	SEAL	1		
8	H86914	HOUSING	1		OUTER
9	JD7681	BALL BEARING	1		
10	J17823	BUSHING	1		
11	JD7689	BALL BEARING	1		
12	P46874	SNAP RING	1		
13	H86912	GEAR	2		17 TEETH
14	24H1312	WASHER	2		13/32" X 1-3/8" X 0.105"
15	19H2676	CAP SCREW	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
16	19H1801	CAP SCREW	3		3/8" X 2"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
17	AH88893	BALL BEARING	1		
18	P42232	SNAP RING	1		
19	H86913	HOUSING	1		INNER
20	M2848DN	WASHER	1		FELT
21	H94702	SHAFT	1	-620100	OUTPUT, (SUB H132607)
	H132607	SHAFT	1	620101-	
22	JD7759	LUBRICATION FITTING	1		
23	AH96760	GEAR CASE	1	-620100	(SUB AH129277)
	AH129277	GEAR CASE	1	620101-	

MEMORANDA

GRAIN TANK LOADING AUGER GEAR CASE
LUBE BANK SYSTEM (RIGHT-HAND SIDE)
(SERIAL NO. 610301-)

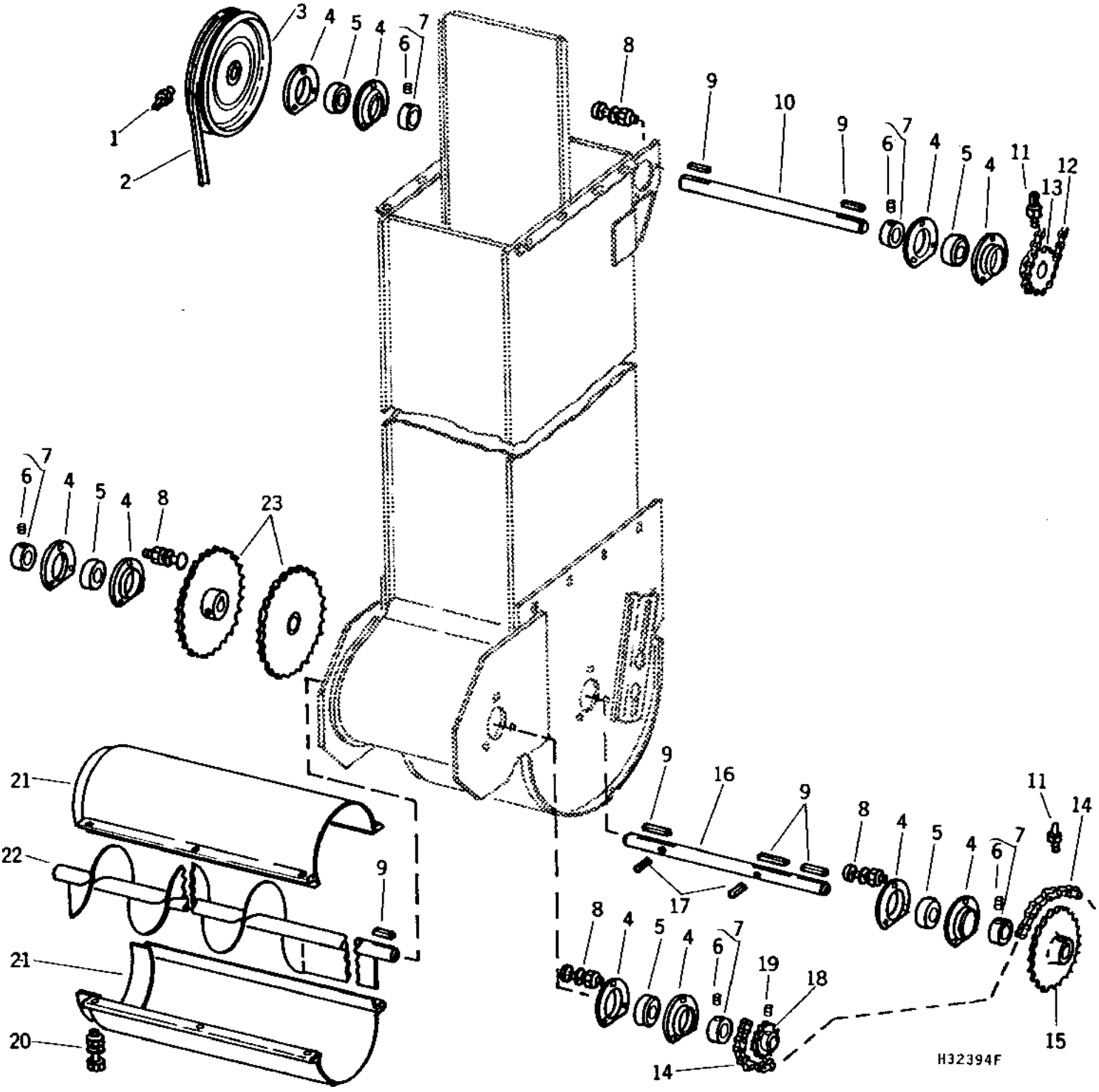
HP2429 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	JD7797	LUBRICATION FITTING	1		STRAIGHT, 1/4"
2	E12379	NUT	1		
3	H101262	SUPPORT	1		
4	E12378	ELBOW FITTING	1		
5	AH89557	CLIP	2		
6	H98306	HOSE	1	-610727	(SUB H111472)
	H111472	HOSE	1		
7	14H732	NUT	1		3/8"

DIP AND POUR ELEVATOR LOWER AUGER AND UPPER COUNTERSHAFT

H32394F -UN-01JAN94

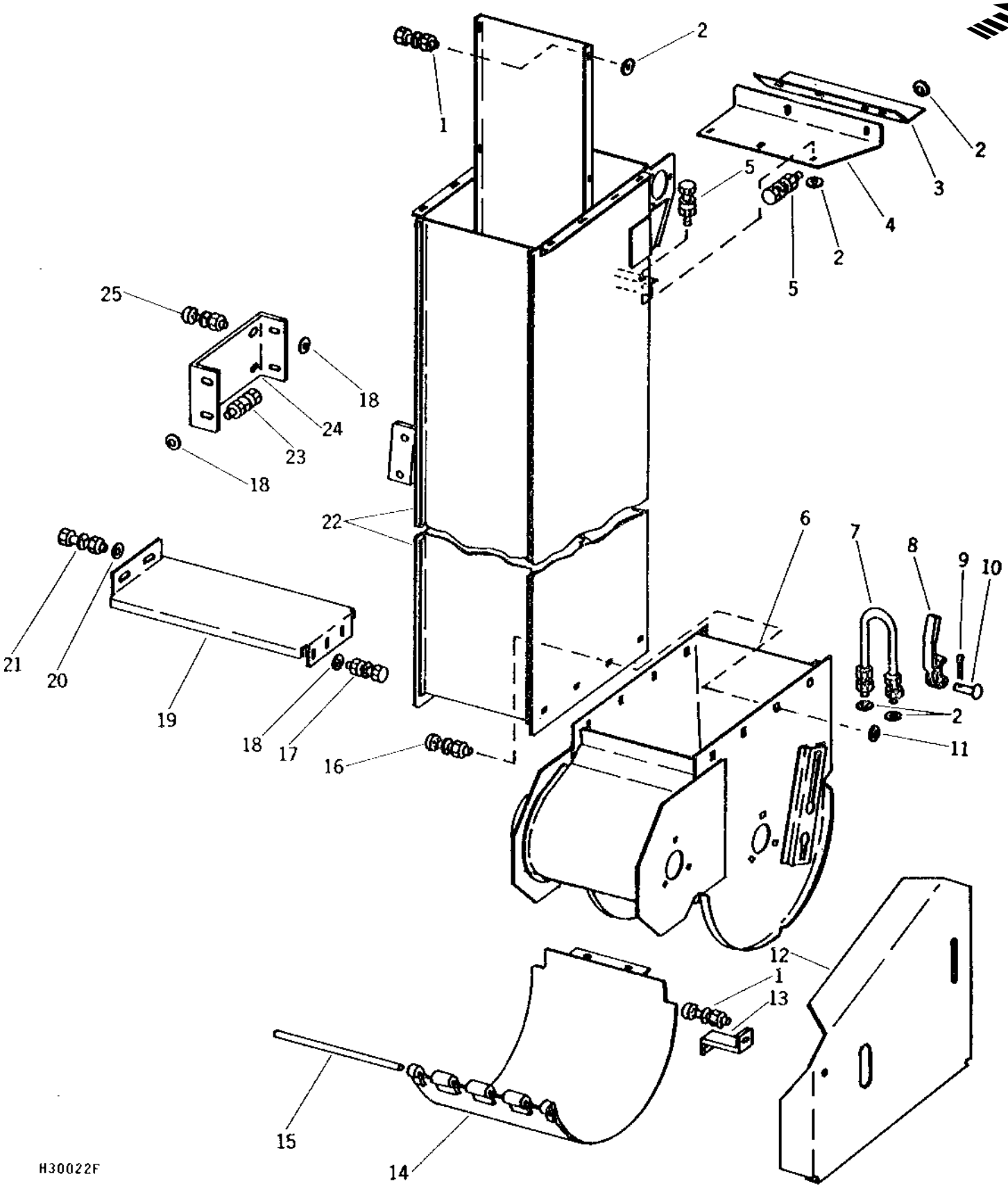


DIP AND POUR ELEVATOR LOWER AUGER AND UPPER COUNTERSHAFT - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	22H853	SET SCREW	2		3/8" X 7/8"
	14H732	NUT	2		3/8"
2	P49415	BELT	1		
3	AH75984	PULLEY	1		232 MM (9-3/8") DIA.
4	H87472	PRESSED FLANGED HOUSING	10	-601263	
	H103264	PRESSED FLANGED HOUSING	10	601264-	
5	JD8665	BALL BEARING	5		
6	22H897	SET SCREW	5		1/4" X 1/4"
7	JD8554	ECCENTRIC LOCKING COLLAR	5		
8	03H1540	BOLT	15		5/16" X 3/4"
	12H303	LOCK WASHER	15		5/16"
	14H785	NUT	15		5/16"
9	P49158	SHAFT KEY	6	-406734	
	.....	KEY	6	406735-	(1/4" X 1/4" X 1-1/2") (CUT FROM H64374 IN AH64587 KEY STOCK KIT)
10	H85675	COUNTERSHAFT	1		
11	22H907	SET SCREW	4		5/16" X 7/8"
	14H611	NUT	4		5/16"
12	.....	LINK CHAIN	1		ROLLER, TYPE 50, 16 MM (5/8") PITCH, 117 LINKS, (ASSEMBLE FROM (2) AP6093H, AP6095H, (3) P20350, (3) P20351 AND P20352)
13	H35722	CHAIN SPROCKET	1		16 TEETH
14	.....	LINK CHAIN	1		ROLLER, TYPE 50, 16 MM (5/8") PITCH, 89 LINKS, (ASSEMBLE FROM AP6093H, AP6094H, AP6095H, (2) P20350 AND (2) P20351)
15	AH86816	CHAIN SPROCKET	1		30 TEETH
16	H85726	SHAFT	1		DRIVE
17	34H94	SPRING PIN	2		7/32" X 1-3/4"
18	7807C	CHAIN SPROCKET	1		12 TEETH
19	22H979	SET SCREW	2		3/8" X 3/8"
20	19H2915	CAP SCREW	6		5/16" X 1-1/4"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
21	AH86774	SHIELD	2		
	AH86778	SHIELD	2		(PERFORATED)
22	AH98861	AUGER	1		
23	AH86752	CHAIN SPROCKET	2		42 TEETH

DIP AND POUR ELEVATOR LOWER HOUSING

H30022F -UN-01JAN94



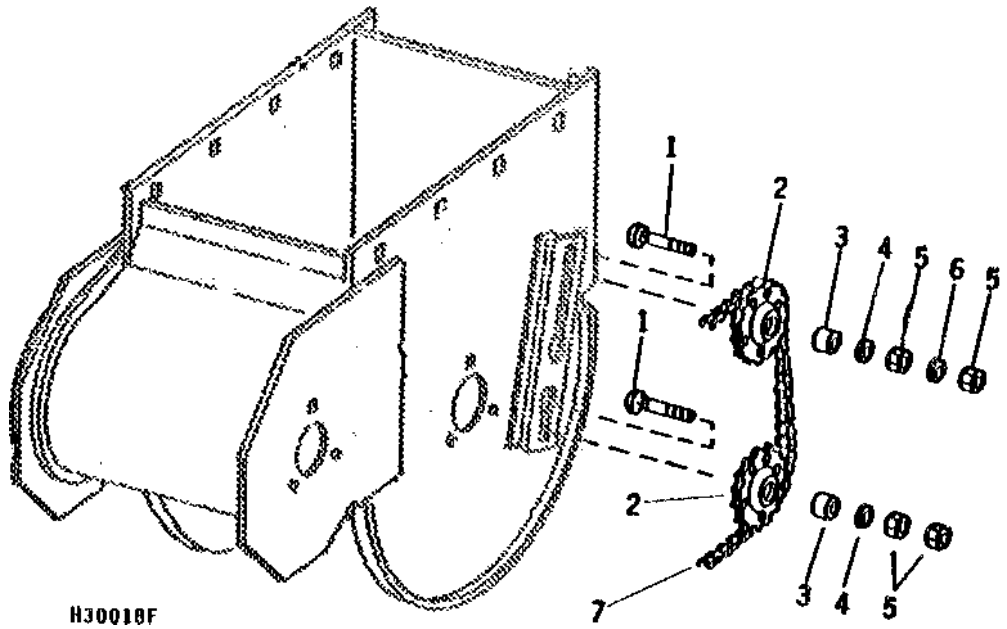
DIP AND POUR ELEVATOR LOWER HOUSING - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H1540	BOLT	5		5/16" X 3/4"
	12H303	LOCK WASHER	5		5/16"
	14H785	NUT	5		5/16"
2	24H1136	WASHER	12		11/32" X 11/16" X 0.065"
3	H84886	ANGLE	1		
4	H85671	REINFORCEMENT	1		
5	19H1900	CAP SCREW	6		5/16" X 3/4"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
6	AH86757	BOOT	1		
7	H35688	U-BOLT	1		
	14H785	NUT	4		5/16"
8	H11360	LEVER	1	-354740	(SUB H101297)
	H101297	LEVER	1		
9	11H211	COTTER PIN	1		1/8" X 3/4"
10	RV810A	PIN	1		
11	24H1305	WASHER	8		13/32" X 13/16" X 0.065"
12	H85681	SHIELD	1		
13	H85682	BRACKET	1		
14	AH86765	DOOR	1		
	AH86779	DOOR	1		(PERFORATED)
15	C14854	DOWEL PIN	1	-1990	(SUB H98895)
	H98895	DOWEL PIN	1		
16	03H1765	BOLT	8		3/8" X 3/4"
	12H304	LOCK WASHER	8		3/8"
	14H812	NUT	8		3/8"
17	03H1500	BOLT	3		3/8" X 1"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
18	24H1305	WASHER	11		13/32" X 13/16" X 0.065"
19	H85703	BRACKET	1		
20	24H1111	WASHER	2		17/32" X 1-1/16" X 0.090"
21	19H1945	CAP SCREW	2		1/2" X 3-1/4"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
22	AH86758	HOUSING	1		
23	03H1765	BOLT	4		3/8" X 3/4"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
24	H98091	BRACKET	1		
25	19H2284	CAP SCREW	4		3/8" X 7/8"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"

MEMORANDA

DIP AND POUR ELEVATOR LOWER CHAIN TIGHTENERS

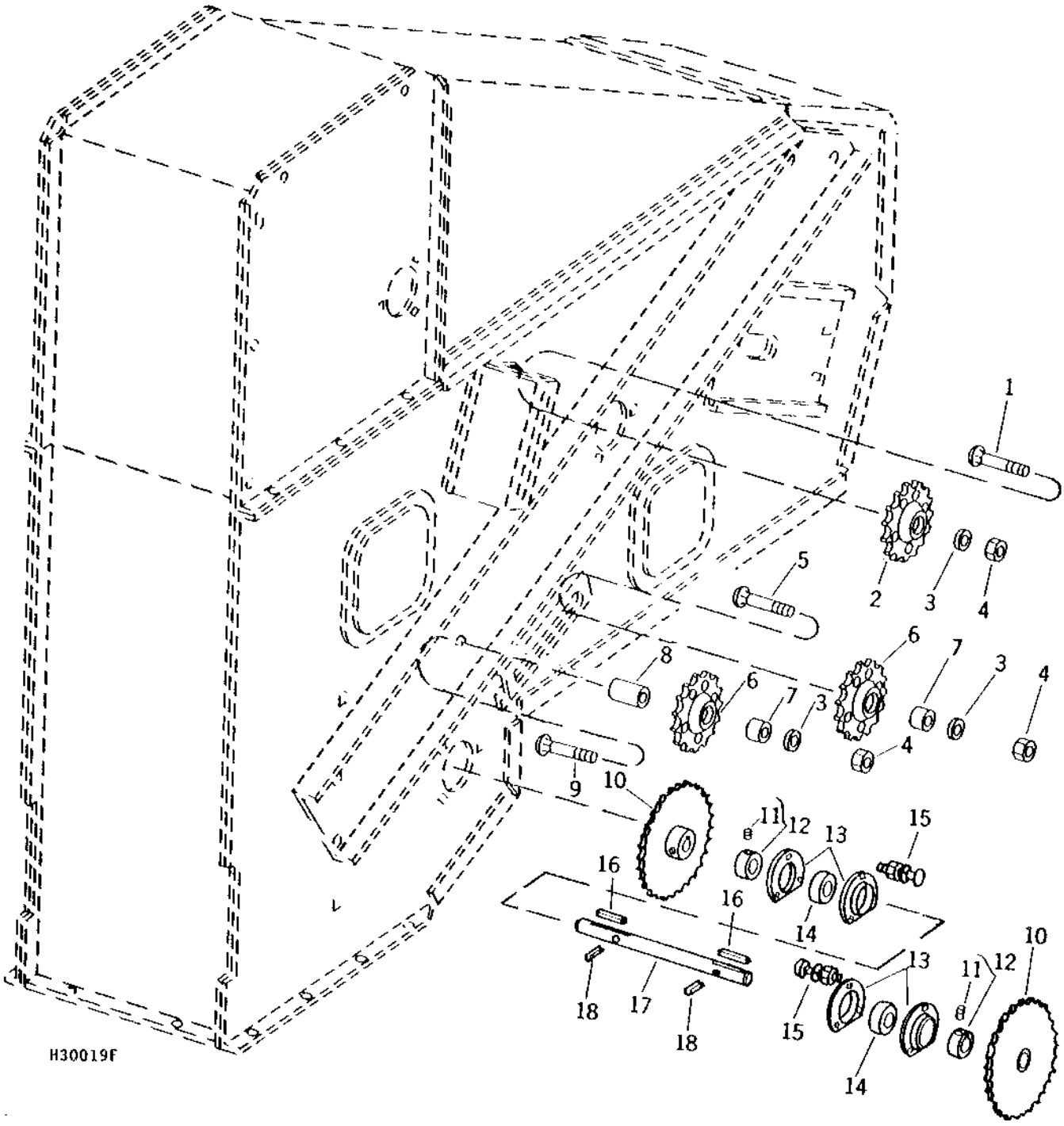
H30018F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H2121	BOLT	2		1/2" X 3-1/4"
2	AH21440	CHAIN SPROCKET	2		17 TEETH
3	28H2506	SPACER	2		1/2" X 11/16"
4	12H301	LOCK WASHER	2		1/2"
5	14H1040	NUT	4		1/2"
6	24H1111	WASHER	1		17/32" X 1-1/16" X 0.090"
7	.....	LINK CHAIN	1		ROLLER, TYPE 50, 16 MM (5/8") PITCH, 89 LINKS, (ASSEMBLE FROM AP6093H, AP6094H, AP6095H, (2) P20350 AND (2) P20351)

DIP AND POUR ELEVATOR UPPER CHAIN TIGHTENERS AND IDLERS

H30019F -UN-01JAN94

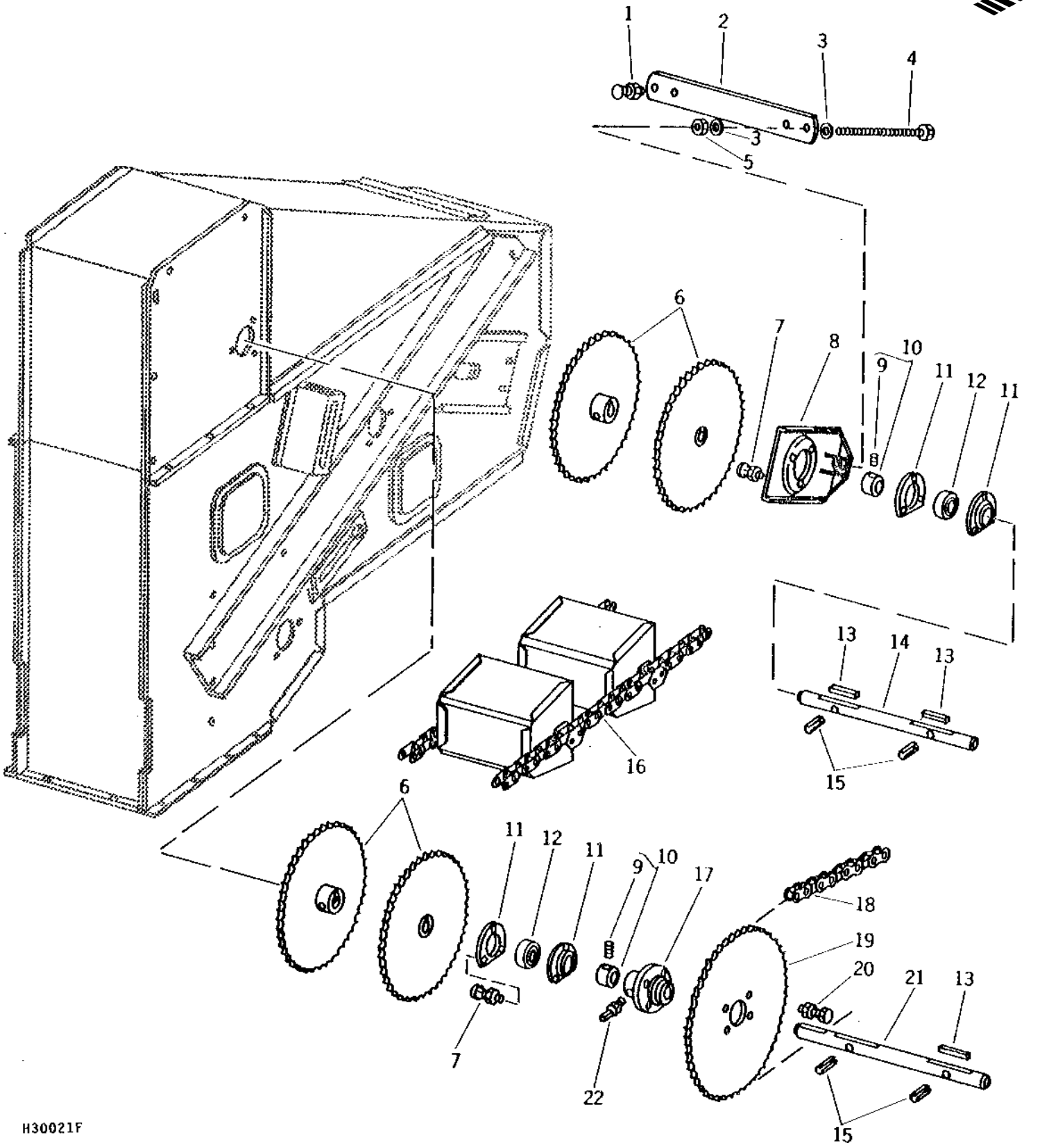


DIP AND POUR ELEVATOR UPPER CHAIN TIGHTENERS AND IDLERS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H2113	BOLT	1		1/2" X 2"
	12H301	LOCK WASHER	1		1/2"
2	AH21440	CHAIN SPROCKET	1		17 TEETH
3	24H1111	WASHER	3		17/32" X 1-1/16" X 0.090"
4	14H1040	NUT	3		1/2"
5	03H1439	BOLT	1		1/2" X 1-3/4"
	12H301	LOCK WASHER	1		1/2"
6	AH76970	CHAIN SPROCKET	2		17 TEETH
7	U40538	BUSHING	2		
8	28H2531	BUSHING	1		1/2" X 7/8"
9	03H1596	BOLT	1		1/2" X 3"
	12H301	LOCK WASHER	1		1/2"
10	AH86752	CHAIN SPROCKET	2		42 TEETH
11	22H897	SET SCREW	2		1/4" X 1/4"
12	JD8554	ECCENTRIC LOCKING COLLAR	2		
13	H87472	PRESSED FLANGED HOUSING	4	-601263	
	H103264	PRESSED FLANGED HOUSING	4	601264-	
14	JD8665	BALL BEARING	2		
15	03H1540	BOLT	6		5/16" X 3/4"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
16	P49158	SHAFT KEY	2	-406734	
	.....	KEY	2	406735-	(1/4" X 1/4" X 1-1/2") (CUT FROM H64374 IN AH64587 KEY STOCK KIT)
17	H85742	SHAFT	1		
18	34H94	SPRING PIN	2		7/32" X 1-3/4"

DIP AND POUR ELEVATOR CONVEYOR CHAIN AND UPPER SPROCKETS

H30021F -UN-01JAN94

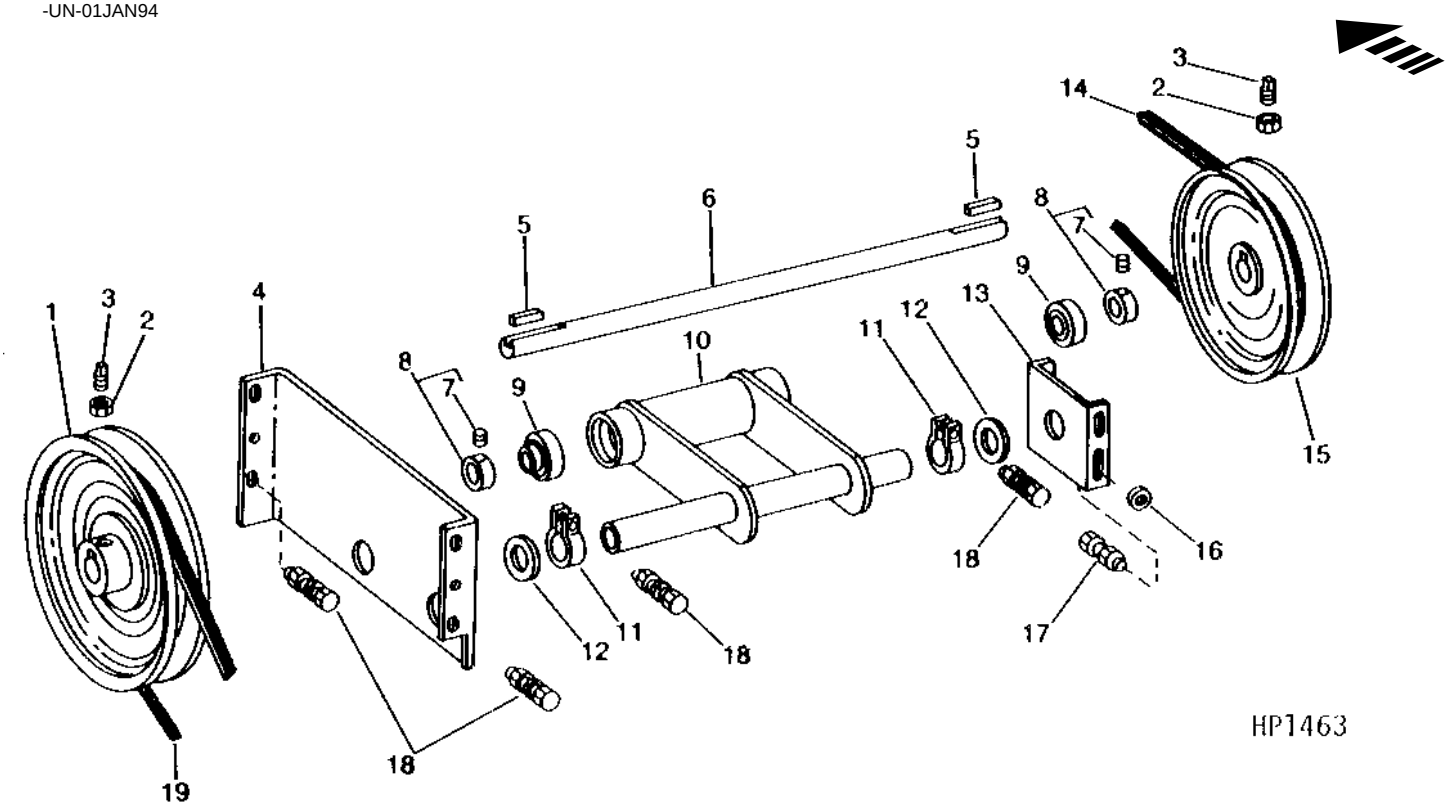


DIP AND POUR ELEVATOR CONVEYOR CHAIN AND UPPER SPROCKETS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H1544	BOLT	2		5/16" X 1-1/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
2	H85684	STRAP	1		
3	24H1305	WASHER	4		13/32" X 13/16" X 0.065"
4	H85735	BOLT	2		
5	14H812	NUT	2		3/8"
6	AH86768	CHAIN SPROCKET	4		60 TEETH
7	03H1540	BOLT	12		5/16" X 3/4"
	12H303	LOCK WASHER	12		5/16"
	14H785	NUT	12		5/16"
8	AH80508	BRACKET	2		
9	22H897	SET SCREW	4		1/4" X 1/4"
10	JD8554	ECCENTRIC LOCKING COLLAR	4		
11	H87472	PRESSED FLANGED HOUSING	8	-601263	
	H103264	PRESSED FLANGED HOUSING	8	601264-	
12	JD8665	BALL BEARING	4		
13	P49158	SHAFT KEY	5	-406734	
	.....	KEY	5	406735-	(1/4" X 1/4" X 1-1/2") (CUT FROM H64374 IN AH64587 KEY STOCK KIT)
14	H85718	SHAFT	1		
15	34H94	SPRING PIN	4		7/32" X 1-3/4"
16	AH86763	LINK CHAIN	1		
	AH86762	CONVEYOR	40		(BUCKET)
	AH86766	LINK CHAIN	80		
	16H249	RIVET	160		3/16" X 3/8"
	BP10238	TRACK CHAIN W/O SHOES	1		
	11H230	COTTER PIN	1		1/16" X 3/8"
	P29361	PIN	1		
	AE23791	CHAIN LINK	1		
	M16591	CLAMP	1		(5 PER PACKAGE)
	BP10236	TRACK CHAIN W/O SHOES	1		
17	H10334	HUB	1		
18	.....	LINK CHAIN	1		ROLLER, TYPE 50, 16 MM (5/8") PITCH, 119 LINKS, (ASSEMBLE FROM (2) AP6093H, AP6095H, (4) P20350, (4) P20351 AND P20352)
19	H23218	CHAIN SPROCKET	1		70 TEETH
20	19H1732	CAP SCREW	4		3/8" X 1-1/4"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
21	H85726	SHAFT	1		DRIVE
22	22H907	SET SCREW	2		5/16" X 7/8"
	14H611	NUT	2		5/16"

DIP AND POUR ELEVATOR DRIVE COUNTERSHAFT

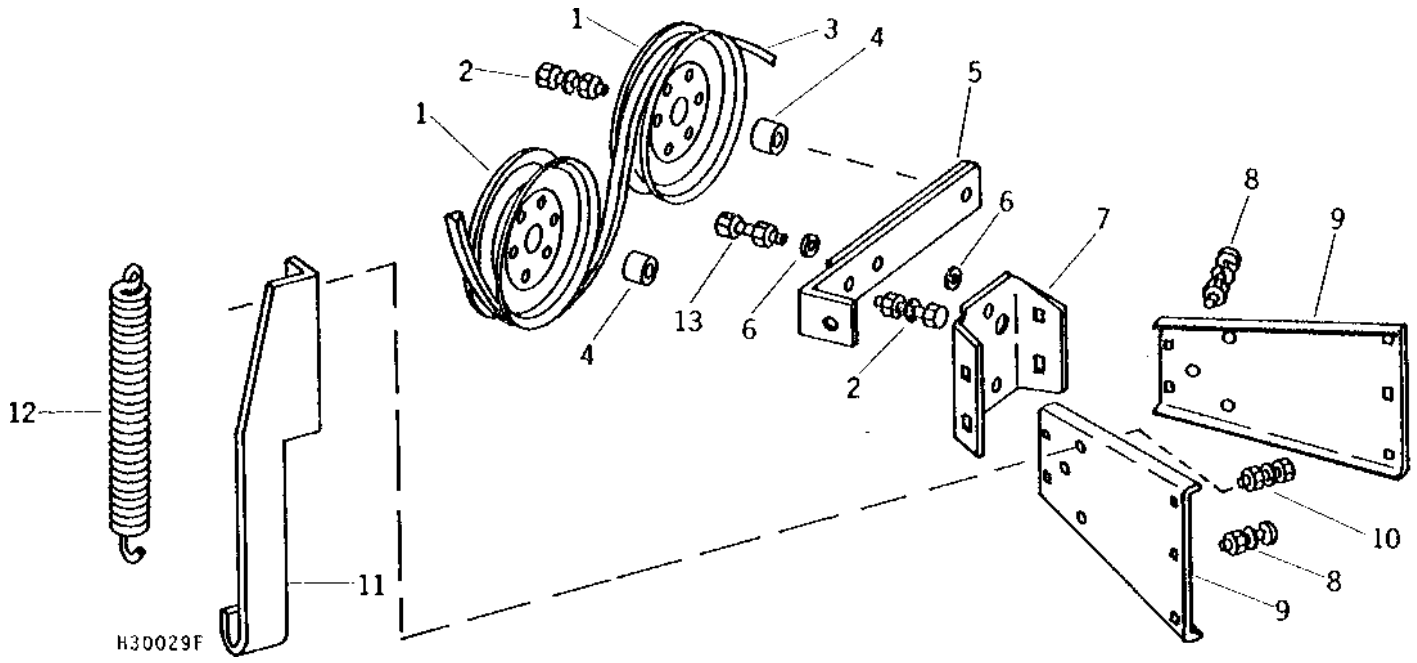
HP1463 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH75987	PULLEY	1		292 MM (11-1/2") DIA.
2	14H732	NUT	4		3/8"
3	22H853	SET SCREW	4		3/8" X 7/8"
4	H98581	BRACKET	1		
5	.....	KEY	2		(1/4" X 1/4" X 1-1/8") (CUT FROM H64374 IN AH64587 KEY STOCK KIT)
6	H85662	COUNTERSHAFT	1		
7	22H897	SET SCREW	2		1/4" X 1/4"
8	JD8554	ECCENTRIC LOCKING COLLAR	2		
9	JD8597	BALL BEARING	2		
10	AH86753	SUPPORT	1		
11	H85741	CLAMP	2		
12	24H1669	WASHER	2		1-25/64" X 2-1/8" X 0.075"
13	H85664	BRACKET	1		
14	P49415	BELT	1		
15	AH75984	PULLEY	1		245 MM (9-5/8") DIA.
16	24H1136	WASHER	4		11/32" X 11/16" X 0.065"
17	03H1540	BOLT	4		5/16" X 3/4"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
18	19H1900	CAP SCREW	6		5/16" X 3/4"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
19	E60212	BELT	1		

DIP AND POUR ELEVATOR BELT TIGHTENER

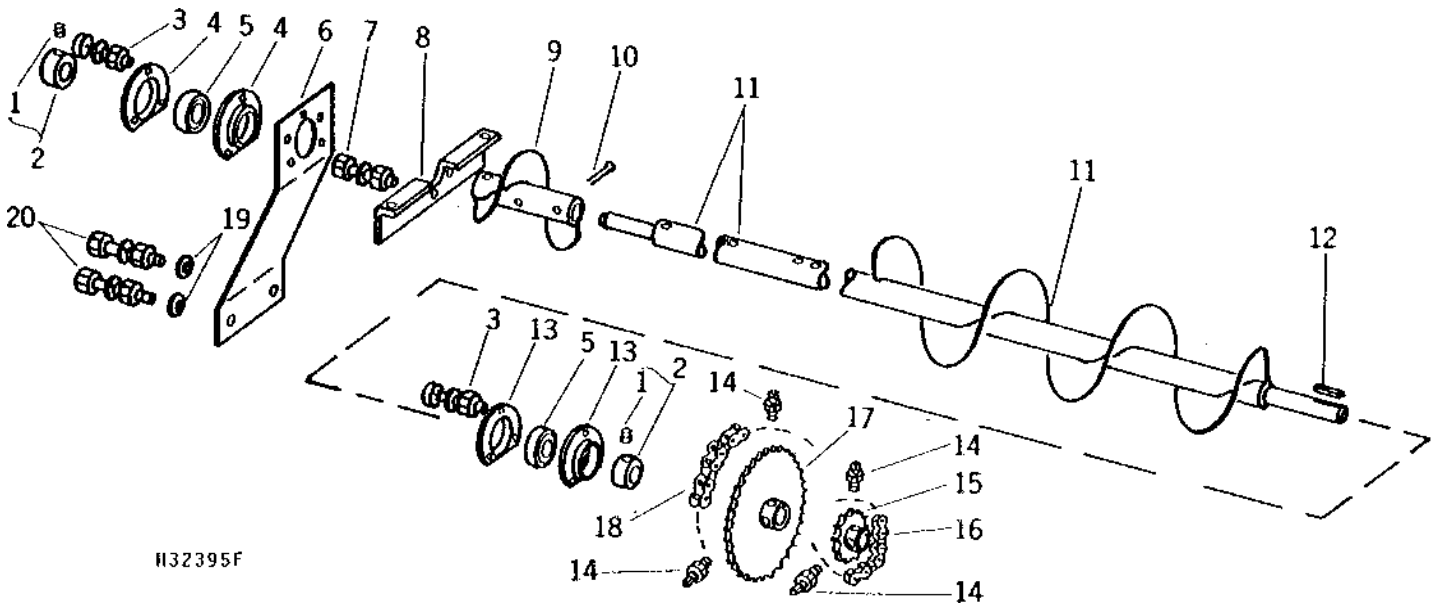
H30029F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH14097	SHEAVE	2		178 MM (7") DIA.
2	19H1820	CAP SCREW	2		1/2" X 3"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
3	E60212	BELT	1		DRIVE, LOWER, COUNTERSHAFT
4	28H1646	BUSHING	2		1/2" X 9/16"
5	AH86754	ARM	1		
6	24H1341	WASHER	2		17/32" X 15/16" X 0.060"
7	H100231	BASE	1		
8	03H1765	BOLT	10		3/8" X 3/4"
	12H304	LOCK WASHER	10		3/8"
	14H812	NUT	10		3/8"
9	H100233	SUPPORT	2		
10	19H1731	CAP SCREW	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
11	H85716	ARM	1		
12	H79074	SPRING	1		
13	19H1831	CAP SCREW	1		1/2" X 2"
	U16721	LOCK NUT	1		

DIP AND POUR ELEVATOR GRAIN TANK LOADING AUGER

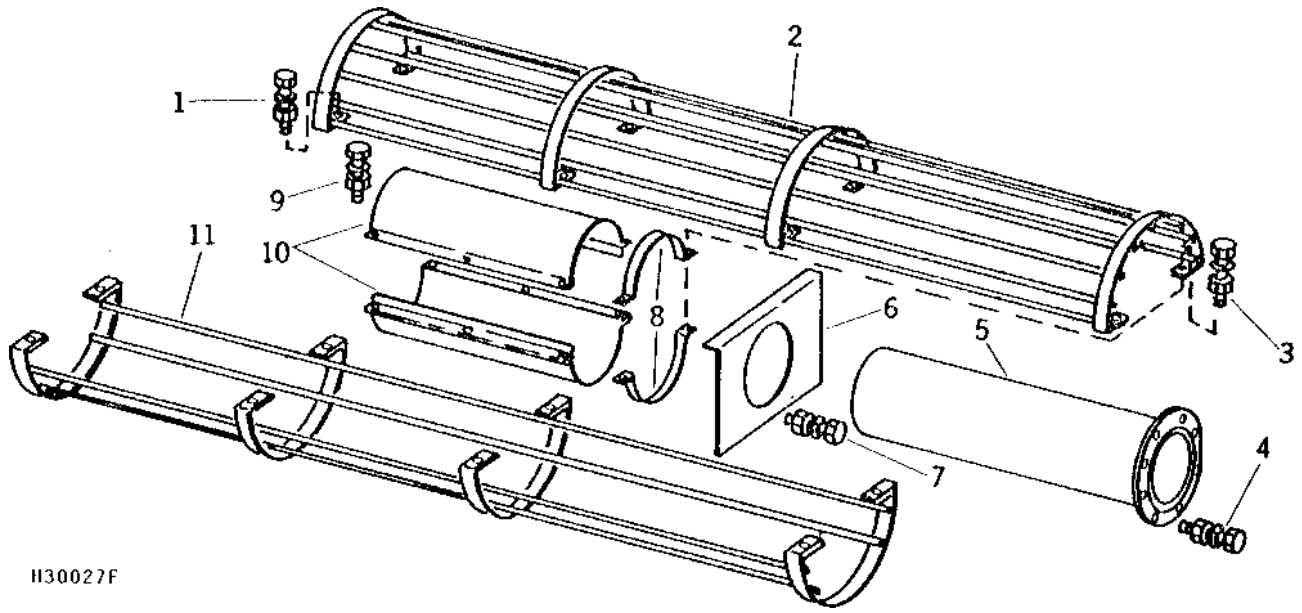
H32395F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	22H897	SET SCREW	2		1/4" X 1/4"
2	JD8554	ECCENTRIC LOCKING COLLAR	2		
3	03H1540	BOLT	2		5/16" X 3/4"
	03H1709	BOLT	4		5/16" X 1"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
4	H87472	PRESSED FLANGED HOUSING	2	-601263	
	H103264	PRESSED FLANGED HOUSING	2	601264-	
5	JD8665	BALL BEARING	2		
6	H100232	BRACKET	1		
7	19H1900	CAP SCREW	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
8	H85980	SUPPORT	1		
9	AH12839	AUGER	1		EXTENSION
10	11H292	COTTER PIN	1	-1990	1/4" X 2-1/4", (SUB 11H250)
	11H250	COTTER PIN	1		
11	AH86769	AUGER	1		
12	C13875	SHAFT KEY	1		
13	H35465	PRESSED FLANGED HOUSING	2		
14	22H853	SET SCREW	2		3/8" X 7/8", USED WITH 50-TOOTH SPROCKET
	14H732	NUT	2		3/8"
	22H907	SET SCREW	4		5/16" X 7/8", (USED WITH 16-TOOTH SPROCKET AND 30-TOOTH SPROCKET)
	14H611	NUT	2		5/16"
15	H35722	CHAIN SPROCKET	1		16 TEETH
16	.....	LINK CHAIN	1		ROLLER, TYPE 50, 16 MM (5/8") PITCH, 119 LINKS, (ASSEMBLE FROM (2) AP6093H, AP6095H, (4) P20350, (4) P20351 AND P20352)
17	AH86822	CHAIN SPROCKET	1		50 TEETH, (EDIBLE BEAN)
	AH86816	CHAIN SPROCKET	1		30 TEETH, (CORN)
18	.....	LINK CHAIN	1		ROLLER, TYPE 50, 16 MM (5/8") PITCH, 117 LINKS, (ASSEMBLE FROM (2) AP6093H, AP6095H, (3) P20350, (3) P20351 AND P20352)
19	24H1136	WASHER	3		11/32" X 11/16" X 0.065"
20	19H1900	CAP SCREW	3		5/16" X 3/4"
	12H303	LOCK WASHER	3		5/16"
	14H785	NUT	3		5/16"

DIP AND POUR ELEVATOR AUGER HOUSING, EXTENSION, AND SHIELD

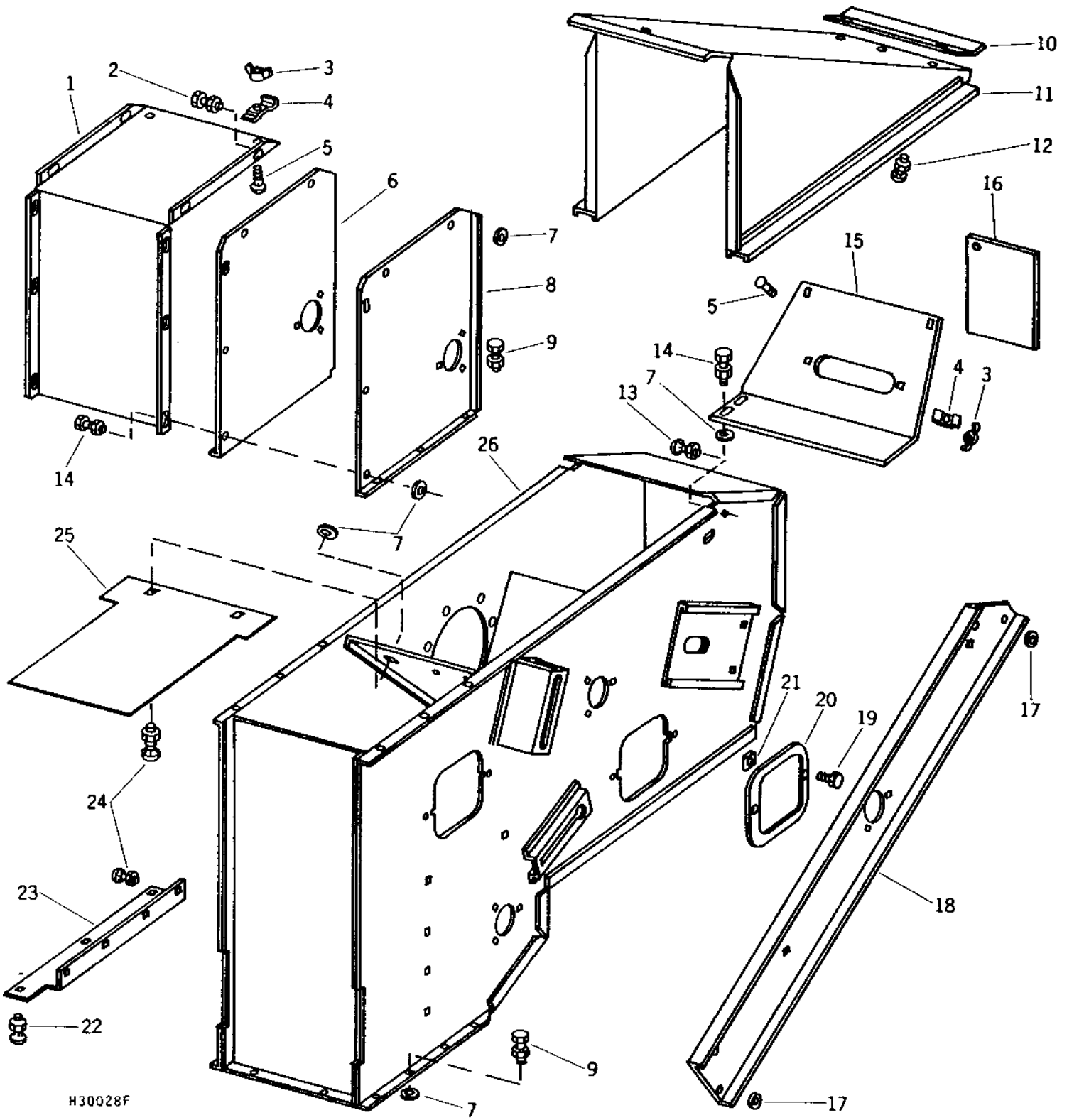
H30027F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1905	CAP SCREW	8		5/16" X 1"
	12H302	LOCK WASHER	8		1/4"
	14H785	NUT	8		5/16"
2	AH87122	SHIELD	1		UPPER
3	19H1906	CAP SCREW	2		5/16" X 1-1/2"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
4	19H2020	CAP SCREW	7		5/16" X 1/2"
	12H303	LOCK WASHER	7		5/16"
	14H785	NUT	7		5/16"
5	AH86751	HOUSING	1		AUGER
6	H85724	SEAL	1		(WITH GRAIN TANK EXTENSIONS)
7	19H1900	CAP SCREW	6		5/16" X 3/4", (WITH GRAIN TANK EXTENSIONS)
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
8	H85979	SUPPORT	2		
9	19H2915	CAP SCREW	6		5/16" X 1-1/4"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
10	H77058	ARCH	2		
11	AH87123	SHIELD	1		LOWER

DIP AND POUR ELEVATOR TOP HOOD

H30028F -UN-01JAN94

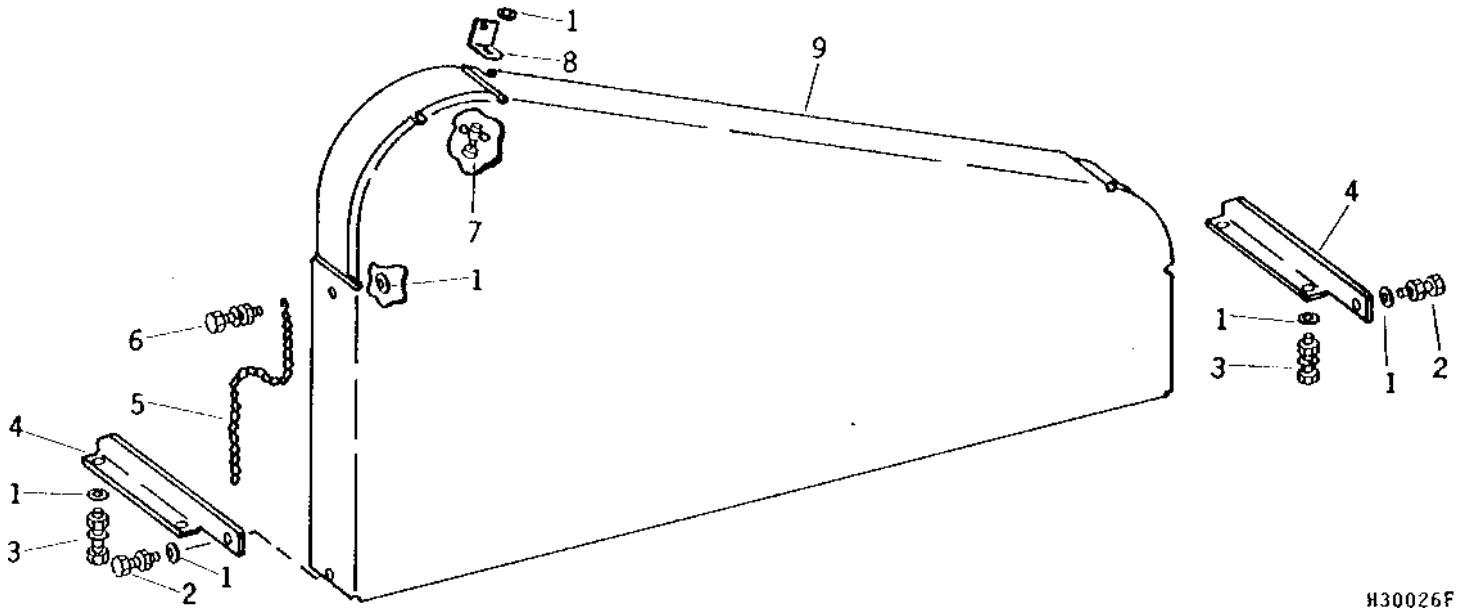


DIP AND POUR ELEVATOR TOP HOOD - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H85713	REINFORCEMENT	1		
2	19H1905	CAP SCREW	1		5/16" X 1"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
3	14H819	WING NUT	4		5/16"
4	P47159	CLAMP	4		
5	03H1709	BOLT	4		5/16" X 1"
	12H303	LOCK WASHER	4		5/16"
6	H85712	SUPPORT	1		L.H.
7	24H1136	WASHER	23		11/32" X 11/16" X 0.065"
8	H85711	SUPPORT	1		R.H.
9	19H1813	CAP SCREW	15		5/16" X 5/8"
	12H303	LOCK WASHER	15		5/16"
	14H785	NUT	15		5/16"
10	H85743	STRAP	1		SHIELD
11	AH86767	HEADLINER	1		TOP
12	21H1016	SCREW	2		1/4" X 1/2"
	12H302	LOCK WASHER	2		1/4"
	14H786	NUT	2		1/4"
13	03H1709	BOLT	4		5/16" X 1"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
14	19H1900	CAP SCREW	11		5/16" X 3/4"
	12H303	LOCK WASHER	11		5/16"
	14H785	NUT	11		5/16"
15	H85746	SUPPORT	1		FRONT
16	H85739	COVER	1		
17	24H1292	WASHER	4		11/32" X 3/4" X 0.120"
18	H85839	REINFORCEMENT	1		
19	19H1227	CAP SCREW	4		1/4" X 1/2"
20	H25772	DOOR	2	-552256	(SUB H89569)
	H89569	DOOR	2		
21	P41706	NUT	4		
22	03H1519	BOLT	3		3/8" X 1"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
23	H100230	BRACKET	1		
24	03H1540	BOLT	6		5/16" X 3/4"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
25	H85714	EXTENSION	1		
26	AH86776	HOOD	1		

DIP AND POUR ELEVATOR TOP SHIELD

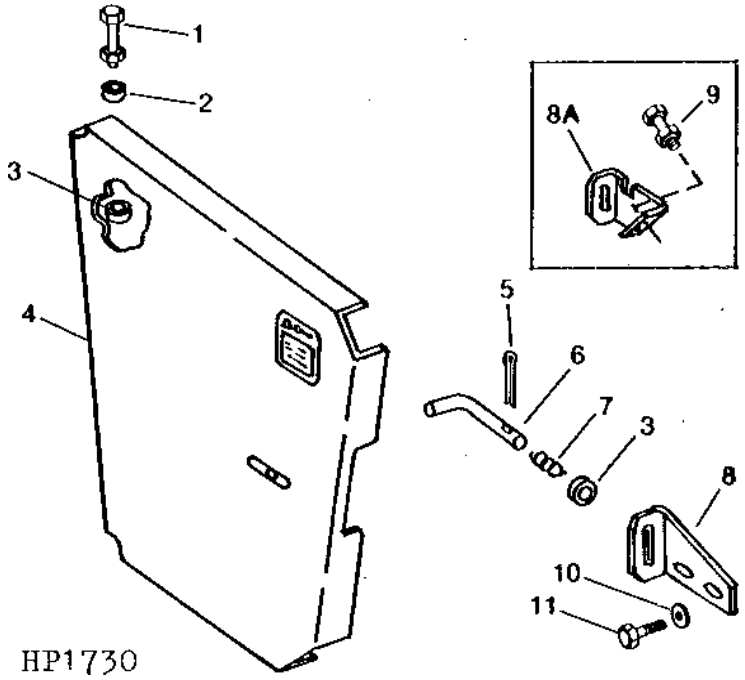
H30026F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1136	WASHER	8		11/32" X 11/16" X 0.065"
2	19H1900	CAP SCREW	2		5/16" X 3/4"
	BP12232	LOCK NUT	1	-552257	(SUB T16464)
	T16464	LOCK NUT	1		
3	19H1900	CAP SCREW	4		5/16" X 3/4"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
4	H85740	BRACKET	2		
5	AP17449	LINK CHAIN	1		SAFETY
6	19H1813	CAP SCREW	1		5/16" X 5/8"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
7	03H1709	BOLT	1		5/16" X 1"
	14H819	WING NUT	1		5/16"
8	H85731	BRACKET	1		
9	AH86782	SHIELD	1		

SEPARATOR RIGHT-HAND SHIELD
(DIP AND POUR ELEVATOR)

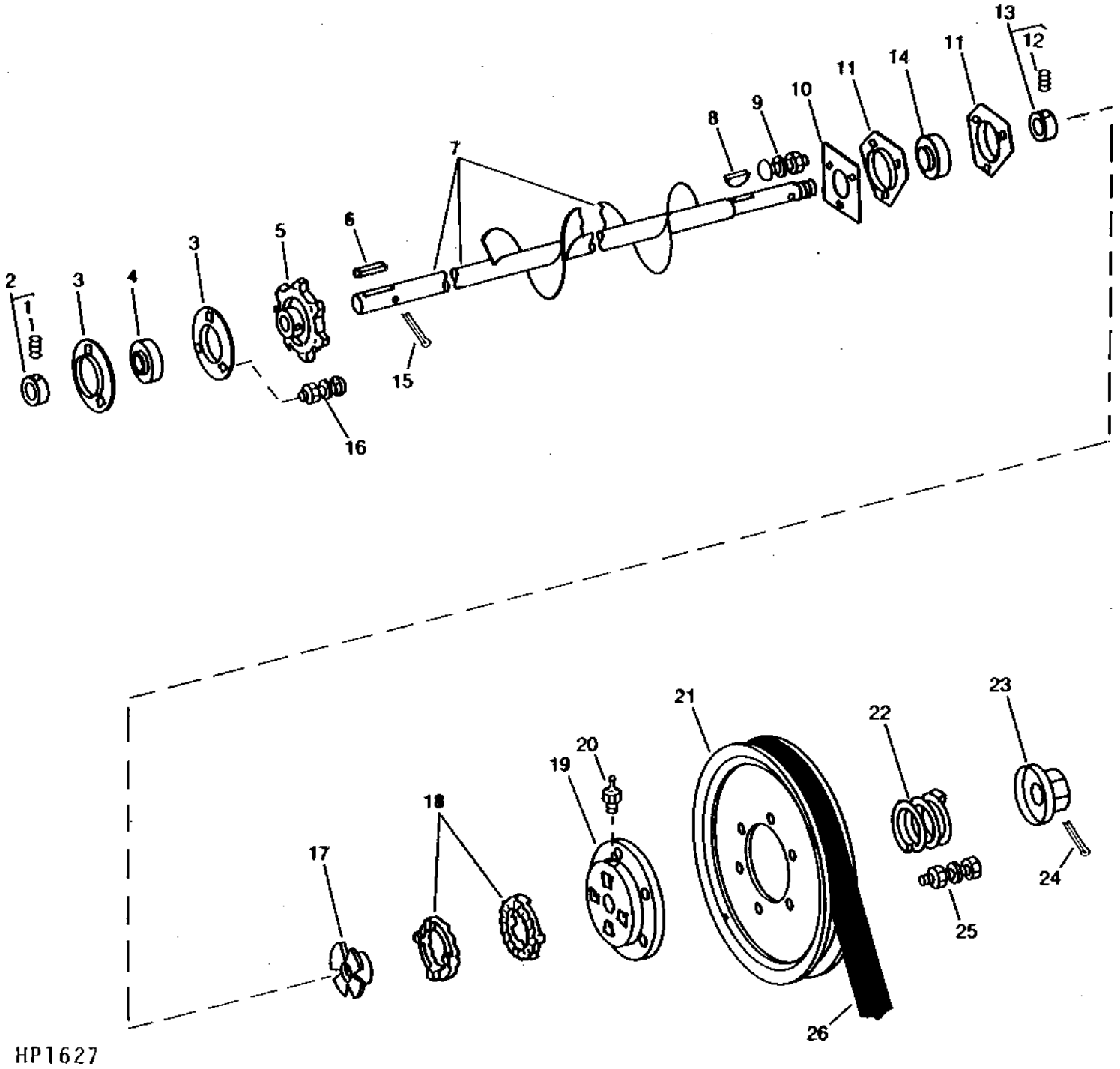
HP1730 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1731	CAP SCREW	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
2	28H1517	WASHER	2		0.493" X 0.675" X 1/4"
3	24H1305	WASHER	3		13/32" X 13/16" X 0.065"
4	AH86771	SHIELD	1	-551900	(SUB AH111437)
	AH111437	SHIELD	1		(WITH DECAL)
5	11H211	COTTER PIN	1	-551900	1/8" X 3/4"
6	H78557	PIN	1	-551900	
7	HZ5621H	SPRING	1	-551900	
8A	H97126	LATCH	1	-551900	
8B	H112961	BRACKET	1	551901-	
9	03H1540	BOLT	2	-551900	5/16" X 3/4"
	12H303	LOCK WASHER	2	-551900	5/16"
	14H785	NUT	2	-551900	5/16"
10	24H1305	WASHER	2	551901-	13/32" X 13/16" X 0.065"
11	N14822	SELF-LOCKING SCREW	2	551901-	

LOWER TAILINGS AUGER
(SERIAL NO. -610300)

HP1627 -UN-01JAN94

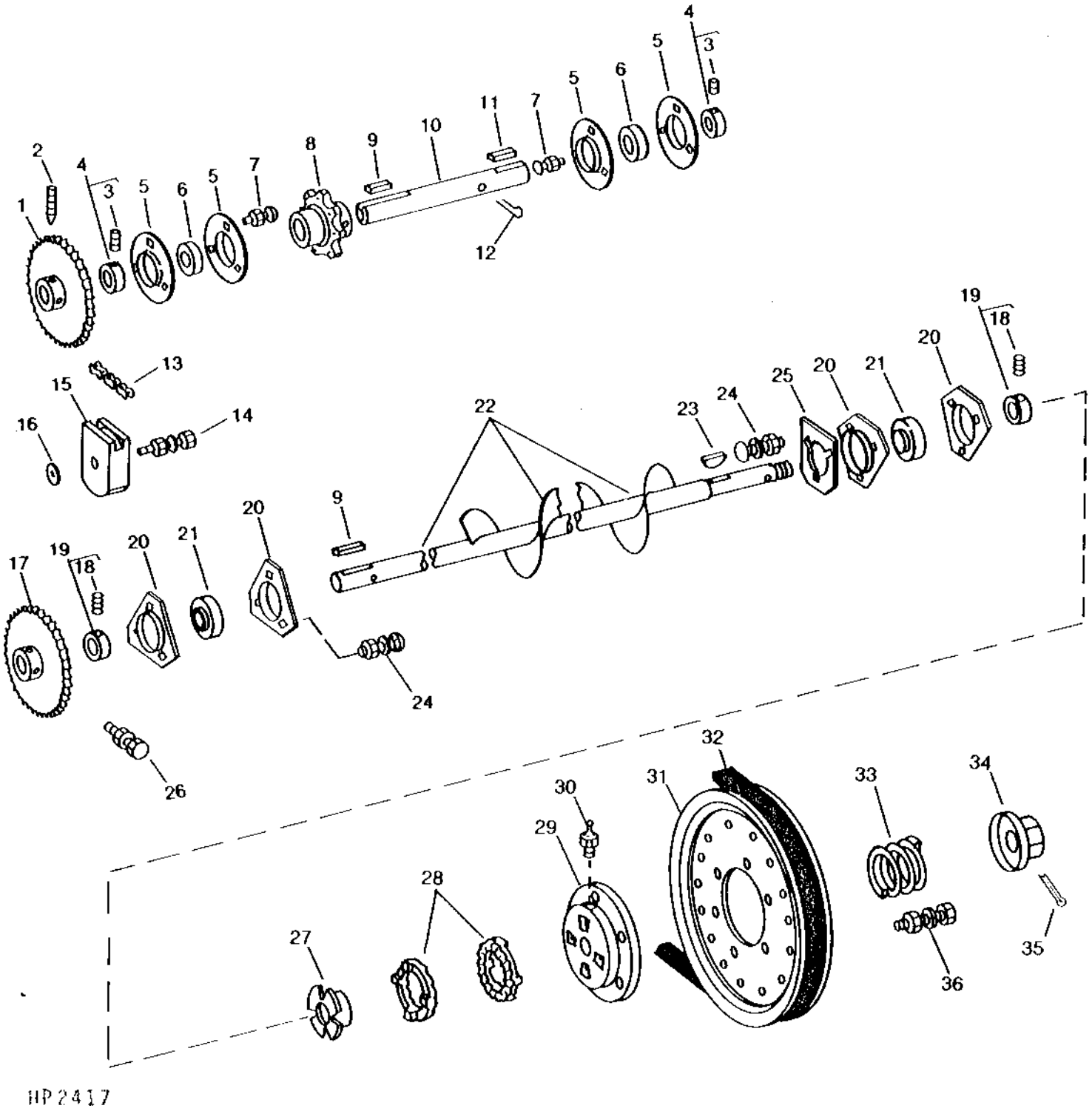


LOWER TAILINGS AUGER - CONTINUED
(SERIAL NO. -610300)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	22H897	SET SCREW	2		1/4" X 1/4"
2	JD8554	ECCENTRIC LOCKING COLLAR	1		
3	H87472	PRESSED FLANGED HOUSING	2	-601263	
	H103264	PRESSED FLANGED HOUSING	2	601264-	
4	JD9273	BALL BEARING	1		
5	H99472	CHAIN SPROCKET	1		7 TEETH
6	P5424H	SHAFT KEY	1		SQUARE
7	AH93662	AUGER	1		
8	26H19	SHAFT KEY	1		1/4" X 7/8"
9	03H1500	BOLT	3		3/8" X 1"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
10	H113839	COVER	1	-610300	(SUB H125875)
	H125875	COVER	1		
11	C3994E	PRESSED FLANGED HOUSING	2	-505276	(SUB H103265 AND H113839, THIS APPLICATION)
	H103265	PRESSED FLANGED HOUSING	2		
12	22H897	SET SCREW	1		1/4" X 1/4"
13	JD8594	ECCENTRIC LOCKING COLLAR	1		
14	JD8593	BALL BEARING	1		
15	11H244	COTTER PIN	1		3/16" X 2-1/2"
16	03H1540	BOLT	3		5/16" X 3/4"
	12H303	LOCK WASHER	3		5/16"
	14H785	NUT	3		5/16"
17	H85015	HUB	1		DRIVER, SLIP CLUTCH
18	Z699H	SLIP CLUTCH	2		
19	H97574	HUB	1		
20	JD7797	LUBRICATION FITTING	1		
21	AH75988	SHEAVE	1		299 MM (11-3/4") DIA.
22	J21022	SPRING	1		
23	AH97146	NUT	1		
24	11H249	COTTER PIN	1		1/4" X 2"
25	19H1905	CAP SCREW	6		5/16" X 1"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
26	N110085	BELT	1		

LOWER TAILINGS AUGER, SHAFT, AND TIGHTENER
(SERIAL NO. 610301-)

HP2417 -UN-01JAN94

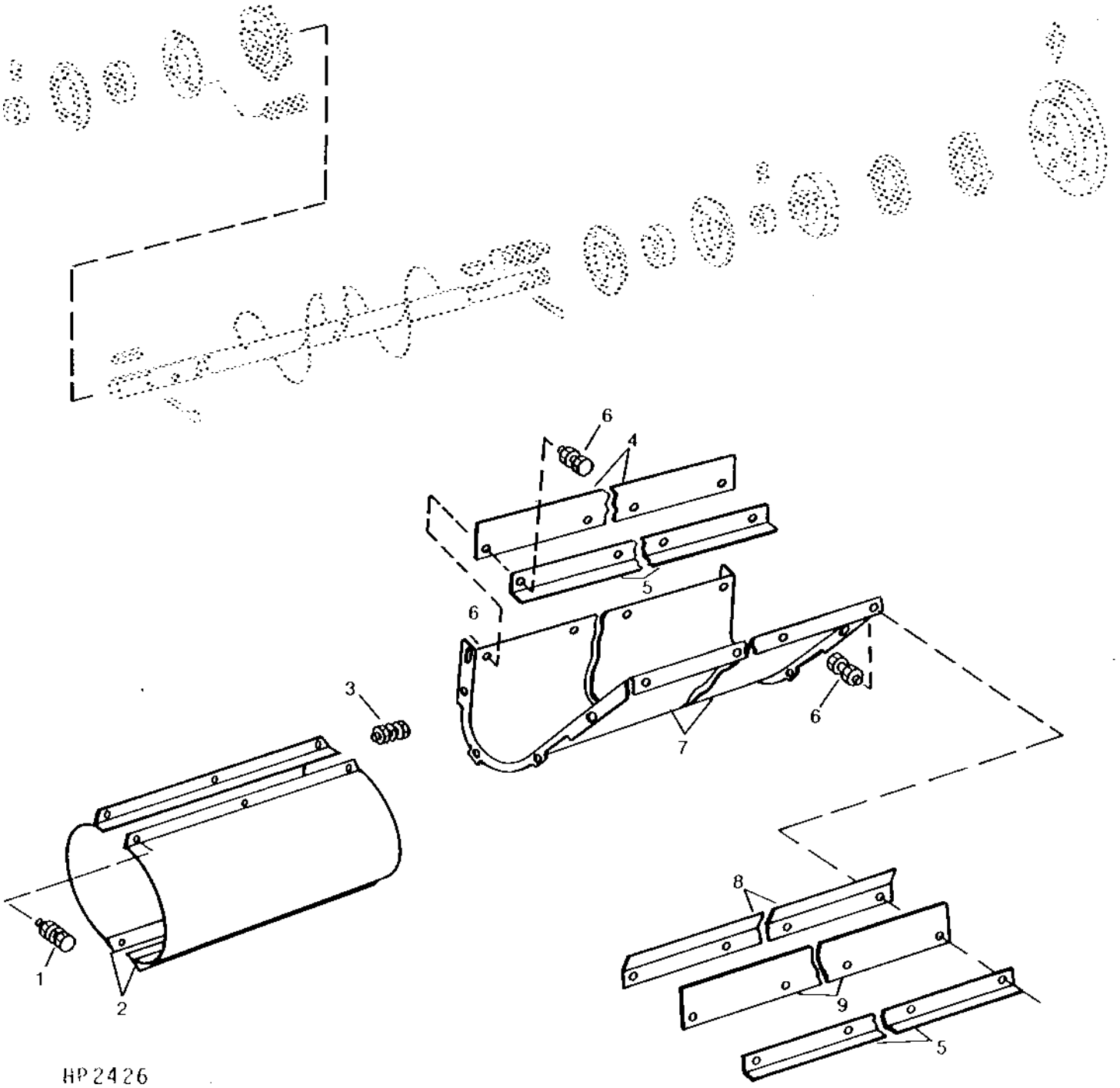


LOWER TAILINGS AUGER, SHAFT, AND TIGHTENER - CONTINUED
(SERIAL NO. 610301-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH84244	DRIVE SPROCKET	1		18 TEETH
2	22H817	SET SCREW	2		3/8" X 3/4"
	14H732	NUT	2		3/8"
3	22H897	SET SCREW	2		1/4" X 1/4"
4	JD8554	ECCENTRIC LOCKING COLLAR	2		
5	H76654	PRESSED FLANGED HOUSING	4		
6	JD9273	BALL BEARING	2		
7	03H1540	BOLT	6		5/16" X 3/4"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
8	H108576	CHAIN SPROCKET	1		8 TEETH
9	.....	KEY	2		(1/4" X 1/4" X 1-1/2") (CUT FROM H64374 IN AH64587 KEY STOCK KIT)
10	H89517	SHAFT	1		
11	P5424H	SHAFT KEY	1		
12	11H244	COTTER PIN	1		3/16" X 2-1/2"
13	.....	LINK CHAIN	1		ROLLER, TYPE 50, 16 MM (5/8") PITCH, 41 LINKS (ASSEMBLE FROM (4) AP6095H AND P20352)
14	03H1791	BOLT	1		5/16" X 2-1/2"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
15	H109735	TIGHTENER	1		
16	24H1136	WASHER	1		11/32" X 11/16" X 0.065"
17	AH96257	CHAIN SPROCKET	1		18 TEETH
18	22H897	SET SCREW	2		1/4" X 1/4"
19	JD8594	ECCENTRIC LOCKING COLLAR	2		
20	H103265	PRESSED FLANGED HOUSING	4		
21	JD8593	BALL BEARING	2		
22	AH122335	AUGER	1		
23	26H19	SHAFT KEY	1		1/4" X 7/8"
24	03H1765	BOLT	6		3/8" X 3/4"
	12H304	LOCK WASHER	6		3/8"
	14H812	NUT	6		3/8"
25	H125875	COVER	1		
26	22H818	SET SCREW	2		5/16" X 3/4"
	14H611	NUT	2		5/16"
27	H85015	HUB	1		
28	Z699H	SLIP CLUTCH	2		
29	H97574	HUB	1		
30	JD7797	LUBRICATION FITTING	1		STRAIGHT, 1/4"
31	AH118447	SHEAVE	1		279 MM (11") DIA.
32	H118730	BELTING	1		
33	J21022	SPRING	1		
34	AH97146	NUT	1		
35	11H249	COTTER PIN	1		1/4" X 2"
36	19H1905	CAP SCREW	6		5/16" X 1"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"

LOWER TAILINGS HOUSING

HP2426 -UN-01JAN94

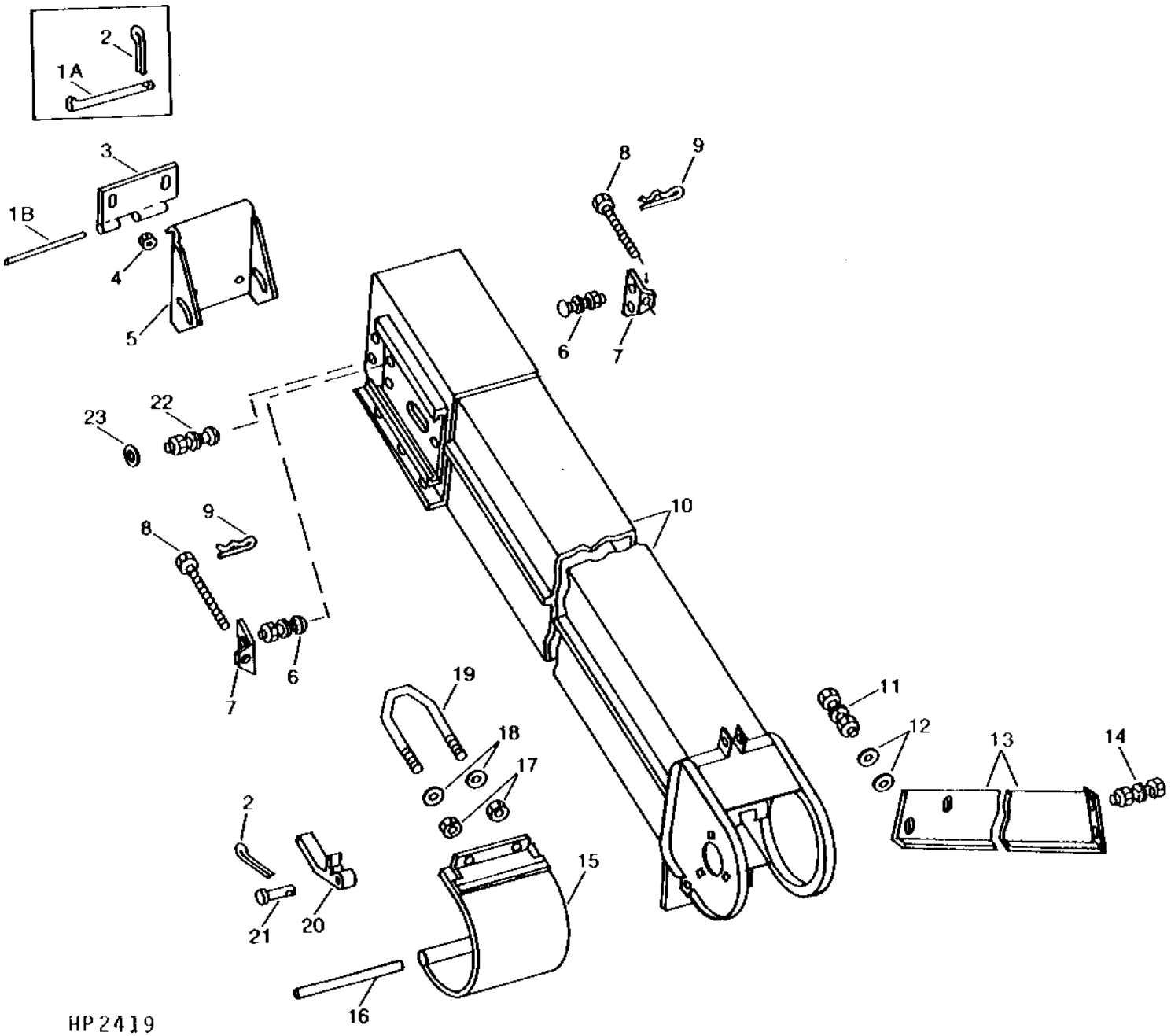


LOWER TAILINGS HOUSING - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H2831	CAP SCREW	6	-610300	5/16" X 1-1/2"
	19H2915	CAP SCREW	6	610301-	5/16" X 1-1/4"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
2	H75975	COVER	2	-610300	HALF, SOLID
	H118676	HOUSING	2	610301-	HALF, SOLID
	H78296	COVER	2	-610300	HALF, PERFORATED
	H118677	HOUSING	2	610301-	HALF, PERFORATED
3	N10212	SELF-LOCKING SCREW	10		
	N10213	LOCK NUT	10		
4	H75950	STRAP	1	610301-	
5	H75949	REINFORCEMENT	1	-610300	
	H75949	REINFORCEMENT	1	610301-	
6	19H1900	CAP SCREW	6	-610300	5/16" X 3/4"
	19H1900	CAP SCREW	12	610301-	5/16" X 3/4"
	12H303	LOCK WASHER	6	-503879	5/16"
	14H785	NUT	6	-503879	5/16"
	N10213	LOCK NUT	6	503880-610300	
	N10213	LOCK NUT	12	610301-	
7	H75941	HOUSING	1	-610300	
	H118533	HOUSING	1	610301-	
8	H81819	DEFLECTOR	1		
9	H75950	STRAP	1	-610300	
	H126162	STRAP	1	610301-	

TAILINGS ELEVATOR HOUSING
(SERIAL NO. -610300)

HP2419 -UN-01JAN94

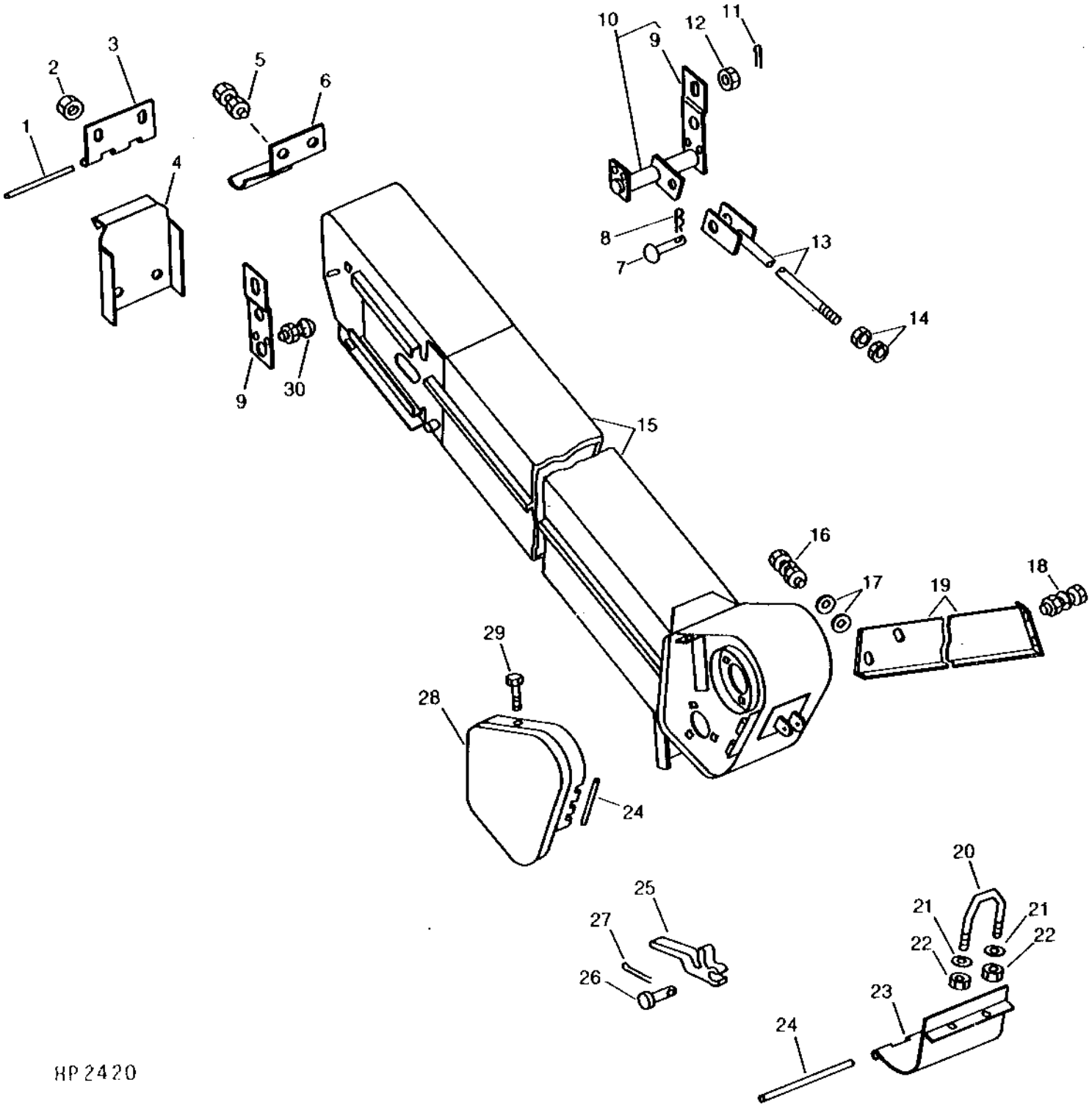


TAILINGS ELEVATOR HOUSING - CONTINUED
(SERIAL NO. 610300)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1A	H75982	PIN	1	-354740	
1B	P47039	DOWEL PIN	1	354741-1990	(MAKE FROM H103318) CUT TO 127 MM (5") LONG
2	11H206	COTTER PIN	2	-354740	3/32" X 3/4"
	11H206	COTTER PIN	2	354741-	3/32" X 3/4"
3	H102459	HINGE	1	354741-	
4	N10213	LOCK NUT	1	354741-	
5	H97943	DOOR	1	-357837	(SUB AH102543 AND H102459)
	AH102543	DOOR	1		
6	03H1540	BOLT	4		5/16" X 3/4"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
7	H75977	BRACKET	2		
8	H78294	BOLT	2		
9	J16931	SPRING LOCKING PIN	2		
10	AH96371	ELEVATOR	1		
11	19H2284	CAP SCREW	2		3/8" X 7/8"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
12	24H1305	WASHER	4		13/32" X 13/16" X 0.065"
13	H75974	SUPPORT	1		
14	19H1944	CAP SCREW	2		3/8" X 2-3/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
15	AH12678	DOOR	1		(SOLID)
	AH11794	DOOR	1		(PERFORATED)
16	P42406	DOWEL PIN	1	-1990	(MAKE FROM H103318) CUT TO 152 MM (6") LONG
17	T16464	LOCK NUT	2		
18	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
19	H35688	U-BOLT	1		
20	H11360	LEVER	1	-354740	(SUB H101297)
	H101297	LEVER	1		
21	RV810A	PIN	1		DRILLED
22	21H1027	SCREW	2		1/4" X 3/4"
	14H786	NUT	4		1/4"
23	24H1287	WASHER	2		9/32" X 5/8" X 0.065"

TAILINGS ELEVATOR HOUSING
(SERIAL NO. 610301-)

HP2420 -UN-01JAN94

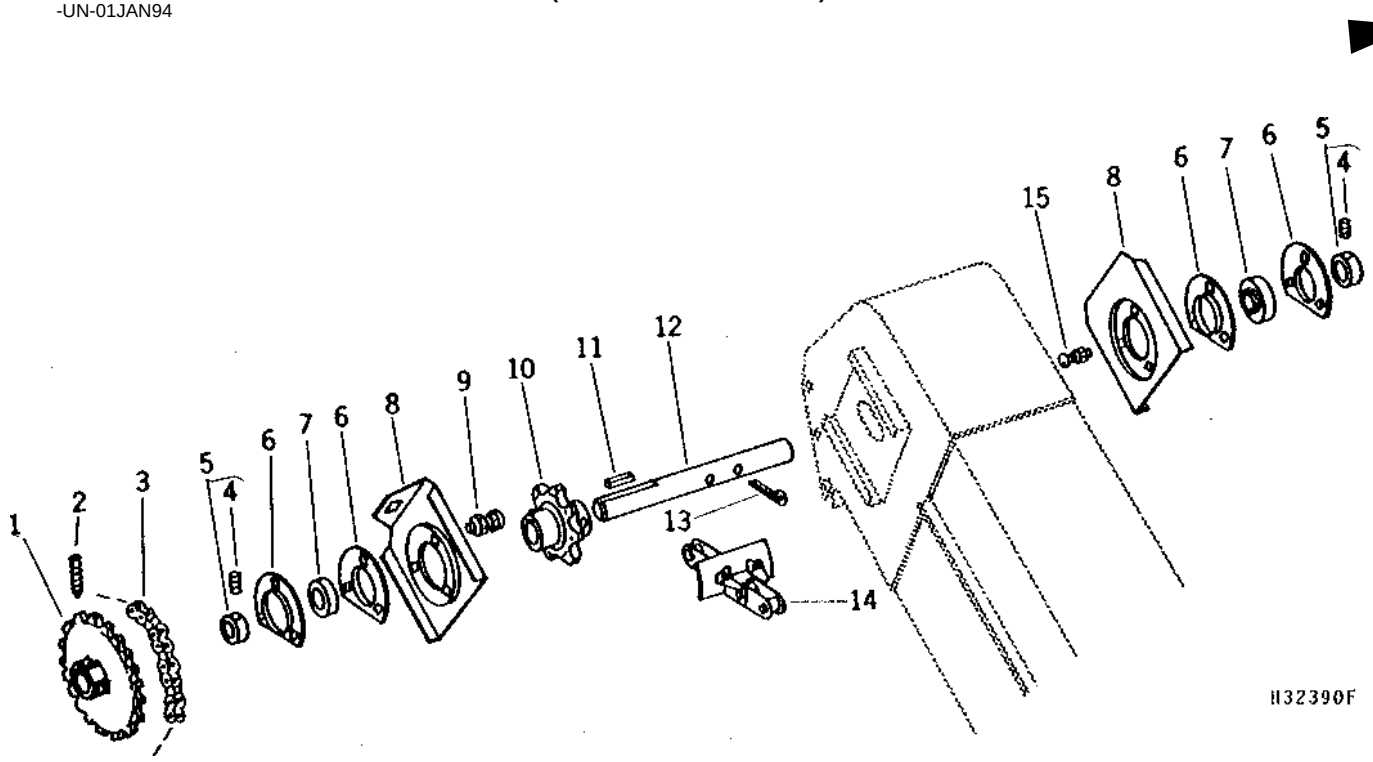


TAILINGS ELEVATOR HOUSING - CONTINUED
(SERIAL NO. 610301-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	P42406	DOWEL PIN	1	-1990	(MAKE FROM H103318) CUT TO 152 M (6") LONG
2	N10213	LOCK NUT	1		
3	H102466	HINGE	1		
4	AH120519	DOOR	1	-610727	(SUB AH123367)
	AH123367	DOOR	1		
5	19H1227	CAP SCREW	2		1/4" X 1/2"
	12H302	LOCK WASHER	2		1/4"
	14H786	NUT	2		1/4"
6	H123940	HOLD-DOWN CLIP	1		
7	H79676	PIN	1		
8	11H216	COTTER PIN	1		3/16" X 1"
9	H106315	LEVER	2		
10	AH108935	LEVER	1		
11	11H237	COTTER PIN	2		1/8" X 2"
12	24H1454	WASHER	2		1-1/32" X 2" X 0.060"
13	AH105503	YOKE	1		
14	14H812	NUT	2		3/8"
15	AH112077	ELEVATOR	1		
16	19H2284	CAP SCREW	2		3/8" X 7/8"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
17	24H1305	WASHER	4		13/32" X 13/16" X 0.065"
18	19H1944	CAP SCREW	2		3/8" X 2-3/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
19	H120167	SUPPORT	1		
20	H35688	U-BOLT	1		
21	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
22	T16464	LOCK NUT	2		
23	AH98029	DOOR	1		(SOLID)
	AH98030	DOOR	1		(PERFORATED)
24	H75985	DOWEL PIN	2	-1990	(MAKE FROM H103318) CUT TO 175 MM (6.88")
25	H101297	LEVER	1		
26	RV810A	PIN	1		DRILLED
27	11H206	COTTER PIN	1		3/32" X 3/4"
28	AH118954	SHIELD	1		
29	N71292	SELF-LOCKING SCREW	1		
30	N10214	SELF-LOCKING SCREW	2		
	N10215	LOCK NUT	2		

TAILINGS ELEVATOR CONVEYOR CHAIN, SPROCKETS, AND BEARINGS
(SERIAL NO. -610300)

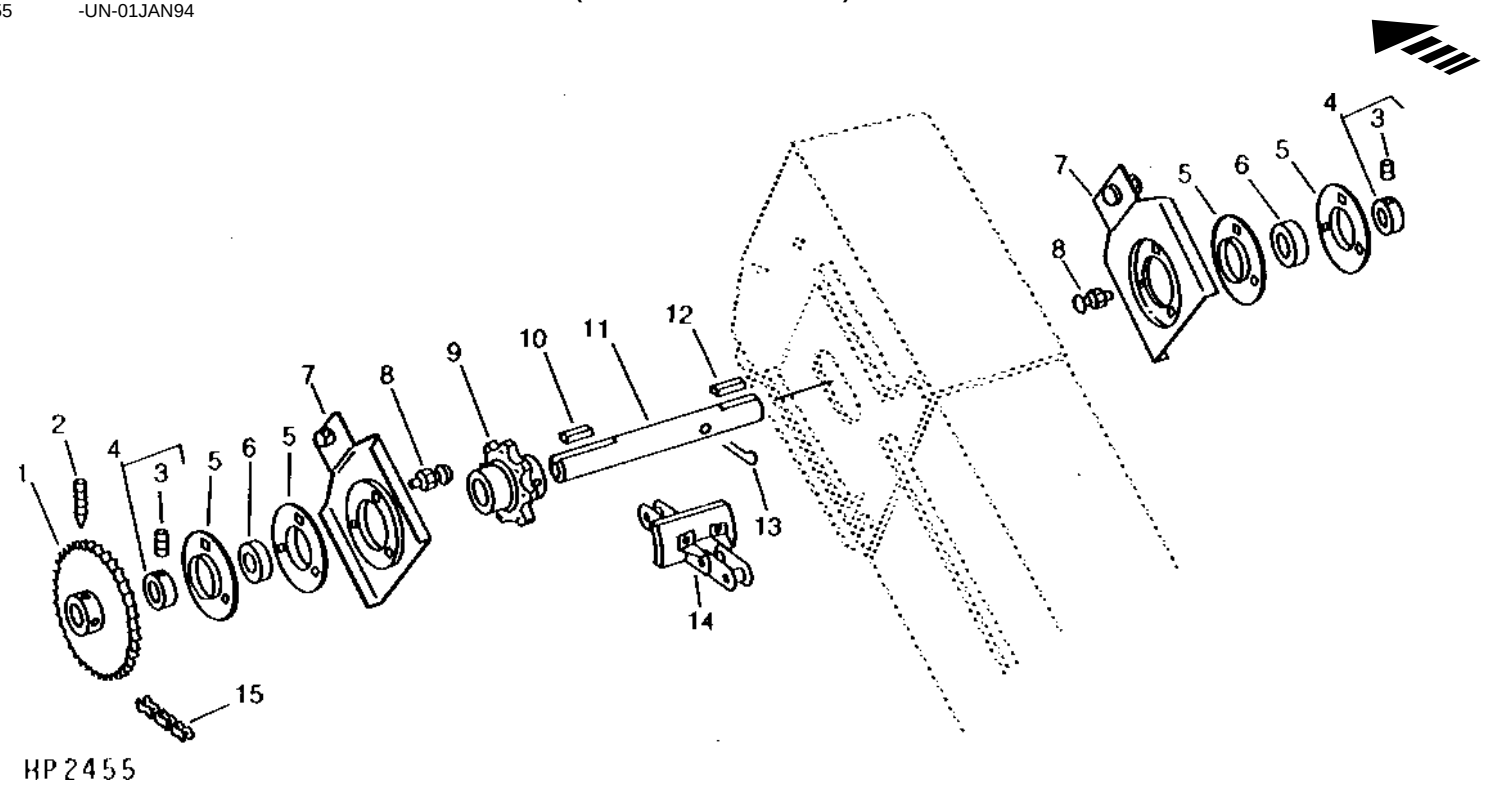
H32390F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH87146	CHAIN SPROCKET	1		26 TEETH
2	22H817	SET SCREW	2		3/8" X 3/4"
	14H732	NUT	2		3/8"
3	.....	LINK CHAIN	1		ROLLER, TYPE 50, 16 MM (5/8") PITCH, 51 LINKS (ASSEMBLE FROM AP6093H AND P20352)
4	22H897	SET SCREW	2		1/4" X 1/4"
5	JD8554	ECCENTRIC LOCKING COLLAR	2		
6	H87472	PRESSED FLANGED HOUSING	4	-601263	
	H103264	PRESSED FLANGED HOUSING	4	601264-	
7	JD9273	BALL BEARING	2		
8	AH78549	BRACKET	2		
9	03H1540	BOLT	3		5/16" X 3/4"
	12H303	LOCK WASHER	3		5/16"
	14H785	NUT	3		5/16"
10	H63578	CHAIN SPROCKET	1		7 TEETH
11	.....	KEY	1		(1/4" X 1/4" X 1-1/2") (CUT FROM H64374 IN AH64587 KEY STOCK KIT)
12	H75978	SHAFT	1		
13	11H250	COTTER PIN	2		1/4" X 2-1/2"
14	AH96388	LINK CHAIN	1		(CA-550 ROLLER CHAIN) (24 PADDLES)
	AH76980	LINK CHAIN	1		(CA-550 ROLLER CHAIN) (48 BUCKETS)
	C10232	LINK	1		
	C10233	CHAIN LINK	1		
	AC11779	PIN	1		
	C10263	TRACK CHAIN W/O SHOES	1		
	AC14974	PIN	1		
	H86759	PADDLE	24		RUBBER
	H63576	LOADER BUCKET	48		
	H86761	PADDLE	1		STEEL CLEANING
	AH86897	BOLT	48		(PADDLE)
	19H1948	CAP SCREW	AR		1/4" X 3/4", (STEEL CLEANING PADDLE, 2 USED; BUCKET, 96 USED)
	24H1286	WASHER	96		9/32" X 1/2" X 1/16", (BUCKET)
	14H786	NUT	1		1/4"
	AH87765	CHAIN LINK	24		
15	03H1539	BOLT	3		5/16" X 5/8"
	12H334	LOCK WASHER	3		5/16"
	14H611	NUT	3		5/16"

TAILINGS ELEVATOR CONVEYOR CHAIN, SPROCKETS, AND BEARINGS
(SERIAL NO. 610301-)

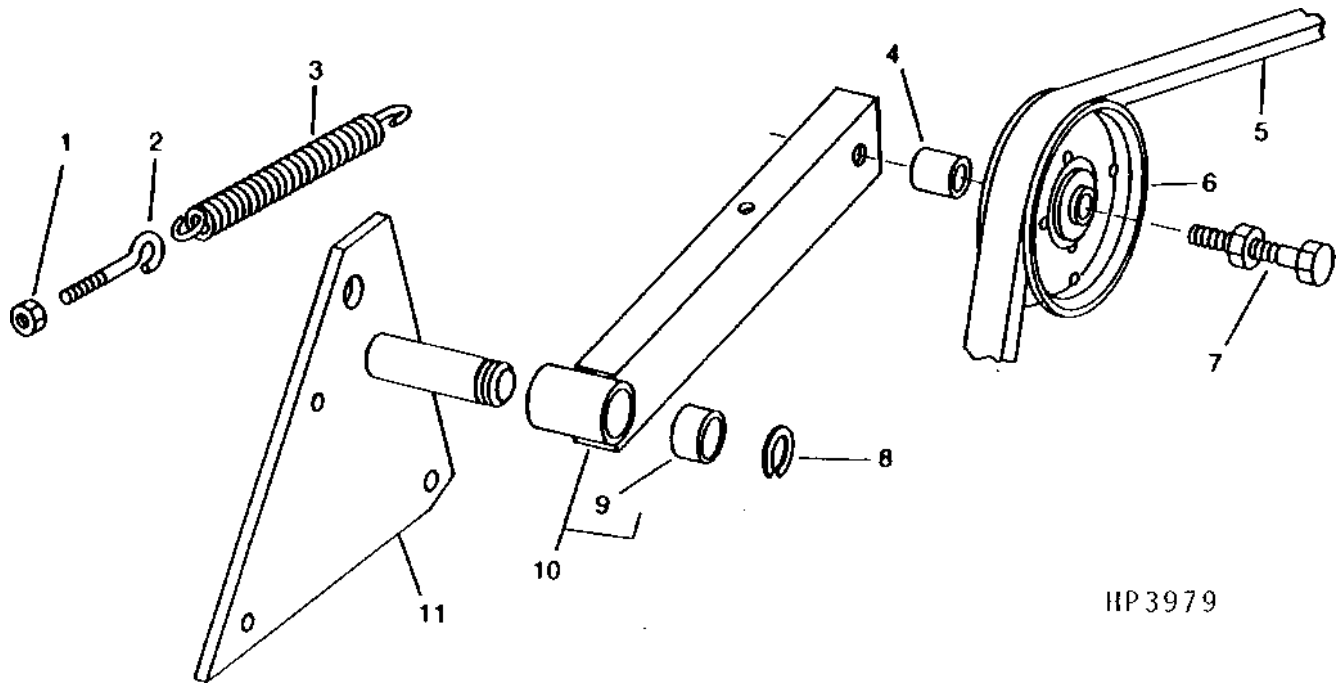
HP2455 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH87146	CHAIN SPROCKET	1		26 TEETH
2	22H836	SET SCREW	2		3/8" X 1"
	14H732	NUT	2		3/8"
3	22H897	SET SCREW	2		1/4" X 1/4"
4	JD8554	ECCENTRIC LOCKING COLLAR	2		
5	H76654	PRESSED FLANGED HOUSING	4		
6	JD9273	BALL BEARING	2		
7	AH112084	BRACKET	2		
8	03H1540	BOLT	6		5/16" X 3/4"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
9	H108576	CHAIN SPROCKET	1		8 TEETH
10	.....	KEY	1		(1/4" X 1/4" X 1-1/2") (CUT FROM H64374 IN AH64587 KEY STOCK KIT)
11	H89517	SHAFT	1		
12	P5424H	SHAFT KEY	1		
13	11H244	COTTER PIN	1		3/16" X 2-1/2"
14	AH98032	LINK CHAIN	1		(CA-550 ROLLER CHAIN) (24 PADDLES)
	C10232	LINK	1		
	C10233	CHAIN LINK	1		
	AC11779	PIN	1		
	C10263	TRACK CHAIN W/O SHOES	1		
	AC14974	PIN	1		
	H86758	PADDLE	24		(RUBBER)
	H28550	RIVET	48		(PADDLE)
15	.....	LINK CHAIN	1		ROLLER, TYPE 50, 16 MM (5/8") PITCH, 50 LINKS (ASSEMBLE FROM AP6093H)

LOWER TAILINGS AUGER DRIVE TIGHTENER

HP3979 -UN-01JAN94

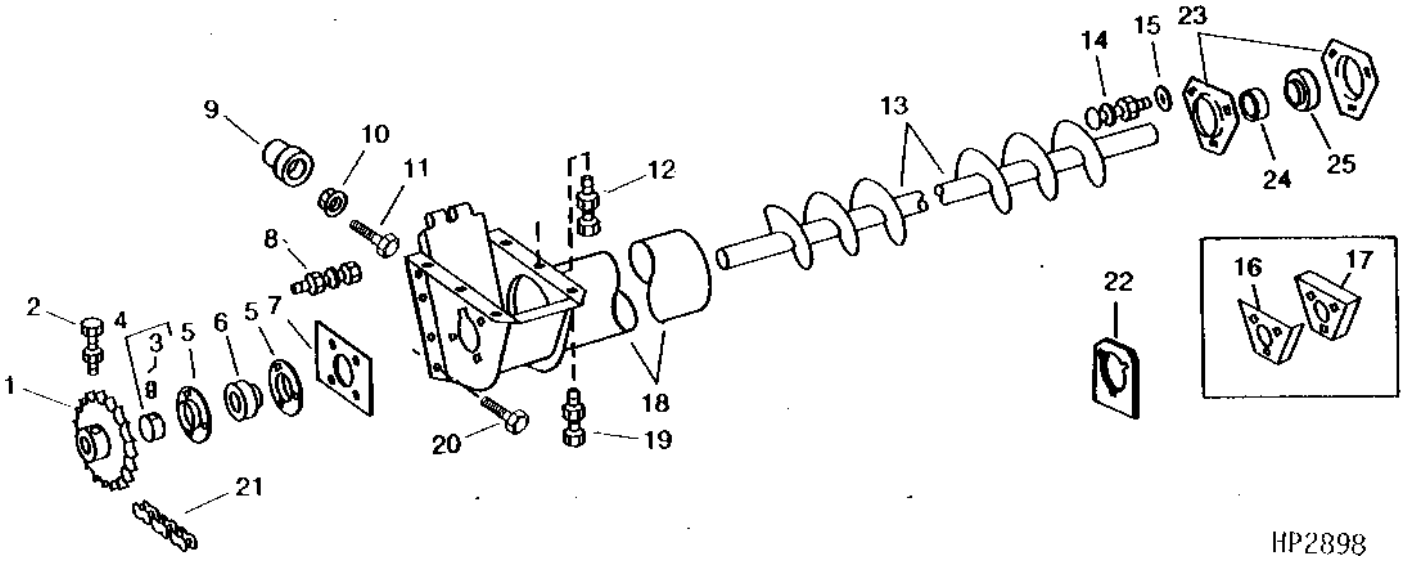


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14H785	NUT	1		5/16"
2	M40283	EYEBOLT	1		
3	H82072	SPRING	1		
4	28H1741	SPACER	1		1/2" X 1-3/16"
5	N110085	BELT	1	-610300	(SUB H118730, THIS APPLICATION)
	H118730	BELTING	1		
6	AH14097	SHEAVE	1		178 MM (7") DIA.
7	19H1945	CAP SCREW	1		1/2" X 3-1/4"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
8	P46614	SNAP RING	1		
9	H98655	BUSHING	2		
10	AH97984	PIVOT	1		
11	AH97930	SUPPORT	1		

MEMORANDA

UPPER TAILINGS AUGER AND HOUSING

HP2898 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH93708	CHAIN SPROCKET	1	-610300	22 TEETH
	AH115317	CHAIN SPROCKET	1	610301-	18 TEETH
2	22H817	SET SCREW	2		3/8" X 3/4"
	14H732	NUT	2		3/8"
3	22H897	SET SCREW	1		1/4" X 1/4"
4	JD8563	ECCENTRIC LOCKING COLLAR	1	-610300	
	JD8554	ECCENTRIC LOCKING COLLAR	1	610301-	
5	H87472	PRESSED FLANGED HOUSING	2	-601263	
	H103264	PRESSED FLANGED HOUSING	2	601264-610300	
	H76654	PRESSED FLANGED HOUSING	2	610301-	
6	JD8562	BALL BEARING	1	-610300	
	JD9273	BALL BEARING	1	610301-	
7	H28563	PLATE	1		
8	03H1540	BOLT	3		5/16" X 3/4"
	12H303	LOCK WASHER	3		5/16"
	14H785	NUT	3		5/16"
9	AH98873	ISOLATOR	2		
10	A22698	NUT	1	403301-	
11	19H1732	CAP SCREW	1	-403300	3/8" X 1-1/4"
	19H1875	CAP SCREW	1	403301-610300	5/16" X 1-3/4"
	19H1732	CAP SCREW	1	610301-	
12	N71292	SELF-LOCKING SCREW	1		
	N10213	LOCK NUT	1		

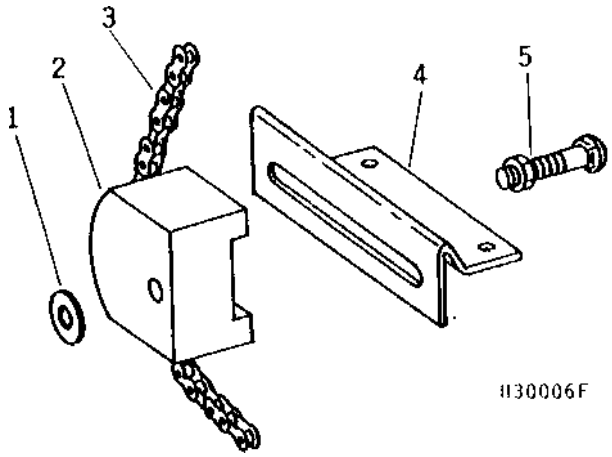
THIS PARTS LISTING IS CONTINUED

UPPER TAILINGS AUGER AND HOUSING - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
13	AH75435	AUGER	1	-610300	
	AH117424	FLIGHT	1	610301-620129	(SUB AH127650)
	AH127650	FLIGHT	1	620130-	
14	03H1549	BOLT	3	-620129	5/16" X 2-1/4"
	03H1709	BOLT	3	620130-	5/16" X 1"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
15	24H1136	WASHER	3		11/32" X 11/16" X 0.065"
16	H83787	PLATE	1	-620129	(SUB H134054)
17	H83788	BEARING	1	-610300	(WOOD)
	H99480	BEARING	1	610301-620129	(WOOD) (SUB H134054)
18	AH93661	SPOUT	1	-357836	(SUB AH102397)
	AH123372	SPOUT	1	-610300	(SUB FOR AH102397)
	AH123370	SPOUT	1	610301-	
19	19H1900	CAP SCREW	4		5/16" X 3/4"
	N10213	LOCK NUT	4		
20	19H1732	CAP SCREW	1		3/8" X 1-1/4"
21	.....	LINK CHAIN	1	-610300	ROLLER, TYPE 50, 16 MM (5/8") PITCH, 51 LINKS, (ASSEMBLE FROM AP6093H AND P20352)
	.....	LINK CHAIN	1	610301-	ROLLER, TYPE 50, 16 MM (5/8") PITCH, 50 LINKS, (ASSEMBLE FROM AP6093H)
22	H134054	PLATE	2	620130-	BEARING SPACER (USE WITH (1) JD8554, (1) JD8665, (2) H103264 AND (1) 03H1937 INSTEAD OF H83787 AND H99480 WHEN USED FOR SERVICE FOR AH117424)
23	H103264	PRESSED FLANGED HOUSING	1	620130-	
24	JD8554	ECCENTRIC LOCKING COLLAR	1	620130-	
25	JD8665	BALL BEARING	1	620130-	

UPPER TAILINGS AUGER DRIVE TIGHTENER

H30006F -UN-01JAN94

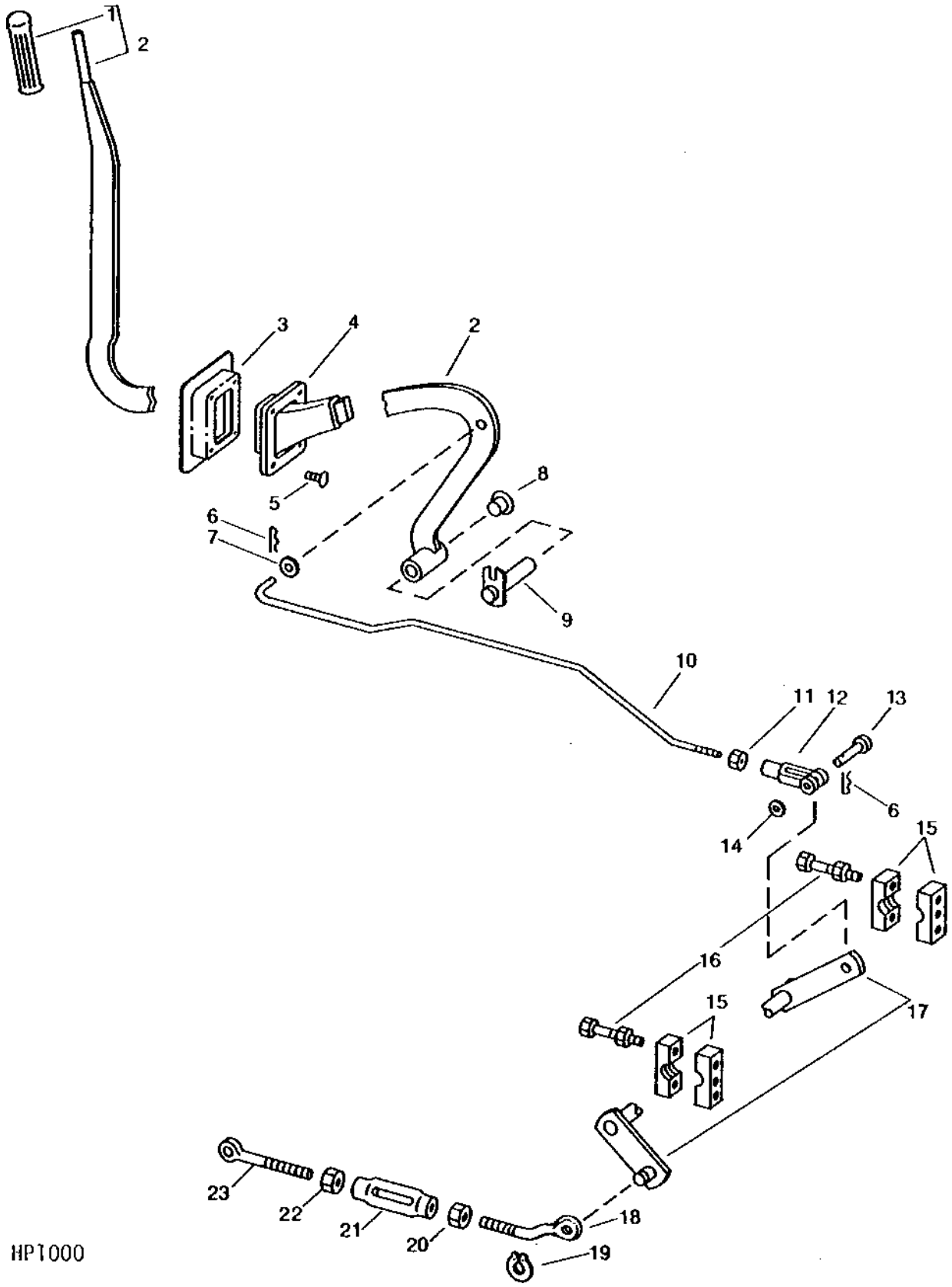


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
2	H98970	TIGHTENER	1	-504198	(SUB H109736)
	H109736	TIGHTENER	1		
3	.....	LINK CHAIN	1	-610300	ROLLER, TYPE 50, 16 MM (5/8") PITCH, 52 LINKS, (ASSEMBLE FROM AP6093H AND P20352)
	.....	LINK CHAIN	1	610301-	ROLLER, TYPE 50, 16 MM (5/8") PITCH, 50 LINKS, (ASSEMBLE FROM AP6093H)
4	H94277	BRACKET	1		
5	03H1563	BOLT	1		3/8" X 2-1/2"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"

MEMORANDA

SEPARATOR DRIVE CONTROLS

HP1000 -UN-01JAN94



SEPARATOR DRIVE CONTROLS - CONTINUED

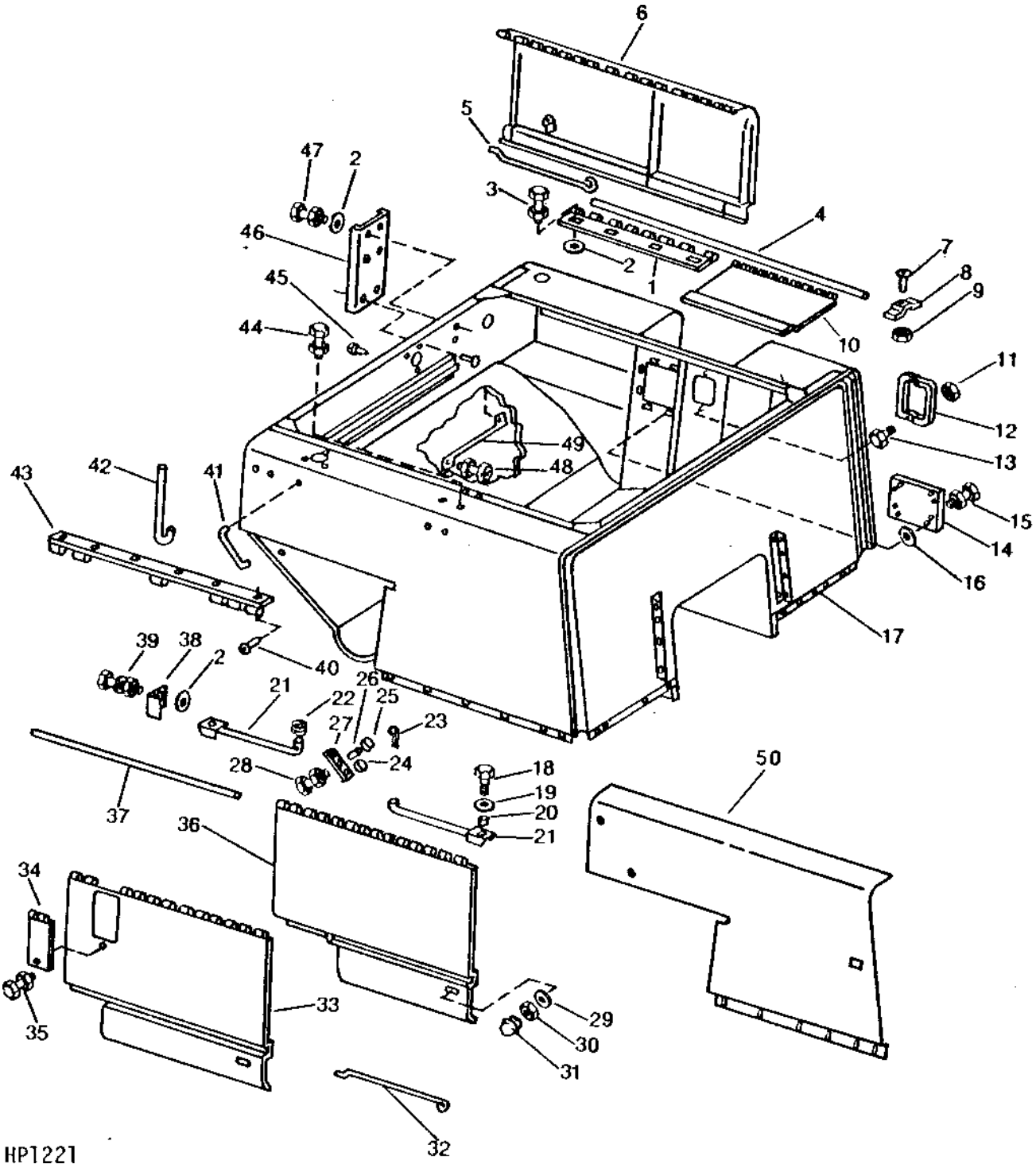
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H83059	GRIP	1	-504760	
	H83058	GRIP	1	504761-	
2	AH95935	LEVER	1	-504760	
	AH111436	LEVER	1	504761-	
3	H97034	RETAINER	1		
4	AH93089	BOOT	1		
5	H88910	PLUG	4		
6	11H224	COTTER PIN	2		1/8" X 1-1/4"
7	24H1111	WASHER	1		17/32" X 1-1/16" X 0.090"
8	H86870	BUSHING	1		
9	AH95997	SHAFT	1		LEVER
10	H93608	LINK	1		
11	14H856	NUT	1		1/2"
12	1C3621H	YOKE	1	-552975	(SUB T21158)
	T21158	YOKE	1		
13	H24979	PIN	1		DRILLED
14	24H1338	WASHER	1		33/64" X 7/8" X 0.048"
15	H97029	BEARING	4		HALF
16	19H2023	CAP SCREW	2		3/8" X 3-1/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
17	AH95927	SHAFT	1		
18	H97549	EYEBOLT	1		
19	M40514	SNAP RING	1		
20	14H1039	NUT	1		5/8"
21	H77389	TURNBUCKLE	1		
22	14H944	NUT	1		5/8"
23	H84472	EYEBOLT	1		

MEMORANDA

MEMORANDA

GRAIN TANK

HP1221 -UN-01JAN94

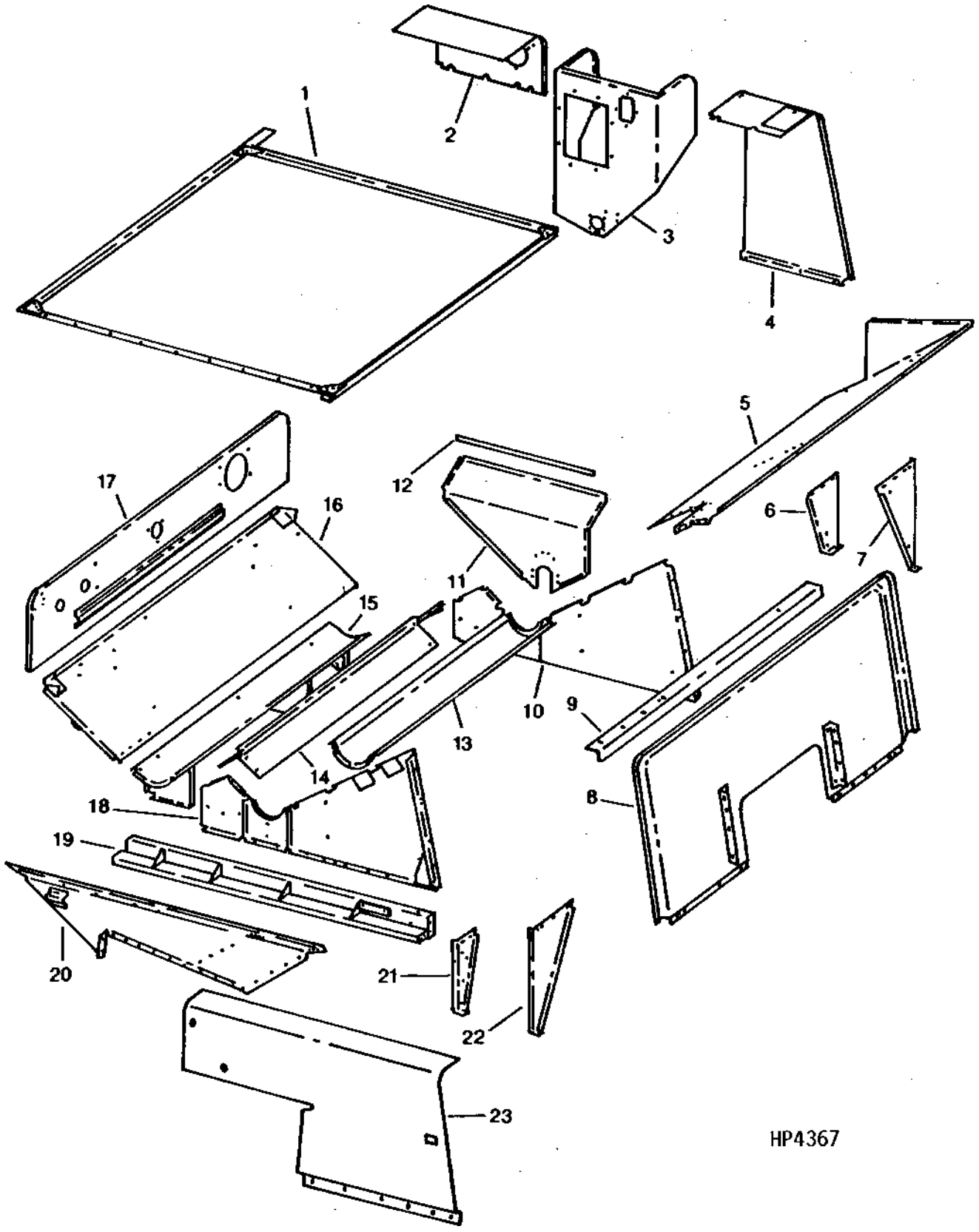


GRAIN TANK - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H99598	HINGE	1		R.H.
2	24H1136	WASHER	1		11/32" X 11/16" X 0.065"
3	N10212	SELF-LOCKING SCREW	4		
	N10213	LOCK NUT	1		
4	H99599	DOWEL PIN	1		ROD, HINGE
5	H99933	ROD	1		
6	AH98094	PANEL	1		
	AH99694	PANEL	1		(DIP AND POUR ELEVATOR)
7	H86858	SCREW	2	-626142	(SUB N14820)
	N14820	SELF-LOCKING SCREW	2		
8	H99600	CLAMP	1		
9	N10217	LOCK NUT	2		
10	H99597	DOOR	1		ELEVATOR, ACCESS
11	P41706	NUT	4		SPEED
12	H89569	DOOR	1		INSPECTION
13	19H1227	CAP SCREW	4		1/4" X 1/2"
14	H100986	COVER	1		(DIP AND POUR ELEVATOR)
15	19H1227	CAP SCREW	8		1/4" X 1/2", (DIP AND POUR ELEVATOR)
	12H302	LOCK WASHER	8		1/4"
16	P42756	NUT	8		(DIP AND POUR ELEVATOR)
17	AH98280	TANK	1	-403300	(SUB AH103027)
	AH103027	TANK	1	-600000	(SUB AH114638)
	AH114638	TANK	1		(SEE NEXT PAGE)
18	19H3374	CAP SCREW	1		5/16" X 1-1/4"
19	N100007	WASHER	1	-403300	(SUB 24H1351, THIS APPLICATION)
	24H1351	WASHER	1		9/16" X 1-1/2" X 0.164"
20	28H1861	WASHER	1		0.364" X 0.540" X 7/32"
21	AH97277	LATCH	2		
22	F1463R	SPRING	2	-403300	
	H22292	SPRING	1	403301-	
23	11H211	COTTER PIN	2		1/8" X 3/4"
24	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
25	24H1307	WASHER	1		13/32" X 1" X 1/16"
26	28H1518	WASHER	1		0.493" X 0.675" X 5/16"
27	H100002	STRAP	1		
28	19H1731	CAP SCREW	1		3/8" X 1"
	H99923	LOCK NUT	1		
29	24H1224	WASHER	1		11/32" X 1" X 1/16"
30	14H882	NUT	1		5/16"
31	H29296	KNOB	1		
32	H100641	HOOK	1		USE WITH TRACKS
33	AH98142	DOOR	1		USE WITH TRACKS
34	H100410	DOOR	1		RESERVOIR
35	19H1227	CAP SCREW	1		1/4" X 1/2"
	12H302	LOCK WASHER	1		1/4"
	P41706	NUT	1		SELF-LOCKING
36	AH98143	DOOR	1		
37	H79410	PIN	1	-1990	(MAKE FROM H86290) CUT TO 1190 MM (47") LONG
38	H100333	LATCH	1		STRIKER
39	03H1540	BOLT	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
40	H65108	SCREW	10		SELF-TAPPING
41	H86349	HANDRAIL	1		
42	H93606	PIN	1		
43	H98358	HINGE	1		
44	19H1813	CAP SCREW	4		5/16" X 5/8"
	N10213	LOCK NUT	1		
45	37H29	SCREW	4		5/16" X 5/8"
46	H99504	SUPPORT	1		TOP
47	19H1900	CAP SCREW	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
48	37H27	SCREW	4		5/16" X 7/8"
	N10213	LOCK NUT	1		
49	H98523	SUPPORT	2		FRONT
50	AH98144	SHEET	1		L.H. (REQUIRES WELDING INTO GRAIN TANK)

GRAIN TANK ASSEMBLY

HP4367 -UN-01JAN94

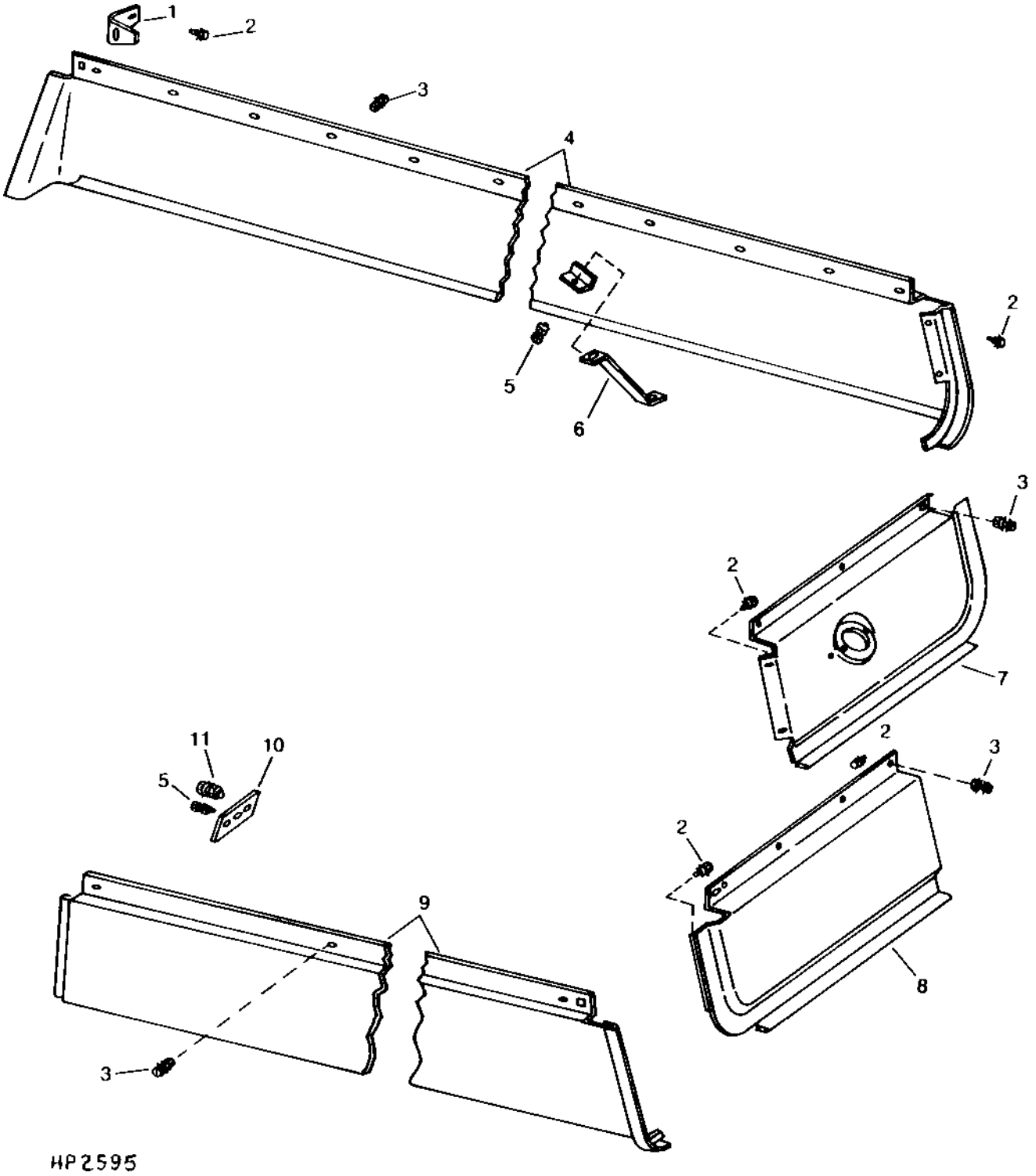


GRAIN TANK - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH114616	FRAME	1		R.H.
2	H99601	SHEET	1		
3	H99876	BOX	1		
4	AH102566	COVER	1		
5	AH98093	FLOOR	1		
6	H98589	BRACE	1		
7	H98590	BRACE	1		
8	AH98126	SHEET	1		
9	H99808	SUPPORT	1		
10	AH97067	SUPPORT	1		
11	AH101620	PANEL	1		
12	H80339	SHEET	1	-1990	TO BE USED WITH H99601
13	H99560	TROUGH	1		
14	AH102527	SHEET	1		
15	AH98082	TROUGH	1		
16	AH98112	SHEET	1		
17	AH98286	SHEET	1		(NO LONGER AVAILABLE)
18	AH97066	SUPPORT	1		
19	AH114615	SUPPORT	1		
20	AH97957	SHEET	1		
21	H98587	BRACE	1		
22	H98588	BRACE	1		
23	AH98144	SHEET	1		

GRAIN TANK SKIRTS

HP2595 -UN-25JUL95

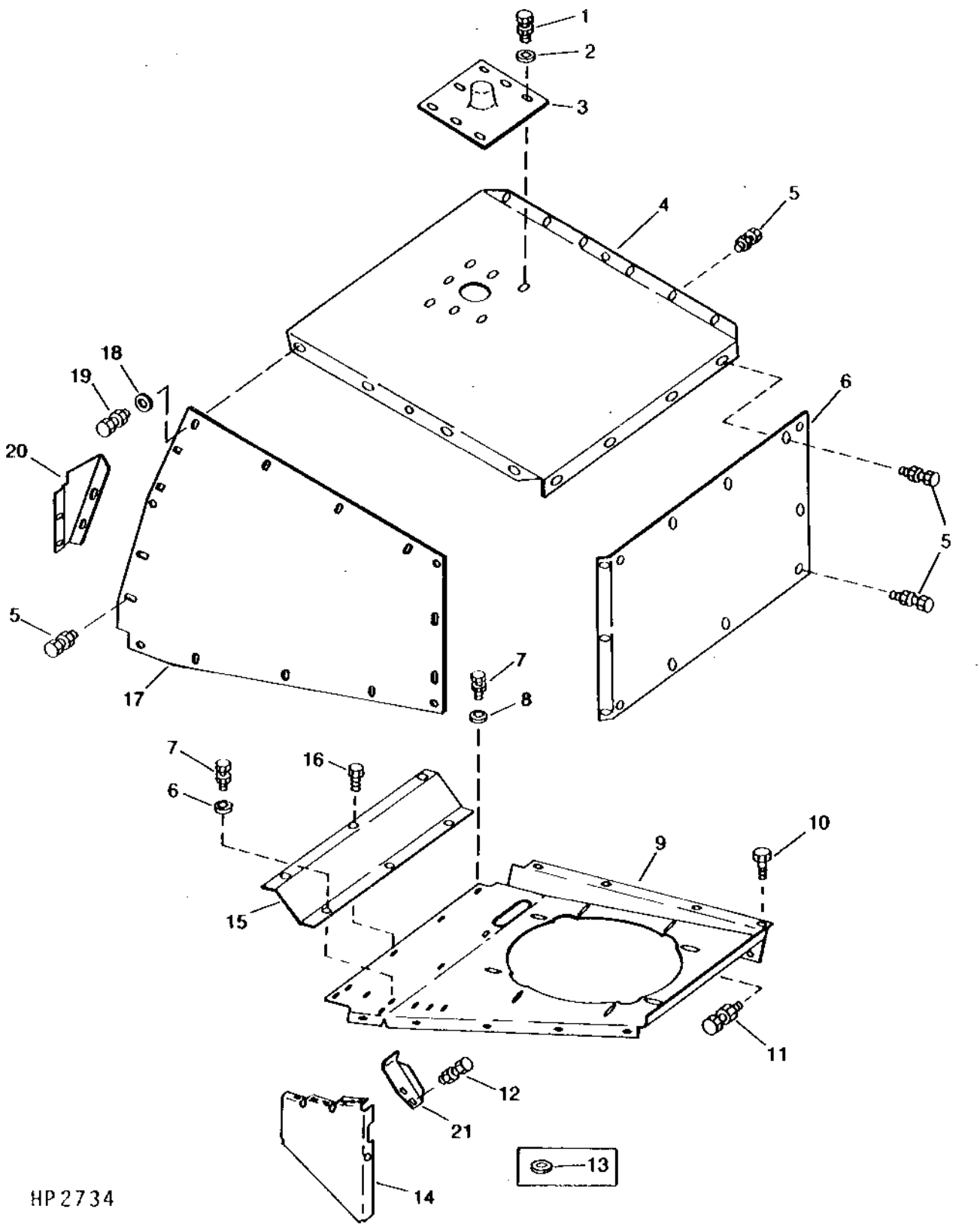


GRAIN TANK SKIRTS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H99846	BRACKET	1		
2	H65108	SCREW	9		SELF-TAPPING
3	N71292	SELF-LOCKING SCREW	24		
	N10213	LOCK NUT	1		
4	AH87717	PANEL	1		R.H.
5	19H1900	CAP SCREW	2		5/16" X 3/4"
	N10213	LOCK NUT	1		
6	H98576	STRAP	1		R.H. BRACE
7	AH97956	PANEL	1	-600000	REAR, R.H. (SUB AH112261)
	AH112261	PANEL	1		REAR, R.H.
8	AH76097	PANEL	1		REAR, L.H.
9	AH96788	PANEL	1		L.H.
10	H100034	STRAP	1	-615380	(SUB H129251)
	H129251	STRAP	1		
11	N10212	SELF-LOCKING SCREW	1	615381-	
	N10213	LOCK NUT	1	615381-	

HORIZONTAL UNLOADING AUGER SWIVEL SHROUD

HP2734 -UN-01JAN94

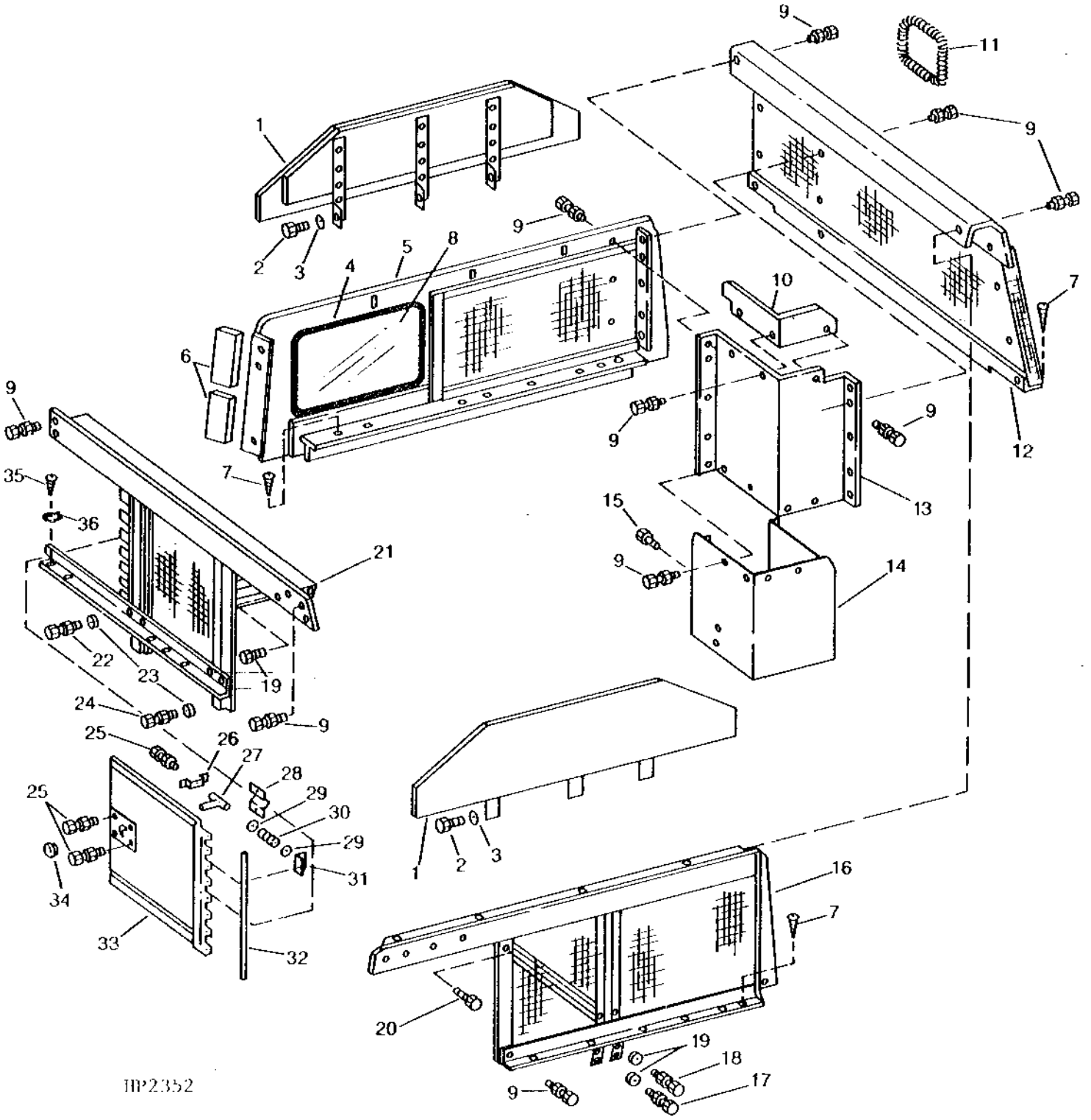


HORIZONTAL UNLOADING AUGER SWIVEL SHROUD - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1936	CAP SCREW	6		3/8" X 3/4"
	N10215	LOCK NUT	6	-600000	
	E55662	FLANGE NUT	6	600001-	
2	24H1305	WASHER	6		13/32" X 13/16" X 0.065"
3	AH97804	PLATE	1		
4	H98152	SHEET	1		TOP
5	N10212	SELF-LOCKING SCREW	40	-600000	
	N10213	LOCK NUT	40	-600000	
	N167650	CAP SCREW	35	600001-	
	A22698	NUT	35	600001-	
6	H98150	SHEET	1		FRONT
7	19H1900	CAP SCREW	7		5/16" X 3/4"
	N10213	LOCK NUT	1		
8	24H1136	WASHER	7		11/32" X 11/16" X 0.065"
9	AH101530	SUPPORT	1		MOUNTING
10	H76139	SCREW	4		SELF-TAPPING
11	N10214	SELF-LOCKING SCREW	5	-600000	
	N10215	LOCK NUT	5	-600000	
	19H3411	CAP SCREW	5	600001-	3/8" X 1-1/8"
	E55662	FLANGE NUT	5	600001-	
12	N10214	SELF-LOCKING SCREW	6	-600000	
	N10215	LOCK NUT	6	-600000	
	19H3411	CAP SCREW	6	600001-	3/8" X 1-1/8"
	E55662	FLANGE NUT	6	600001-	
13	24H1305	WASHER	6	-600000	13/32" X 13/16" X 0.065"
14	H102052	SUPPORT	1	-600000	L.H. (SUB H115727)
	H115727	SUPPORT	1		L.H.
15	H99904	PLATE	1		MOUNTING
16	H65108	SCREW	3		
17	H99902	SHEET	1	-615603	SIDE, (SUB H131585 AND H131588)
	H131588	SHEET	1		SIDE, (USE WITH H131585)
18	24H1136	WASHER	5	600001-	11/32" X 11/16" X 0.065"
19	19H1905	CAP SCREW	5	600001-	5/16" X 1"
	12H303	LOCK WASHER	5	600001-	5/16"
	14H785	NUT	5	600001-	5/16"
20	H99787	COVER	1	-615603	(SUB H131585 AND H131588)
	H131585	BRACKET	1		(USE WITH H131588)

GRAIN TANK EXTENSIONS AND FLIP-UPS

HP2352 -UN-01JAN94

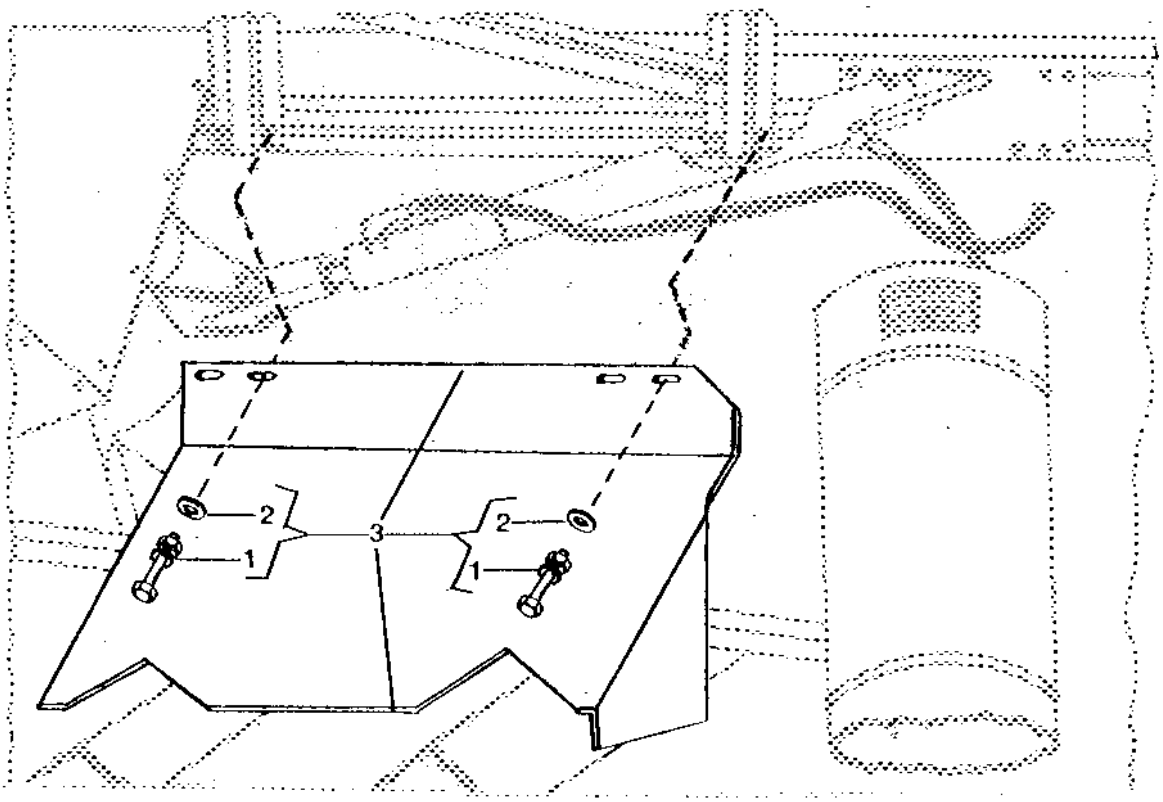


GRAIN TANK EXTENSIONS AND FLIP-UPS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH98257	EXTENSION	2	-600000	(SUB AH112050)
	AH112050	EXTENSION	2		
2	19H1905	CAP SCREW	6		5/16" X 1"
	T16464	LOCK NUT	1		
3	M80072	WASHER	12	-601253	(SUB B27370, THIS APPLICATION)
	B27370	WASHER	12		
4	H100460	ISOLATOR	1		
5	AH98177	FRAME	1		FRONT
6	.....	SEAL	2		(CUT FROM H81330)
7	H65108	SCREW	25		SELF-TAPPING
8	H60061	WINDOWPANE	1		
9	N10212	SELF-LOCKING SCREW	37		
	N10213	LOCK NUT	1		
10	H93812	EXTENSION	1		UPPER MUFFLER
11	.....	CONDUIT	1		(CUT FROM H88857)
12	AH97060	FRAME	1		R.H.
13	H98616	SHIELD	1		UPPER MUFFLER
14	H95792	SHIELD	1		LOWER MUFFLER
15	N10212	SELF-LOCKING SCREW	4		
16	AH98208	FRAME	1	-615380	REAR, (SUB AH126584, (2) A22698 AND (2) N167650)
	AH126584	FRAME	2		(USE WITH (2) A22698 AND (2) N167650)
17	19H1936	CAP SCREW	4		3/8" X 3/4"
	12H304	LOCK WASHER	4		3/8"
18	19H1936	CAP SCREW	2		3/8" X 3/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
19	24H1305	WASHER	6		13/32" X 13/16" X 0.065"
20	H81101	SCREW	4	-1990	SELF-TAPPING
	H77931	SCREW	4		
21	AH96714	FRAME	1		L.H.
22	19H1900	CAP SCREW	4		5/16" X 3/4"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
23	24H1136	WASHER	8		11/32" X 11/16" X 0.065"
24	19H1900	CAP SCREW	4		5/16" X 3/4"
	12H303	LOCK WASHER	4		5/16"
25	03H1540	BOLT	6		5/16" X 3/4"
	N10213	LOCK NUT	6		
26	H100626	BRACKET	1		
27	AH99436	LATCH	1		
28	H100624	COVER	1		
29	24H1211	WASHER	2		9/16" X 1-3/8" X 0.105"
30	F1463R	SPRING	1		
31	H100629	BRACKET	1		
32	H83167	DOWEL PIN	1	-615380	
	H130645	PIN	1	615381-1990	(MAKE FROM H78505) CUT TO 575 MM (23") LONG
33	AH97303	DOOR	1	-357024	(SUB H102343)
	H102343	DOOR	1	-502550	(SUB H112728)
	H112728	DOOR	1		
34	H29296	KNOB	1		
35	H76139	SCREW	5	-601253	
	H83567	SCREW	5	601254-	
36	24H1308	WASHER	5	601254-	13/32" X 1" X 0.134"
..	H81330	ISOLATOR	1		

GRAIN TANK SUMP BAFFLE

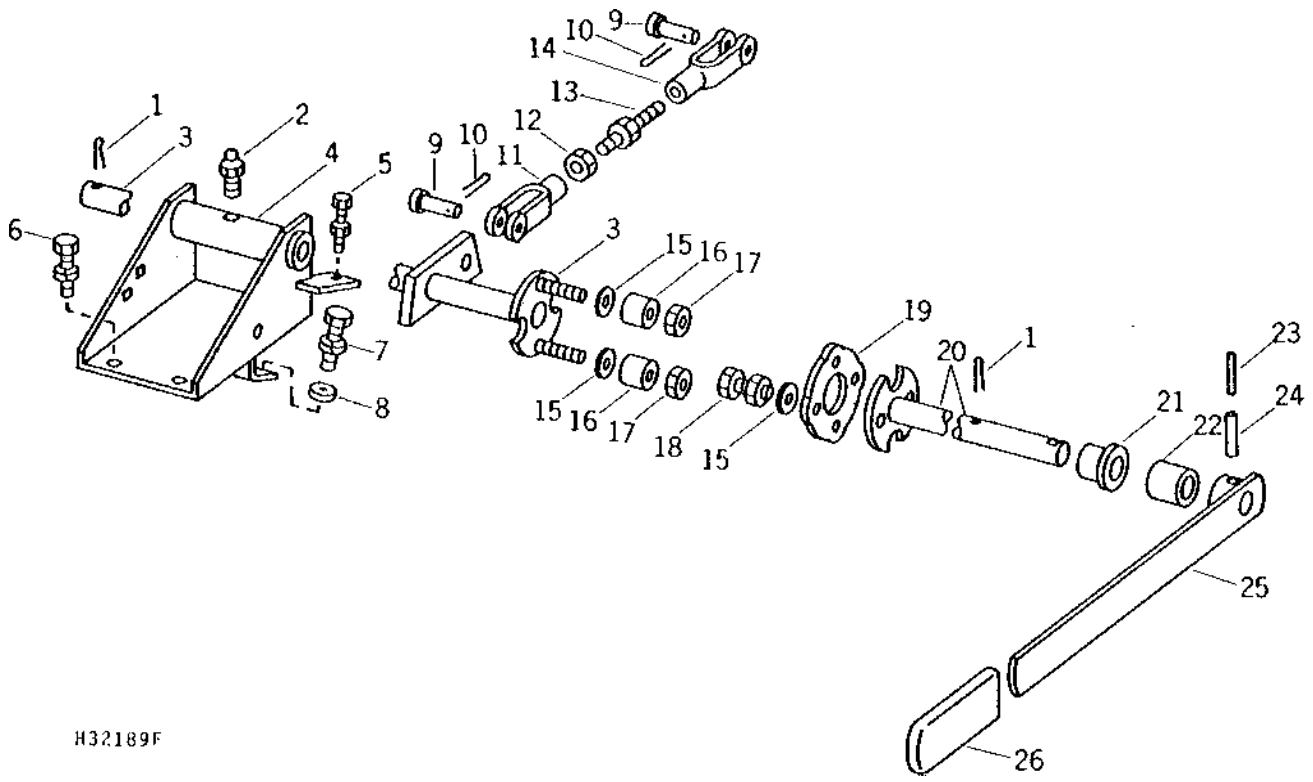
HP2313 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	N112200	SELF-LOCKING SCREW	4		SPINLOCK
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
2	24H1136	WASHER	4		11/32" X 11/16" X 0.065"
3	AH119610	ISOLATOR	1		(INCLUDES HARDWARE)

UNLOADING AUGER CONTROL LEVER

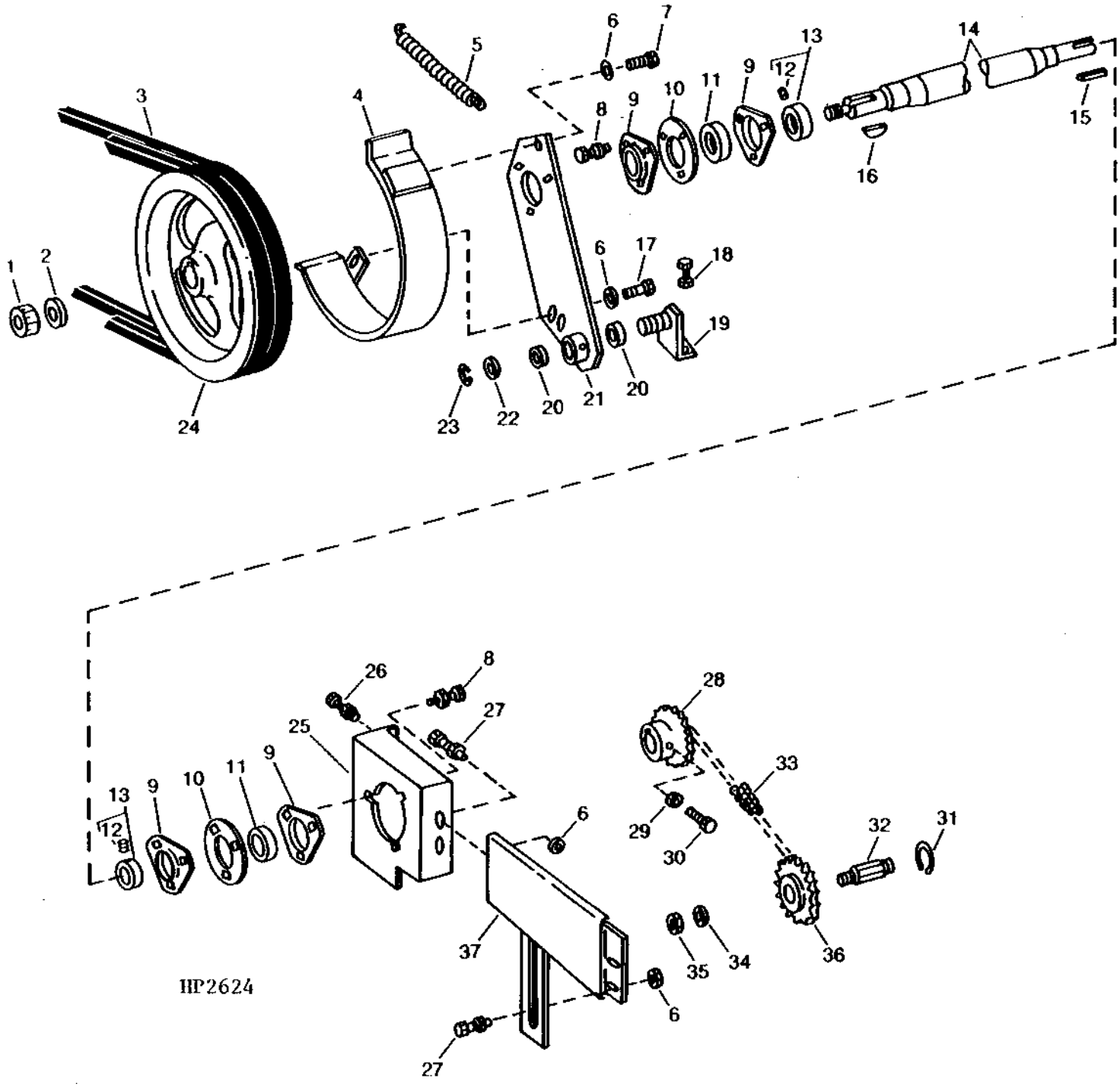
H32189F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	11H213	COTTER PIN	2		3/16" X 1-3/4"
2	JD7797	LUBRICATION FITTING	1		
3	AH92421	SHAFT	1		R.H.
4	AH92420	SUPPORT	1		
5	19H2831	CAP SCREW	1		5/16" X 1-1/2"
	14H785	NUT	1		5/16"
6	19H1721	CAP SCREW	2		1/2" X 1-1/2"
	12H301	LOCK WASHER	2		1/2"
7	19H1731	CAP SCREW	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
8	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
9	H24979	PIN	2		
10	11H224	COTTER PIN	2		1/8" X 1-1/4"
11	1C3621H	YOKE	1	-552975	(SUB T21158)
	T21158	YOKE	1		
12	14H865	NUT	1		1/2"
13	AH94910	STUD	1		
14	H96253	YOKE	1		
15	24H1305	WASHER	4		13/32" X 13/16" X 0.065"
16	28H2547	SPACER	2		3/8" X 1"
17	E50102	LOCK NUT	2		
18	19H1731	CAP SCREW	2		3/8" X 1"
	E50102	LOCK NUT	2		
19	H89230	DISK	1		
20	AH94911	SHAFT	1		L.H.
21	H85857	BUSHING	1		
22	H95958	BUSHING	1		
23	34H303	SPRING PIN	1	-474740	7/32" X 1-3/4"
24	34H353	SPRING PIN	1	-474740	3/8" X 1-3/4"
	T45155	SPRING PIN	1	474741-	
25	AH94909	LEVER	1	-552975	(SUB AH112154)
	AH112154	LEVER	1		
26	H96259	GRIP	1		

UNLOADING AUGER COUNTERSHAFT

HP2624 -UN-01JAN94

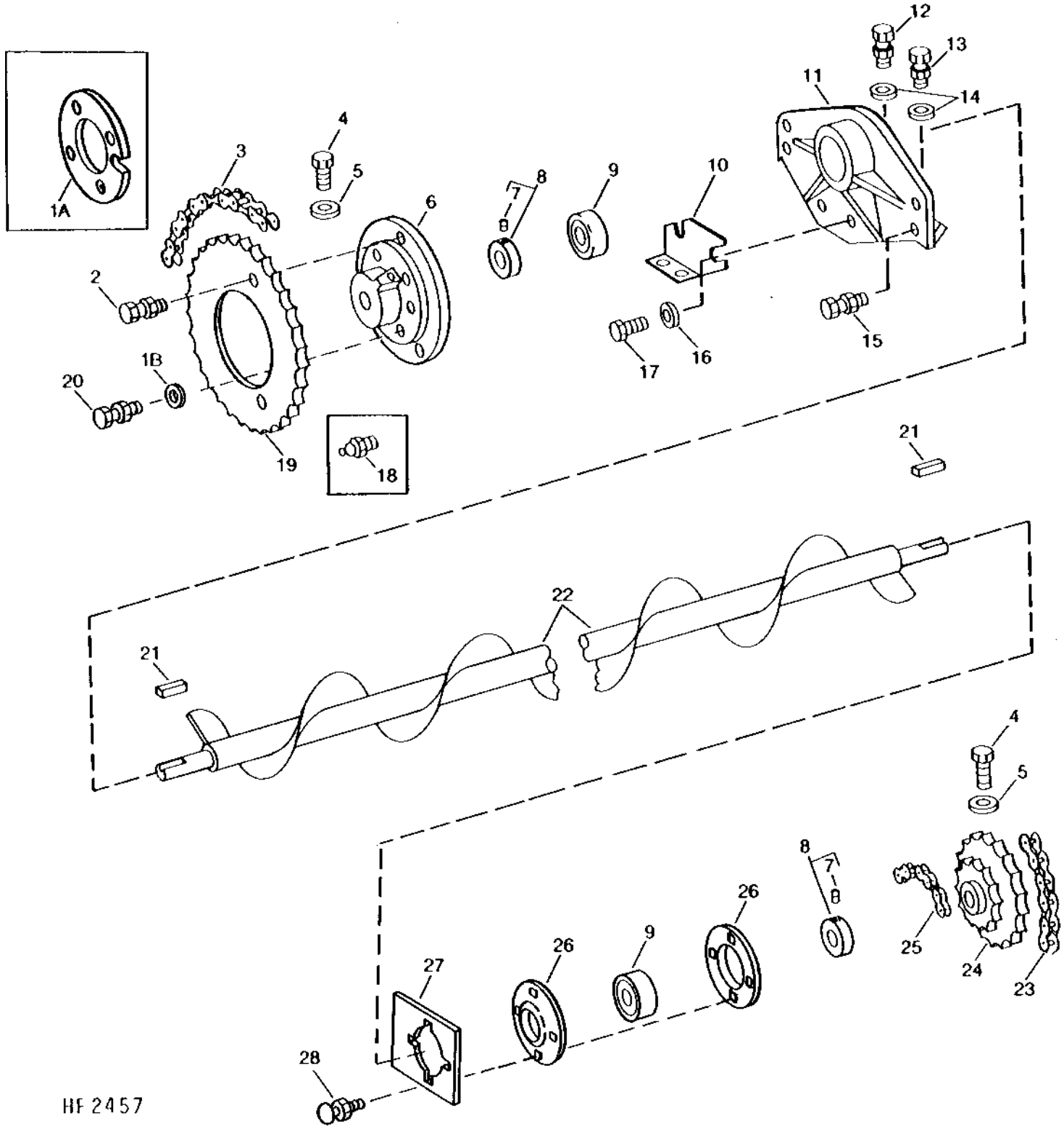


UNLOADING AUGER COUNTERSHAFT - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H34753	LOCK NUT	1		
2	24H1663	WASHER	1		49/64" X 1-1/2" X 0.134"
3	AH96300	BELT SET	2		
4	AH93060	GUIDE	1		BELT
5	H85783	SPRING	1		
6	24H1682	WASHER	8		13/32" X 7/8" X 0.120"
7	19H1936	CAP SCREW	1		3/8" X 3/4"
	12H304	LOCK WASHER	1		3/8"
8	03H1500	BOLT	6		3/8" X 1"
	12H304	LOCK WASHER	6		3/8"
	14H812	NUT	6		3/8"
9	C3056E	PRESSED FLANGED HOUSING	4	-615380	(SUB E10018, THIS APPLICATION)
	E10018	PRESSED FLANGED HOUSING	4		
10	H87784	SHIM	2	-615380	
11	JD9274	BALL BEARING	2		
12	22H897	SET SCREW	2		1/4" X 1/4"
13	JD8544	ECCENTRIC LOCKING COLLAR	2		
14	AH96561	SHAFT	1	-620255	(SUB AH130467)
	AH130467	SHAFT	1		
15	.....	KEY	1		(5/16" X 5/16" X 1-1/2") (CUT FROM H64375 IN AH64587 KEY STOCK KIT)
16	26H40	SHAFT KEY	1		1/4" X 2-1/8"
17	19H1731	CAP SCREW	1		3/8" X 1"
	12H304	LOCK WASHER	1		3/8"
18	19H1800	CAP SCREW	2		3/8" X 1-1/2"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
19	AH93344	PIVOT	1		
20	H98655	BUSHING	2		
21	AH97339	ARM	1		
22	24H1413	WASHER	1		57/64" X 1-3/8" X 0.048"
23	P46614	SNAP RING	1		
24	H93970	SHEAVE	1		279 MM (11-3/16") DIA.
25	H89679	SUPPORT	1		
26	03H1833	BOLT	3		3/8" X 1-3/4"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
27	19H1732	CAP SCREW	4		3/8" X 1-1/4"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
28	AH96703	CHAIN SPROCKET	1		15 TEETH
29	14H732	NUT	2		3/8"
30	22H817	SET SCREW	2		3/8" X 3/4"
31	H75588	SNAP RING	1		
32	H88070	SHAFT	1		
33	.....	LINK CHAIN	1		ROLLER, TYPE 60, 19 MM (3/4") PITCH, 108 LINKS (COTTERED) (ASSEMBLE FROM (2) AB1288H, (4) B5234H AND (4) B5235H AND AN151830)
34	24H1341	WASHER	1		17/32" X 15/16" X 0.060"
35	H88071	NUT	1		
36	AH89429	CHAIN SPROCKET	1		15 TEETH
37	AH96475	BRACE	1		

GRAIN TANK FRONT CROSS AUGER

HP2457 -UN-01JAN94

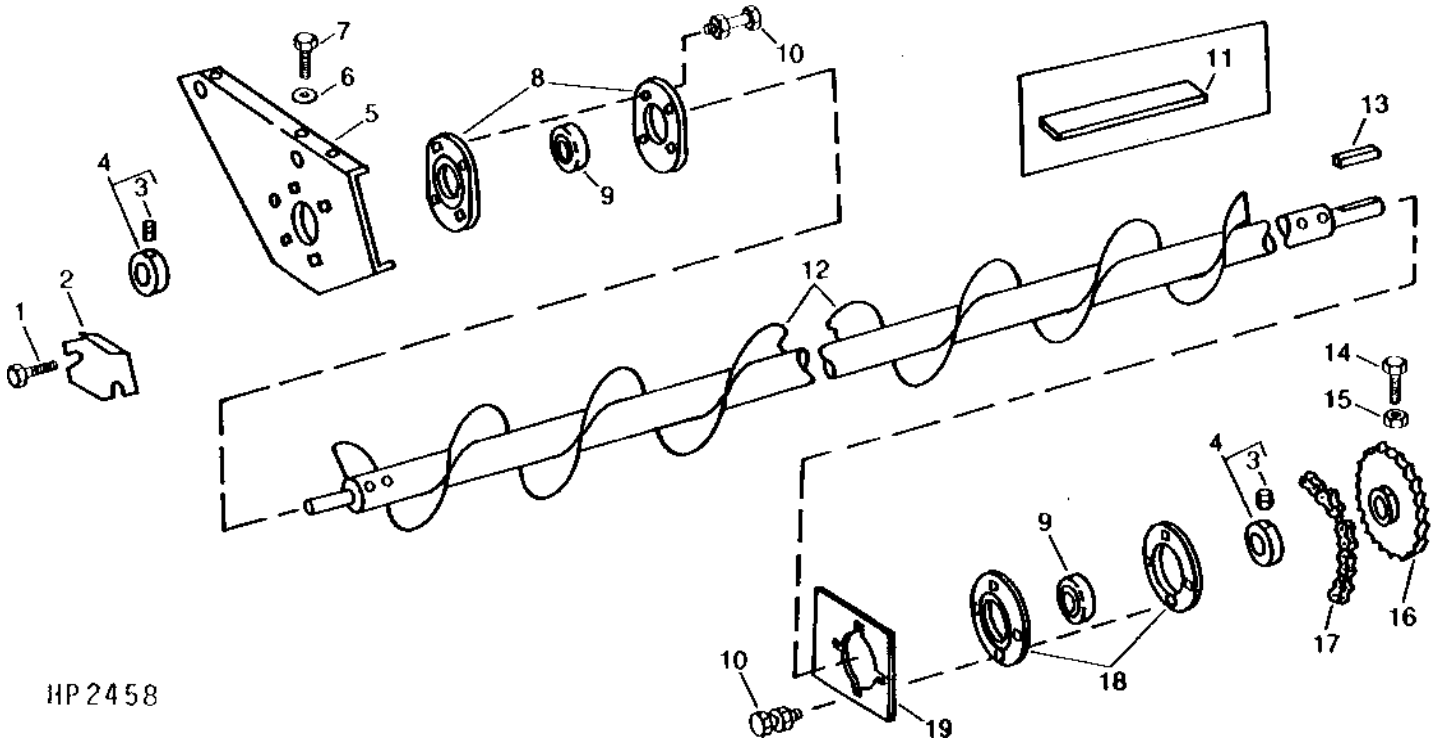


GRAIN TANK FRONT CROSS AUGER - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1A	H100674	PLATE	1	-404255	(SUB H106371)
	H106371	PLATE	1	-504198	(SUB (4) 24H1730)
1B	24H1730	WASHER	4		13/32" X 1-1/2" X 0.120"
2	19H2915	CAP SCREW	1		5/16" X 1-1/4"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
3	.....	LINK CHAIN	1		ROLLER, TYPE 60, 19 MM (3/4") PITCH, 108 LINKS, (ASSEMBLE FROM (2) AB1288H, (4) B5234H AND B5235H)
4	22H888	SET SCREW	4		3/8" X 1-1/4"
5	14H732	NUT	4		3/8"
6	H100677	HUB	1	-403300	(SUB H102520)
	H102520	HUB	1		
7	22H979	SET SCREW	2		3/8" X 3/8"
8	JD9201	ECCENTRIC LOCKING COLLAR	2		
9	JD9276	BALL BEARING	2		
10	H99577	COVER	1		
11	H97735	HOUSING	1		
12	19H1800	CAP SCREW	1		3/8" X 1-1/2"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
13	19H1732	CAP SCREW	3		3/8" X 1-1/4"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
14	24H1305	WASHER	8		13/32" X 13/16" X 0.065"
15	19H1731	CAP SCREW	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
16	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
17	19H2020	CAP SCREW	2		5/16" X 1/2"
	12H303	LOCK WASHER	2		5/16"
18	JD7797	LUBRICATION FITTING	1	-504198	
19	H100678	CHAIN SPROCKET	1		80 TEETH
20	19H1765	CAP SCREW	4	-504198	3/8" X 1-3/4"
	19H1800	CAP SCREW	4		3/8" X 1-1/2"
	12H304	LOCK WASHER	4	-504198	3/8"
	14H812	NUT	4	-504198	3/8"
	N10215	LOCK NUT	4		3/8"
21	.....	KEY	2		(3/8" X 3/8" X 2") (CUT FROM H64376 IN AH64587 KEY STOCK KIT)
22	AH98211	AUGER	1		
23	.....	LINK CHAIN	1		ROLLER, TYPE 50, 16 MM (5/8") PITCH, 100 LINKS, (ASSEMBLE FROM (2) AP6093H)
24	AH100031	CHAIN SPROCKET	1		25-43 TEETH
25	.....	LINK CHAIN	1		ROLLER, TYPE 60, 19 MM (3/4") PITCH, 133 LINKS, (ASSEMBLE FROM (2) AB1288H, (3) AB1290H, B5321H, B5234H AND B5235H)
26	G6661E	PRESSED FLANGED HOUSING	2	-453379	
	E62484	PRESSED FLANGED HOUSING	2	453380-	
27	H118396	COVER	1	610301-	
28	03H1659	BOLT	4		1/2" X 1"
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"

GRAIN TANK REAR CROSS AUGER

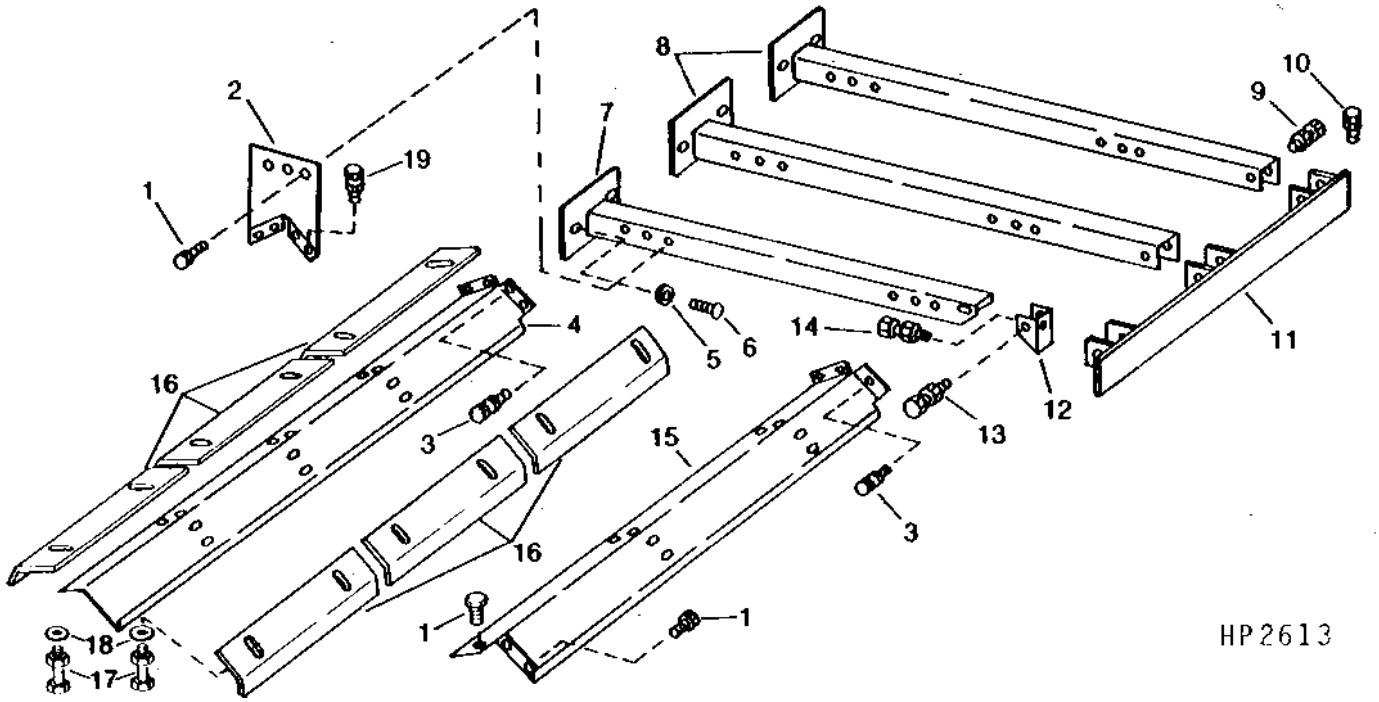
HP2458 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H65108	SCREW	2		SELF-TAPPING
2	H99577	COVER	1		
3	22H979	SET SCREW	2		3/8" X 3/8"
4	JD9201	ECCENTRIC LOCKING COLLAR	2		
5	H100621	REINFORCEMENT	1		
6	24H1136	WASHER	3		11/32" X 11/16" X 0.065"
7	19H1900	CAP SCREW	3		5/16" X 3/4"
	N10213	LOCK NUT	1		
8	N72620	PRESSED FLANGED HOUSING	2	-453379	
	E62484	PRESSED FLANGED HOUSING	2	453380-	
9	JD9276	BALL BEARING	2		
10	03H1659	BOLT	8		1/2" X 1"
	12H301	LOCK WASHER	8		1/2"
	14H1040	NUT	8		1/2"
11	H98390	REINFORCEMENT	1	-600000	(ARCWELD)
12	AH99634	AUGER	1	-404008	(SUB AH103727)
	AH103727	AUGER	1	-600000	
	AH114715	AUGER	1	600001-	
13	.....	KEY	1		(3/8" X 3/8" X 1-1/2") (CUT FROM H64376 IN AH64587 KEY STOCK KIT)
14	22H836	SET SCREW	2		3/8" X 1"
15	14H732	NUT	2		3/8"
16	AH100030	CHAIN SPROCKET	1	-600000	29 TEETH, (SUB AH114726)
	AH114726	CHAIN SPROCKET	1		35 TEETH
17	AH87248	LINK CHAIN	1		
18	G6661E	PRESSED FLANGED HOUSING	2	-453379	
	E62484	PRESSED FLANGED HOUSING	2	453380-	
19	H118396	COVER	1		

GRAIN TANK INNER UNLOADING AUGER COVERS AND CHANNELS

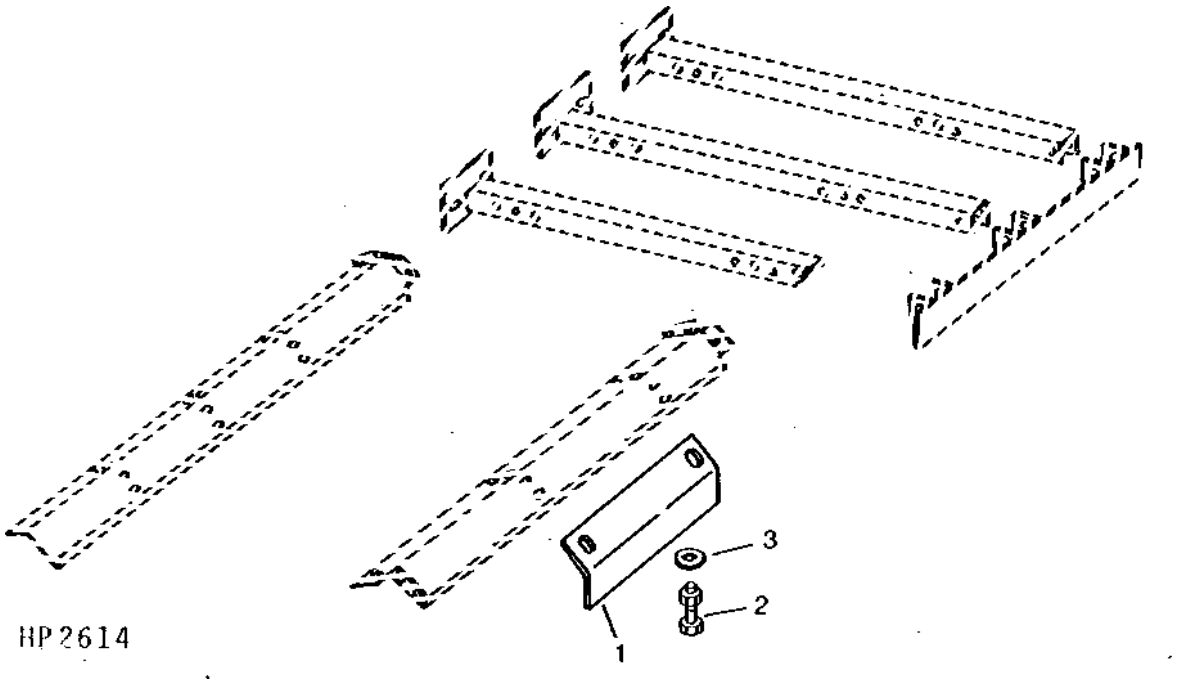
HP2613 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H65108	SCREW	19		SELF-TAPPING
2	H101591	PLATE	5		
3	N10212	SELF-LOCKING SCREW	7		
	N10213	LOCK NUT	7		
4	H99558	COVER	1	-355753	(SUB H102417)
	H102417	COVER	1		FRONT
5	24H1136	WASHER	6		11/32" X 11/16" X 0.065"
6	19H1900	CAP SCREW	6		5/16" X 3/4"
	12H303	LOCK WASHER	6		5/16"
7	AH101933	CHANNEL	1		L.H.
8	AH101301	CHANNEL	2		
9	19H1901	CAP SCREW	3		5/16" X 2"
	12H303	LOCK WASHER	3		5/16"
	14H785	NUT	3		5/16"
10	21H1075	SCREW	2		5/16" X 1"
	N10213	LOCK NUT	1		
11	AH98192	ANGLE	1		REAR
12	H102050	BRACKET	1		
13	19H1901	CAP SCREW	1		5/16" X 2"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
14	19H1936	CAP SCREW	1		3/8" X 3/4"
	N10215	LOCK NUT	1		
15	H99584	COVER	1	-454270	(SUB H104909)
	H104909	COVER	1		REAR
16	H102420	COVER	6	355754-	ADJUSTABLE, FRONT, (USE WITH H102417)
17	03H1540	BOLT	AR	355754-	5/16" X 3/4", (USE WITH H102417 AND H104909)
	N10213	LOCK NUT	AR	355754-	
18	24H1293	WASHER	AR	355754-	11/32" X 1-1/16" X 0.120", (USE WITH H102417 AND H104909)
19	N10212	SELF-LOCKING SCREW	20	-453379	
	N71292	SELF-LOCKING SCREW	20	453380-	
	N10213	LOCK NUT	20		

OPTIONAL ADJUSTABLE FRONT AND REAR GRAIN TANK AUGER COVERS
(SERIAL NO. 454271-)

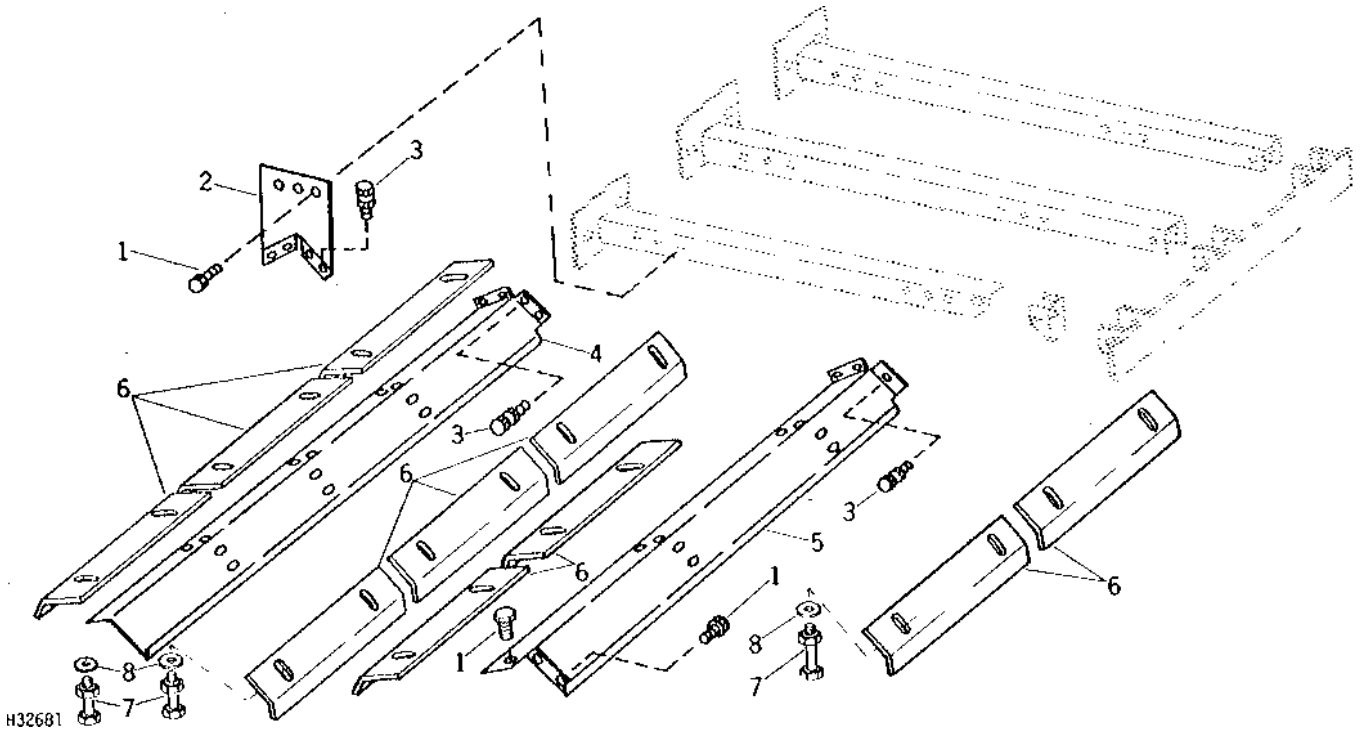
HP2614 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H109243	COVER	10		(FULL)
2	03H1540	BOLT	AR		5/16" X 3/4"
	N10213	LOCK NUT	AR		
3	24H1293	WASHER	AR		11/32" X 1-1/16" X 0.120"

GRASS SEED UNLOADING AUGER COVERS ATTACHMENT

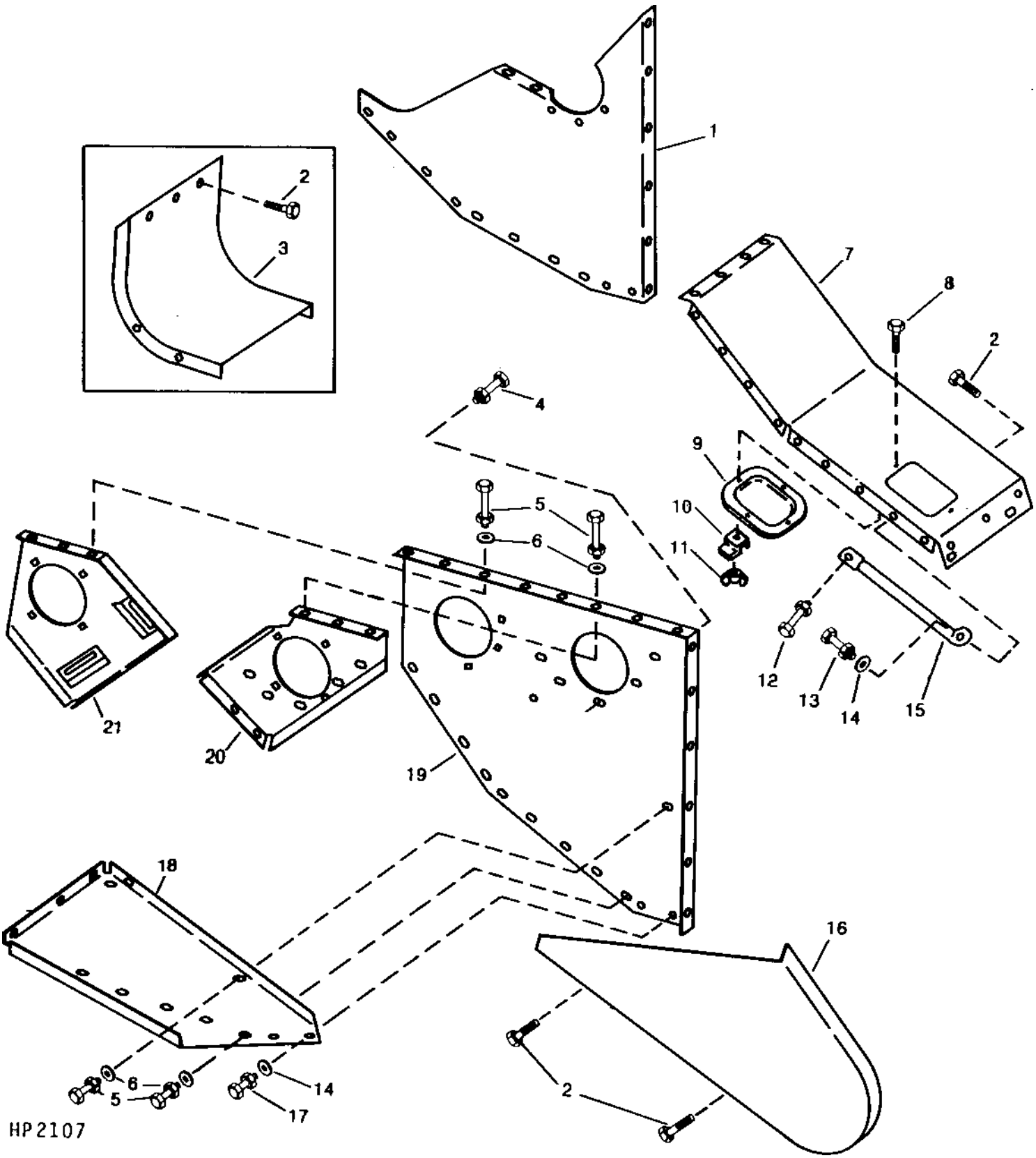
H32681 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H65108	SCREW	17		SELF-TAPPING
2	H101592	PLATE	5		
3	N10212	SELF-LOCKING SCREW	15		
	N10213	LOCK NUT	1		
4	H100601	COVER	1	-357836	(SUB H102423)
	H102423	COVER	1		FRONT
5	H100604	COVER	1	-357836	(SUB H102510)
	H102510	COVER	1		REAR
6	H102420	COVER	10	355754-	ADJUSTABLE FRONT AND REAR, (USE WITH H102423 AND H102510)
7	03H1540	BOLT	20	355754-	5/16" X 3/4"
	N10213	LOCK NUT	20	355754-	
8	24H1293	WASHER	20	355754-	11/32" X 1-1/16" X 0.120"

GRAIN TANK SUMP HOUSING AND SHIELD
(SERIAL NO. -610300)

HP2107 -UN-01JAN94

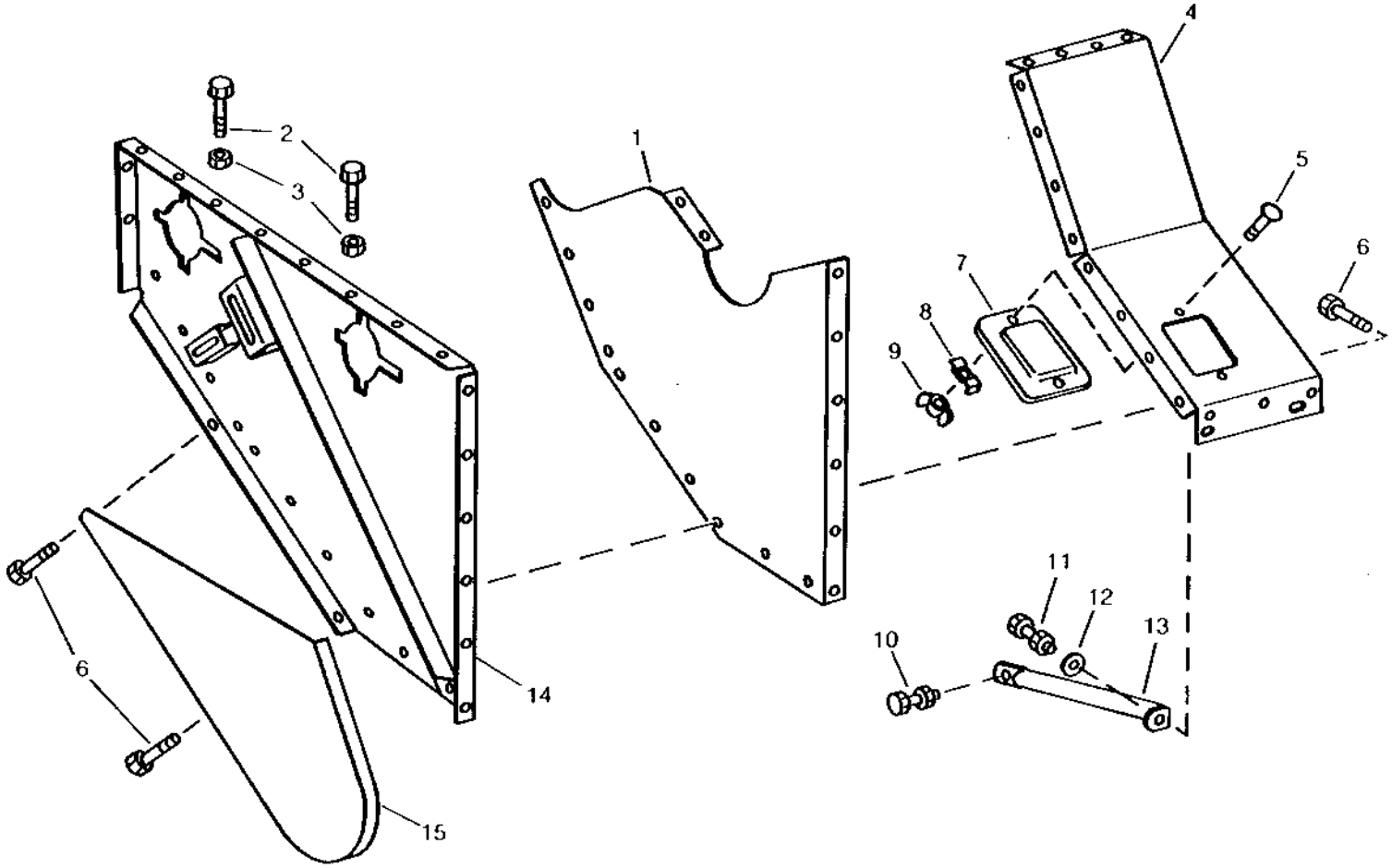


GRAIN TANK SUMP HOUSING AND SHIELD - CONTINUED
(SERIAL NO. -610300)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H98468	SHEET	1		INNER
2	H65108	SCREW	8	-600000	SELF-TAPPING
	H65108	SCREW	5	600001-	SELF-TAPPING
3	H104405	TROUGH	1	404009-600000	
4	N10212	SELF-LOCKING SCREW	4	404009-	
	N10213	LOCK NUT	4	404009-	
5	19H1900	CAP SCREW	35		5/16" X 3/4"
	N10213	LOCK NUT	35		
6	24H1136	WASHER	35		11/32" X 11/16" X 0.065"
7	H98466	FLOOR	1	-502553	(SUB H113719, H89569, (2) P47159, (2) 03H1709 AND (2) 14H819)
	H113719	FLOOR	1		BOTTOM
8	03H1709	BOLT	2		5/16" X 1"
9	H89569	DOOR	1		
10	P47159	CLAMP	2		
11	14H819	WING NUT	2		5/16"
12	19H1936	CAP SCREW	1		3/8" X 3/4"
	N10213	LOCK NUT	1		
13	19H1800	CAP SCREW	3		3/8" X 1-1/2"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
14	24H1682	WASHER	5		13/32" X 7/8" X 0.120"
15	H100838	PIPE	1		
16	AH97103	SHIELD	1		
17	03H1495	BOLT	4		3/8" X 1-1/2"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
18	H100128	REINFORCEMENT	1		LOWER
19	H98467	SHEET	1		OUTER
20	H100622	REINFORCEMENT	1		REAR AUGER
21	AH98858	REINFORCEMENT	1		FRONT AUGER

GRAIN TANK SUMP HOUSING AND SHIELD
(SERIAL NO. 610301-)

HP2459 -UN-01JAN94



HP2459

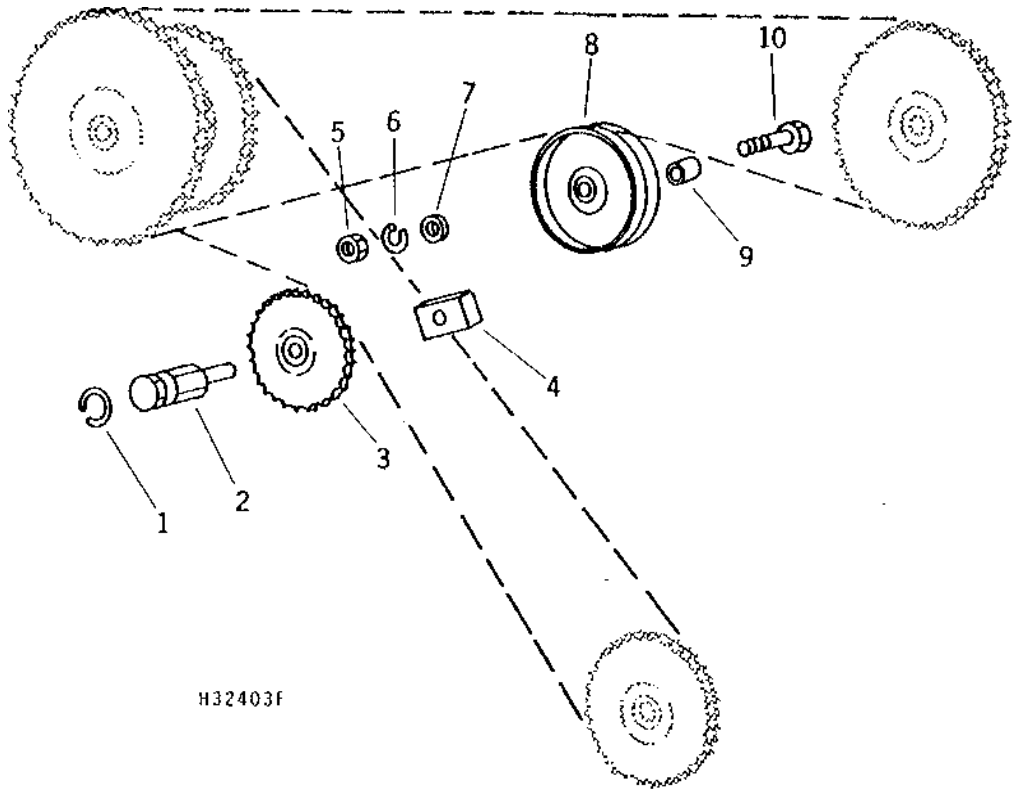
GRAIN TANK SUMP HOUSING AND SHIELD - CONTINUED
(SERIAL NO. 610301-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H98468	SHEET	1		INNER
2	N10212	SELF-LOCKING SCREW	22		
3	N10213	LOCK NUT	22		
4	H113719	FLOOR	1		BOTTOM
5	03H1709	BOLT	2		5/16" X 1"
6	H65108	SCREW	5	600001-	SELF-TAPPING
7	H89569	DOOR	1		
8	P47159	CLAMP	2		
9	14H819	WING NUT	2		5/16"
10	19H1936	CAP SCREW	1		3/8" X 3/4"
	N10213	LOCK NUT	1		
11	19H1800	CAP SCREW	3		3/8" X 1-1/2"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
12	24H1682	WASHER	1		13/32" X 7/8" X 0.120"
13	H100838	PIPE	1		
14	AH114426	SHEET	1	-615380	(SUB AH124736)
	AH124736	SHEET	1		
15	AH97103	SHIELD	1		

MEMORANDA

GRAIN TANK CROSS AUGER DRIVE TIGHTENERS

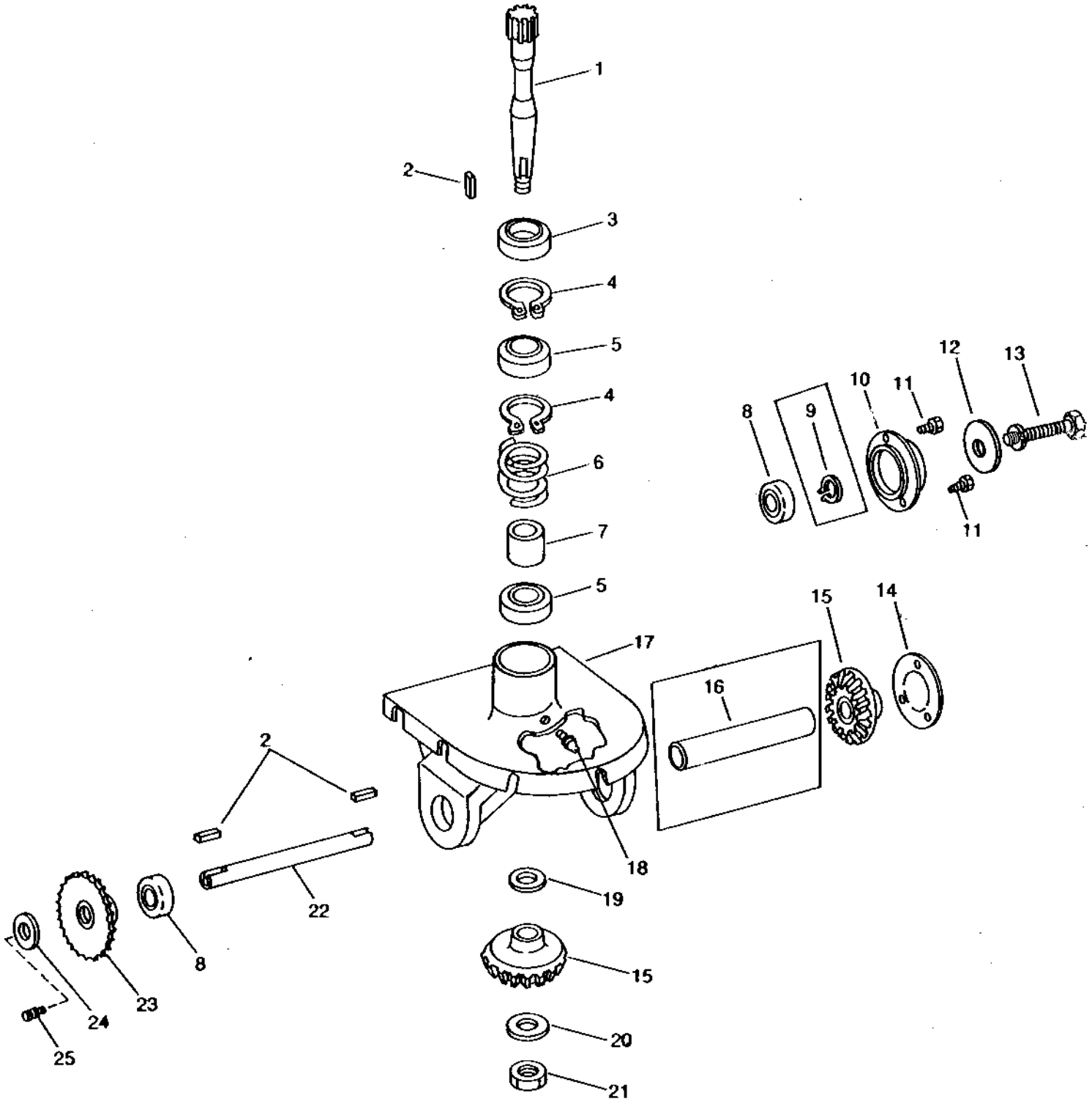
H32403F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H75588	SNAP RING	1		
2	H88070	SHAFT	1		
3	AH89429	CHAIN SPROCKET	1		15 TEETH
4	H88071	NUT	1		
5	14H1040	NUT	1		1/2"
6	12H301	LOCK WASHER	1		1/2"
7	24H1111	WASHER	1		17/32" X 1-1/16" X 0.090"
8	AH83654	IDLER	1		86 MM (3-7/16") DIA.
9	N60415	SPACER	1		
10	03H1503	BOLT	1		1/2" X 2-1/2"

VERTICAL AUGER LOWER GEAR CASE

HP1749 -UN-01JAN94



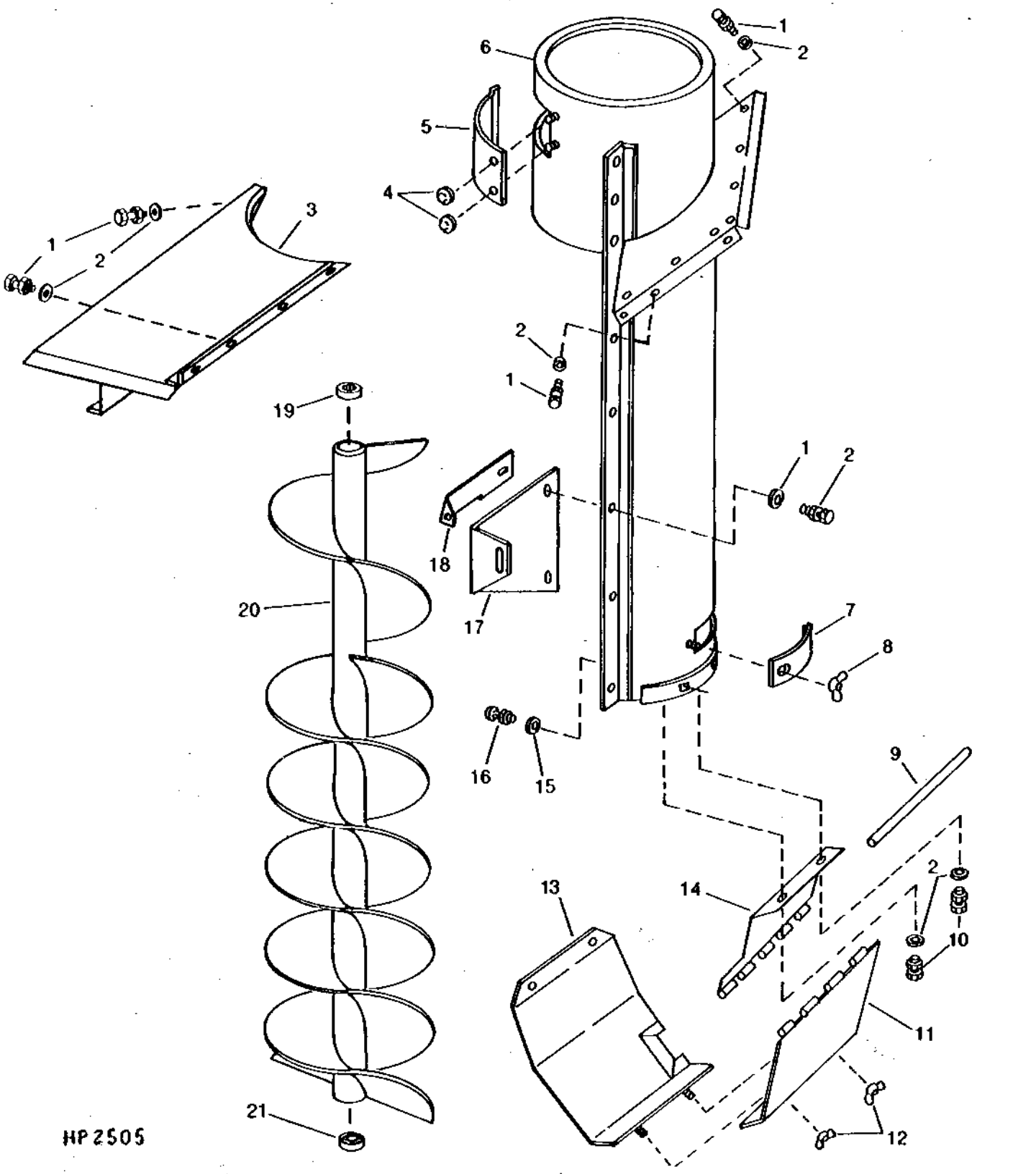
HP1749

VERTICAL AUGER LOWER GEAR CASE - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H96169	SHAFT	1		
2	.....	KEY	1		(3/8" X 3/8" X 1-1/4") (CUT FROM H64376 IN AH64587 KEY STOCK KIT)
3	AH90963	SEAL	1		
4	N71921	SNAP RING	2		
5	AH96585	BEARING	2		
6	H96267	SPRING	1		
7	H96149	BUSHING	1		
8	JD8524	BEARING	2		
9	U16068	SNAP RING	1	-552625	
10	H96166	BEARING HOUSING W/O BEARING	1	-552625	(SUB H113053)
	H113053	BEARING HOUSING W/O BEARING	1		
11	19H1731	CAP SCREW	3		3/8" X 1"
	12H304	LOCK WASHER	3		3/8"
12	E55847	WASHER	1	552626-620759	
	P46993	WASHER	1	-625100	21/32" X 2-1/4" X 1/4", (SUB R20135)
	R20135	WASHER	1		21/32" X 2-1/4" X 1/4"
13	19H1793	CAP SCREW	1	552626-620759	1/2" X 2"
	19H3119	CAP SCREW	1		5/8" X 1-7/8"
	12H301	LOCK WASHER	1	552626-620759	1/2"
	12H294	LOCK WASHER	1		5/8"
14	H96297	SHIM	1		.25 MM (0.010")
	H96298	SHIM	1		.51 MM (0.020")
15	H96294	GEAR	2		23 TEETH, BEVEL
16	H98045	SPACER	1	-552625	
17	H96117	CASE	1	-620759	(SUB H113224)
	H113224	CASE	1		
18	JD7819	LUBRICATION FITTING	1		
19	24H1533	SHIM	1		26 MM X 51 MM X .45 MM (1-17/32" X 2-1/16" X 0.018")
20	24H1433	WASHER	1		29/32" X 2-1/4" X 1/4"
21	H29623	LOCK NUT	1		
22	H98044	SHAFT	1	-552625	(SUB H135232, H113053, R20135, 19H3119 AND 12H294)
	H113052	SHAFT	1	-620759	(SUB H135232, H113053, R20135, 19H3119 AND 12H294)
	H135232	SHAFT	1		
23	AH96592	CHAIN SPROCKET	1		18 TEETH
24	E55847	WASHER	1	-620759	
	P46993	WASHER	1	-625100	21/32" X 2-1/4" X 1/4", (SUB R20135)
	R20135	WASHER	1		21/32" X 2-1/4" X 1/4"
25	19H1793	CAP SCREW	1	-620759	1/2" X 2"
	12H301	LOCK WASHER	1	-620759	1/2"
	19H3119	CAP SCREW	1		5/8" X 1-7/8"
	12H294	LOCK WASHER	1		5/8"

GRAIN TANK VERTICAL AUGER AND HOUSING

HP2505 -UN-01JAN94

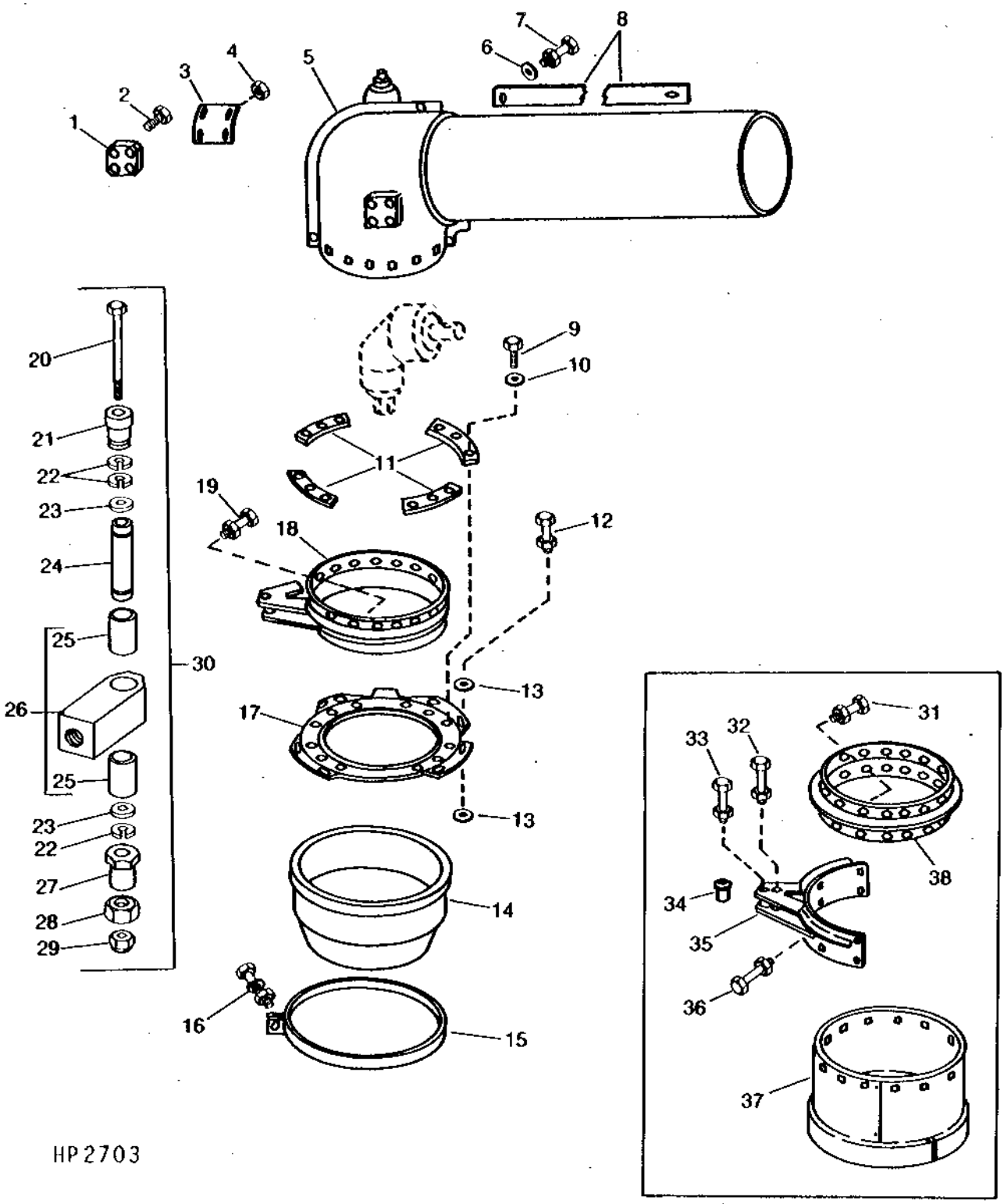


GRAIN TANK VERTICAL AUGER AND HOUSING - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1900	CAP SCREW	31		5/16" X 3/4"
	N10213	LOCK NUT	1		
2	24H1136	WASHER	34		11/32" X 11/16" X 0.065"
3	H100561	COVER	1	-403300	(SUB H104834)
	H104834	COVER	1		
4	A22698	NUT	2		
5	H96579	DOOR	1		INSPECTION
6	AH96974	HOUSING	1	-502553	(SUB AH111469 AND H113718)
	AH111469	HOUSING	1	-600000	
	AH114742	HOUSING	1	600001-601253	(SUB AH112734)
	AH112734	HOUSING	1		
7	H113718	DOOR	1		
8	14H819	WING NUT	1		5/16"
9	H98895	DOWEL PIN	1		
10	19H1990	CAP SCREW	2		1/2" X 2-1/4"
	12H303	LOCK WASHER	2		5/16"
11	H98892	DOOR	1		LOWER SHIELD
12	14H819	WING NUT	2		5/16"
13	AH97636	SHIELD	1		LOWER
14	H98891	HINGE	1		LOWER SHIELD
15	24H1682	WASHER	3		13/32" X 7/8" X 0.120"
16	03H1557	BOLT	3		3/8" X 1-1/4"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
	19H1800	CAP SCREW	1	553644-	3/8" X 1-1/2"
	N10215	LOCK NUT	1	553644-	
17	H98887	SUPPORT	1		
18	H106088	BRACKET	1		
19	H96754	SPLINED COUPLING	1	600001-620100	(USE WITH AH114741)
	H128861	SPLINED COUPLING	1		
20	AH96529	AUGER	1	-502553	(SUB AH111390)
	AH111390	AUGER	1	-600000	(SUB AH114741)
	AH114741	AUGER	1	-620100	(SUB AH123929)
	AH123929	AUGER	1	620101-	
21	AH95461	EXTERNAL HALF COUPLER	1	600001-620100	(SUB AH123930, THIS APPLICATION)
	AH123930	EXTERNAL HALF COUPLER	1		

HORIZONTAL UNLOADING AUGER SWIVEL
(SERIAL NUMBER -620100)

HP2703 -UN-01JAN94

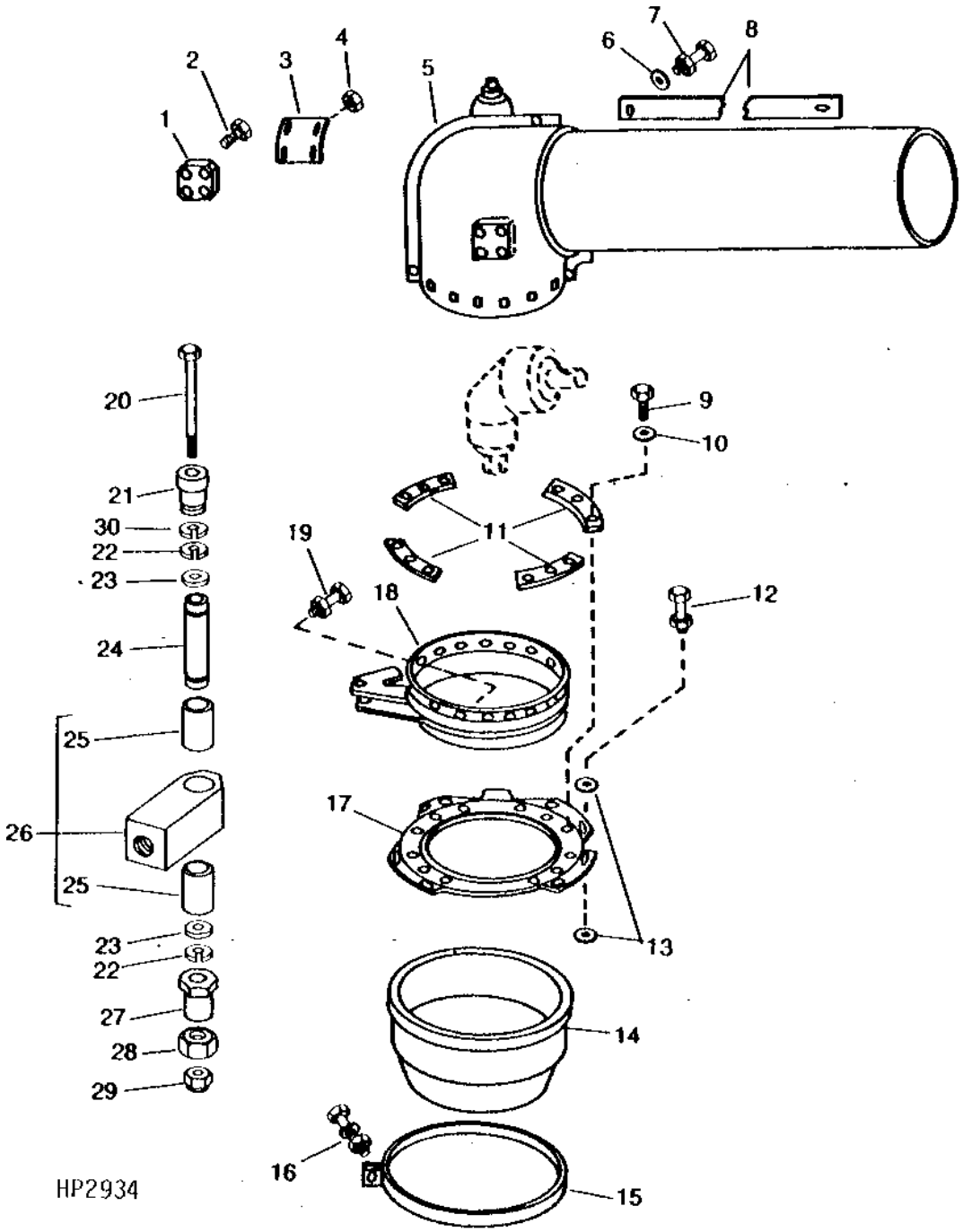


HORIZONTAL UNLOADING AUGER SWIVEL - CONTINUED
(SERIAL NUMBER -620100)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH95415	SUPPORT	1		
2	19H1731	CAP SCREW	4		3/8" X 1"
	12H304	LOCK WASHER	4		3/8"
3	H96652	DOOR	1	-553313	(SUB AH106900, THIS APPLICATION)
	AH106900	DOOR	1		WITH SEAL
4	A22698	NUT	4		
5	AH99356	HOUSING	1	-600000	(SUB AH114642)
	AH114642	HOUSING	1		
6	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
7	19H1732	CAP SCREW	1		3/8" X 1-1/4"
	12H304	LOCK WASHER	1	-600000	3/8"
	14H812	NUT	1	-600000	3/8"
	E55662	FLANGE NUT	1	600001-	
8	H102080	STRAP	1		
9	19H1900	CAP SCREW	12		5/16" X 3/4"
	12H303	LOCK WASHER	12		5/16"
10	24H1136	WASHER	12		11/32" X 11/16" X 0.065"
11	H99903	SECTOR	4		
12	19H1732	CAP SCREW	8		3/8" X 1-1/4"
	12H304	LOCK WASHER	8		3/8"
	14H812	NUT	8		3/8"
13	24H1305	WASHER	16		13/32" X 13/16" X 0.065"
14	H108805	SEAL	1	453701-600000	
	H118568	SEAL	1	600001-	
15	H107102	BAND	1	453701-600000	
	H118569	BAND	1	600001-	
16	19H2440	CAP SCREW	1	453701-600000	5/16" X 2-1/2"
	19H3588	CAP SCREW	1	600001-	5/16" X 3-1/2"
	12H303	LOCK WASHER	1	453701-	5/16"
	14H785	NUT	1	453701-	5/16"
17	H100204	SUPPORT	1		MOUNTING
18	H115290	RING	1	600001-616599	
19	03H2304	BOLT	12	600001-	3/8" X 1"
	12H304	LOCK WASHER	12	600001-	3/8"
	14H846	NUT	12	600001-610727	3/8", (SUB 14H1080, THIS APPLICATION)
	14H1080	NUT	12		3/8"
20	19H3354	CAP SCREW	1	600001-616599	5/16" X 4-1/4", (SUB 19H2342, THIS APPLICATION)
	19H2342	CAP SCREW	1		5/16" X 4-1/2"
21	H116794	SPACER	2	600001-616599	(SUB H127591)
	H127591	SPACER	1		
22	40M1822	SNAP RING	3	616600-	
23	24H1685	WASHER	1	600001-616599	11/32" X 47/64" X 0.083", (SUB 24H1362, THIS APPLICATION)
	24H1362	WASHER	1		
24	H116795	TRUNNION	1	600001-616599	(SUB H127593)
	H127593	TRUNNION	1		
25	H96455	BUSHING	2	616600-	
26	AH122494	END	1	616600-	
27	H128262	BOLT	1	616600-	
28	14H821	NUT	1	616600-	5/8"
29	T16464	LOCK NUT	1	600001-	5/16"
30	AH124017	KIT	1	616600-	
31	03H2304	BOLT	24	-600000	3/8" X 1"
	12H304	LOCK WASHER	24	-600000	3/8"
	14H846	NUT	24	-600000	3/8"
32	19H1868	CAP SCREW	1	-600000	1/2" X 3-3/4"
	U12622	LOCK NUT	1	-600000	
33	19H2043	CAP SCREW	1	-403500	5/16" X 3-1/2"
	19H2493	CAP SCREW	1	403501-600000	5/16" X 3-3/4"
	T16464	LOCK NUT	1	-600000	5/16"
34	H102045	BUSHING	1	-600000	
35	AH102043	SLEEVE	1	-600000	
36	03H1500	BOLT	8	-355613	3/8" X 1"
	12H304	LOCK WASHER	8	-355613	3/8"
	14H812	NUT	8	-355613	3/8"
	03H2304	BOLT	8	355614-600000	3/8" X 1"
	12H304	LOCK WASHER	8	355614-600000	3/8"
	14H846	NUT	8	355614-600000	3/8"
37	AH101927	ADAPTER	1	-600000	
38	H96301	RING	1	-600000	

HORIZONTAL UNLOADING AUGER SWIVEL
(SERIAL NUMBER 620101-)

HP2934 -UN-01JAN94

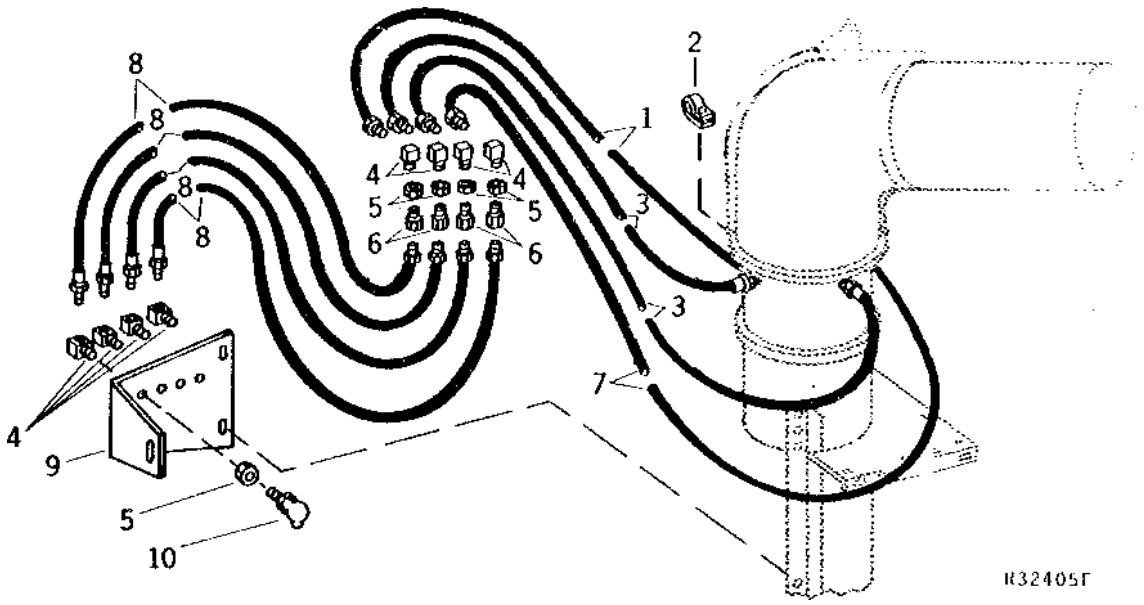


HORIZONTAL UNLOADING AUGER SWIVEL - CONTINUED
(SERIAL NUMBER 620607-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH95415	SUPPORT	1		
2	19H1731	CAP SCREW	4		3/8" X 1"
	12H304	LOCK WASHER	4		3/8"
3	AH106900	DOOR	1		WITH SEAL
4	A22698	NUT	4		7.925 MM (5/16")
5	AH114642	HOUSING	1		
6	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
7	19H1732	CAP SCREW	1		3/8" X 1-1/4"
	E55662	FLANGE NUT	1		9.525 MM (3/8")
8	H102080	STRAP	1		
9	19H1900	CAP SCREW	12		5/16" X 3/4"
	12H303	LOCK WASHER	12		5/16"
10	24H1136	WASHER	12		11/32" X 11/16" X 0.065"
11	H99903	SECTOR	4		
12	19H1732	CAP SCREW	8		3/8" X 1-1/4"
	12H304	LOCK WASHER	8		3/8"
	14H812	NUT	8		3/8"
13	24H1305	WASHER	16		13/32" X 13/16" X 0.065"
14	H118568	SEAL	1		
15	H118569	BAND	1		
16	19H3588	CAP SCREW	1		5/16" X 3-1/2"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
17	H100204	SUPPORT	1		MOUNTING
18	H133362	RING	1		
19	03H2304	BOLT	12		3/8" X 1"
	12H304	LOCK WASHER	12		3/8"
	14H1080	NUT	12		3/8"
20	19H2054	CAP SCREW	1		3/8" X 4-3/4"
21	H136521	BUSHING	1		
22	U13102	SNAP RING	2		
23	24H1422	SHIM	2		0.018"
24	H136522	TRUNNION	1		
25	R50875	BUSHING	2	-630700	
26	AH127482	END	1	-630700	
	H137225	END	1		
27	H136523	BOLT	1		
28	14H732	NUT	1		3/8"
29	H99923	LOCK NUT	1		9.525 MM (3/8")
30	40M1822	SNAP RING	1		

UNLOADING AUGER LUBE BANK SYSTEM

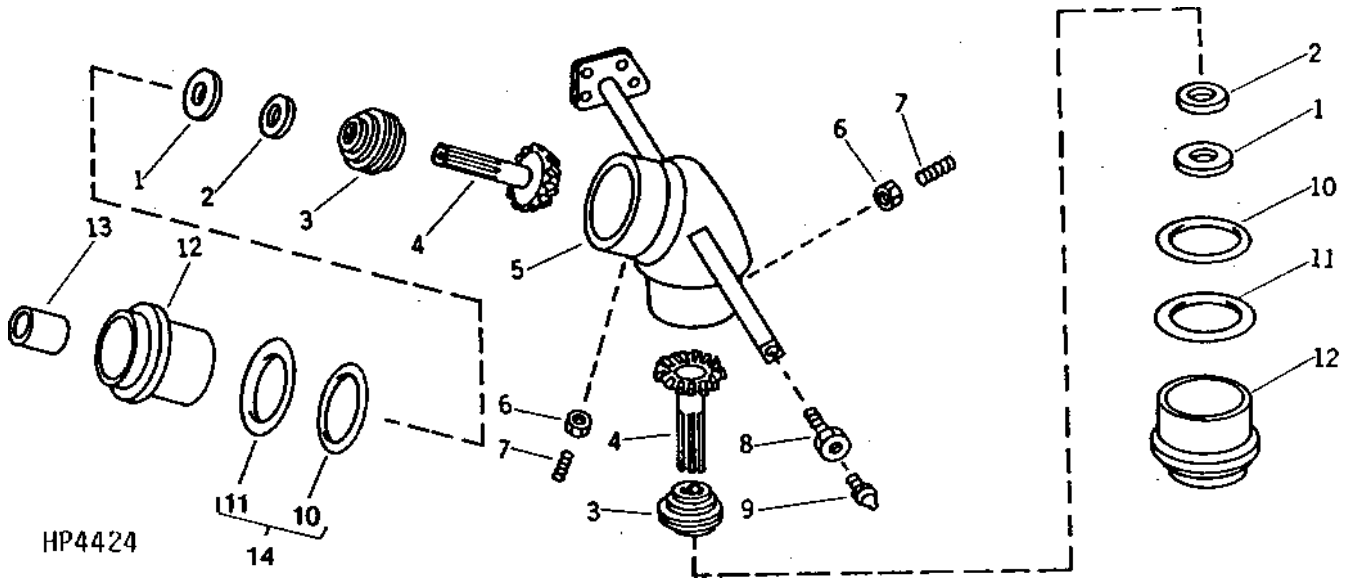
H32405F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H94729	HYDRAULIC HOSE	1		863 MM (34") LONG
2	AH76882	CLIP	1		
3	H99212	HYDRAULIC HOSE	2		483 MM (19") LONG
4	E12378	ELBOW FITTING	8		
5	E12379	NUT	8		
6	E12859	LUBRICATION FITTING	4		REDUCER
7	H98303	HYDRAULIC HOSE	1		737 MM (29") LONG
8	H94728	HYDRAULIC HOSE	4		559 MM (22") LONG
9	H98887	SUPPORT	1		GREASE FITTING
10	JD7806	LUBRICATION FITTING	4		

HORIZONTAL UNLOADING AUGER DRIVE GEAR CASE

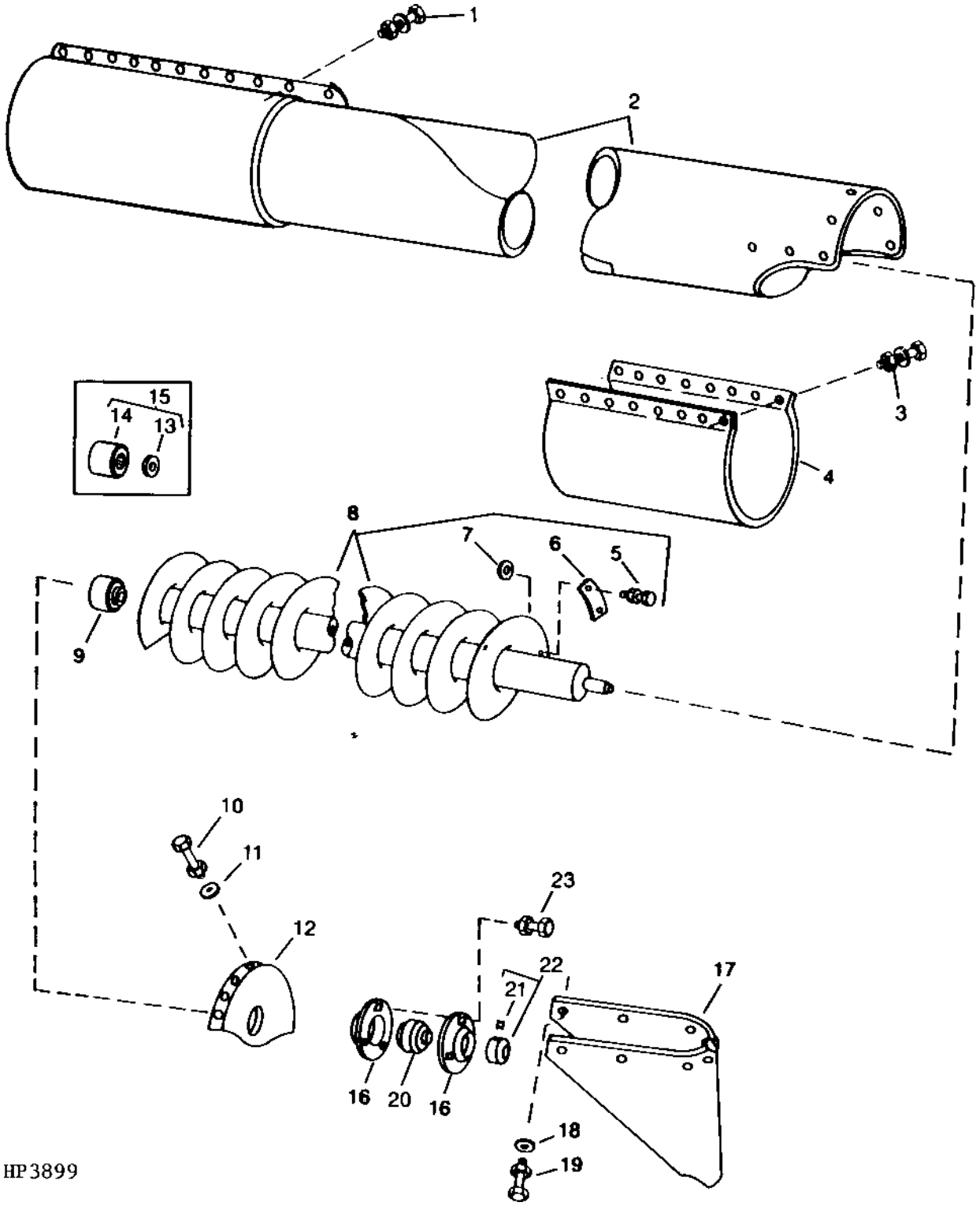
HP4424 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH98118	SEAL	2		
2	H99613	WASHER	2		
3	AH94661	BEARING	2		(USE WITH H99613)
4	H96148	GEAR	2		18 TEETH
5	H96346	GEAR CASE	1		
6	14H732	NUT	4		3/8"
7	22H845	SET SCREW	4		3/8" X 3/4"
8	H96228	SCREW	1		
	12H294	LOCK WASHER	1		5/8"
9	JD7797	LUBRICATION FITTING	1		
10	H96361	SHIM	2	-1990	.12 MM (.005")
11	H96362	SHIM	2	-1990	.25 MM (.010")
12	H96345	BEARING HOUSING W/O BEARING	2		
13	N72989	BUSHING	1		
14	AH139072	KIT	1		

HORIZONTAL UNLOADING AUGER AND HOUSING

HP3899 -UN-01JAN94



HORIZONTAL UNLOADING AUGER AND HOUSING - CONTINUED

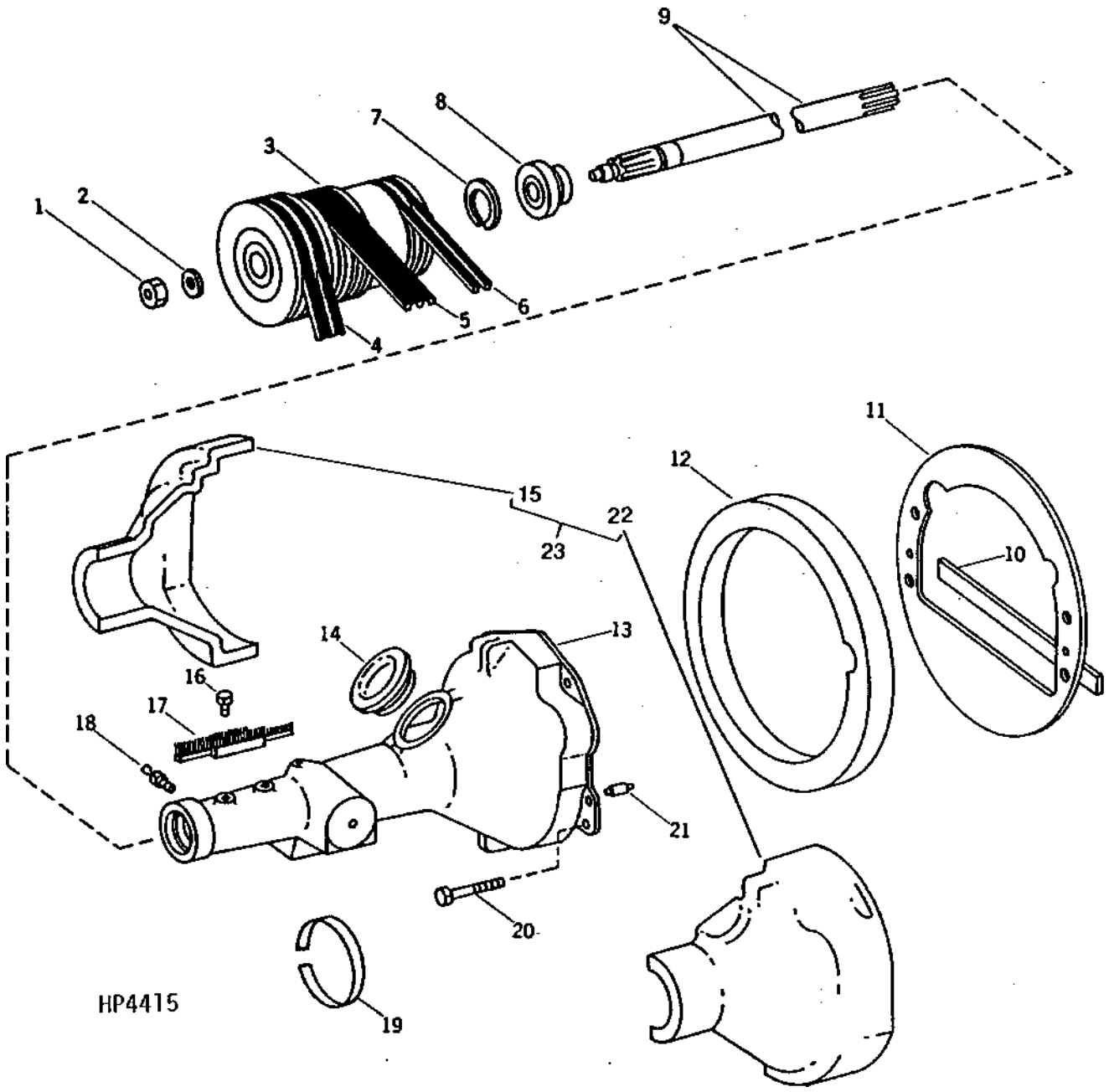
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H2915	CAP SCREW	11	-354913	5/16" X 1-1/4"
	19H2915	CAP SCREW	11	354914-	5/16" X 1-1/4"
	12H303	LOCK WASHER	11		5/16"
	14H785	NUT	11		5/16"
2	AH95391	HOUSING	1		(SOLID)
	AH98805	HOUSING	1		(PERFORATED)
3	19H1900	CAP SCREW	7		5/16" X 3/4"
	12H303	LOCK WASHER	7		5/16"
	14H785	NUT	7		5/16"
4	H100027	COVER	1		(USE WITH PERFORATED AUGER HOUSING)
5	03H1495	BOLT	AR	610301-	3/8" X 1-1/2"
	03H1557	BOLT	AR	610301-	3/8" X 1-1/4"
	H99923	LOCK NUT	AR	610301-	
6	H119566	STRIP	AR	610301-	90 MM (3.54") LONG
	H119567	STRIP	AR	610301-	120 MM (5") LONG
	H119568	STRIP	AR	610301-	150 MM (6") LONG
7	24H1300	WASHER	AR	610301-	25/64" X 2" X 0.220"
	24H1311	WASHER	AR	610301-	13/32" X 1-1/4" X 0.220"
8	AH97026	AUGER	1	-600000	(SUB AH112451)
	AH112451	AUGER	1	-610300	(SUB AH123436)
	AH123436	AUGER	1		
9	AH122717	GUDGEON	1	610301-	
10	19H1900	CAP SCREW	11	-403300	5/16" X 3/4"
	N10213	LOCK NUT	11	-403300	
	N10212	SELF-LOCKING SCREW	5	403301-600000	
	N10213	LOCK NUT	5	403301-600000	
	N167650	CAP SCREW	5	600001-	
	A22698	NUT	5	600001-	
11	24H1136	WASHER	11	-403300	11/32" X 11/16" X 0.065"
12	H96645	CAP	1		
13	24H900	WASHER	1	-610300	11/16" X 1-3/4" X 0.194"
14	H116292	SPLINED COUPLING	1	-610300	
15	AH112452	GUDGEON	1	-610300	
16	C13434	PRESSED FLANGED HOUSING	2	-600000	
	H103264	PRESSED FLANGED HOUSING	2	600001-	
17	H96655	SPOUT	1	-453596	(SUB H109093)
	H109093	SPOUT	1		
18	24H1293	WASHER	6	-403300	11/32" X 1-1/16" X 0.120"
	24H1293	WASHER	8	403301-	11/32" X 1-1/16" X 0.120"
19	19H1905	CAP SCREW	8	403301-	5/16" X 1"
	N10213	LOCK NUT	8	403301-600000	
	A22698	NUT	8	600001-	
20	JD9273	BALL BEARING	1	-600000	
	JD8665	BALL BEARING	1	600001-	
21	22H897	SET SCREW	1		1/4" X 1/4"
22	JD8554	ECCENTRIC LOCKING COLLAR	1		
23	03H1709	BOLT	3		5/16" X 1"
	12H303	LOCK WASHER	3		5/16"
	14H785	NUT	3		5/16"

MEMORANDA

MEMORANDA

ENGINE POWERSHAFT
(6466DH-01 AND 6466TH-01)

HP4415 -UN-01JAN94

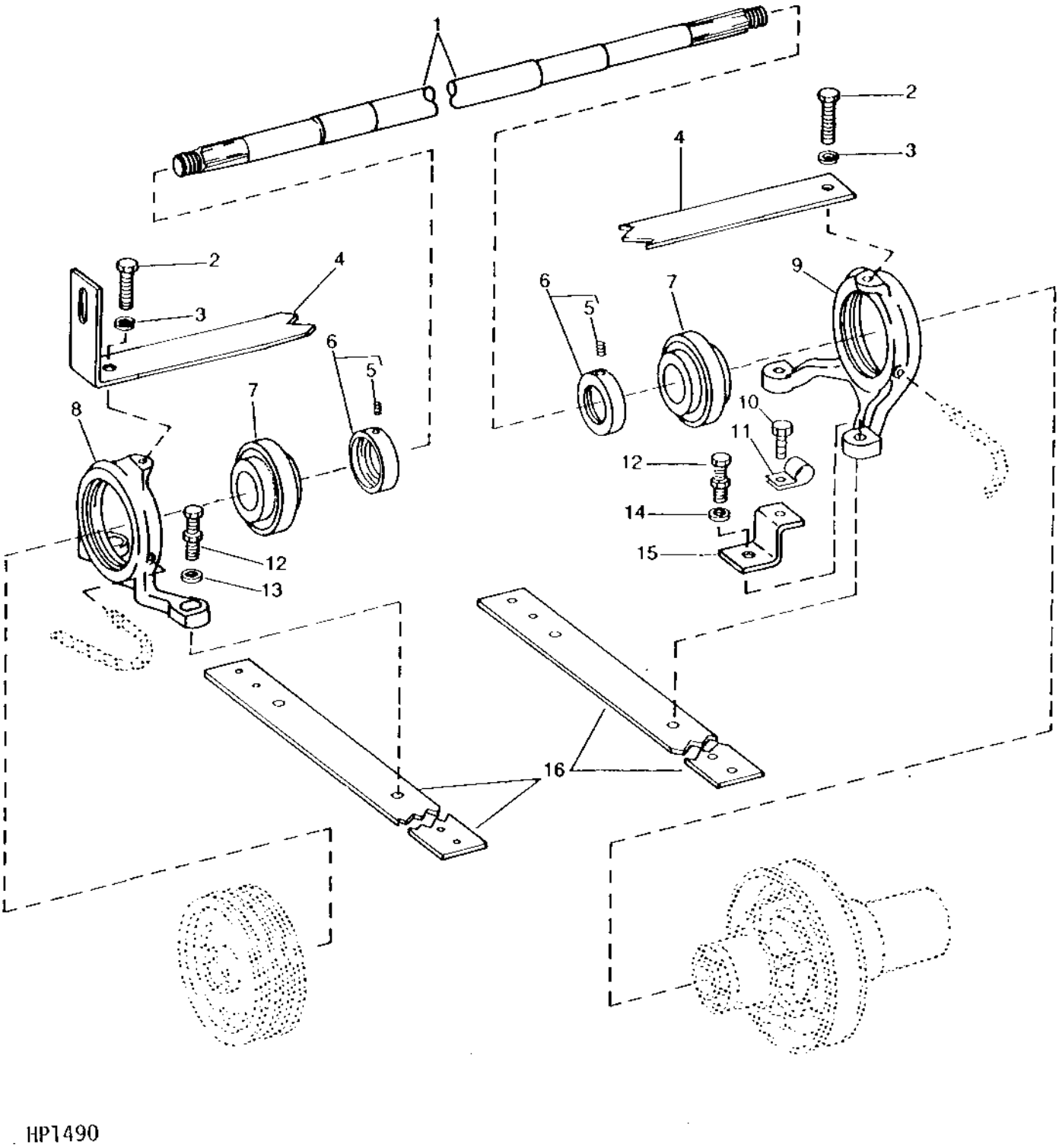


ENGINE POWERSHAFT - CONTINUED
(6466DH-01 AND 6466TH-01)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H93931	LOCK NUT	1		
2	24H1509	WASHER	1		1-25/64" X 2-1/2" X 0.194"
3	H94981	SHEAVE	1		223 MM (8-25/32"), 250 MM (9-27/32") AND 340 MM (13-13/32") DIAS. (HYDROSTATIC AND POSI-TORQ DRIVE)
4	AH87127	BELT SET	1		(POSI-TORQ) (MATCHED SET OF TWO)
	AH84633	BELT SET	1		(HYDROSTATIC) (MATCHED SET OF TWO)
5	H84425	BELT	1	-404255	(SUB H108175)
	H108175	BELT	1		
6	AH96300	BELT SET	1		(MATCHED SET OF TWO)
7	BP13615	SNAP RING	1		
8	JD8682	BALL BEARING	1		
9	AH94719	SHAFT	1		
10	.....	SEAL	1		32 MM X 508 MM X 3 MM (1-1/4" X 20" X 1/8") LONG, (CUT FROM H88771)
11	H86930	PLATE	1		
12	H92622	ISOLATOR	1		
13	H95878	HOUSING	1		
14	H76728	COVER	1		
15	AH94737	COVER	1	-1990	FRONT, (FOAM INSULATION)
16	N10212	SELF-LOCKING SCREW	2		
17	AH96568	BRUSH	1		
18	JD7797	LUBRICATION FITTING	1		
19	TY5030	TAPE	AR		VINYL (2" WIDTH)
20	19H1782	CAP SCREW	4		3/4" X 2-1/4"
	12H236	LOCK WASHER	4		3/4"
21	H79910	DOWEL PIN	2		
22	AH94738	COVER	1	-1990	REAR, (FOAM INSULATION)
23	AH138958	KIT	1		

PRIMARY COUNTERSHAFT AND MOUNTINGS

HP1490 -UN-01JAN94

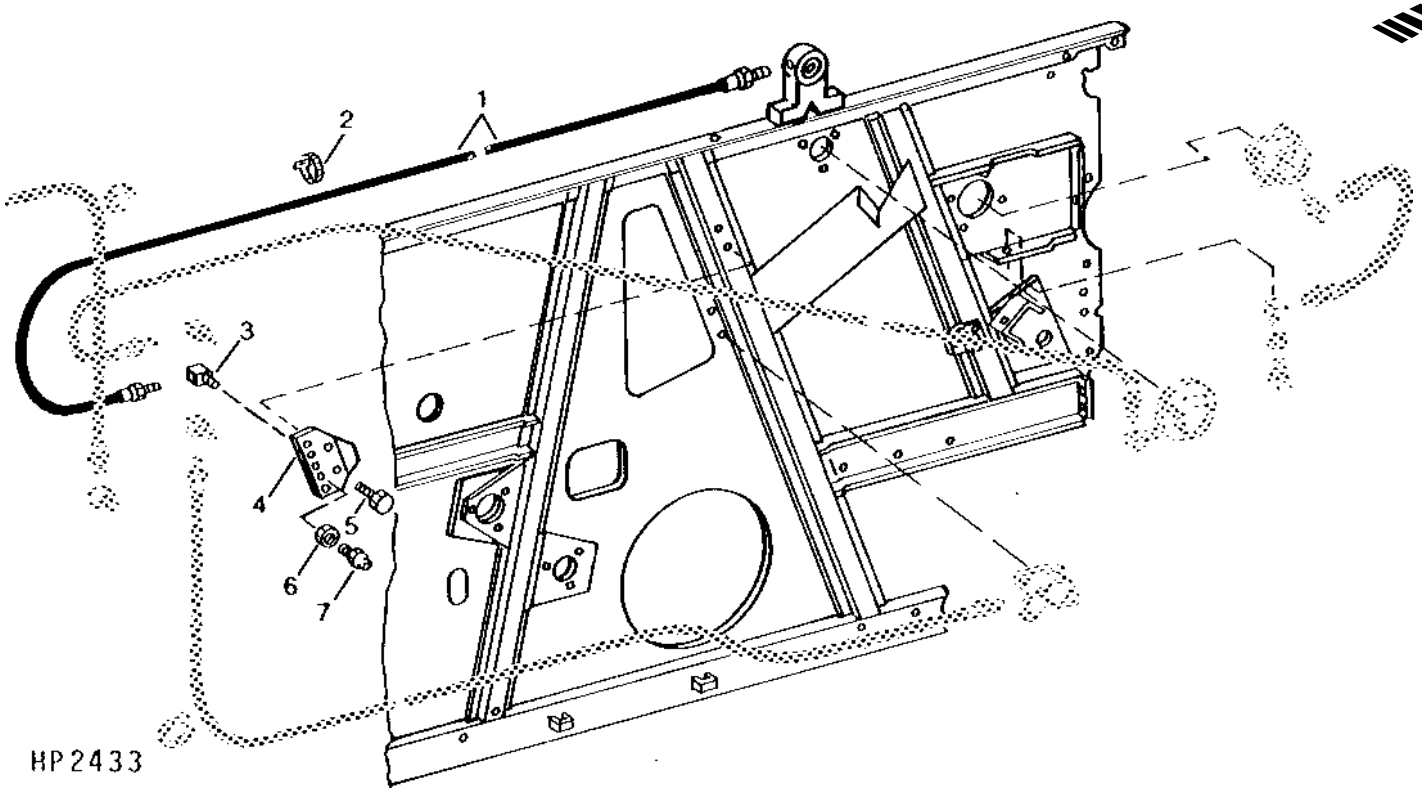


PRIMARY COUNTERSHAFT AND MOUNTINGS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H93647	DRIVE SHAFT	1		
2	19H1815	CAP SCREW	2		1/2" X 1-1/4"
3	12H301	LOCK WASHER	1		1/2"
4	H96233	STRAP	1		
5	22H821	SET SCREW	2		1/2" X 1/2"
6	JD9428	ECCENTRIC LOCKING COLLAR	2		NEED TO PURCHASE NEW JD9429 BEARING, IF OLD JD9429 BEARING DOESN'T FIT WITH COLLAR)
7	JD9429	BALL BEARING	2		(NEED TO PURCHASE NEW JD9428 COLLAR IF OLD JD9428 COLLAR DOESN'T FIT BEARING)
8	H92512	HOUSING	1		L.H.
9	H92513	HOUSING	1	-551900	R.H. (SUB H113890)
	H113890	HOUSING	1		R.H.
10	H65108	SCREW	1		SELF-TAPPING
11	AH77279	CLIP	1		
12	19H1945	CAP SCREW	4		1/2" X 3-1/4"
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
13	24H1211	WASHER	2		9/16" X 1-3/8" X 0.105"
14	24H1340	WASHER	2		33/64" X 7/8" X 0.075"
15	H97576	SUPPORT	1		
16	H92517	BAR	2	-551900	(SUB H113915)
	H113915	BAR	2		

PRIMARY COUNTERSHAFT LUBE BANK SYSTEM
RIGHT-HAND SIDE

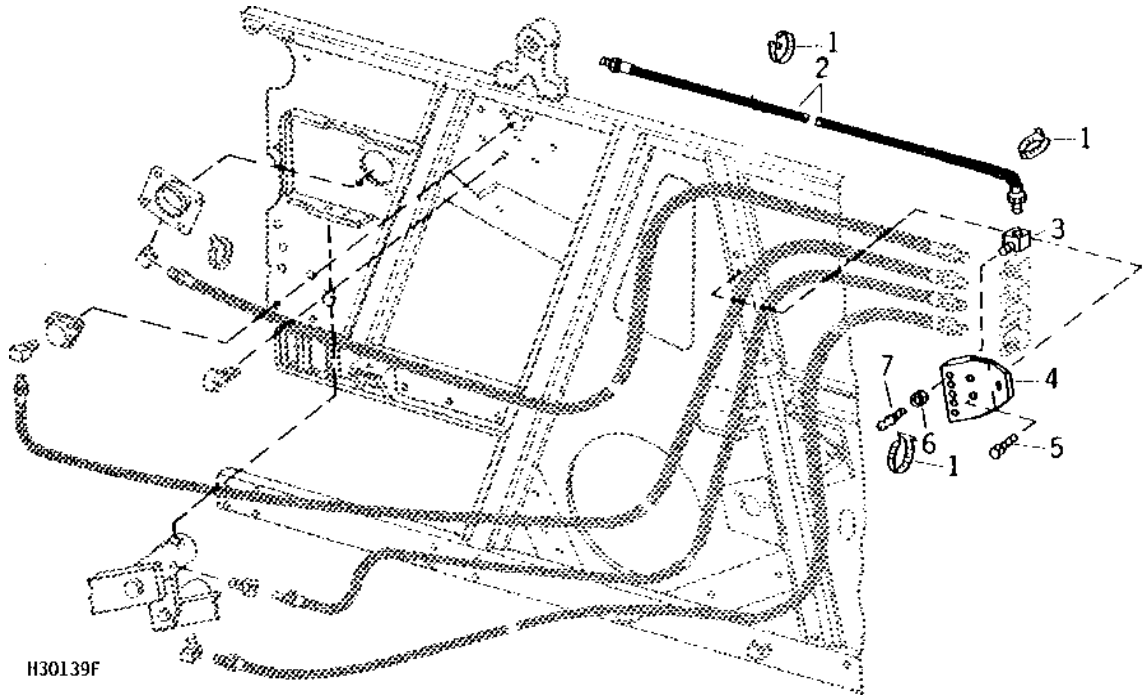
HP2433 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H94728	HYDRAULIC HOSE	1		550 MM (22")
2	M66044	TIE BAND	1		
3	E12378	ELBOW FITTING	1		
4	H98089	SUPPORT	1	-502550	(SUB H109523)
	H109523	SUPPORT	1	-610300	(SUB H101262)
	H101262	SUPPORT	1		
5	H76139	SCREW	2		SELF-TAPPING
6	E12379	NUT	1		
7	JD7797	LUBRICATION FITTING	1		

PRIMARY COUNTERSHAFT LUBE BANK SYSTEM (LEFT-HAND SIDE) (HYDROSTATIC DRIVE)

H30139F -UN-01JAN94

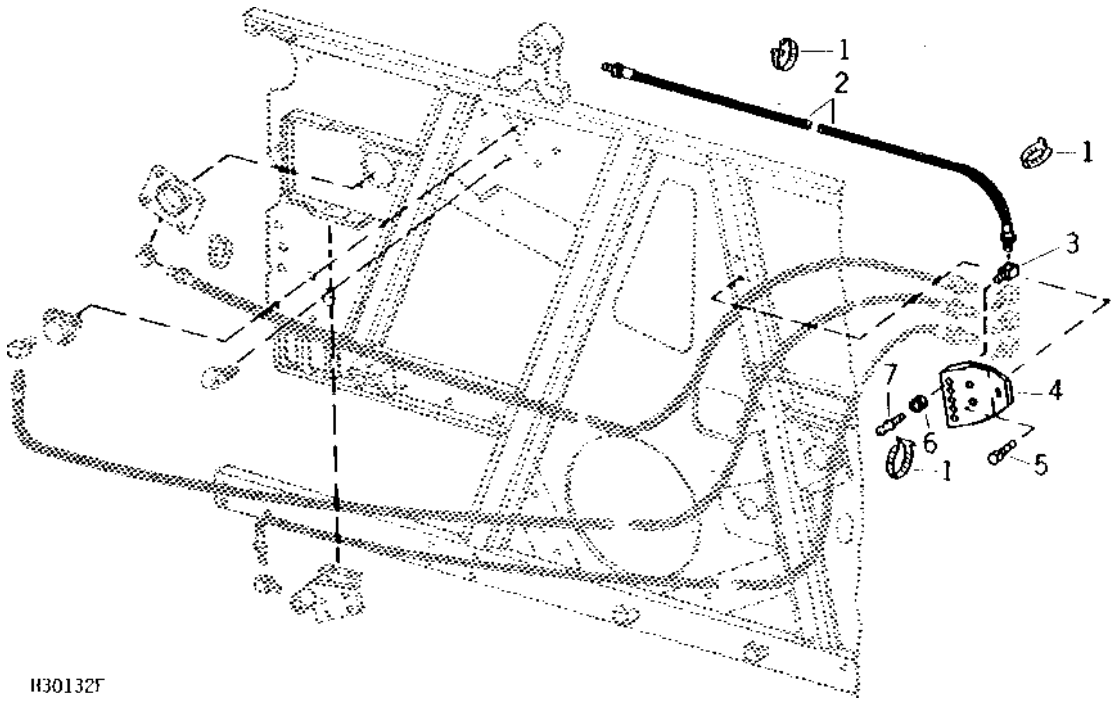


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M66044	TIE BAND	1		
2	H94729	HYDRAULIC HOSE	1		850 MM (34")
3	E12378	ELBOW FITTING	1		
4	H101262	SUPPORT	1		
5	H76139	SCREW	2		SELF-TAPPING
6	E12379	NUT	1		
7	JD7797	LUBRICATION FITTING	1		

MEMORANDA

PRIMARY COUNTERSHAFT LUBE BANK SYSTEM (LEFT-HAND SIDE) (POSI-TORQ DRIVE)

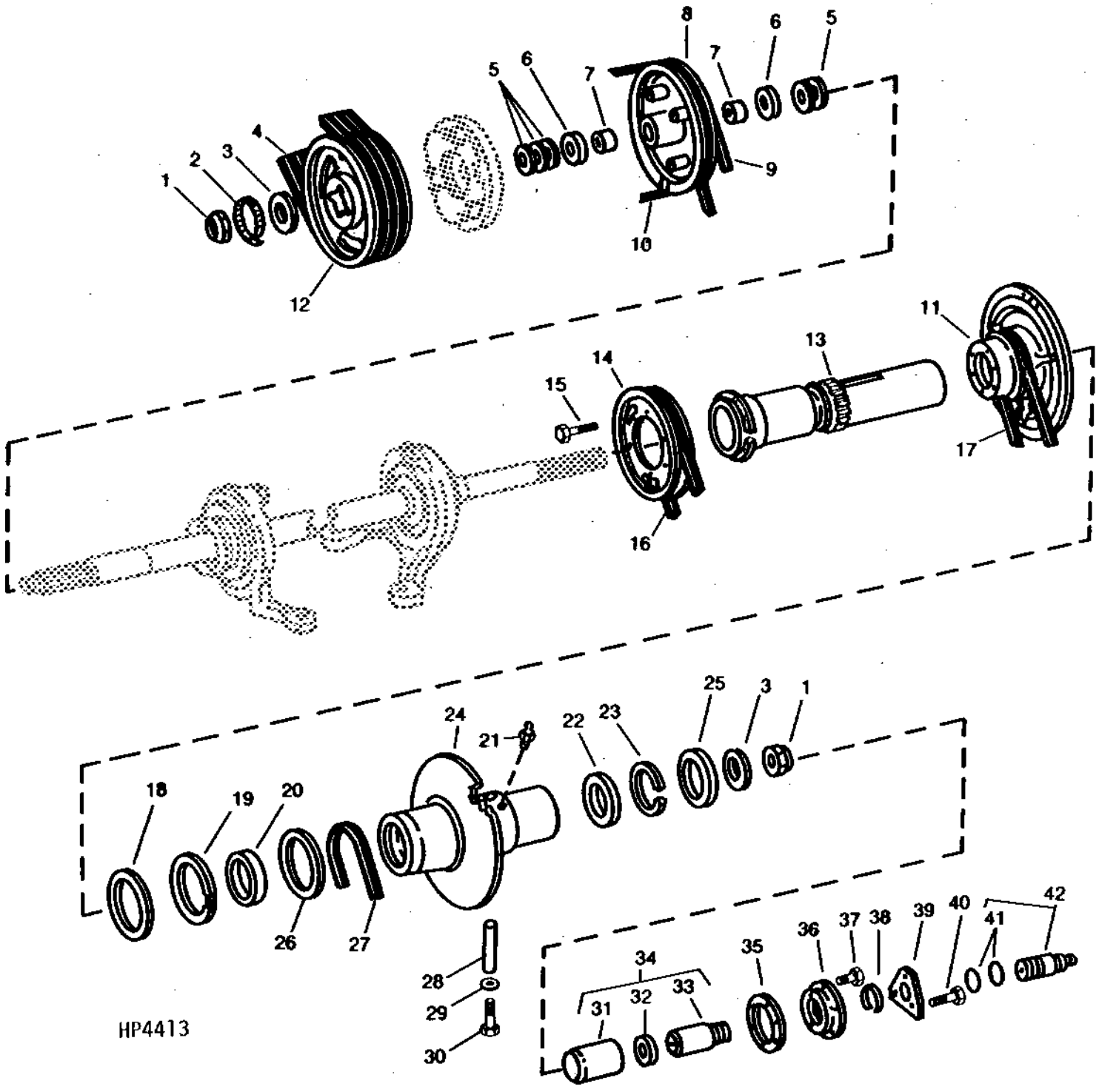
H30132F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M66044	TIE BAND	3		
2	H94729	HYDRAULIC HOSE	1		850 MM (34")
3	E12378	ELBOW FITTING	1		
4	H101262	SUPPORT	1		
5	H76139	SCREW	2		SELF-TAPPING
6	E12379	NUT	1		
7	JD7797	LUBRICATION FITTING	1		

PRIMARY COUNTERSHAFT SHEAVES
(SERIAL NO. -551900)

HP4413 -UN-01JAN94

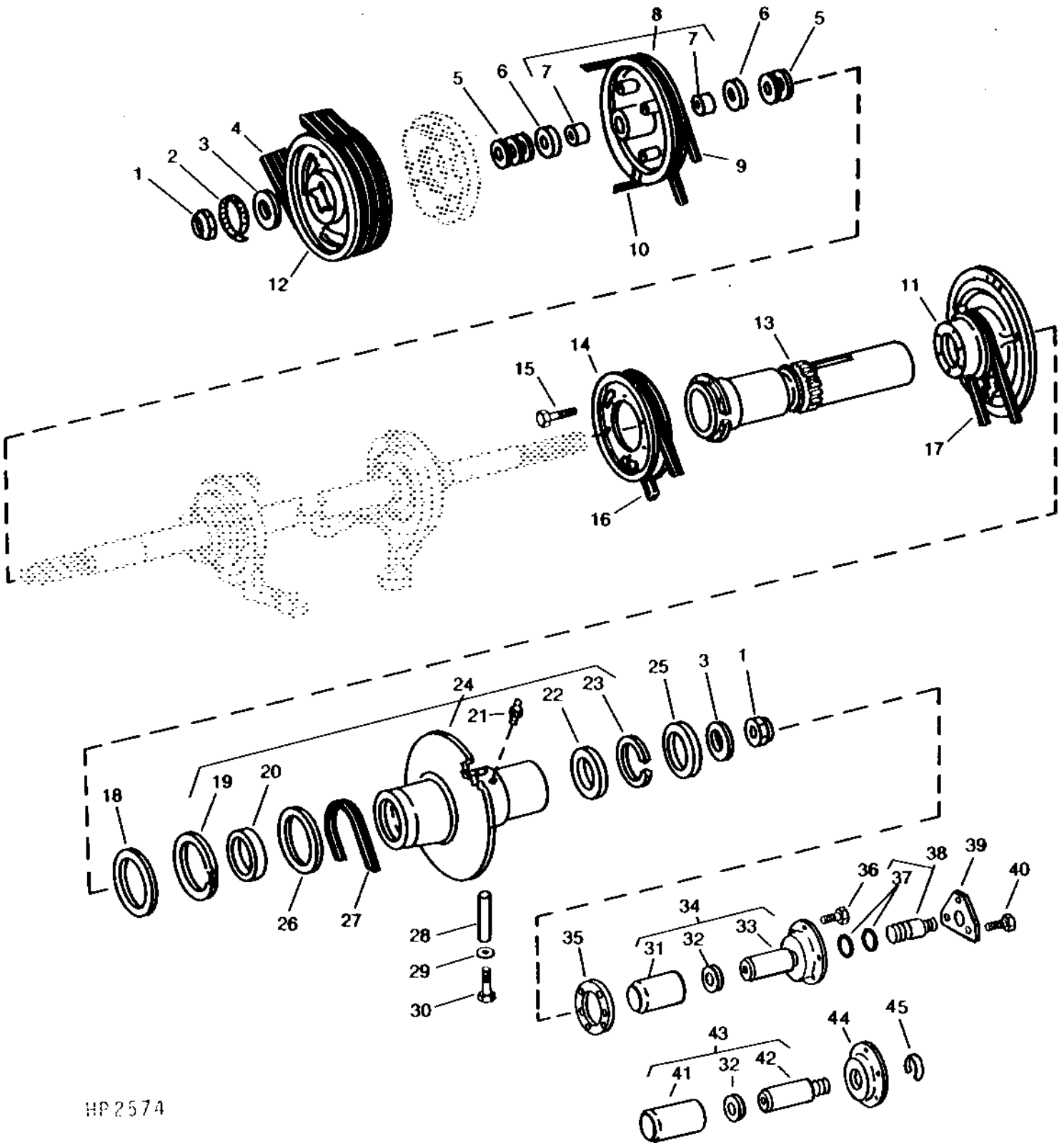


PRIMARY COUNTERSHAFT SHEAVES - CONTINUED
(SERIAL NO. -551900)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H82620	LOCK NUT	2		
2	H77698	TIE BAND	1		
3	24H1668	WASHER	2		1-17/64" X 2-1/4" X 0.134"
4	H84425	BELT	1	-404255	(SUB H108175)
	H108175	BELT	1		MULTI-GROOVE
5	H95481	WASHER	5	-404160	(SUB 24H1577)
	24H1577	WASHER	5		1-25/32" X 2-7/8" X 0.036", PLASTIC
6	AH76193	SEAL	2		
7	H96996	BUSHING	2		
8	AH95961	SHEAVE	1		370 MM (14-5/8") (VARIABLE DRIVE FEEDER HOUSE AND REEL DRIVE)
	AH96107	SHEAVE	1	-502550	229 MM (9") DIA. (REGULAR FIXED DRIVE FEEDER HOUSE AND REEL DRIVE)
	AH95961	SHEAVE	1	502551-	370 MM (14-5/8") (REGULAR FIXED DRIVE FEEDER HOUSE AND REEL DRIVE)
	AH96107	SHEAVE	1	-403300	229 MM (9") DIA. (LONG FIXED DRIVE FEEDER HOUSE AND REEL DRIVE)
	AH95961	SHEAVE	1	403301-	370 MM (14-5/8") (LONG FIXED DRIVE FEEDER HOUSE AND REEL DRIVE)
	AH96106	SHEAVE	1		260 MM (10") DIA. (VARIABLE DRIVE) (SIDEHILL)
9	H77683	BELT	1	-453700	(HYDRAULIC REEL DRIVE) (SUB H86275, THIS APPLICATION)
	H86275	BELT	1		(HYDRAULIC REEL DRIVE)
10	H76030	BELT	1	-403300	(FIXED DRIVE FEEDER HOUSE)
	H23927	BELT	1		(VARIABLE DRIVE FEEDER HOUSE)
11	H93627	SHEAVE	1		413 MM (16-1/4") DIA.
12	H92684	SHEAVE	1	-404255	(3-GROOVE) (SUB H107310)
	H107310	SHEAVE	1		394 MM (15-1/2") DIA.
13	H93626	HOUSING	1	-354913	(SUB H102532 AND (2) H102533)
	H102532	HOUSING	1	-403301	(SUB H110196)
	H110196	HOUSING	1	-505469	(SUB H113744)
	H113744	HOUSING	1		CYLINDER
14	H94268	SHEAVE	1		294 MM (11-5/8") DIA.
15	19H1800	CAP SCREW	6		3/8" X 1-1/2"
	12H304	LOCK WASHER	6		3/8"
16	H101436	BELT	1		(STRAW CHOPPER)
17	H81222	BELT	1		(SECONDARY COUNTERSHAFT DRIVE)
18	AH94853	SEAL	1		
19	H93631	SNAP RING	1		
20	H93630	BUSHING	1		
21	JD7798	LUBRICATION FITTING	1		(SPECIAL)
22	H86011	SPACER	1	-505469	
	H113746	BUSHING	1	505470-	
23	P48691	SNAP RING	1		
24	H93629	SHEAVE	1	-505469	412 MM (16-1/4") DIA.
	H113745	SHEAVE	1	505470-	412 MM (16-1/4") DIA.
25	AH87141	SEAL	1		
26	H97714	BUMPER	1	-453379	(USE WITH SLOW SPEED CYLINDER DRIVE) (SUB H110209)
	H110209	BUMPER	1		RUBBER, (USE WITH SLOW SPEED CYLINDER DRIVE)
27	H113749	BELT	1		
28	H96230	PIN	1	-354913	(SUB H102547)
	H102547	PIN	1		
29	24H1176	WASHER	2		13/32" X 1-1/4" X 0.100"
30	19H1936	CAP SCREW	2		3/8" X 3/4"
31	H97305	HYDRAULIC CYLINDER BARREL	1	-503357	(SUB AH92615)
32	H97306	SEAL	1		
33	H97304	PISTON	1	-503357	(SUB AH92615)
34	AH92615	CYLINDER	1		VARIABLE SPEED, (NEW COMPONENT)
35	H102533	SHIM	1	354914-	(4 OR LESS USED)
36	H93385	PLATE	1		
37	19H1732	CAP SCREW	6		3/8" X 1-1/4"
	12H304	LOCK WASHER	6		3/8"
38	R26219	SNAP RING	1		
39	H93386	RETAINER	1		
40	19H1900	CAP SCREW	3		5/16" X 3/4"
	12H303	LOCK WASHER	3		5/16"
41	32238	PACKING	2		
42	AH92255	COUPLING	1		

PRIMARY COUNTERSHAFT SHEAVES (DUAL-RANGE CYLINDER DRIVE)
(SERIAL NO. 551901-)

HP2574 -UN-01JAN94

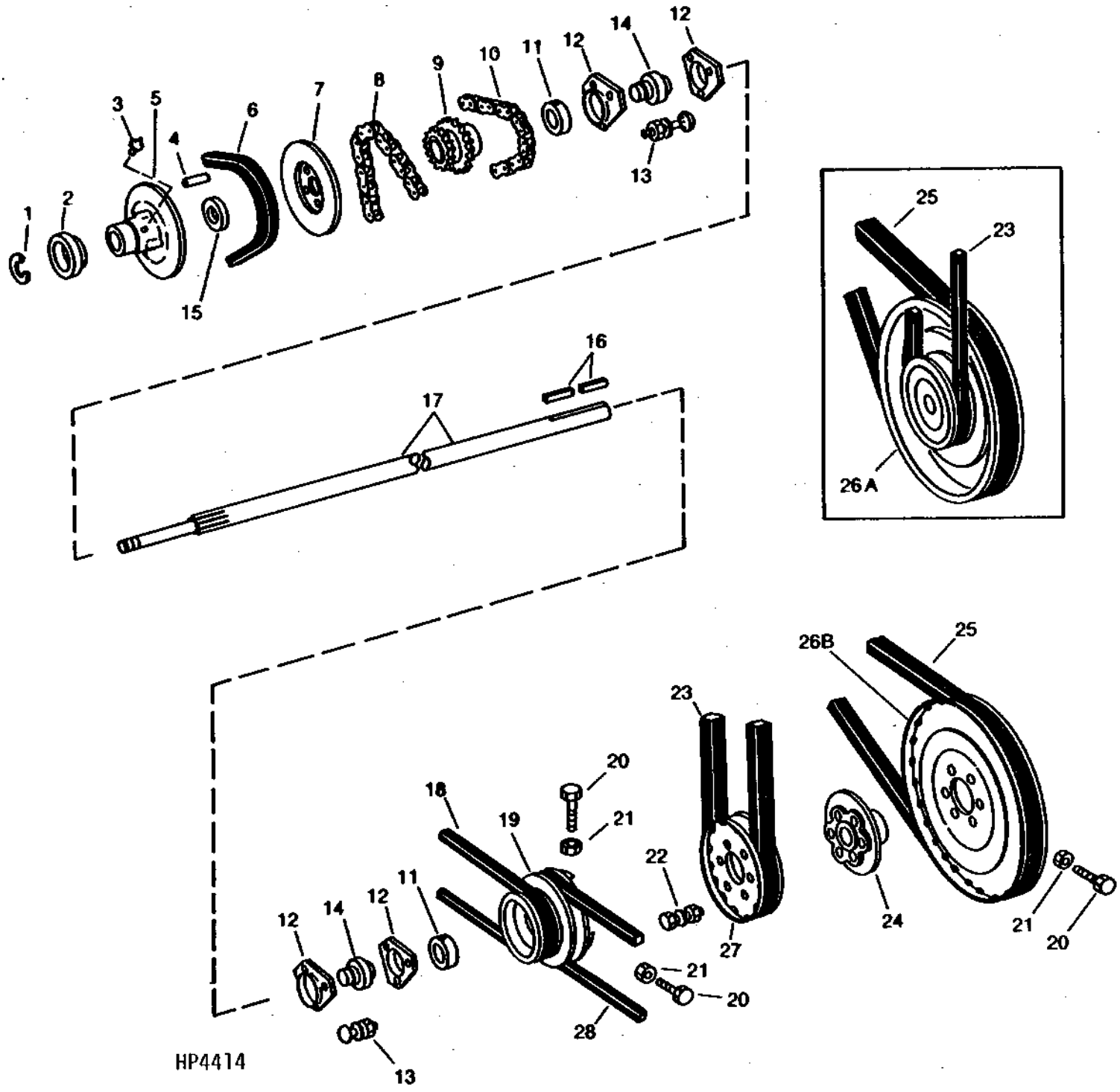


PRIMARY COUNTERSHAFT SHEAVES (DUAL-RANGE CYLINDER DRIVE) - CONTINUED
(SERIAL NO. 551901-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H82620	LOCK NUT	2		
2	H77698	TIE BAND	1		
3	24H1668	WASHER	2		1-17/64" X 2-1/4" X 0.134"
4	H108175	BELT	1		
5	24H1577	WASHER	5		1-25/32" X 2-7/8" X 0.036"
6	AH76193	SEAL	2		
7	H96996	BUSHING	2		
8	AH95961	SHEAVE	1		370 MM (14-5/8") DIA. (VARIABLE DRIVE FEEDER HOUSE AND REEL DRIVE) (SIDEHILL SERIAL NO. 610301-)
	AH95961	SHEAVE	1	-615100	370 MM (14-5/8") DIA. (REGULAR FIXED DRIVE FEEDER HOUSE AND REEL DRIVE)
	AH96107	SHEAVE	1	615101-	(REGULAR FIXED LESS REVERSER)
	AH95961	SHEAVE	1		370 MM (14-5/8") DIA. (LONG FIXED DRIVE FEEDER HOUSE AND REEL DRIVE)
	AH96106	SHEAVE	1	-610300	260 MM (10") DIA. (VARIABLE DRIVE) (SIDEHILL)
9	H86275	BELT	1	-625100	(HYDRAULIC REEL DRIVE)
	H137207	BELT	1	625101-	(HYDRAULIC REEL DRIVE)
10	H23927	BELT	1		
	H76030	BELT	1	615101-	(REGULAR FIXED LESS REVERSER)
11	H93627	SHEAVE	1		413 MM (16-1/4") DIA.
12	H107310	SHEAVE	1		394 MM (15-1/2") DIA.
13	H113744	HOUSING	1		
14	H94268	SHEAVE	1		294 MM (11-5/8") DIA.
15	19H1800	CAP SCREW	6		3/8" X 1-1/2"
	12H304	LOCK WASHER	6		3/8"
16	H101436	BELT	1		(STRAW CHOPPER)
17	H110300	BELT	1		(SECONDARY COUNTERSHAFT DRIVE)
18	AH94853	SEAL	1		
19	H93631	SNAP RING	1		
20	H93630	BUSHING	1		
21	JD7798	LUBRICATION FITTING	1		(SPECIAL)
22	H113746	BUSHING	1		
23	P48691	SNAP RING	1		
24	AH111379	SHEAVE	1		413 MM (16-1/4") DIA. (MARKED H113754)
25	AH87141	SEAL	1		
26	H110209	BUMPER	1		RUBBER (USE WITH CHAIN DRIVE)
27	H113749	BELT	1		
28	H102547	PIN	1		
29	24H1176	WASHER	2		13/32" X 1-1/4" X 0.100"
30	19H1936	CAP SCREW	2		3/8" X 3/4"
31	.....	HYDRAULIC CYLINDER BARREL	1		
32	H97306	SEAL	1		
33	.....	PISTON	1		
34	AH108867	HYDRAULIC CYLINDER	1		(COMPLETE COMPONENT) (USED WITH DUAL-RANGE CYLINDER DRIVE)
35	H102533	SHIM	1		(4 OR LESS USED) (USED WITH DUAL-RANGE CYLINDER DRIVE)
36	19H1732	CAP SCREW	6		3/8" X 1-1/4"
	12H304	LOCK WASHER	6		3/8"
37	32238	PACKING	2		
38	AH92255	COUPLING	1		
39	H93386	RETAINER	1		
40	19H1900	CAP SCREW	3		5/16" X 3/4"
	12H303	LOCK WASHER	3		5/16"
41	H97305	HYDRAULIC CYLINDER BARREL	1		(USED WITH CHAIN DRIVE)
42	H97304	PISTON	1		(USED WITH CHAIN DRIVE)
43	AH92615	CYLINDER	1		(USED WITH CHAIN DRIVE) (NEW COMPONENT)
44	H93385	PLATE	1		(USED WITH CHAIN DRIVE)
45	R26219	SNAP RING	1		(USED WITH CHAIN DRIVE)

SECONDARY COUNTERSHAFT

HP4414 -UN-01JAN94

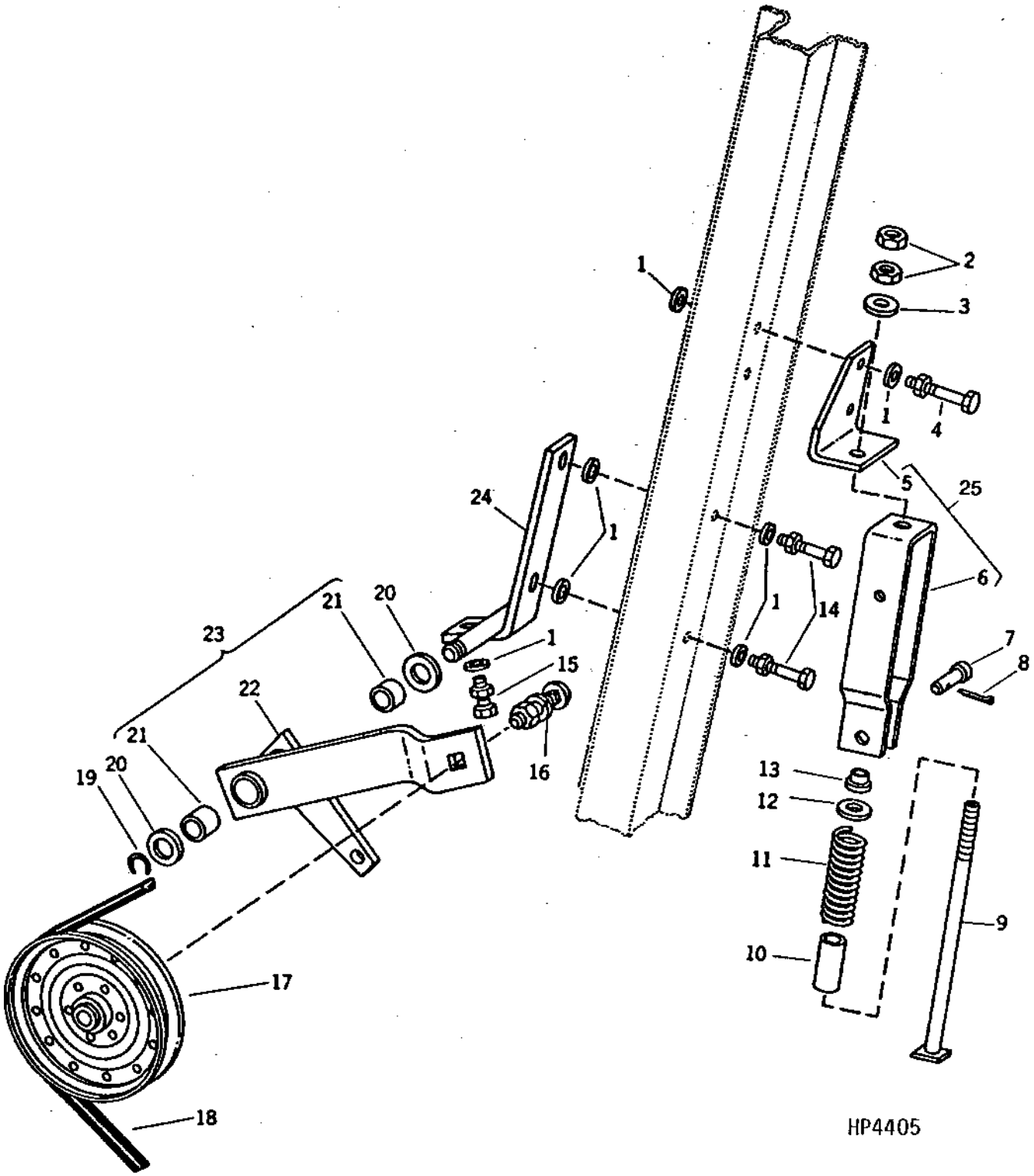


SECONDARY COUNTERSHAFT - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	P43363	SNAP RING	1		
2	AH87207	THRUST BEARING	1		
3	JD7798	LUBRICATION FITTING	1		
4	N137598	SPRING PIN	1		
5	H100792	HALF SHEAVE	1		213 MM (8-3/8") DIA. (SLIDING) (CLEANING FAN DRIVE) (MARKED H100792)
6	H76273	BELT	1	-404255	(SUB H108668)
	H108668	BELT	1		1688 MM (66-1/2") LONG
7	H94124	SHEAVE	1		213 MM (8-3/8") FIXED, (CLEANING FAN DRIVE)
8	.....	LINK CHAIN	1		STRAW WALKER, ROLLER, TYPE 50, 16 MM (5/8") PITCH, 110 LINKS, (ASSEMBLE FROM (2) AP6093H AND AP6095H)
9	AH93152	CHAIN SPROCKET	1	-610300	15 AND 18 TEETH, (CLEANING SHOE AND STRAW WALKER DRIVE)
	AH115267	CHAIN SPROCKET	1	610301-	15 AND 18 TEETH (CLEANING SHOE AND STRAW WALKER)
10	.....	LINK CHAIN	1	-610300	CLEANING SHOE, ROLLER, TYPE 50, 16MM (5/8") PITCH 66 LINKS (ASSEMBLE FROM (4) AP6095H, AP6094H AND P20352)
	.....	LINK CHAIN	1	610301-	CLEANING SHOE, ROLLER, TYPE 60, 19 MM (3/4") PITCH, 56 LINKS, (ASSEMBLE FROM AB1289H, (3) AB1290H AND B5321H)
11	JD8594	ECCENTRIC LOCKING COLLAR	2		
12	C3994E	PRESSED FLANGED HOUSING	4	-505276	(SUB H103265, THIS APPLICATION)
	H103265	PRESSED FLANGED HOUSING	4		
13	19H1731	CAP SCREW	6		3/8" X 1"
	12H304	LOCK WASHER	6		3/8"
	14H812	NUT	6		3/8"
14	JD8593	BALL BEARING	2		
15	A4730R	O-RING	1		
16	.....	KEY	2		(1/4" X 1/4" X 2-1/4") (CUT FROM H64374 IN AH64587 KEY STOCK KIT)
17	H94126	JACKSHAFT	1		
18	H77010	BELT	1		
19	AH97032	SHEAVE	1	-610300	165 MM (6-1/2") AND 216 MM (8-1/2") DIAS. (SHOE GRAIN SUPPLY AUGERS AND TAILING AUGER DRIVES)
	AH115305	SHEAVE	1	610301-	165 MM (6-1/2") AND 241 MM (9-1/2") DIAS. (SHOE GRAIN SUPPLY AUGERS AND TAILING AUGER DRIVES)
20	22H836	SET SCREW	4		3/8" X 1"
21	14H732	NUT	4		3/8"
22	19H1801	CAP SCREW	6	453380-	3/8" X 2"
	12H304	LOCK WASHER	6	453380-	3/8"
	14H812	NUT	6	453380-	3/8"
23	H27433	BELT	1		
24	H105618	HUB	1		
25	H110300	BELT	1		
26A	AH97033	SHEAVE	1	-453596	(CLEAN GRAIN ELEVATOR OR DIP AND POUR ELEVATOR AND SECONDARY COUNTERSHAFT DRIVE) (SUB H105618, AH104783, AH104782, (6) 19H1801, (6) 12H304 AND (6) 14H812)
26B	AH104783	PULLEY	1		610 MM (24") (SECONDARY COUNTERSHAFT DRIVE)
27	AH104782	PULLEY	1		241 MM (9-1/2") (CLEAN GRAIN ELEVATOR OR DIP AND POUR ELEVATOR)
28	N110085	BELT	1	-610300	(SUB H118730, THIS APPLICATION)
	H118730	BELTING	1		

SECONDARY COUNTERSHAFT DRIVE IDLER

HP4405 -UN-01JAN94

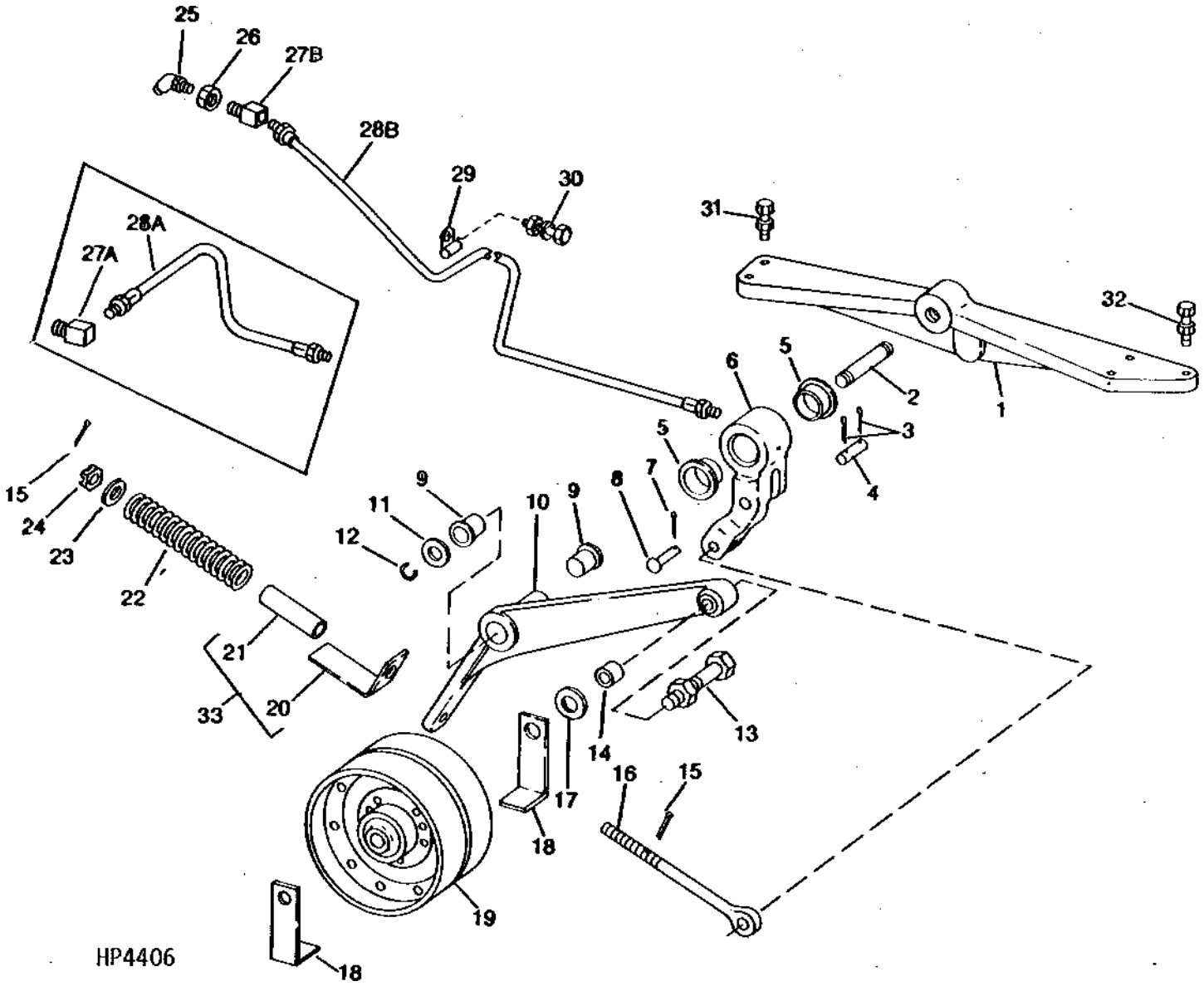


SECONDARY COUNTERSHAFT DRIVE IDLER - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1682	WASHER	7		13/32" X 7/8" X 0.120"
2	14H1040	NUT	2		1/2"
3	24H1111	WASHER	1		17/32" X 1-1/16" X 0.090"
4	19H2128	CAP SCREW	2		3/8" X 3"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
5	H96419	BRACKET	1	-1990	
6	H96420	CLEVIS	1	-1990	
7	H748DA	PIN	1		DRILLED
8	11H216	COTTER PIN	1		3/16" X 1"
9	AH94968	STUD	1		
10	28H1993	BUSHING	1		1/2" X 2"
11	H26552	SPRING	1		
12	24H1222	WASHER	1		17/32" X 1-3/8" X 0.120"
13	H97513	BUSHING	1		
14	19H2023	CAP SCREW	2		3/8" X 3-1/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
15	19H1732	CAP SCREW	1		3/8" X 1-1/4"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
16	03H1604	BOLT	1		5/8" X 2"
	12H294	LOCK WASHER	1		5/8"
	14H1039	NUT	1		5/8"
17	AH66202	SHEAVE	1		197 MM (7-3/4") DIA.
18	H81222	BELT	1		
19	P46614	SNAP RING	1		
20	24H1413	WASHER	2		57/64" X 1-3/8" X 0.048"
21	H98655	BUSHING	2		
22	AH94966	ARM	1		
23	AH97337	ARM	1	-551900	
	AH108818	ARM	1	551901-	
24	AH94967	PIVOT	1	-403300	(SUB AH106042)
	AH106042	PIVOT	1		
25	AH138959	KIT	1		

DECLUTCHING IDLER

HP4406 -UN-01JAN94



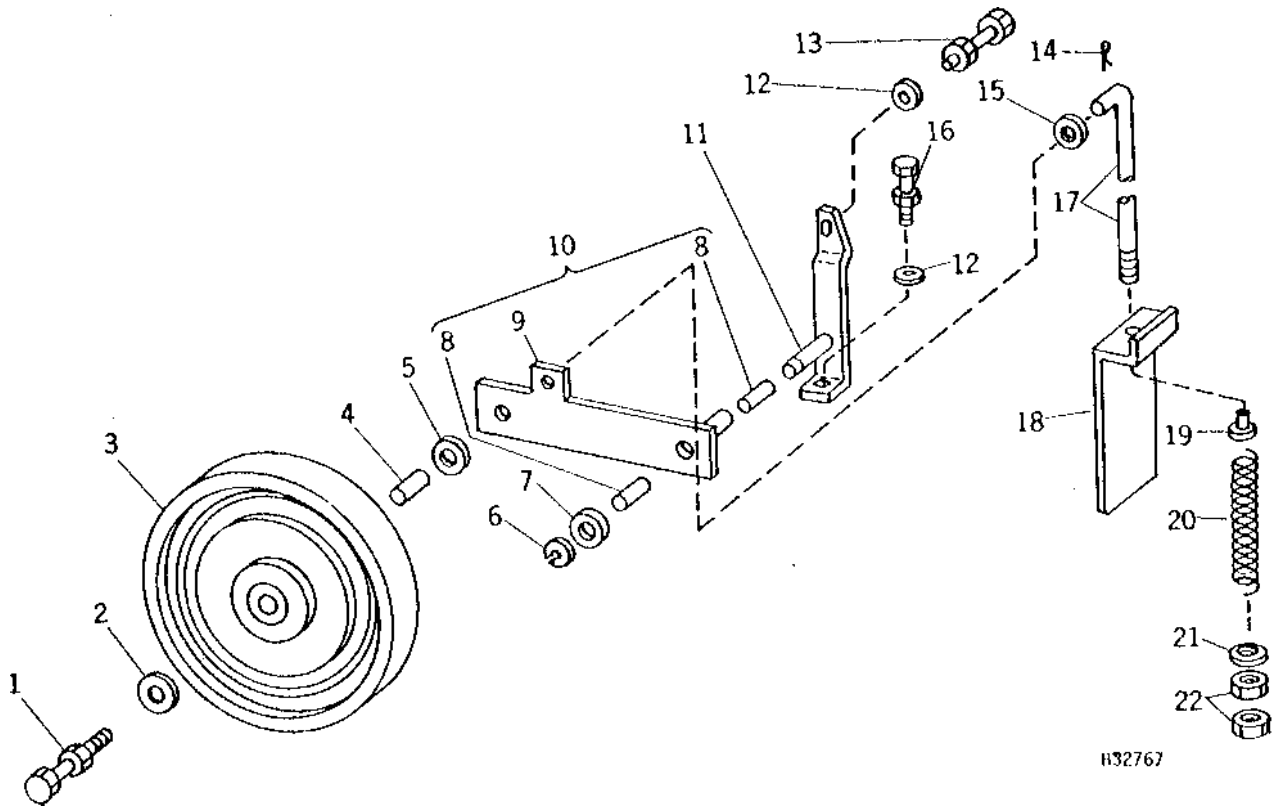
DECLUTCHING IDLER - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH98786	PIVOT	1	-453596	(MARKED H83644) (SUB AH108445)
	AH108445	PIVOT	1		(MARKED H109886)
2	H99964	PIN	1		
3	11H236	COTTER PIN	2		1/8" X 1"
4	L3914N	PIN	1		
5	H83655	BEARING	2		
6	H99968	ARM	1		
7	11H216	COTTER PIN	1		3/16" X 1"
8	P32778	PIN	1		
9	M42565	BUSHING	2		
10	H85976	ARM	1		
11	24H1413	WASHER	1		57/64" X 1-3/8" X 0.048"
12	P46614	SNAP RING	1		
13	19H1781	CAP SCREW	1		1/2" X 3-1/2"
	H79449	LOCK NUT	1	-615100	
	K40014	LOCK NUT	1	615101-	
14	H94353	BUSHING	1		
15	11H237	COTTER PIN	2		1/8" X 2"
16	H83650	EYEBOLT	1		
17	24H1340	WASHER	1		33/64" X 7/8" X 0.075"
18	H94387	BRACKET	2		
19	AH93318	IDLER	1		203 MM (8") DIA.
20	H83668	ANGLE	1	-1990	
21	H83974	HOSE	1	-1990	(RUBBER)
22	23096	SPRING	1		
23	24H1351	WASHER	1		9/16" X 1-1/2" X 0.164"
24	14H909	NUT	1		1/2"
25	JD7788	LUBRICATION FITTING	1		
26	E12379	NUT	1		
27A	E12378	ELBOW FITTING	1	-600000	
27B	E12381	FITTING	1	600001-	
28A	H99212	HYDRAULIC HOSE	1	-600000	482 MM (19")
28B	H94729	HYDRAULIC HOSE	1	600001-	864 MM (34")
29	AH89557	CLIP	1	600001-	
30	19H1731	CAP SCREW	1	600001-	3/8" X 1"
	12H304	LOCK WASHER	1	600001-	3/8"
	14H812	NUT	1	600001-	3/8"
31	19H1800	CAP SCREW	1		3/8" X 1-1/2"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
32	19H3162	CAP SCREW	1		3/8" X 2"
	14H812	NUT	1		3/8"
33	AH138960	KIT	1		

MEMORANDA

FEEDER HOUSE DRIVE IDLER

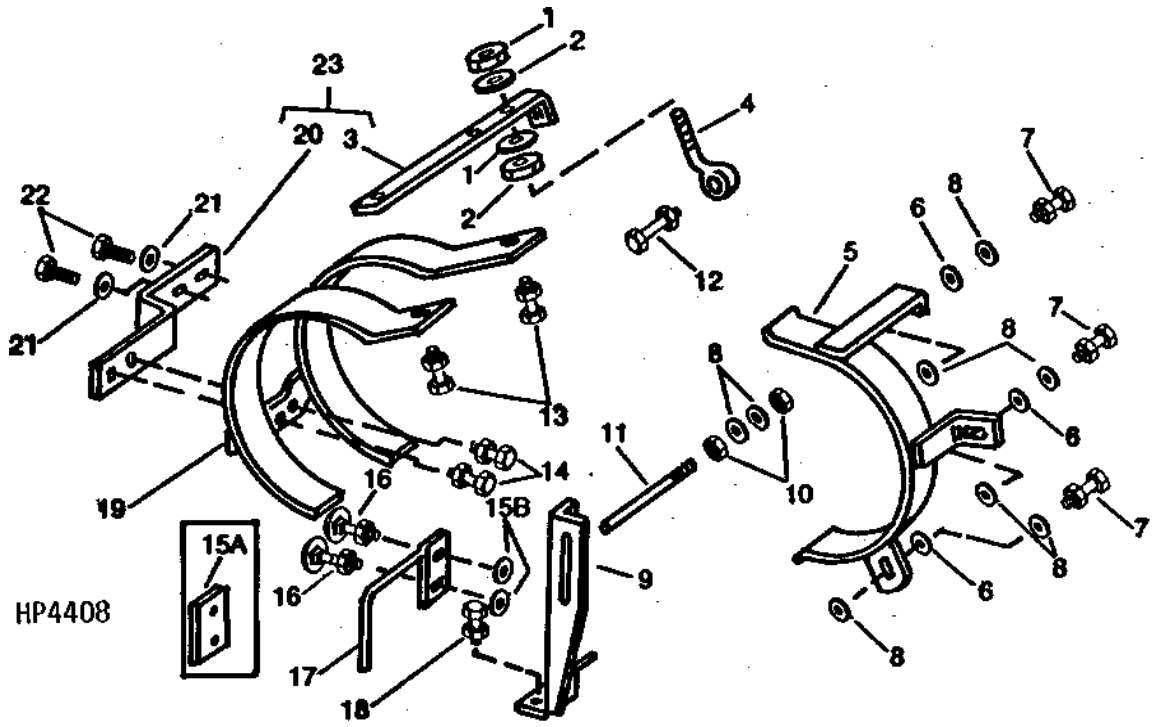
H32767 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H1858	BOLT	1		5/8" X 3-1/2"
	12H294	LOCK WASHER	1		5/8"
	14H1039	NUT	1		5/8"
2	24H1362	WASHER	1		41/64" X 1" X 0.075"
3	AH94450	IDLER	1		222 MM (8-3/4")
4	28H2499	BUSHING	1		3/4" X 5/8"
5	24H1341	WASHER	1		17/32" X 15/16" X 0.060"
6	P46614	SNAP RING	1		
7	24H1413	WASHER	1		57/64" X 1-3/8" X 0.048"
8	H98655	BUSHING	2		
9	AH93334	ARM	1		
10	AH97338	ARM	1		
11	AH93333	PIVOT	1		
12	24H1682	WASHER	2		13/32" X 7/8" X 0.120"
13	03H1557	BOLT	1		3/8" X 1-1/4"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
14	11H236	COTTER PIN	1		1/8" X 1"
15	24H1882	WASHER	1		17/32" X 3/4" X 0.060"
16	19H1731	CAP SCREW	1		3/8" X 1"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
17	H94335	BOLT	1		
18	H94334	GAUGE	1		
19	H97513	BUSHING	1		
20	H94333	SPRING	1		
21	24H1625	WASHER	1		17/32" X 1" X 0.120"
22	14H1040	NUT	2		1/2"

SEPARATOR AND UNLOADING AUGER DRIVE BELT GUIDES

HP4408 -UN-01JAN94

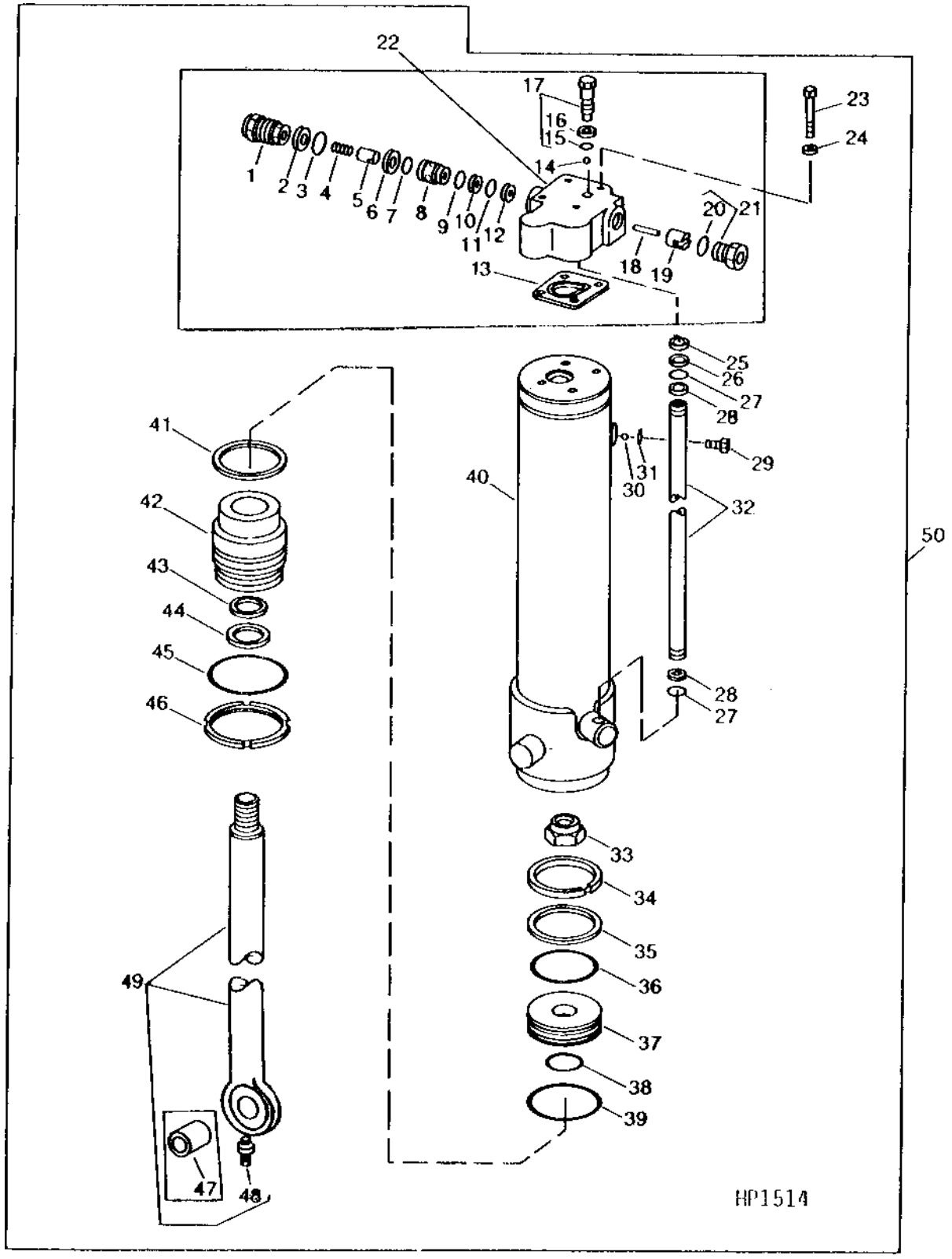


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14H1040	NUT	2		1/2"
2	24H1111	WASHER	2		17/32" X 1-1/16" X 0.090"
3	H89862	STRAP	1	-1990	
4	H80344	EYEBOLT	1		
5	AH92537	GUIDE	1		REAR
6	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
7	19H1732	CAP SCREW	3		3/8" X 1-1/4"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
8	24H1682	WASHER	7		13/32" X 7/8" X 0.120"
9	AH84918	BRACKET	1		
10	14H812	NUT	2		3/8"
11	H84096	STUD	1		
12	19H1721	CAP SCREW	1		1/2" X 1-1/2"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
13	03H1557	BOLT	2		3/8" X 1-1/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
14	19H3162	CAP SCREW	2		3/8" X 2"
	24H1682	WASHER	2		13/32" X 7/8" X 0.120"
	14H732	NUT	2		3/8"
15A	H84475	STRAP	1	-403500	(SUB (2) 24H1305, THIS APPLICATION)
15B	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
16	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
17	AH84389	GUIDE	1		
18	19H1800	CAP SCREW	2		3/8" X 1-1/2"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
19	AH90983	GUIDE	1		FRONT
20	H97256	BRACKET	1	-1990	
21	24H1111	WASHER	1		17/32" X 1-1/16" X 0.090"
22	19H1815	CAP SCREW	2		1/2" X 1-1/4"
	12H301	LOCK WASHER	2		1/2"
23	AH138961	KIT	1		

MEMORANDA

LEVELING CYLINDER (SIDEHILL)
(SERIAL NO. -610300)

HP1514 -UN-01JAN94



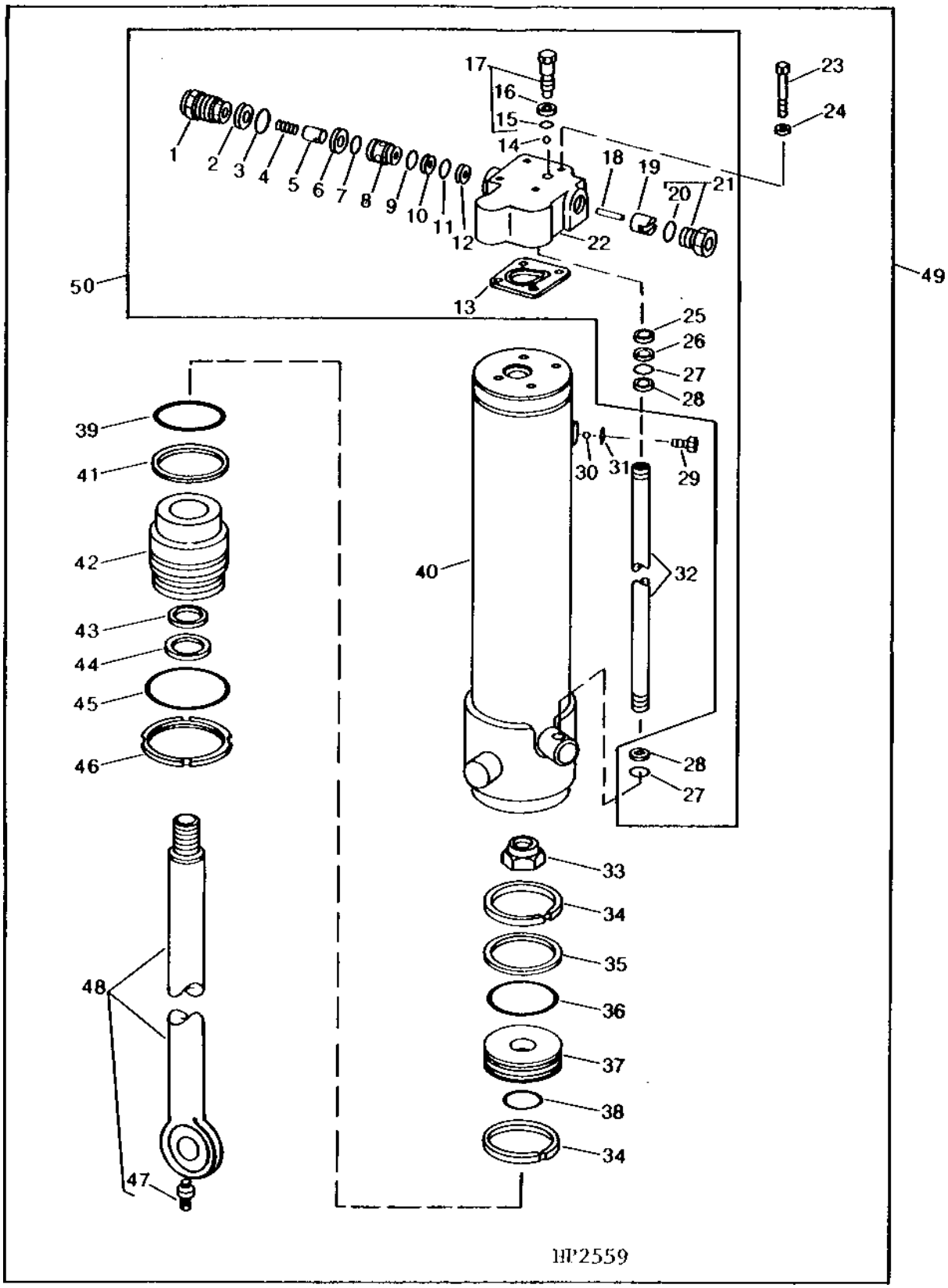
LEVELING CYLINDER (SIDEHILL) - CONTINUED
(SERIAL NO. -610300)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H97289	FITTING	1		
2	T42802	BACK-UP RING	1		(KIT AH96090)
3	U15974	O-RING	1		(KIT AH96090)
4	H86881	SPRING	1		
5	H86880	CASE	1		
6	U40728	BACK-UP RING	1		(KIT AH96090)
7	R27928	O-RING	1		(KIT AH96090)
8	H97291	SEAT	1		
9	P42061	O-RING	1		(KIT AH96090)
10	.....	WASHER	1		(KIT AH96090)
11	A3917R	O-RING	1		(KIT AH96090)
12	U15414	RING	1		(KIT AH96090)
13	H97288	GASKET	1		(KIT AH101170)
14	H60816	BALL	1		
15	R34802	O-RING	1		(KIT AH96090)
16	U41516	RING	1		(KIT AH96090)
17	AH96088	PLUG	1		
18	H97292	PIN	1		
19	H97293	PLUNGER	1		
20	T42798	O-RING	1		(KIT AH96090)
21	AH90499	PLUG	1		
22	AH96089	KIT	1		VALVE BLOCK REPAIR
23	19H1733	CAP SCREW	4		3/8" X 2-1/2"
24	12H304	LOCK WASHER	4		3/8"
25	U40749	SHIM	AR		3/4" X 0.030"
26	U40748	SHIM	AR		3/4" X 0.015"
27	R459R	O-RING	2		(KIT AH101170)
28	W19734	RING	2	-553313	(KIT AH101170) (SUB W23690)
29	H35248	SCREW	1		
30	U46275	BALL	1	-406734	(SUB T24653)
	T24653	BALL	1		
31	H35247	WASHER	1		
32	H101411	TUBE	1	-1990	(NO LONGER AVAILABLE)
33	T24715	NUT	1		
34	.....	WEAR RING	2		(KIT AH101170)
35	.....	PISTON RING	1		(KIT AH101170)
36	.....	O-RING	1		(KIT AH101170)
37	H101410	PISTON	1		PISTON
38	.....	O-RING	1		(KIT AH101170)
39	.....	O-RING	1		(KIT AH101170)
40	AH101169	HYDRAULIC CYLINDER BARREL	1		
41	N133563	BACK-UP RING	1		(KIT AH101170)
42	H89011	GUIDE	1		
43	.....	SEAL	1		3/16" X 1-3/4", (KIT AH101170)
44	.....	SEAL	1		(KIT AH101170)
45	N133565	SNAP RING	1		(KIT AH101170)
46	N133564	NUT	1		
47	H89008	BUSHING	1	-404655	
48	JD7842	LUBRICATION FITTING	1		
49	AH90500	ROD	1	-404655	(SUB AH103499)
	AH103499	ROD	1	-610300	(SUB AH120572)
	AH120572	ROD	1		
50	AH100288	CYLINDER	1	-404655	(SUB AH103200, AH101266, AH101267 AND H101223)
	AH103200	CYLINDER	1	-610300	LEVELING, (SUB AH120739 AND AR31674)
..	AH101170	TUNE-UP KIT	1		CYLINDER BARREL SEAL REPAIR
..	AH96090	KIT	1		VALVE BLOCK SEAL REPAIR

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE

LEVELING CYLINDER (SIDEHILL)
(SERIAL NO. 610301-)

HP2559 -UN-01JAN94



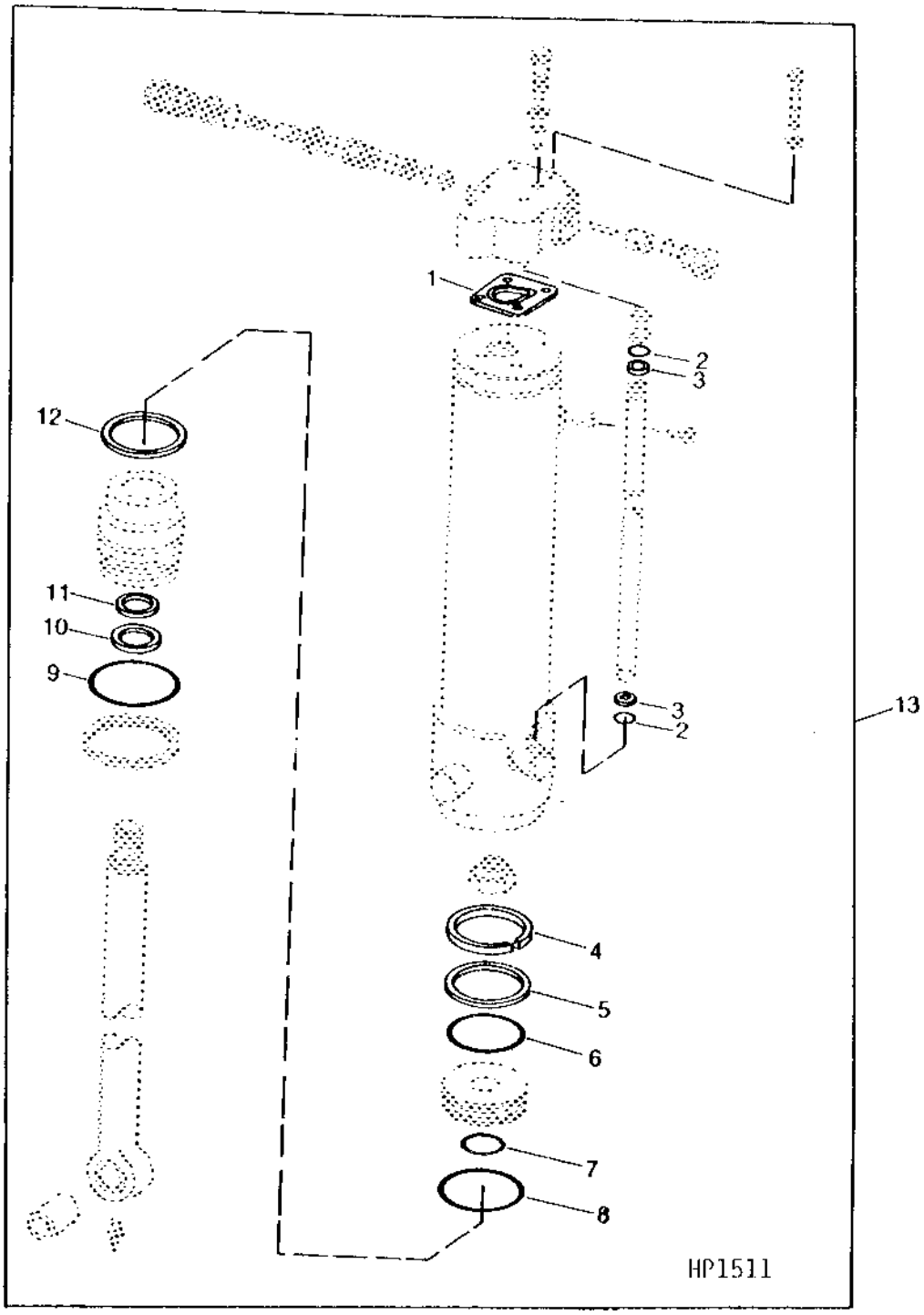
LEVELING CYLINDER (SIDEHILL) - CONTINUED
(SERIAL NO. 610301-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H97289	FITTING	1		
2	T42802	BACK-UP RING	1		(KIT AH96090)
3	U15974	O-RING	1		(KIT AH96090)
4	H86881	SPRING	1		
5	H86880	CASE	1		
6	U40728	BACK-UP RING	1		(KIT AH96090)
7	R27928	O-RING	1		(KIT AH96090)
8	H97291	SEAT	1		
9	P42061	O-RING	1		(KIT AH96090)
10	.....	WASHER	1		(KIT AH96090)
11	A3917R	O-RING	1		(KIT AH96090)
12	U15414	RING	1		(KIT AH96090)
13	H97288	GASKET	1		(KIT AH101170)
14	H60816	BALL	1		
15	R34802	O-RING	1		(KIT AH96090)
16	U41516	RING	1		(KIT AH96090)
17	AH96088	PLUG	1		
18	H97292	PIN	1		
19	H97293	PLUNGER	1		
20	T42798	O-RING	1		(KIT AH96090)
21	AH90499	PLUG	1		
22	.....	HOUSING	1		(SUB AH113671)
23	19H1733	CAP SCREW	4		3/8" X 2-1/2"
24	12H304	LOCK WASHER	4		3/8"
25	U40749	SHIM	AR		3/4" X 0.030"
26	U40748	SHIM	AR		3/4" X 0.015"
27	R459R	O-RING	2		(KIT AH101170)
28	W19734	RING	2	-553313	(KIT AH101170) (SUB W23690)
29	H35248	SCREW	1		
30	T24653	BALL	1		
31	H35247	WASHER	1		
32	H101411	TUBE	1	-1990	(NO LONGER AVAILABLE)
33	T24715	NUT	1		
34	.....	WEAR RING	2		(KIT AH101170)
35	N131824	PISTON RING	1		(KIT AH101170)
36	.....	O-RING	1		(KIT AH101170)
37	H101410	PISTON	1		PISTON
38	U46335	O-RING	1		(KIT AH101170)
39	L2301CU	O-RING	1		(KIT AH101170)
40	AH101169	HYDRAULIC CYLINDER BARREL	1		
41	N133563	BACK-UP RING	1		(KIT AH101170)
42	H89011	GUIDE	1		
43	.....	SEAL	1		3/16" X 1-3/4", (KIT AH101170)
44	.....	SEAL	1		(KIT AH101170)
45	N133565	SNAP RING	1		(KIT AH101170)
46	N133564	NUT	1		
47	JD7842	LUBRICATION FITTING	1		
48	AH120572	ROD	1		
49	AH120739	CYLINDER	1		LEVELING
50	AH113671	KIT	2		VALVE BLOCK REPAIR, (USE WITH AR31674)
..	AH101170	TUNE-UP KIT	1		CYLINDER BARREL SEAL REPAIR
..	AH96090	KIT	1		VALVE BLOCK SEAL REPAIR

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE

KIT, LEVELING CYLINDER (SIDEHILL)

HP1511 -UN-01JAN94

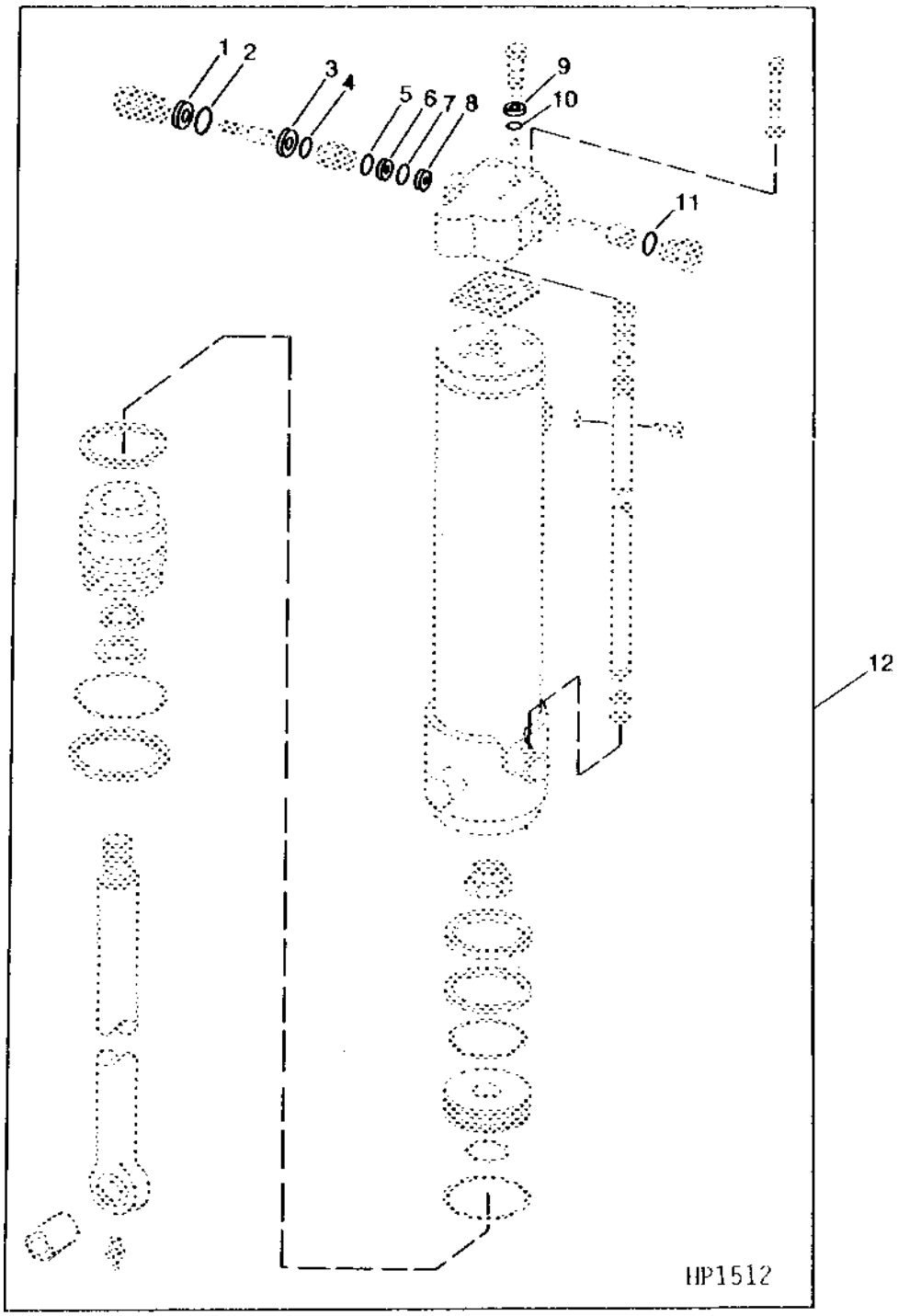


KIT, LEVELING CYLINDER (SIDEHILL) - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H97288	GASKET	1		
2	R459R	O-RING	2		
3	W19734	RING	2	-553313	(SUB W23690)
	W23690	BACK-UP RING	2		
4	.....	WEAR RING	2		
5	.....	PISTON RING	1		
6	.....	O-RING	1		
7	.....	O-RING	1		
8	.....	O-RING	1		
9	N133565	SNAP RING	1		
10	.....	SEAL	1		
11	.....	SEAL	1		
12	N133563	BACK-UP RING	1		
13	AH101170	TUNE-UP KIT	1		

KIT, LEVELING CYLINDER VALVE BLOCK (SIDEHILL)

HP1512 -UN-01JAN94

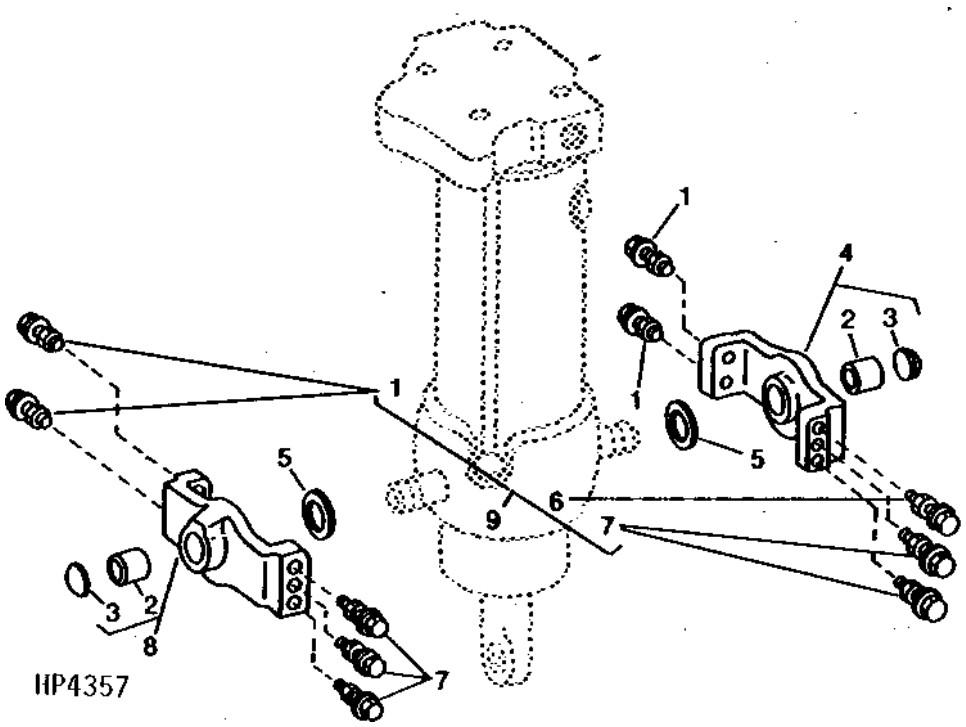


KIT, LEVELING CYLINDER VALVE BLOCK (SIDEHILL) - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	T42802	BACK-UP RING	1		
2	U15974	O-RING	1		
3	U40728	BACK-UP RING	1		
4	R27928	O-RING	1		
5	P42061	O-RING	1		
6	.....	WASHER	1		
7	A3917R	O-RING	1		
8	U15414	RING	1		
9	U41516	RING	1		
10	R34802	O-RING	1		
11	T42798	O-RING	1		
12	AH96090	KIT	1		
..	A4365	O-RING	1		(NOT USED THIS APPLICATION)

LEVELING CYLINDER PIVOT BRACKET (SIDEHILL)

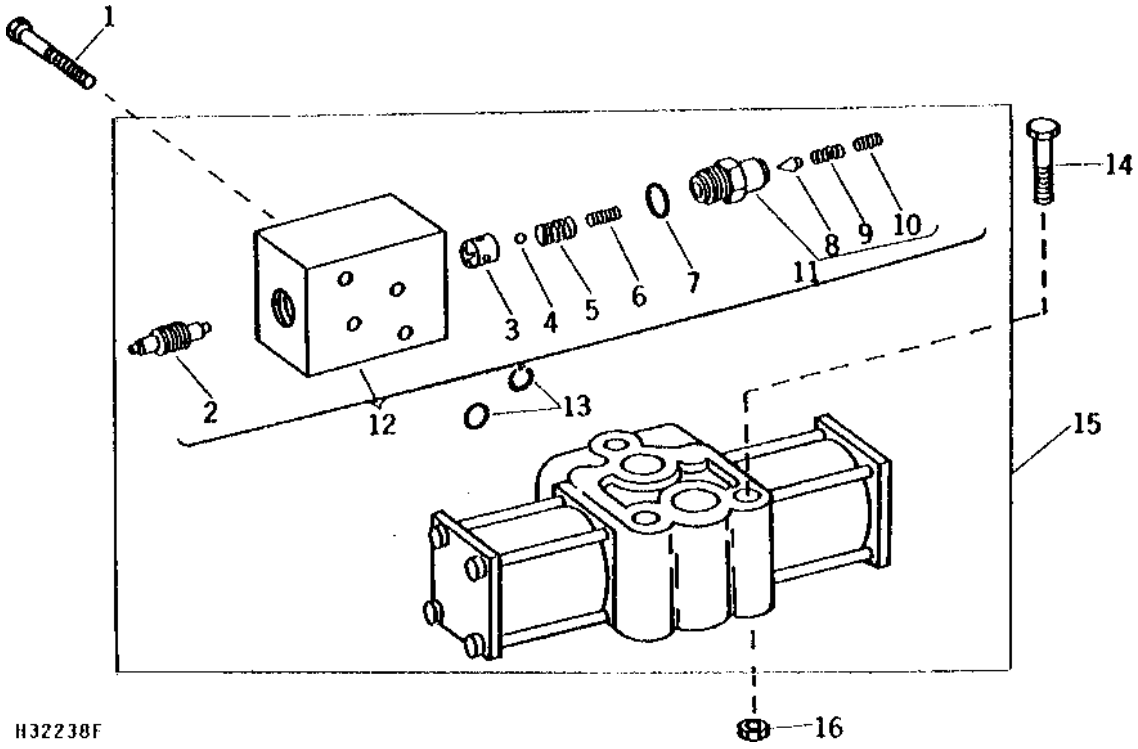
HP4357 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H87696	SCREW	8		
	H87688	FLANGE NUT	1		
2	H101195	BUSHING	4		
3	30H28	PLUG	4		2-1/2"
4	AH101267	PIVOT	2		
5	H101223	WASHER	4		FELT
6	H88775	BOLT	2		
	H87688	FLANGE NUT	2		
7	H87686	CAP SCREW	10		
	H87688	FLANGE NUT	10		
8	AH101266	PIVOT	2		
9	AH138383	KIT	1		(NO LONGER AVAILABLE)

LEVELING VALVE (SIDEHILL)

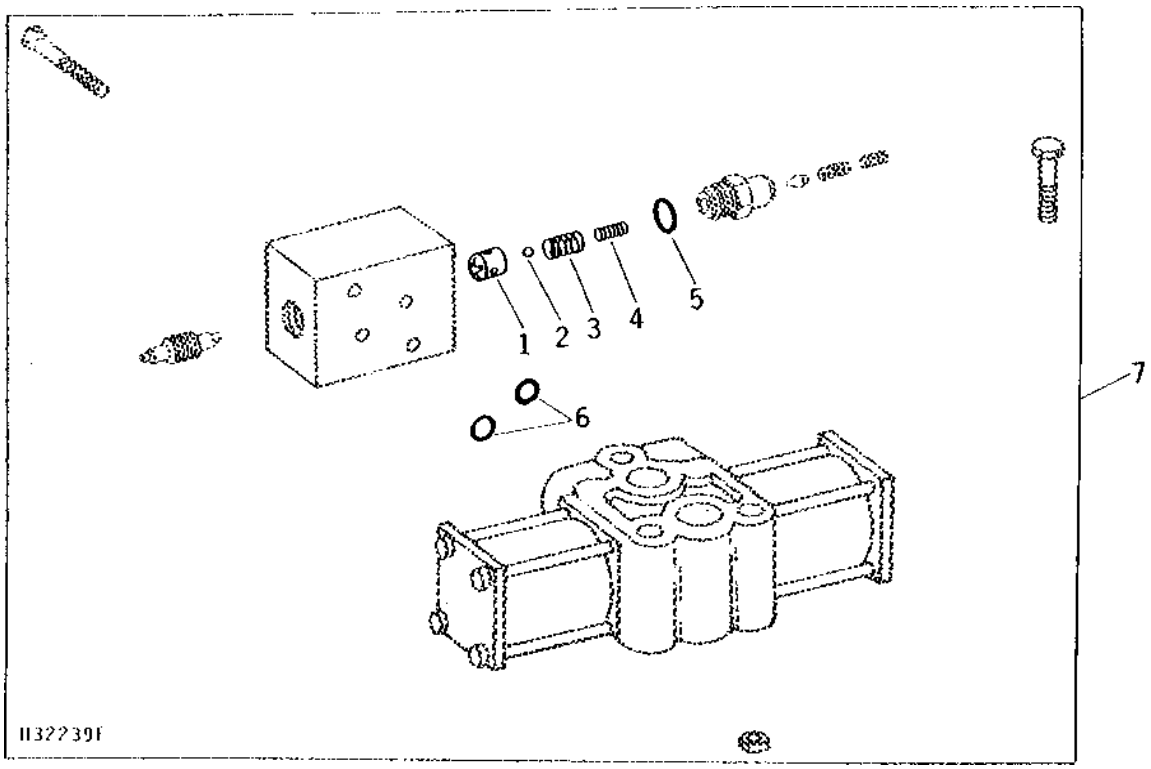
H32238F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1901	CAP SCREW	2		5/16" X 2"
2	.....	SPOOL	1		
3	.....	POPPET	2		(KIT AH90688)
4	.....	BALL CHECK	2		(KIT AH90688)
5	.....	SPRING	2		(KIT AH90688)
6	.....	SPRING	2		(KIT AH90688)
7	R26375	O-RING	2		(KIT AH90688)
8	.....	POPPET	2		
9	.....	SPRING	2		
10	.....	SET SCREW	2		
11	AH90691	KIT	2		
12	AH90891	VALVE	1		
13	H81608	O-RING	2		(KIT AH90687 AND AH90688)
14	19H2128	CAP SCREW	2		3/8" X 3"
15	AH89070	CONTROL VALVE	1	-452785	(SUB AH106546)
	AH106546	VALVE	1		LEVELING
16	N10215	LOCK NUT	2		
..	AH90687	SEAL KIT	1		SEAL REPAIR
..	AH90688	TUNE-UP KIT	1		KIT, SERVICE REPAIR

KIT, CHECK BLOCK (SIDEHILL)

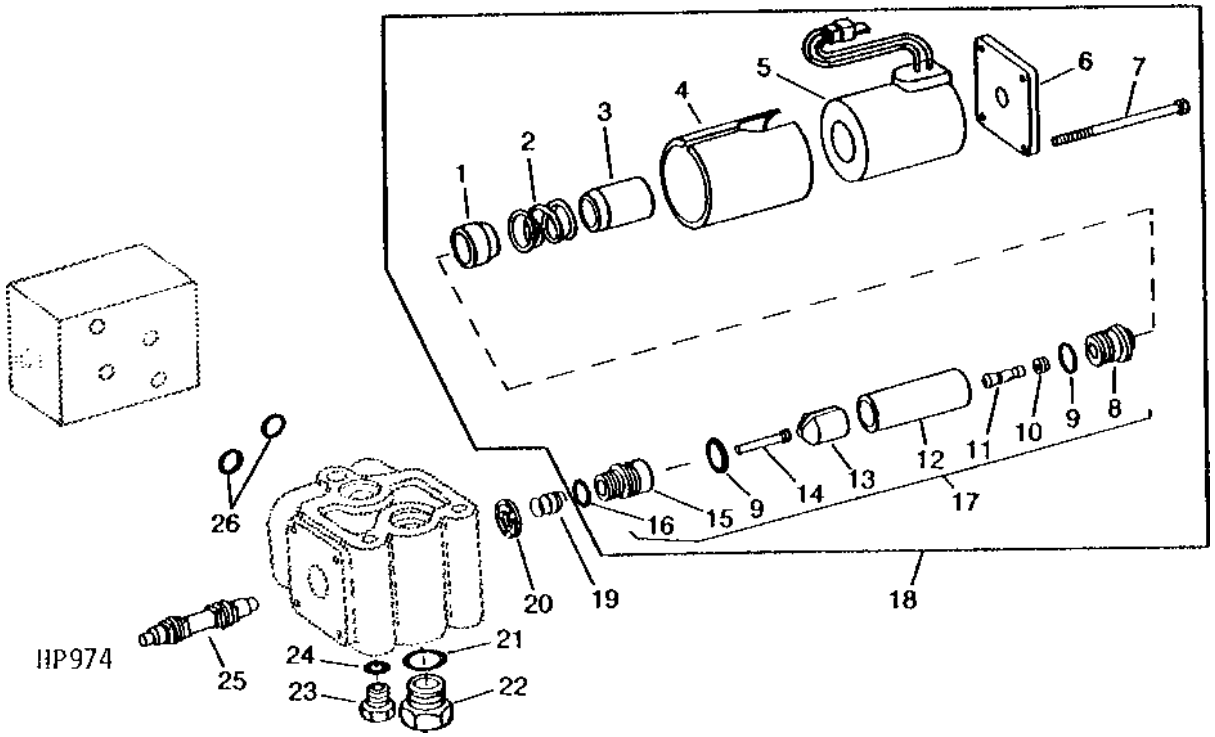
H32239F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	.....	POPPET	1		
2	.....	BALL	1		
3	.....	SPRING	1		LARGE
4	.....	SPRING	1		SMALL
5	R26375	O-RING	1		
6	H81608	O-RING	2		
7	AH90688	TUNE-UP KIT	1		

MAIN VALVE BLOCK SOLENOID (SIDEHILL)

HP974 -UN-01JAN94

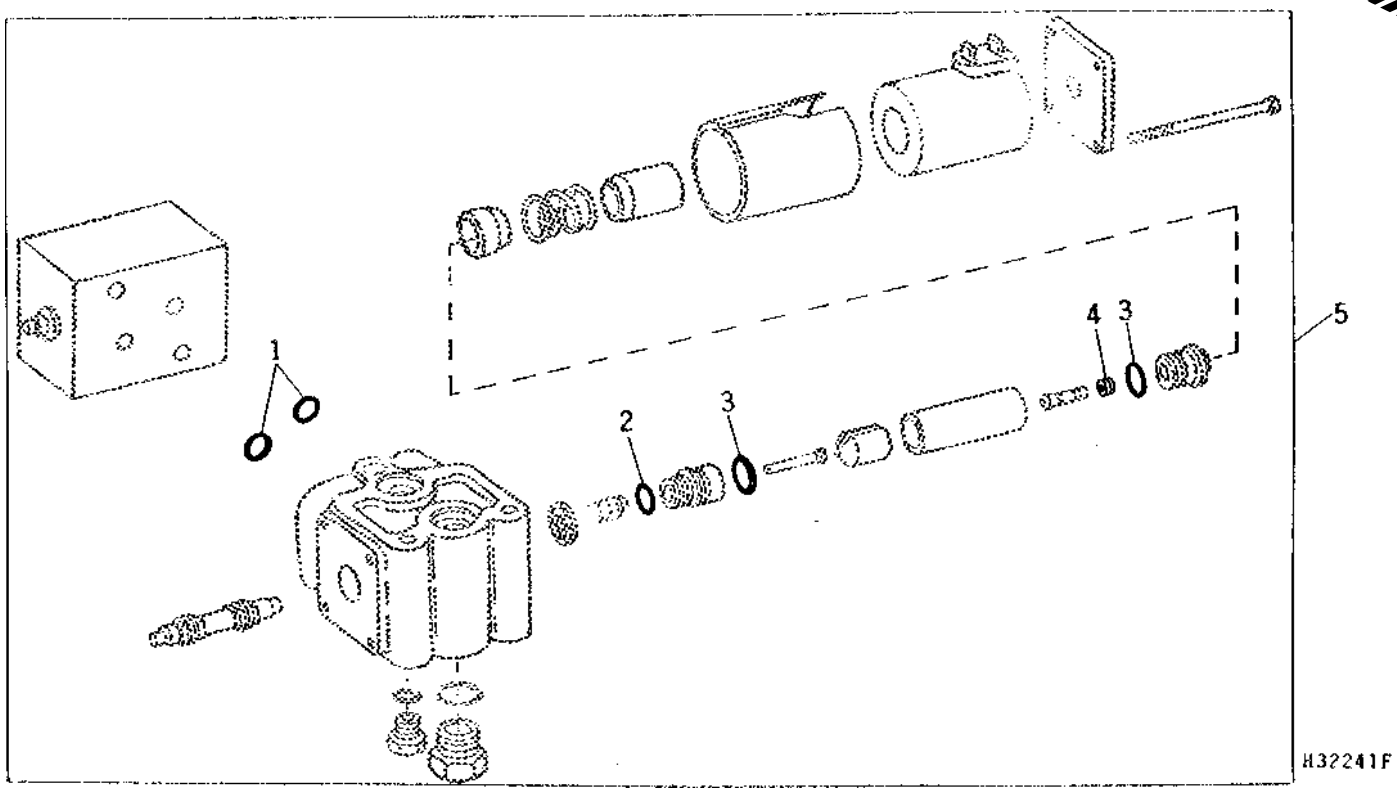


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	.....	SPOOL	2		SHORT
2	.....	SPRING	2		
3	.....	SPOOL	2		LONG
4	.....	CASE	2		
5	AH90690	ELECTRICAL COIL	2	-452785	(SUB AH106625)
	AH106625	ELECTRICAL COIL	2		
6	H89331	PLATE	2		END
7	H89769	SCREW	8		
8	.....	GUIDE	2		
9	H63283	O-RING	4		(KIT AH90687)
10	H89335	RING	2		(KIT AH90687)
11	.....	PIN	2		
12	.....	TUBE	2		
13	.....	PLUNGER	2		
14	.....	PIN	2		
15	.....	BEARING CONE	2		
16	Z29304	O-RING	2		(KIT AH90687)
17	AH90683	CAP	2		
18	AH90684	KIT	1		SOLENOID
19	H89337	SPRING	2	-452785	
20	H89340	WASHER	2	-452785	SLOTTED
	H107970	BUSHING	2	452786-	
21	R26375	O-RING	1		
22	R39112	FITTING	1		
23	R27218	FITTING PLUG	1		
24	R26448	O-RING	1		
25	H89329	SPOOL	1	-452785	(SUB AH106626)
	AH106626	KIT	1		(INCLUDES H107970 AND H89337)
26	H81608	O-RING	2		(KIT AH90687 AND AH90688)
..	AH90687	SEAL KIT	1		SEAL REPAIR
..	AH90688	TUNE-UP KIT	1		KIT, SERVICE REPAIR

MEMORANDA

KIT, MAIN VALVE BLOCK SOLENOID (SIDEHILL)

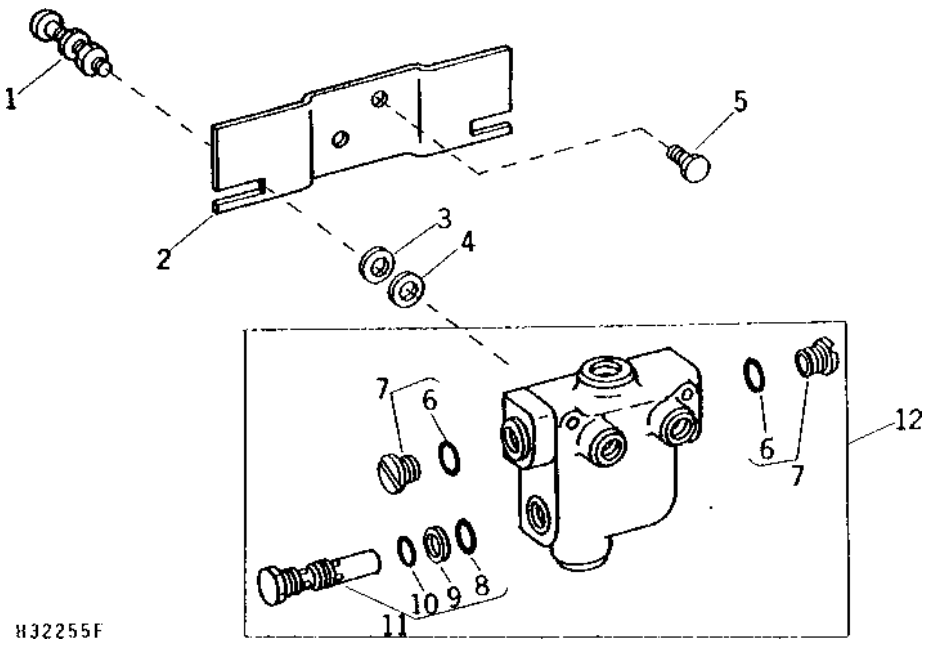
H32241F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H81608	O-RING	2		
2	Z29304	O-RING	2		
3	H63283	O-RING	4		
4	H89335	RING	2		
5	AH90687	SEAL KIT	1		
..	.....	O-RING	2		(NOT USED THIS APPLICATION)
..	.....	O-RING	1		(NOT USED THIS APPLICATION)

FLOW DIVIDER VALVE AND MOUNTING (SIDEHILL)
(SERIAL NO. -615494)

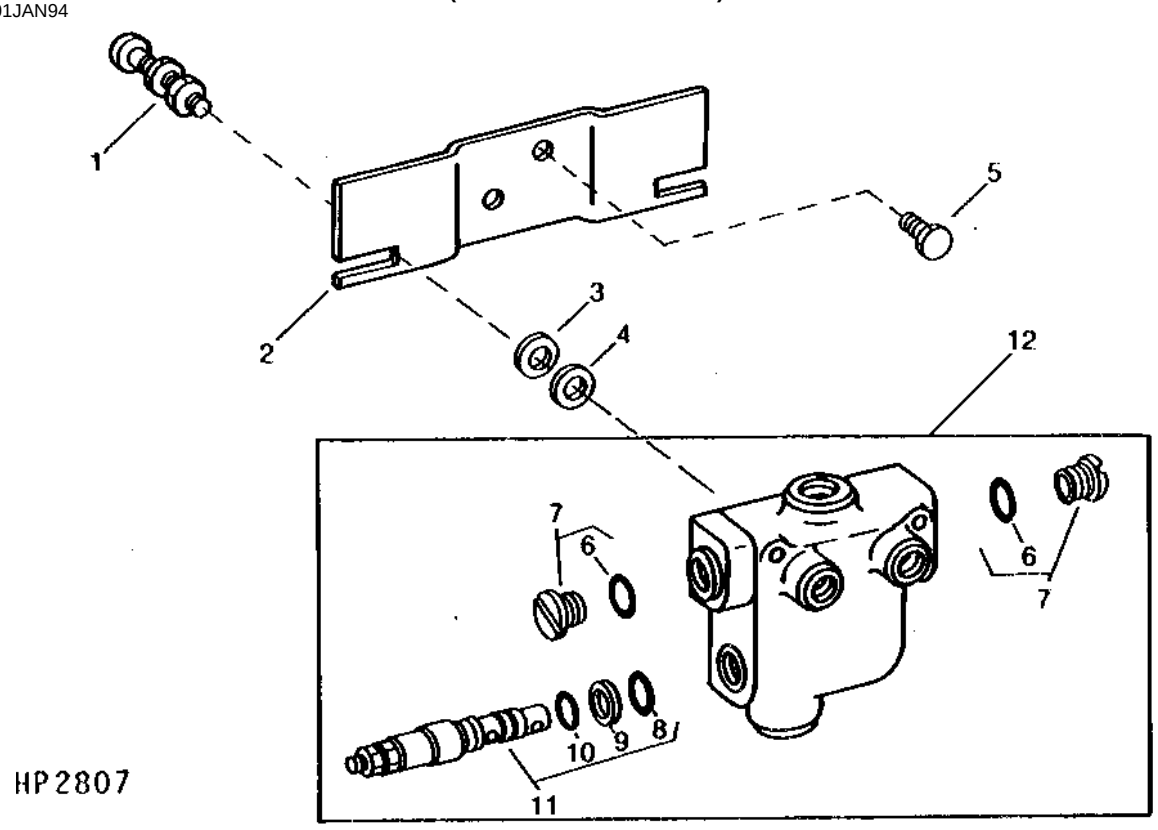
H32255F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H1506	BOLT	2		5/16" X 3"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
2	H101125	BRACKET	1		
3	H28031	WASHER	2		RUBBER
4	24H1294	WASHER	2		11/32" X 1-1/8" X 1/16"
5	H65108	SCREW	1		SELF-TAPPING
6	U12547	O-RING	2		
7	AW14891	FITTING PLUG	2		
8	R375R	O-RING	1		
9	H63357	BACK-UP RING	1		(RUBBER)
10	T13119	O-RING	1		
11	AH92613	RELIEF VALVE	1		
12	AH91431	VALVE	1	-620205	FLOW DIVIDER, (SUB AH127712)
	AH127712	VALVE	1		

FLOW DIVIDER VALVE AND MOUNTING (SIDEHILL)
(SERIAL NO. 615495-)

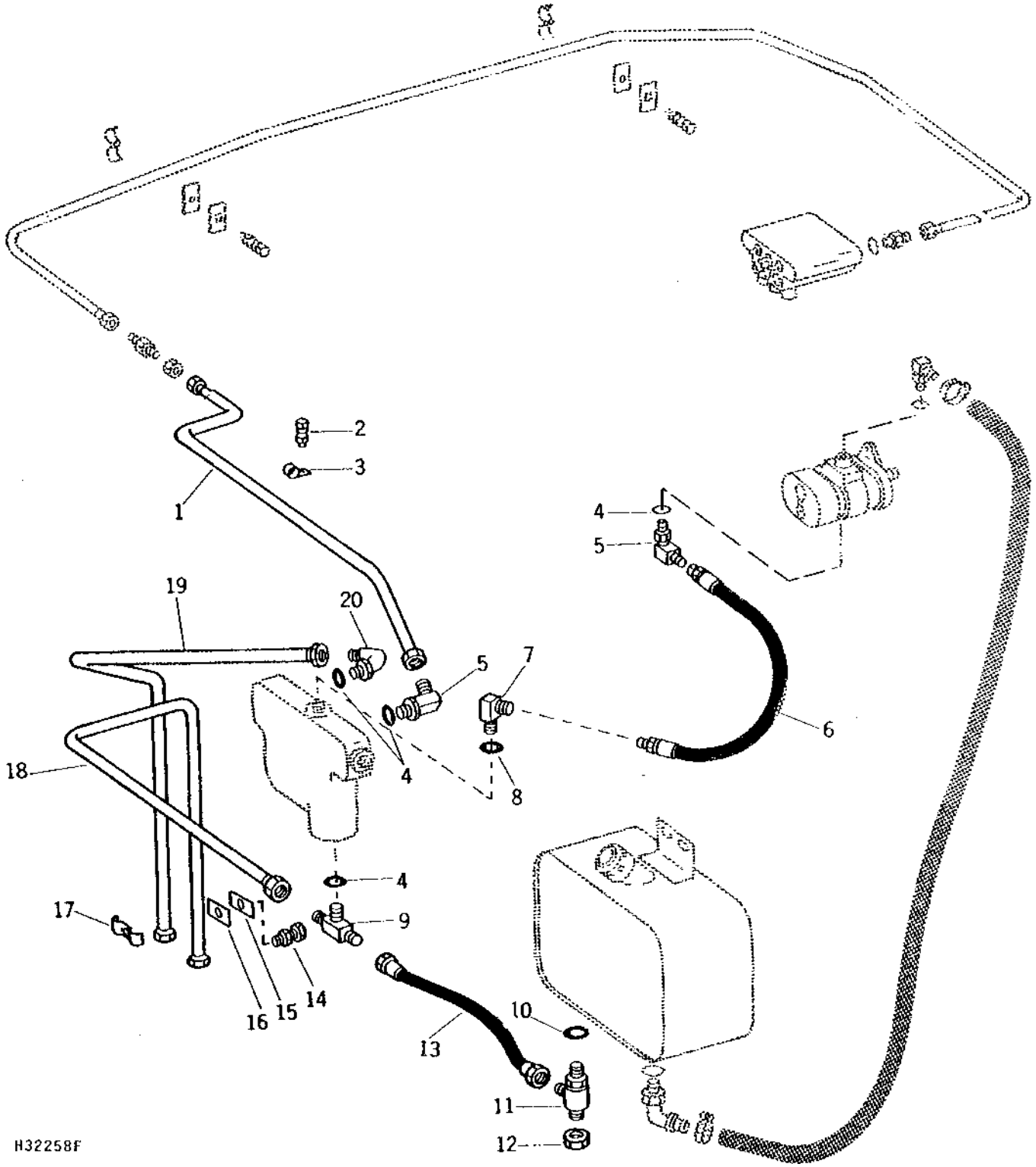
HP2807 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H1506	BOLT	2		5/16" X 3"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
2	H101125	BRACKET	1		
3	H28031	WASHER	2		RUBBER
4	24H1294	WASHER	2		11/32" X 1-1/8" X 1/16"
5	H65108	SCREW	1		SELF-TAPPING
6	H35237	O-RING	2		
7	AW14891	FITTING PLUG	2		
8	H30843	O-RING	1		
9	H132651	BACK-UP RING	1		
10	U46731	O-RING	1		
11	AH126201	RELIEF VALVE	1		
12	AH91431	VALVE	1	-620205	FLOW DIVIDER, (SUB AH127712)
	AH127712	VALVE	1		

UPPER HYDRAULIC LINES AND HOSES (SIDEHILL)

H32258F -UN-01JAN94



THIS PARTS LISTING IS CONTINUED

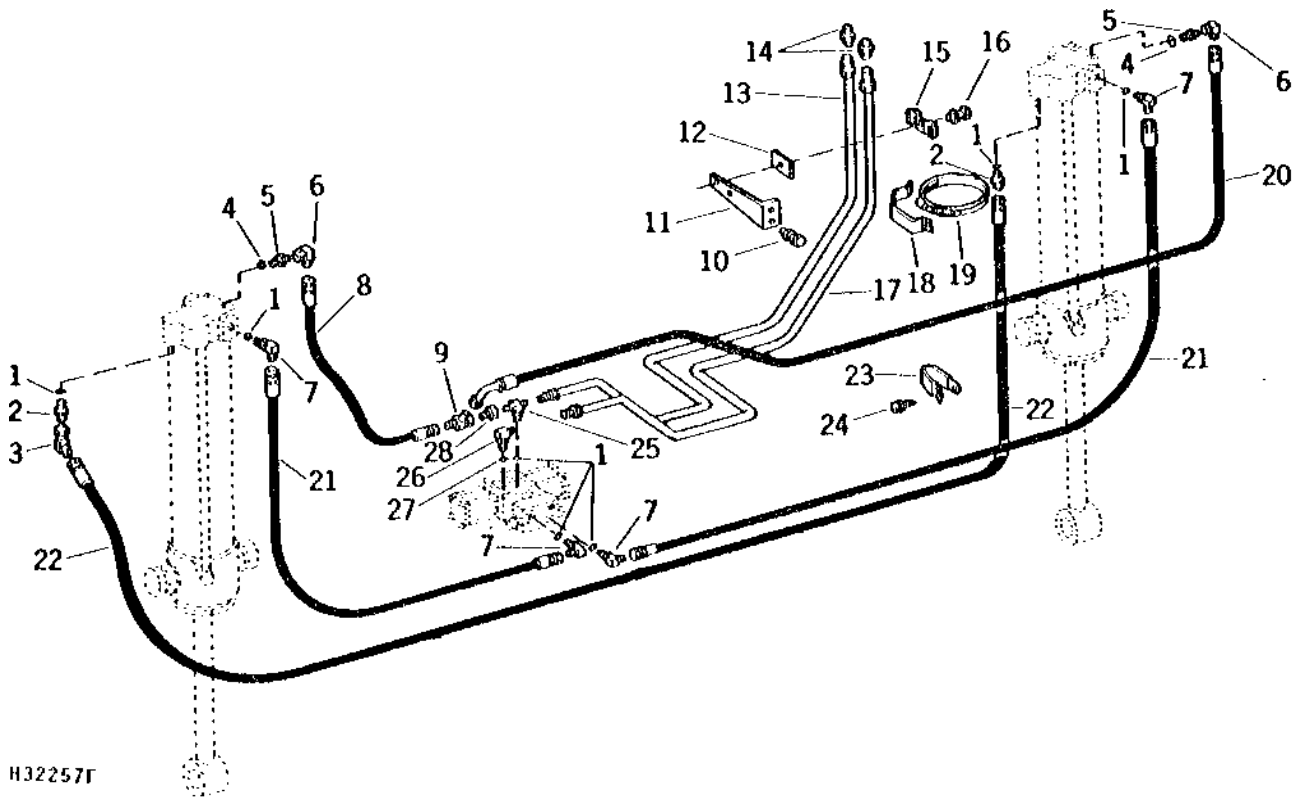
UPPER HYDRAULIC LINES AND HOSES (SIDEHILL) - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH100125	LINE	1		MAIN PRESSURE
2	19H1900	CAP SCREW	1		5/16" X 3/4"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
3	AH77724	CLIP	1		
4	R26906	O-RING	4		
5	AR26724	ELBOW FITTING	2		90°
6	AR40466	HYDRAULIC HOSE	1		13 MM (1/2") I.D. X 826 MM (32-1/2") LONG
7	AH76990	ELBOW FITTING	1		90°
8	U12547	O-RING	1		
9	AN140264	TEE FITTING	1		
10	R26375	O-RING	1		
11	AT26327	TEE FITTING	1		
12	R31736	FITTING	1		
13	AH100280	HOSE	1		13 MM (1/2") X 762 MM (30")
14	08H4416	BOLT	1		5/16" X 1"
	N10213	LOCK NUT	1		
15	H97280	STRAP	1		
16	H83769	FOAM PAD	1		
17	AH83847	CLAMP	1		
18	AH100093	LINE	1		RETURN
19	AH100092	LINE	1		PRESSURE
20	AH20193	ELBOW FITTING	1		90°

MEMORANDA

LOWER HYDRAULIC LINES AND HOSES (SIDEHILL)

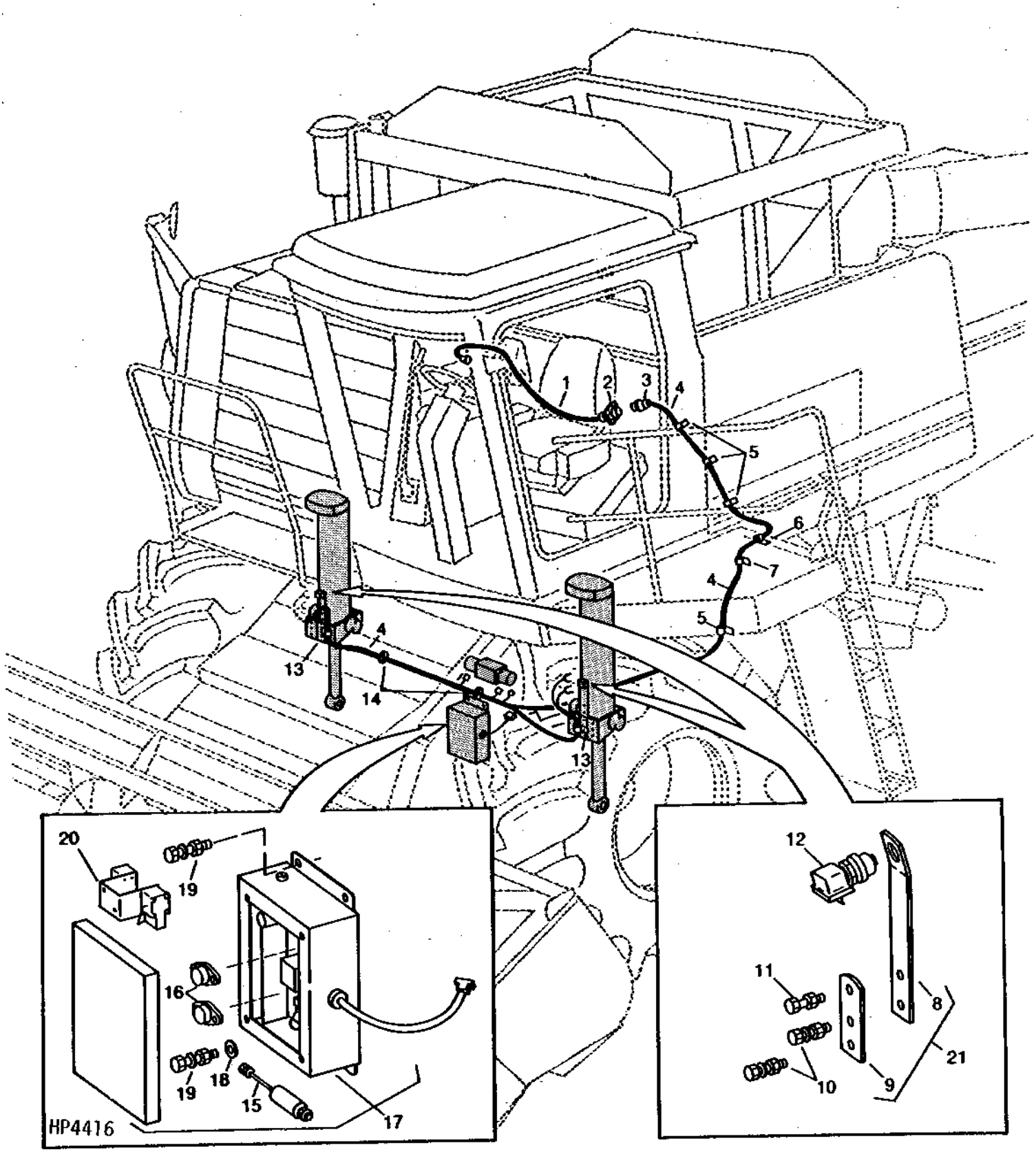
H32257F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R26375	O-RING	7		
2	R36426	FITTING	2	-610300	(R.H. AND L.H.)
	AR31674	FITTING	2	610301-	90° (R.H. AND L.H.)
3	AU43156	ELBOW FITTING	1	-610300	45°, SWIVEL (R.H.)
4	R28782	O-RING	2		
5	AM30686	FITTING	2	-610300	(SUB T39220 AND R28782)
	T39220	FITTING	2	-615380	(SUB H63599)
	H63599	UNION FITTING	2		
6	AH89069	ELBOW FITTING	2		90° SWIVEL
7	AR26763	ELBOW FITTING	4	-615655	90°, (SUB AT32332)
	AT32332	ELBOW FITTING	4		90°
8	AH89076	HYDRAULIC HOSE	1		6 MM (1/4") X 1270 MM (50")
9	AT36921	TEE FITTING	1		(SUB FOR AH75165)
10	19H1905	CAP SCREW	2		5/16" X 1"
	N10213	LOCK NUT	1		
11	H87780	BRACKET	1		
12	H83769	FOAM PAD	1		
13	AH89073	LINE	1		LOWER RETURN
14	R34063	FITTING	2		
15	AH83847	CLAMP	1		
16	08H4416	BOLT	1		5/16" X 1"
	N10213	LOCK NUT	1		
17	AH89072	LINE	1		LOWER PRESSURE
18	AH83482	HOSE CLAMP	2		
19	C16054	CLAMP	2		
20	AH89077	HYDRAULIC HOSE	1		6 MM (1/4") X 1575 MM (62")
21	AH89074	HYDRAULIC HOSE	2		10 MM (3/8") X 1372 MM (54")
22	AH89075	HYDRAULIC HOSE	1		10 MM (3/8") X 2743 MM (108")
23	AH77884	CLIP	2		
24	H76139	SCREW	2	-610300	SELF-TAPPING
	H76139	SCREW	1	610301-	R.H.
	H79578	SCREW	1	610301-	L.H. (USE WITH 28H1883)
	28H1883	SPACER	1	610301-	L.H.
25	AH80245	TEE FITTING	1	-610727	(SUB AN140263)
	AN140263	TEE FITTING	1		
26	AR37017	ELBOW FITTING	1	-610727	(SUB AT35120)
	AT35120	ELBOW FITTING	1		90°
27	R26448	O-RING	1		
28	H87779	FITTING	1		

SIDEHILL LEVELING HARNESSES AND CONTROL BOX

HP4416 -UN-01JAN94

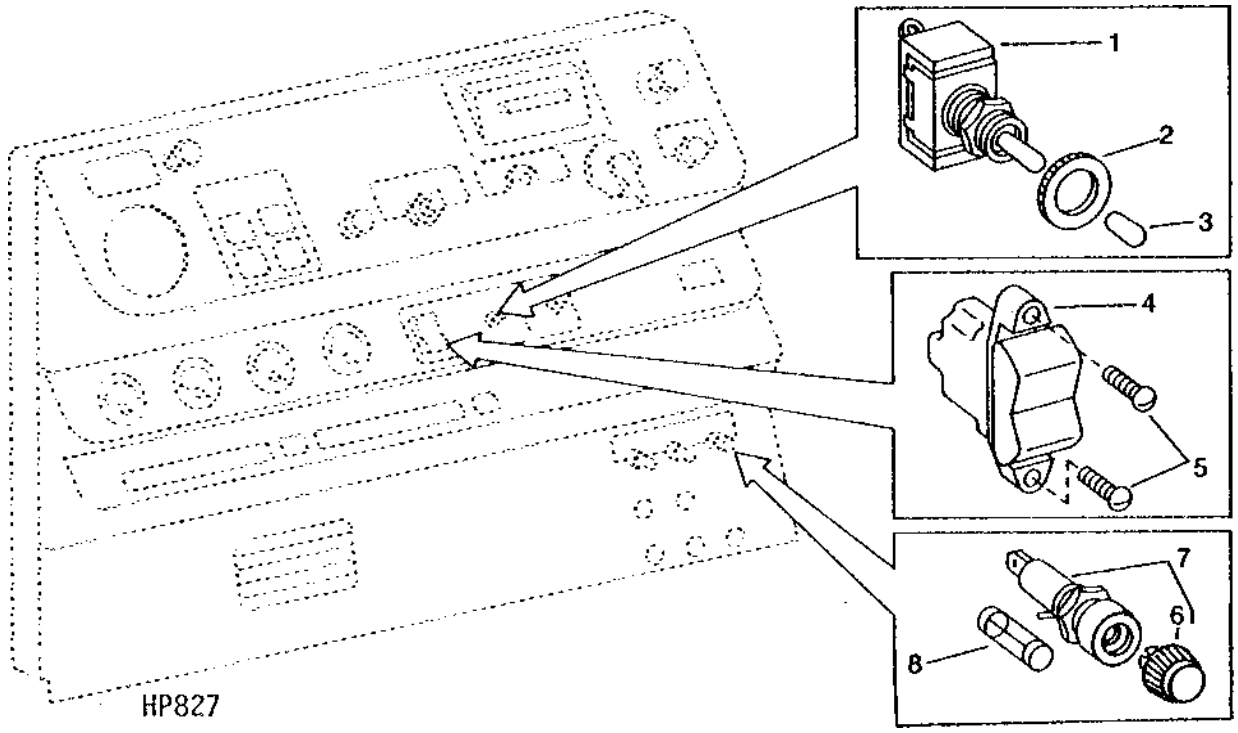


SIDEHILL LEVELING HARNESSES AND CONTROL BOX - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH98100	WIRING HARNESS	1		UPPER
2	R76873	RECEPTACLE	1		9 HOLES
	R77464	PIN CONTACT	1		(PKG. OF 50)
3	H118422	ELECTRICAL PLUG	1		9 HOLES
	R77465	SOCKET CONTACT	1		(PKG. OF 50)
4	AH98099	WIRING HARNESS	1		LOWER
	H104855	RECEPTACLE CONNECTOR BODY	1		
5	AH90990	CLIP	5		
6	M66044	TIE BAND	1		
7	AH96317	CLIP	1		
8	H88192	BRACKET	2	-1990	
9	H88193	PLATE	2	-1990	SWITCH
10	19H1800	CAP SCREW	4		3/8" X 1-1/2"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
11	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	14H732	NUT	2		3/8"
12	AH78765	BRAKE SWITCH	2		
13	AH89486	CLIP	2		
14	R44302	TIE BAND	1		
15	AH89574	ABSORBER	1		
16	H132010	TRANSISTOR	2		
17	AH89568	CONTROL	1	-553313	LEVELING, (SUB AH115904)
	AH115904	CONTROL	1	-600000	(SUB AH115905)
	AH115905	CONTROL	1		
18	24H1136	WASHER	1		11/32" X 11/16" X 0.065"
19	19H2127	CAP SCREW	2		5/16" X 7/8"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
20	AH136342	SWITCH	1		(FOR REPAIR OF AH111905)
21	AH138965	KIT	1		

SIDEHILL LEVELING SWITCHES AND FUSE

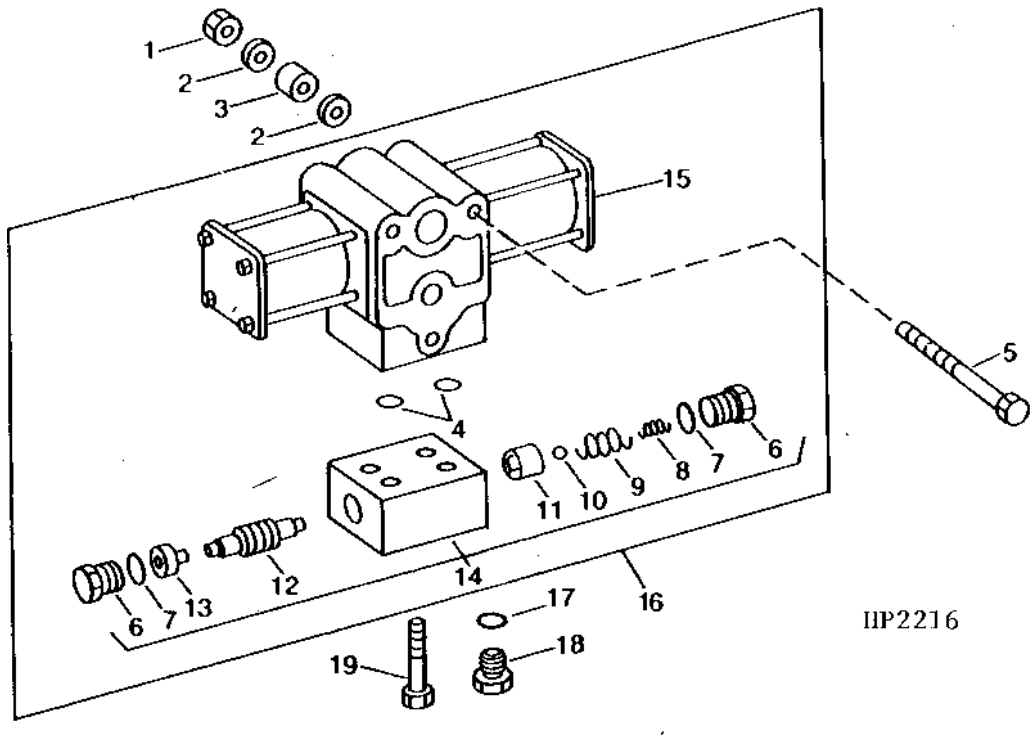
HP827 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH87806	SWITCH	1		TOGGLE
2	H94505	NUT	1	-1990	(SUB H140248)
	H140248	NUT	1		
3	H91673	GRIP	1		
4	AH89575	SWITCH	1	-630700	ROCKER, (SUB AT42676 AND H83031)
	AT42676	ROCKER SWITCH	1		
	H83031	DECAL	1		
5	21H1339	SCREW	2		0.138" X 7/8"
6	AM3208T	FUSE HOLDER	1		
7	AE21116	FUSE HOLDER	1		
8	AM30945	FUSE	1		

CONTROL VALVE
(AUTOMATIC HEADER HEIGHT CONTROL AND
DIAL-A-MATIC HEADER HEIGHT CONTROL)

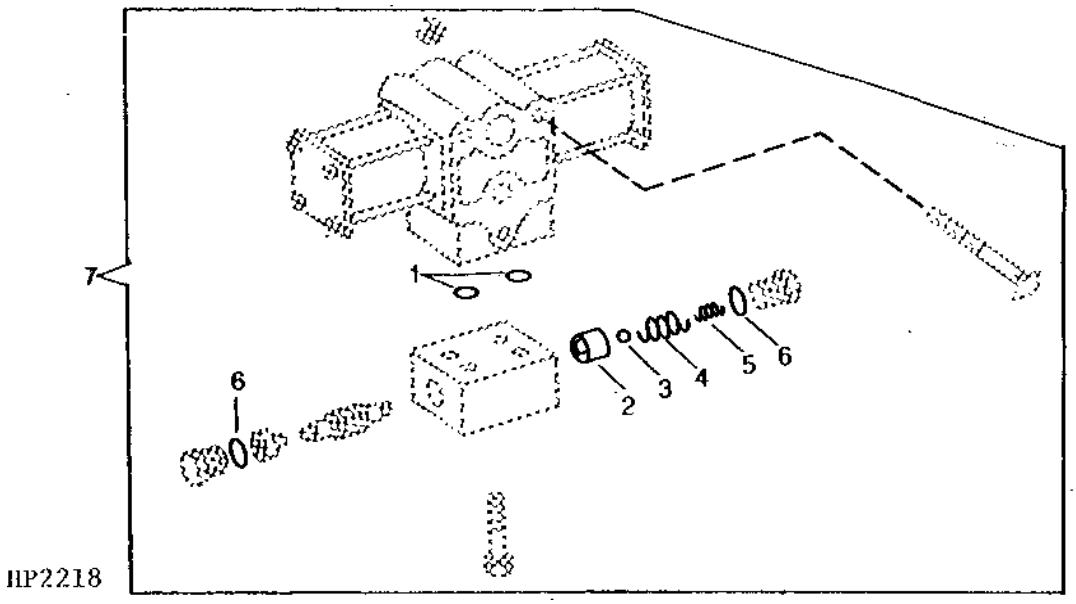
HP2216 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	N10215	LOCK NUT	2		
2	24H1310	WASHER	4		13/32" X 1-1/8" X 7/64"
3	H28031	WASHER	2		RUBBER
4	H81608	O-RING	2		(KIT AH90687 AND AH90688)
5	19H1912	CAP SCREW	2		3/8" X 3-1/2"
6	H89339	FITTING	2		
7	R26375	O-RING	2		(KIT AH90688)
8	.....	SPRING	1		(KIT AH90688)
9	.....	SPRING	1		(KIT AH90688)
10	.....	BALL CHECK	1		(KIT AH90688)
11	.....	POPPET	1		(KIT AH90688)
12	.....	SPOOL	1		
13	H89768	SPACER	1		
14	AH90892	VALVE	1		
15	.....	VALVE	1		
16	AH89357	VALVE	1	-452785	(COMPLETE COMPONENT) (SUB AH106547)
	AH106547	VALVE	1		(NEW COMPONENT)
17	R26375	O-RING	1		
18	R39112	FITTING	1		
19	19H1901	CAP SCREW	2		5/16" X 2"
..	AH90688	TUNE-UP KIT	1		KIT, SERVICE REPAIR
..	AH90687	SEAL KIT	1		SEAL REPAIR

KIT, CHECK BLOCK
(AUTOMATIC HEADER HEIGHT CONTROL AND
DIAL-A-MATIC HEADER HEIGHT CONTROL)

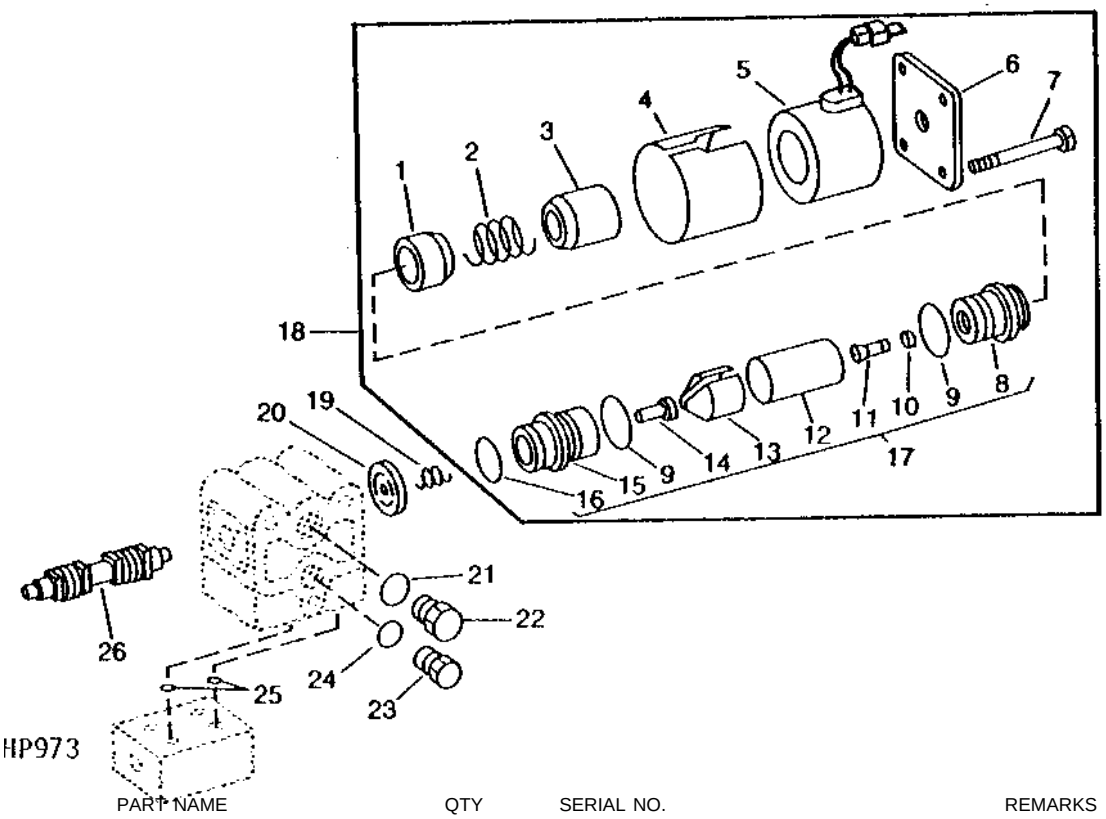
HP2218 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H81608	O-RING	2		
2	.....	POPPET	1		
3	.....	BALL	1		
4	.....	SPRING	1		
5	.....	SPRING	1		
6	R26375	O-RING	1		
7	AH90688	TUNE-UP KIT	1		

MAIN VALVE BLOCK SOLENOID
(AUTOMATIC HEADER HEIGHT CONTROL AND
DIAL-A-MATIC HEADER HEIGHT CONTROL

HP973 -UN-01JAN94

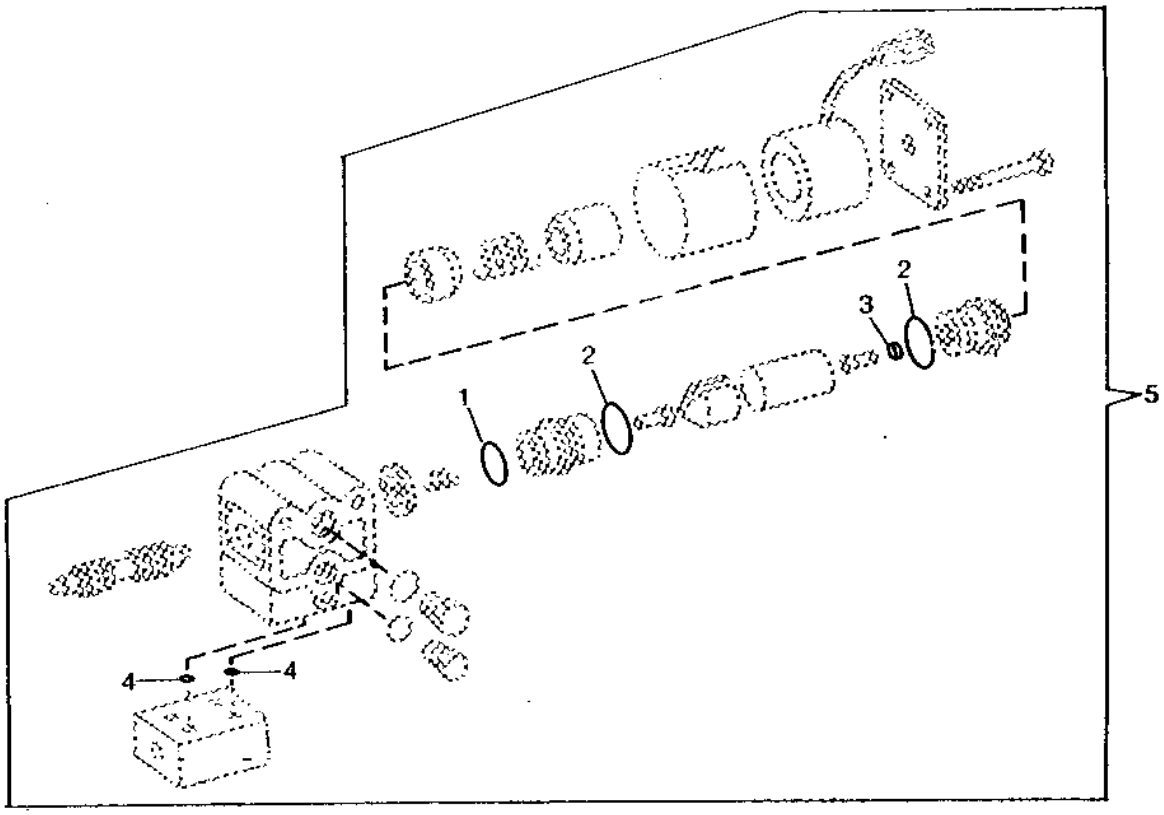


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	.....	SPOOL	2		SHORT
2	.....	SPRING	2		
3	.....	SPOOL	2		LONG
4	.....	CASE	2		
5	AH90690	ELECTRICAL COIL	2	-452785	(SUB AH106625)
	AH106625	ELECTRICAL COIL	2		
6	H89331	PLATE	2		
7	H89769	SCREW	8		
8	.....	GUIDE	2		
9	H63283	O-RING	4		(KIT AH90687)
10	H89335	RING	2		(KIT AH90687)
11	.....	PIN	2		
12	.....	TUBE	2		
13	.....	PLUNGER	2		
14	.....	PIN	2		
15	.....	BEARING CONE	2		
16	T35983	O-RING	2	-1990	(KIT AH90687) (SUB Z29304)
	Z29304	O-RING	2		
17	AH90683	CAP	2		
18	AH90684	KIT	2		
19	H89337	SPRING	2	-452785	
20	H89340	WASHER	2	-452785	SLOTTED
	H107970	BUSHING	2	452786-	
21	R26375	O-RING	1		
22	R39112	FITTING	1		
23	R27218	FITTING PLUG	1		
24	R26448	O-RING	1		
25	H81608	O-RING	2		(KIT AH90687 AND AH90688)
26	H89329	SPOOL	1	-452785	(SUB AH106626)
	AH106626	KIT	1		(INCLUDES H107970 AND H89337)
..	AH90687	SEAL KIT	1		SEAL REPAIR

MEMORANDA

KIT, MAIN VALVE BLOCK SOLENOID
(AUTOMATIC HEADER HEIGHT CONTROL AND
DIAL-A-MATIC HEADER HEIGHT CONTROL)

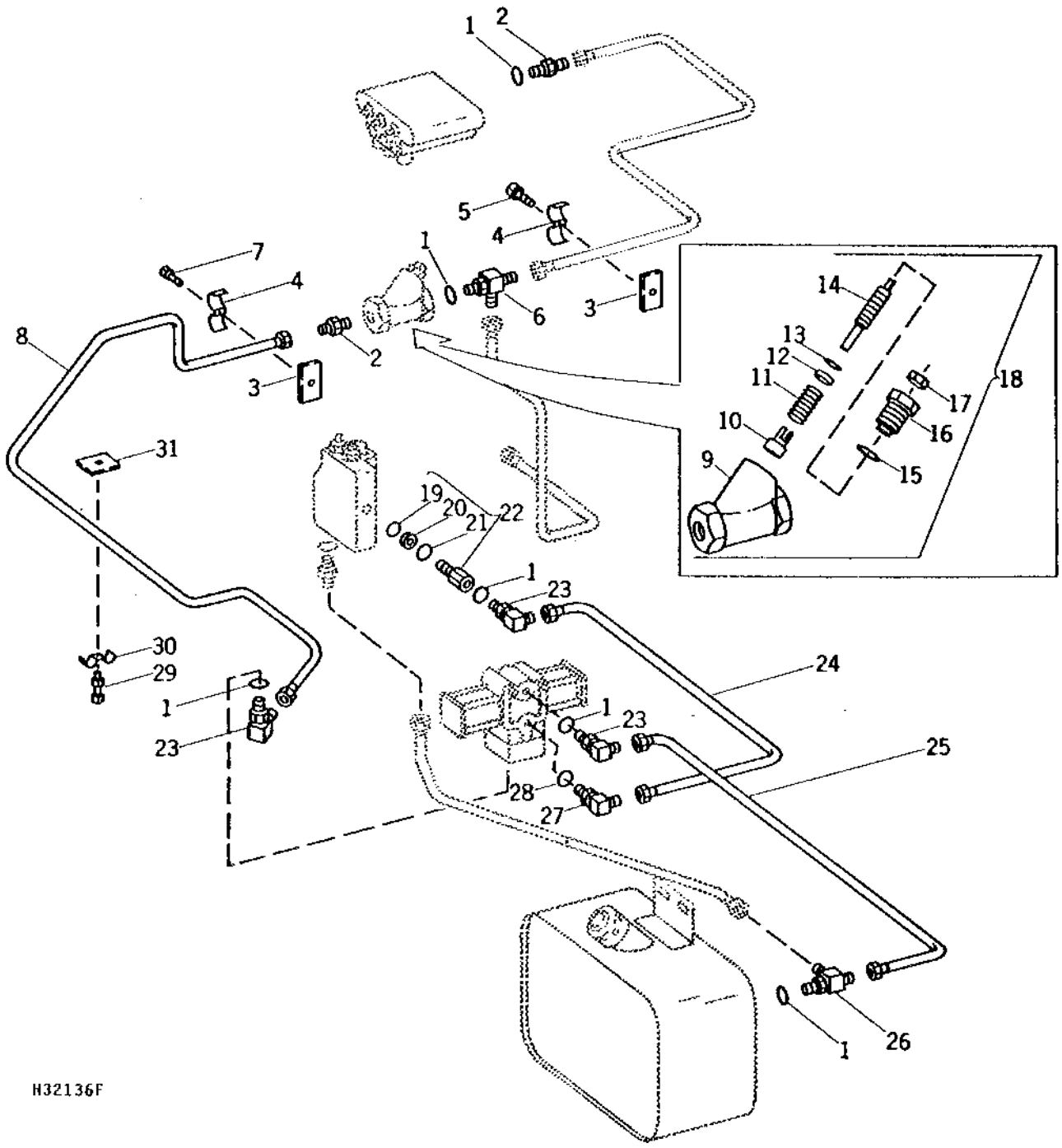
HP2217 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	T35983	O-RING	2	-1990	(SUB Z29304)
	Z29304	O-RING	2		
2	H63283	O-RING	4		
3	H89335	RING	2		
4	H81608	O-RING	2		
5	AH90687	SEAL KIT	1		

**HYDRAULIC OIL LINE, DROP RATE VALVE, AND FULL FLOW PLUG
(AUTOMATIC HEADER HEIGHT CONTROL AND
DIAL-A-MATIC HEADER HEIGHT CONTROL)**

H32136F -UN-01JAN94



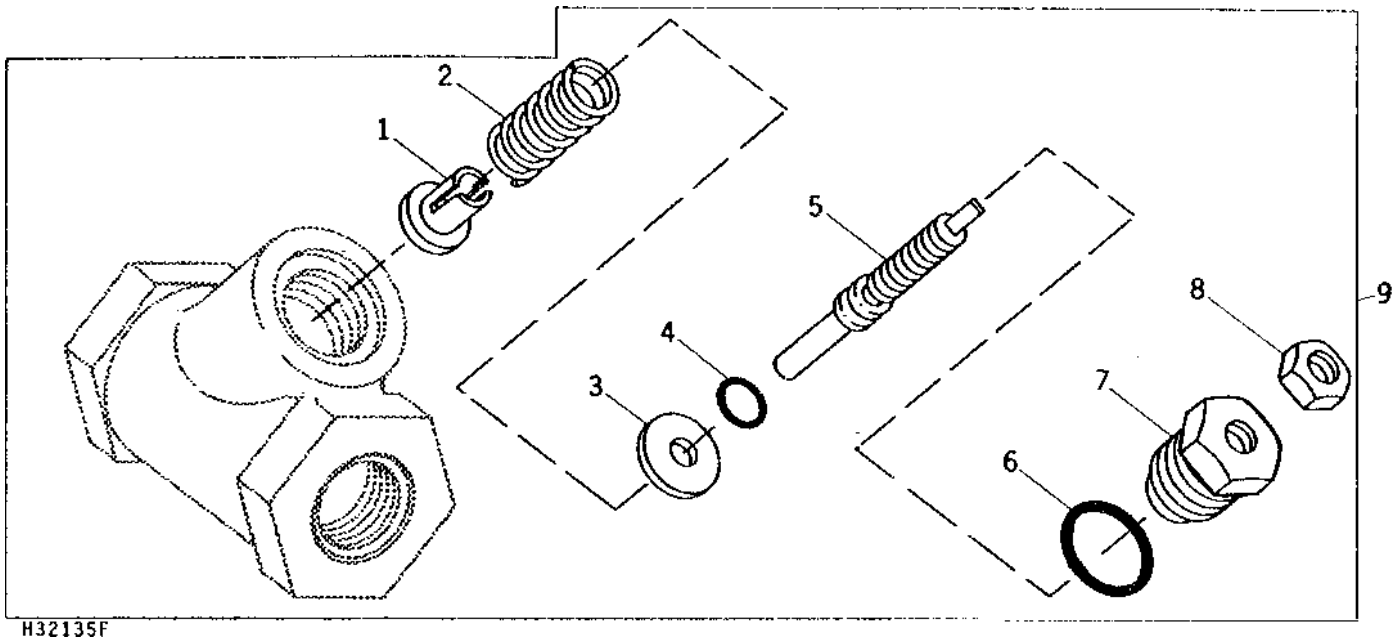
HYDRAULIC OIL LINE, DROP RATE VALVE, AND FULL FLOW PLUG - CONTINUED
(AUTOMATIC HEADER HEIGHT CONTROL AND
DIAL-A-MATIC HEADER HEIGHT CONTROL)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R26375	O-RING	6		
2	R27237	FITTING	2		
3	H96857	STRAP	2	-1990	(INCLUDED IN KIT AH139151)
4	AH97742	CLAMP	2		
5	H65108	SCREW	1		
6	AT26327	TEE FITTING	1		
7	H76139	SCREW	1		
8	AH100129	LINE	1		
9	.....	HOUSING	1		
10	H89336	POPPET	1		(KIT AH90686)
11	H89338	SPRING	1		(KIT AH90686)
12	.....	O-RING	1		(KIT AH90686)
13	A4365R	O-RING	1		(KIT AH90686)
14	.....	STEM	1		(KIT AH90686)
15	R26375	O-RING	1		(KIT AH90686)
16	.....	CAP	1		(KIT AH90686)
17	H89949	NUT	1		(KIT AH90686)
18	AH89358	VALVE	1		
19	R28776	O-RING	1		
20	E41820	WASHER	1		
21	U40745	O-RING	1		
22	AH89356	PIPE PLUG	1		
23	AR26763	ELBOW FITTING	3	-615655	90°, (SUB AT32332)
	AT32332	ELBOW FITTING	3		90°
24	AH100049	LINE	1		
25	AH100056	LINE	1		
26	AT26327	TEE FITTING	1		
27	AR37017	ELBOW FITTING	1	-610727	(SUB AT35120)
	AT35120	ELBOW FITTING	1		90°
28	R26448	O-RING	1		
29	19H1900	CAP SCREW	1		5/16" X 3/4"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
30	AH83847	CLAMP	1		
31	H83769	FOAM PAD	1		
..	AH90686	KIT	1		DROP RATE VALVE

MEMORANDA

KIT, DROP RATE VALVE
(AUTOMATIC HEADER HEIGHT CONTROL AND
DIAL-A-MATIC HEADER HEIGHT CONTROL)

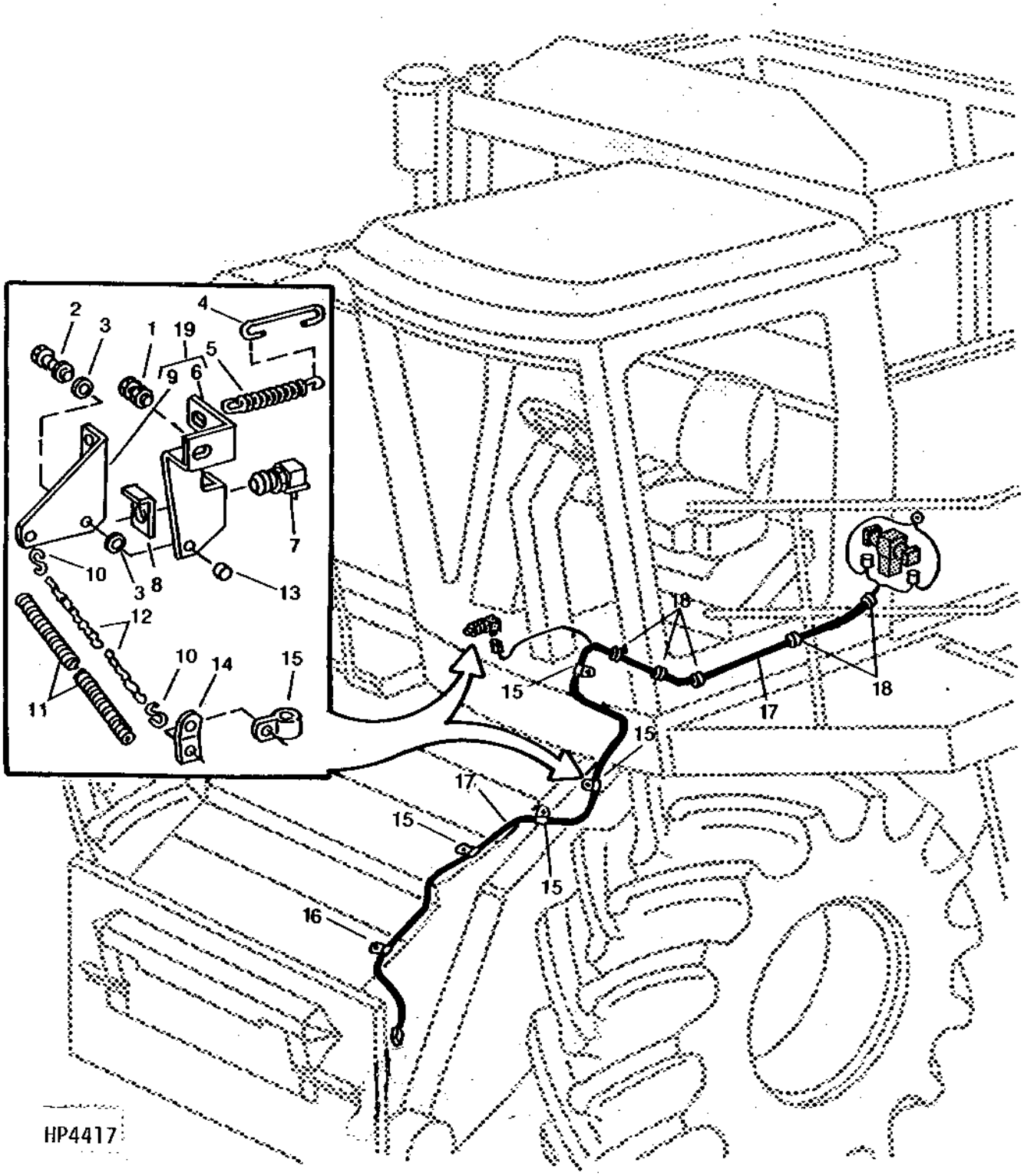
H32135F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H89336	POPPET	1		
2	H89338	SPRING	1		
3	.....	WASHER	1		
4	A4365R	O-RING	1		
5	.....	STEM	1		
6	R26375	O-RING	1		
7	.....	CAP	1		
8	H89949	NUT	1		
9	AH90686	KIT	1		SERVICE REPAIR

AUTOMATIC HEADER HEIGHT CONTROL ELECTRICAL HARNESS AND CONTROL LINKAGE (SERIAL NO. -502550)

HP4417 -UN-01JAN94

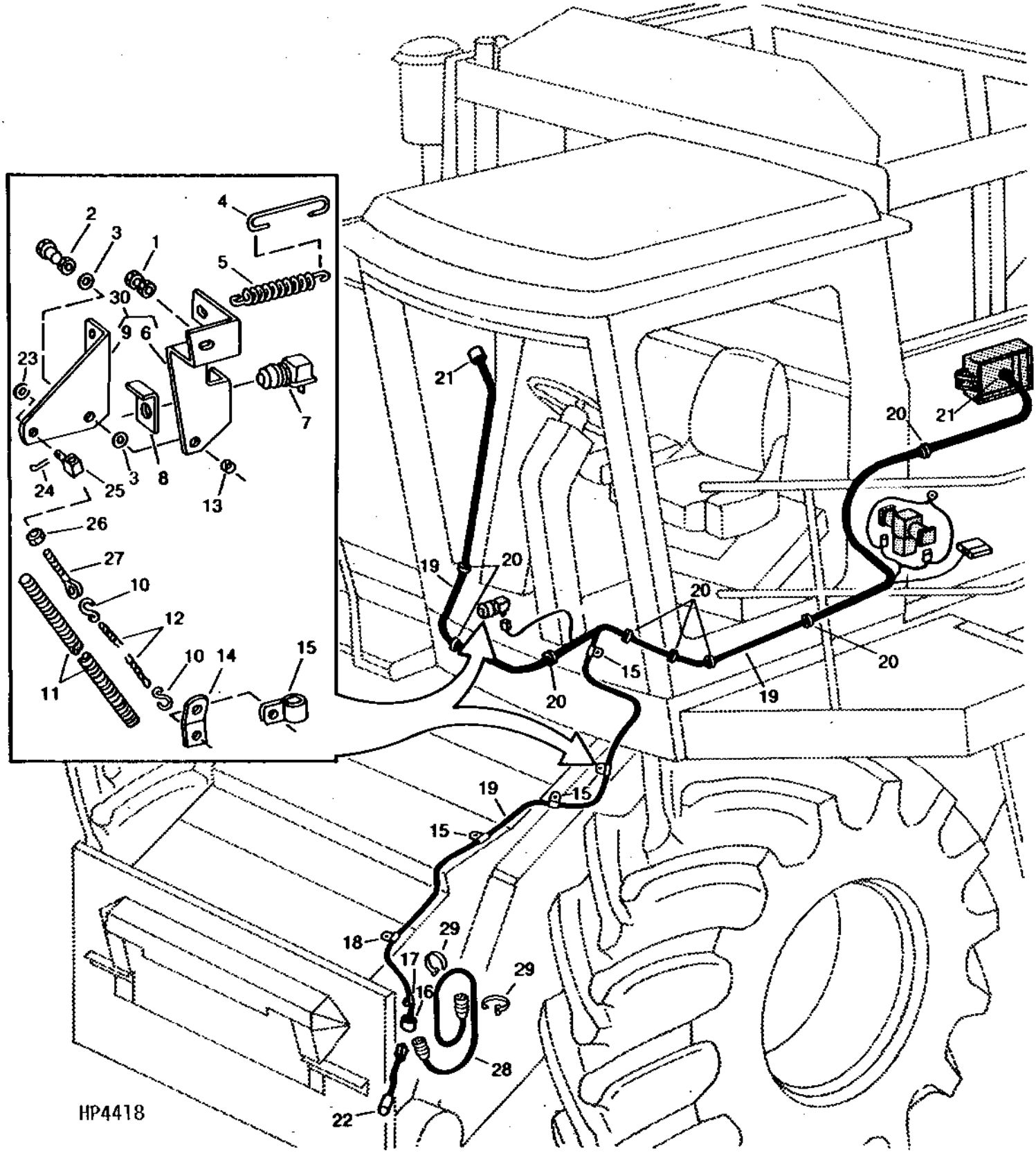


AUTOMATIC HEADER HEIGHT CONTROL ELECTRICAL HARNESS AND CONTROL LINKAGE - CONTINUED (SERIAL NO. -502550)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	N10214	SELF-LOCKING SCREW	1		
	N10215	LOCK NUT	1		
2	H100122	BOLT	1		
	12H302	LOCK WASHER	1		1/4"
	14H850	NUT	1		1/4"
3	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
4	H89955	LINK	1		
5	17047	SPRING	1		
6	H89956	PLATE	1	-1990	
7	AH78765	BRAKE SWITCH	1		
8	H89514	STOP	1		
9	H88984	ARM	1	-1990	
10	H94623	HOOK	2		
11	.....	COVER	1		(CUT FROM H97644)
12	AH90798	LINK CHAIN	1		
13	H89515	WASHER	1		
14	H89870	STOP	1		
15	AH89486	CLIP	5		
16	AH89557	CLIP	1		
17	AH96676	WIRING HARNESS	1		
	H104855	RECEPTACLE CONNECTOR BODY	1		
18	M66044	TIE BAND	AR		
19	AH138966	KIT	1		

DIAL-A-MATIC HEADER HEIGHT CONTROL ELECTRICAL HARNESS AND CONTROL LINKAGE
(SERIAL NO. 502551-)

HP4418 -UN-01JAN94

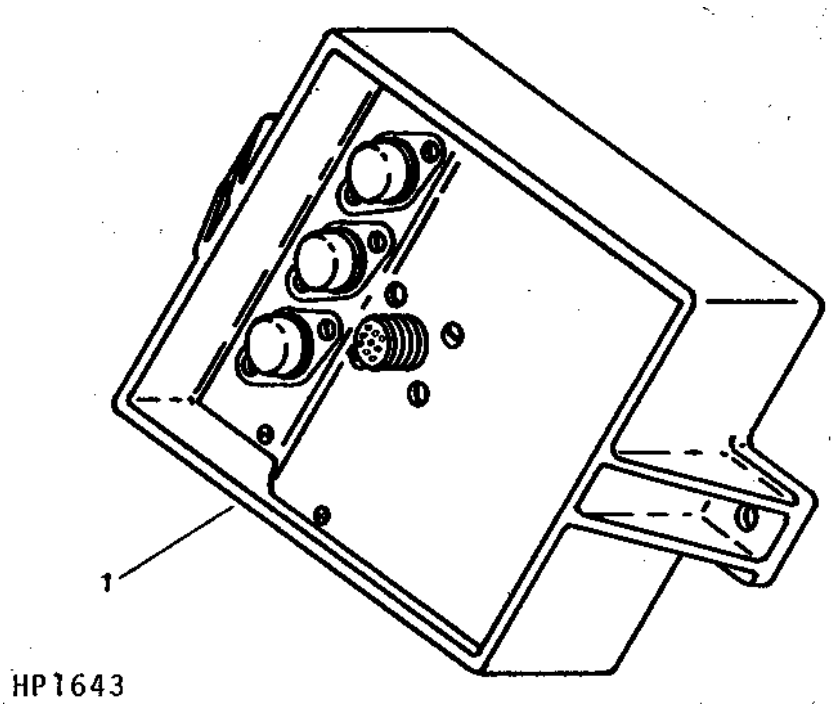


DIAL-A-MATIC HEADER HEIGHT CONTROL ELECTRICAL HARNESS AND CONTROL LINKAGE - CONTINUED
(SERIAL NO. 502551-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	N10214	SELF-LOCKING SCREW	1		
	N10215	LOCK NUT	1		
2	H100122	BOLT	1		
	12H302	LOCK WASHER	1		1/4"
	14H850	NUT	1		1/4"
3	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
4	H89955	LINK	1		
5	17047	SPRING	1		
6	H89956	PLATE	1	-1990	
7	AH78765	BRAKE SWITCH	1		
8	H89514	STOP	1		
9	H88984	ARM	1	-1990	
10	H94623	HOOK	2		
11	.....	COVER	1		(CUT FROM H97644)
12	AH90798	LINK CHAIN	1		
13	H89515	WASHER	1		
14	H89870	STOP	1		
15	AH89486	CLIP	4		
16	R76873	RECEPTACLE	1		9 HOLES
	R77464	PIN CONTACT	1		(PKG. OF 50)
17	R41465	CLAMP	1		
18	AH89557	CLIP	1		
19	AH108430	WIRING HARNESS	1		
20	M66044	TIE BAND	AR		
21	H118422	ELECTRICAL PLUG	2		9 HOLES
	R77465	SOCKET CONTACT	1		(PKG. OF 50)
22	AH111348	WIRING HARNESS	1		(USE WITH HEADERS (-550000)
23	24H1287	WASHER	2		9/32" X 5/8" X 0.065"
24	11H206	COTTER PIN	1		3/32" X 3/4"
25	H28108	SWIVEL	1		
26	14H860	NUT	1		1/4"
27	H122190	EYEBOLT	1		
28	AH128923	WIRING HARNESS	1		(USE WITH COMBINE (600001-625000) AND 900 SERIES HEADERS (625101-)
29	M66044	TIE BAND	2		
30	AH138966	KIT	1		

AMPLIFIER
(DIAL-A-MATIC HEADER HEIGHT CONTROL)
(SERIAL NO. 502551-)

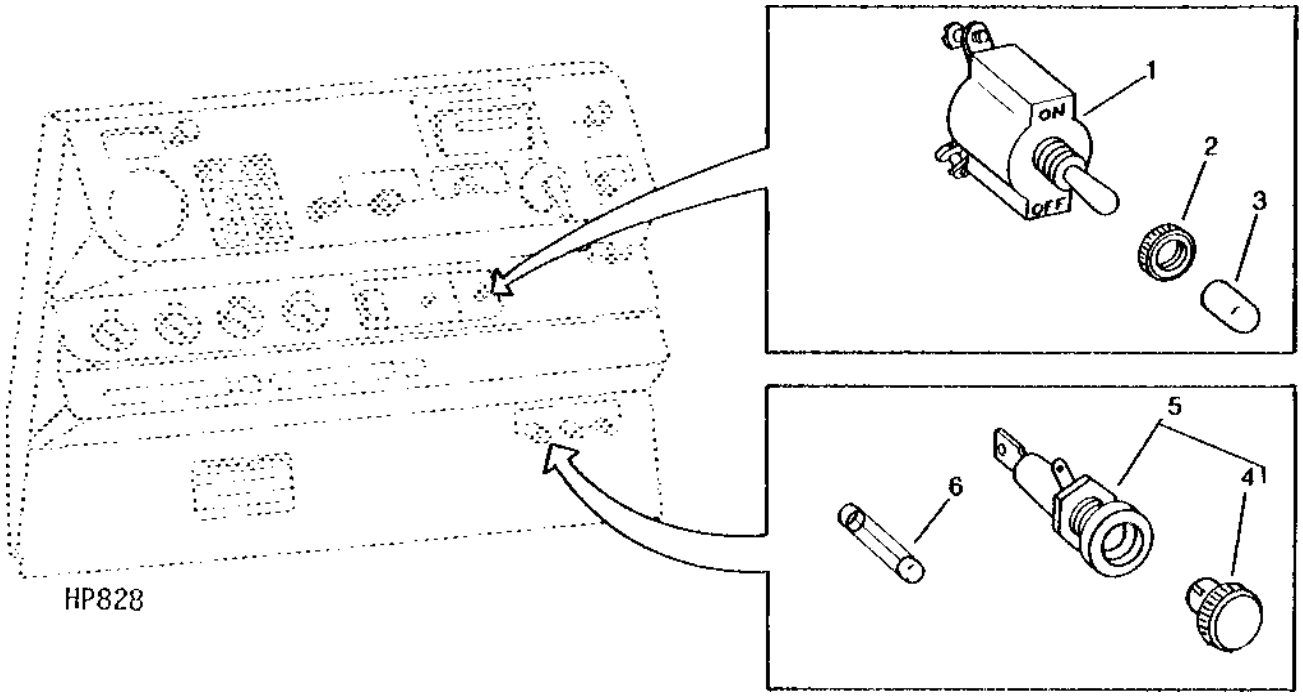
HP1643 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH108742	CONTROL	1	-504747	(SUB AH111485)
	AH111485	CONTROL	1		

AUTOMATIC HEADER HEIGHT CONTROL SWITCH
(SERIAL NO. -502550)

HP828 -UN-01JAN94

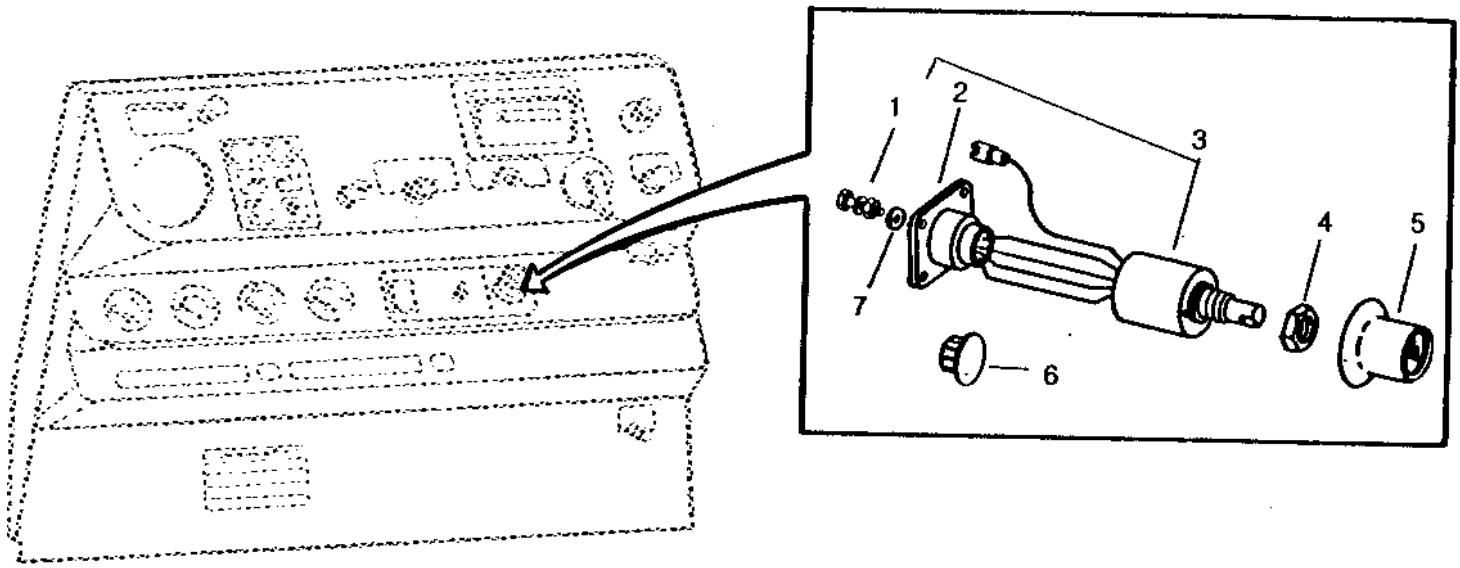


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH87806	SWITCH	1		
2	H94505	NUT	1	-1990	(SUB H140248)
	H140248	NUT	1		
3	H94664	GRIP	1		(BLACK)
4	AM3208T	FUSE HOLDER	1		
5	AE21116	FUSE HOLDER	1		
6	AM30945	FUSE	1		(6-AMP)

MEMORANDA

DIAL-A-MATIC HEADER HEIGHT CONTROL SWITCH
(SERIAL NO. 502551-)

HP2058 -UN-01JAN94

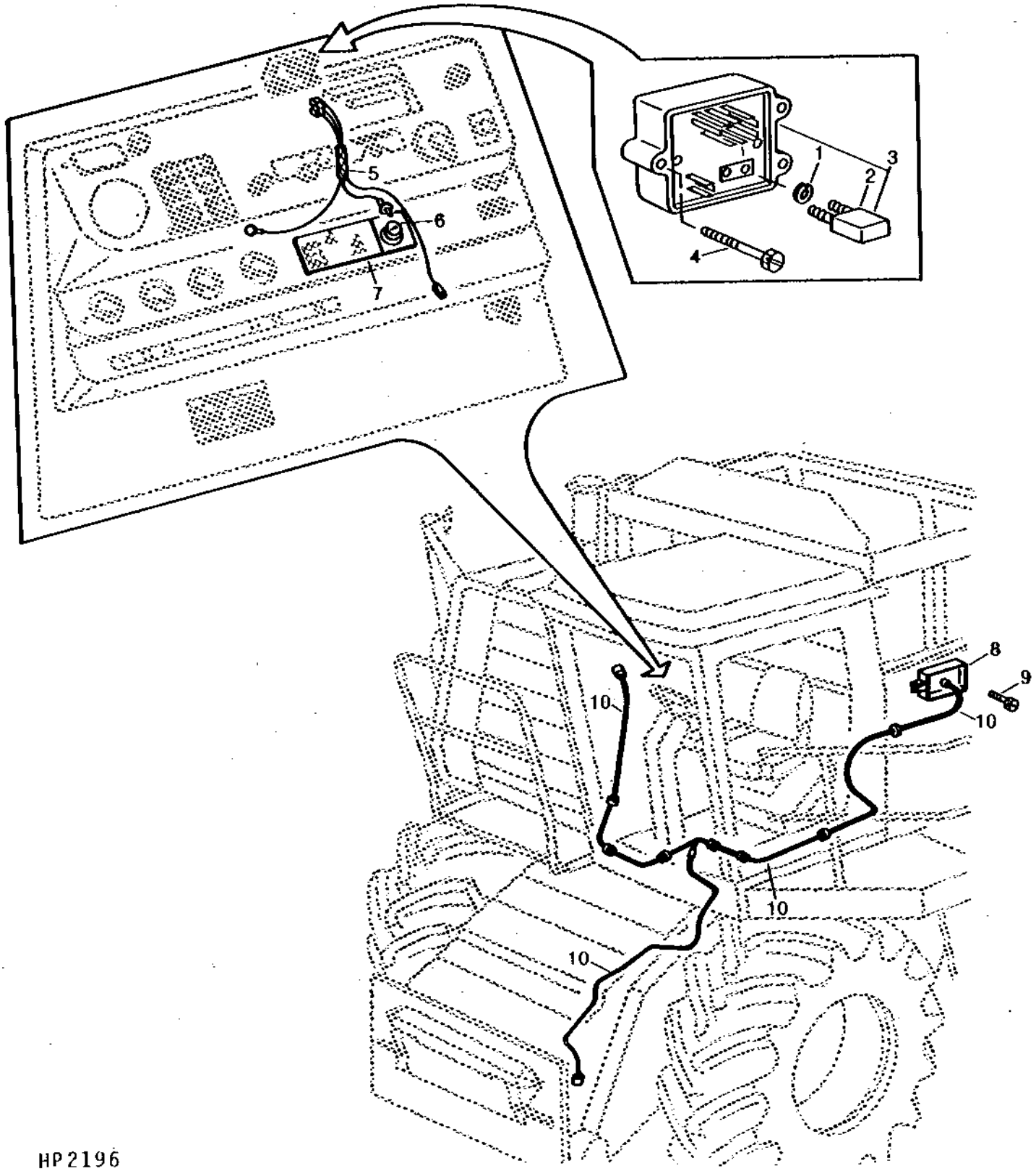


HP2058

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	21H1339	SCREW	2		0.138" X 7/8"
	12H314	LOCK WASHER	2		0.138"
	14H1026	NUT	2		0.138"
2	R76873	RECEPTACLE	1		9 HOLES
	R77464	PIN CONTACT	1		(PKG. OF 50)
3	AH108480	SWITCH	1		
4	H106246	LOCK NUT	1		
5	AH104380	KNOB	1		
6	H113924	PLUG	1		(WITHOUT DIAL-A-MATIC HEADER HEIGHT CONTROL)
7	24H1281	WASHER	2		5/32" X 3/8" X 0.049"

**DIAL-A-MATIC HEADER HEIGHT CONTROL CONVERSION
(COMBINES ALREADY EQUIPPED WITH AUTOMATIC HEADER
HEIGHT CONTROL)
(SERIAL NO. 353901-502550)**

HP2196 -UN-01JAN94



THIS PARTS LISTING IS CONTINUED

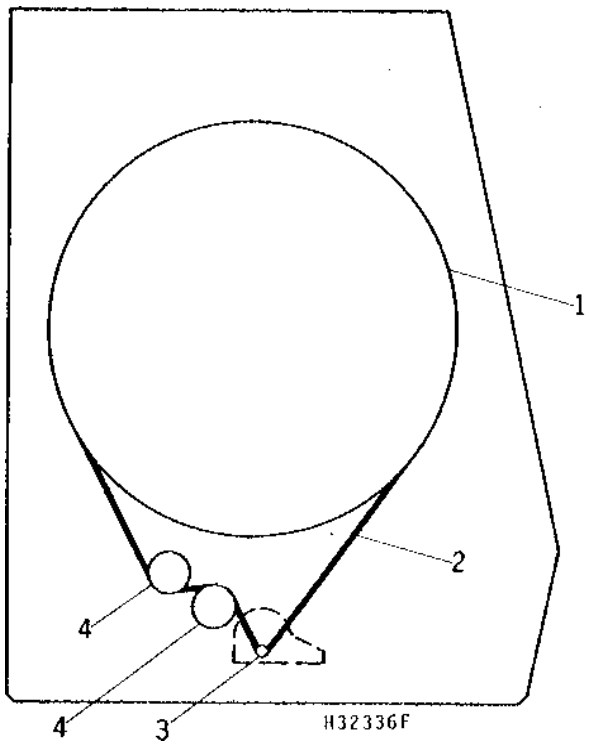
DIAL-A-MATIC HEADER HEIGHT CONTROL CONVERSION - CONTINUED
(COMBINES ALREADY EQUIPPED WITH AUTOMATIC HEADER HEIGHT CONTROL)
(SERIAL NO. 353901-502550)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	12H295	LOCK WASHER	2		0.190"
	14H861	NUT	2		0.216"
2	AR56671	CIRCUIT BREAKER	1		
3	AH108414	PRINTED CIRCUIT	1		
4	37H117	SCREW	3		NO. 10 X 1-1/4"
5	AH111380	WIRING HARNESS	1		
6	AH108480	SWITCH	1		
7	H109897	LABEL	1		
8	AH111485	CONTROL	1		
9	37H24	SCREW	3		1/4" X 3/4"
10	AH108430	WIRING HARNESS	1		

MEMORANDA

ROTARY SCREEN DISK, BELT, AND TIGHTENERS

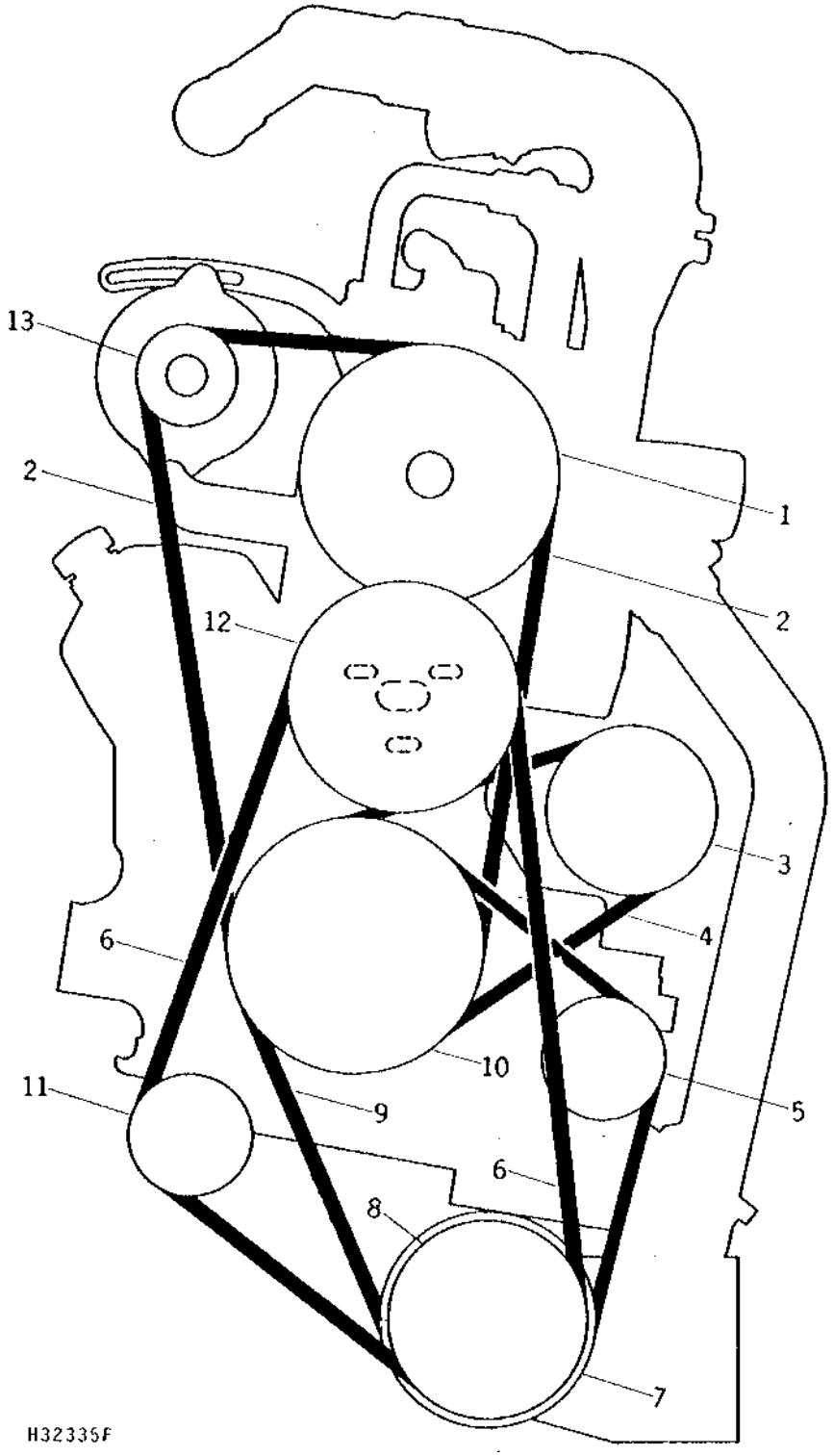
H32336F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH95373	SCREEN	1		
2	H86259	BELT	1		ROTARY SCREEN
3	H96509	SHEAVE	1		POLY-V "H"
4	AH87929	SHEAVE	1		78 MM (3-1/6") DIA.

ENGINE RIGHT-HAND SIDE BELT, SHEAVES, AND TIGHTENERS
(6466DH-01 AND 6466TH-01)

H32335F -UN-01JAN94

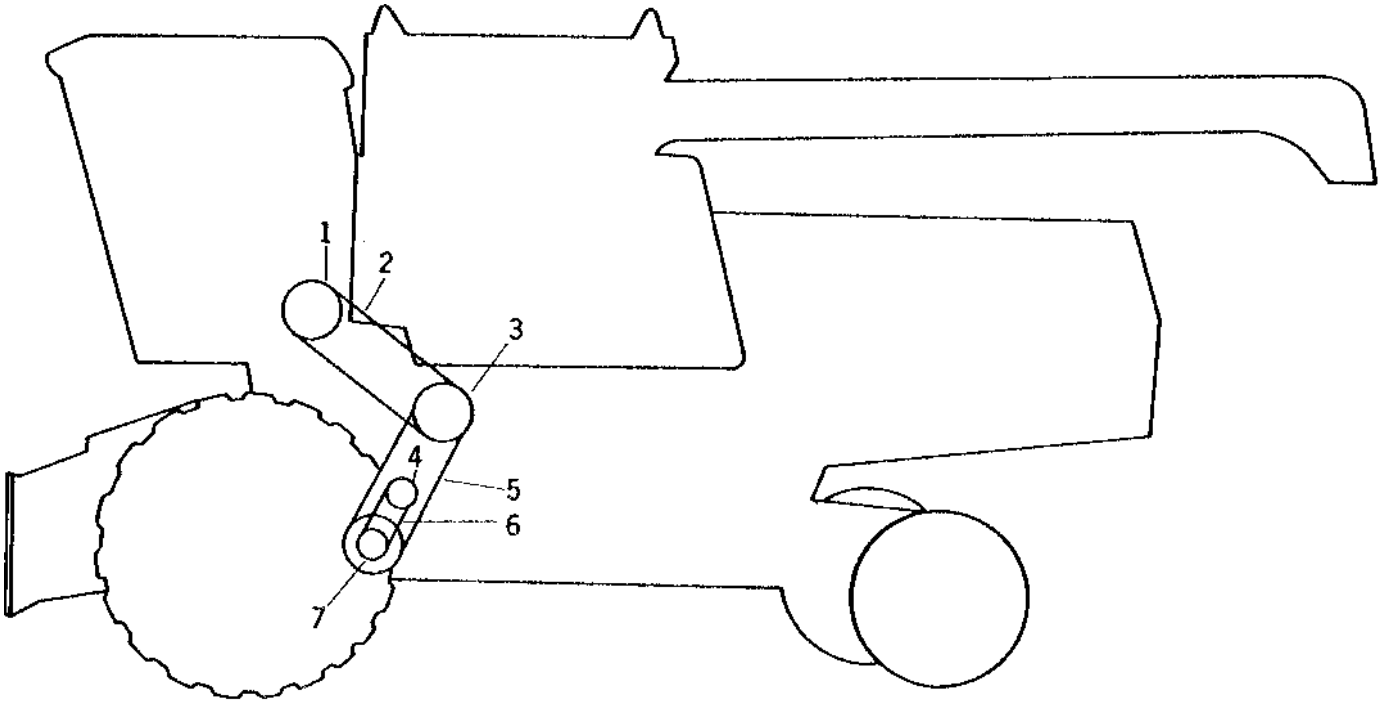


ENGINE RIGHT-HAND SIDE BELT, SHEAVES, AND TIGHTENERS - CONTINUED
(6466DH-01 AND 6466TH-01)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R54957	PULLEY	1		187 MM (7-3/8") DIA., WATER PUMP
2	H79236	BELT	1		ALTERNATOR AND WATER PUMP
3	AR71287	PULLEY	1		COMPRESSOR (AIR CONDITIONER)
	AH119050	ROTOR	1		ROTOR-MAGNET CLUTCH
4	R46098	BELT	1	-358158	COMPRESSOR (AIR CONDITIONER)
	R69562	BELT	1	358159-404476	COMPRESSOR (AIR CONDITIONER) (SUB R71603)
	R71603	BELT	1	-600000	COMPRESSOR (AIR CONDITIONER)
	H113565	BELT	1	600001-	
5	AH77172	IDLER	1		102 MM (4") DIA.
6	H86272	BELT	1		ENGINE FAN
7	H89969	SHEAVE	1		181 MM (7-3/16") DIA., FAN DRIVE
8	H89218	SHEAVE	1		170 MM (6-11/16") DIA., ROTARY SCREEN
9	H86273	BELT	1		ROTARY SCREEN
10	AR57241	PULLEY, WITH DAMPENER	1		210 MM (8-1/4") DIA., DAMPER
11	AH77172	IDLER	1		102 MM (4") DIA.
12	AH85041	SHEAVE	1		197 MM (7-3/4") DIA., RADIATOR FAN
13	H93619	PULLEY	1		76 MM (3") DIA.

HYDROSTATIC GROUND DRIVE BELTS AND SHEAVES (SUNDSTRAND AND EATON)

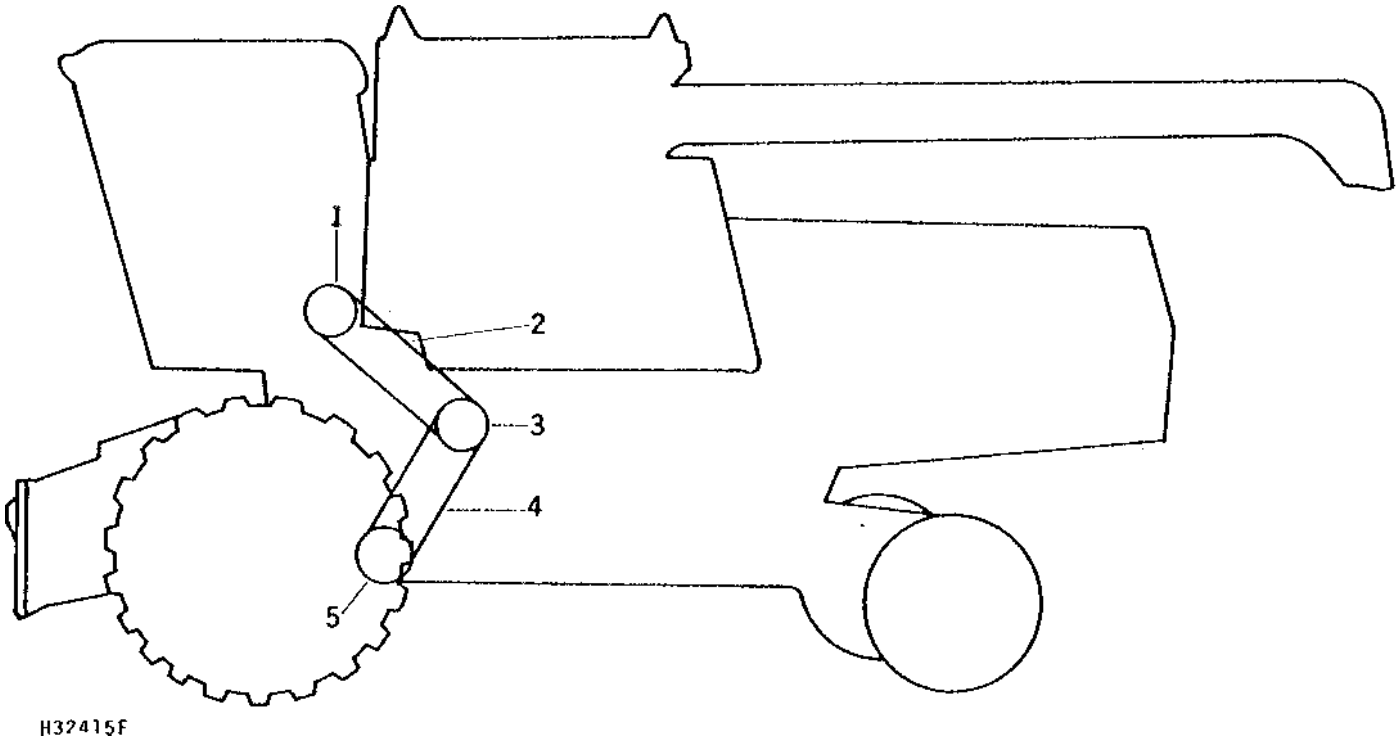
H32417F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H94981	SHEAVE	1		223 MM (8-25/32"), 250 MM (9-27/32") AND 340 MM (13-13/32") DIAS. ENGINE POWERSHAFT
2	AH84633	BELT SET	1		UPPER GROUND DRIVE (MATCHED SET)
3	AH90678	SHEAVE	1		305 MM (12") DIA., PROPULSION DRIVE COUNTERSHAFT
4	H83359	SHEAVE	1		135 MM (5-21/64") DIA. HYDROSTATIC CHARGE PUMP
5	AH84633	BELT SET	1		LOWER GROUND DRIVE (MATCHED SET)
6	T199T	BELT	1	-610300	HYDROSTATIC CHARGE PUMP
	T32517	BELT	1	610301-	HYDROSTATIC CHARGE PUMP
7	H91621	SHEAVE	1		299 MM AND 154 MM (11-3/4" AND 6-1/16") DIAS., HYDROSTATIC DRIVE UNIT

POSI-TORQ GROUND DRIVE BELTS AND SHEAVES

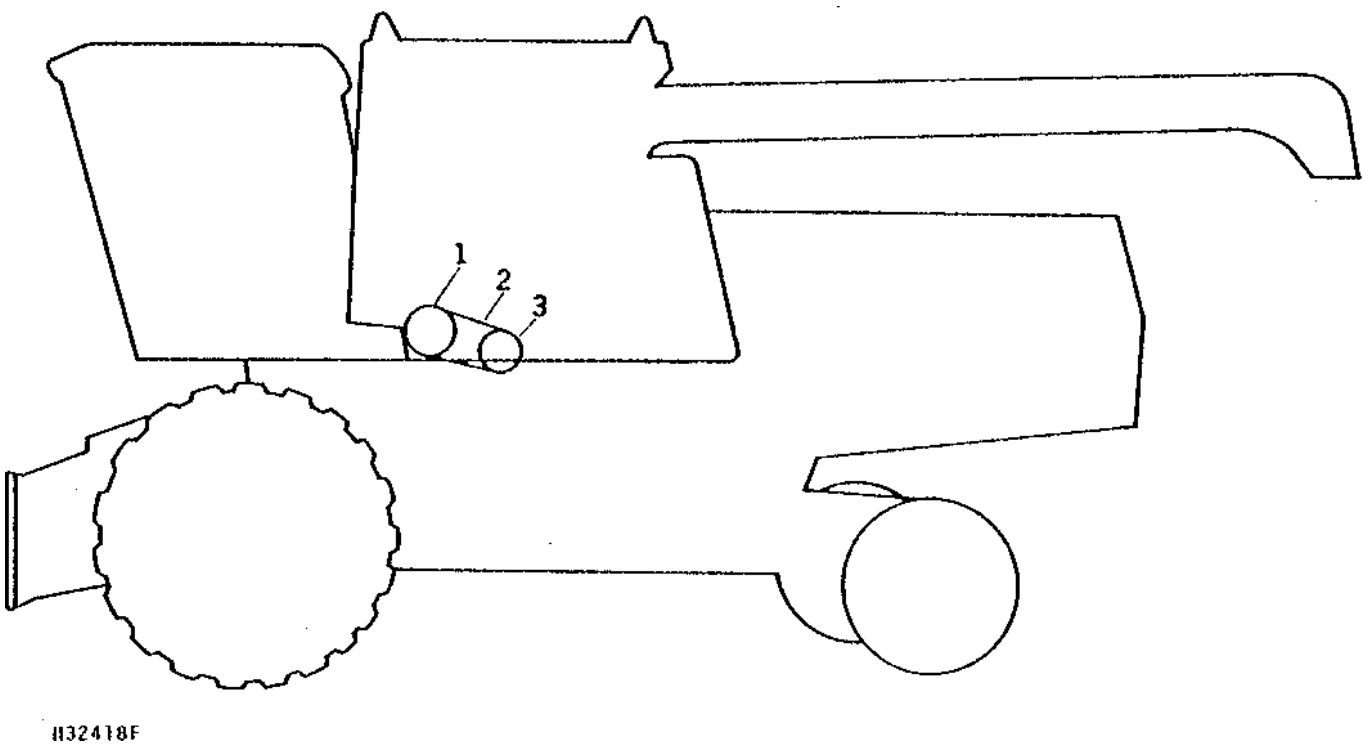
H32415F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H94981	SHEAVE	1		223 MM (8-25/32"), 250 MM (9-27/32") AND 340 MM (13-13/32") DIAS. ENGINE POWERSHAFT
2	AH87127	BELT SET	1		UPPER GROUND DRIVE (MATCHED SET)
3	H84668	SHEAVE	1		16-5/8" DIA., OUTER, PROPULSION DRIVE COUNTERSHAFT
	H84667	HALF SHEAVE	1		16-5/8" DIA., INNER
4	H75846	BELT	1		LOWER GROUND DRIVE
5	H84672	SHEAVE	1		425 MM (16-23/32") DIA., TRANSMISSION CLUTCH
	H84666	SHEAVE	1		425 MM (16-23/32") DIA.

PRIMARY COUNTERSHAFT TO HYDRAULIC REEL DRIVE SHEAVES AND BELT

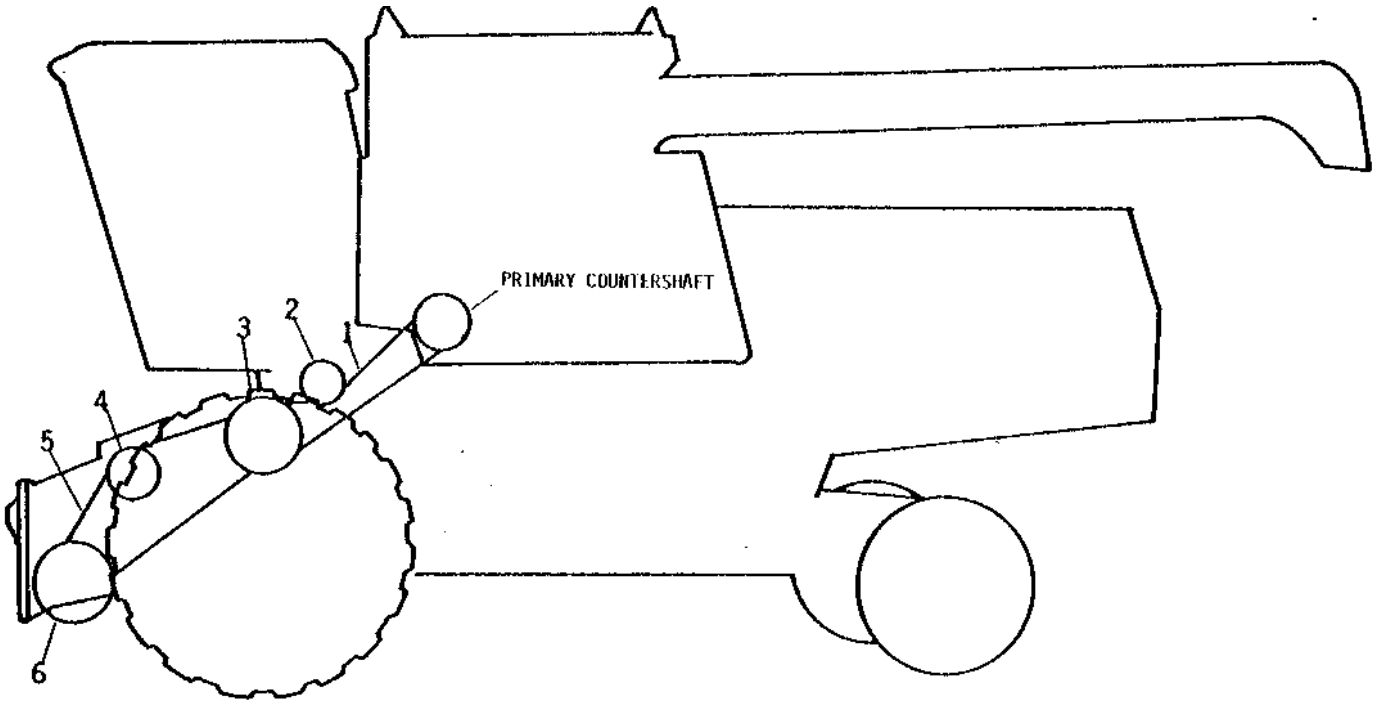
H32418F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH95961	SHEAVE	1		370 MM (14-5/8") DIA. PRIMARY COUNTERSHAFT, VARIABLE DRIVE FEEDER HOUSE, AND HYDRAULIC REEL
	AH96107	SHEAVE	1	-502550	229 MM (9") DIA. PRIMARY COUNTERSHAFT, FIXED DRIVE REGULAR FEEDER HOUSE, AND HYDRAULIC REEL
	AH95961	SHEAVE	1	502551-	370 MM (14-5/8") DIA. PRIMARY COUNTERSHAFT, FIXED DRIVE REGULAR FEEDER HOUSE, AND HYDRAULIC REEL
	AH96107	SHEAVE	1	-403300	229 MM (9") DIA. PRIMARY COUNTERSHAFT, FIXED DRIVE LONG FEEDER HOUSE, AND HYDRAULIC REEL
	AH95961	SHEAVE	1	403301-	370 MM (14-5/8") DIA. PRIMARY COUNTERSHAFT, FIXED DRIVE LONG FEEDER HOUSE, AND HYDRAULIC REEL
2	H77683	BELT	1	-453700	(SUB H86275, THIS APPLICATION)
	H86275	BELT	1	-625100	
	H137207	BELT	1	625101-	
3	AH83518	SHEAVE	1	-625100	178 MM (7") DIA. (HYDRAULIC REEL LIFT)
	AH131858	SHEAVE	1	625101-	203.2 MM (8") DIA. (HYDRAULIC REEL LIFT)

FEEDER HOUSE DRIVE BELTS, SHEAVES, IDLERS, AND TIGHTENERS (VARIABLE DRIVE) (LEVEL LAND AND SIDEHILL)

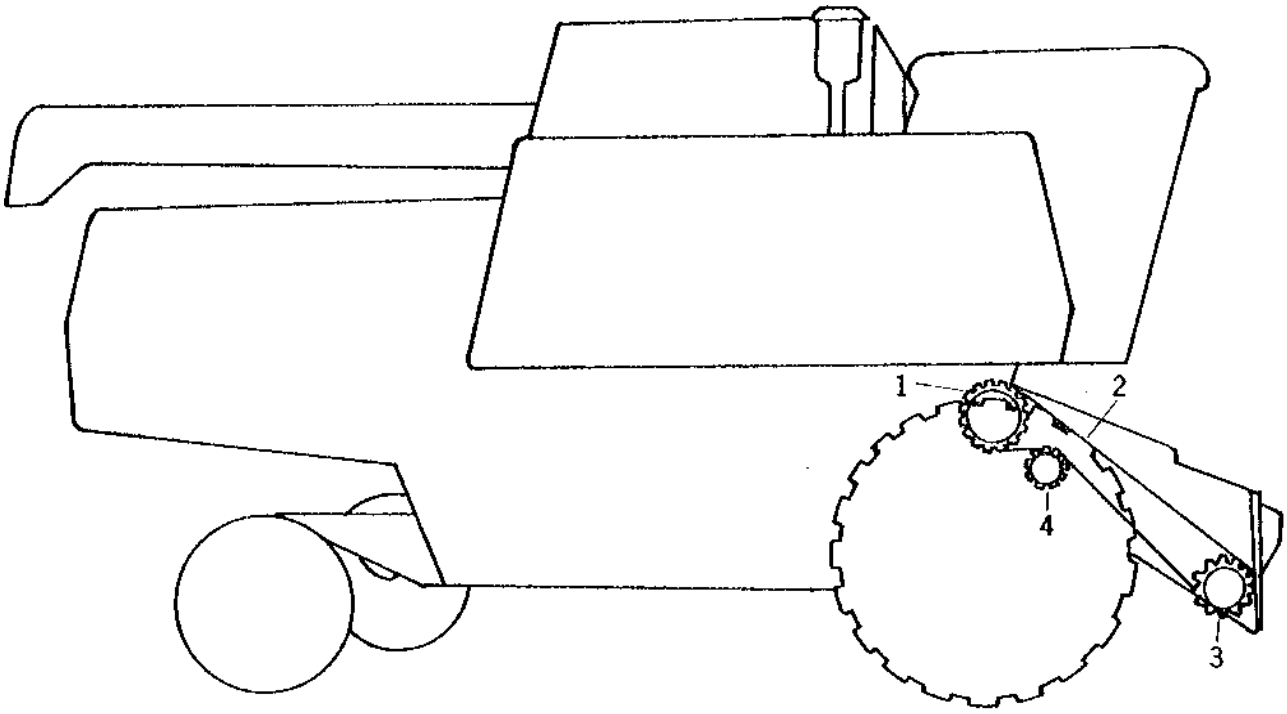
H32425F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H23927	BELT	1		FEEDER HOUSE DRIVE
2	AH94450	IDLER	1		222 MM (8-3/4") DIA.
3	H97407	SHEAVE	1		360 MM (14-15/64") DIA. INNER, FEEDER HOUSE UPPER DRIVEN
	H97377	SHEAVE	1		318 MM (12-35/64") DIA. OUTER HALF
4	AH94450	IDLER	1		222 MM (8-3/4") DIA.
5	H91814	BELT	1	-453643	FEEDER HOUSE DRIVE CONVEYOR, (SUB H110921)
	H110921	BELT	1		FEEDER HOUSE DRIVE CONVEYOR
	H116422	BELT	1	610301-	(SIDEHILL)
6	H93189	HALF SHEAVE	1	-453643	(SUB H108673)
	H108673	SHEAVE	1		318 MM (12-9/16") DIA. INNER, FEEDER HOUSE LOWER
	H97329	SHEAVE	1	-453379	(SUB H107735)
	H107735	SHEAVE	1		318 MM (12-9/16") OUTER, FEEDER HOUSE UPPER

FEEDER HOUSE SPROCKETS AND CHAINS
LONG (SERIAL NO. -)
REGULAR (SERIAL NO. 502551-)

H32423F -UN-01JAN94

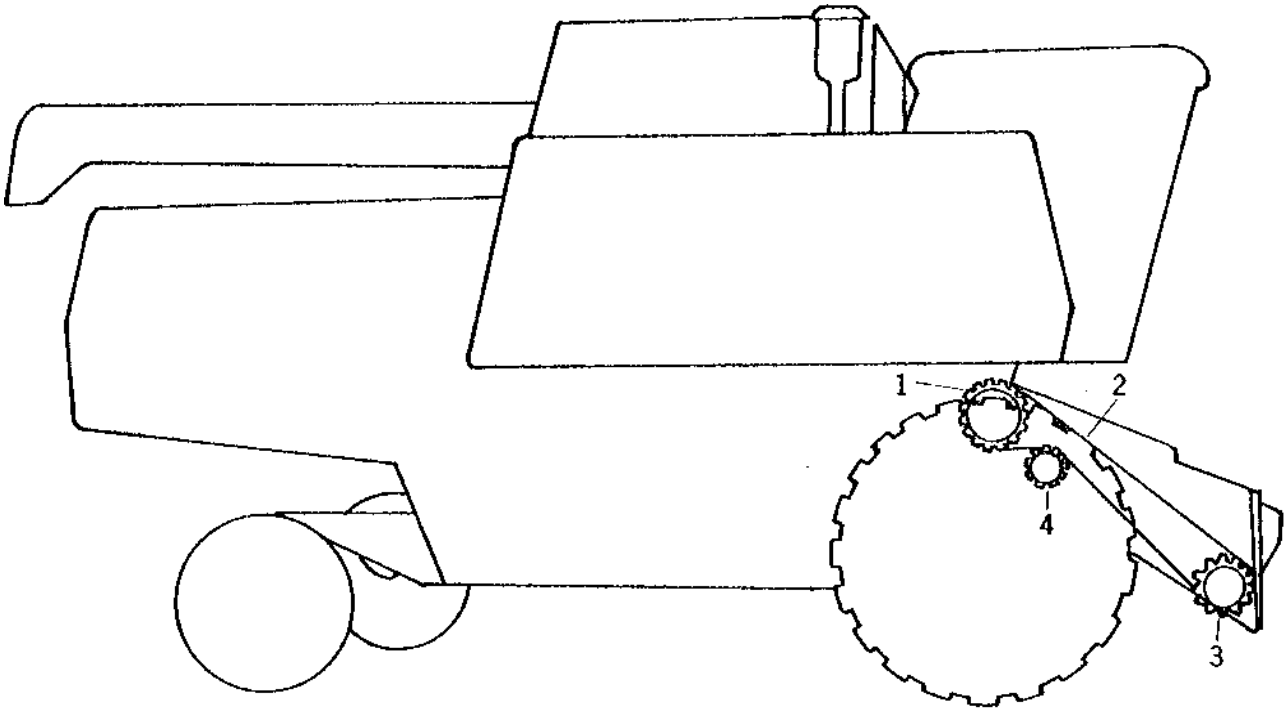


H32423F

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H93394	CHAIN SPROCKET	1	-551900	30 TEETH
	AH104438	CHAIN SPROCKET	1	551901-	30 TEETH
2	.....	LINK CHAIN	1		ROLLER, TYPE 60, 19 MM (3/4") PITCH, 225 LINKS (LONG) (ASSEMBLE FROM (1) AB1288H AND (1) AB1289H)
	.....	LINK CHAIN	1		ROLLER, TYPE 60, 19 MM (3/4") PITCH, 189 LINKS (REGULAR) (ASSEMBLE FROM (3) AB1288H, AB1289H, AB1290H, (2) B5234H, (2) B5235H AND AN151830)
3	AH92645	CHAIN SPROCKET	1		15 AND 20 TEETH
4	AN31211	CHAIN SPROCKET	1		15 TEETH

FEEDER HOUSE SPROCKETS AND CHAIN
(VARIABLE DRIVE)

H32423F -UN-01JAN94

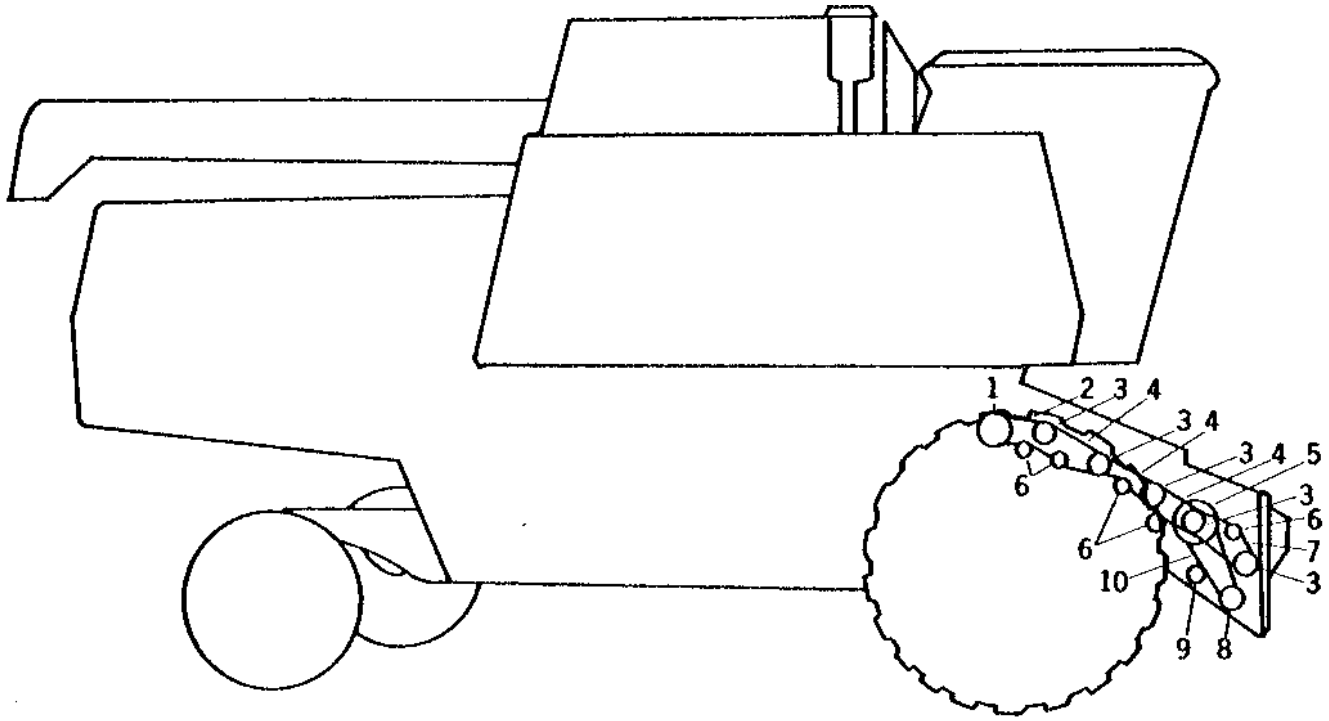


H32423F

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H80845	CHAIN SPROCKET	1	-502550	35 TEETH
	H93394	CHAIN SPROCKET	1	502551-551900	30 TEETH
	AH104438	CHAIN SPROCKET	1	551901-	30 TEETH
2	.....	LINK CHAIN	1	-502550	ROLLER, TYPE 50, 0.625 MM (5/8") PITCH, 223 LINKS, (ASSEMBLE FROM (4) AP6093H, (2) AP6095H, P20350, P20351 AND P20352)
	.....	LINK CHAIN	1	502551-	ROLLER, TYPE 60, 19 MM (3/4") PITCH, 189 LINKS, (ASSEMBLE FROM (3) AB1288H, AB1289H, AB1290H, (2) B5234H, (2) B5235H AND AN151830)
3	AH84245	CHAIN SPROCKET	1	-502550	18 AND 23 TEETH
	AH92645	CHAIN SPROCKET	1	502551-	15 AND 20 TEETH
4	AH98176	CHAIN SPROCKET	1	-502550	17 TEETH
	AN31211	CHAIN SPROCKET	1	502551-	15 TEETH

FEEDER HOUSE SPROCKETS AND CHAINS
(SIDEHILL)
(SERIAL NO. -403300)

H32422F -UN-01JAN94

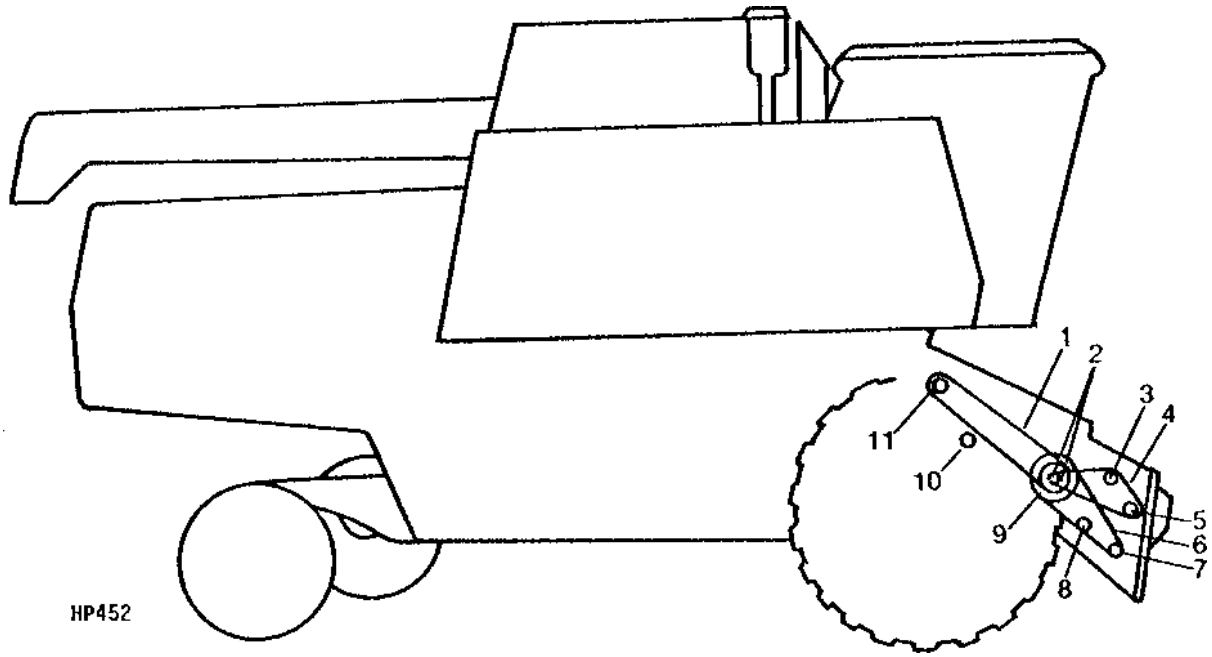


H32422F

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH89441	CHAIN SPROCKET	1		16 TEETH
2	.....	LINK CHAIN	1		ROLLER, TYPE 50, 16 MM (5/8") PITCH, 56 LINKS, (ASSEMBLE FROM AP6093H, (3) AP6095H AND P20352)
3	AH89440	CHAIN SPROCKET	9		26 TEETH
4	.....	LINK CHAIN	3		ROLLER, TYPE 50, 16 MM (5/8") PITCH, 68 LINKS, (ASSEMBLE FROM AP6094H, (4) AP6095H, P20350, P20351 AND P20352)
5	AH89442	CHAIN SPROCKET	1		30 TEETH
6	AH89428	CHAIN SPROCKET	5		17 TEETH
7	.....	LINK CHAIN	1		ROLLER, TYPE 50, 16 MM (5/8") PITCH, 73 LINKS, (ASSEMBLE FROM AP6093H, (2) AP6095H, P20350, P20351 AND P20352)
8	AH89094	CHAIN SPROCKET	1		17 TEETH
9	AH89429	CHAIN SPROCKET	1		15 TEETH
10	.....	LINK CHAIN	1		ROLLER, TYPE 60, 19 MM (3/4") PITCH, 64 LINKS, (ASSEMBLE FROM AB1288H, AB1290H, (2) B5234H AND (2) B5235H)

FEEDER HOUSE SPROCKETS AND CHAINS (SIDEHILL)
(SERIAL NO. 403301-)

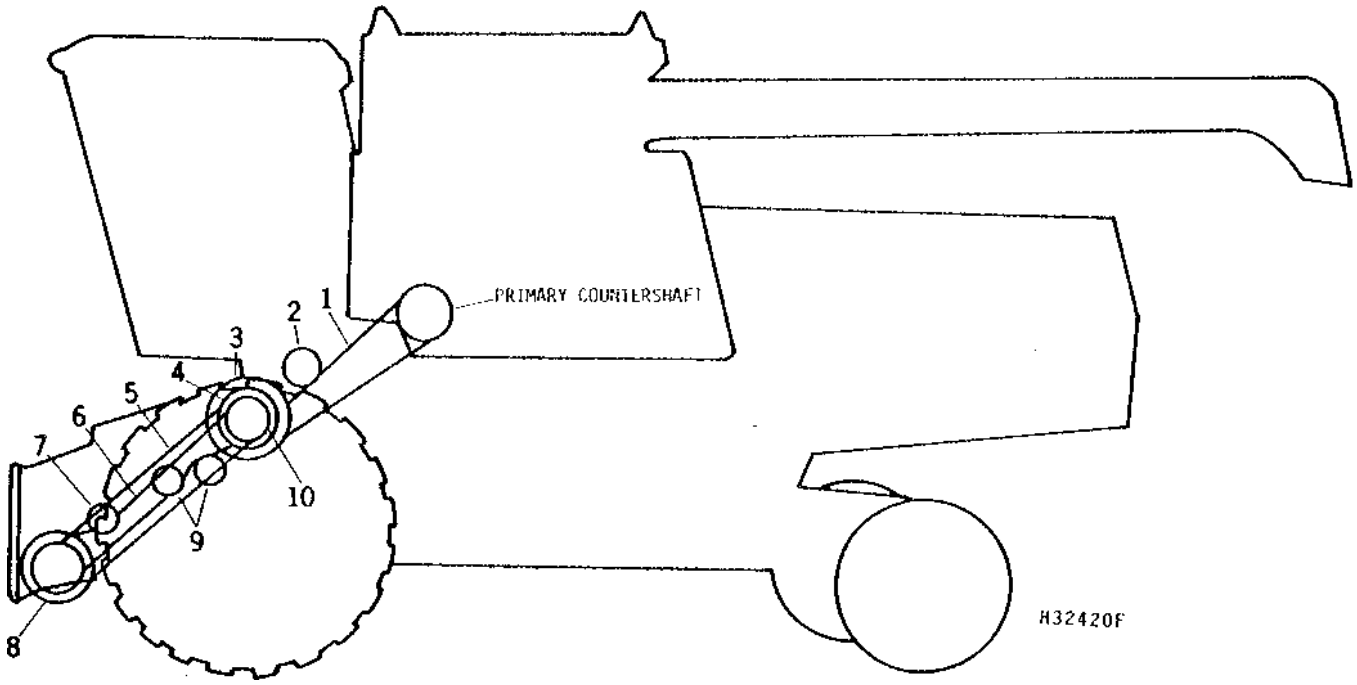
HP452 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	.....	LINK CHAIN	1		ROLLER, TYPE 50, 16 MM (5/8") PITCH, 156 LINKS, (ASSEMBLE FROM (2) AP6093H, AP6094H, (3) AP6095H AND P20352)
2	AH97095	CHAIN SPROCKET	1		23 AND 30 TEETH
3	AH89428	CHAIN SPROCKET	1		17 TEETH
4	.....	LINK CHAIN	1		ROLLER, TYPE 50, 16 MM (5/8") PITCH, 105 LINKS, (ASSEMBLE FROM (2) AP6093H, (2) P20350, (2) P20351 AND P20352)
5	AH101587	CHAIN SPROCKET	1		26 TEETH
6	.....	LINK CHAIN	1		ROLLER, TYPE 60, 19 MM (3/4") PITCH, 83 LINKS, (ASSEMBLE FROM AB1288H, (3) AB1290H, B5234H, B5235H AND B5321H)
7	AH97096	CHAIN SPROCKET	1		15 TEETH
8	AH89429	CHAIN SPROCKET	1		15 TEETH, IDLER
9	H98637	CHAIN SPROCKET	1		23 TEETH, (SMALL GRAIN)
	H98638	CHAIN SPROCKET	1		29 TEETH, (CORN)
10	AH98176	CHAIN SPROCKET	1		17 TEETH
11	AH61821	CHAIN SPROCKET	1		27 TEETH

FEEDER HOUSE DRIVE BELTS, SHEAVES, IDLERS, AND TIGHTENERS (LONG)
(SERIAL NO. -403300)

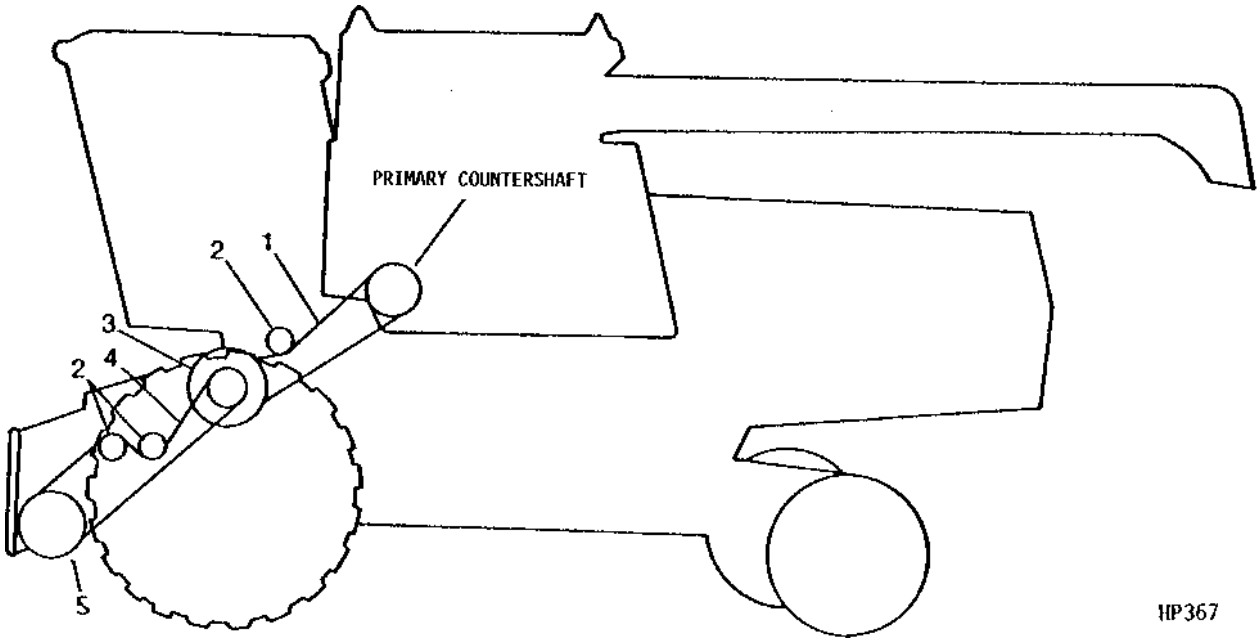
H32420F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H76030	BELT	1		FEEDER HOUSE DRIVE
2	AH94450	IDLER	1		222 MM (8-3/4") DIA.
3	AH75979	SHEAVE	1		440 MM (17-15/16") DIA., FEEDER HOUSE DRIVE
4	AH81273	SHEAVE	1		327 MM (12-7/8") DIA., DRIVEN, FEEDER CONVEYOR
5	H125380	BELT	1		FEEDER CONVEYOR DRIVE
6	H79796	BELT	1		FEEDER HOUSE LOWER DRIVE
7	AH94450	IDLER	1		222 MM (8-3/4") DIA.
8	H75888	SHEAVE	1		223 MM AND 323 MM (8-49/64" AND 12-23/32") DIAS.
9	AH66202	SHEAVE	1		197 MM (7-3/4") DIA.
10	H75886	SHEAVE	1		188 MM (7-13/32") DIA.

FEEDER HOUSE DRIVE BELTS, SHEAVES, IDLERS, AND TIGHTENERS
LONG (SERIAL NO. 403301-)
REGULAR FIXED (SERIAL NO. 502551-615100)

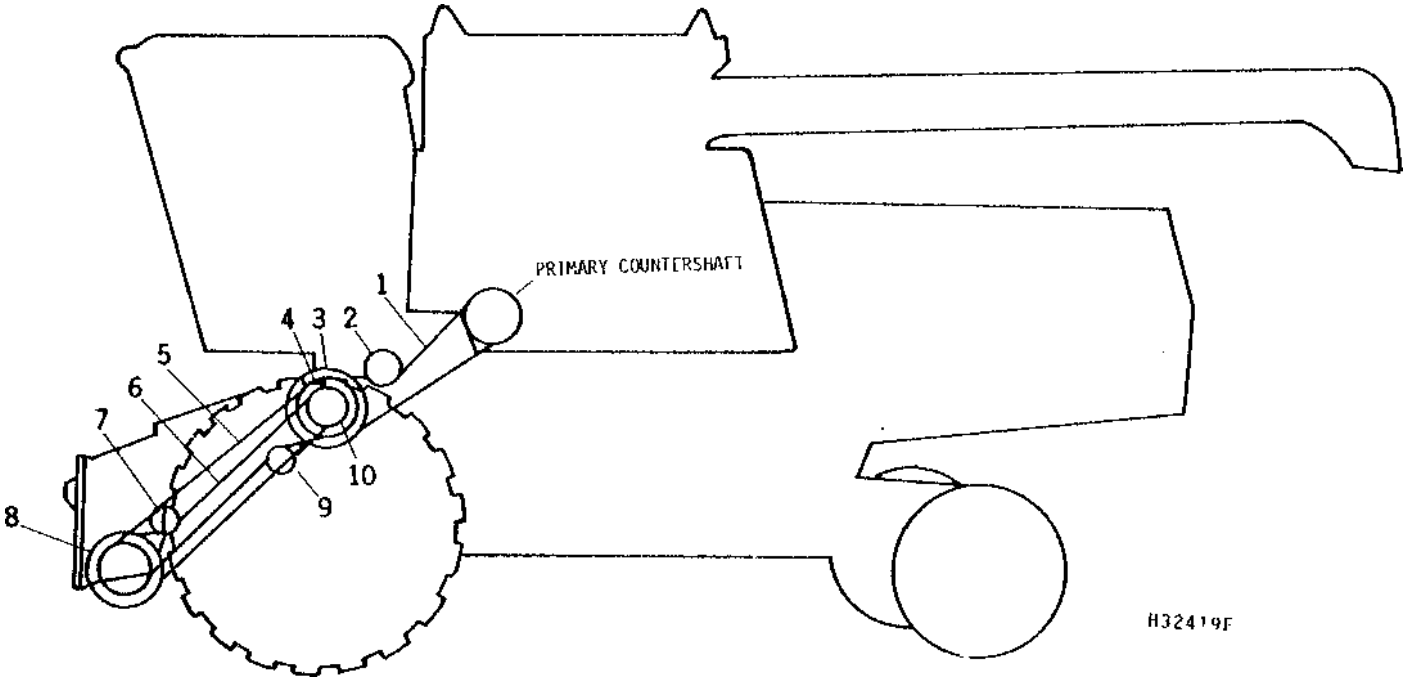
HP367 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H23927	BELT	1		FEEDER HOUSE DRIVE
2	AH94450	IDLER	3		222 MM (8-3/4") DIA.
3	H97969	SHEAVE	1		243 MM AND 348 MM (9-9/16" AND 13-3/4") DIAS., FEEDER HOUSE DRIVE
4	H97929	BELT	1		FEEDER HOUSE LOWER DRIVE (LONG)
	H111519	BELT	1		(REGULAR)
5	H97970	SHEAVE	1	-453643	292 MM (11-3/32") DIA. (SUB H108889)
	H108889	SHEAVE	1		242 MM (11-3/32") DIA.

FEEDER HOUSE DRIVE BELTS, SHEAVES, IDLERS, AND TIGHTENERS
REGULAR FIXED (SERIAL NO. -502550)

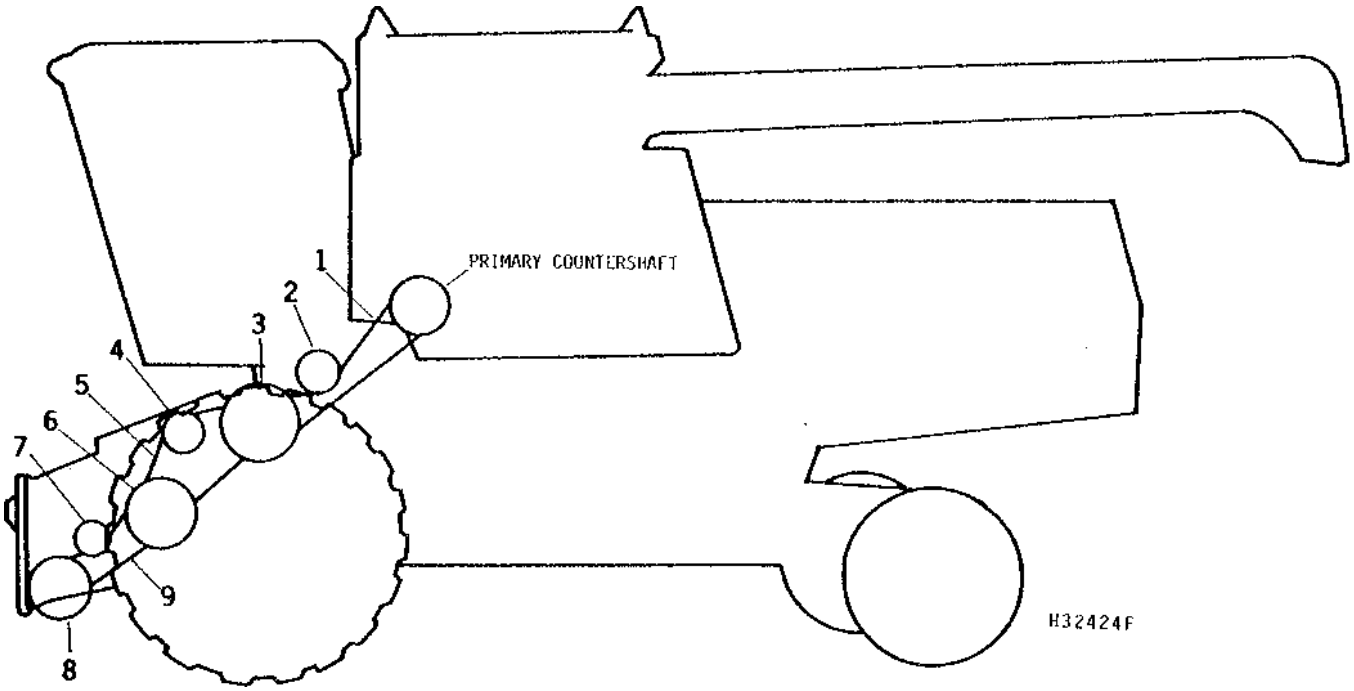
H32419F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H76030	BELT	1		FEEDER HOUSE DRIVE
2	AH94450	IDLER	1		222 MM (8-3/4") DIA.
3	AH75979	SHEAVE	1		440 MM (17-15/16") DIA., FEEDER HOUSE DRIVE
4	AH81273	SHEAVE	1		327 MM (12-7/8") DIA., DRIVEN, FEEDER CONVEYOR
5	H77766	BELT	1		FEEDER CONVEYOR DRIVE
6	H77765	BELT	1		LOWER DRIVE
7	AH66202	SHEAVE	1		197 MM (7-3/4") DIA.
8	H75888	SHEAVE	1		223 MM AND 323 MM (8-49/64" AND 12-23/32") DIAS.
9	AH66202	SHEAVE	1		197 MM (7-3/4") DIA.
10	H75886	SHEAVE	1		188 MM (7-13/32") DIA.

FEEDER HOUSE DRIVE SHEAVES, BELTS, IDLERS, AND TIGHTENERS - SIDEHILL
(SERIAL NO. -610300)

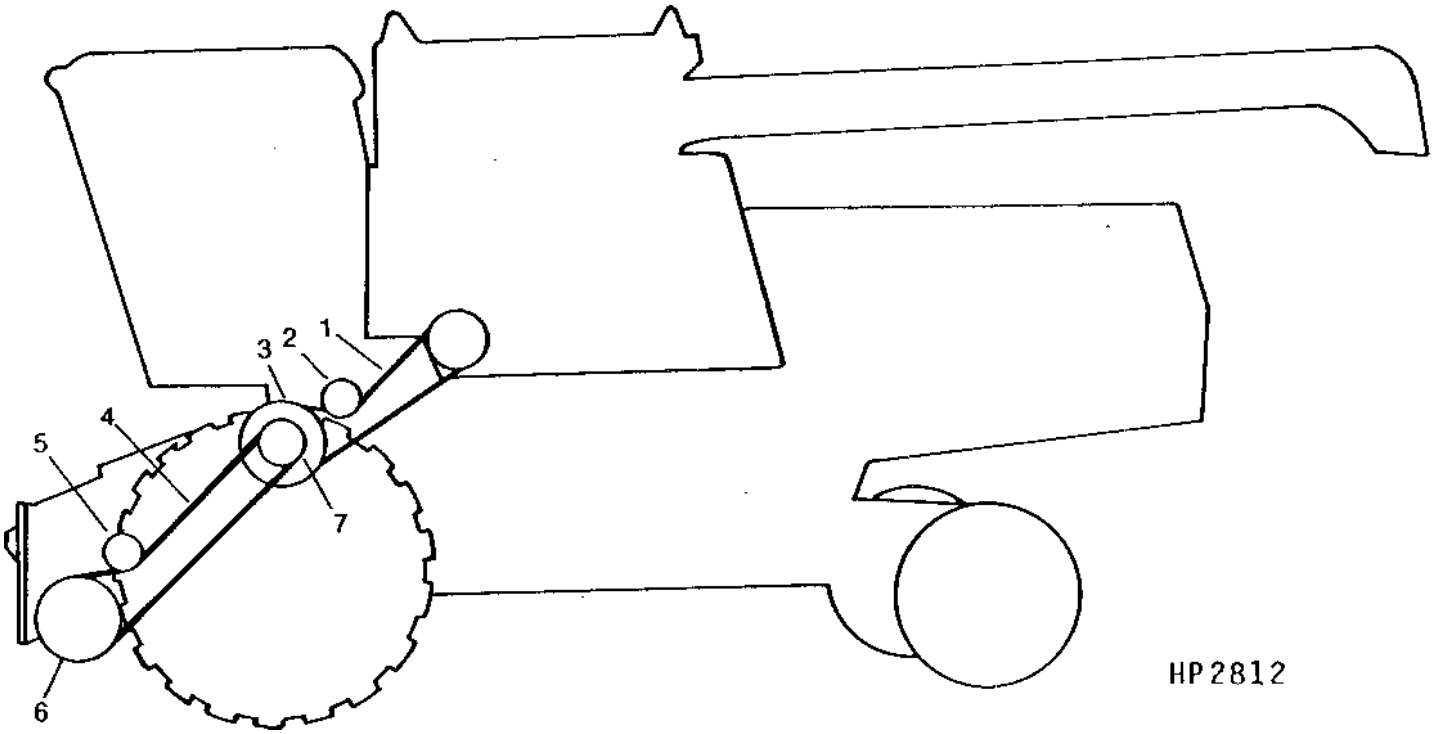
H32424F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H23927	BELT	1		FEEDER HOUSE DRIVE
2	AH94450	IDLER	1		222 MM (8-3/4") DIA.
3	AH84905	SHEAVE	1		432 MM (17") DIA., OUTER
	AH84904	SHEAVE	1		432 MM (17") DIA., INNER
4	AH85276	PULLEY	1		229 MM (9") DIA.
5	H84441	BELT	1		UPPER
6	H86021	SHEAVE	1		226 MM (8-29/32") DIA., FEEDER HOUSE MIDDLE
	AH84905	SHEAVE	1		432 MM (17") DIA.
	AH84903	SHEAVE	1		432 MM (17") DIA.
7	AH87118	SHEAVE	1		165 MM (6-1/2") DIA.
8	H84444	SHEAVE	1		305 MM (12") DIA., FEEDER HOUSE LOWER
9	AH89436	BELT SET	1		MULTI-GROOVE (MATCHED SET)

FEEDER HOUSE DRIVE BELTS, SHEAVES, IDLERS, AND TIGHTENERS
(REGULAR FIXED LESS REVERSER)
(SERIAL NO. 615101-)

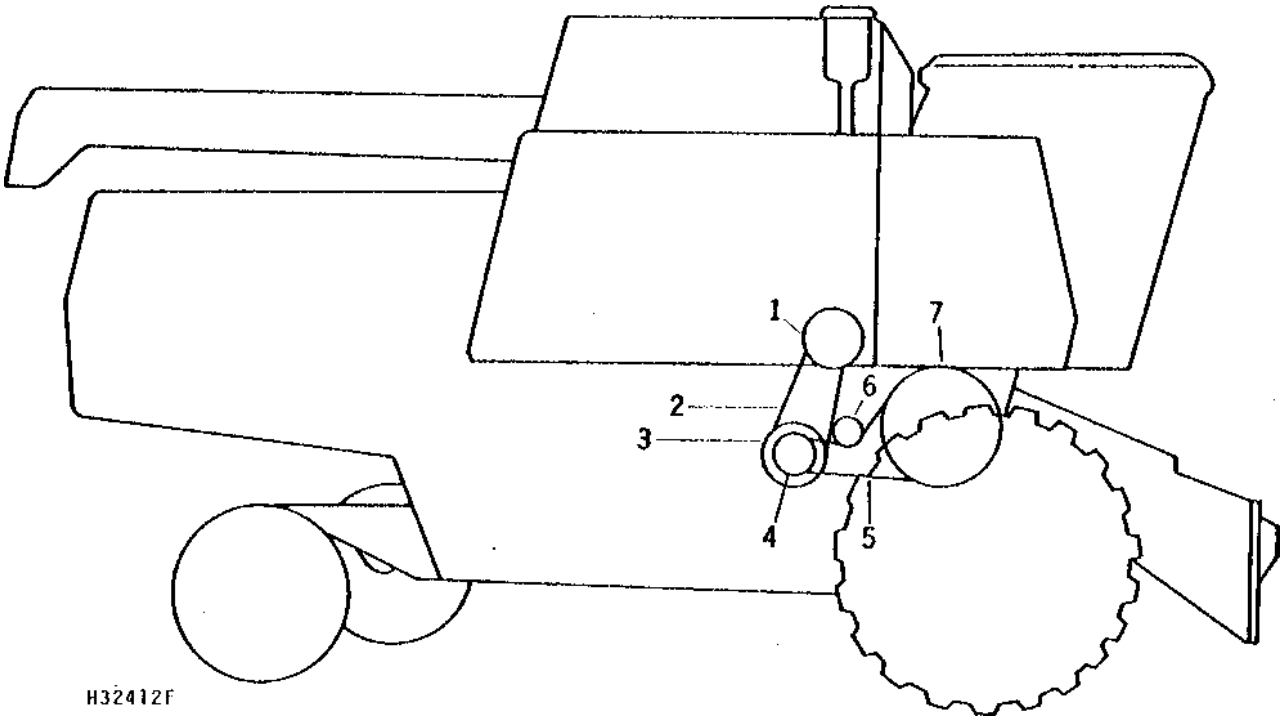
HP2812 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H76030	BELT	1		FEEDER HOUSE DRIVE
2	AH94450	IDLER	1		222MM (8-3/4") DIA
3	AH75979	SHEAVE	1		440MM (17-15/16") DIA
4	Z30130	BELT	1		LOWER DRIVE
5	AH66202	SHEAVE	1		197MM (7-3/4") DIA
6	AH122101	SHEAVE	1		294MM (12") DIA
7	H75886	SHEAVE	1		188MM (7-13/32") DIA

PRIMARY COUNTERSHAFT TO CYLINDER DRIVE, BELTS, SHEAVES, AND TIGHTENERS

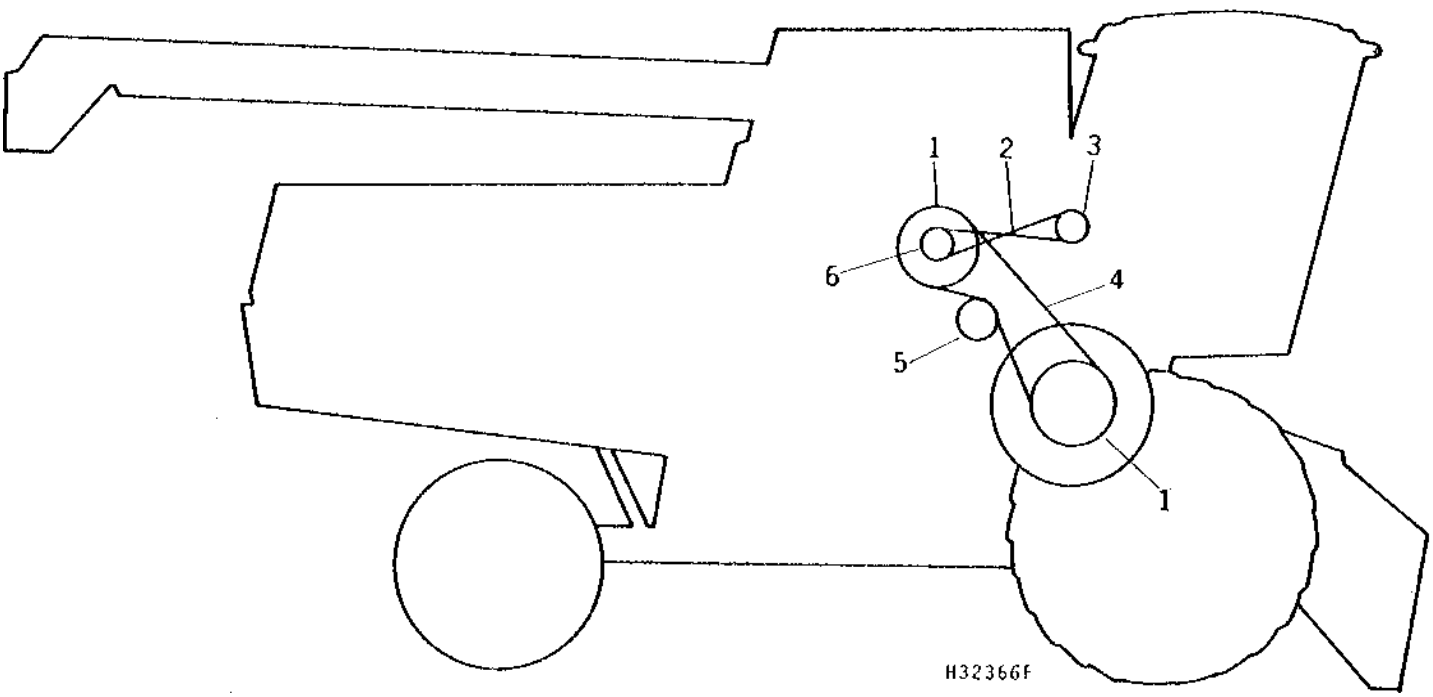
H32412F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H93627	SHEAVE	1		413 MM (16-1/4") DIA., PRIMARY COUNTERSHAFT
	AH92908	SHEAVE	1	-505469	412 MM (16-1/4") DIA. OUTER, PRIMARY COUNTERSHAFT
	AH111379	SHEAVE	1	505470-	412 MM (16-1/4") DIA. OUTER, PRIMARY COUNTERSHAFT
2	H113749	BELT	1		DRIVE, TORQ-SENSING COUNTERSHAFT
3	H96051	SHEAVE	1		FIXED, 413 MM (16-1/4") DIA., TORQ-SENSING COUNTERSHAFT
	H93633	SHEAVE	1	-404255	SLIDING, 413 MM (16-1/4") DIA., TORQ-SENSING COUNTERSHAFT, (SUB H107391)
	H107391	SHEAVE	1	-405315	SLIDING, 413 MM (16-1/4") DIA., TORQ-SENSING COUNTERSHAFT, (SUB H107689)
	H110112	SHEAVE	1		SLIDING, 413 MM (16-1/4") DIA. TORQ-SENSING COUNTERSHAFT, (SUB FOR H107689)
4	H93643	SHEAVE	1	-551900	DRIVE, CYLINDER, 273 MM (10-3/4") DIA. (4 GROOVE) (450 TO 1200 RPM) (SUB FOR H93642)
	H93641	SHEAVE	1	-551900	DRIVE, CYLINDER, 229 MM (9-19/64") DIA. (4 GROOVE) (390 TO 1030 RPM)
	H93641	SHEAVE	1	551901-	DRIVE, CYLINDER, 229 MM (9-19/64") DIA. (4 GROOVE)(OPTIONAL)(280 TO 500 RPM AND 500 TO 1000 RPM)
	H110253	SHEAVE	1	551901-	295 MM (11-21/32") DIA. DRIVE, CYLINDER (4 GROOVE)(STANDARD) (350 TO 700 RPM AND 620 TO 1240 RPM)
	H93646	SHEAVE	1	-551900	DRIVE, CYLINDER, 191 MM (7-1/2") DIA. (4 GROOVE)(315 TO 830 RPM)
5	H96408	BELT	1	-551900	CYLINDER, 3-BANDED (390 TO 1030 RPM OR 450 TO 1200 RPM)
	H96423	BELT	1	-551900	CYLINDER, 3-BANDED (315 TO 830 RPM)
	H96422	BELT	1	551901-	CYLINDER, 4-BANDED (OPTIONAL) (280 TO 560 RPM AND 500 TO 1000 RPM)
	H110375	BELT	1	551901-	CYLINDER, 4-BANDED (STANDARD) (350 TO 700 RPM AND 620 TO 1240 RPM)
6	AH111447	IDLER	1		165 MM (6-1/2") DIA. (SUB FOR AH93316)
7	H93644	SHEAVE	1	-551900	DRIVEN, CYLINDER, 569 MM (22-13/32") DIA. (3 GROOVE)
	H110374	SHEAVE	1	551901-	DRIVEN, CYLINDER, 559 MM (22") DIA.

BEATER AND CYLINDER TACHOMETER SHEAVES AND BELTS

H32366F -UN-01JAN94

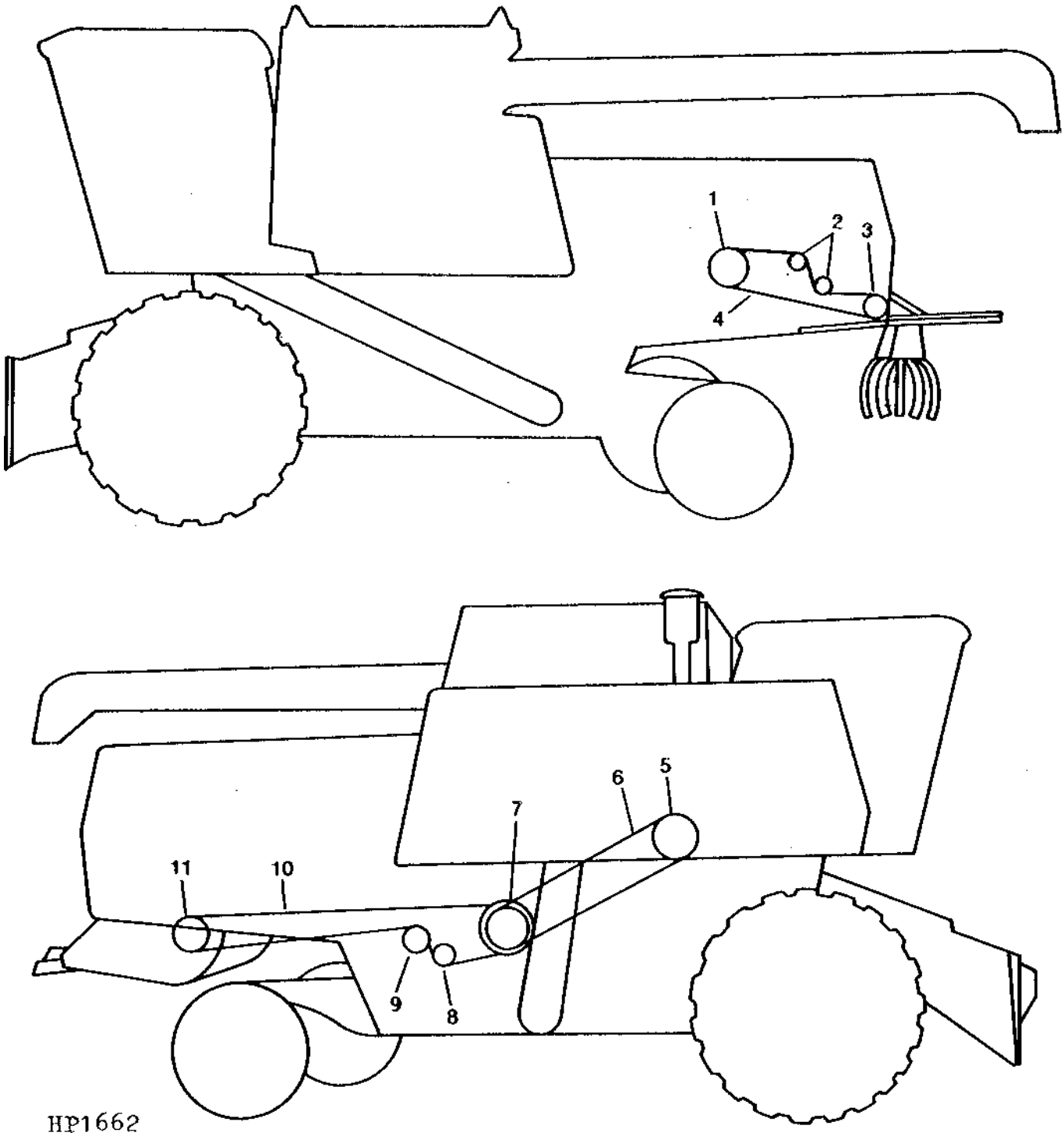


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH94959	SHEAVE	2	-551900	BEATER, 241 MM (9-1/2") DIA. (100 PER CENT BEATER SPEED) (CORN AND BEAN)
	AH94959	SHEAVE	1	551901-	BEATER, 241 MM (9-1/2") DIA. (100 PER CENT BEATER SPEED)(CORN AND BEAN)
	H113826	SHEAVE	1	551901-	249 MM (9-53/64") DIA. DRIVE AND DRIVEN, BEATER (100 PER CENT BEATER SPEED) (CORN AND BEAN)
	AH101245	SHEAVE	1	-551900	BEATER, 318 MM (12-1/2") DIA. (150 PER CENT BEATER SPEED) (GRAIN AND RICE)
	AH101244	SHEAVE	1	-551900	DRIVEN, 216 MM (8-1/2") DIA. (150 PER CENT BEATER SPEED) (GRAIN AND RICE)
	AH101244	SHEAVE	1	551901-	216 MM (8-1/2") DIA. (150 PER CENT BEATER SPEED)(GRAIN AND RICE)
	H113837	SHEAVE	1	551901-	325 MM (12-13/16") DIA. DRIVE, BEATER (150 PER CENT BEATER SPEED) (GRAIN AND RICE)
2	H83077	O-RING	1		BELT, CYLINDER TACHOMETER
3	H100585	SHEAVE	1		83 MM (3-1/4") DIA. TACHOMETER
4	H96414	BELT	1		BEATER (100 PER CENT BEATER SPEED) (CORN AND BEAN)
	H101469	BELT	1		BEATER (150 PER CENT BEATER SPEED) (GRAIN AND RICE)
5	AH93171	IDLER	1		140 MM (5-3/4") DIA.
6	H97506	SHEAVE	1		TACHOMETER DRIVE, 83 MM (3-1/4") DIA. (100 PER CENT BEATER SPEED) (CORN AND BEAN)
	H101529	SHEAVE	1		TACHOMETER DRIVE, 60 MM (2-3/8") DIA. (150 PER CENT BEATER SPEED) (GRAIN AND RICE)

MEMORANDA

STRAW SPREADER AND STRAW CHOPPER DRIVE

HP1662 -UN-01JAN94

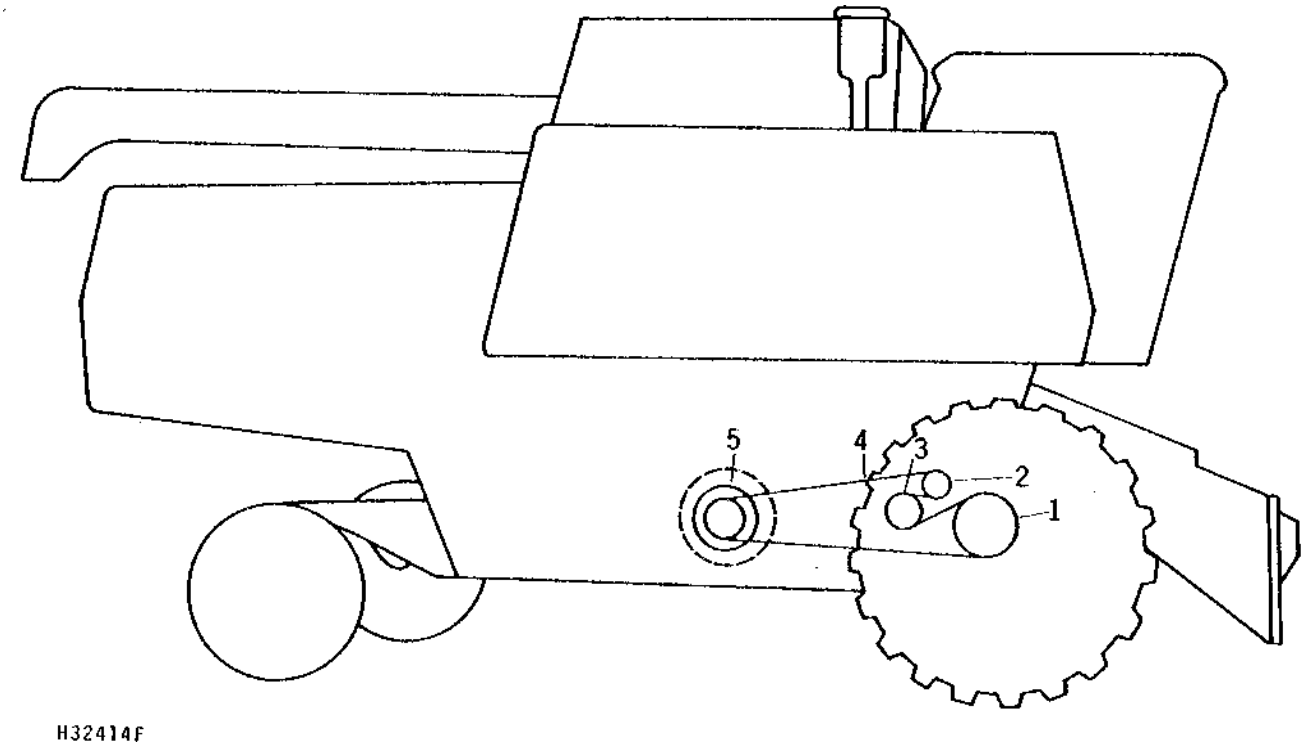


STRAW SPREADER AND STRAW CHOPPER DRIVE - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH93058	SHEAVE	1		DRIVE, STRAW SPREADER, 229 MM (9") DIA.
2	AH110224	IDLER	2	551901-	114 MM (4-33/64")
3	AH93057	SHEAVE	1		DRIVEN, 152 MM (6") DIA.
4	H94254	BELT	1	-551900	DRIVE, FRONT, STRAW SPREADER
	H112421	BELT	1	551901-	
5	H94268	SHEAVE	1		DRIVE, STRAW CHOPPER, PRIMARY COUNTERSHAFT, 292 MM (11-1/2") DIA.
6	H101436	BELT	1		
7	H91834	SHEAVE	1		STRAW CHOPPER, 242 MM AND 308 MM. (9-1/2" AND 12") DIAS.
8	AN15237	IDLER	1		202 MM (7-15/16") DIA.
9	AH97031	IDLER	1		222 MM (8-3/4") DIA.
10	H92080	BELT	1	-403300	REAR, STRAW CHOPPER, (SUB H103344)
	H103344	BELT	1		REAR, STRAW CHOPPER
11	AH95486	SHEAVE	1		240 MM (9-1/2") DIA.

SHOE GRAIN SUPPLY AUGERS DRIVE SHEAVES AND BELTS

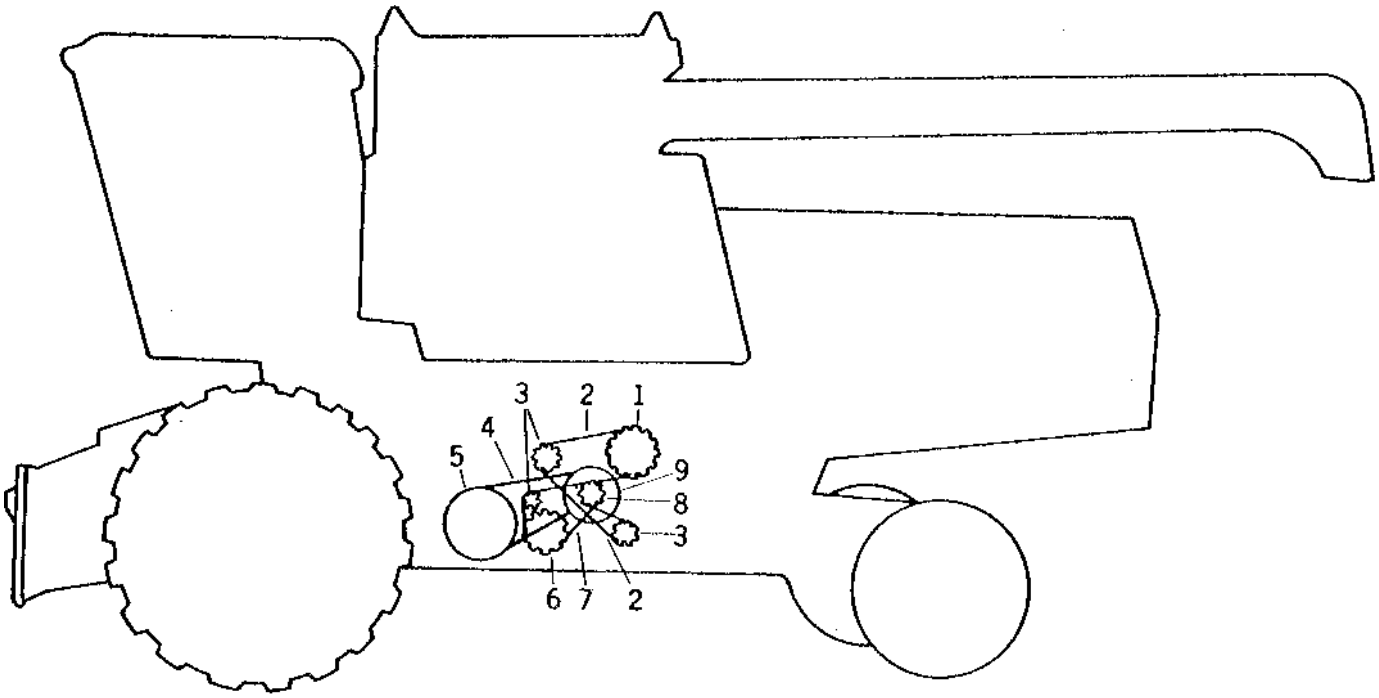
H32414F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H83084	SHEAVE	1		DRIVEN, SHOE SUPPLY AUGERS, 241 MM (9-1/2") DIA.
2	AH65015	SHEAVE	1		133 MM (5-1/4") DIA.
3	AH14097	SHEAVE	1		178 MM (7") DIA.
4	H77010	BELT	1		SHOE SUPPLY AUGERS
5	AH97032	SHEAVE	1	-610300	SUPPLY AUGERS AND TAILINGS AUGER, SECONDARY COUNTERSHAFT, 165 MM AND 216 MM (6-1/2" AND 8-1/2") DIAS.
	AH115305	SHEAVE	1	610301-	SUPPLY AUGERS AND TAILINGS AUGER, SECONDARY COUNTERSHAFT, 165 MM AND 241 MM (6-1/2" AND 9-1/2") DIAS.

CLEANING FAN, CLEANING SHOE, AND STRAW WALKER DRIVES

H32416F -UN-01JAN94



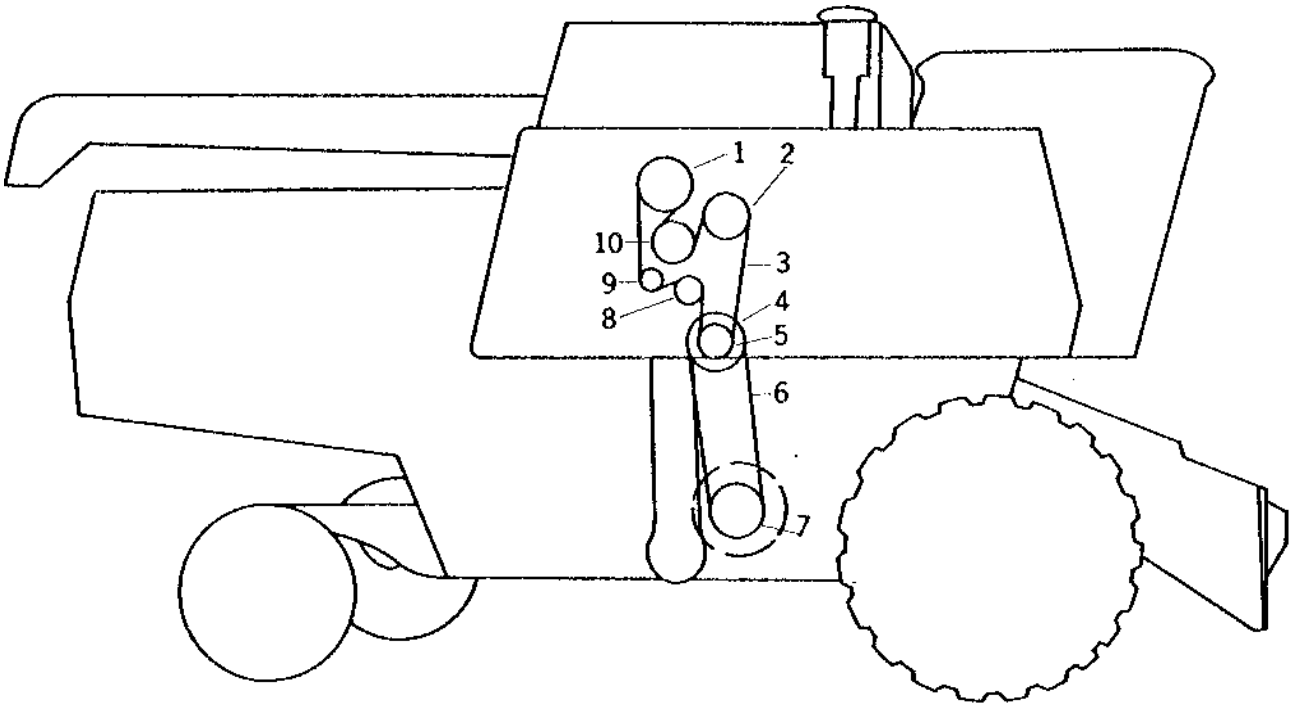
H32416F

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H100778	CHAIN SPROCKET	1		49 TEETH, STRAW WALKER
2	.....	LINK CHAIN	1		ROLLER, TYPE 50, 16 MM (5/8") PITCH, 110 LINKS, (ASSEMBLE FROM (2) AP6093H AND AP6095H)
3	AH89428	CHAIN SPROCKET	3	-610300	17 TEETH, STRAW WALKER
	AH89428	CHAIN SPROCKET	2	610301-	17 TEETH, STRAW WALKER
	AH89429	CHAIN SPROCKET	1	610301-	15 TEETH, STRAW WALKER
4	H76273	BELT	1	-404255	CLEANING FAN DRIVE, (SUB H108668)
	H108668	BELT	1	404256-	CLEANING FAN DRIVE
5	H97600	SHEAVE	1		(OUTER) 213 MM (8-3/8") DIA. CLEANING FAN
	AH100009	SHEAVE	1		(INNER) 213 MM (8-3/8") DIA.
6	H97547	CRANK	1		SHOE
7	.....	LINK CHAIN	1	-610300	ROLLER, TYPE 50, 16 MM (5/8") PITCH, 66 LINKS, (ASSEMBLE FROM (4) AP6095H, AP6094H AND P20352)
	.....	LINK CHAIN	1	610301-	ROLLER, TYPE 60, 19 MM (3/4") PITCH, 57 LINKS (ASSEMBLE FROM (3) AB1290H, AB1289H, B5234H, AN151830 AND B5321H)
8	AH93152	CHAIN SPROCKET	1	-610300	15 AND 18 TEETH, DOUBLE, WALKER AND SHOE, DRIVE
	AH115267	CHAIN SPROCKET	1	610301-	15 AND 18 TEETH, DOUBLE, WALKER AND SHOE DRIVE
9	H94124	SHEAVE	1		(INNER) 213 MM (8-3/8") DIA. CLEANING FAN DRIVE
	AH100016	SHEAVE	1		(OUTER) 213 MM (8-3/8") DIA. CLEANING FAN DRIVE

MEMORANDA

CLEAN GRAIN ELEVATOR AND LOADING AUGER DRIVE SHEAVES AND BELTS

H32426F -UN-01JAN94

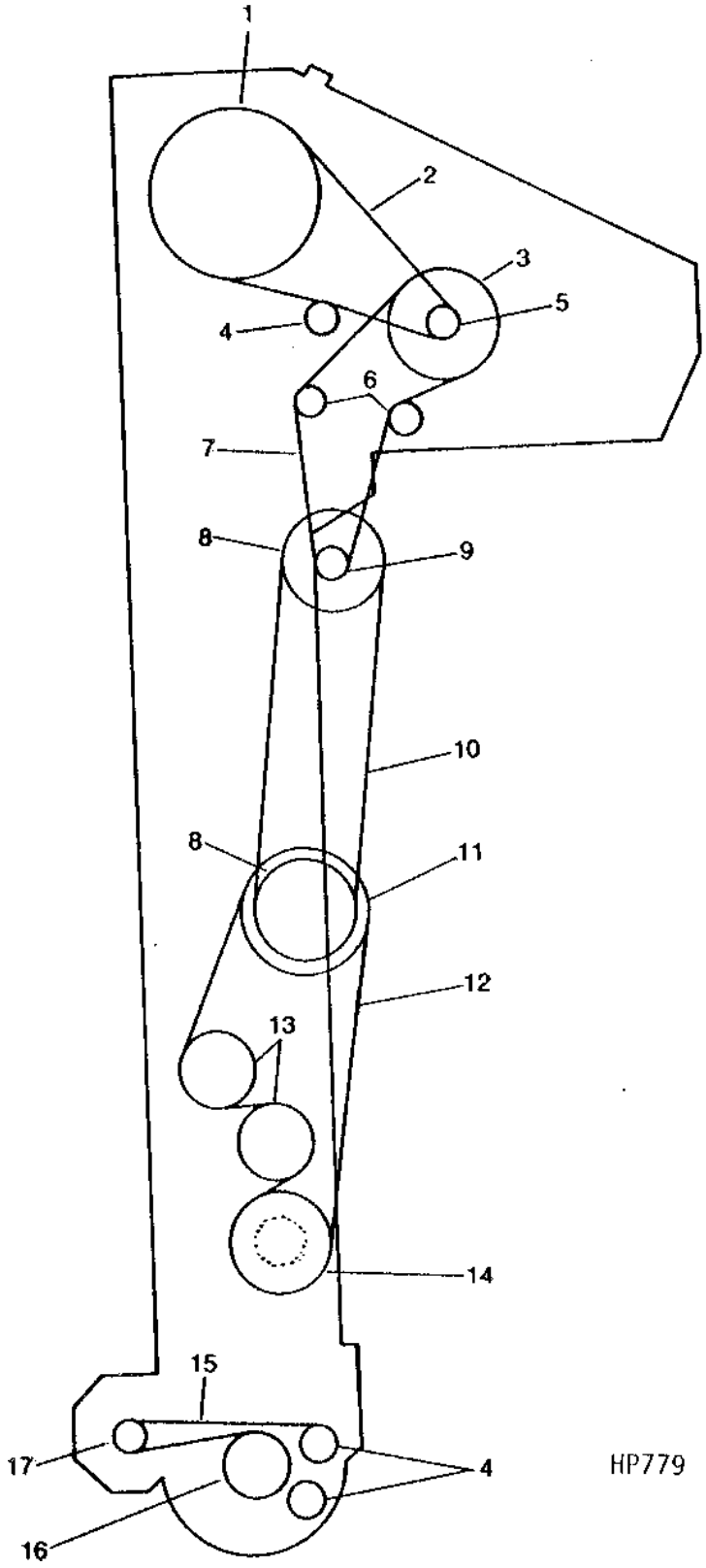


H32426F

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH75986	PULLEY	1		CLEAN GRAIN ELEVATOR DRIVE SHAFT, 270 MM (10-5/8") DIA.
2	H89084	HALF SHEAVE	1		LOADING AUGER, 267 MM (10-1/2") DIA.
3	H77766	BELT	1		CLEAN GRAIN ELEVATOR AND LOADING AUGER DRIVE
4	AH75987	PULLEY	1		INNER, CLEAN GRAIN ELEVATOR COUNTERSHAFT, 297 MM (11-3/4") DIA.
5	AH75984	PULLEY	1		OUTER, CLEAN GRAIN ELEVATOR COUNTERSHAFT, 245 MM (9-5/8") DIA.
6	H27433	BELT	1		CLEAN GRAIN ELEVATOR COUNTERSHAFT
7	AH97033	SHEAVE	1	-453596	CLEAN GRAIN ELEVATOR AND SECONDARY COUNTERSHAFT, 241 MM AND 610 MM (9-1/2" AND 24") DIAS. (SUB AH104782, AH104783, H105618, (6) 19H1801, (6) 12H304 AND (6) 14H812)
	AH104782	PULLEY	1		CLEAN GRAIN ELEVATOR, 241 MM (9-1/2") DIA.
8	AH14097	SHEAVE	1		178 MM (7") DIA.
9	AH65015	SHEAVE	1		133 MM (5-1/4") DIA.
10	AH94450	IDLER	1		222 MM (8-3/4") DIA.

DIP AND POUR ELEVATOR DRIVE SHEAVES, SPROCKETS, AND TIGHTENERS

HP779 -UN-01JAN94

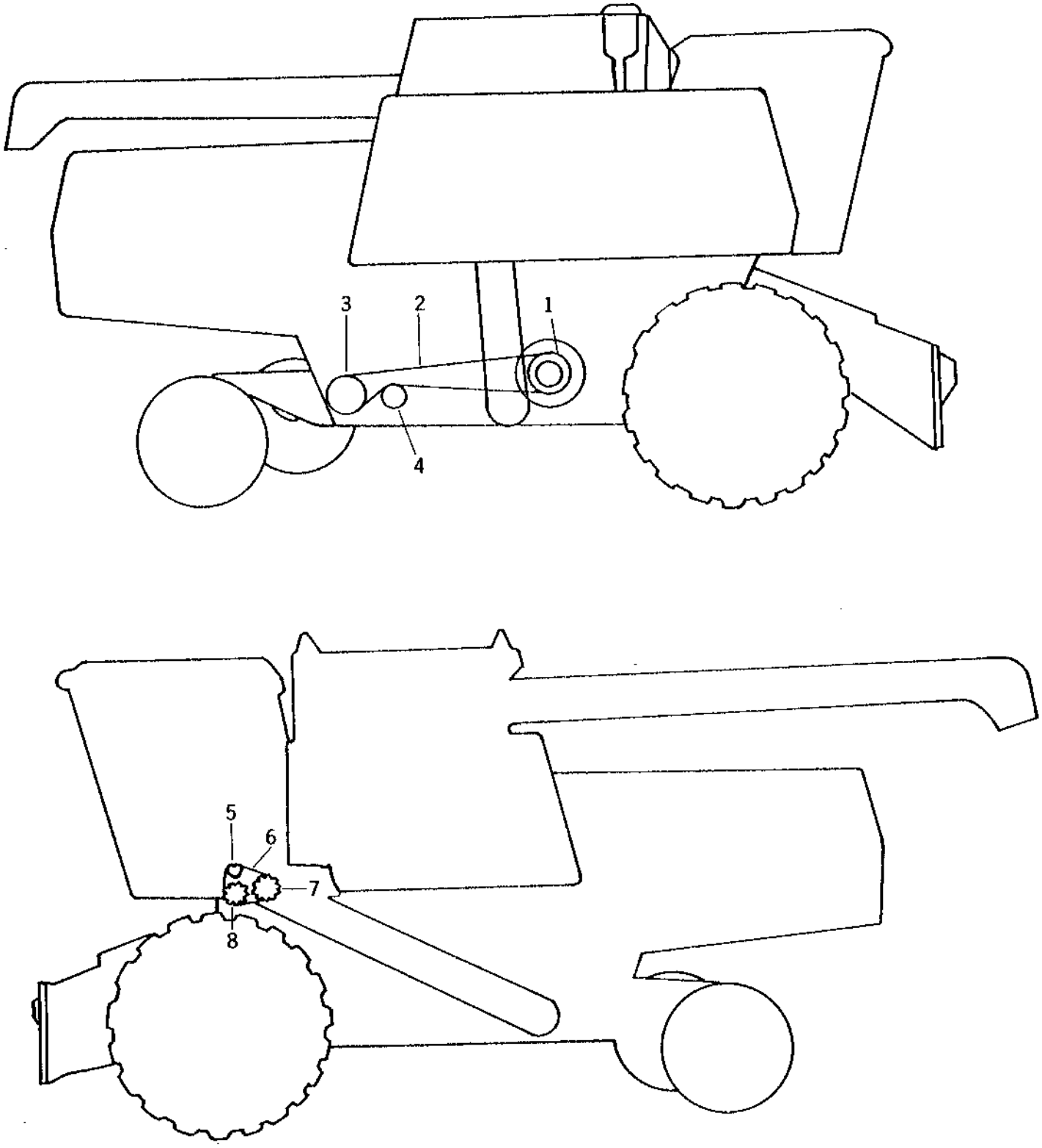


DIP AND POUR ELEVATOR DRIVE SHEAVES, SPROCKETS, AND TIGHTENERS --CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H23218	CHAIN SPROCKET	1		70 TEETH
2	.....	LINK CHAIN	1		ROLLER, TYPE 50, 16 MM (5/8") PITCH, 117 LINKS (CONVEYOR DRIVE) (ASSEMBLE FROM (2) AP6093H, AP6095H, (3) P20350, (3) P20351 AND P20352)
3	AH86822	CHAIN SPROCKET	1		50 TEETH, UPPER AUGER (EDIBLE BEAN)
	AH86816	CHAIN SPROCKET	1		30 TEETH, UPPER AUGER (CORN)
4	AH21440	CHAIN SPROCKET	3		17 TEETH, CONVEYOR AND LOWER AUGER
5	H35722	CHAIN SPROCKET	1		16 TEETH, CONVEYOR
6	AH76970	CHAIN SPROCKET	2		17 TEETH, UPPER AUGER DRIVE
7	.....	LINK CHAIN	1		ROLLER, TYPE 50, 16 MM (5/8") PITCH, 119 LINKS (UPPER AUGER) (ASSEMBLE FROM (2) AP6093H, AP6095H, (4) P20350, (4) P20351 AND P20352)
8	AH75984	PULLEY	2		245 MM (9-5/8") DIA.
9	H35722	CHAIN SPROCKET	1		16 TEETH, DRIVE, UPPER AUGER
10	P49415	BELT	1		UPPER COUNTERSHAFT, 2480 MM (97-3/4") LONG
11	AH75987	PULLEY	1		LOWER COUNTERSHAFT, 292 MM (11-1/2") DIA.
12	E60212	BELT	1		LOWER COUNTERSHAFT, 2650 MM (104-13/64") LONG
13	AH14097	SHEAVE	2		LOWER COUNTERSHAFT, 179 MM (7") DIA.
14	AH97033	SHEAVE	1	-453596	(SUB AH104783, AH104782, H105618, (6) 19H1801, (6) 12H304 AND (6) 14H812)
	AH104783	PULLEY	1		610 MM (24") DRIVE, SECONDARY COUNTERSHAFT
15	.....	LINK CHAIN	1		ROLLER, TYPE 50, 16 MM (5/8") PITCH, 89 LINKS (LOWER AUGER) (ASSEMBLE FROM AP6093H, AP6094H, AP6095H, (2) P20350 AND (2) P20351)
16	AH86816	CHAIN SPROCKET	1		30 TEETH, DRIVE, LOWER AUGER
17	7807C	CHAIN SPROCKET	1		12 TEETH, DRIVEN, LOWER AUGER

TAILINGS ELEVATOR AND AUGER DRIVE SHEAVES AND SPROCKETS

H32413F -UN-01JAN94

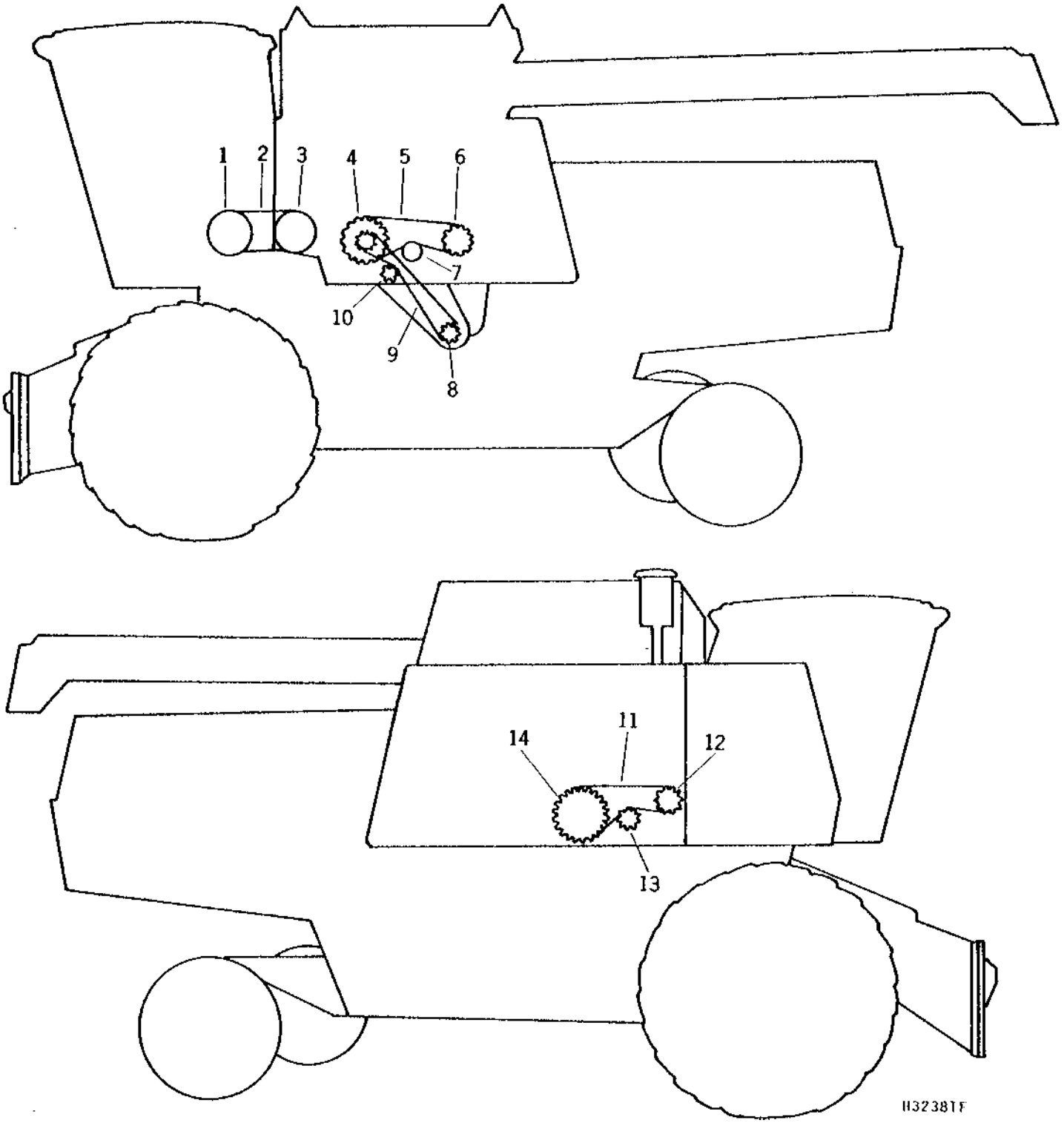


TAILINGS ELEVATOR AND AUGER DRIVE SHEAVES AND SPROCKETS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH97032	SHEAVE	1	-610300	SUPPLY AUGERS AND TAILINGS AUGER SECONDARY COUNTERSHAFT, 165 MM AND 216 MM (6-1/2" AND 8-1/2") DIAS.
	AH115305	SHEAVE	1	610301-	SUPPLY AUGERS AND TAILINGS AUGER SECONDARY COUNTERSHAFT, 165 MM AND 241 MM (6-1/2" AND 9-1/2") DIAS.
2	N110085	BELT	1	-610300	(SUB H118730, THIS APPLICATION)
	H118730	BELTING	1		DRIVE, TAILINGS AUGER
3	AH75988	SHEAVE	1	-610300	(SUB AH118447, THIS APPLICATION)
	AH118447	SHEAVE	1		279 MM (11") DIA., DRIVEN
4	AH14097	SHEAVE	1		179 MM (7") DIA.
5	H98970	TIGHTENER	1	-504198	(SUB H109736)
	H109736	TIGHTENER	1		
6	.....	LINK CHAIN	1		TAILINGS UPPER AUGER, TYPE 50, 16 MM (5/8") PITCH, 51 LINKS, (ASSEMBLE FROM AP6093H AND P20352)
7	AH87146	CHAIN SPROCKET	1		26 TEETH, TAILINGS ELEVATOR
8	AH93708	CHAIN SPROCKET	1	-610300	22 TEETH
	AH115317	CHAIN SPROCKET	1	610301-	18 TEETH, TAILINGS UPPER AUGER

CROSS, UNLOADING, AND VERTICAL UNLOADING AUGER DRIVES

H32381F -UN-01JAN94

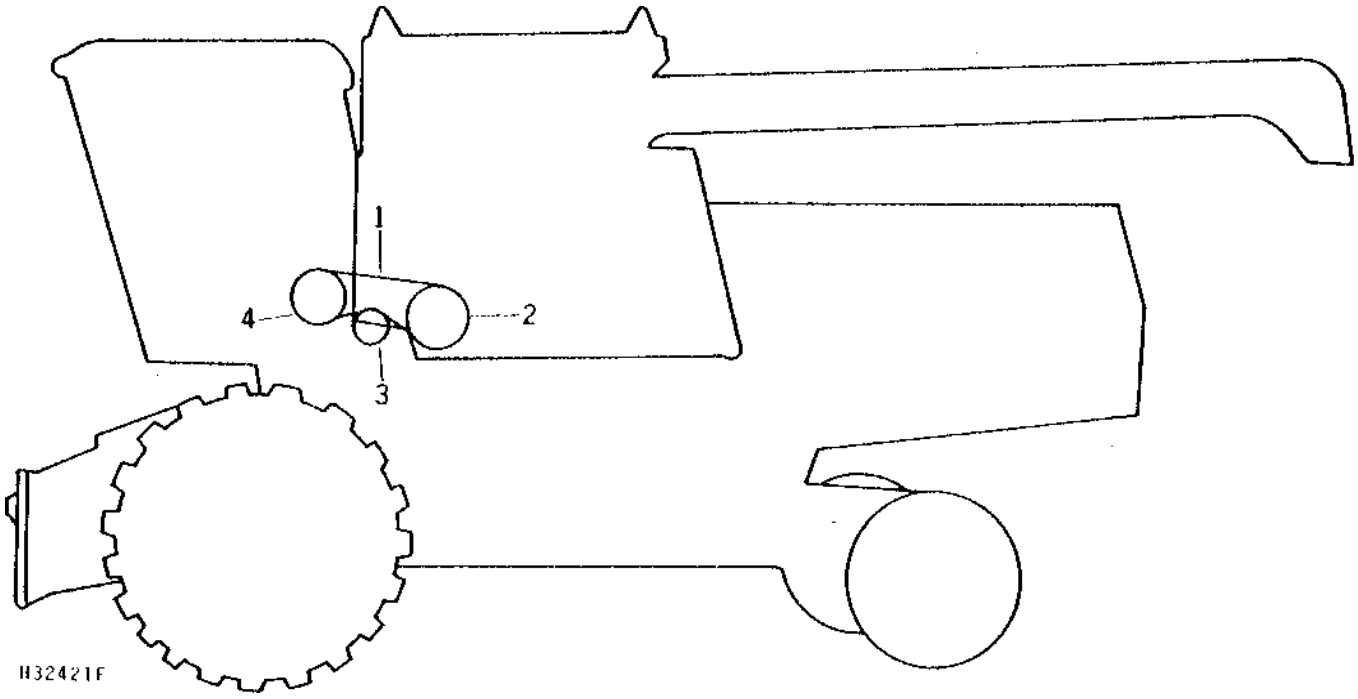


CROSS, UNLOADING, AND VERTICAL UNLOADING AUGER DRIVES--CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H94981	SHEAVE	1		223 MM (8-25/32"), 250 MM (9-27/32") AND 340 MM (13-13/32") DIAS. ENGINE POWERSHAFT
2	AH96300	BELT SET	2		UNLOADING AUGER
3	H93970	SHEAVE	1		UNLOADING AUGER COUNTERSHAFT, 279 MM (11-3/16") DIA.
4	AH100031	CHAIN SPROCKET	1		25-43 TEETH
5	.....	LINK CHAIN	1		ROLLER, TYPE 50, .63 MM (5/8") PITCH, 100 LINKS, (ASSEMBLE FROM (2) AP6093H)
6	AH100030	CHAIN SPROCKET	1	-600000	29 TEETH, (SUB AH114726)
	AH114726	CHAIN SPROCKET	1		35 TEETH
7	AH83654	IDLER	1		86 MM (3-7/16") DIA.
8	AH96592	CHAIN SPROCKET	1		18 TEETH
9	.....	LINK CHAIN	1		ROLLER, TYPE 60, .75 MM (3/4") PITCH, 133 LINKS, (ASSEMBLE FROM (2) AB1288H, (3) AP22460, B5234H, B5235H AND B5321H)
10	AH89429	CHAIN SPROCKET	1		15 TEETH
11	.....	LINK CHAIN	1		ROLLER, TYPE 60, 19 MM (3/4") PITCH, 108 LINKS, (ASSEMBLE FROM (2) AB1288H, (4) B5234H AND B5235H)
12	AH96703	CHAIN SPROCKET	1		15 TEETH, UNLOADING AUGER COUNTERSHAFT
13	AH89429	CHAIN SPROCKET	1		15 TEETH, TIGHTENER
14	H100678	CHAIN SPROCKET	1		80 TEETH, FRONT CROSS AUGER

ENGINE TO PRIMARY COUNTERSHAFT DRIVE BELTS AND IDLERS

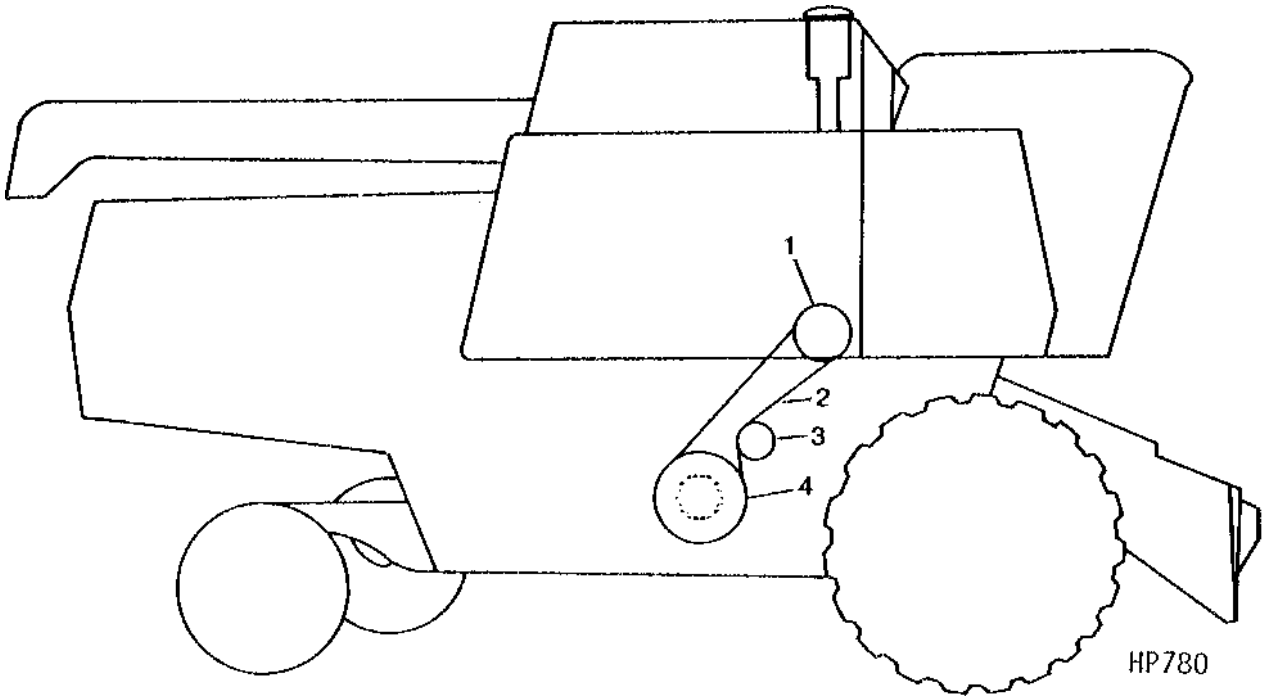
H32421F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H84425	BELT	1	-404255	(SUB H108175)
	H108175	BELT	1		SEPARATOR DRIVE
2	H92684	SHEAVE	1	-404255	389 MM (15-19/64") DIA. (3-GROOVE) (SUB H107310)
	H107310	SHEAVE	1		394 MM (15-1/2") PRIMARY COUNTERSHAFT
3	AH93318	IDLER	1		203 MM (8")
4	H94981	SHEAVE	1		223 MM (8-25/32"), 250 MM (9-27/32") AND 340 MM (13-13/32") DIAS. DRIVE, ENGINE POWERSHAFT

PRIMARY COUNTERSHAFT TO SECONDARY COUNTERSHAFT DRIVE BELTS, SHEAVES, AND IDLERS

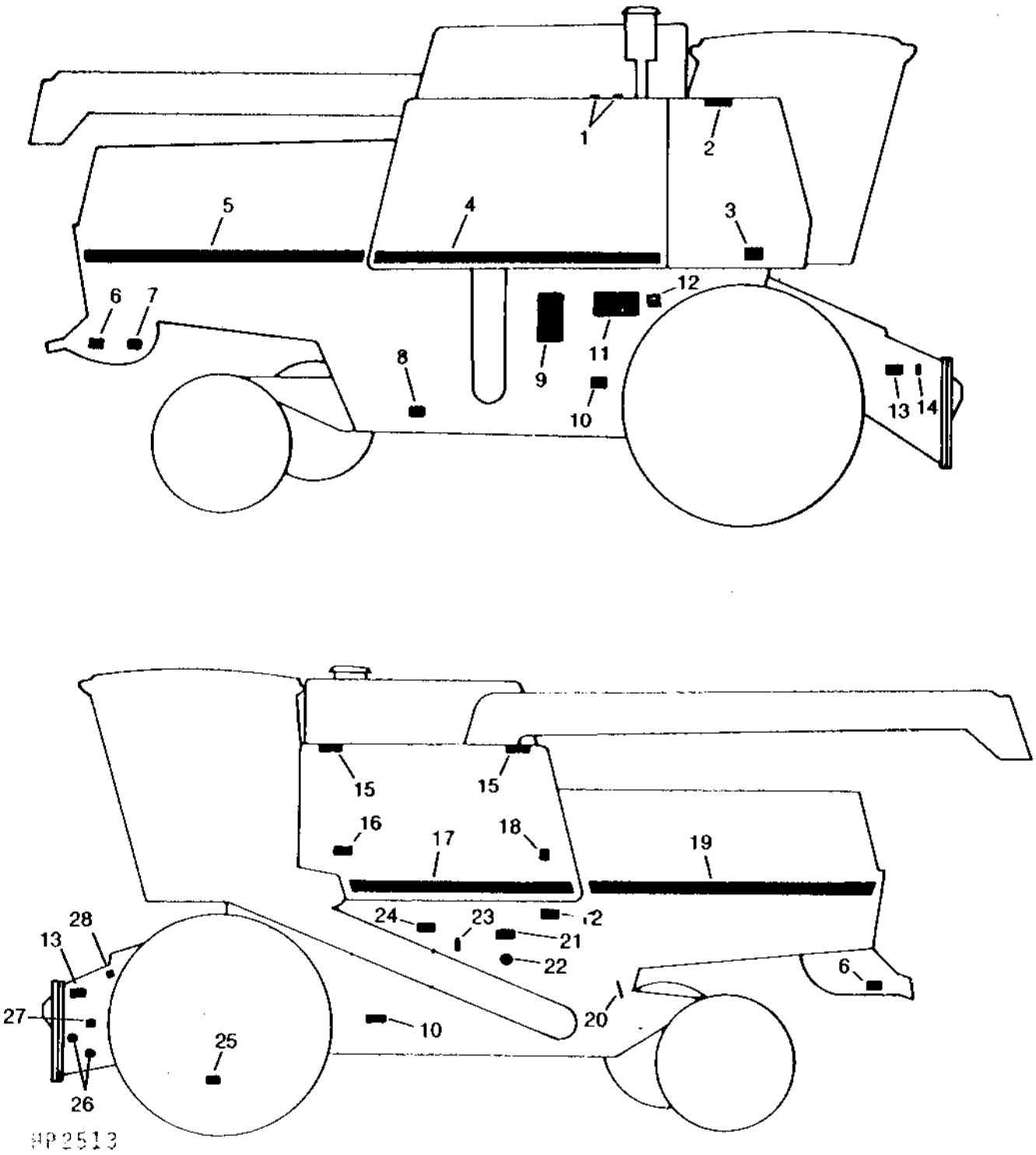
HP780 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H93627	SHEAVE	1		PRIMARY COUNTERSHAFT, 213 MM (8-23/64") DIA.
2	H81222	BELT	1	-551900	SECONDARY COUNTERSHAFT
	H110300	BELT	1	551901-	SECONDARY COUNTERSHAFT
3	AH66202	SHEAVE	1		7-3/4", IDLER
4	AH97033	SHEAVE	1	-453596	241 AND 610 MM (9-1/2" AND 24") DIAS. SECONDARY COUNTERSHAFT, (SUB AH104783, AH104782, H105618, (6) 19H1801, (6) 12H304 AND (6) 14H812)
	AH104783	PULLEY	1		610 MM (24") DIA. SECONDARY COUNTERSHAFT

RIGHT-HAND AND LEFT-HAND DECALS

HP2513 -UN-01JAN94

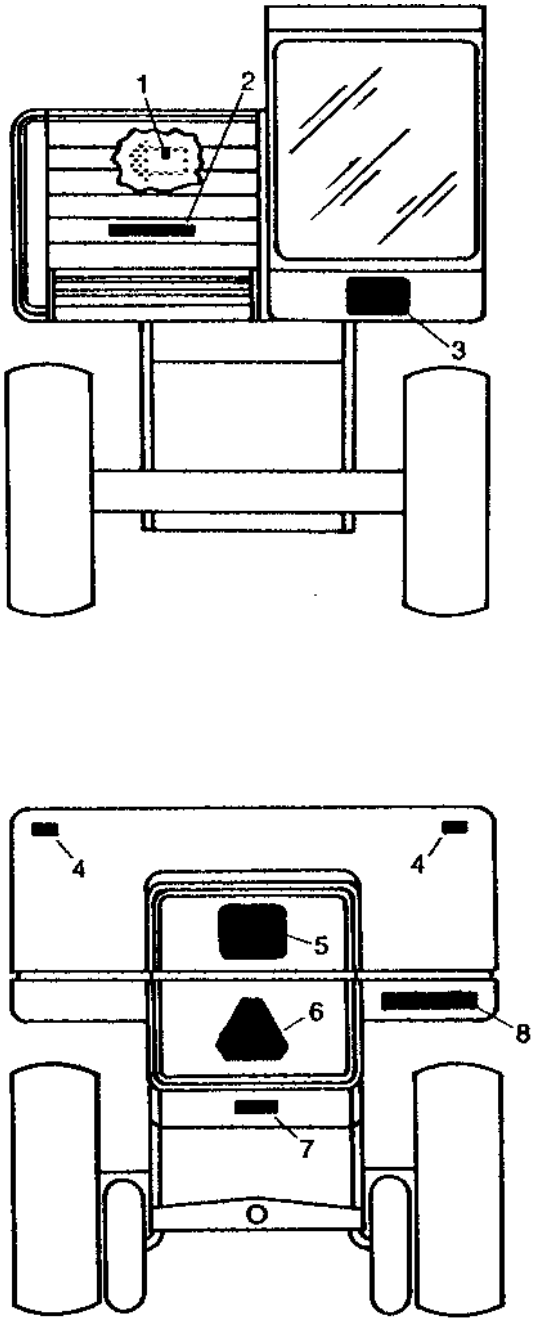


RIGHT-HAND AND LEFT-HAND DECALS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H33629	MAT	6		
2	A2913R	LABEL	1		(KIT AH101944) (NO LONGER AVAILABLE)
3	H117776	DECAL	1		"WARNING" (FAN)
4	H99983	DECAL	1	-610300	GRAIN TANK, R.H.
	H123245	DECAL	1	610301-	GRAIN TANK, R.H.
	H99984	DECAL	1	-610300	GRAIN TANK, R.H. (TURBO)
	H123245	DECAL	1	610301-	GRAIN TANK, R.H. (TURBO) (KIT AH120140)
	H99985	DECAL	1	-610300	GRAIN TANK, R.H. (SIDEHILL) (KIT AH102525)
	H123245	DECAL	1	610301-	GRAIN TANK, R.H. (SIDEHILL) (KIT AH120140)
	H124168	LABEL	1		(SIDEHILL)
	H83031	DECAL	1		
5	H99996	DECAL	1	-610300	"JOHN DEERE" (R.H. REAR HOOD) (KIT AH101944)
	H123256	DECAL	1	610301-	"JOHN DEERE" (R.H. REAR HOOD) (KIT AH120139)
6	H80596	DECAL	2		"WARNING" (STRAW CHOPPER)
7	H80034	DECAL	1		STRAW CHOPPER DRIVE
8	H89984	DECAL	1		"WARNING" (FUEL TANK) (KIT AH101944)
9	H97064	DECAL	1	-551900	"WARNING" (VARIABLE CYLINDER DRIVE) (KIT AH101944)
	H110438	DECAL	1	551901-	"WARNING" (CYLINDER INTERMEDIATE DRIVE) (KIT AH101944)
10	.....	DECAL	2		FAN DUCTS, (KIT AH101944)
11	.....	DECAL	1	551901-	INSTRUCTION, DUAL-RANGE CYLINDER DRIVE
12	JD5255	DECAL	2		"CAUTION", (KIT AH101944)
13	H100065	DECAL	2		"WARNING" (RAM SAFETY STOP) (KIT AH101944)
14	H84947	LABEL	1	-610300	(SUB H123351)
	H123351	LABEL	1		"FEEDER DRUM HEIGHT ADJUSTMENT"
15	H85398	DECAL	2		"WARNING" (GRAIN TANK) (KIT AH101944)
16	H105899	DECAL	1		HYDRAULIC RESERVOIR
	H105900	DECAL	1		HYDRAULIC RESERVOIR (CANADIAN)
17	H99998	DECAL	1	-610300	GRAIN TANK, L.H.
	H123246	DECAL	1	610301-	GRAIN TANK, L.H.
	H99991	DECAL	1	-610300	GRAIN TANK, L.H. (TURBO)
	H123246	DECAL	1	610301-	GRAIN TANK, L.H. (TURBO)
	H99992	DECAL	1	-610300	GRAIN TANK, L.H. (SIDEHILL) (KIT AH102525)
	H123246	DECAL	1	610301-	GRAIN TANK, L.H. (SIDEHILL) (KIT AH120140)
18	H110197	LABEL	1	453597-502553	"WARNING" (LOWER VERTICAL AUGER HOUSING) (KIT AH101944) (SUB H113895)
	H113895	LABEL	1		"WARNING" (LOWER VERTICAL AUGER HOUSING) (KIT AH101944)
	H113896	LABEL	1		"WARNING" (FRENCH)(LOWER VERTICAL AUGER HOUSING) (KIT AH101607)
19	H99997	DECAL	1	-610300	"JOHN DEERE" (L.H. REAR HOOD) (KIT AH101944)
	H123257	DECAL	1	610301-	"JOHN DEERE" (L.H. REAR HOOD) (KIT AH120139)
20	H86800	DECAL	1		SERIAL NO. PLATE
21	H76899	DECAL	1	-1990	VARIABLE SPEED FAN INDICATOR, (KIT AH101944)
22	H80796	DECAL	1		VARIABLE SPEED FAN HANDWHEEL, (KIT AH101944)
23	H99531	DECAL	1		"WARNING" (LADDER)
	.....	DECAL	1		"WARNING" (LADDER) (TRACKS) (KIT AH101944)
24	.....	DECAL	1		WALKER AND SHOE DRIVE CHAINS, (KIT AH101944)
25	H79317	DECAL	4	-551900	WHEEL BOLT TORQUE, 300 FT-LBS, (SUB H115673) (NO LONGER AVAILABLE)
	H115673	DECAL	4		WHEEL BOLT TORQUE, 425 FT-LBS
26	H109845	DECAL	2	453380-	LUBRICATION
27	H81592	DECAL	1	-610683	FEEDER HOUSE LOWER SHAFT (465 RPM)
	H109860	DECAL	1	610684-	FEEDER HOUSE LOWER SHAFT (490 RPM)
28	H86563	DECAL	1	-403300	LONG FEEDER HOUSE
	H86564	DECAL	1	-502550	REGULAR FEEDER HOUSE, FIXED BELT DRIVE
..	AH120140	DECAL KIT	1		(SUB H123245, H123246, H124168 AND H83031)

FRONT AND REAR DECALS

HP287 -UN-01JAN94



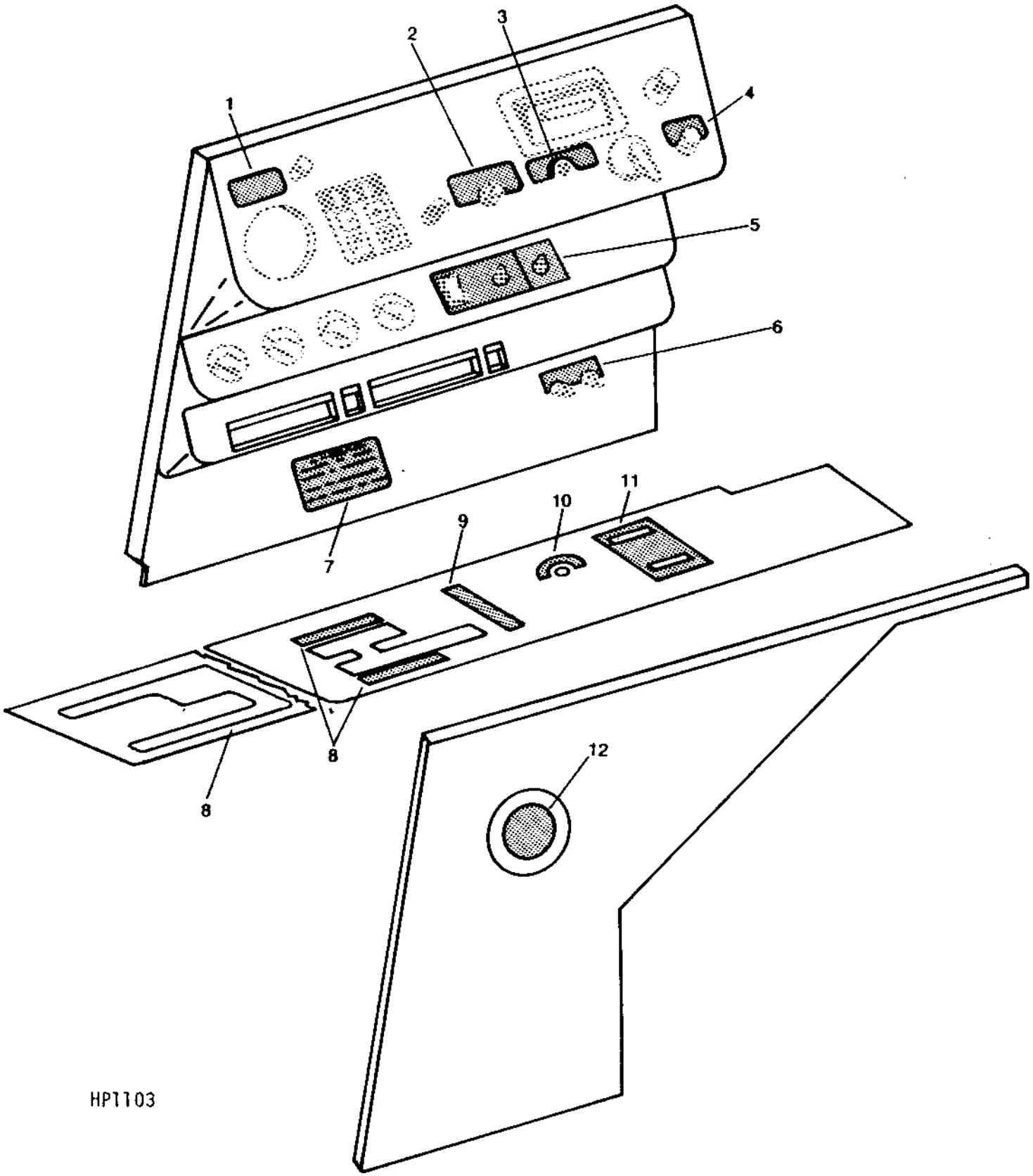
HP287

FRONT AND REAR DECALS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R42822	LABEL	1	-403300	COMPRESSOR CHARGE
	H106299	LABEL	1		COMPRESSOR CHARGE
2	H99958	LABEL	1	-610300	"HYDROSTATIC", (KIT AH101944)
	H124168	LABEL	1		"SIDEHILL", (KIT AH120139)
3	JD5589	DECAL	1	-637000	"LEAPING DEER", (KIT AH101944) (SUB JD5599)
	JD5599	DECAL	1		(KIT AH101944)
4	H85398	DECAL	1		"WARNING" (GRAIN TANK) (KIT AH101944)
5	JD5591	DECAL	1		"LEAPING DEER", 12", (KIT AH101944)
6	.....	DECAL	1		SLOW MOVING VEHICLE, (KIT AH101944)
7	H100209	DECAL	1		"DANGER" (STRAW CHOPPER)
8	H83107	DECAL	1		DIESEL (FUEL TANK)

INSTRUMENT PANEL AND CONSOLE COVER DECALS

HP1103 -UN-01JAN94

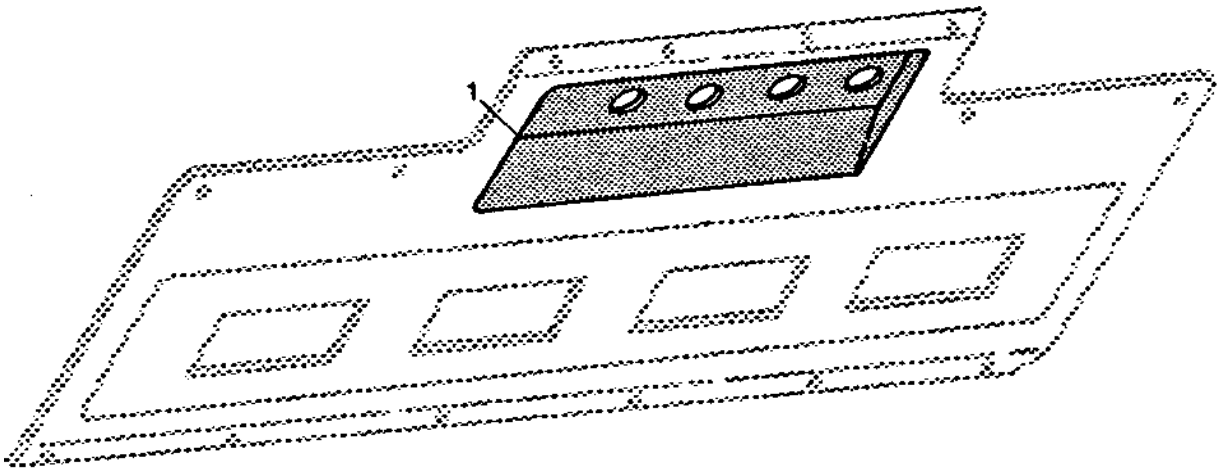


INSTRUMENT PANEL AND CONSOLE COVER DECALS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H100954	LABEL	1		CLUTCH, ELECTRIC
2	H100955	LABEL	1		IGNITION SWITCH, (KIT AH101944)
3	H100956	LABEL	1		FUEL SHUT-OFF, (KIT AH101944)
4	H100953	LABEL	1		ETHER STARTING AID SWITCH, (KIT AH101944)
5	H99173	LABEL	1	-502550	SWITCH, AUTOMATIC HEADER HEIGHT CONTROL
	H109897	LABEL	1	502551-	SWITCH, DIAL-A-MATIC HEADER HEIGHT CONTROL
	H99174	LABEL	1		SWITCH, LEVELING CONTROL (SIDEHILL)
	H99175	LABEL	1	-502550	SWITCH, LEVELING, WITH AUTOMATIC HEADER HEIGHT CONTROL (SIDEHILL)
	H109899	LABEL	1	502551-	SWITCH, LEVELING, WITH DIAL-A-MATIC HEADER HEIGHT CONTROL (SIDEHILL)
	H100952	LABEL	1		SWITCH, 4-WHEEL DRIVE
	H100957	LABEL	1	-502550	SWITCH, 4-WHEEL DRIVE, AND AUTOMATIC HEADER HEIGHT CONTROL
	H109898	LABEL	1	502551-	SWITCH, 4-WHEEL DRIVE, AND DIAL-A-MATIC HEADER HEIGHT CONTROL
	H83031	DECAL	1		SWITCH, (KIT AH120140)
6	H99744	LABEL	1	-502550	FUSE, HEADER, MONITOR, AND LEVELING (SIDEHILL)
	H99746	LABEL	1	-502550	FUSE, MONITOR, AND LEVELING (SIDEHILL)
	H111235	LABEL	1	502551-	FUSE, LEVELING (SIDEHILL)
	H99745	LABEL	1	-502550	FUSE, HEADER, AND MONITOR, (KIT AH101944)
7	H99045	LABEL	1		CONCAVE ADJUSTMENT
8	H99047	LABEL	1	-502550	GEARSHIFT (POSI-TORQ) (SUB H112551)
	H112551	LABEL	1		GEARSHIFT (POSI-TORQ)
	H99049	LABEL	1	-502550	GEARSHIFT (HYDROSTATIC) (3RD AND 4TH) (KIT AH101944) (SUB H112552)
	H99048	LABEL	1	-502550	GEARSHIFT (HYDROSTATIC) (1ST AND 2ND) (SUB H112552)
	H112552	LABEL	1		GEARSHIFT (HYDROSTATIC)
9	H100227	LABEL	1	-502550	BRAKE, (KIT AH101944)
10	H98650	LABEL	1		VARIABLE SPEED REEL, (KIT AH101944)
11	H99107	LABEL	1		THROTTLE AND VARIABLE CYLINDER (NON-TURBO) (KIT AH101944)
	H99108	LABEL	1	-452501	THROTTLE AND VARIABLE CYLINDER (TURBO) (KIT AH101944) (SUB H108297)
	H108297	LABEL	1		THROTTLE AND VARIABLE CYLINDER (TURBO) (KIT AH101944)
12	H99046	LABEL	1		CONCAVE CRANK, (KIT AH101944)

PANEL DECAL

HP290 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H93701	LABEL	1		BLOWER AND WIPER
	H93702	LABEL	1	-600000	BLOWER, AIR CONDITIONER, AND WIPER
	H93703	LABEL	1		BLOWER, HEATER, AND WIPER
	H93704	LABEL	1	-600000	BLOWER, HEATER, AIR CONDITIONER, AND WIPER
	H113022	LABEL	1	600001-	BLOWER, HEATER, AIR CONDITIONER, AND WIPER

SEPARATOR DECALS
(NOT ILLUSTRATED)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
..	AH101944	DECAL KIT	1	-610300	
..	AH120139	DECAL KIT	1	610301-	KIT, CONSISTS OF:
..			1		VARIABLE SPEED FAN INDICATOR
..			2		FAN DUCTS
..			1		VARIABLE SPEED FAN HANDWHEEL
..			1		"WARNING" (OPERATOR'S PLATFORM LADDER)
..			1		"DANGER" (UNLOADING AUGER SPRING)
..			1		HYDRAULIC RESERVOIR
..			1		"WARNING" (GRAIN TANK)
..			1		WALKER AND SHOE DRIVE CHAINS
..			1		DISPLACER OPERATION
..			1		INSTRUCTIONAL
..			1		"WARNING" (FUEL TANK)
..			1		VARIABLE SPEED REEL
..			1		CONCAVE CRANK
..			1		THROTTLE AND VARIABLE CYLINDER
..			1		FUSE, HEADER, AND MONITOR
..			1		HYDROSTATIC
..			1		"JOHN DEERE" (R.H. REAR HOOD)
..			1		"JOHN DEERE" (L.H. REAR HOOD)
..			2		"WARNING" (RAM SAFETY STOP)
..			1		CIRCUIT BREAKER
..			1		BRAKE
..			1		AIR CLEANER
..			1		ETHER STARTING AID SWITCH
..			1		IGNITION SWITCH
..			1		FUEL SHUT-OFF
..			1		"CAUTION"
..			1		SLOW MOVING VEHICLE
..			1		"LEAPING DEER"
..			1		"LEAPING DEER", 12"
..			1		GEARSHIFT, HYDROSTATIC
..			1		"WARNING" (VARIABLE CYLINDER DRIVE)
..			1		SAFETY PRESSURE COOLING SYSTEM
..			1		"WARNING" (LOWER VERTICAL AUGER HOUSING)
..			1		"WARNING" (FAN)
..	AH102525	DECAL KIT	1		(SIDEHILL) CONSISTS OF: UNLOADING GRAIN TANK, R.H.; GRAIN TANK, L.H.; SWITCH
..	AH101607	DECAL KIT	1		KIT, FRENCH
..	H80493	LABEL	2		"TIRE PRESSURE", 24 LBS. (24.5 X 32, 10PR, R1 AND R2)
..	H83033	DECAL	1		"DANGER" (UNLOADING AUGER SPRING) (KIT AH101944)
..	.....	DECAL	1		DISPLACER OPERATION (ROTARY SCREEN DOOR) (KIT AH101944)
..	H86896	DECAL	1		INSTRUCTIONAL, (KIT AH101944)
..	H94298	DECAL	1		"IMPORTANT" (SPRING ADJUSTMENT) (GROUND DRIVE)
..	H95427	LABEL	1	-504198	UNLOADING, (KIT AH102525) (NO LONGER AVAILABLE)
..	H100112	LABEL	1		CIRCUIT BREAKER, (KIT AH101944)
..	.....	DECAL	1		AIR CLEANER, (KIT AH101944)
..	.....	DECAL	1		AIR CLEANER (CANADIAN)
..	H109801	TAG	1	452500-	"WARNING" (ACCUMULATOR)
..	H118030	DECAL	1		"WARNING" (FAN) (FRENCH)
..	H80495	LABEL	1		"TIRE PRESSURE", 28 LBS. (14.9 X 24, 6PR, R1 AND R2) (NO LONGER AVAILABLE)
..	H80492	LABEL	1		"TIRE PRESSURE", 22 LBS. (16.9 X 20, 6PR, R1 AND R2) (NO LONGER AVAILABLE)
..	H99985	DECAL	1		"SIDEHILL 6620" (R.H. GRAIN TANK)
..	H99992	LABEL	1		"SIDEHILL 6620" (L.H. GRAIN TANK) (NO LONGER AVAILABLE)
..	H123256	DECAL	1	610301-	R.H., REAR HOOD, (KIT AH120139)
..	H123257	DECAL	1	610301-	L.H., REAR HOOD, (KIT AH120139)

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17047	8F4	5	160 - 13
23096	8D18	22	140 - 19
32238	4F13	20	70 - 49
32238	8D10	41	140 - 11
32238	8D12	37	140 - 13
32240	5D23	4	90 - 40
32240	5D25	4	90 - 42
32243	6C20	41	110 - 33
405R	3C5	14	50 - 16
7807C	7H2	18	120 - 145
7807C	8G12	17	170 - 27