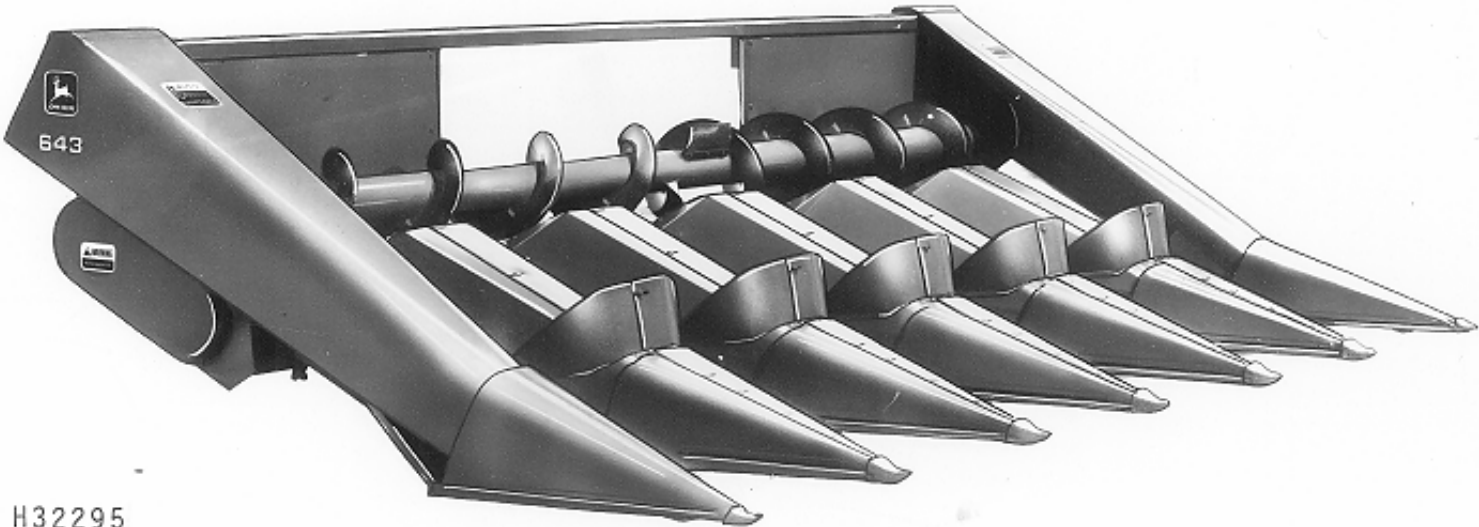


H32295 -UN-01JAN94



H32295

JOHN DEERE 643 CORN HEAD

(SPECIFICATIONS AND DESIGN SUBJECT TO CHANGE WITHOUT NOTICE)

DATE OF MANUFACTURE

MODEL NO.	DATE
243	(1969-1987)
244	(1969-1987)
343	(1969-1987)
344	(1969-1979)
443	(1969-1993)
444	(1969-1993)
543	(1973-1978)(1988-1989)
546	(1970-1993)
642	(1969-1977)
643	(1969-1993)
644	(1969-1993)
645	(1970-1993)
842	(1969-1977)
843	(1969-1993)
844	(1979-1993)
1243	(1980-1993)

SERIAL NUMBER PLATE

USE ALL NUMBERS, LETTERS AND SPACES SHOWN ON THE SERIAL NUMBER PLATE IN WARRANTY CORRESPONDENCE.

CORN HEADS (-567200)

ON THESE CORN HEADS, THE SERIAL NUMBER PLATE IS LOCATED ON THE RIGHT-HAND SIDE OF THE FRAME.

EXAMPLE: E0444567200H

E - EQUIPMENT
0444 - CORN HEAD MODEL
567200 - CORN HEAD SERIAL NUMBER
H - FACTORY (HARVESTER WORKS)

CORN HEADS (567201-)

ON THESE CORN HEADS, THE SERIAL NUMBER PLATE IS LOCATED ON THE RIGHT-HAND SIDE OF THE FRAME

EXAMPLE: H00444X567201
CORN HEAD

(FIRST LINE) H0 - FACTORY (HARVESTER WORKS)
0444 - CORN HEAD MODEL
X - CONFIGURATION/MODEL SUFFIX
567201 - CORN HEAD SEQUENCE NUMBER (SERIAL NUMBER)
(SECOND LINE) CORN HEAD - PRODUCT TYPE

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DIRECTION ARROW

ARROWS ARE USED WITH ILLUSTRATIONS TO INDICATE THE FRONT OF THE UNIT. "RIGHT-HAND" AND "LEFT-HAND" SIDES ARE DETERMINED BY FACING IN THE DIRECTION OF MACHINE FORWARD TRAVEL.

BOX-ENCLOSED ILLUSTRATIONS

A KEY NUMBER, SHOWN IN THE PARTS LIST, IS ASSIGNED TO A BOX ENCLOSING ALL PARTS SOLD AS A SERVICE ASSEMBLY. A BOX NOT KEYED INCLUDES NON-CURRENT PARTS.

KITS

KIT INFORMATION WILL BE FOUND IMMEDIATELY FOLLOWING THE STORY IN WHICH IT IS USED. THE ILLUSTRATION IS REPEATED WITH ONLY THE KIT PARTS CALLED OUT AND ALL OTHER PARTS SHOWN IN PHANTOM

JDM REMANUFACTURED COMPONENTS

THE SERVICE PARTS LISTED IN THIS CATALOG ARE INTENDED FOR THE REPAIR OF ORIGINAL EQUIPMENT COMPONENTS. ALTHOUGH MOST SERVICE PARTS MAY BE USED TO REPAIR REMANUFACTURED COMPONENTS, THE REMANUFACTURED DESIGN MAY CHANGE PARTS SUFFICIENTLY SO THAT SERVICE PARTS ARE INADEQUATE OR NOT USABLE.

BOLT AND CAP SCREW STRENGTH IDENTIFICATION

BOLTS AND CAP SCREWS REQUIRED TO HAVE HIGH-STRENGTH QUALITIES EQUIVALENT TO SAE GRADE 8 ARE IDENTIFIED THROUGHOUT THIS CATALOG BY THE DESCRIPTION HS SAE 8. ALL STANDARD BOLTS AND CAP SCREWS ARE SAE GRADE 5 OR LOWER. BOLTS AND CAP SCREWS REQUIRED TO HAVE HIGH-STRENGTH QUALITIES EQUIVALENT TO PROPERTY CLASS 10.9 ARE IDENTIFIED THROUGHOUT THIS CATALOG BY THE DESCRIPTION HS 10.9. ALL STANDARD BOLTS AND CAP SCREWS ARE PROPERTY CLASS 8.8 OR LOWER.

SI UNITS OF MEASURE

METRIC DIMENSIONS ARE GIVEN, WHERE APPLICABLE, THROUGHOUT THIS PARTS CATALOG.

TRADEMARKS

THROUGHOUT THIS PARTS CATALOG, YOU WILL FIND THE FOLLOWING DEERE & COMPANY TRADEMARKS:

DIAL-A-SPEED™
DIAL-A-MATIC™
HARVESTRAK™

POSI-TORQ™
TORQ-GARD SUPREME®
QUIK-TATCH™

CHANGE INDICATOR LINE

CHANGES AFFECTING THE ORDERING OF PARTS ARE IDENTIFIED BY VERTICAL LINES MARKED IN THE L. H. MARGIN OF REVISED PARTS LISTING IMAGES. A LINE IS ALSO AT THE LEFT-HAND EDGE OF THE SAME PART NUMBER IN THE NUMERICAL INDEX TO SHOW THE LOCATION OF REVISED INFORMATION.

FUNCTION CODE

(EXAMPLE - FC: 5000)

FUNCTION CODES ARE LOCATED ON EACH PAGE IN THE UPPER RIGHT-HAND CORNER ON THE TITLE LINE. THE CODE LISTED IS A GROUPING CODE THAT CAN BE USED FOR WARRANTIES AND FOR DTAC TO IDENTIFY CERTAIN AREAS.

COMPLETE GOODS LISTINGS

COMPLETE GOODS ARE IN BOLD FACE TYPE. ORDER SEPARATELY. DO NOT INCLUDE ON REPLACEMENT PARTS ORDER.

ALPHABETICAL INDEX

GRID		PAGE	GRID		PAGE
	A				
C11	AUGER (344, 443, 444, 543, 642, 643)	60	B8	BARREL, STALK ROLLS.....	34
C11	AUGER (644, 645, 842, 843, 844)	60	C18	BEARING, CROSS AUGER (1243).....	67
B21	AUGER DRIVES, CROSS (444, 543, 546, 642)(-332700)	48	C20	BEARING, CROSS AUGER (1243).....	69
B21	AUGER DRIVES, CROSS (643, 644, 645, 842, 843)(-332700)	48	C18	BRACKET, CROSS AUGER (1243)	67
C13	AUGER FLOOR AND SHIELD (344, 443, 444, 543, 546)	62	C20	BRACKET, CROSS AUGER (1243)	69
C15	AUGER FLOOR AND SHIELD (344, 443, 444, 543, 546)	64	D11	BRACKET, STUBBLE LIGHT (-640300)	84
C13	AUGER FLOOR AND SHIELD (642, 643, 644, 842, 843, 844)	62	D12	BRACKET, STUBBLE LIGHT (640301-)	86
C15	AUGER FLOOR AND SHIELD (642, 643, 644, 842, 843, 844)	64		C	
C21	AUGER SHIELD (243, 244, 343, 344, 443, 444)	70	C18	CARRIER, BEARING, CROSS AUGER (1243)	67
C21	AUGER SHIELD (543, 546, 643, 644, 645, 843, 1243).....	70	C20	CARRIER, BEARING, CROSS AUGER (1243)	69
C13	AUGER SLOWDOWN SHIELDS	62	B13	CASE, GEAR	40
C15	AUGER SLOWDOWN SHIELDS	64	B15	CASE, GEAR	42
C17	AUGER SLOWDOWN SHIELDS (1243)	66	A24	CENTER GATHERER POINTS (1243)	24
C19	AUGER SLOWDOWN SHIELDS (1243)	68	A24	CENTER GATHERER POINTS (243, 244, 343, 344, 443, 444)	24
C17	AUGER SLOWDOWN SPROCKETS (1243)	66	A24	CENTER GATHERER POINTS (543, 546, 643, 644, 645, 843, 844).....	24
C19	AUGER SLOWDOWN SPROCKETS (1243)	68	A17	CENTER GATHERER POINTS (642 AND 842).....	16
C17	AUGER, CROSS (1243)(471048-)	66	A23	CENTER GATHERER POINTS (642 AND 842).....	23
C19	AUGER, CROSS (1243)(471048-)	68	B3	CENTER GATHERER SHIELD EXTENSIONS	28
C9	AUGER, CROSS (243, 244, 343)	58	B1	CENTER GATHERER SHIELDS	26
C18	AUGER, CROSS (1243)	67	B18	CHAIN, GATHERER	45
C20	AUGER, CROSS (1243)	69	B12	CLUTCH, SLIP, ROW-UNIT	38
C1	AUGER, CROSS, DRIVE (1243)(471048-)	50	C18	COLLAR, CROSS AUGER (1243)	67
C3	AUGER, CROSS, DRIVE (1243)(471048-)	52	C20	COLLAR, CROSS AUGER (1243)	69
C7	AUGER, CROSS, DRIVE (243, 244, 343)	56	E9	CONSTANT VELOCITY HEADER DRIVE SHAFT - SIDEHILL - WEASLER(643,644,843,844)	110
C1	AUGER, CROSS, DRIVE (444, 543, 546, 643)(-332701)	50	D24	COUPLER & SHIELD, MAIN DRIVE-6620SH CONV (444) (-640500)	100
C3	AUGER, CROSS, DRIVE (444, 543, 546, 643)(332701-)	52	D21	COUPLER AND DRIVE SHAFT (1243 (635101-)	96
C1	AUGER, CROSS, DRIVE (644, 645, 843)(-332701)	50	D17	COUPLER AND MAIN DRIVE SHAFT (433, 444, 546, 642 (-635100)	92
C3	AUGER, CROSS, DRIVE (644, 645, 843)(332701-)	52	D19	COUPLER AND MAIN DRIVE SHAFT (433, 444, 546, 642 (-635100)	94
C3	AUGER, CROSS, DRIVE (844)(380601-)	52	D21	COUPLER AND MAIN DRIVE SHAFT (443, 444, 546, 643 (635101-)	96
C1	AUGER, CROSS, DRIVES (844)(380601-)	50	D17	COUPLER AND MAIN DRIVE SHAFT (543 (-380600)	92
	B		D19	COUPLER AND MAIN DRIVE SHAFT (543 (-380600)	94
D5	BACK SHEETS AND MAIN FRAME (1243, 471048-)	78	D17	COUPLER AND MAIN DRIVE SHAFT (543 (620801-635100)	92
D5	BACK SHEETS AND MAIN FRAME (844)	78	D19	COUPLER AND MAIN DRIVE SHAFT (543 (620801-635100)	94
B10	BARREL, STALK ROLL	36	D17	COUPLER AND MAIN DRIVE SHAFT (642, 842 (-332700)	92
			D19	COUPLER AND MAIN DRIVE SHAFT (642, 842 (-332700)	94
			D17	COUPLER AND MAIN DRIVE SHAFT (643, 644, 645 (-635100)	92
			D19	COUPLER AND MAIN DRIVE SHAFT (643, 644, 645 (-635100)	94
			D21	COUPLER AND MAIN DRIVE SHAFT (644, 645, 843, 844 (635101-)	96
			D17	COUPLER AND MAIN DRIVE SHAFT (842, 843, 844, 1243 (-635100)	92
			D19	COUPLER AND MAIN DRIVE SHAFT (842, 843, 844, 1243 (-635100)	94

GRID		PAGE	GRID		PAGE
D23	COUPLER AND SHIELD, MAIN DRIVE SHAFT	98	D19	DRIVE SHAFT, MAIN, AND COUPLER	
D25	COUPLER, MAIN DRIVE SHAFT (9500SH CONV.)			(543 (-380600).....	94
	(R.H.)	101	D17	DRIVE SHAFT, MAIN, AND COUPLER	
E3	COUPLER, MAIN DRIVE SHAFT, SIDEHILL			(642, 842 (-332700).....	92
	(643, 644, 843, 844) (645251-)	104	D19	DRIVE SHAFT, MAIN, AND COUPLER	
E1	COUPLER, MAIN DRIVE-643 SIDEHILL (6620SH			(642, 842 (-332700).....	94
	CONV.) (-640500)	102	D17	DRIVE SHAFT, MAIN, AND COUPLER	
C17	CROSS AUGER			(643, 644, 645 (-635100)	92
	(1243)(471048-).....	66	D19	DRIVE SHAFT, MAIN, AND COUPLER	
C19	CROSS AUGER			(643, 644, 645 (-635100)	94
	(1243)(471048-).....	68	D21	DRIVE SHAFT, MAIN, AND COUPLER	
C9	CROSS AUGER			(644, 645, 843, 844 (635101-)	96
	(243, 244, 343)	58	D17	DRIVE SHAFT, MAIN, AND COUPLER	
C18	CROSS AUGER (1243).....	67		(842, 843, 844, 1243 (-635100)	92
C20	CROSS AUGER (1243).....	69	D19	DRIVE SHAFT, MAIN, AND COUPLER	
C5	CROSS AUGER SLOW DOWN	54		(842, 843, 844, 1243 (-635100)	94
			E1	DRIVE SHAFT, MAIN, 643 SIDEHILL (6620SH	
				CONV.)(-640500)	102
			B19	DRIVE, ROW-UNIT AND CROSS AUGER	
				(643, 644, 645, 842, 843) (-332700)	46
D15	DECAL, DRIVE SHAFT		B21	DRIVES, ROW-UNIT AND CROSS AGUER	
	(443, 444, 543, 546)	90		(643, 644, 645, 842, 843)(-332700)	48
D24	DECAL, DRIVE SHAFT		C3	DRIVES, ROW-UNIT AND CROSS AUGER	
	(444) (-640500)	100		(1243)(471048-)	52
D15	DECAL, DRIVE SHAFT		C7	DRIVES, ROW-UNIT AND CROSS AUGER	
	(642, 643, 644, 645, 842, 843, 844).....	90		(243, 244, 343)	56
D15	DECAL, MAIN DRIVE SHAFT		B19	DRIVES, ROW-UNIT AND CROSS AUGER	
	(1243, 471048-634100)	90		(444, 543, 546, 642) (-332700)	46
B6	DECK PLATES.....	32	B21	DRIVES, ROW-UNIT AND CROSS AUGER	
D24	DRIVE SHAFT DECAL			(444, 543, 546, 642)(-332700)	48
	(444) (-640500)	100	C1	DRIVES, ROW-UNIT AND CROSS AUGER	
D15	DRIVE SHAFT SHIELD, MAIN			(444, 543, 546, 643)(-332701)	50
	(1243, 471048-634100)	90	C3	DRIVES, ROW-UNIT AND CROSS AUGER	
D15	DRIVE SHAFT SHIELD, MAIN			(444, 543, 546, 643)(332701-)	52
	(443, 444, 543, 546)	90	C1	DRIVES, ROW-UNIT AND CROSS AUGER	
D15	DRIVE SHAFT SHIELD, MAIN			(644, 645, 843)(-332701)	50
	(642, 643, 644, 645, 842, 843, 844).....	90	C3	DRIVES, ROW-UNIT AND CROSS AUGER	
E11	DRIVE SHAFT SUPPORT (244).....	112		(644, 645, 843)(332701-).....	52
D15	DRIVE SHAFT, DECAL		C1	DRIVES, ROW-UNIT AND CROSS AUGER	
	(1243, 471048-643100)	90		(844)(380601-)	50
D15	DRIVE SHAFT, DECAL		C3	DRIVES, ROW-UNIT AND CROSS AUGER	
	(443, 444, 543, 546)	90		(844)(380601-)	52
D15	DRIVE SHAFT, DECAL		C1	DRIVES, ROW-UNIT AND CROSS AUGER	
	(642, 643, 644, 645, 842, 843, 844).....	90		(1243)(471048-)	50
E5	DRIVE SHAFT, HEADER - SIDEHILL		C5	DRIVES,ROW-UNIT & CROSS AUGER (SLOWDOWN)	
	(-615250).....	106		(444,543,546,643,644,645,843,844,1243)	54
E7	DRIVE SHAFT, HEADER - SIDEHILL - WEASLER				
	(R.H. ILLUSTRATED) (645251-) (444)	108			
E9	DRIVE SHAFT, HEADER - SIDEHILL - WEASLER				
	(643, 644, 843, 844) (645251-)	110			
E6	DRIVE SHAFT, HEADER, SH, WALTERSCHIED				
	(615251-640500)	107			
D25	DRIVE SHAFT, MAIN (9500SH CONV.)				
	(R.H.)	101			
D17	DRIVE SHAFT, MAIN, AND COUPLER	92			
D19	DRIVE SHAFT, MAIN, AND COUPLER	94			
D21	DRIVE SHAFT, MAIN, AND COUPLER				
	(1243 (635101-)	96			
D17	DRIVE SHAFT, MAIN, AND COUPLER				
	(433, 444, 546, 642 (-635100)	92			
D19	DRIVE SHAFT, MAIN, AND COUPLER				
	(433, 444, 546, 642 (-635100)	94			
D21	DRIVE SHAFT, MAIN, AND COUPLER				
	(443, 444, 546, 643 (635101-)	96			
D17	DRIVE SHAFT, MAIN, AND COUPLER				
	(543 (-380600).....	92			

ALPHABETICAL INDEX - CONTINUED

GRID	PAGE	GRID	PAGE
C15 FLOOR, AUGER, SHIELD (344, 443, 444, 543, 546)	64	L	
C13 FLOOR, AUGER, SHIELD (642, 643, 644, 842, 843, 844)	62	D9 LIGHT, MARKER, HARNESS	82
C15 FLOOR, AUGER, SHIELD (642, 643, 644, 842, 843, 844)	64	D10 LIGHTS, MARKER	83
C18 FLOOR, CROSS AUGER (1243)	67	M	
C20 FLOOR, CROSS AUGER (1243)	69	D24 MAIN DRIVE COUPLER & SHIELD -6620SH CONV (444) (-640500)	100
B6 FRAME, ROW-UNIT	32	E1 MAIN DRIVE COUPLER 643 SIDEHILL (6620SH CONV.) (-640500)	102
G		D24 MAIN DRIVE SHAFT (6620 SH CONV.) (444) (-640500)	100
B18 GATHERER CHAIN AND SPROCKETS	45	D25 MAIN DRIVE SHAFT (9500SH CONV.) (R.H.)	101
A13 GATHERER POINTS (-466450)	12	D21 MAIN DRIVE SHAFT AND COUPLER (1243 (635101-)	96
A15 GATHERER POINTS (466451-)	14	D17 MAIN DRIVE SHAFT AND COUPLER (443, 444, 546, 642 (-635100)	92
A21 GATHERER POINTS (466451-)	20	D19 MAIN DRIVE SHAFT AND COUPLER (443, 444, 546, 642 (-635100)	94
A24 GATHERER POINTS, CENTER (1243)	24	D21 MAIN DRIVE SHAFT AND COUPLER (443, 444, 546, 643 (635101-)	96
A24 GATHERER POINTS, CENTER (243, 244, 343, 344, 443, 444)	24	D17 MAIN DRIVE SHAFT AND COUPLER (543 (-380600)	92
A24 GATHERER POINTS, CENTER (543, 546, 643, 644, 645, 843, 844)	24	D19 MAIN DRIVE SHAFT AND COUPLER (543 (-380600)	94
A17 GATHERER POINTS, CENTER (642 AND 842)	16	D17 MAIN DRIVE SHAFT AND COUPLER (543 (620801-635100)	92
A23 GATHERER POINTS, CENTER (642 AND 842)	23	D19 MAIN DRIVE SHAFT AND COUPLER (543 (620801-635100)	94
A10 GATHERER SHEETS (-380600)	9	D17 MAIN DRIVE SHAFT AND COUPLER (642, 842 (-332700)	92
A11 GATHERER SHEETS, OUTER (380601-)	10	D19 MAIN DRIVE SHAFT AND COUPLER (642, 842 (-332700)	94
B5 GATHERER SHIELDS (642 AND 842)	30	D17 MAIN DRIVE SHAFT AND COUPLER (643, 644, 645 (-635100)	92
B1 GATHERER SHIELDS, CENTER	26	D19 MAIN DRIVE SHAFT AND COUPLER (643, 644, 645 (-635100)	94
B13 GEAR HOUSING	40	D21 MAIN DRIVE SHAFT AND COUPLER (644, 645, 843, 844 (635101-)	96
B15 GEAR HOUSING	42	D17 MAIN DRIVE SHAFT AND COUPLER (842, 843, 844, 1243 (-635100)	92
H		D19 MAIN DRIVE SHAFT AND COUPLER (842, 843, 844, 1243 (-635100)	94
D9 HARNESS, MARKER LIGHT	82	D15 MAIN DRIVE SHAFT SHIELD (1243, 471048-634100)	90
D11 HARNESS, STUBBLE LIGHT (-640300)	84	D15 MAIN DRIVE SHAFT SHIELD (443, 444, 543, 546)	90
D12 HARNESS, STUBBLE LIGHT (640301-)	86	D15 MAIN DRIVE SHAFT SHIELD (642, 643, 644, 645, 842, 843, 844)	90
E5 HEADER DRIVE SHAFT - SIDEHILL (-615250)	106	D23 MAIN DRIVE SHAFT, COUPLER, AND SHIELD	98
E9 HEADER DRIVE SHAFT - SIDEHILL - WEASLER (643, 644, 843, 844) (645251-)	110	E3 MAIN DRIVE SHAFT, COUPLER, SIDEHILL (643, 644, 843, 844) (645251-)	104
E7 HEADER DRIVE SHAFT - SIDEHILL - WEASLER (R.H. ILLUSTRATED) (645251-) (444)	108	E3 MAIN DRIVE SHAFT, SIDEHILL (643, 644, 843, 844) (645251-)	104
E6 HEADER DRIVE SHAFT, SH, WALTERSCHEID (615251-640500)	107	E1 MAIN DRIVE SHAFT, 643 SIDEHILL (6620SH CONV.) (-640500)	102
K		E1 MAIN DRIVE SHIELD 643 SIDEHILL (6620SH CONV.) (-640500)	102
E19 KEY STOCK, METRIC KIT	120	C23 MAIN FRAME AND BACK SHEETS	72
E19 KIT, METRIC KEY STOCK	120	D1 MAIN FRAME AND BACK SHEETS (642, 643, 644, 645, 842, 843)	74
B10 KNIFE STALK ROLL AND BARREL	36	D5 MAIN FRAME AND BACK SHEETS (844)	78
B6 KNIFE, TRASH	32	D14 MAIN FRAME AND SHIELDS (243, 244, 343)	88

ALPHABETICAL INDEX - CONTINUED

GRID		PAGE	GRID		PAGE
D7	MAIN FRAME SHIELDS (1243, 471048-)	80	C1	ROW-UNIT AND CROSS AUGERS DRIVES (644, 645, 843)(-332701)	50
D7	MAIN FRAME SHIELDS (844)	80	B6	ROW-UNIT FRAME AND DECK PLATES	32
D5	MAIN FRAME, AND BACK SHEETS (1243, 471048-)	78	B12	ROW-UNIT SLIP CLUTCH	38
D9	MARKER LIGHT HARNESS	82	C1	ROW-UNITS AND CROSS AUGER DRIVES (1243)(471048-)	50
D10	MARKER LIGHTS	83			
E19	METRIC KEY STOCK KIT	120			
				S	
	O		E15	SAFETY AND INSTRUCTIONAL DECALS	116
A11	OUTER GATHERER SHEETS (380601-)	10	E5	SHAFT, HEADER DRIVE - SIDEHILL (-615250)	106
			E6	SHAFT, HEADER DRIVE, SH, WALTERSCHIED (615251-640500)	107
	P		D24	SHAFT, MAIN DRIVE (6620 SH CONV.) (444) (-640500)	100
C18	PADDLE, CROSS AUGER (1243)	67	D25	SHAFT, MAIN DRIVE (9500SH CONV.) (R.H.)	101
C20	PADDLE, CROSS AUGER (1243)	69	E3	SHAFT, MAIN DRIVE, SIDEHILL (643, 644, 843, 844) (645251-)	104
B6	PLATES, DECK	32	B8	SHAFT, STALK ROLL	34
A17	POINTS, CENTER GATHERER (642 AND 842)	16	C23	SHEETS, BACK, AND MAIN FRAME	72
A23	POINTS, CENTER GATHERER (642 AND 842)	23	D1	SHEETS, BACK, AND MAIN FRAME (642, 643, 644, 645, 842, 843)	74
A13	POINTS, GATHERER (-466450)	12	A10	SHEETS, GATHERER (-380600)	9
A15	POINTS, GATHERER (466451-)	14	A11	SHEETS, OUTER GATHERER (380601-)	10
A21	POINTS, GATHERER (466451-)	20	D23	SHIELD AND COUPLER, MAIN DRIVE SHAFT	98
A24	POINTS, GATHERER, CENTER (1243)	24	B3	SHIELD EXTENSIONS, CENTER GATHERER	28
A24	POINTS, GATHERER, CENTER (243, 244, 343, 344, 443, 444)	24	C21	SHIELD, AUGER (243, 244, 343, 344, 443, 444)	70
A24	POINTS, GATHERER, CENTER (543, 546, 643, 644, 645, 843, 844)	24	C21	SHIELD, AUGER (543, 546, 643, 644, 645, 843, 1243)	70
			C11	SHIELD, AUGER DRIVE (344, 443, 444, 543, 642, 643)	60
	R		C11	SHIELD, AUGER DRIVE (644, 645, 842, 843, 844)	60
B8	ROLL, STALK	34	C13	SHIELD, AUGER FLOOR (344, 443, 444, 543, 546)	62
C5	ROW-UNIT & CROSS AUGER DRIVES (SLOWDOWN) (444,543,546,643,644,645,843,844,1243)	54	C15	SHIELD, AUGER FLOOR (344, 443, 444, 543, 546)	64
C3	ROW-UNIT AND CROSS AUGER DRIVES (1243)(471048-)	52	C13	SHIELD, AUGER FLOOR (642, 643, 644, 842, 843, 844)	62
C7	ROW-UNIT AND CROSS AUGER DRIVES (243, 244, 343)	56	C15	SHIELD, AUGER FLOOR (642, 643, 644, 842, 843, 844)	64
B19	ROW-UNIT AND CROSS AUGER DRIVES (444, 543, 546, 642) (-332700)	46	C18	SHIELD, CROSS AUGER (1243)	67
B21	ROW-UNIT AND CROSS AUGER DRIVES (444, 543, 546, 642)(-332700)	48	C20	SHIELD, CROSS AUGER (1243)	69
C1	ROW-UNIT AND CROSS AUGER DRIVES (444, 543, 546, 643)(-332701)	50	C9	SHIELD, CROSS AUGER DRIVE (243, 244, 343)	58
C3	ROW-UNIT AND CROSS AUGER DRIVES (444, 543, 546, 643)(332701-)	52	B5	SHIELD, GATHERER (642 AND 842)	30
B19	ROW-UNIT AND CROSS AUGER DRIVES (643, 644, 645, 842, 843) (-332700)	46	D15	SHIELD, MAIN DRIVE SHAFT (1243, 471048-634100)	90
B21	ROW-UNIT AND CROSS AUGER DRIVES (643, 644, 645, 842, 843)(-332700)	48	D15	SHIELD, MAIN DRIVE SHAFT (443, 444, 543, 546)	90
C3	ROW-UNIT AND CROSS AUGER DRIVES (644, 645, 843)(332701-)	52	D15	SHIELD, MAIN DRIVE SHAFT (642, 643, 644, 645, 842, 843, 844)	90
C1	ROW-UNIT AND CROSS AUGER DRIVES (844)(380601-)	50	D25	SHIELD, MAIN DRIVE SHAFT (9500SH CONV.) (R.H.)	101
C3	ROW-UNIT AND CROSS AUGER DRIVES (844)(380601-)	52	E3	SHIELD, MAIN DRIVE SHAFT, SIDEHILL (643, 644, 843, 844) (645251-)	104
			E1	SHIELD, MAIN DRIVE 643 SIDEHILL (6620SH CONV.) (-640500)	102
			E14	SHIELD, WHEEL (243, 343) (380601-)	115

ALPHABETICAL INDEX - CONTINUED

GRID	PAGE	GRID	PAGE
E14 SHIELD, WHEEL (642, 842).....	115	D11 STUBBLE LIGHT HARNESS (-650300)	84
D3 SHIELDS AND STRIPPER (344, 443, 444, 543, 546)	76	D12 STUBBLE LIGHT HARNESS (640301-)	86
D3 SHIELDS AND STRIPPER (642, 643, 644, 645, 842, 843)	76	D12 STUBBLE LIGHTS (640301-)	86
C13 SHIELDS, AUGER SLOWDOWN	62	E11 SUPPORT, DRIVE SHAFT (244)	112
C15 SHIELDS, AUGER SLOWDOWN	64		
C17 SHIELDS, AUGER SLOWDOWN (1243)	66		
C19 SHIELDS, AUGER SLOWDOWN (1243)	68		
B1 SHIELDS, CENTER GATHERER	26		
D7 SHIELDS, MAIN FRAME (1243, 471048-)	80		
D7 SHIELDS, MAIN FRAME (844)	80		
E13 SHIELDS, WHEEL (243, 343) (-380600)	114		
E13 SHIELDS, WHEEL (244, 344)	114		
E5 SIDEHILL - HEADER DRIVE SHAFT (-615250)	106		
E7 SIDEHILL - WEASLER - HEADER DRIVE SHAFT (R.H. ILLUSTRATED) (645251-) (444)	108		
E9 SIDEHILL - WEASLER - HEADER DRIVE SHAFT (643, 644, 843, 844) (645251-)	110		
E3 SIDEHILL CONVERSION, MAIN DRIVE SHAFT (643, 644, 843, 844)	104		
D25 SIDEHILL MAIN DRIVE SHAFT CONVERSION (R.H.)	101		
E6 SIDEHILL-HEADER DRIVE SHAFT,WALTERSCHIED (615251-640500)	107		
E1 SIDEHILL-6620 CONVERSION-MAIN DRIVE (643)	102		
B12 SLIP CLUTCH, ROW-UNIT	38		
C5 SLOW DOWN, ROW-UNIT AND CROSS AUGER DRIVES	54		
C13 SLOWDOWN SHIELDS, AUGER	62		
C15 SLOWDOWN SHIELDS, AUGER	64		
C17 SLOWDOWN, AUGER SHIELDS & SPROCKETS (1243)	66		
C19 SLOWDOWN, AUGER SHIELDS & SPROCKETS (1243)	68		
C18 SPROCKET, CROSS AUGER (1243)	67		
C20 SPROCKET, CROSS AUGER (1243)	69		
C17 SPROCKETS, AUGER SLOWDOWN (1243)	66		
C19 SPROCKETS, AUGER SLOWDOWN (1243)	68		
B18 SPROCKETS, GATHERER CHAIN	45		
B10 STALK ROLL BARREL	36		
B8 STALK ROLL SHAFT AND BARREL	34		
B10 STALK ROLL, KNIFE	36		
C18 STRAP, CROSS AUGER (1243)	67		
C20 STRAP, CROSS AUGER (1243)	69		
C18 STRIP, CROSS AUGER (1243)	67		
C20 STRIP, CROSS AUGER (1243)	69		
D3 STRIPPER AND SHIELDS (344, 443, 444, 543, 546)	76		
D3 STRIPPER AND SHIELDS (642, 643, 644, 645, 842, 843)	76		
D11 STUBBLE LIGHT (-640300)	84		
D11 STUBBLE LIGHT CONNECTOR (-650300)	84		

A10

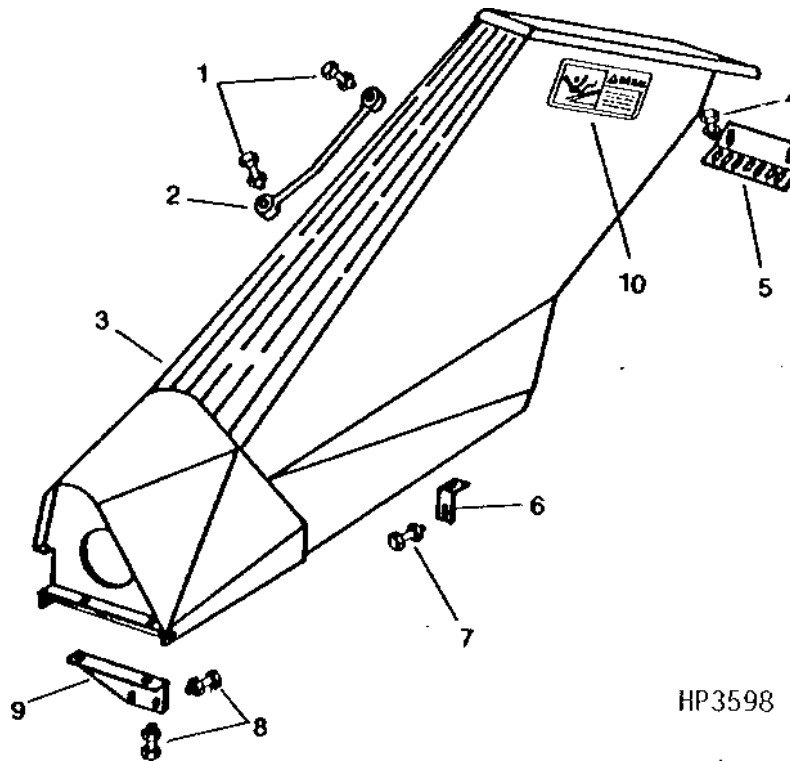
40 SERIES CORN HEADS

OUTER GATHERER SHEETS

(-380600)

HP3598

-UN-01JAN94

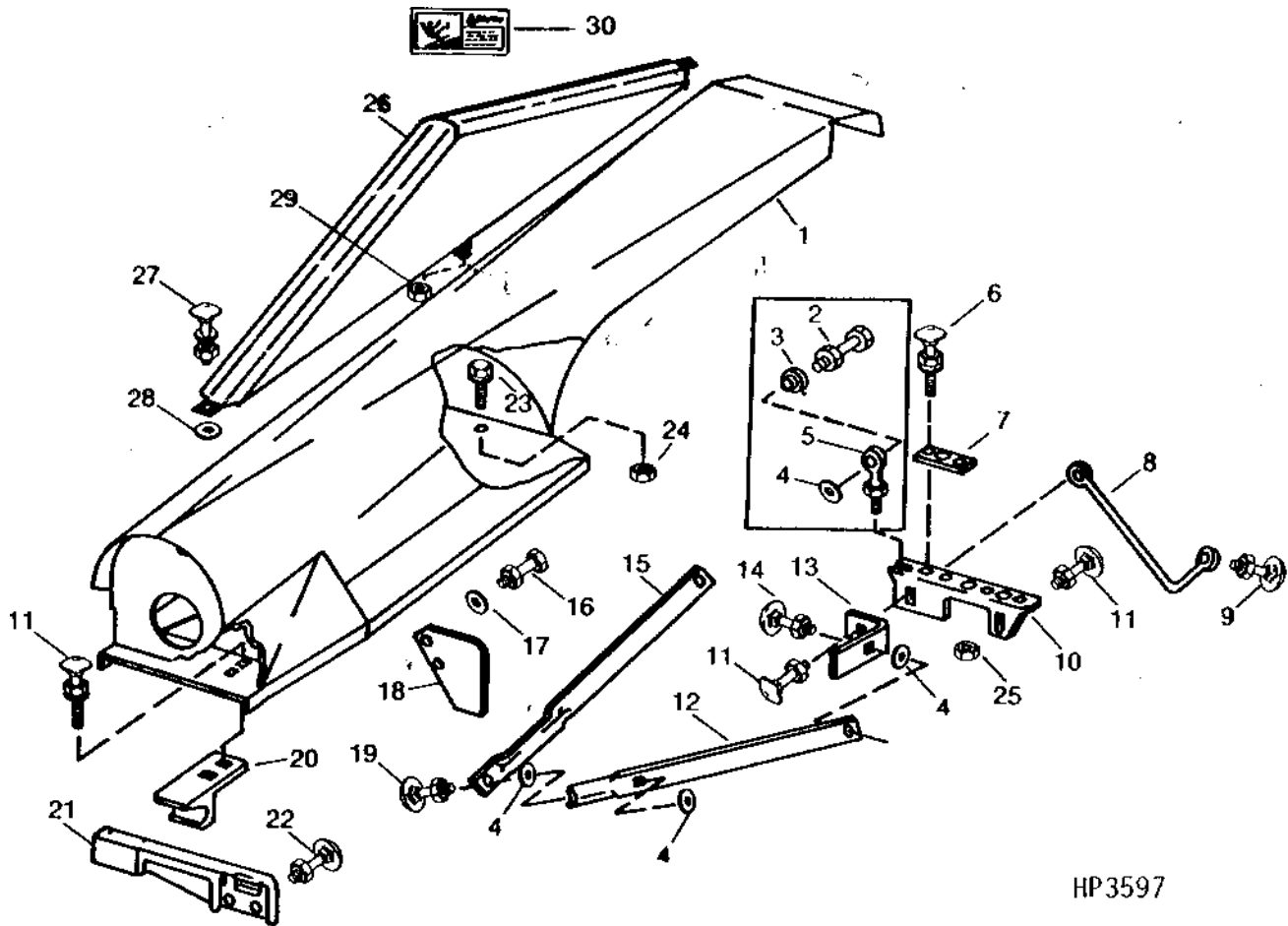


HP3598

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	N10214	SELF-LOCKING SCREW	4	9.525 X 25.400 MM (3/8" X 1")	
	E55662	FLANGE NUT	4	9.525 MM (3/8")	
2	H83071	SUPPORT	1	R.H. NO LONGER AVAILABLE	
	H83072	SUPPORT	1	L.H.	
3	AN102066	SHEET	1	R.H. (243, -300) (244, -2451) (343, -1651) (344, -926) (443, -1336) (444, -2551) (546, -500) (642, -400) (643, -1051) (644, -531) (645, -400) (842, -421) (843, -600) (SUB AH82434)	
	AH82434	SHEET	1	R.H.	
	AN102067	SHEET	1	L.H. (243, -300) (244, -2451) (343, -1651) (344, -926) (443, -1336) (444, -2551) (546, -500) (642, -400) (643, -1051) (644, -531) (645, -400) (842, -421) (843, -600) (SUB AH82435)	
	AH82435	SHEET	1	L.H.	
4	N10212	SELF-LOCKING SCREW	8	7.925 X 19.050 MM (5/16" X 3/4")	
	A22698	NUT	8	7.925 MM (5/16")	
5	N103853	SUPPORT	2	UPPER	
6	N103909	CLIP	2	(NO LONGER AVAILABLE)	
7	N14822	SELF-LOCKING SCREW	4	9.525 X 19.050 MM (3/8" X 3/4")	
	E55662	FLANGE NUT	4	9.525 MM (3/8")	
8	03H1500	BOLT	4	3/8" X 1"	
	E55662	FLANGE NUT	4	9.525 MM (3/8")	
9	N102198	SUPPORT	1	R.H., LOWER	
	N102199	SUPPORT	1	L.H., LOWER	
10	H126728	LABEL	2	"DANGER", (SUB H149059)	
	H149059	SIGN	2	"DANGER", (SUB H151336)	
	H151336	SIGN	2	"DANGER"	

OUTER GATHERER SHEETS

(380601-)
HP3597 -UN-01JAN94



HP3597

OUTER GATHERER SHEETS - CONTINUED
(380601-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH118342	GATHERER	1		R.H. (SUB FOR AH97796)
	AH118343	GATHERER	1		L.H. (SUB FOR AH97797)
2	19H1732	CAP SCREW	2	-600000	3/8" X 1-1/4"
	E55662	FLANGE NUT	2	-600000	9.525 MM (3/8")
3	H97266	BUSHING	2	-600000	9.779 X 16.256 X 16.256 MM (0.385" X 0.640" X 0.640")
4	24H1308	WASHER	AR	-600000	13/32" X 1" X 0.134"
5	H100529	EYEBOLT	2	-600000	
	14H827	WING NUT	2	-466450	3/8"
	E50102	LOCK NUT	2	466451-600000	9.525 MM (3/8")
6	03H1709	BOLT	8	-600000	5/16" X 1"
	A22698	NUT	8		7.925 MM (5/16")
7	H92710	PAD	4	-600000	
	H113751	PAD	4	600001-	
8	H93010	BRACE	1		R.H.
	H93011	BRACE	1		L.H.
9	N10214	SELF-LOCKING SCREW	2		9.525 X 25.400 MM (3/8" X 1")
	E55662	FLANGE NUT	2		9.525 MM (3/8")
10	H100530	SUPPORT	1		R.H., OUTER
	H100531	SUPPORT	1		L.H., OUTER
11	03H1500	BOLT	AR		3/8" X 1"
	E55662	FLANGE NUT	AR		9.525 MM (3/8")
12	H101251	STRAP	2	-383768	(SUB H102750 AND H102751)
	H102750	STRAP	1		INNER
13	H101253	ANGLE	4		INNER
14	03H1500	BOLT	AR		3/8" X 1"
	E50102	LOCK NUT	AR		9.525 MM (3/8")
15	H101252	STRAP	2	-383768	(SUB H102750 AND H102751)
	H102751	STRAP	1		OUTER
16	N10212	SELF-LOCKING SCREW	2		7.925 X 19.050 MM (5/16" X 3/4")
	T16464	LOCK NUT	2		7.925 MM (5/16") (SUB FOR N10213, THIS APPLICATION)
	12H336	LOCK WASHER	2		7/16", (243, -610100) (244, -610150) (343, -610200) (344, -600000) (443, -610250) (444, -610300) (543, -416850) (546, -610400) (643, -610450) (644, -610550) (645, -610600) (843, -610650) (844, -610700) (1243, 610750)
17	24M7207	WASHER	2		8.400 X 24 X 2 MM
18	N101988	GATE	1	-660100	
	H152597	GATE	1	660101-	
19	03H1557	BOLT	AR		3/8" X 1-1/4"
	E50102	LOCK NUT	AR		9.525 MM (3/8")
20	H113237	HOOK	4		(SUB FOR H91576)
21	H109940	HINGE	1		R.H. (SUB FOR H91574)
	H109941	HINGE	1		L.H. (SUB FOR H91575)
22	03H1557	BOLT	AR		3/8" X 1-1/4"
	03H1468	BOLT	2	469631-	3/8" X 1-3/4"
	E55662	FLANGE NUT	AR		9.525 MM (3/8")
23	E60315	SELF-LOCKING SCREW	2	466451-	9.525 X 31.750 MM (3/8" X 1-1/4")
24	E55662	FLANGE NUT	4	466451-	9.525 MM (3/8")
25	E50102	LOCK NUT	4	466451-	9.525 MM (3/8")
26	AH110774	EXTENSION	2		
27	03H1540	BOLT	4	-517928	5/16" X 3/4"
	12H303	LOCK WASHER	4	-517928	5/16"
	14H785	NUT	4	-517928	5/16"
	03H1709	BOLT	4	517929-	5/16" X 1"
	A22698	NUT	4	517929-	7.925 MM (5/16")
28	24M7207	WASHER	4		8.400 X 24 X 2 MM
29	A22698	NUT	4		7.925 MM (5/16")
30	H126728	LABEL	2		"DANGER", (SUB H149059)
	H149059	SIGN	2		(SUB H151336) "DANGER"
..	JD5580	REFLECTOR	2		"RED", (SUB JD5902)
..	JD5599	DECAL	2		"LEAPING DEER"

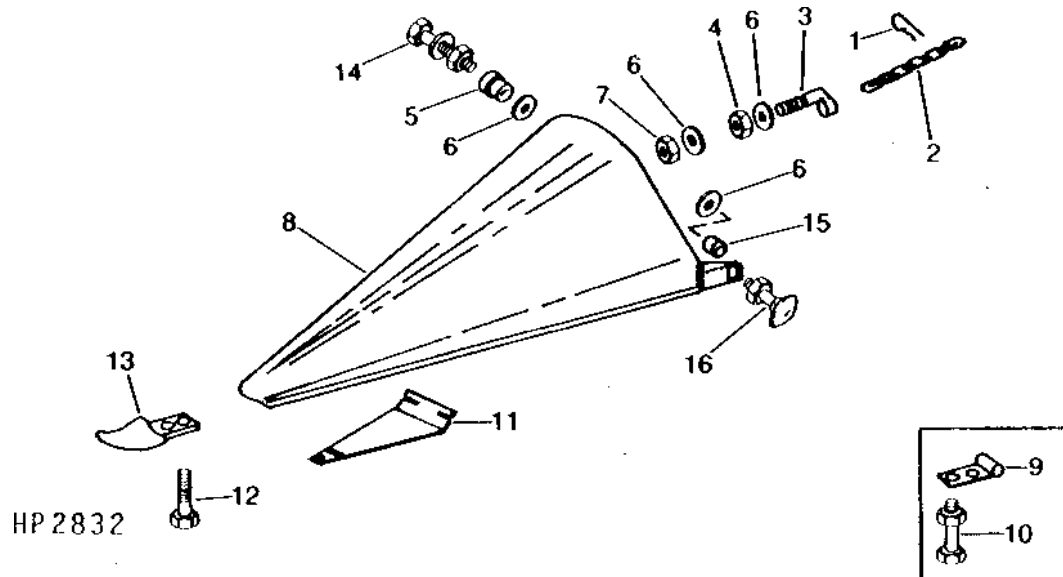
A13

40 SERIES CORN HEADS

OUTER GATHERER POINTS

(-466450)

HP2832 -UN-01JAN94

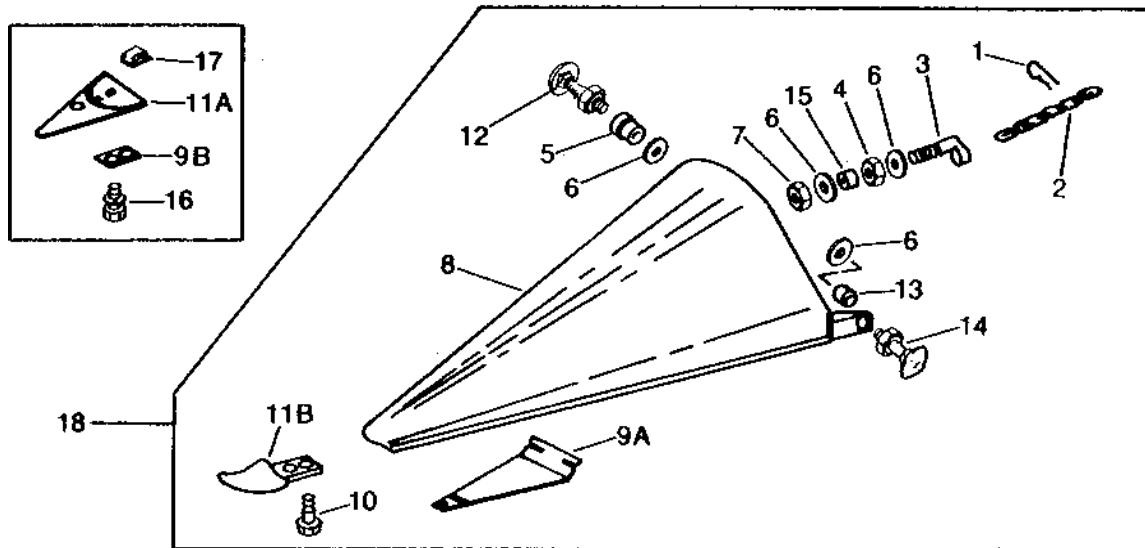


OUTER GATHERER POINTS - CONTINUED
(-466450)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	A3581R	SPRING LOCKING PIN	2		(SUB K40006)
2	AJ9486N	LINK CHAIN	2	-380600	18 LINKS
	AH95980	LINK CHAIN	2	380601-	9 LINKS
3	N103817	BOLT	2		
4	14H813	NUT	2		7/16"
5	H97266	BUSHING	2	-466450	
6	24H1327	WASHER	6	-380600	15/32" X 1-1/8" X 7/64"
	24H1308	WASHER	6	380601-466450	13/32" X 1" X 0.134"
7	C13443	LOCK NUT	2		11.125 MM (7/16")
	K40006	LOCK NUT	2		11.125 MM (7/16")
8	AH89835	GATHERER POINT	1	-380600	R.H. (243, 244, 343, 344, 443, 444, 543, 546, 643, 644, 645, AND 843) (SUB FOR AN102374)
	AH109666	GATHERER POINT	1	-380600	(SUB AH109666) R.H. (243, 244, 343, 344, 443, 444, 543, 546, 643, 644, 645 AND 843)
	AH92404	GATHERER POINT	1	380601-466450	R.H. (243, 244, 343, 344, 443, 444, 543, 546, 643, 644, 645, 843, AND 844) (SUB AH103030)
	AH89836	GATHERER POINT	1	-380600	L.H. (243, 244, 343, 344, 443, 444, 543, 546, 643, 644, 645, AND 843) (SUB FOR AN102375)
	AH109667	GATHERER POINT	1	-380600	(SUB AH109667) L.H. (243, 244, 343, 344, 443, 444, 543, 546, 643, 644, 645 AND 843)
	AH92405	GATHERER POINT	1	380601-466450	L.H. (243, 244, 343, 344, 443, 444, 543, 546, 643, 644, 645, 843, AND 844) (SUB AH103031)
	AN102484	GATHERER POINT	1	-332700	R.H. (642 AND 842)
	AN102485	GATHERER POINT	1	-332700	L.H. (642 AND 842)
9	AN102372	HINGE	1	-380600	R.H.
	AN102373	HINGE	1	-380600	L.H.
10	N10214	SELF-LOCKING SCREW	4	-380600	9.525 X 25.400 MM (3/8" X 1")
	E55662	FLANGE NUT	4	-380600	3/8"
11	H85104	SKID PLATE	2	-466450	
12	N10214	SELF-LOCKING SCREW	4		3/8" X 1"
13	N103631	SHOE	2		
14	03H1495	BOLT	2	-466450	3/8" X 1-1/2"
	E55662	FLANGE NUT	2	-466450	3/8"
15	H96803	BUSHING	2	380601-466450	(SUB H115425)
16	03H1557	BOLT	2	380601-466450	3/8" X 1-1/4"
	E55662	FLANGE NUT	2	380601-466450	3/8"

OUTER GATHERER POINTS

(466451-)
HP3282 -UN-01JAN94



HP3282

OUTER GATHERER POINTS - CONTINUED
(466451-)

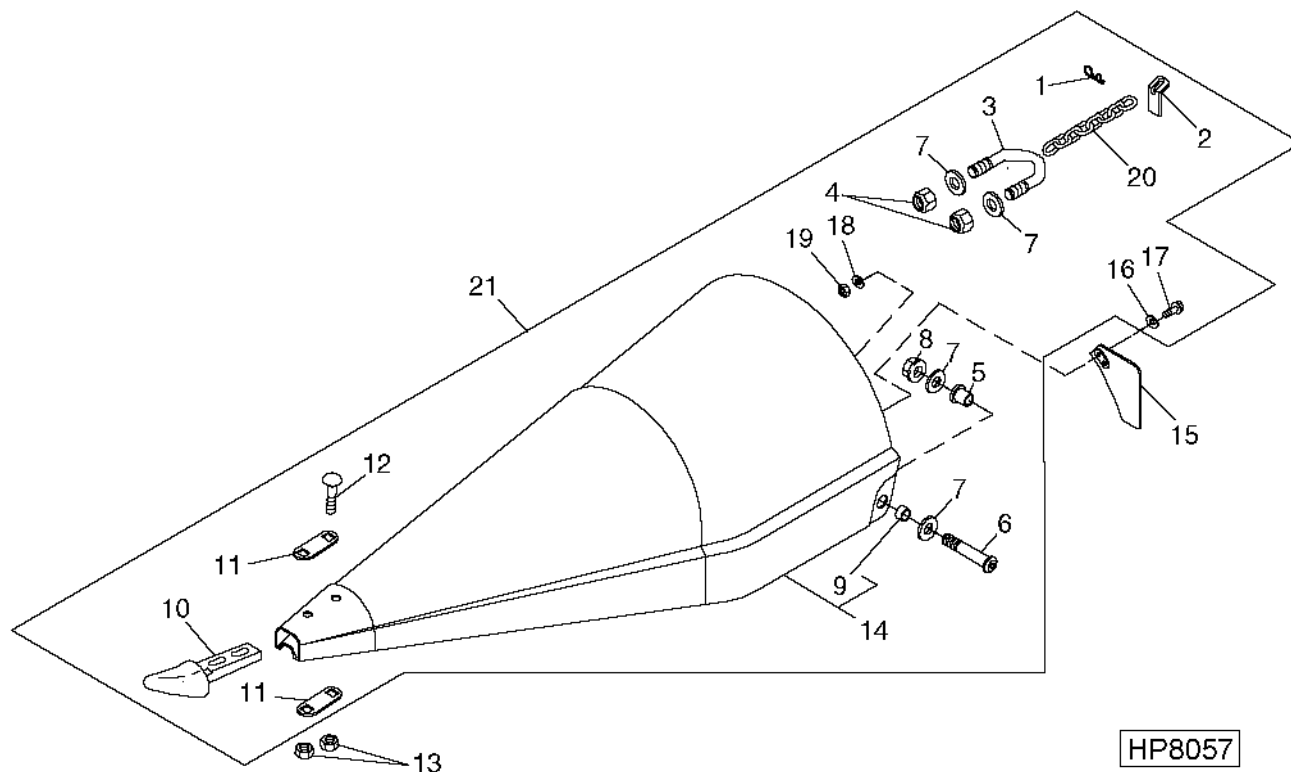
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	A3581R	SPRING LOCKING PIN	2		
2	AH95980	LINK CHAIN	2	380601-	9 LINKS
3	N103817	BOLT	2		
4	14H813	NUT	2		7/16"
5	H88704	BUSHING	2	466451-	
6	24H1327	WASHER	6	466451-	15/32" X 1-1/8" X 7/64"
7	K40006	LOCK NUT	2		11.125 MM (7/16")
8	AH103030	GATHERER POINT	1	-600000	R.H. (243, 244, 343, 344, 443, 444, 543, 546, 643, 644, 645, 843, 844 AND 1243) (SUB AH112118 AND AH108835)
	AH112118	GATHERER POINT	1	-600000	R.H. (243, 244, 343, 344, 443, 444, 543, 546, 643, 644, 645, 843, 844 AND 1243) (SUB AH115402, H85104 AND N103631)
	AH115402	GATHERER POINT	1		R.H. (243, 244, 343, 344, 443, 444, 543, 546, 643, 644, 645, 843, AND 1243) (USE WITH H85104 AND N103631)
	AH103031	GATHERER POINT	1	-600000	L.H. (243, 244, 343, 344, 443, 444, 543, 546, 643, 644, 645, 843, 844 AND 1243) (SUB AH112119 AND AH108835)
	AH112119	GATHERER POINT	1	-600000	L.H. (243, 244, 343, 344, 443, 444, 543, 546, 643, 644, 645, 843, 844 AND 1243) (SUB AH115403, H85104 AND N103631)
	AH115403	GATHERER POINT	1		L.H. (243, 244, 343, 344, 443, 444, 543, 546, 643, 644, 645, 843, 844 AND 1243) (USE WITH H85104 AND N103631)
9A	H85104	SKID PLATE	1		
9B	H102844	STRAP	2	466451-600000	(SUB AH112118 AND AH108835)
	AH108835	STRAP	2	-600000	
10	N10214	SELF-LOCKING SCREW	4	-600000	9.525 X 25.400 MM (3/8" X 1")
	N10214	SELF-LOCKING SCREW	2	600001-	9.525 X 25.400 MM (3/8" X 1")
11A	H102827	SHOE	2	466451-600000	
11B	N103631	SHOE	2	-600000	
	N103631	SHOE	1	600001-	
12	03H1574	BOLT	2	466451-	7/16" X 1-1/2"
	K40006	LOCK NUT	2	466451-	11.125 MM (7/16")
13	H108573	SPACER	1	466451-600000	11.506 X 17.145 X 12.700 MM (29/64" X 0.675" X 1/2") (SUB 28H1884, THIS APPLICATION)
	28H1884	SPACER	2		0.493" X 0.675" X 1/2" 3/8" X 1/2"
14	03H1686	BOLT	2	466451-	7/16" X 1-1/4"
	K40006	LOCK NUT	2	466451-	11.125 MM (7/16")
15	28H1884	SPACER	2	466451-	0.493" X 0.675" X 1/2" 3/8" X 7/16"
16	21H993	SCREW	2	466451-600000	1/4" X 3/4"
	12H297	LOCK WASHER	2	466451-600000	1/4"
17	H102554	NUT	2	466451-600000	6.350 MM (1/4")
18	AH104976	GATHERER POINT	1	466451-600000	(SUB AH113020)
	AH113020	GATHERER POINT	1	-600000	(SUB AH113024)
	AH113024	GATHERER POINT	1		R.H. (243,244, 343, 344, 443, 444, 543, 546, 643, 644, 645, 843, 844 AND 1243)
	AH104979	GATHERER POINT	1	466451-600000	(SUB AH113021)
	AH113021	GATHERER POINT	1	-600000	(SUB AH113025)
	AH113025	GATHERER POINT	1		L.H. (243, 244, 343, 344, 443, 444, 543, 546, 643, 644, 645, 843, 844 AND 1243)

A17

40 SERIES CORN HEADS

PERMA-GLIDE-CENTER POINT-28"/30" ROWS

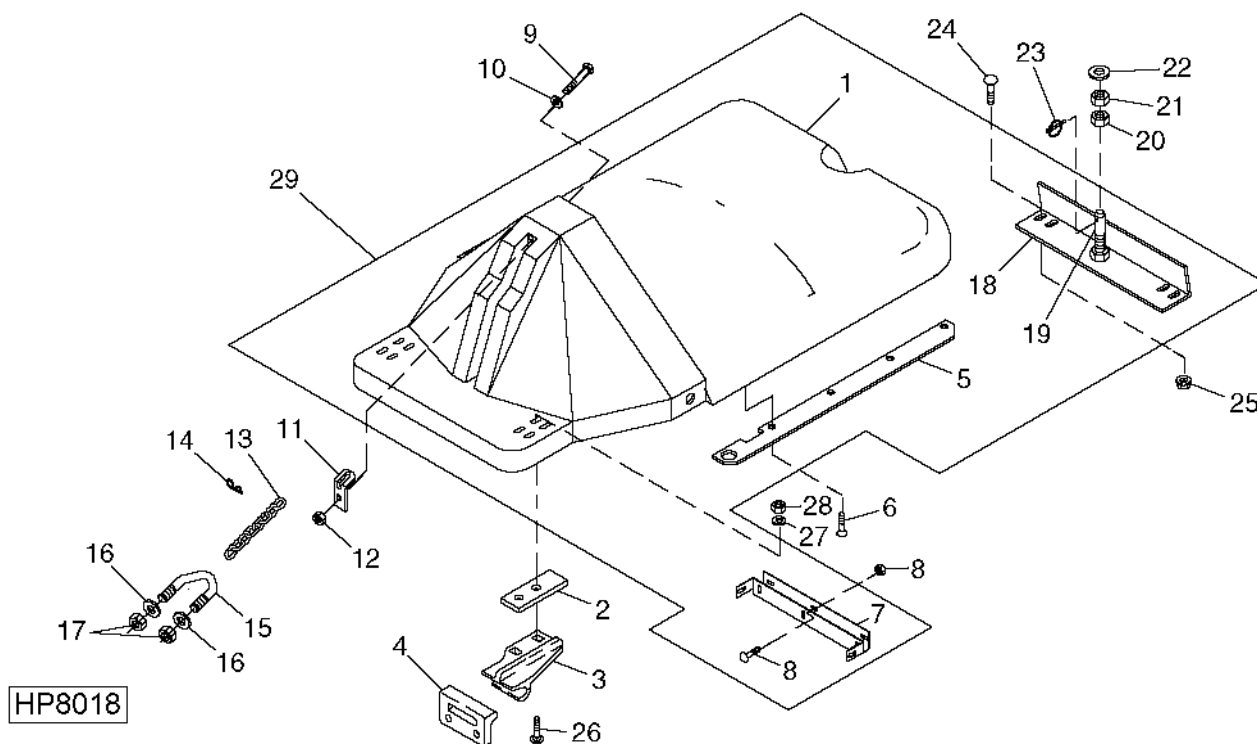
HP8057 -UN-06JAN99



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	A3581R	SPRING LOCKING PIN	1		
2	H164229	CLIP	1		
3	N218164	U-BOLT	1		
4	N101346	LOCK NUT	2	11.125 MM	
5	H141850	BUSHING	2		
6	H141991	BOLT	2	M12 X 93	
7	24H1226	WASHER	4	12.700 X 31.750 X 2.108 MM	
8	E80242	LOCK NUT	2	M12	
9	H169694	SPACER	2		
10	H148121	SHOE	1		
11	H148436	STRAP	2		
12	03M7246	BOLT	2	M10 X 60	
13	14M7296	FLANGE NUT	2	M10	
14	AH158422	POINT	1		
15	H166582	GATE	AR		
16	24M7207	WASHER	4	8.400 X 24 X 2 MM	
17	19M7274	CAP SCREW	4	M8 X 70	
18	24H1289	WASHER	4	8.331 X 15.875 X 1.245 MM	
19	14M7166	LOCK NUT	4	M8	
20	AJ9486N	LINK CHAIN	1		
21	AH159908	KIT	1	ALSO ORDER AH159909	

PERMA-GLIDE-CENTER COVER-28"/30" ROWS

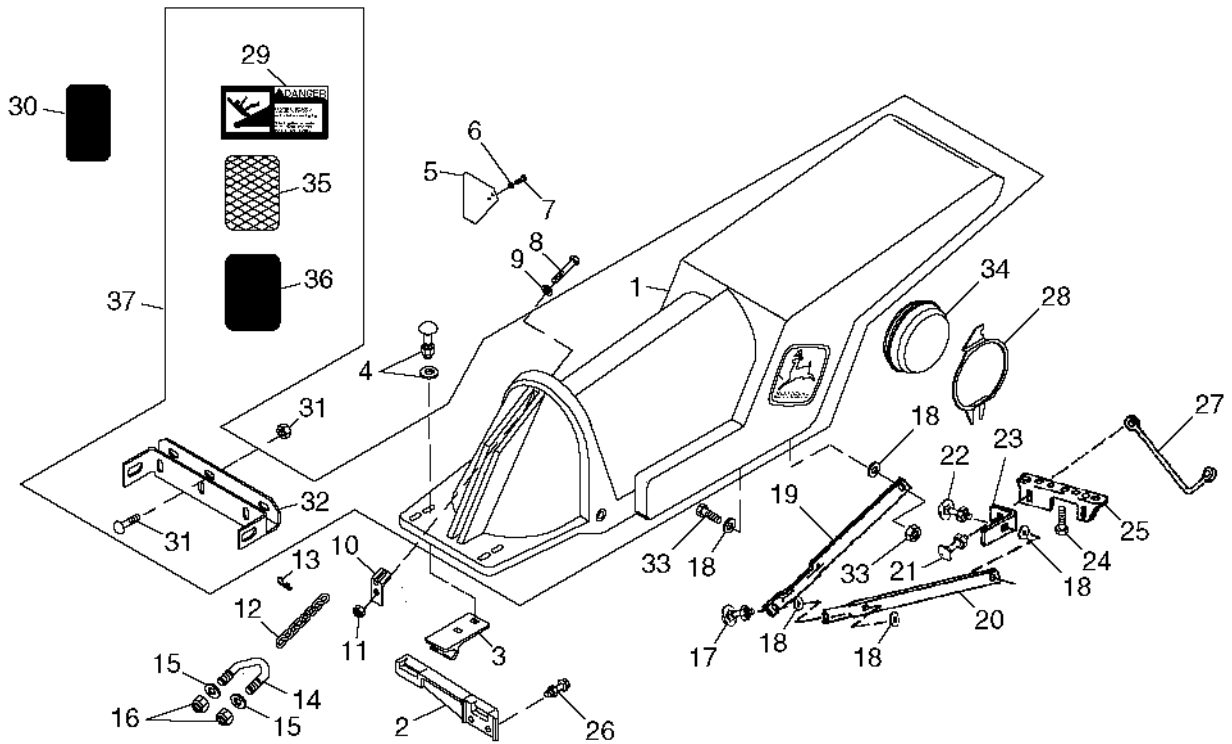
HP8018 -UN-06JAN99



HP8018

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH158423	COVER	1		
2	H164392	STRAP	2		
3	N103206	HOOK	AR		R.H.
	N103207	HOOK	AR		L.H.
4	H91215	HINGE	AR		
5	H166161	STRIP	1		R.H. (30" ONLY)
	H166162	STRIP	1		L.H. (30" ONLY)
6	21M7399	SCREW	8		M6 X 16, (4 EACH FILLER STRIP)
7	H164228	PIVOT	1		
8	03M7196	BOLT	3		M10 X 50
	14M7400	LOCK NUT	3		M10
9	19M8856	CAP SCREW	1		M12 X 210
10	24M7047	WASHER	1		13 X 24 X 2.500 MM
11	H164229	CLIP	1		
12	14M7275	NUT	1		M12
13	AJ9486N	LINK CHAIN	1		
14	A3581R	SPRING LOCKING PIN	1		
15	N218164	U-BOLT	1		
16	24H1226	WASHER	2		12.700 X 31.750 X 2.108 MM
17	N101346	LOCK NUT	2		11.125 MM
18	AH157629	BRACKET	1		
19	H164726	STUD	1		
20	14M7260	NUT	1		M16
21	14M7328	LOCK NUT	1		M16
22	24H1368	WASHER	1		16.662 X 33.325 X 2.286 MM
23	M115827	QUICK LOCK PIN	1		
24	03H1500	BOLT	AR		9.525 X 25.400 MM
25	E55662	FLANGE NUT	AR		9.525 MM
26	03M7248	BOLT	4		M12 X 90
27	24H1226	WASHER	4		12.700 X 31.750 X 2.108 MM
28	14M7400	LOCK NUT	4		M10
29	AH159909	KIT	1		ALSO ORDER AH159908

PERMA-GLIDE-FENDER L.H. AND R.H.
HP8019 -UN-06JAN99

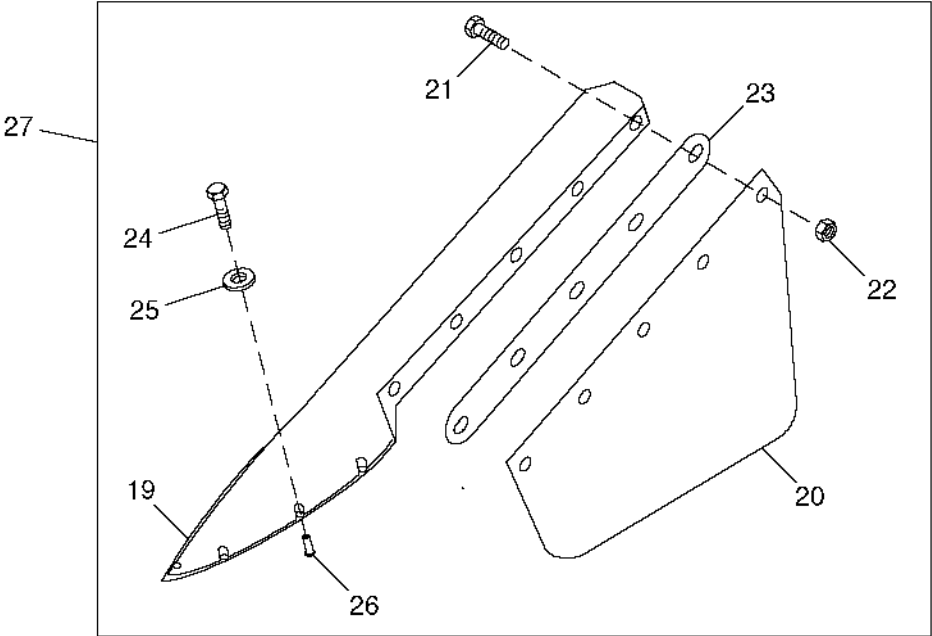
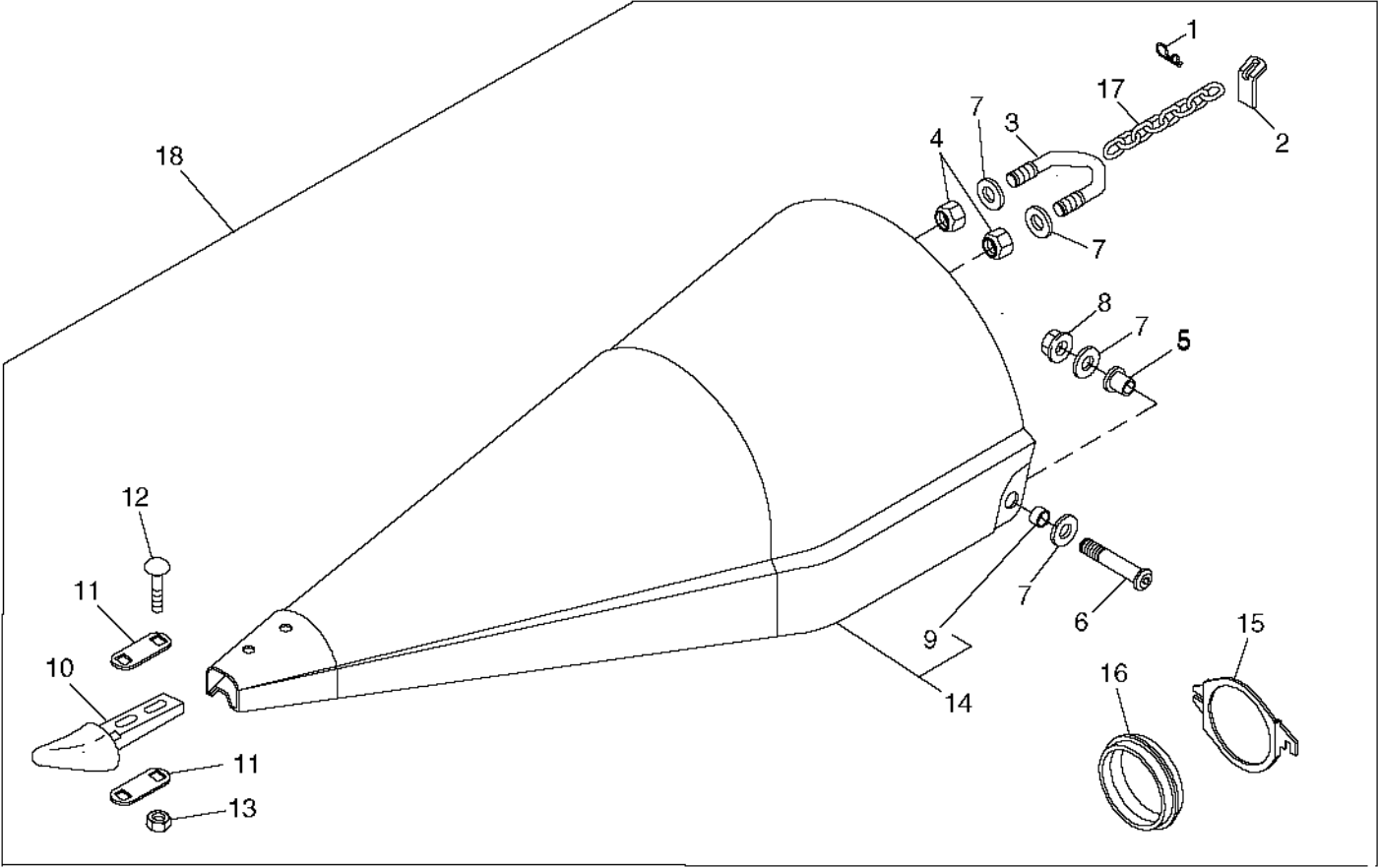


HP8019

PERMA-GLIDE-FENDER L.H. AND R.H.-CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH158424	FENDER	1		R.H. FENDER
	AH158425	FENDER	1		L.H. FENDER (ILLUSTRATED)
2	H109940	HINGE	AR		USE WITH R.H. FENDER
	H109941	HINGE	AR		USE WITH L.H. FENDER
3	H113237	HOOK	AR		
4	03M7246	BOLT	4		
	H135891	LOCK NUT	4		M10
	24H1226	WASHER	4		12.700 X 31.750 X 2.108 MM
5	H152597	GATE	AR		
6	24M7207	WASHER	2		8.400 X 24 X 2 MM
7	19M7868	SCREW	2		M8 X 30
8	19M8856	CAP SCREW	1		M12 X 210
9	24M7074	WASHER	1		11 X 21 X 2 MM
10	H164229	CLIP	1		
11	14M7275	NUT	1		M12
12	AJ9486N	LINK CHAIN	1		
13	A3581R	SPRING LOCKING PIN	1		
14	N218164	U-BOLT	1		
15	24H1226	WASHER	2		12.700 X 31.750 X 2.108 MM
16	N101346	LOCK NUT	2		11.125 MM
17	03H1558	BOLT	AR		9.525 X 38.100 MM
	E50102	LOCK NUT	AR		9.525 MM
18	24H1308	WASHER	AR		10.312 X 25.400 X 3.404 MM
19	H102751	STRAP	AR		
20	H102750	STRAP	AR		
21	03H1500	BOLT	AR		9.525 X 25.400 MM
	E55662	FLANGE NUT	AR		9.525 MM
22	03H1500	BOLT	AR		9.525 X 25.400 MM
	E50102	LOCK NUT	AR		9.525 MM
23	H101253	ANGLE	AR		
24	19M7868	SCREW	2		M8 X 30
25	H100530	SUPPORT	AR		USE WITH R.H. FENDER
	H100531	SUPPORT	AR		USE WITH L.H. FENDER
26	N10214	SELF-LOCKING SCREW	AR		9.525 X 25.400 MM
	E55662	FLANGE NUT	AR		9.525 MM
27	H93010	BRACE	AR		USE WITH R.H. FENDER
	H93011	BRACE	AR		USE WITH L.H. FENDER
28	H166889	PLATE	1		
29	H151336	SIGN	1		"SIGN,DANGER,STALK,ROLLS"
30	JD5902	REFLECTOR	1		
31	03M7196	BOLT	3		M10 X 50
	H135891	LOCK NUT	3		M10
32	H164398	BRACKET	1		
33	19M7658	CAP SCREW	1		M10 X 50
	H135891	LOCK NUT	1		M10
34	H76441	CAP	1		
35	JD5920	REFLECTOR	1		
36	JD5922	REFLECTOR	1		
37	AH159910	KIT	1		R.H.
	AH159911	KIT	1		L.H.

PERMA-GLIDE-OUTER POINTS
HP8017 -UN-06JAN99



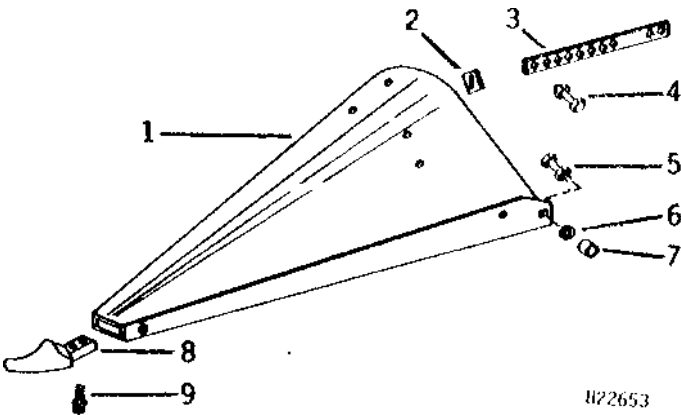
HP8017

PERMA-GLIDE-OUTER POINTS-CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	A3581R	SPRING LOCKING PIN	1		
2	H164229	CLIP	1		
3	N218164	U-BOLT	1		
4	N101346	LOCK NUT	2		11.125 MM
5	H141850	BUSHING	2		13 X 18 X 29 MM
6	H141991	BOLT	2		M12 X 93
7	24H1226	WASHER	4		12.700 X 31.750 X 2.108 MM
8	E80242	LOCK NUT	2		M12
9	H169694	SPACER	2		
10	H148121	SHOE	1		
11	H148436	STRAP	2		
12	03M7246	BOLT	2		M10 X 60
13	14M7296	FLANGE NUT	2		M10
14	AH158426	POINT	1		
15	H166889	PLATE	1		
16	H76441	CAP	1		
17	AJ9486N	LINK CHAIN	1		
18	AH159912	KIT	1		
19	H155652	CROP DIVIDER	1		
20	H155653	LIMIT CURTAIN	1		
21	19M7802	SCREW	5		M8 X 65
22	14M7396	LOCK NUT	5		M8
23	H155702	STRIP	1		
24	19M7301	CAP SCREW	7		M8 X 40
25	24H1136	WASHER	7		8.738 X 17.475 X 1.651 MM
26	H156680	NUT	7		M8
27	BH81180	COMPLETE GOODS/SHIP. BUNDLE	1		BUNDLE HAS QTY FOR TWO

MEMORANDA

CENTER GATHERER POINTS
(642 AND 842)
H22653 -UN-01JAN94

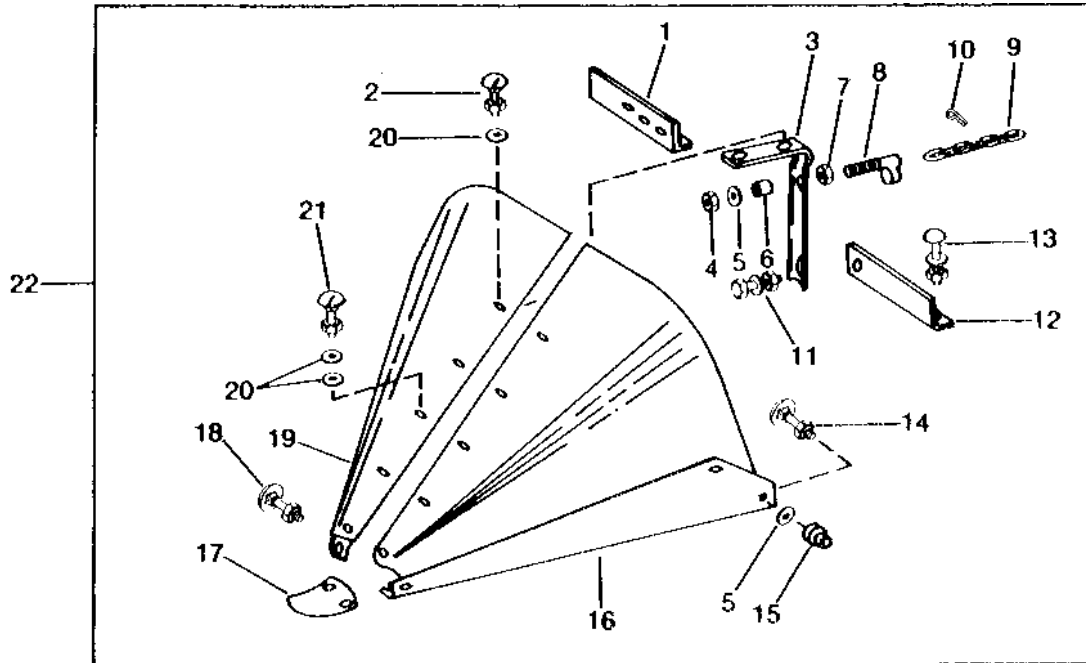


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AN101029	GATHERER POINT	1		
2	N101052	WASHER	1		NO LONGER AVAILABLE
3	N101051	STRAP	1		ADJUSTMENT, (NO LONGER AVAILABLE)
4	19H1900	CAP SCREW	1	5/16" X 3/4"	
	14H785	NUT	1	5/16"	
5	03H1686	BOLT	2	7/16" X 1-1/4"	
	14H813	NUT	2	7/16"	
6	24H1327	WASHER	2	15/32" X 1-1/8" X 7/64"	
7	28H1884	SPACER	2	0.493" X 0.675" X 1/2"	
8	N103631	SHOE	1		
9	N10214	SELF-LOCKING SCREW	2		

CENTER GATHERER POINTS

(243,244,343,344,443,444,543,546,643,644,645,843,844 AND 1243)

HP1471 -UN-01JAN94



HP1471

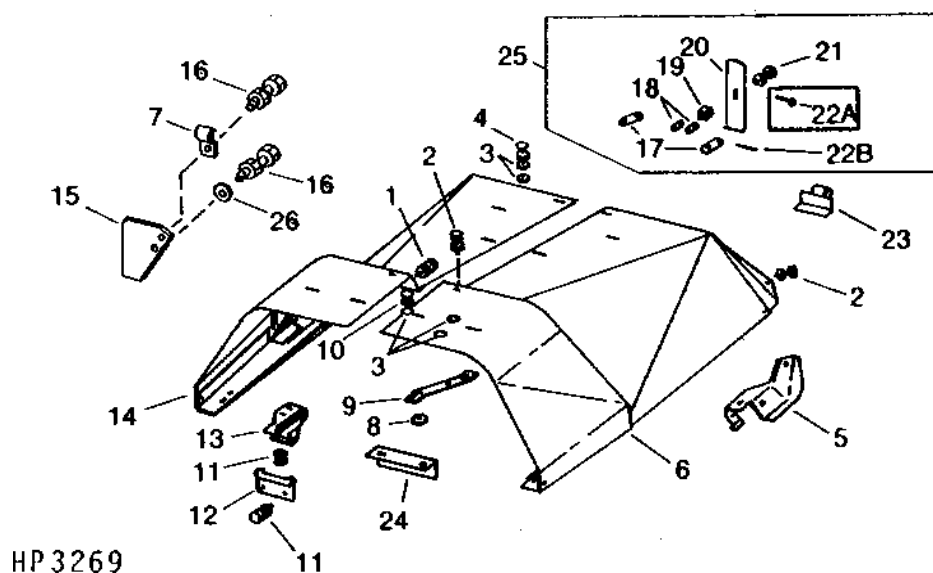
CENTER GATHERER POINTS - CONTINUED

(243,244,343,443,444,543,546,643,644,645,843,844 AND 1243)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	N101054	BRACE	1		R.H. (244, 344, 444, 546, 644, 645, AND 844)
	N100938	BRACKET	1		R.H. (243, 343, 443, 543, 643, 843, AND 1243)
2	03H1540	BOLT	2		5/16" X 3/4"
	A22698	NUT	2		7.925 MM (5/16")
3	H85102	PARTITION	1		(SUB FOR N103662) (244, 344, 444, 546, 644, 645 AND 844)
	H85098	PARTITION	1		(SUB FOR N103663) (243, 343, 443, 543, 643, 843, AND 1243)
4	K40006	LOCK NUT	1		
5	24H1327	WASHER	3		15/32" X 1-1/8" X 7/64"
6	28H1884	SPACER	1		0.493" X 0.675" X 1/2"
7	14H813	NUT	1		7/16"
8	N103817	BOLT	1		
9	AJ9486N	LINK CHAIN	1		18 LINKS
10	A3581R	SPRING LOCKING PIN	1		
11	N10214	SELF-LOCKING SCREW	2		(244, 344, 444, 546, 644, AND 645)
	E55662	FLANGE NUT	2		
	N10219	SELF-LOCKING SCREW	1		(243, 343, 443, 543, 643, 843, 844, AND 1243)
	A22698	NUT	1		7.925 MM (5/16")
12	N104163	BRACE	1		L.H. (244, 344, 444, 546, 644, AND 645)
	N100939	BRACKET	1		L.H. (243, 343, 443, 543, 643, 843, AND 1243)
13	03H1765	BOLT	2		3/8" X 3/4", (244, 344, 444, 546, 644, AND 645)
	E55662	FLANGE NUT	2		
	03H1540	BOLT	2		5/16" X 3/4", (243, 343, 443, 543, 643, 843, AND 844)
	A22698	NUT	2		7.925 MM (5/16")
14	03H1574	BOLT	2		7/16" X 1-1/2"
	K40006	LOCK NUT	2		
15	H87121	SPACER	2		(SUB FOR N14642 OR N10082)
	H85228	BUSHING	2		
16	AH89837	SHEET	1		(SUB FOR AN100665 OR AH85628) L.H. (244, 344, 444, 546, 644, 645)
	AH89839	SHEET	1		(SUB FOR AN102491 OR AH85630) (243, 343, 443, 543, 643, 843, 1243)
17	H135290	SHOE	1		(SUB FOR N100039, H84480 OR H101321) (243, -1000) (244, -5500) (343, -4000) (344, -2000) (443, -4500) (444, -11000) (546, -1500) (643, -4000) (644, -1500) (645, -1500) (843, -1500) (SUB H84480)
18	03H1500	BOLT	1		3/8" X 1"
	E55662	FLANGE NUT	1		9.525 MM (3/8")
19	AH89838	SHEET	1		(SUB FOR AN100664 OR AH85629) R.H. (244, 344, 444, 546, 644, 645)
	AH89840	SHEET	1		R.H. (243, 343, 443, 543, 643, 843 AND 1243) (SUB FOR AH85629)
20	24M7207	WASHER	6	-630250	8.400 X 24 X 2 MM
	24H1307	WASHER	6		13/32" X 1" X 1/16"
21	21H1071	SCREW	2		5/16" X 5/8"
	A22698	NUT	2		7.925 MM (5/16")
22	AH129764	GATHERER POINT	1		(243, 343, 443, 543, 643, 843 AND 1243) (SUB FOR AH105377)
	AH129766	GATHERER POINT	1		(SUB FOR AH105379) (244, 344, 444, 546, 644, 645 AND 844)

NOTE: QUANTITIES SHOWN ARE FOR ONE CENTER GATHERER POINT ASSEMBLY.

CENTER GATHERER SHIELDS
HP3269 -UN-01JAN94

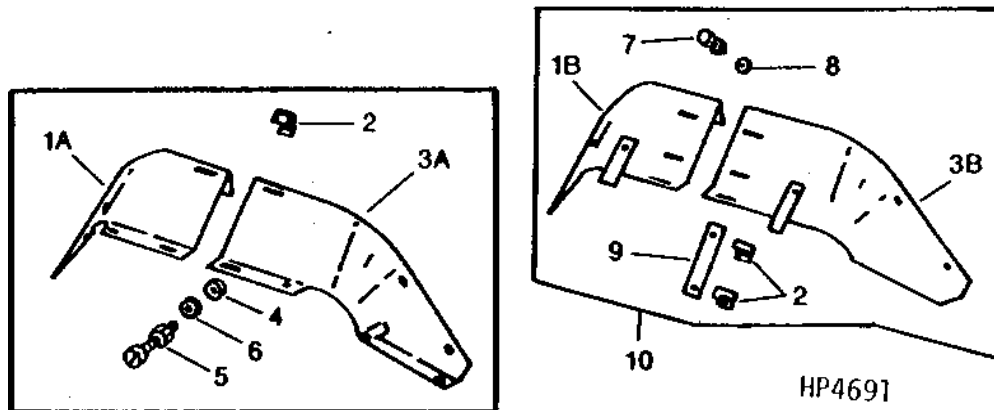


CENTER GATHERER SHIELDS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	N10216	SELF-LOCKING SCREW	7	-466450	6.350 X 19.050 MM (1/4" X 3/4")
	N10216	SELF-LOCKING SCREW	10	466451-	6.350 X 19.050 MM (1/4" X 3/4")
	N10217	LOCK NUT	7	-466450	6.350 MM (1/4")
2	03H1540	BOLT	AR		5/16" X 3/4"
	A22698	NUT	AR		7.925 MM (5/16")
3	24M7207	WASHER	7	-466450	8.400 X 24 X 2 MM
4	21H1071	SCREW	4		5/16" X 5/8"
	A22698	NUT	4		7.925 MM (5/16")
5	N104377	GUIDE	1		L.H.
	N104376	GUIDE	1		R.H.
6	AH118341	SHEET	1		L.H. (244, 344, 444, 546, 644, 645, 844) (SUB FOR AN102113, AH85640 OR AH97965)
	AH118339	SHEET	1		L.H. (243, 343, 443, 543, 643, 843, 1243) (SUB FOR AN102361, AH85638, AH98325 OR AH108849)
7	H99356	CLIP	1	466451-	R.H.
	H99357	CLIP	1	466451-	L.H.
8	24H1307	WASHER	2	466451-	13/32" X 1" X 1/16"
9	N102129	SUPPORT	1		(SUB H85103)
	H85103	SUPPORT	1	-466450	
	H99361	STRAP	1	466451-	
10	03H1524	BOLT	3		5/16" X 1"
	03H1709	BOLT	2	466451-567200	5/16" X 1"
	03H1540	BOLT	2	567201-	5/16" X 3/4"
	A22698	NUT	AR		7.925 MM (5/16")
11	03H1500	BOLT	8		3/8" X 1"
	E55662	FLANGE NUT	8		9.525 MM (3/8")
12	H91215	HINGE	2		(SUB FOR N103649)
13	N103206	HOOK	1		R.H.
	N103207	HOOK	1		L.H.
14	AH118340	SHEET	1		R.H. (244, 344, 444, 546, 644, 645) (SUB FOR AN102112, AH85639 OR AH97964)
	AH118338	SHEET	1		(SUB FOR AN102360, AH85637, AH98324, AH108848) R.H., (243, 343, 443, 543, 643, 843, 1243)
15	H152597	GATE	2		(SUB FOR N101988)
16	19H1900	CAP SCREW	AR		5/16" X 3/4"
	A22698	NUT	2		7.925 MM (5/16") (243, -610100) (244, -610150) (343, -610200) (344, -600000) (443, -610250) (444, -610300) (543, -416850) (546, -610400) (643, -610450) (644, 610550) (645, 610600) (843, -610650) (844, -610700) (1243, 610750) (SUB M40699, THIS APPLICATION)
	T16464	LOCK NUT	4		7.925 MM (5/16")
17	M16591	CLAMP	4		
18	N103736	STRAP	4		
19	H85099	PIVOT	2		(SUB FOR N103325)
20	N103323	LATCH	2		
21	03H1495	BOLT	2		3/8" X 1-1/2"
	E55662	FLANGE NUT	2		9.525 MM (3/8")
22A	16H309	RIVET	2		3/16" X 1-1/4"
22B	H85101	PIN	2		5.048 X 32.195 MM (0.199" X 1.268") GROOVED (243,1001-) (244,5501-) (343, 4001-) (344,2001-) (443,4501-) (444, 11001-) (543,501-) (546,1501-) (643, 4001-) (644,1501-) (645,1501-) (843, 1501-) (1243,466451-)
23	AH85492	SUPPORT	1		L.H.
	AH85492	SUPPORT	1		R.H. (SUB FOR AH85493)
24	H114406	ANGLE	AR		(SUB FOR H99877) (243, 343, 443, 543, 643, AND 843)
	H114407	ANGLE	AR		(SUB FOR H102265) (344, 444, 546, 644, 645, AND 844)
25	AH119897	KIT	1	600001-622620	(SUB (2) M16591, (2) N103736, H85099, N103323, E55662 AND (2) H85101)
26	24M7207	WASHER	2		8.400 X 24 X 2 MM

NOTE: QUANTITIES SHOWN ARE FOR ONE CENTER GATHERER SHIELD ASSEMBLY.

CENTER GATHERER SHIELD EXTENSIONS
HP4691 -UN-01JAN94



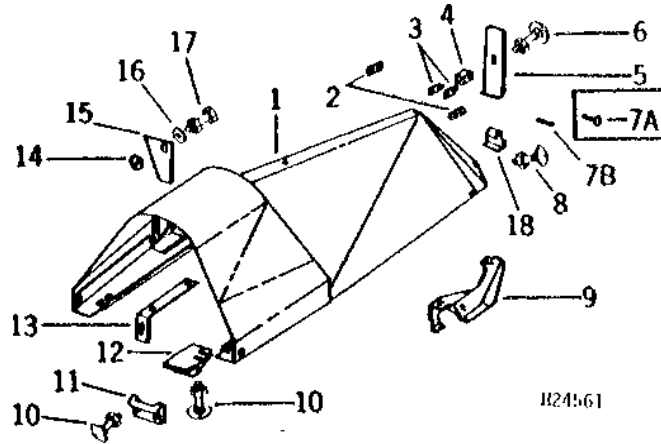
CENTER GATHERER SHIELD EXTENSIONS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1A	AN100682	SHIELD	1		R.H. (244, -5500)(344, -2000)(444, -11000) (546, -1500)(644, -1500)(645, -1500) (SUB AH85626)
	AH85626	EXTENSION	1	-466450	R.H. (244, 344, 444, 546, 644, 645 AND 844)
	AN100770	EXTENSION	1		R.H. (243, -1000)(343, -4000)(443, -4500) (643, -4000)(843, -1500) (SUB AH85624)
	AH85624	EXTENSION	1	-466450	R.H. (243, 343, 443, 543, 643 AND 843)
1B	AH101426	EXTENSION	1	466451-600000	(SUB AH111684, AH111685 AND H113670)
	AH111684	EXTENSION	1		R.H. (244, 344, 444, 546, 644, 645 AND 844)
	AH102388	EXTENSION	1	466451-600000	(SUB AH111682)
	AH111682	EXTENSION	1	600001-640200	R.H. (243, 343, 443, 543, 643, 843 AND 1243) (SUB AH139090)
2	N101095	CLIP	1	-466450	
	H102554	NUT	3	466451-	6.350 MM (1/4")
3A	AN100683	EXTENSION	1		L.H. (244, -5500)(344, -2000)(444, -11000) (546, -1500)(644, -1500)(645, -1500) (SUB AH85627)
	AH85627	EXTENSION	1	-466450	
	AN100771	SHIELD	1		L.H. (243, -1000)(343, -4000)(443, -4500) (643, -4000)(843, -1500) (SUB AH85625)
	AH85625	EXTENSION	1	-466450	L.H. (243, 343, 443, 543, 643 AND 843)
3B	AH102389	EXTENSION	1	466451-600000	(SUB AH139090)
	AH111683	EXTENSION	1	-640200	L.H. (243, 343, 443, 543, 643, 843 AND 1243) (SUB AH139090)
	AH101425	EXTENSION	1	466451-600000	(SUB AH111685, AH111684 AND H113670)
	AH111685	EXTENSION	1		L.H. (244, 344, 444, 546, 644, 645, AND 844) NO LONGER AVAILABLE USE AH137700 KIT
4	24M7207	WASHER	7	-466450	8.400 X 24 X 2 MM
5	N10212	SELF-LOCKING SCREW	2	-466450	7.925 X 19.050 MM (5/16" X 3/4")
	19H1900	CAP SCREW	2	466451-	5/16" X 3/4"
	A22698	NUT	2		7.925 MM (5/16")
6	12H336	LOCK WASHER	2	-466450	7/16"
7	N10216	SELF-LOCKING SCREW	7	-466450	6.350 X 19.050 MM (1/4" X 3/4")
	N10216	SELF-LOCKING SCREW	10	466451-	6.350 X 19.050 MM (1/4" X 3/4")
	N10217	LOCK NUT	7	-466450	6.350 MM (1/4")
8	24H1288	WASHER	3	466451-	9/32" X 1" X 1/16"
9	H102224	STRAP	1	466451-600000	(SUB H113670)
	H113670	SUPPORT	1		
10	AH137700	KIT	1		(INCLUDES H113670, AH111684, (3) H102554, (3) N10216 AND AH111685) (244, 344, 444, 546, 644, 645 AND 844)
	AH139090	KIT	1		(INCLUDES H113670, AH111682, (3) H102554, (3) N10216 AND AH111683) (SUB AH139090) (243, 343, 443, 543, 643, 843 AND 1243)
..	AH146326	KIT	1		(INCLUDES (2) 16H246 RIVETS AND (1) SPRING CLIP)

NOTE: QUANTITIES SHOWN ARE FOR ONE CENTER GATHERER SHIELD ASSEMBLY.

CENTER GATHERER SHIELDS (642 AND 842)

H24561 -UN-01JAN94



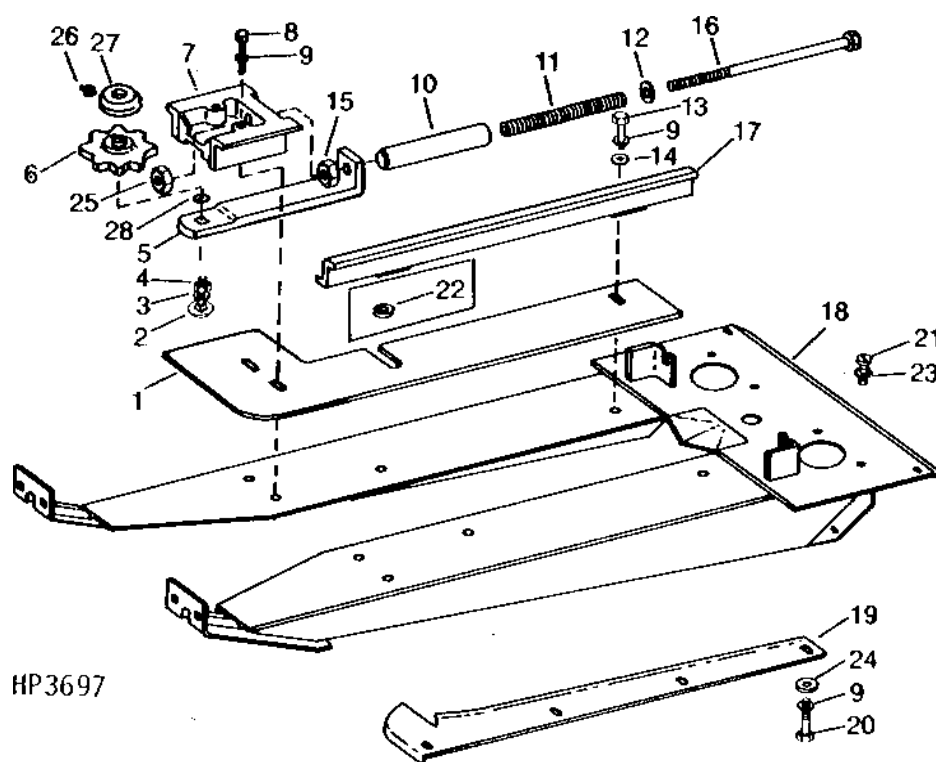
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AN102476	SHEET	1		(642, -500) (842, -1500) (SUB AH85632)
	AH85632	SHEET	1		(NO LONGER AVAILABLE)
2	M16591	CLAMP	2		(642,501-) (842,1501-)
3	N103736	STRAP	2		
4	N103325	PIVOT	1		
5	N103323	LATCH	1		
6	03H1495	BOLT	1		3/8" X 1-1/2"
	E55662	FLANGE NUT	1		9.525 MM (3/8")
7A	16H309	RIVET	2		3/16" X 1-1/4"
7B	H85101	PIN	2		(642,501-) (842,1501-)
8	03H1540	BOLT	6		5/16" X 3/4"
	A22698	NUT	6		7.925 MM (5/16")
9	N104377	GUIDE	1		L.H.
	N104376	GUIDE	1		R.H.
10	03H1500	BOLT	8		3/8" X 1"
	E55662	FLANGE NUT	8		
11	N103649	RETAINER	2	-286049	(SUB H91215)
	H91215	HINGE	2		
12	N103206	HOOK	1		R.H.
	N103207	HOOK	1		L.H.
13	N101487	BRACKET	1		
14	12H336	LOCK WASHER	2		7/16"
15	N101988	GATE	2	-660100	
	H152597	GATE	2	660101-	
16	24M7207	WASHER	2		8.400 X 24 X 2 MM
17	N10212	SELF-LOCKING SCREW	2		7.925 X 19.050 MM (5/16" X 3/4")
	A22698	NUT	2		7.925 MM (5/16")
18	AH85493	SUPPORT	1	-232500	(SUB AH85492)
	AH85492	SUPPORT	1		

NOTE: QUANTITIES SHOWN ARE FOR ONE CENTER GATHERER SHIELD ASSEMBLY

MEMORANDA

ROW-UNIT FRAME, DECK PLATES, TRASH KNIVES AND CHAIN GUIDES

HP3697 -UN-01JAN94



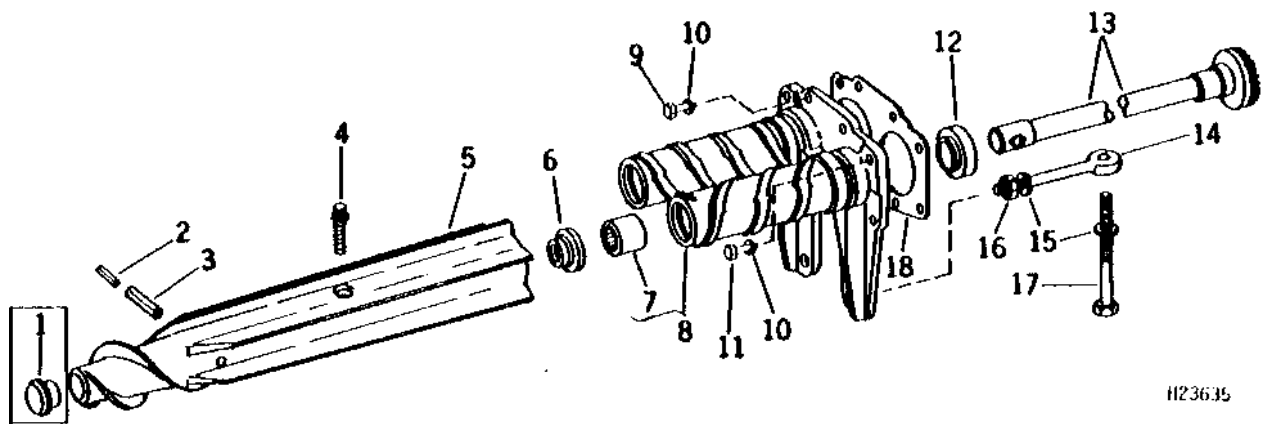
HP3697

ROW-UNIT FRAME, DECK PLATES, TRASH KNIVES AND CHAIN GUIDES - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	N102068	PLATE	1	-466450	R.H.
	N102069	PLATE	1	-466450	L.H.
	H94952	PLATE	2	466451-	
2	10H1082	BOLT	1		5/8" X 2-3/4"
3	12H294	LOCK WASHER	1	-466450	5/8"
4	14H1039	NUT	1		5/8"
5	N103211	STRAP	2	-466450	IDLER
	H99419	STRAP	2	466451-615280	IDLER, (SUB H131700)
	H131700	STRAP	AR	615281-	IDLER (243,244 - 4 USED; 343,344 - 6 USED; 443,444,543-8 USED, 546-10 USED; 643,644,645 - 12 USED; 843,844 - 16 USED; 1243 - 24 USED) (SUB H144503)
	H144503	STRAP	AR		
6	AN102448	CHAIN SPROCKET	2	-466450	8 TEETH, IDLER
	AH101219	CHAIN SPROCKET	1	466451-	8 TEETH, IDLER
7	N103153	SUPPORT	2		(243, -1000) (244, -5500) (343, -4000) (344, -2000) (443, -4500) (444, -10500) (546, -1500) (642, -500) (643, -4000) (644, -1500) (645, -1500) (842, -1500) (843, -1500) (SUB H84479 AND 14H760)
	H84479	SUPPORT	2	-655100	IDLER
	H148130	SUPPORT	2	655101-	
8	19H1974	CAP SCREW	4		1/2" X 2-3/4"
9	12H301	LOCK WASHER	16		1/2"
10	N104096	BUSHING	2		28.042 X 31.750 X 158.496 MM (1.104" X 1-1/4" X 6.240")
11	N61703	SPRING	2		
12	24H1373	WASHER	1		21/32" X 1-9/16" X 0.180"
13	19H1721	CAP SCREW	4		1/2" X 1-1/2"
14	24H1341	WASHER	4		17/32" X 15/16" X 0.060"
15	14H821	NUT	1		5/8"
16	08H4219	CAP SCREW	1		5/8" X 10-1/2"
17	N102082	GUIDE	2	-466450	(SUB H102233, THIS APPLICATION)
	H102233	GUIDE	2	-600000	(SUB H118945)
	H118945	GUIDE	2		
18	AN102012	FRAME	1	-620800	(SUB AH135988)
	AH131586	FRAME	1	625251-	(SUB AH135988) (443,-635250; 444,-635454; 546,-635440; 643,-636188; 644,-635643; 645,-635600; 843,-635998; 844,-635713; 1243,-635750) (SUB AH143308)
	AH135988	FRAME	1		
	AH143308	FRAME	1		
19	N102080	KNIFE	1		R.H. (FOR TAPERED STALK ROLL ONLY)
	N102081	KNIFE	1		L.H. (FOR TAPERED STALK ROLL ONLY)
	H146880	KNIFE	1		R.H. (FOR FLUTED OR KNIFE STALK ROLLS)
	H146881	KNIFE	1		(L.H.) (FOR FLUTED OR KNIFE STALK ROLLS)
20	19H1792	CAP SCREW	8		1/2" X 1"
21	N103236	SCREW	4		12.700 X 25.400 MM (1/2" X 1")
22	N102075	WASHER	2	-466450	13.487 X 22.352 X 7.112 MM (17/32" X 0.880" X 0.280")
23	12H308	LOCK WASHER	1		1/2"
24	24H1351	WASHER	8		9/16" X 1-1/2" X 0.164"
25	14H1039	NUT	2		5/8"
26	JD7797	LUBRICATION FITTING	1	466451-	
27	H105622	WASHER	1	466451-	RE-LUBE
28	H36256	O-RING	1	466451-517928	15.469 X 3.531 MM (39/64" X 0.139") (SUB R375R, THIS APPLICATION)
	R375R	O-RING	1		15.545 X 2.616 MM (0.612" X 0.103")

NOTE: QUANTITIES SHOWN ARE FOR ONE ROW UNIT.

ROW-UNIT STALK ROLL AND BARREL
H23635 -UN-01JAN94



H23635

ROW-UNIT STALK ROLL AND BARREL

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H81987	PLUG	2		(243, -1000) (244, -5500) (343, -4000) (344, -2000) (443, -4500) (444, -11000) (546, -1500) (642, -500) (643, -4000) (644, -1500) (645, -1500) (842, -1500) (843, -1500) (USE WITH N102000 AND N102001)
2	34H337	SPRING PIN	2	-466450	5/16" X 2-1/2"
	34H334	SPRING PIN	2	466451-	5/16" X 2"
3	34H373	SPRING PIN	2	-466450	1/2" X 2-1/2"
	H149591	PIN	2	466451-	1/2" X 2"
4	N104293	CAP SCREW	4		12.700 X 47.752 MM (1/2" X 1.880") 12 POINT
	19H2735	CAP SCREW	4		1/2" X 2"
5	H104091	ROLL	1		(SUB FOR N102001, H88363, H85403 OR H89951) L.H. (HARD FACED)
	H104090	ROLL	1		(SUB FOR N102000, H88362, H85402 OR H89950) R.H. (HARD FACED)
6	AN102266	SEAL	2		
7	JD9900	NEEDLE BEARING	2		
8	AH84853	HOUSING	1		(SUB FOR AN102467) (MARKED H84404)
9	19H2552	CAP SCREW	6		3/8" X 1-1/8"
10	12H304	LOCK WASHER	8		3/8"
11	N102028	BOLT	6		
12	JD9415	BALL BEARING	2		
13	AH143881	PINION SHAFT	2		(SUB FOR AN102001)
14	N102180	EYEBOLT	2		
15	12H294	LOCK WASHER	4		5/8"
16	14H1039	NUT	2		5/8"
17	19H1923	CAP SCREW	2		5/8" X 5-1/2"
18	N102005	SHIM	AR		
	N102004	SHIM	AR		

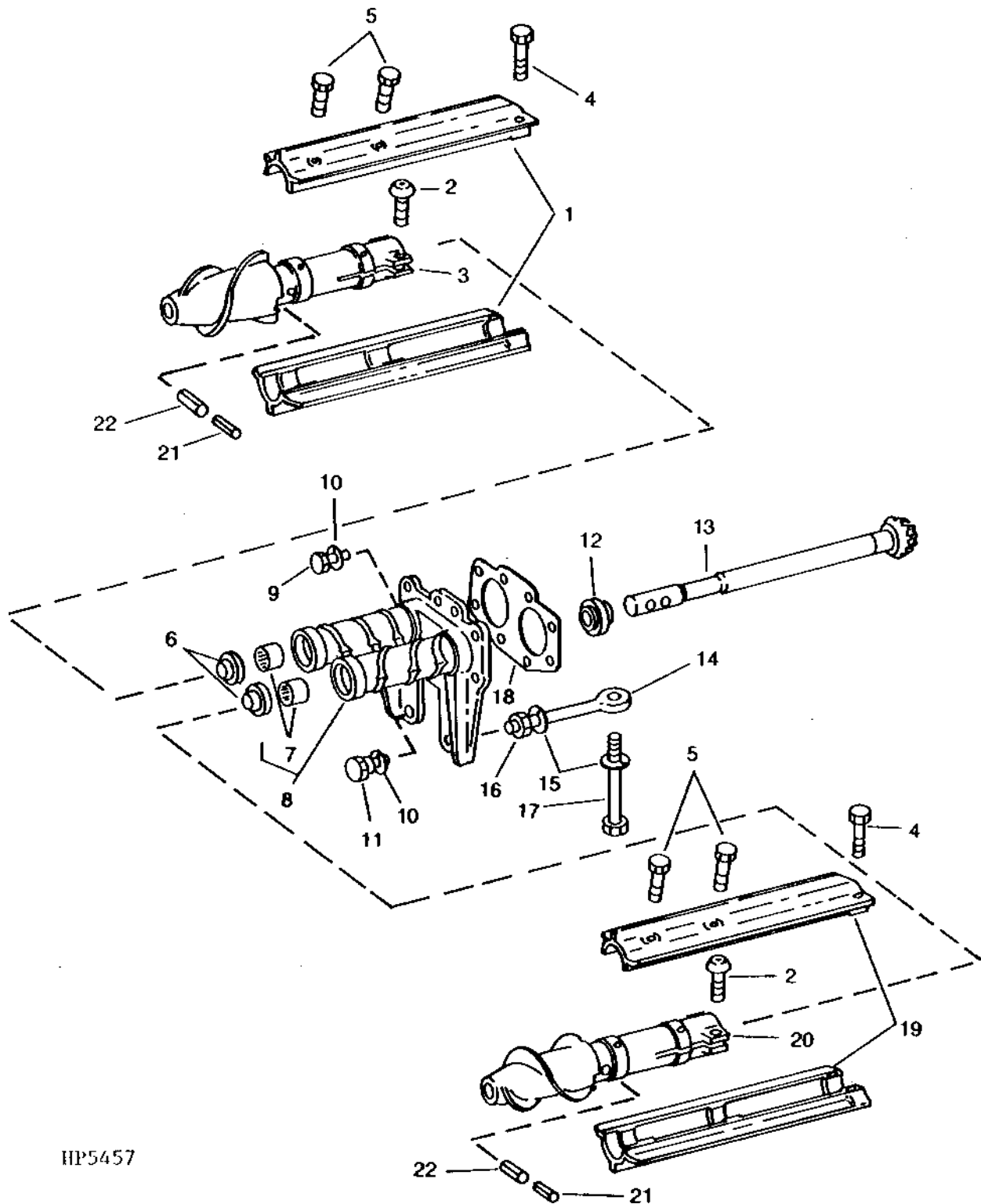
NOTE: QUANTITIES SHOWN ARE FOR ONE ROW UNIT.
 BH79945 (COMPLETE GOODS) L.H. STALK ROLL & KNIVES
 BH79946 (COMPLETE GOODS) R.H. STALK ROLL & KNIVES

KNIFE STALK ROLL AND BARREL

(OPTIONAL)

HP5457

-UN-01JAN94



HP5457

**KNIFE STALK ROLL AND BARREL - CONTINUED
(OPTIONAL)**

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H148562	KNIFE	2		(SUB H150690) R.H.
2	H148835	BOLT	4		
3	H148320	ROLL	1		R.H.
4	H150942	CAP SCREW	4		M8 X 50
5	H150941	CAP SCREW	16		M10 X 16
6	AN102266	SEAL	2		
7	JD9900	NEEDLE BEARING	2		
8	AH84853	HOUSING	1		(MARKED H84404)
9	19H2552	CAP SCREW	6		3/8" X 1-1/8"
10	12H304	LOCK WASHER	8		3/8"
11	N102028	BOLT	2		
12	JD9415	BALL BEARING	2		
13	AH143881	PINION SHAFT	2		
14	N102180	EYEBOLT	2		
15	12H294	LOCK WASHER	4		5/8"
16	14H1039	NUT	2		5/8"
17	19H1923	CAP SCREW	2		5/8" X 5-1/2"
18	N102005	SHIM	AR		0.18 MM (.007")
	N102004	SHIM	AR		0.25 MM (.010")
19	H148563	KNIFE	2		(SUB H150691) L.H.
	H150691	KNIFE	2		L.H.
20	H148321	ROLL	1		L.H.
21	34H120	SPRING PIN	2		5/16" X 2"
22	H149591	PIN	2		

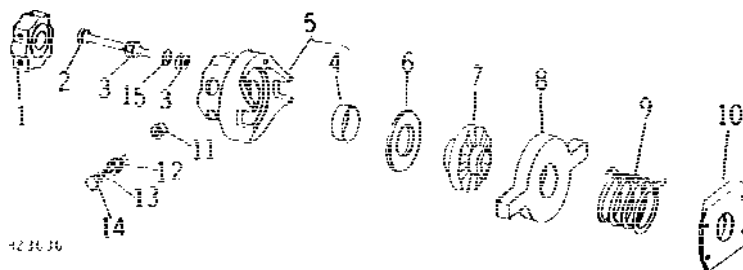
NOTE: QUANTITIES SHOWN ARE FOR ONE ROW UNIT.

BH79945 (COMPLETE GOODS) L.H. STALK ROLL & KNIVES

BH79946 (COMPLETE GOODS) R.H. STALK ROLL & KNIVES

ROW-UNIT SLIP CLUTCH

H23636 -UN-01JAN94

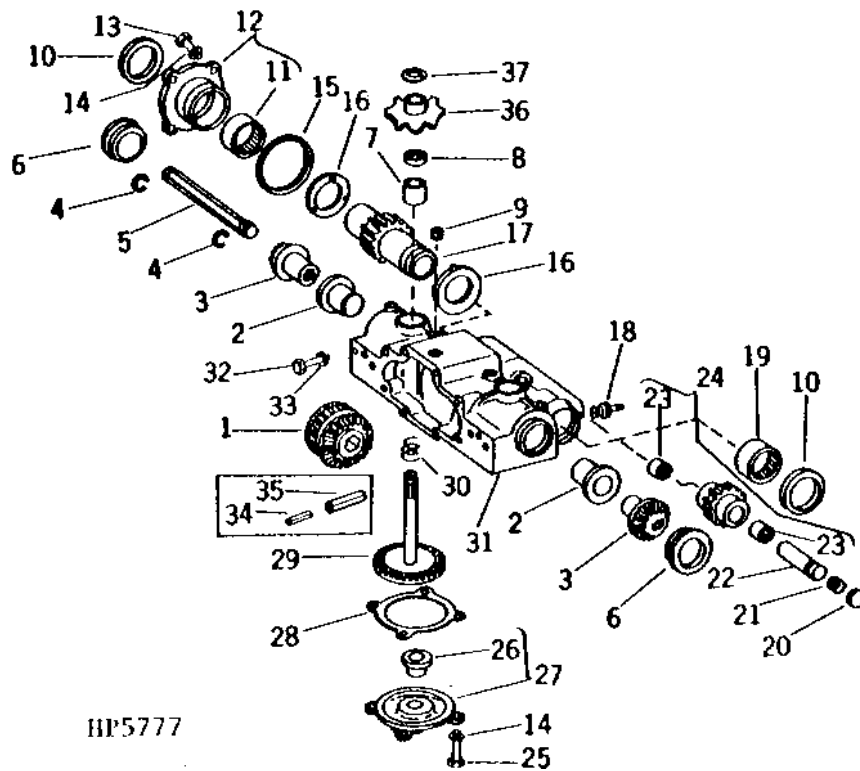


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	N102040	QUICK COUPLER	1		
2	19H3136	CAP SCREW	4		1/2" X 5-3/4"
3	14H1040	NUT	8		1/2"
4	N102034	BUSHING	1		
5	AN102534	RETAINER	1		
6	N102042	WASHER	1		51.562 X 90.424 X 3.400 MM (2.030" X 3.560" X 0.134") THRUST
7	N102036	HUB	1		
8	N102023	JAW	1		
9	N102035	SPRING	1		(SUB H151491)
10	N102041	RETAINER	1		
11	H96803	BUSHING	4	-600000	10.744 X 17.145 X 12.700 MM (0.423" X 0.675" X 1/2") (SUB FOR N102045) (SUB H115425)
	H115425	SPACER	4		10.740 X 17.150 X 12.700 MM (0.423" X 0.675" X 1/2")
12	14H812	NUT	2	-620250	3/8"
	14H1076	NUT	2		3/8"
13	12H304	LOCK WASHER	2		3/8"
14	19H1854	CAP SCREW	2	-620250	3/8" X 3-3/4", (SUB 19H3445)
	19H3445	CAP SCREW	2		3/8" X 3-3/4"
15	12H292	LOCK WASHER	4	-615850	1/2"

NOTE: QUANTITIES SHOWN ARE FOR ONE ROW UNIT.

MEMORANDA

ROW-UNIT GEAR CASE
HP5777 -UN-01JAN94



HP5777

B14

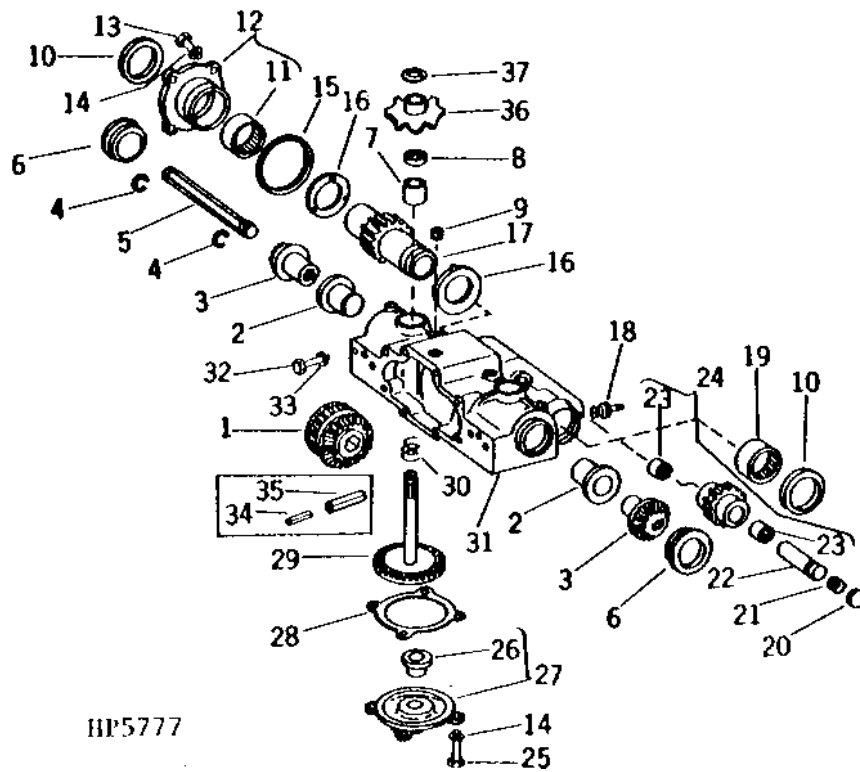
40 SERIES CORN HEADS

ROW-UNIT GEAR CASE - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AN102004	GEAR	1		STALK ROLL DRIVE
2	N102030	BUSHING	2		
3	N102020	PINION	2		17 TEETH, BEVEL
4	N102019	SNAP RING	2		
5	N102024	COUNTERSHAFT	1		
6	N102025	CAP	2		GREASE
7	N102033	BUSHING	2		(243, -800) (244, -4000) (343, -3000) (344, -1500) (443, -3000) (444, -7000) (546, -1000) (642, -400) (643, -2500) (644, -1000) (645, -1000) (842, -1000) (843, -1000)
	H83875	BUSHING	2		(243,801-) (244,4001-) (343,3001-) (344,1501-) (443,3001-) (444,7001-) (543,501-) (546,1001-) (642,401-) (643,2501-) (644,1001-) (645,1001-) (842,1001-) (843,1001-) (844,380601-) AND (1243,470497-)
8	AR39052	SEAL	2		(243, -800) (244, -4000) (343, -3000) (344, -1500) (443, -3000) (444, -7000) (546, -1000) (642, -400) (643, -2500) (644, -1000) (645, -1000) (842, -1000) (843, -1000)
	AN71326	SEAL	2		(243,801-) (244,4001-) (343,3001-) (344,1501-) (443,3001-) (444,7001-) (543,501-) (546,1001-) (642,401-) (643,2501-) (644,1001-) (645,1001-) (842,1001-) (843,1001-) (844,380601-) AND (1243,470497-)
9	N102755	PIPE PLUG	1		(243, -300) (244, -2551) (343, -1781) (344, -926) (443, -1336) (444, -2766) (546, -500) (642, -400) (643, -1051) (644, -531) (645, -400) (842, -421) (843, -600) (SUB 15H278)
	15H665	PIPE PLUG	1		3/4"
10	AN102006	SEAL	2		
11	JD8896	NEEDLE BEARING	1		
12	AN102511	BEARING	1		
13	19H2552	CAP SCREW	4		3/8" X 1-1/8"
14	12H304	LOCK WASHER	12		3/8"
15	N102008	SHIM	AR	-416850	0.254 MM (0.010")
	H105623	SHIM	AR	416851-	0.381 MM (0.015")
	N102008	SHIM	AR	470497-	0.254 MM (0.010") (1243)
16	N102032	WASHER	2		51.308 X 79.248 X 3.556 MM (2.020" X 3.120" X 0.140") THRUST
17	H107779	GEAR	1		17 TEETH, INPUT, (SUB FOR N102015)
18	JD7759	LUBRICATION FITTING	1		
	JD7781	LUBRICATION FITTING	1		90 DEGREE (FROM L.H. SIDE, USE ON NO. 6 GEAR CASE)
19	JD8896	NEEDLE BEARING	1		
20	N102039	CAP	1		
21	N102026	RING	1		

NOTE: QUANTITIES SHOWN ARE FOR ONE ROW UNIT.

ROW-UNIT GEAR CASE - CONTINUED
 HP5777 -UN-01JAN94



HP5777

B16

40 SERIES CORN HEADS

ROW-UNIT GEAR CASE - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
22	N102017	PIN	1		25.400 X 101.600 MM (1" X 4")
23	JD8865	ROLLER BEARING	2	-286049	
	JD9974	NEEDLE BEARING	2	286050-635845	(SUB JD8877)
	JD8877	NEEDLE BEARING	2	286050-	
24	AH93577	BEARING	1	-387489	(SUB FOR AN102513) (SUB AH96136)
	AH96136	BEARING	1	-418323	(SUB AH93577)
	AH93577	BEARING	1		
25	19H1731	CAP SCREW	8		3/8" X 1"
26	N102029	BUSHING	2		
27	AH87787	BEARING	2		(SUB FOR AN102512)
28	N102006	SHIM	AR		.25 MM (0.010")
	N102007	SHIM	AR		.18 MM (0.007")
29	AN102003	SHAFT	2		GATHERER DRIVE, (243, -800) (244, -4000) (343, -3000) (344, -1500) (443, -3000) (444, -7000) (546, -1000) (642, -400) (643, -2500) (644, -1000) (645, -1000) (842, -1000) (843, -1000) (SUB AH83925)
	AH83925	SHAFT	2		(243, -800) (244, -4000) (343, -3000) (344, -1500) (443, -3000) (444, -7000) (546, -1000) (642, -400) (643, -2500) (644, -1000) (645, -1000) (842, -1000) (843, -1000) (SUB H85252, AH83880, AN71326, C17964 AND H83875)
	AH83880	SHAFT	2		GATHERER DRIVE, (243,801-) (244,4001-) (343,3001-) (344,1501-) (443,3001-) (444,7001-) (543,501-) (546,1001-) (642,401-) (643,2501-) (644,1001-) (645,1001-) (842,1001-) (843,1001-) (844,380601-) AND (1243,470497-)
30	N102221	SPRING	1		L.H.
	N102220	SPRING	1		R.H.
31	N102014	CASE	1		(SUB FOR AN102430)
32	19H1815	CAP SCREW	4		1/2" X 1-1/4"
33	12H301	LOCK WASHER	4		1/2"
34	34H303	SPRING PIN	1		7/32" X 1-3/4"
35	34H353	SPRING PIN	1		3/8" X 1-3/4"
36	AN102195	CHAIN SPROCKET	2		8 TEETH, DRIVE, (243, -800) (244, -4000) (343, -3000) (344, -1500) (443, -3000) (444, -7000) (546, -1000) (642, -400) (643, -2500) (644, -1000) (645, -1000) (842, -1000) (843, -1000)
	AH83879	DRIVE SPROCKET	2		8 TEETH, DRIVE, (243,801-1081) (244,4001-6191) (343,3001-4336) (344,1501-2201) (443,3001-5114) (444,7001-13378) (543,501-) (546,1001-1500) (642,401-500) (643,2501-4151) (644,1001-1536) (645,1001-1526) (842,1001-1500) (843,1001-1551) (SUB H85252)
37	H85252	CHAIN SPROCKET	2		8 TEETH, DRIVE
	C17964	RING	2		(243,801-) (244,4001-) (343,3001-) (344,1501-) (443,3001-) (444,7001-) (543,501-) (546,1001-) (642,401-) (643,2501-) (644,1001-) (645,1001-) (842,1001-) (843,1001-) (844,380601-) AND (1243,470497-)
..	AH87788	CASE	1		(243, 244, 343, 344, 443, 444, 543, 546, 642, 643, 644, 645, 842, 843 AND 844) (1243-EXCEPT L.H. ROW UNIT) (SUB AH144190)
..	AH144190	GEAR CASE	1		L.H.
..	AH106580	CASE	1	470497-	(SUB AH144191) (1243)(L.H. ROW UNIT ONLY)
..	AH144191	GEAR CASE	1		R.H.

NOTE: QUANTITIES SHOWN ARE FOR ONE ROW UNIT.

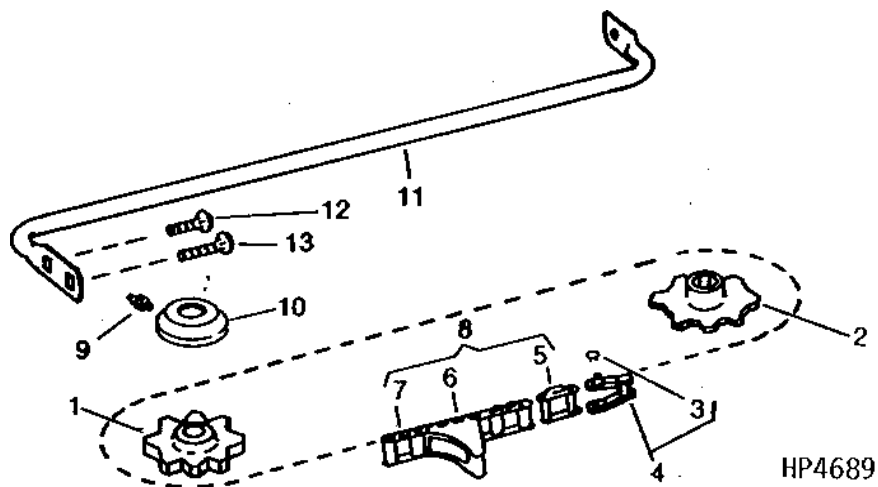
B17

CORN HEAD GEAR CASE LUBRICANT (NOT ILLUSTRATED)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
..	AH80490	LUBRICANT	1		35 LB. PAIL
..	AN102562	LUBRICANT	1		14-1/2 OZ. GREASE GUN CARTRIDGE

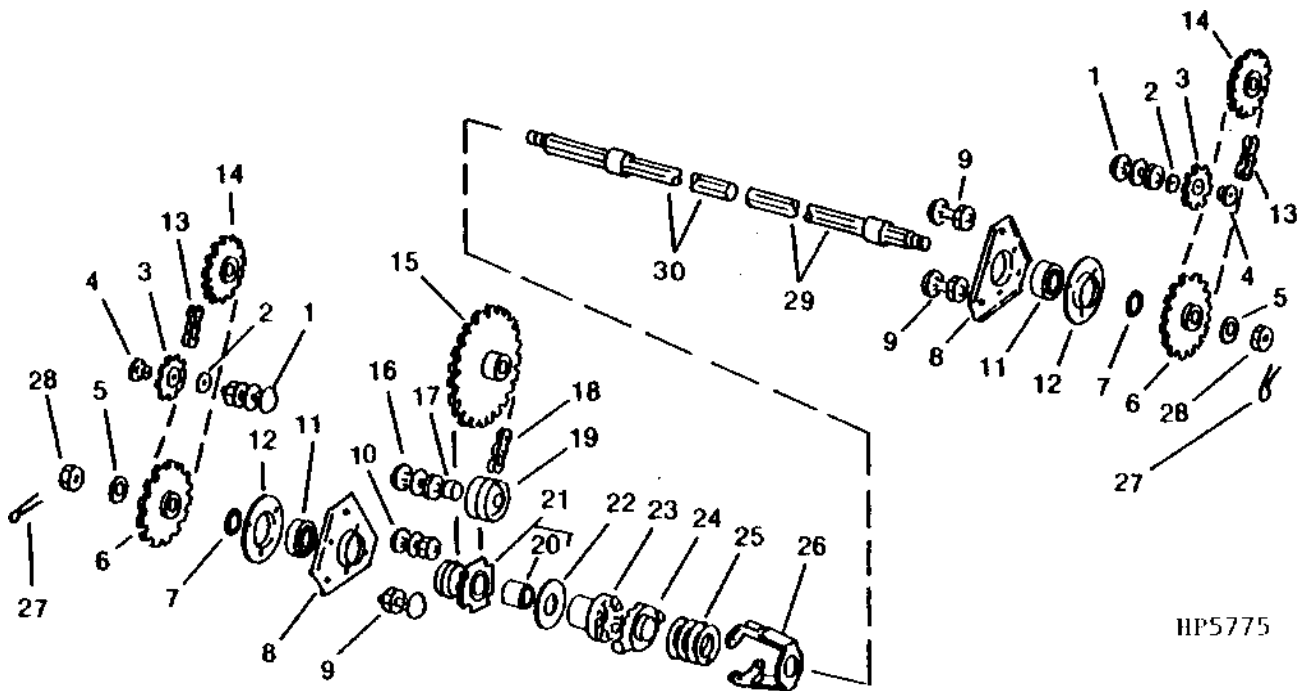
GATHERER CHAIN AND SPROCKETS

HP4689 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AN102448	CHAIN SPROCKET	1	-466450	8 TEETH, IDLER
	AH101219	CHAIN SPROCKET	1	466451-	8 TEETH, IDLER
2	AN102195	CHAIN SPROCKET	1		8 TEETH, DRIVE, (243, -800) (244, -4000) (343, -3000) (344, -1500) (443, -3000) (444, -7000) (546, -1000) (642, -400) (643, -2500) (644, -1000) (645, -1000) (842, -1000) (843, -1000)
	AH83879	DRIVE SPROCKET	1		8 TEETH, DRIVE (243,801-1081) (244,4001-6191) (343,3001-4336) (344,1501-2201) (443,3001-5114) (444,7001-13378) (543,501-) (546,1001-1500) (643,2501-4151)(644, 1001-1536)(645,1001-1526)(842,1001-1500) (843,1001-1551) (SUB H85252)
	H85252	CHAIN SPROCKET	1		8 TEETH, DRIVE, (243,801-) (244,4001-) (343,3001-) (344,1501-) (443,3001-) (444,7001-) (543,501-) (546,1001-) (642,401-) (643,2501-) (644,1001-) (645,1001-) (842,1001-) (843,1001-) (844,380601-) AND (1243,470497-)
3	N100901	RIVET	1		6.325 X 4.572 MM (0.249" X 0.180")
4	AN100722	CHAIN LINK	1		WITH PIN
5	AN100721	CHAIN LINK	1		RIVETED, (COUPLER)
6	AN102554	CHAIN LINK	1		FLIGHT
7	AN100725	CHAIN LINK	1		ROLLER
8	AN102009	LINK CHAIN	1		(BLACK)
	AH136671	GATHERER CHAIN	1		(CHROME)
	JD7797	LUBRICATION FITTING	1	466451-	
10	H105622	WASHER	1	466451-	RE-LUBE
11	H136989	GUARD	2		
12	03H1468	BOLT	AR		3/8" X 1-3/4"
13	03H2020	BOLT	AR		3/8" X 2"

ROW-UNIT AND CROSS AUGER DRIVES (344 AND 443)
 (444, 543, 546, AND 642) (-332700)
 (643, 644, 645, 842, AND 843) (-332700)
 HP5775 -UN-01JAN94



HP5775

ROW-UNIT AND CROSS AUGER DRIVES (344 AND 443) - CONTINUED
 (444, 543, 546 AND 642) (-332700)
 (643, 644, 645, 842 AND 843) (-332700)

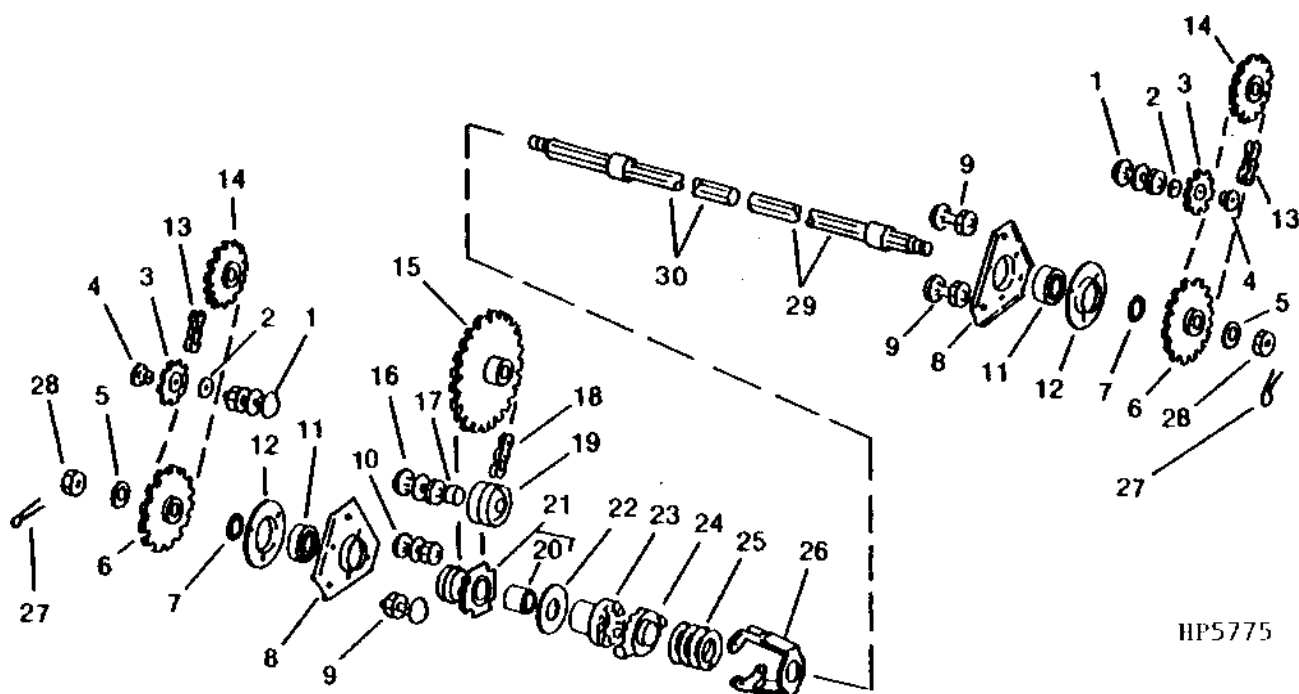
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H2113	BOLT	2		1/2" X 2"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
2	24H1111	WASHER	2		17/32" X 1-1/16" X 0.090"
3	AE27909	CHAIN SPROCKET	AR		15 TEETH, IDLER, (SUB FOR AN31211) (344, 1 USED)(433, 444, 543, 546, 642, 643, 644, 645, 842 AND 843 - 2 USED)
4	H87121	SPACER	AR		IDLER, (SUB FOR N10082) (344, 1 USED) (443, 444, 543, 546, 642, 643, 644, 645, 842, AND 843, 2 USED)
5	12H236	LOCK WASHER	AR	-387489	3/4"
	24H1400	WASHER	AR	387490-	25/32" X 1-5/8" X 1/4"
6	AN102027	CHAIN SPROCKET	AR		30 TEETH, DRIVE, (1 USED - 344,-569761)(2 USED - 443,-620250; 543, 546, 642, 643, 644, 645, 842, AND 843, -332700)
7	AH111501	CHAIN SPROCKET	1		34 TEETH DRIVE, (443, 620251-)
	H21957	O-RING	AR		28.245 X 2.616 MM (1.112" X 0.103") (344, 444-1 USED; 443, 543, 546, 642, 643, 644, 645, 842, AND 843-2 USED)
8	H94805	HOUSING	AR		INNER, (SUB H94805) (344, 1 USED) (443, 444, 543, 546, 642, 643, 644, 645, 842, AND 843, 2 USED)
9	03H1765	BOLT	AR		3/8" X 3/4", (344 - 3 USED; 443, 444, 543, 546, 642, 643, 644, 645, 842 & 843 - 6 USED)
	E55662	FLANGE NUT	AR		9.525 MM (3/8") (344 - 3 USED; 443, 444, 543, 546, 642, 643, 644, 645, 842 & 843 - 6 USED)
10	03H1480	BOLT	4		3/8" X 1-1/4"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	8		3/8"
11	AN102010	BEARING	AR		(344, 1 USED)(443, 444, 543, 546, 642, 643, 644, 645, 842, AND 843, 2 USED)
12	C3994E	PRESSED FLANGED HOUSING	AR		(344, 1 USED)(443, 444, 543, 546, 642, 643, 644, 645, 842, AND 843, 2 USED)
13	AN102498	LINK CHAIN	AR		DRIVE, ROLLER, TYPE 60, 3/4" PITCH, 85 LINKS, (ASSEMBLE FROM AB1288H, AB1289H AND AB1290H) (1 USED-344,-569761)(2 USED - 443,-620250; 543, 546, 642, 643, 644, 645, 842, AND 843, -332700)
14	AH124998	ROLLER CHAIN	1		(443, 620251-)
	AN102026	CHAIN SPROCKET	AR		24 TEETH, DRIVE, (1 USED-344,-569761)(2 USED-443,-620250; 543, 546, 642, 643, 644, 645, 842, AND 843, -332700)
	AH124999	CHAIN SPROCKET	1		28 TEETH, DRIVE (443, 620251-)
15	AN102342	CHAIN SPROCKET	1		54 TEETH, CROSS AUGER
	AH113341	CHAIN SPROCKET	1		48 TEETH (HIGH SPEED AUGER DRIVE)
16	03H1591	BOLT	1		1/2" X 2-1/4"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
17	N102075	WASHER	1		13.487 X 22.352 X 7.112 MM (17/32" X 0.880" X 0.280")
18		LINK CHAIN	1		DRIVE, AUGER, ROLLER, TYPE 50, 5/8" PITCH, 76 LINKS, (ASSEMBLE FROM AP6093H, AP6094H AND P20352)
19	AH83654	IDLER	1		70 MM (2-3/4") DIA., CROSS AUGER DRIVE, (SUB FOR AN102343)
20	N102053	BUSHING	1		
21	AH143227	DRIVE SPROCKET	1		17 TEETH, AUGER SLIP CLUTCH, (SUB FOR AN102535)
22	N102042	WASHER	1		51.562 X 90.424 X 3.400 MM (2.030" X 3.560" X 0.134") THRUST

ROW-UNIT AND CROSS AUGER DRIVES (344 AND 443) - CONTINUED

(444, 543, 546 AND 642 (-332700)

(643, 644, 645, 842 AND 843 (-332700)

HP5775 -UN-01JAN94



HP5775

ROW-UNIT AND CROSS AUGER DRIVES (344 AND 443) - CONTINUED
 (444, 543, 546 AND 642) (-332700)
 (643, 644, 645, 842 AND 843) (-332700)

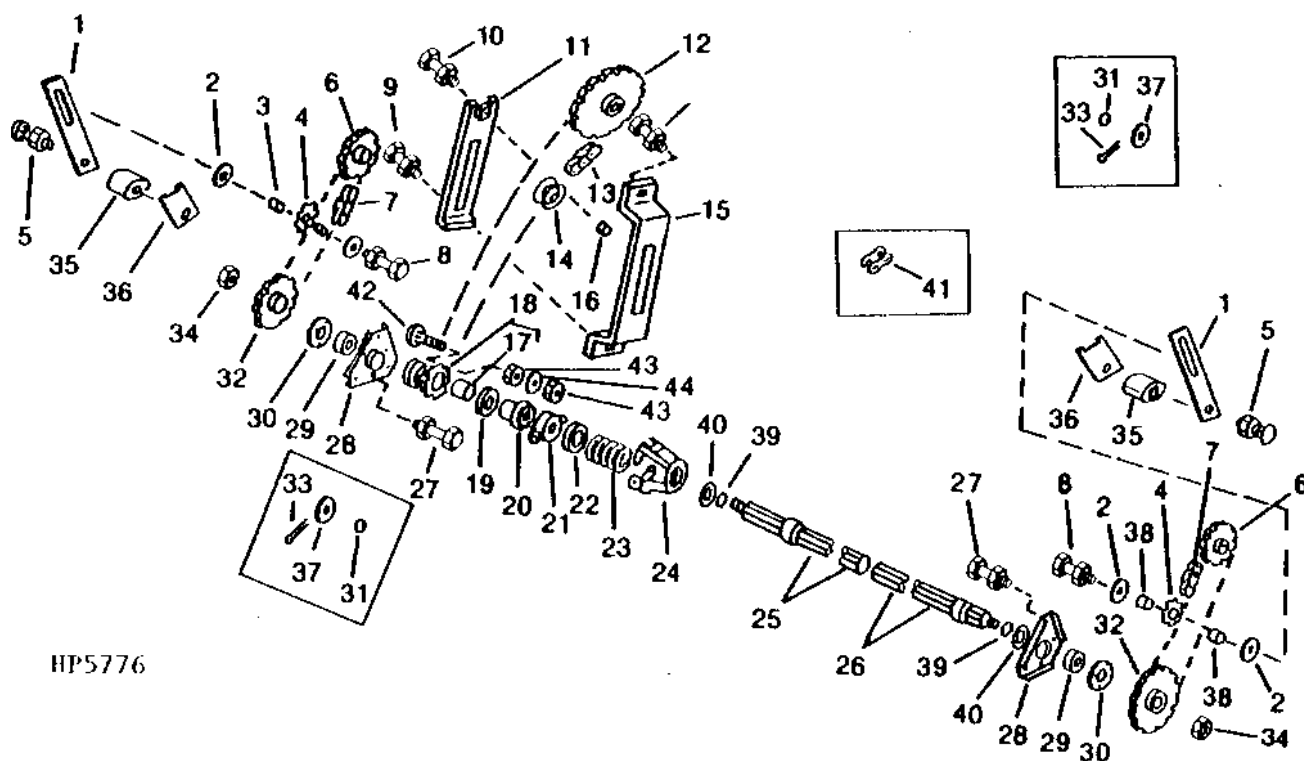
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
23	N102054	HUB	1		
24	N102023	JAW	1		
25	H20621	SPRING	1		
26	N102047	CRADLE	1	-416850	(SUB H100363)
	H100363	HOUSING	1	-569190	SLIP CLUTCH, (SUB H112654)
	H112654	HOUSING	1		SLIP CLUTCH
27	11M7032	COTTER PIN	1	516351-	5 X 50 MM
28	14H794	NUT	2	-516350	3/4"
	14H924	NUT	1	516351-	3/4"
	H149361	LOCK NUT	1		M20, (USE ON METRIC SHAFTS ONLY)
29	AN102221	DRIVE SHAFT	1	-466450	L.H. (443) (NO LONGER AVAILABLE)
	AH109235	SHAFT	1		L.H. (444 AND 546) (SUB AH143131) (SUB FOR AN102131) (NOT REQUIRED ON METRIC SHAFTS) (NO LONGER AVAILABLE)
	AN102033	DRIVE SHAFT	1		L.H. (642) (NO LONGER AVAILABLE)
	AH109139	SHAFT	1		L.H. (543 AND 643) (SUB AH143132) (SUB FOR AN102223)
	AH143132	SHAFT	1		(SUB AH145783) (643) (INCLUDES H149361) (METRIC)
	AN102421	DRIVE SHAFT	1	-516350	L.H. (644) (SUB AH109141)
	AH109141	SHAFT	1		(SUB AH143133) L.H. (644)
	AH143133	SHAFT	1		(SUB AH145784) (644) (INCLUDES H149361) (METRIC)
	AN102029	DRIVE SHAFT	1		L.H. (842) (NO LONGER AVAILABLE)
	AH109143	SHAFT	1		L.H. (645 AND 843) (SUB AH143134) (SUB FOR AN102225)
	AH143134	SHAFT	1		(SUB AH145785) (843) (INCLUDES H149361) (METRIC)
30	AN102163	DRIVE SHAFT	1	-516350	(344) (SUB AH109535) NO LONGER AVAILABLE
	AH109535	DRIVE SHAFT	1		(344) (SUB AH143142) NO LONGER AVAILABLE
	AH143142	DRIVE SHAFT	1		(344) (INCLUDES H143142) METRIC NO LONGER AVAILABLE
	AN102220	DRIVE SHAFT	1	-466450	R.H. (443 AND 543) (SUB AH104836) (NO LONGER AVAILABLE)
	AH104836	SHAFT	1		R.H. (443) (SUB AH109764)
	AH109764	SHAFT	1	-516350	R.H. (443) (SUB AH109135)
	AH109135	SHAFT	1		(SUB AH143137) R.H. (443)
	AH143137	SHAFT	1		(SUB AH145771) (443) (INCLUDES H149361) (METRIC)
	AN102130	DRIVE SHAFT	1	-466450	(SUB AH143130) R.H. (444)
	AH143130	SHAFT	1		(SUB AH145779) (444) (INCLUDES H149361) (METRIC)
	AH145779	SHAFT	1		1650.5 MM (65 IN.) (444)
	AN102032	DRIVE SHAFT	1		R.H. (642) (NO LONGER AVAILABLE)
	AN102222	DRIVE SHAFT	1		(SUB AH143139) R.H. (643)
	AH143139	SHAFT	1		(SUB AH145775) (643) (INCLUDES H149361) (METRIC)
	AN102420	DRIVE SHAFT	1	-516350	(SUB AH109140)
	AH109140	SHAFT	1	-630400	R.H. (546 AND 644) (SUB AH133022)
	AH133022	SHAFT	1		R.H. (546 AND 644) (SUB AH143143)
	AH143143	SHAFT	1		(SUB AH145774) (644) (INCLUDES H149361) (METRIC)
	AN102028	DRIVE SHAFT	1		R.H. (842) (NO LONGER AVAILABLE)
	AH109142	SHAFT	1		R.H. (645 AND 843) (SUB AH143140) (SUB FOR AN102224)
	AH143140	SHAFT	1		(SUB AH145776) (843) (INCLUDES H149361) (METRIC)
..	TY15130	SEALANT	AR	446451-	(FORM IN PLACE - 3 OZ.)
..	TY15443	SEALANT	AR	446451-	(FORM IN PLACE - 10 OZ.)

ROW-UNIT AND CROSS AUGER DRIVES

(444, 543, 546, 643, 644, 645 AND 843) (332701-)

(844, 380601-) AND (1243, 471048-)

HP5776 -UN-01JAN94

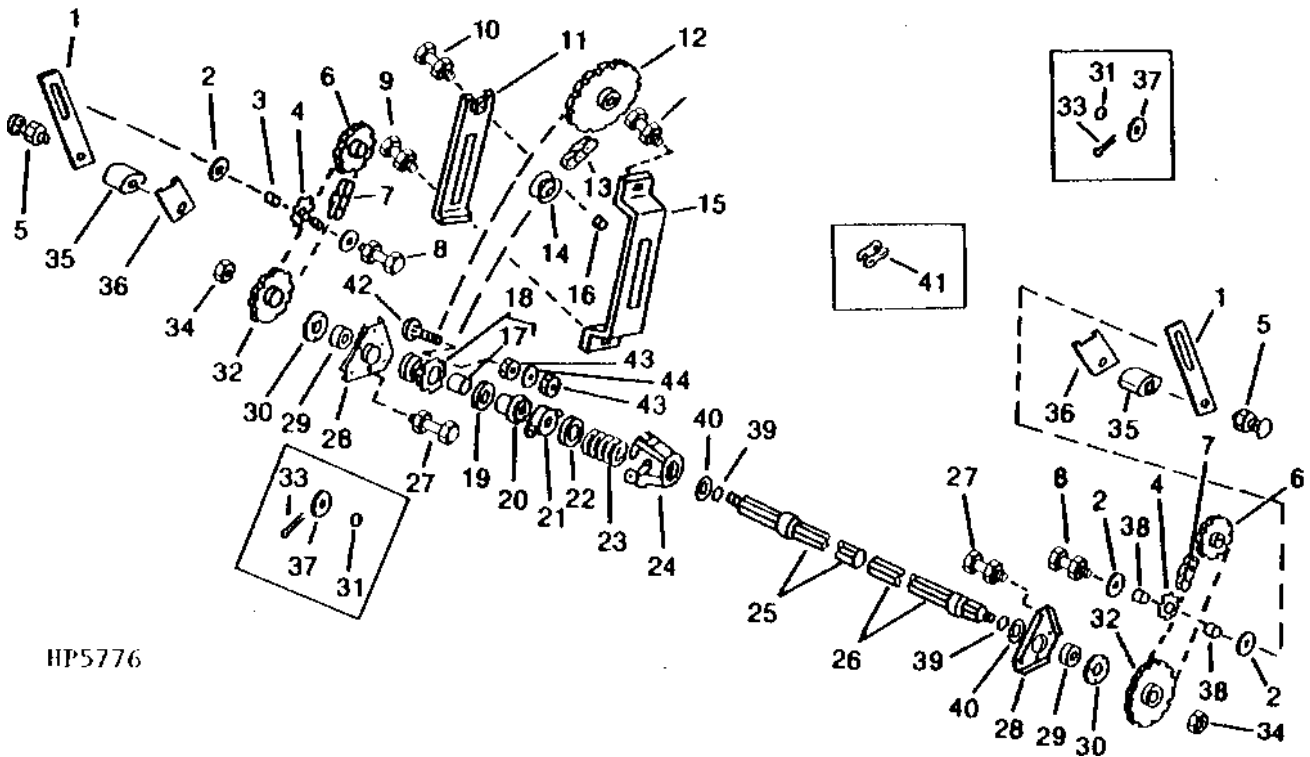


HP5776

ROW-UNIT AND CROSS AUGER DRIVES - CONTINUED
(444, 543, 546, 643, 644, 645 AND 843) (332701-)
(844, 380601-) (1243, 471048-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H108726	STRAP	AR		(444-1 USED;543 - 1243 - 2 USED) (SUB H145166) (SUB FOR H94480)
2	24H1111	WASHER	4	-517928	17/32" X 1-1/16" X 0.090"
3	H87121	SPACER	2		
	H110115	SPACER	2		
4	AE27909	CHAIN SPROCKET	2		15 TEETH, IDLER (1243, -630750)
	AN70860	CHAIN SPROCKET	2		(1243) (14 TEETH)
5	03H2114	BOLT	2		1/2" X 2-3/4"
	14H1069	NUT	2		1/2", (SUB FOR A11455)
6	AN102026	CHAIN SPROCKET	AR		24 TEETH, (1 USED-444,-620305)(2 USED-543,-576761; 546,-620400; 643,-620536; 644,-620574; 645,-620600; 843,-620715; 844,-620709)
	AH124999	CHAIN SPROCKET	AR		28 TEETH (1 USED-444,543,620306-)(2 USED-546,620400-; 643,620537-; 644,620575-; 645,620601-; 843,620716-; 844,620710-)
	AN102026	CHAIN SPROCKET	2	-630750	24 TEETH, DRIVE (1243) (SUB FOR AH108176)
	AH114829	CHAIN SPROCKET	2		(1243)
7	AN102498	LINK CHAIN	AR		(1 USED-444,-620305)(2 USED - 543,-576761; 546,-620400; 643,-620536; 644,-620574; 645,-620600; 843,-620715; 844,-620709)
					(ASSEMBLE FROM AB1288H, AB1289H AND AB1290H)
	AH124998	ROLLER CHAIN	AR		ROLLER (1 USED-444, 620306-)(2 USED-543,546, 620400-; 643,620547-; 644,620575-; 645,620601-; 843,620716-; 844,620710-)
	AH110992	LINK CHAIN	2	-630750	(1243) DRIVE, ROLLER-TYPE 60, 3/4" PITCH, 87 LINKS (FROM AB1290H, AN151830, AB1289H, AB1288H, B5234H, AND B5235H)
	AH114886	ROLLER CHAIN	2		ROLLER (1243)
8	03H2203	BOLT	2		1/2" X 2-1/4"
	14H1069	NUT	2		1/2", (SUB FOR A11455)
	24H1341	WASHER	2		17/32" X 15/16" X 0.060" (1243)
9	03H1659	BOLT	2		1/2" X 1", (1243-4 USED)
	A11455	NUT	2		12.700 MM (1/2") (1243-4 USED)
10	03H2203	BOLT	1		1/2" X 2-1/4", (1243-2 USED)
	A11455	NUT	1		12.700 MM (1/2") (SUB 14H1069) (1243-2 USED)
	14H1069	NUT	1		1/2"
11	H94807	PLATE	1		(1243-2 USED)
12	AN102342	CHAIN SPROCKET	1		54 TEETH, CROSS AUGER, (1243-2 USED)
	AH113341	CHAIN SPROCKET	1		48 TEETH (1243 - 2 USED)(HIGH SPEED AUGER DR)
13		LINK CHAIN	1		DRIVE, AUGER, ROLLER, TYPE 50, 5/8" PITCH, 76 LINKS, (ASSEMBLE FROM AP6093H, AP6094H AND P20352) (1243-2 USED)
14	AH83654	IDLER	1		87MM (3-7/16"), CROSS AUGER DRIVE, (1243-2 USED)
15	H94808	BRACKET	1		(1243 - 2 USED)
16	N102075	WASHER	1		13.487 X 22.352 X 7.112 MM (17/32" X 0.880" X 0.280") (1243 - 2 USED)
17	N102053	BUSHING	1		(1243-2 USED)
18	AN102535	DRIVE SPROCKET	1		17T, AUGER SLIP CLUTCH (1243-2 USED) (SUB FOR AN102535)
19	N102042	WASHER	1		(1243-2 USED)
20	H135198	HUB	1		(SUB FOR N102054) (1243-2 USED)
21	N102023	JAW	1		(1243-2 USED)
22	N102042	WASHER	AR		(643, 644, 645, 843, 844-1 USED; 1243-2 USED)
23	H20621	SPRING	1		(1243-2 USED)
24	H112654	HOUSING	1		SLIP CLUTCH, (SUB FOR N102047 OR H100363)
25	AH95418	SHAFT	1	-466450	R.H. (444 SIDEHILL) (SUB AH143130) (SUB FOR AN102130) (NO LONGER AVAILABLE)
	AH109136	SHAFT	1	466451-569161	R.H. (444 SIDEHILL) (SUB AH143138) (SUB FOR AH104669)
	AH95418	SHAFT	1	569162-	(SUB AH143130) R.H. (444) (SIDEHILL) (NO LONGER AVAILABLE)
	AH143130	SHAFT	1		(INCLUDES H149361) (SUB AH145779) METRIC, R.H. (444)
	AH143145	SHAFT	1		(SUB FOR AH104685 OR AH109137) METRIC, R.H. (543)
	AN102220	DRIVE SHAFT	1	-466450	R.H. (543) (NO LONGER AVAILABLE)
	AH109140	SHAFT	1	-630400	R.H. (546 AND 644) (SUB FOR AN102420) (SUB AH133022)

ROW-UNIT AND CROSS AUGER DRIVES - CONTINUED
 (444, 543, 546, 643, 644, 645 AND 843) (332701-)
 (844, 380601-) AND (1243, 471048-)
 HP5776 -UN-01JAN94



HP5776

ROW-UNIT AND CROSS AUGER DRIVES - CONTINUED
(444, 543, 546, 643, 644, 645 AND 843) (332701-)
(844, 380601-) (1243, 471048-)

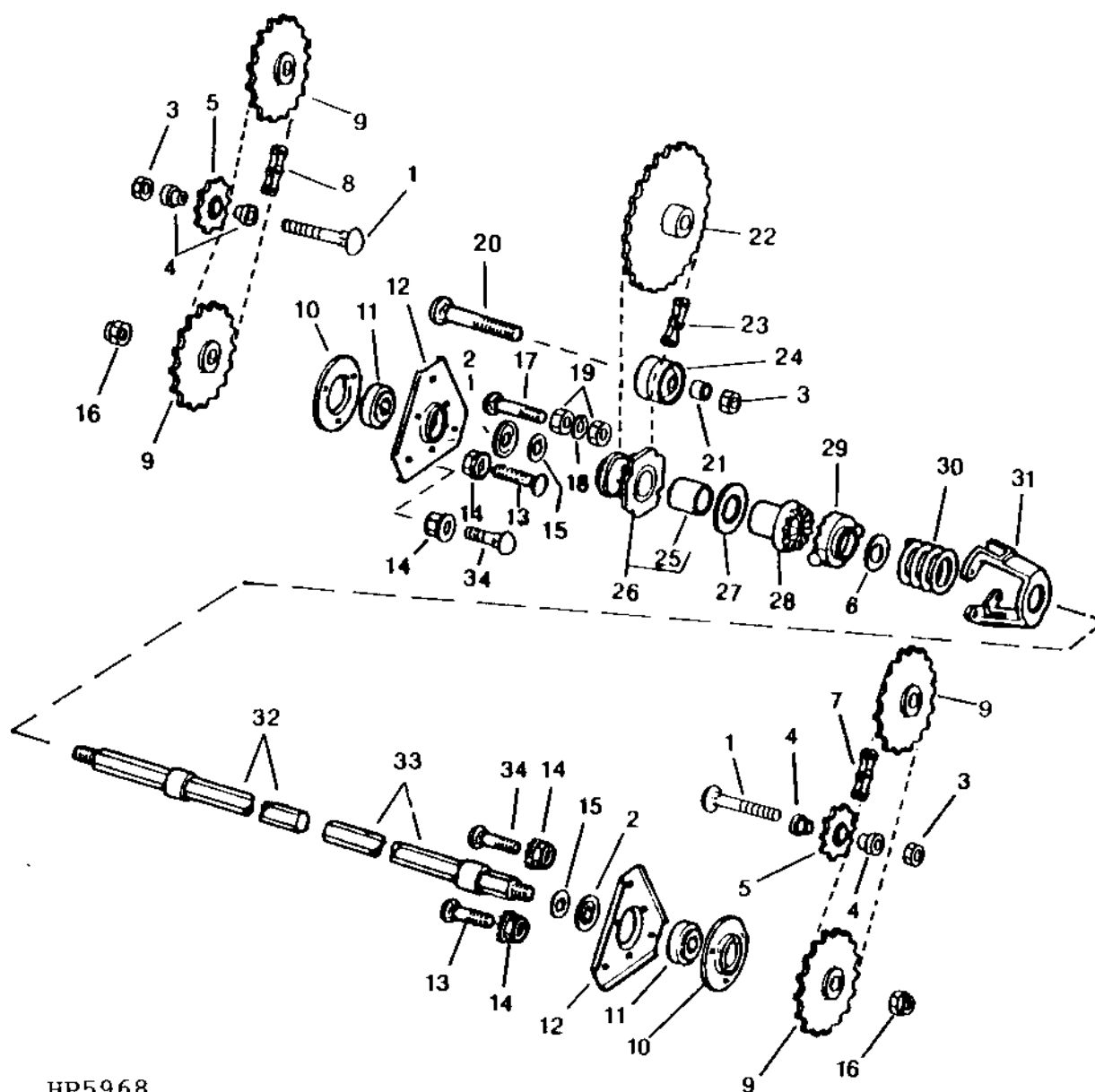
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
25	AH143143	SHAFT	1		R.H. (546 AND 644) (SUB FOR AH133022)
	AH143139	SHAFT	1		(SUB FOR AN102222 OR AH109138) R.H. (643)
	AH109142	SHAFT	1		R.H. (645 AND 843) (SUB FOR AN102224) (SUB AH143140)
	AH143140	SHAFT	1		(645 & 843) (INCLUDES H149361) METRIC
	AH109144	SHAFT	1		R.H. (844) (SUB FOR AH97142) (SUB AH143141)
	AH143141	SHAFT	1		(SUB AH145777) (844) (INCLUDES H149361)
	AH109098	SHAFT	1		R.H. (1243) (SUB AH143158) (SUB FOR AH101226)
	AH143158	SHAFT	1		(SUB AH145802) (1243) (INCLUDES H149361)
26	AN102131	DRIVE SHAFT	1	-600000	METRIC
	AH109235	SHAFT	1		LH (546)(SIDEHILL) (SUB AH109235)
	AH143131	SHAFT	1		(SUB AH143131) L.H. (546)(SIDEHILL)
	AH109235	SHAFT	1	600001-	(SUB AH143131) (546) (INCLUDES H149361)
	AH143130	SHAFT	1		(SUB AH143131) L.H. (444) (SIDEHILL)
					(SUB AH145779) (444) (INCLUDES H149361)
	AH109139	SHAFT	1		METRIC
					L.H. (543 AND 643) (SUB FOR AN102223) (SUB AH143132)
	AH143132	SHAFT	1		(SUB AH145783) (543 & 643) (INCLUDES H149361)
	AH109141	SHAFT	1		L.H. (644) (SUB FOR AN102421) (SUB AH143133)
	AH143133	SHAFT	1		(SUB AH145784) (644) (INCLUDES H149361)
	AH109143	SHAFT	1		L.H. (645 AND 843) (SUB FOR AN102225) (SUB AH143134)
	AH143134	SHAFT	1		(SUB AH145785) (645 & 843) (INCLUDES H149361)
	AH109145	SHAFT	1		L.H. (844) (SUB FOR AH97143) (SUB AH143135)
	AH143135	SHAFT	1		(SUB AH145786) (844) (INCLUDES H149361)
	AH109099	SHAFT	1		L.H. (1243) (SUB AH143159) (SUB FOR AH103138)
	AH143159	SHAFT	1		(SUB AH145803) (1243) (INCLUDES H149361)
27	03H1765	BOLT	12		3/8" X 3/4"
	E55662	FLANGE NUT	12		
28	H94805	PRESSED FLANGED HOUSING	AR		(444 AND 543-USE 1; 546,643,644,645,843,844, AND 1243-USE 2) (SUB FOR N102092)
29	AN102010	BEARING	2		
30	C3994E	PRESSED FLANGED HOUSING	2		(5 USED-444) (SUB FOR H87121)
31	H21957	O-RING	2	-630300	28.245 X 2.616 MM (1.112" X 0.103") (SUB H135175 AND H135176)
32	AN102027	CHAIN SPROCKET	AR		30 TEETH (444,-620305-1 USED; 543,-576761; 546,-620400;643,-620536; 644,-620574; 645,-620600; 843,-620715;844,-620709-2 USED)
	AH111501	CHAIN SPROCKET	AR		34 TEETH (1 USED-444, 620306-)(2 USED-546, 543,620401-; 643,620537-; 644,620575-; 645, 620601-; 843,620716-; 844,620710-)
	AH111501	CHAIN SPROCKET	2	-630750	34 TEETH, DRIVEN (1243) (SUB FOR AN102027)
	AH114830	CHAIN SPROCKET	2		(1243)
33	11M7030	COTTER PIN	2	516351-630300	5 X 40 MM, (SUB W29648, H135175 AND H135176)
34	14H794	NUT	2	-516350	3/4"
	14H924	NUT	2	516351-630300	3/4", (SUB W29648, H135175 AND H135176)
	W29648	LOCK NUT	2	466450-	3/4"
	H149361	LOCK NUT	2		(USE WITH METRIC SHAFTS ONLY)
35	N100034	BUSHING	1	-517886	(546, 643, 644, 645, 843, 844, AND 1243-2 USED) (SUB H110216)
	H123344	CYLINDER BLOCK	1		(546, 643, 644, 645, 843, 844, AND 1243-2 USED) (SUB FOR H110216) (USE WITH H123343)
	H145165	PLATE	1		(546, 643, 644, 645, 843, 844 & 1243 - 2 USED)
36	H123343	PLATE	1		(546,643,644,645,843,844,1243 - 2 USED) (SUB H145165) (USE WITH H123344)
37	24H1400	WASHER	2	-630300	25/32" X 1-5/8" X 1/4", (SUB W29648)
38	H110115	SPACER	2	517887-	(SUB FOR H87121)
39	H135176	SEAL	2	466450-	(USE WITH H135175, H135198 AND W29648)
40	H135175	RETAINER	2	466450-	(USE WITH H135198, H135176 AND W29648)
41	B5235H	CHAIN LINK	1		(USE WITH AH110992)
42	03H1480	BOLT	4		9.525 X 31.750 MM (3/8" X 1-1/4")
43	14H812	NUT	8		9.525 MM (3/8")
44	12H304	LOCK WASHER	4		9.525 MM (3/8")
..	TY15130	SEALANT	AR	466450-	(FORM IN PLACE - 3 OZ.)
..	TY15443	SEALANT	AR	466450-	(FORM IN PLACE - 10 OZ.)

ROW-UNIT AND CROSS AUGER DRIVES (SLOW DOWN)

(444, 543, 546, 693, 644, 645, 843, 844 AND 1243)

HP5968

-UN-26APR95



HP5968

ROW-UNIT AND CROSS AUGER DRIVES (SLOW DOWN) - CONTINUED

(444, 543, 546, 643, 644, 645, 843, 844 AND 1243)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03M7204	BOLT	2		M12 X 60
2	H135175	RETAINER	AR		ONE PER SHAFT
3	14M7299	FLANGE NUT	2		M12
4	H110115	SPACER	2		
5	AE27909	CHAIN SPROCKET	2		15 TEETH
	AN70860	CHAIN SPROCKET	2		14 TEETH (1243)
6	N102042	WASHER	2		
7	AH145984	ROLLER CHAIN	1		R.H., 88 LINKS
	AH145987	ROLLER CHAIN	1		(1243) L.H., 63 LINKS
8	AH145985	ROLLER CHAIN	1		L.H., 83 LINKS
	AH145986	ROLLER CHAIN	1		(1243) R.H., 67 LINKS
9	AN102027	CHAIN SPROCKET	2		R.H. 30 TEETH
	AH145983	CHAIN SPROCKET	2		L.H., 25 TEETH
	AH111501	CHAIN SPROCKET	2		(1294) 34 TEETH (LOWER)
	AN102026	CHAIN SPROCKET	2		(1294) 24 TEETH (UPPER)
	AH114829	CHAIN SPROCKET	2		L.H. 19 TEETH (1293)
10	H150843	PRESSED FLANGED HOUSING	2		
11	AN102010	BEARING	2		
12	H94805	PRESSED FLANGED HOUSING	2		
13	03M7190	BOLT	AR		M10 X 20
14	14M7296	FLANGE NUT	AR		M10
15	H135176	SEAL	AR		
16	H149361	LOCK NUT	AR		ONE PER SHAFT
17	03M7195	BOLT	4		M10 X 45, ONE PER SHAFT
18	12H304	LOCK WASHER	4		3/8"
19	14M7274	NUT	8		M10
20	03M7204	BOLT	1		M12 X 60
21	E42803	WASHER	1		13.487 X 22.225 X 7.137 MM (17/32" X 7/8" X 9/32")
22	AH145940	CHAIN SPROCKET	1		(1243 - 2 USED)
23	AH145941	ROLLER CHAIN	1		DRIVE AUGER, ROLLER, TYPE 50, 5/8" PITCH, 76 LINKS, (1243 - 2 USED)
24	AH83654	IDLER	AR		DIA., CROSS AUGER DRIVE, (1243 - 2 USED)
25	N102053	BUSHING	AR		(1243 - 2 USED)
26	AH143227	DRIVE SPROCKET	AR		17 TEETH, AUGER SLIP CLUTCH, (1243 - 2 USED)
27	N102042	WASHER	AR		(1243 - 2 USED)
28	H135198	HUB	1		(1243 - 2 USED)
29	N102023	JAW	AR		(1243 - 2 USED)
30	H20621	SPRING	AR		(1243 - 2 USED)
31	H112654	HOUSING	AR		SLIP CLUTCH (1243 - 2 USED)
32	AH145779	SHAFT	1		1650.5 MM (65 IN.) (444) R.H.
	AH145780	SHAFT	1		3585 MM (141 IN.) (543) R.H.
	AH145774	SHAFT	1		2492.5 MM (98 IN.) (546 & 644) R.H.
	AH145775	SHAFT	1		2086.3 MM (82 IN.) (643) R.H.
	AH145776	SHAFT	1		2848.3 MM (112 IN.) (645 & 843) R.H.
	AH145777	SHAFT	1		3457.4 MM (136 IN.) (844) R.H.
	AH145802	SHAFT	1		4346.6 MM (171 IN.) (1243) R.H.
33	AH143131	SHAFT	1		1343.6 MM (53 IN.) (546) L.H.
	AH145779	SHAFT	1		(444)
	AH145783	SHAFT	1		1830.2 MM (72 IN.) (543 & 643) L.H.
	AH145784	SHAFT	1		2236.6 MM (88 IN.) (644) L.H.
	AH145785	SHAFT	1		(2592.2 MM) (102 IN.) (645 & 843) L.H.
	AH145786	SHAFT	1		3201.8 MM (126 IN.) (844) L.H.
	AH145803	SHAFT	1		4092.6 MM (161 IN.) (1243) L.H.
34	H150902	BOLT	3		M10 X 18

BH81071 (COMPLETE GOODS) AUGER SLOWDOWN SPROCKET

BH81069 (COMPLETE GOODS) AUGER SLOWDOWN SPROCKET - 844

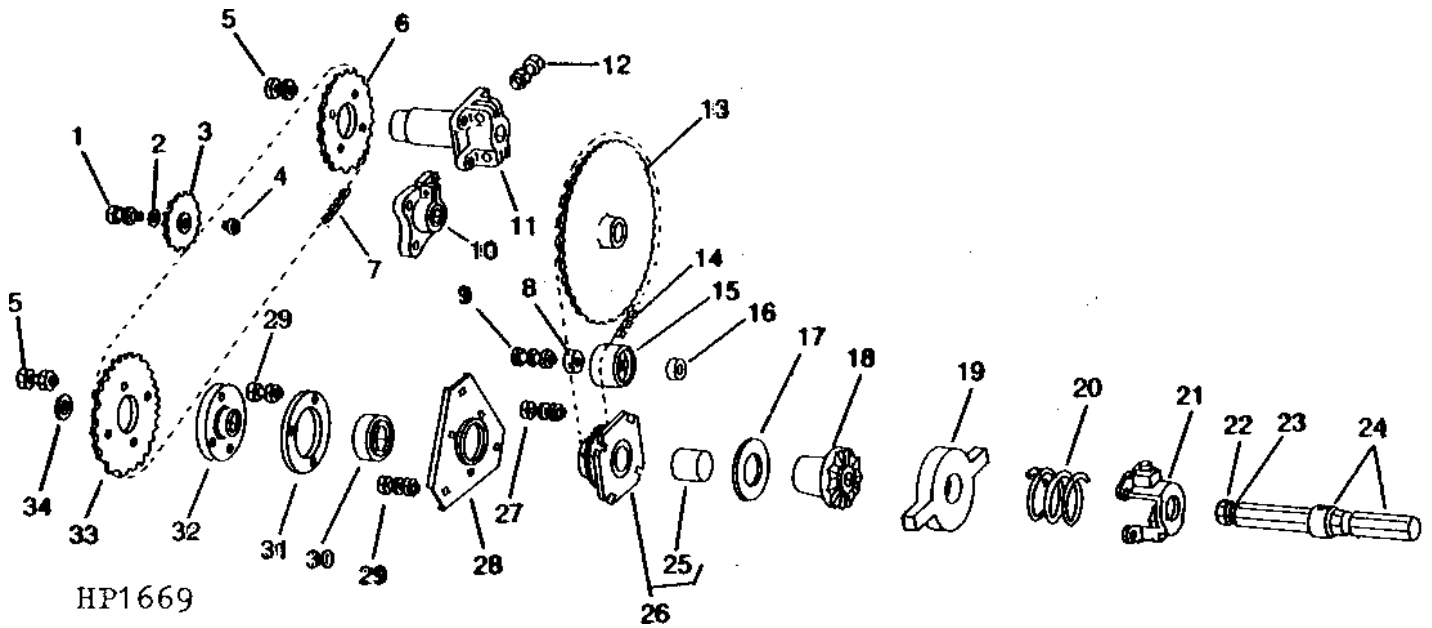
BH81068 (COMPLETE GOODS) AUGER SLOWDOWN SPROCKET - 1243 (R.H.)

BH81070 (COMPLETE GOODS) AUGER SLOWDOWN SPROCKET - 1243 (L.H.)

ROW-UNIT AND CROSS AUGER DRIVES

(243, 244 AND 343)

HP1669 -UN-01JAN94

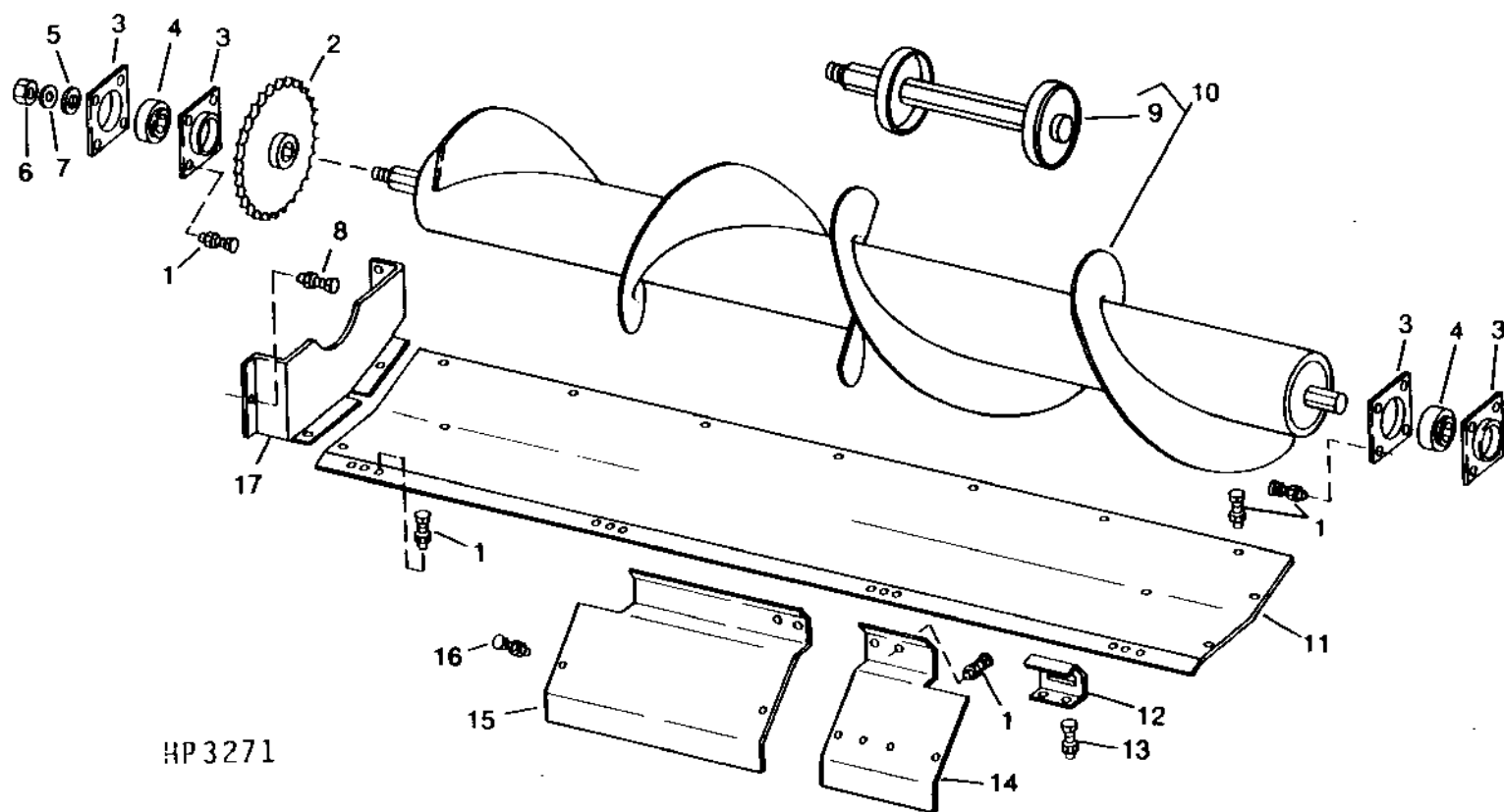


ROW-UNIT AND CROSS AUGER DRIVES - CONTINUED
(243, 244, 343)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H2113	BOLT	1		(A) 1/2" X 2"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
2	24H1111	WASHER	1		(A) 17/32" X 1-1/16" X 0.090"
3	AN31211	CHAIN SPROCKET	1		(243, -300) (244, -991) (343, -321) (SUB AE27909)
	AE27909	CHAIN SPROCKET	1		15 TEETH, IDLER
4	N10082	BUSHING	1	-387489	(A) 13.106 X 15.824 X 14.275 MM (33/64" X 0.623" X 9/16") (SUB H87121)
	H87121	SPACER	1		
5	19H1815	CAP SCREW	8		1/2" X 1-1/4"
	12H301	LOCK WASHER	8		1/2"
6	N102096	CHAIN SPROCKET	1		(A) 24 TEETH, DRIVE
7	AN102498	LINK CHAIN	1		(A) DRIVE, ROLLER, TYPE 60, 3/4" PITCH, 85 LINKS, (ASSEMBLE FROM AB1288H, AB1289H AND AB1290H)
8	N102075	WASHER	1		13.487 X 22.352 X 7.112 MM (17/32" X 0.880" X 0.280")
9	03H1591	BOLT	1		1/2" X 2-1/4"
10	N104272	HUB	1		(A) (343)
11	N102091	HUB	1		(A) (244)
12	19H1831	CAP SCREW	1		(A) 1/2" X 2"
13	AN102342	CHAIN SPROCKET	1		54 TEETH, CROSS AUGER
	AH113341	CHAIN SPROCKET	1		48 TEETH (HIGH SPEED AUGER DRIVE)
14		LINK CHAIN	1		ROLLER, TYPE 50, 5/8" PITCH, 76 LINKS, (ASSEMBLE FROM AP6093H, AP6094H AND P20352)
15	AN102343	IDLER	1		(243,-1000)(244,-5500)(343,-4000) (SUB AH83654)
	AH83654	IDLER	1		87 MM (3-7/16") DIA., CROSS AUGER DRIVE
16	N102075	WASHER	1	332701-	13.487 X 22.352 X 7.112 MM (17/32" X 0.880" X 0.280") (243)
17	N102042	WASHER	1		51.562 X 90.424 X 3.400 MM (2.030" X 3.560" X 0.134")
18	N102054	HUB	1		
19	N102023	JAW	1		
20	H20621	SPRING	1		
21	N102047	CRADLE	1	-416850	(SUB H100363)
	H100363	HOUSING	1	-569190	(SUB H112654)
	H112654	HOUSING	1		
22	14H794	NUT	1		3/4"
23	12H236	LOCK WASHER	1		3/4"
24	AH80435	SHAFT	1		(243)
	AN102127	DRIVE SHAFT	1		(244)
	AN102219	DRIVE SHAFT	1		(SUB AH145849) (343)
25	N102053	BUSHING	1		
26	AN102535	DRIVE SPROCKET	1		17 TEETH, AUGER SLIP CLUTCH, (SUB AH143227)
	AH143227	DRIVE SPROCKET	1		
27	03H1480	BOLT	4		3/8" X 1-1/4"
	12H304	LOCK WASHER	8		3/8"
	14H812	NUT	4		3/8"
28	N102092	HOUSING	1	-600001	(SUB H94805)
	H94805	PRESSED FLANGED HOUSING	1		
29	03H1765	BOLT	6		3/8" X 3/4"
	E55662	FLANGE NUT	6		9.525 MM (3/8")
30	AN102010	BEARING	1		
31	C3994E	PRESSED FLANGED HOUSING	1		
32	AN102123	HUB	1		
33	N102097	CHAIN SPROCKET	1		30 TEETH
34	24H1399	WASHER	1		25/32" X 1-5/8" X 0.180"

(A) NOT USED ON 243/244 CORN HEADS WHEN INSTALLED ON 38 FORAGE HARVESTER.

CROSS AUGER
(243, 244 AND 343)
HP3271 -UN-01JAN94

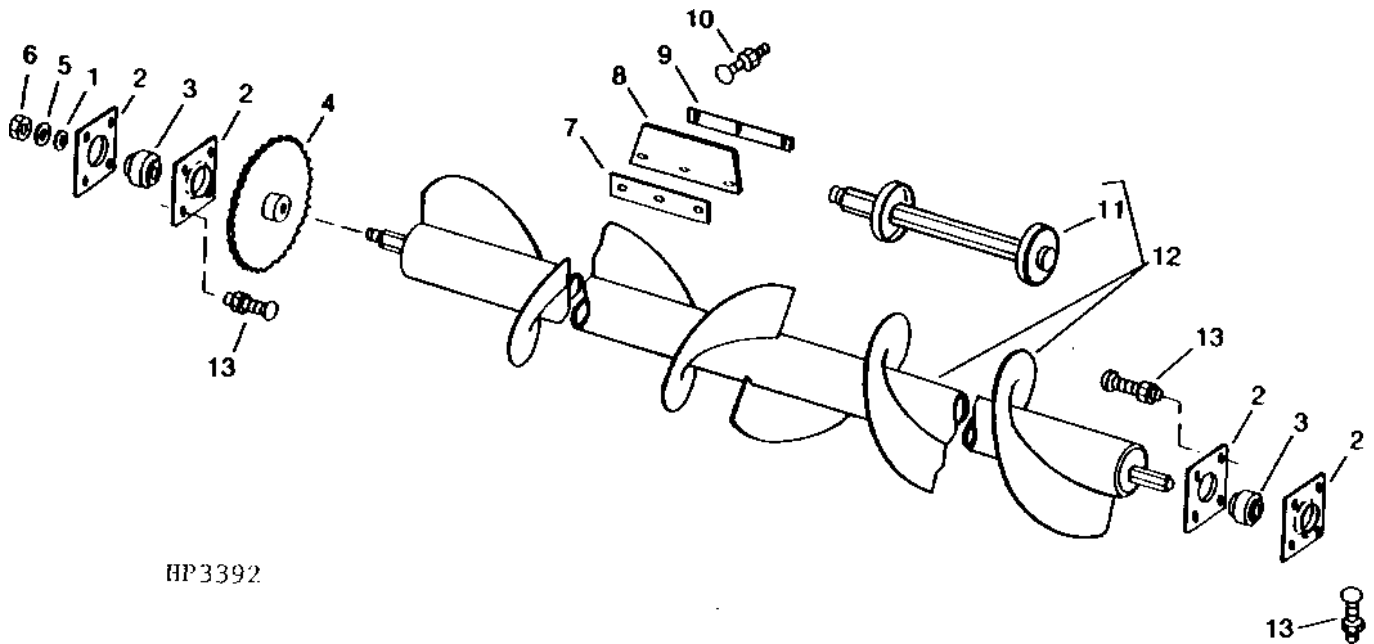


HP3271

CROSS AUGER - CONTINUED
(243, 244 AND 343)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H1765	BOLT	AR		3/8" X 3/4"
	E55662	FLANGE NUT	AR		9.525 MM (3/8")
2	AN102342	CHAIN SPROCKET	1		54 TEETH
	AH113341	CHAIN SPROCKET	1		48 TEETH (HIGH SPEED AUGER DRIVE)
3	C3994E	PRESSED FLANGED HOUSING	4	-380600	
	N103830	PRESSED FLANGED HOUSING	4	380601-	
4	AN102010	BEARING	2		
5	24H1399	WASHER	1		25/32" X 1-5/8" X 0.180", (NOT REQUIRED WITH METRIC SHAFTS)
6	14H794	NUT	1		3/4", (NOT REQUIRED WITH METRIC SHAFTS)
	H149361	LOCK NUT	1		(USE WITH METRIC SHAFTS ONLY)
7	12H236	LOCK WASHER	1		3/4", (NOT REQUIRED WITH METRIC SHAFTS)
8	N14822	SELF-LOCKING SCREW	1		9.525 X 19.050 MM (3/8" X 3/4")
	E55662	FLANGE NUT	1		9.525 MM (3/8")
9	AH115010	PLUG	1		(SUB FOR AH85050) (SUB AH143114)
	AH143114	PLUG	1		
10	AH80432	AUGER	1		(243) (SUB AH83513)
	AH122815	AUGER	1		(243) (SUB FOR AH83513) (SUB AH143196)
	AH143196	AUGER	1		(INCLUDES 14M7275 AND 24M7242) (243) (INCLUDES H149361 NUT) METRIC
	AN102126	AUGER	1		(244) (SUB AH81624)
	AH122816	AUGER	1		(244) (SUB FOR AH81624) (SUB AH143197)
	AH143197	AUGER	1		(INCLUDES 14M7275 AND 24M7242) (244) (INCLUDES H149361 NUT) METRIC
	AN102110	AUGER	1		(343) (SUB AH81625)
	AH122817	AUGER	1		(343) (SUB FOR AH81625) (SUB AH143198)
	AH143198	AUGER	1		(INCLUDES 14M7275 AND 24M7242) (343) (INCLUDES H149361 NUT) METRIC
11	H81883	FLOOR	1		(243)
	N102370	FLOOR	1		(244)
	N102500	FLOOR	1		(343)
12	N102067	BRACKET	AR		CENTER SHIELD LATCH, (243 AND 244, 2 USED; AND 343, 4 USED)
13	03H1500	BOLT	1		3/8" X 1"
14	N102502	SHIELD	AR		(243 AND 244, 1 USED; AND 343, 2 USED)
15	N102399	SHIELD	1		(244)
	N102503	SHIELD	2		(243 AND 343)
16	N14822	SELF-LOCKING SCREW	1		9.525 X 19.050 MM (3/8" X 3/4")
17	N102206	SHIELD	1		

AUGER
 (344, 443, 444, 543, 546, 642, 643, 644, 645, 842, 843 AND 844)
 HP3392 -UN-01JAN94



HP3392

AUGER - CONTINUED

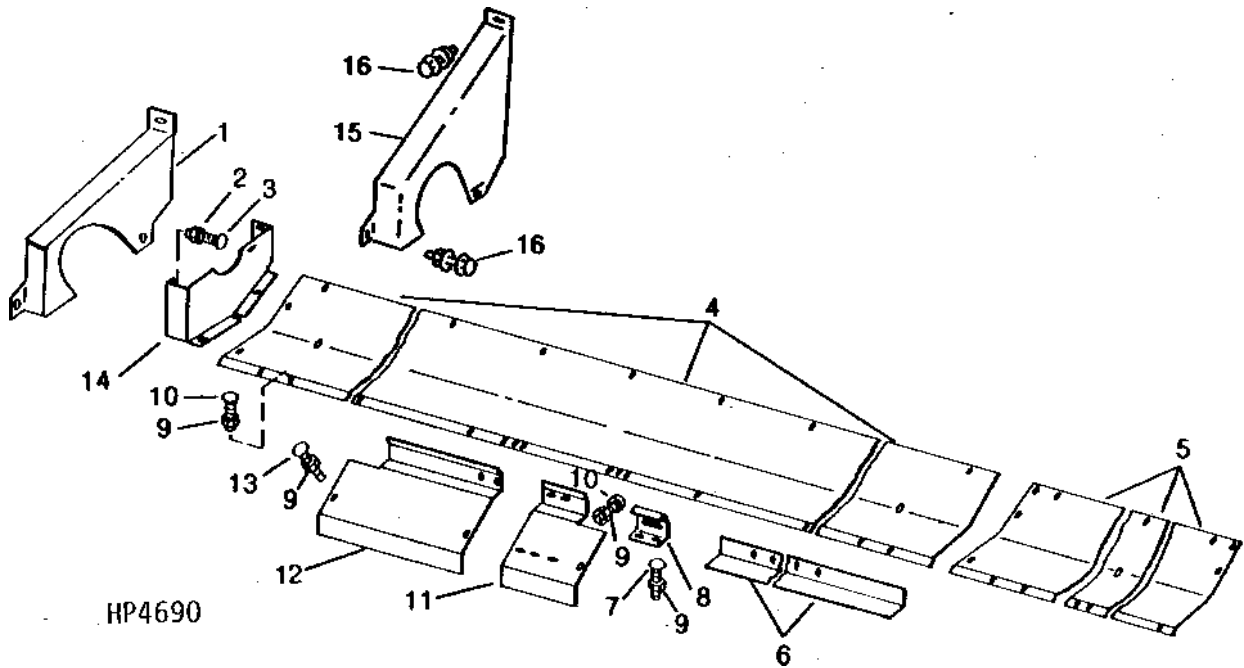
(344, 443, 444, 543, 546, 642, 643, 644, 645, 842, 843 AND 844)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1399	WASHER	1		25/32" X 1-5/8" X 0.180", (NOT REQUIRED WITH METRIC SHAFTS)
2	N103830	PRESSED FLANGED HOUSING	4		
3	AN102010	BEARING	2		
4	AN102342	CHAIN SPROCKET	1		54 TEETH
	AH113341	CHAIN SPROCKET	1		48 TEETH (HIGH SPEED AUGER DRIVE)
5	14H794	NUT	1		3/4", (NOT REQUIRED WITH METRIC SHAFTS)
	H149361	LOCK NUT	1		M20
6	12H236	LOCK WASHER	1		3/4", (NOT REQUIRED WITH METRIC SHAFTS)
7	H84584	STRAP	AR		(2 USED-344, 443, 444, 543, 642 AND 842; 4 USED-546 AND 643; 6 USED-644, 645, 843, 844; 3 USED-1243) (WELD PART TO AUGER)
8	N104166	PADDLE	1		R.H. (344, -2000)(443, -4500)(444, -11000) (642, -500)(643, -4000)(546/644/645/842/843, -1500)
	N104167	PADDLE	1		L.H.(344, -2000)(443, -4500)(444, -11000) (642, -500)(643, -4000)(546,644,645,842,843, -1500)
	H84583	PADDLE	2		(344,2001-)(443,4501-)(444,11001-) (543/642, 501-)(643, 4001-) (546/644/645/842/843,1501-)(844,380601-)
9	N103746	STRIP	2		(344, -2000)(443, -4500)(444, -11001) (642, -500) (643, -4000) (546/644/645/842/843 -1500)
	H84585	STRAP	2		(344,2001-) (443,4501-) (444,11001-) (543/642, 501-)(546/644/645/842/843,1501-) (643,4001-) (844, 380601)
10	03H1557	BOLT	6		3/8" X 1-1/4", (344, -2000)(443, -4500)(444, -11000)(546/644/645/842/843, -1500)(642, -500) (643, -4000)
	E55662	FLANGE NUT	6		9.525 MM (3/8")
	N10219	SELF-LOCKING SCREW	6		7.925 X 31.750 MM (5/16" X 1-1/4") (344,2001-)(443,4501-)(444,11001-) (543/642, 501-)(546/644/645/842/843, 1501-)(643,4001-) 7.925 MM (5/16")
	A22698	NUT	6		
11	AH143114	PLUG	1		(SUB FOR AH85050 OR AH115010)
	AH143115	PLUG	1		(844) (SUB FOR AH100004 OR AH115011) (USE WITH H149361)
12	AH81726	AUGER	1	-2000	(SUB AH85052 AND AH85850) (SUB FOR AN102150)
	AH122818	AUGER	1		(344) (SUB FOR AH85052)
	AH143115	PLUG	1		(344) (INCLUDES H149361 NUT) (METRIC)
	AN102194	AUGER	1	-1200	(SUB AH81727)
	AH81727	AUGER	1	-4500	(SUB AH85053, AH85850, AH122819, AH143200, H84583, H84585 AND N10213)
	AH143200	AUGER	1		(443) (SUB FOR AH85053 OR AH122819)
	AH81728	AUGER	1	-11000	(SUB AH85054 AND AH85850) (SUB FOR AH81728)
	AH122820	AUGER	1		(444, 543) (SUB FOR AH85054)
	AH143468	AUGER	1		METRIC (444, 543)
	AN102191	AUGER	1	-500	(SUB AH85056 AND AH85850)
	AH143467	AUGER	1		(SUB FOR AH85056, AH112165 OR AH122823) (546) (METRIC)
	AH81729	AUGER	1	-500	(SUB AH85055 AND AH85850) (SUB FOR AN102083)
	AH122821	AUGER	1		(642) (SUB AH143201) (SUB FOR AH85055)
	AH143201	AUGER	1		METRIC (642)
	AN102191	AUGER	1	-4000	(SUB AH85056 AND AH85850)
	AH143467	AUGER	1		(SUB FOR AH112165, AH122823 OR AH85056) METRIC (643)
	AN102451	AUGER	1	-1500	(SUB AH85057 AND AH85850)
	AH143202	AUGER	1		(SUB FOR AH85057, AH112166 OR AH122824) METRIC (644)
	AN102034	AUGER	1	-1500	(842) (SUB AH85058 AND AH85850)
	AH122822	AUGER	1		(842) (SUB FOR AH85058) (NO LONGER AVAILABLE)
	AN102145	AUGER	1	-1500	(SUB AH85059 AND AH85850)
	AH143203	AUGER	1		(SUB FOR AH85059, AH112167 OR AH122825) METRIC (645 AND 843)
	AH97145	AUGER	1	380601-600000	(SUB AH112168)
	AH122826	AUGER	1		(844) (SUB AH143117) (SUB FOR AH112168)
	AH143117	FLIGHT	1		(844) (INCLUDES H149361 NUT) (METRIC)
13	03H1765	BOLT	AR		3/8" X 3/4"
	E55662	FLANGE NUT	AR		9.525 MM (3/8")
..	AH85850	KIT	1		

AUGER FLOOR AND SHIELD

(344, 443, 444, 543, 546, 642, 643, 644, 842, 843 AND 844) - CONTINUED

HP4690 -UN-01JAN94



HP4690

AUGER FLOOR AND SHIELD - CONTINUED

(344, 443, 444, 543, 546, 642, 643, 644, 645, 842, 843 AND 844)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H100669	SHIELD	1	380601-	(844) (SUB H150379)
	H151771	SHIELD	1		(844) AUGER SLOWDOWN
2	N14822	SELF-LOCKING SCREW	1		9.525 X 19.050 MM (3/8" X 3/4")
	19M7866	SCREW	1		AUGER SLOWDOWN
	24M7207	WASHER	1		AUGER SLOWDOWN
3	E55662	FLANGE NUT	1		9.525 MM (3/8")
	14M7298	FLANGE NUT	1		AUGER SLOWDOWN
4	N102427	FLOOR	1	-467620	(344) (SUB H109675 AND H136962)
	H109675	FLOOR	1		(344)
	H82816	FLOOR	1		(546,-620429; 643,-620327; 645,-620615; AND 843,-620953) (SUB H124156) (SUB FOR N102509)
	H124156	FLOOR	1	-640500	(546, 643, 645, 843) (SUB H146025)
	H146025	FLOOR	1		
	H82816	FLOOR	1	-467620	(443) (SUB FOR N102509) (SUB H124156)
	H109676	FLOOR	1	-620285	(443) (SUB H124153)
	H124153	FLOOR	1		(443)
	N102296	FLOOR	1	-620636	(644)
	N102296	FLOOR	1	-332700	(444)
	H98394	FLOOR	1		(SUB H124154)
	H124154	FLOOR	1		(SUB H137008)
	H137008	FLOOR	1	-640500	(SUB H146024)
	H146024	FLOOR	1		(SUB H146024)
	N102240	FLOOR	1		(642 AND 842) (NO LONGER AVAILABLE)
	H85776	FLOOR	1	501-387489	(543) (SUB H98393 AND H136962)
	H98393	FLOOR	1	-344700	(543) (SUB H124155)
	H124155	FLOOR	1		(543) (SUB H137008)
	H137008	FLOOR	1	-640500	(SUB H146024)
	H146024	FLOOR	1		
5	N104226	EXTENSION	2	-361	(643) (SUB H82817)
	H82817	EXTENSION	2	-332700	(546 AND 643)
	H82817	EXTENSION	1	332701-	L.H. (546 AND 643)
	H96522	EXTENSION	1	332701-	R.H. (546 AND 643)
	N104212	EXTENSION	2	-332700	(644)
	N104212	EXTENSION	1	332701-	(644)
	H98460	EXTENSION	1	332701-	R.H. (644)
	N102208	EXTENSION	2		(842) (NO LONGER AVAILABLE)
	N102584	EXTENSION	1	-332700	R.H. (645 AND 843)
	H96524	EXTENSION	1	332701-	R.H. (645 AND 843)
	N102585	EXTENSION	1		L.H. (645 AND 843)
	H98878	EXTENSION	1	380601-	R.H. (844)
	H98879	EXTENSION	1	380601-	L.H. (844)

PARTS LISTED BELOW ARE NOT ILLUSTRATED:

..	AH85850	KIT	1		(SUB (2) H84583, (2) H84585, (6) N10219 AND (6) N10213)
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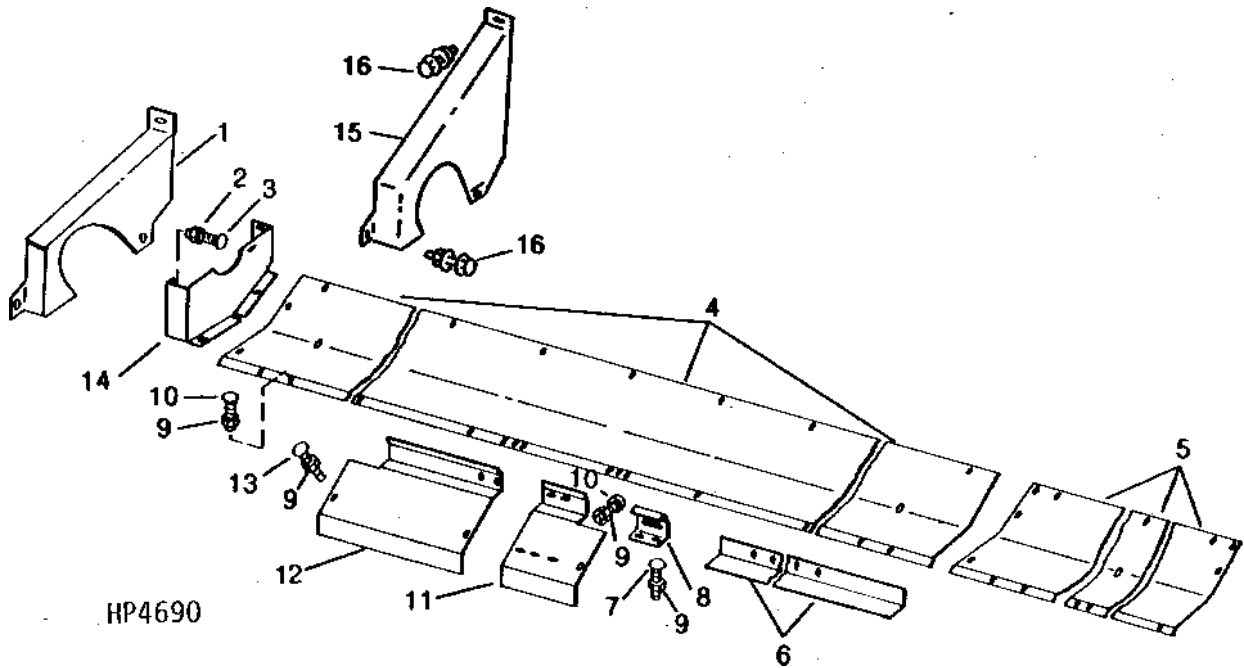
BH81069 (COMPLETE GOODS) AUGER SLOWDOWN SPROCKET - 844

BH81071 (COMPLETE GOODS) AUGER SLOWDOWN SPROCKET

AUGER FLOOR AND SHIELD

(344, 443, 444, 543, 546, 642, 643, 644, 842, 843 AND 844) - CONTINUED

HP4690 -UN-01JAN94



C16

40 SERIES CORN HEADS

AUGER FLOOR AND SHIELD - CONTINUED

(344, 443, 444, 543, 546, 642, 643, 644, 645, 842, 843 AND 844)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
6	H96657 H101388	STRIP STRIP	AR AR		(444-3 USED; 546-4 USED; 844-7 USED) (1 USED, 243; 2 USED, 343; 3 USED, 443; 4 USED, 543; 5 USED, 643; 7 USED, 843)
7	03H1500	BOLT	1		3/8" X 1"
8	N102067	BRACKET	AR		CENTER SHIELD LATCH (344, 4 USED; 443 AND 444, 6 USED; 543 AND 546, 8 USED; 643 AND 644, 10 USED; AND 645 AND 843, 14 USED)
	N104195	BRACKET	AR		CENTER SHIELD LATCH (642, 5 USED; AND 842, 7 USED) (NO LONGER AVAILABLE)
9	E55662	FLANGE NUT	1		9.525 MM (3/8")
10	03H1765	BOLT	1		3/8" X 3/4"
11	N102502	SHIELD	AR		ROW UNIT DRIVE (344, 2 USED; 443 AND 444, 3 USED; 543 AND 546, 4 USED; 643 AND 644, 5 USED; 645 AND 843, 7 USED)
	N102214	SHIELD	AR	-332700	ROW UNIT DRIVE (642, 5 USED AND 842, 7 USED) (NO LONGER AVAILABLE)
12	N102399	SHIELD	AR		ROW UNIT DRIVE (344, 2 USED; 444, 3 USED; 546, 4 USED; 644 AND 645, 5 USED)
	N102503	SHIELD	AR		ROW UNIT DRIVE (443, 3 USED; 543, 4 USED; 643, 5 USED AND 843, 7 USED)
13	N14822	SELF-LOCKING SCREW	1		9.525 X 19.050 MM (3/8" X 3/4")
14	N102206	SHIELD	1	-332700	DRIVE (642 AND 842)
	N102206	SHIELD	1	-332700	DRIVE (444, 543, 546, 643, 644, 645 AND 843)
	N102206	SHIELD	1	-467170	DRIVE (344 AND 443)
	H98376	SHIELD	1	332701-640700	DRIVE, (SUB H136962)
	H136962	SHIELD	1		DRIVE (443,444,546,643,644,645,843)
	H97925	SHIELD	1	380601-	DRIVE (844)
	AH146227	SHIELD	1		AUGER SLOWDOWN
	AH146225	SHIELD	1		(844) AUGER SLOWDOWN
15	H132090	SHIELD	1		DRIVE, UPPER CROSS AUGER (443,444,546,643,644,645,843)
	H151775	SHIELD	1		AUGER SLOWDOWN
16	N10212	SELF-LOCKING SCREW	2		7.925 X 19.050 MM (5/16" X 3/4")
	A22698	NUT	2		7.925 MM (5/16")
	19M7866	SCREW	2		M8 X 20, (AUGER SLOWDOWN)
	24M7207	WASHER	2		8.400 X 24 X 2 MM (0.331" X 0.945" X 0.079")
	14M7298	FLANGE NUT	2		AUGER SLOWDOWN M8, AUGER SLOWDOWN
PARTS LISTED BELOW ARE NOT ILLUSTRATED:					
..	AH85850	KIT	1		(SUB (2) H84583, (2) H84585, (6) N10219 AND (6) N10213)

BH81071 (COMPLETE GOODS) AUGER SLOWDOWN

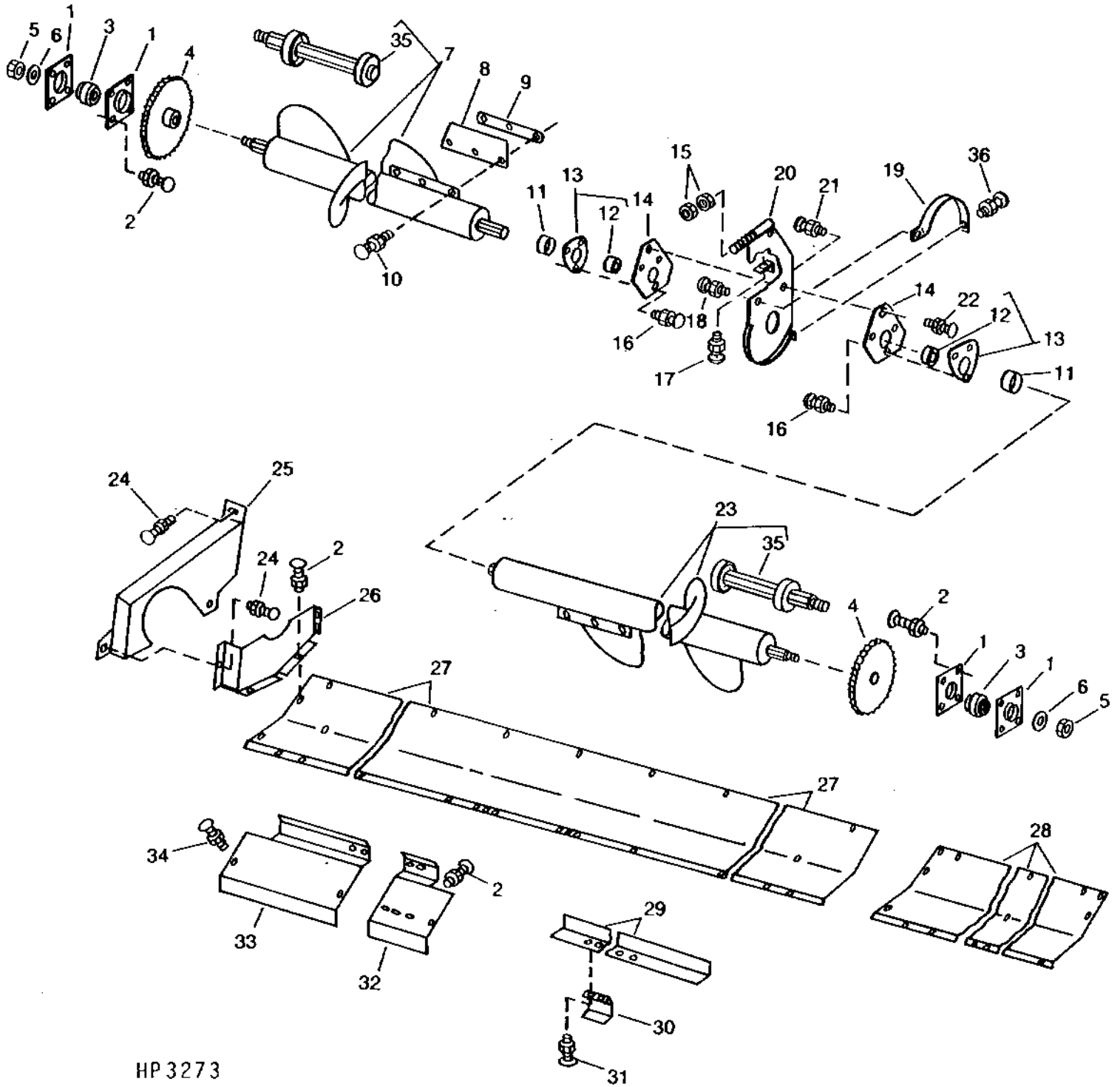
BH81069 (COMPLETE GOODS) AUGER SLOWDOWN - 844

CROSS AUGER

(1243)

(471048-
HP3273

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-UN-01JAN94



HP 3273

CROSS AUGER - CONTINUED

(1243)

(471048-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	N103830	PRESSED FLANGED HOUSING	4		
2	03H1765	BOLT	27		3/8" X 3/4"
	E55662	FLANGE NUT	27		9.525 MM (3/8")
	19M7866	SCREW	1		M8 X 20, AUGER SLOWDOWN
	24M7207	WASHER	1		8.400 X 24 X 2 MM (0.331" X 0.945" X 0.079")
					AUGER SLOWDOWN
	14M7298	FLANGE NUT	1		M8, AUGER SLOWDOWN
3	AN102010	BEARING	2		
4	AN102342	CHAIN SPROCKET	2		54 TEETH
	AH113341	CHAIN SPROCKET	2		48 TEETH (HIGH SPEED AUGER DRIVE)
5	14H794	NUT	2		3/4", USE H149361 NUT WITH METRIC SHAFTS
6	24H1399	WASHER	2	-567200	25/32" X 1-5/8" X 0.180"
	24H1400	WASHER	2	567201-	25/32" X 1-5/8" X 1/4", (NOT REQUIRED WITH
					METRIC SHAFTS)
7	AH103271	AUGER	1	-615750	L.H. (SUB AH122828)
	AH122828	AUGER	1		L.H. (SUB AH143119)
	AH143119	FLIGHT	1		(INCLUDES H149361) L.H. (METRIC)
8	H84583	PADDLE	6		
9	H84585	STRAP	6		
10	N10219	SELF-LOCKING SCREW	18		7.925 X 31.750 MM (5/16" X 1-1/4")
	A22698	NUT	18		7.925 MM (5/16")
11	H94483	LOCKING COLLAR	2		(NO LONGER AVAILABLE)
12	AN102010	BEARING	2		
13	AH103599	BEARING	2		WITH HOUSING
14	H103382	BRACKET	2		
15	A11455	NUT	2		12.700 MM (1/2") (SUB 14H1069)
	14H1069	NUT	2		1/2"
16	10H1027	BOLT	6		3/8" X 1-1/4"
	12H304	LOCK WASHER	6		3/8"
	14H812	NUT	6		3/8"
17	03H2261	BOLT	1		1/2" X 3-1/2"
	A11455	NUT	2		12.700 MM (1/2")
18	N10214	SELF-LOCKING SCREW	1		9.525 X 25.400 MM (3/8" X 1")
	E55662	FLANGE NUT	1		9.525 MM (3/8")
19	AH103095	BRACKET	1	-610000	
	AH114105	BRACKET	1	610001-	(USE WITH AH114998)
20	AH103097	BRACKET	1	-610000	(SUB AH114998)
	AH114998	BRACKET	1	-655900	(SUB AH144082) (USE WITH AH114105)
	AH144082	BRACKET	1		(MUST USE 2 - 14M7299 HEX. FLANGE NUTS)
21	03H1659	BOLT	2		1/2" X 1"
	A11455	NUT	2		12.700 MM (1/2") (SUB 14H1069)
	14H1069	NUT	2		1/2"
22	19H1721	CAP SCREW	1		1/2" X 1-1/2"
	A11455	NUT	1		12.700 MM (1/2") (SUB 14H1069)
	14H1069	NUT	1		1/2"
23	AH103272	AUGER	1	-615750	R.H. (SUB AH122827)
	AH122827	AUGER	1		R.H. (SUB AH143118)
	AH143118	FLIGHT	1		(INCLUDES H149361) R.H. (METRIC)

BH81068 (COMPLETE GOODS) AUGER SLOWDOWN - 1243 (R.H)

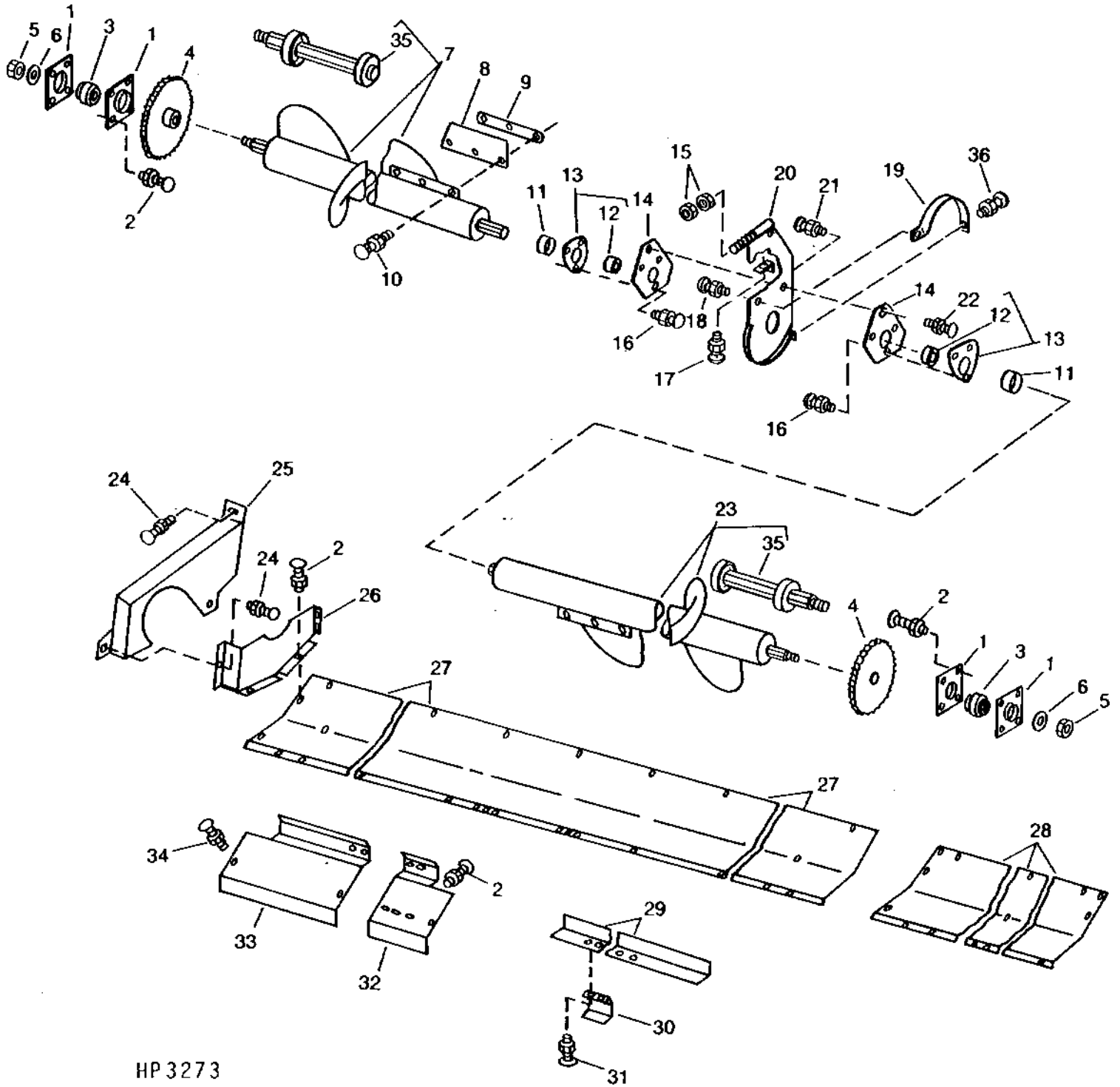
BH81070 (COMPLETE GOODS) AUGER SLOWDOWN - 1243 (L.H)

CROSS AUGER - CONTINUED

(1243)

(471048-
HP3273

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-UN-01JAN94



HP 3273

CROSS AUGER - CONTINUED

(1243)
(471048-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
24	N10212	SELF-LOCKING SCREW	4		7.925 X 19.050 MM (5/16" X 3/4")
	A22698	NUT	4		7.925 MM (5/16")
	19M7866	SCREW	2		M8 X 20
	24M7207	WASHER	2		8.400 X 24 X 2 MM (0.331" X 0.945" X 0.079")
	14M7298	FLANGE NUT	2		M8
25	H105144	SHIELD	1		(SUB H150377) R.H.
	H150377	SHIELD	1		R.H.
	AH146224	SHIELD	1		AUGER SLOWDOWN (R.H.)
	H105143	SHIELD	1		(SUB H150378) L.H.
	H150378	SHIELD	1		L.H.
	AH146226	SHIELD	1		AUGER SLOWDOWN (L.H.)
26	H105146	SHIELD	1		(SUB H150380) R.H.
	H150380	SHIELD	1		R.H.
	H105145	SHIELD	1		(SUB H150381) L.H.
	H150381	SHIELD	1		L.H.
27	H146025	FLOOR	1		(SUB FOR H82816 AND H124156)
28	H101494	EXTENSION	1		R.H.
	H101495	EXTENSION	1		L.H.
29	H101388	STRIP	11		
30	N102067	BRACKET	22		
31	03H1500	BOLT	22		3/8" X 1"
	E55662	FLANGE NUT	22		9.525 MM (3/8")
32	N102502	SHIELD	11		ROW UNIT DRIVE
33	N102503	SHIELD	11		ROW UNIT DRIVE
34	N14822	SELF-LOCKING SCREW	33		9.525 X 19.050 MM (3/8" X 3/4")
	E55662	FLANGE NUT	33		9.525 MM (3/8")
35	AH115010	PLUG	1		(SUB AH143114) (SUB FOR AH85050)
36	N10212	SELF-LOCKING SCREW	1	610001-	7.925 X 19.050 MM (5/16" X 3/4")
	A22698	NUT	1	610001-	7.925 MM (5/16")

BH81068 (COMPLETE GOODS) AUGER SLOWDOWN - 1243 (R.H)

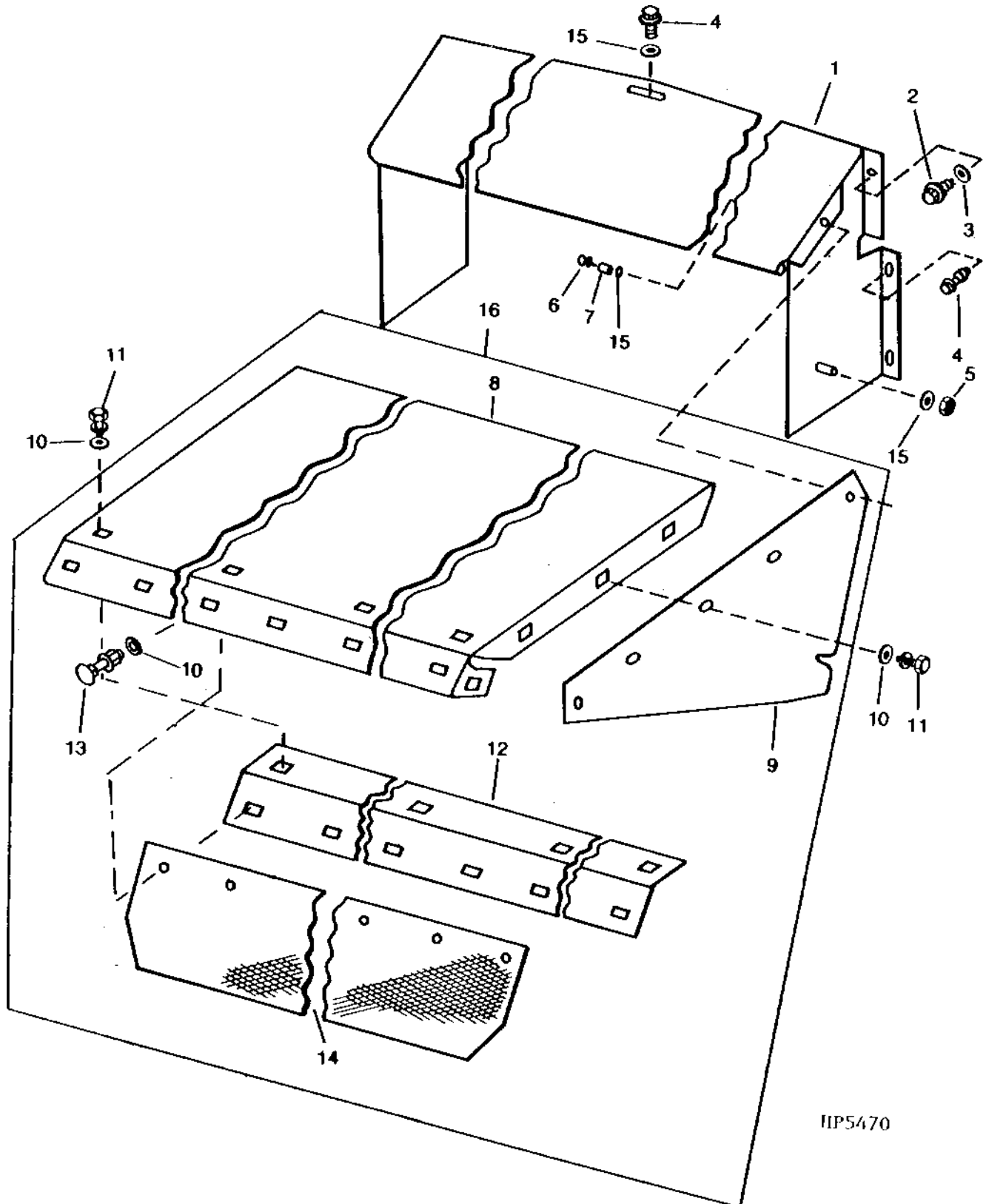
BH81070 (COMPLETE GOODS) AUGER SLOWDOWN - 1243 (L.H)

AUGER SHIELD

(243, 244, 343, 344, 443, 444, 543, 546, 643, 644, 645, 843 AND 1243)

HP5470

-UN-01JAN94



HP5470

AUGER SHIELD - CONTINUED

(243, 244, 343, 344, 443, 444, 543, 546, 643, 644, 645, 843 AND 1243)

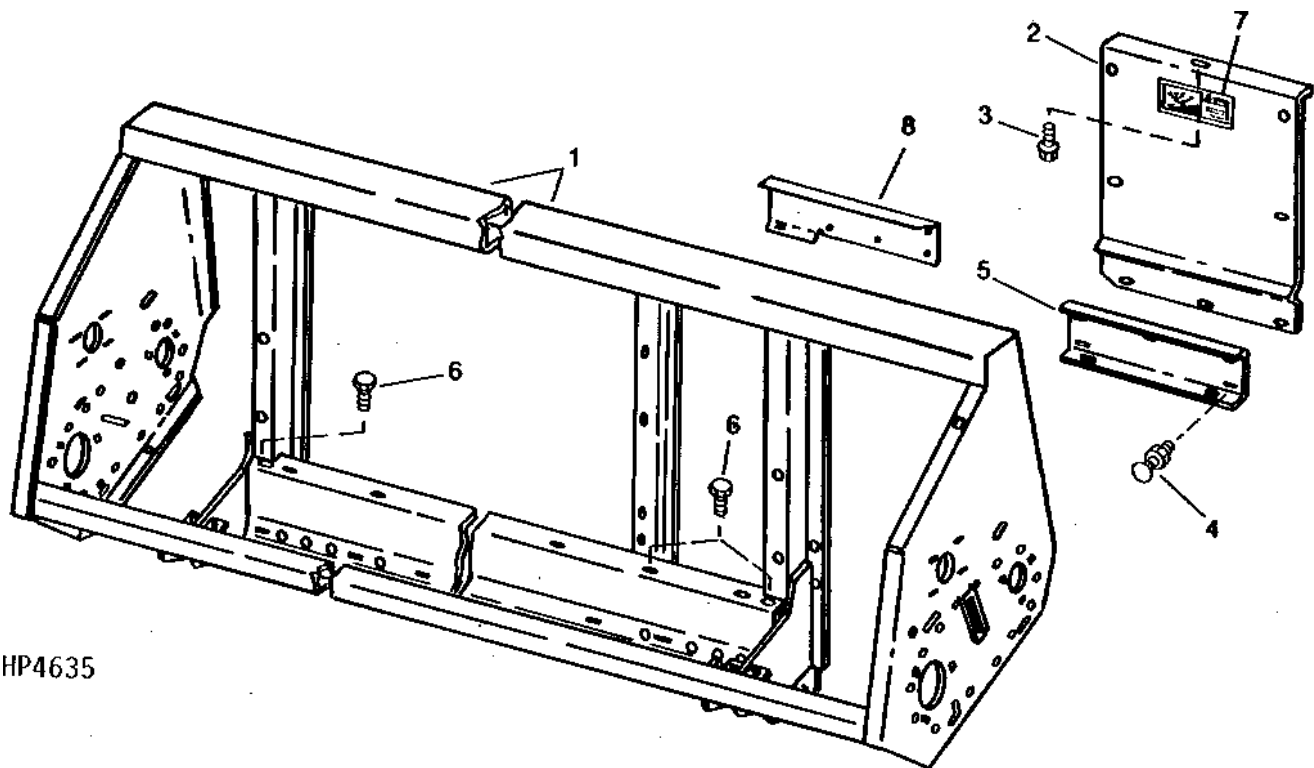
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH104420	SUPPORT	1	-518413	(1243) (SUB AH110983)
	AH110983	SHIELD	1		(1243) (SUB AH144726)
	AH124834	SUPPORT	1		(243, 244, 343, 344, 443, 444, 543, 546, 643, 644, 645, AND 843) (SUB AH144006)
	AH144006	SUPPORT	1		(243, 244, 343, 344, 443, 444, 543, 546, 643, 644, 645 AND 843)
	AH124835	SUPPORT	1		(844) (SUB AH144006)
	AH144006	SUPPORT	1		(844)
2	H89266	SCREW	3	-518413	
	12H303	LOCK WASHER	3	-518413	5/16"
	H89266	SCREW	2	518414-	
	12H303	LOCK WASHER	2	518414-	5/16"
	37M7058	SCREW	2		
3	24M7207	WASHER	7	-567200	8.400 X 24 X 2 MM
	24M7207	WASHER	2	567201-	8.400 X 24 X 2 MM
4	N10219	SELF-LOCKING SCREW	2	-518413	
	A22698	NUT	2	-518413	7.925 MM (5/16")
	N10219	SELF-LOCKING SCREW	5	518414-	(1243)
	A22698	NUT	5	518414-	7.925 MM (5/16") (1243)
	03H1709	BOLT	4		(243, 244, 343, 344, 443, 444, 543, 546, 643, 644, 645, 843, 844)
	A22698	NUT	4		7.925 MM (5/16") (243, 244, 343, 344, 443, 444, 543, 546, 643, 644, 645, 843, 844)
	03M7185	BOLT	4		M8 X 25
	14M7298	FLANGE NUT	4		M8
5	14H785	NUT	2		5/16"
	12H303	LOCK WASHER	2		5/16"
	14M7298	FLANGE NUT	2		M8
6	19H1905	CAP SCREW	2		5/16" X 1"
	12H303	LOCK WASHER	2	-567200	5/16"
	14H785	NUT	2		5/16"
	19M7867	SCREW	2		M8 X 25
	14M7298	FLANGE NUT	2		M8
7	28H1511	WASHER	2		0.364" X 0.540" X 1/4"
8	AH104419	SHIELD	1		(SUB AH137701) (NO LONGER AVAILABLE)
9	H105559	SHEET	1		L.H. (NO LONGER AVAILABLE)
		SHEET	1		(SUB AH137701) R.H. (NO LONGER AVAILABLE)
10	24H1136	WASHER	25		11/32" X 11/16" X 0.065"
11	03H1540	BOLT	14		5/16" X 3/4"
	12H303	LOCK WASHER	14		5/16"
	14H785	NUT	14		5/16"
	03M7184	BOLT	14		M8 X 20
	14M7298	FLANGE NUT	14		M8
12	H105562	REINFORCEMENT	1		(NO LONGER AVAILABLE)
13	03H1709	BOLT	11		5/16" X 1"
	12H303	LOCK WASHER	11		5/16"
	14H785	NUT	11		5/16"
	03M7185	BOLT	11		M8 X 25
	14M7298	FLANGE NUT	11		M8
14	H105561	DEFLECTOR	1		(NO LONGER AVAILABLE)
15	24H1293	WASHER	5	567201-	11/32" X 1-1/16" X 0.120"
16	AH137701	KIT	1		

BH79944 (COMPLETE GOODS) CENTER AUGER COVER

MAIN FRAME AND BACK SHEET

(344, 443, 444, 543, 546)

HP4635 -UN-01JAN94

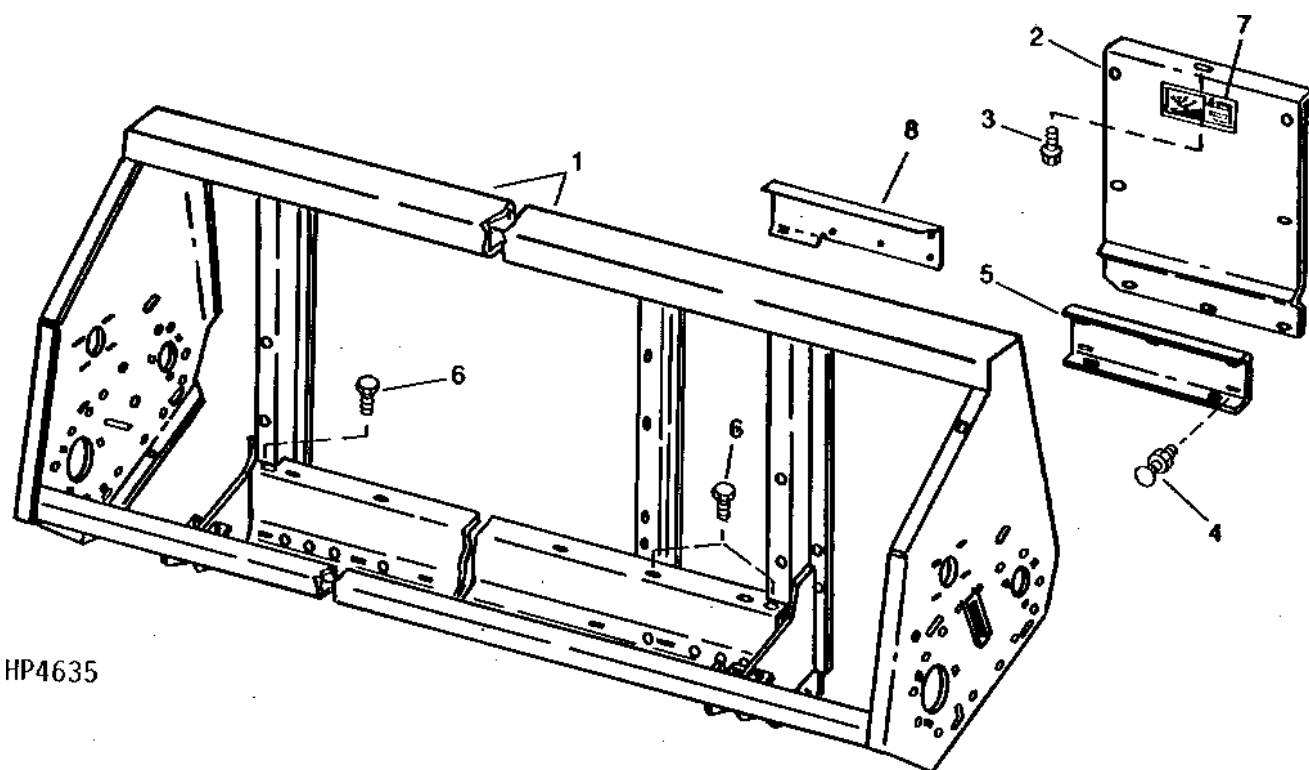


HP4635

MAIN FRAME AND BACK SHEETS - CONTINUED
(344, 443, 444, 543, 546)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH103826	FRAME	1	-466450	(344) (SUB AH104820, AH104836, AH96216, (2) H21957, (15) H78354, H89569, H94807, H94808, H97483, H100287, (4) 15H566 AND (4) 19H1900) (SUB FOR AN102155 OR AH98603)
	AH104820	FRAME	1	466451-600000	(344) (SUB AH119942)
	AH119942	FRAME	1		(344) (NO LONGER AVAILABLE)
	AH98604	FRAME	1	-416850	(443) (SUB AH103827) (SUB FOR AN102187)
	AH103827	FRAME	1	-466450	(443) (SUB AH104821, AH96216, (2) H21957, (15) H78354, H89569, H94805, H94807, H94808, H97483, H100287, (4) 15H566 AND (4) 19H1900)
	AH140245	MAIN FRAME	1		(SUB AH144858 AND AH140236) (SUB FOR AH104821, AH119943, AH121181, AH131888 OR AH134604) (443)
	AH95310	FRAME	1	-380600	(444 AND 543) (SUB AH98605) (SUB FOR AN102107)
	AH98605	FRAME	1	-466450	(444 AND 543) (SUB AH101176, AH96216, (2) H21957, (15) H78354, H89569, H94805, H94807, H94808, H97483, (4) 15H566, (4) 19H1900, AH104669 AND AH104685)
	AH101176	FRAME	1	466451-600000	(444 AND 543) (SUB AH115022)
	AH115022	FRAME	1	600001-610390	(444 AND 543) (SUB AH119944)
	AH119944	FRAME	1	-620640	(444 AND 543) (SUB AH121182)
	AH121182	FRAME	1	620641-630300	(444 AND 543) (SUB AH131889)
	AH131889	FRAME	1	-635100	(444 AND 543) (SUB AH134605)
	AH134605	FRAME	1	-640300	(444) (SUB AH136223)
	AH136223	MAIN FRAME	1		(444) (SUB AH143283)
	AH140246	MAIN FRAME	1		(SUB AH144859, AH144860 AND AH140237) (444 & 543)
	AH95311	FRAME	1	-380600	(546) (SUB AH98606) (SUB FOR AN102190)
	AH104701	FRAME	1	466451-610939	(543) (SUB AH119945) (SUB FOR AH98606)
	AH119945	FRAME	1		(543, -344700) (SUB AH121183)
	AH121183	FRAME	1		(546, 620430-630450) (SUB AH131890)
	AH131890	FRAME	1	-635100	(546) (SUB AH134606)
	AH134606	FRAME	1	-640400	(546) (SUB AH136225)
	AH136225	MAIN FRAME	1	640401-640500	(546) (SUB AH141276)
	AH141276	FRAME	1	645251-	(SUB AH143284)
2	N102431	SHEET	1		L.H. (344)
	N102537	SHEET	1		(SUB N102537) L.H. (443)
	N102295	SHEET	1	-332700	L.H. (444 AND 543) (NO LONGER AVAILABLE)
	H141793	SHEET	1		L.H. (444) (SUB H148456) (SUB FOR H96507)
	N104225	SHEET	1	-332700	L.H. (546) (NO LONGER AVAILABLE)
	H141797	SHEET	1		L.H. (546) (SUB H147562) (SUB FOR H96061)
	N102430	SHEET	1		R.H. (344)
	N102536	SHEET	1		R.H. (443) (SUB H148505)
	N102294	SHEET	1	-332700	R.H. (444 AND 543)
	H141792	SHEET	1		R.H. (444) (SUB H148506) (SUB FOR H96506)
	N104224	SHEET	1	-332700	R.H. (546) (NO LONGER AVAILABLE)
	H96060	SHEET	1	-640400	R.H. (546) (SUB H141796)
	H141796	SHEET	1		R.H. (546) (SUB H147561)
3	H76139	SCREW	AR		(443, 444, 543 -2 USED; 546,- 4 USED)
4	N10212	SELF-LOCKING SCREW	1	-620953	
	03H1540	BOLT	AR		5/16" X 3/4"
	A22698	NUT	1	-620953	7.925 MM (5/16")
	A22698	NUT	AR		7.925 MM (5/16")
5	N102428	STRIPPER	2		(344)
	N102535	STRIPPER	2	-620284	(443) (SUB H124145)
	H124145	STRIPPER	2	620285-	(443)
	H98377	STRIPPER	2		(444, -620582; 543, -344700) (SUB H124146) (SUB FOR N102297)
	H124146	STRIPPER	2	-635100	(444, 543) (SUB H135387)
	H135387	STRIPPER	2		(444, 543)
	H96059	STRIPPER	2		(543, -620428; 643, -621213) (SUB H124147) (SUB FOR N104221)
	H124147	STRIPPER	2	-635100	(546) (SUB H135388)
	H135388	STRIPPER	2		(546) (SUB H147560)
6	H88188	SCREW	3	620251-	
7	H126728	LABEL	AR		(443, 444, 546) "DANGER", (SUB H149059)
	H149059	SIGN	AR		(SUB H151336) "DANGER"
8	H124140	STRIPPER	1		R.H. EXTENSION
	H124141	STRIPPER	1		L.H. EXTENSION

MAIN FRAME AND BACK SHEET
(642, 643, 644, 645, 842 AND 843)
HP4635 -UN-01JAN94



HP4635

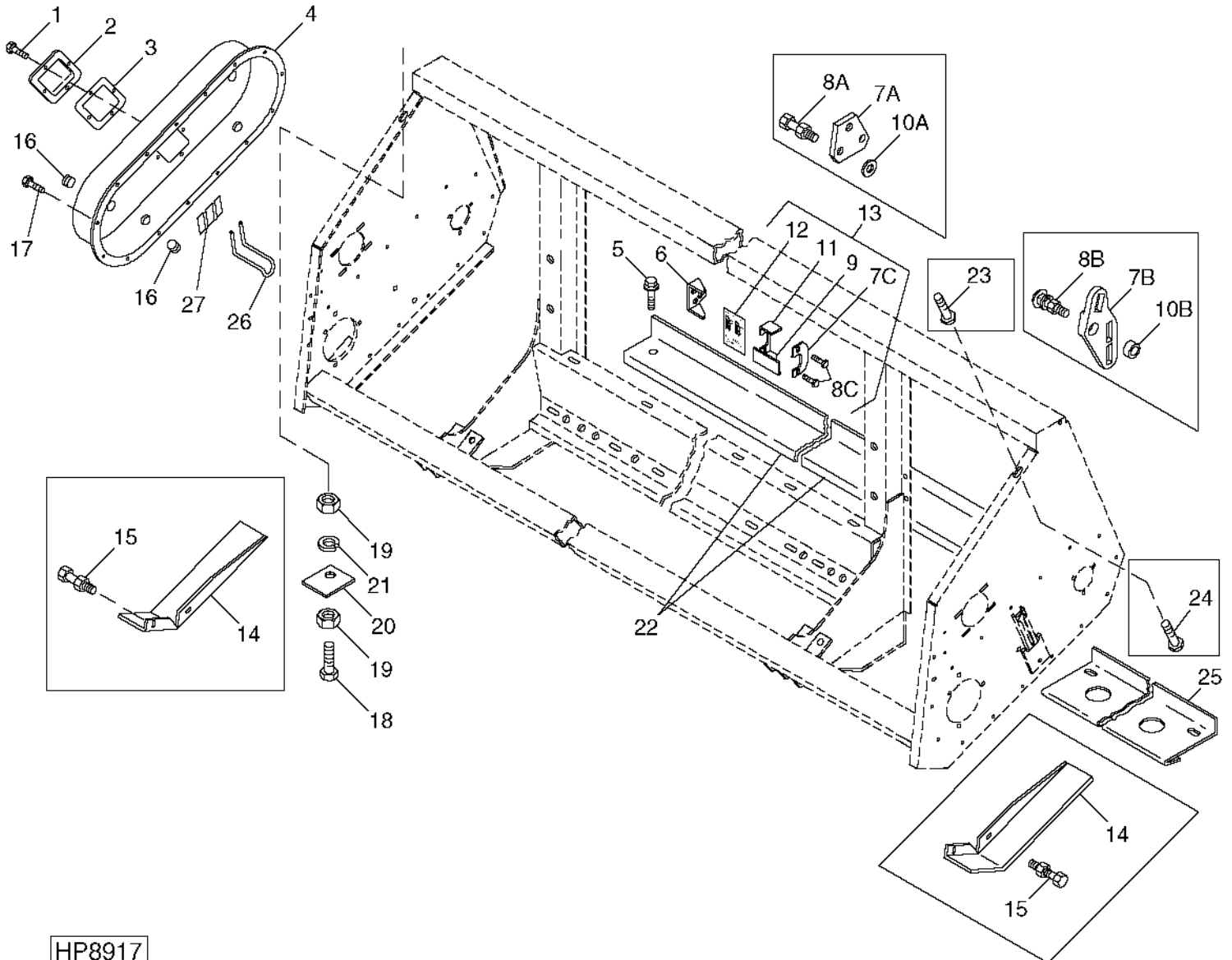
MAIN FRAME AND BACK SHEETS - CONTINUED
(642, 643, 644, 645, 842 AND 843)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AN102073	FRAME	1	-332700	(642) (NO LONGER AVAILABLE)
	AH95311	FRAME	1	-380600	(643) (SUB AH98606) (SUB FOR AN102190)
	AH140247	MAIN FRAME	1		(643) (SUB AH119945) (SUB FOR AH98606, AH104701, AH119945, AH121183, AH131890, AH134606, AH136225)
	AH96980	FRAME	1	-380600	(644) (SUB AH98607) (SUB FOR AN102472)
	AH98607	FRAME	1	-466450	(644) (SUB AH104722, (2) AH96216, (4) H21957, (30) H65108, (2) H89569, (2) H94807, (2) H94808, (2) H97483, (2) H100287, (8) 15H566 AND (8) 19H1900)
	AH104722	FRAME	1	466451-610575	(644) (SUB AH119946)
	AH119946	FRAME	1	-620636	(644) (SUB AH121184)
	AH121184	FRAME	1	620637-630550	(644) (SUB AH132217)
	AH132217	FRAME	1	620637-635100	(644) (SUB AH132221)
	AH132221	FRAME	1	620637-640550	(644) (SUB AH136224)
	AH136224	MAIN FRAME	1	620637-	(644) (SUB AH140248)
	AH140248	MAIN FRAME	1		(SUB AH144863 AND AH140240) (644) (SUB AH140248 ORDER WITH AH140239 AUGER)
	AN102050	FRAME	1	-332700	(842) (NO LONGER AVAILABLE)
	AH95312	FRAME	1	-380600	(645 AND 843) (SUB AH98608) (SUB FOR AN102232)
	AH98608	FRAME	1	-466450	(645 AND 843) (SUB AH104729, (2) AH96216, (4) H21957, (30) H65108, (2) H94807, (2) H94808, (2) H100287, (8) 15H566 AND (8) 19H1900)
	AH104729	FRAME	1	466451-610600	(645 AND 843) (SUB AH119947)
	AH119947	FRAME	1		(645, -620615; 843, -620953) (SUB AH121185)
	AH121185	FRAME	1	-630600	(645, 620616-630600; 843, 620954-630650) (SUB AH132218)
	AH132218	FRAME	1	-635100	(645 AND 843) (SUB AH132222)
	AH132222	FRAME	1	-640600	(645 AND 843) (SUB AH136226)
	AH136226	MAIN FRAME	1		(645 AND 843) (SUB AH140249)
	AH140249	MAIN FRAME	1		
2	N102245	SHEET	1		L.H. (642) (NO LONGER AVAILABLE)
	N104225	SHEET	1	-332700	L.H. (643) (NO LONGER AVAILABLE)
	H141797	SHEET	1		L.H. (643) (SUB FOR H96061)
	H147562	SHEET	1	645251-	L.H. (643) (SUB H148457)
	N104223	SHEET	1	-332700	L.H. (644) (NO LONGER AVAILABLE)
	H98457	SHEET	1	-640550	L.H. (644) (SUB H141795)
	H141795	SHEET	1		L.H. (644) (SUB H147740)
	H141799	SHEET	1		L.H. (645 AND 843) (SUB FOR H96881)
	N102244	SHEET	1		R.H. (642) (NO LONGER AVAILABLE)
	N104224	SHEET	1	-332700	R.H. (643) (NO LONGER AVAILABLE)
	H147561	SHEET	1		R.H. (643) (SUB FOR H96060 OR H141796)
	N104222	SHEET	1	-332700	R.H. (644)
	H141794	SHEET	1		R.H. (644) (SUB FOR H98456)
	N102174	SHEET	1		R.H. (842) (NO LONGER AVAILABLE)
	N102568	SHEET	1	-332700	R.H. (645 AND 843) (NO LONGER AVAILABLE)
	H147743	SHEET	1	645251-	(SUB FOR H96880 OR H141798) R.H. (645 AND 843)
	H147744	SHEET	1	645651-	(SUB H148459)
	H147561	SHEET	1	645451-	(SUB H148507)
	H147562	SHEET	1	645451-	(SUB H148457)
3	H76139	SCREW	AR		(642-2 USED; 643 AND 842 - 4 USED; 644-6 USED; 645 AND 843-10 USED)
4	N10212	SELF-LOCKING SCREW	1	-620953	
	03H1540	BOLT	AR		5/16" X 3/4"
	A22698	NUT	1	-620953	7.925 MM (5/16")
5	A22698	NUT	AR		
	N102239	STRIPPER	2		(642) (NO LONGER AVAILABLE)
6	H147560	PLATE	2		(643) (SUB FOR N104221, H96059, H124147 OR H135388) (SUB FOR N104221)
	H124148	STRIPPER	2		(644) (SUB FOR H98857) (SUB FOR N104213)
7	N102168	STRIPPER	2		(842) (NO LONGER AVAILABLE)
	H124149	STRIPPER	2		(SUB FOR H98855 OR N102578)
8	H88188	SCREW	3	620251-	
9	H151336	SIGN	AR		(643, 644, 645, 843) "DANGER", (SUB FOR H126728 OR H149059)
					(EXTENSION) (643, 644, 645, 843)
10	H124140	STRIPPER	AR		(EXTENSION) (643, 644, 645, 843)
	H124141	STRIPPER	AR		(EXTENSION) (643, 644, 645, 843)

STRIPPER AND SHIELDS

(344, 443, 444, 543, 546, 642, 643, 644, 645, 842 AND 843)

HP8917 -UN-19AUG99



HP8917

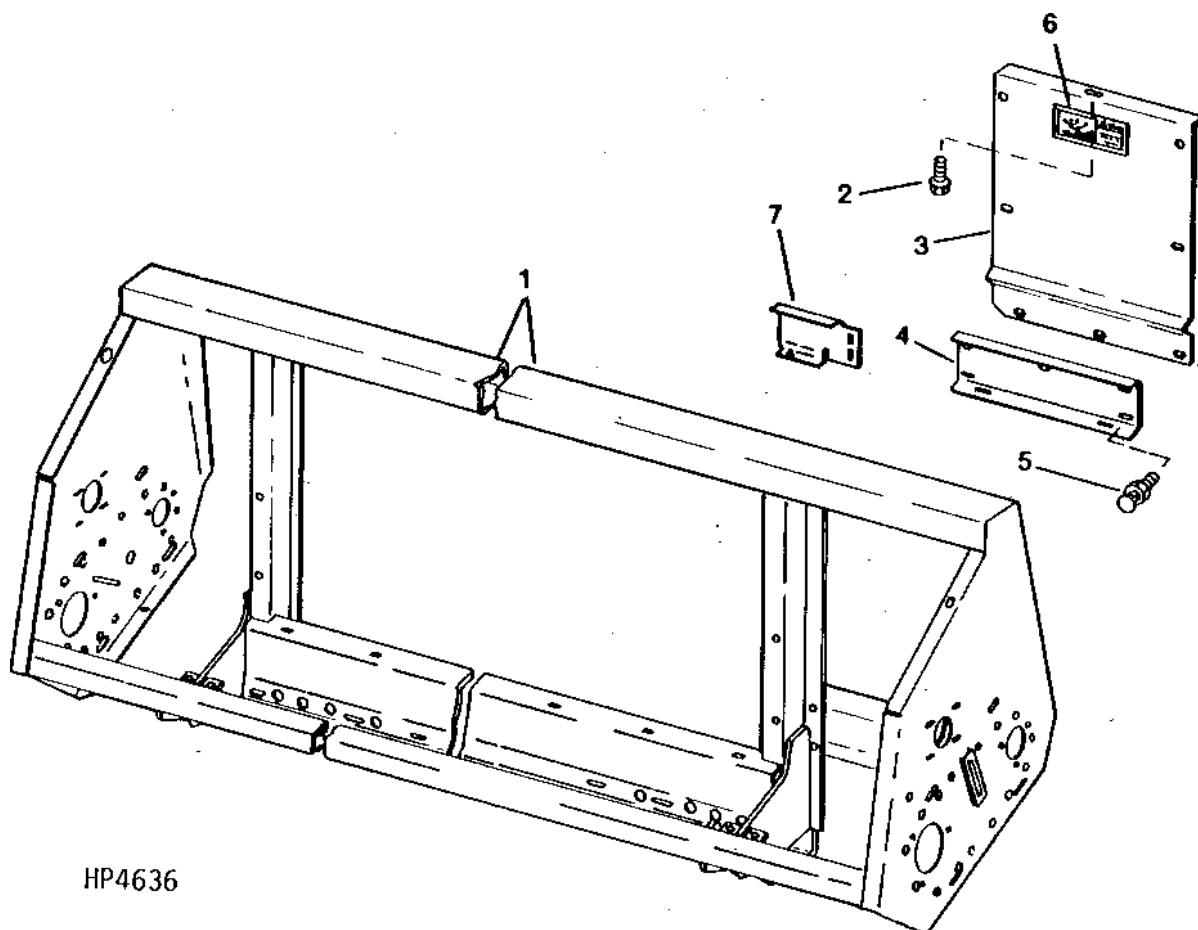
STRIPPER AND SHIELDS - CONTINUED

(344, 443, 444, 543, 546, 642, 643, 644, 645, 842 AND 843)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1900	CAP SCREW	AR	466451-630250	5/16" X 3/4"
	E55662	FLANGE NUT	AR		9.525 MM (3/8")
2	H89569	DOOR	1	466451-	INSPECTION
3	H97483	GASKET	1	466451-	(SUB H149353)
4	AN102214	SHIELD	AR	-466450	MAIN DRIVE (344-1 USED; 443, 444, 543, 546, 643, 644, 645, AND 843-2 USED)
	AH109101	SHIELD	AR	-630250	MAIN FRAME, (SUB FOR AH96216) (344,443,444, & 543-USE 1; 546,643,644,645, & 843-USE 2)
	AH132630	SHIELD	AR		(443, 444-USE 1; 546,643,644,645,843-USE 2) (SUB AH143225 AND (4) 14M7298)
5	H77931	SCREW	6		
6	H100090	BRACKET	1	-416850	R.H. (444, 543, 546, 643, 644, 645 AND 843) (ARC WELDED) (SUB AH134684)
	H100091	BRACKET	1	-416850	L.H. (ARC WELDED) (444, 543, 546, 643, 644, 645, 843) (SUB AH134685)
	H131991	BRACKET	1	-626200	(SUB AH134685)
7A	H91615	PLATE	2	-620285	(NOT USED ON 443)
7B	H133619	BRACKET	1	-626200	R.H. (444, 543, 546, 643, 644, 645, 843)
	H133620	BRACKET	1	-626200	L.H. (444, 543, 546, 643, 644, 645, 843)
7C	H137143	PLATE	1		(USE WITH QUIK-TACH OR NEW SERVICE FRAME)
8A	09H1587	BOLT	2	-620285	5/8" X 2"
	14H1039	NUT	2	-620285	5/8"
8B	03H1629	BOLT	6	-626200	5/8" X 2-1/4"
	12H294	LOCK WASHER	6	-626200	5/8"
	14H760	NUT	6	-626200	5/8"
8C	19M7784	SCREW	2		M10 X 20 (QUIK-TACH OR NEW SERVICE FRAME)
9		REINFORCEMENT	1		(USE WITH QUIK-TACH OR NEW SERVICE FRAME)
10A	24H1825	WASHER	2	-620285	11/16" X 1-1/2" X 0.194"
10B	H124261	SPACER	6	-626200	16.28 X 31.75 X 16.5 MM (0.641" X 1-1/4" X 0.65")
11		PLATE	1		(USE WITH QUIK-TACH OR NEW SERVICE FRAME)
12	H136751	DECAL	1		(INSTALLED ON L.H. SIDE OF BACKSHEET ONLY)
13	AH134684	PIN	1		R.H. (LATCH PIN ASSY)
	AH134685	PIN	1		L.H. (LATCH PIN ASSY)
14	N101490	SHIELD	1	-466450	R.H. (344, 642, & 842) (NO LONGER AVAILABLE)
	N100989	SHIELD	1	-466450	L.H. (642 AND 842) (NO LONGER AVAILABLE)
15	N10216	SELF-LOCKING SCREW	4	-466450	6.350 X 19.050 MM (1/4" X 3/4")
	N10217	LOCK NUT	4	-466450	6.350 MM (1/4")
16	15H566	PIPE PLUG	AR	466451-	1/8"
17	H78354	SCREW	15	466451-	7.938 X 14.224 MM (5/16" X 0.560")
18	N10219	SELF-LOCKING SCREW	2		7.925 X 31.750 MM (5/16" X 1-1/4")
19	14H785	NUT	4		5/16"
20	H108023	STRAP	2		
21	12H303	LOCK WASHER	2		5/16"
22	H130072	SHIELD	1		ROW UNIT DRIVE, CENTER (344 AND 443) (SUB FOR N102241)
	H130075	SHIELD	2		ROW UNIT DRIVE, CENTER (444, 643, 546, 644, 645, 843) (SUB FOR H95675)
23	H100042	PIN	2	-466450	(SUB (2) N10219, (4) 14H785, (2) H108023 AND (2) 12H303)
24	N10212	SELF-LOCKING SCREW	2	-466450	(SUB (2) N10219, (4) 14H785, (2) H108023 AND (2) 12H303)
25	N103821	SHIELD	2		(344)
	H130074	SHIELD	2		(443) (SUB FOR N103571)
	N103820	SHEET	2	-332700	(444 AND 543)
	H130076	SHIELD	1	322701-	R.H. (444 AND 543) (SUB FOR H95682)
	H130077	SHIELD	1		L.H. (444 AND 543) (SUB FOR H95683)
	N102252	SHIELD	1		(642) (NO LONGER AVAILABLE)
	N104189	SHEET	2	-332700	(546 AND 643)
	H95675	SHIELD	1	-635000	R.H. (SUB H130075) (SUB FOR H96062) (546 & 643)
	H130078	SHIELD	1		R.H. (546 AND 643)
	H130079	SHIELD	1		L.H. (546 AND 643) (SUB FOR H96063)
	N104188	SHIELD	2	-332700	(644)
	H130080	SHIELD	1		R.H. (644) (SUB FOR H98458)
	H130081	SHIELD	1		L.H. (644) (SUB FOR H98459)
	N102247	SHIELD	1		(842) (NO LONGER AVAILABLE)
	N103572	SHIELD	2	-332700	(645 AND 843)
	H130082	SHIELD	1		R.H. (645 AND 843) (SUB FOR H95676)
	H130083	SHIELD	1		L.H. (645 AND 843) (SUB FOR H95677)
26	N102264	CLIP	2		(USE WITH AN102214)
27	N103670	SUPPORT	2		(WELDED) (USE WITH AN102214)

MAIN FRAME AND BACK SHEETS

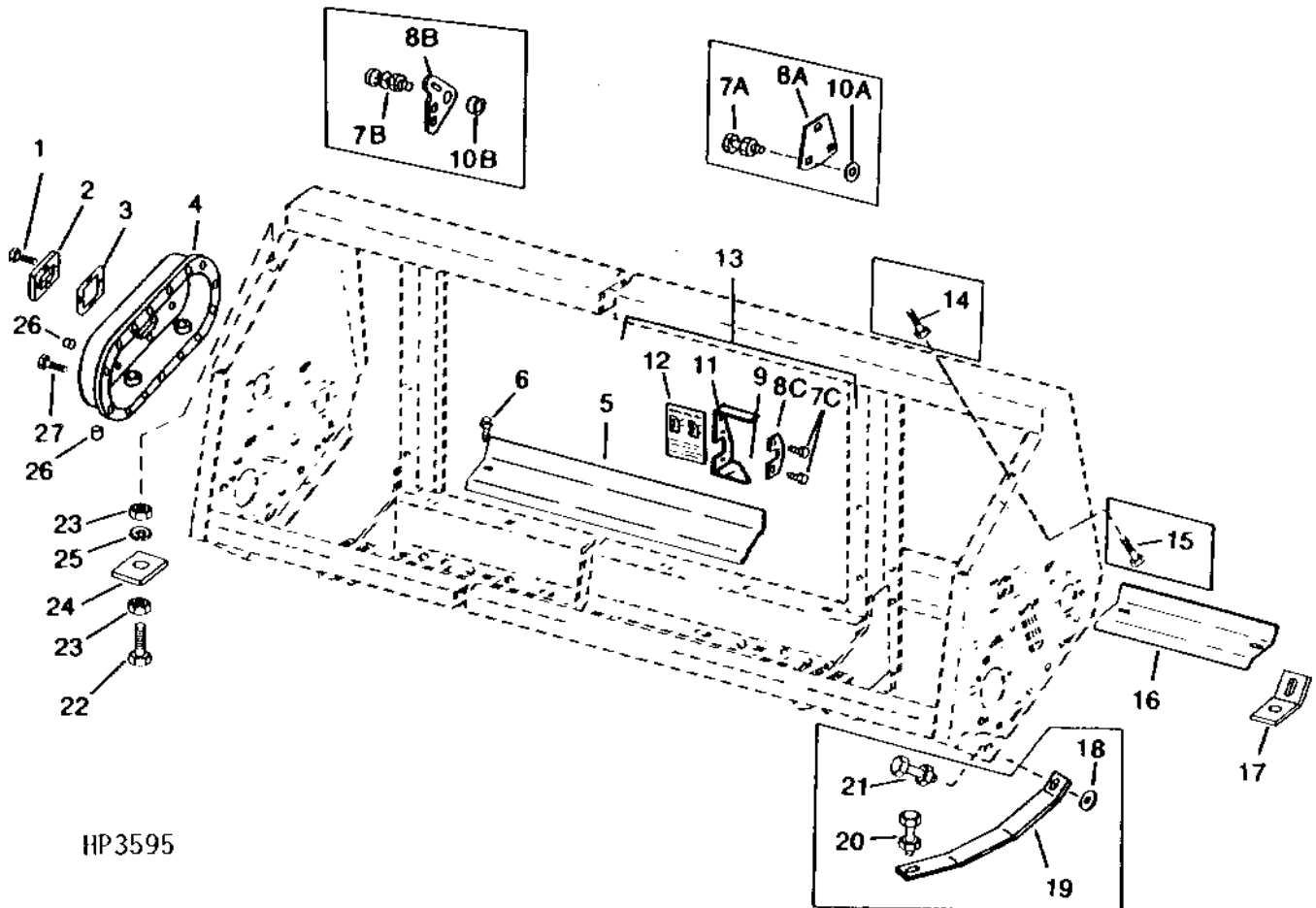
(884) (1243, 471048-)
HP4636 -UN-01JAN94



MAIN FRAME AND BACKSHEETS - CONTINUED
(844) (1243, 471048-)

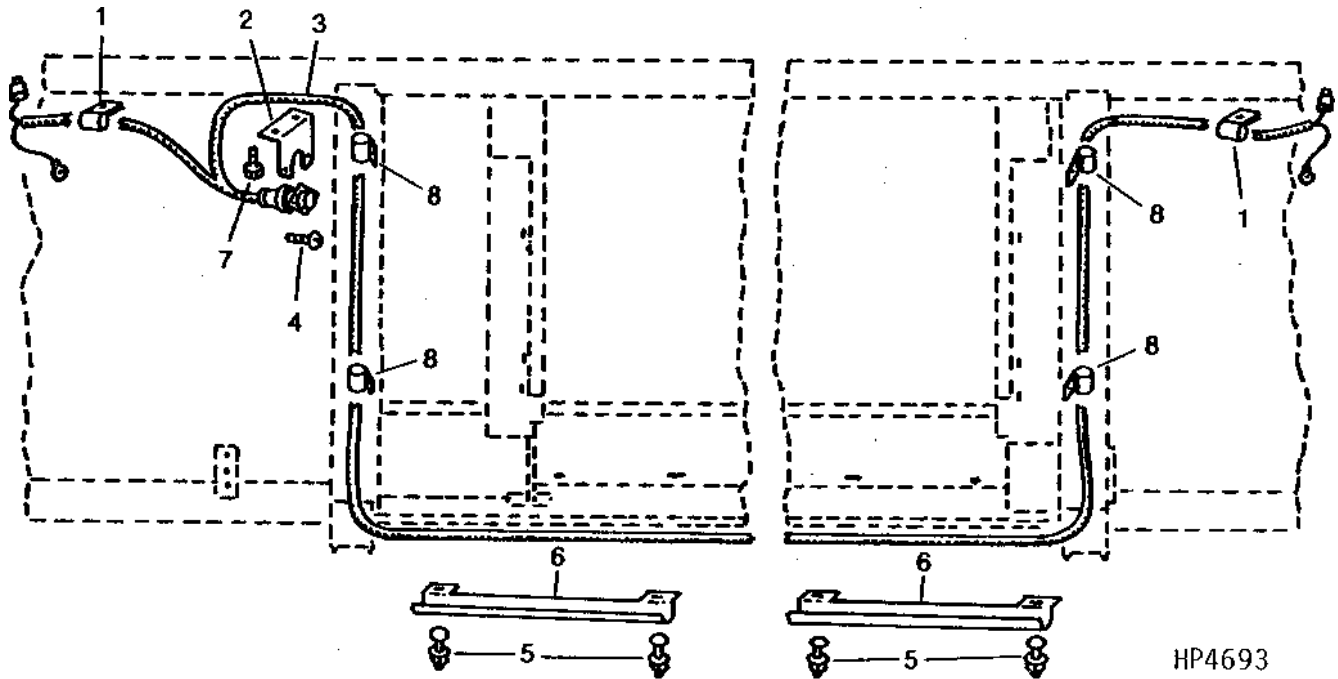
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH92064	FRAME	1	-600800	(844) (SUB AH119948)
	AH119948	FRAME	1	-620765	(844) (SUB AH121186)
	AH121186	FRAME	1	610766-630700	(844) (SUB AH132219)
	AH132219	FRAME	1	-635100	(844) (SUB AH132223)
	AH132223	FRAME	1	-640700	(844) (SUB AH136227)
	AH136227	MAIN FRAME	1		(844) (SUB AH140250)
	AH140250	MAIN FRAME	1		(SUB AH144865) (844)
	AH106538	FRAME	1	-615750	(1243) (SUB AH119949)
	AH119949	FRAME	1	-620776	(1243) (SUB AH121187)
	AH121187	FRAME	1	620777-630750	(1243) (SUB AH132220)
	AH132220	FRAME	1	-635100	(1243) (SUB AH132224)
	AH132224	FRAME	1	-640750	(1243) (SUB AH136228)
	AH136228	MAIN FRAME	1		(1243) (SUB AH140251)
	AH140251	MAIN FRAME	1		(SUB AH144866) (1243)
	H76139	SCREW	AR		SELF-TAPPING
3	H98880	SHEET	1	-640700	R.H. (844) (SUB H141800)
	H141800	SHEET	1		R.H. (844) (SUB H149404)
	H98881	SHEET	1	-640700	(SUB H141801) L.H. (844)
	H141801	SHEET	1		L.H. (844) (SUB H148460)
	H101492	SHEET	1	-640750	R.H. (1243) (SUB H141802)
	H141802	SHEET	1		R.H. (1243) (SUB H149405)
	H101493	SHEET	1	-640750	L.H. (1243) (SUB H141803)
	H141803	SHEET	1		L.H. (1243) (SUB H148461)
	H98876	STRIPPER	2	-620745	(844) (SUB H124150)
4	H124150	STRIPPER	2	620746-	(844) (SUB H147830)
	H101496	STRIPPER	2	-620776	(1243) (SUB H101496)
	H124151	STRIPPER	2	620777-	(1243)
5	N10212	SELF-LOCKING SCREW	AR		7.925 X 19.050 MM (5/16" X 3/4")
					(844,-615745; 1243,-620776)
	03H1540	BOLT	AR		5/16" X 3/4" (844,615746-; 1243,620777-)
6	A22698	NUT	AR		7.925 MM (5/16")
	H126728	LABEL	1		"DANGER" (ROLLS IN GATHERING UNIT) (SUB H149059)
	H149059	SIGN	1		(SUB H151336) "DANGER" (ROLLS IN GATHERING UNIT)
7	H126108	STRIPPER	1		R.H. EXTENSION
	H126109	STRIPPER	1		L.H. EXTENSION
..	AR31790	ADHESIVE	1		
..	TY15130	SEALANT	1		(SUB FOR PT94)

MAIN FRAME SHIELDS
(844) (1243, 471048-)
HP3595 -UN-01JAN94



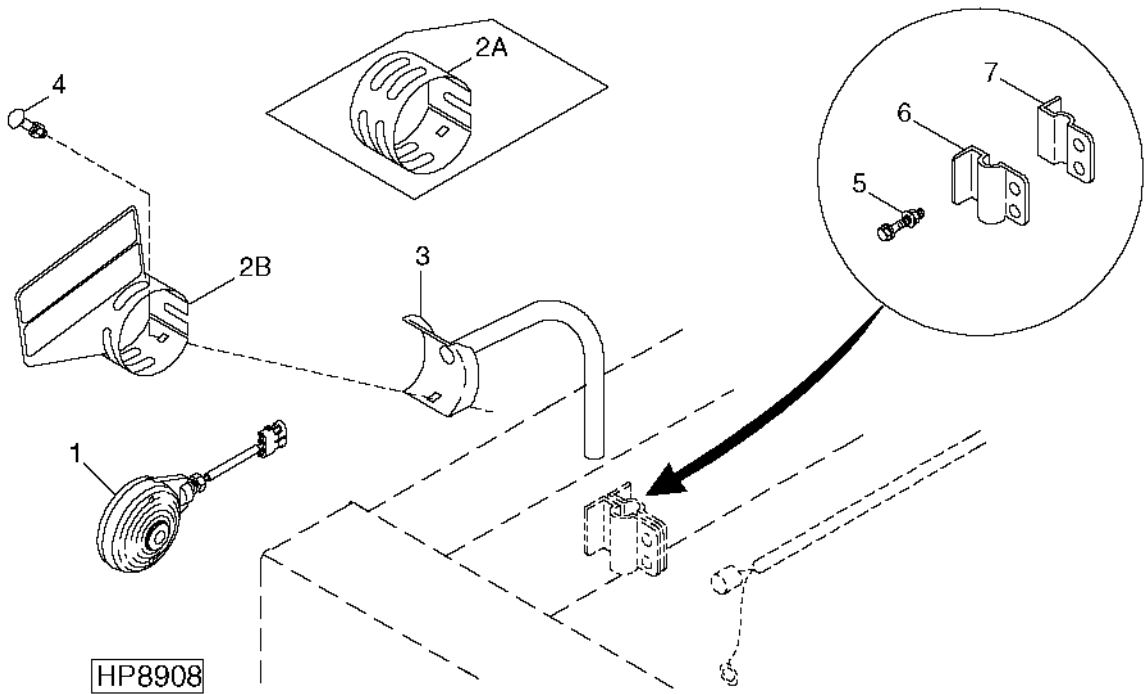
MAIN FRAME SHIELDS - CONTINUED
(844) (1243, 471048-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	N10212	SELF-LOCKING SCREW	8	-630700	5/16" X 3/4"
	E55662	FLANGE NUT	8		9.525 MM (3/8")
2	H89569	DOOR	AR		INSPECTION (844-1 USED; 1243-2 USED)
3	H97483	GASKET	AR		(844-1 USED; 1243-2 USED) (SUB H149353)
4	AH109101	SHIELD	2	-630700	(SUB FOR AH96216) (SUB AH132630)
	AH132630	SHIELD	2		(SUB AH143225)
5	H100184	SHIELD	1	-635000	(SUB H130084) R.H.
	H130084	SHIELD	1		R.H. (ROW UNIT DRIVE, INNER)
	H100185	SHIELD	1	-635000	(SUB H130085) L.H.
	H130085	SHIELD	1		L.H. (ROW UNIT DRIVE, INNER)
	H100186	SHIELD	2	-635000	(SUB H130086) CENTER
	H130086	SHIELD	2		CENTER
6	H77931	SCREW	12		9.525 X 15.748 MM (3/8" X 0.620")
					SELF-TAPPING
7A	09H1587	BOLT	2		5/8" X 2" (844,-615745; 1243,-620776)
	14H1039	NUT	2		5/8" (844,-615745; 1243,-620776)
7B	03H1629	BOLT	6	-625900	5/8" X 2-1/4" (844,615746-; 1243,620777-)
	12H294	LOCK WASHER	6	-625900	5/8" (844,615746-; 1243,620777-)
	14H760	NUT	6	-625900	5/8" (844,615746-; 1243,620777-)
7C	19M7784	SCREW	2		M10 X 20
8A	H91615	PLATE	2		(844,-615745; 1243, -620776)
8B	H133619	BRACKET	1	-625900	R.H. (844,615746-; 1243,620777-)
	H133620	BRACKET	1	-625900	L.H. (844,615746-; 1243,620777-)
8C	H137143	PLATE	1		(USE WITH QUIK-TACH OR NEW SERVICE FRAME)
9		REINFORCEMENT	1		(USE WITH QUIK-TACH OR NEW SERVICE FRAME)
10A	24H1825	WASHER	2		11/16" X 1-1/2" X 0.194" (844,-615745; 1243,-620776)
10B	H124261	SPACER	6	-625900	16.280 X 31.750 X 16.500 MM (0.641" X 1-1/4" X 0.650") (844,615746-; 1243,620777-)
11		PLATE	1		(USE WITH QUIK-TACH OR NEW SERVICE FRAME)
		PLATE	1		(USE WITH QUIK-TACH OR NEW SERVICE FRAME)
12	H136751	DECAL	1		(INSTALLED ON L.H. SIDE OF BACKSHEET ONLY)
13	AH134683	PIN	2		1 EACH - R.H. AND L.H. (LATCH PIN ASSY)
14	H100042	PIN	2	-466450	(SUB (2) N10219, (4) 14H785, (2) H108023 AND (2) 12H303, THIS APPLICATION)
15	N10212	SELF-LOCKING SCREW	2	-466450	7.925 X 19.050 MM (5/16" X 3/4") (SUB (2) N10219, (4) 14H785, (2) H108023 AND (2) 12H303, THIS APPLICATION)
16	H98845	SHIELD	2	-635000	ROW UNIT DRIVE, OUTER (844) (SUB H130087)
	H130087	SHIELD	2		ROW UNIT DRIVE, OUTER (844)
	H101497	SHIELD	2	-635000	(SUB H130088) (1243 - OUTER)
	H130088	SHIELD	2		(1243 - OUTER)
17	H108285	CLIP	2		(1243)
18	24H1850	WASHER	2	600001-	17/32" X 1-1/4" X 0.180"
19	H112895	BRACE	2	600001-	
20	19H1815	CAP SCREW	2	600001-	1/2" X 1-1/4"
	A11455	NUT	2	600001-	12.700 MM (1/2") (SUB 14H1069)
	14H1069	NUT	2		1/2"
21	19H1792	CAP SCREW	2	600001-	1/2" X 1"
	A11455	NUT	2	600001-	12.700 MM (1/2")
	14H1069	NUT	2		1/2"
22	N10219	SELF-LOCKING SCREW	2		7.925 X 31.750 MM (5/16" X 1-1/4")
23	14H785	NUT	4		5/16"
24	H108023	STRAP	2		
25	12H303	LOCK WASHER	2		5/16"
26	15H566	PIPE PLUG	4		1/8"
27	H78354	SCREW	30		7.938 X 14.224 MM (5/16" X 0.560")
					SELF-TAPPING
..	TY15130	SEALANT	AR	466451-	(FORM IN PLACE - 3 OZ.)
..	TY15443	SEALANT	AR	466451-	(FORM IN PLACE - 10 OZ.)

MARKER LIGHT HARNESS
 HP4693 -UN-01JAN94


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH89557	CLIP	AR		(443, 444, 546, 643 - USE 3; 644 - USE 4; 645, 843 - USE 5; 844, 1243 - USE 7) (USE EXISTING SELF-TAPPER SCREW)
2	H136893	PLATE	1		
3	AH141541	WIRING HARNESS	AR		(SUB FOR AH134216) (443, 444, 546, 643, 644 AND 645)
	AH141542	WIRING HARNESS	AR		(SUB FOR AH134217) (843, 844 AND 1243)
4	37M7066	SCREW	2		
5	03H1765	BOLT	4		9.525 X 19.050 MM (3/8" X 3/4")
	14H812	NUT	4		9.525 MM (3/8")
6	H137031	SHIELD	2		(OVER MARKER LIGHT HARNESS UNDER FLOORSHEET)
7	H78354	SCREW	2		7.938 X 14.224 MM (5/16" X 0.560")
8	AH114109	CLAMP	4		(WELDED)

MARKER LIGHTS
HP8908 -UN-23AUG99



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH164497	LAMP	2		
	R78053	PIN CONTACT CONNECTOR BODY	2		
	R78058	PIN CONTACT	2		
	R78059	ELECTRICAL PLUG	2		
2A	H143317	SHIELD	2		(SUB AH163087 OR AH163088)
2B	AH163087	SHIELD	1		R.H.
	AH163088	SHIELD	1		L.H.
3	AH136653	TUBE	2		(BRACKET ASSY)
4	03M7183	BOLT	4		M8 X 16
	14M7298	FLANGE NUT	4		M8
5	19M7867	SCREW	4		M8 X 25
	14M7298	FLANGE NUT	4		M8
6	H139073	HALF CLAMP	2		R.H. (WELDED)
7	H139072	HALF CLAMP	2		L.H. (WELDED)

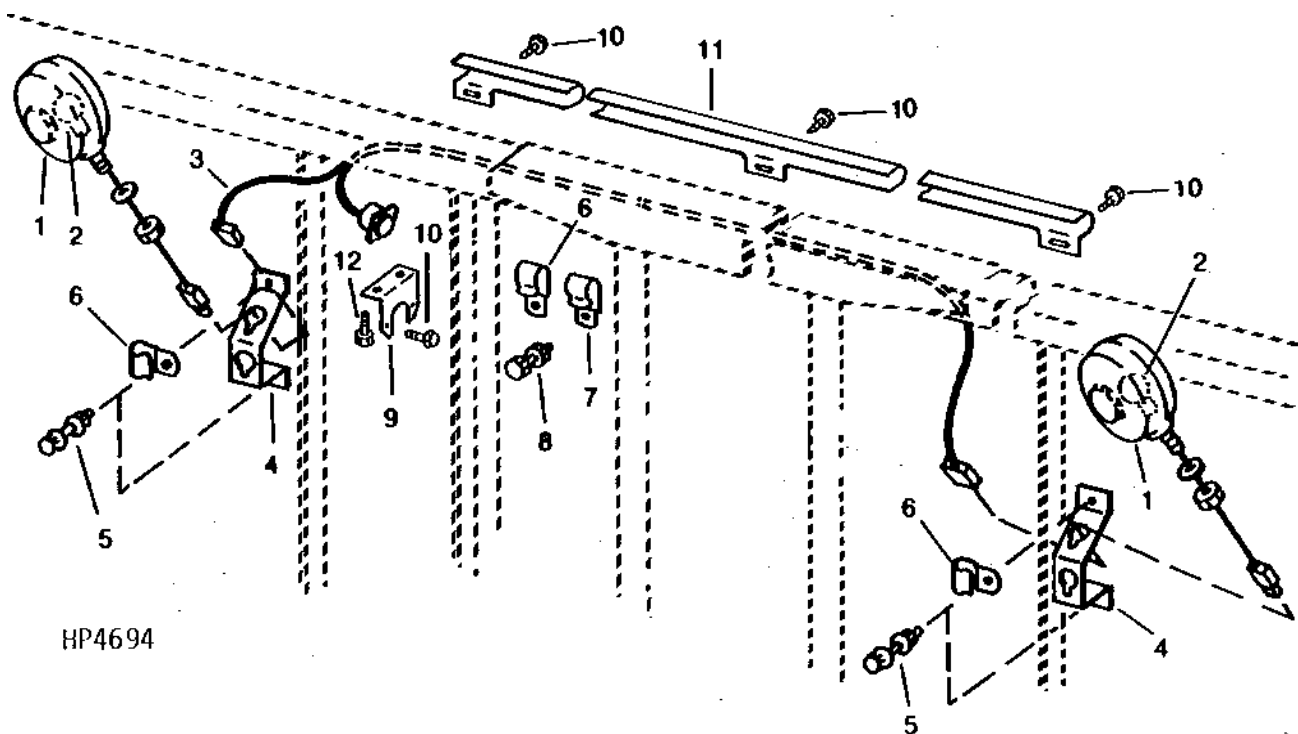
BH81374 (COMPLETE GOODS) WARNING LAMPS

STUBBLE LIGHTS

(-640300)

HP4694

-UN-01JAN94



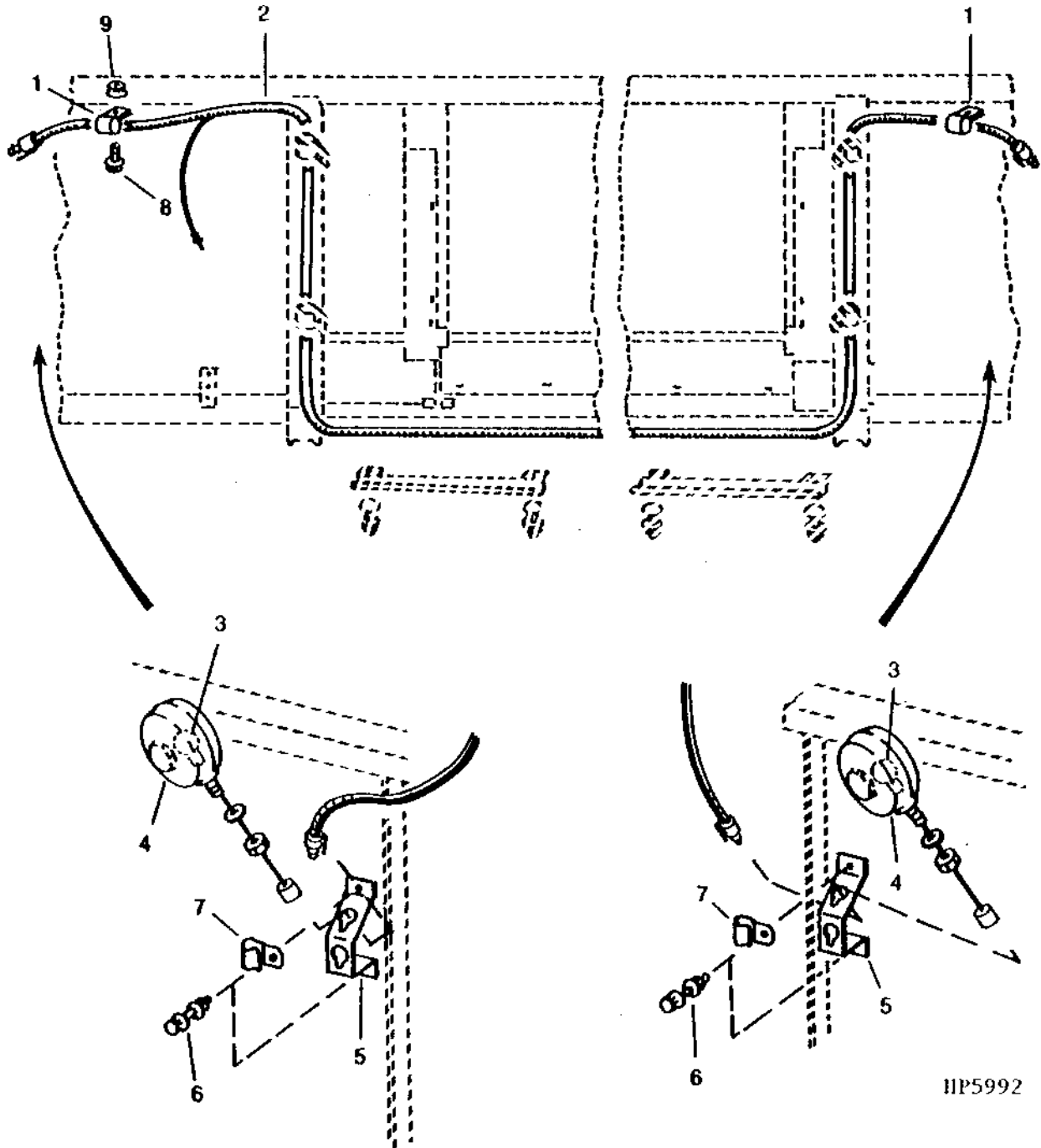
HP4694

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH164499	LAMP	2		
	R78061	PIN CONTACT	2		
2	AD2062R	BULB	2		
3	AH134252	WIRING HARNESS	1		
	R78060	SOCKET CONTACT	2		
4	H137423	BRACKET	2		
5	19M7775	SCREW	4	M6 X 16	
	14M7303	FLANGE NUT	2	M6	
6	AH89557	CLIP	2		
7	AH90990	CLIP	2		
8	19M7866	SCREW	4	M8 X 20	
	14M7298	FLANGE NUT	4	M8	
9	H136893	PLATE	1	(USE IF NO PREVIOUS HARNESS)	
10	37M7083	SCREW	5	M8 X 12	
11	H132700	SHIELD	1	(USE OF NO PREVIOUS HARNESS)	
12	H78354	SCREW	2	7.938 X 14.224 MM (5/16" X 0.560")	
..	AH106612	RELAY	1	(INSTALL IN LOCATION K12 OF POWER DISTRIBUTION CIRCUIT BOARD)	
..	AH134204	WIRING HARNESS	1	(GROUND WIRE)(USE WITH ADDED CONNECTOR)	
..	H140664	CONNECTOR	1	(USE IF NO HARNESS ON PLATFORM) (16 PIN)	
..	37M7066	SCREW	2	(THRU CONNECTOR INTO BRACKET)	

MEMORANDA

STUBBLE LIGHTS

(640301-)
HP5992 -UN-01JAN94



STUBBLE LIGHTS - CONTINUED
(640301-)

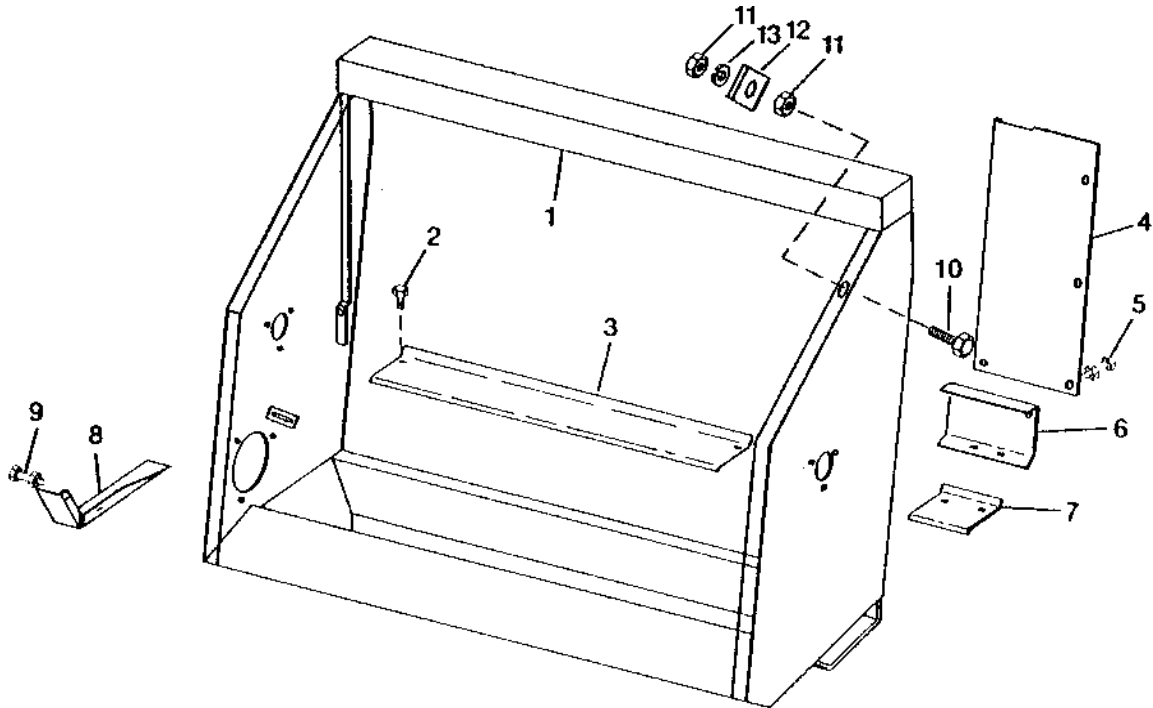
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH89557	CLIP	2		
2	AH134252	WIRING HARNESS	1		
	R78060	SOCKET CONTACT	2		
3	AD2062R	BULB	2		
4	AH164499	LAMP	2		
	R78061	PIN CONTACT	2		
5	H137423	BRACKET	2		
6	19M7775	SCREW	4	M6 X 16	
	14M7303	FLANGE NUT	4	M6	
7	AH90990	CLIP	2		
8	19M7866	SCREW	4	M8 X 20	
9	14M7298	FLANGE NUT	4	M8	
..		RELAY	1	(INSTALL IN LOCATION K12 OF POWER DISTRIBUTION CIRCUIT BOARD)	

BH81264 (COMPLETE GOODS) STUBBLE LIGHTS

MAIN FRAME AND SHIELDS

(243, 244, 343)

HP1055 -UN-01JAN94

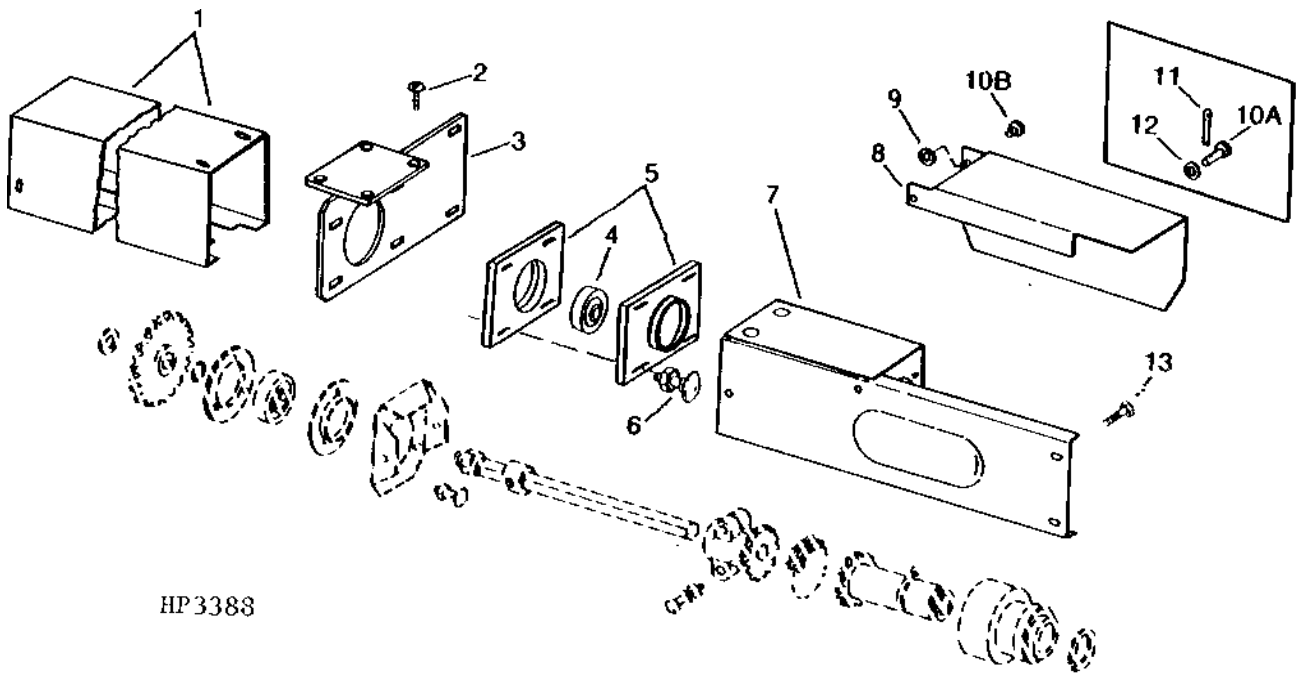


HP1055

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH80436	FRAME	1	-380600	(SUB AH98600) NO LONGER AVAILABLE
	AH98600	FRAME	1		(243) NO LONGER AVAILABLE
	AN102151	FRAME	1	-380600	(SUB AH98601) NO LONGER AVAILABLE
	AH98601	FRAME	1		(244) NO LONGER AVAILABLE
	AN102133	FRAME	1	-387489	(SUB AH98602)
	AH98602	FRAME	1		(343)
2	H77931	SCREW	2		9.525 X 15.748 MM (3/8" X 0.620") SELF-TAPPING
3	H81881	SHIELD	1		ROW-UNIT DRIVE SHAFT, (243)
	N103778	SHIELD	1		ROW-UNIT DRIVE SHAFT, (244)
	N102241	SHIELD	1	-635000	ROW-UNIT DRIVE SHAFT, (SUB H130072) (343)
	H130072	SHIELD	1		ROW-UNIT DRIVE, CENTER (343)
4	N102358	SHEET	1		R.H. (343)
	N102359	SHEET	1		L.H. (343)
5	03H1765	BOLT	1		3/8" X 3/4"
	E55662	FLANGE NUT	1		9.525 MM (3/8")
6	N102360	STRIPPER	2		(343)
7	N103713	SHIELD	2		ROW-UNIT DRIVE, OUTER, (343)
8	N101490	SHIELD	1		GATHERER DRIVE, R.H. (244 AND 343)
9	N10216	SELF-LOCKING SCREW	2		6.350 X 19.050 MM (1/4" X 3/4") (244 AND 343)
	N10217	LOCK NUT	2		6.350 MM (1/4") (244 AND 343)
10	N10219	SELF-LOCKING SCREW	2		7.925 X 31.750 MM (5/16" X 1-1/4")
11	14H785	NUT	4		5/16"
12	H108023	STRAP	2		
13	12H303	LOCK WASHER	2		5/16"

MEMORANDA

MAIN DRIVE SHAFT SHIELD - L. H. & R. H.
 (443, 444, 543, 546, 642, 643, 644, 645, 842, 843 & 844)
 (1243),(471048-635100)
 HP3388 -UN-01JAN94



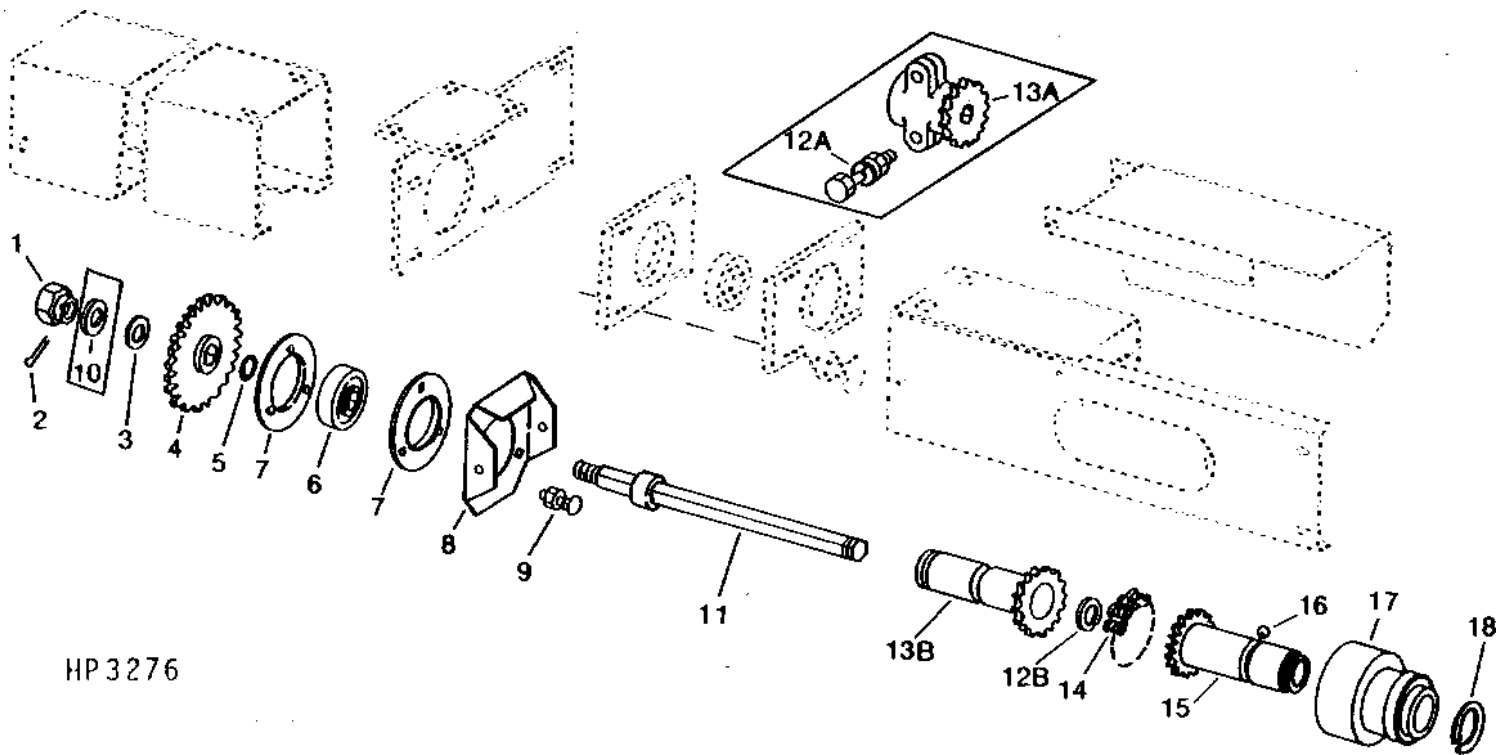
HP3388

MAIN DRIVE SHAFT SHIELD L. H. & R. H. - CONTINUED
(443, 444, 543, 546, 642, 643, 644, 645, 842, 843 AND 844)
(1243), (471048-635100)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H98882	SHIELD	2	380601-	OUTER, (844)
	AH106979	SHIELD	2	470497-	OUTER, (1243)
2	H76139	SCREW	AR	380601-421710	7.938 X 19.050 MM (5/16" X 3/4") SELF-TAPPING
	N10212	SELF-LOCKING SCREW	AR		5/16" X 3/4"
	A22698	NUT	AR		7.925 MM (5/16") (643-4 USED; 844-12 USED)
3	AH96351	BRACKET	1	380601-421710	(844) (SUB AH105036)
	AH105036	BRACKET	AR		(844-1 USED AND 1243-2 USED)
4	AN102010	BEARING	1		
5	N103830	PRESSED FLANGED HOUSING	4		(1243)
6	03H1500	BOLT	8	380601-	3/8" X 1"
	E55662	FLANGE NUT	8	380601-	9.525 MM (3/8")
7	AH87995	SHIELD	1		R.H. (443) (SUB FOR AN102196)
	AH87997	SHIELD	1	-332700	(SUB FOR AN102148) R.H. (444 AND 543)
	AH95288	SHIELD	1	332701-	R.H. (444 AND 543)
	AN102478	SHIELD	1		R.H. (642) (NO LONGER AVAILABLE)
	AH87999	SHIELD	1	-332700	(SUB FOR AN102198) R.H. (546 AND 643)
	AH95290	SHIELD	1	332701-	R.H. (546 AND 643)
	AN102480	SHIELD	1	-332700	R.H. (644) (NO LONGER AVAILABLE)
	AN102482	SHIELD	1		R.H. (842) (NO LONGER AVAILABLE)
	AN102202	SHIELD	1	-332700	R.H. (843) (NO LONGER AVAILABLE)
	AH95292	SHIELD	1	332701-	R.H. (645 AND 843)
	AH95420	SHIELD	1	332701-383768	(SUB AH101680)
	AH101680	SHIELD	1	-621213	R.H. (643 SIDEHILL) (SUB AH130134 AND H134060)
	AH130134	SHIELD	1	621214-	(643 SIDEHILL) (SUB FOR AH95420 OR AH101680) (ALSO ORDER H134060)
	AH96976	SHIELD	1	332701-	R.H. (644)
	AH87996	SHIELD	1	-466450	L.H. (443) (SUB FOR AN102197) (NO LONGER AVAILABLE)
	AN102149	SHIELD	1	-183900	(SUB AH87998) (NO LONGER AVAILABLE)
	AH87998	SHIELD	1	-332700	L.H. (444 AND 543) (NO LONGER AVAILABLE)
	AH95289	SHIELD	1	332701-466450	L.H. (444 AND 543)
	AN102479	SHIELD	1		L.H. (642) (NO LONGER AVAILABLE)
	AH88000	GUARD	1	-332700	(SUB FOR AN102199) L.H. (546 AND 643)
	AH95291	SHIELD	1	332701-	L.H. (546 AND 643)
	AN102481	SHIELD	1	-332700	L.H. (644) (NO LONGER AVAILABLE)
	AN102483	SHIELD	1	-332700	L.H. (842) (NO LONGER AVAILABLE)
	AN102203	SHIELD	1	-332700	L.H. (843) (NO LONGER AVAILABLE)
	AH95293	SHIELD	1	332701-	L.H. (645 AND 843)
	AH130135	SHIELD	1	621214-	(643 SIDEHILL) (USE WITH H134061) (SUB FOR AH95421 OR AH101681)
	AH96977	SHIELD	1	332701-	L.H. (644)
	AH96352	SHIELD	1	380601-	R.H. (844)
	AH96353	SHIELD	1	380601-	L.H. (844)
	AH101228	SHIELD	1		R.H. (1243)
	AH101229	SHIELD	1		L.H. (1243)
8	N102372	DOOR	1		R.H. (443, 642, AND 842)
	N102372	DOOR	1	-332700	R.H. (444, 543, 546, 643, 644, 645, AND 843)
	N102373	DOOR	1		L.H. (443, 642, AND 842)
	N102373	DOOR	1	-332700	L.H. (444, 543, 546, 643, 644, 645, AND 843)
	H96536	DOOR	1	332701-380600	R.H. (444, 543, 546, 643, 644, 645, AND 843) (SUB H100670)
	H95593	DOOR	1		L.H.
	H100670	DOOR	1		R.H. (844 SN 380601-)(1243 SN 470497 -)
	H134060	SHIELD	1	621214-	R.H. (643 SIDEHILL) (USE WITH AH130134)
	H134061	SHIELD	1	621214-	L.H. (643 SIDEHILL) (USE WITH AH130135)
9	H81721	NUT	1	-380600	7.925 MM (5/16") (SUB M40699, THIS APPLICATION)
	T16464	LOCK NUT	AR		7.925 MM (5/16") PUSH
10A	H23559	PIN	4		7.925 X 12.700 MM (5/16" X 1/2") DRILLED, (443, -1636)(444, -4736) (546, -526)(642, -400)(643, -1546) (644, -500) (645, -400)(842, -400)(843, -726)
10B	16H1071	RIVET	4	-380600	5/16" X 1/2"
	19H1813	CAP SCREW	4	380601-	5/16" X 5/8"
11	11M7081	COTTER PIN	4		2.500 X 20 MM
12	24H1136	WASHER	4		11/32" X 11/16" X 0.065"
13	H76139	SCREW	6		7.938 X 19.050 MM (5/16" X 3/4") SELF-TAPPING

MAIN DRIVE SHAFT AND COUPLER - CONTINUED

(443, 444, 546, 642, 643, 644, 645, 842, 843, 844 AND 1243) (-635100)
 (543),(-380600)&(620801-635100) (642 & 842 (-332700)
 HP3276 -UN-01JAN94



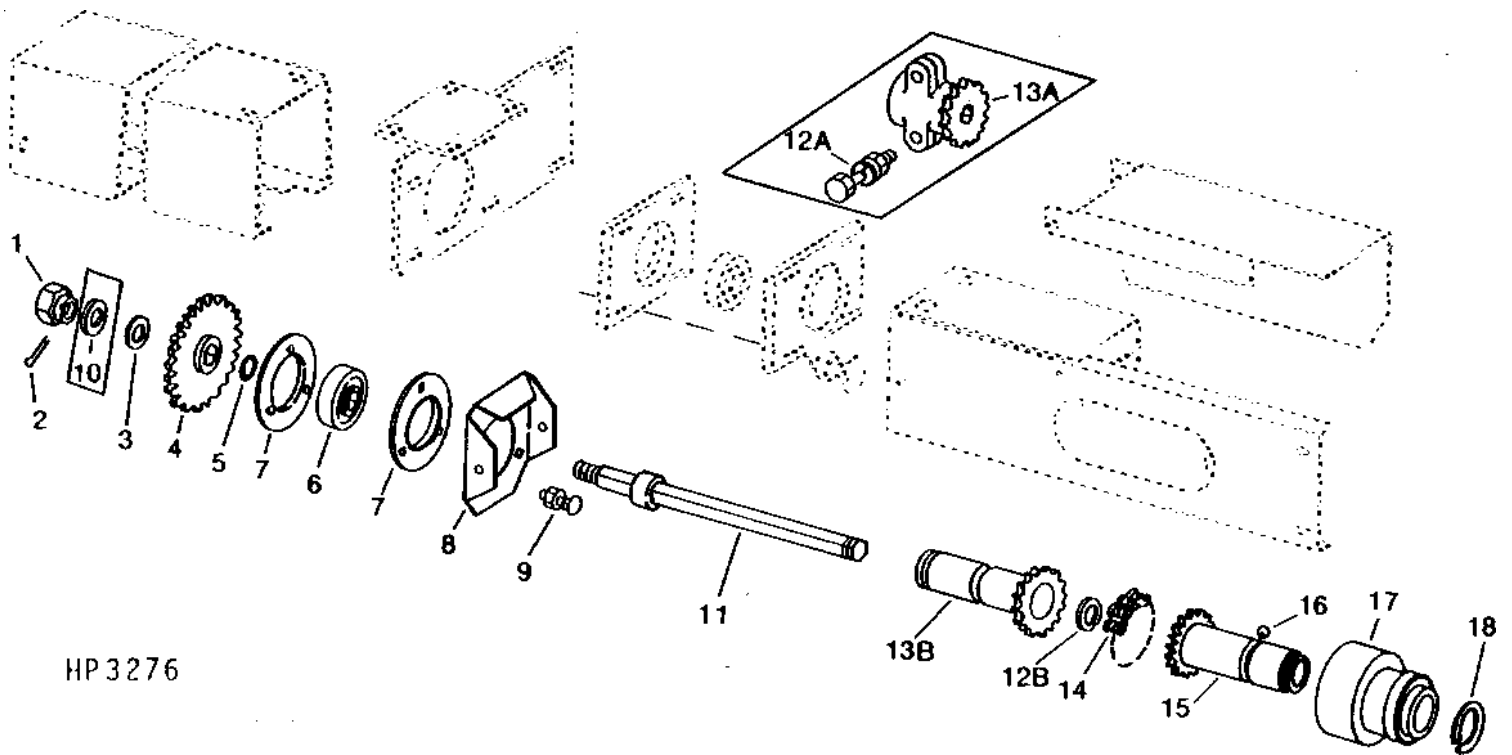
MAIN DRIVE SHAFT AND COUPLER - CONTINUED

(443, 444, 546, 642, 643, 644, 645, 842, 843, 844 AND 1243) (-635100)
(543),(-380600)&(620801-635100)(642 & 842 (-332700)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14H794	NUT	AR	-516350	3/4", (1 USED-443, 444, 543; 2 USED-546, 642, 643, 644, 645, 842, 843, 844, 1243)
	14H924	NUT	AR	516351-	3/4", (1 USED-443, 444, 543; 2 USED-546, 642, 643, 644, 645, 842, 843, 844, 1243) (NOT REQUIRED WITH METRIC SHAFTS)
	H149361	LOCK NUT	AR		(WITH METRIC SHAFTS ONLY)
2	11M7032	COTTER PIN	AR	516351-	5 X 50 MM, (1 USED-443, 444, 543; 2 USED-546, 642, 643, 644, 645, 842, 843, 844, 1243) (NOT REQUIRED WITH METRIC SHAFTS)
3	24H1400	WASHER	AR		25/32" X 1-5/8" X 1/4", (1 USED-443, 444, 543; 2 USED-546, 642, 643, 644, 645, 842, 843, 844, 1243) (NOT REQUIRED WITH METRIC SHAFTS)
4	AN102026	CHAIN SPROCKET	AR		24 TEETH, (1 USED-443,-620250; 444,-620305; 543, -322700)(2 USED-546,-620400; 642,-332700, 643,-620536; 644,-620574; 645,-620600; 842,-332700; 843,-620715; 844,-620709; AND 1243)
	AH124999	CHAIN SPROCKET	AR		28 TEETH (USE 1-443,620251-;444, 620306-;543,620801-) (USE 2-546,620401-;643,620537-;644,620575-; 645, 620601-;843,620716-;844,620710-)
	AH108176	CHAIN SPROCKET	2	-519065	(1243) (SUB AN102026 AND AH111501)
	AN102026	CHAIN SPROCKET	2	-630750	24 TEETH (1243)
	AH114829	CHAIN SPROCKET	2		(1243)
5	H21957	O-RING	2		28.245 X 2.616 MM (1.112" X 0.103") (1 USED-443, 444, AND 543)
6	AN102010	BEARING	AR		(1 USED-443, 444, 543; 2 USED-546, 642, 643, 644, 645, 842, 843, 844, 1243)
7	C3994E	PRESSED FLANGED HOUSING	AR		(1 USED-443, 444, 543; 2 USED-546, 642, 643, 644, 645, 842, 843, 844, 1243)
8	N102376	HOLDER	AR		(1 USED-443, 444, 543; 2 USED-546, 642, 643, 644, 645, 842, 843, 844, 1243)
	H105898	ANGLE	AR		(1 USED-443, 444, 543; 2 USED-546, 642, 643, 644, 645, 842, 843, 844, 1243)
9	03H1500	BOLT	AR		3/8" X 1", (3 USED-443, 444, 543; 6 USED-546, 642, 643, 644, 645, 842, 843, 844, 1243)
	E55662	FLANGE NUT	AR		9.525 MM (3/8") (3 USED-443, 444, 543; 6 USED-546, 642, 643, 644, 645, 842, 843, 844, 1243)
10	12H236	LOCK WASHER	2	-416850	3/4", (1 USED-443, 444, 543)
11	AH145787	SHAFT	AR		(443) (SUB FOR AH87992, AH89477, AH109125, AH124995 OR AH143151) (466451-516350 USE WITH N103656) METRIC
	AH145788	SHAFT	AR		(444 AND 543) (SUB FOR AN102128, AH87994, AH95270, AH109126, AH124996 OR AH143155) (322701-516350 USE WITH N103656) METRIC
	AH89478	SHAFT	1	183901-466450	(444) (WITH FORAGE HARVESTER)
	AN102058	SHAFT	2		(642) (NO LONGER AVAILABLE)
	AH145789	SHAFT	AR		(546 AND 643) (SUB FOR AN102208, AH87993, AH95317, AH109128 OR AH143147)
	AH145790	SHAFT	2		(322701-516350 USE WITH N103656) METRIC
	AN102059	SHAFT	2		(644) (SUB FOR AN102418, AH96978, AH109129 OR AH143148) METRIC
	AH145893	SHAFT	AR		(842) (NO LONGER AVAILABLE)
	AH145792	SHAFT	2		(645 AND 843) (SUB FOR AN102210, AH95519, AH95518, AH109131 OR AH143149)
	AH145793	SHAFT	2		(322701-516350 USE WITH N103656) METRIC
					(844) (SUB FOR AH97144, AH109132 OR AH143150) METRIC
					(1243) (SUB FOR AH101225, AH109100 OR AH143146) METRIC

MAIN DRIVE SHAFT AND COUPLER - CONTINUED

(443, 444, 546, 642, 643, 644, 645, 842, 843, 844 AND 1243) (-635100)
 (543),(-380600)&(620801-635100) (642 & 842 (-332700)
 HP3276 -UN-01JAN94



HP 3276

MAIN DRIVE SHAFT AND COUPLER - CONTINUED

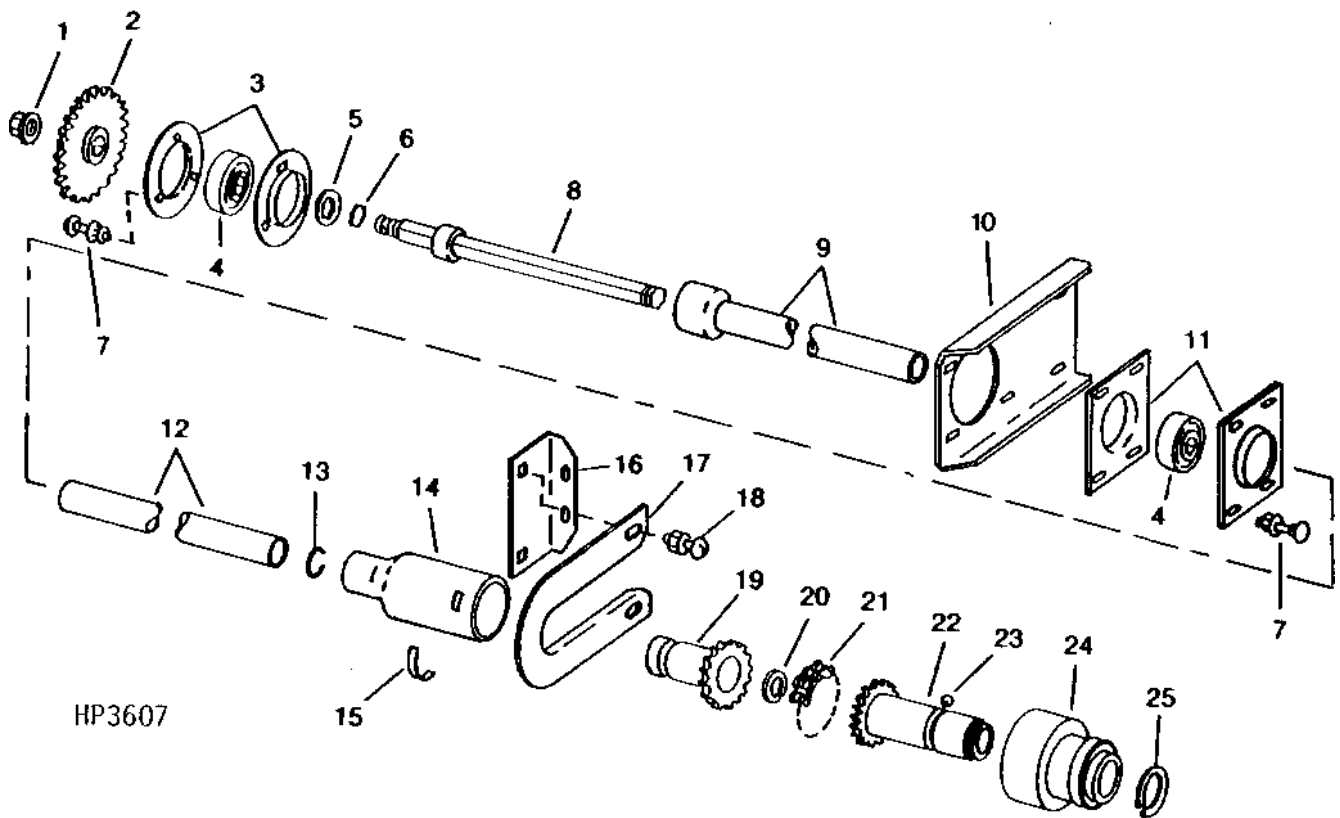
(443, 444, 546, 642, 643, 644, 645, 842, 843, 844 & 1243) (-635100)
 (543),(-380600)&(620801-635100) (642 & 842 (-332700)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
12A	19H1930	CAP SCREW	AR	1/2" X 2-1/2", (2 USED - 443,-620250; 444,-620300; 543, -380600)(4 USED - 546,-620400; 643,-616043; 642,842,-332700; 644,-615616; 645,-620600; 843,-616766; 844,-620700; 1243,-620750)	
	12H301	LOCK WASHER	AR	1/2", (2 USED - 443,-620250; 444,-620300; 543, -380600)(4 USED - 546,-620400; 643,-616043; 642,842,-332700; 644,-615616; 645,-620600; 843,-615766, 844,-620700; 1243,-620750)	
	14H1040	NUT	AR	1/2", (2 USED - 443,-620250; 444,-620300; 543, -380600)(4 USED - 546,-620400; 643,-616043; 642,842,-332700; 644,-615616; 645,-620600; 843,-615766; 844,-620700; 1243,-620750)	
12B	H80926	SNAP RING	AR	(1-USED-443,620251-;543,620801-; 444, 620301-)(2 USED-546, 620401-;643,620451-; 644,620551-;645,620601-;843, 620650-;844, 620701-;1243,620751-)	
13A	N103656	COUPLING	AR	(1 USED - 443,-620250; 444, -620300; 543, -380600)(2 USED - 546,-620400; 643,-620450; 642,842,-332700; 644,-620550; 645,-620600; 843,-620650; 844-620700; 1243,-620750)	
13B	AN102382	CHAIN SPROCKET	1	14 TEETH (443,620251- ;444,620301-; 543, 620801-; 843, 620651-; 844, 620701-; 1243, 620751-)	
	AH91784	CHAIN SPROCKET	2	14 TEETH (546, 620401- ;643, 620450- ; 644, 620550- ;645, 620601-)	
14	AN102383	LINK CHAIN	2		
15	AN102382	CHAIN SPROCKET	2	14 TEETH	
16	N104243	BALL	6		
17	AH89038	QUICK COUPLER	2		
18	H25360	SNAP RING	2		

MAIN DRIVE SHAFT, SHIELDS AND COUPLER

443, 444, 546, 643, 644, 645, 843, 844 & 1243 (635101-)

HP3607 -UN-01JAN94



MAIN DRIVE SHAFT, SHIELDS AND COUPLER - CONTINUED
443, 444, 546, 643, 644, 645, 843, 844 & 1243 (635101-)

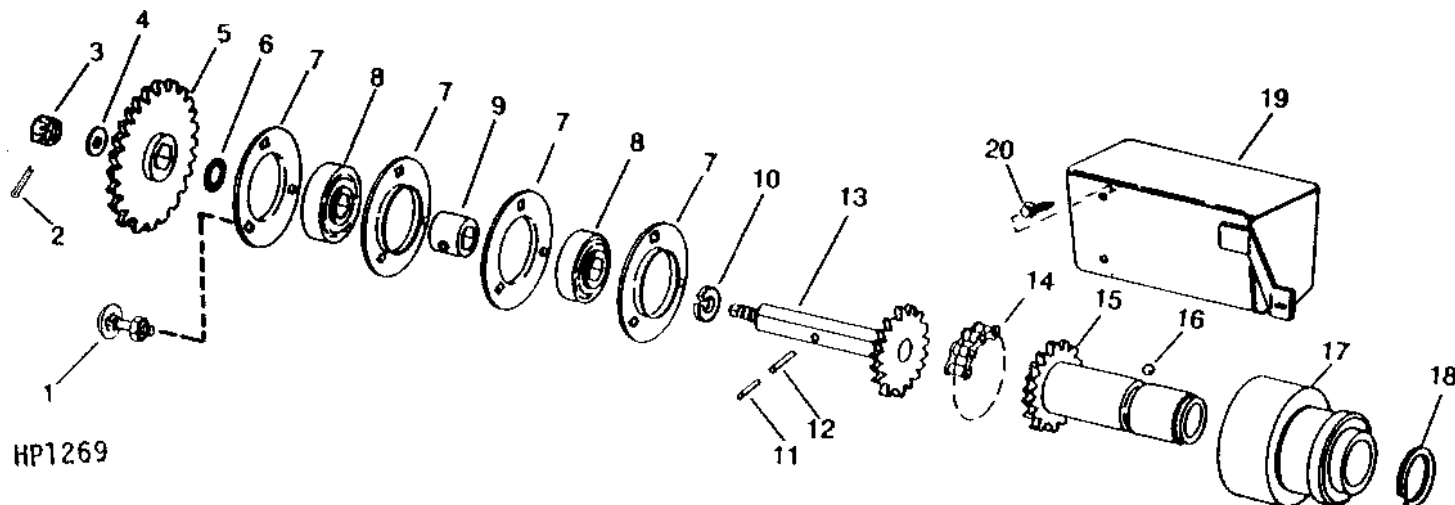
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	W29648	LOCK NUT	AR		19.050 MM (3/4") (1 USED - 443, 444; 2 USED - 546, 643, 644, 645, 843, 844 AND 1243) (USE WITH H135175 AND H135176)
2	H149361 AH124999	LOCK NUT CHAIN SPROCKET	AR AR		(WITH METRIC SHAFTS ONLY) (28 TEETH) (1 USED - 443, 444; 2 USED - 546, 643, 644, 645, 843, 844 AND 1243)
3	AH114829 C3994E	CHAIN SPROCKET PRESSED FLANGED HOUSING	2 AR		1243 (19 TEETH) (2 USED-443, 444; 4 USED-546, 643, 644, 645, 843, 844 AND 1243)
4	AN102010	BEARING	AR		(1 USED - 443, 444; 2 USED - 546, 643, 644, 645, 843; 8 USED - 844 AND 1243)
5	H135175	RETAINER	AR		(1 USED - 443, 444; 2 USED - 546, 643, 644, 645, 843, 844 AND 1243) (USE WITH H135176 AND W29648)
6	H135176	SEAL	AR		(1 USED - 443, 444; 2 USED - 546, 643, 644, 645, 843, 844 AND 1243) (USE WITH H135175 AND W29648)
7	03H1500	BOLT	AR		3/8" X 1" (3 USED - 443, 444; 6 USED - 546, 643, 644, 645, 843; 14 USED - 844 AND 1243)
8	E55662 AH124995 AH143151 AH124996 AH143155	FLANGE NUT SHAFT SHAFT SHAFT SHAFT	AR 1 1 1 1		3/8" (443) R.H. (SUB AH143151) (443) (INCLUDES H149361 NUT) METRIC (444) R.H. (SUB AH143155) (SUB AH145788) (444) (INCLUDES H149361 NUT) METRIC
	AH109128 AH143147	SHAFT SHAFT	2 2		(546 AND 643) (SUB AH143147) (SUB AH145789) (546 & 643) (INCLUDES H149361 NUT) METRIC
	AH109129 AH143148	SHAFT SHAFT	2 2		(644) (SUB AH143148) (644) (INCLUDES H149361 NUT) METRIC
	AH109131 AH143149	SHAFT SHAFT	2 2		(645 AND 843) (SUB AH143149) (SUB AH145893) (645 & 843) (INCLUDES H149361 NUT) METRIC
	AH109132 AH143150	SHAFT SHAFT	2 2		(844) (SUB AH143150) (SUB AH145792) (844) (INCLUDES H149361 NUT) METRIC
	AH109100 AH143146	SHAFT SHAFT	2 2		(1243) (SUB AH143146) (SUB AH145793) (1243) (INCLUDES H149361 NUT) METRIC
9	AH126377	SHIELD	AR		
10	H135199	BRACKET	2		(844 AND 1243)
11	N103830	PRESSED FLANGED HOUSING	4		(844 AND 1243)
12	H97709	SHIELD	AR		(CUT TO LENGTH) (844 AND 1243)
13	P50419	SNAP RING	AR		(1 USED - 443, 444; 2 USED - 546, 643, 644, 645, 843, 844 AND 1243)
14	H93438	SHIELD	AR		L.H. (1 USED - 443, 444, 844, 1243; 2 USED - 546, 643, 644, 645, AND 843)
	H93439	SHIELD	AR		R.H. (1 USED - 443, 444, 844, 1243; 2 USED - 546, 643, 644, 645, 843)
15	E62951	UNIVERSAL JOINT BEARING	AR		
16	H135342	ANGLE	1		(444, 546 AND 643 ONLY)
17	H87226	BRACKET	1		(1 USED - 444; 2 USED - 546, 645, 843, 844 AND 1243)
18	03H1765	BOLT	2		3/8" X 3/4"
	E55662	FLANGE NUT	2		3/8"
19	AH91784	CHAIN SPROCKET	AR		14 TEETH (1 USED - 443, 444, 844, 1243; 2 USED - 546, 643, 644, 645 AND 843)
20	H80926	SNAP RING	AR		
21	AN102383	LINK CHAIN	1		
22	AN102382	CHAIN SPROCKET	1		14 TEETH
23	N104243	BALL	3		
24	AH89038	QUICK COUPLER	1		
25	H25360	SNAP RING	1		

MAIN DRIVE SHAFT, COUPLER, AND SHIELD

(344)

HP1269

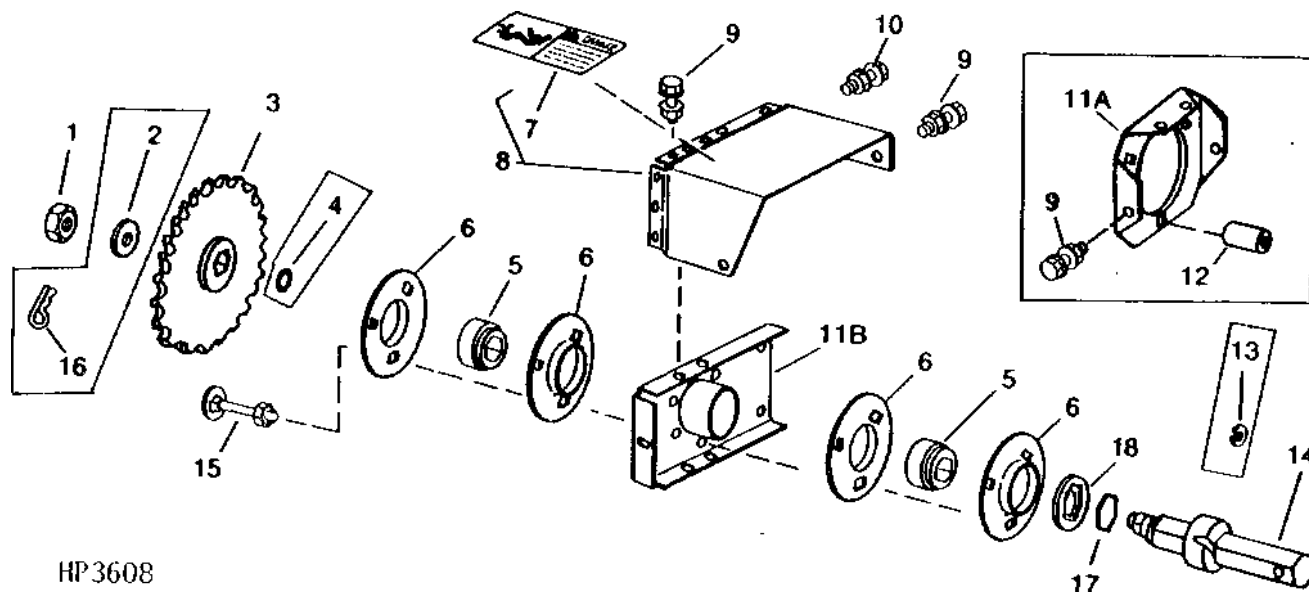
-UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H2120	BOLT	3		3/8" X 3-3/4"
	E55662	FLANGE NUT	3		9.525 MM (3/8")
2	11M7032	COTTER PIN	1	516351-	5 X 50 MM
3	14H794	NUT	1	-516350	3/4"
	14H924	NUT	1	516351-	3/4"
4	24H1400	WASHER	1		25/32" X 1-5/8" X 1/4"
5	AN102026	CHAIN SPROCKET	1		24 TEETH
6	H21957	O-RING	1		28.245 X 2.616 MM (1.112" X 0.103")
7	C3994E	PRESSED FLANGED HOUSING	4		
8	AN102010	BEARING	2		
9	N104130	BUSHING	1		
10	12H236	LOCK WASHER	1	-416850	3/4"
11	34H288	SPRING PIN	1		3/16" X 1-3/4"
12	34H188	SPRING PIN	1		5/16" X 1-3/4"
13	AN102162	DRIVE SHAFT	1	-516350	(SUB AH109536)
	AH109536	SHAFT	1	516351-	(FOR USE ON 6620 SIDEHILL COMBINE)
14	AN102383	LINK CHAIN	1		
15	AN102382	CHAIN SPROCKET	1		14 TEETH
16	N104243	BALL	1		
17	AH89038	QUICK COUPLER	1		
18	H25360	SNAP RING	1		
19	AN102419	SHIELD	1		L.H.
20	H76139	SCREW	2		7.938 X 19.050 MM (5/16" X 3/4")

MEMORANDA

MAIN DRIVE SHAFT, COUPLER, AND SHIELD - SIDEHILL
 (444) (R.H. AND L.H.) (-466450)
 (444) (R.H.) (466451-600000)
 (444) (R.H.) (600001-640500) - 6620 SIDEHILL COMBINE
 HP3608 -UN-01JAN94



HP3608

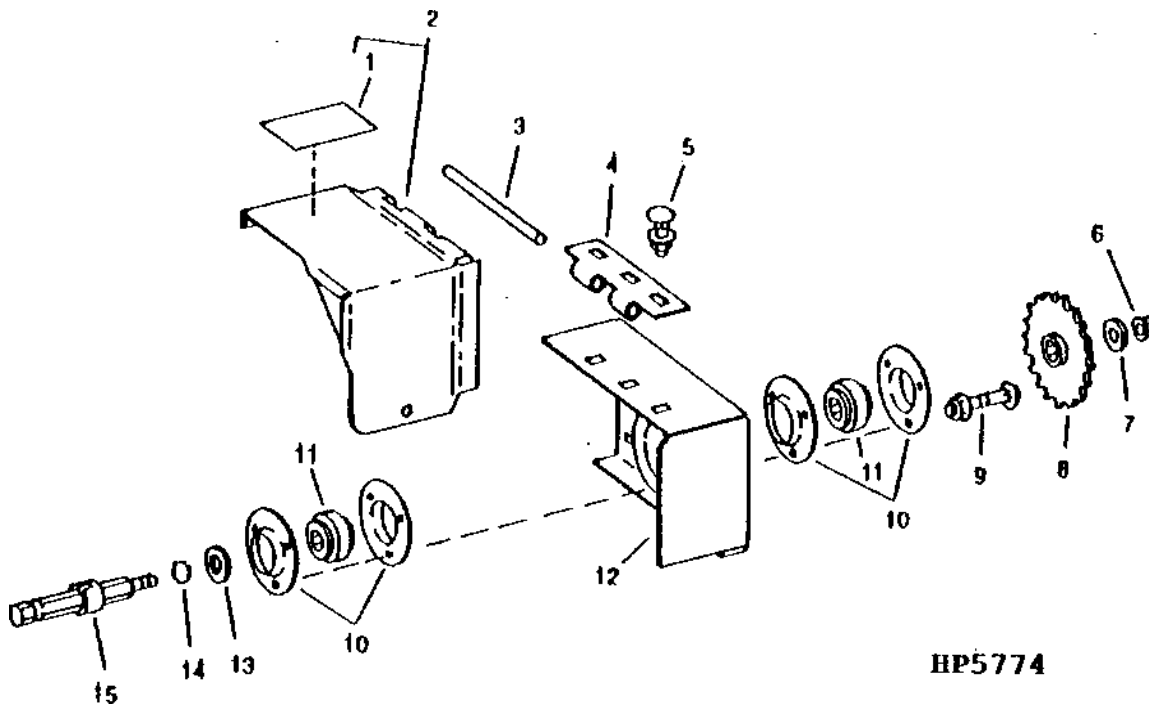
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14H924	NUT	1	516351-630300	3/4", (SUB W29648, H135175 AND H135176)
	W29648	LOCK NUT	1	466450-	3/4"
	H149361	LOCK NUT	1		M20, (USE WITH METRIC SHAFTS ONLY)
2	24H1400	WASHER	1	-630300	25/32" X 1-5/8" X 1/4", (SUB W29648, H135175 AND H135176)
3	AN102026	CHAIN SPROCKET	1	-620350	(24 TEETH)
	AH124999	CHAIN SPROCKET	1	620351-	(28 TEETH)
4	H21957	O-RING	1	-630300	28.245 X 2.616 MM (1.112" X 0.103") (SUB W29648, H135175 AND H135176)
5	AN102010	BEARING	2		
6	C3994E	PRESSED FLANGED HOUSING	4		
7	E74026	DECAL	1		"DANGER" DRIVE SHAFT, (SUB E82514)
8A	H88288	GUARD	1	-620350	(SUB H134062 AND H134063)
8B	H134062	SHIELD	1		R.H.
	H134063	SHIELD	1		L.H.
9	N10212	SELF-LOCKING SCREW	5	-383768	
	N10212	SELF-LOCKING SCREW	3	383769-	
	A22698	NUT	5	-383768	7.925 MM (5/16")
	A22698	NUT	3	383769-	7.925 MM (5/16")
10	N10219	SELF-LOCKING SCREW	1		7.925 X 31.750 MM (5/16" X 1-1/4")
	A22698	NUT	1		7.925 MM (5/16")
11A	H88287	BRACKET	1	-383768	(SUB AH93013)
11B	AH93013	BRACKET	1		
12	28H1532	SPACER	3	-383768	3/8" X 2"
13	12H236	LOCK WASHER	1	-416850	3/4"
14	AH89539	SHAFT	1	-516350	(SUB AH109133)
	AH109133	SHAFT	1	516351-655100	(SUB AH143495)
	AH143495	SHAFT	1	655101-	(INCLUDES H149361) (SUB AH145801) METRIC
15	03H2109	BOLT	3		3/8" X 3-1/4"
	E55662	FLANGE NUT	3		9.525 MM (3/8")
16	11M7032	COTTER PIN	1	516351-630300	5 X 50 MM, (SUB W29648, H135175 AND H135176)
17	H135176	SEAL	1	466450-	(USE WITH H135175 AND W29648)
18	H135175	RETAINER	1	466450-	(USE WITH H135176 AND W29648)

NOTE: LEFT-HAND END ILLUSTRATED. RIGHT-HAND END PARTS ARE IDENTICAL.

MAIN DRIVE SHAFT, COUPLER AND SHIELD - SIDEHILL - CONTINUED (R.H. SIDE ONLY) (6452510-) 9500

SIDEHILL COMBINE

HP5774 -UN-01JAN94

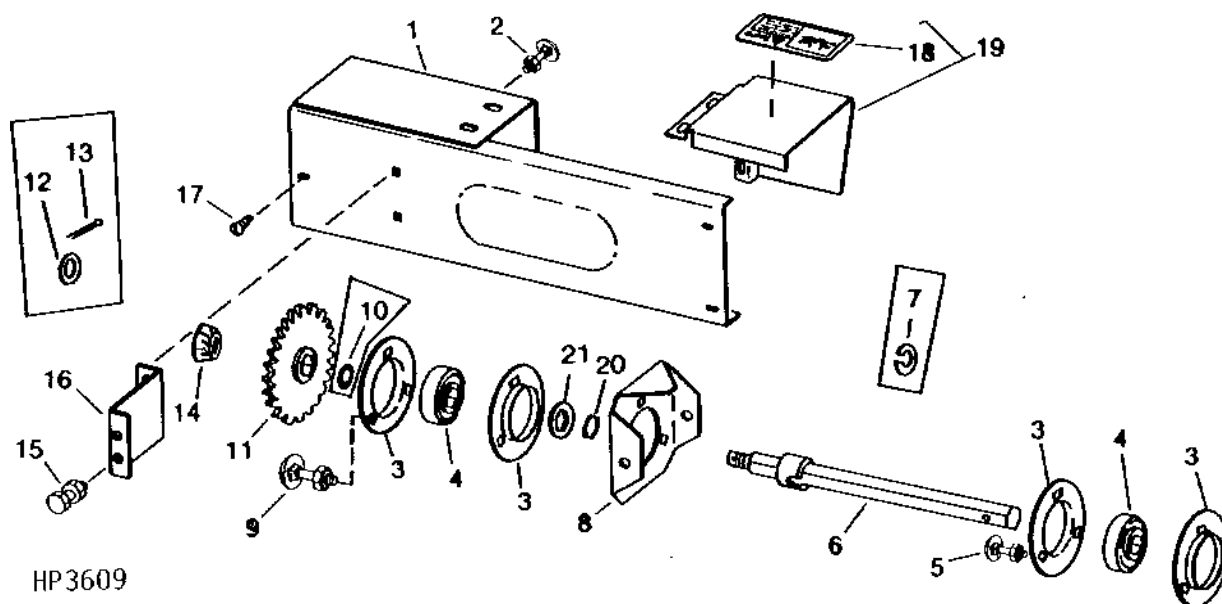


HP5774

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	E74026	DECAL	1	(SUB E74026)	
2	AH141293	SHIELD	1		
3	H142308	PIN	1	(SUB H99025)	
4	H147245	HINGE	1		
5	03H1500	BOLT	3	9.525 X 25.400 MM (3/8" X 1")	
	E55662	FLANGE NUT	3	9.525 MM (3/8")	
6	W29648	LOCK NUT	1	19.050 MM (3/4")	
	H149361	LOCK NUT	1	M20, (USE WITH METRIC SHAFTS ONLY)	
7	24H1400	WASHER	1	19.837 X 41.275 X 6.350 MM (25/32" X 1-5/8" X 1/4")	
8	AH124999	CHAIN SPROCKET	1		
9	03H2109	BOLT	3	9.525 X 82.550 MM (3/8" X 3-1/4")	
10	C3994E	PRESSED FLANGED HOUSING	4		
11	AN102010	BEARING	2		
12	AH141293	SHIELD	1		
13	H135175	RETAINER	1		
14	H135176	SEAL	1		
15	AH141154	SHAFT	1	(SUB AH143040)	
	AH143040	SHAFT	1	(INCLUDES H149361) (SUB AH145795) METRIC	

BH79727 (COMPLETE GOODS) CONVERSION - 444 SIDEHILL
 BH79729 (COMPLETE GOODS) SHAFT & SHIELD ASSEMBLY - 643
 BH79730 (COMPLETE GOODS) SHAFT & SHIELD ASSEMBLY - 644 SIDEHILL
 BH79731 (COMPLETE GOODS) SHAFT ASSEMBLY - 843 SIDEHILL
 BH79735 (COMPLETE GOODS) SHAFT ASSEMBLY - 844

MAIN DRIVE SHAFT, COUPLER, AND SHIELD - SIDEHILL
(643) - 6620 SIDEHILL COMBINE
-640500)
HP3609 -UN-01JAN94

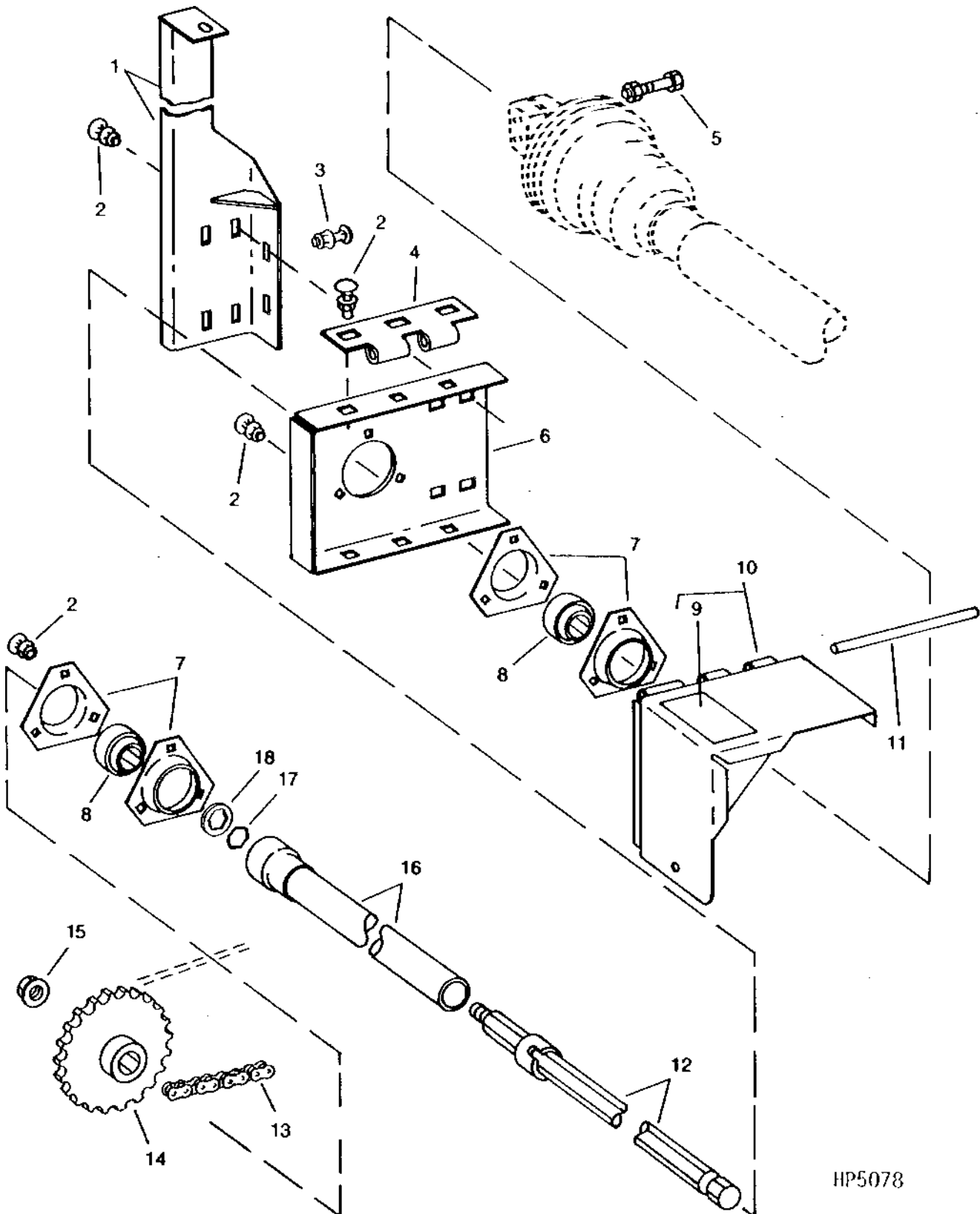


MAIN DRIVE SHAFT, COUPLER, AND SHIELD - SIDEHILL - CONTINUED
 (643) - 6620 SIDEHILL COMBINE
 (-640500)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH89542	SHIELD	1	-332700	R.H.
	AH95420	SHIELD	1	332701-383768	R.H. (SUB AH101680)
	AH101680	SHIELD	1	-620504	R.H. (SUB AH130134 AND H134060)
	AH130134	SHIELD	1		R.H.
	AH89543	SHIELD	1	-332700	L.H. (NO LONGER AVAILABLE)
	AH95421	SHIELD	1	332701-383768	L.H. (SUB AH101681)
	AH101681	SHIELD	1	-620504	L.H. (SUB AH130135 AND H134061)
	AH130135	SHIELD	1		L.H.
2	03H1540	BOLT	2	-620504	5/16" X 3/4"
	A22698	NUT	2	-620504	7.925 MM (5/16")
	03H1540	BOLT	8		5/16" X 3/4"
	A22698	NUT	8		7.925 MM (5/16")
3	C3994E	PRESSED FLANGED HOUSING	4		
4	AN102010	BEARING	2		
5	03H1765	BOLT	3		3/8" X 3/4"
	E55662	FLANGE NUT	3		9.525 MM (3/8")
6	AH89541	SHAFT	1	-516350	(SUB AH109134)
	AH109134	SHAFT	1	516351-655100	(SUB AH143496)
	AH143496	SHAFT	1		(INCLUDES H149361) (SUB AH145850) METRIC
7	12H236	LOCK WASHER	1	-416850	3/4"
8	N102376	HOLDER	1	-630300	(SUB W29648, H135175 AND H135176)
9	03H1500	BOLT	3		3/8" X 1"
	E55662	FLANGE NUT	3		9.525 MM (3/8")
10	H21957	O-RING	1	-630300	28.245 X 2.616 MM (1.112" X 0.103") (SUB W29648, H135175 AND H135176)
11	AN102026	CHAIN SPROCKET	1	-620504	24 TEETH
	AH124999	CHAIN SPROCKET	1	620505-	28 TEETH
12	24H1400	WASHER	1	-630300	25/32" X 1-5/8" X 1/4", (SUB W29648, H135175 AND H135176)
13	11M7032	COTTER PIN	1	516351-630300	5 X 50 MM, (SUB W29648, H135175 AND H135176)
14	14H794	NUT	1	-516350	3/4"
	14H924	NUT	1	516351-630300	3/4", (SUB W29648, H135175 AND H135176)
	W29648	LOCK NUT	1	466450-655100	19.050 MM (3/4")
	H149361	LOCK NUT	1	655101-	M20, (USE WITH METRIC SHAFTS ONLY)
15	N10212	SELF-LOCKING SCREW	2		7.925 X 19.050 MM (5/16" X 3/4")
	A22698	NUT	2		7.925 MM (5/16")
	24M7207	WASHER	2	620451-	8.400 X 24 X 2 MM
16	H88286	SUPPORT	1		
17	H76139	SCREW	1		7.938 X 19.050 MM (5/16" X 3/4")
18	E74026	DECAL	1		"DANGER" (DRIVE SHAFT) (SUB E82514)
19	H134060	SHIELD	1		R.H. (USE WITH AH130134)
	H134061	SHIELD	1		L.H. (USE WITH AH130135)
20	H135176	SEAL	1	466450-	(USE WITH W29648 AND H135175)
21	H135175	RETAINER	1	466450-	(USE WITH W29648 AND H135176)
..	AH130599	SHIELD	1	-615450	INCLUDES (1) H134060, (1) H134061, (2)E74026, (8) 03H1540, AND (8) N10213

NOTE: RIGHT-HAND END ILLUSTRATED. LEFT-HAND END PARTS ARE IDENTICAL.

MAIN DRIVE SHAFT, COUPLER AND SHIELD - SIDEHILL
(643, 644, 843, 844) - 9500 SIDEHILL COMBINE
(645251-)
HP5078 -UN-01JAN94

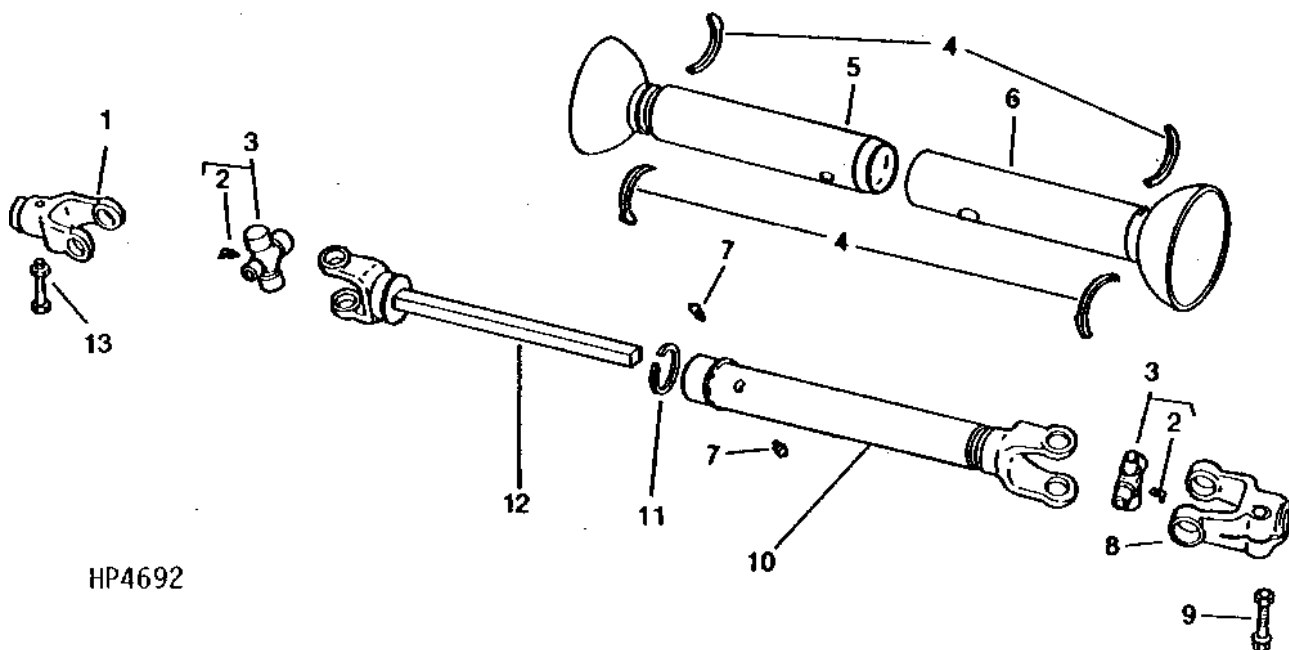


HP5078

MAIN DRIVE SHAFT, COUPLER AND SHIELD - SIDEHILL - CONTINUED
 (643, 644, 843, 844) - 9500 SIDEHILL COMBINE
 (645251-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH141172	ANGLE	1		FOR R H 643, 644, 843
	AH141173	ANGLE	1		FOR L H 643, 644, 843
	AH141559	ANGLE	1		FOR R H 844
	AH141560	ANGLE	1		FOR L H 844
2	03H1500	BOLT	13		
	E55662	FLANGE NUT	13		
3	03H1540	BOLT	2		
	A22698	NUT	2		
4	H147245	HINGE	1		
5	19M7817	SCREW	4		
6	H147547	BRACKET	2		FOR L H AND R H ON 643, 644, 843
	H147835	BRACKET	1		FOR R H 844
	H147836	BRACKET	1		FOR L H 844
7	C3994E	PRESSED FLANGED HOUSING	4		
8	AN102010	BEARING	2		
9	E74026	DECAL	1		(SUB E82514)
10	AH141293	SHIELD	1		R H
	AH141294	SHIELD	1		L H
11	H142308	PIN	1		12.700 X 202 MM (1/2" X 7.953") (SUB H99025)
	H99025	DOWEL PIN	1		12.700 X 1 663.700 MM (1/2" X 65-1/2")
12	AH141155	SHAFT	2	-655100	(643)
	AH143041	SHAFT	2	655101-	(643) (INCLUDES H149361) METRIC
	AH141474	SHAFT	2		(SUB AH143042) (644)
	AH141156	SHAFT	2		(SUB AH143043) (843)
	AH141558	SHAFT	2		(SUB AH143044) (844)
13	AH124998	ROLLER CHAIN	1		TYPE 60 , 87 REG LINKS, 1 COUPLER, 1 OFFSET
14	AH124999	CHAIN SPROCKET	2		
15	W29648	LOCK NUT	1		
16	AH141158	SHAFT	1		FOR 643
	AH141298	SHIELD	1		FOR 644, 843, 844
17	H135176	SEAL	1		
18	H135175	RETAINER	1		
	BH79729 (COMPLETE GOODS) SHAFT & SHIELD ASSEMBLY - 643				
	BH79730 (COMPLETE GOODS) SHAFT & SHIELD ASSEMBLY - 644 SIDEHILL				
	BH79731 (COMPLETE GOODS) SHAFT ASSEMBLY - 843 SIDEHILL				
	BH79735 (COMPLETE GOODS) SHAFT ASSEMBLY - 844 SIDEHILL				

HEADER DRIVE SHAFT - SIDEHILL
(L.H. ILLUSTRATED) (-615250)
HP4692 -UN-01JAN94



HP4692

KEY	PART NO.	PART NAME	QTY	SEPARATOR SERIAL NO.	REMARKS
1	H87501	UNIVERSAL JOINT YOKE	1		(INNER)
2	 P49554	LUBRICATION FITTING SNAP RING	1 4		
3	AE22753 AP24580 AE22753	CROSS AND BEARING ASSEMBLY CROSS AND BEARING ASSEMBLY CROSS AND BEARING ASSEMBLY	2 2 1	-403300 403301-620896	(SUB AE22753)
4	H22039 E62951	UNIVERSAL JOINT BEARING UNIVERSAL JOINT BEARING	4 4	-404255	(SUB E62951)
5	AH60752	POWERSHAFT SHIELD	1		
6	AH61953	SHIELD	1		
7	JD7797	LUBRICATION FITTING	2		
8	H22135	UNIVERSAL JOINT YOKE	1		(OUTER)
9	19H1820 12H301 14H1040	CAP SCREW LOCK WASHER NUT	1 1 1		1/2" X 3" 1/2" 1/2"
10	AH60756 AH113101	YOKE, WITH TUBE YOKE, WITH TUBE	1 1	-505018	(SUB AH113101) (TUBE)
11	H24673	SNAP RING	1		
12	AH11668 AH113100	YOKE, WITH SHAFT YOKE, WITH SHAFT	1 1	-505018	(SUB AH113100) (SHAFT)
13	19H1949 12H303 14H785	CAP SCREW LOCK WASHER NUT	1 1 1		5/16" X 2-1/2" 5/16" 5/16"

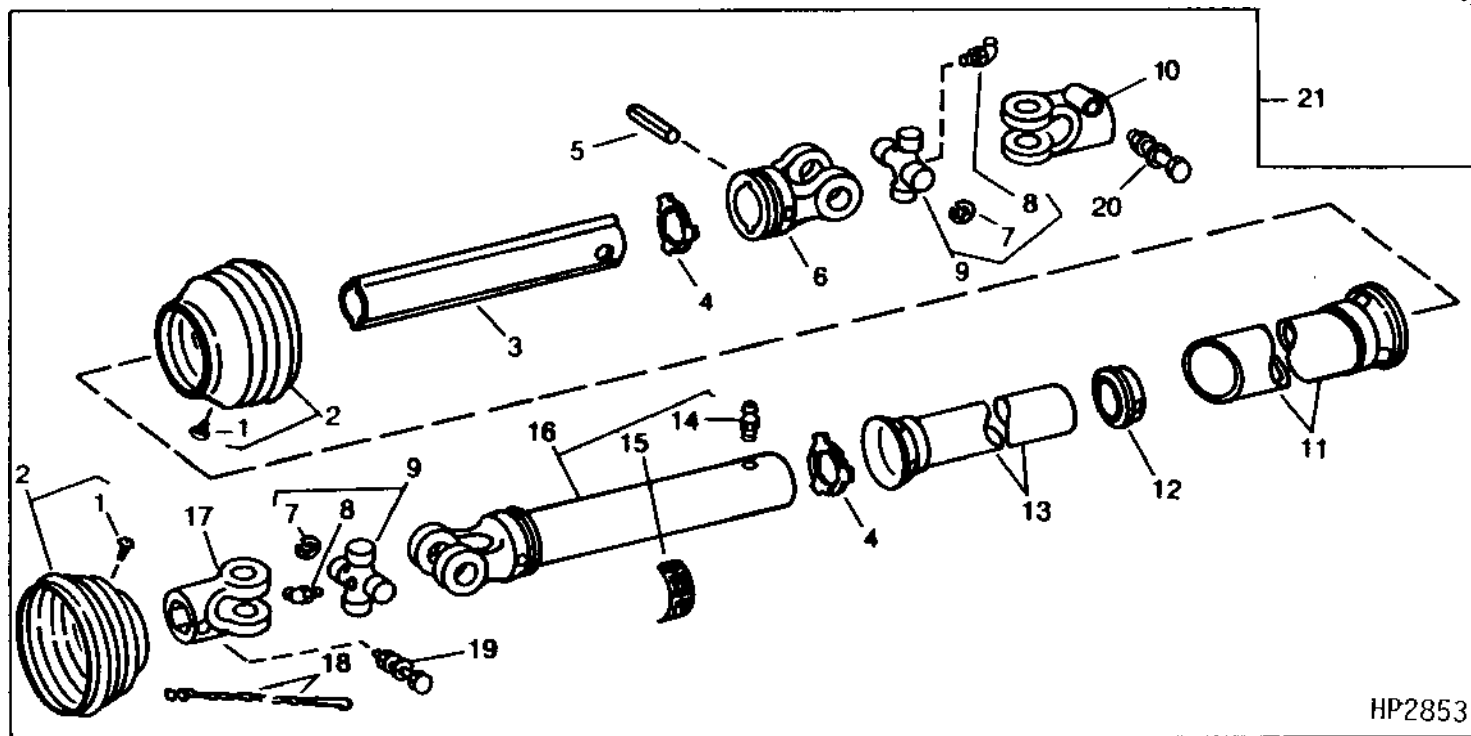
NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

HEADER DRIVE SHAFT - SIDEHILL - WALTERSCHEID

(L.H. ILLUSTRATED) (615251-640500)

HP2853

-UN-01JAN94

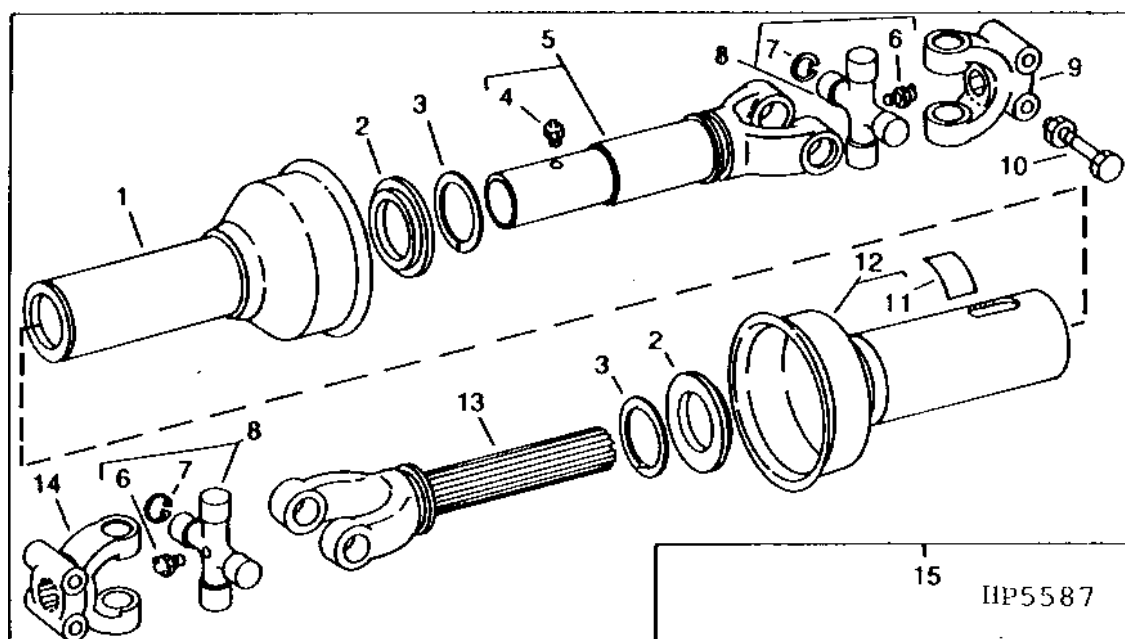


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H141365	BOLT	2		
2	AH122922	POWERSHAFT SHIELD	2		
3	H126502	SHAFT	1	-637000	(SUB AH119746)
4	W36510	RING	2		
5	34M6446	SPRING PIN	1		10 X 75 MM
6	H126500	YOKE	1	-637000	(SUB AH119746)
7	40M7077	SNAP RING	8		
8	58M5577	LUBRICATION FITTING	2		
9	AH115426	UNIVERSAL JOINT BEARING	2		
10	H126498	YOKE	1	-637000	(SUB AH119746)
11	AH121565	POWERSHAFT SHIELD	1		
12	W36512	BEARING	1		
13	AH121566	POWERSHAFT SHIELD	1		
14	M87259	LUBRICATION FITTING	1		
15	H129222	LABEL	1		(SUB W43141)
16	AH121564	YOKE, WITH TUBE	1		
17	H126499	YOKE	1	-637000	(SUB AH119746)
18	AW24500	LINK CHAIN	1		
19	19H1907	CAP SCREW	1		5/16" X 2-3/4"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
20	19H1820	CAP SCREW	1		1/2" X 3"
	12H301	LOCK WASHER	1		1/2"
	14H809	NUT	1		1/2"
21	AH119746	UNIVERSAL DRIVESHAFT	1		(AH130599 SHIELD KIT REQUIRED IF USED WITH 643 CORN HEAD (-615450) (COMPLETE SHAFT ASSEMBLY WILL WORK IN PLACE OF OLD SHAFT ASSEMBLY)

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

HEADER DRIVE SHAFT - SIDEHILL - WEASLER

(R.H. ILLUSTRATED)(645251-) (444)
HP5587 -UN-01JAN94

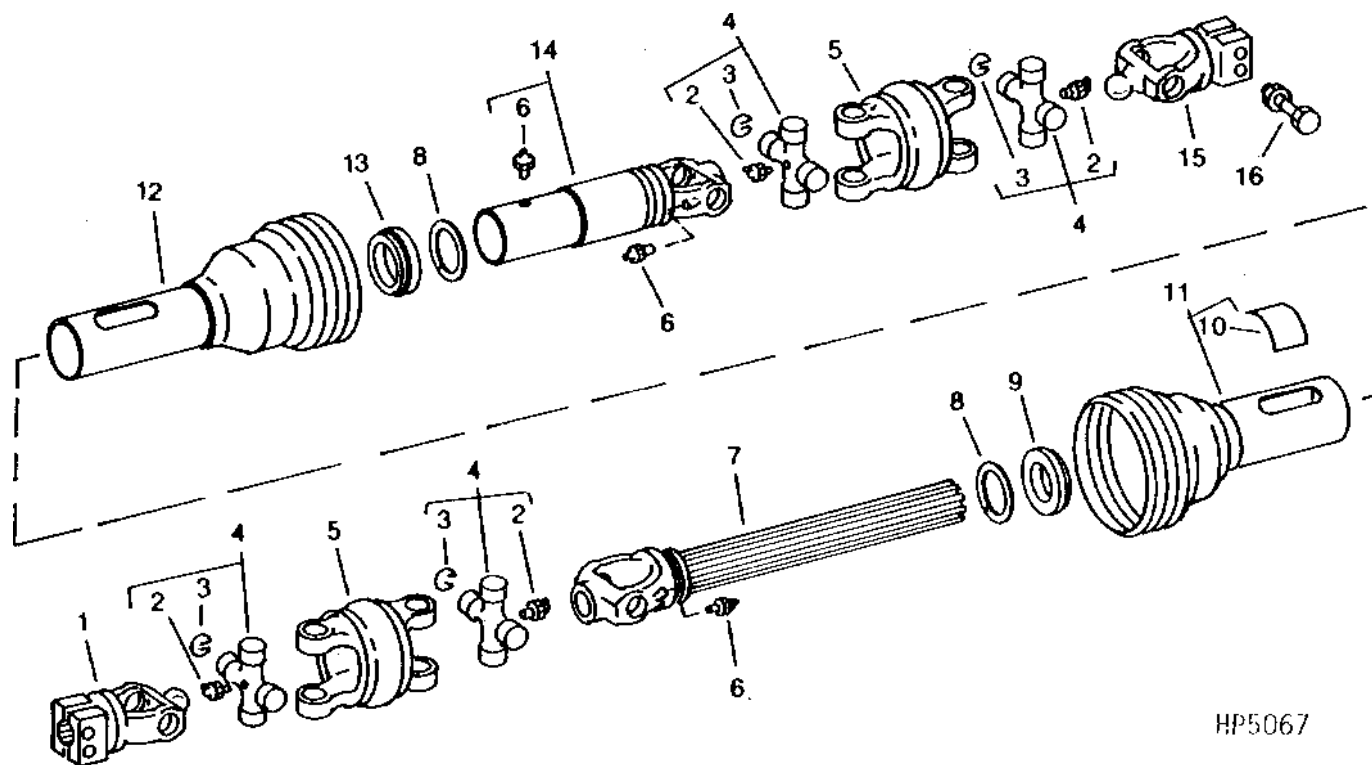


HEADER DRIVE SHAFT - SIDEHILL- WEASLER - CONTINUED
(R.H. ILLUSTRATED) (645251-) (444)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH141247	POWERSHAFT SHIELD	1		
2	E54212	SNAP RING	2		
3	E77106	BEARING	2		(SUB AE50073)
4	JD7842	LUBRICATION FITTING	1		
5	AH141246	YOKE, WITH TUBE	1		
6	JD7760	LUBRICATION FITTING	2		65° X 21.336 MM LONG (0.840" LONG)
7	BP12946	SNAP RING	2		
8	AE23516	CROSS AND BEARING ASSEMBLY	2		
9	AH141248	UNIVERSAL JOINT YOKE	1		
10	19M7817	SCREW	4	M12 X 70	
	14M7401	LOCK NUT	4	M12	
11	H147485	LABEL	1		
12	AH141245	POWERSHAFT SHIELD	1		
13	AH141244	YOKE, WITH SHAFT	1		
14	AH141243	UNIVERSAL JOINT YOKE	1		
15	AH141139	UNIVERSAL DRIVESHAFT	1		

BH79709 (COMPLETE GOODS) 9500SH DRIVE

HEADER DRIVE SHAFT - SIDEHILL
WEASLER (643, 644, 843, 844)
(645251-)
HP5067 -UN-01JAN94



E10

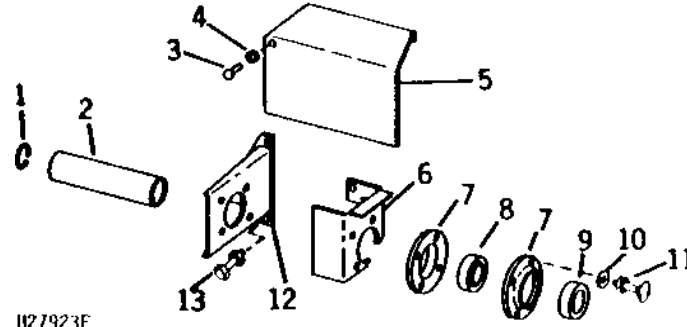
40 SERIES CORN HEADS

HEADER DRIVE SHAFT - SIDEHILL - CONTINUED
WEASLER (643, 644, 843, 844)
(645251-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH141236	UNIVERSAL JOINT YOKE	1		
2	JD7760	LUBRICATION FITTING	1		
3	BP12946	SNAP RING	1		
4	AE23516	CROSS AND BEARING ASSEMBLY	4		
5	AH141237	UNIVERSAL JOINT YOKE	2		
6	JD7842	LUBRICATION FITTING	3		
7	AH141238	YOKE, WITH SHAFT	2		
8	E54212	SNAP RING	2		
9	H147467	PTO SHIELD RETAINER	1		
10		DECAL	1		
11	AH141239	POWERSHAFT SHIELD	1		
12	AH141241	POWERSHAFT SHIELD	1		
13	E77106	BEARING	1	(SUB AE50073)	
14	AH141240	YOKE, WITH TUBE	1		
15	AH141242	UNIVERSAL JOINT YOKE	1		
16	19M7817	SCREW	4	M12 X 70	
	14M7401	LOCK NUT	4	M12	
..	AH141138	UNIVERSAL DRIVESHAFT	1	COMPLETE DRIVESHAFT	

DRIVE SHAFT SUPPORT (244)

H27923F -UN-01JAN94



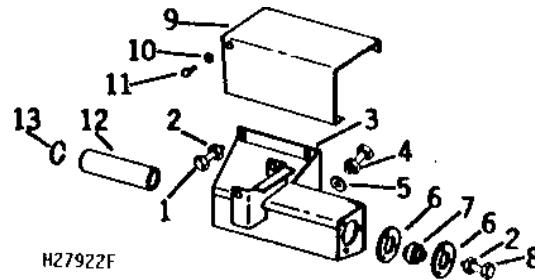
H27923F

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H28865	SNAP RING	1		
2	H87719	SHIELD	1		
3	16H1071	RIVET	2		5/16" X 1/2"
4	H81721	NUT	1		7.925 MM (5/16")
5	H95561	SHIELD	1		(NO LONGER AVAILABLE)
6	H95432	SUPPORT	1		
7	G6661E	PRESSED FLANGED HOUSING	2		(SUB E62484)
8	JD9202	BALL BEARING	1		
9	JD9201	ECCENTRIC LOCKING COLLAR	1		
10	12H301	LOCK WASHER	4		1/2"
11	03H1522	BOLT	4		1/2" X 1-1/4"
	14H1040	NUT	4		1/2"
12	AN102501	SUPPORT	1		
13	N10214	SELF-LOCKING SCREW	3		9.525 X 25.400 MM (3/8" X 1")
	E55662	FLANGE NUT	3		9.525 MM (3/8")

H27922F

-UN-01JAN94

DRIVE SHAFT SUPPORT (343)



H27922F

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	N10214	SELF-LOCKING SCREW	4		9.525 X 25.400 MM (3/8" X 1")
2	E55662	FLANGE NUT	7		9.525 MM (3/8")
3	AN102489	BRACKET	1	-1781	(SUB AH94117)
	AH94117	BRACKET	1		
4	19H1792	CAP SCREW	1		1/2" X 1"
	14H1040	NUT	1		1/2"
5	24H1341	WASHER	AR		17/32" X 15/16" X 0.060"
6	C3994E	PRESSED FLANGED HOUSING	1		
7	AN102010	BEARING	1		
8	03H1765	BOLT	3		3/8" X 3/4"
9	H95433	SHIELD	1		
10	H81721	NUT	2		7.925 MM (5/16")
11	16H1071	RIVET	2		5/16" X 1/2"
12	H87719	SHIELD	1		
13	H28865	SNAP RING	1		

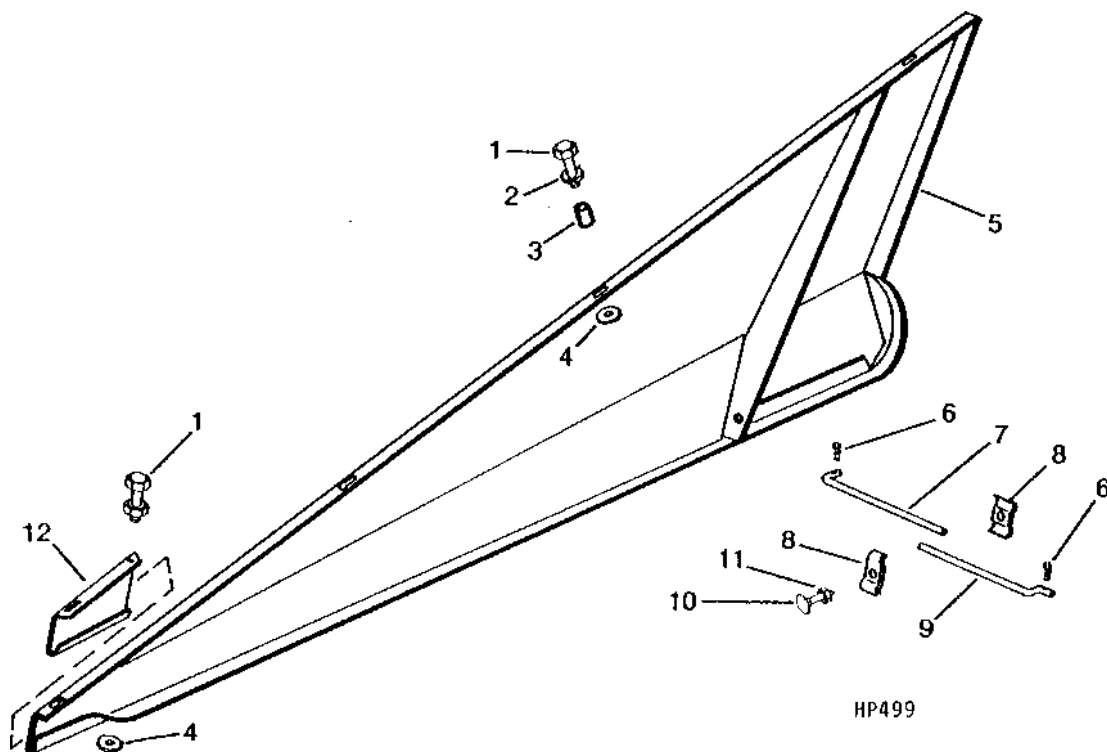
WHEEL SHIELDS (RIGHT-HAND ILLUSTRATED)

(243 AND 343) (-380600)

(244 AND 344)

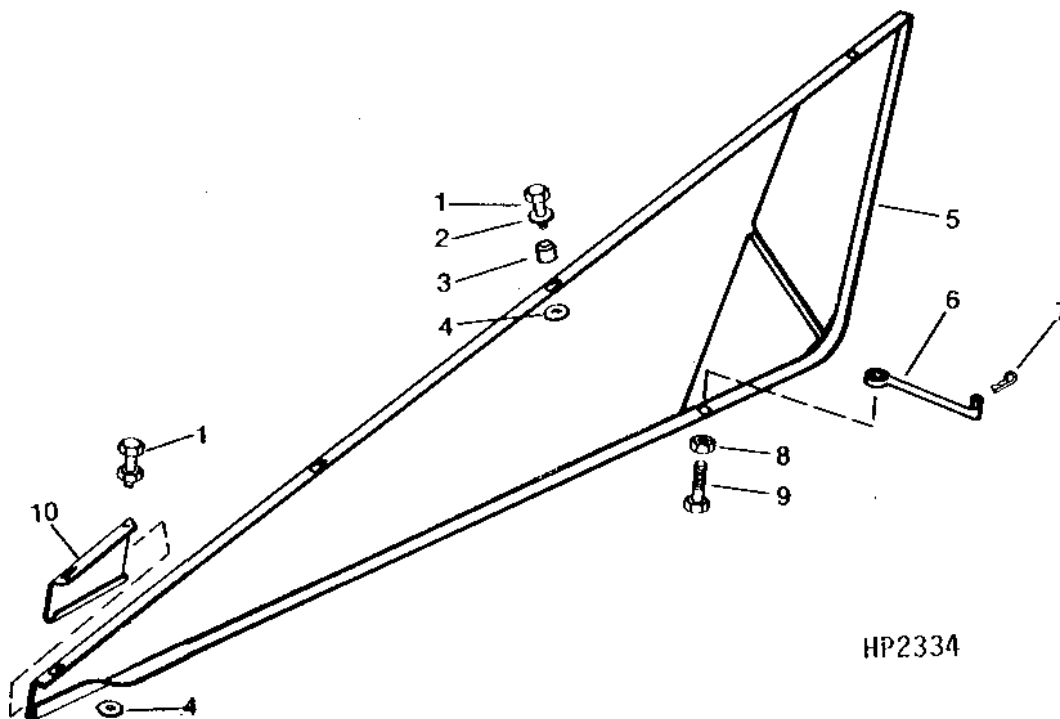
HP499

-UN-01JAN94



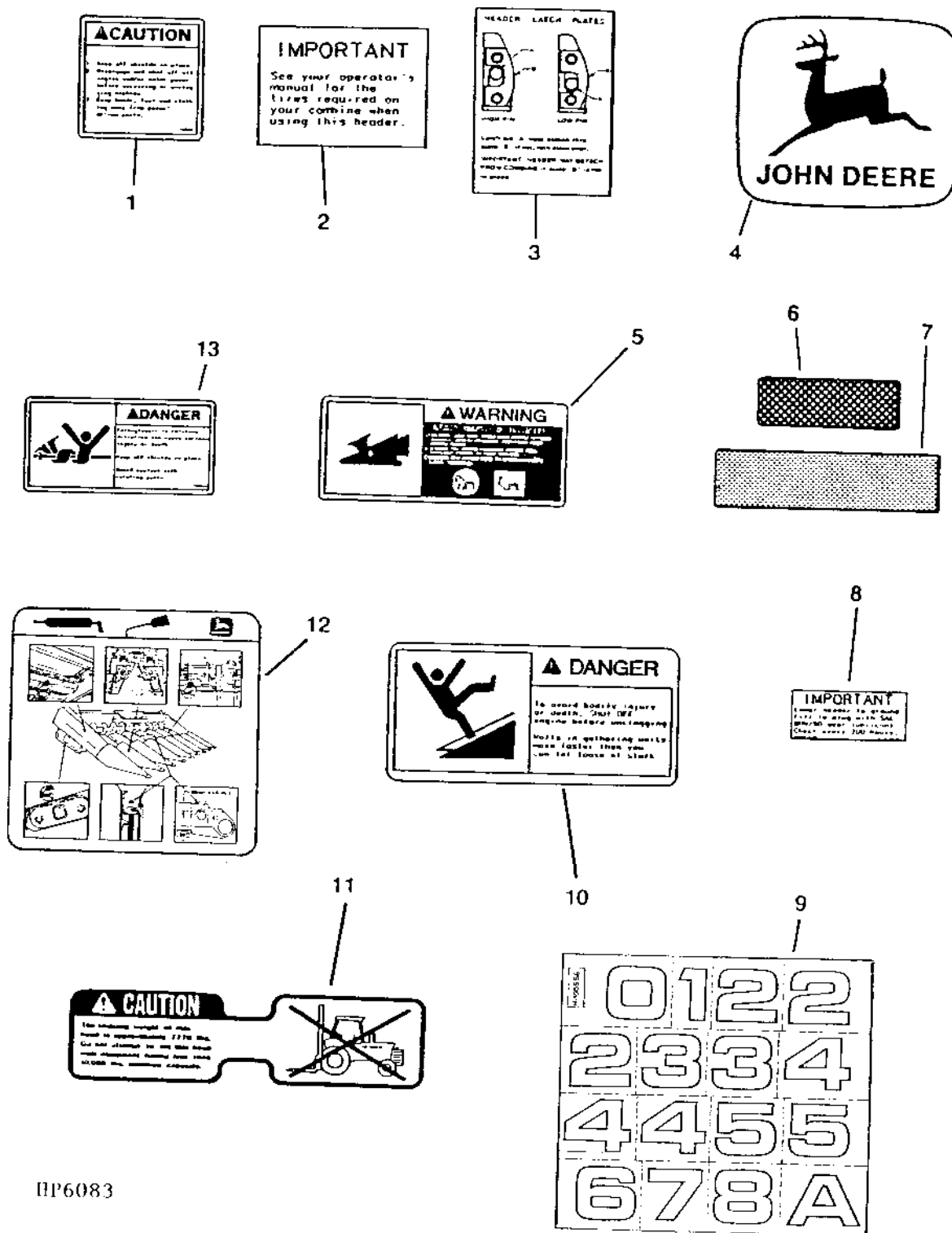
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	N10216	SELF-LOCKING SCREW	AR		6.350 X 19.050 MM (1/4" X 3/4") (243 AND 244, 5 USED; 343 AND 344, 10 USED)
2	N10217	LOCK NUT	AR		6.350 MM (1/4") (243 AND 244, 5 USED; 343 AND 344, 10 USED)
3	28H5	WASHER	AR		0.269" X 0.405" X 1/4", (243, 3 USED; 343, 6 USED)
4	24H1288	WASHER	AR		9/32" X 1" X 1/16", (244, 5 USED; 344, 10 USED)
5	AN102400	SHIELD	1		R.H. (243, 244, 343, AND 344)
	AN102400	SHIELD	1	-380600	R.H. (243 AND 343)
	AN102401	SHIELD	1		L.H. (244, 343, AND 344)
	AN102401	SHIELD	1	-380600	L.H. (343)
6	J16931	SPRING LOCKING PIN	AR		(243 AND 244, 2 USED; 343 AND 344, 4 USED)
7	N103766	PIN	AR		(243 AND 244, 1 USED; 343 AND 344, 2 USED)
8	N103767	CLAMP	AR		(243 AND 244, 2 USED; 343 AND 344, 4 USED)
9	N104104	ROD	AR		(USE WITH AN102400 AND AN102401)
10	N10214	SELF-LOCKING SCREW	AR		(243 AND 244, 1 USED; 343 AND 344, 2 USED)
11	E55662	FLANGE NUT	AR		9.525 MM (3/8") (243 AND 244, 1 USED; 343 AND 344, 2 USED)
12	H100032	EXTENSION	1		R.H. (243 AND 343)
	H100024	EXTENSION	1		R.H. (244 AND 344)
	H100033	EXTENSION	1		L.H. (343)
	H100025	EXTENSION	1		L.H. (244 AND 344)

WHEEL SHIELDS (RIGHT-HAND ILLUSTRATED)

(642 AND 842) (243 AND 343, (380601-))
HP2334 -UN-01JAN94

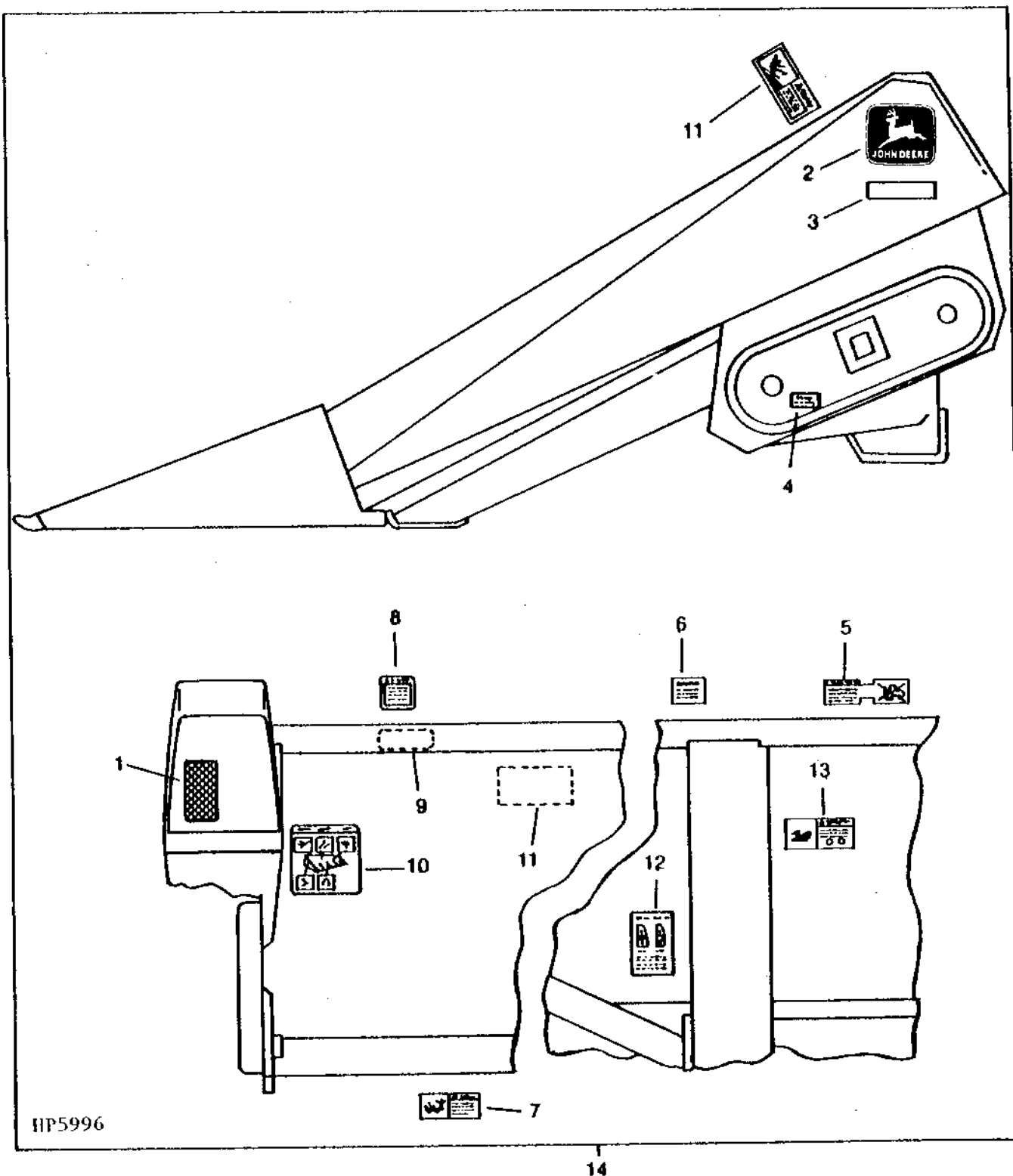
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	N10216	SELF-LOCKING SCREW	17		
2	N10217	LOCK NUT	17		
3	28H5	WASHER	1		0.269" X 0.405" X 1/4"
4	24H1646	WASHER	1		17/64" X 3/4" X 0.060", (642 AND 842)
	24H1287	WASHER	AR	380601-	9/32" X 5/8" X 0.065", (243, 5 USED; 343, 10 USED)
5	AN102552	SHIELD	1		R.H. (642 AND 842) (NO LONGER AVAILABLE)
	AN102553	SHIELD	1		L.H. (642 AND 842)
	AN102552	SHIELD	1	380601-	R.H. (243 AND 343) (NO LONGER AVAILABLE)
	AN102553	SHIELD	1	380601-	L.H. (343)
6	N104531	BRACE	2		
7	J16931	SPRING LOCKING PIN	4		
8	A22698	NUT	1		7.925 MM (5/16")
9	19H1905	CAP SCREW	1		5/16" X 1"
10	H100032	EXTENSION	1		R.H. (243 AND 343) (USE WITH AN102552)
	N100033	LEVER	1		L.H. (343) (USE WITH AN102553) (NO LONGER AVAILABLE)

SAFETY AND INSTRUCTIONAL DECALS
HP6083 -19-07JUN95



SAFETY AND INSTRUCTIONAL DECALS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	E82510	LABEL	1		"CAUTION" KEEP ALL SHIELDS IN PLACE - ABOVE AMBER REFLECTOR, ON TOP OF MAIN FRAME (LEFT SIDE)
2	H150135	LABEL	1		"IMPORTANT" TIRE REQUIREMENT - TO RIGHT-HAND SIDE OF CROSS AUGER COVER ON TOP OF MAIN FRAME
3	H136751	DECAL	1		"HEADER LATCH PINS" POSITION ON LOWER REAR BACKSHEET NEAR UPRIGHT ON L.H. SIDE OF CENTER OPENING
4	JD5599	DECAL	2		"LEAPING DEER" ON OUTER FENDERS
5	H150281	LABEL	2		"WARNING" AVOID CRUSHING INJURIES - LOCATE 195 MM DOWN FROM UNDERSIDE OF TOP BEAM NEXT TO UPRIGHT ON BOTH SIDES OF CENTER OPENING
6	JD5902	REFLECTOR	2		RED - ON REAR OF BOTH OUTSIDE FENDERS
7	JD5905	REFLECTOR	1		AMBER - ON LEFT-HAND FRONT TUBE ON MAIN FRAME
8	H100287	DECAL	1		"OIL FILL LEVEL" ON GEAR CASE COVER
9	H105556	LABEL	2		012223344455678A
10	H149059	SIGN	2		(SUB H151336) "DANGER" ROLLS IN GATHERING UNITS - LOCATE ON FRONT SIDE OF BACKSHEET ON L.H. AND R.H. SIDE
11	H149041	DECAL	4		"CAUTION" TWO ON SHIPPING CHANNELS BY LIFT HOOKS; ONE ON BOTTOM CENTER, ONE ON CROSS AUGER COVER NEAR CENTER
12	H150695	LABEL	1		(SUB H151669) (SUB FOR H149658) "LUBE CHART" POSITION ON REAR OF BACKSHEET, 210 MM BELOW TOP BEAM AND 93 MM IN FROM L.H. END SHEET
13	E82514	LABEL	AR		"CAUTION" DRIVE LINE ENTANGLEMENT - ON BACK SHAFT DRIVE LINE BEARING SHIELD



DECALS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	JD136	REFLECTOR	2	-332829	(REAR, R.H. AND L.H. SIDES) (SUB JD5580)
	JD5580	REFLECTOR	2		RED (REAR, R.H. AND L.H. SIDES) (SUB JD5902)
2	JD5589	DECAL	2	-626200	"LEAPING DEER", (SUB JD5599)
	JD5599	DECAL	2		"LEAPING DEER"
3	H105556	LABEL	2		012223344455678A
4	H100287	DECAL	1		"OIL FILL LEVEL"
5	H112249	DECAL	4	-568980	"CAUTION" (1243) (SUB H115537)
	H115537	DECAL	4		"CAUTION" (1243) (TWO ON SHIPPING CHANNELS BY LIFT HOOKS, ONE ON BOTTOM CENTER, ONE ON CROSS AUGER COVE COVER NEAR CENTER) (SUB H149041)
6	H115779	DECAL	1		(1243) "IMPORTANT" (TOP BEAM) (SUB H150135)
	H150135	LABEL	1		
7	E74026	DECAL	2		(SUB E82514) "DANGER" (DRIVE SHAFT) (SIDEHILL ONLY)
8	JD5255	DECAL	1		"CAUTION" R.H. SIDE - 344, 443, 444; L.H. SIDE - 543, 546, 643, 644, 645, 843, 844, 1243, (SUB E82510)
9	JD200	TAPE	1	-332829	AMBER (FRONT, L.H. SIDE) (SUB JD5581)
	JD5581	REFLECTOR	1		AMBER (FRONT, L.H. SIDE) (SUB JD5905)
10	H122180	LABEL	1	-635100	"LUBE CHART" (POSITION ON REAR BACK SHEET, BELOW TOP BEAM AND 85MM IN FROM L.H. END SHEET) (SUB H137003) (NO LONGER AVAILABLE)
	H137003	LABEL	1		"LUBE CHART" (POSITION ON REAR BACK SHEET, BELOW TOP BEAM AND 85MM IN FROM L.H. END SHEET) (SUB H149658)
	H149658	LABEL	1		(SUB H150695) "LUBE CHART" (POSITION ON REAR BACK SHEET, BELOW TOP BEAM AND 85MM IN FROM L.H. END SHEET)
	H150695	LABEL	1		(SUB H151669) "LUBE CHART" (POSITION ON REAR BACK SHEET, BELOW TOP BEAM AND 85MM IN FROM L.H. END SHEET)
11	H149059	SIGN	2		"DANGER" (ROLLS IN GATHERING UNITS) (243, 244, 343, AND 344-LOCATED ON TOP OF OUTER GATHERER SHEETS; 443, 444, 543, 546 643, 644, 645, 843, 844 AND 1243-LOCATED ON FRONT OF FRAME ON EACH SIDE) (SUB H151336) (SUB FOR H126728)
12	H136751	DECAL	1		"HEADER LATCH PLATES"
13	H150281	LABEL	1		"WARNING" AVOID CRUSHING INJURIES - LOCATE 195 MM DOWN FROM UNDERSIDE OF TOP BEAM NEXT TO UPRIGHT ON BOTH SIDES OF CENTER OPENING
14	AH80984	DECAL	1		(243, -800)(244, -4000)(343, -3000)(344, -1500)(443, -3000)(444, -7000)(546, -1000)(642, -400)(643, -2500)(644, 645, 842, 843, -1000) (SUB AH84396)
	AH84396	DECAL	1	-232500	CONSISTS OF ONE "CAUTION", TWO "LEAPING DEER", TWO "WARNING", (ROLLS IN GATHERING UNITS) TWO "WARNING", (DO NOT STEP) AND TWO "23344568", (SUB AH91836)
	AH91836	DECAL KIT	1		(243, -610100; 244, -610150; 343 AND 344, -610200; 443, -620250; 444, -610300; 543 AND 546, -610400; 643, -610450; 644, -610550; 645, -610600; 843, -610650; 844, -610700; 1243, -610750) (SUB AH122004)
	AH122004	DECAL KIT	1		CONSISTS OF JD5255 "CAUTION", FOUR H115537 "CAUTION", TWO "LEAPING DEER", TWO H126728 "DANGER" (ROLLS IN GATHERING UNITS),TWO "WARNING" (DO NOT STEP), TWO 012223344455678, ONE H100287 "OIL FILL LEVEL", TWO JD5580 RED REFLECTOR, ONE JD5581 AMBER TAPE
	AH144615	KIT	1		(CONTAINS E82510, H149806, (4) H149041, (2) JD5656, (2) JD5902, JD5905, (2) H150281, H136751, H151669, (2) E82514, H150135)

METRIC KEY STOCK KIT

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
..		SHAFT KEY	3		5 X 305MM SQUARE (IN AH141142 KEY STOCK KIT) (CUT FROM H150267)
..		SHAFT KEY	3		6 X 305MM SQUARE (IN AH141142 KEY STOCK KIT) (CUT FROM H150268)
..		SHAFT KEY	1		8 X 305MM SQUARE (IN AH141142 KEY STOCK KIT) (CUT FROM H150275)
..		SHAFT KEY	2		8 X 7 X 305MM RECTANGULAR (IN AH141142 KEY STOCK KIT) (CUT FROM H150269)
..		SHAFT KEY	1		10 X 8 X 305 MM RECTANGULAR (IN AH141142 KEY STOCK KIT) (CUT FROM H150270)
..		SHAFT KEY	1		12 X 8 X 305MM RECTANGULAR (IN AH141142 KEY STOCK KIT) (CUT FROM H150271)
..		SHAFT KEY	1		14 X 8 X 305MM RECTANGULAR (IN AH141142 KEY STOCK KIT) (CUT FROM H150272)
..	AH141142	SHAFT KEY	1		

NUMERICAL INDEX

PART NO.	GRID	KEY	PAGE	PART NO.	GRID	KEY	PAGE	PART NO.	GRID	KEY	PAGE
AB1288H	B20	13	47	AH106538	D6	1	79	AH111685	B4	10	29
AB1288H	C2	7	51	AH106580	B16	..	43	AH112118	A16	8	15
AB1288H	C8	7	57	AH106612	D11	..	84	AH112118	A16	9B	15
AB1289H	B20	13	47	AH106979	D16	1	91	AH112119	A16	8	15
AB1289H	C2	7	51	AH108176	C2	6	51	AH112165	C12	12	61
AB1289H	C8	7	57	AH108176	D18	4	93	AH112166	C12	12	61
AB1290H	B20	13	47	AH108835	A16	8	15	AH112167	C12	12	61
AB1290H	C2	7	51	AH108835	A16	9B	15	AH112168	C12	12	61
AB1290H	C8	7	57	AH108848	B2	14	27	AH113020	A16	18	15
AD2062R	D11	2	84	AH108849	B2	6	27	AH113021	A16	18	15
AD2062R	D13	3	87	AH109098	C4	25	53	AH113024	A16	18	15
AE22753	E5	3	106	AH109099	C4	26	53	AH113025	A16	18	15
AE23516	E8	8	109	AH109100	D18	11	93	AH113100	E5	12	106
AE23516	E10	4	111	AH109100	D22	8	97	AH113101	E5	10	106
AE27909	B20	3	47	AH109101	D4	4	77	AH113341	B20	15	47
AE27909	C2	4	51	AH109101	D8	4	81	AH113341	C2	12	51
AE27909	C6	5	55	AH109125	D18	11	93	AH113341	C8	13	57
AE27909	C8	3	57	AH109126	D18	11	93	AH113341	C10	2	59
AE50073	E8	3	109	AH109128	D18	11	93	AH113341	C12	4	61
AE50073	E10	13	111	AH109128	D22	8	97	AH113341	C18	4	67
AH100004	C12	11	61	AH109129	D18	11	93	AH114105	C18	19	67
AH101176	C24	1	73	AH109129	D22	8	97	AH114105	C18	20	67
AH101219	B7	6	33	AH109131	D18	11	93	AH114109	D9	8	82
AH101219	B18	1	45	AH109131	D22	8	97	AH114829	C2	6	51
AH101225	D18	11	93	AH109132	D18	11	93	AH114829	C6	9	55
AH101226	C4	25	53	AH109132	D22	8	97	AH114829	D18	4	93
AH101228	D16	7	91	AH109133	D24	14	100	AH114829	D22	2	97
AH101229	D16	7	91	AH109134	E2	6	103	AH114830	C4	32	53
AH101425	B4	3B	29	AH109135	B22	30	49	AH114886	C2	7	51
AH101426	B4	1B	29	AH109136	C2	25	51	AH114998	C18	19	67
AH101680	D16	7	91	AH109137	C2	25	51	AH114998	C18	20	67
AH101680	E2	1	103	AH109138	C4	25	53	AH115010	C10	9	59
AH101681	D16	7	91	AH109139	B22	29	49	AH115010	C12	11	61
AH101681	E2	1	103	AH109139	C4	26	53	AH115010	C20	35	69
AH102388	B4	1B	29	AH109140	B22	30	49	AH115011	C12	11	61
AH102389	B4	3B	29	AH109140	C2	25	51	AH115022	C24	1	73
AH103030	A14	8	13	AH109141	B22	29	49	AH115402	A16	8	15
AH103030	A16	8	15	AH109141	C4	26	53	AH115403	A16	8	15
AH103031	A14	8	13	AH109142	B22	30	49	AH115426	E6	9	107
AH103031	A16	8	15	AH109142	C4	25	53	AH11668	E5	12	106
AH103095	C18	19	67	AH109143	B22	29	49	AH118338	B2	14	27
AH103097	C18	20	67	AH109143	C4	26	53	AH118339	B2	6	27
AH103138	C4	26	53	AH109144	C4	25	53	AH118340	B2	14	27
AH103271	C18	7	67	AH109145	C4	26	53	AH118341	B2	6	27
AH103272	C18	23	67	AH109235	B22	29	49	AH118342	A12	1	11
AH103599	C18	13	67	AH109235	C4	26	53	AH118343	A12	1	11
AH103826	C24	1	73	AH109535	B22	30	49	AH119746	E6	3	107
AH103827	C24	1	73	AH109536	D23	13	98	AH119746	E6	6	107
AH104419	C22	8	71	AH109666	A14	8	13	AH119746	E6	10	107
AH104420	C22	1	71	AH109667	A14	8	13	AH119746	E6	17	107
AH104669	C2	25	51	AH109764	B22	30	49	AH119746	E6	21	107
AH104669	C24	1	73	AH110774	A12	26	11	AH119897	B2	25	27
AH104685	C2	25	51	AH110983	C22	1	71	AH119942	C24	1	73
AH104685	C24	1	73	AH110992	C2	7	51	AH119943	C24	1	73
AH104701	C24	1	73	AH111501	B20	6	47	AH119944	C24	1	73
AH104701	D2	1	75	AH111501	C4	32	53	AH119945	C24	1	73
AH104722	D2	1	75	AH111501	C6	9	55	AH119945	D2	1	75
AH104729	D2	1	75	AH111501	D18	4	93	AH119946	D2	1	75
AH104820	C24	1	73	AH111682	B4	1B	29	AH119947	D2	1	75
AH104821	C24	1	73	AH111682	B4	10	29	AH119948	D6	1	79
AH104836	B22	30	49	AH111683	B4	3B	29	AH119949	D6	1	79
AH104836	C24	1	73	AH111683	B4	10	29	AH121181	C24	1	73
AH104976	A16	18	15	AH111684	B4	1B	29	AH121182	C24	1	73
AH104979	A16	18	15	AH111684	B4	3B	29	AH121183	C24	1	73
AH105036	D16	3	91	AH111684	B4	10	29	AH121183	D2	1	75
AH105377	A25	22	25	AH111685	B4	1B	29	AH121184	D2	1	75
AH105379	A25	22	25	AH111685	B4	3B	29	AH121185	D2	1	75

NUMERICAL INDEX - CONTINUED

PART NO.	GRID	KEY	PAGE	PART NO.	GRID	KEY	PAGE	PART NO.	GRID	KEY	PAGE
AH121186	D6	1	79	AH133022	C4	25	53	AH141293	E4	10	105
AH121187	D6	1	79	AH134204	D11	..	84	AH141294	E4	10	105
AH121564	E6	16	107	AH134216	D9	3	82	AH141298	E4	16	105
AH121565	E6	11	107	AH134217	D9	3	82	AH141474	E4	12	105
AH121566	E6	13	107	AH134252	D11	3	84	AH141541	D9	3	82
AH122004	E18	14	119	AH134252	D13	2	87	AH141542	D9	3	82
AH122815	C10	10	59	AH134604	C24	1	73	AH141558	E4	12	105
AH122816	C10	10	59	AH134605	C24	1	73	AH141559	E4	1	105
AH122817	C10	10	59	AH134606	C24	1	73	AH141560	E4	1	105
AH122818	C12	12	61	AH134606	D2	1	75	AH143040	D25	15	101
AH122819	C12	12	61	AH134683	D8	13	81	AH143041	E4	12	105
AH122820	C12	12	61	AH134684	D4	6	77	AH143042	E4	12	105
AH122821	C12	12	61	AH134684	D4	13	77	AH143043	E4	12	105
AH122822	C12	12	61	AH134685	D4	6	77	AH143044	E4	12	105
AH122823	C12	12	61	AH134685	D4	13	77	AH143114	C10	9	59
AH122824	C12	12	61	AH135988	B7	18	33	AH143114	C12	11	61
AH122825	C12	12	61	AH136223	C24	1	73	AH143114	C20	35	69
AH122826	C12	12	61	AH136224	D2	1	75	AH143115	C12	11	61
AH122827	C18	23	67	AH136225	C24	1	73	AH143115	C12	12	61
AH122828	C18	7	67	AH136225	D2	1	75	AH143117	C12	12	61
AH122922	E6	2	107	AH136226	D2	1	75	AH143118	C18	23	67
AH124834	C22	1	71	AH136227	D6	1	79	AH143119	C18	7	67
AH124835	C22	1	71	AH136228	D6	1	79	AH143130	B22	30	49
AH124995	D18	11	93	AH136653	D10	3	83	AH143130	C2	25	51
AH124995	D22	8	97	AH136671	B18	8	45	AH143130	C4	26	53
AH124996	D18	11	93	AH137700	B4	10	29	AH143131	B22	29	49
AH124996	D22	8	97	AH137701	C22	8	71	AH143131	C4	26	53
AH124998	B20	13	47	AH137701	C22	9	71	AH143131	C6	33	55
AH124998	C2	7	51	AH137701	C22	16	71	AH143132	B22	29	49
AH124998	E4	13	105	AH139090	B4	1B	29	AH143132	C4	26	53
AH124999	B20	14	47	AH139090	B4	3B	29	AH143133	B22	29	49
AH124999	C2	6	51	AH139090	B4	10	29	AH143133	C4	26	53
AH124999	D18	4	93	AH140236	C24	1	73	AH143134	B22	29	49
AH124999	D22	2	97	AH140237	C24	1	73	AH143134	C4	26	53
AH124999	D24	3	100	AH140240	D2	1	75	AH143135	C4	26	53
AH124999	D25	8	101	AH140245	C24	1	73	AH143137	B22	30	49
AH124999	E2	11	103	AH140246	C24	1	73	AH143138	C2	25	51
AH124999	E4	14	105	AH140247	D2	1	75	AH143139	B22	30	49
AH126377	D22	9	97	AH140248	D2	1	75	AH143139	C4	25	53
AH129764	A25	22	25	AH140249	D2	1	75	AH143140	B22	30	49
AH129766	A25	22	25	AH140250	D6	1	79	AH143140	C4	25	53
AH130134	D16	7	91	AH140251	D6	1	79	AH143141	C4	25	53
AH130134	D16	8	91	AH141138	E10	..	111	AH143142	B22	30	49
AH130134	E2	1	103	AH141139	E8	15	109	AH143143	B22	30	49
AH130134	E2	19	103	AH141142	E19	..	120	AH143143	C4	25	53
AH130135	D16	7	91	AH141154	D25	15	101	AH143145	C2	25	51
AH130135	D16	8	91	AH141155	E4	12	105	AH143146	D18	11	93
AH130135	E2	1	103	AH141156	E4	12	105	AH143146	D22	8	97
AH130135	E2	19	103	AH141158	E4	16	105	AH143147	D18	11	93
AH130599	E2	..	103	AH141172	E4	1	105	AH143147	D22	8	97
AH131586	B7	18	33	AH141173	E4	1	105	AH143148	D18	11	93
AH131888	C24	1	73	AH141236	E10	1	111	AH143148	D22	8	97
AH131889	C24	1	73	AH141237	E10	5	111	AH143149	D18	11	93
AH131890	C24	1	73	AH141238	E10	7	111	AH143149	D22	8	97
AH131890	D2	1	75	AH141239	E10	11	111	AH143150	D18	11	93
AH132217	D2	1	75	AH141240	E10	14	111	AH143150	D22	8	97
AH132218	D2	1	75	AH141241	E10	12	111	AH143151	D18	11	93
AH132219	D6	1	79	AH141242	E10	15	111	AH143151	D22	8	97
AH132220	D6	1	79	AH141243	E8	14	109	AH143155	D18	11	93
AH132221	D2	1	75	AH141244	E8	13	109	AH143155	D22	8	97
AH132222	D2	1	75	AH141245	E8	12	109	AH143158	C4	25	53
AH132223	D6	1	79	AH141246	E8	5	109	AH143159	C4	26	53
AH132224	D6	1	79	AH141247	E8	1	109	AH143196	C10	10	59
AH132630	D4	4	77	AH141248	E8	9	109	AH143197	C10	10	59
AH132630	D8	4	81	AH141276	C24	1	73	AH143198	C10	10	59
AH133022	B22	30	49	AH141293	D25	2	101	AH143200	C12	12	61
AH133022	C2	25	51	AH141293	D25	12	101	AH143201	C12	12	61

NUMERICAL INDEX - CONTINUED

PART NO.	GRID	KEY	PAGE	PART NO.	GRID	KEY	PAGE	PART NO.	GRID	KEY	PAGE
AH143202	C12	12	61	AH145802	C6	32	55	AH85050	C20	35	69
AH143203	C12	12	61	AH145803	C4	26	53	AH85052	C12	12	61
AH143225	D4	4	77	AH145803	C6	33	55	AH85053	C12	12	61
AH143225	D8	4	81	AH145849	C8	24	57	AH85054	C12	12	61
AH143227	B20	21	47	AH145850	E2	6	103	AH85055	C12	12	61
AH143227	C6	26	55	AH145893	D18	11	93	AH85056	C12	12	61
AH143227	C8	26	57	AH145893	D22	8	97	AH85057	C12	12	61
AH143283	C24	1	73	AH145940	C6	22	55	AH85058	C12	12	61
AH143284	C24	1	73	AH145941	C6	23	55	AH85059	C12	12	61
AH143308	B7	18	33	AH145983	C6	9	55	AH85492	B2	23	27
AH143467	C12	12	61	AH145984	C6	7	55	AH85492	B5	18	30
AH143468	C12	12	61	AH145985	C6	8	55	AH85493	B2	23	27
AH143495	D24	14	100	AH145986	C6	8	55	AH85493	B5	18	30
AH143496	E2	6	103	AH145987	C6	7	55	AH85624	B4	1A	29
AH143881	B9	13	35	AH146224	C20	25	69	AH85625	B4	3A	29
AH143881	B11	13	37	AH146225	C16	14	65	AH85626	B4	1A	29
AH144006	C22	1	71	AH146226	C20	25	69	AH85627	B4	3A	29
AH144082	C18	20	67	AH146227	C16	14	65	AH85628	A25	16	25
AH144190	B16	..	43	AH146326	B4	..	29	AH85629	A25	19	25
AH144191	B16	..	43	AH157629	A18	18	17	AH85630	A25	16	25
AH144615	E18	14	119	AH158422	A17	14	16	AH85632	B5	1	30
AH144726	C22	1	71	AH158423	A18	1	17	AH85637	B2	14	27
AH144858	C24	1	73	AH158424	A20	1	19	AH85638	B2	6	27
AH144859	C24	1	73	AH158425	A20	1	19	AH85639	B2	14	27
AH144860	C24	1	73	AH158426	A22	14	21	AH85640	B2	6	27
AH144863	D2	1	75	AH159908	A17	21	16	AH85850	C12	12	61
AH144865	D6	1	79	AH159909	A18	29	17	AH85850	C12	..	61
AH144866	D6	1	79	AH159910	A20	37	19	AH85850	C14	..	63
AH145771	B22	30	49	AH159911	A20	37	19	AH85850	C16	..	65
AH145774	B22	30	49	AH159912	A22	18	21	AH87787	B16	27	43
AH145774	C6	32	55	AH163087	D10	2A	83	AH87788	B16	..	43
AH145775	B22	30	49	AH163087	D10	2B	83	AH87992	D18	11	93
AH145775	C6	32	55	AH163088	D10	2A	83	AH87993	D18	11	93
AH145776	B22	30	49	AH163088	D10	2B	83	AH87994	D18	11	93
AH145776	C6	32	55	AH164497	D10	1	83	AH87995	D16	7	91
AH145777	C4	25	53	AH164499	D11	1	84	AH87996	D16	7	91
AH145777	C6	32	55	AH164499	D13	4	87	AH87997	D16	7	91
AH145779	B22	30	49	AH60752	E5	5	106	AH87998	D16	7	91
AH145779	C2	25	51	AH60756	E5	10	106	AH87999	D16	7	91
AH145779	C4	26	53	AH61953	E5	6	106	AH88000	D16	7	91
AH145779	C6	32	55	AH80432	C10	10	59	AH89038	D20	17	95
AH145779	C6	33	55	AH80435	C8	24	57	AH89038	D22	24	97
AH145780	C6	32	55	AH80436	D14	1	88	AH89038	D23	17	98
AH145783	B22	29	49	AH80490	B17	..	44	AH89477	D18	11	93
AH145783	C4	26	53	AH80984	E18	14	119	AH89478	D18	11	93
AH145783	C6	33	55	AH81624	C10	10	59	AH89539	D24	14	100
AH145784	B22	29	49	AH81625	C10	10	59	AH89541	E2	6	103
AH145784	C4	26	53	AH81726	C12	12	61	AH89542	E2	1	103
AH145784	C6	33	55	AH81727	C12	12	61	AH89543	E2	1	103
AH145785	B22	29	49	AH81728	C12	12	61	AH89557	D9	1	82
AH145785	C4	26	53	AH81729	C12	12	61	AH89557	D11	6	84
AH145785	C6	33	55	AH82434	A10	3	9	AH89557	D13	1	87
AH145786	C4	26	53	AH82435	A10	3	9	AH89835	A14	8	13
AH145786	C6	33	55	AH83513	C10	10	59	AH89836	A14	8	13
AH145787	D18	11	93	AH83654	B20	19	47	AH89837	A25	16	25
AH145788	D18	11	93	AH83654	C2	14	51	AH89838	A25	19	25
AH145788	D22	8	97	AH83654	C6	24	55	AH89839	A25	16	25
AH145789	D18	11	93	AH83654	C8	15	57	AH89840	A25	19	25
AH145789	D22	8	97	AH83879	B16	36	43	AH90990	D11	7	84
AH145790	D18	11	93	AH83879	B18	2	45	AH90990	D13	7	87
AH145792	D18	11	93	AH83880	B16	29	43	AH91784	D20	13B	95
AH145792	D22	8	97	AH83925	B16	29	43	AH91784	D22	19	97
AH145793	D18	11	93	AH84396	E18	14	119	AH91836	E18	14	119
AH145793	D22	8	97	AH84853	B9	8	35	AH92064	D6	1	79
AH145795	D25	15	101	AH84853	B11	8	37	AH92404	A14	8	13
AH145801	D24	14	100	AH85050	C10	9	59	AH92405	A14	8	13
AH145802	C4	25	53	AH85050	C12	11	61	AH93013	D24	11A	100

NUMERICAL INDEX - CONTINUED

PART NO.	GRID	KEY	PAGE	PART NO.	GRID	KEY	PAGE	PART NO.	GRID	KEY	PAGE
AH93013	D24	11B	100	AN100722	B18	4	45	AN102151	D14	1	88
AH93577	B16	24	43	AN100725	B18	7	45	AN102155	C24	1	73
AH94117	E12	3	113	AN100770	B4	1A	29	AN102162	D23	13	98
AH95270	D18	11	93	AN100771	B4	3A	29	AN102163	B22	30	49
AH95288	D16	7	91	AN101029	A23	1	23	AN102187	C24	1	73
AH95289	D16	7	91	AN102001	B9	13	35	AN102190	C24	1	73
AH95290	D16	7	91	AN102003	B16	29	43	AN102190	D2	1	75
AH95291	D16	7	91	AN102004	B14	1	41	AN102191	C12	12	61
AH95292	D16	7	91	AN102006	B14	10	41	AN102194	C12	12	61
AH95293	D16	7	91	AN102009	B18	8	45	AN102195	B16	36	43
AH95310	C24	1	73	AN102010	B20	11	47	AN102195	B18	2	45
AH95311	C24	1	73	AN102010	C4	29	53	AN102196	D16	7	91
AH95311	D2	1	75	AN102010	C6	11	55	AN102197	D16	7	91
AH95312	D2	1	75	AN102010	C8	30	57	AN102198	D16	7	91
AH95317	D18	11	93	AN102010	C10	4	59	AN102199	D16	7	91
AH95418	C2	25	51	AN102010	C12	3	61	AN102202	D16	7	91
AH95420	D16	7	91	AN102010	C18	3	67	AN102203	D16	7	91
AH95420	E2	1	103	AN102010	C18	12	67	AN102208	D18	11	93
AH95421	D16	7	91	AN102010	D16	4	91	AN102210	D18	11	93
AH95421	E2	1	103	AN102010	D18	6	93	AN102214	D4	4	77
AH95518	D18	11	93	AN102010	D22	4	97	AN102214	D4	26	77
AH95519	D18	11	93	AN102010	D23	8	98	AN102214	D4	27	77
AH95980	A14	2	13	AN102010	D24	5	100	AN102219	C8	24	57
AH95980	A16	2	15	AN102010	D25	11	101	AN102220	B22	30	49
AH96136	B16	24	43	AN102010	E2	4	103	AN102220	C2	25	51
AH96216	C24	1	73	AN102010	E4	8	105	AN102221	B22	29	49
AH96216	D2	1	75	AN102010	E12	7	113	AN102222	B22	30	49
AH96216	D4	4	77	AN102012	B7	18	33	AN102222	C4	25	53
AH96216	D8	4	81	AN102026	B20	14	47	AN102223	B22	29	49
AH96351	D16	3	91	AN102026	C2	6	51	AN102223	C4	26	53
AH96352	D16	7	91	AN102026	C6	9	55	AN102224	B22	30	49
AH96353	D16	7	91	AN102026	D18	4	93	AN102224	C4	25	53
AH96976	D16	7	91	AN102026	D23	5	98	AN102225	B22	29	49
AH96977	D16	7	91	AN102026	D24	3	100	AN102225	C4	26	53
AH96978	D18	11	93	AN102026	E2	11	103	AN102266	B9	6	35
AH96980	D2	1	75	AN102027	B20	6	47	AN102266	B11	6	37
AH97142	C4	25	53	AN102027	C4	32	53	AN102342	B20	15	47
AH97143	C4	26	53	AN102027	C6	9	55	AN102342	C2	12	51
AH97144	D18	11	93	AN102028	B22	30	49	AN102342	C8	13	57
AH97145	C12	12	61	AN102029	B22	29	49	AN102342	C10	2	59
AH97796	A12	1	11	AN102032	B22	30	49	AN102342	C12	4	61
AH97797	A12	1	11	AN102033	B22	29	49	AN102342	C18	4	67
AH97964	B2	14	27	AN102034	C12	12	61	AN102343	B20	19	47
AH97965	B2	6	27	AN102050	D2	1	75	AN102343	C8	15	57
AH98324	B2	14	27	AN102058	D18	11	93	AN102360	B2	14	27
AH98325	B2	6	27	AN102059	D18	11	93	AN102361	B2	6	27
AH98600	D14	1	88	AN102066	A10	3	9	AN102372	A14	9	13
AH98601	D14	1	88	AN102067	A10	3	9	AN102373	A14	9	13
AH98602	D14	1	88	AN102073	D2	1	75	AN102374	A14	8	13
AH98603	C24	1	73	AN102083	C12	12	61	AN102375	A14	8	13
AH98604	C24	1	73	AN102107	C24	1	73	AN102382	D20	13B	95
AH98605	C24	1	73	AN102110	C10	10	59	AN102382	D20	15	95
AH98606	C24	1	73	AN102112	B2	14	27	AN102382	D22	22	97
AH98606	D2	1	75	AN102113	B2	6	27	AN102382	D23	15	98
AH98607	D2	1	75	AN102123	C8	32	57	AN102383	D20	14	95
AH98608	D2	1	75	AN102126	C10	10	59	AN102383	D22	21	97
AJ9486N	A14	2	13	AN102127	C8	24	57	AN102383	D23	14	98
AJ9486N	A17	20	16	AN102128	D18	11	93	AN102400	E13	5	114
AJ9486N	A18	13	17	AN102130	B22	30	49	AN102400	E13	8	114
AJ9486N	A20	12	19	AN102130	C2	25	51	AN102401	E13	5	114
AJ9486N	A22	17	21	AN102131	B22	29	49	AN102401	E13	8	114
AJ9486N	A25	9	25	AN102131	C4	26	53	AN102418	D18	11	93
AN100664	A25	19	25	AN102133	D14	1	88	AN102419	D23	19	98
AN100665	A25	16	25	AN102145	C12	12	61	AN102420	B22	30	49
AN100682	B4	1A	29	AN102148	D16	7	91	AN102420	C2	25	51
AN100683	B4	3A	29	AN102149	D16	7	91	AN102421	B22	29	49
AN100721	B18	5	45	AN102150	C12	12	61	AN102421	C4	26	53

NUMERICAL INDEX - CONTINUED

PART NO.	GRID	KEY	PAGE	PART NO.	GRID	KEY	PAGE	PART NO.	GRID	KEY	PAGE
AN102430	B16	31	43	A22698	B2	2	27	E55662	A14	14	13
AN102448	B7	6	33	A22698	B2	4	27	E55662	A14	16	13
AN102448	B18	1	45	A22698	B2	10	27	E55662	A18	25	17
AN102451	C12	12	61	A22698	B2	16	27	E55662	A20	21	19
AN102467	B9	8	35	A22698	B4	5	29	E55662	A20	26	19
AN102476	B5	1	30	A22698	B5	8	30	E55662	A25	11	25
AN102478	D16	7	91	A22698	B5	17	30	E55662	A25	13	25
AN102479	D16	7	91	A22698	C12	10	61	E55662	A25	18	25
AN102480	D16	7	91	A22698	C16	16	65	E55662	B2	11	27
AN102481	D16	7	91	A22698	C18	10	67	E55662	B2	21	27
AN102482	D16	7	91	A22698	C20	24	69	E55662	B2	25	27
AN102483	D16	7	91	A22698	C20	36	69	E55662	B5	6	30
AN102484	A14	8	13	A22698	C22	4	71	E55662	B5	10	30
AN102485	A14	8	13	A22698	C24	4	73	E55662	B20	9	47
AN102489	E12	3	113	A22698	D2	4	75	E55662	C4	27	53
AN102491	A25	16	25	A22698	D6	5	79	E55662	C8	29	57
AN102498	B20	13	47	A22698	D16	2	91	E55662	C10	1	59
AN102498	C2	7	51	A22698	D24	9	100	E55662	C10	8	59
AN102498	C8	7	57	A22698	D24	10	100	E55662	C12	10	61
AN102501	E11	12	112	A22698	E2	2	103	E55662	C12	13	61
AN102511	B14	12	41	A22698	E2	15	103	E55662	C14	3	63
AN102512	B16	27	43	A22698	E4	3	105	E55662	C16	9	65
AN102513	B16	24	43	A22698	E14	8	115	E55662	C18	2	67
AN102534	B12	5	38	A3581R	A14	1	13	E55662	C18	18	67
AN102535	B20	21	47	A3581R	A16	1	15	E55662	C20	31	69
AN102535	C2	18	51	A3581R	A17	1	16	E55662	C20	34	69
AN102535	C8	26	57	A3581R	A18	14	17	E55662	D4	1	77
AN102552	E14	5	115	A3581R	A20	13	19	E55662	D8	1	81
AN102552	E14	10	115	A3581R	A22	1	21	E55662	D14	5	88
AN102553	E14	5	115	A3581R	A25	10	25	E55662	D16	6	91
AN102553	E14	10	115	BH81180	A22	27	21	E55662	D18	9	93
AN102554	B18	6	45	BP12946	E8	7	109	E55662	D22	7	97
AN102562	B17	..	44	BP12946	E10	3	111	E55662	D22	18	97
AN31211	B20	3	47	B5235H	C4	41	53	E55662	D23	1	98
AN31211	C8	3	57	C13443	A14	7	13	E55662	D24	15	100
AN70860	C2	4	51	C17964	B16	29	43	E55662	D25	5	101
AN70860	C6	5	55	C17964	B16	37	43	E55662	E2	5	103
AN71326	B14	8	41	C3994E	B20	12	47	E55662	E2	9	103
AN71326	B16	29	43	C3994E	C4	30	53	E55662	E4	2	105
AP24580	E5	3	106	C3994E	C8	31	57	E55662	E11	13	112
AP6093H	B20	18	47	C3994E	C10	3	59	E55662	E12	2	113
AP6093H	C2	13	51	C3994E	D18	7	93	E55662	E13	11	114
AP6093H	C8	14	57	C3994E	D22	3	97	E60315	A12	23	11
AP6094H	B20	18	47	C3994E	D23	7	98	E62484	E11	7	112
AP6094H	C2	13	51	C3994E	D24	6	100	E62951	D22	15	97
AP6094H	C8	14	57	C3994E	D25	10	101	E62951	E5	4	106
AR31790	D6	..	79	C3994E	E2	3	103	E74026	D24	7	100
AR39052	B14	8	41	C3994E	E4	7	105	E74026	D25	1	101
AW24500	E6	18	107	C3994E	E12	6	113	E74026	E2	18	103
A11455	C2	5	51	E42803	C6	21	55	E74026	E4	9	105
A11455	C2	8	51	E50102	A12	5	11	E74026	E18	7	119
A11455	C2	9	51	E50102	A12	14	11	E77106	E8	3	109
A11455	C2	10	51	E50102	A12	19	11	E77106	E10	13	111
A11455	C18	15	67	E50102	A12	25	11	E80242	A17	8	16
A11455	C18	17	67	E50102	A20	17	19	E80242	A22	8	21
A11455	C18	21	67	E50102	A20	22	19	E82510	E16	1	117
A11455	C18	22	67	E54212	E8	2	109	E82510	E18	8	119
A11455	D8	20	81	E54212	E10	8	111	E82510	E18	14	119
A11455	D8	21	81	E55662	A10	1	9	E82514	D24	7	100
A22698	A10	4	9	E55662	A10	7	9	E82514	E2	18	103
A22698	A12	6	11	E55662	A10	8	9	E82514	E4	9	105
A22698	A12	27	11	E55662	A12	2	11	E82514	E16	13	117
A22698	A12	29	11	E55662	A12	9	11	E82514	E18	7	119
A22698	A25	2	25	E55662	A12	11	11	E82514	E18	14	119
A22698	A25	11	25	E55662	A12	22	11	G6661E	E11	7	112
A22698	A25	13	25	E55662	A12	24	11	H100024	E13	12	114
A22698	A25	21	25	E55662	A14	10	13	H100025	E13	12	114

NUMERICAL INDEX - CONTINUED

PART NO.	GRID	KEY	PAGE	PART NO.	GRID	KEY	PAGE	PART NO.	GRID	KEY	PAGE
H100032	E13	12	114	H107779	B14	17	41	H126498	E6	10	107
H100032	E14	10	115	H108023	D4	20	77	H126499	E6	17	107
H100033	E13	12	114	H108023	D4	23	77	H126500	E6	6	107
H100042	D4	23	77	H108023	D4	24	77	H126502	E6	3	107
H100042	D8	14	81	H108023	D8	14	81	H126728	A10	10	9
H100090	D4	6	77	H108023	D8	15	81	H126728	A12	30	11
H100091	D4	6	77	H108023	D8	24	81	H126728	C24	7	73
H100184	D8	5	81	H108023	D14	12	88	H126728	D2	7	75
H100185	D8	5	81	H108285	D8	17	81	H126728	D6	6	79
H100186	D8	5	81	H108573	A16	13	15	H126728	E18	11	119
H100287	C24	1	73	H108726	C2	1	51	H129222	E6	15	107
H100287	D2	1	75	H109675	C14	4	63	H130072	D4	22	77
H100287	E16	8	117	H109676	C14	4	63	H130072	D14	3	88
H100287	E18	4	119	H109940	A12	21	11	H130074	D4	25	77
H100363	B22	26	49	H109940	A20	2	19	H130075	D4	22	77
H100363	C2	24	51	H109941	A12	21	11	H130075	D4	25	77
H100363	C8	21	57	H109941	A20	2	19	H130076	D4	25	77
H100529	A12	5	11	H110115	C2	3	51	H130077	D4	25	77
H100530	A12	10	11	H110115	C4	38	53	H130078	D4	25	77
H100530	A20	25	19	H110115	C6	4	55	H130079	D4	25	77
H100531	A12	10	11	H110216	C4	35	53	H130080	D4	25	77
H100531	A20	25	19	H112249	E18	5	119	H130081	D4	25	77
H100669	C14	1	63	H112654	B22	26	49	H130082	D4	25	77
H100670	D16	8	91	H112654	C2	24	51	H130083	D4	25	77
H101251	A12	12	11	H112654	C6	31	55	H130084	D8	5	81
H101252	A12	15	11	H112654	C8	21	57	H130085	D8	5	81
H101253	A12	13	11	H112895	D8	19	81	H130086	D8	5	81
H101253	A20	23	19	H113237	A12	20	11	H130087	D8	16	81
H101321	A25	17	25	H113237	A20	3	19	H130088	D8	16	81
H101388	C16	6	65	H113670	B4	1B	29	H131700	B7	5	33
H101388	C20	29	69	H113670	B4	3B	29	H131991	D4	6	77
H101492	D6	3	79	H113670	B4	9	29	H132090	C16	15	65
H101493	D6	3	79	H113670	B4	10	29	H132700	D11	11	84
H101494	C20	28	69	H113751	A12	7	11	H133619	D4	7B	77
H101495	C20	28	69	H114406	B2	24	27	H133619	D8	8B	81
H101496	D6	4	79	H114407	B2	24	27	H133620	D4	7B	77
H101497	D8	16	81	H115425	A14	15	13	H133620	D8	8B	81
H102224	B4	9	29	H115425	B12	11	38	H134060	D16	7	91
H102233	B7	17	33	H115537	E18	5	119	H134060	D16	8	91
H102265	B2	24	27	H115779	E18	6	119	H134060	E2	1	103
H102554	A16	17	15	H118945	B7	17	33	H134060	E2	19	103
H102554	B4	2	29	H122180	E18	10	119	H134061	D16	7	91
H102554	B4	10	29	H123343	C4	35	53	H134061	D16	8	91
H102750	A12	12	11	H123343	C4	36	53	H134061	E2	1	103
H102750	A12	15	11	H123344	C4	35	53	H134061	E2	19	103
H102750	A20	20	19	H123344	C4	36	53	H134062	D24	8A	100
H102751	A12	12	11	H124140	C24	8	73	H134062	D24	8B	100
H102751	A12	15	11	H124140	D2	8	75	H134063	D24	8A	100
H102751	A20	19	19	H124141	C24	8	73	H134063	D24	8B	100
H102827	A16	11A	15	H124141	D2	8	75	H135175	C4	31	53
H102844	A16	9B	15	H124145	C24	5	73	H135175	C4	33	53
H103382	C18	14	67	H124146	C24	5	73	H135175	C4	34	53
H104090	B9	5	35	H124147	C24	5	73	H135175	C4	39	53
H104091	B9	5	35	H124147	D2	5	75	H135175	C4	40	53
H105143	C20	25	69	H124148	D2	5	75	H135175	C6	2	55
H105144	C20	25	69	H124149	D2	5	75	H135175	D22	1	97
H105145	C20	26	69	H124150	D6	4	79	H135175	D22	5	97
H105146	C20	26	69	H124151	D6	4	79	H135175	D22	6	97
H105556	E16	9	117	H124153	C14	4	63	H135175	D24	1	100
H105556	E18	3	119	H124154	C14	4	63	H135175	D24	2	100
H105559	C22	9	71	H124155	C14	4	63	H135175	D24	4	100
H105561	C22	14	71	H124156	C14	4	63	H135175	D24	16	100
H105562	C22	12	71	H124156	C20	27	69	H135175	D24	17	100
H105622	B7	27	33	H124261	D4	10B	77	H135175	D24	18	100
H105622	B18	10	45	H124261	D8	10B	81	H135175	D25	13	101
H105623	B14	15	41	H126108	D6	7	79	H135175	E2	8	103
H105898	D18	8	93	H126109	D6	7	79	H135175	E2	10	103

NUMERICAL INDEX - CONTINUED

PART NO.	GRID	KEY	PAGE	PART NO.	GRID	KEY	PAGE	PART NO.	GRID	KEY	PAGE
H135175	E2	12	103	H141795	D2	2	75	H149059	C24	7	73
H135175	E2	13	103	H141796	C24	2	73	H149059	D2	7	75
H135175	E2	14	103	H141796	D2	2	75	H149059	D6	6	79
H135175	E2	20	103	H141797	C24	2	73	H149059	E16	10	117
H135175	E2	21	103	H141797	D2	2	75	H149059	E18	11	119
H135175	E4	18	105	H141798	D2	2	75	H149353	D4	3	77
H135176	C4	31	53	H141799	D2	2	75	H149353	D8	3	81
H135176	C4	33	53	H141800	D6	3	79	H149361	B22	28	49
H135176	C4	34	53	H141801	D6	3	79	H149361	C2	25	51
H135176	C4	39	53	H141802	D6	3	79	H149361	C4	34	53
H135176	C4	40	53	H141803	D6	3	79	H149361	C6	16	55
H135176	C6	15	55	H141850	A17	5	16	H149361	C10	6	59
H135176	D22	1	97	H141850	A22	5	21	H149361	C12	5	61
H135176	D22	5	97	H141991	A17	6	16	H149361	C12	11	61
H135176	D22	6	97	H141991	A22	6	21	H149361	C18	7	67
H135176	D24	1	100	H142308	D25	3	101	H149361	C18	23	67
H135176	D24	2	100	H142308	E4	11	105	H149361	D18	1	93
H135176	D24	4	100	H143317	D10	2A	83	H149361	D22	1	97
H135176	D24	16	100	H144503	B7	5	33	H149361	D24	1	100
H135176	D24	17	100	H145165	C4	35	53	H149361	D24	14	100
H135176	D24	18	100	H145165	C4	36	53	H149361	D25	6	101
H135176	D25	14	101	H145166	C2	1	51	H149361	D25	15	101
H135176	E2	8	103	H146024	C14	4	63	H149361	E2	6	103
H135176	E2	10	103	H146025	C14	4	63	H149361	E2	14	103
H135176	E2	12	103	H146025	C20	27	69	H149404	D6	3	79
H135176	E2	13	103	H146880	B7	19	33	H149405	D6	3	79
H135176	E2	14	103	H146881	B7	19	33	H149591	B9	3	35
H135176	E2	20	103	H147245	D25	4	101	H149591	B11	22	37
H135176	E2	21	103	H147245	E4	4	105	H149658	E16	12	117
H135176	E4	17	105	H147467	E10	9	111	H149658	E18	10	119
H135198	C2	20	51	H147485	E8	11	109	H149806	E18	14	119
H135198	C4	39	53	H147547	E4	6	105	H150135	E16	2	117
H135198	C4	40	53	H147560	C24	5	73	H150135	E18	6	119
H135198	C6	28	55	H147560	D2	5	75	H150135	E18	14	119
H135199	D22	10	97	H147561	C24	2	73	H150281	E16	5	117
H135290	A25	17	25	H147561	D2	2	75	H150281	E18	13	119
H135342	D22	16	97	H147562	C24	2	73	H150281	E18	14	119
H135387	C24	5	73	H147562	D2	2	75	H150377	C20	25	69
H135388	C24	5	73	H147740	D2	2	75	H150378	C20	25	69
H135388	D2	5	75	H147743	D2	2	75	H150379	C14	1	63
H135891	A20	4	19	H147744	D2	2	75	H150380	C20	26	69
H135891	A20	31	19	H147830	D6	4	79	H150381	C20	26	69
H135891	A20	33	19	H147835	E4	6	105	H150690	B11	1	37
H136751	D4	12	77	H147836	E4	6	105	H150691	B11	19	37
H136751	D8	12	81	H148121	A17	10	16	H150695	E16	12	117
H136751	E16	3	117	H148121	A22	10	21	H150695	E18	10	119
H136751	E18	12	119	H148130	B7	7	33	H150843	C6	10	55
H136751	E18	14	119	H148320	B11	3	37	H150902	C6	34	55
H136893	D9	2	82	H148321	B11	20	37	H150941	B11	5	37
H136893	D11	9	84	H148436	A17	11	16	H150942	B11	4	37
H136962	C14	4	63	H148436	A22	11	21	H151336	A10	10	9
H136962	C16	14	65	H148456	C24	2	73	H151336	A12	30	11
H136989	B18	11	45	H148457	D2	2	75	H151336	A20	29	19
H137003	E18	10	119	H148459	D2	2	75	H151336	C24	7	73
H137008	C14	4	63	H148460	D6	3	79	H151336	D2	7	75
H137031	D9	6	82	H148461	D6	3	79	H151336	D6	6	79
H137143	D4	7C	77	H148505	C24	2	73	H151336	E16	10	117
H137143	D8	8C	81	H148506	C24	2	73	H151336	E18	11	119
H137423	D11	4	84	H148507	D2	2	75	H151491	B12	9	38
H137423	D13	5	87	H148562	B11	1	37	H151669	E16	12	117
H139072	D10	7	83	H148563	B11	19	37	H151669	E18	10	119
H139073	D10	6	83	H148835	B11	2	37	H151669	E18	14	119
H140664	D11	..	84	H149041	E16	11	117	H151771	C14	1	63
H141365	E6	1	107	H149041	E18	5	119	H151775	C16	15	65
H141792	C24	2	73	H149041	E18	14	119	H152597	A12	18	11
H141793	C24	2	73	H149059	A10	10	9	H152597	A20	5	19
H141794	D2	2	75	H149059	A12	30	11	H152597	B2	15	27

NUMERICAL INDEX - CONTINUED

PART NO.	GRID	KEY	PAGE	PART NO.	GRID	KEY	PAGE	PART NO.	GRID	KEY	PAGE
H152597	B5	15	30	H81987	B9	1	35	H91215	B2	12	27
H155652	A22	19	21	H82816	C14	4	63	H91215	B5	11	30
H155653	A22	20	21	H82816	C20	27	69	H91574	A12	21	11
H155702	A22	23	21	H82817	C14	5	63	H91575	A12	21	11
H156680	A22	26	21	H83071	A10	2	9	H91576	A12	20	11
H164228	A18	7	17	H83072	A10	2	9	H91615	D4	7A	77
H164229	A17	2	16	H83875	B14	7	41	H91615	D8	8A	81
H164229	A18	11	17	H83875	B16	29	43	H92710	A12	7	11
H164229	A20	10	19	H84404	B9	8	35	H93010	A12	8	11
H164229	A22	2	21	H84404	B11	8	37	H93010	A20	27	19
H164392	A18	2	17	H84479	B7	7	33	H93011	A12	8	11
H164398	A20	32	19	H84480	A25	17	25	H93011	A20	27	19
H164726	A18	19	17	H84583	C12	8	61	H93438	D22	14	97
H166161	A18	5	17	H84583	C12	12	61	H93439	D22	14	97
H166162	A18	5	17	H84583	C14	..	63	H94480	C2	1	51
H166582	A17	15	16	H84583	C16	..	65	H94483	C18	11	67
H166889	A20	28	19	H84583	C18	8	67	H94805	B20	8	47
H166889	A22	15	21	H84584	C12	7	61	H94805	C4	28	53
H169694	A17	9	16	H84585	C12	9	61	H94805	C6	12	55
H169694	A22	9	21	H84585	C12	12	61	H94805	C8	28	57
H20621	B22	25	49	H84585	C14	..	63	H94805	C24	1	73
H20621	C2	23	51	H84585	C16	..	65	H94807	C2	11	51
H20621	C6	30	55	H84585	C18	9	67	H94807	C24	1	73
H20621	C8	20	57	H85098	A25	3	25	H94807	D2	1	75
H21957	B20	7	47	H85099	B2	19	27	H94808	C2	15	51
H21957	C4	31	53	H85099	B2	25	27	H94808	C24	1	73
H21957	C24	1	73	H85101	B2	22B	27	H94808	D2	1	75
H21957	D2	1	75	H85101	B2	25	27	H94952	B7	1	33
H21957	D18	5	93	H85101	B5	7B	30	H95432	E11	6	112
H21957	D23	6	98	H85102	A25	3	25	H95433	E12	9	113
H21957	D24	4	100	H85103	B2	9	27	H95561	E11	5	112
H21957	E2	10	103	H85104	A14	11	13	H95593	D16	8	91
H22039	E5	4	106	H85104	A16	8	15	H95675	D4	22	77
H22135	E5	8	106	H85104	A16	9A	15	H95675	D4	25	77
H23559	D16	10A	91	H85228	A25	15	25	H95676	D4	25	77
H24673	E5	11	106	H85252	B16	29	43	H95677	D4	25	77
H25360	D20	18	95	H85252	B16	36	43	H95682	D4	25	77
H25360	D22	25	97	H85252	B18	2	45	H95683	D4	25	77
H25360	D23	18	98	H85402	B9	5	35	H96059	C24	5	73
H28865	E11	1	112	H85403	B9	5	35	H96059	D2	5	75
H28865	E12	13	113	H85776	C14	4	63	H96060	C24	2	73
H36256	B7	28	33	H87121	A25	15	25	H96060	D2	2	75
H65108	D2	1	75	H87121	B20	4	47	H96061	C24	2	73
H76139	C24	3	73	H87121	C2	3	51	H96061	D2	2	75
H76139	D2	3	75	H87121	C4	30	53	H96062	D4	25	77
H76139	D6	2	79	H87121	C4	38	53	H96063	D4	25	77
H76139	D16	2	91	H87121	C8	4	57	H96506	C24	2	73
H76139	D16	13	91	H87226	D22	17	97	H96507	C24	2	73
H76139	D23	20	98	H87501	E5	1	106	H96522	C14	5	63
H76139	E2	17	103	H87719	E11	2	112	H96524	C14	5	63
H76441	A20	34	19	H87719	E12	12	113	H96536	D16	8	91
H76441	A22	16	21	H88188	C24	6	73	H96657	C16	6	65
H77931	D4	5	77	H88188	D2	6	75	H96803	A14	15	13
H77931	D8	6	81	H88286	E2	16	103	H96803	B12	11	38
H77931	D14	2	88	H88287	D24	11A	100	H96880	D2	2	75
H78354	C24	1	73	H88288	D24	8A	100	H96881	D2	2	75
H78354	D4	17	77	H88362	B9	5	35	H97266	A12	3	11
H78354	D8	27	81	H88363	B9	5	35	H97266	A14	5	13
H78354	D9	7	82	H88704	A16	5	15	H97483	C24	1	73
H78354	D11	12	84	H89266	C22	2	71	H97483	D2	1	75
H80926	D20	12B	95	H89569	C24	1	73	H97483	D4	3	77
H80926	D22	20	97	H89569	D2	1	75	H97483	D8	3	81
H81721	D16	9	91	H89569	D4	2	77	H97709	D22	12	97
H81721	E11	4	112	H89569	D8	2	81	H97925	C16	14	65
H81721	E12	10	113	H89950	B9	5	35	H98376	C16	14	65
H81881	D14	3	88	H89951	B9	5	35	H98377	C24	5	73
H81883	C10	11	59	H91215	A18	4	17	H98393	C14	4	63

NUMERICAL INDEX - CONTINUED

PART NO.	GRID	KEY	PAGE	PART NO.	GRID	KEY	PAGE	PART NO.	GRID	KEY	PAGE
H98394	C14	4	63	K40006	A16	7	15	N102035	B12	9	38
H98456	D2	2	75	K40006	A16	12	15	N102036	B12	7	38
H98457	D2	2	75	K40006	A16	14	15	N102039	B14	20	41
H98458	D4	25	77	K40006	A25	4	25	N102040	B12	1	38
H98459	D4	25	77	K40006	A25	14	25	N102041	B12	10	38
H98460	C14	5	63	M115827	A18	23	17	N102042	B12	6	38
H98845	D8	16	81	M16591	B2	17	27	N102042	B20	22	47
H98855	D2	5	75	M16591	B2	25	27	N102042	C2	19	51
H98857	D2	5	75	M16591	B5	2	30	N102042	C2	22	51
H98876	D6	4	79	M40699	B2	16	27	N102042	C6	6	55
H98878	C14	5	63	M40699	D16	9	91	N102042	C6	27	55
H98879	C14	5	63	M87259	E6	14	107	N102042	C8	17	57
H98880	D6	3	79	N100033	E14	10	115	N102045	B12	11	38
H98881	D6	3	79	N100034	C4	35	53	N102047	B22	26	49
H98882	D16	1	91	N100039	A25	17	25	N102047	C2	24	51
H99025	D25	3	101	N10082	A25	15	25	N102047	C8	21	57
H99025	E4	11	105	N10082	B20	4	47	N102053	B20	20	47
H99356	B2	7	27	N10082	C8	4	57	N102053	C2	17	51
H99357	B2	7	27	N100901	B18	3	45	N102053	C6	25	55
H99361	B2	9	27	N100938	A25	1	25	N102053	C8	25	57
H99419	B7	5	33	N100939	A25	12	25	N102054	B22	23	49
H99877	B2	24	27	N100989	D4	14	77	N102054	C2	20	51
JD136	E18	1	119	N101051	A23	3	23	N102054	C8	18	57
JD200	E18	9	119	N101052	A23	2	23	N102067	C10	12	59
JD5255	E18	8	119	N101054	A25	1	25	N102067	C16	8	65
JD5580	A12	..	11	N101095	B4	2	29	N102067	C20	30	69
JD5580	E18	1	119	N101346	A17	4	16	N102068	B7	1	33
JD5581	E18	9	119	N101346	A18	17	17	N102069	B7	1	33
JD5589	E18	2	119	N101346	A20	16	19	N102075	B7	22	33
JD5599	A12	..	11	N101346	A22	4	21	N102075	B20	17	47
JD5599	E16	4	117	N101487	B5	13	30	N102075	C2	16	51
JD5599	E18	2	119	N101490	D4	14	77	N102075	C8	8	57
JD5656	E18	14	119	N101490	D14	8	88	N102075	C8	16	57
JD5902	A12	..	11	N101988	A12	18	11	N102080	B7	19	33
JD5902	A20	30	19	N101988	B2	15	27	N102081	B7	19	33
JD5902	E16	6	117	N101988	B5	15	30	N102082	B7	17	33
JD5902	E18	1	119	N102000	B9	1	35	N102091	C8	11	57
JD5902	E18	14	119	N102000	B9	5	35	N102092	C4	28	53
JD5905	E16	7	117	N102001	B9	1	35	N102092	C8	28	57
JD5905	E18	9	119	N102001	B9	5	35	N102096	C8	6	57
JD5905	E18	14	119	N102004	B9	18	35	N102097	C8	33	57
JD5920	A20	35	19	N102004	B11	18	37	N10212	A10	4	9
JD5922	A20	36	19	N102005	B9	18	35	N10212	A12	16	11
JD7759	B14	18	41	N102005	B11	18	37	N10212	B4	5	29
JD7760	E8	6	109	N102006	B16	28	43	N10212	B5	17	30
JD7760	E10	2	111	N102007	B16	28	43	N10212	C16	16	65
JD7781	B14	18	41	N102008	B14	15	41	N10212	C20	24	69
JD7797	B7	26	33	N102014	B16	31	43	N10212	C20	36	69
JD7797	B18	9	45	N102015	B14	17	41	N10212	C24	4	73
JD7797	E5	7	106	N102017	B16	22	43	N10212	D2	4	75
JD7842	E8	4	109	N102019	B14	4	41	N10212	D4	24	77
JD7842	E10	6	111	N102020	B14	3	41	N10212	D6	5	79
JD8865	B16	23	43	N102023	B12	8	38	N10212	D8	1	81
JD8877	B16	23	43	N102023	B22	24	49	N10212	D8	15	81
JD8896	B14	11	41	N102023	C2	21	51	N10212	D16	2	91
JD8896	B14	19	41	N102023	C6	29	55	N10212	D24	9	100
JD9201	E11	9	112	N102023	C8	19	57	N10212	E2	15	103
JD9202	E11	8	112	N102024	B14	5	41	N102129	B2	9	27
JD9415	B9	12	35	N102025	B14	6	41	N10213	A12	16	11
JD9415	B11	12	37	N102026	B14	21	41	N10213	C12	12	61
JD9900	B9	7	35	N102028	B9	11	35	N10213	C14	..	63
JD9900	B11	7	37	N102028	B11	11	37	N10213	C16	..	65
JD9974	B16	23	43	N102029	B16	26	43	N10214	A10	1	9
J16931	E13	6	114	N102030	B14	2	41	N10214	A12	9	11
J16931	E14	7	115	N102032	B14	16	41	N10214	A14	10	13
K40006	A14	1	13	N102033	B14	7	41	N10214	A14	12	13
K40006	A14	7	13	N102034	B12	4	38	N10214	A16	10	15

NUMERICAL INDEX - CONTINUED

PART NO.	GRID	KEY	PAGE	PART NO.	GRID	KEY	PAGE	PART NO.	GRID	KEY	PAGE
N10214	A20	26	19	N102399	C16	12	65	N103909	A10	6	9
N10214	A23	9	23	N102427	C14	4	63	N104096	B7	10	33
N10214	A25	11	25	N102428	C24	5	73	N104104	E13	9	114
N10214	C18	18	67	N102430	C24	2	73	N104130	D23	9	98
N10214	E11	13	112	N102431	C24	2	73	N104163	A25	12	25
N10214	E12	1	113	N102500	C10	11	59	N104166	C12	8	61
N10214	E13	10	114	N102502	C10	14	59	N104167	C12	8	61
N10216	B2	1	27	N102502	C16	11	65	N104188	D4	25	77
N10216	B4	7	29	N102502	C20	32	69	N104189	D4	25	77
N10216	B4	10	29	N102503	C10	15	59	N104195	C16	8	65
N10216	D4	15	77	N102503	C16	12	65	N104212	C14	5	63
N10216	D14	9	88	N102503	C20	33	69	N104221	D2	5	75
N10216	E13	1	114	N102509	C14	4	63	N104222	D2	2	75
N10216	E14	1	115	N102535	C24	5	73	N104223	D2	2	75
N102168	D2	5	75	N102536	C24	2	73	N104224	C24	2	73
N10217	B2	1	27	N102537	C24	2	73	N104224	D2	2	75
N10217	B4	7	29	N102568	D2	2	75	N104225	C24	2	73
N10217	D4	15	77	N102578	D2	5	75	N104225	D2	2	75
N10217	D14	9	88	N102584	C14	5	63	N104226	C14	5	63
N10217	E13	2	114	N102585	C14	5	63	N104243	D20	16	95
N10217	E14	2	115	N102755	B14	9	41	N104243	D22	23	97
N102174	D2	2	75	N103153	B7	7	33	N104243	D23	16	98
N102180	B9	14	35	N103206	A18	3	17	N104272	C8	10	57
N102180	B11	14	37	N103206	B2	13	27	N104293	B9	4	35
N10219	A25	11	25	N103206	B5	12	30	N104376	B2	5	27
N10219	C12	10	61	N103207	A18	3	17	N104376	B5	9	30
N10219	C14	..	63	N103207	B2	13	27	N104377	B2	5	27
N10219	C16	..	65	N103207	B5	12	30	N104377	B5	9	30
N10219	C18	10	67	N103211	B7	5	33	N104531	E14	6	115
N10219	C22	4	71	N103236	B7	21	33	N14642	A25	15	25
N10219	D4	18	77	N103323	B2	20	27	N14822	A10	7	9
N10219	D4	23	77	N103323	B2	25	27	N14822	C10	8	59
N10219	D4	24	77	N103323	B5	5	30	N14822	C10	16	59
N10219	D8	14	81	N103325	B2	19	27	N14822	C14	2	63
N10219	D8	15	81	N103325	B5	4	30	N14822	C16	13	65
N10219	D8	22	81	N103571	D4	25	77	N14822	C20	34	69
N10219	D14	10	88	N103572	D4	25	77	N218164	A17	3	16
N10219	D24	10	100	N103631	A14	13	13	N218164	A18	15	17
N102198	A10	9	9	N103631	A16	8	15	N218164	A20	14	19
N102199	A10	9	9	N103631	A16	11B	15	N218164	A22	3	21
N102206	C10	17	59	N103631	A23	8	23	N61703	B7	11	33
N102206	C16	14	65	N103649	B2	12	27	PT94	D6	..	79
N102208	C14	5	63	N103649	B5	11	30	P20352	B20	18	47
N102214	C16	11	65	N103656	D18	11	93	P20352	C2	13	51
N102220	B16	30	43	N103656	D20	13A	95	P20352	C8	14	57
N102221	B16	30	43	N103662	A25	3	25	P49554	E5	2	106
N102239	D2	5	75	N103663	A25	3	25	P50419	D22	13	97
N102240	C14	4	63	N103670	D4	27	77	R375R	B7	28	33
N102241	D4	22	77	N103713	D14	7	88	R78053	D10	1	83
N102241	D14	3	88	N103736	B2	18	27	R78058	D10	1	83
N102244	D2	2	75	N103736	B2	25	27	R78059	D10	1	83
N102245	D2	2	75	N103736	B5	3	30	R78060	D11	3	84
N102247	D4	25	77	N103746	C12	9	61	R78060	D13	2	87
N102252	D4	25	77	N103766	E13	7	114	R78061	D11	1	84
N102264	D4	26	77	N103767	E13	8	114	R78061	D13	4	87
N102294	C24	2	73	N103778	D14	3	88	TY15130	B22	..	49
N102295	C24	2	73	N103817	A14	3	13	TY15130	C4	..	53
N102296	C14	4	63	N103817	A16	3	15	TY15130	D6	..	79
N102358	D14	4	88	N103817	A25	8	25	TY15130	D8	..	81
N102359	D14	4	88	N103820	D4	25	77	TY15443	B22	..	49
N102360	D14	6	88	N103821	D4	25	77	TY15443	C4	..	53
N102370	C10	11	59	N103830	C10	3	59	TY15443	D8	..	81
N102372	D16	8	91	N103830	C12	2	61	T16464	A12	16	11
N102373	D16	8	91	N103830	C18	1	67	T16464	B2	16	27
N102376	D18	8	93	N103830	D16	5	91	T16464	D16	9	91
N102376	E2	8	103	N103830	D22	11	97	W29648	C4	33	53
N102399	C10	15	59	N103853	A10	5	9	W29648	C4	34	53

NUMERICAL INDEX - CONTINUED

PART NO.	GRID	KEY	PAGE	PART NO.	GRID	KEY	PAGE	PART NO.	GRID	KEY	PAGE
W29648	C4	37	53								
W29648	C4	39	53								
W29648	C4	40	53								
W29648	D22	1	97								
W29648	D22	5	97								
W29648	D22	6	97								
W29648	D24	1	100								
W29648	D24	2	100								
W29648	D24	4	100								
W29648	D24	16	100								
W29648	D24	17	100								
W29648	D24	18	100								
W29648	D25	6	101								
W29648	E2	8	103								
W29648	E2	10	103								
W29648	E2	12	103								
W29648	E2	13	103								
W29648	E2	14	103								
W29648	E2	20	103								
W29648	E2	21	103								
W29648	E4	15	105								
W36510	E6	4	107								
W36512	E6	12	107								
W43141	E6	15	107								